ASSEMBLY INSTRUCTION

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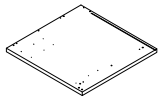
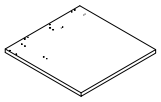
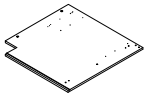
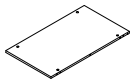
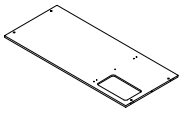
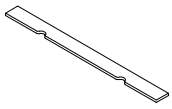
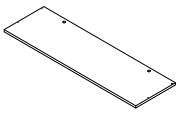
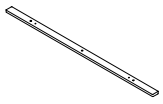
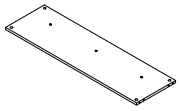
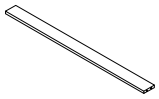
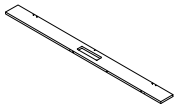
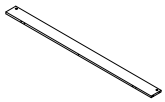
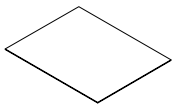
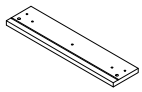
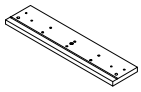
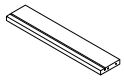
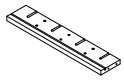
ASSEMBLY TIPS：

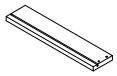
1.Remove hardware from box and sort by size.
2.Please check to see that all hardware and parts are present prior to start of assembly.
3.Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.

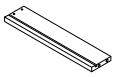
Warning！

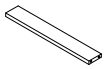
1.Don't attempt to repair or modify parts that are broken or defective.Please contact the store immediately.
2.This product is for home use only and not intended for commercial establishment.

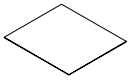
PARTS IDENTIFICATION：

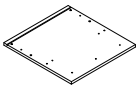
(A) LEFT SIDE PANEL		1PC	
(B) RIGHT SIDE PANEL		1PC	
(C) MIDDLE DIVIDER PANEL		1PC	
(D) CROSS BRACE		1PC	
(E) BOTTOM PANEL		1PC	
(F) LARGE TOP PANEL		1PC	
(G) SMALL TOP PANEL		1PC	
(H) KEYBOARD SHELF		1PC	
(I) KEYBOARD FRONT CROSS BAR		1PC	
(J) BACK PANEL		1PC	
(K) REINFORCEMENT PANEL		1PC	
(L) BACK BOARD		1PC	
(M) BACK PANEL		1PC	
(N) BACK PANEL		1PC	
(O) MIDDLE DRAWER FRONT PANEL		1PC	
(P) UPPER DRAWER FRONT PANEL		1PC	
(Q) MIDDLE BACK PANEL		1PC	
(R) UPPER BACK PANEL		1PC	

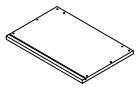
(S) LEFT DRAWER SIDE PANEL  2PCS

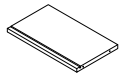
(T) RIGHT DRAWER SIDE PANEL  2PCS

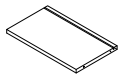
(U) DRAWER SUPPORT  3PCS

(V) DRAWER BOTTOM PANEL  3PCS

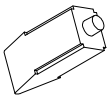
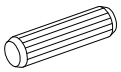
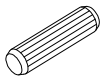
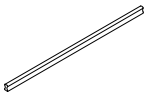
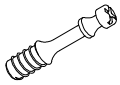
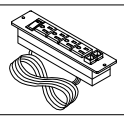
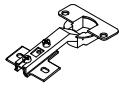
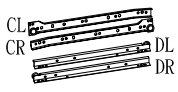
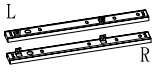
(W) LARGE DRAWER FRONT PANEL  1PC

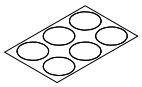
(X) LARGE DRAWER BACK PANEL  1PC

(Y) LEFT DRAWER SIDE PANEL  1PC

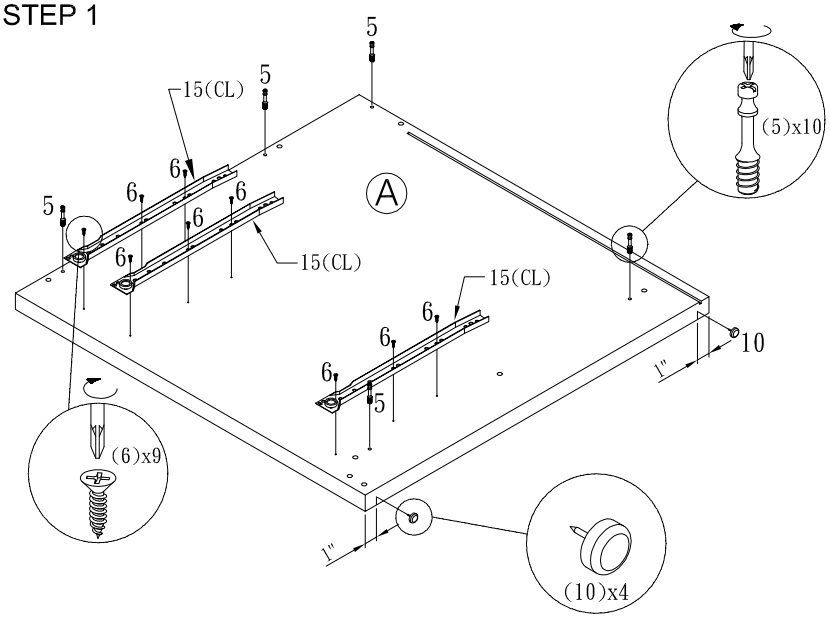
(AA) RIGHT DRAWER SIDE PANEL  1PC

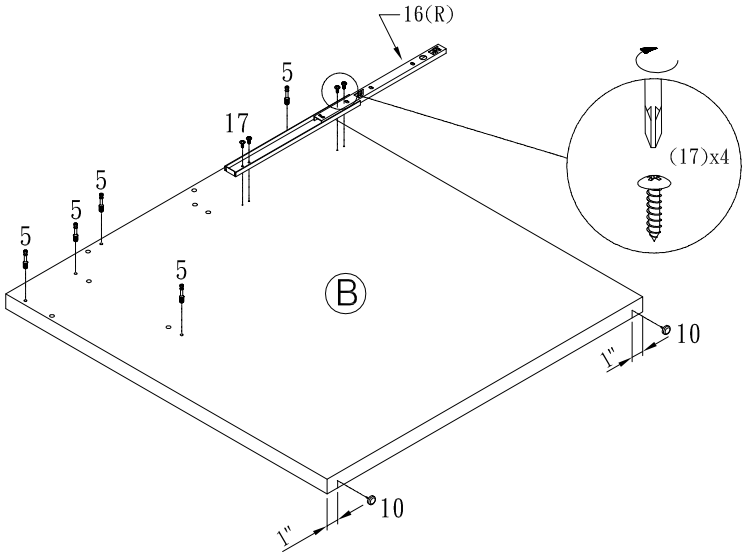
(AB) TOP GLASS 1PC

Z	HARDWARE PACKAGE						
NO	DESCRIPTION	FIGURE	Q'TY	NO	DESCRIPTION	FIGURE	Q'TY
1	GLUE 40g		1PC	9	SCREW ∮ 4x15mm		10PCS
2	LARGE WOODEN DOWEL ∮ 8x30mm		44PCS	10	PLASTIC FEET ∮ 15mm		6PCS
3	SMALL WOODEN DOWEL ∮ 6x25mm		12PCS	11	HANDLE L=400mm		3PCS
4	CAM LOCK ∮ 15x12mm		24PCS	12	BOLT ∮ 4x20mm		9PCS
5	CAM BOLT ∮ 7x35.5mm		24PCS	13	POWER OUTLET		1PC
6	SCREW ∮ 3x12mm		36PCS	14	HINGE		2PCS
7	SCREW ∮ 4.5x42mm		6PCS	15	RAIL L = 350mm		3SET
8	SCREW ∮ 4.3x35mm		12PCS	16	RAIL L = 300mm		1SET

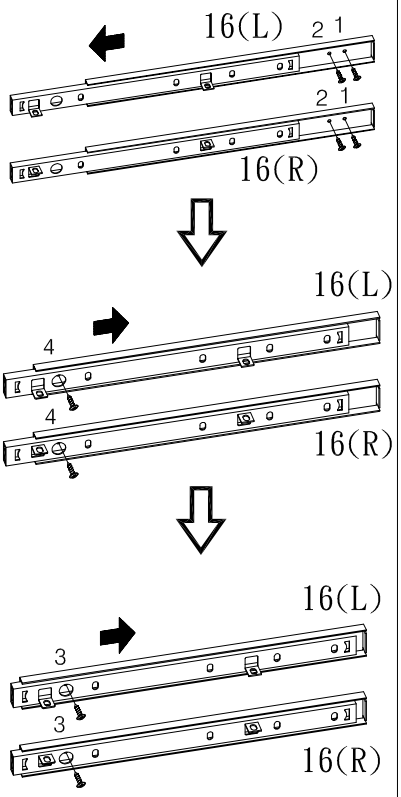
Z	HARDWARE PACKAGE						
NO	DESCRIPTION	FIGURE	Q'TY	NO	DESCRIPTION	FIGURE	Q'TY
17	SCREW ∮3.5x12.5mm		12PCS	19	STICKER ∮20mm		4PCS
18	SCREW DRIVER		1PC	20	IRON BAR ∮4.8x355mm		2PCS

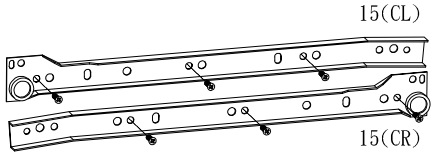
STEP 1





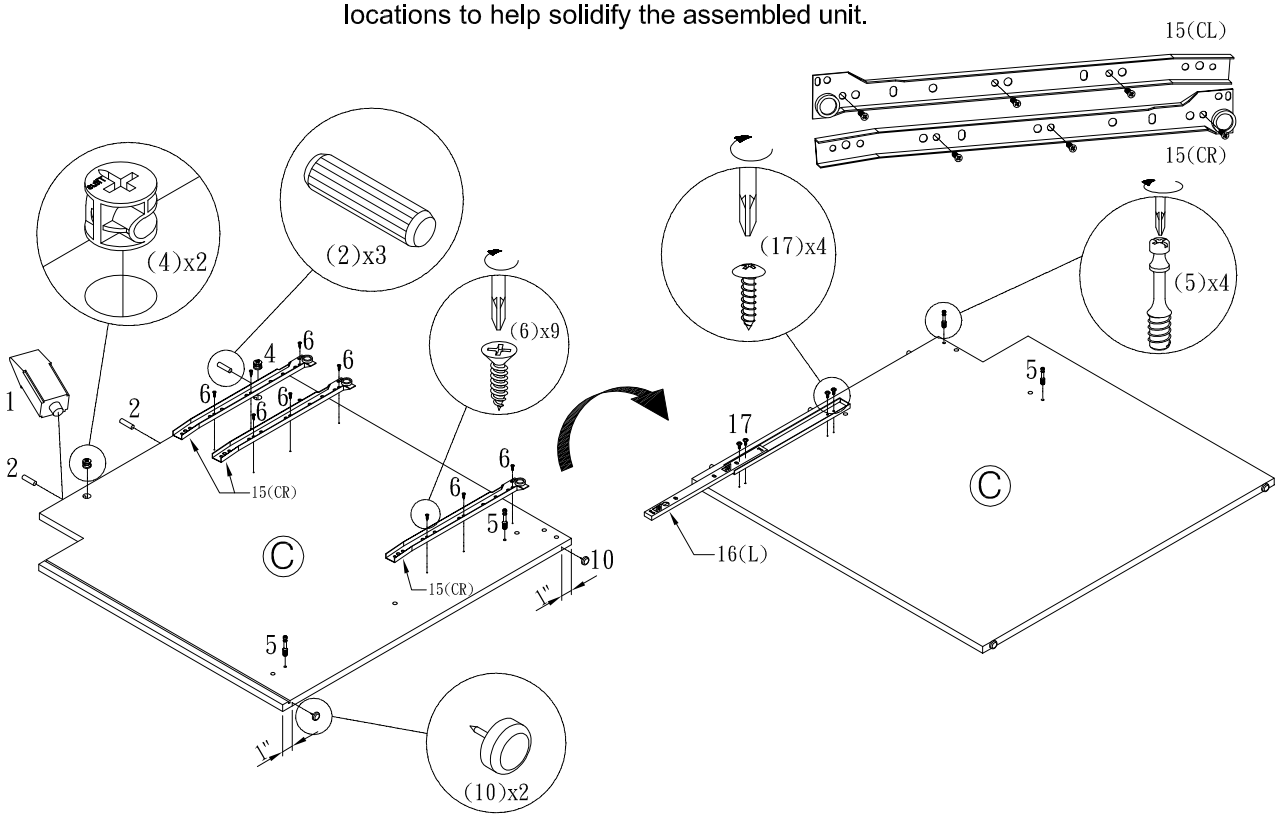
Detail #1



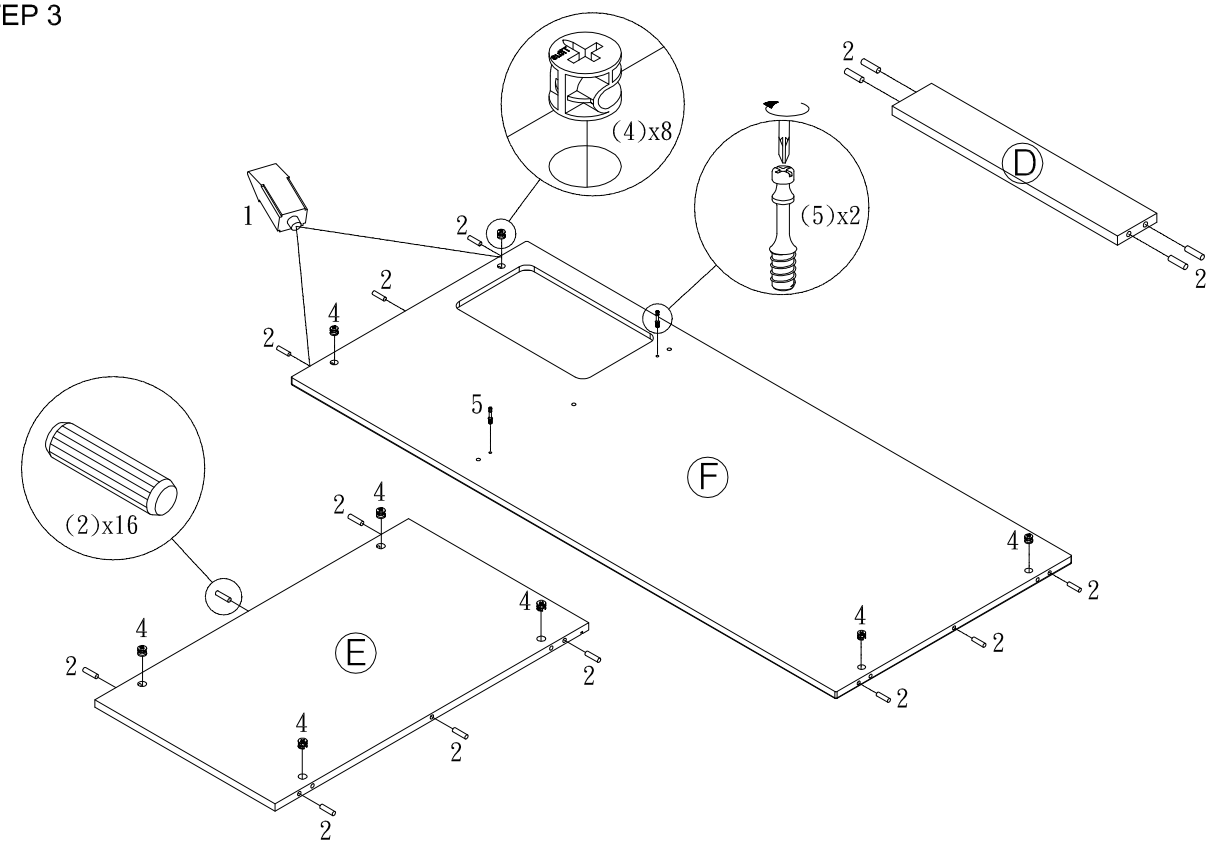


STEP 2

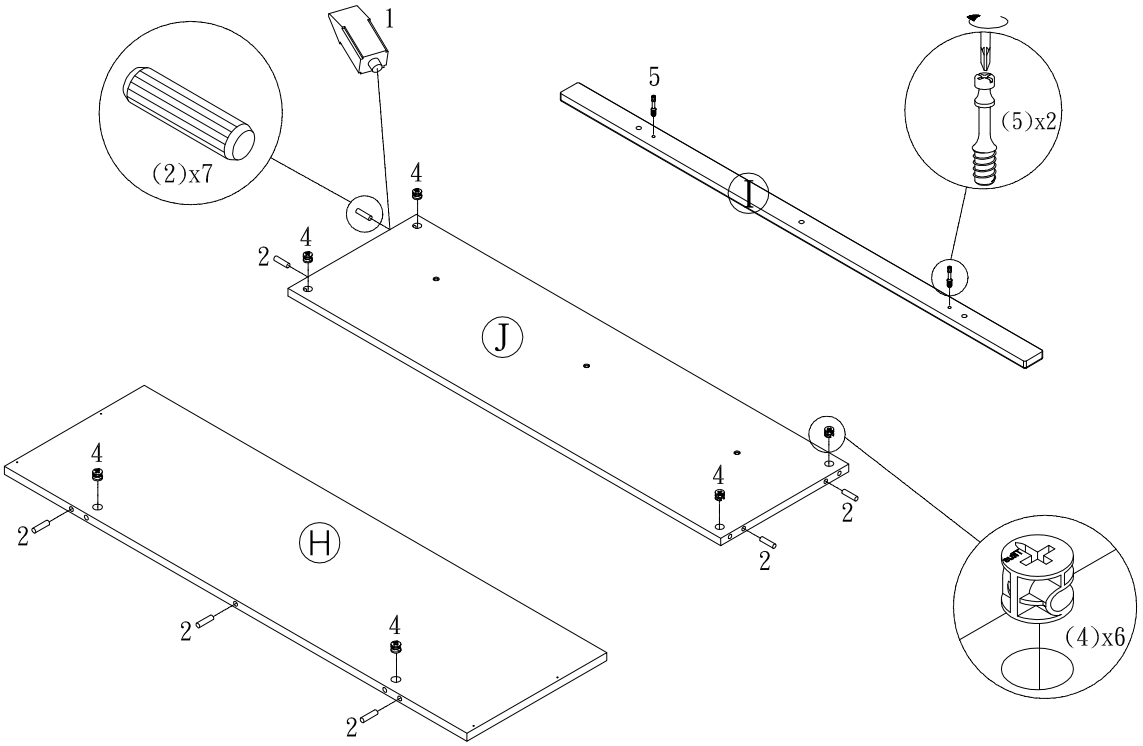
The Glue (1) should be used in the indicated locations to help solidify the assembled unit.



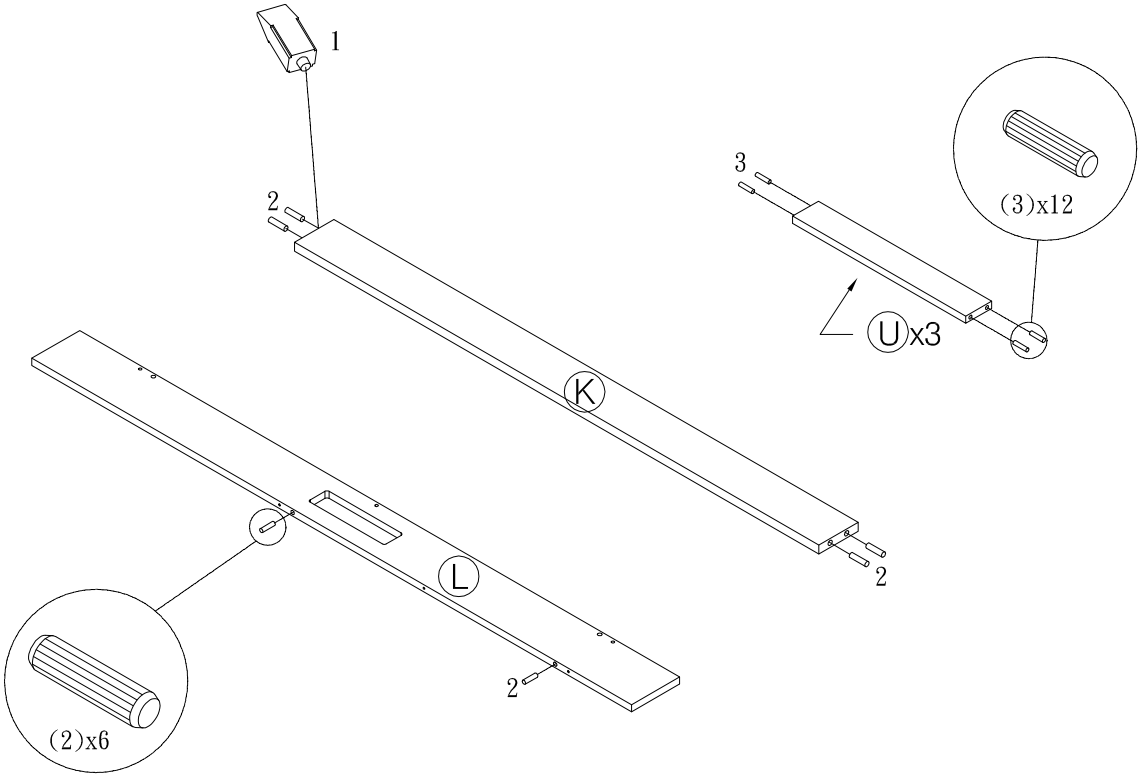
STEP 3



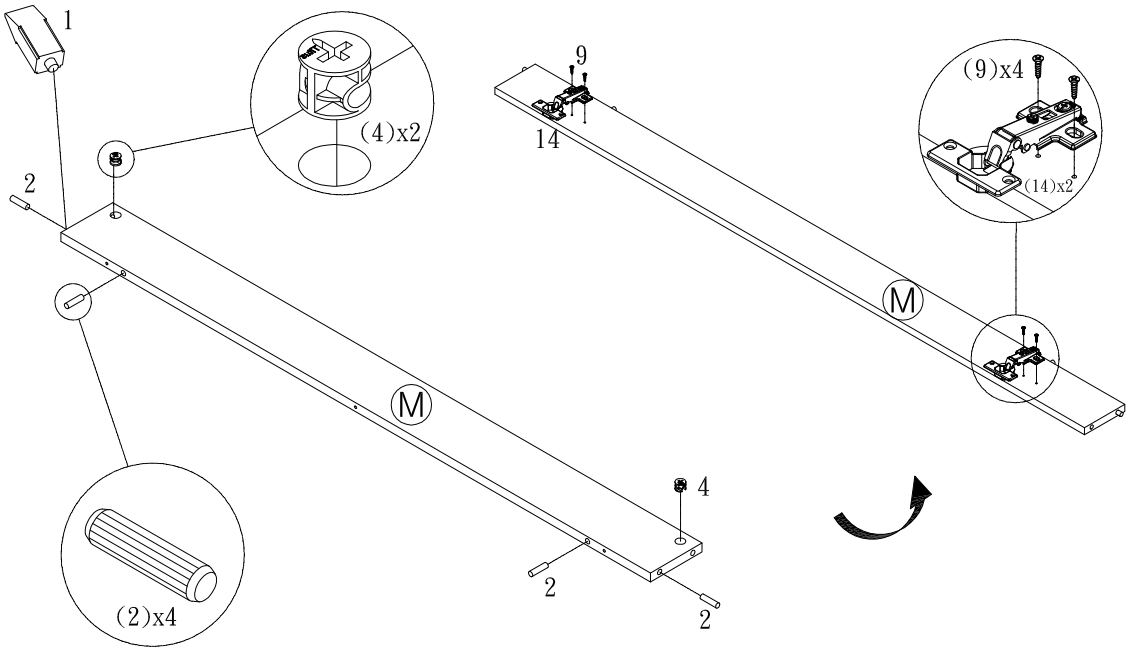
STEP 4



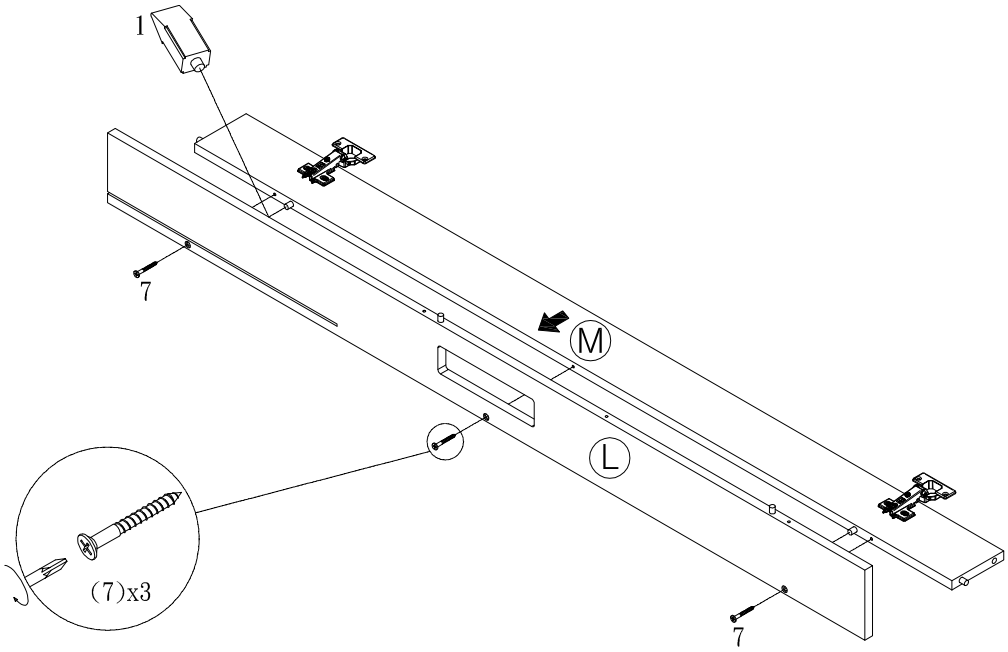
STEP 5



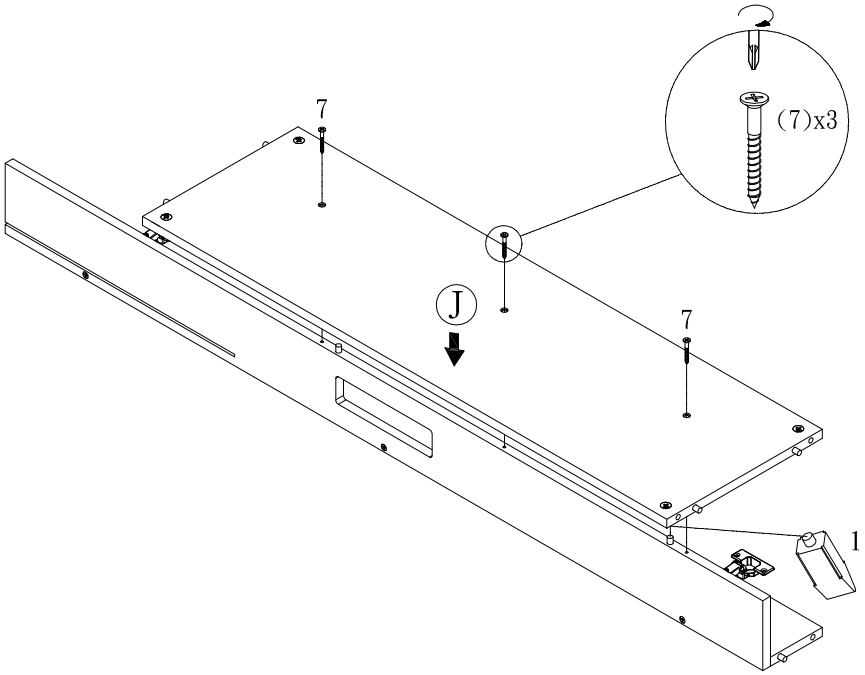
STEP 6



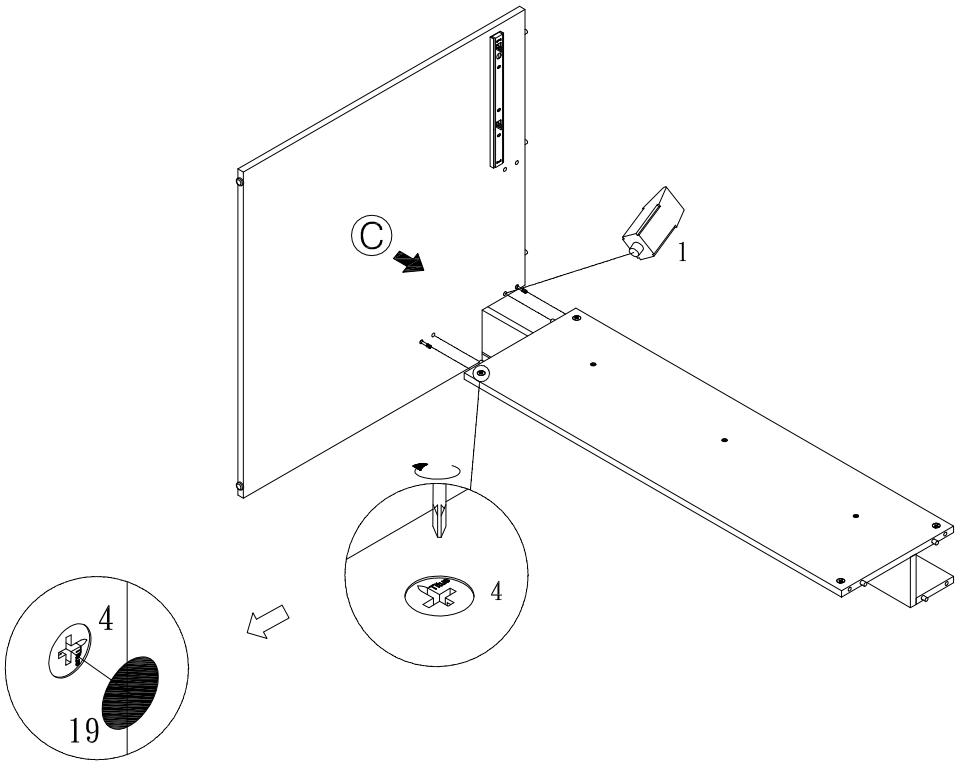
STEP 7



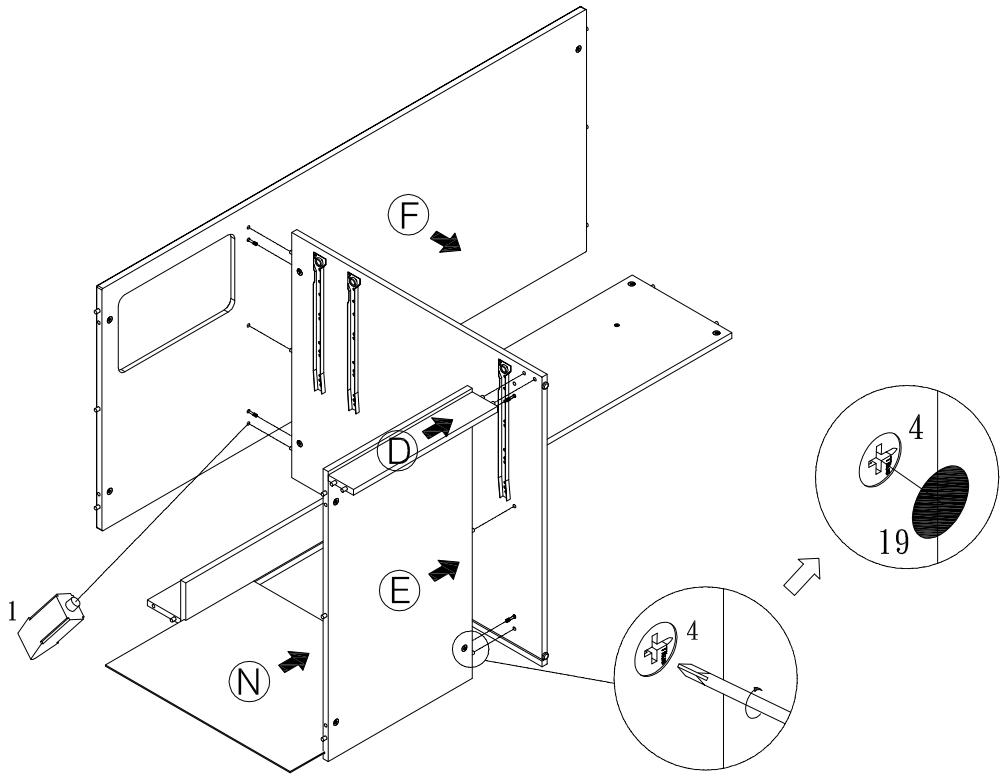
STEP 8



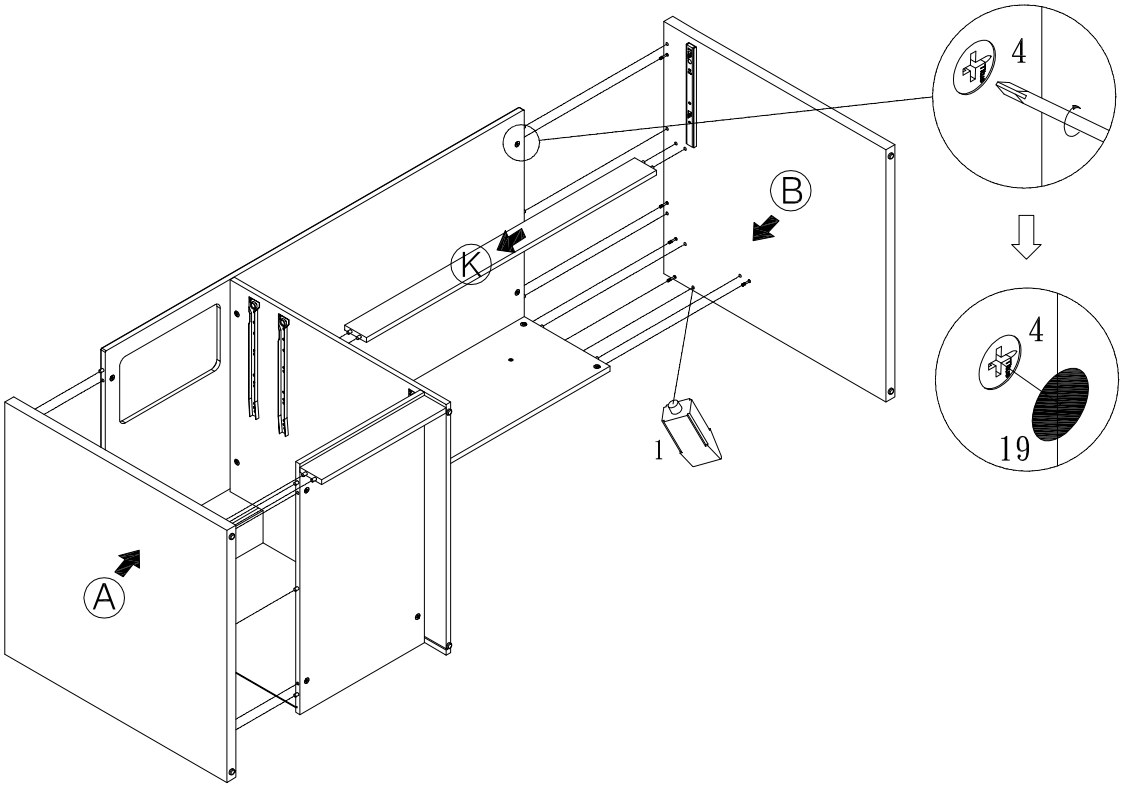
STEP 9



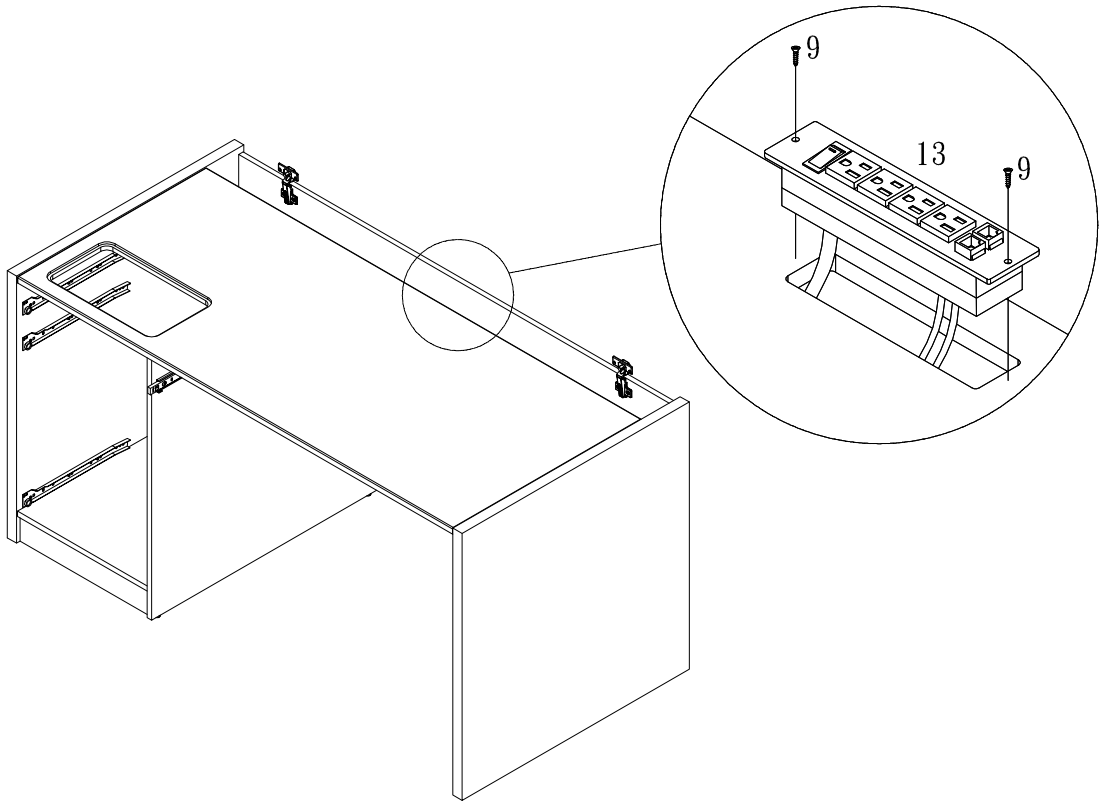
STEP 10



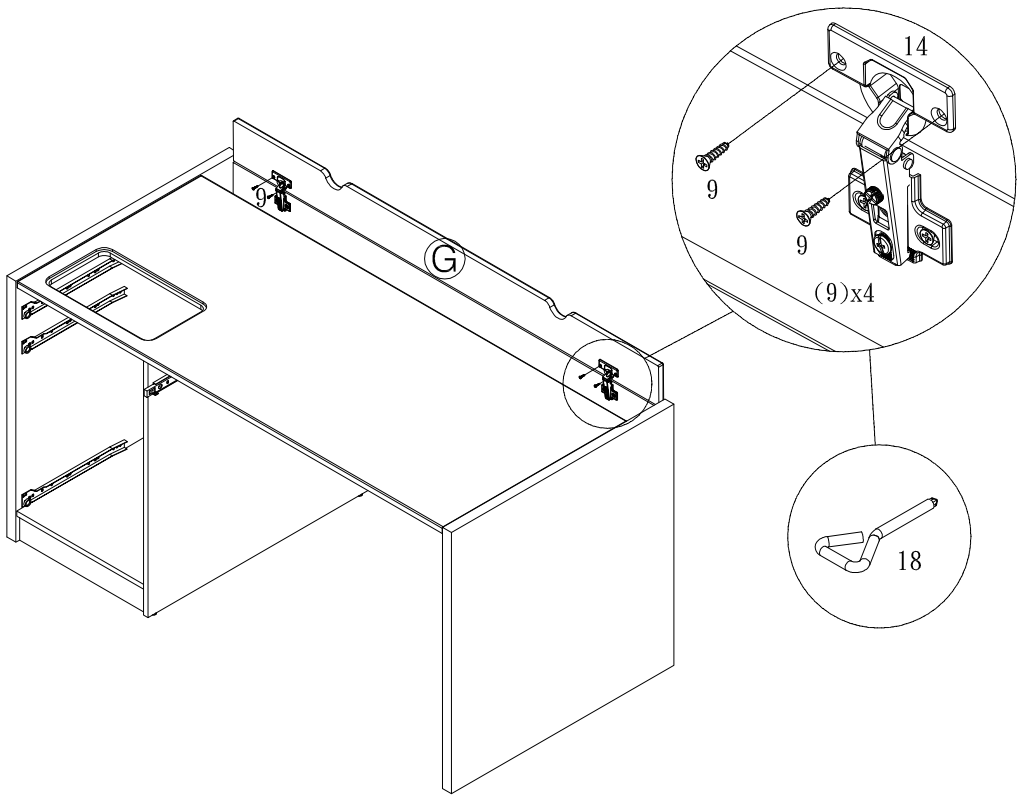
STEP 11



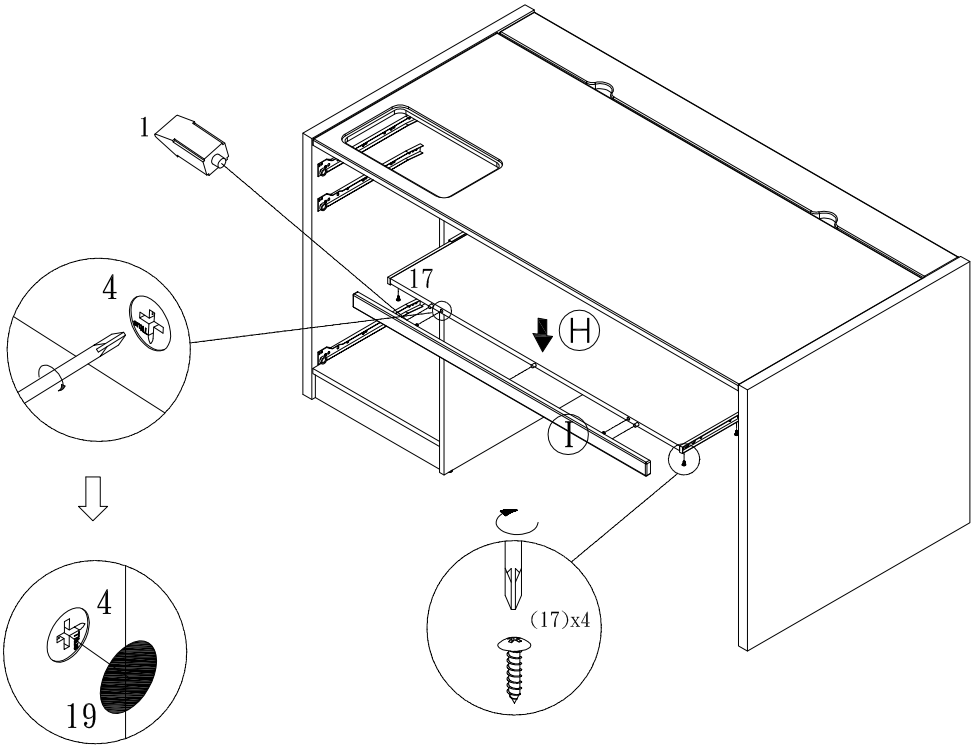
STEP 12



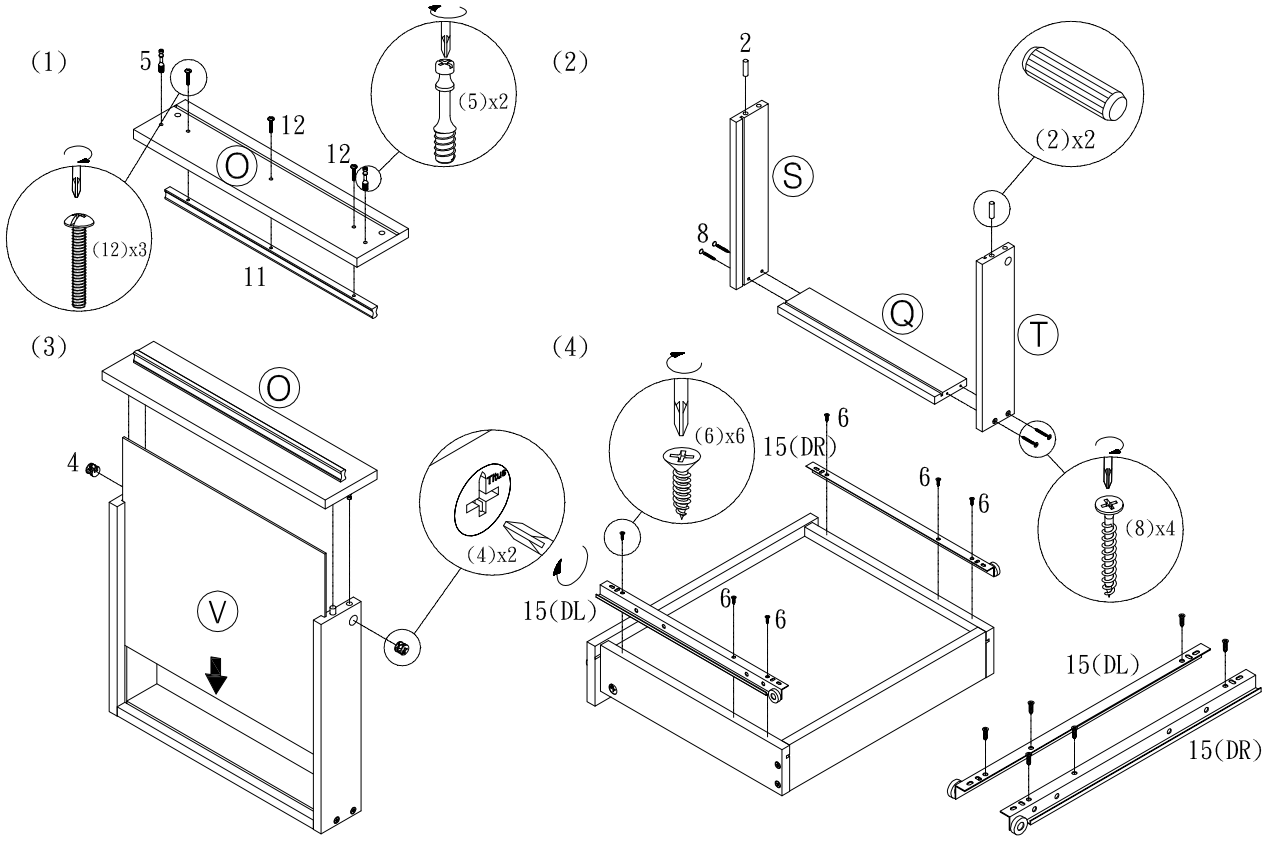
STEP 13



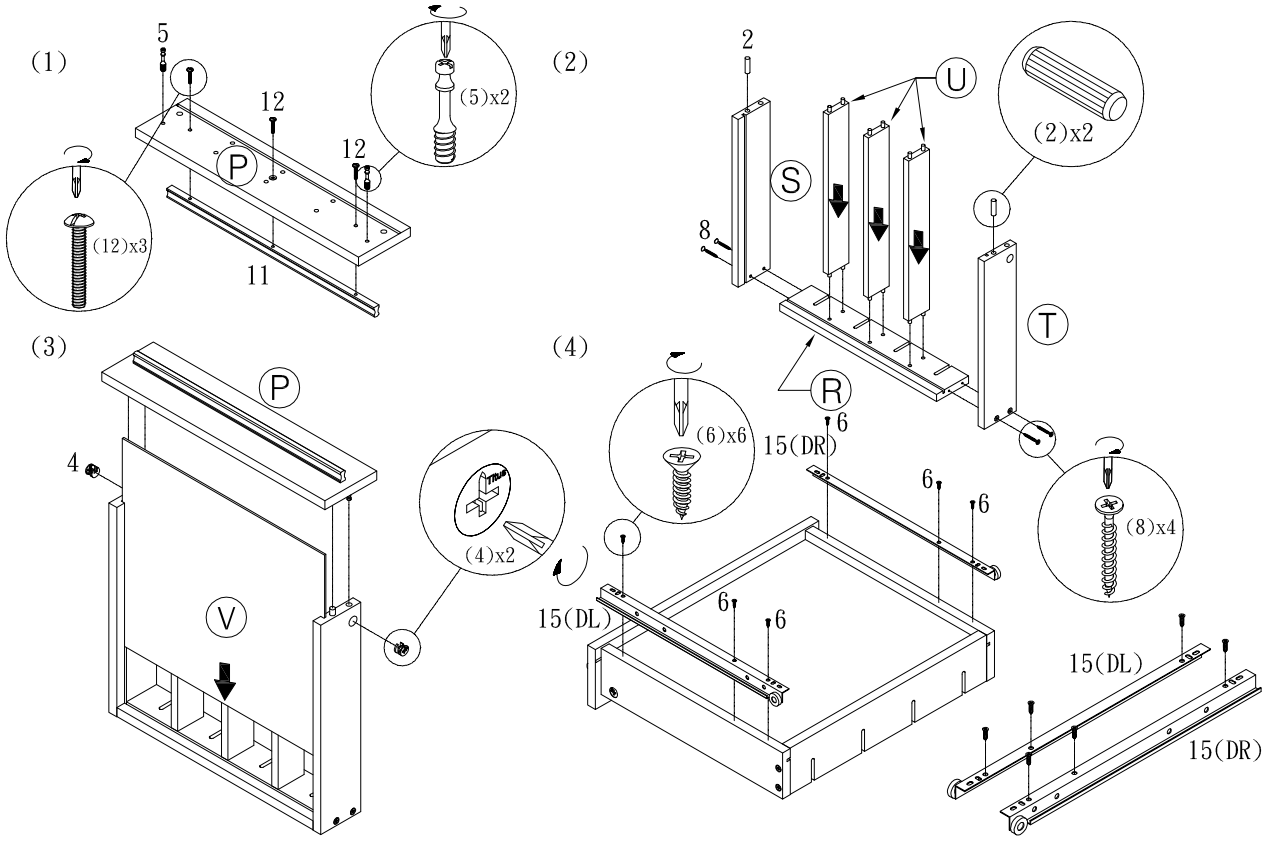
STEP 14



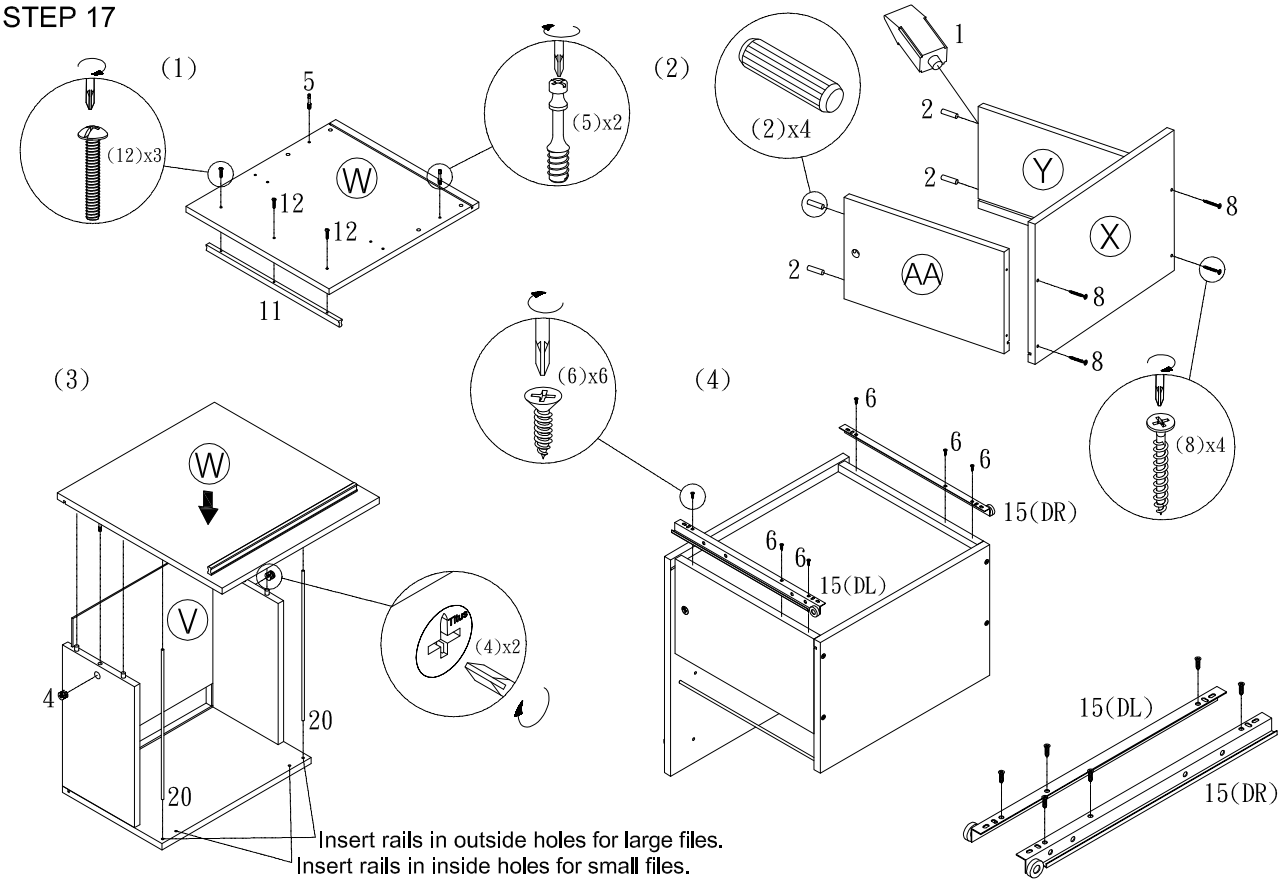
STEP 15



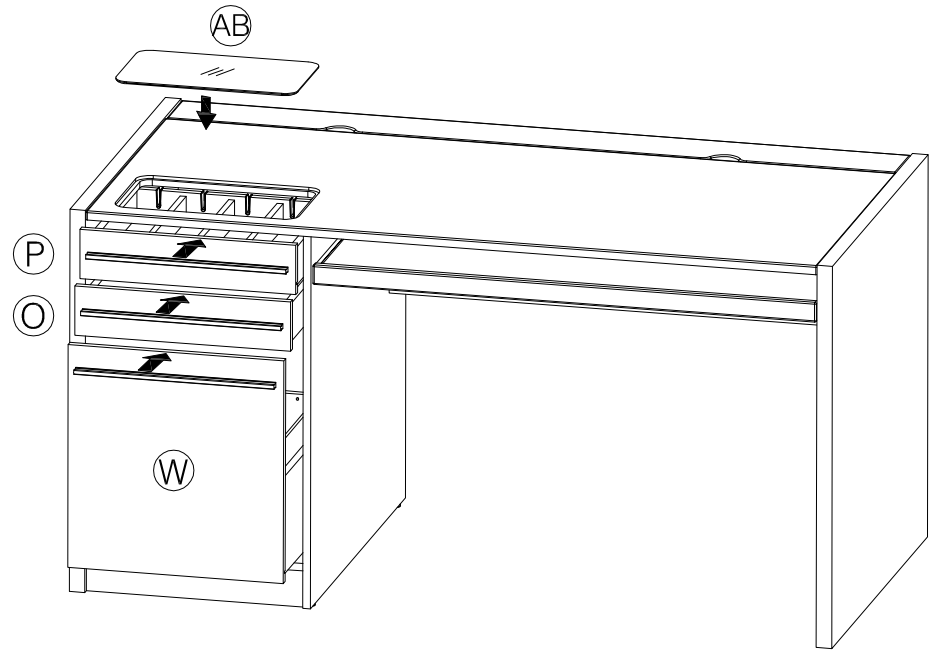
STEP 16

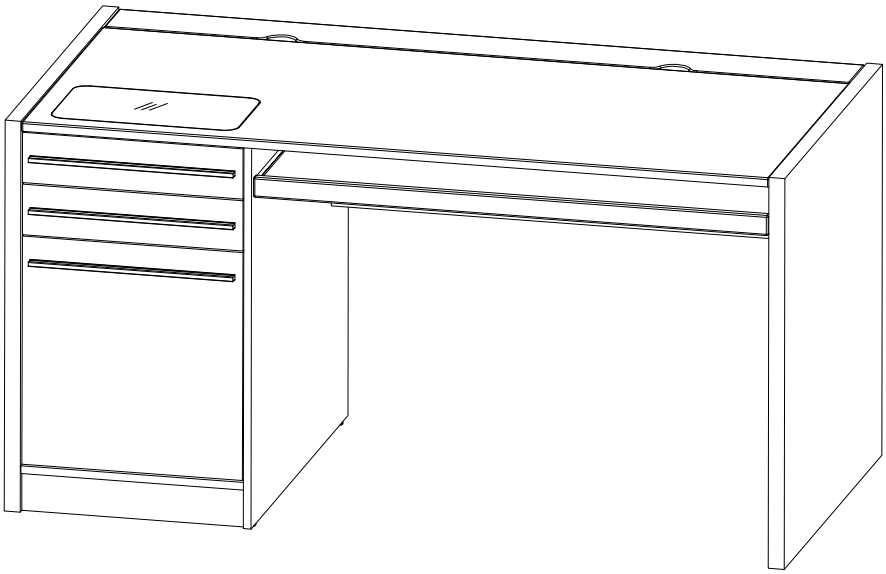


STEP 17



STEP 18





Assembly Instruction as below:

Step 1: Insert and screw (5) into the holes on the (A)/(B) ，nail (10) at bottom of (A)/(B) ，then (15-CL) on (A) by (6) ，(16-R) on (B) by (17). See detail #1.

(Step a. → screw first & second hole on the (B) by (17).)

(Step b. → screw fourth hole on the (B) by (17).)

(Step c. → screw third hole on the (B) by (17).)

Step 2: Insert (2) into the holes at top side of (C) ，Insert (4) into the holes on the (C) ，Insert and screw (5) into the holes on both sides of (C) ，nail (10) at bottom of (C) ，then (15-CR) on (C) by (6) ，(16-L) on another side of (C) by (17). See detail #1.

Step 3: Insert (2) into the holes at two sides of (D)/(E)/(F) ，Insert (4) into the holes on the (E)/(F) ，Insert and screw (5) into the holes on the (F).

Step 4: Insert (2) into the holes at one side of (H) ，Insert (2) into the holes at two sides of (J) ，Insert (4) into the holes on the (H)/(J) ，Insert and screw (5) into the holes on the (I).

Step 5: Insert (2) into the holes at one side of (L) ，Insert (2) into the holes at two sides of (K) ，Insert (3) into the holes at two sides of (U).

Step 6: Insert (2) into the holes at three sides of (M) ，then hinge (14) on the reverse side of (M) by (9).

Step 7: Connect (L) with (M) by (7).

Step 8: Connect (J) with (L) by (7).

Step 9: Connect (C) with Step 8 ，when (5) is connected inside (4) ，tightly fasten (4) clockwise and cover (4) with wood colored stickers (19).

Step10: Apply the same technique to connect (D)/(E)/(F) with (C) ，Insert (N) on and between (C) & (E) & (L) along slots and cover (4) with wood colored stickers (19).

Step11: Apply the same technique to connect (A)/(B) with Step 9 and cover (4) with wood colored stickers (19).

Step12: Insert (13) into the holes on the (L) by (9).

Step13: Connect (M)&(G) with (14) by (9).

Step14: Connect (H) with (B)/(C) by (17) ，then apply the same technique to connect (I) with (H) and cover (4) with wood colored stickers (19).

Step15-1: Insert and screw (5) into the holes on the (O) ，then (11) on the reverse side of (O) by (12).

15-2: Insert (2) into the holes at top of (S)/(T) ，fasten (Q) on and between (S)&(T) by (8).

15-3: insert (V) on and between (S)&(T) along slots ，then attach (O) on (S)&(T).

15-4: Attach (15-DL) at bottom of (S) by (6) and (15-DR) at bottom of (T) by (6).

Step16-1: Insert and screw (5) into the holes on the (P) ，then (11) on the reverse side of (P) by (12).

16-2: Insert (2) into the holes at top of (S)/(T) ，fasten (R) on and between (S)&(T) by (8) ，connect (U) with (R)..

16-3: insert (V) on and between (S)&(T) along slots ，then attach (P) on (S)&(T).

16-4: Attach (15-DL) at bottom of (S) by (6) and (15-DR) at bottom of (T) by (6).

Step17-1: Insert and screw (5) into the holes on the (W) ，then (11) on the reverse side of (W) by (12).

17-2: Insert (2) into the holes at top of (Y)/(AA) ，connect (X) with (Y)/(AA) by (8).

17-3: Insert (V) on and between (Y)/(AA) along slots ，attach insert (20) on and between (W)/(X).

17-4: Attach (15-DL) at bottom of (Y) by (6) and (15-DR) at bottom of (AA) by (6).

Step18: Place (AB) on (F) ，then slide drawer sets onto rail.