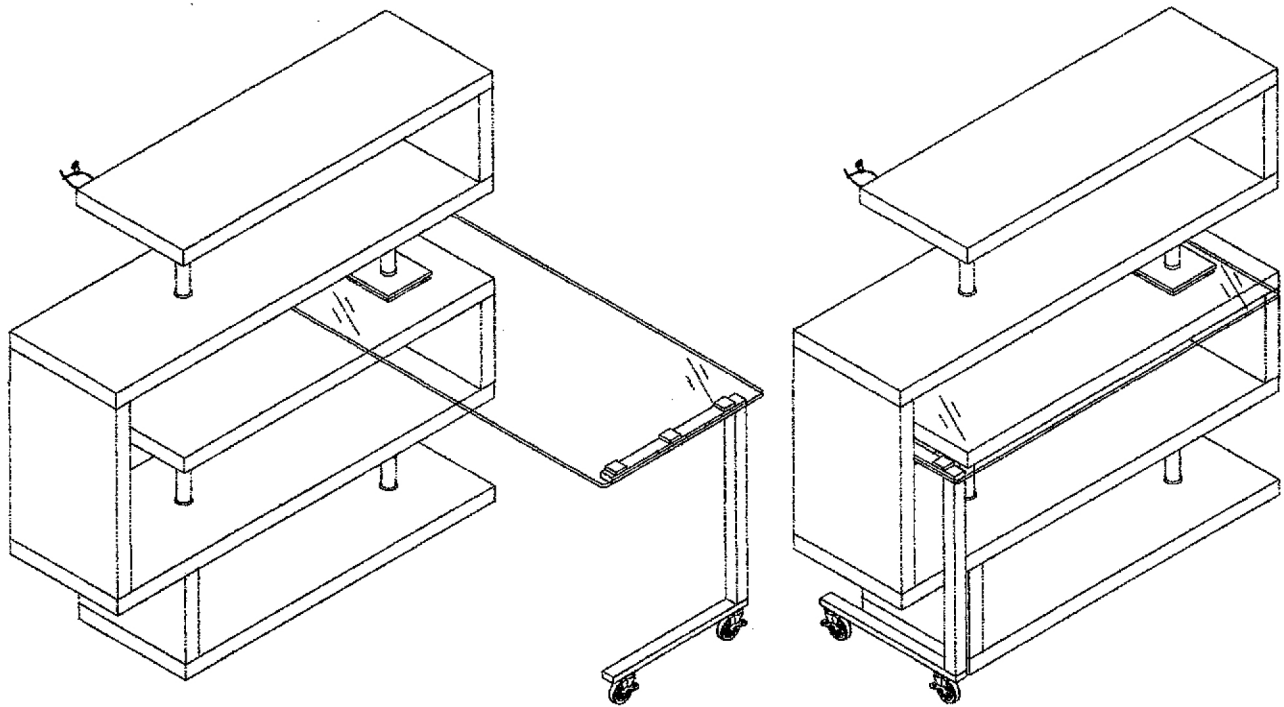


# Assembly Instructions



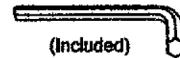
## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

## Tools Required For Assembly:

Allen Wrench



(Included)

Phillips Screwdriver



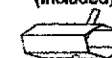
(Not Included)

Wrench



(Included)

Socket Wrench



(Included)

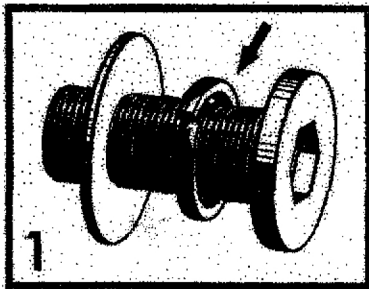


2 PERSONS RECOMMENDED

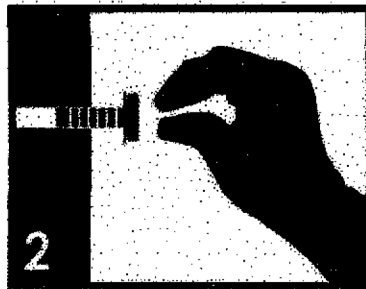
## ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

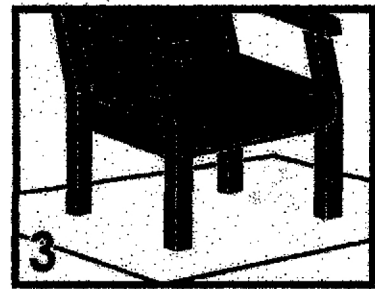
### BASIC ASSEMBLY TECHNIQUES



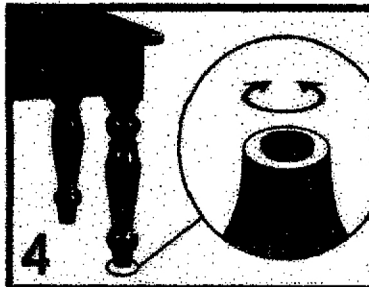
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



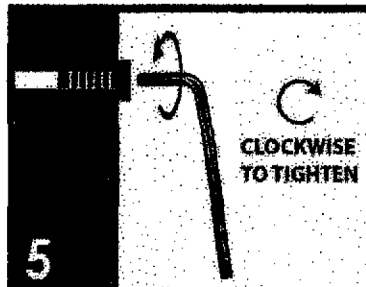
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



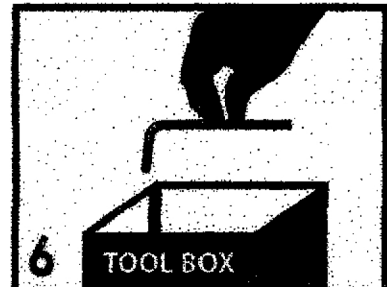
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor. No dragging of products/parts.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

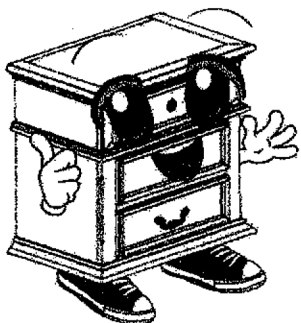


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



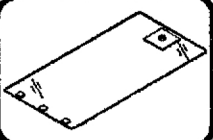
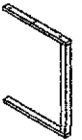


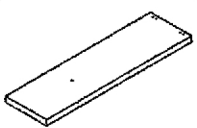

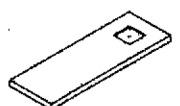

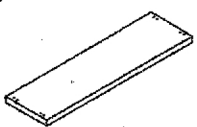



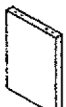
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

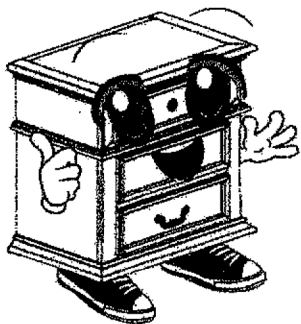


Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### Parts List







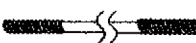
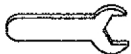
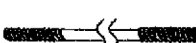







|   |                                 |  |                                 |
|---|---------------------------------|--|---------------------------------|
|    | #1 x 1pc<br>Glass               |    | #9 x 1pc<br>Leg Frame           |
|    | #2 x 1pc<br>Top Shelf           |     | #10 x 3pcs<br>Long Support Tube |
|   | #3 x 1pc<br>Upper Shelf         |   | #11 x 1pc<br>Short Support Tube |
|  | #4 x 1pc<br>Middle Shelf        |  | #12 x 1pc<br>Rotatable Plate    |
|  | #5 x 1pc<br>Lower Shelf         |  | #13 x 2pcs<br>Wheel             |
|  | #6 x 1pc<br>Bottom Shelf        |  |                                 |
|  | #7 x 3pcs<br>Shorter Side Panel |  |                                 |
|  | #8 x 1pc<br>Longer Side Panel   |  |                                 |



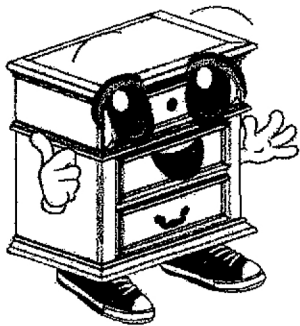
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### Hardware List

|   |                                  |  |                                 |
|---|----------------------------------|--|---------------------------------|
|    | #A x 4pcs<br>Bolt 1/4" x 5/16"   |    | #I x 12pcs<br>Nut M6x5          |
|    | #B x 3pcs<br>Bolt 1/4" x 1"      |    | #J x 1pc<br>Allen Wrench M4     |
|  | #C x 4pcs<br>Bolt 1/4" x 2"      |  | #K x 1pc<br>Hex Wrench          |
|  | #D x 10pcs<br>Rod 1/4" x 13-5/8" |  | #L x 1pc<br>Open End Wrench     |
|  | #E x 2pcs<br>Rod 1/4" x 26-3/4"  |  | #M x 1pc<br>Screw M5x15         |
|  | #F x 7pcs<br>Washer Ø47x4.0      |  | #N x 1pc<br>Protector 25x2.0x40 |
|  | #G x 16pcs<br>Dowel Ø6x30        |  | #O x 1pc<br>Screw M4x37         |
|  | #H x 19pcs<br>Washer Ø16xØ7x1.0  |  | #P x 2pcs<br>Metal Plate        |





Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### Hardware List



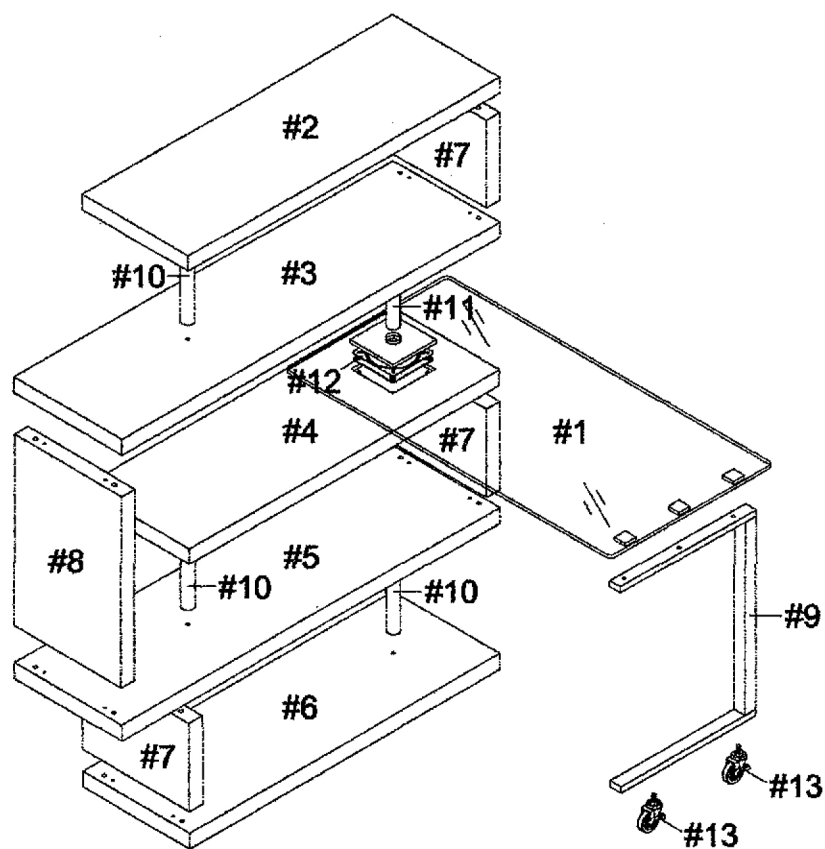
#Q x 1pc  
Anchor



#R x 1pc  
Girding

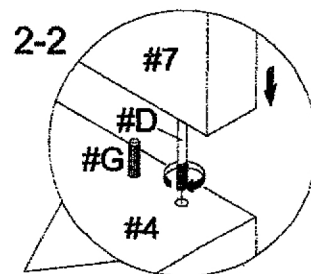
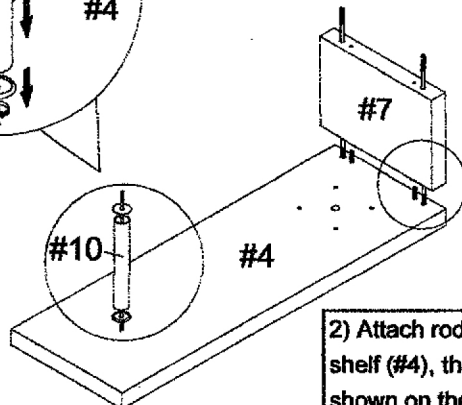
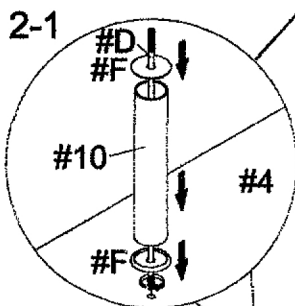


## Exploded View



1) Attach rod (#D) to middle shelf (#4), then place washers (#F) and long support tube (#10) onto rod (#D) as shown in the diagram.

#D x 3pcs  
#F x 2pcs  
#G x 2pcs



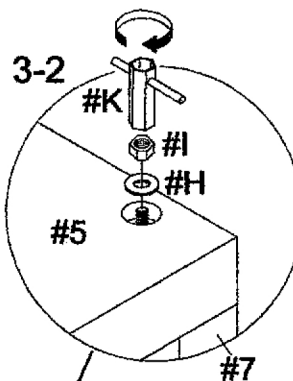
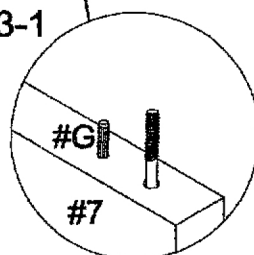
2) Attach rods (#D) and dowels (#G) to the middle shelf (#4), then attach shorter side panel (#7) as shown on the diagram.



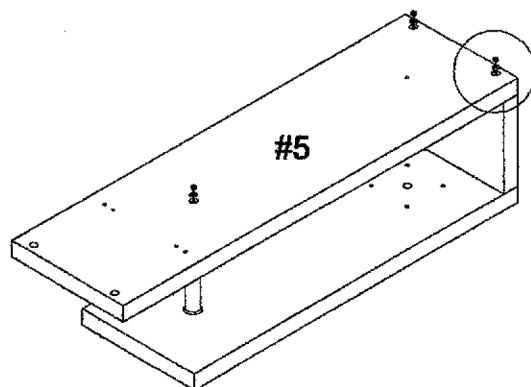
#G x 2pcs  
#H x 3pcs  
#I x 3pcs

1) Insert dowels (#G) to top of shorter side panel (#7), then align lower shelf (#5) to the rods (#D).

3-1



2) Secure by using hex nuts (#I) with washers (#H).

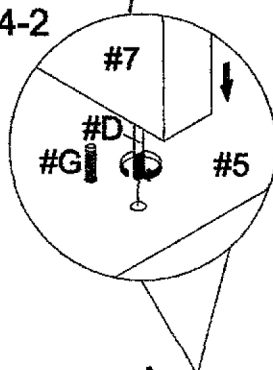


#D x 3pcs  
#F x 2pcs  
#G x 2pcs

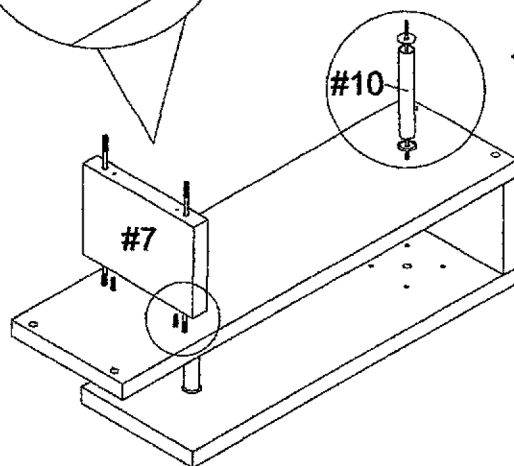
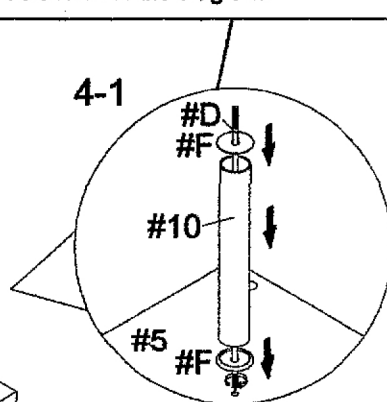
2) Attach rods (#D) and dowels (#G) to the lower shelf (#5), then attach shorter side panel (#7) as shown on the diagram.

1) Attach rod (#D) to lower shelf (#5), then place washers (#F) and long support tube (#10) onto rod (#D) as shown in the diagram.

4-2



4-1

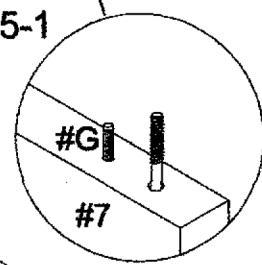




1) Insert dowels (#G) to top of shorter side panel (#7), then align bottom shelf (#6) to the rods (#D).

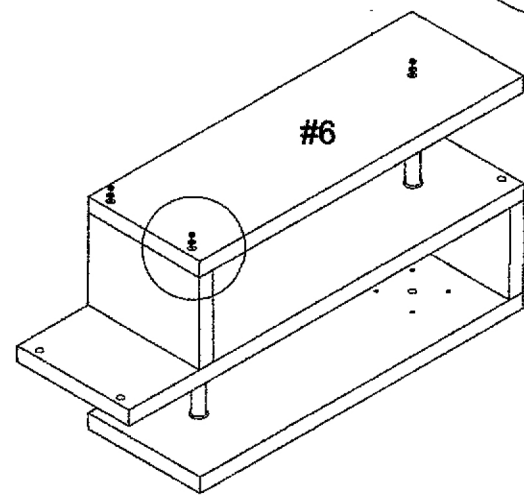
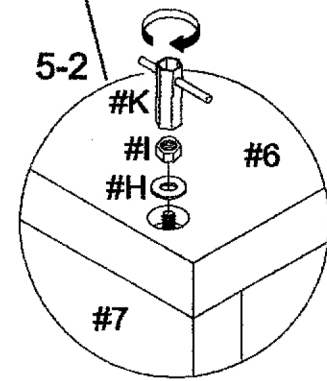
#G x 2pcs  
#H x 3pcs  
#I x 3pcs

5-1



2) Secure by using hex nuts (#I) with washers (#H).

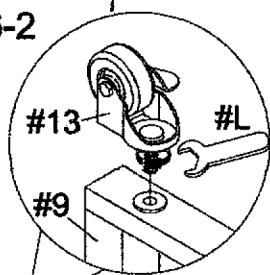
5-2



2) Secure wheels (#13) onto leg frame (#9) by using wrench to tighten the hex nut on the wheels (#13).

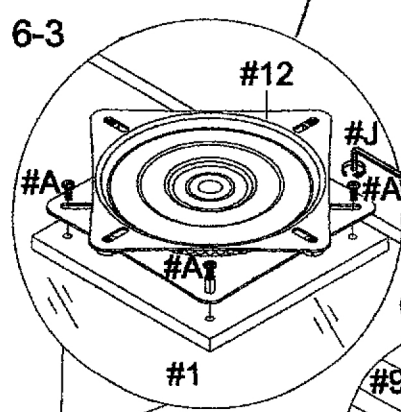
#A x 4pcs  
#B x 3pcs  
#H x 3pcs

6-2

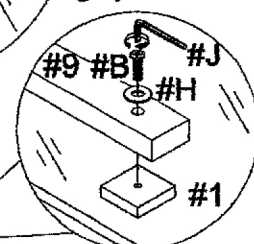


3) Align rotating plate (#12) to glass (#1), then secure by using bolts (#A).

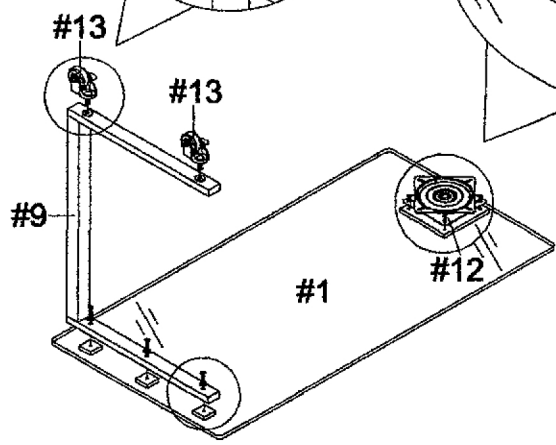
6-3



6-1



1) Align leg frame (#9) to the holes of the glass (#1), then secure by using bolts (#B) with washers (#H).

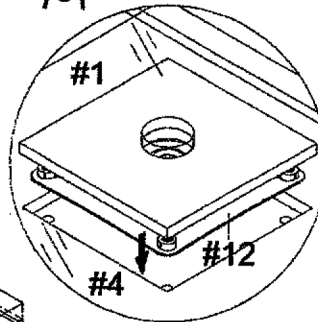




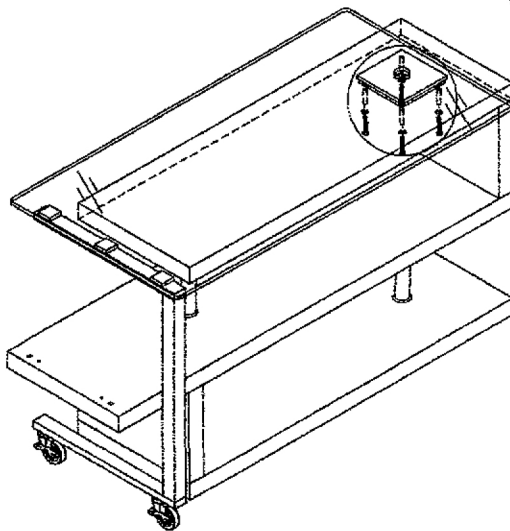
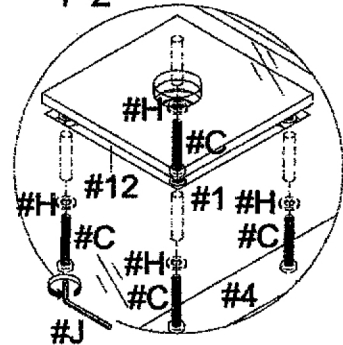
#C x 4pcs  
#H x 4pcs

Carefully align glass with leg to the holes of the middle shelf (#4), then secure by using bolts (#C) with washers (#H).

7-1



7-2

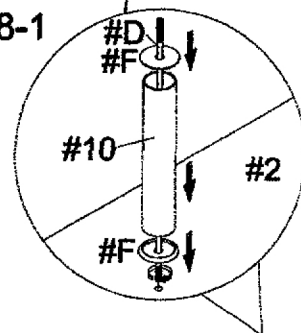


#D x 3pcs  
#F x 2pcs  
#G x 2pcs  
#M x 1pc  
#P x 1pc

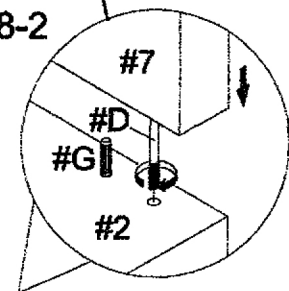
1) Attach rod (#D) to top shelf (#2), then place washers (#F) and long support tube (#10) onto rod (#D) as shown in the diagram.

2) Attach rods (#D) and dowels (#G) to the top shelf (#2), then attach shorter side panel (#7) as shown on the diagram.

8-1

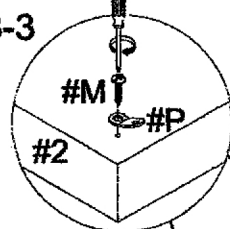


8-2



SCREWDRIVER  
(NOT PROVIDED)

8-3



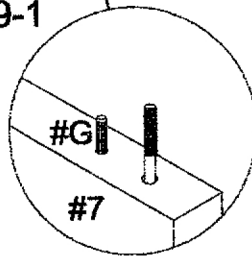
3) Align metal plates (#P) to top shelf (#2), then secure by using screws (#M).



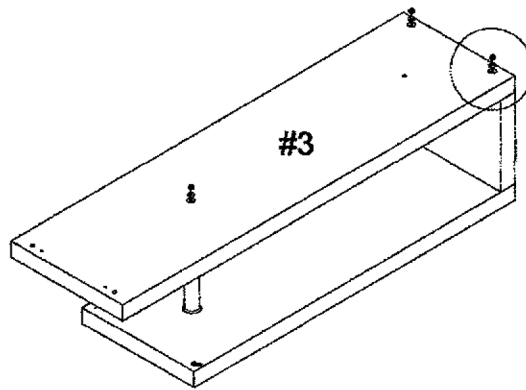
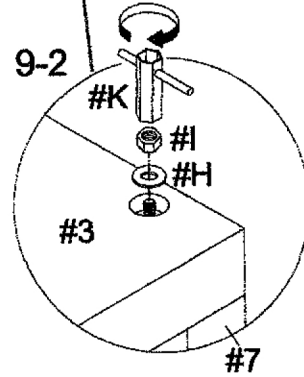
1) Insert dowels (#G) to top of shorter side panel (#7), then align upper shelf (#3) to the rods (#D).

#G x 2pcs  
#H x 3pcs  
#I x 3pcs

9-1



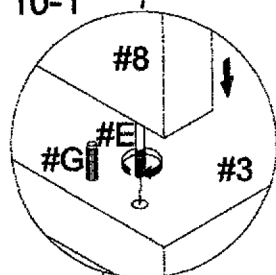
2) Secure by using hex nuts (#I) with washers (#H).



1) Attach rods (#E) and dowels (#G) to the upper shelf (#3), then attach longer side panel (#8) as shown on the diagram.

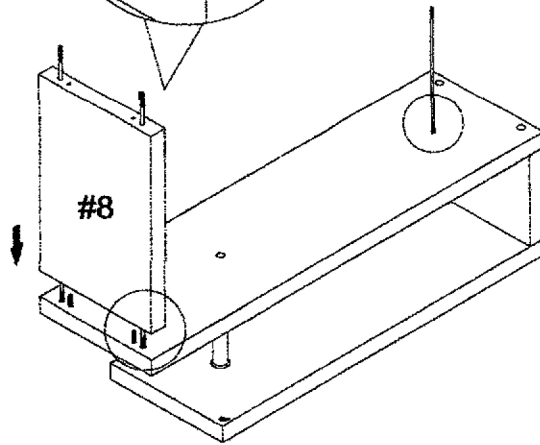
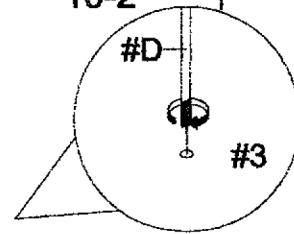
#D x 1pc  
#E x 2pcs  
#G x 2pcs

10-1



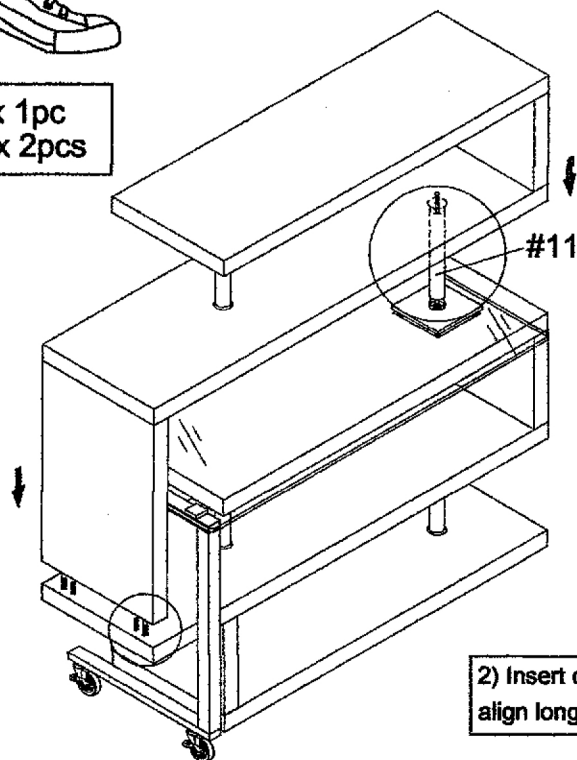
2) Attach rod (#D) to upper shelf (#3).

10-2

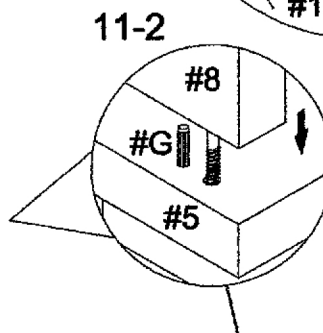
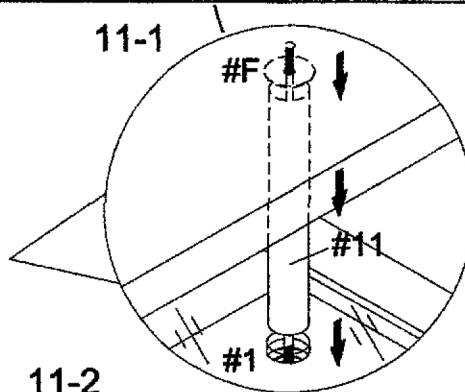




#F x 1pc  
#G x 2pcs



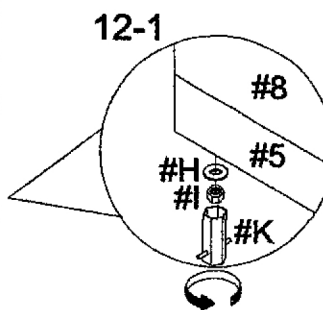
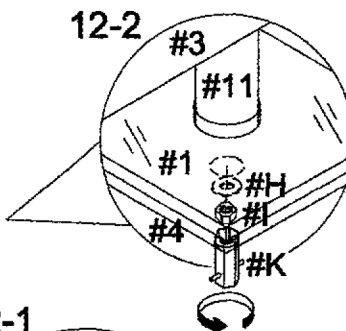
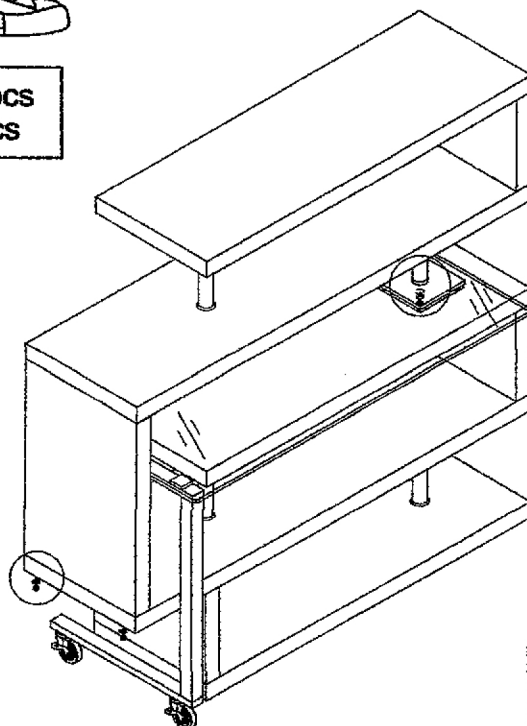
1) Flip top unit on step 10 and align to the bottom unit, then have a person insert long tube (#11) with washer (#F) onto rod (#D).



2) Insert dowels (#G) to the holes of the lower shelf (#5), then align long side panel (#8) to lower shelf (#5).



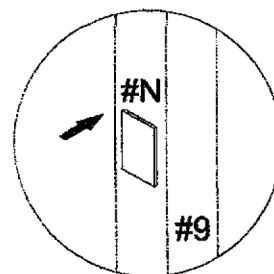
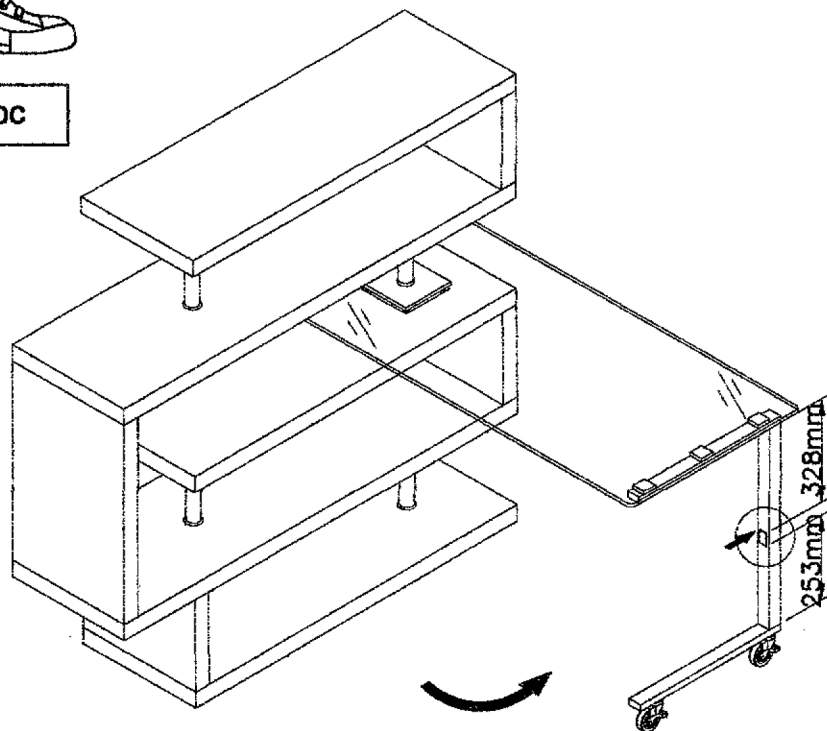
#H x 3pcs  
#I x 3pcs



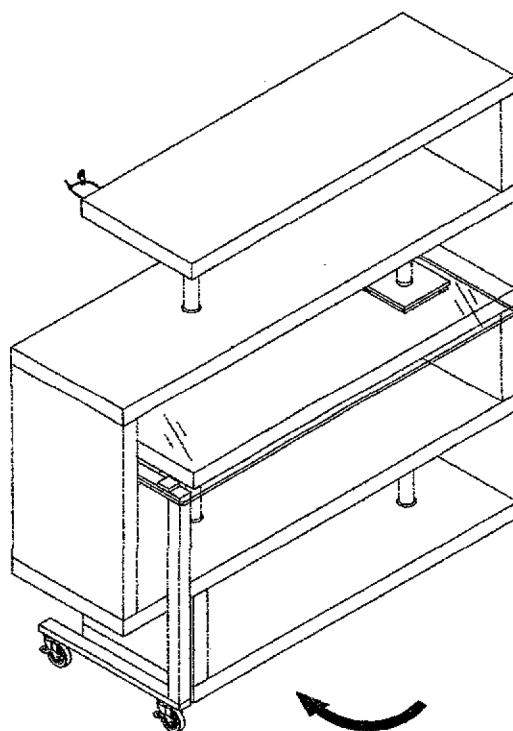
Secure all rods (#D) by using hex nut (#H) with washers (#I).



#N x 1pc



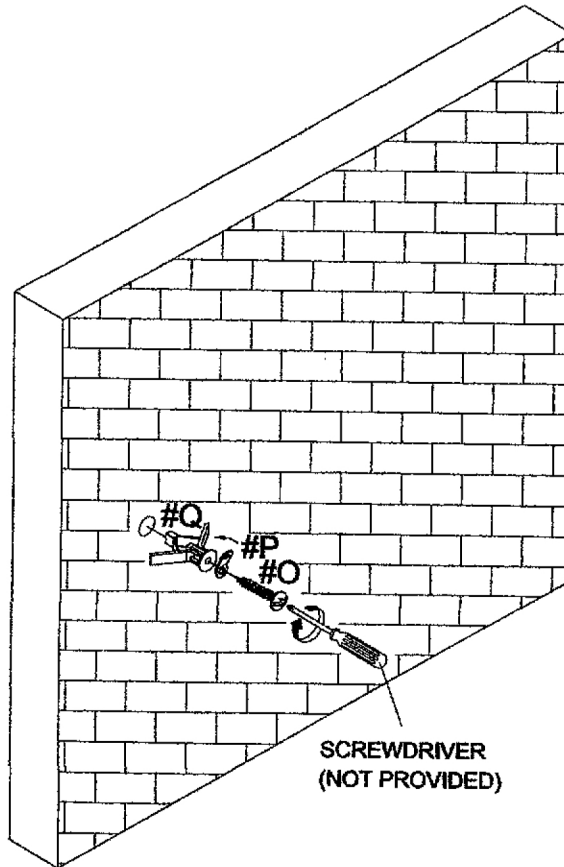
Attach protector (#N) to the leg frame in-between these measurements.







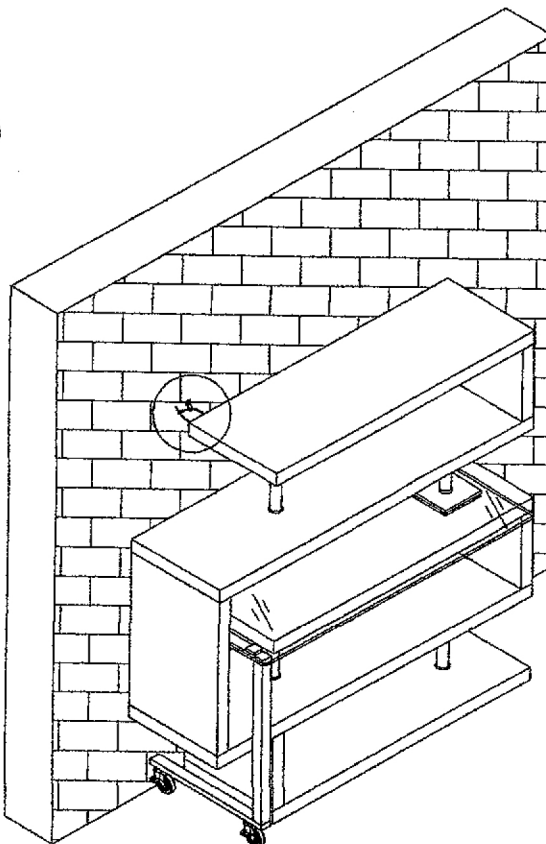
#O x 1pc  
#P x 1pc  
#Q x 1pc



SCREWDRIVER  
(NOT PROVIDED)



#R x 1pc



To Prevent Tip over  
Product Must Be  
Attached To Wall

