

# ASSEMBLY INSTRUCTIONS

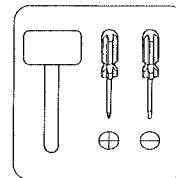
## 4-DRAWER CHEST

ASSEMBLY REQUIREMENTS

120 MINUTES  
Approximate  
Assembly Time

2-Person  
Assembly

Tools Required:  
(Not Provided)



### Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.  
Contact our customer service department in case there are any missing or damage parts or hardware.

We appreciate your business!

#### ASSEMBLY PREPARATION:

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembling.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

#### SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

#### TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat, stable surface.
8. Do not sit or stand on partially assembled product; only use the product for which it is intended.
9. This product is made of reinforced hollow board. Excessive pressure can cause irreparable damage. Avoid standing or kneeling on any parts of the product during assembly.

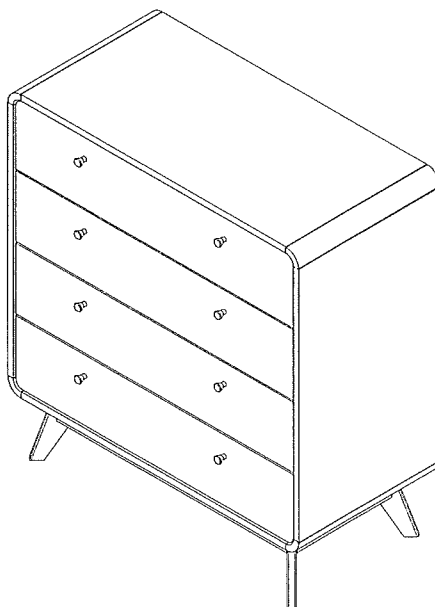
#### CARE AND MAINTENANCE:

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and pull your furniture.






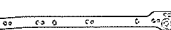

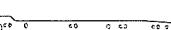

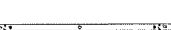











This product is for indoor and household use only - not for commercial or industrial use.

# ASSEMBLY INSTRUCTIONS

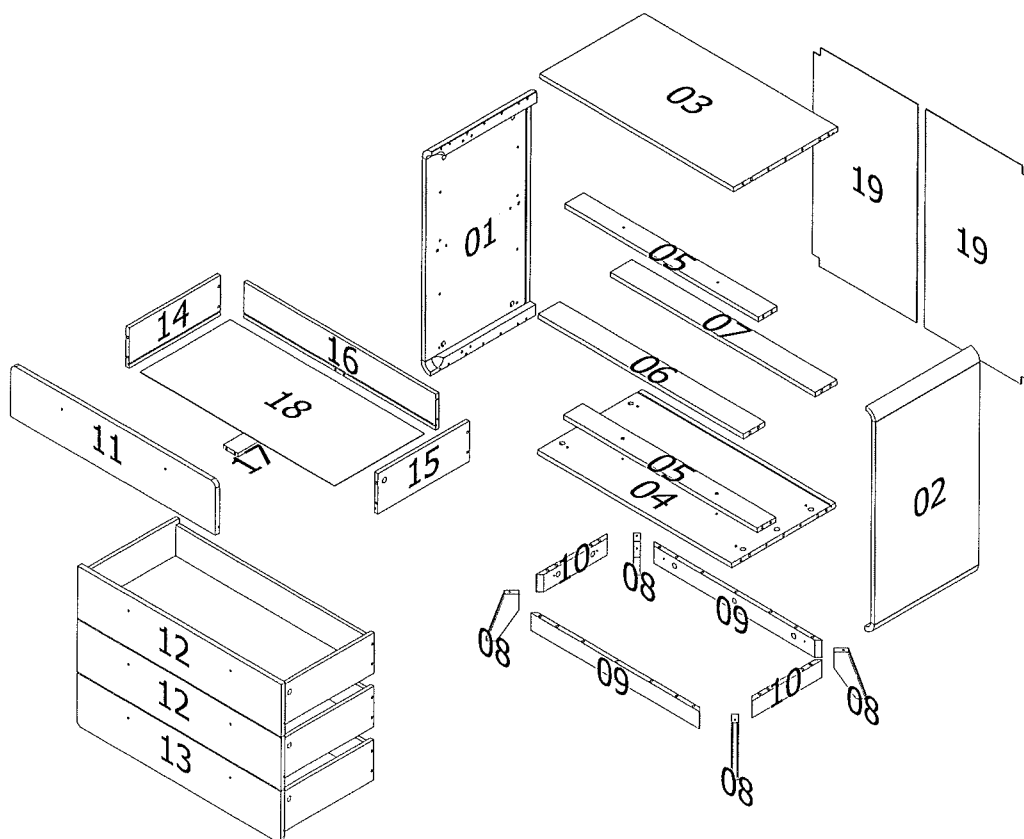
## 4-DRAWER CHEST



### HARDWARE LIST

A		CSK SCREW M3.5 X 12MM	16	M		CAM-9642 CAM 3000 12/13MM	8
B		CSK SCREW M3.5 X 15MM	21	N		PLASTIC KNOB HANDLE (VK48)=(1PC) WITH SCREW (M4X25MM)=(1PC)	8 SETS
C		CSK SCREW M4 X 25MM	8	P1		DRAWER SLIDE CR (350MM)	4
D		CSK SCREW M4.5 X 32MM	16	P2		DRAWER SLIDE CL (350MM)	4
E		SCREW M4.7 X 38MM	4	Q1		DRAWER SLIDE DR (350MM)	4
F		EURO SCREW M6 X 9MM	16	Q2		DRAWER SLIDE DL (350MM)	4
G		WOOD DOWEL (Ø6 X 20MM)	24	R		TABLE CORNER BRACKET (5HOLES) (1.5 X 30 X 30 X 50 X 45MM)	4
H		WOOD DOWEL (Ø6 X 35MM)	24	S		BACKPLY STOPPER	12
J		WOOD DOWEL (Ø8 X 25MM)	16	T		WEBBING TAPE (1.2 X 12 X 145 MM)	1
K		BOLT-9607 PARALEL NECK DOWEL 24 X 8.5	34	U		GLUE	6
L		CAM-9499 CAM 3000 15 X 12	26				

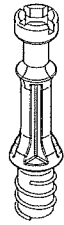
## PARTS LIST - ASSEMBLY OVERVIEW



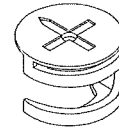
## PARTS LIST

NO.	PART NAME	QTY	NO.	PART NAME	QTY
1	SIDE PANEL (LEFT)	1	11	DRAWER FRONT (TOP)	1
2	SIDE PANEL (RIGHT)	1	12	DRAWER FRONT (CENTER)	2
3	TOP PANEL	1	13	DRAWER FRONT (BOTTOM)	1
4	BOTTOM PANEL	1	14	DRAWER SIDE (LEFT)	4
5	TOP / BOTTOM RAIL	2	15	DRAWER SIDE (RIGHT)	4
6	CENTER RAIL PANEL (FRONT)	1	16	DRAWER BACK	4
7	CENTER RAIL PANEL (REAR)	1	17	DRAWER SUPPORT	4
8	WOODEN LEG	4	18	DRAWER BOTTOM	4
9	FRONT / REAR BOTTOM RAIL PANEL	2	19	BACK PANEL	1 SET
10	LEFT / RIGHT BOTTOM RAIL PANEL	2			

# INSTRUCTIONS FOR FITTING CAM-BOLT AND CAM-LOCK



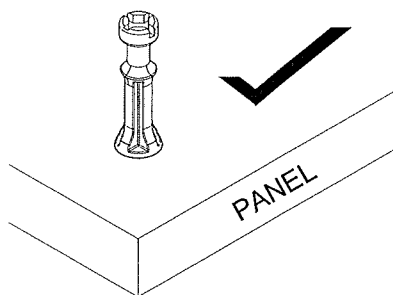
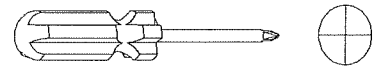
CAM-BOLT



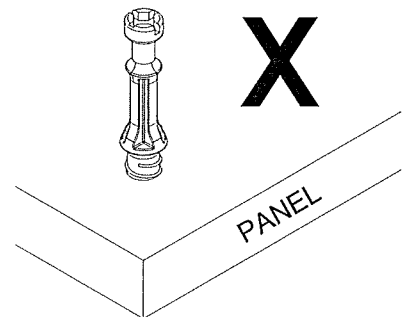
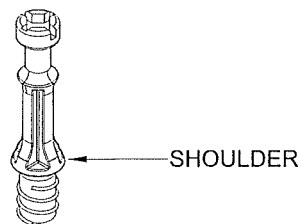
CAM-LOCK

## CAM-BOLT

Insert Cam-bolt into the pre-drilled hole. Use a Phillips Screwdriver to tighten until shoulder is snug and flushed with the panel. See illustrations below.



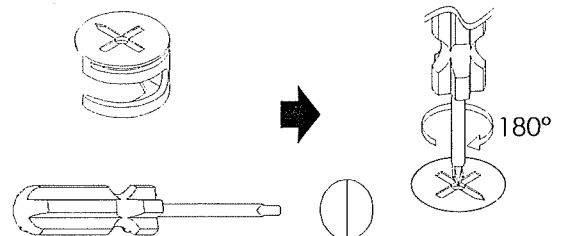
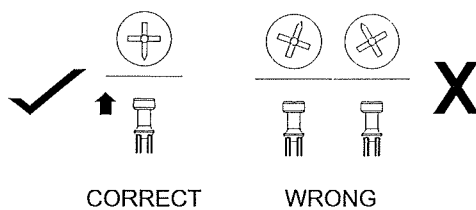
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

## CAM-LOCK

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock.

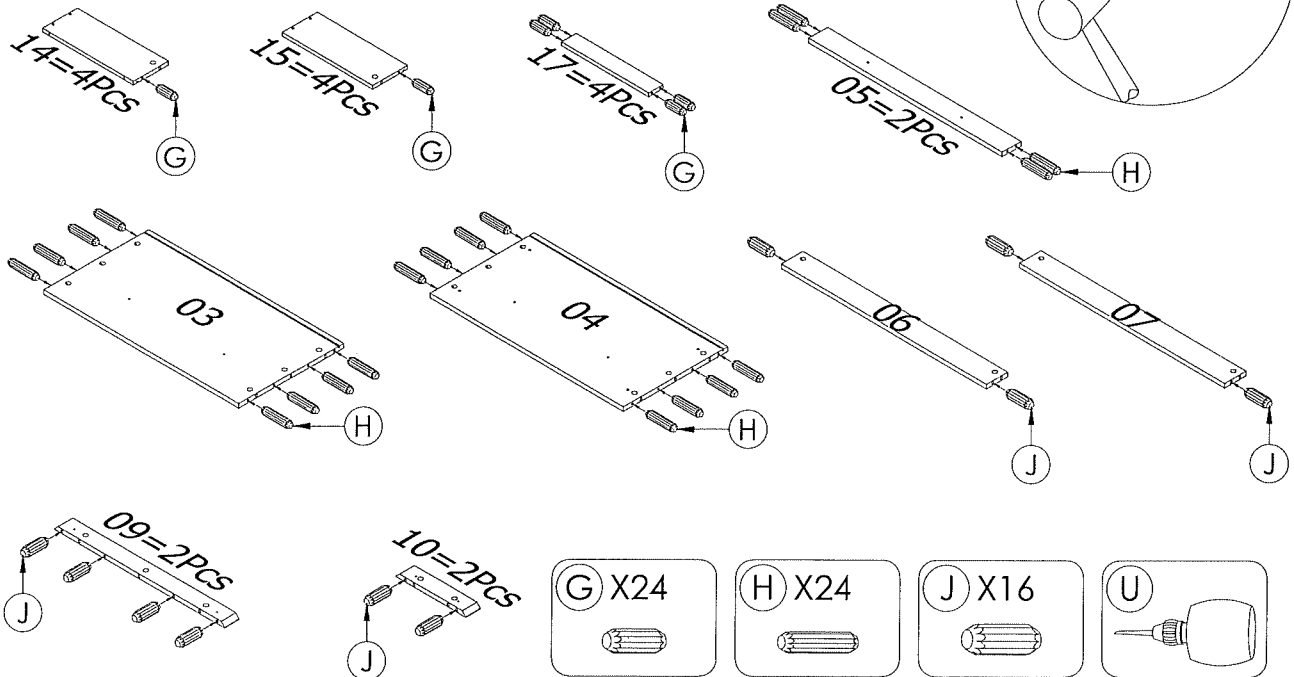


Use a Flat Screwdriver to turn the Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn only until it is snug (about one half a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt

## STEP 1

Apply a small amount of Glue (U) to the holes identified on each part below. Insert Wood Dowel (G, H or J) to each designated holes on each respective parts.

Use a Mallet to insert Wood Dowel, if necessary.

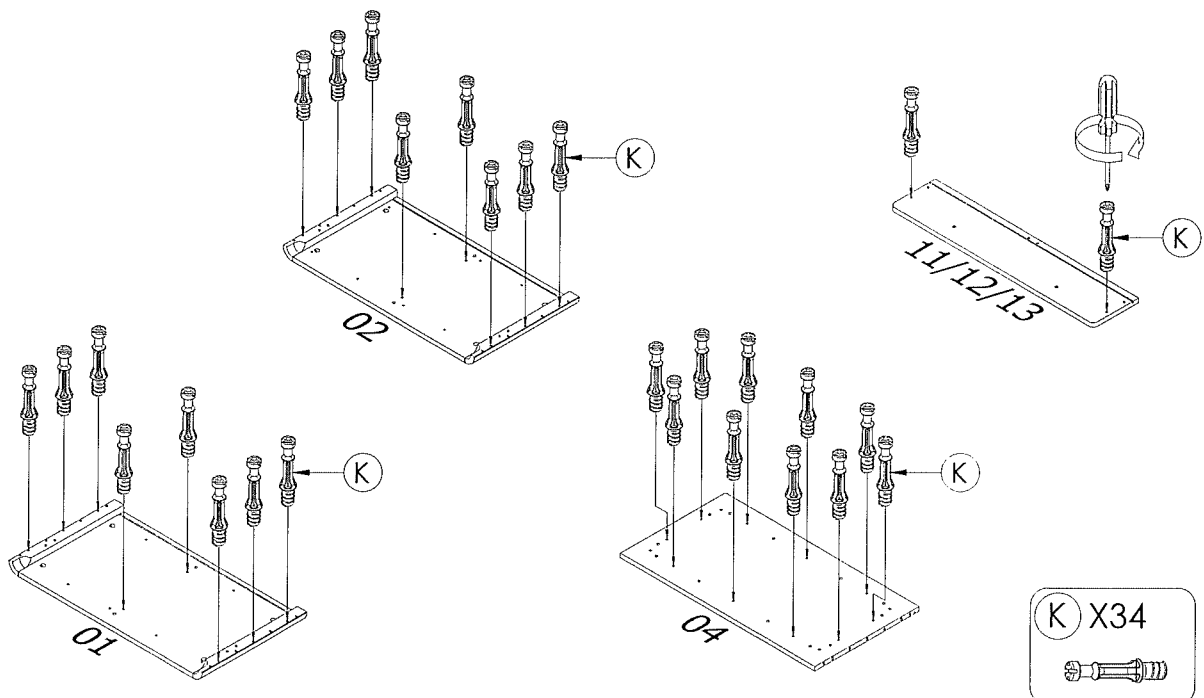


## STEP 2

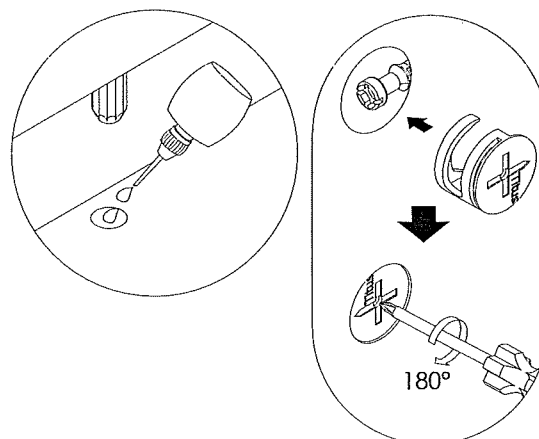
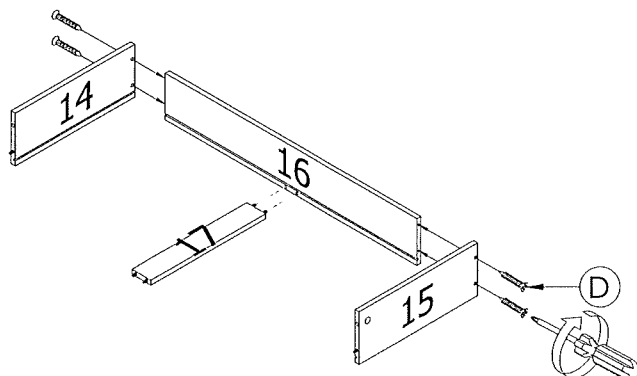
Insert Cam-bolt (K) into the holes of parts shown below.

Use a Phillips Screw driver to tighten Cam-bolts.

Refer to Page 4 on proper fastening of Cam-bolts.

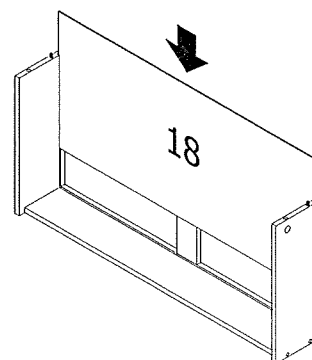


## STEP 3



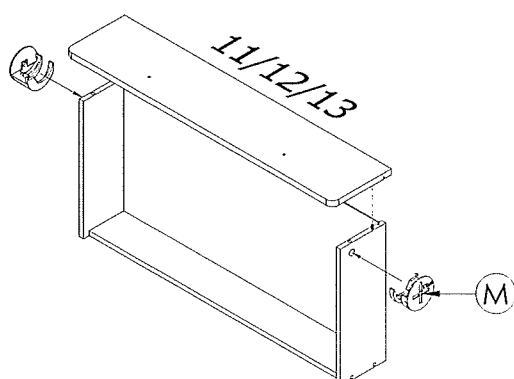
### Step 3A

Use Screw (D) to assemble Left & Right Drawers Sides (14 & 15) to Drawer Back (16) and attach Drawer Support (17) via wood dowels as shown. Use Phillips Screwdriver (not provided) to drive Screw (D).



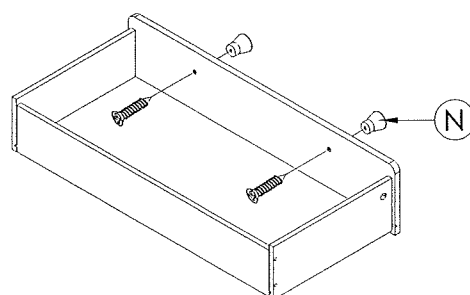
### Step 3B

Insert Drawer Bottom (18) via groove on 14, 15 & 16.



### Step 3C

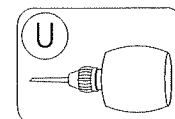
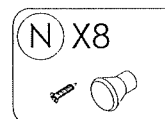
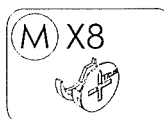
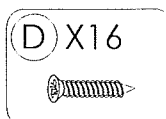
Install Drawer Front (11, 12 & 13) with Cam-bolts completed in Step 2. Check that wood dowels on Drawer Front. Use Cam-lock (M) to lock Cam-bolts on Drawer Front. Refer to Page 4 on proper fastening of Cam-lock.



### Step 3D

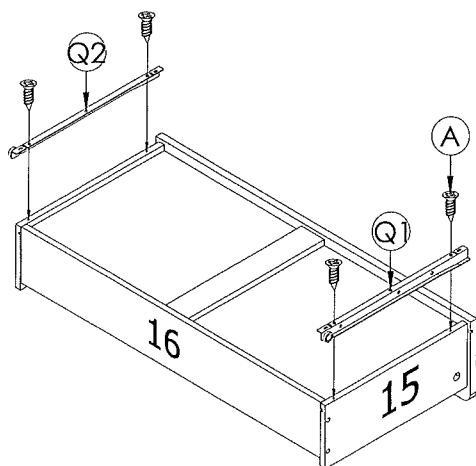
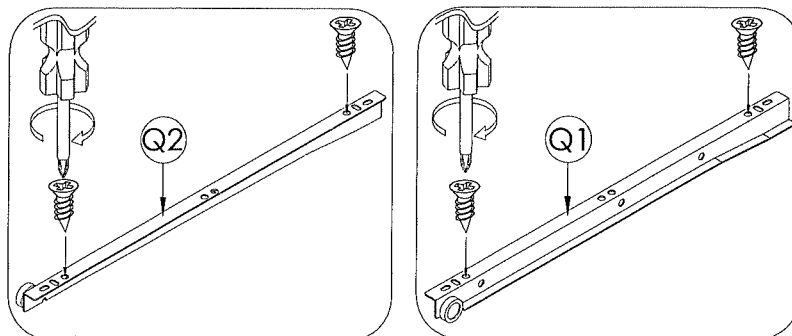
Fasten Handle (N) to Drawer Front with screw provided. Use Phillips Screwdriver to drive the screw.

**X4**



## STEP 4

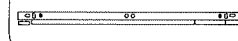
Position drawer with bottom-side up. Next place Drawer Slide DR (Q1) and DL (Q2) with roller end towards the Drawer Back (16). Align the holes on (Q1) or (Q2) to the pilot holes on Drawer Sides (14 & 15) and use Screw (A) to fasten.



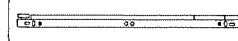
(A) X16



(Q1) X4



(Q2) X4

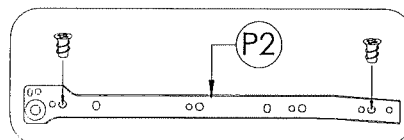
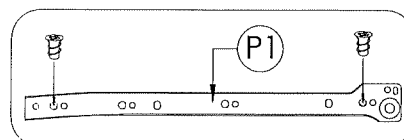


**X4**

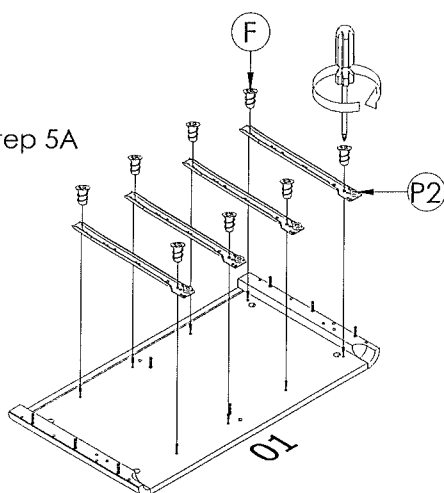
## STEP 5

Step 5A Install Drawer Slide CL (P2) to Side Panel Left (1).  
Step 5B Install Drawer Slide CR (P1) to Side Panel Right (2).

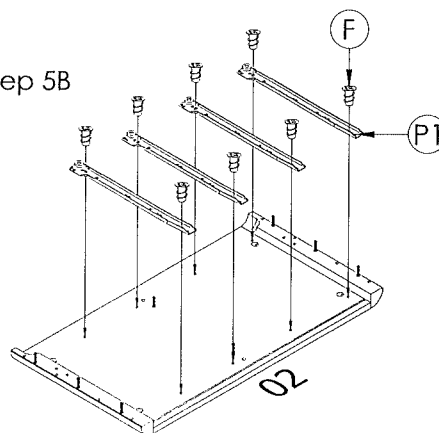
To install (P1) or (P2), first, use the drawing to orientate the placement of (P1) or (P2).  
Second, identify the pilot holes for screws (F).  
Third, place (P1) or (P2) to align the 2 pilot holes to the holes on (P1) or (P2) and fasten using screws (F).



Step 5A



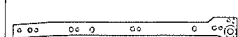
Step 5B



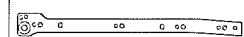
(F) X16



(P1) X4

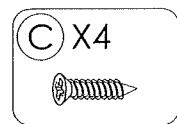
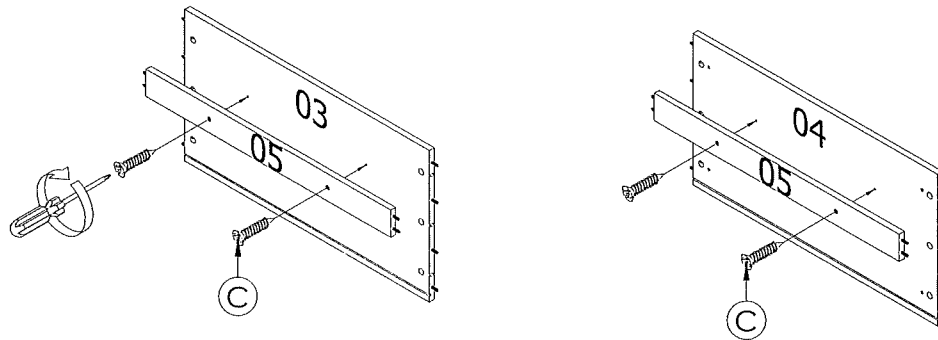


(P2) X4



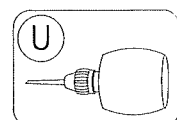
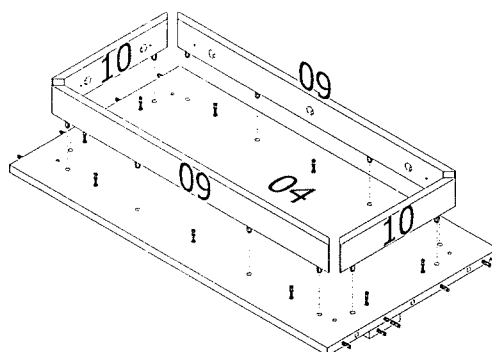
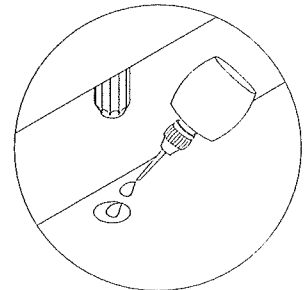
## STEP 6

Attach Top / Bottom Rail (5) to Top & Bottom Panel (3 & 4) with screw (C) as shown.



## STEP 7

Apply Glue (U) to the holes between the Cam-bolts on Bottom Panel (4). Next align and fit wood dowels on Front, Rear, Left & Right Bottom Rail Panel (9 & 10) to the holes on Bottom Panel (4).

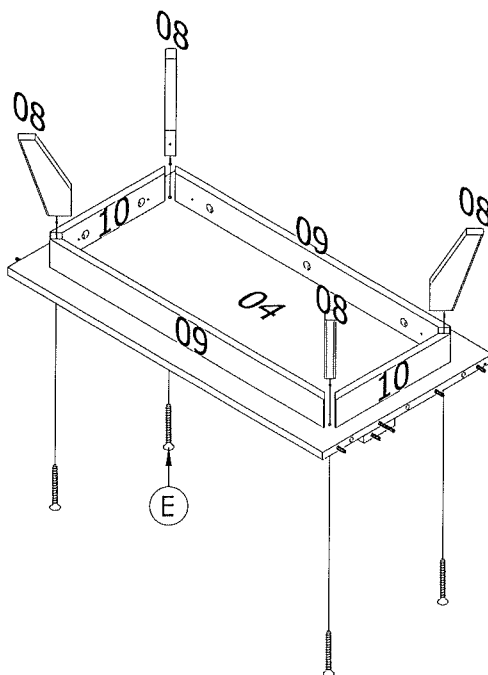




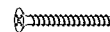
## STEP 8

Fit Wooden Leg (8) between panels (9) & (10) and use screw (E) to fasten Wooden Leg to Bottom Panel (4).

Note: For the purpose of illustration, Bottom Panel is positioned flat-down. It would be easier to install the leg with the help of another person holding and placing Bottom Panel to lie vertically along its long edge.

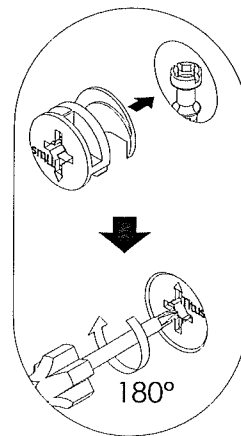
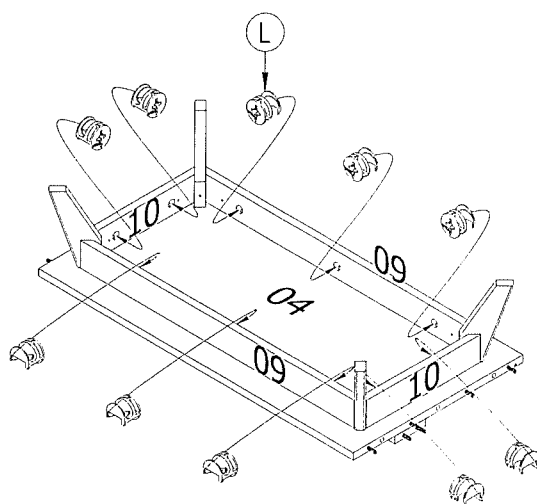


(E) X4



## STEP 9

On Front, Rear, Left & Right Bottom Rail Panel (9 & 10), insert Cam-locks (L) and turn clock-wise to lock the Cam-bolts.

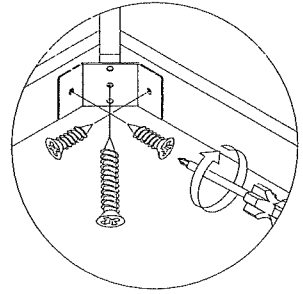
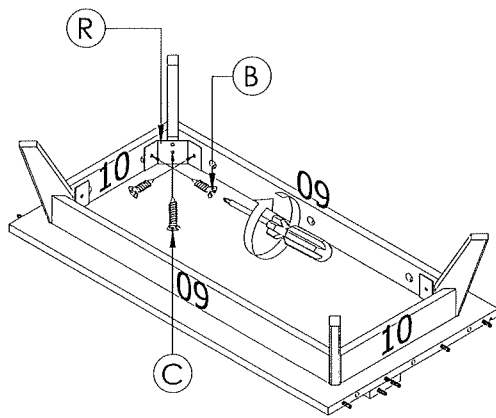


(L) X10



## STEP 10

Affix 5 holes Table Corner Bracket (R) to Wooden Leg (8) using Screw (C).  
Use screw (B) to fasten (R) to Front, Rear, Left & Right Bottom Rail (9 & 10).



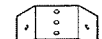
(B) X8



(C) X4



(R) X4



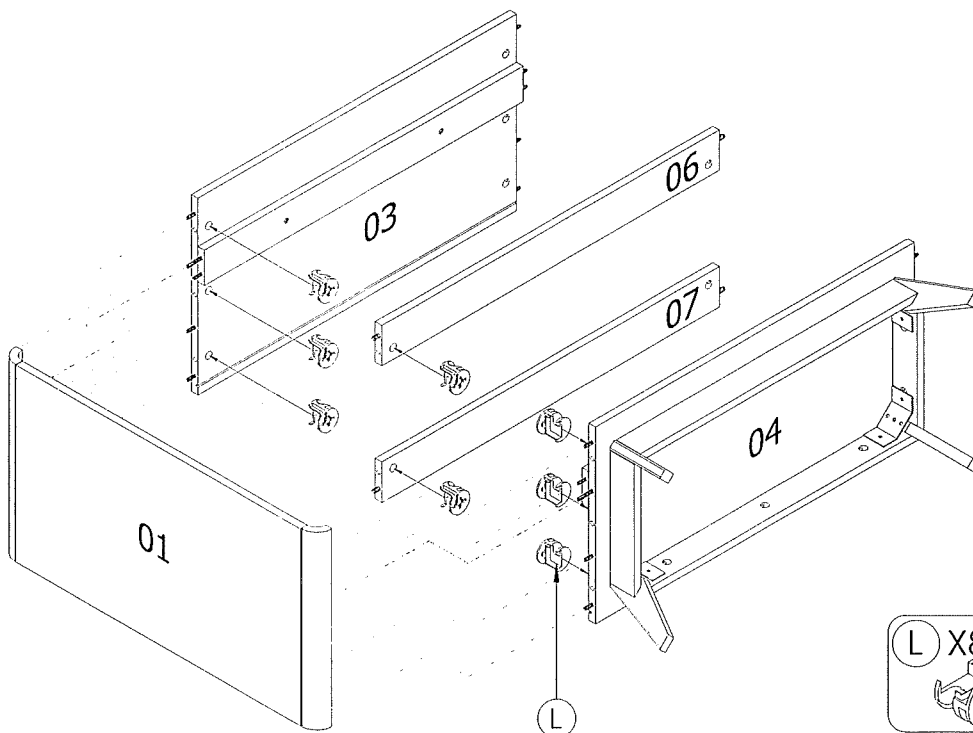
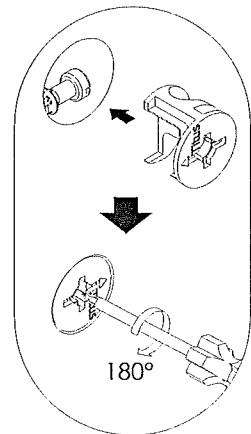
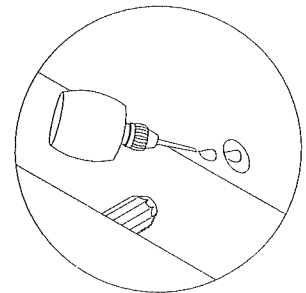
## STEP 11

Step 11A

Apply Glue (U) to the holes between the Cam-bolts on Side Panel Left (1).  
Next, align and insert Cam-bolts on Side Panel Left (1) to the holes on Top & Bottom Panels (3 & 4). Firmly attach Side Panel Left. Insert Cam-locks (L)  
and turn clock-wise to lock the Cam-bolts.

Step 11B

Attach Center Rail Panel Front & Rear (6 & 7) to  
Side Panel Left (1) and fasten with Cam-locks (L).



(L) X8

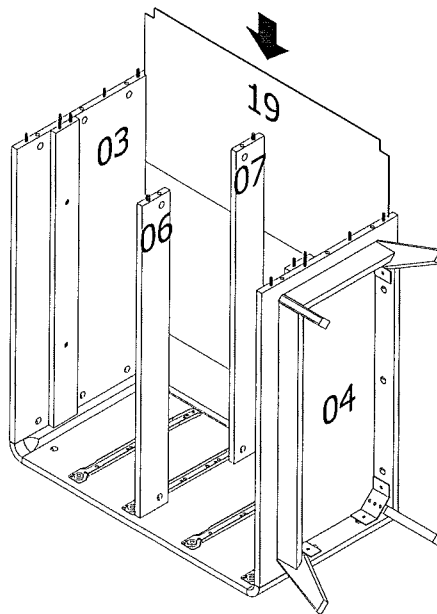


(U)



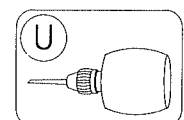
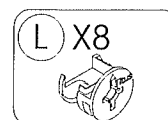
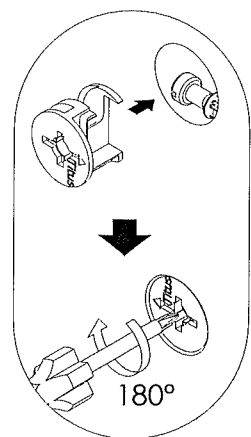
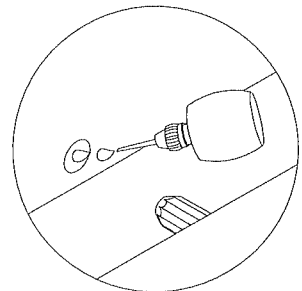
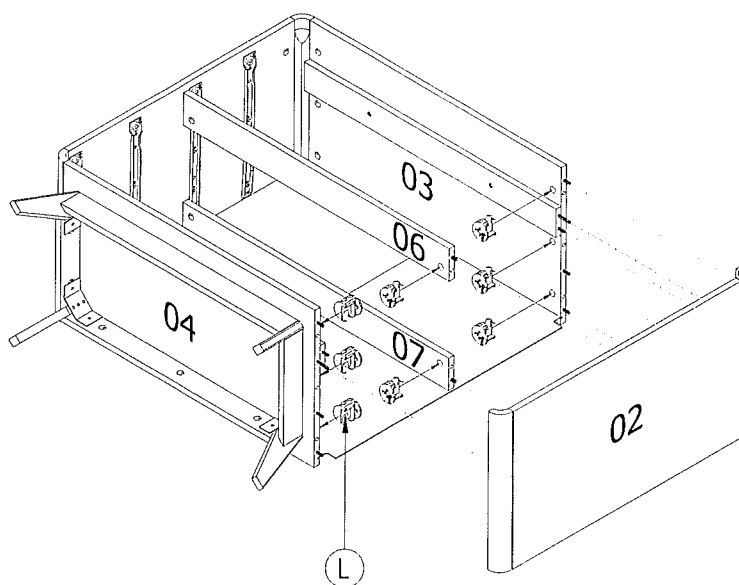
## STEP 12

Insert Back Panel (19) into the grooves on Top Panel (3) & Bottom Panel (4).



## STEP 13

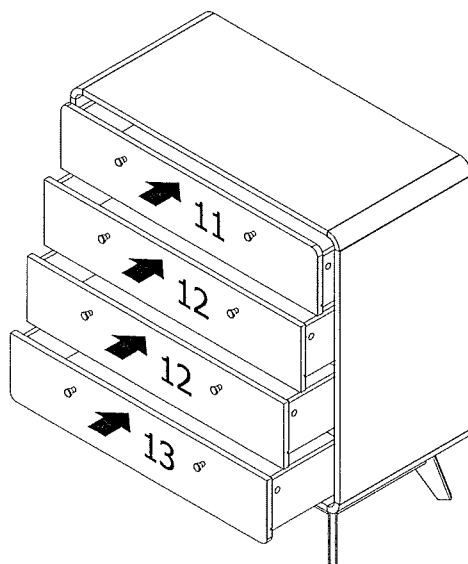
Apply Glue (U) to the holes between the Cam-bolts on Side Panel Right (2). Next, align and insert Cam-bolts on (2) to the holes on Top & Bottom Panels (3 & 4), and at the same time fit Center Rail Panel Front & Rear (6 & 7) to Side Panel Right (2) and check that Back Panel (19) fits into the groove. Firmly attach Side Panel Right (2) and insert Cam-locks (L) and turn clockwise to lock the Cam-bolts.



## STEP 14

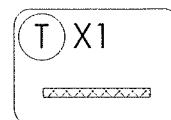
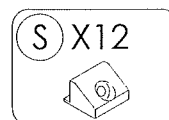
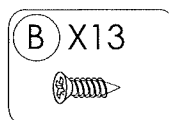
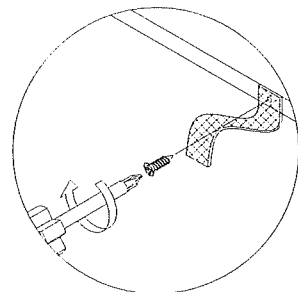
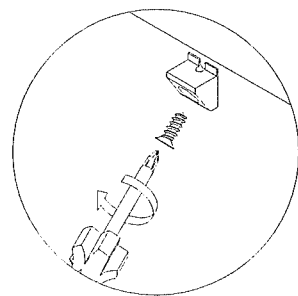
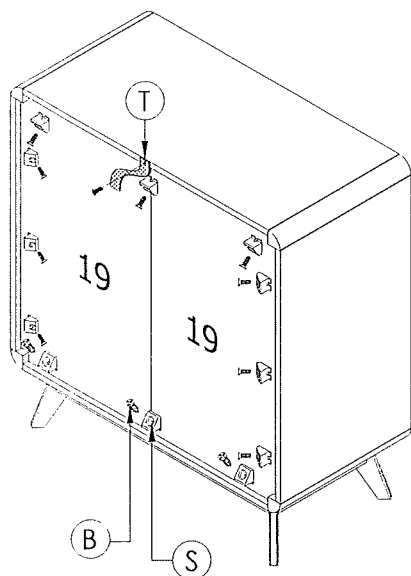
Insert Drawers to the Assembly.

To insert drawers, position rollers (on the drawer slide on each side of the drawer) above the rollers on Side Panel Left & Right. Lift the Drawer Front slightly upward and slide the rollers on the drawer into the drawer slide. Next, push the drawer in gently.



## STEP 15

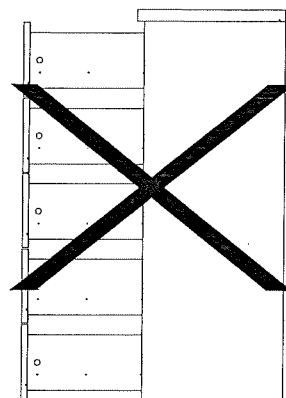
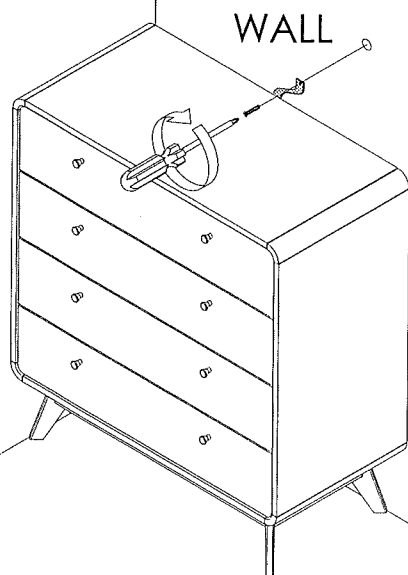
Affix Webbing Tape (T) to the back of Drawer Chest and Backply Stopper (S) to the Back Panel using Screw (B).



## STEP 16

### NOTE :

WALL PLUG & SCREW ARE NOT SUPPLIED WITH THIS PRODUCT AS DIFFERENT WALL MATERIALS REQUIRE DIFFERENT TYPES OF FIXING HARDWARE. YOU MUST USE SUITABLE FIXING HARDWARE FOR THE TYPE OF WALL YOU INTEND TO MOUNT THIS PRODUCT TO WALL.



### CAUTION :

PLEASE DO NOT FULLY OPEN DRAWERS SIMULTANEOUSLY AS IT WILL CAUSE THE DRAWER CHEST TO FALL DOWN.