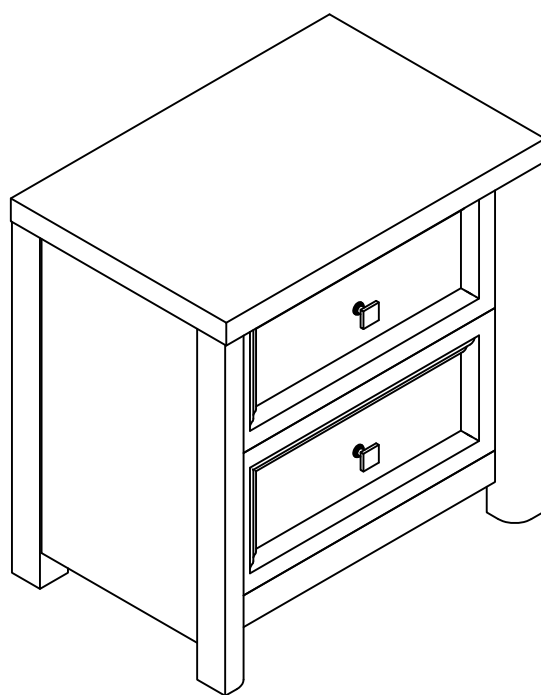
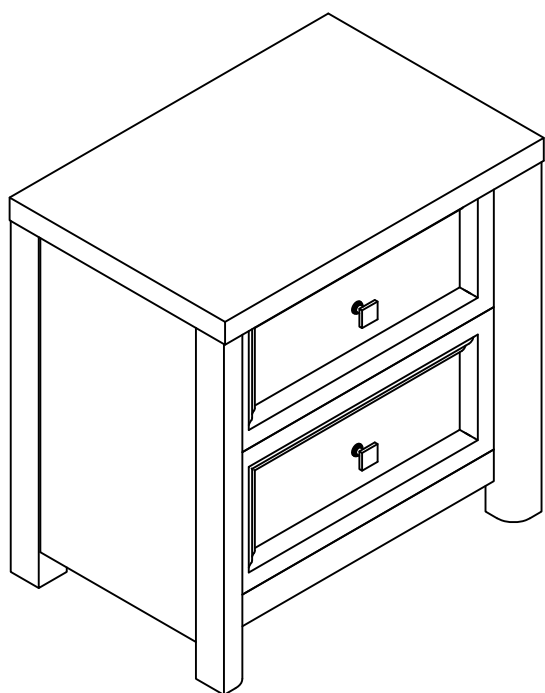
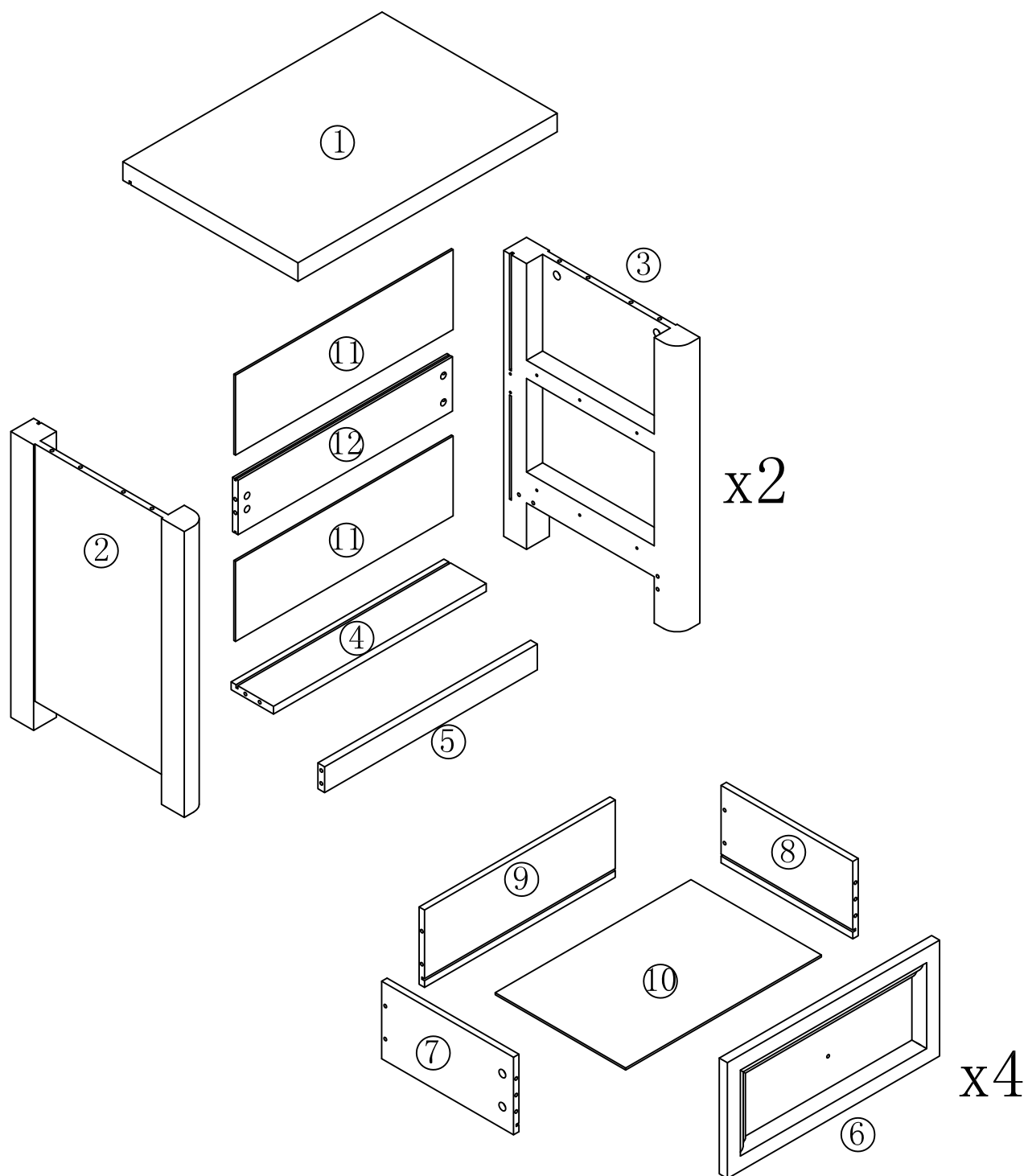
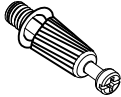
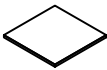
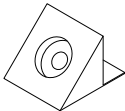
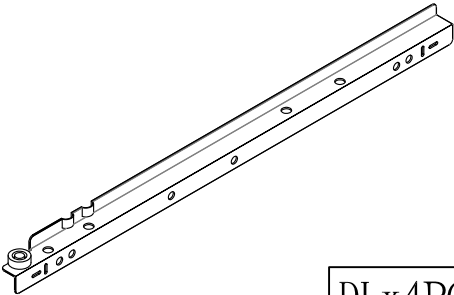
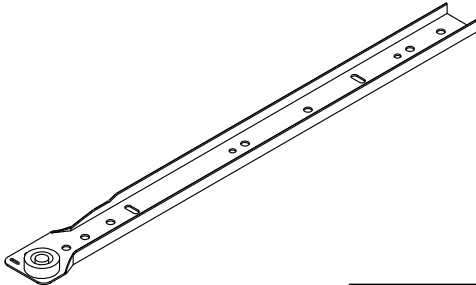
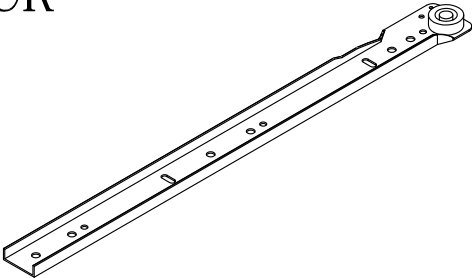
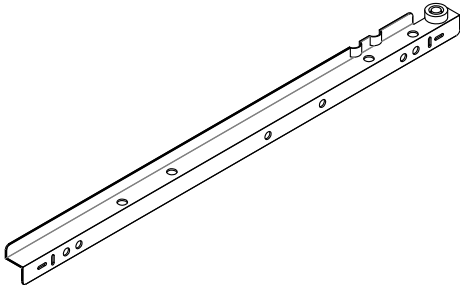


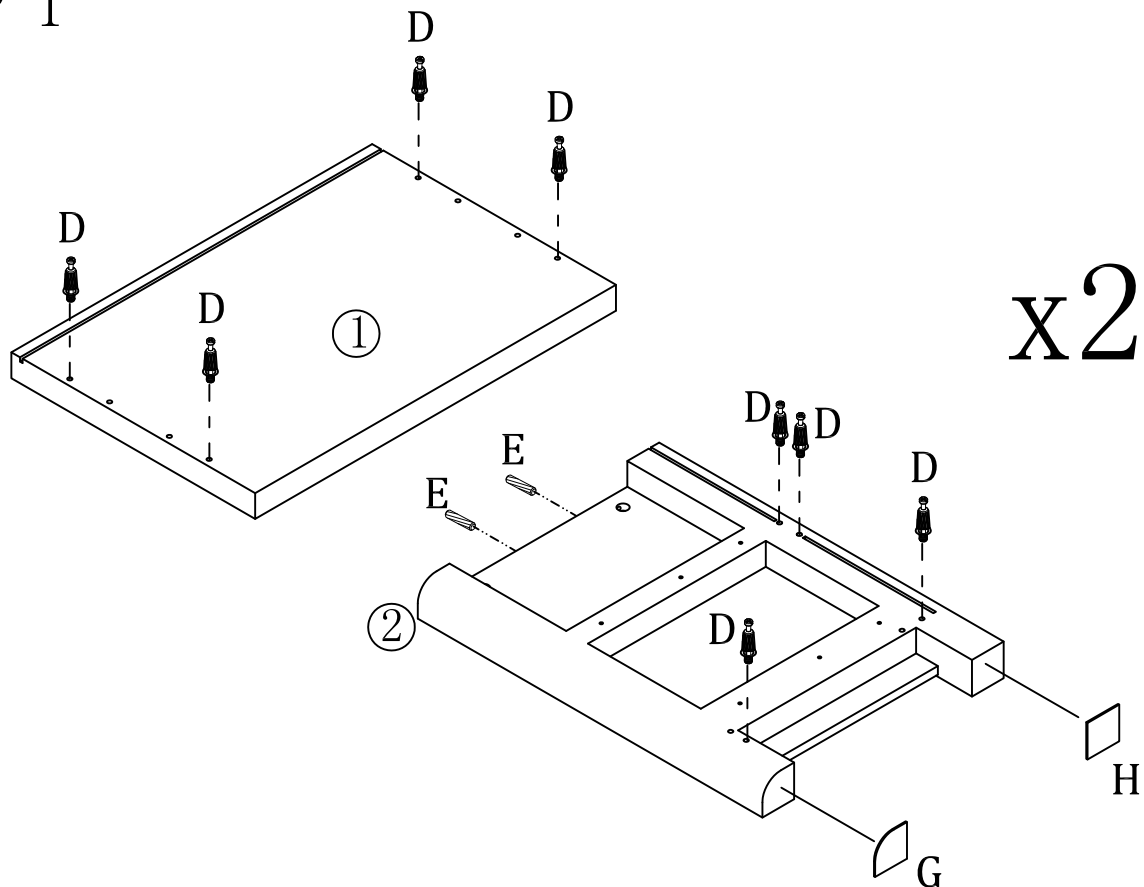




A  4PCS	B  $\phi 4 \times 10 \text{MM}$ 4PCS	C  40+2PCS
D  40+2PCS	E  $\phi 6 \times 30 \text{MM}$ 24+2PCS	F  $\phi 4 \times 30 \text{MM}$ 16+2PCS
G  4PCS	H  4PCS	I  $\phi 3.5 \times 12 \text{MM}$ 48+2PCS
J  8+1PCS	K  $\phi 3 \times 16 \text{MM}$ 8+1PCS	

DL  DLx4PCS	CL  CLx4PCS
CR  CRx4PCS	DR  DRx4PCS

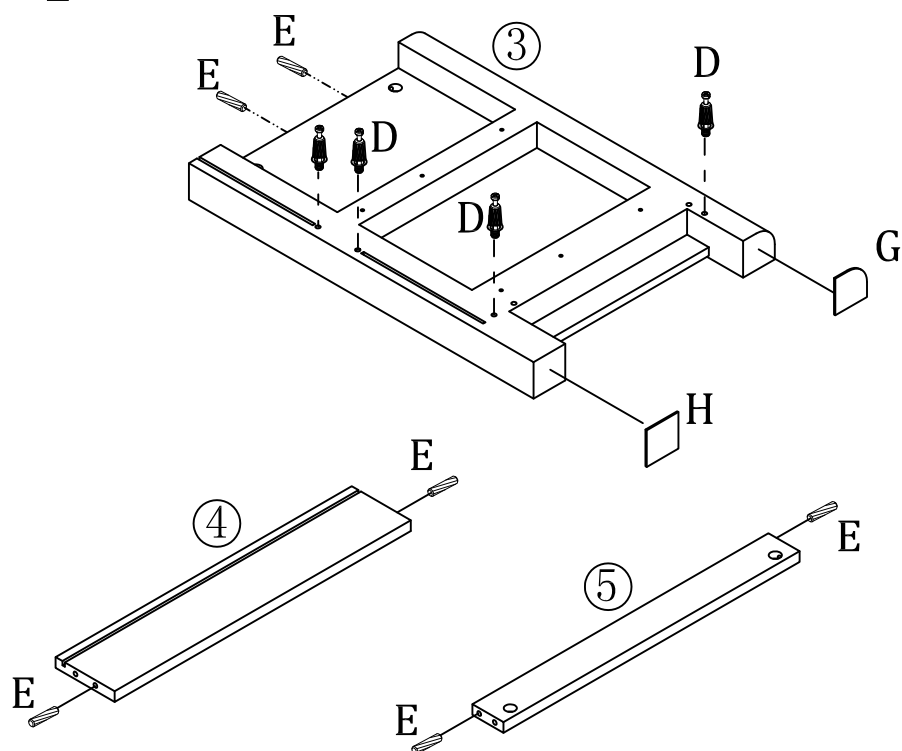
STEP 1



x2

	D*16PCS		E*4PCS		G*2PCS		H*2PCS
---	---------	---	--------	---	--------	---	--------

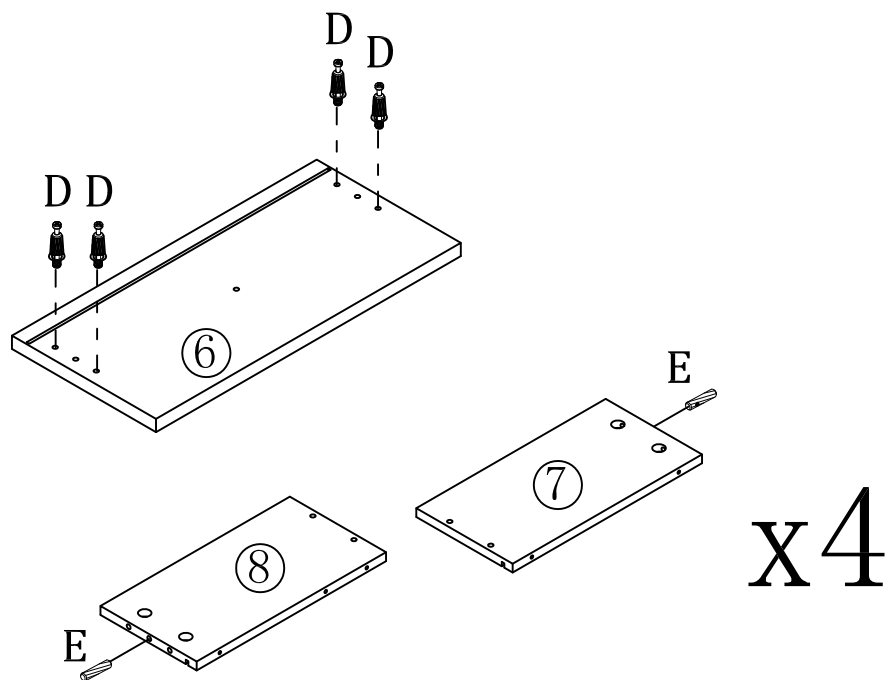
STEP 2



x2

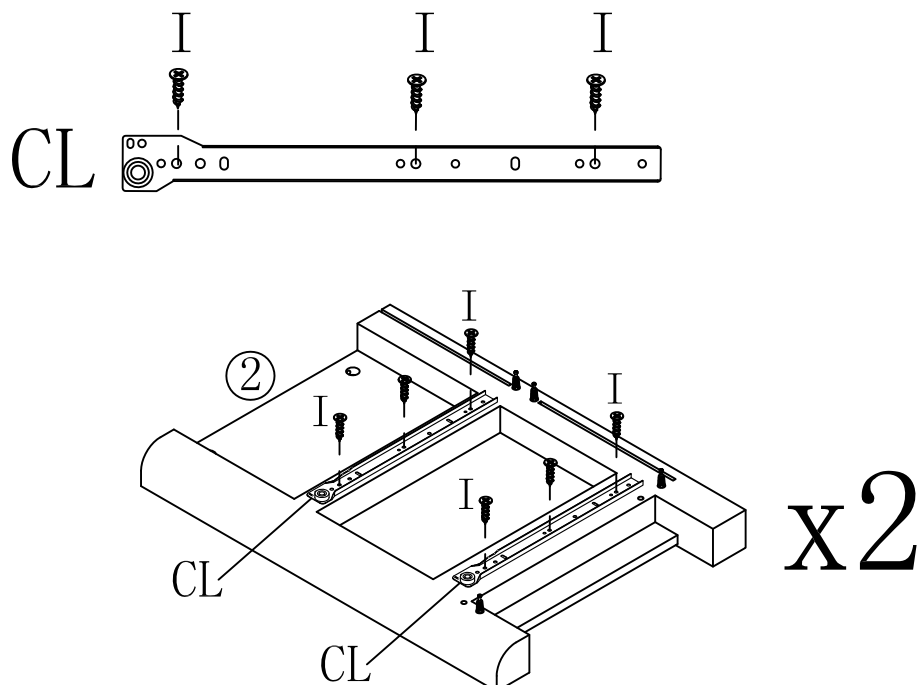
	D*8PCS		E*12PCS		G*2PCS		H*2PCS
---	--------	---	---------	---	--------	---	--------

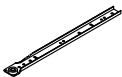
STEP 3



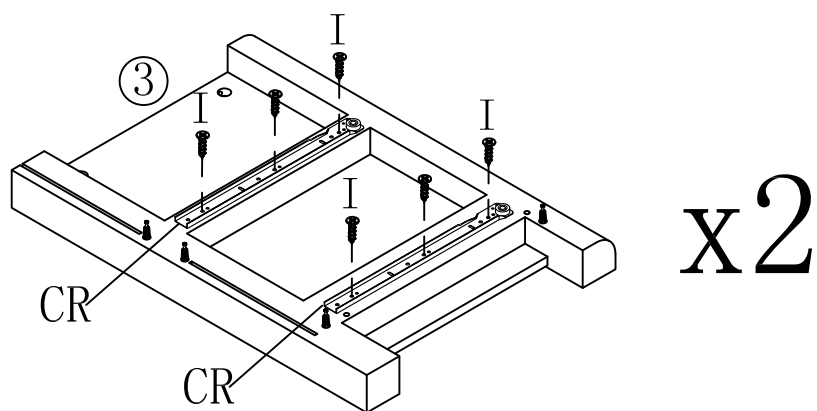
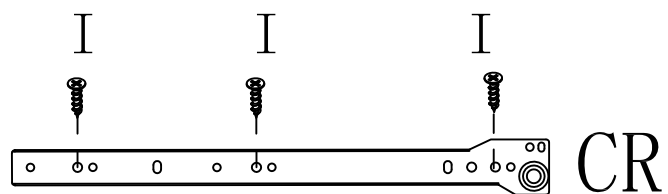
	D*16PCS		E*8PCS
--	---------	--	--------

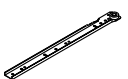
STEP 4



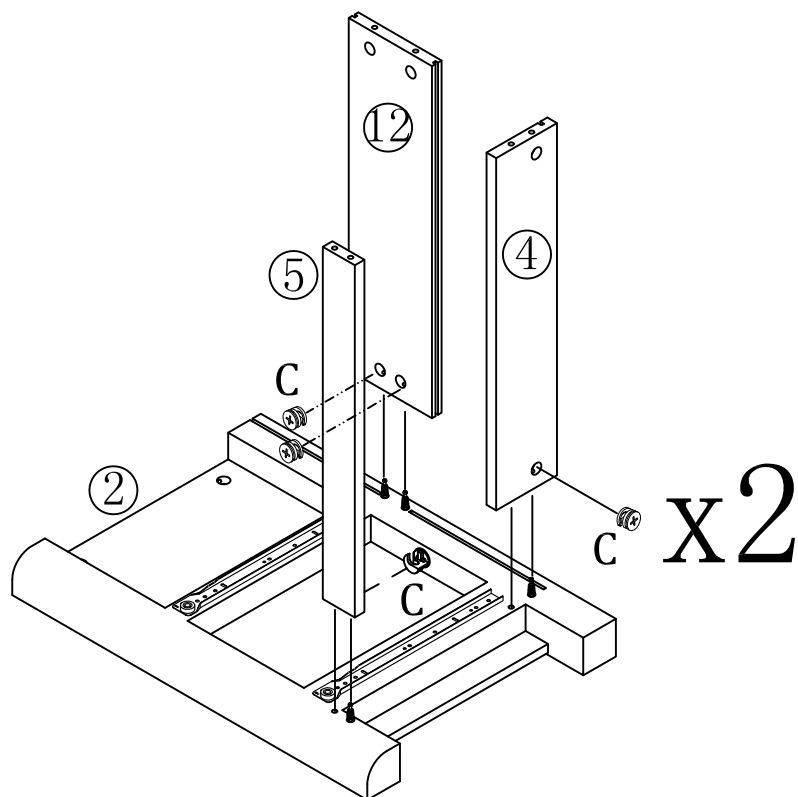
	CL*4PCS		I*12PCS
---	---------	---	---------

STEP 5

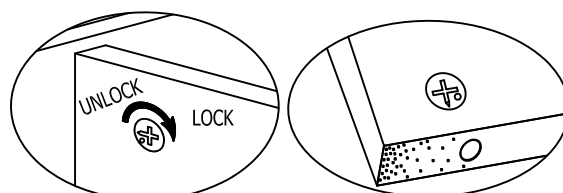


	CR*4PCS		I*12PCS
--	---------	--	---------

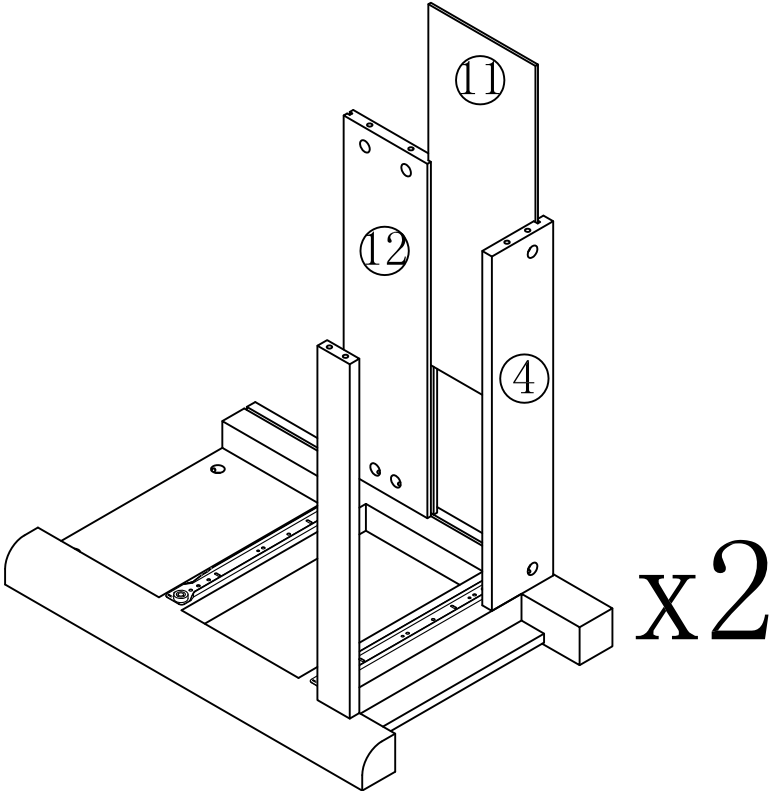
STEP 6



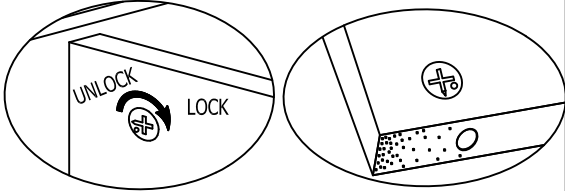
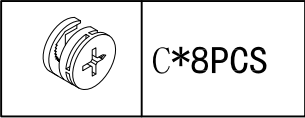
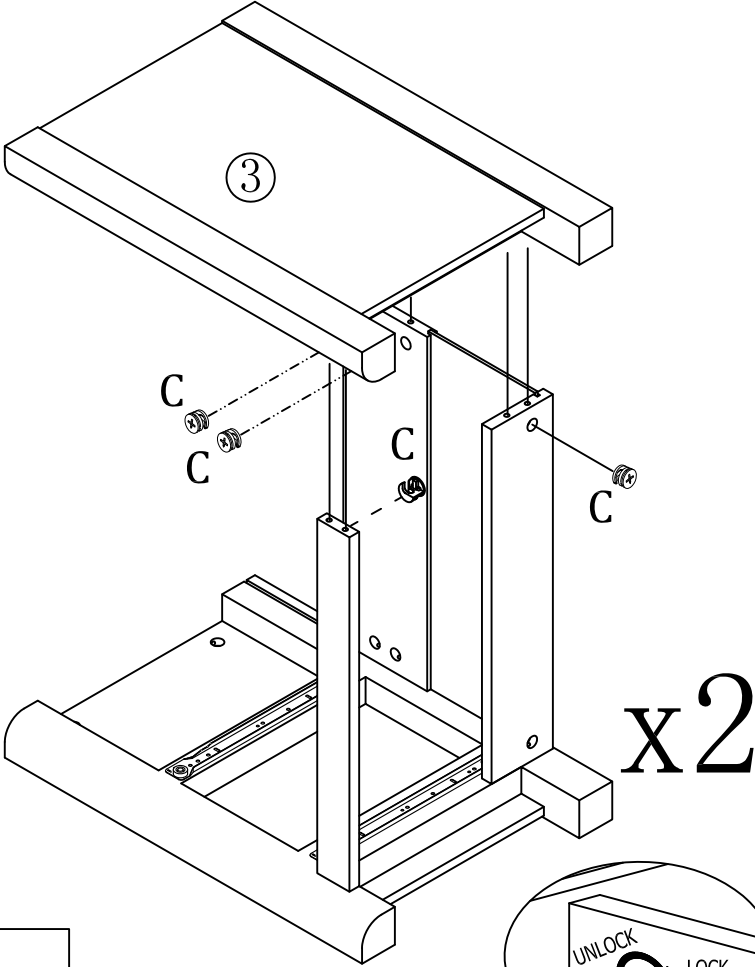
	C*8PCS
---	--------



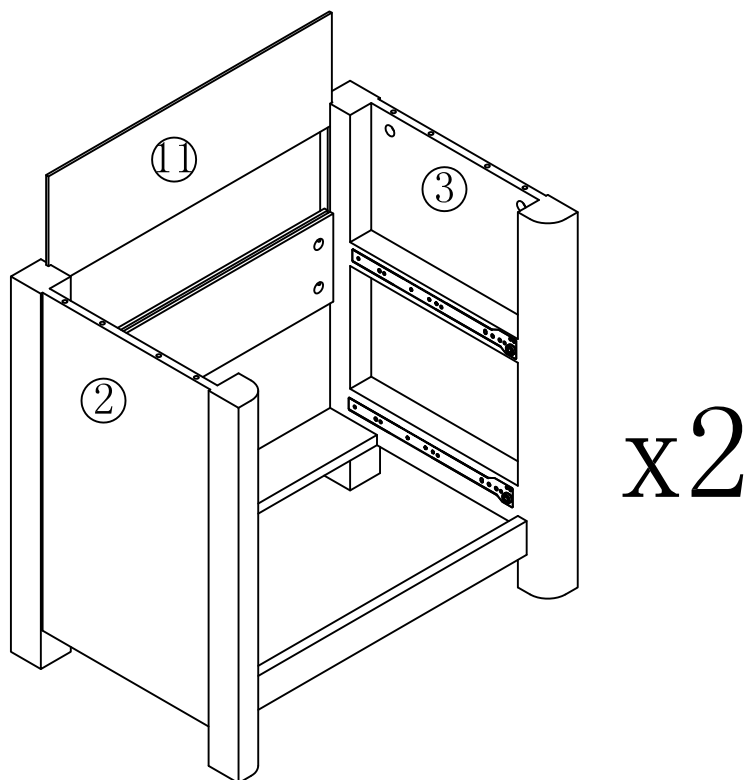
STEP 7



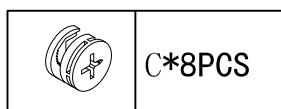
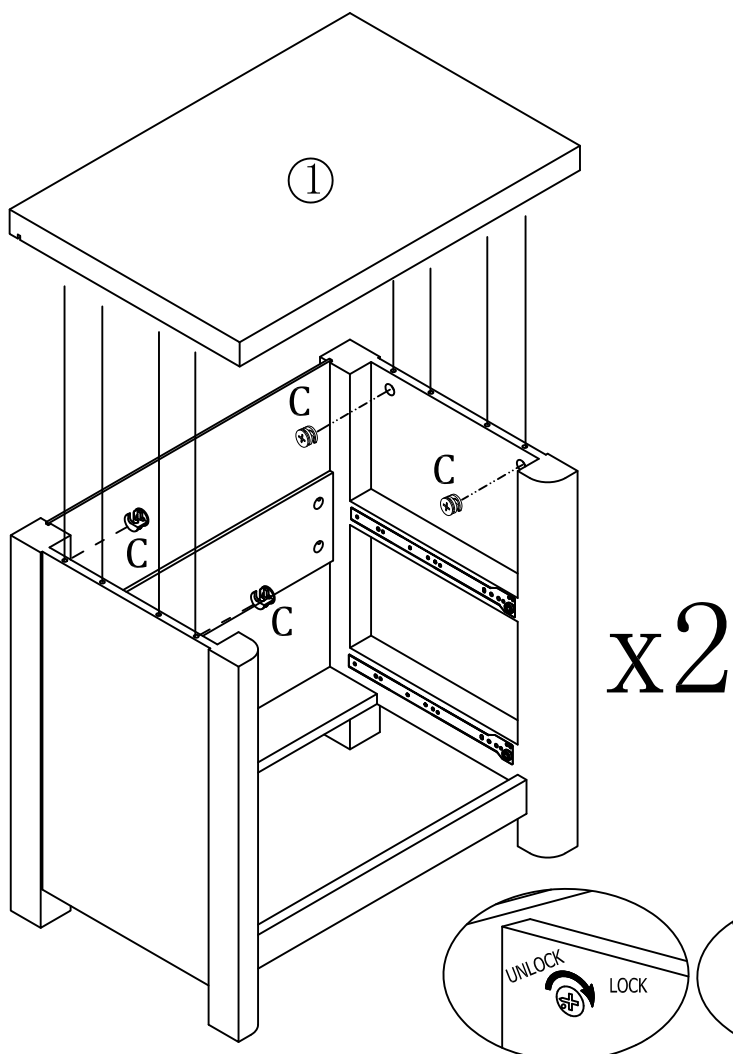
STEP 8



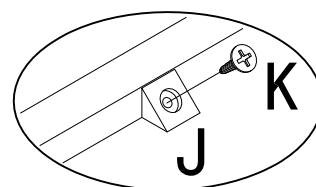
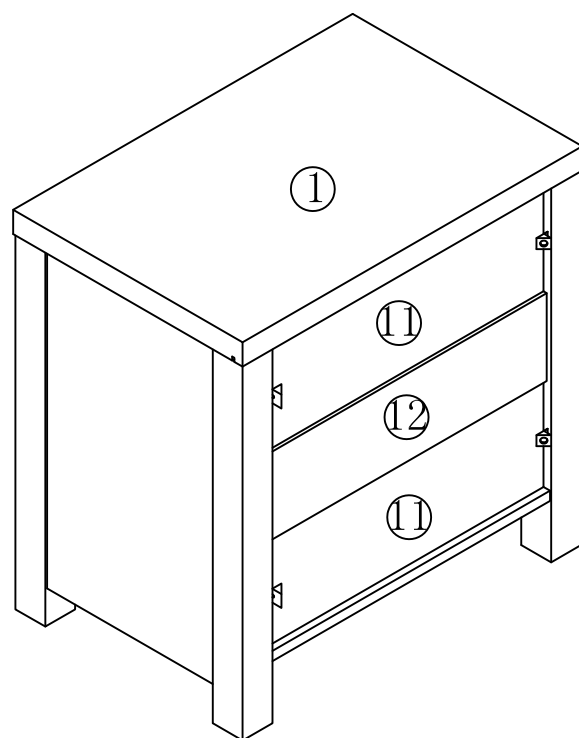
STEP 9



STEP 10



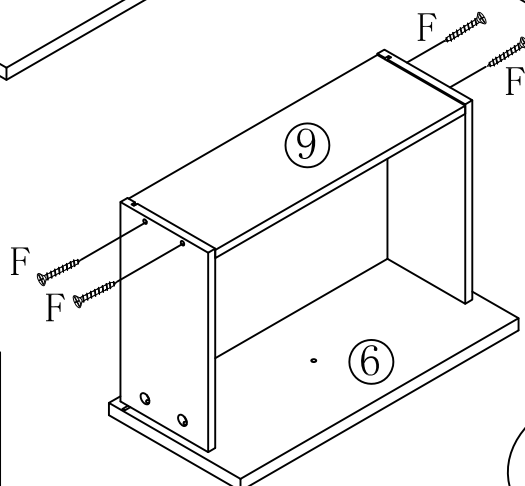
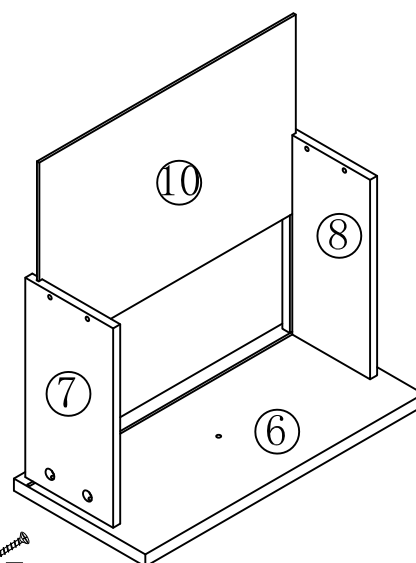
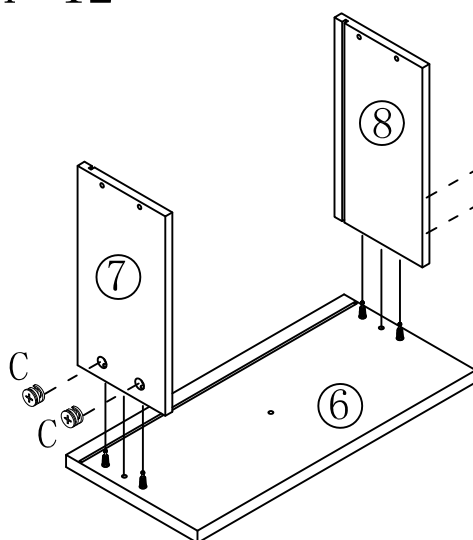
STEP 11



x2

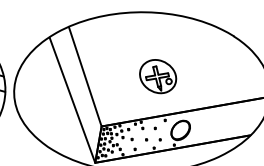
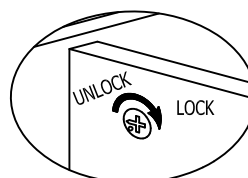
	J*8PCS		K*8PCS
--	--------	--	--------

STEP 12

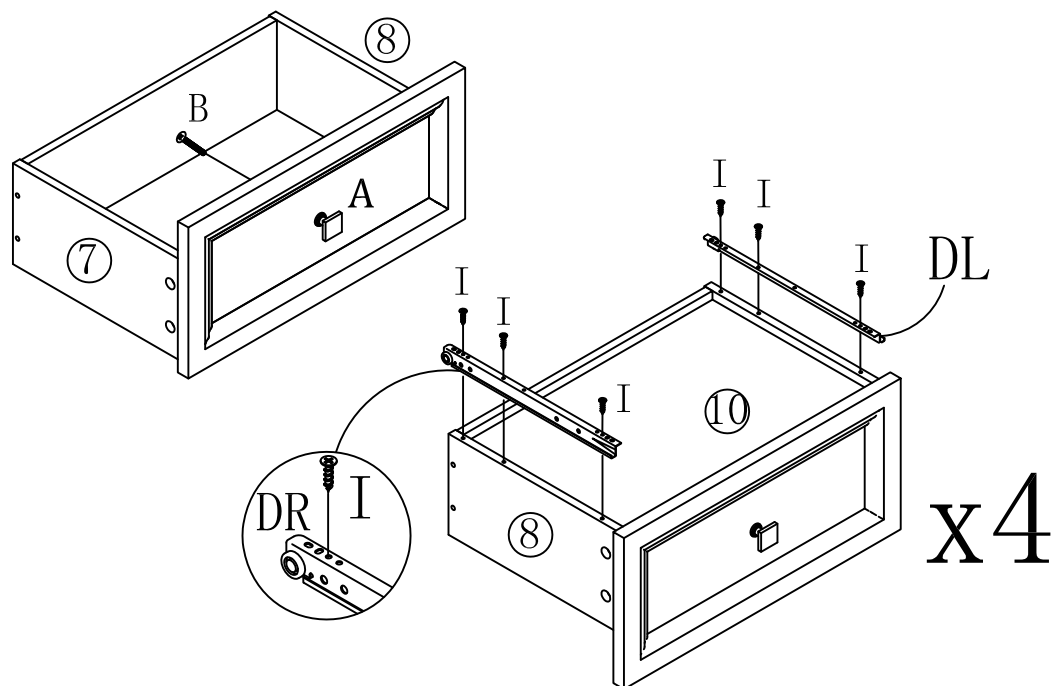


x4

	C*16PCS		F*16PCS
---	---------	---	---------



STEP 13



	A*4PCS		B*4PCS		I*24PCS
	DL*4PCS		DR*4PCS		

STEP 14

