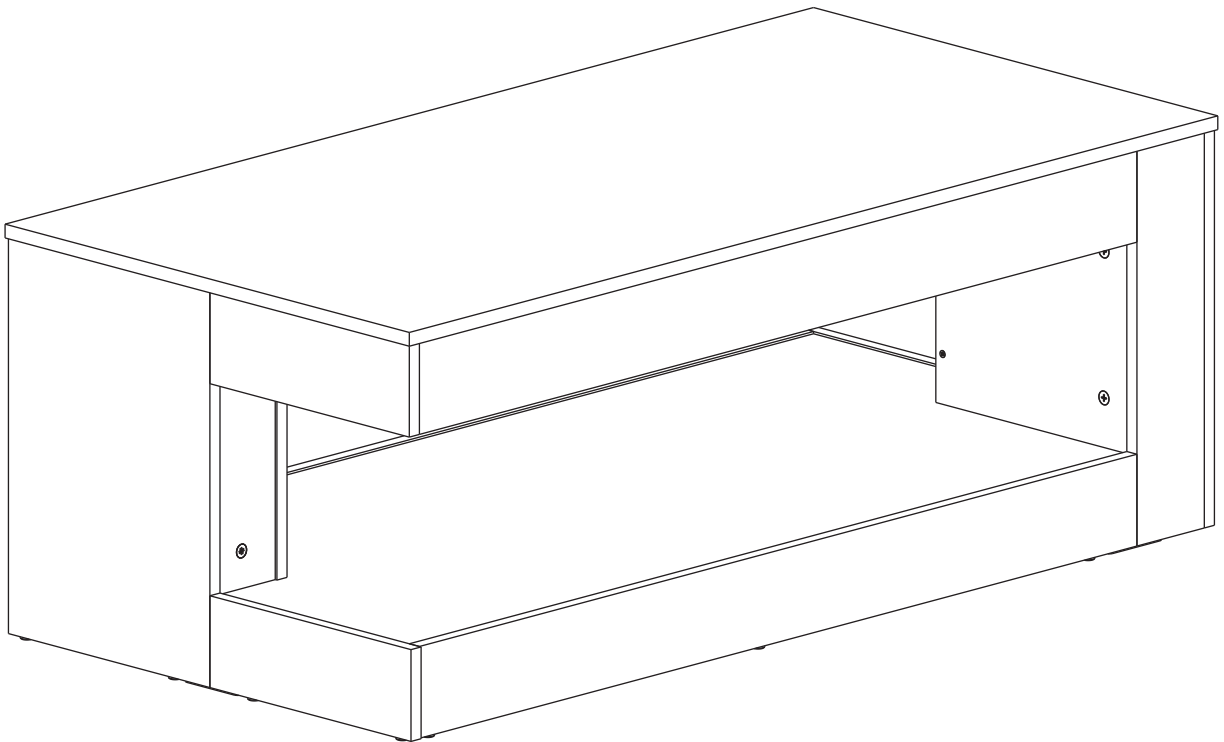


Assembly Instructions



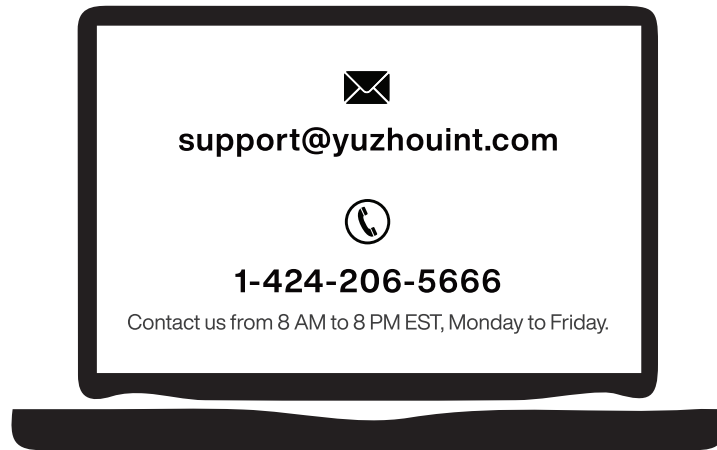
Coffee Table

Model No.

HOGA-SL0031X
HOGA-SL0115X
HOGA-SL0198X
HOGA-SL0256X
HOGA-SL0368

Contact Us

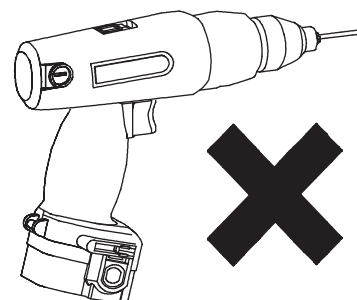
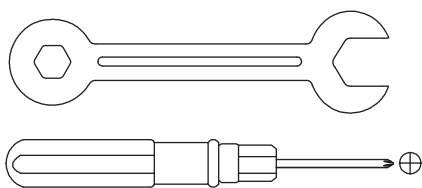
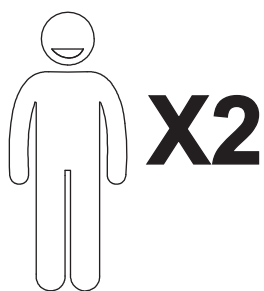
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

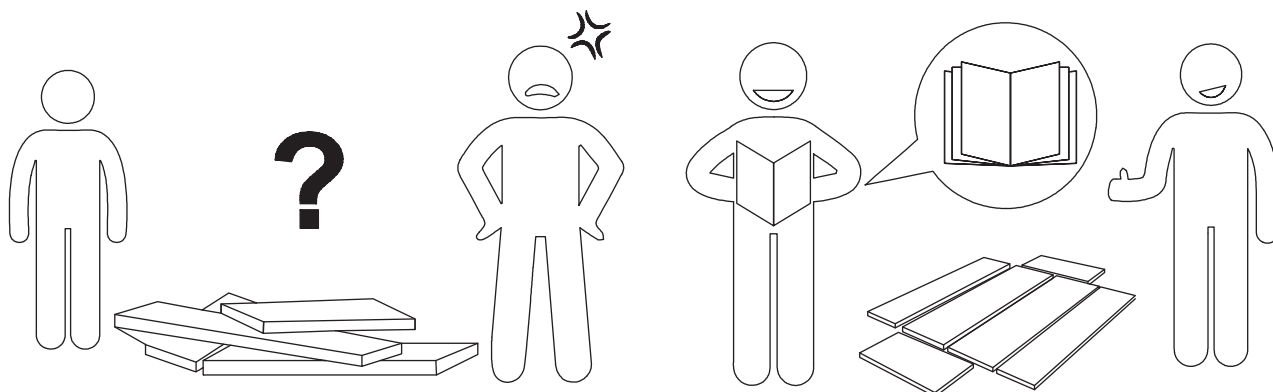
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



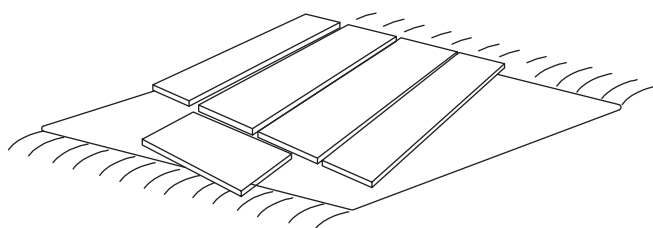
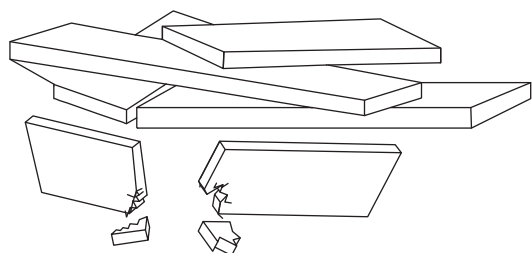
We recommend using hand tools for assembly.

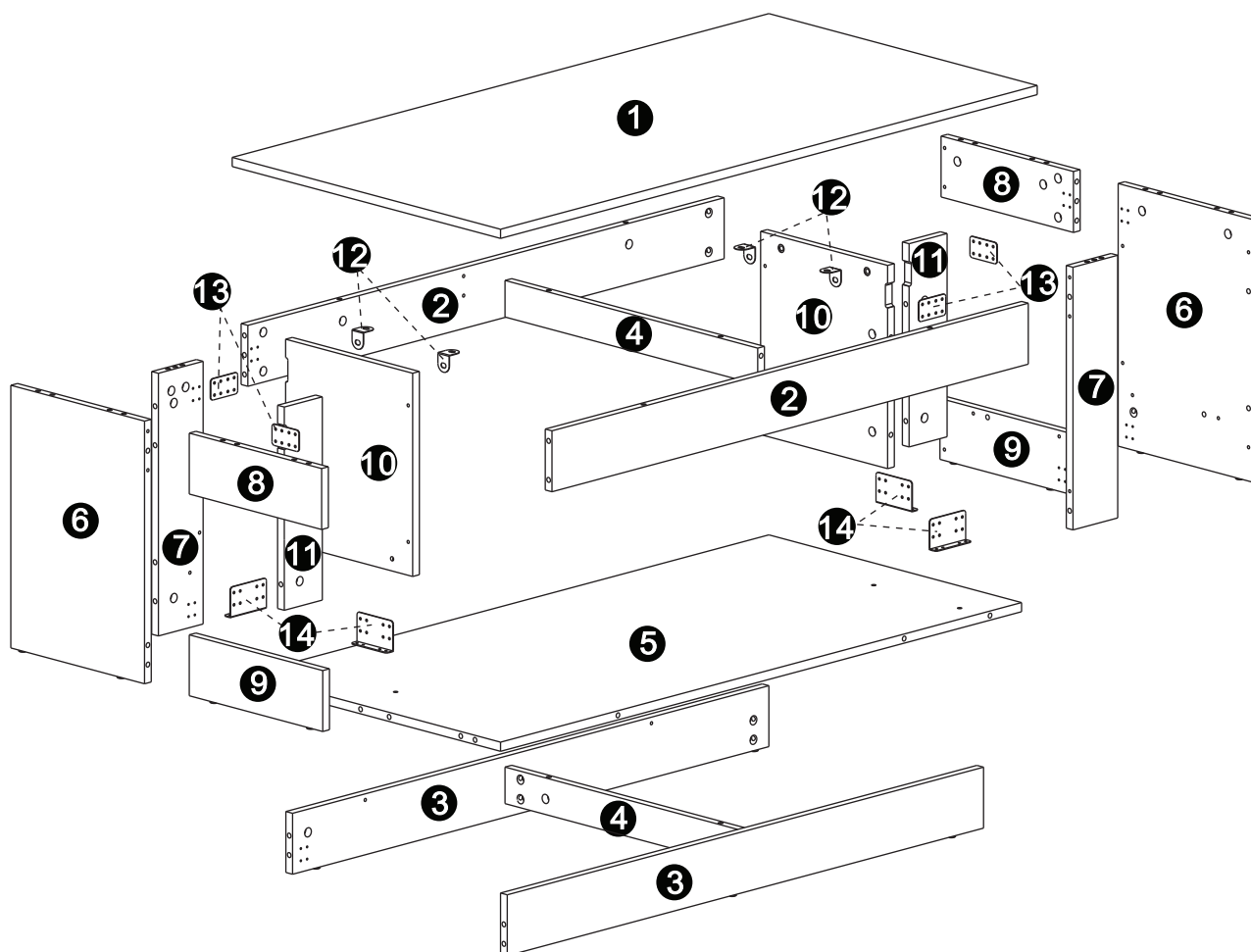
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

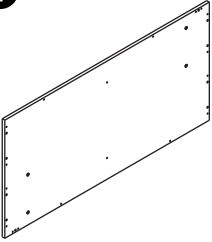
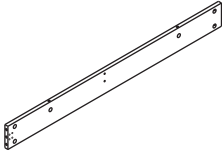
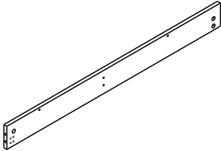
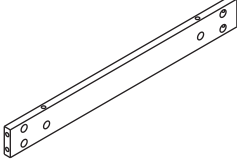
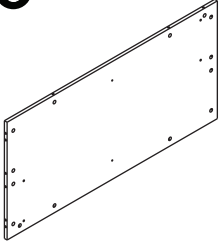
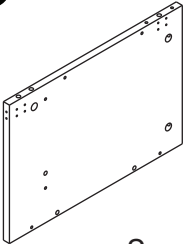
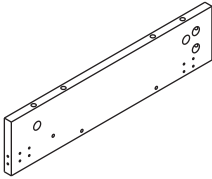
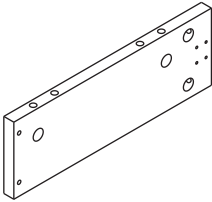
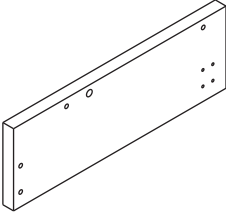
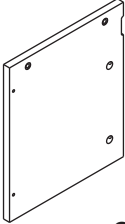
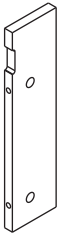
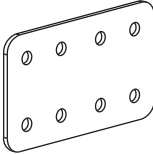
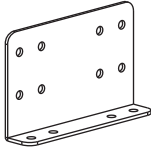




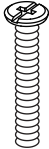
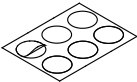
⚠ Caution

Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

Parts List

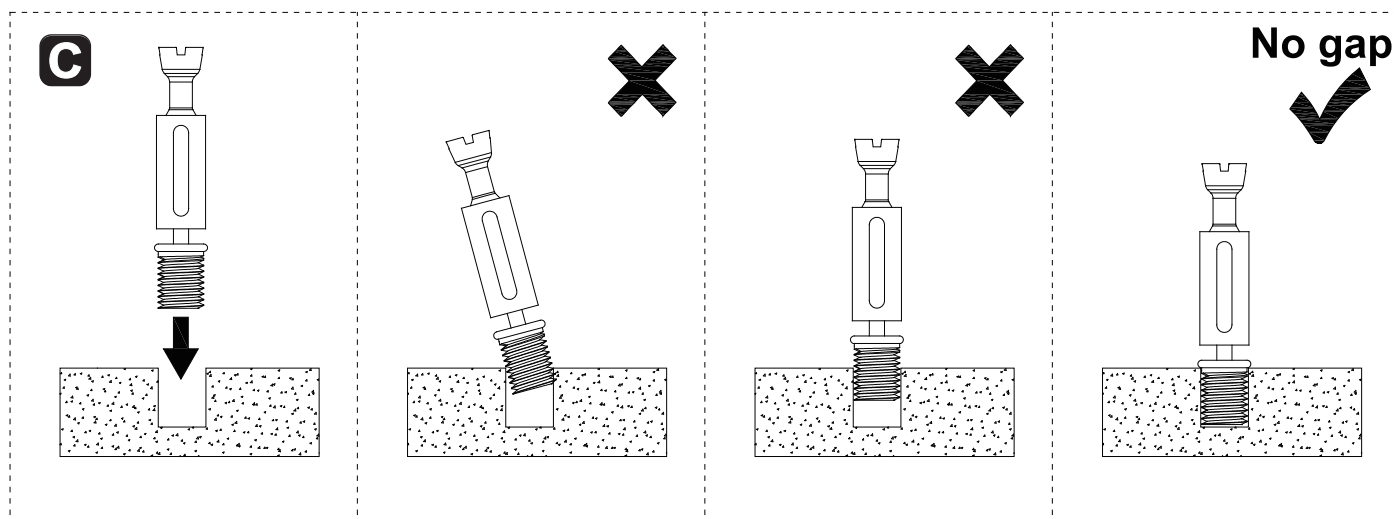
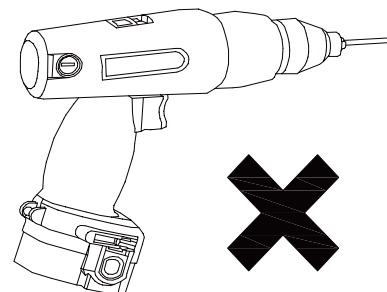
1  1 pc	2  2 pcs	3  2 pcs	4  2 pcs	5  1 pc
6  2 pcs	7  2 pcs	8  2 pcs	9  2 pcs	10  2 pcs
11  2 pcs	12  4 pcs	13  4 pcs	14  4 pcs	

Hardware List

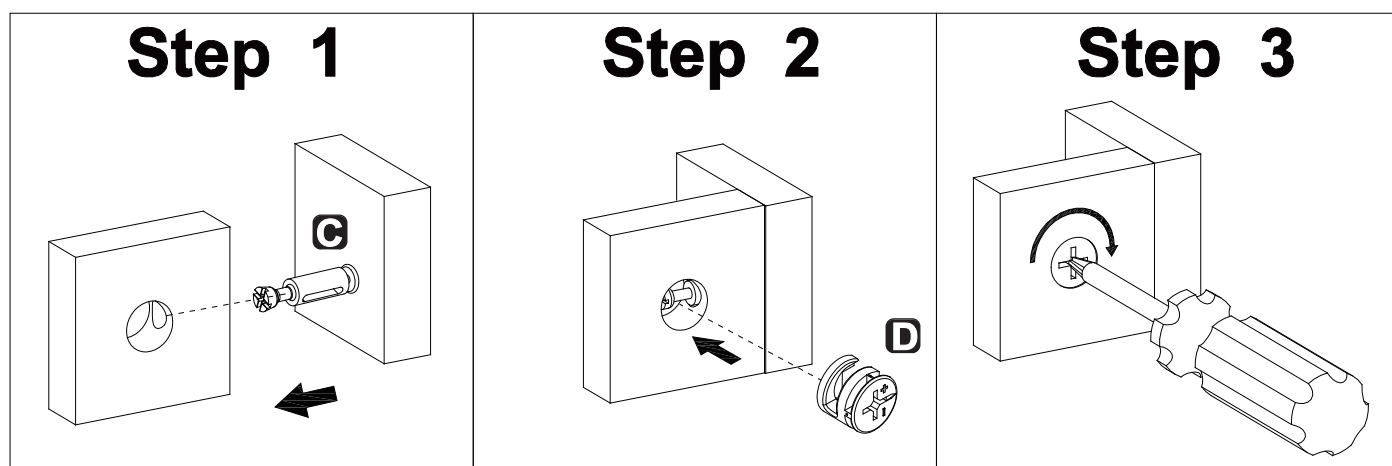
A	B	C	D	E	F
					
M6×12mm	M6×40mm	M6×44.5mm	Ø15mm	Ø8×30mm	5×38mm
8 pcs	4 pcs	74 pcs	74 pcs	26 pcs	4 pcs
G	H	I			
					
4×13.5mm	Ø21mm				
80 pcs	6 pcs	1 pc			

Installation of Cams and Pins

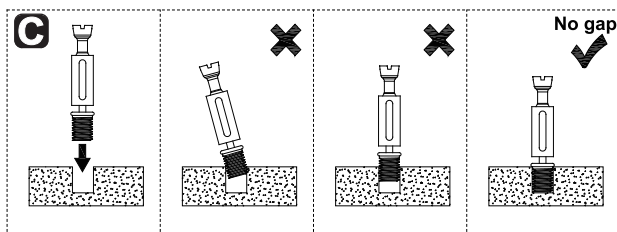
Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.



Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.

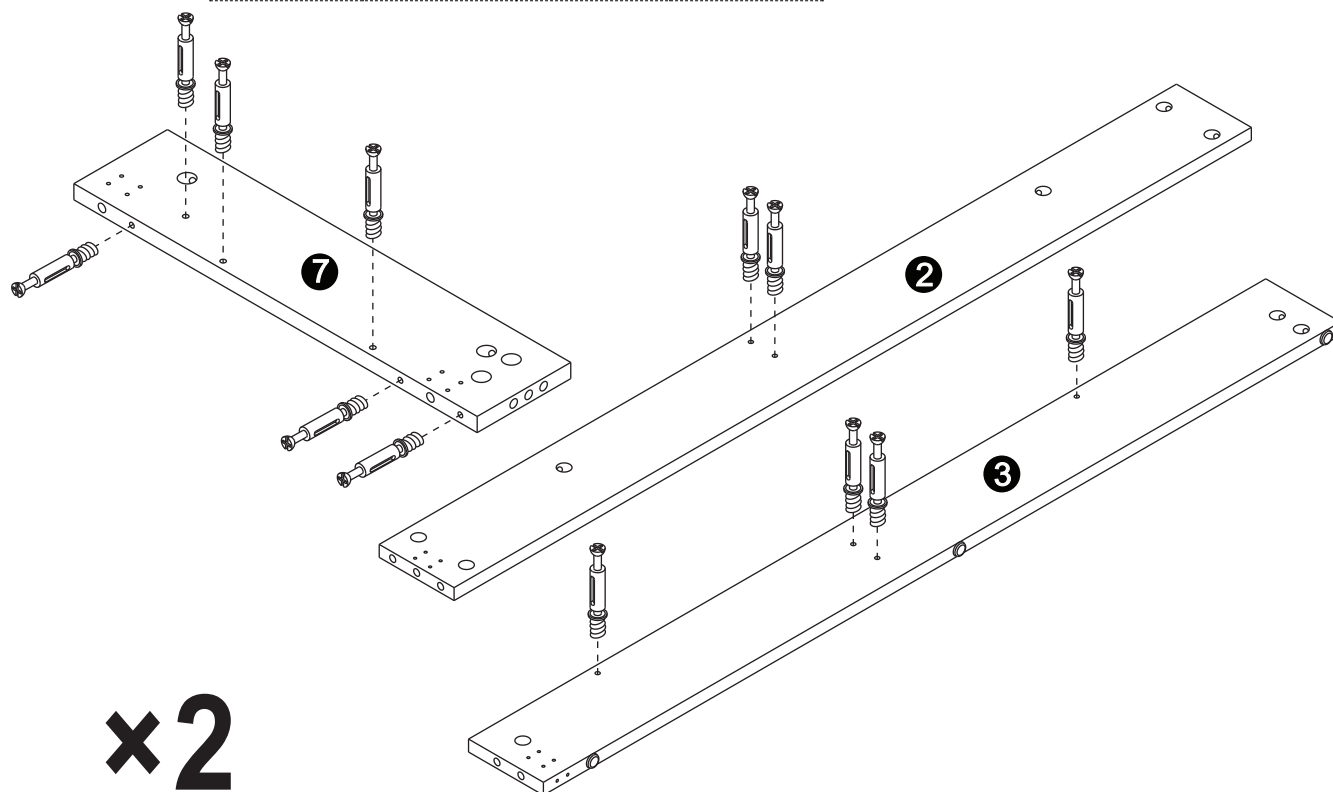


1



C

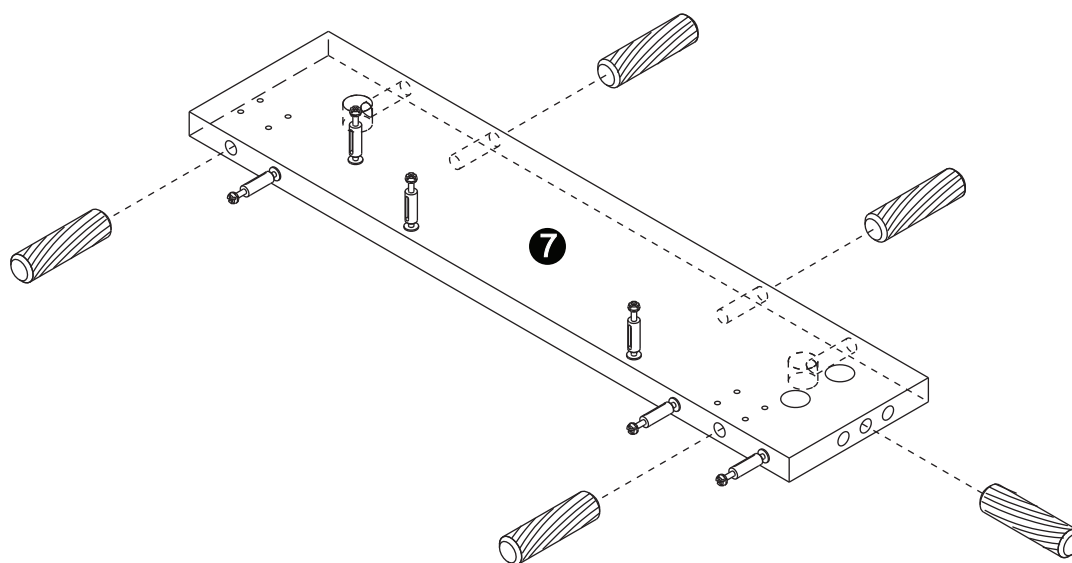
M6×44.5mm
24 pcs



2

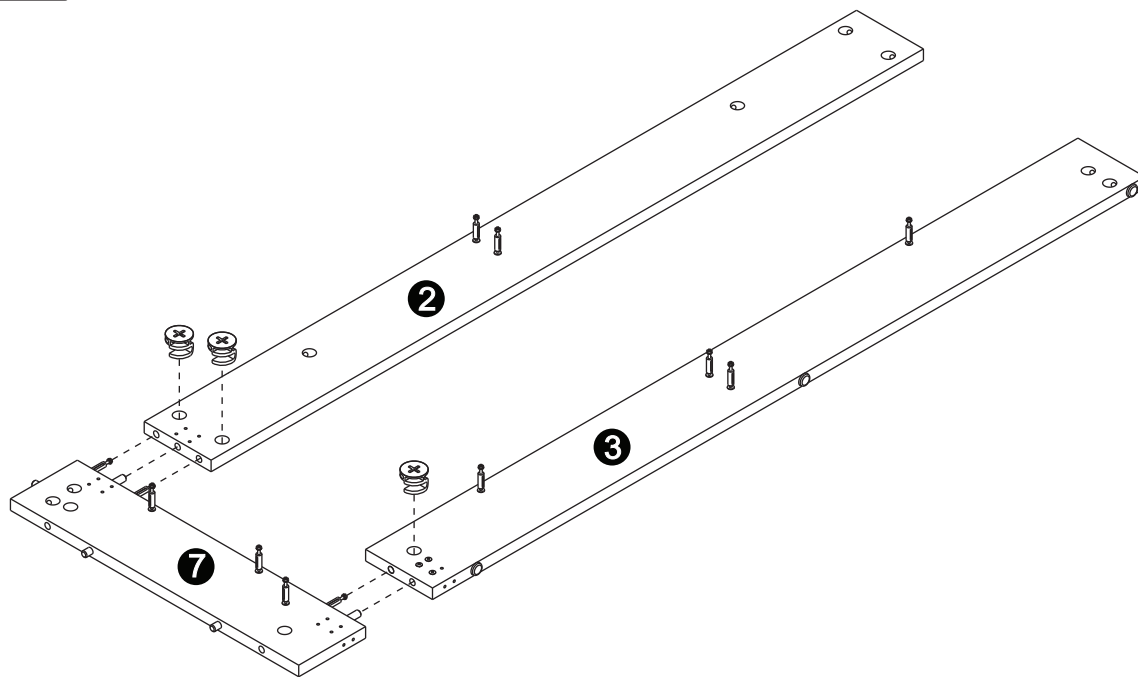
E

Ø8×30mm
10 pcs



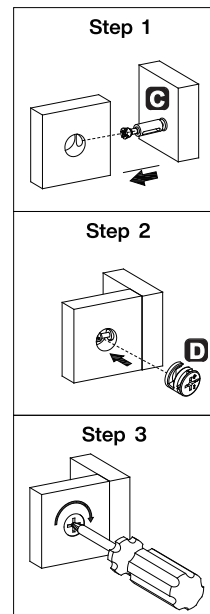
x2

3



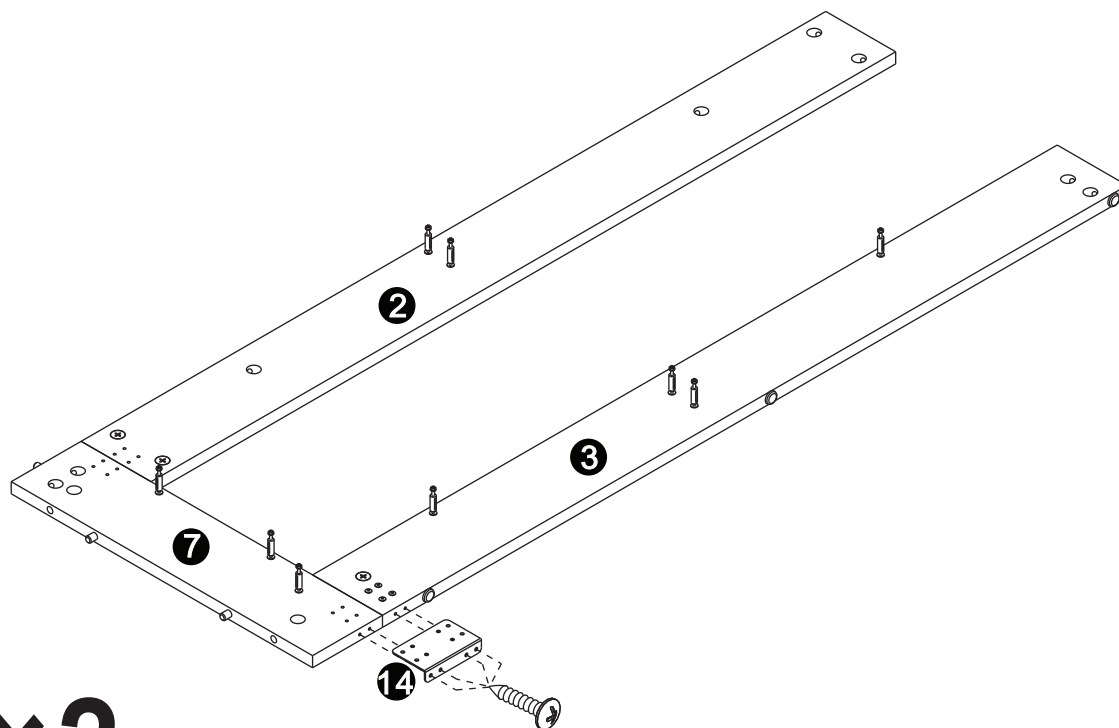
D

Ø15mm
6 pcs



×2

4



G

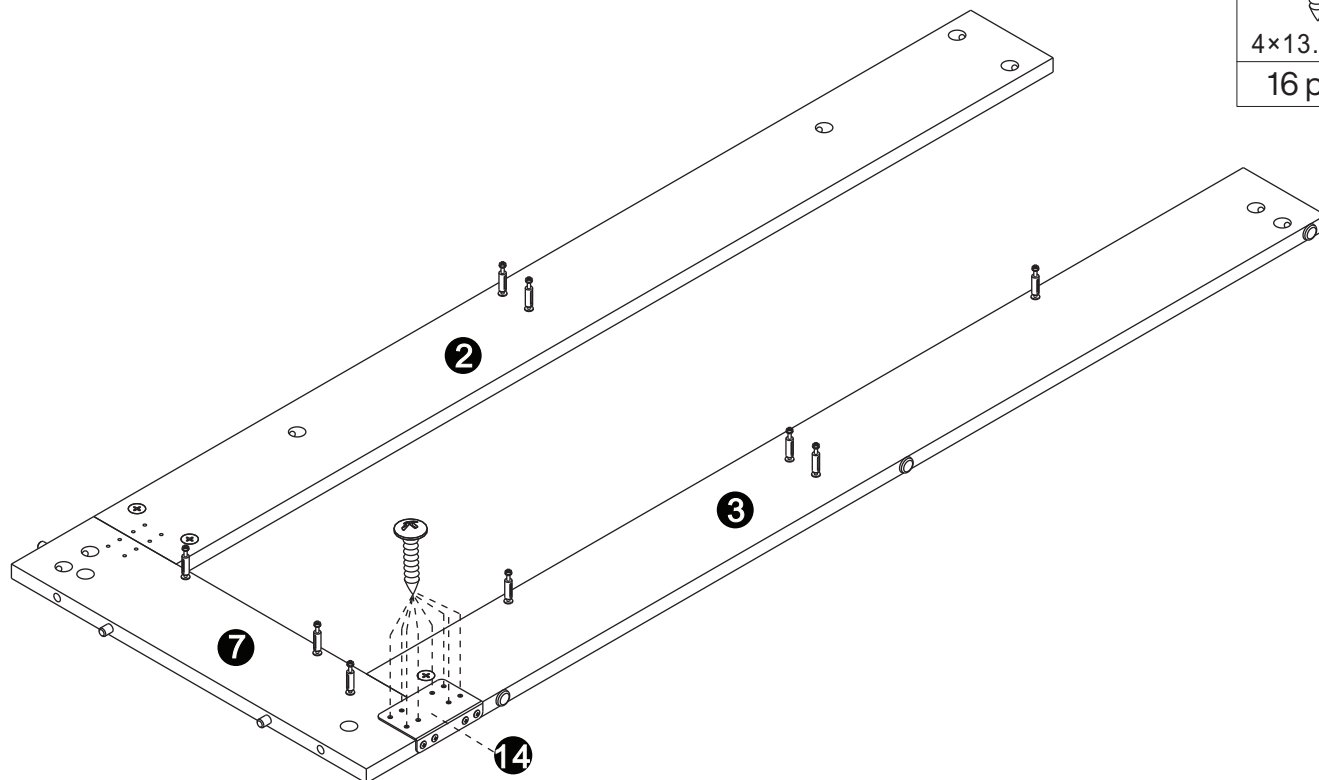
4×13.5mm
8 pcs

×2

5

G

4×13.5mm
16 pcs

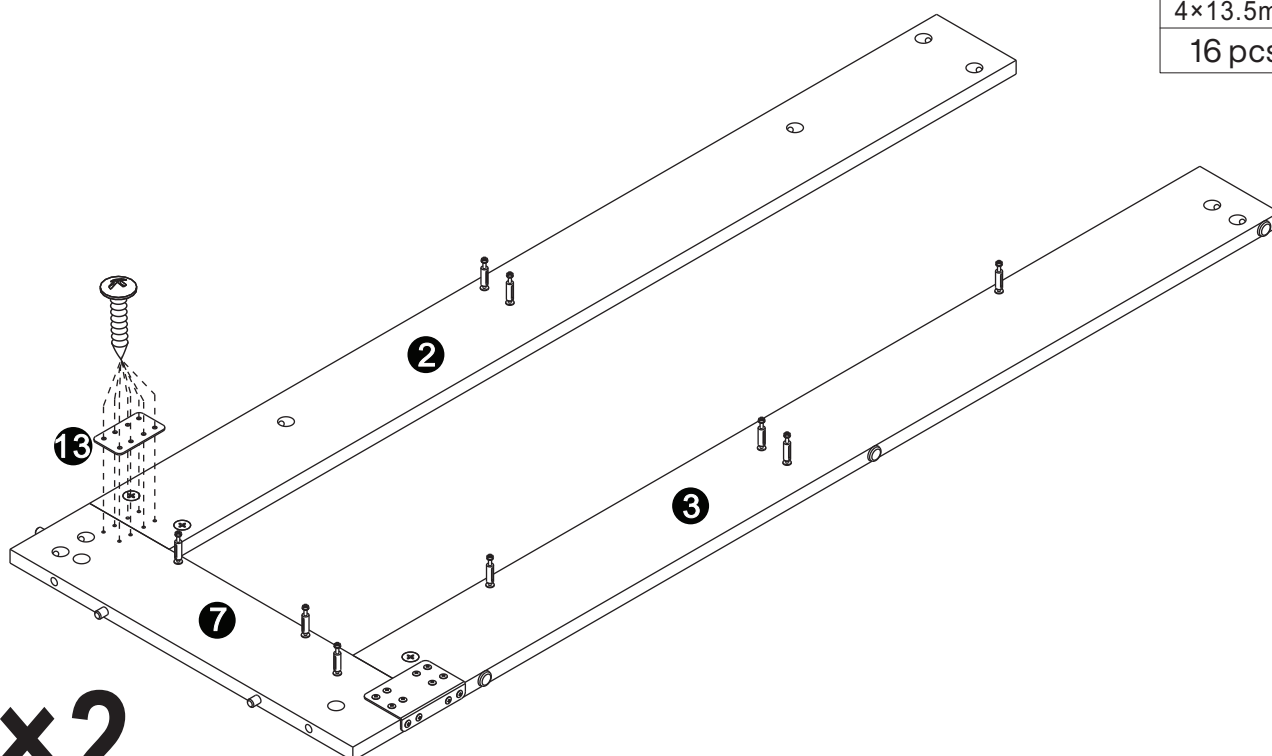


×2

6

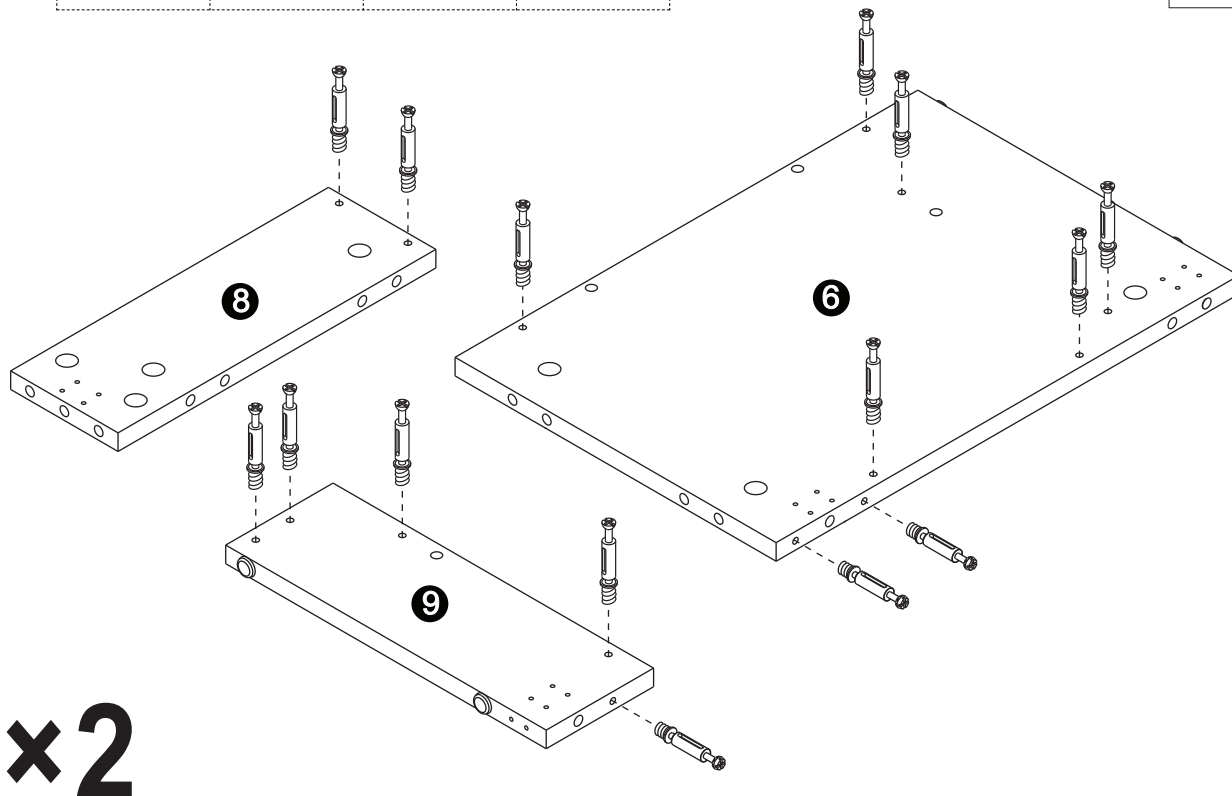
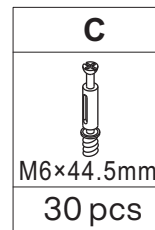
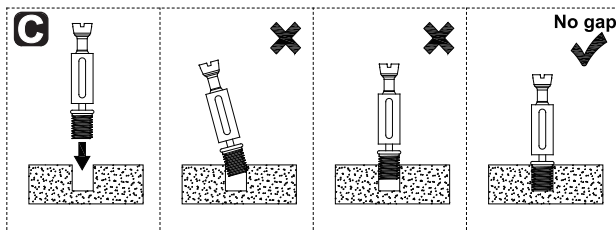
G

4×13.5mm
16 pcs



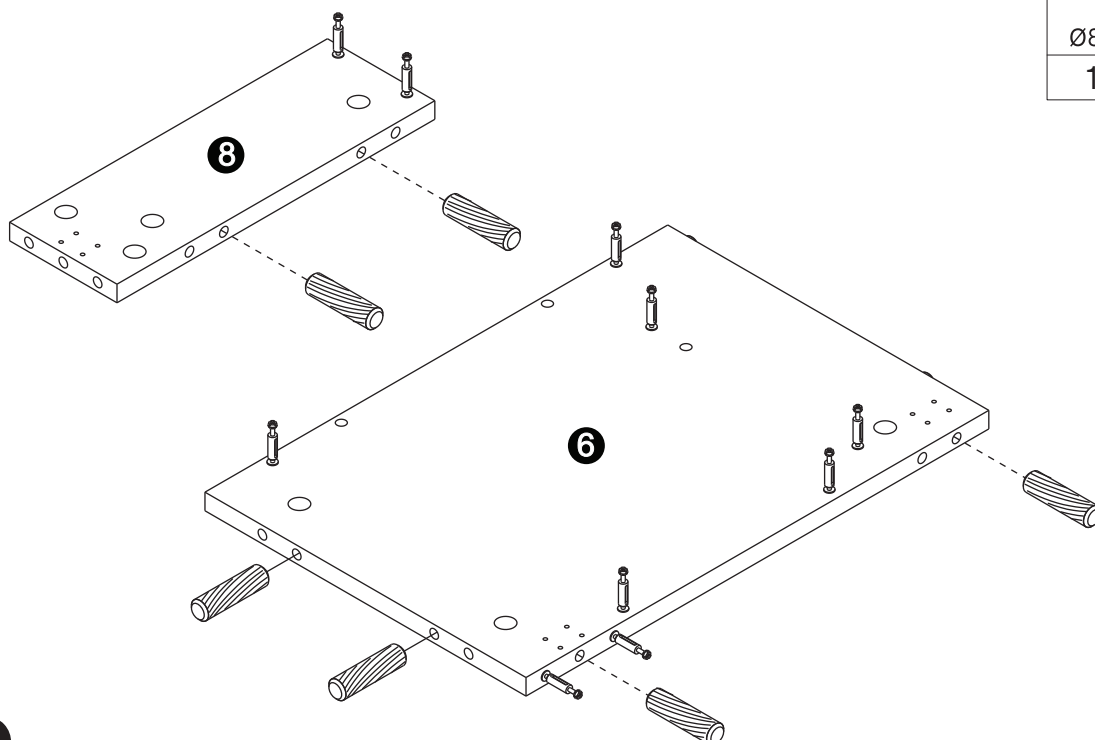
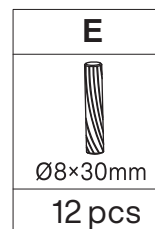
×2

7



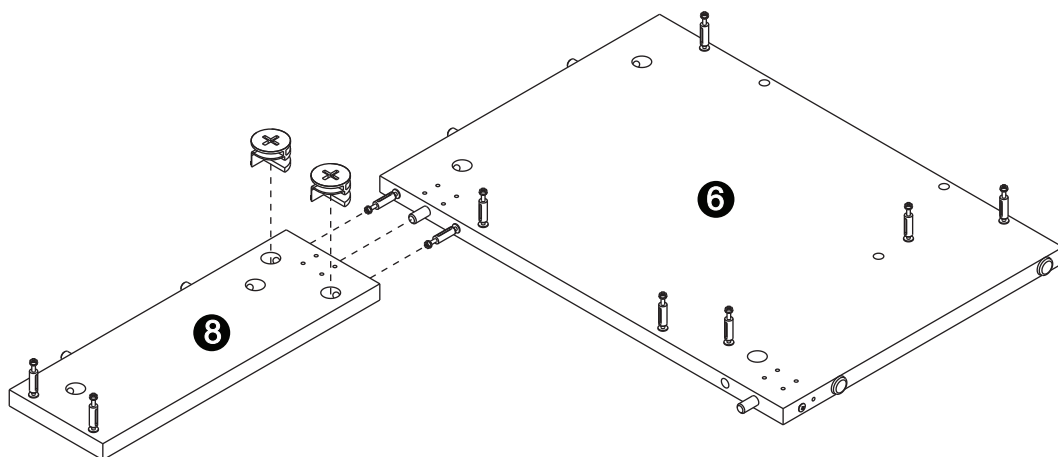
×2

8



×2

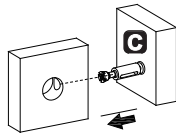
9



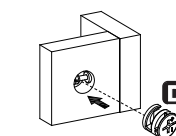
D

Ø15mm
4 pcs

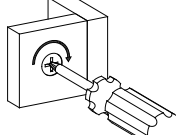
Step 1



Step 2

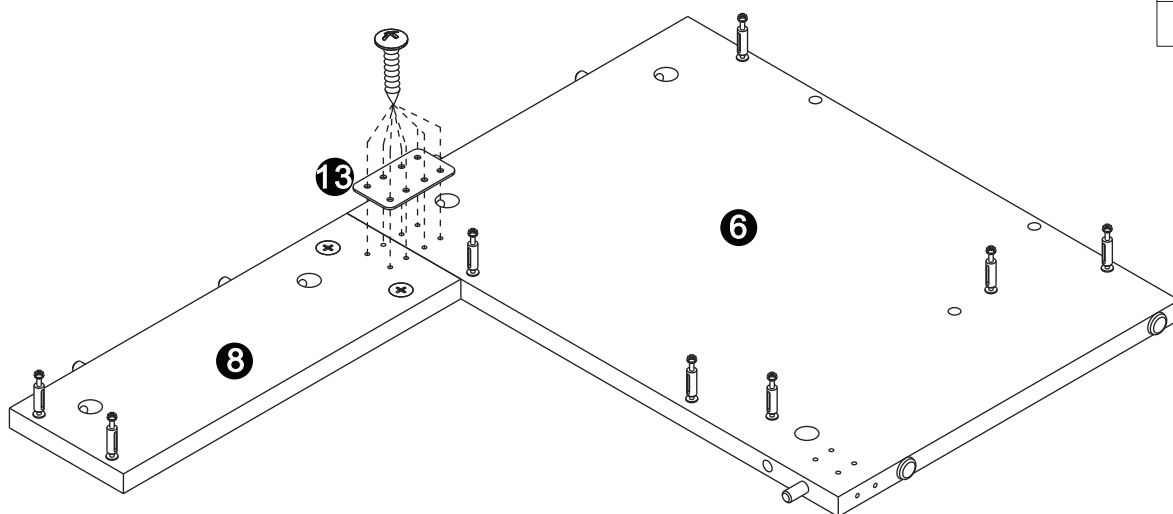


Step 3



x2

10

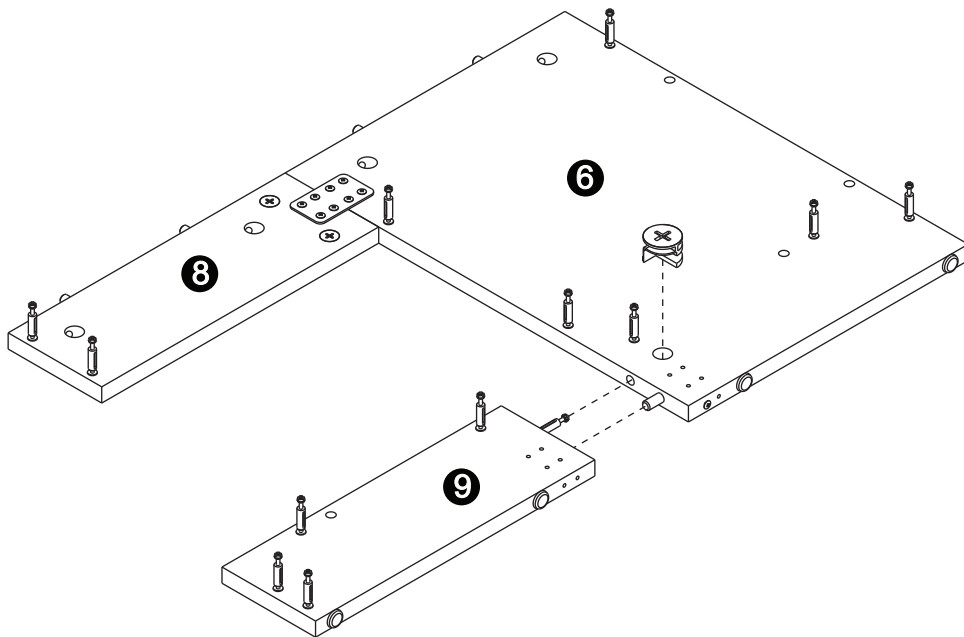


G

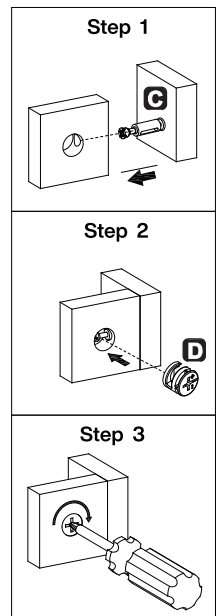
4x13.5mm
16 pcs

x2

11

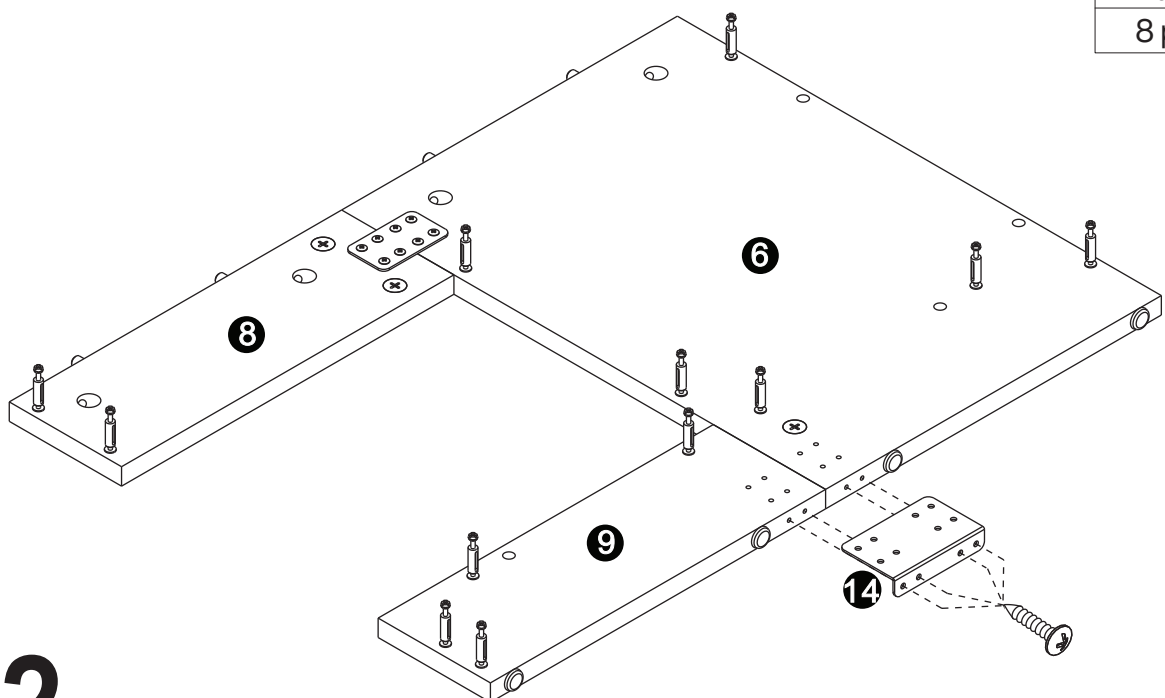


D
Ø15mm
2 pcs



×2

12



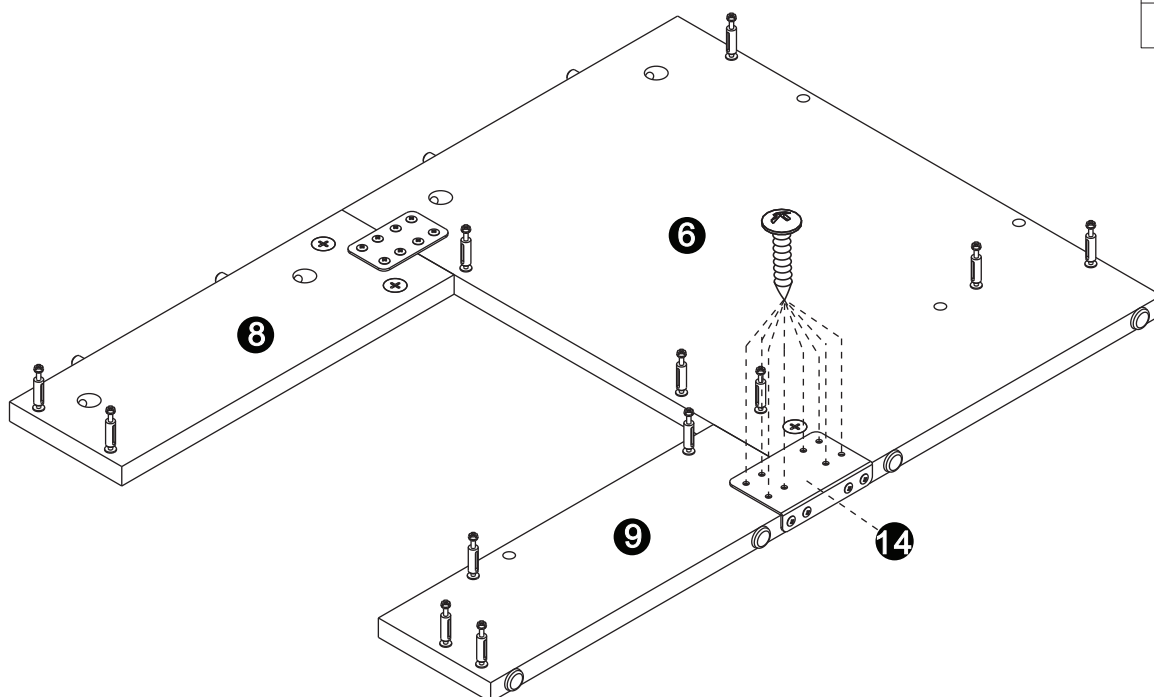
G
4×13.5mm
8 pcs

×2

13

G

4×13.5mm
16 pcs

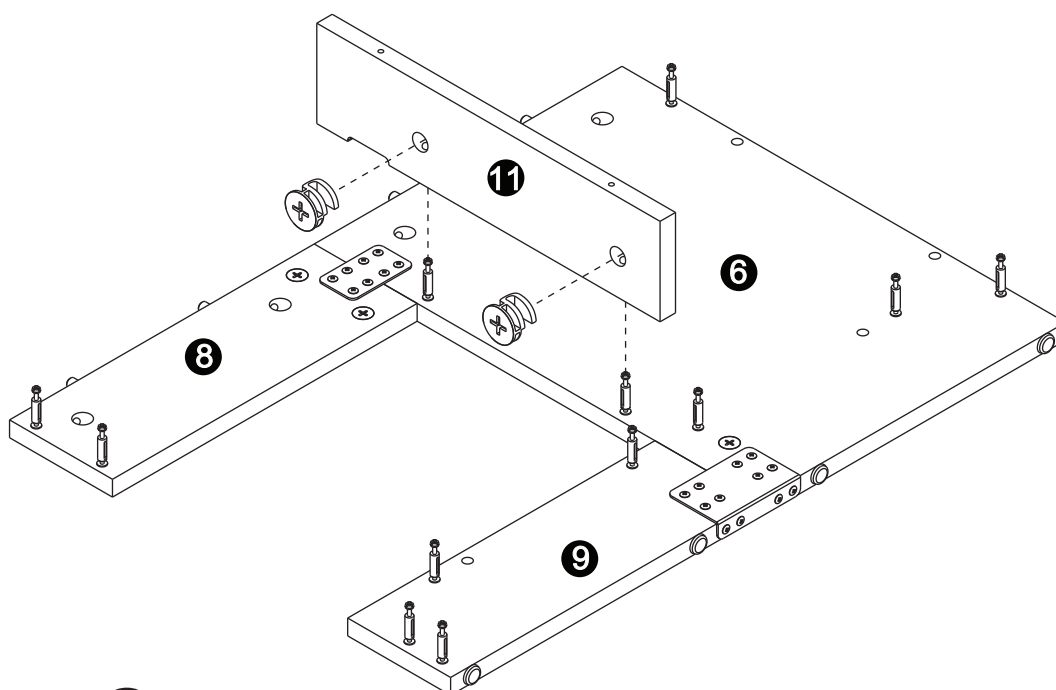


×2

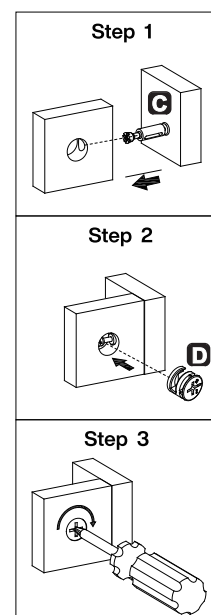
14

D

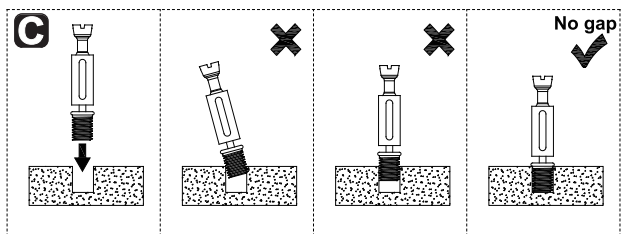
Ø15mm
4 pcs



×2

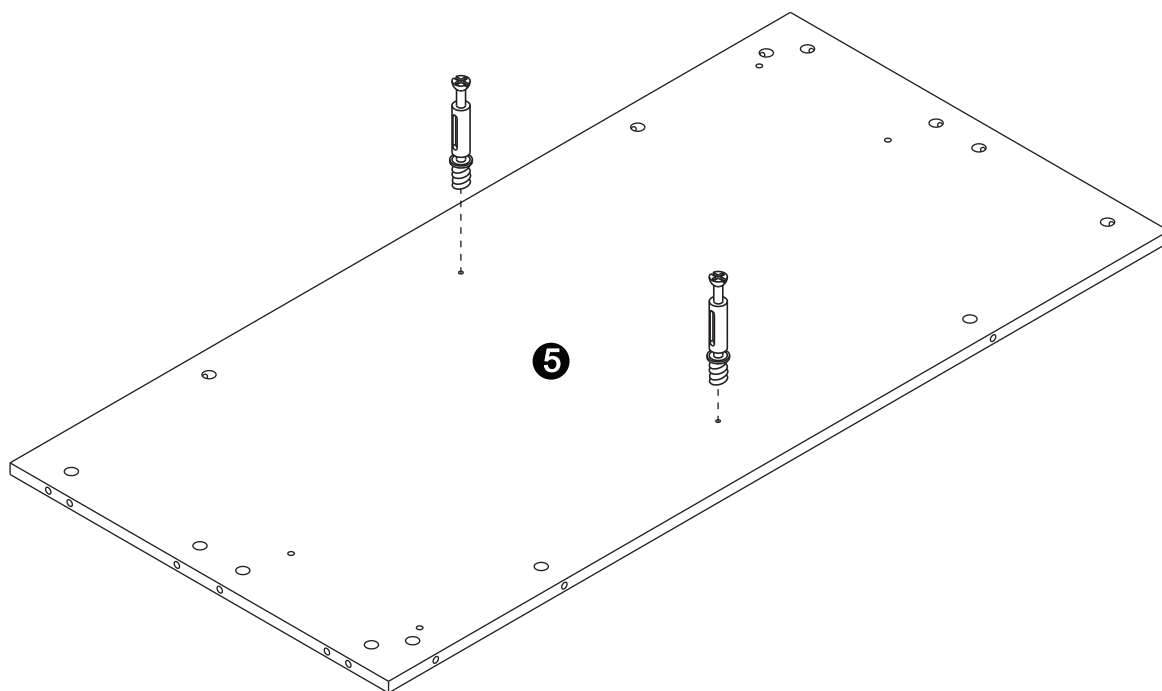


15



C

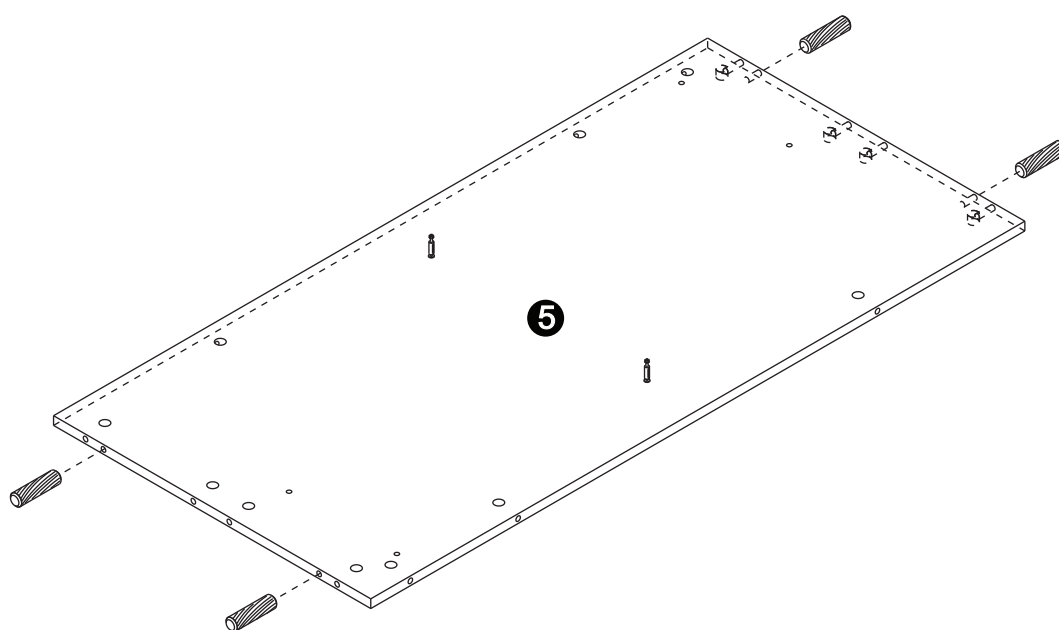
M6×44.5mm
2 pcs



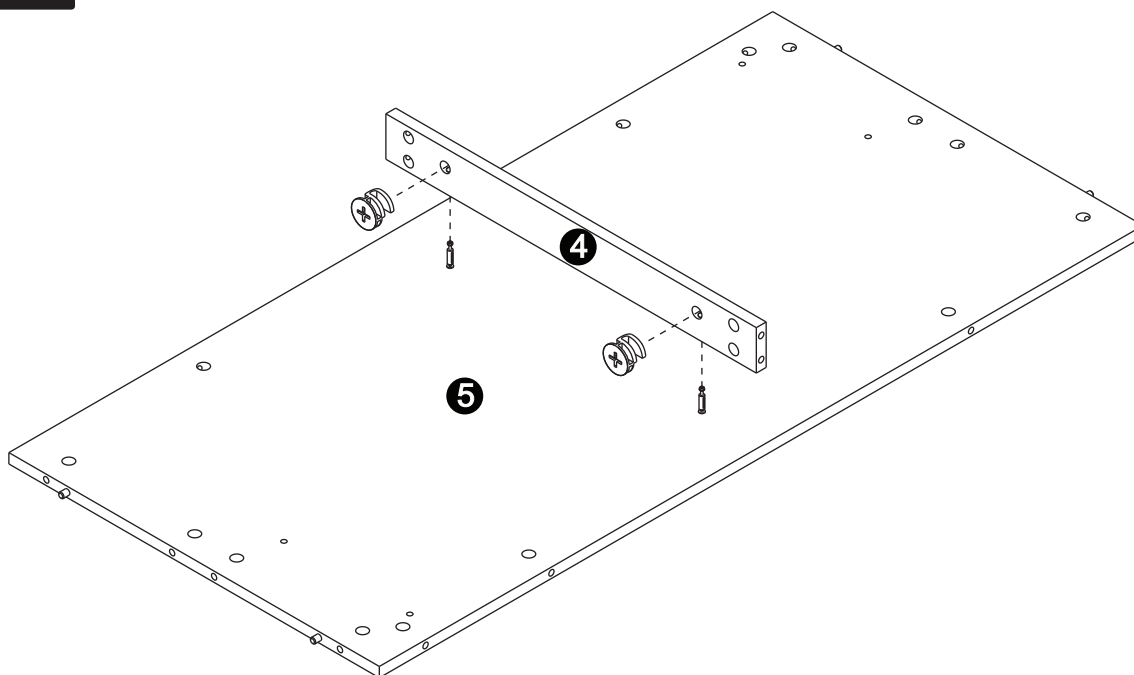
16

E

Ø8×30mm
4 pcs



17



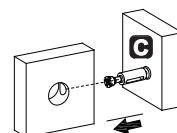
D



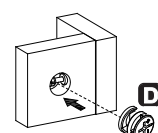
Ø15mm

2 pcs

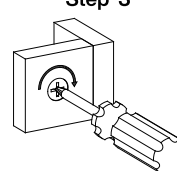
Step 1



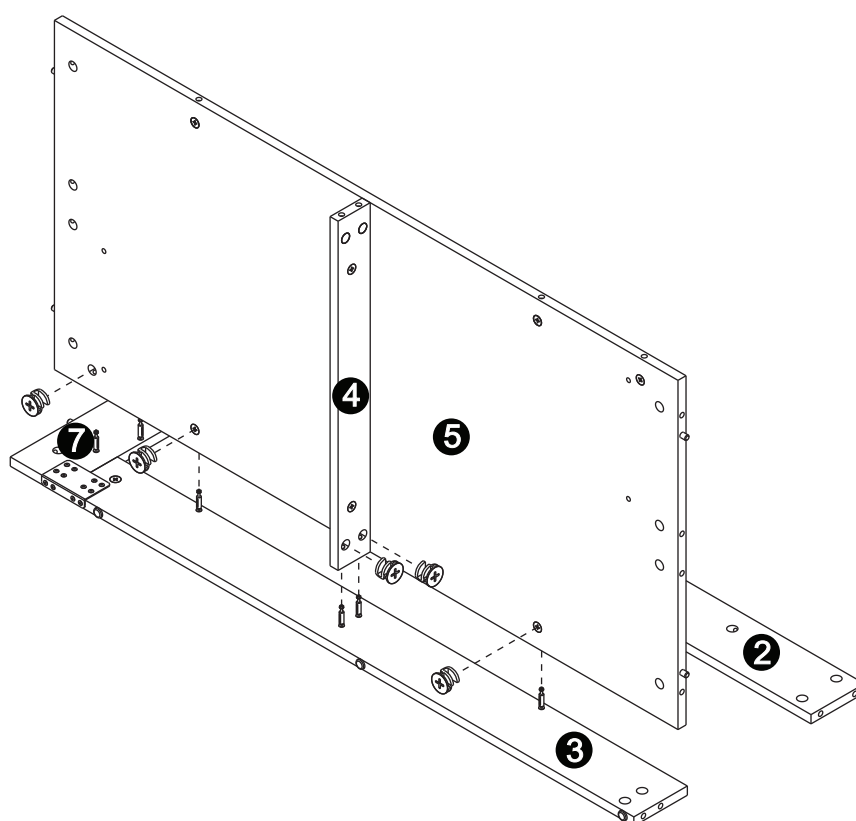
Step 2



Step 3



18



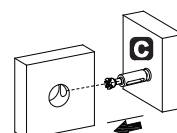
D



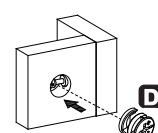
Ø15mm

5 pcs

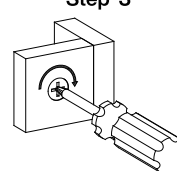
Step 1



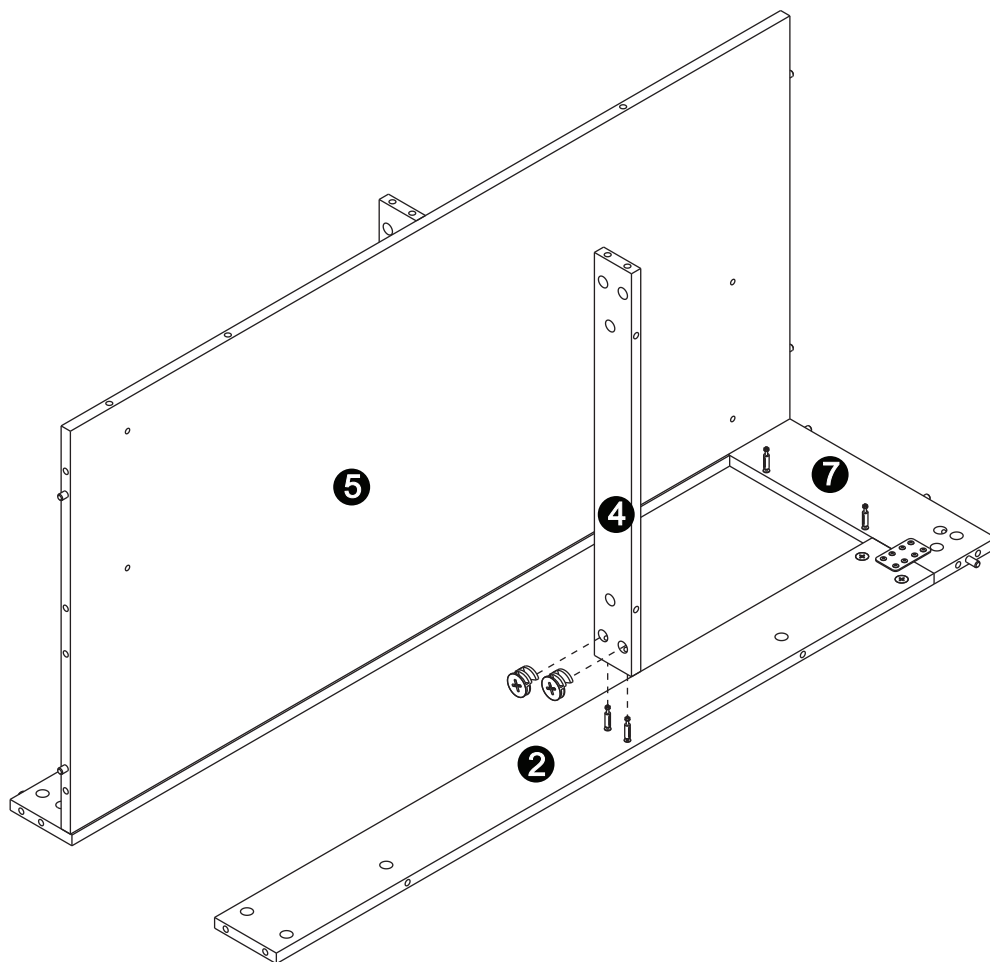
Step 2



Step 3

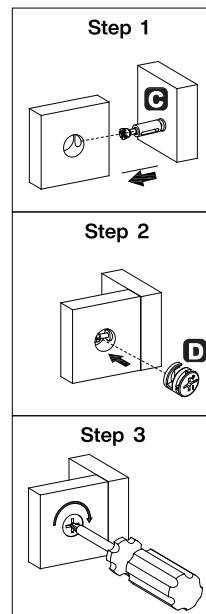


19

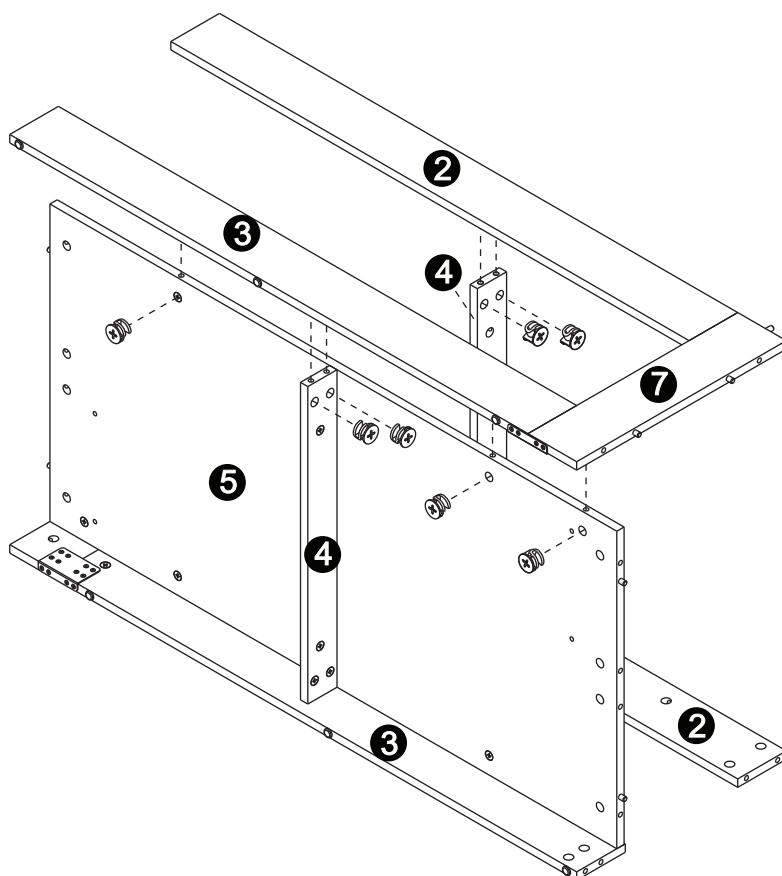


D

Ø15mm
2 pcs

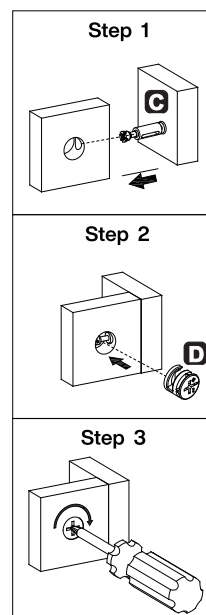


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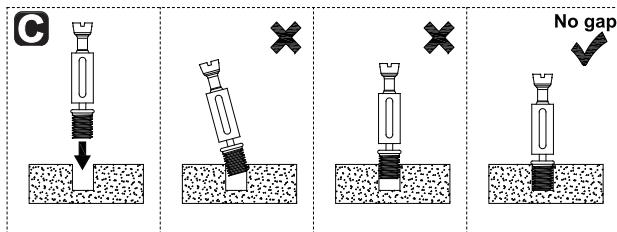


D

Ø15mm
7 pcs

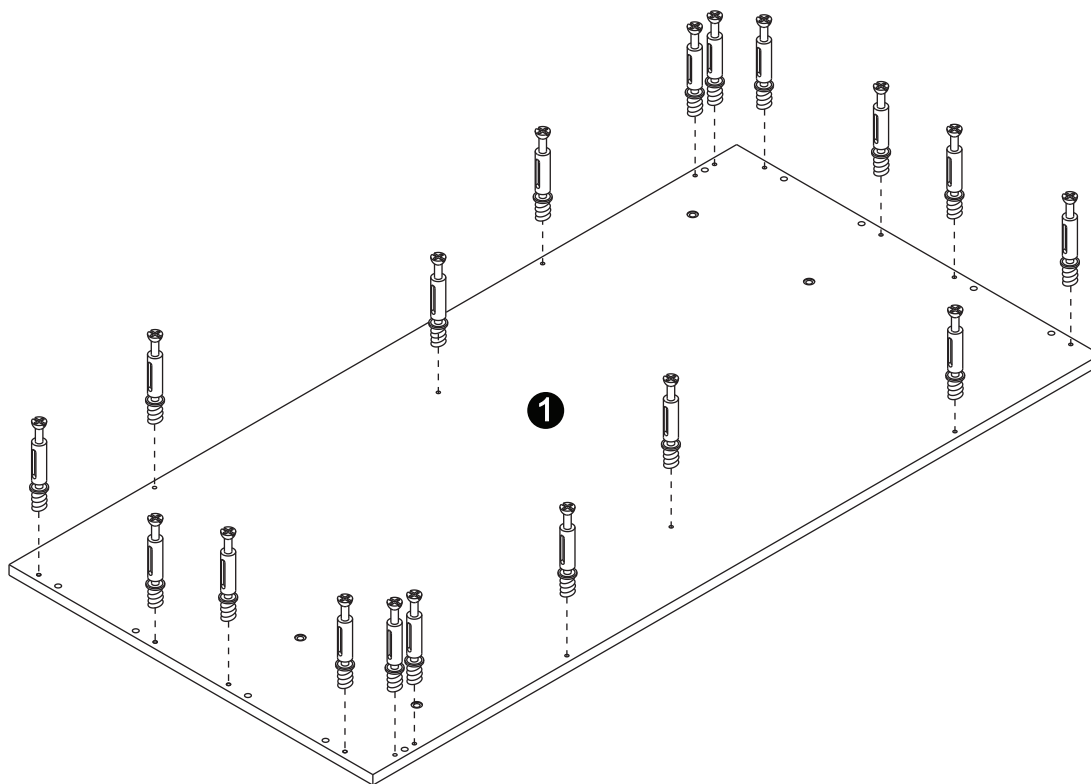


21



C

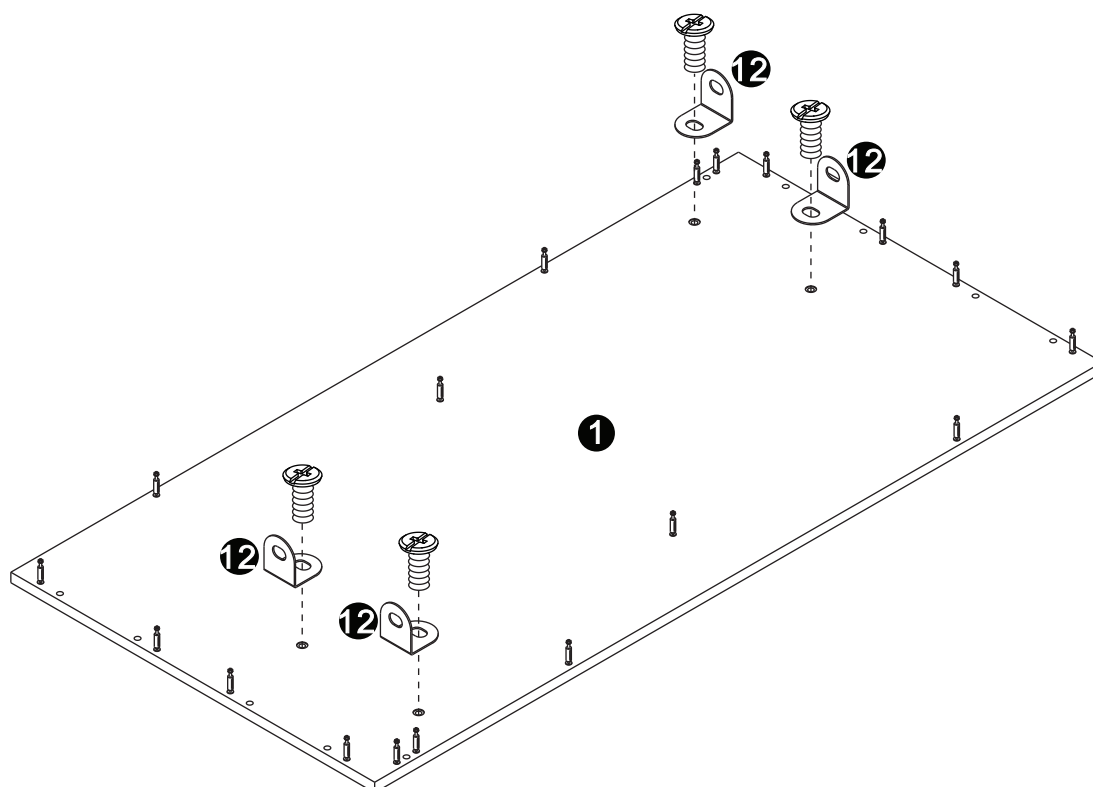
M6×44.5mm
18 pcs



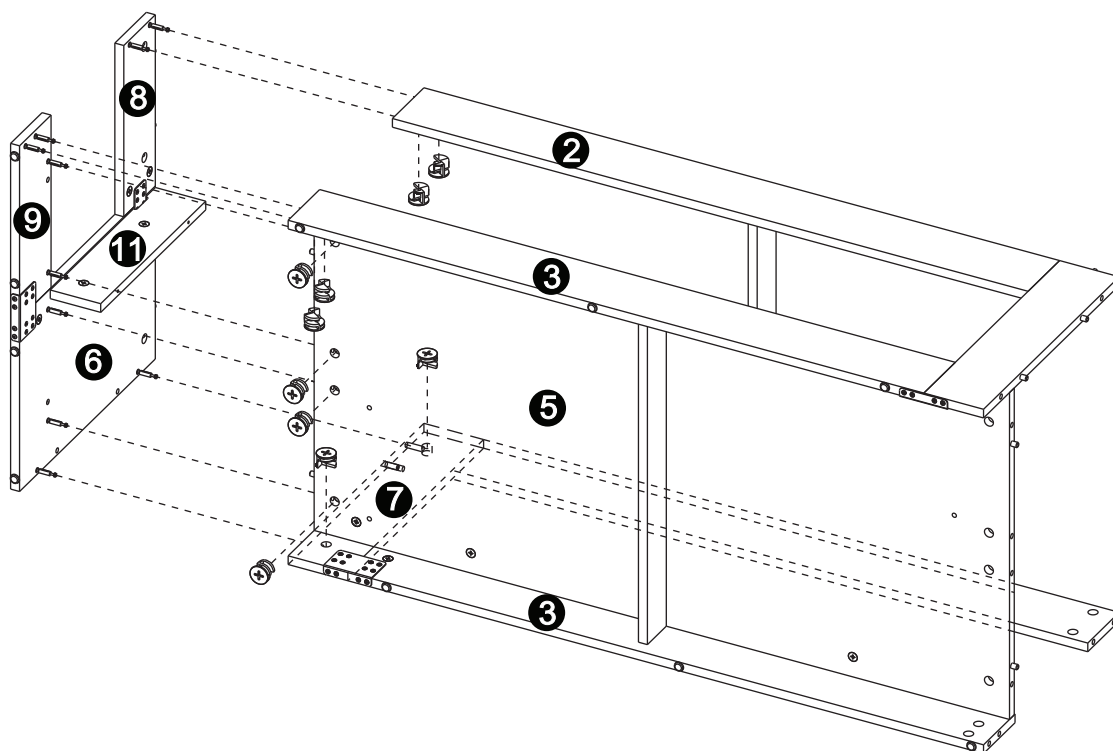
22

A

M6×12mm
4 pcs

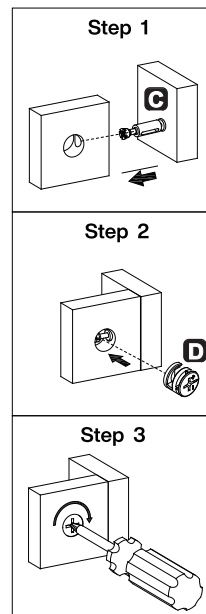


23

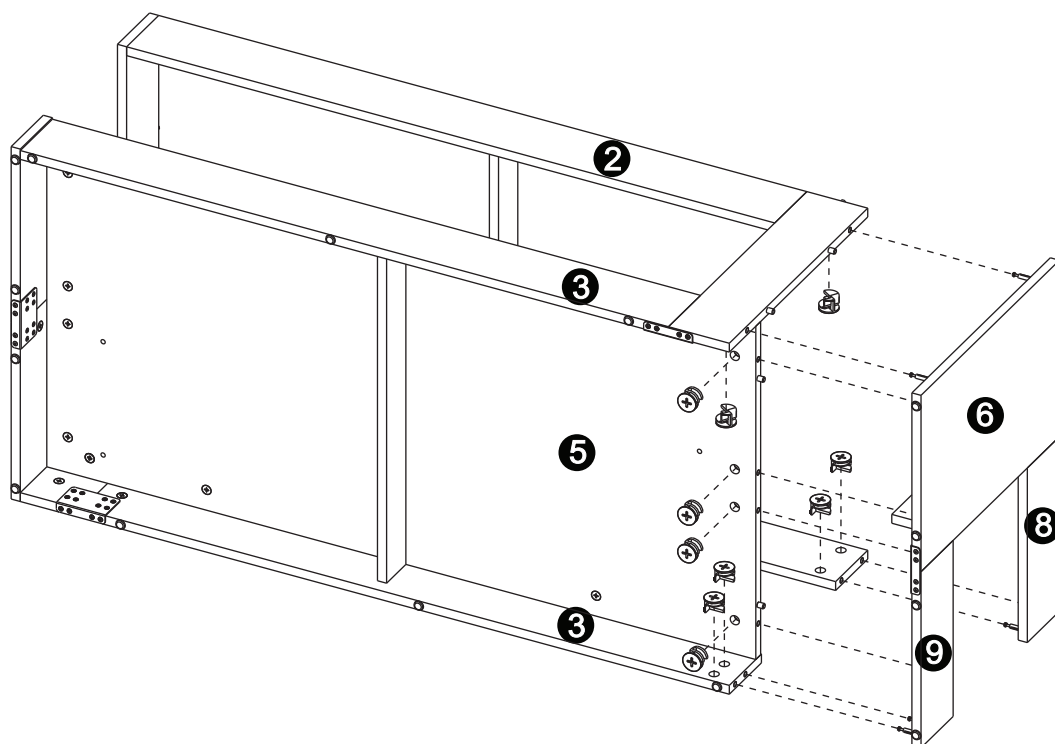


D

Ø15mm
10 pcs

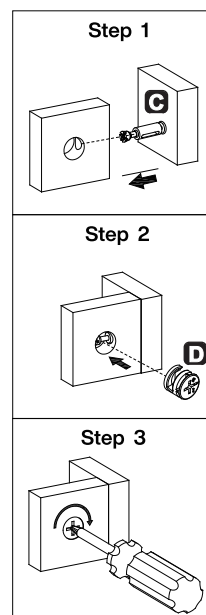


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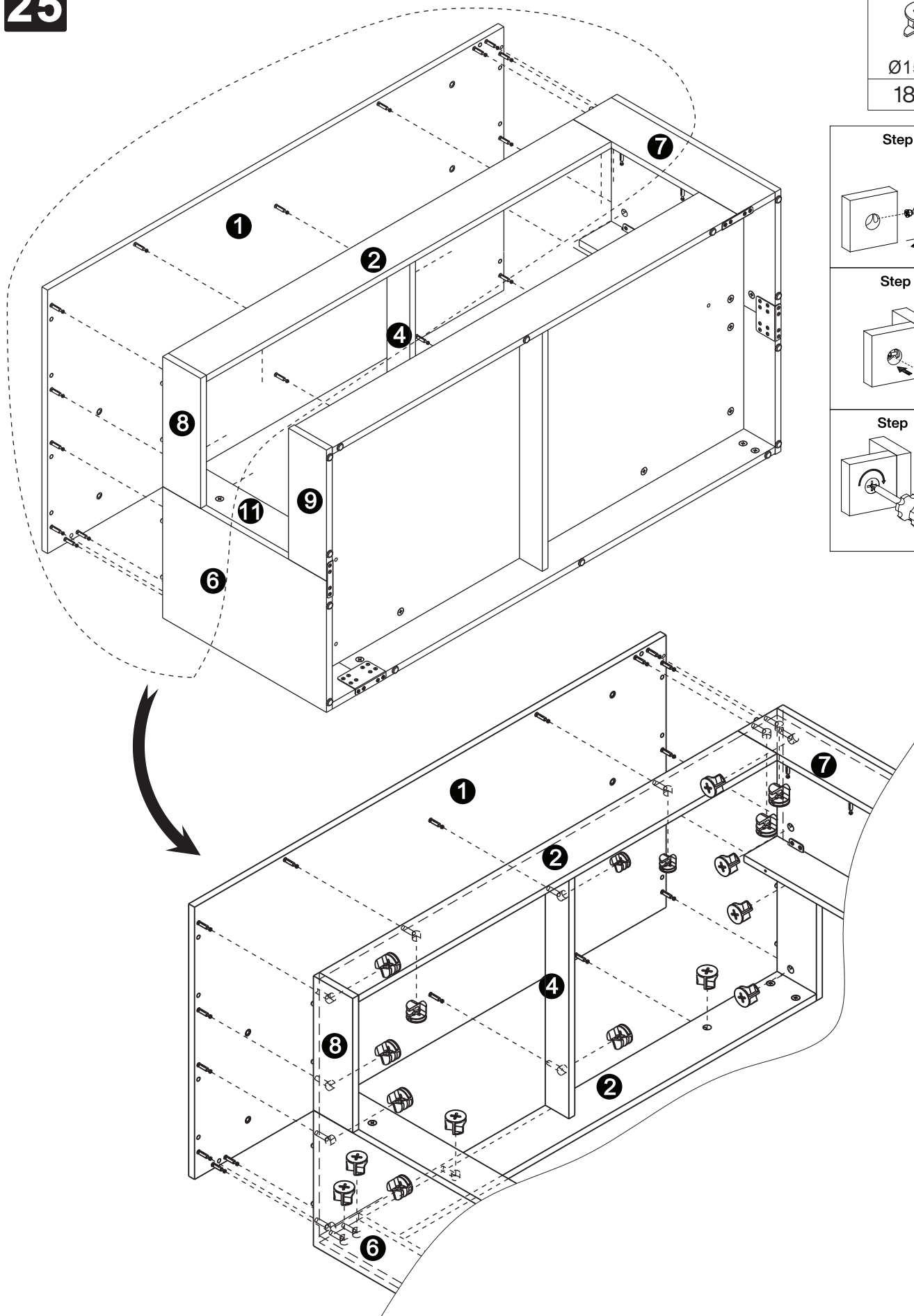


D

Ø15mm
10 pcs



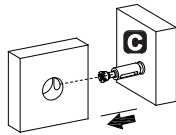
25



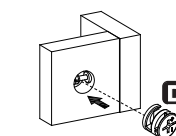
D

Ø15mm
18 pcs

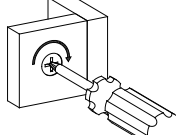
Step 1



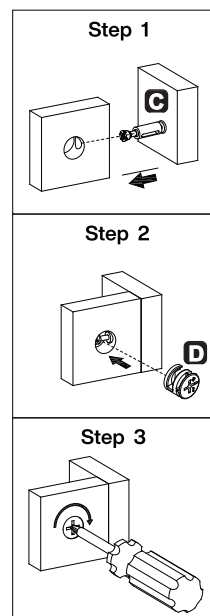
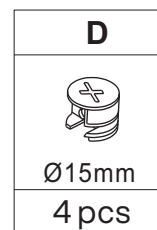
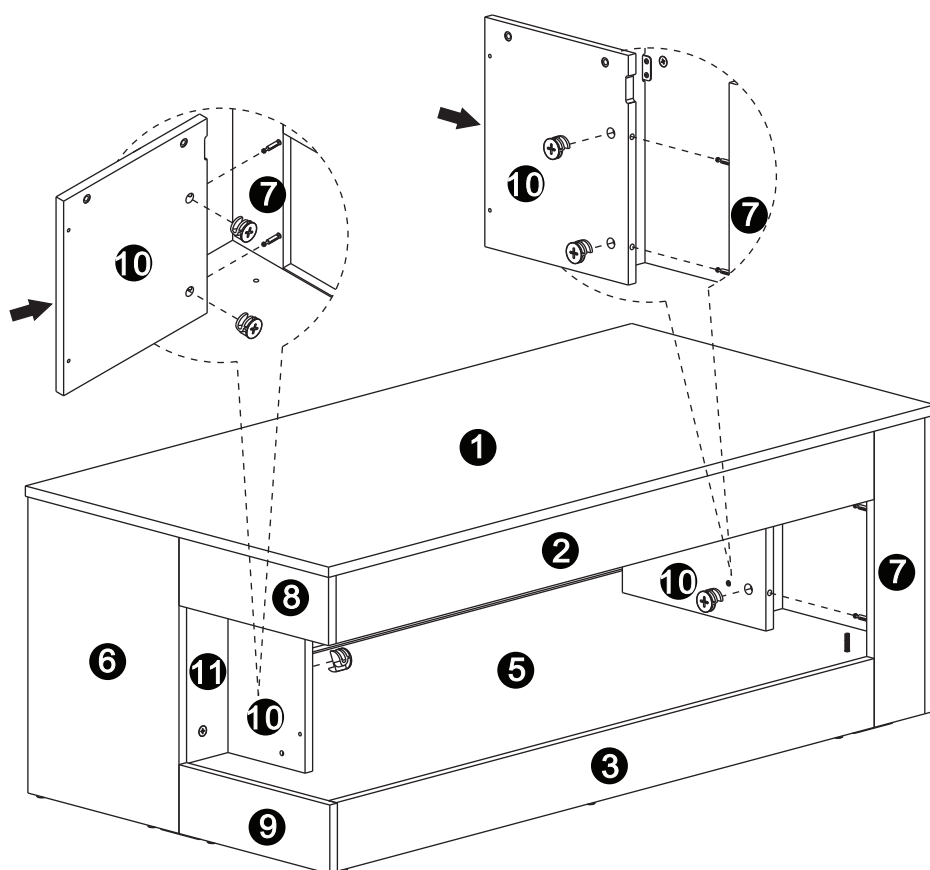
Step 2



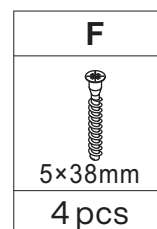
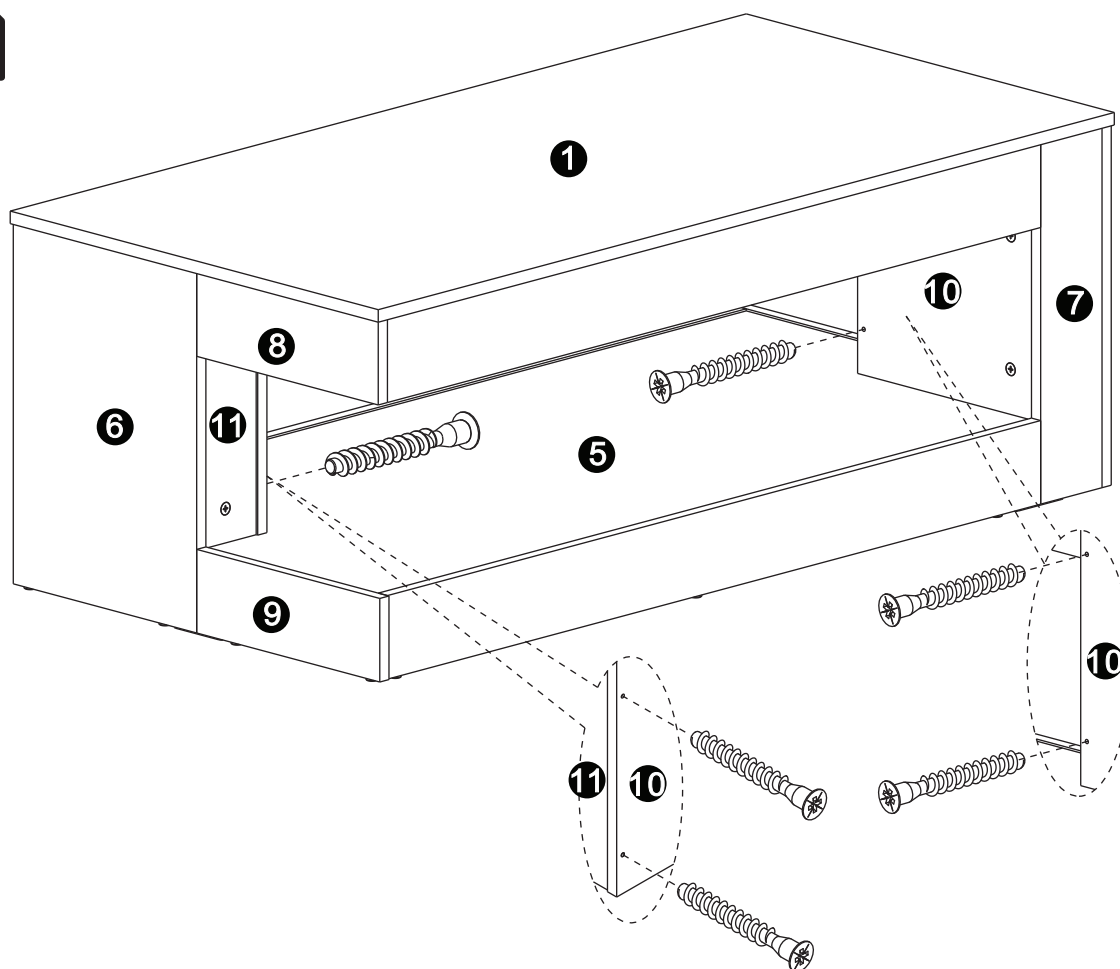
Step 3



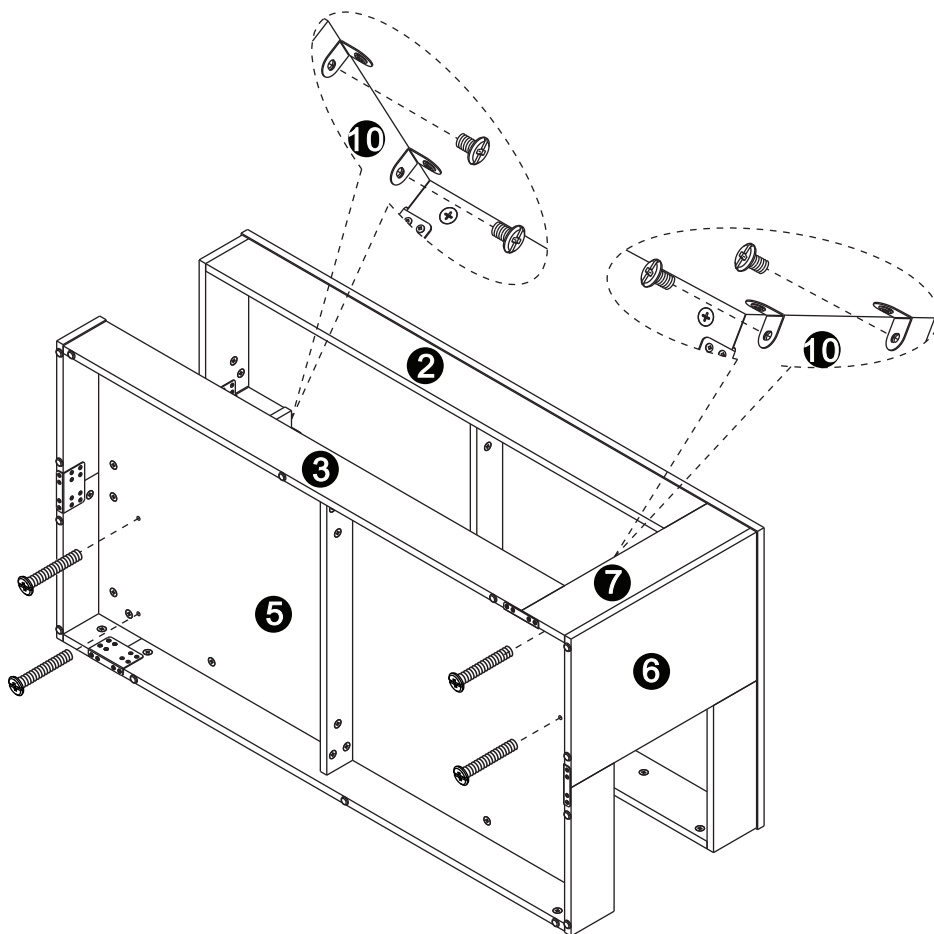
26



27

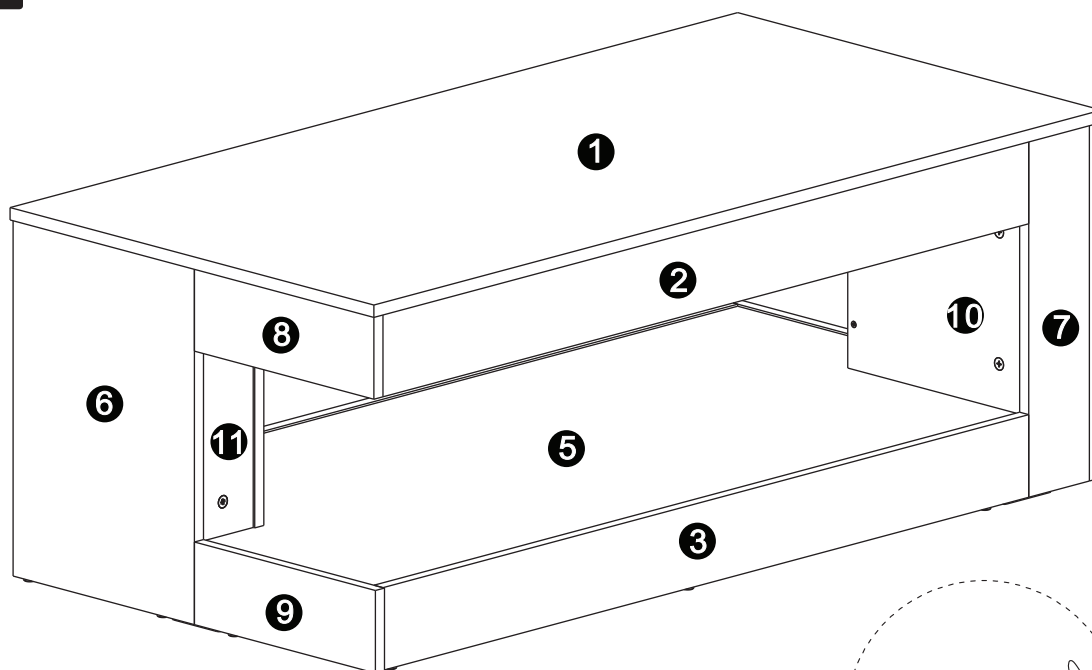


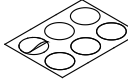
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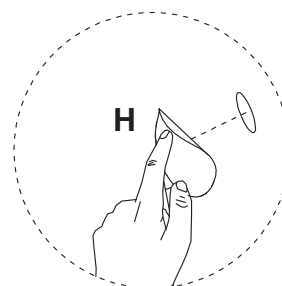


A	B
	
M6×12mm	M6×40mm
4 pcs	4 pcs

29



H

Ø21mm
6 pcs



Thank you for your support!

