

BUILD-UP OF CABINET

Tools required by the installer:

3/8" Drive ratchet and Extension

1/2" Sockets for above

1/2" Combo end wrench

2 and # 3 Phillips screwdriver

Electric drill/ driver

1/8" & 3/16" Drill bits

Speed Square

Prior to installation of the table please check for damaged or missing parts. The assembly hardware is packed according to the steps below to facilitate the cabinet assembly.

STEP 1 ASSEMBLE THE CABINET

- 1.1 Lay the cabinet panels upside down on a clean, flat, level surface.
- 1.2 Loosely assemble the leg and beam bracket to cabinet panels.

STEP 2 ATTACH BEAMS

- 2.1 Place beams in beam brackets.
- 2.2 Use bolt, square washer, round washer and nut from hardware pack to fasten beam to beam bracket.
- 2.3 Using a square pull the beam flush with the top of the cabinet while making sure the bottom of the beam is resting fully on the bracket.
- 2.4 Tighten beam to the bracket and then tighten the bracket to the cabinet
- 2.5 Using corner as a guide for cabinet, place in position to position cabinet panels. Tighten bolts in leg brackets. Repeat for all corners.

STEP 3 INSTALLING TRIM CORNERS

- 3.1 Using #2 Phillips screwdriver, attach screws to corners thru screw top and bottom holes in leg bracket. **(DO NOT USE POWER TOOLS)** Tighten until snug.

Step 4 INSTALLING SLATE BLOCKS

- 4.1 Attach slate blocks to cabinet using bolt and washer from hardware pack. Make sure block is flush or just below cabinet. If washer is above cabinet use hammer and tap it down.

Hardware

Step 1

4	Leg Brackets	LEG KG
4	Beam Brackets	NE90702.25.10
36	5/16 18 x 3/4" Bolt	NU3960.11.11

Step 2

4	5/16" Dome Beam Washer	NE3648.10.10
4	5/16" x 7/8" Washer	W56USSHT ZN
4	5/16" - 18 x 3 1/2" Bolt	BHH561889GA ZN
4	5/16" – 18 Nut	HN5618 ZN

Step 3

8	#8 – 15 x 2" Screw	NU0099.10.10
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Step 4

16	5/16" – 18 x 2" Bolt	BHH561851GA ZN
16	11/32" x 5/16" Washer	W56SAE ZN

HOME INSTALLATION INSTRUCTIONS

Tools required by the installer:

Socket wrench 1/2", 9/16"

End wrench 1/2", 9/16"

Phillips screwdriver, #2 & #3

Staple gun to apply felt

½" Drive flex T handle

9/16" Socket (1/2" drive)

3' or 4' Spirit level

Prior to installation of the table please check for damaged or missing parts. The hardware is packed in several different packets. It is suggested that you retain the bolts in their respective packets for ease of installation.

STEP 1 ATTACHING THE LEGS TO THE MAIN CABINET

- 1.1 Turn the cabinet upside down on the floor. (Note: DO NOT pick up table by the wings, they may break off.)
- 1.2 Install the hanger bolt in the legs.
TIP: Jam 2 nuts together on the machine screw end of the hanger bolt and seat to the proper depth in the leg. A long handled wrench, such as the flex-T socket handle will make this easier. Ideally, an electric impact wrench with a 9/16" socket could be used. You may choose to install the hanger bolts in the warehouse before going out to install the table.
- 1.3 Place leg pads on leg if required. Place the 4 legs in position and loosely bolt in place with the nuts and washers provided.
- 1.4 Having placed all these components in position, align them so that all joints close tightly. Tighten the bolts ensuring that the joints remain closed.
- 1.5 Set the cabinet up on its legs.
- 1.6 Install the wood screws through the leg bracket holes into the legs and tighten. (Pre-drill with a 5/32" bit.)

STEP 2 LEVELING THE TABLE & INSTALLING THE SLATE

- 2.1 Place the cabinet in the desired location in the room.
- 2.2 Level the cabinet to the floor, shimming under the legs.
- 2.3 Set the 3 slate pieces in place and pre drill the slate screw holes into the wings with a 3/16" drill bit. Level the table and slate combination with a spirit level both lengthwise and cross wise, shimming as necessary.

- 2.4 Fasten the slate to the wings using the screws provided.
- 2.5 Fill the joints and install the bed cloth.

STEP 3 ASSEMBLING THE CUSHION RAILS & POCKETS

- 3.1 Remove the packaging from the cushion rails and apply the billiard fabric to the cushion rails.
Note: This step may have been completed before the table was delivered.
- 3.2 Lay out all the rails upside down and install the pockets using the bolts supplied. Keep the rail/pocket joint as tight as possible.
- 3.3 Having bolted the U frame rails together turn the rail and pocket assembly right side up and place on the table.
Caution: Be very careful at this point to avoid cracking a rail.

STEP 4 INSTALLING THE CUSHION RAIL / POCKET ASSEMBLY

- 4.1 Align the rail/pocket assembly and loosely bolt it to the slate surface using the bolts and dome washers provided.
- 4.2 Align the rail/pocket assembly to the slate and tighten the bolts by hand. **(No power tools please!)**
WARNING: Do not over tighten!

STANDARD TABLE HOME INSTALLATION HARDWARE

Step 1

1.2

4	3/8" – 16 x 5" Lag Bolt	NU2446.12.10
4	3/8" Dome Leg Washer	NE3649.10.10
4	3/8" – 16 Nut	HN3816 ZN
8	#12– 11 x 1-3/4" Screws	NU0097.10.10

Step 2

2.4

Slate Installation Screws

17	#14 – 10 x 2-1/2" Screws	NU3940.10.11
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Step 3

3.2

Pocket Hardware

12	5/16"– 18 x 1" Bolt	BFHMS561825CRII ZN
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Step 4

4.2

Cushion Rail Hardware

18	3/8"– 16 x 2" Bolt	BHH381651GA ZN
18	3/8" Dome Rail Washers	NE3527.10.10