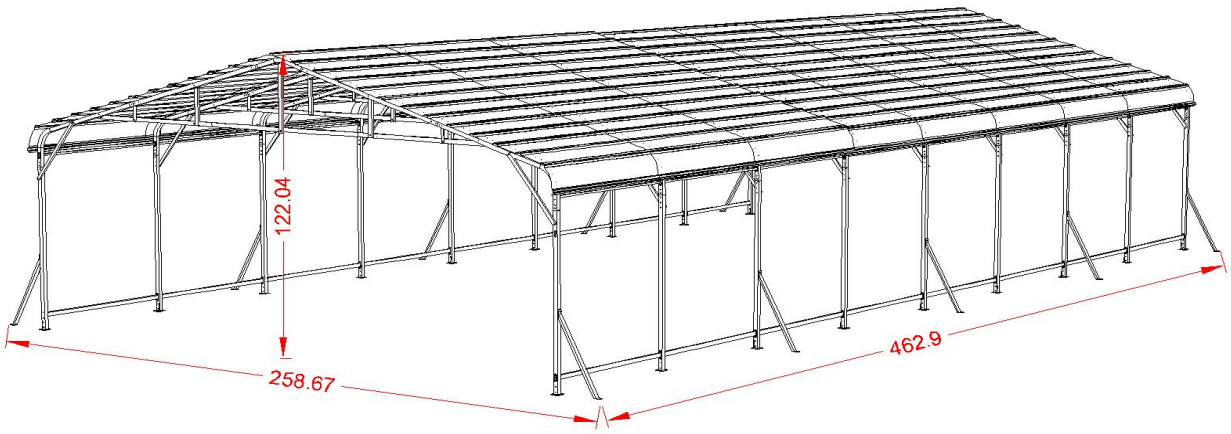
Owner's Manual & Assembly Guide

Caution

Sharp Edges *

Gloves must be worn at all times to reduce the risk of injury!

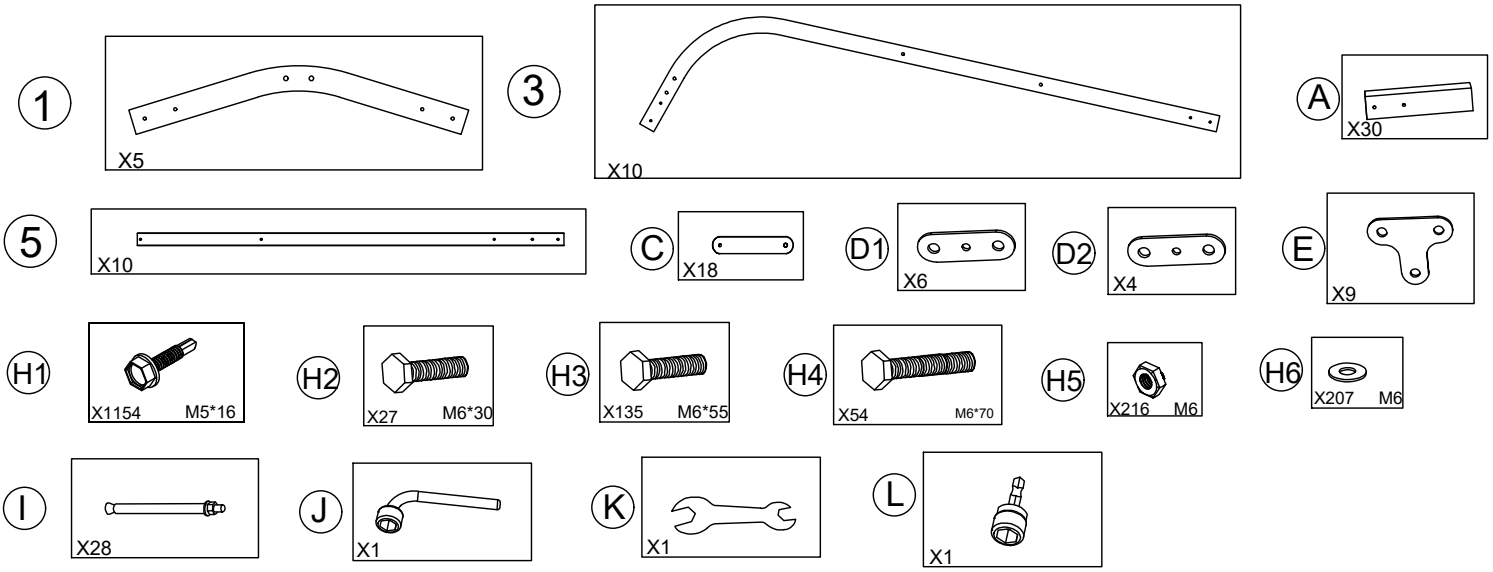
20' x 40'



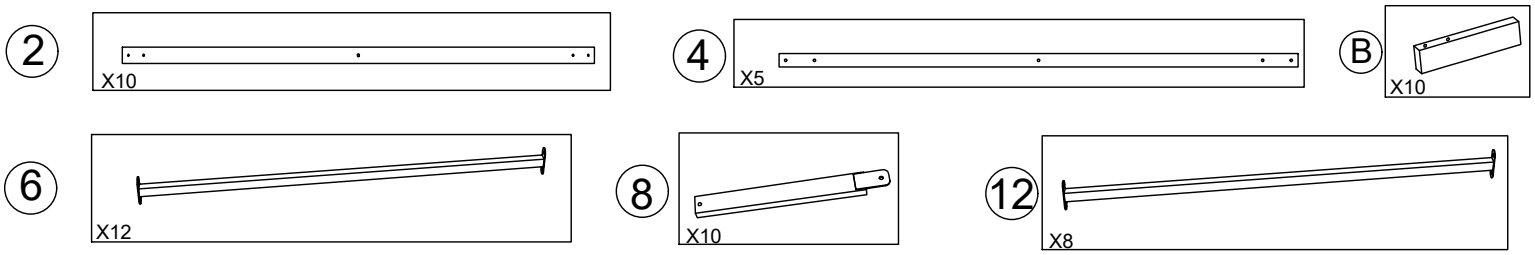
Base Size	462.9in x 258.67in x 122.04in

Details per Box

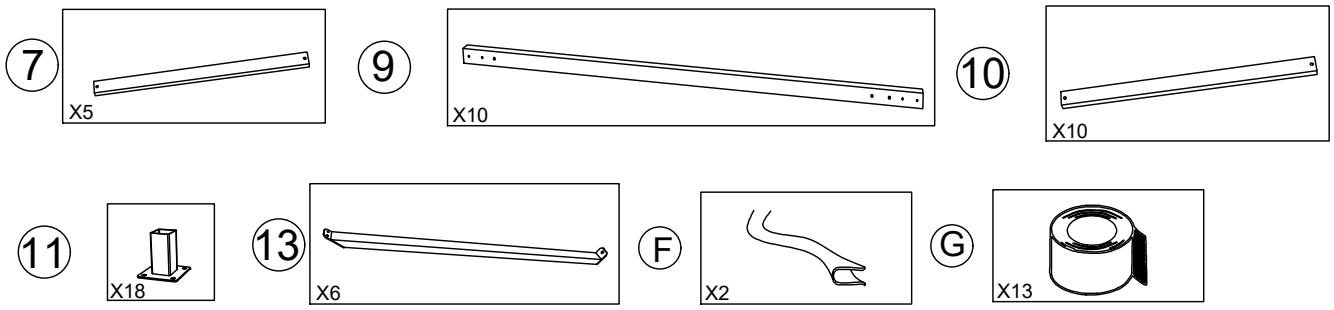
Box A



Box B

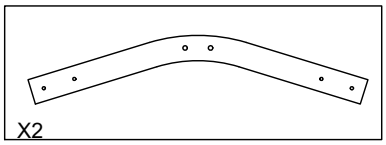


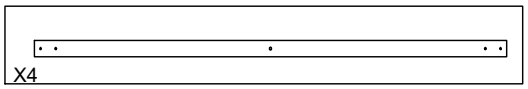
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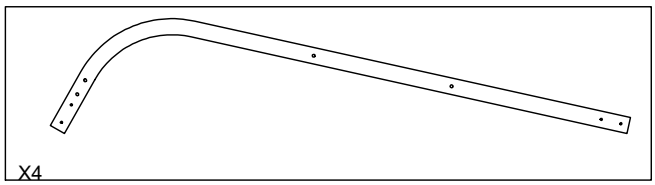


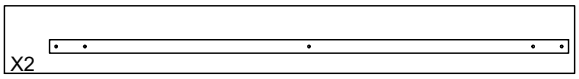
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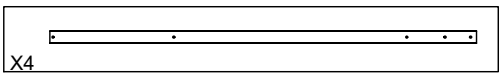
Box D

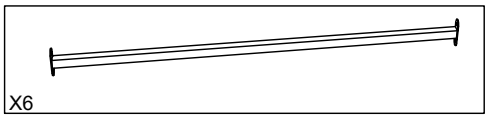
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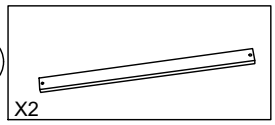
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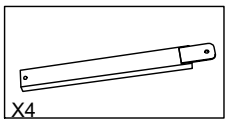
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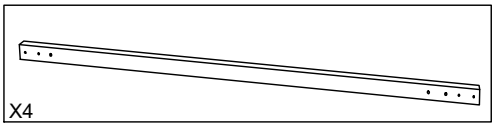
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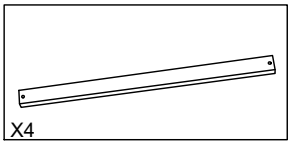
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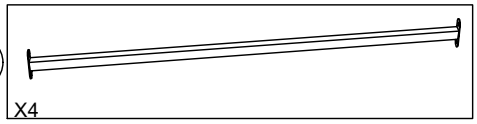
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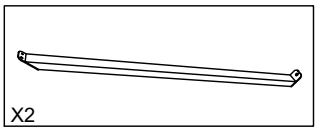
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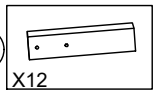
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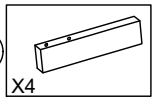
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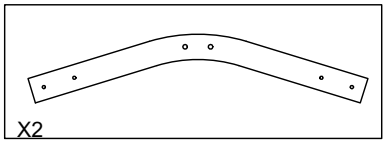
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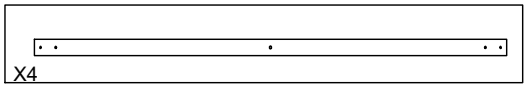
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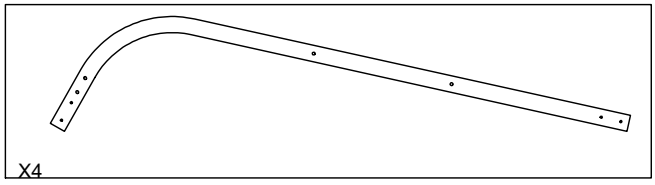
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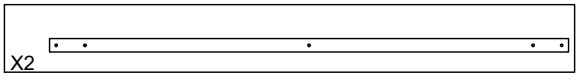
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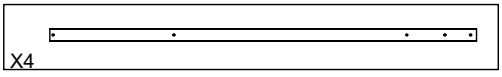
Box E

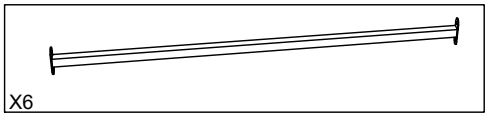
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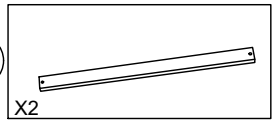
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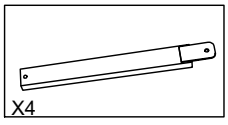
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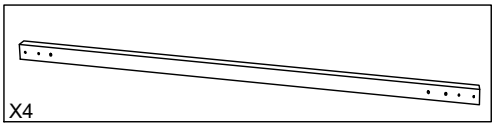
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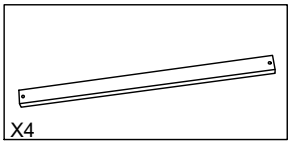
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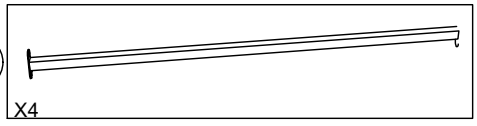
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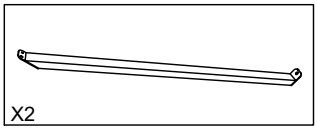
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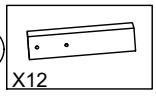
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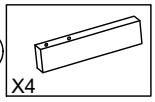
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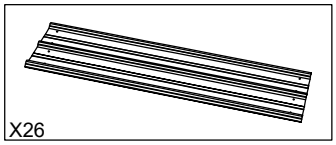
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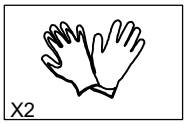
A 

B 

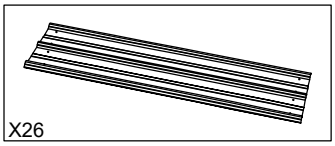
Details per Box

Box E

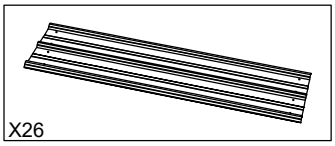
(14) 
X26

(M) 
X2

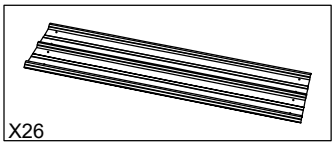
Box F

(14) 
X26

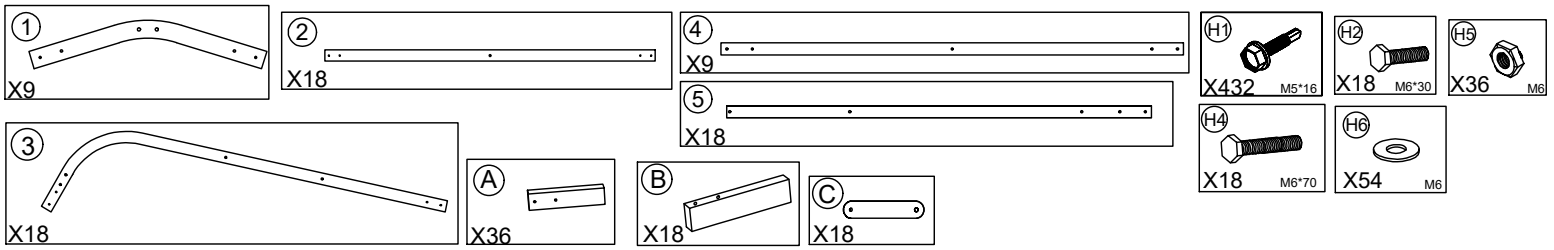
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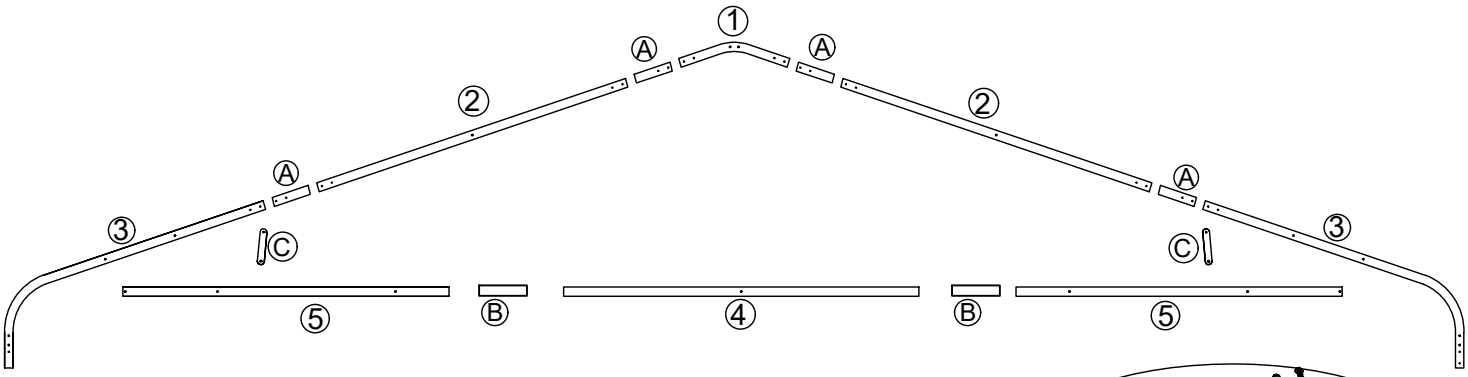
(14) 
X26

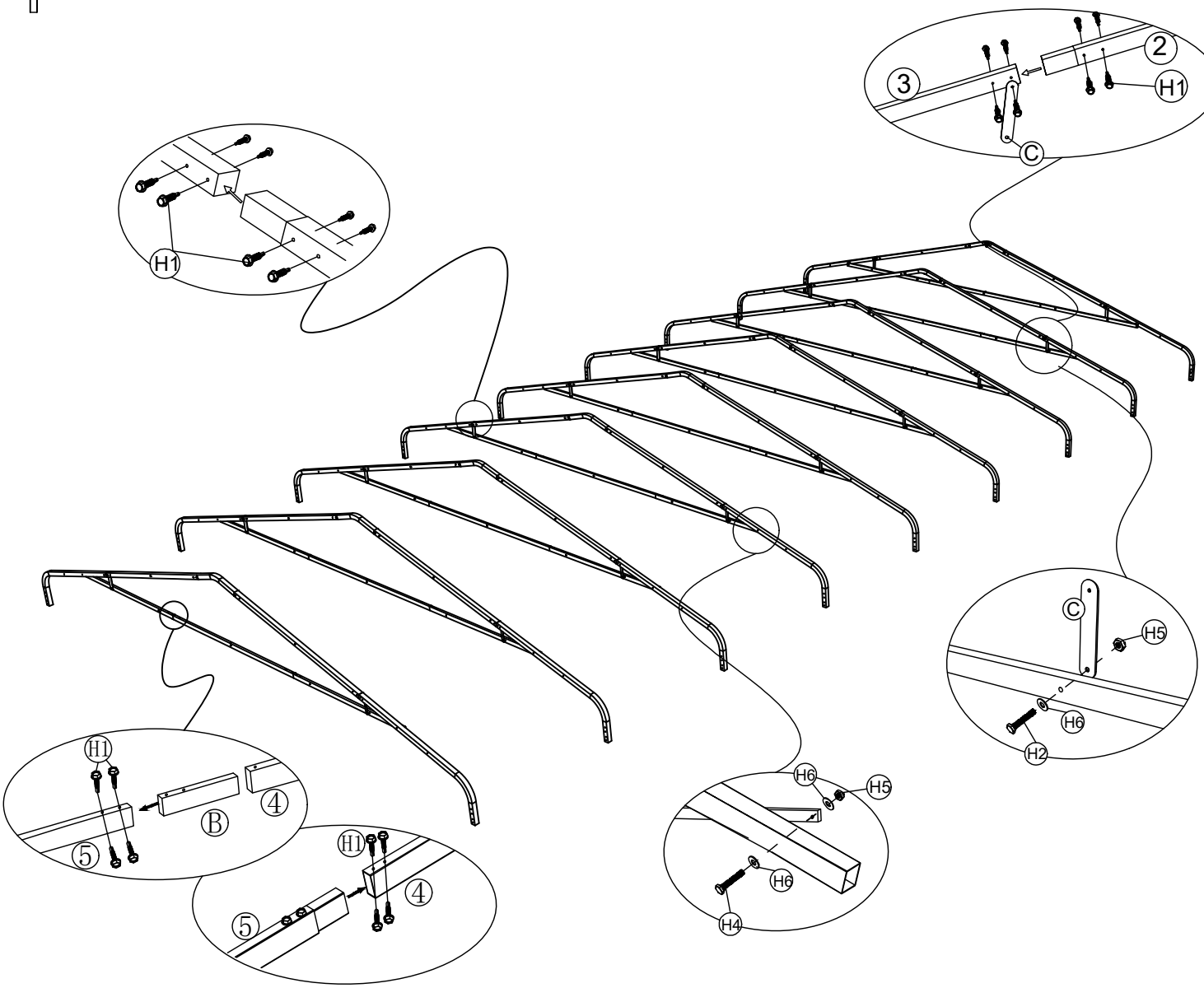
Box H

(14) 
X26

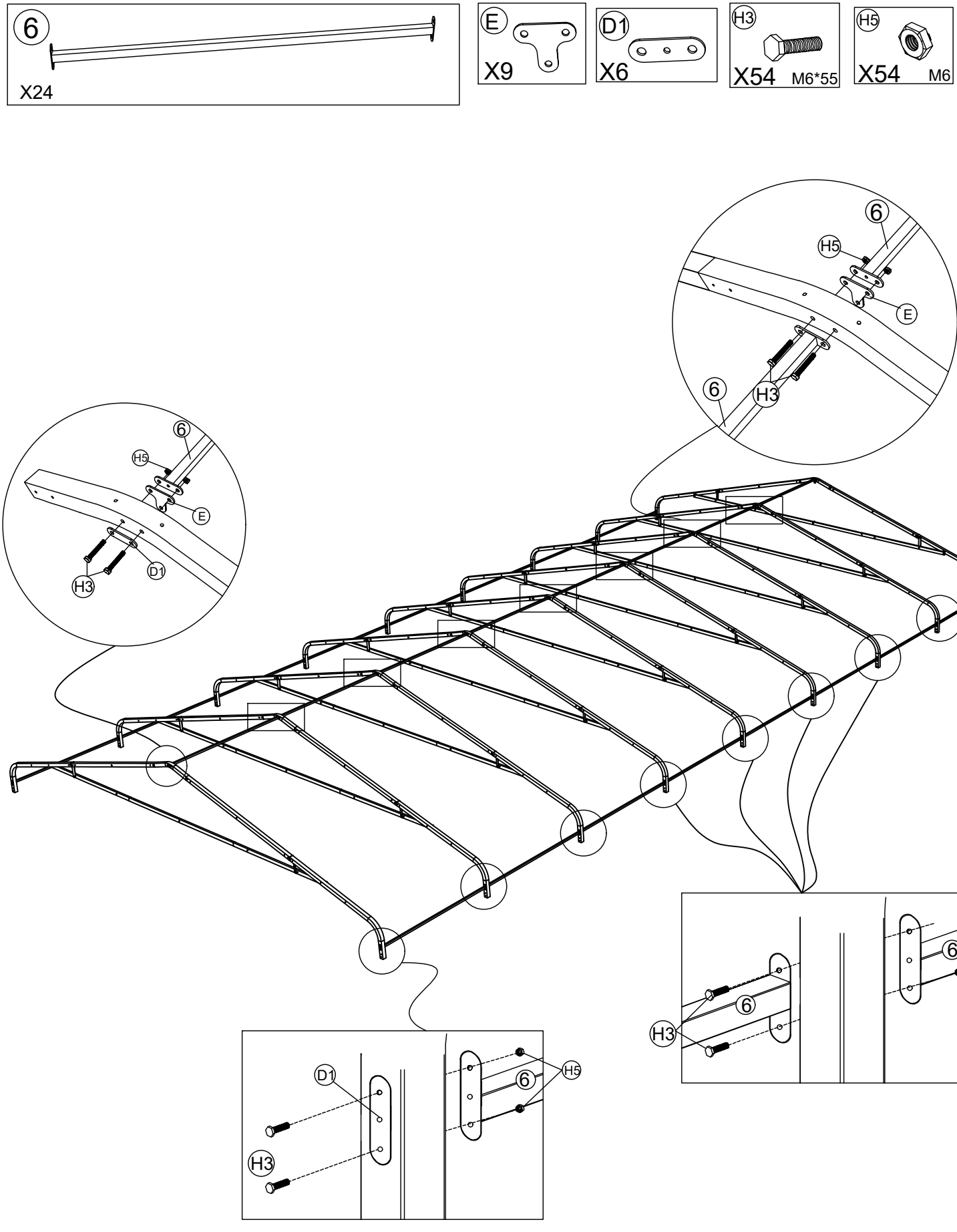
STEP 1


① X9
② X18
④ X9
⑤ X18
H1 X432 M5*16
H2 X18 M6*30
H5 X36 M6
③ X18
A X36
B X18
C X18
H4 X18 M6*70
H6 X54 M6

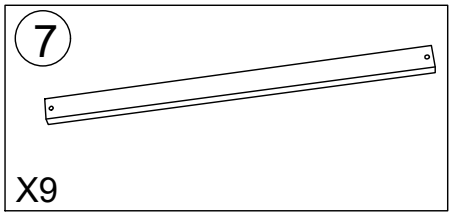

①
A
A
②
②
A
A
③
③
C
C
⑤
B
④
B
⑤

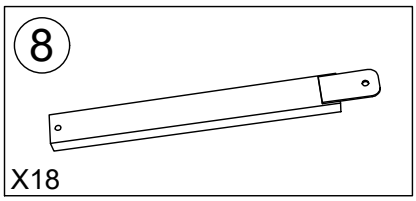

2
3
H1
C
H1
C
H5
H6
H2
H1
B
④
⑤
H1
④
⑤
H6
H5
H6
H4

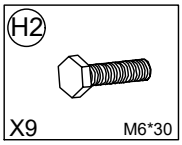
STEP 2

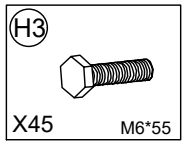

6
X24
E
X9
D1
X6
H3
X54 M6*55
H5
X54 M6
6
H5
E
6
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H3
D1
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H5
H3

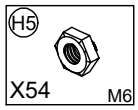
STEP 3

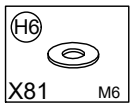

7
X9

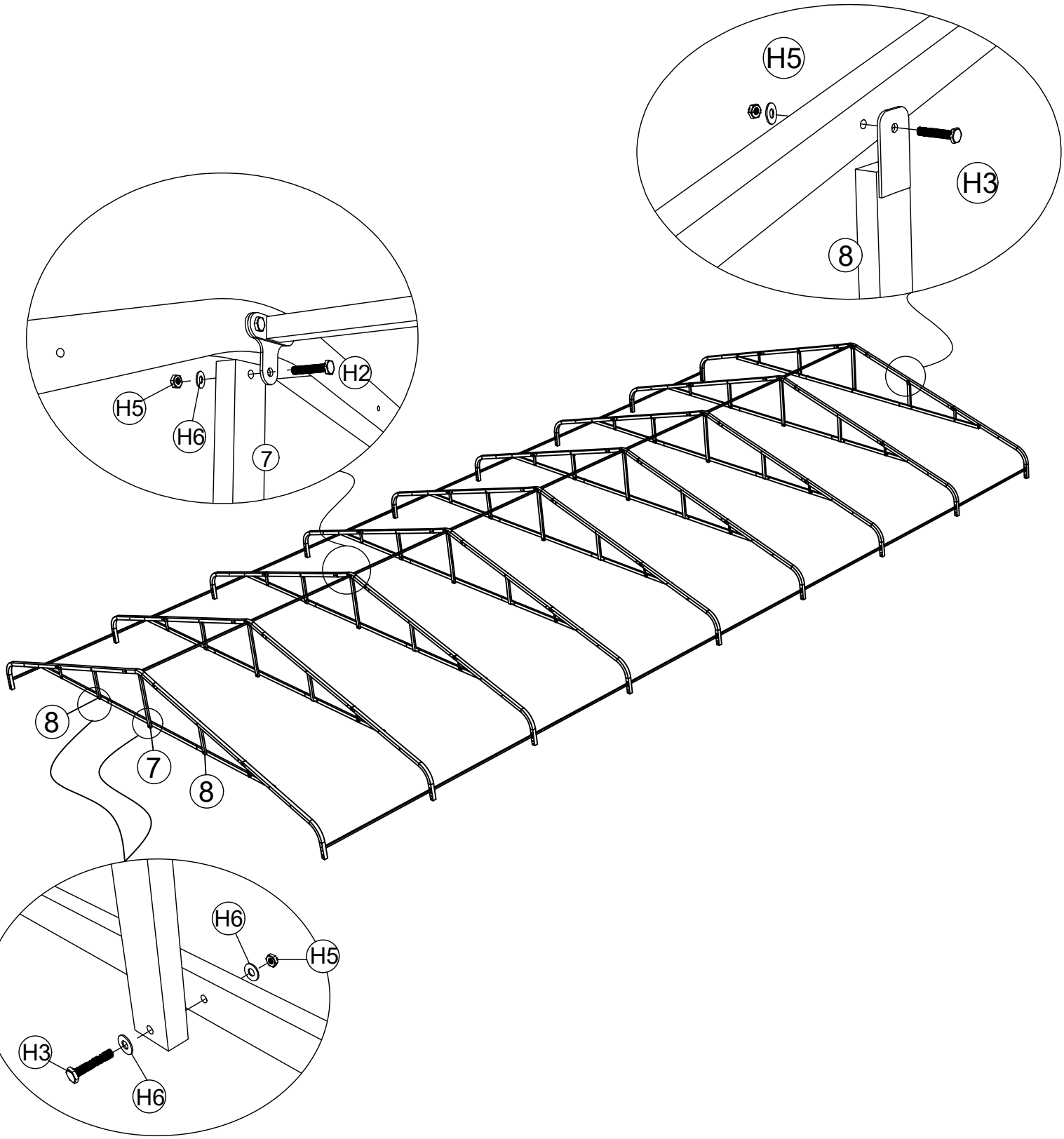

8
X18


H2
X9
M6*30

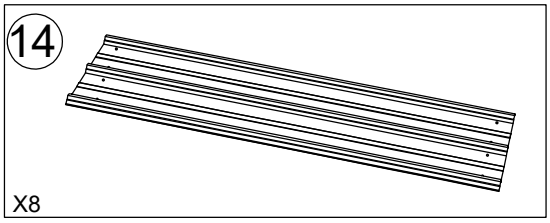

H3
X45
M6*55

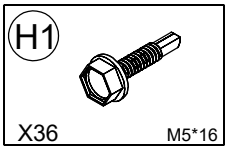

H5
X54
M6

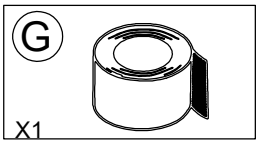

H6
X81
M6

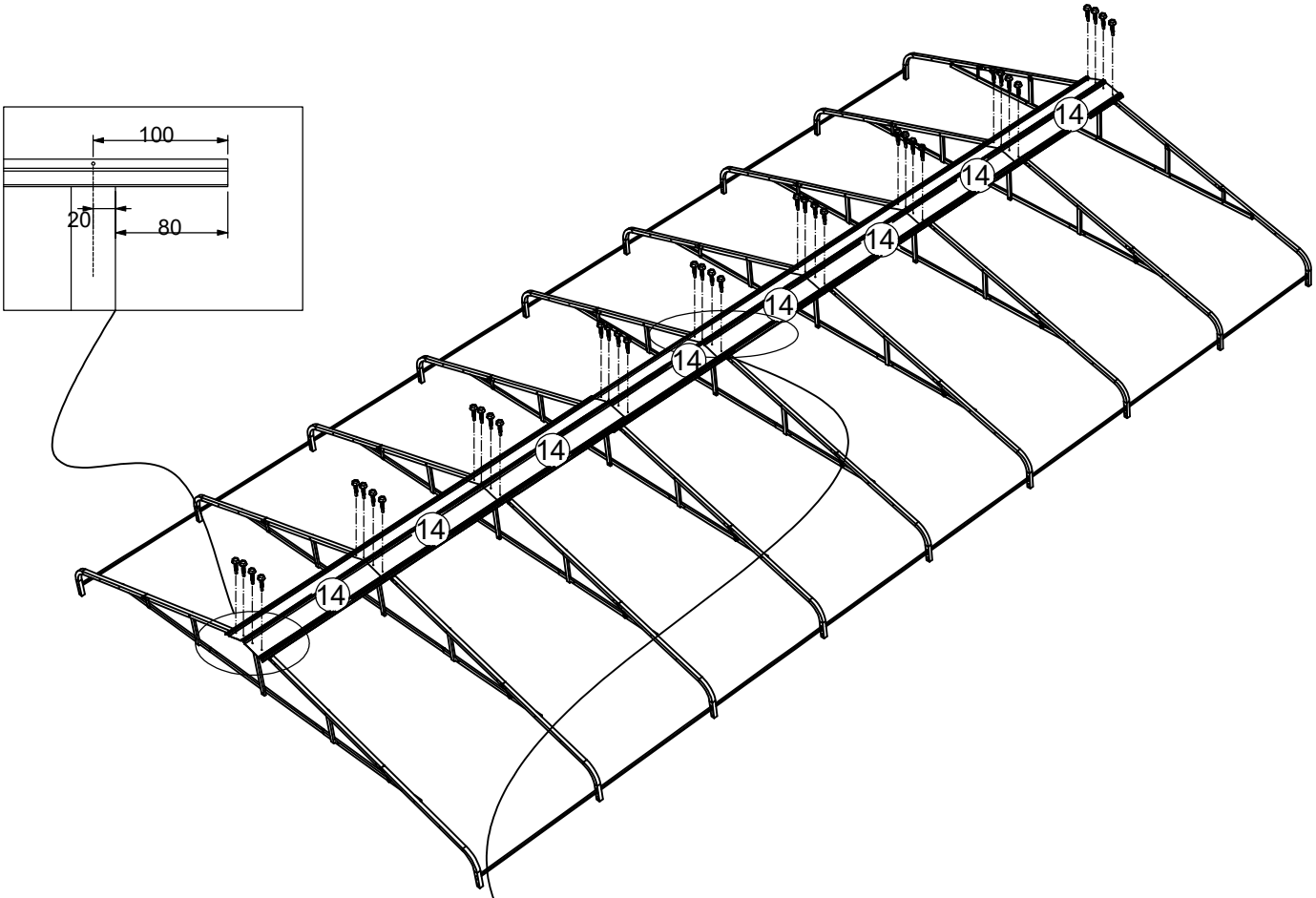

H5
H3
8
H2
H5
H6
7
8
7
8
H6
H5
H3
H6

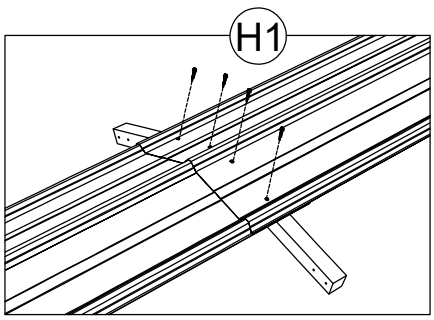
STEP 4

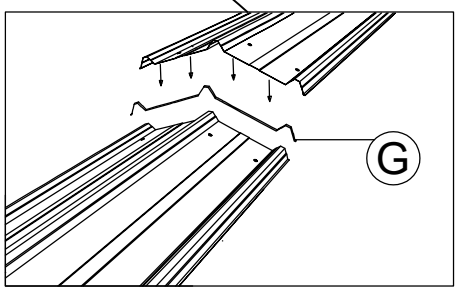




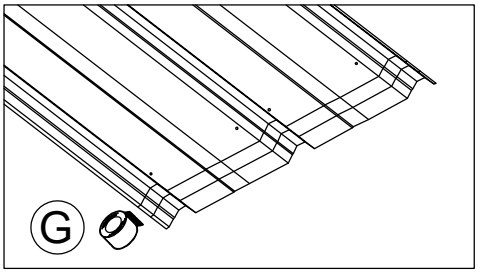






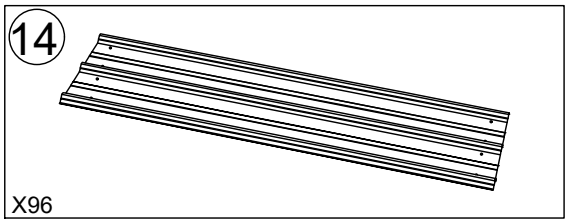


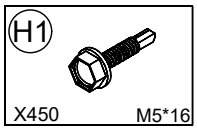
After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly attached to the color steel tile. The tiles must be tightly attached to each other to avoid water leakage.

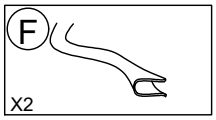


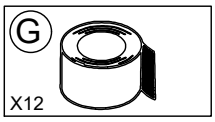
When pasting foam cotton, be careful not to cover up the guide hole

STEP 5

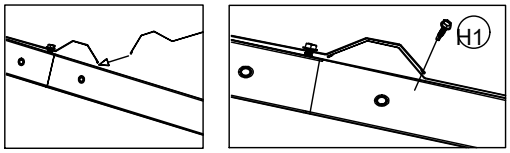




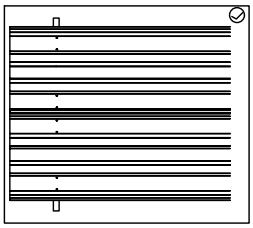


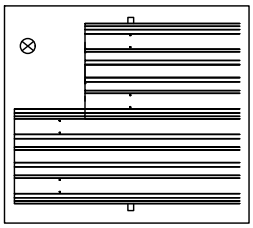


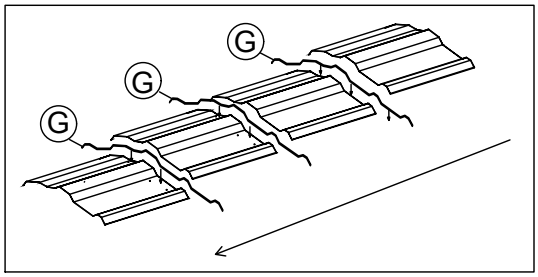
For the installation of the next row of color steel roofing sheets, one ridge must be inserted beneath the ridge of the previous row. The overlapping area should be secured with screws.

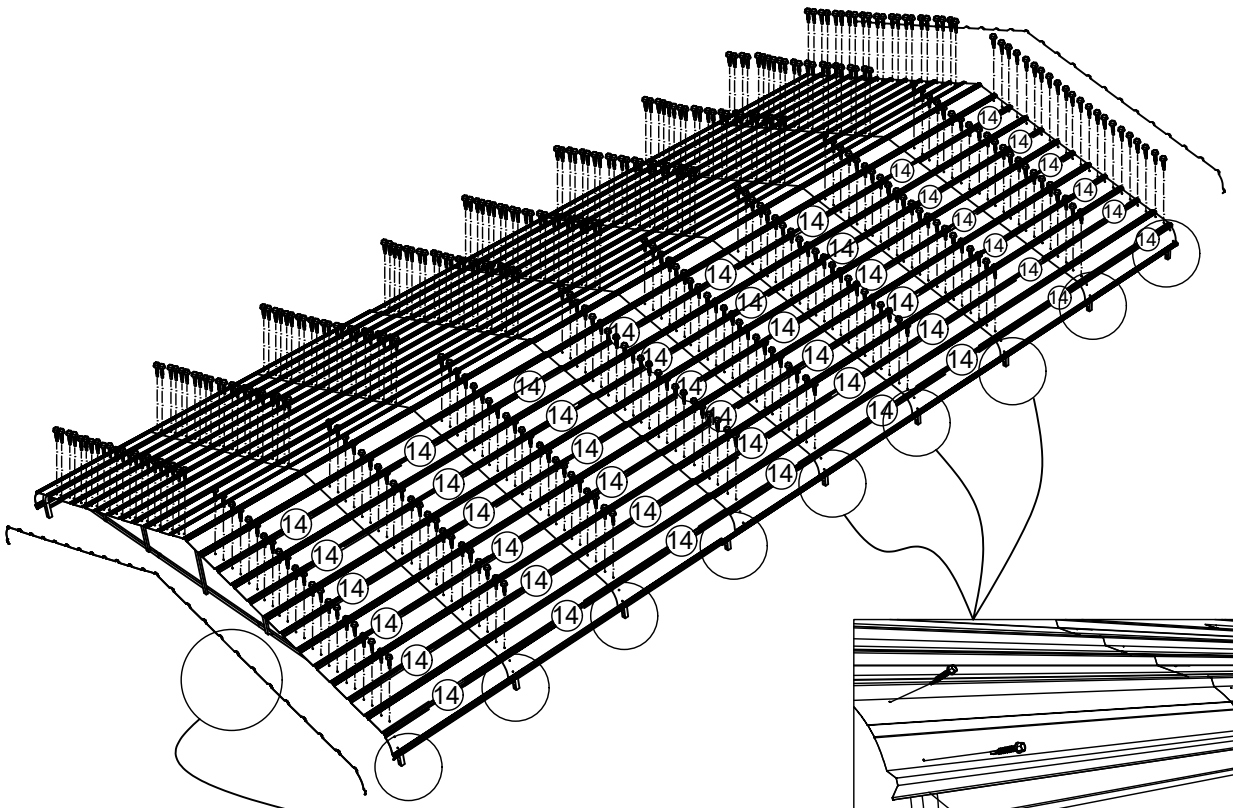


After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly adhered to the color steel tile



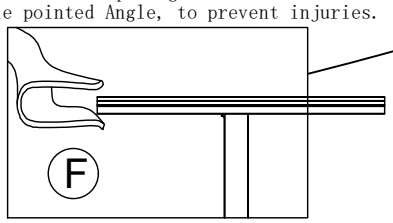




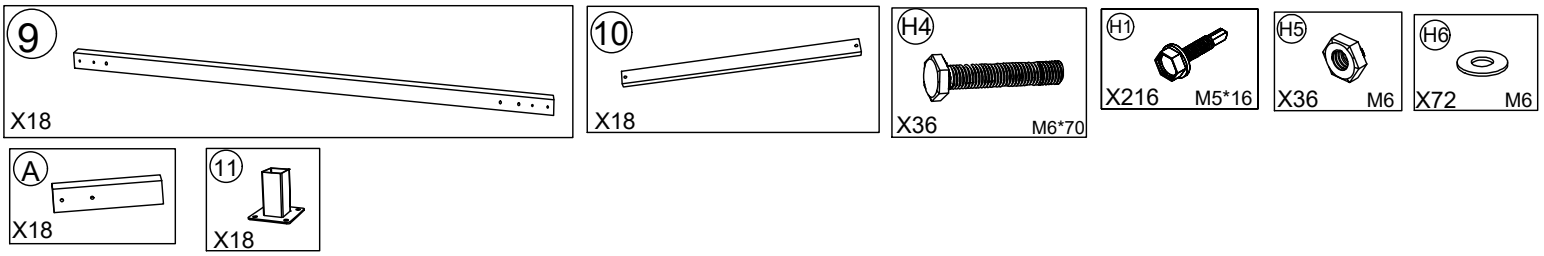


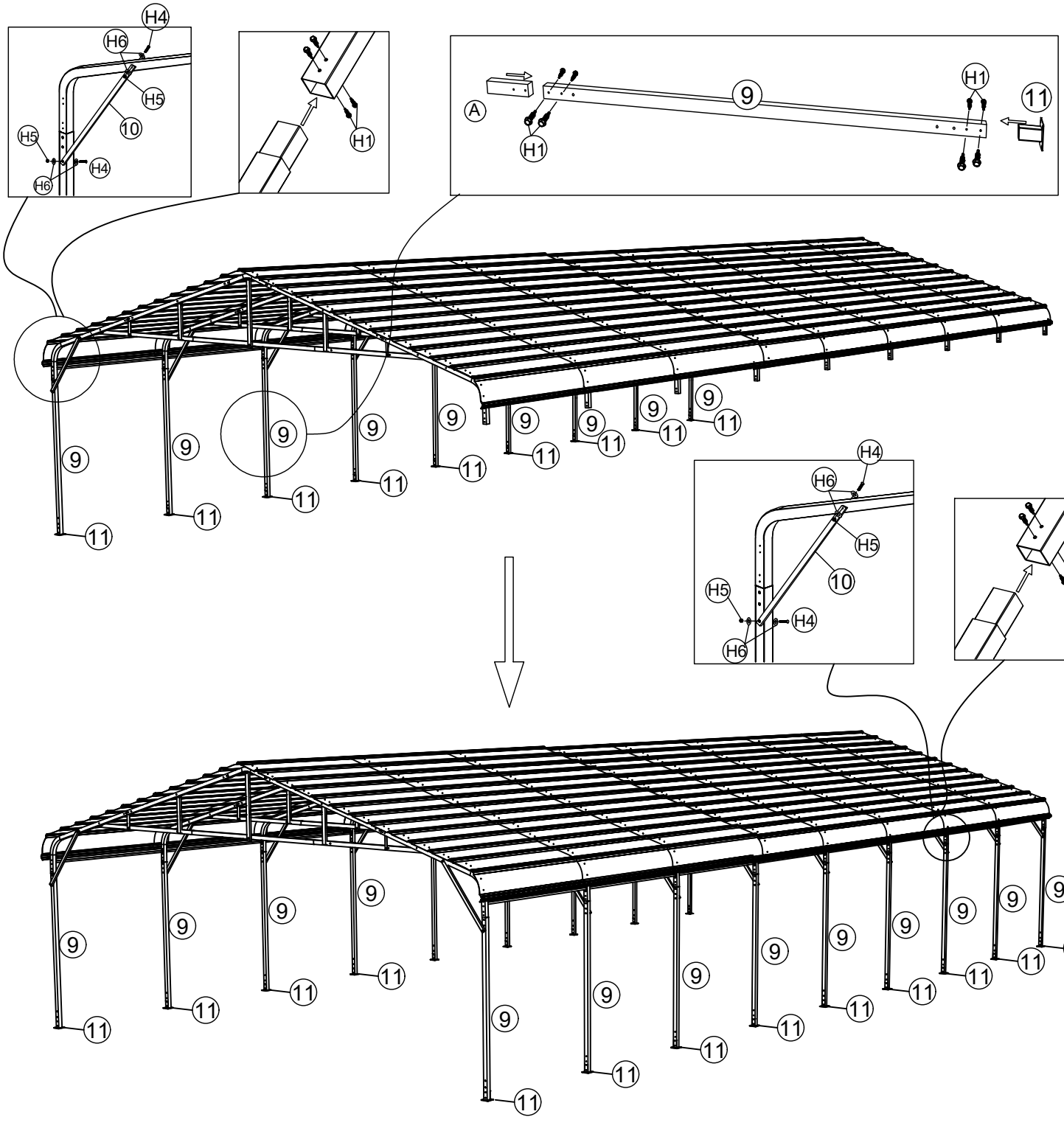
Screw the bottom edge of the color steel tile to prevent it from lifting

To extend the package of the color steel tile pointed Angle, to prevent injuries.

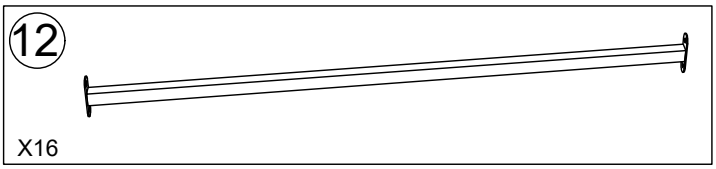


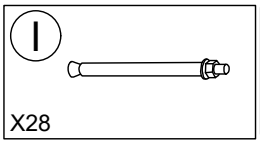
STEP 6

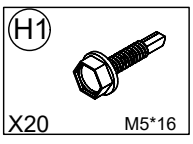

9
X18
10
X18
H4
X36
M6*70
H1
X216
M5*16
H5
X36
M6
H6
X72
M6
A
X18
11
X18

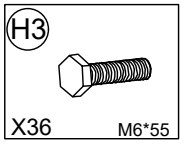

H4
H6
H5
10
H5
H4
H6
H1
A
9
H1
11
H4
H6
H5
10
H5
H4
H6
H1

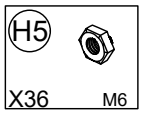
STEP 7

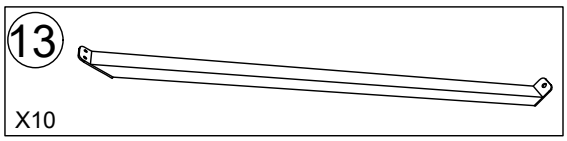


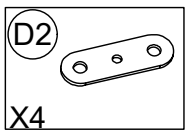




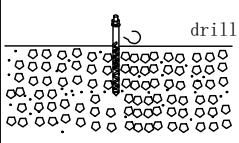








Insert expansion bolts



Insert the expansion bolt and rotate the nut to expand and secure the expansion bolt

hard ground