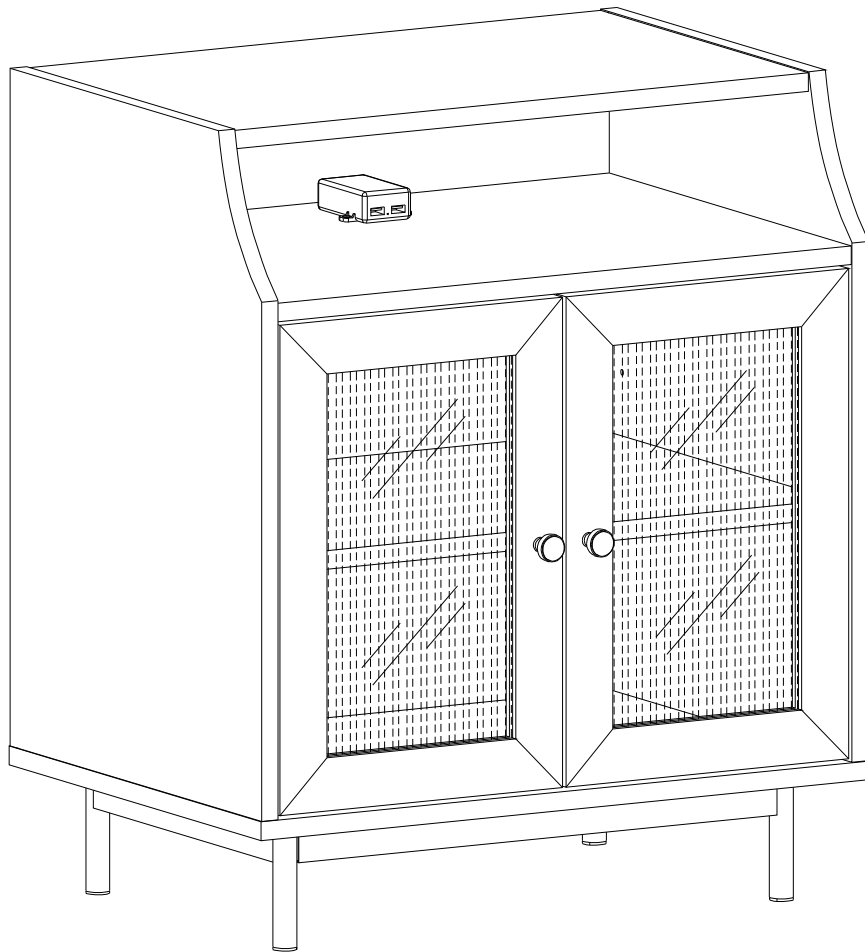
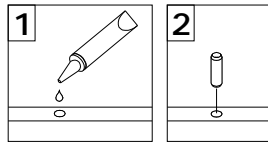


Assembly Instructions

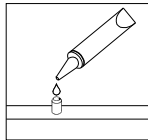


General Assembly Guidelines

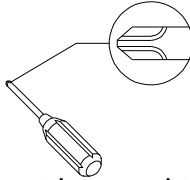
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



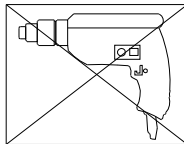
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

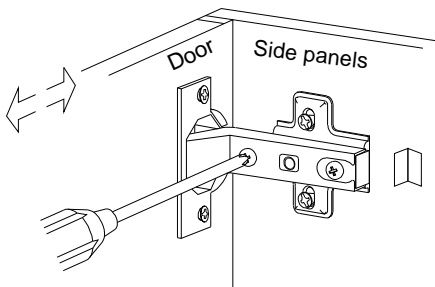


- VII. Power tools should not be used to assemble this product.

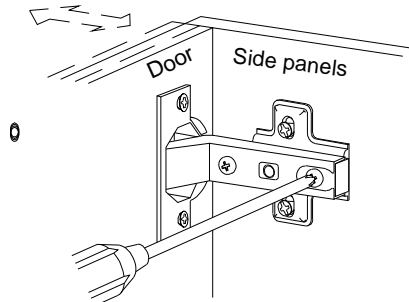


- VIII. Drill may be needed for securing product to wall.

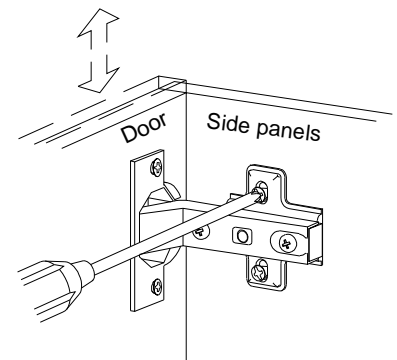
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

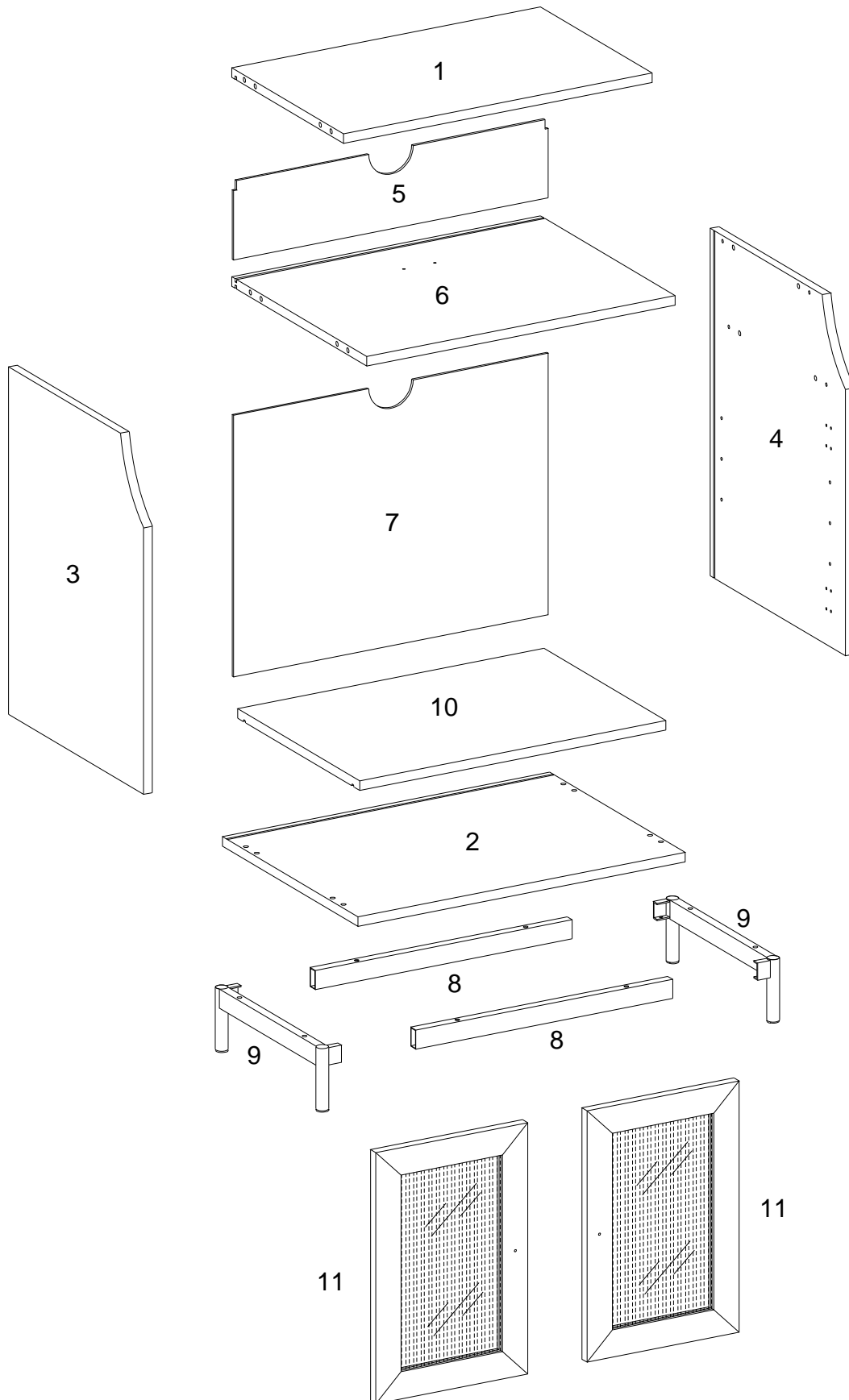


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment



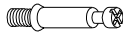

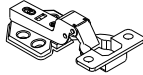





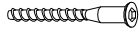





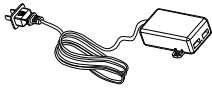




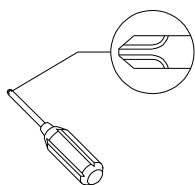
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

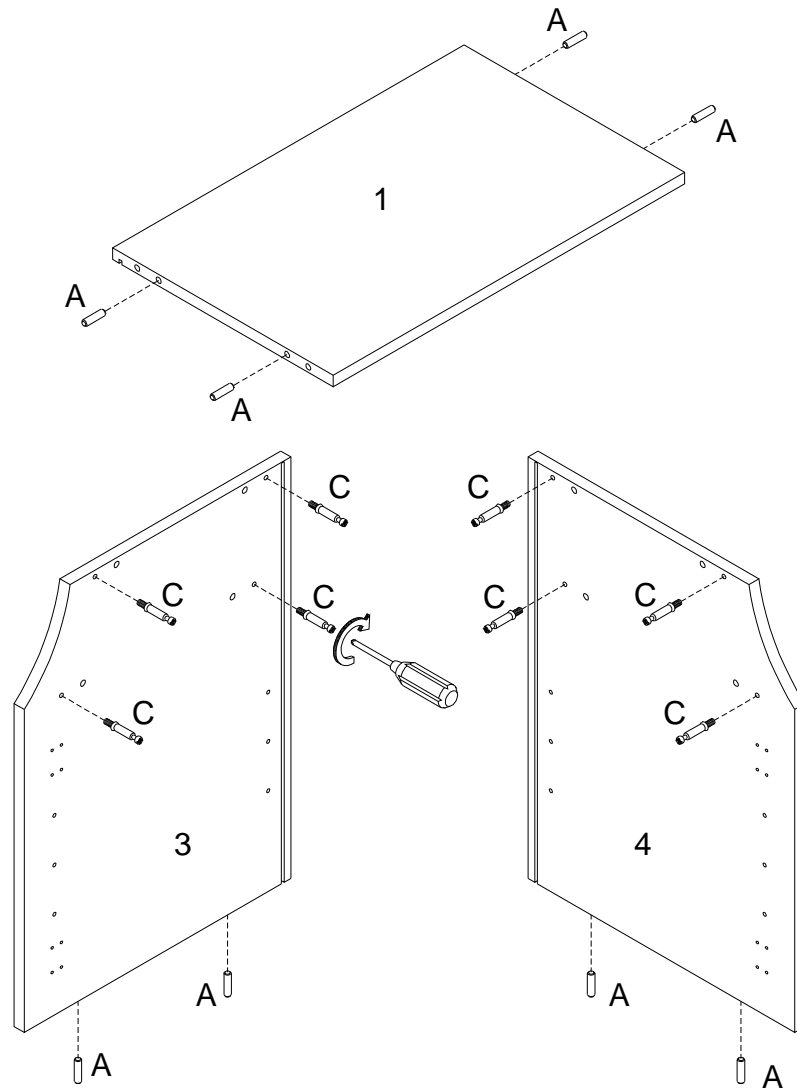
A		Ø8x30mm	Wooden dowel	12 pcs
B		Ø15x11mm	Cam lock	8 pcs
C		Ø6x35mm	Cam bolt	8 pcs
D		Ø30mm	Sticker	8 pcs
E			Hinge	4 pcs
F			Handle	2 pcs
G		Ø4x22mm	Handle Bolt	2 pcs
H			Door stopper	1 pc
J		M6x13mm	Bolt	4 pcs
K		M6x40mm	Bolt	8 pcs
L		M6x50mm	Bolt	4 pcs
M		M 4	Hex Key	1 pc
N		Ø3.5x14mm	Screw	24 pcs
P			Plastic wedge	8 pcs
Q		Ø3x17mm	Screw	8 pcs
R			Shelf support pin	4 pcs
S			USB Interface	1 pc
T		Ø3.5x14mm	Screw	4 pcs
U			Glue tube	1 pc



Philips head screwdriver required for assembly
(not included)

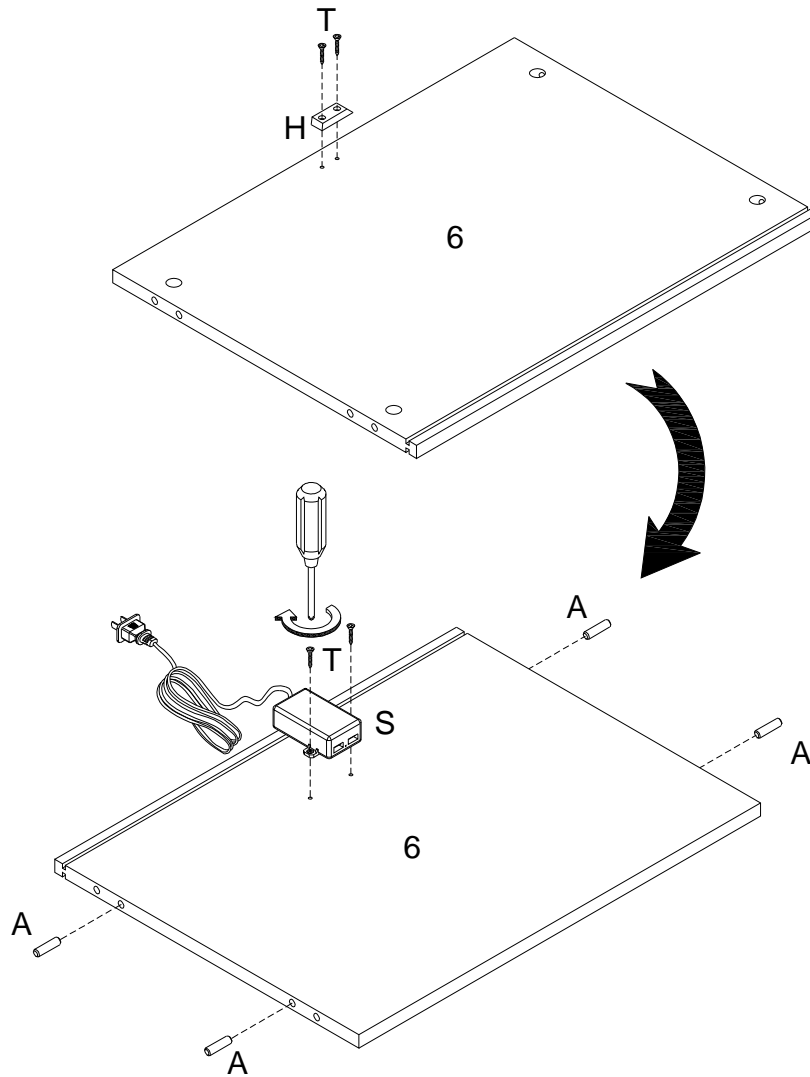
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



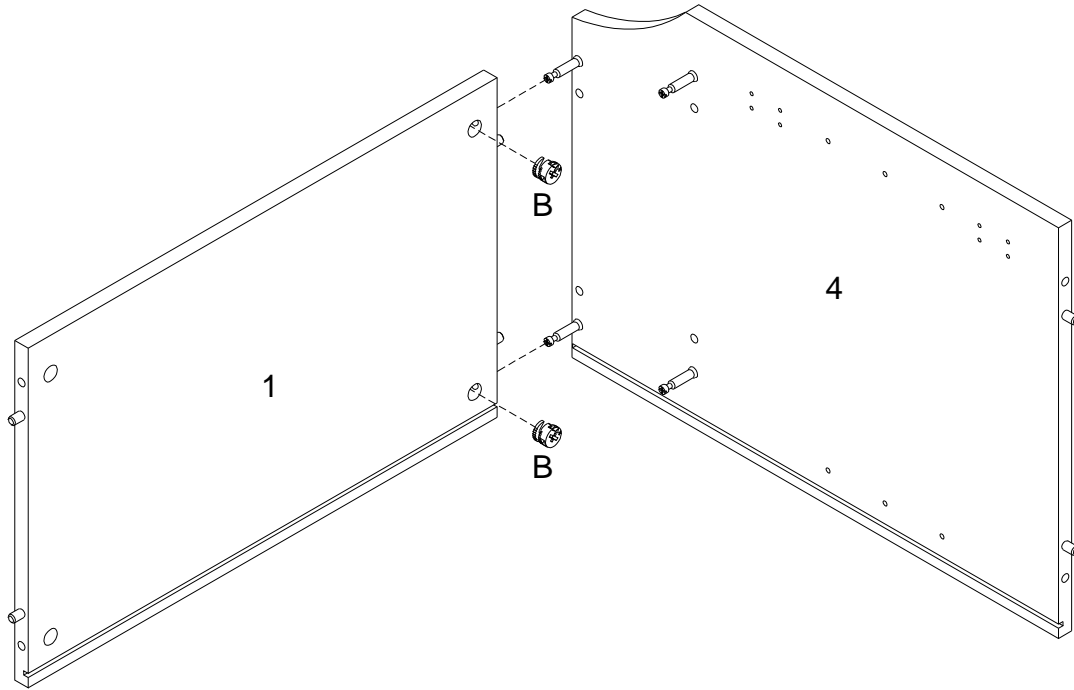
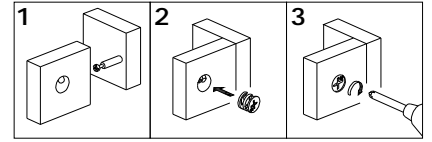
Insert wooden dowel (A) into parts (1,3,4), then secure cam bolt (C) into parts (3,4) with Philips head screwdriver as per diagram.

Step 2



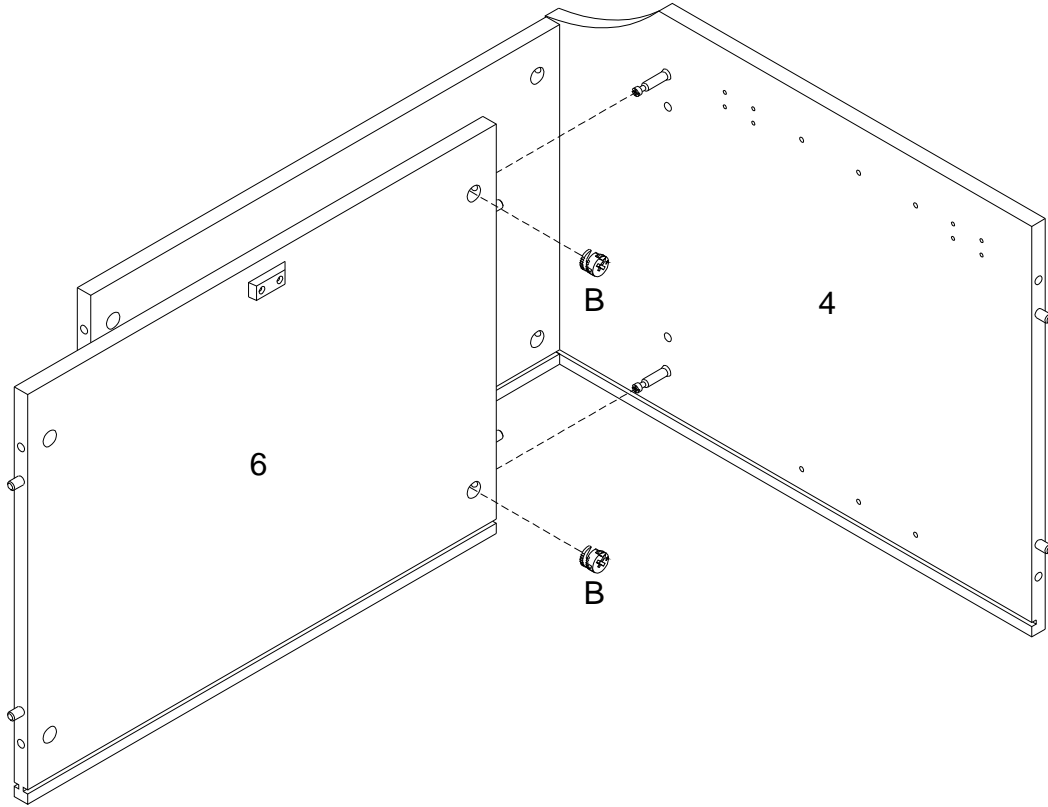
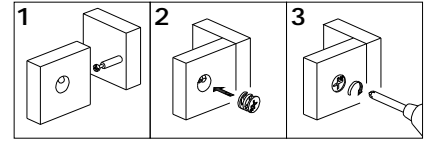
Insert wooden dowel (A) into part (6) ,then using screw (T) attach USB interface and Door stopper (H) to part (6) with Philips head screwdriver as per diagram.

Step 3



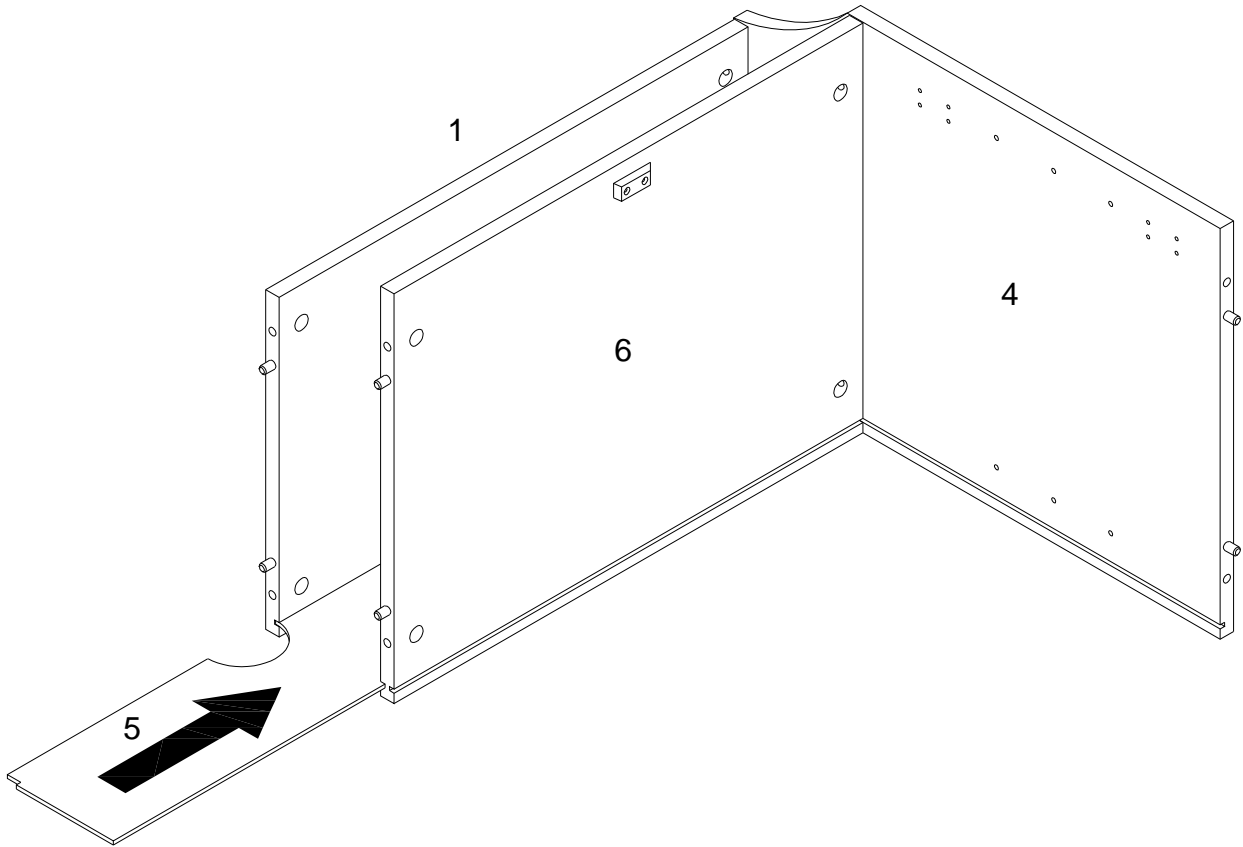
Secure cam lock (B) into part (1) to part (4) with Philips head screwdriver as per diagram.

Step 4



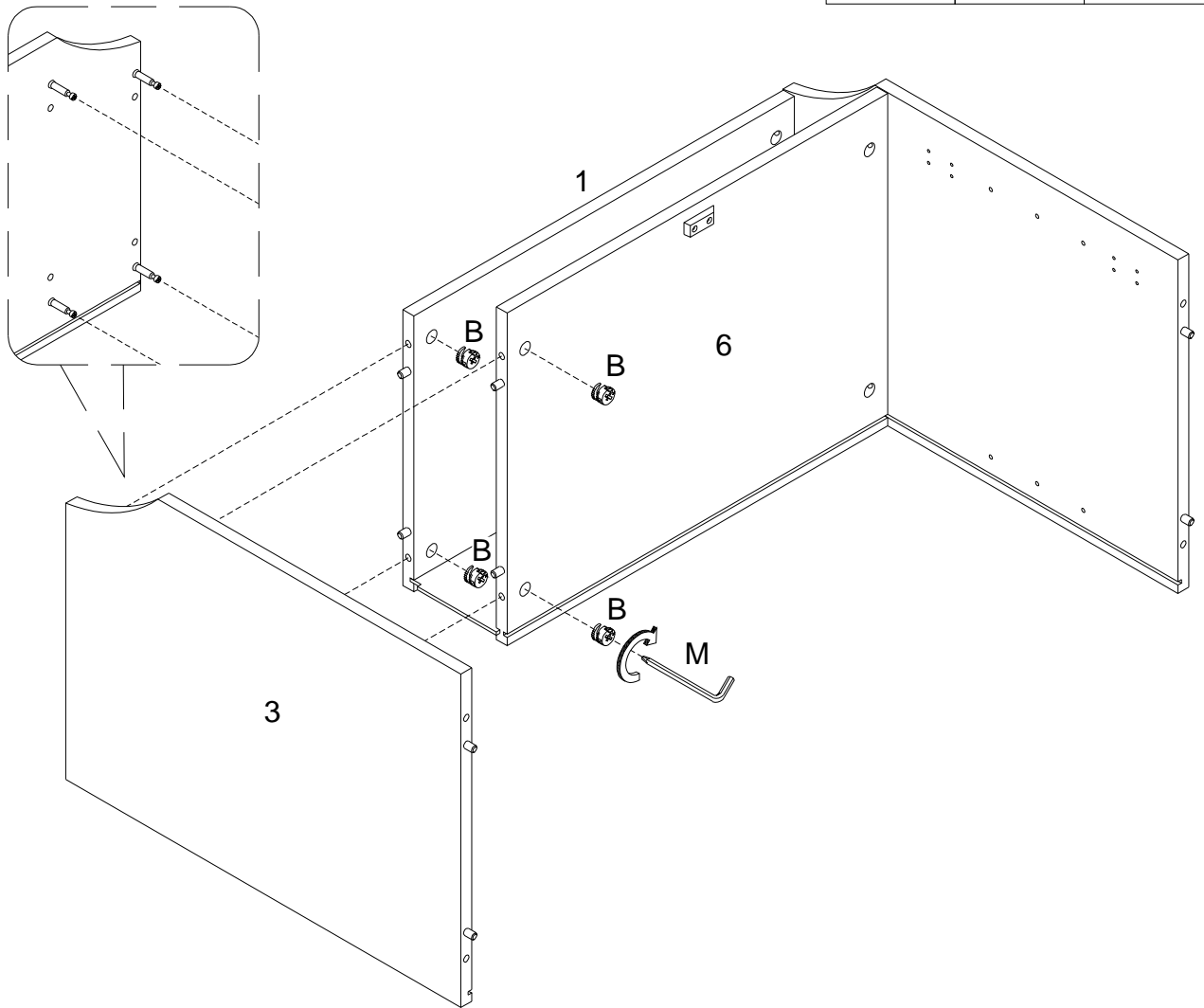
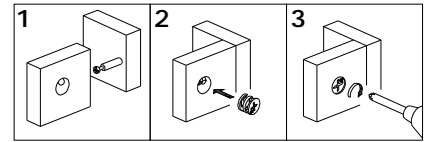
Secure cam lock (B) into part (6) to part (4) with Philips head screwdriver as per diagram.

Step 5



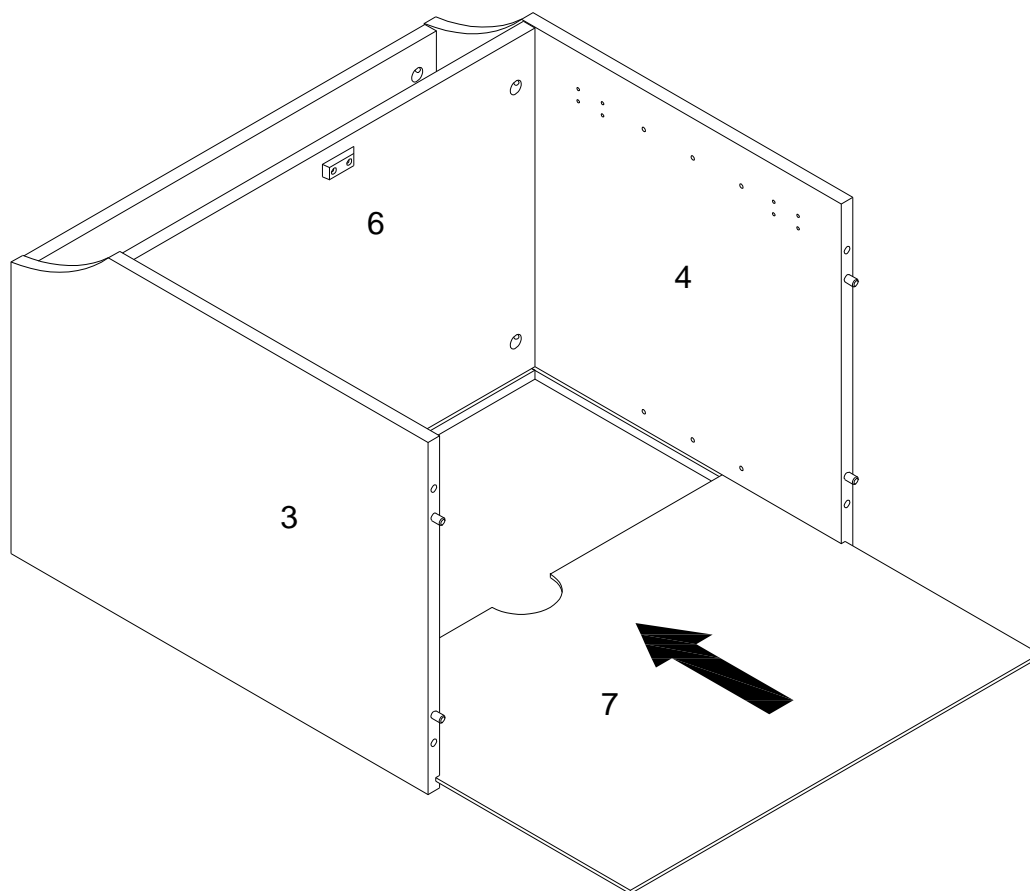
Put part (5) as per diagram.

Step 6



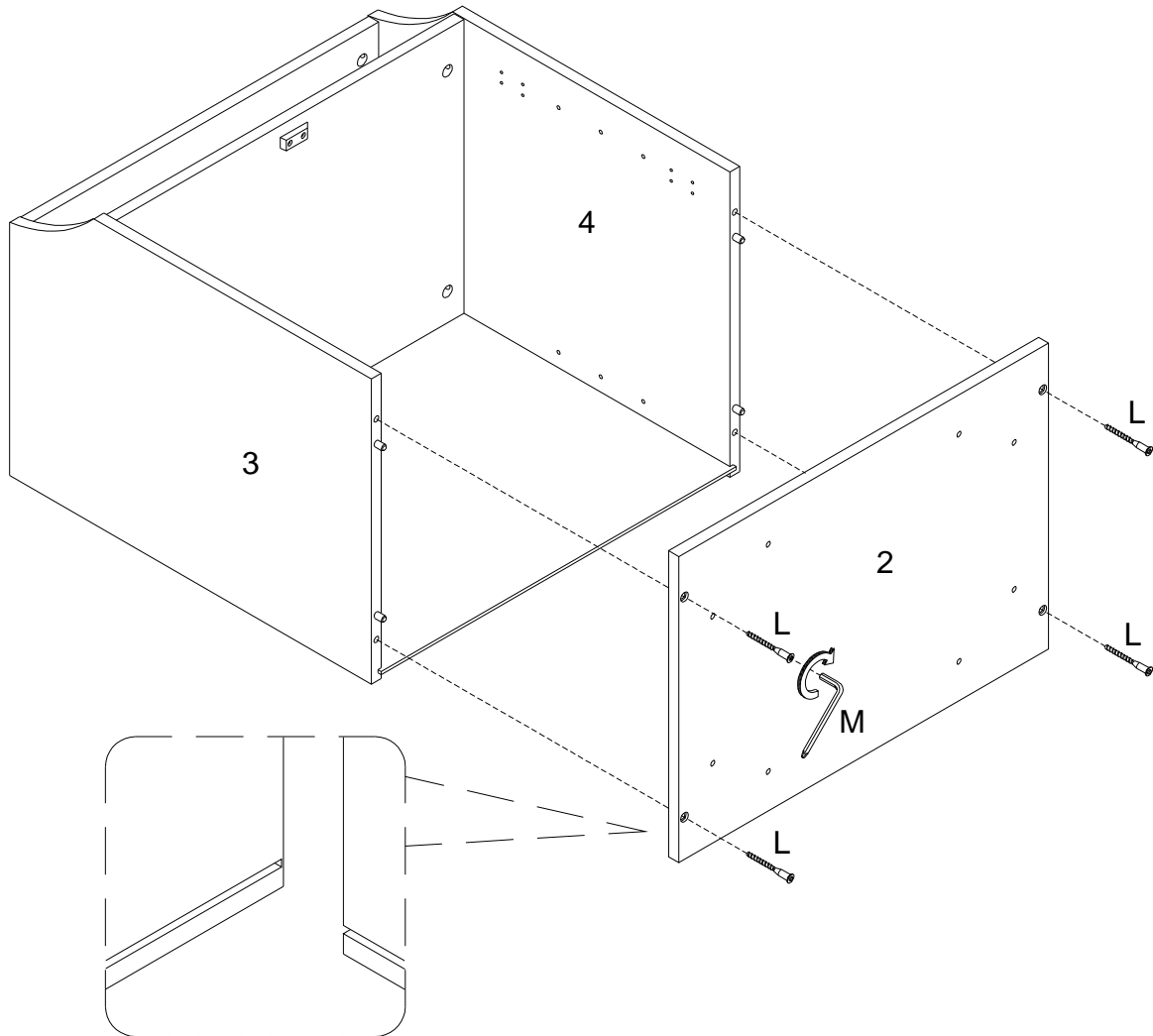
Using cam lock (B) secure part (3) to parts (1,6) with Hex key (M) as per diagram.

Step 7



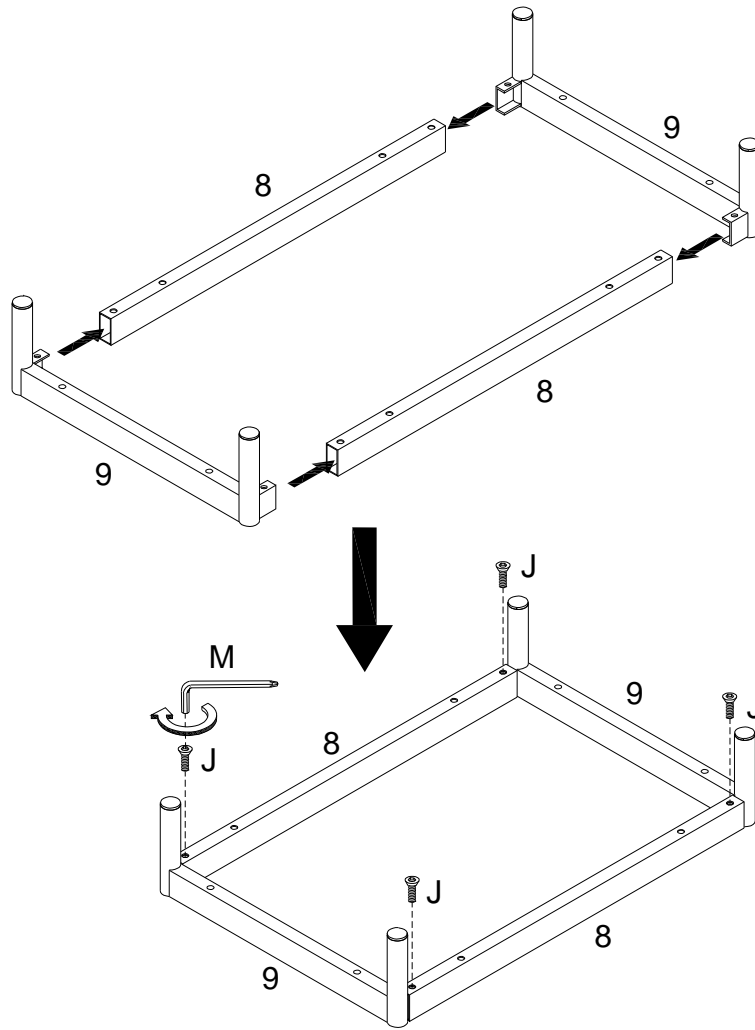
Put part (7) as per diagram.

Step 8



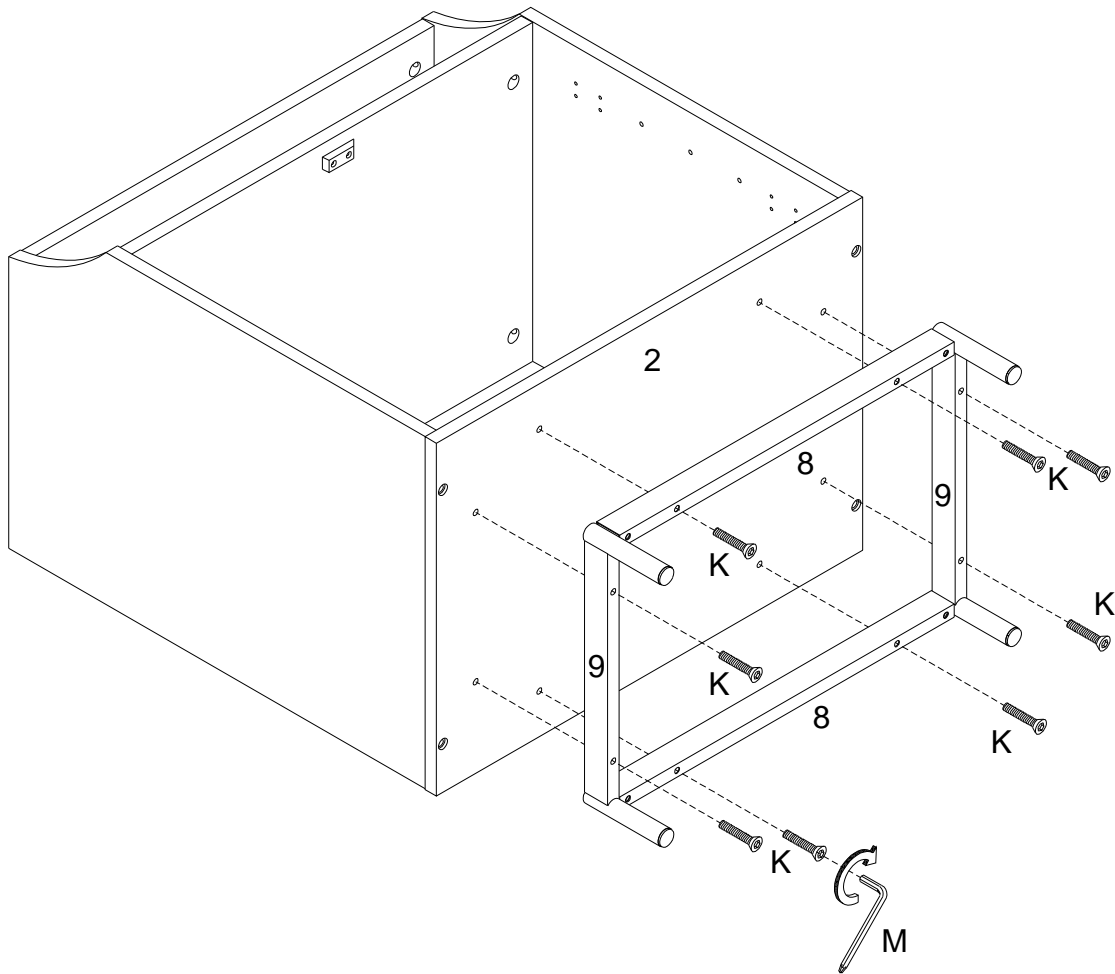
Using screw (L) attach part (2) to parts (3,4) with Hex key (M) as per diagram.

Step 9



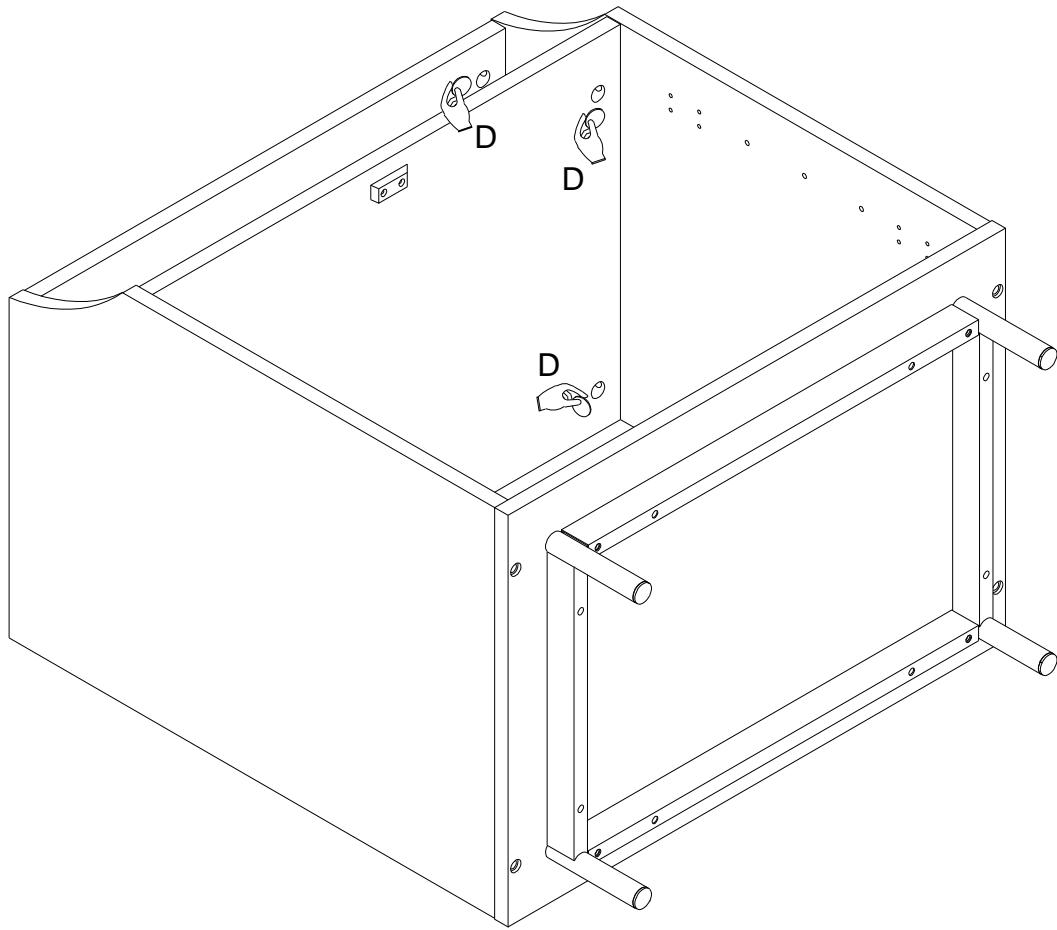
Attach parts (9) into part (8) ,then using bolt (J) secure part (8) to part (9) with hex key (M) as per diagram.

Step 10



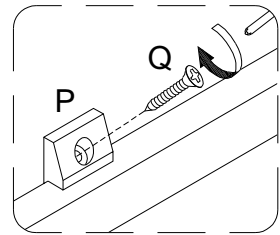
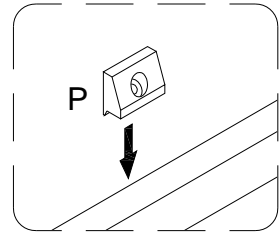
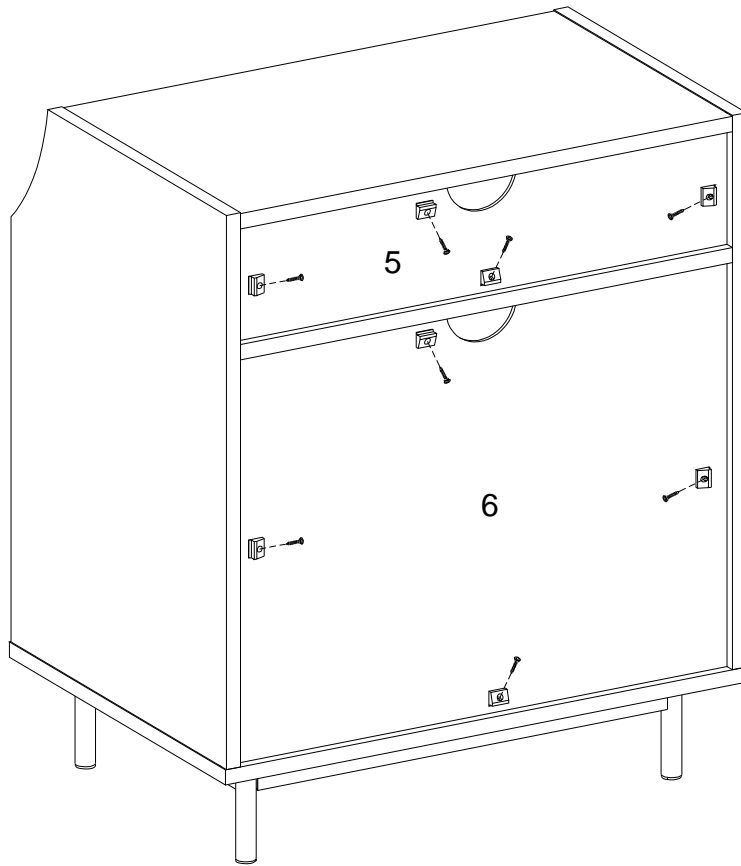
Using bolt (K) attach parts (8,9) to part (2) with Hex key (M) as per diagram.

Step 11



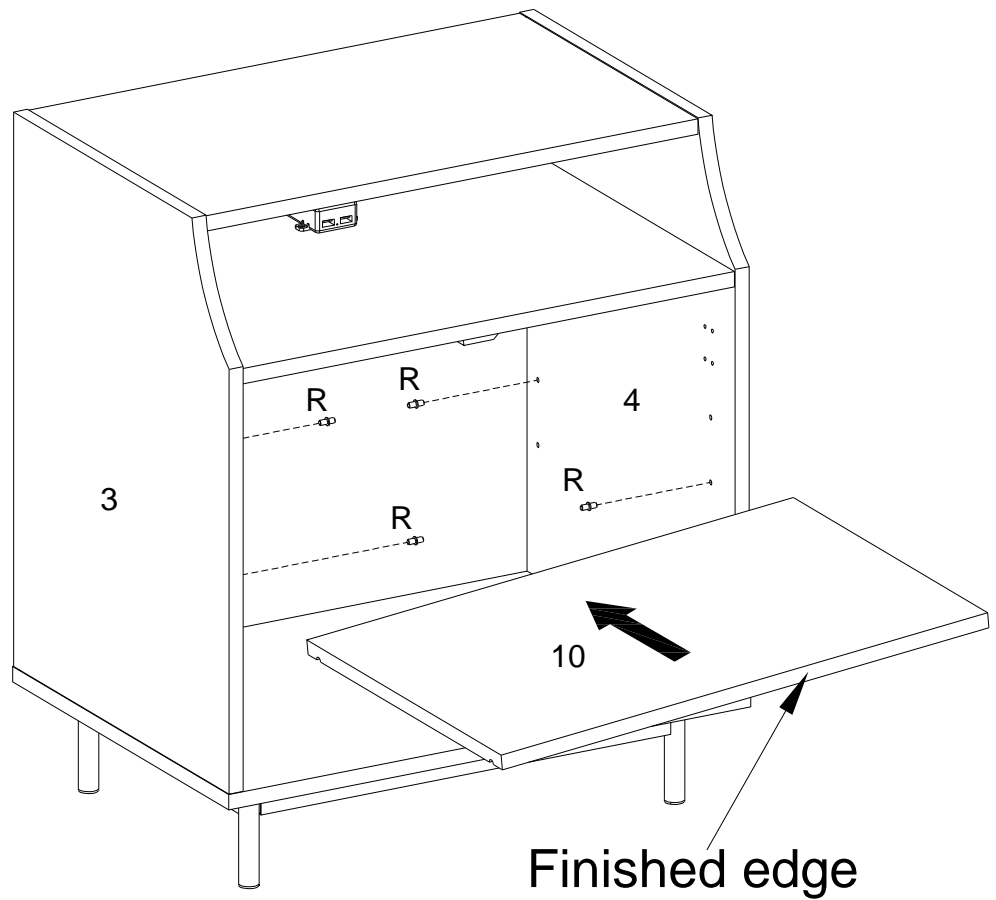
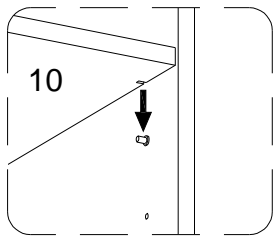
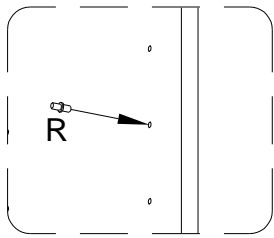
Place sticker (D) cover the holes as per diagram .

Step 12



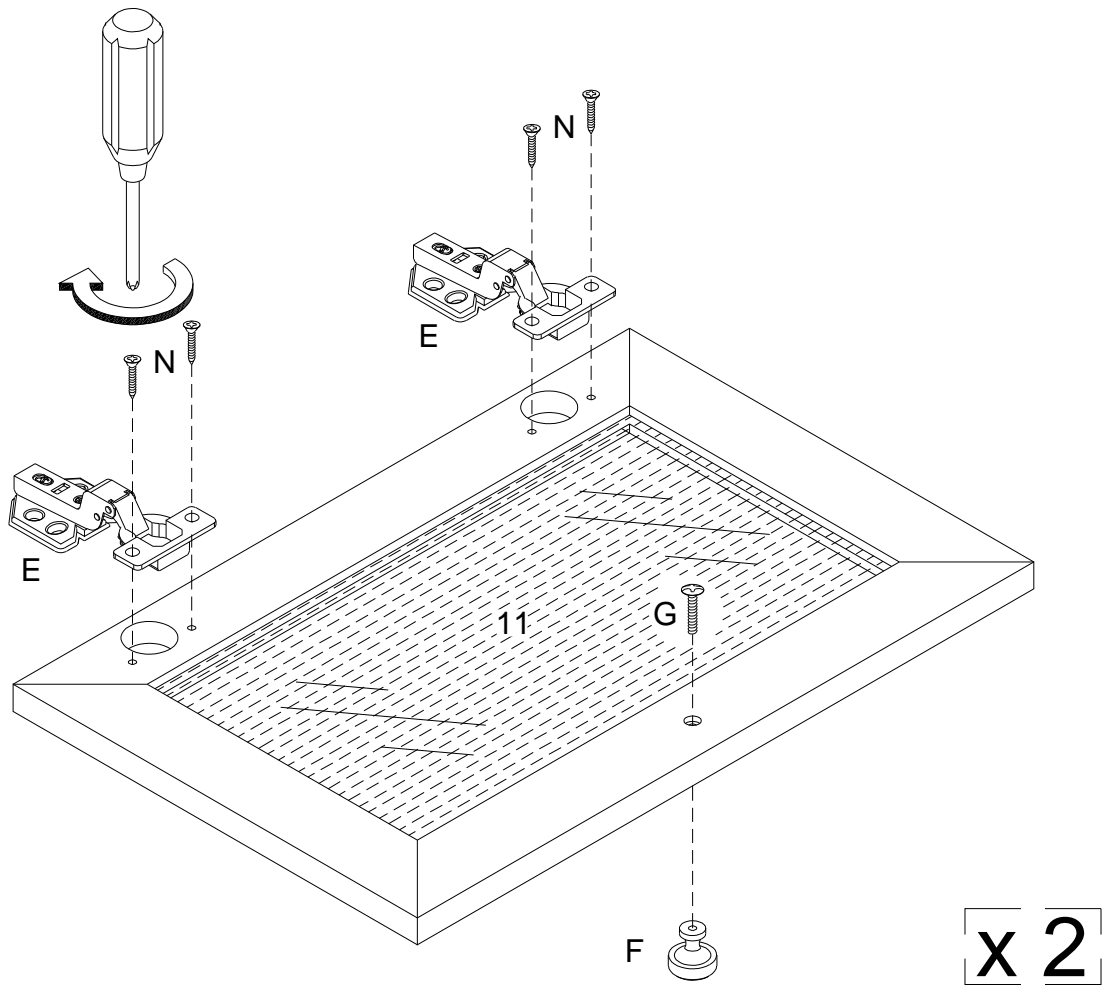
Using screw (Q) secure plastic wedge (P) to parts (5,6) with Philips head screwdriver as per diagram.

Step 13



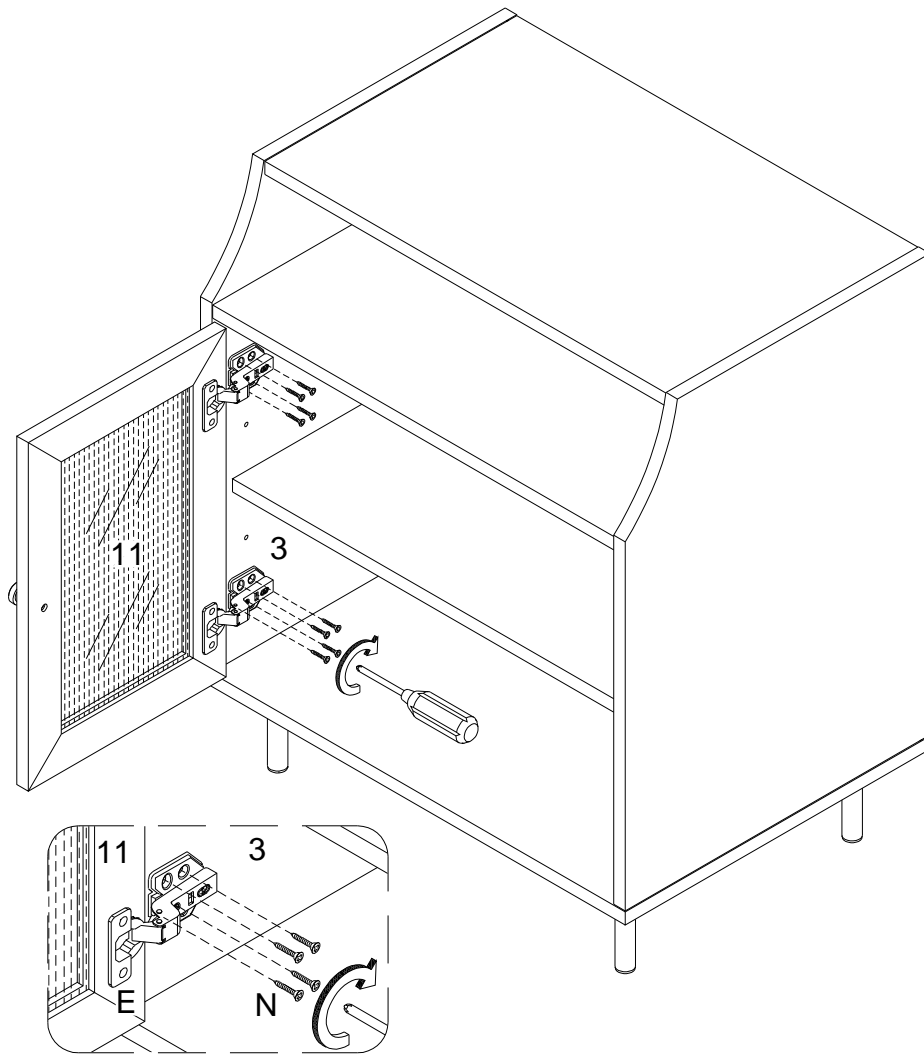
Insert shelf support pin (R) into parts (3,4) as per diagram. Make sure you place the shelf support pins (R) in the same level. So the shelf is not tilted. Put part (10) into unit as per diagram. Tilt and rest the adjustable shelf (10) onto the shelf support pins.

Step 14



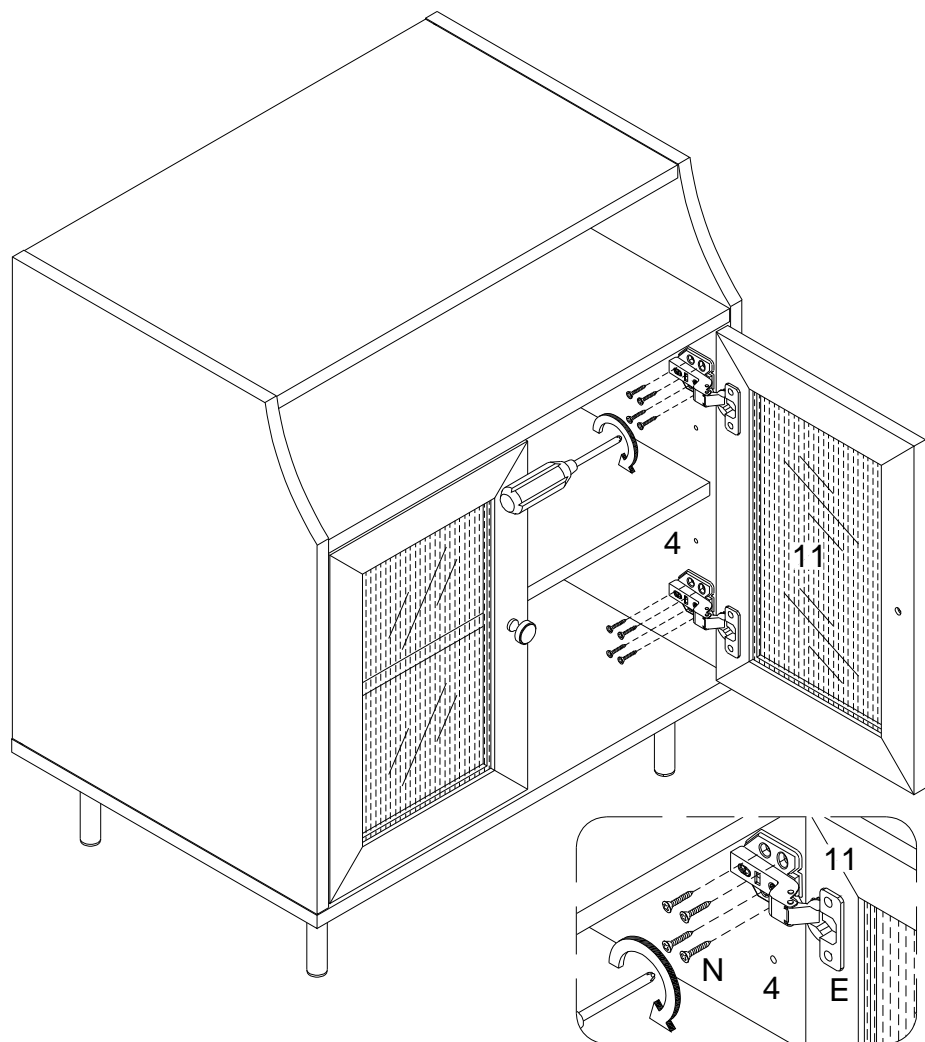
Using screw (N) attach Europe hinge (E) into part (11) , then using handle bolt (G) secure handle (F) to part (11) with Philips head screwdriver as per diagram.

Step 15



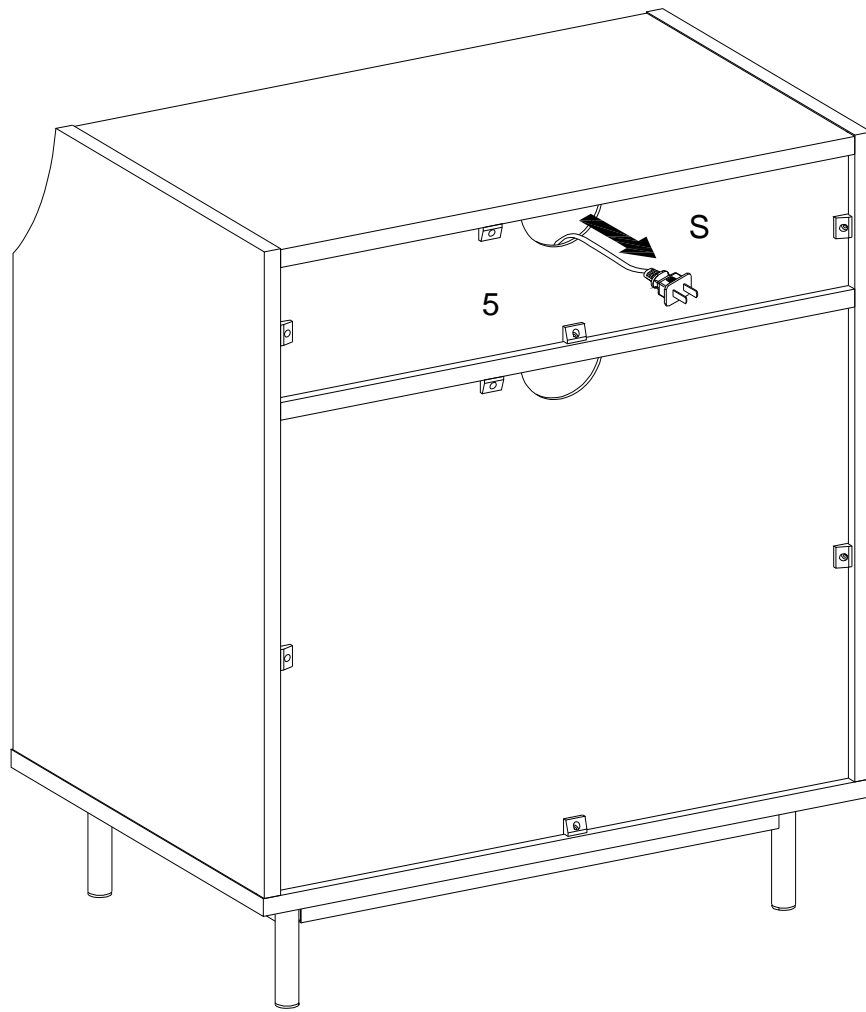
Using screw (N) attach Europe Hinge (E) to part (3) with Philips head screwdriver as per diagram.

Step 16



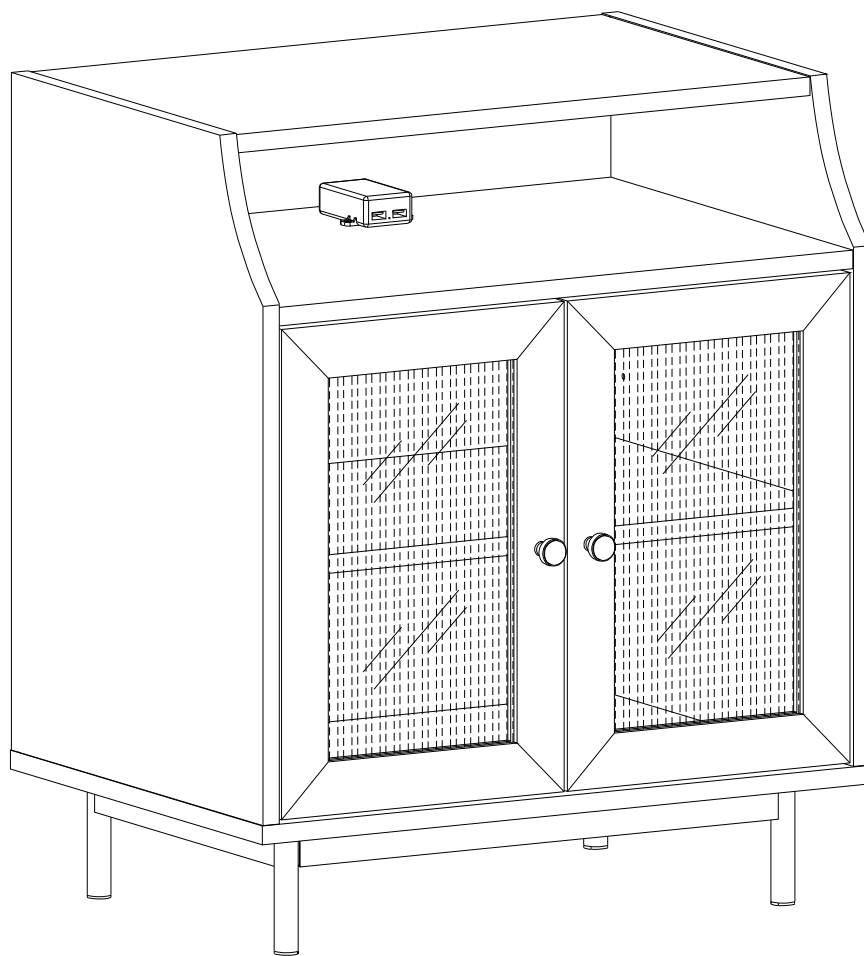
Using screw (N) attach Europe Hinge (E) to part (4) with Philips head screwdriver as per diagram.

Step 17



Take out the plug (S) from the core management hole as per diagram.

Step 18



Final Assembly