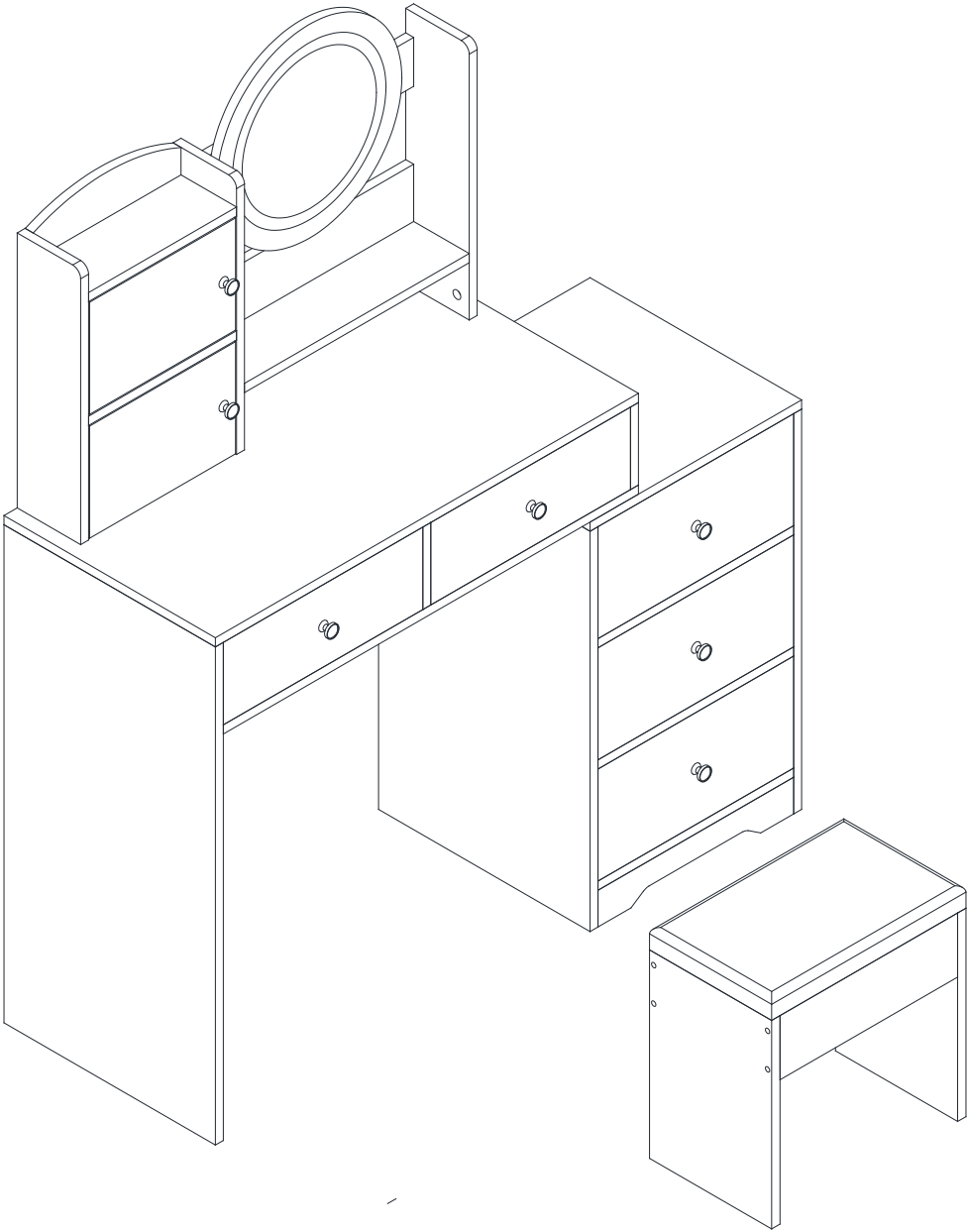
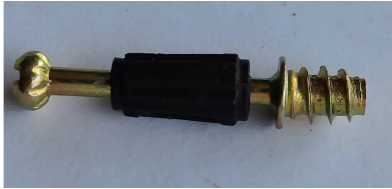


ASSEMBLY INSTRUCTION





Ax94



Bx94



Cx4



Dx4



Ex2



Fx12



Hx5



Jx8



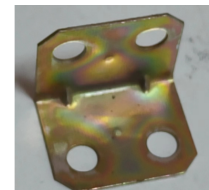
Kx8



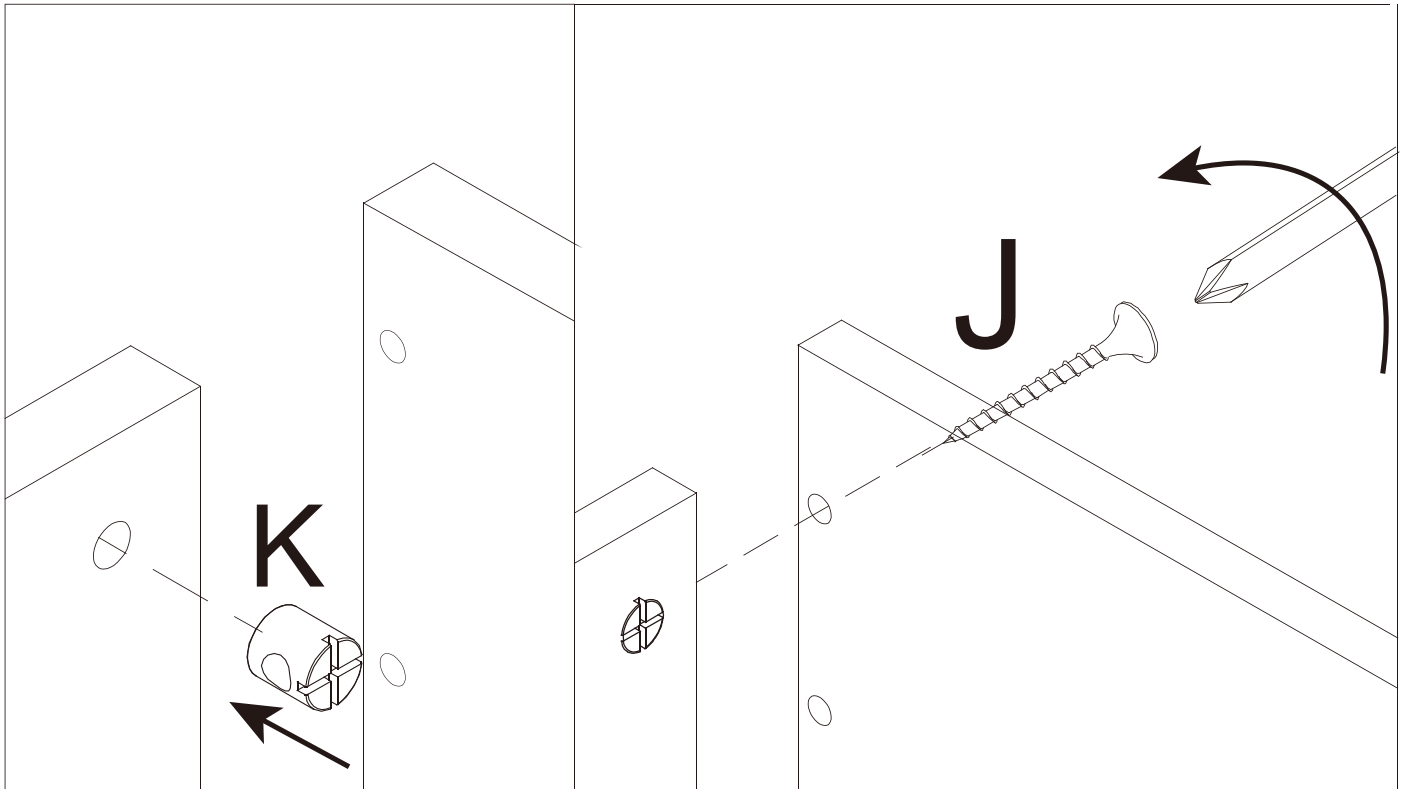
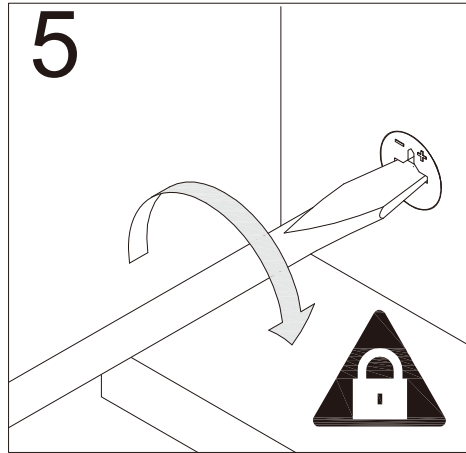
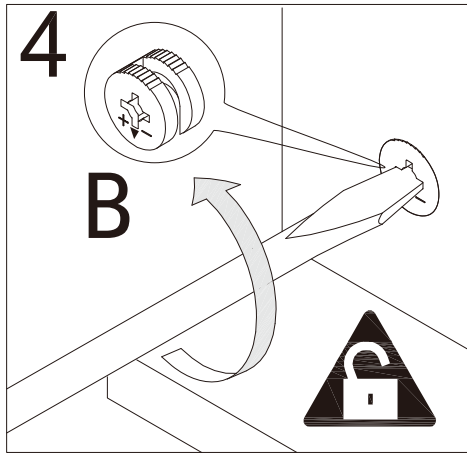
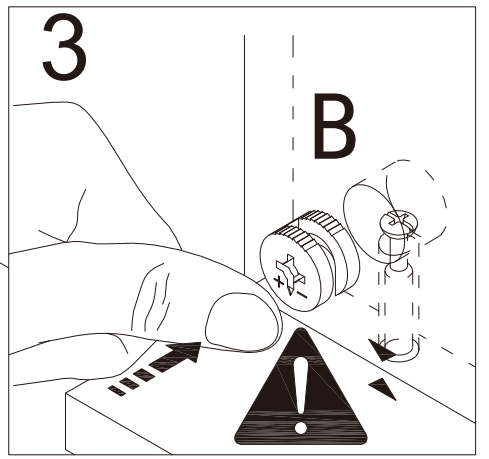
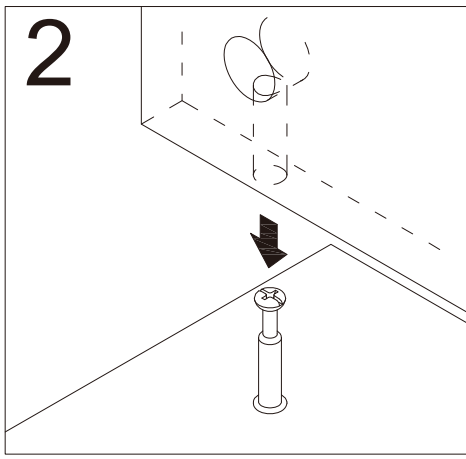
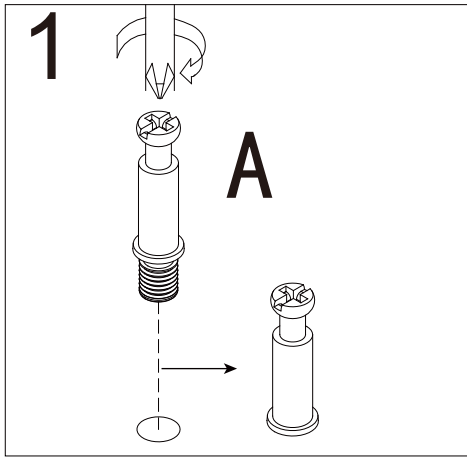
Lx8

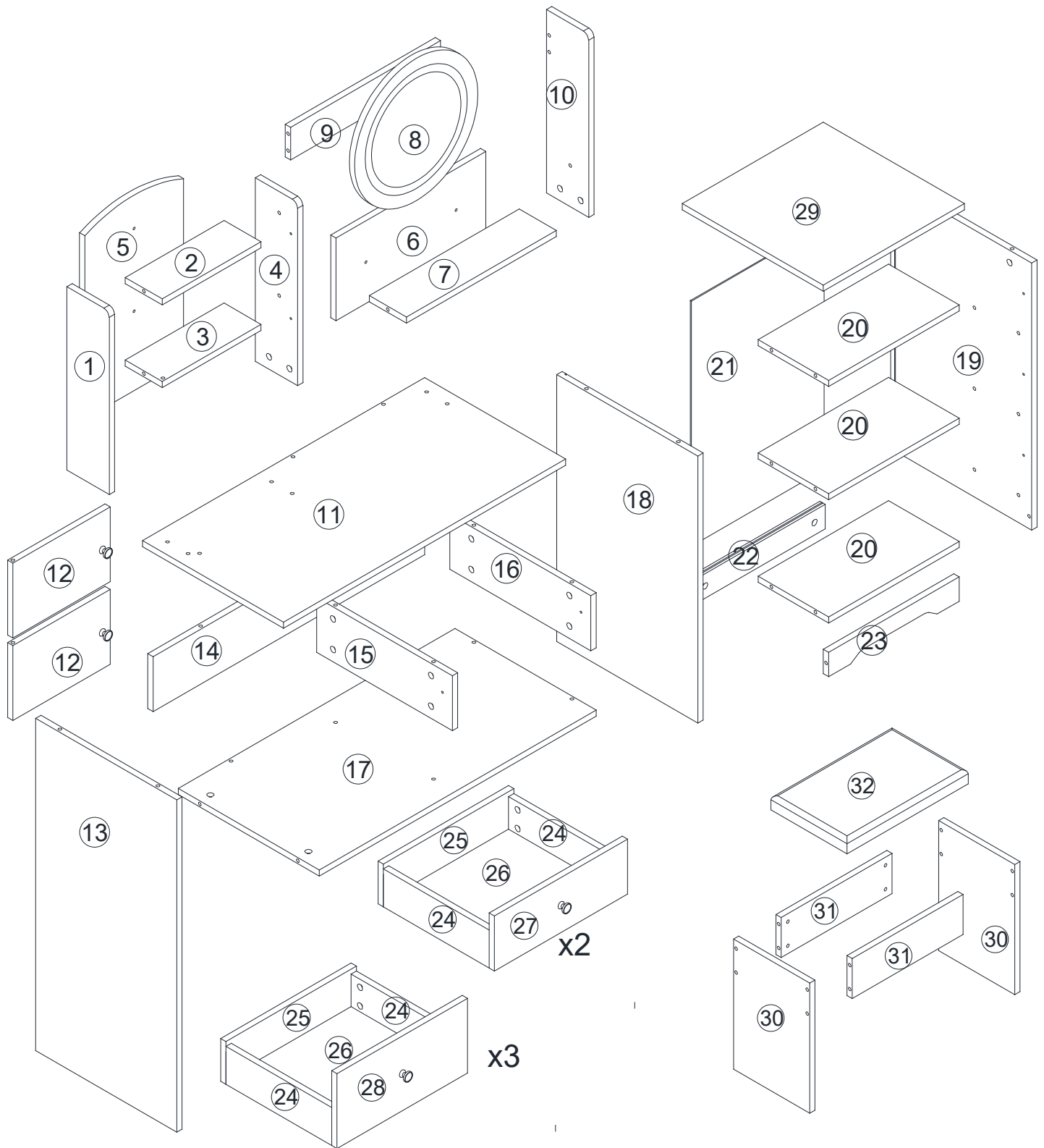


Mx5



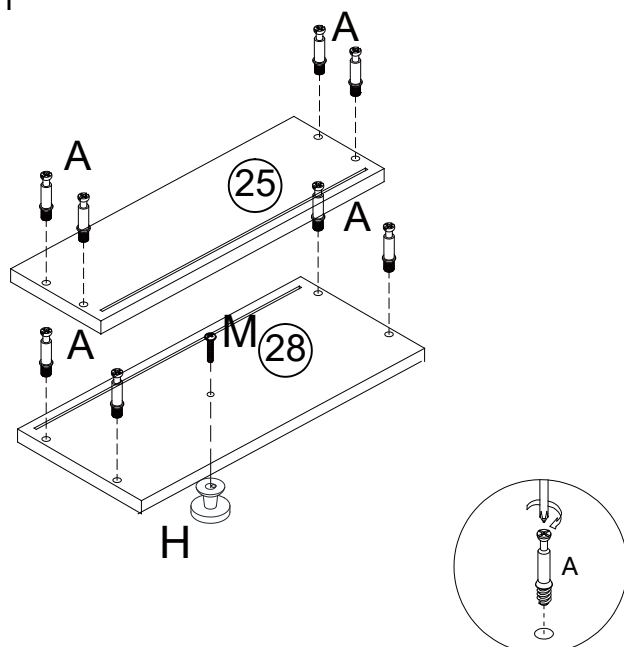
Ox2



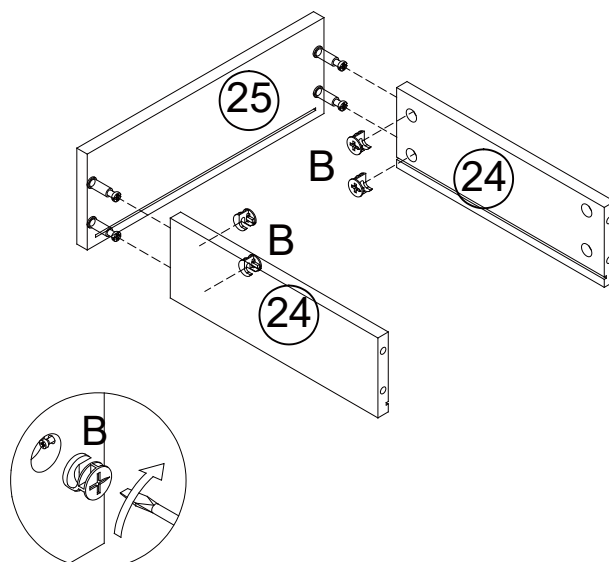


1 - x1	8 - x1	15 - x1	22 - x1	29 - x1
2 - x1	9 - x1	16 - x1	23 - x1	30 - x2
3 - x1	10 - x1	17 - x1	24 - x10	31 - x2
4 - x1	11 - x1	18 - x3	25 - x5	32 - x1
5 - x1	12 - x1	19 - x1	26 - x5	
6 - x1	13 - x1	20 - x3	27 - x2	
7 - x1	14 - x1	21 - x1	28 - x3	

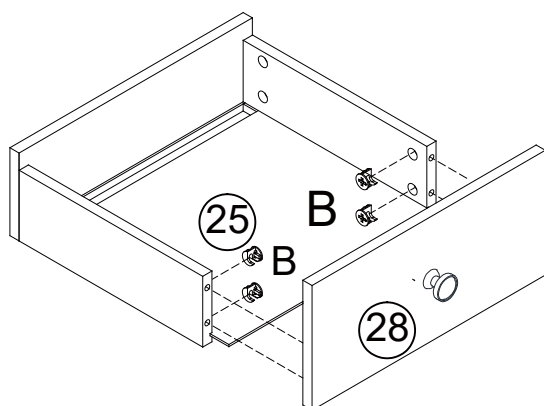
STEP 1



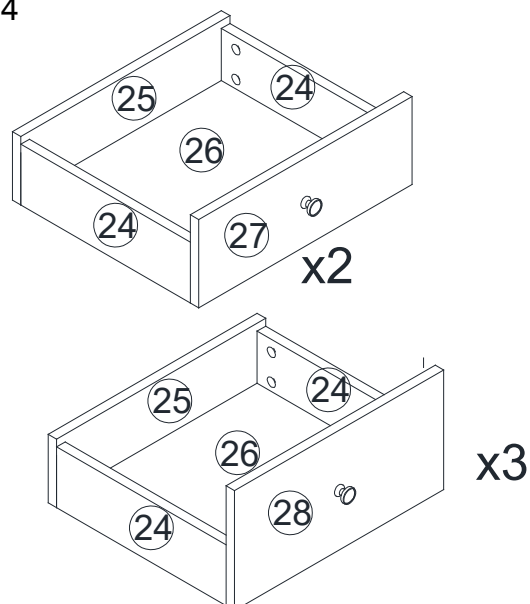
STEP 2



STEP 3

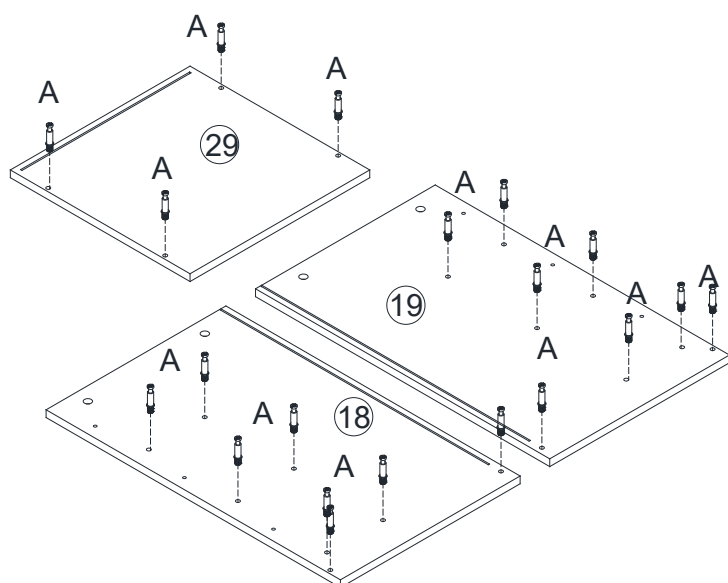


STEP 4

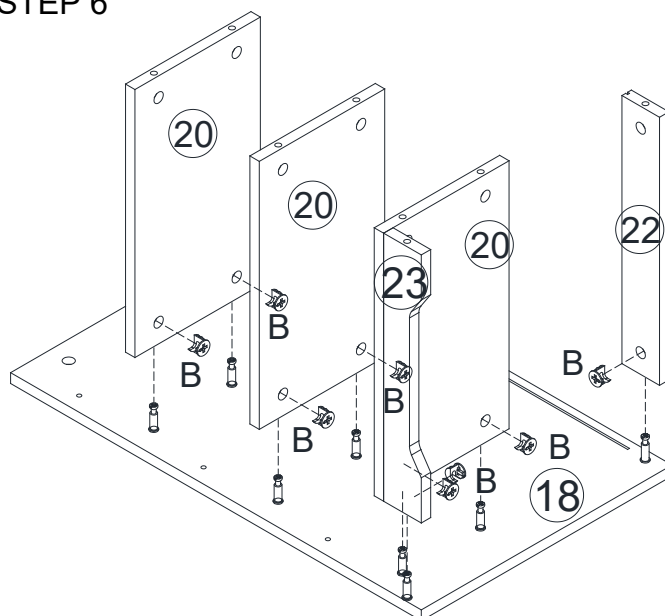


Three five are installed in the same way

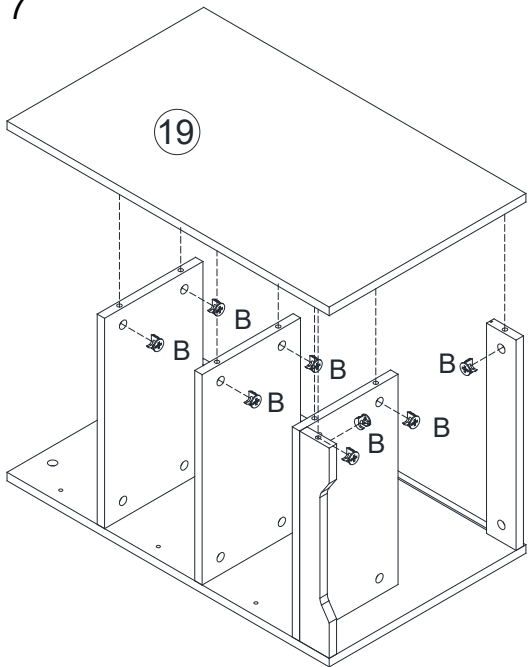
STEP 5



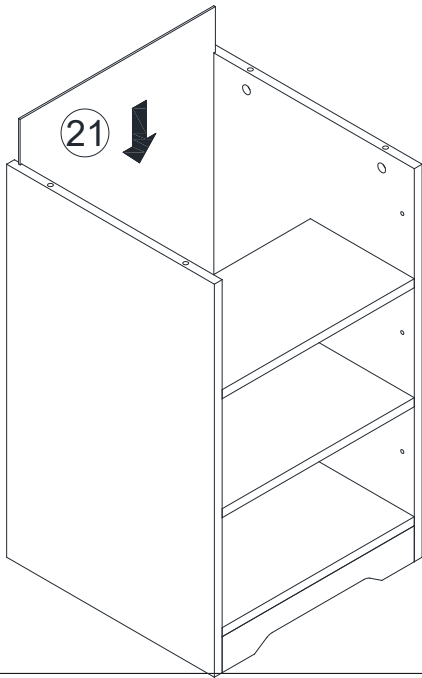
STEP 6



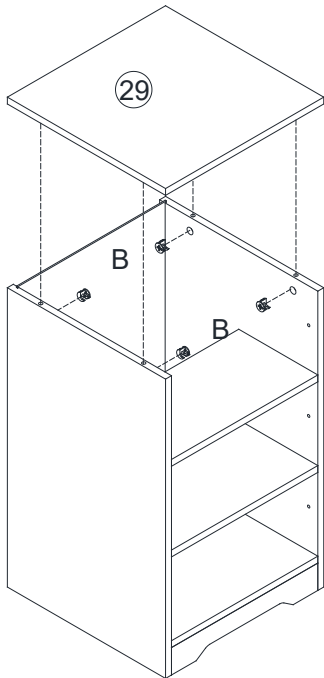
STEP 7



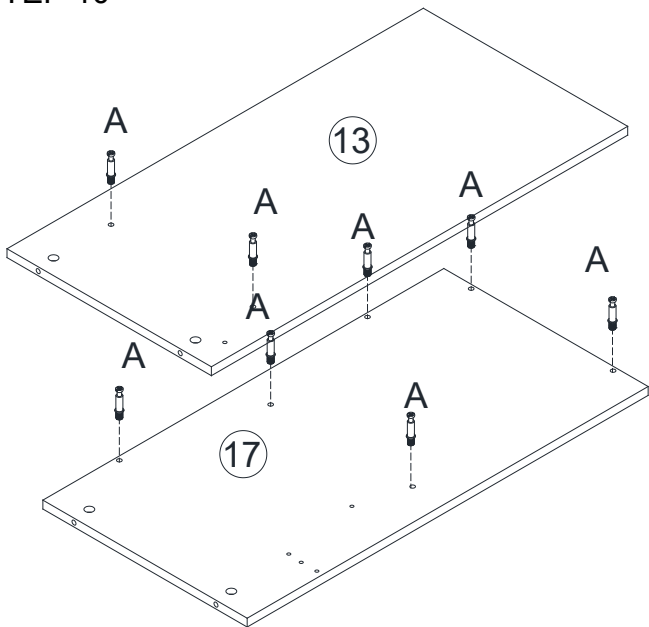
STEP 8



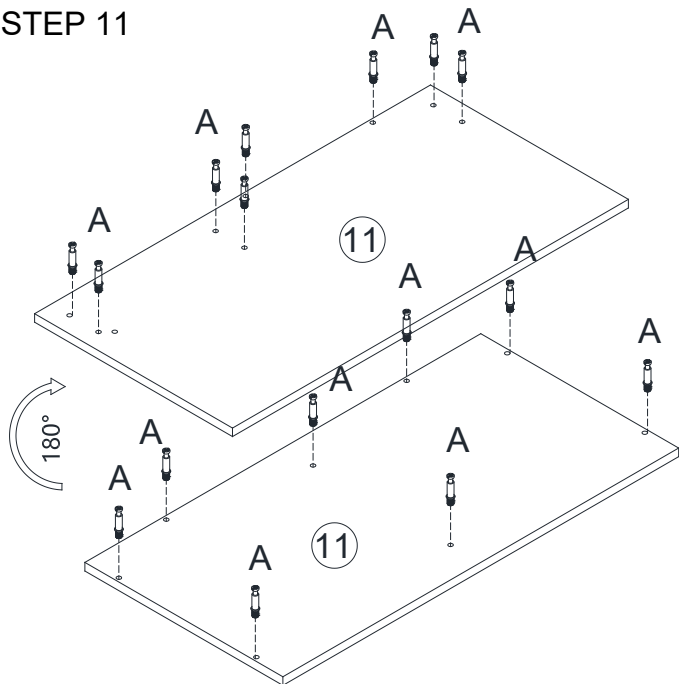
STEP 9



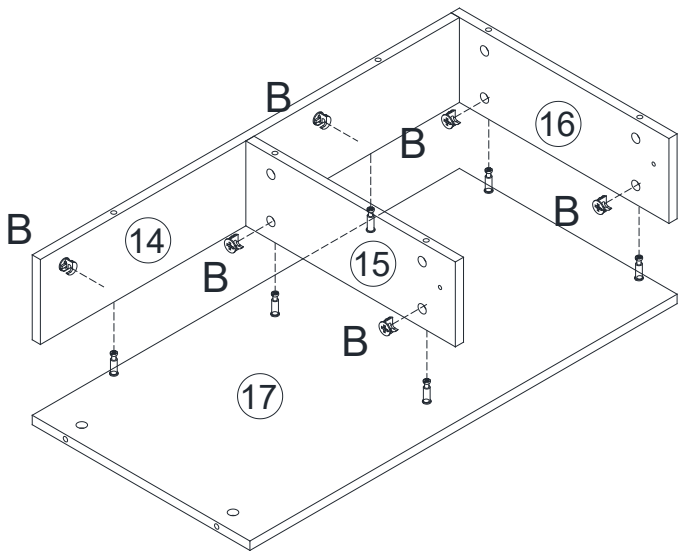
STEP 10



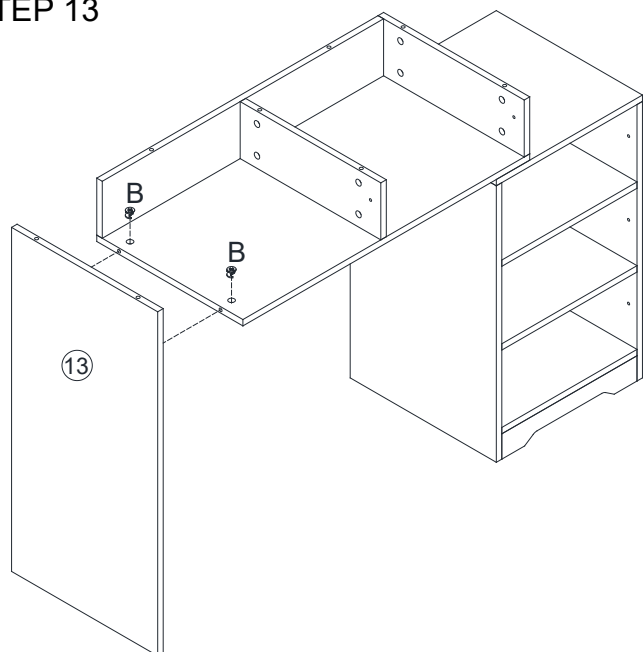
STEP 11



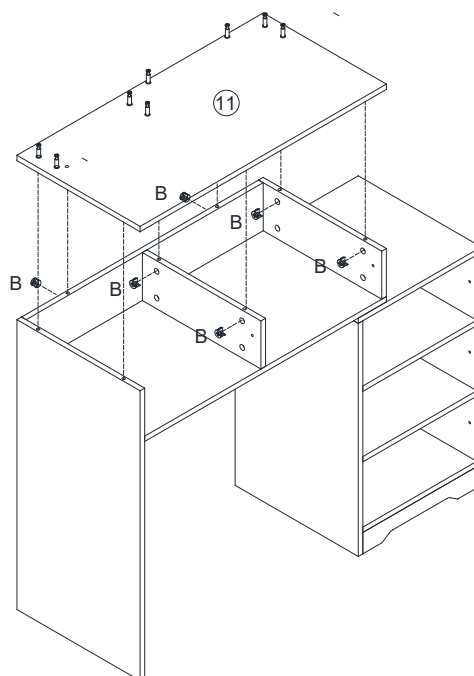
STEP 12



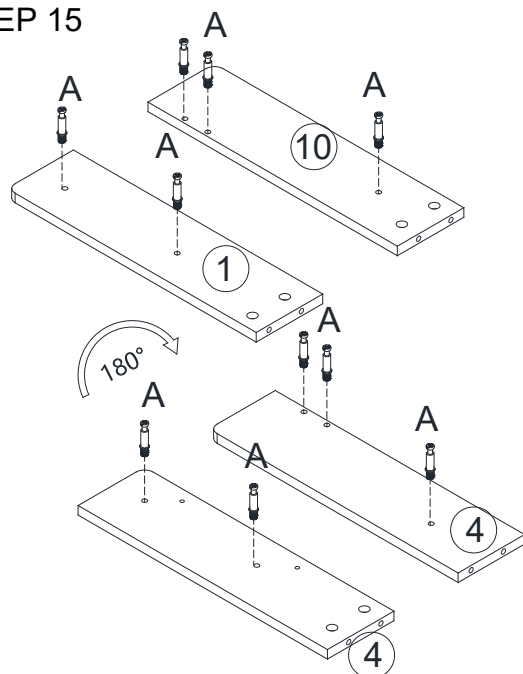
STEP 13



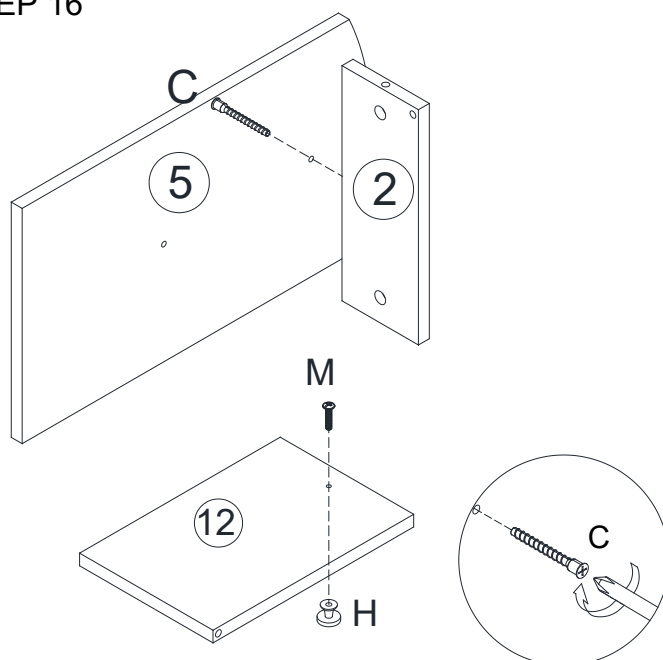
STEP 14



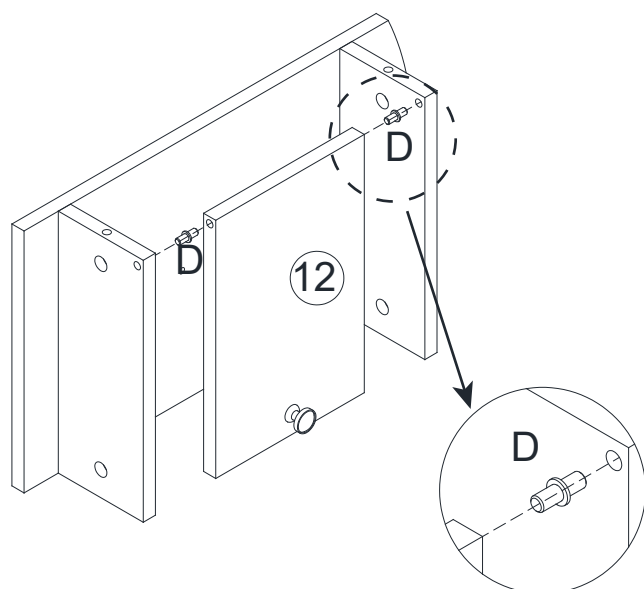
STEP 15



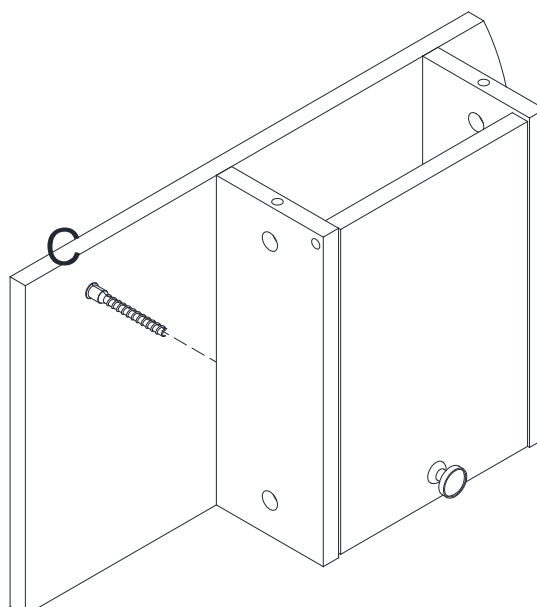
STEP 16



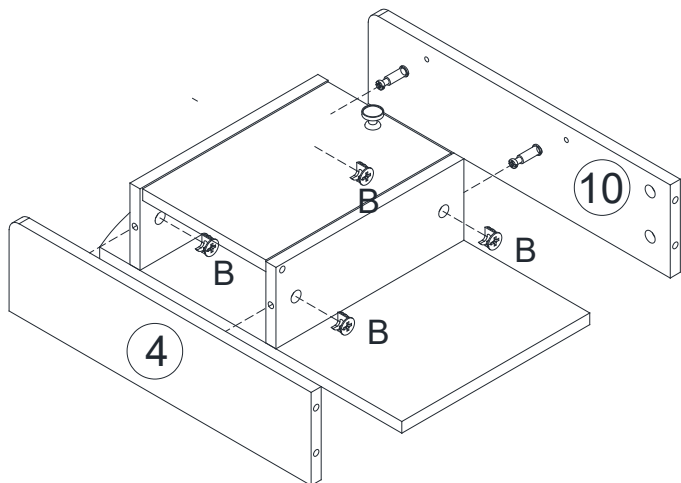
STEP 17



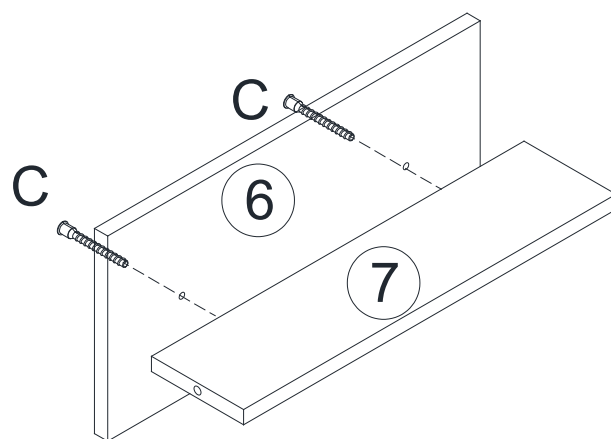
STEP 18



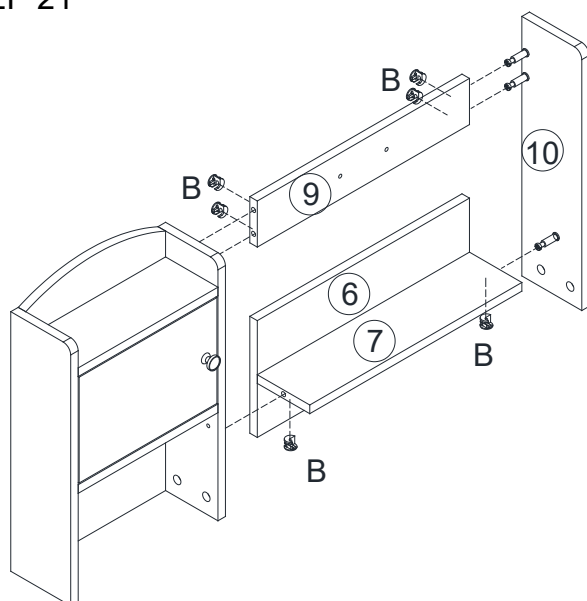
STEP 19



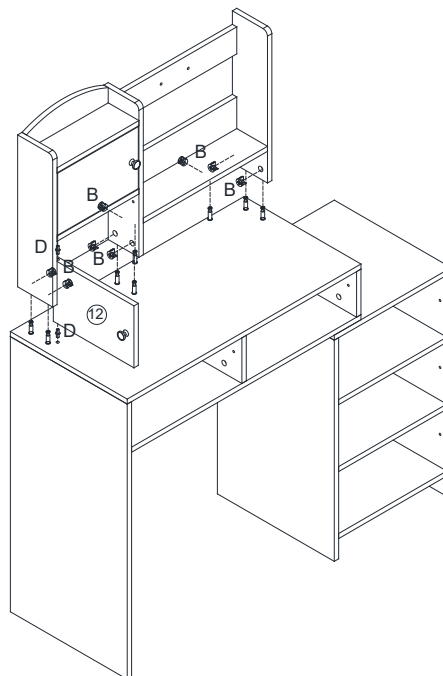
STEP 20



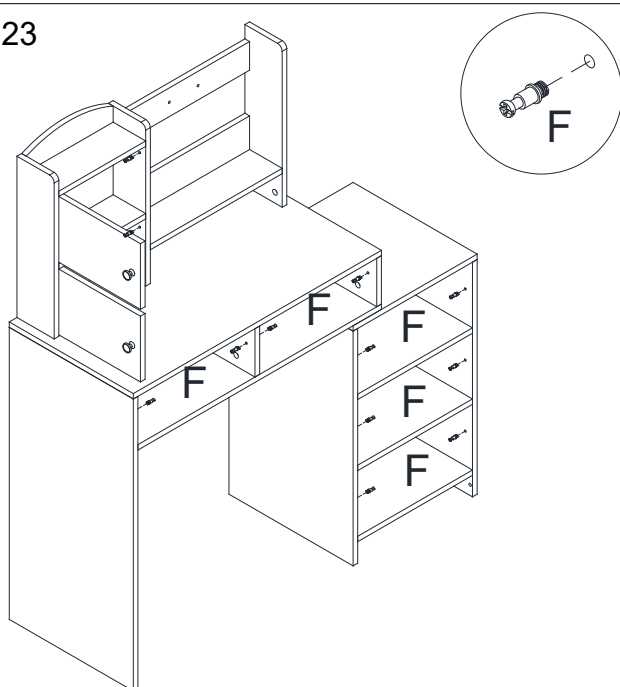
STEP 21



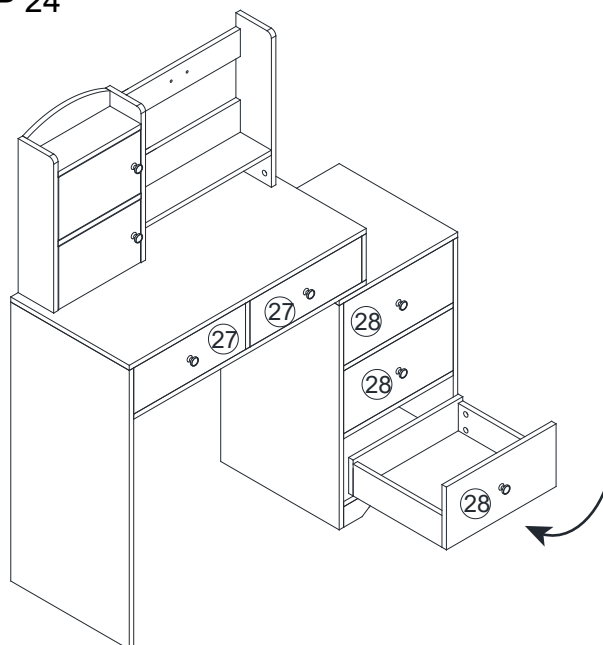
STEP 22



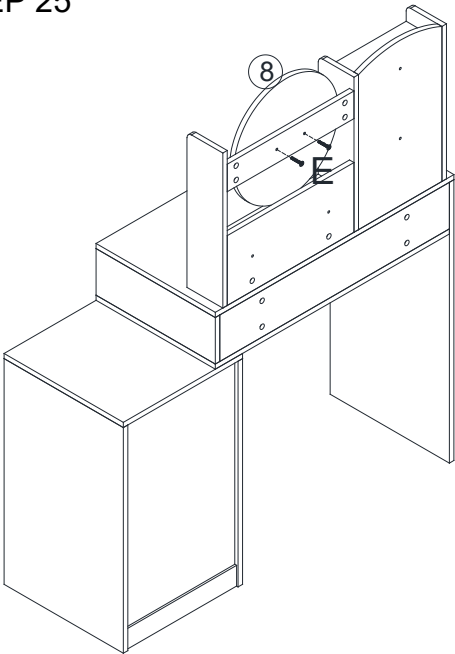
STEP 23



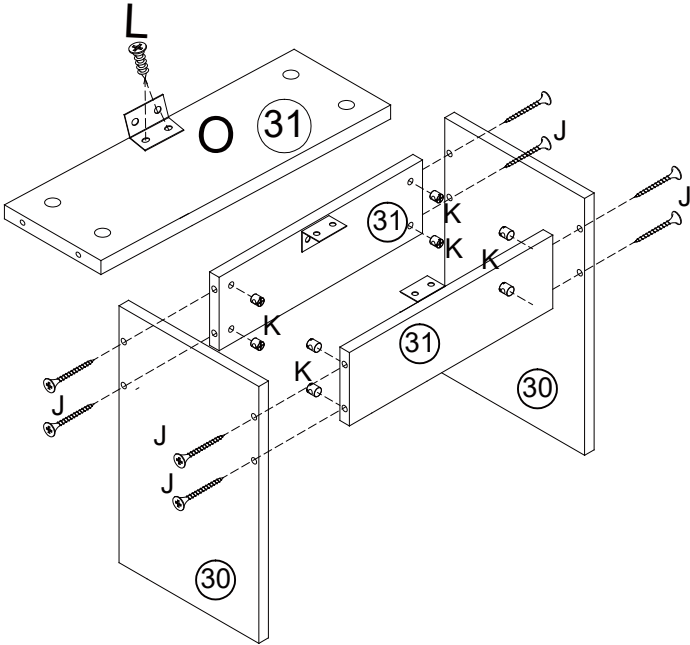
STEP 24



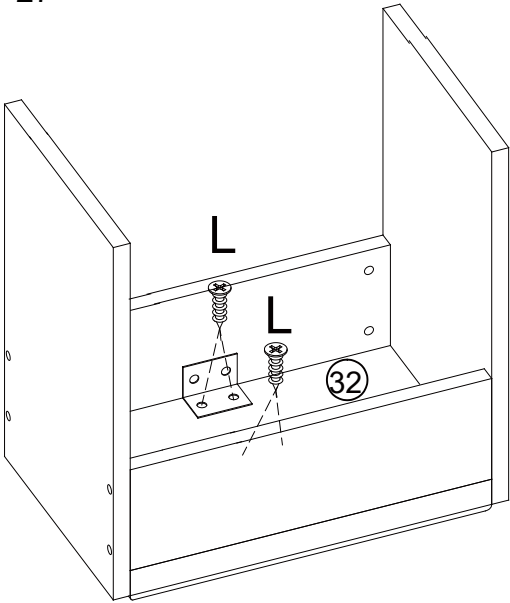
STEP 25



STEP 26



STEP 27



STEP 23