

ASSEMBLY INSTRUCTIONS

ASSEMBLY REQUIREMENTS

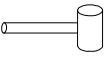
2-Person
Assembly

2 Hours
Assembly Time
(Approximate)

Tools Required
(Not Provided)

 
Phillips
Screwdriver

 
Flat
Screwdriver


Mallet

Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product. Contact our customer service department in case there are any missing or damage parts or hardware. Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!

ASSEMBLY PREPARATION:

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List. Ensure all the parts, hardware and quantities are correct before assembling the product. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

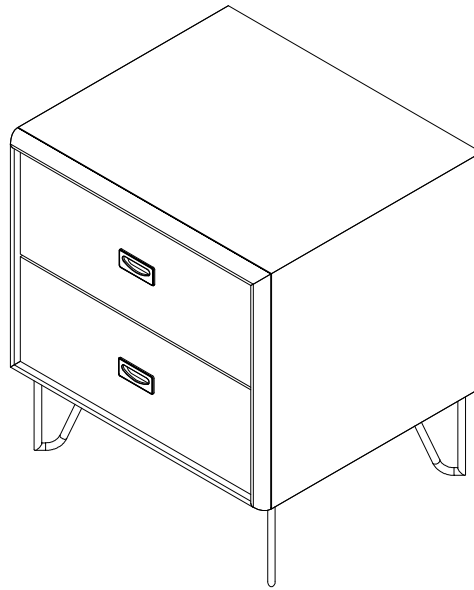
1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE:






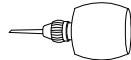



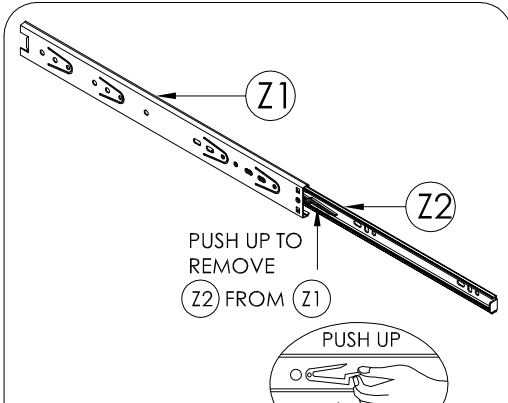
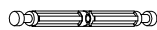
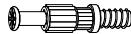


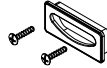

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and pull your furniture.

This product is for indoor and household use only - not for commercial or industrial use.

ASSEMBLY INSTRUCTIONS



HARDWARE LIST

NO	DESCRIPTION		QTY	EXTRA	NO	DESCRIPTION		QTY	EXTRA
A		CSK SCREW M3.5 X 12MM	24	2	L		METAL LEG Ø8 X H140MM	4	
B		CSK SCREW M3.5 X 15MM	9	1	M		BACKPLY STOPPER	8	
C		CSK SCREW M4.5 X 32MM	8	1	N		GLUE	1	
D		EURO SCREW M6 X 13MM	8	1	P		WEBBING STRAP (1.2 X 12 X 145 MM)	1	
E		WOOD DOWEL Ø6 X 20MM	4	1	<div>Procedure to Separate Glide Track (Z1) and Glide Runner (Z2) of Drawer Glide.</div> 				
F		ANGLED CAM BOLT	8						
G		CAM - BOLT DU319 20X5MM	4						
H		CAM - LOCK 15/15	16						
J		CAM - LOCK 15/12	4						
K		METAL HANDLE WITH 2X PAN HEAD SCREW	2 SETS						
Z		DRAWER GLIDE	4						

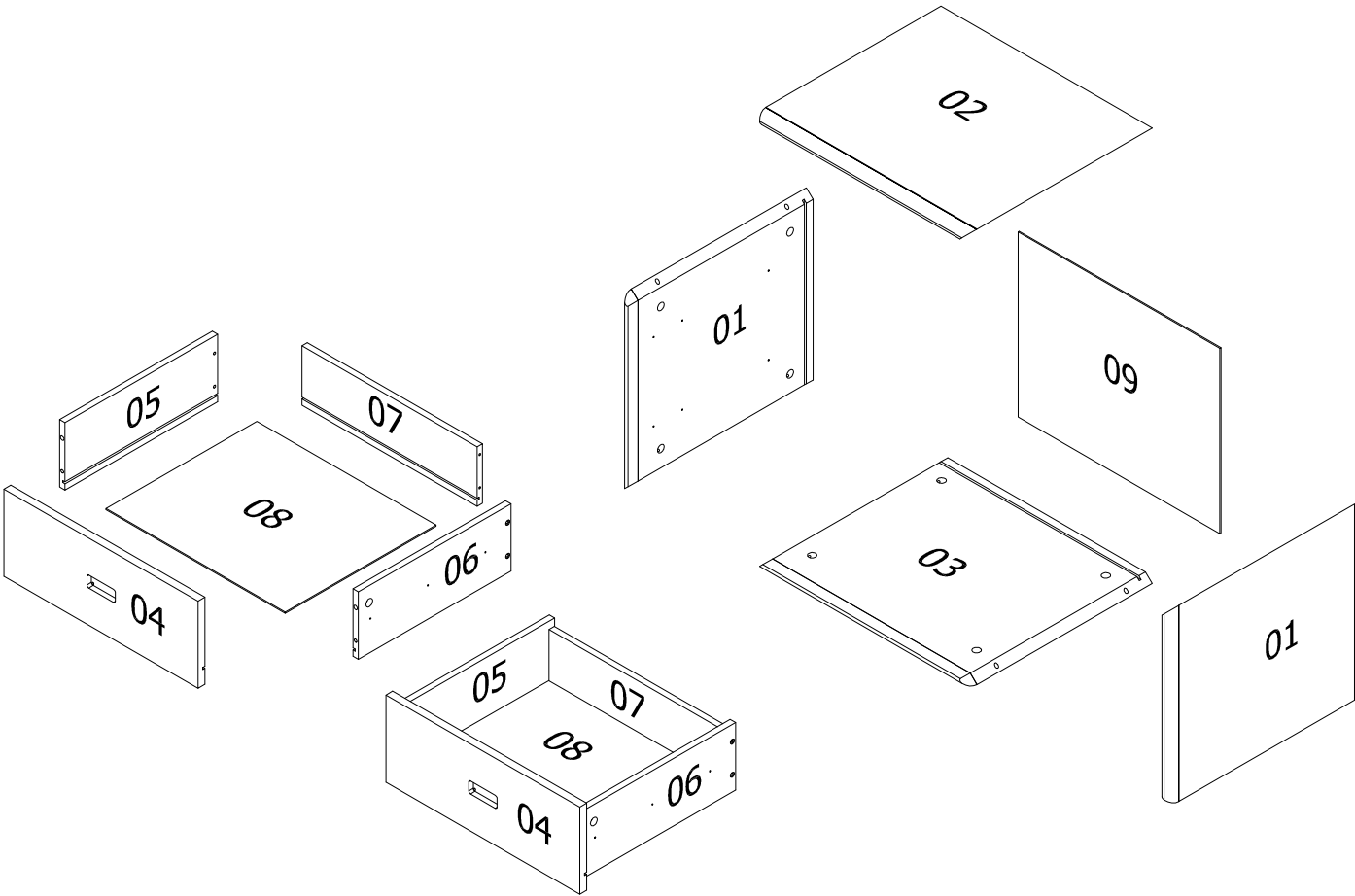
*EXTRA HARDWARE FOR SPARE USE.

Slide out Z2 from Z1 until Trigger Disconnect Lever is visible. Next, push up Disconnect Lever and at the same time slide out Z2 completely from Z1.

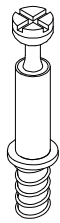
PARTS LIST

NO.	PART NAME	QTY	NO.	PART NAME	QTY
1	SIDE PANEL (LEFT & RIGHT)	2	8	DRAWER BOTTOM PANEL	2
2	TOP PANEL	1	9	BACK PANEL	1
3	BOTTOM PANEL	1			
4	DRAWER FRONT PANEL	2			
5	DRAWER LEFT PANEL	2			
6	DRAWER RIGHT PANEL	2			
7	DRAWER BACK PANEL	2			

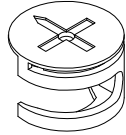
PARTS LIST - ASSEMBLY OVERVIEW



INSTRUCTIONS FOR FITTING CAM-BOLT AND CAM-LOCK

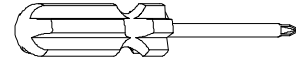
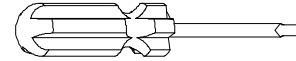


CAM-BOLT

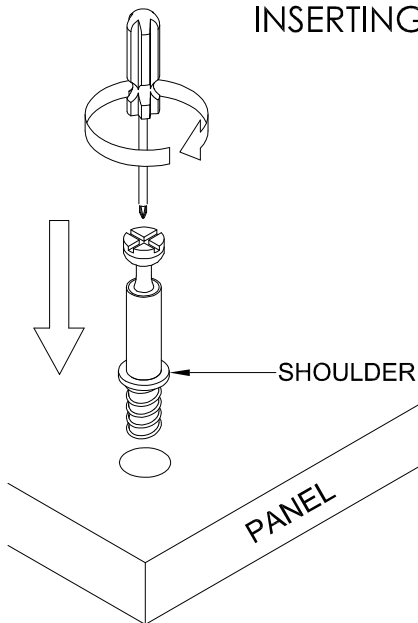


CAM-LOCK

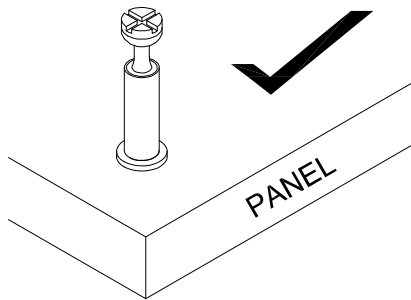
Tools Required



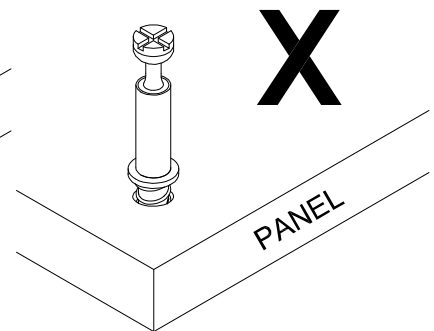
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically



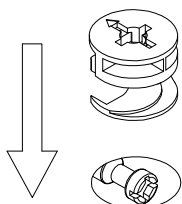
Shoulder is flushed (on the same level) with the panel.



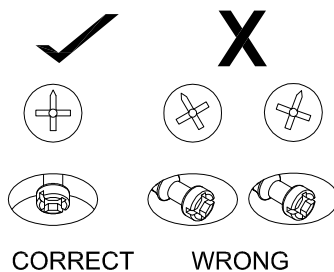
Shoulder is above the panel.

Place Cam-bolt on the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to screw-in Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

INSERTING CAM-LOCK



Insert Cam-lock with arrow align to Cam-bolt head.

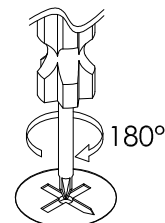


CORRECT

WRONG

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

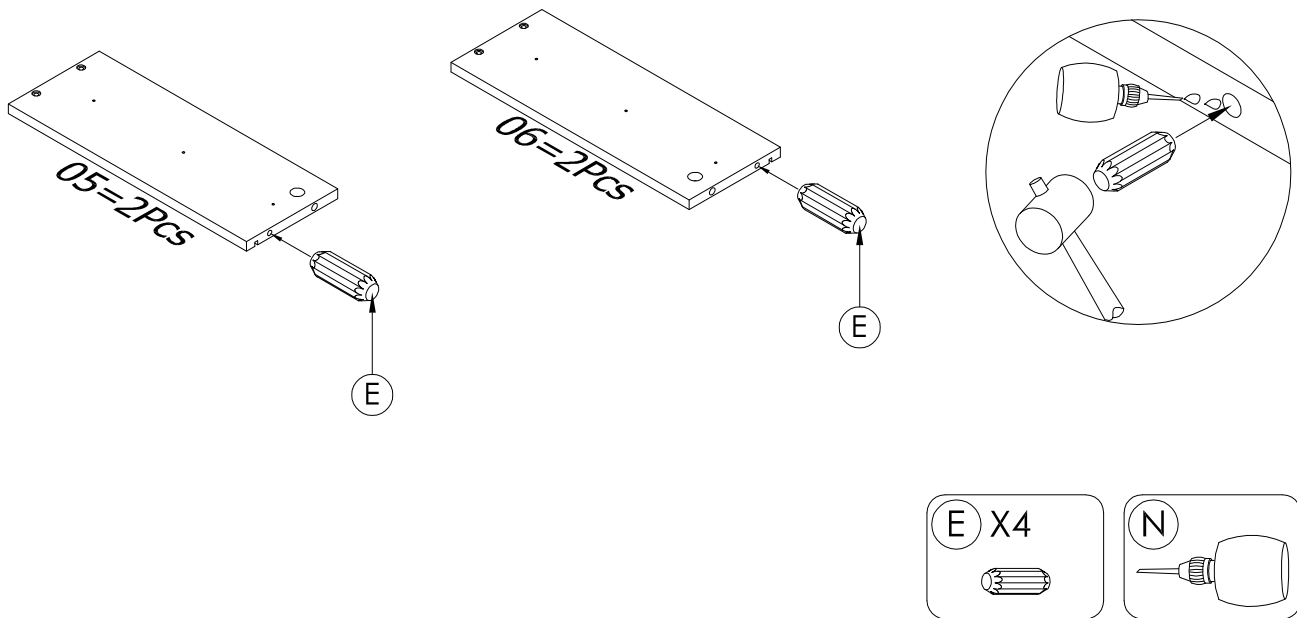
TIGHTENING CAM-LOCK



Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about one half a turn) – over-tightening could damage Cam-lock or/and Cam-bolt.

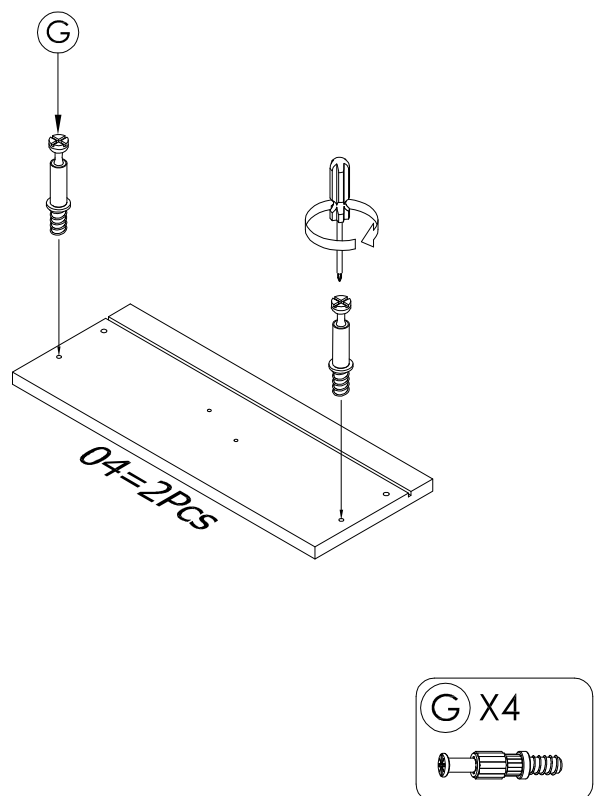
STEP 1

- Lay Drawer Left & Right Panels (5 & 6) as shown above on a material that does not scratch or damage the parts. Next, identify the designated hole for wood dowel on each part.
- Apply a small amount of Glue (N) into the designated hole and insert Wood Dowel (E). Use a mallet to tap in wood dowel, if necessary.



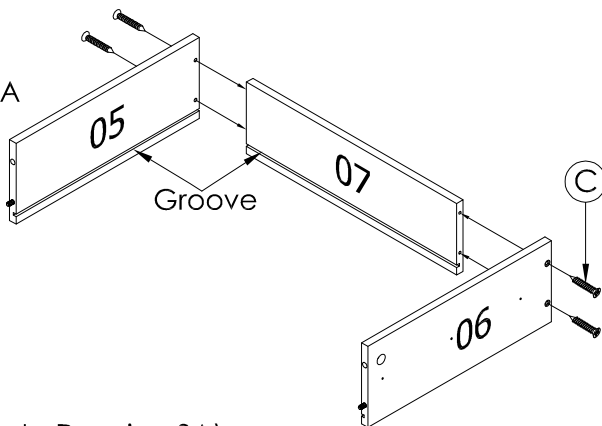
STEP 2

- Lay inside-face of Drawer Front Panel (4) facing up as shown on a material that does not scratch or damage the part. Next, identify the designated hole for Cam-bolt (G) on each part.
- Place Cam-bolt (G) on the designated holes and use a Phillips Screwdriver to screw-in Cam-bolt. Refer to page 4 for instructions on tightening cam-bolts.



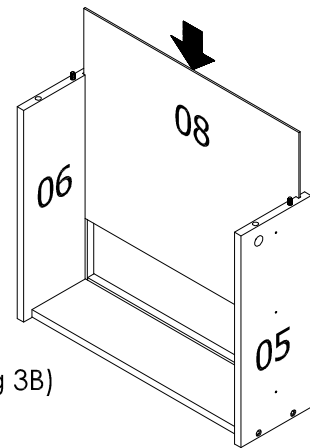
STEP 3

Drawing 3A

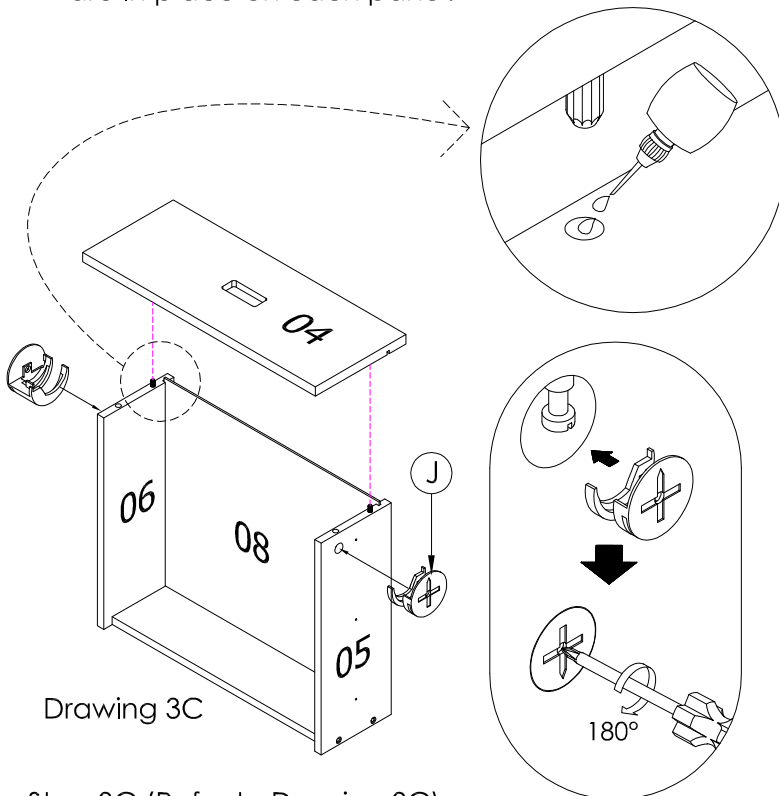


Step 3A (Refer to Drawing 3A)
Attach Drawer Left & Right Panels (5 & 6) to Drawer Back Panel (7) as shown - note the groove on each panel is at the bottom. Use Phillips Screwdriver to drive Screw (C) to fasten side panels to back panel. Do not tighten screws completely until both screws are in place on each panel.

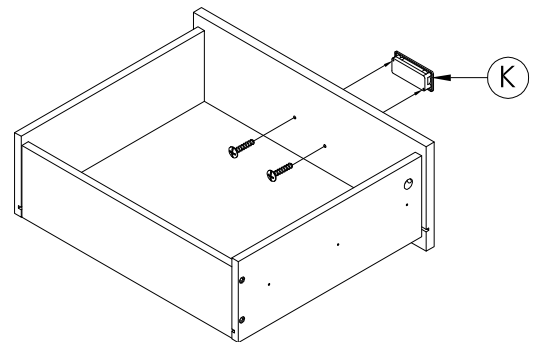
Drawing 3B)



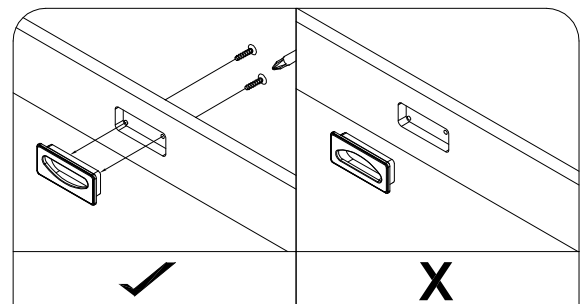
Step 3B (Refer to Drawing 3B)
Place assembly from Step 3A vertically as shown. Fit short edge of Drawer Bottom Panel (8) into the groove of Side Panels and bottom edge of (8) into the groove of Back Panel.



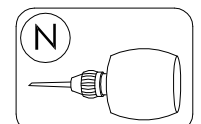
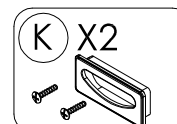
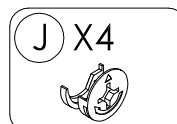
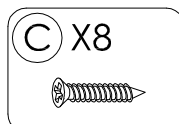
Step 3C (Refer to Drawing 3C)
Attach Drawer Front Panel (4) from STEP 2 to Left & Right Panels (5 & 6) via cam-bolts and wood dowels. Check that the edge of (8) fits into the groove on (4). Insert Cam-lock (J) into the designated hole on (5 & 6) and turn clockwise to lock onto cam-bolt. Refer to page 4 for instructions on inserting and tightening cam-lock.



Step 3D (Refer to Drawing below)
Fix Metal Handle (K) into the recess on Front Panel (4). Note the correct placement of (4) - the straighter edge of recessed handle is at the top. Use the 2x Pan Head Screws to fasten (K) to (4).

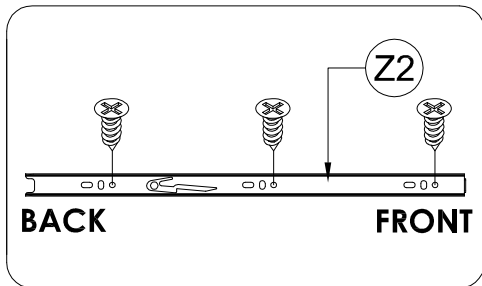


X2

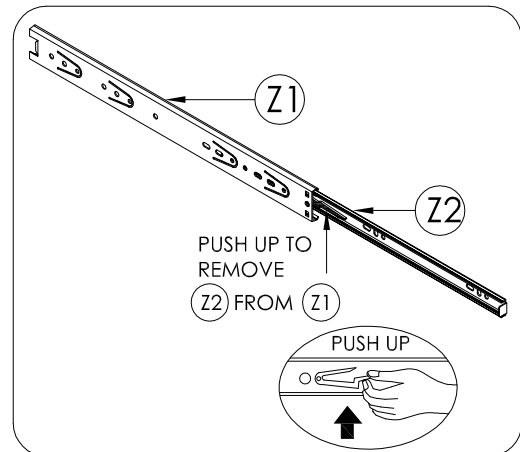


STEP 4

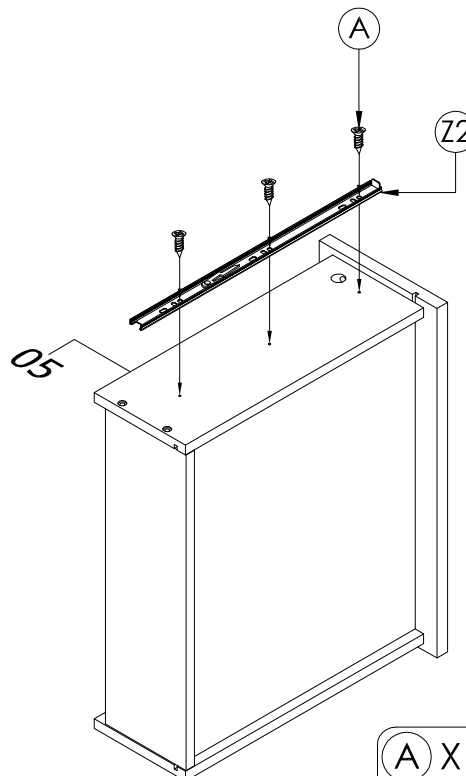
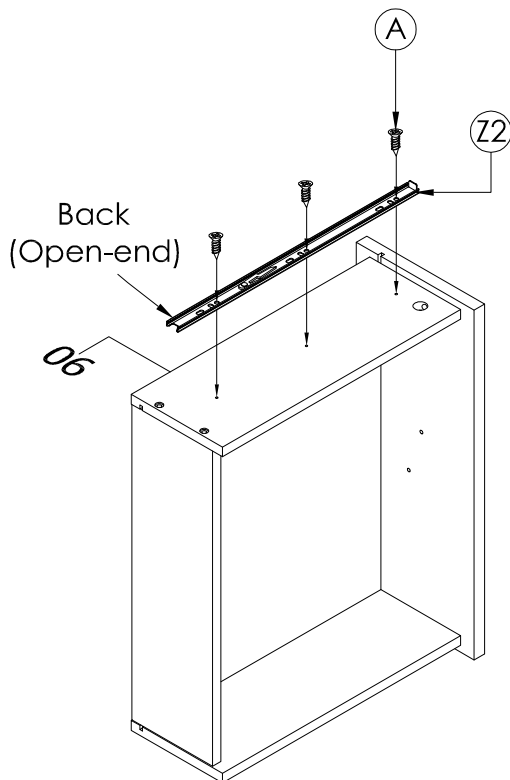
- Place drawer on its side. Locate pilot holes on Drawer Left & Right Panels (5 & 6) for fastening Glide Runner (Z2).
- Position Z2 to align the round screw holes on Z2 (refer to enlarged drawing) to the pilot holes on (5 & 6).
- Use Screw (A) to fasten Z2 to the Drawer Left & Right Panels. Use a Phillips Screwdriver to drive (A). Do not tighten (A) completely until all 3 screws are in place.



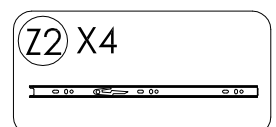
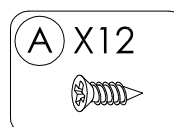
Procedure to Separate Glide Track (Z1) and Glide Runner (Z2) of Drawer Glide.



Slide out Z2 from Z1 until Trigger Disconnect Lever is visible. Next, push up Disconnect Lever and at the same time slide out Z2 completely from Z1.

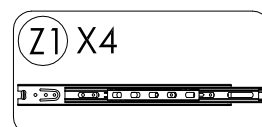
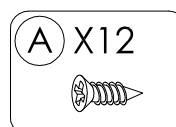
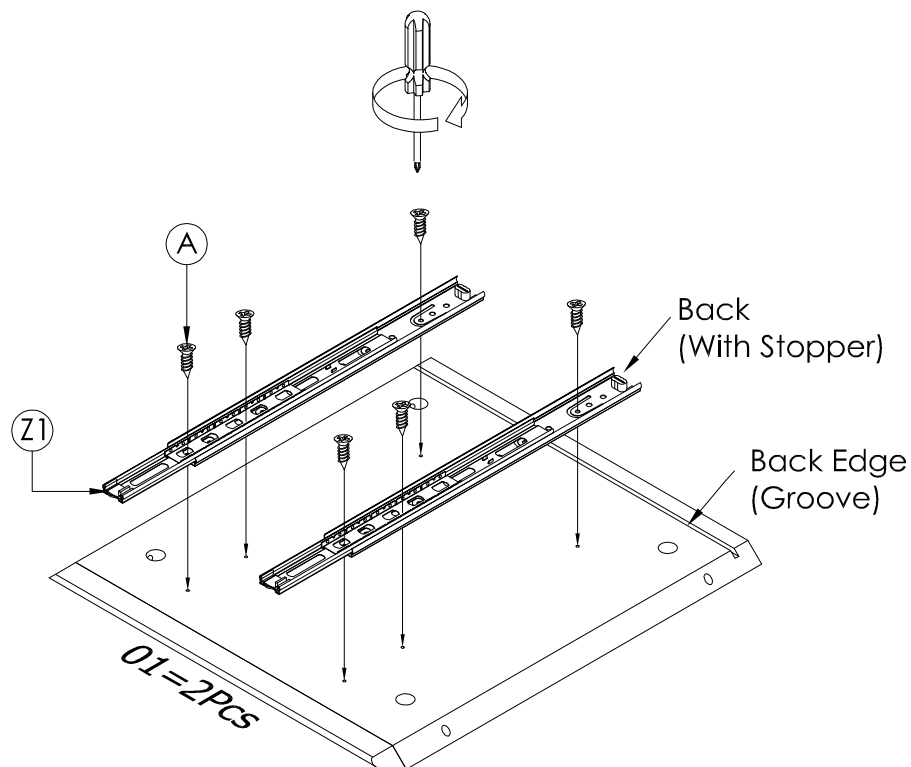
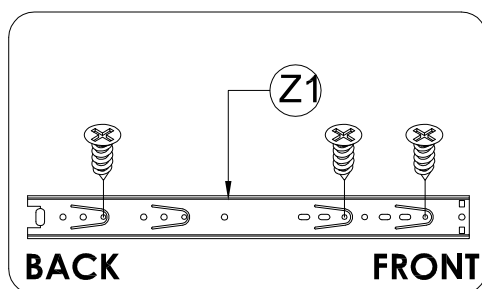


X2



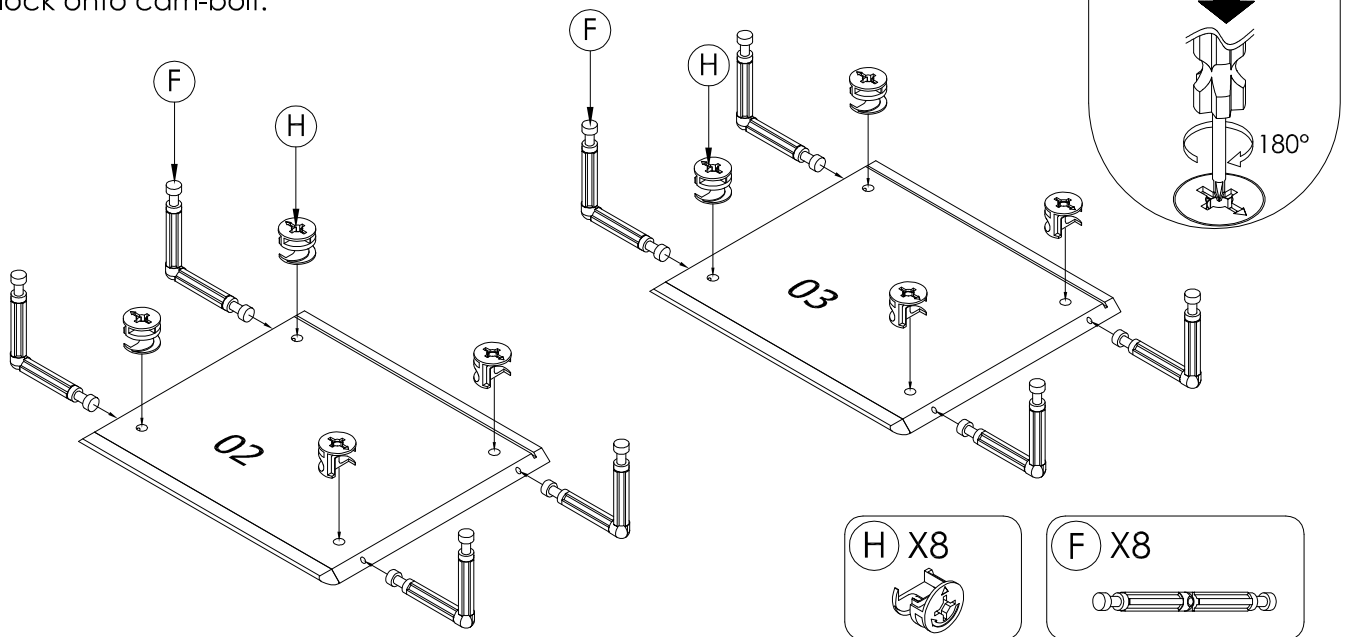
STEP 5

- Place Side Panel (1) with inside-face facing up as shown on a material that does not scratch or damage the part.
- Locate pilot holes on (1) for fastening Glide Track (Z1)
- Position Z1 to align the designated screw holes on Z1 (refer to enlarged drawing) to the pilot holes on (1). Note: the front & rear of Z1 have to be aligned to front and back of the Side Panel.
- Use screw (A) to fasten Z1 to the Side Panel. Use a Phillips Screwdriver to drive (A). Do not tighten (A) completely until all 3 screws are in place.



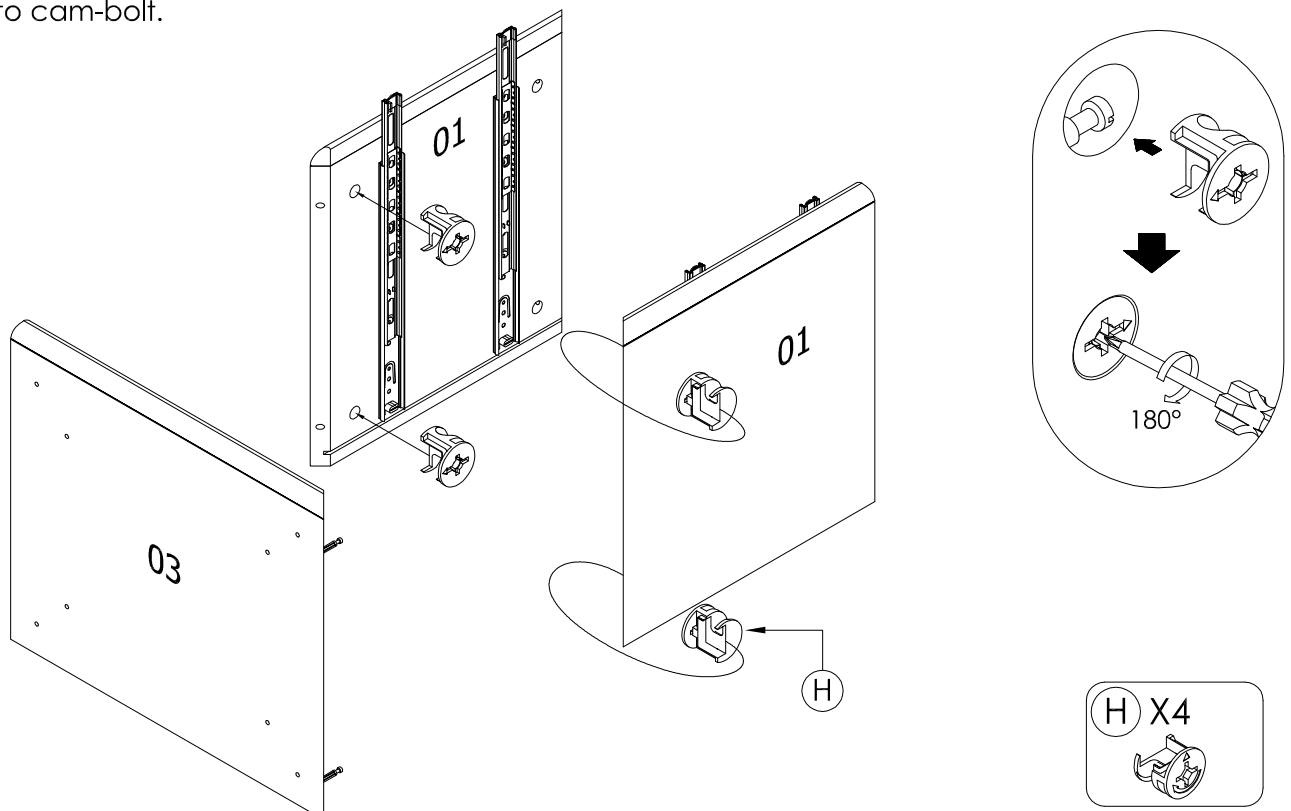
STEP 6

- Lay Drawer Top & Bottom Panels (2 & 3) with the inside-face facing up as shown on a material that does not scratch or damage the parts.
- Insert one end of Angle Cam-bolt (F) into each hole on the edge of the panels.
- Insert Cam-lock (H) into the designated hole on (2 & 3) and turn clockwise to lock onto cam-bolt.



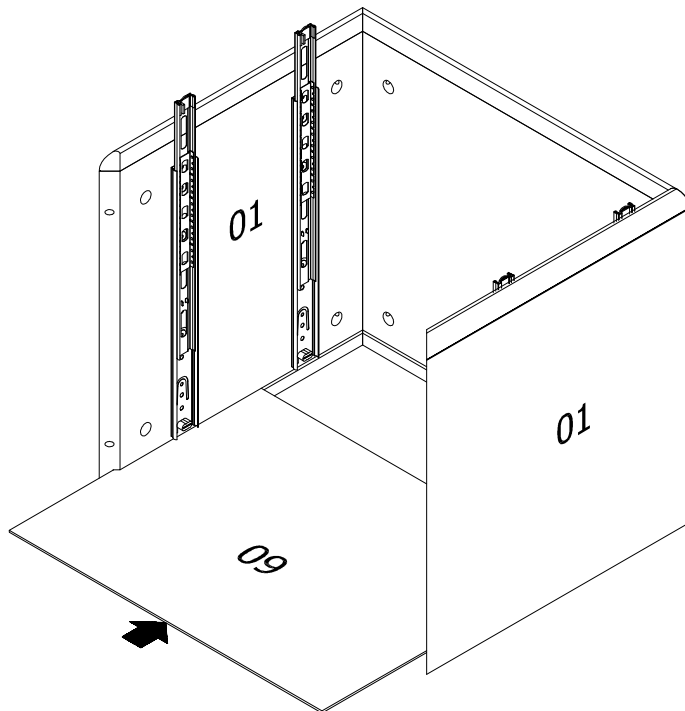
STEP 7

- Place Drawer Side and Bottom Panels (1 & 3) with the groove edge at the bottom as shown on a material that does not scratch or damage the parts.
- Attach Side Panels (1) to Bottom Panel (3) Via Angled Cam-bolt on Bottom Panel.
- Insert Cam-lock (H) into designated holes on inside-face of (1), then turn clockwise to lock onto cam-bolt.



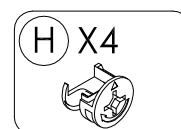
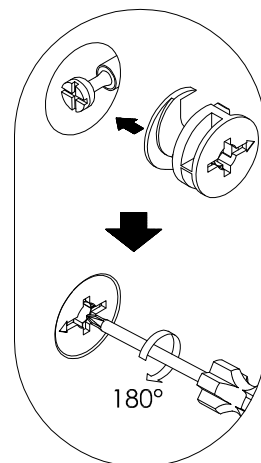
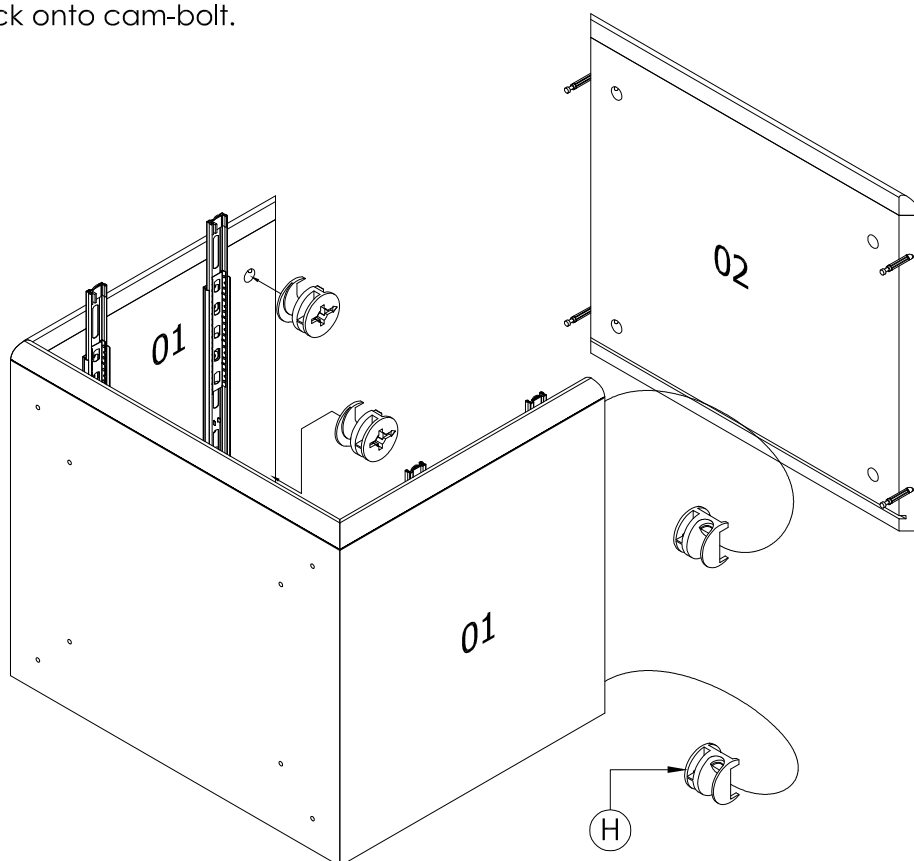
STEP 8

- a) Fit Back Panel (9) to assembly in STEP 7 by inserting the side edges of (9) into the groove on Side Panels (1). Check that the bottom edge of (9) is also inserted into the groove on Bottom Panel (3).



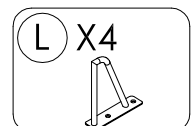
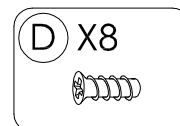
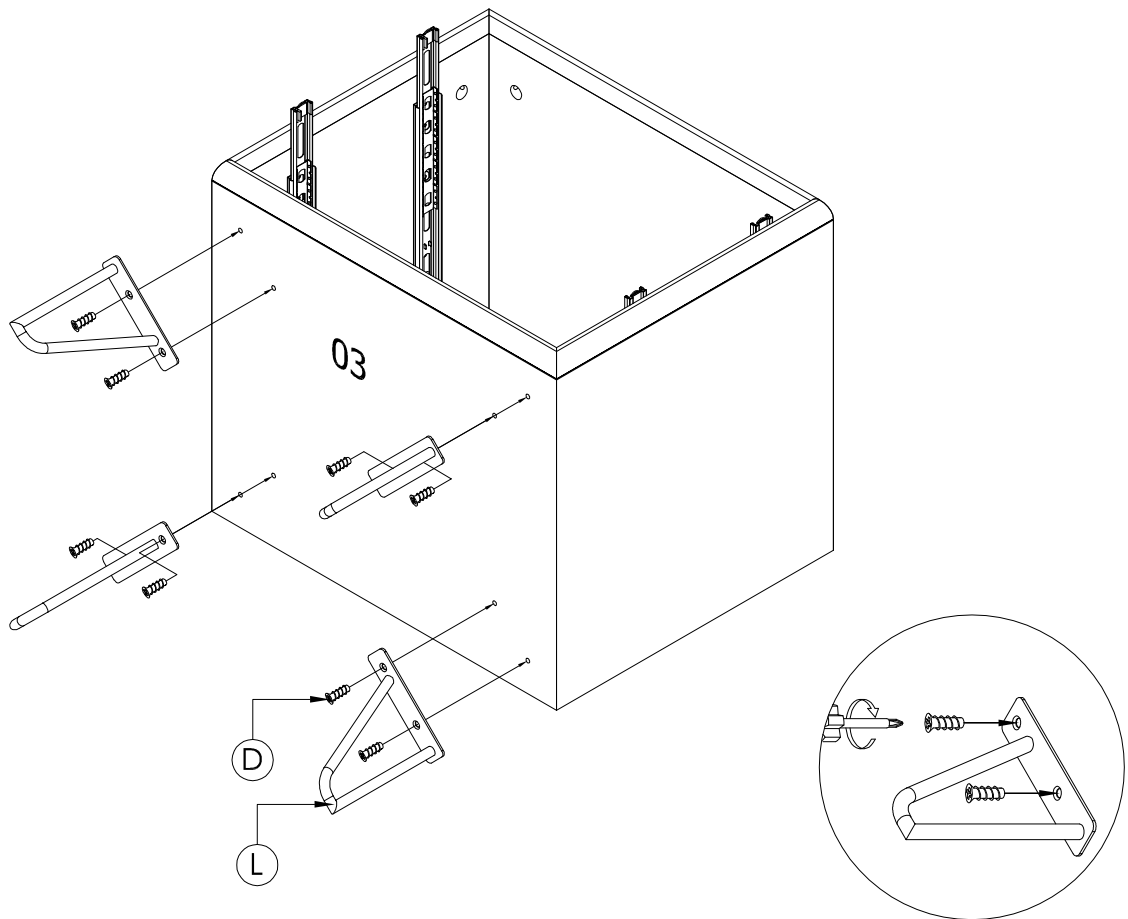
STEP 9

- a) Attach Top Panel (2) to Side Panels (1) as shown via Angled Cam-bolt on Top Panel. Check that the edge of Back Panel is inserted into the groove on Top Panel (2).
b) Insert Cam-lock (H) into the designated holes on inside-face (1), then turn clockwise to lock onto cam-bolt.

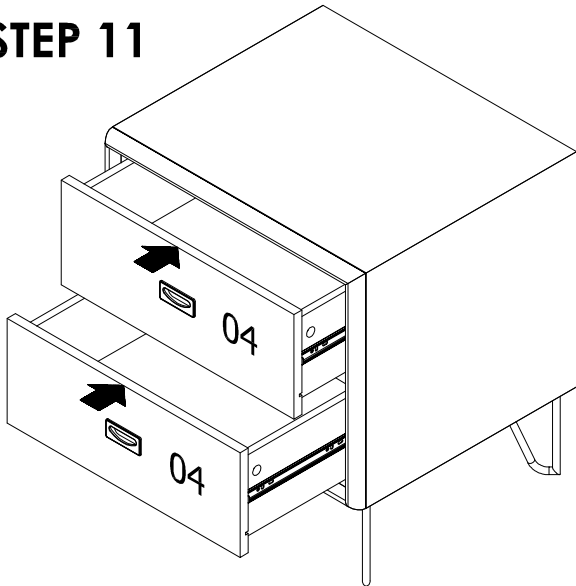


STEP 10

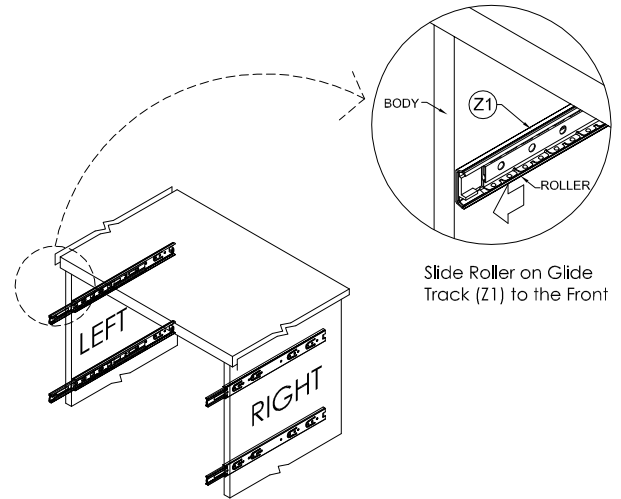
- Position each Metal Leg (L) to align the screw holes on each leg to the pilot holes on Bottom Panel (3) as shown. Note: the angled part of the leg faces inward.
- Use a Phillips Screwdriver to drive Screw (D) to fasten each leg to Bottom Panel. Do not tighten screws completely until both screws are in place on each leg.
- Position the assembly right-side up after all the legs are installed.



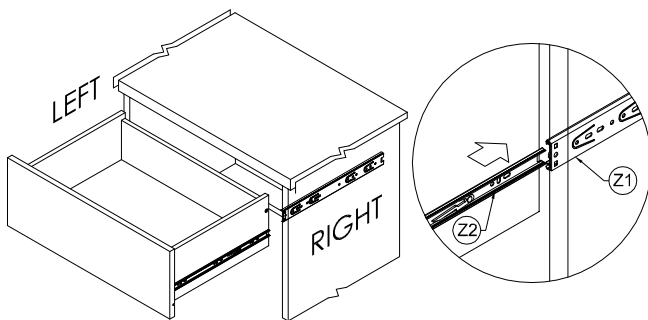
STEP 11



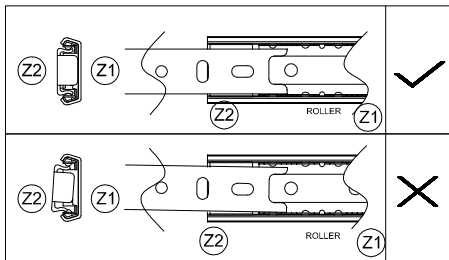
STEP 11-1



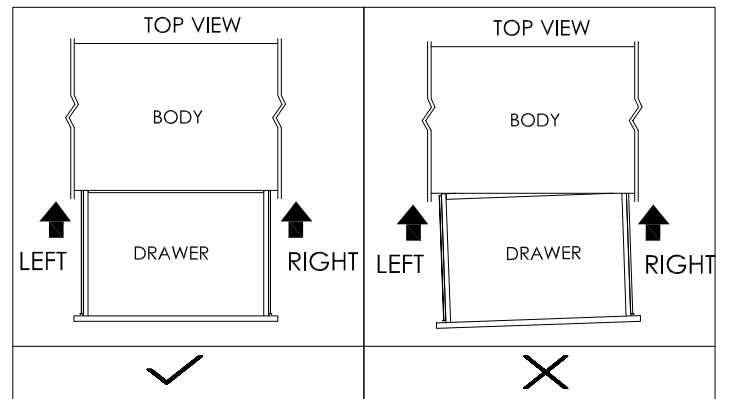
STEP 11-2



Align Z2 on each side of the drawer to Z1 on the Left and Right Panels. Ensure the positions of Z2 are correct (not tilted or angled).



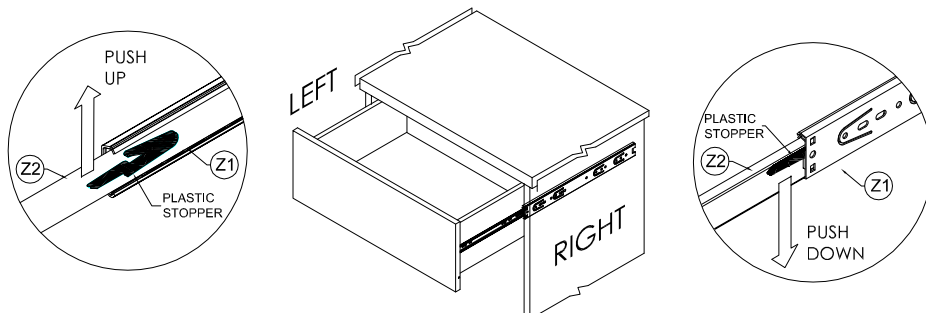
STEP 11-3



- With Z2 positioned correctly, line-up the drawer squarely, and push in the left and right side of the drawer at the same time. Be sure the drawer is not tilted side ways, up or down. Refer to the illustrations above.
- When the drawer is pushed in half way, the Trigger Disconnect Lever on Z2 will be engaged into Z1 which will make pushing in the drawer a bit tight - this is normal - pull out the drawer a little bit and gently push in the drawer again to engage the sliding mechanism.
- If the drawer cannot be pushed in or stuck, do not force it in. Remove the drawer and repeat the Steps in 11-1, 11-2 and 11-3(a) & (b) above.

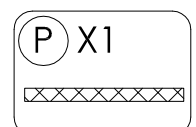
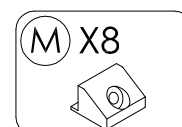
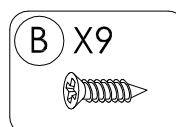
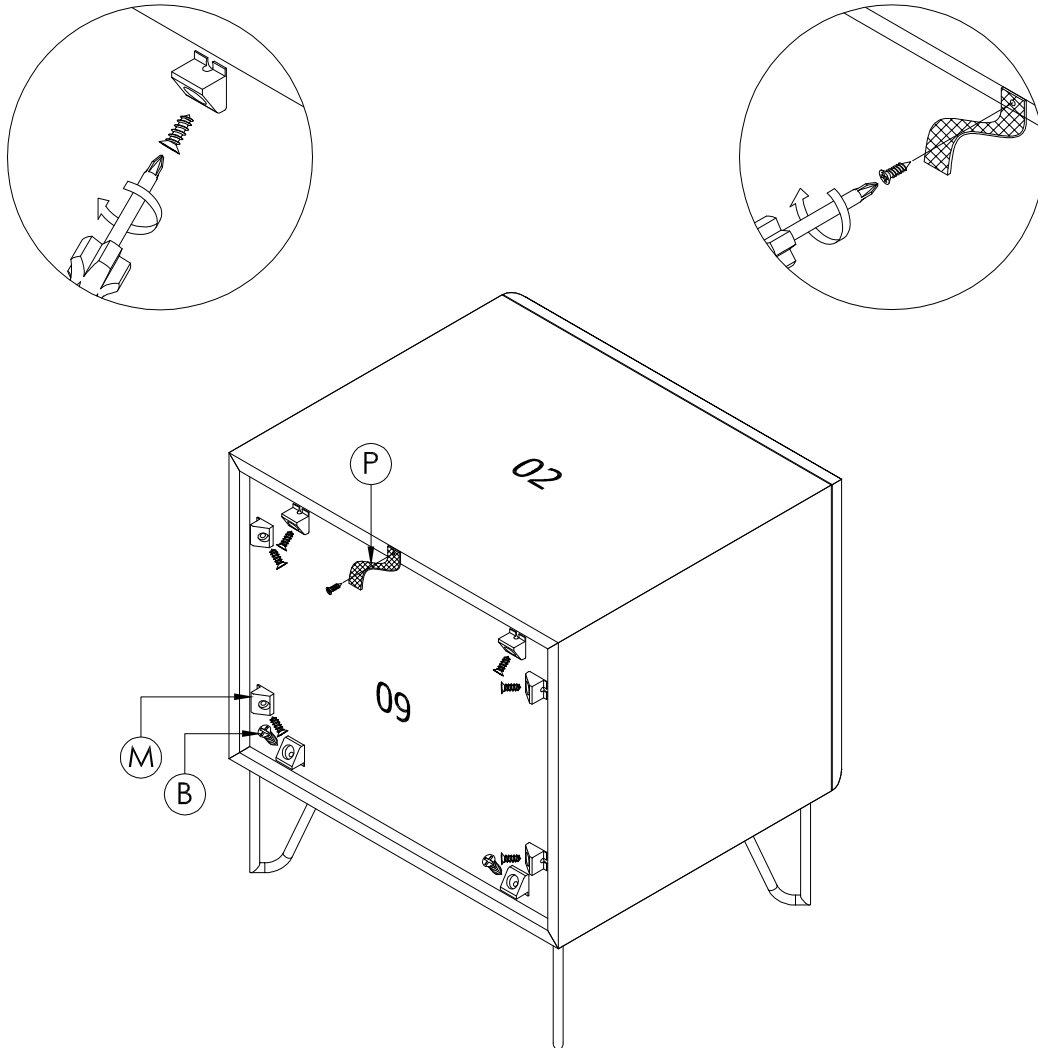
STEPS TO REMOVE DRAWER FROM THE CABINET

- Slide out the drawer until the Trigger Disconnect Lever is visible on Z2 on the Left and Right Side of the drawer.
- Push DOWN the Trigger Disconnect Lever on the Right Drawer Glide (Z2) and Push UP the Trigger Disconnect Lever on Left Drawer Glide (Z2) at the same time and continue to pull out the drawer.

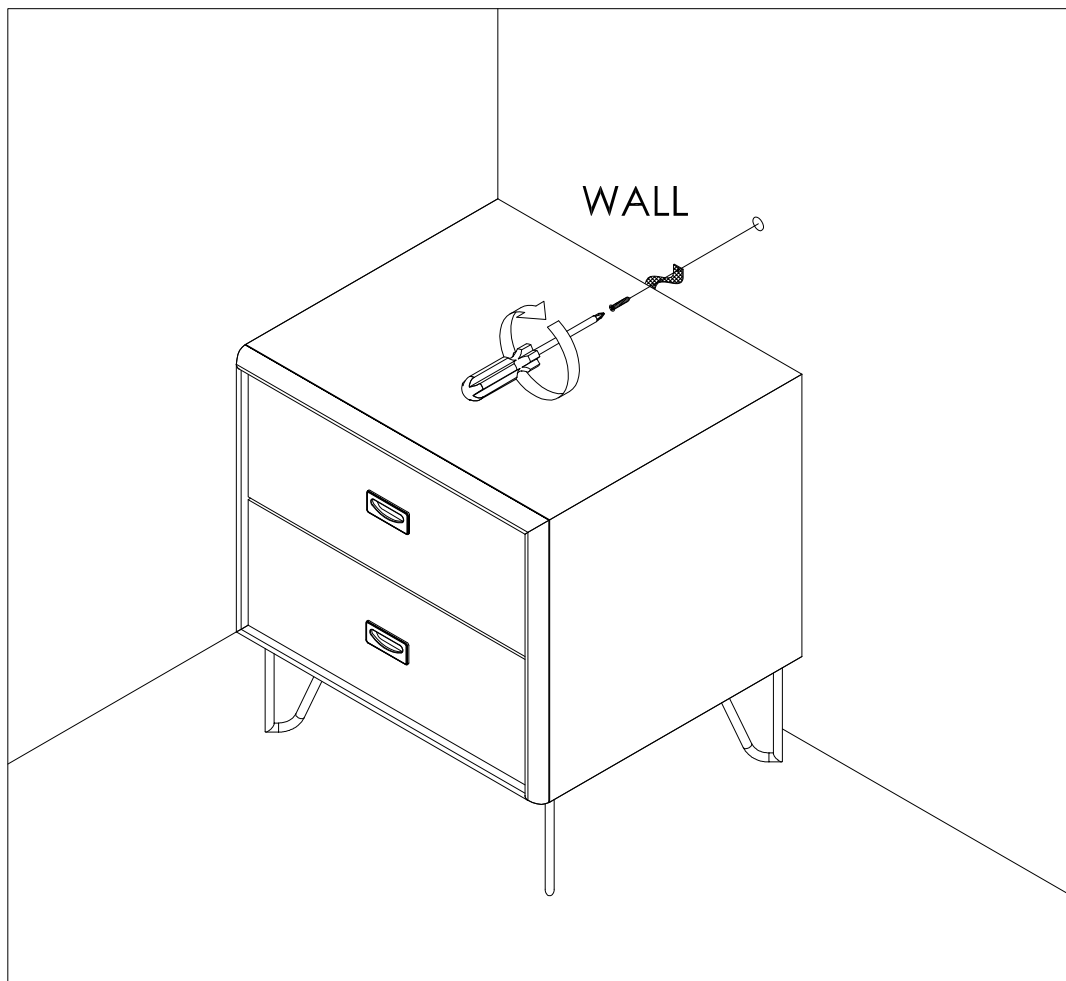


STEP 12

- Insert Back Stopper (M) at the corners as shown to fit into the groove and against Back Panel (9) and fasten (M) with Screw (B).
- Fasten one end of Webbing Strap (P) with Screw (B) to the back edge of Top Panel (2).



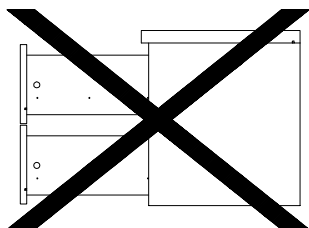
STEP 13



NOTE :

1. WALL PLUG & SCREW ARE NOT SUPPLIED WITH THIS PRODUCT AS DIFFERENT WALL MATERIALS WILL REQUIRE DIFFERENT TYPES OF FIXING HARDWARE. SUITABLE ANCHORING HARDWARE FOR THE TYPE OF WALL MUST BE USED TO MOUNT THIS PRODUCT TO THE WALL.

2. END OF WEBBING TAPE (Q) MUST BE FOLDED BACK 15MM BEFORE IT IS AFFIXED TO THE WALL ANCHOR



CAUTION :

PLEASE DO NOT FULLY OPEN DRAWERS SIMULTANEOUSLY AS IT WILL CAUSE THE NIGHT STAND TO FALL DOWN.