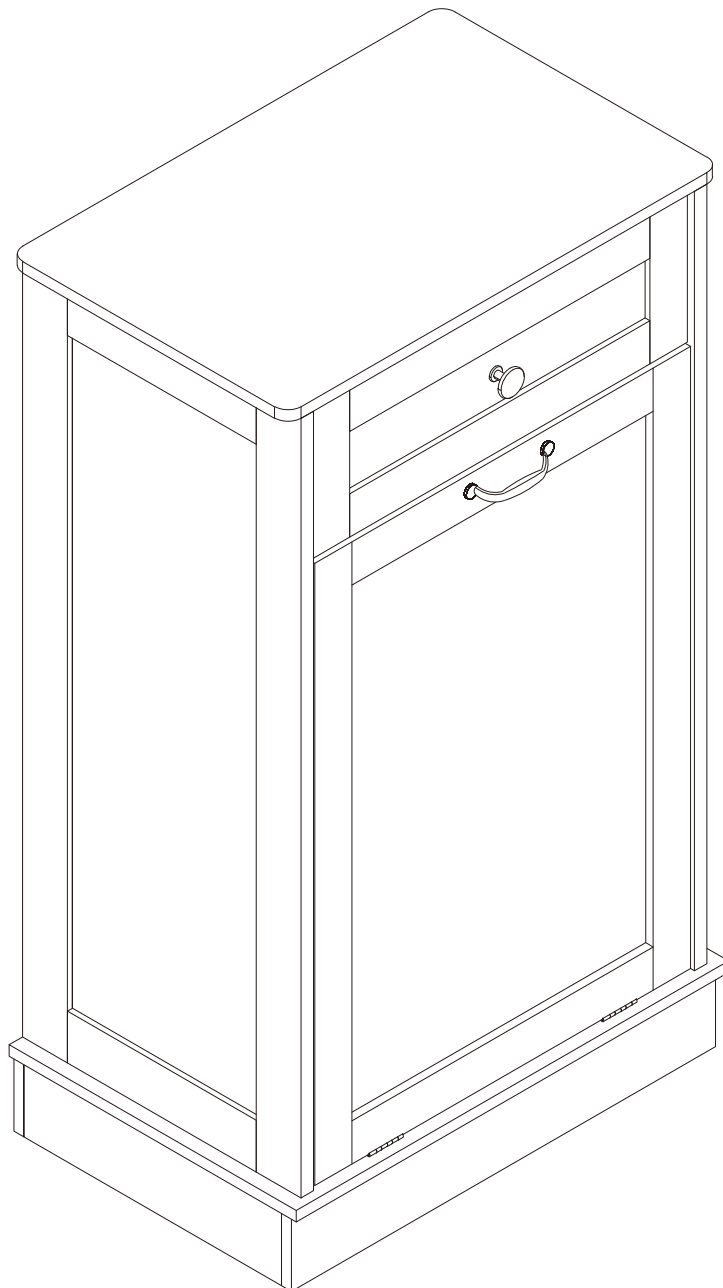


Assembly Instructions



warning notice



- Open your item in the area you plan to keep it for less heavy lifting.



- Identify, sort, and count the parts before attempting assembly.



- Lay all parts on smooth flat surface.



- Make sure to always face the point on the top of the Cam Lock towards the outer edge.



- Do NOT use harsh chemicals or abrasive cleaners on this item.



- Never push, pull, or drag your furniture.



Teamwork

Failure to use 2 people for assembly could result in unit damage or personal injury.

Before You Start

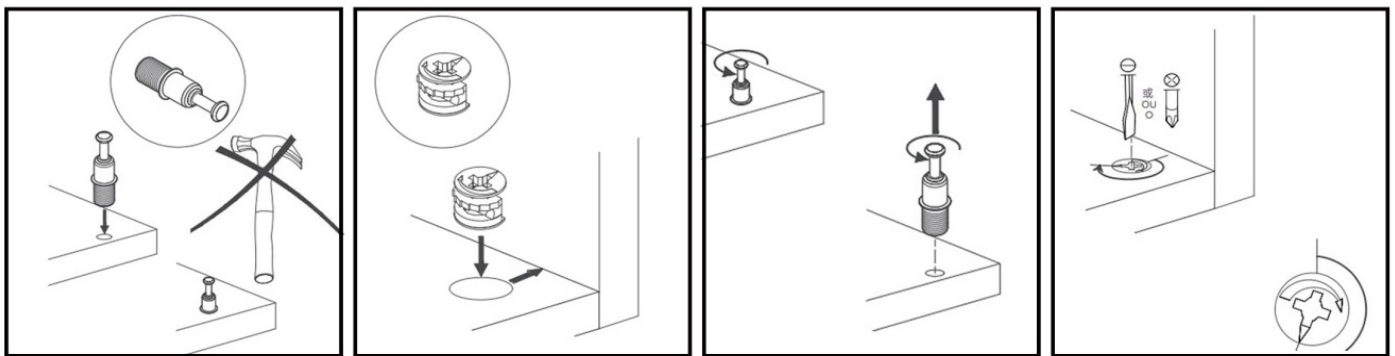
Read through each step carefully and follow the proper order

Separate and count all your parts and hardware

Give yourself enough room for the assembly process

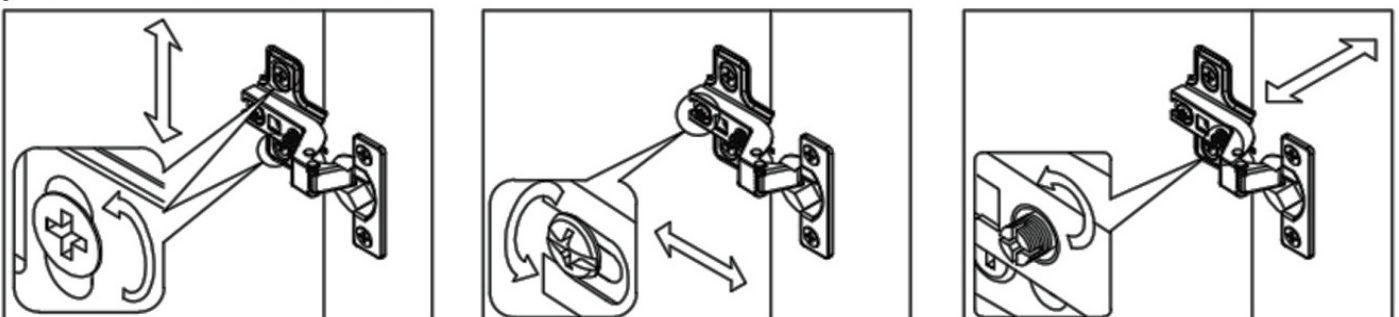
Have the following tools: Phillips Head Screwdriver and Hammer

Caution: If using a power drill or power screwdriver for screwing please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw.

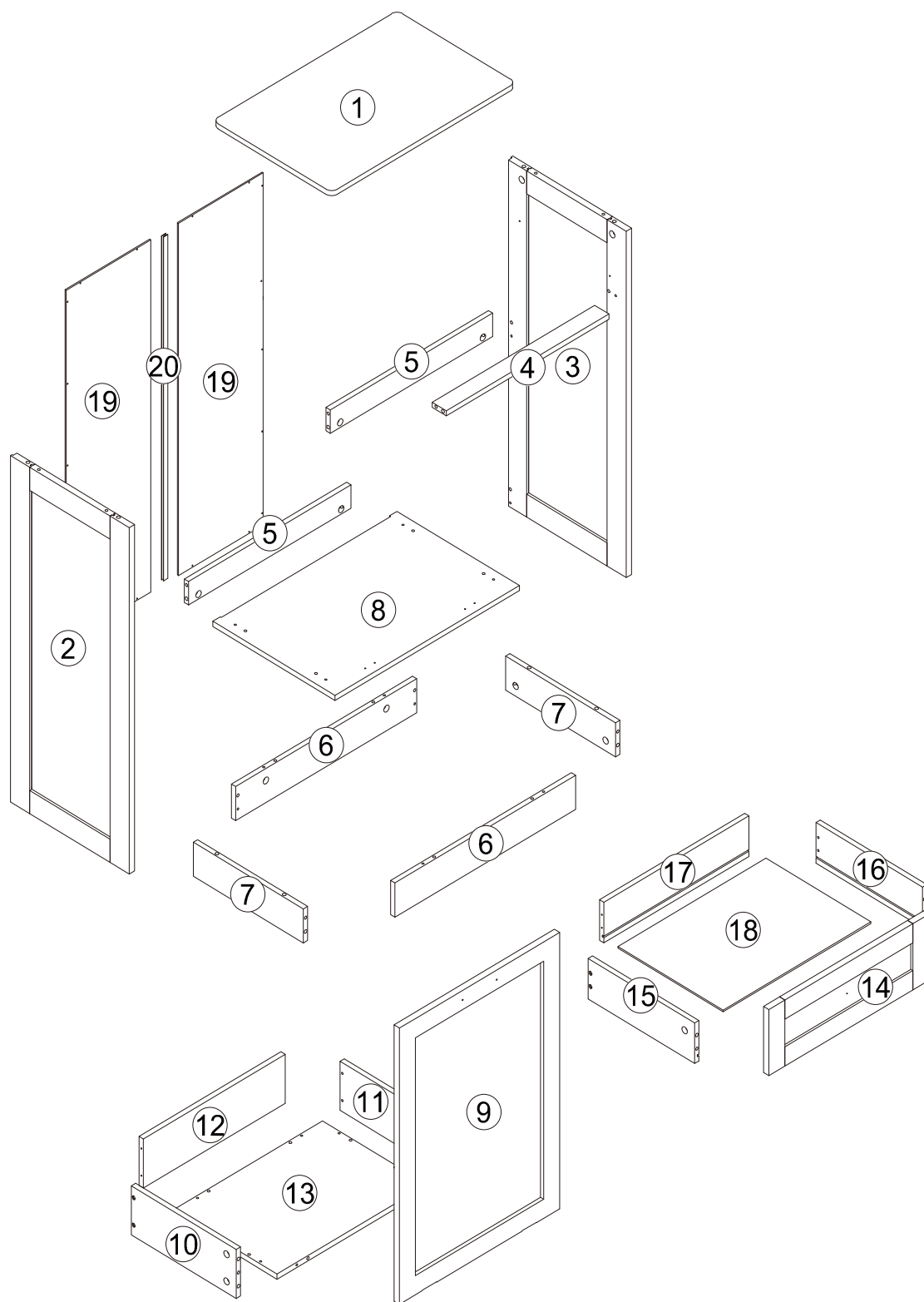


If the door panel is not sitting at a right position or angle, follow the steps below to improve.

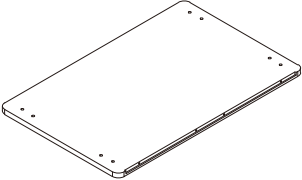
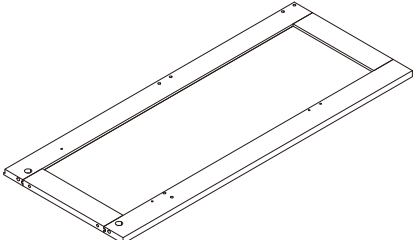
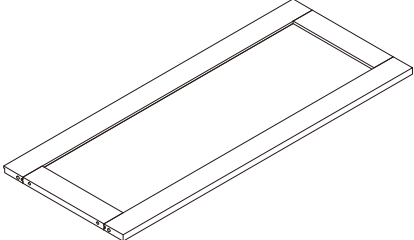
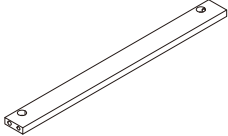
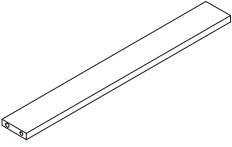
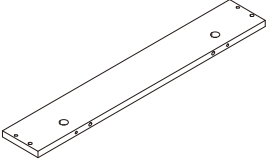
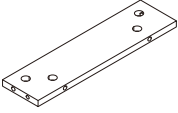
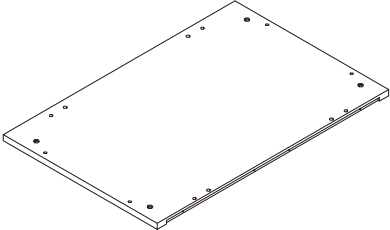
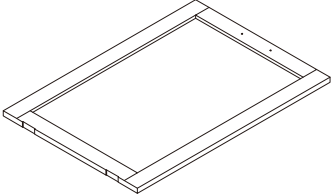
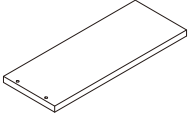
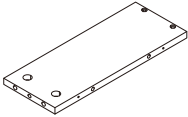
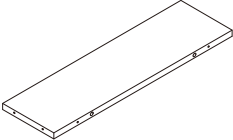
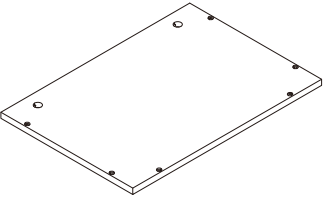
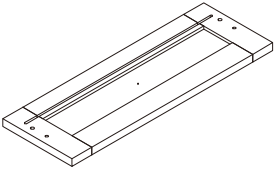
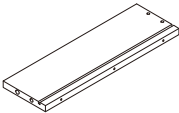
- (1) Loosen the hinge, adjust the door panel position (up and down) then fasten the screws to secure the hinge (Step 1), or,
- (2) Loosen the middle screw of the hinge and adjust the door panel in and out, to desired position, then fasten the screws to secure the hinge (Step 2), or
- (3) Adjust the nut at the centre of the hinge to fine tune the tilting angle of the door panel (left or right) to make the door panel to be vertical.



Components

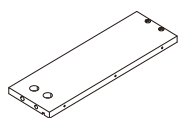


Components

① 1PC  520x335x12	② 1PC  813x334x15	③ 1PC  813x334x15
④ 1PC  458x40x12	⑤ 2PC  458x55x12	⑥ 2PC  510x80x12
⑦ 2PC  310x80x12	⑧ 1PC  520x345x12	⑨ 1PC  648x451x17
⑩ 1PC  295x115x12	⑪ 1PC  295x115x12	⑫ 1PC  400x115x12
⑬ 1PC  425x196x12	⑭ 1PC  451x155x15	⑮ 1PC  299x95x12

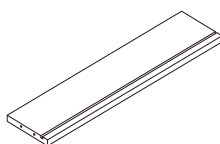
Components

①⑥ 1PC



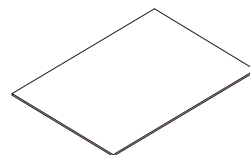
299x95x12

①⑦ 1PC



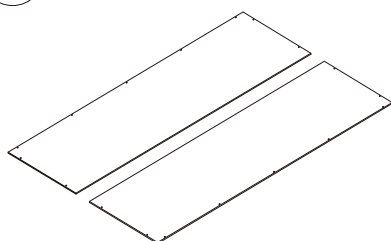
409x95x12

①⑧ 1PC



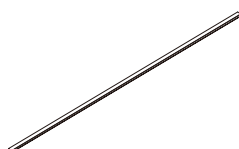
426x294x2.5

①⑨ 1PC

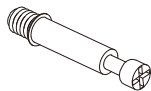
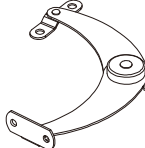
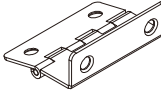
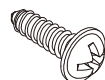
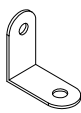
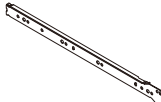
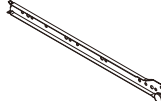
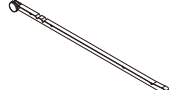
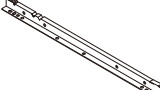


828x238x2.5

②⑦ 1PC

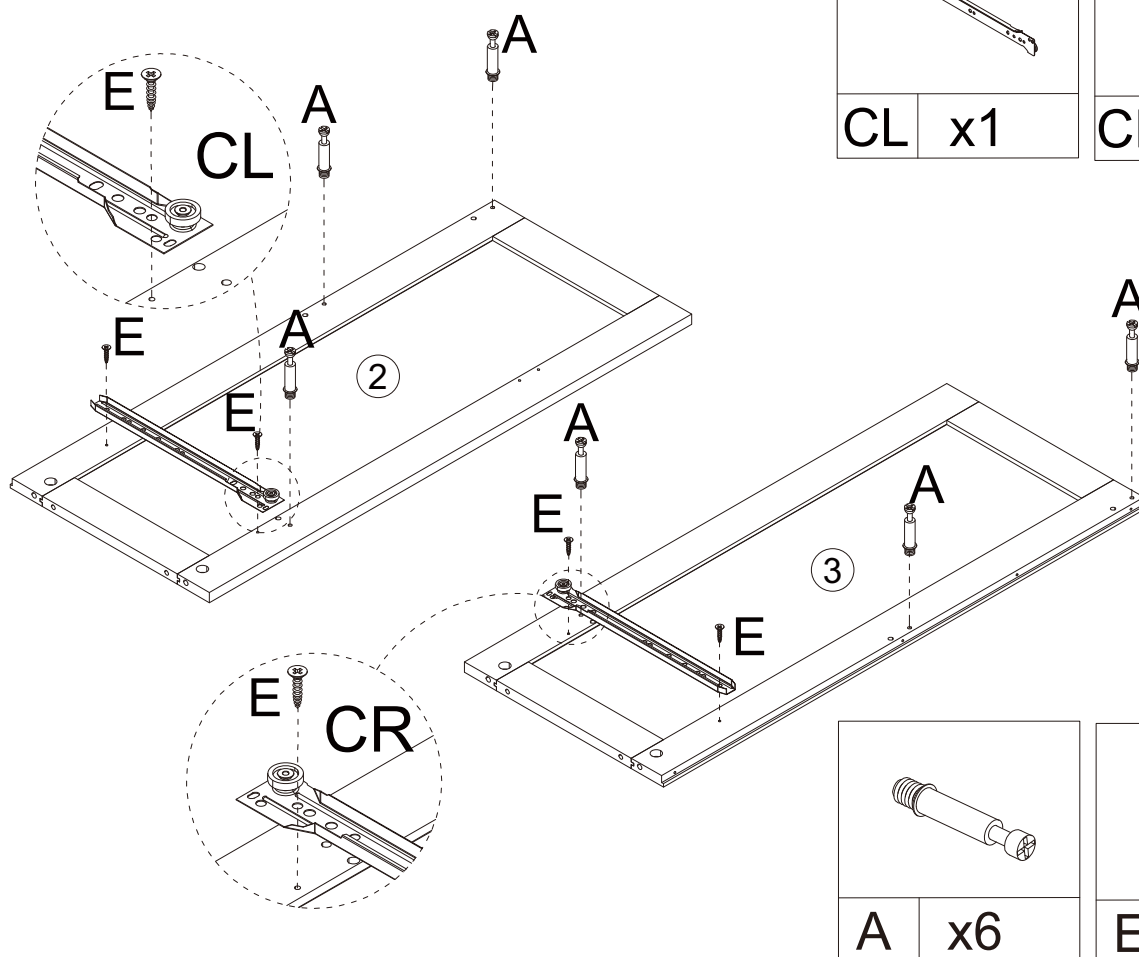


Components

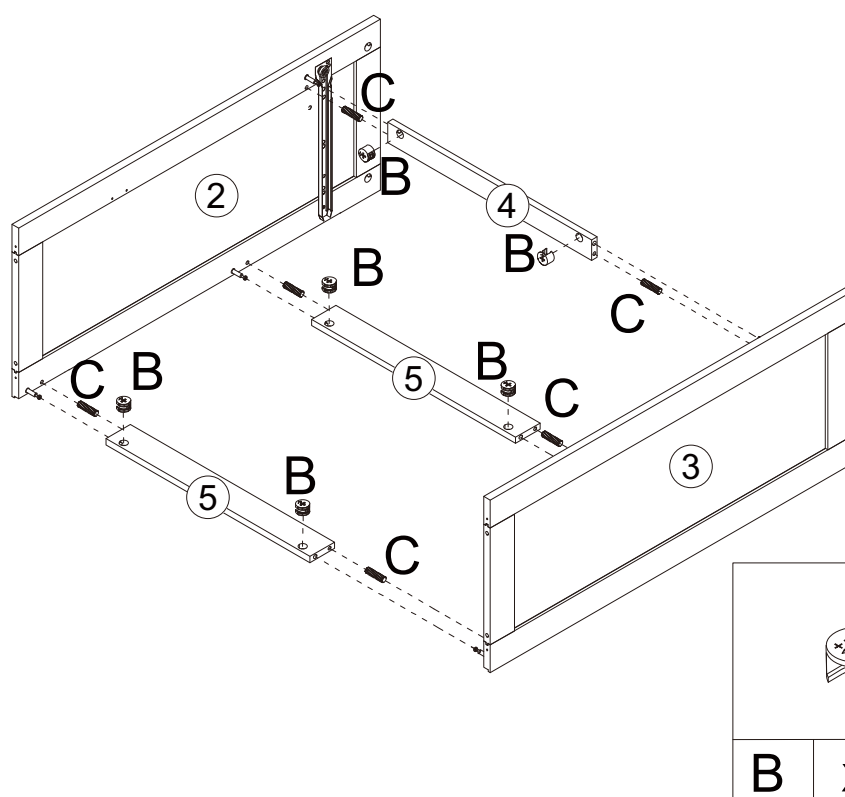
A M6*35  32 PCS +2(spare)	B M15*10  32 PCS +2(spare)	C Ø6*30  32 PCS +2(spare)	D M4*35  18PCS +1(spare)
E M3.5*12  22PCS +2(spare)	F F-1  1 PCS F-2 M4x8mm 	G G-1  1 PCS G-2 M4x21mm 	H  1 PCS
I  2 PCS	J M3x12mm  18 PCS	K  M4x12mm  M4x40mm 2 PCS	L  2 PCS
CL  1PCS	CR  1PCS	DL  1PCS	DR  1PCS
M. M3x10mm  4PCS			

Assembly Instructions

STEP 1

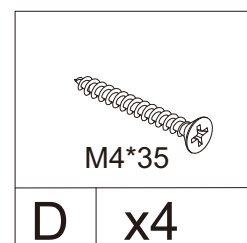
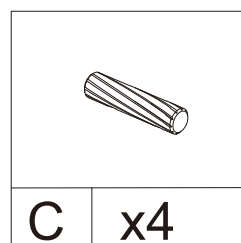
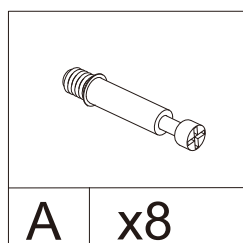
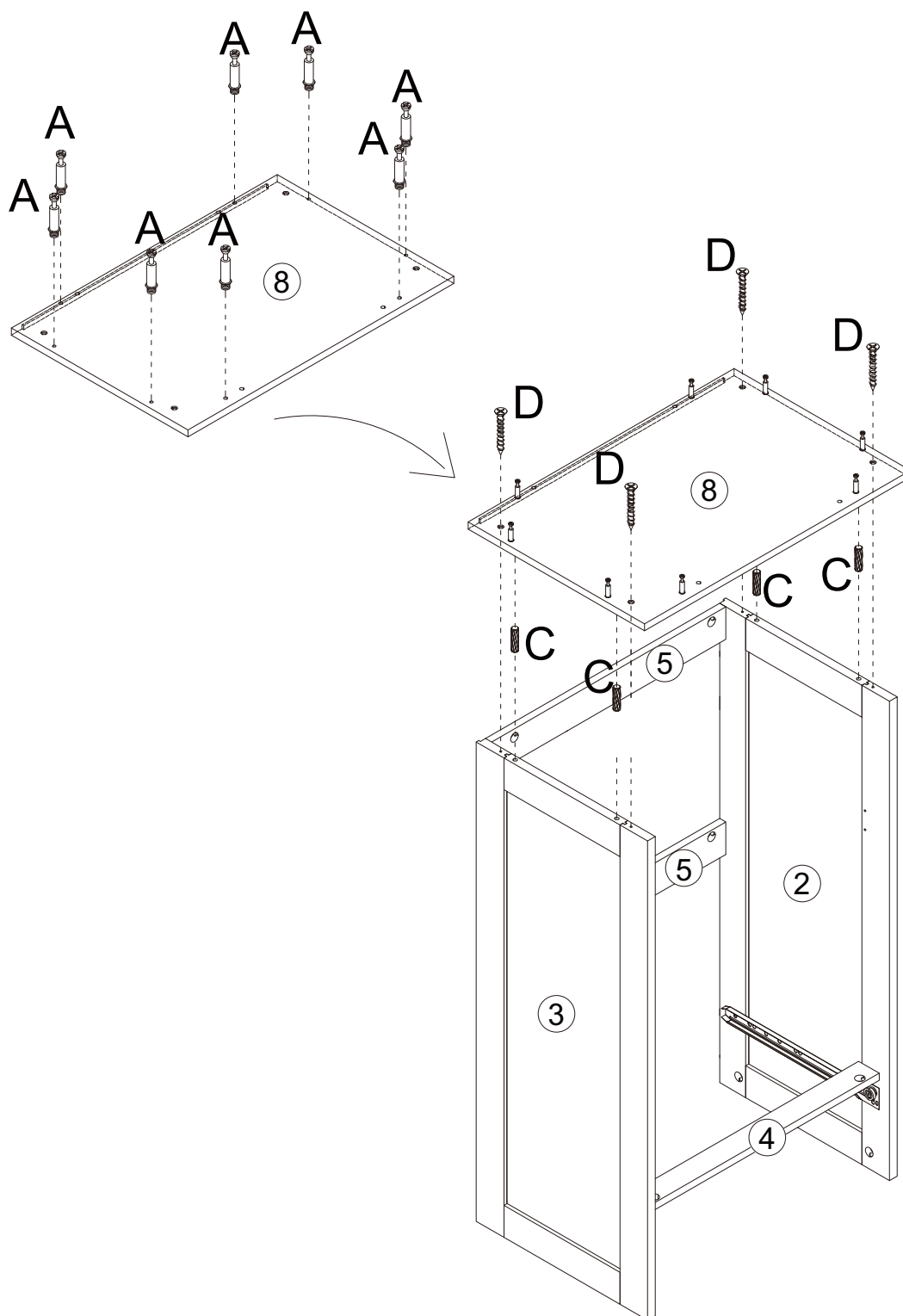


STEP 2



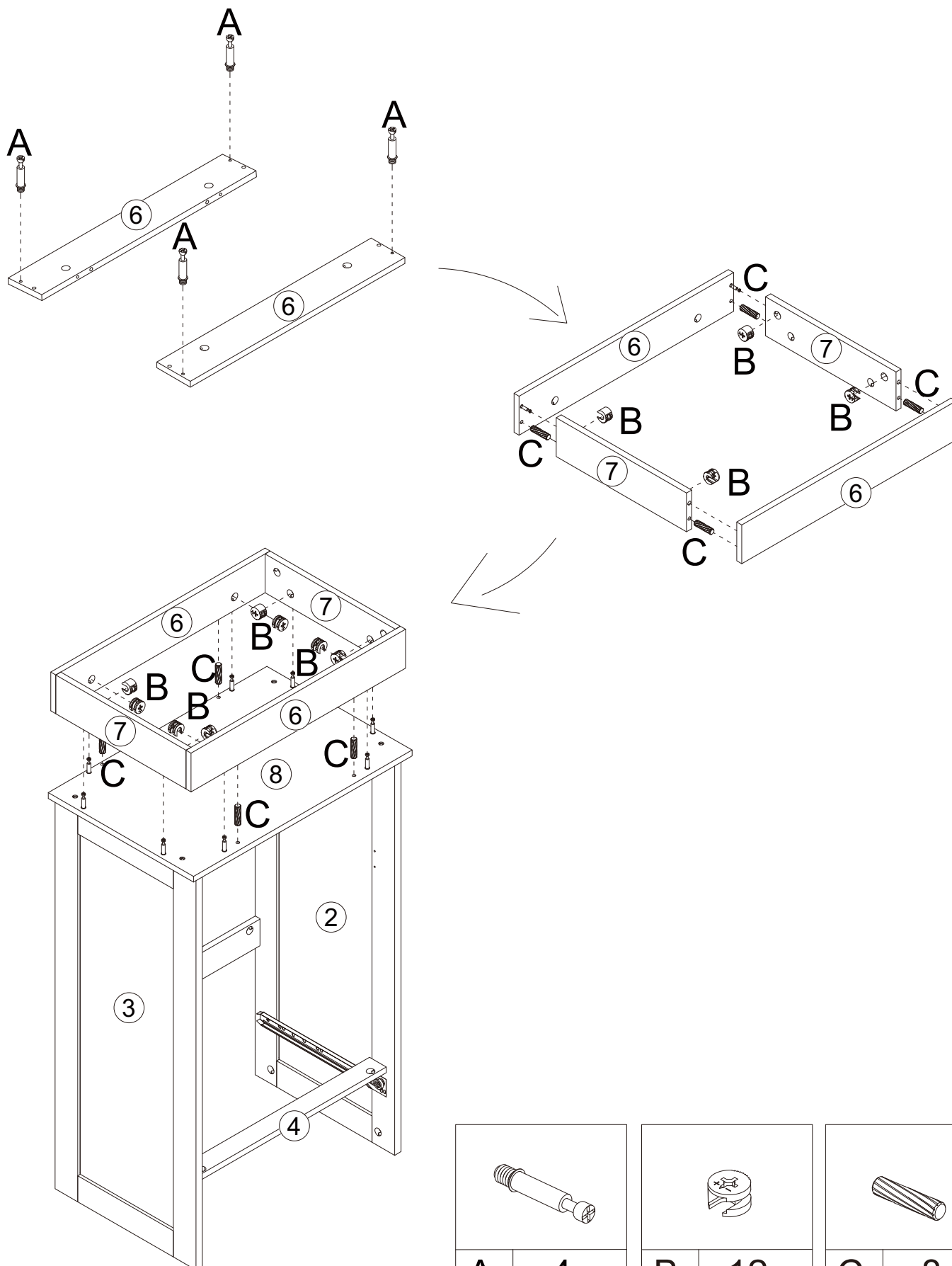
Assembly Instructions

STEP 3



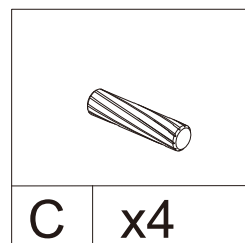
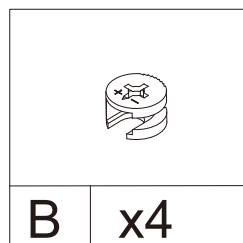
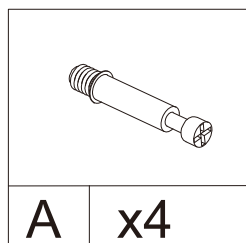
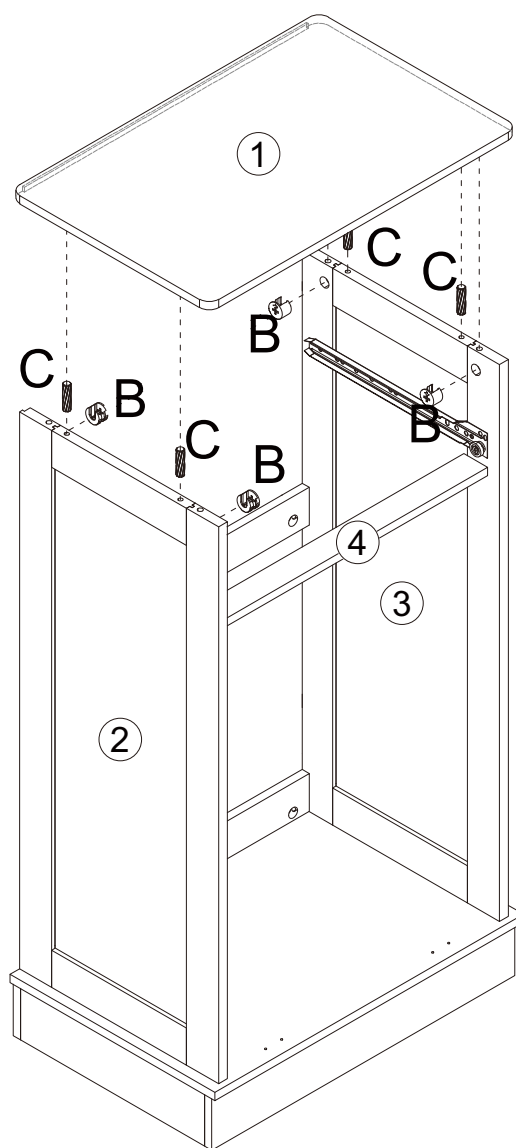
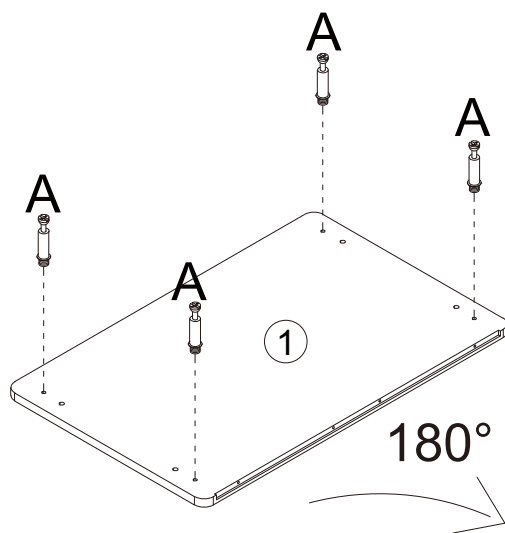
Assembly Instructions

STEP 4



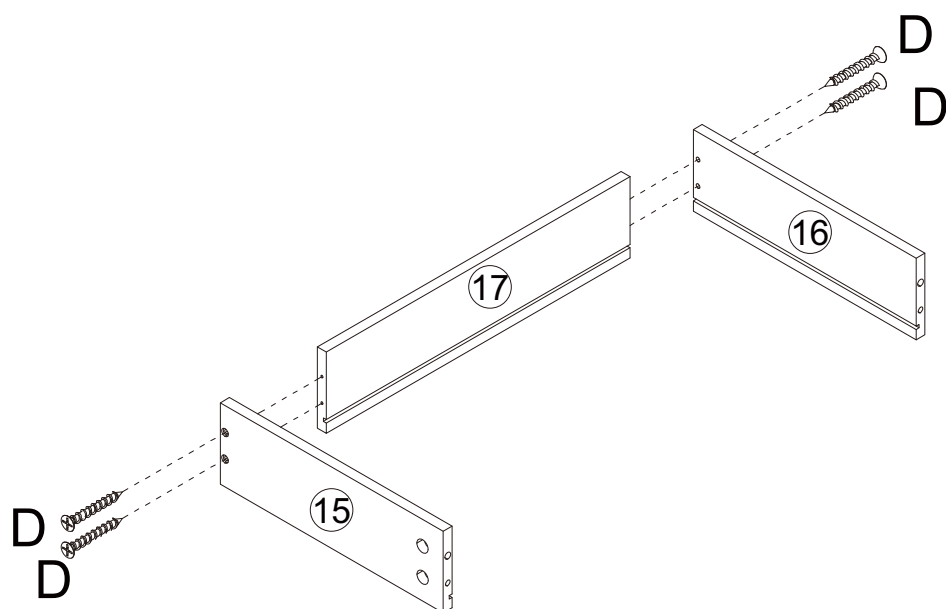
Assembly Instructions

STEP 5



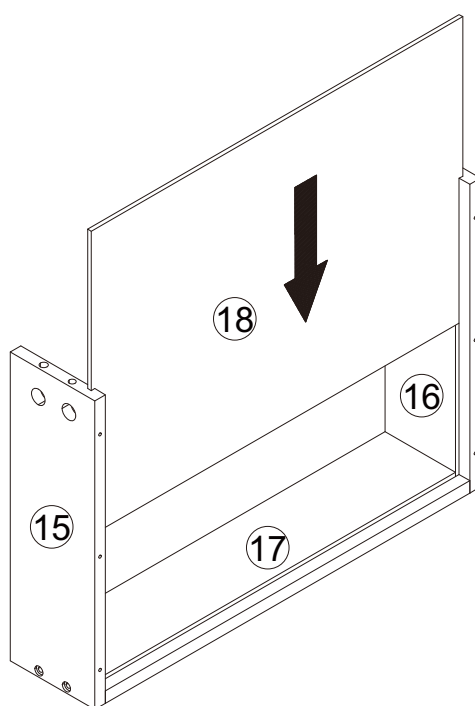
Assembly Instructions

STEP 6



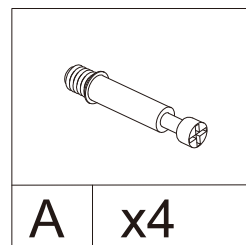
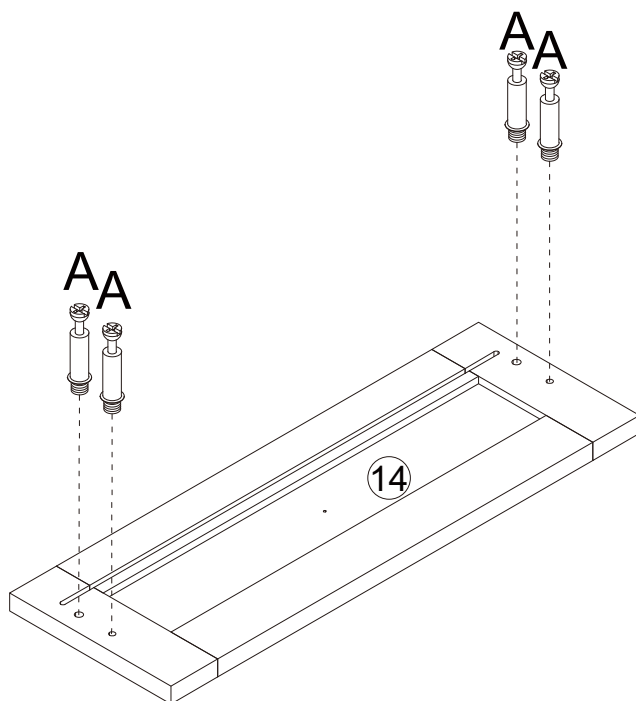
D x4

STEP 7

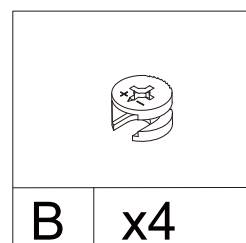
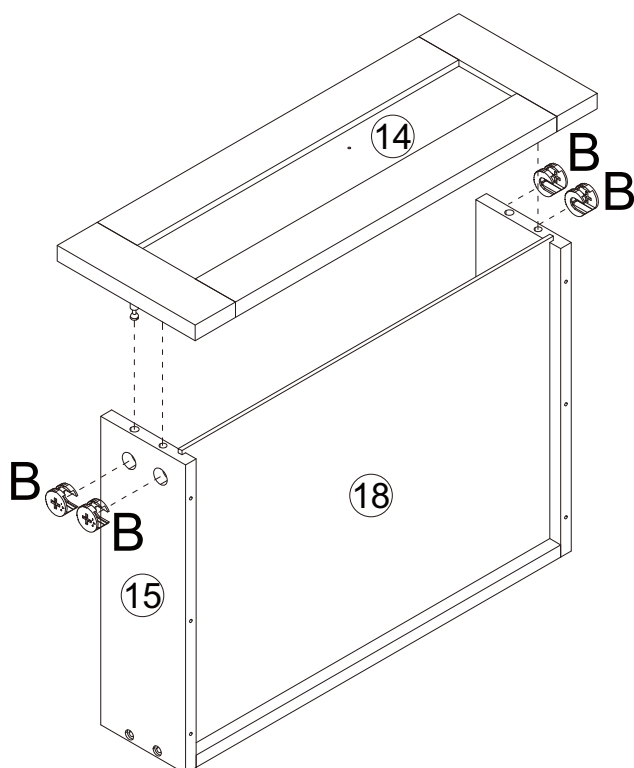


Assembly Instructions

STEP 8

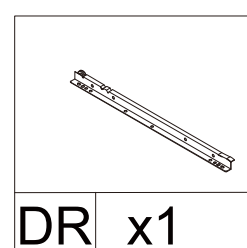
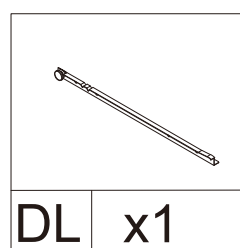
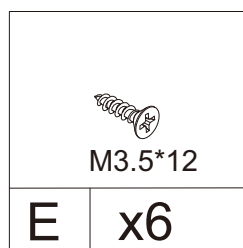
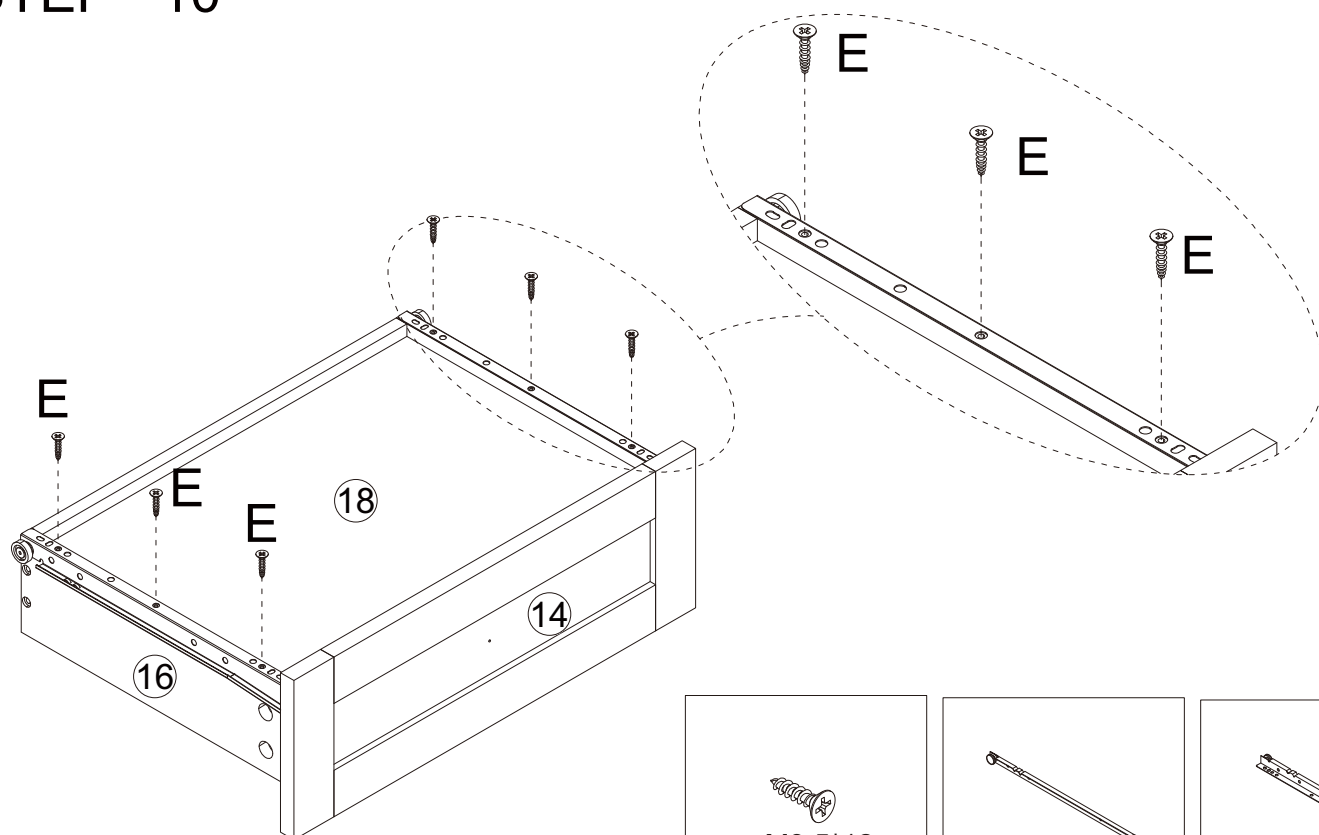


STEP 9

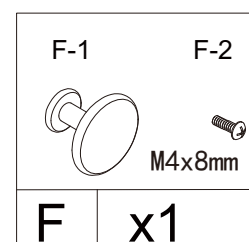
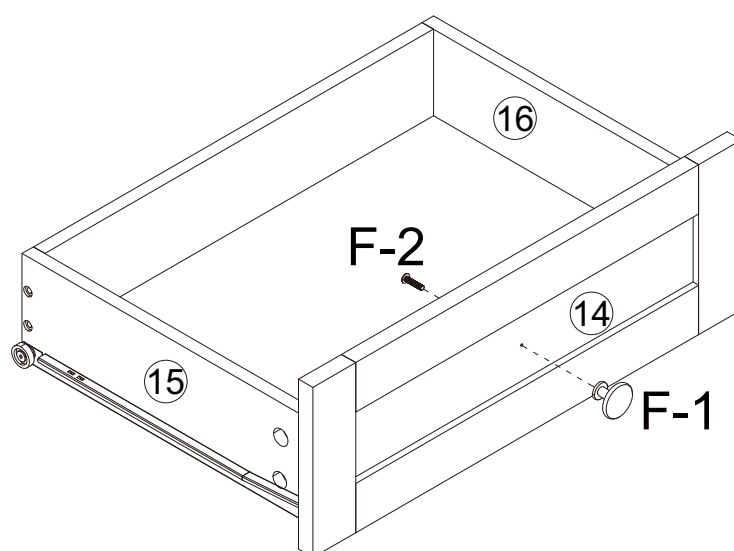


Assembly Instructions

STEP 10

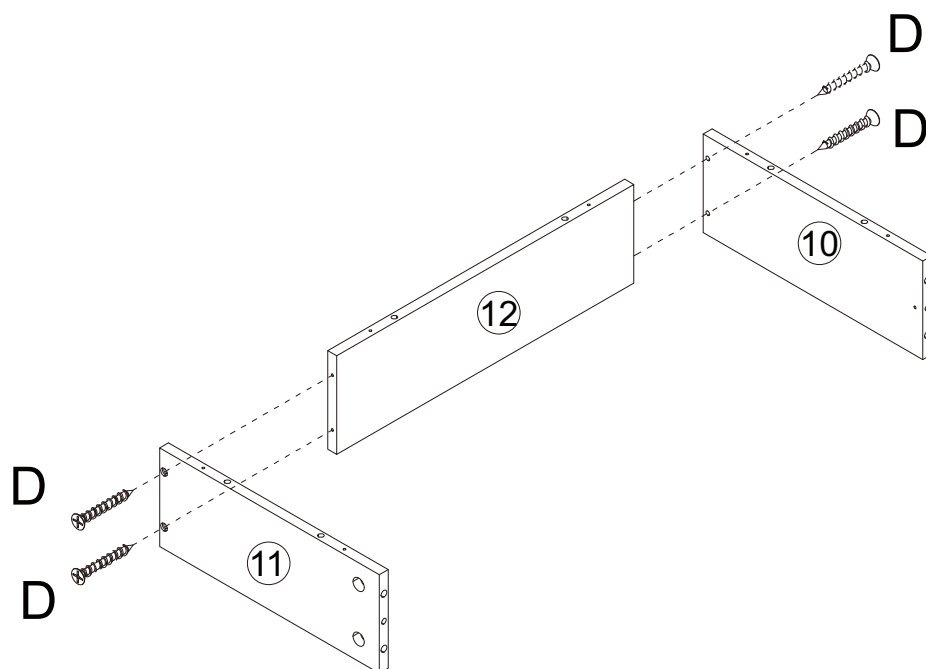


STEP 11



Assembly Instructions

STEP 12

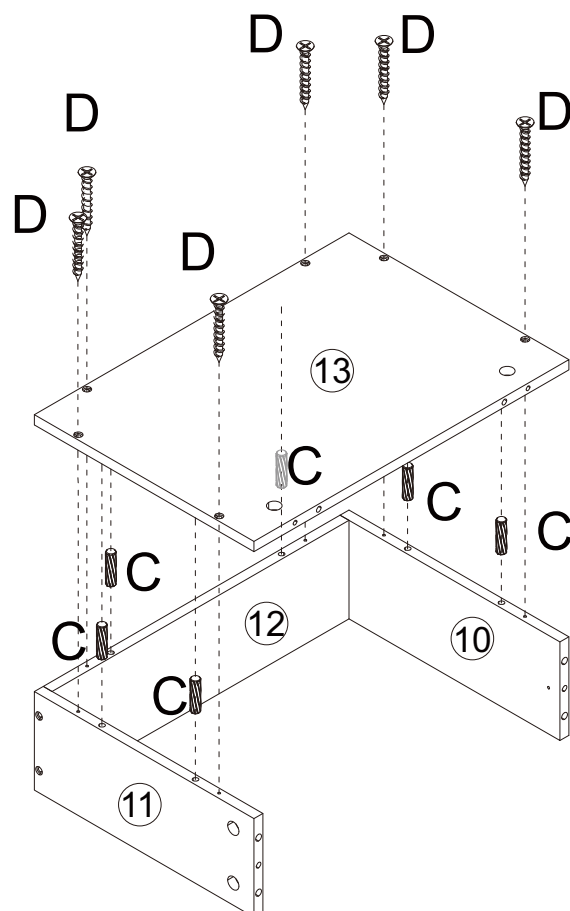


M4*35

D

x4

STEP 13



C

x6



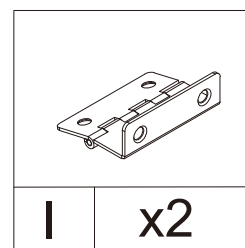
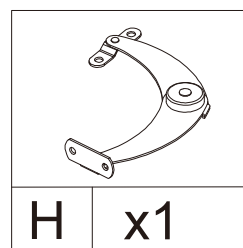
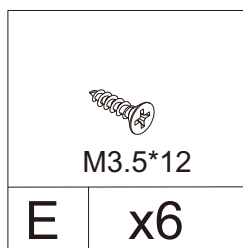
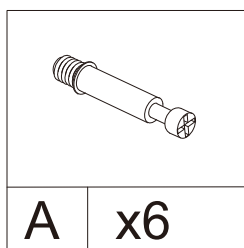
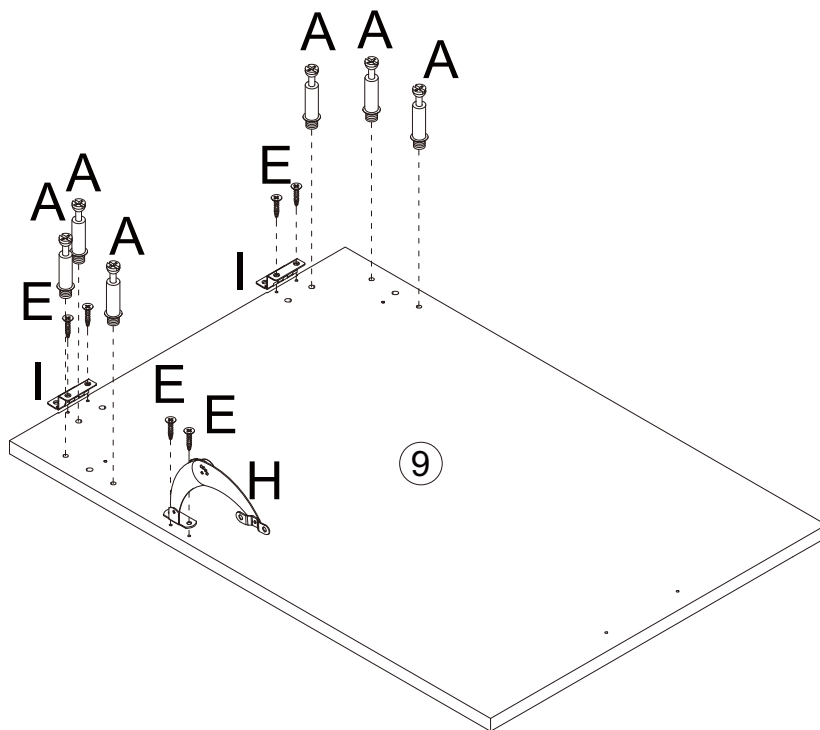
M4*35

D

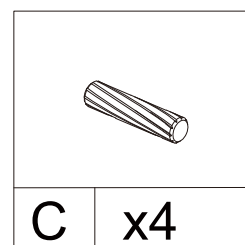
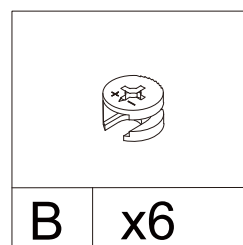
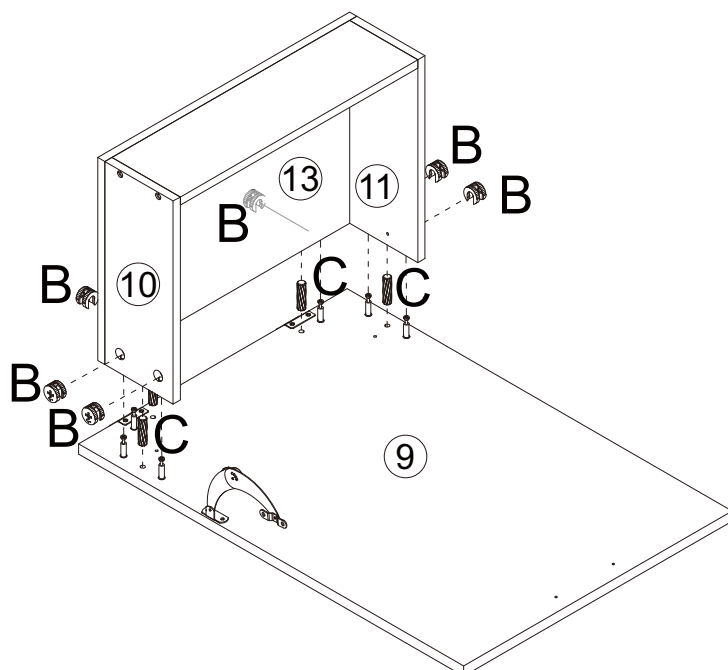
x6

Assembly Instructions

STEP 14

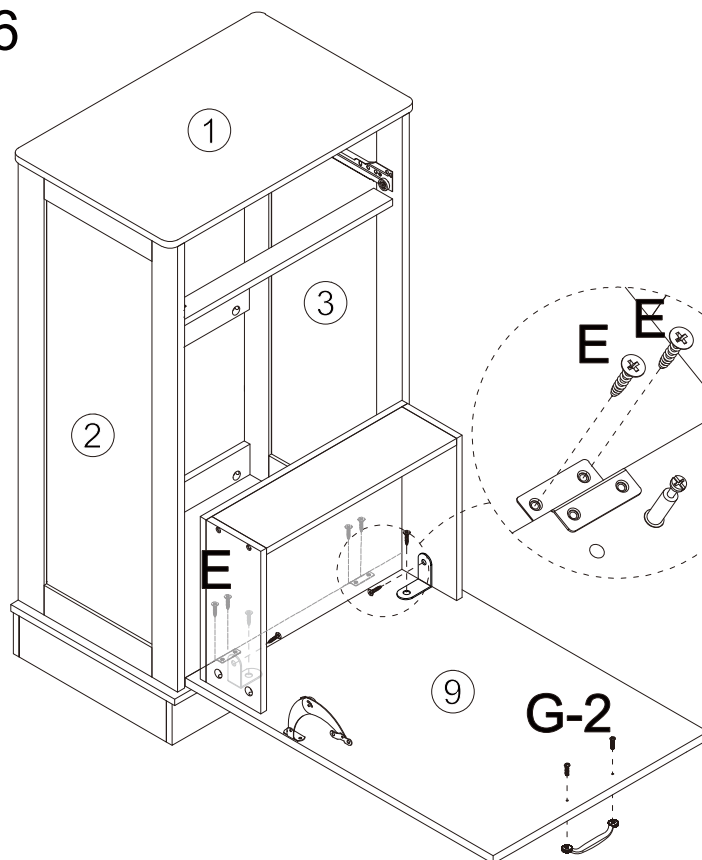


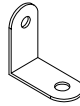
STEP 15



Assembly Instructions

STEP 16

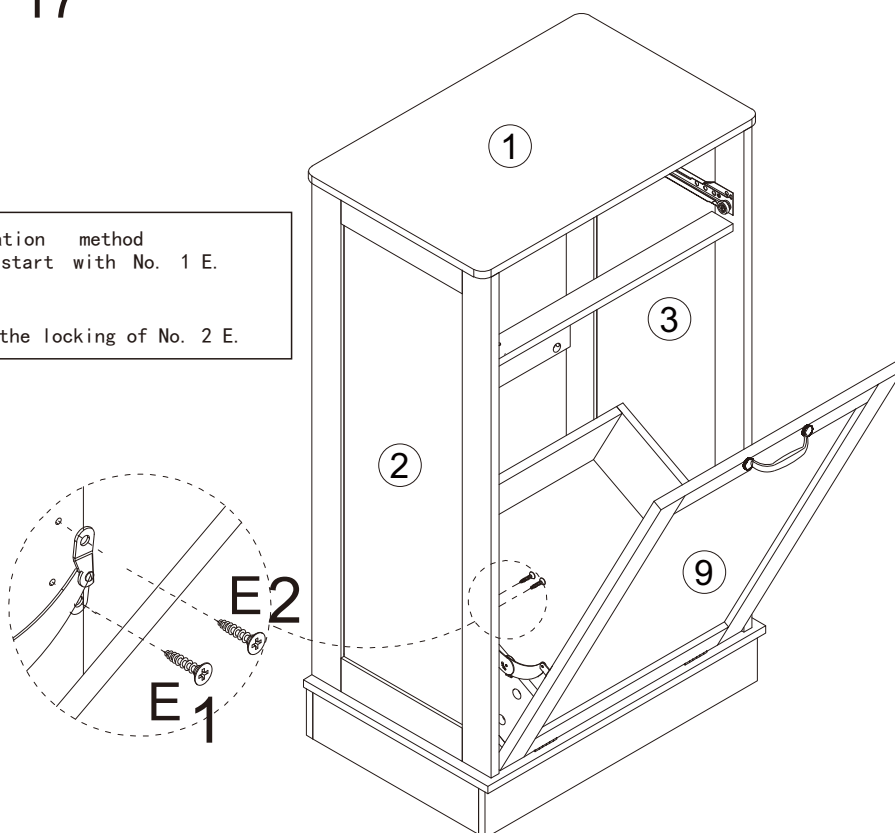


 M3x10mm	
M	x4
	
L	x2
  M3.5*12 M4x21mm	
E	x4
G	x1

STEP 17

The installation method here is to start with No. 1 E.

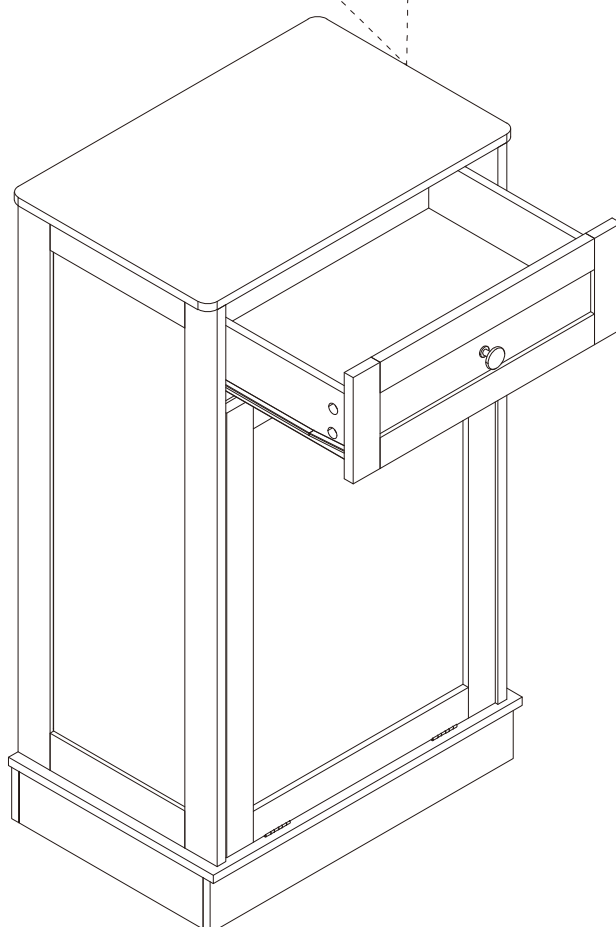
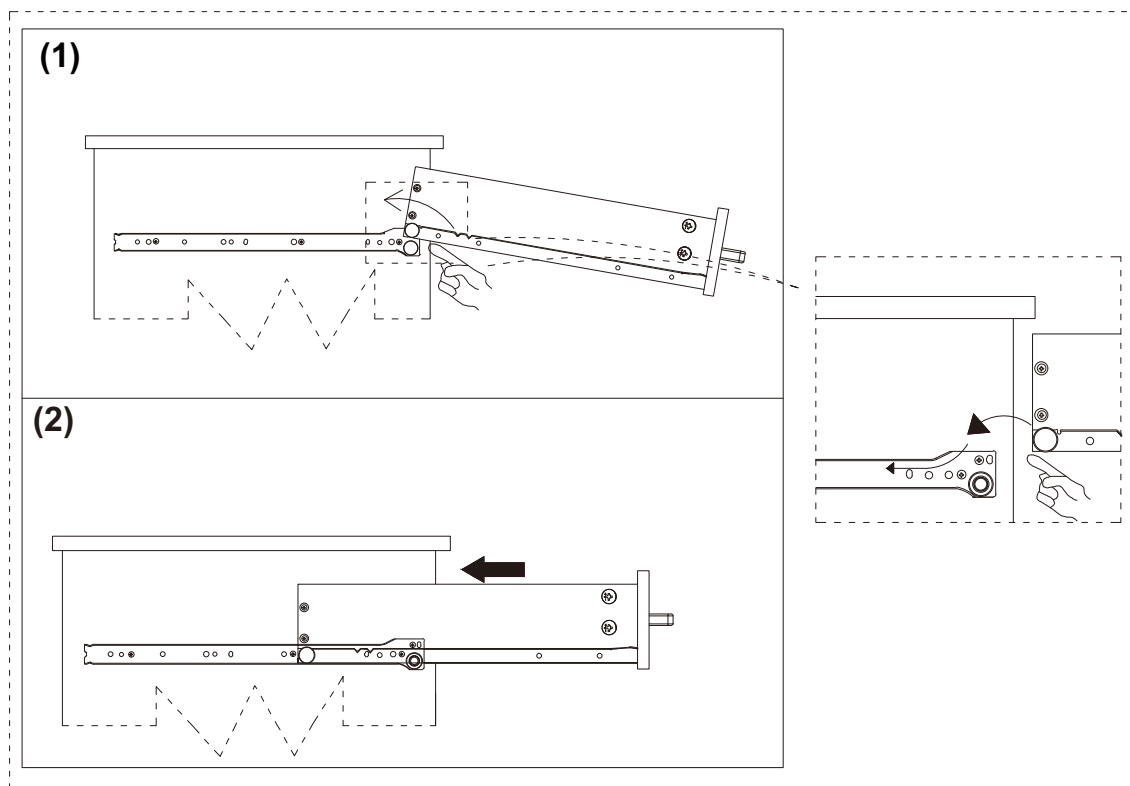
Then adjust the locking of No. 2 E.



 M3.5*12	
E	x2

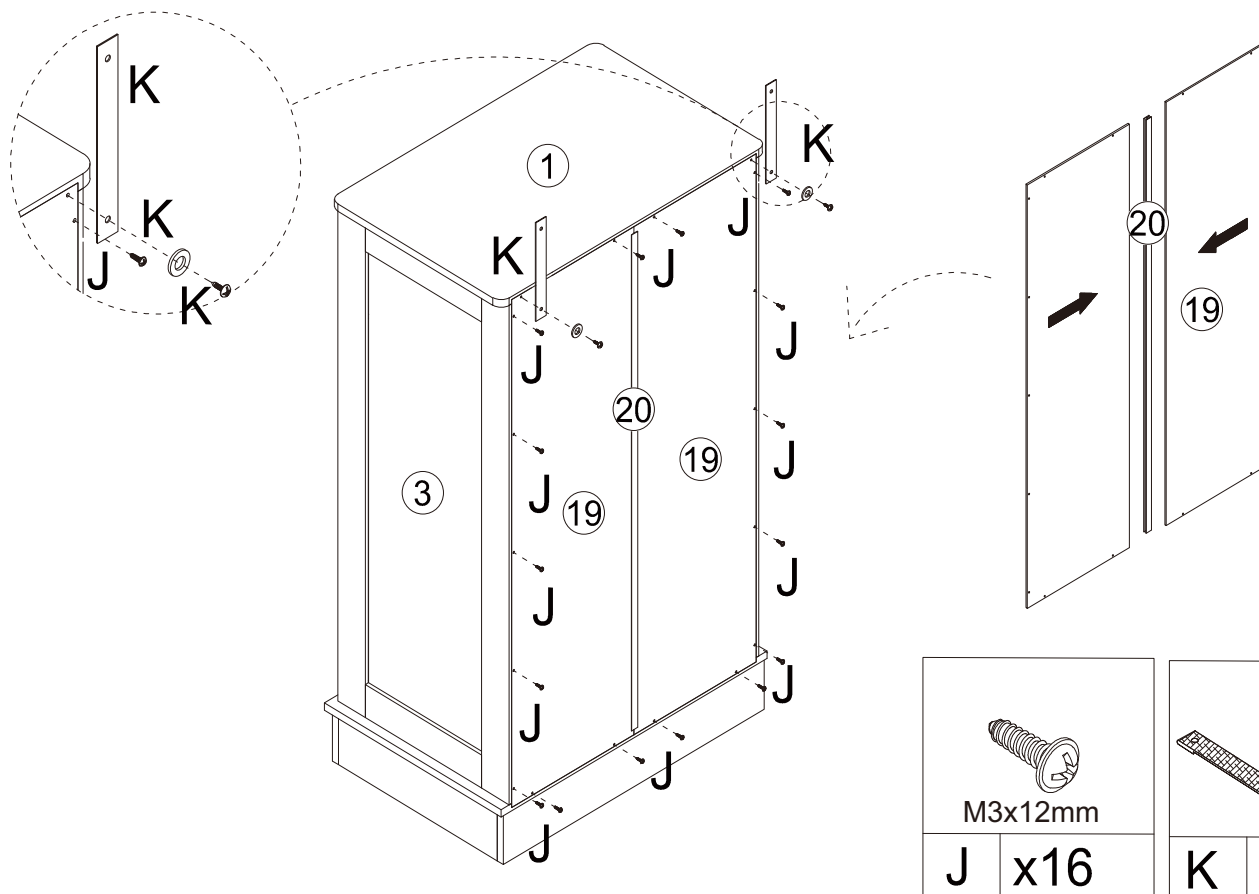
Assembly Instructions

STEP 18



Assembly Instructions

STEP 19



STEP 20

