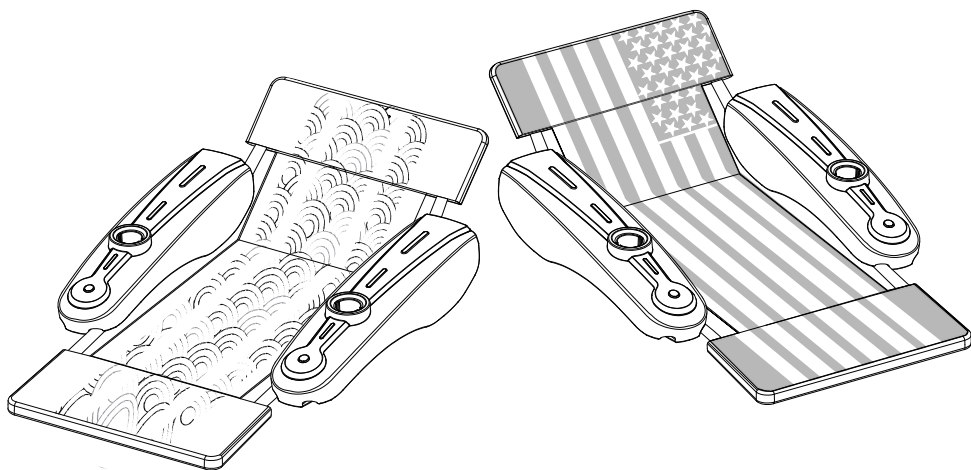




## POOL FLOATING LOUNGE CHAIR

SKU: 90137 / 90177 / 90178



## ASSEMBLY AND USER'S GUIDE



**Read all safety warnings and instructions.**  
**Failure to follow the warnings and instructions may result in serious injury. Save all warnings and instructions for future reference.**

90137

90177

90178



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## CUSTOMER SERVICE

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### *Customer Service and Technical Support*

**Phone:** (909) 628-0880

**Email:** [customer@xtremepowerusa.com](mailto:customer@xtremepowerusa.com)

**Hours of Operation:** Monday – Friday, 9AM – 4PM (CST)

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# IMPORTANT SAFETY INSTRUCTIONS

## IMPORTANT SAFETY INSTRUCTIONS

This guide provides instructions for installing and using the Pool Floating Chair. If you have any questions about the equipment, please contact XtremepowerUS.

This guide contains important information about safely installing and operating this product. After installation, make sure to share this information with the owner/operator or leave it with them for their reference.

### *Legends and Symbols*

When you come across the safety-alert symbol on your equipment or in this manual, pay attention to the following signal words and remain vigilant about the potential for personal injury.

 **DANGER:** Ignoring these hazards can result in death, severe personal injury, or significant property damage.

 **WARNING:** Indicates potential hazards that can result in severe personal injury, death, or significant property damage. Ignoring these warnings presents a real danger.

 **CAUTION:** Indicates potential hazards that can result in minor or moderate personal injury, property damage, or actions that are unpredictable and unsafe. Ignoring these cautions presents a potential hazard.

 **NOTE:** This label indicates important special instructions that are not directly related to hazards.

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### USE OF NON-XTREMEPOWERUS REPLACEMENT PARTS VOIDS WARRANTY

**ATTENTION INSTALLER:** This manual contains vital information regarding the installation, operation, and safe use of this product. It is essential to provide this manual to the end user of the product. Failure to read and follow all instructions could lead to severe injuries.

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 **DANGER:** Failure to comply with all instructions and warnings may lead to severe bodily injury or even death. For optimal safety and functionality, it is advisable to have the product installed and serviced by a certified service professional. Prior to using this product, installers, operators, and owners must carefully review these warnings and all instructions provided in the owner's manual. It is essential to leave these warnings and the owner's manual with the owner for their reference and safety.

 **WARNING:** For safety reasons, children should not be allowed to use this product. Packing materials and plastic bags are not toys. Keep them away from children to prevent the risk of suffocation.

# IMPORTANT SAFETY INSTRUCTIONS

## GENERAL SAFETY INFORMATION

### DANGER

By adhering to these guidelines, you can prevent accidents and maximize the durability of the product.

- **Weight Limit:** Do not exceed the maximum weight capacity 250 lbs per floating lounge chair. Do Overloading may cause tipping or damage.
- **Proper Use:** Always follow the manufacturer's instructions for proper usage to ensure safe and effective operation.
- **Adult Supervision Required:** Always supervise children, inexperienced swimmers, and individuals with limited mobility while using the pool floating chair.
- **Not a Life-Saving Device:** This product is for leisure purposes only and is not a substitute for a life vest or flotation device. It does not provide protection against drowning.
- **Skill Level:** Users should have basic swimming skills and confidence in water before using the chair.
- **Usage Restrictions:** This pad is not designed to function as a step ladder or for any use outside its intended purpose as a spa base.

### WARNING

- **Child Safety:** Do not allow children to use this item unsupervised.
- **Condition of Equipment:** Inspect the pad regularly. Cease use immediately if any parts are missing, broken, or worn. Ensure all necessary repairs and replacements are completed before reuse.



### CAUTION

- **Flat Surface Entry:** Always enter the pool floating chair from the shallow end or a stable, flat surface to avoid tipping.
- **Balance Carefully:** Distribute your weight evenly when sitting in or exiting the chair to prevent tipping over.
- **Avoid Sharp Objects:** Keep the chair away from sharp objects, rough pool edges, or abrasive surfaces that could cause punctures.
- **Deep Water:** Avoid using the floating chair in deep or open water areas such as oceans, rivers, or unsupervised pool zones.

### NOTE

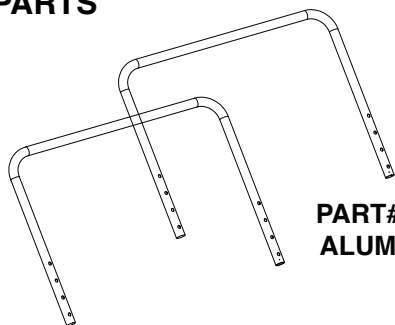
Following these steps will help maintain the durability and reliability of your floating chair.

- **Assembly:** Firmly secure all connectors before using the pad to prevent structural instability and ensure proper alignment of all components.
- **Pre-Use Inspection:** Before each use, recheck all connectors to ensure they are properly secured. Conduct a detailed inspection every use to verify the integrity of the connectors and confirm the continued safety and functionality of floating chair.
- **Instruction Retention:** Retain these instructions for future reference to ensure proper use and maintenance over time.-

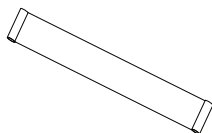
# OVERVIEW (PRODUCT INFORMATION)

## PACKAGE CONTENTS

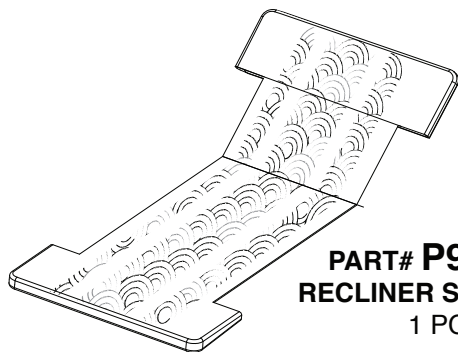
### PARTS



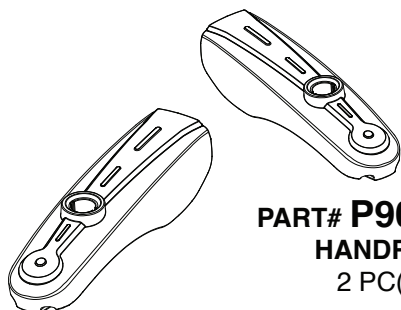
**PART# P90137-1**  
**ALUMINUM FRAME**  
2 PC(S)



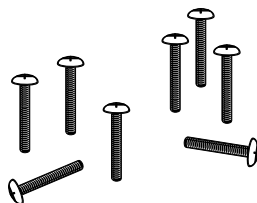
**PART# P90137-2**  
**RECLINER SEAT SUPPORT**  
1 PC(S)



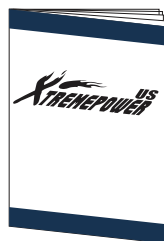
**PART# P90137-3**  
**RECLINER SEAT COVER**  
1 PC(S)



**PART# P90137-4**  
**HANDRAIL**  
2 PC(S)

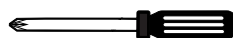


38MM  
**PART#: P90137-5**  
**SCREW 12#-24UNC**  
8 PC(S)



**INSTRUCTION**  
**MANUAL**  
1 PC(S)

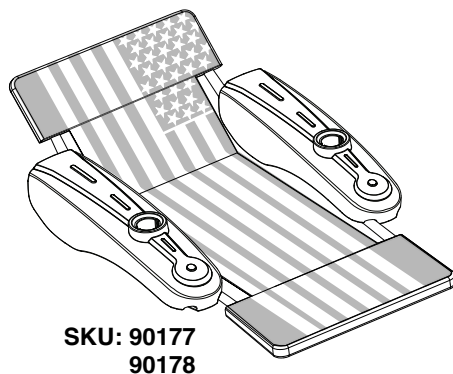
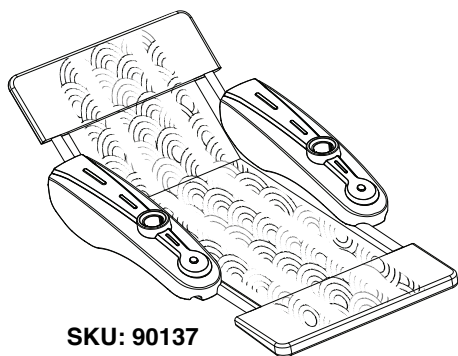
## TOOLS REQUIRED



**PHILLIPS HEAD**  
**SCREWDRIVER**

# OVERVIEW (PRODUCT INFORMATION)

## OVERVIEW (PRODUCT INFORMATION)



## INTRODUCTION

The XtremempowerUS Pool Floating Lounge Chair is a versatile and relaxing accessory designed to enhance your poolside experience. Crafted for comfort and convenience, it allows users to float effortlessly on the water while lounging in a seated position. Whether you're basking in the sun, reading a book, or enjoying a refreshing drink, the pool floating chair provides the perfect balance of buoyancy and support.

Made from durable, high-quality materials, the floating lounge chair is designed to withstand regular use in chlorinated pools, saltwater environments, and calm waters. Its lightweight and portable design ensures easy inflation, deflation, and storage, making it ideal for home pools, vacations, or trips to the beach. Engineered with safety and comfort in mind, the pool floating chair offers stability to minimize tipping while providing ergonomic support for your back and arms. Its user-friendly design accommodates individuals of various sizes, ensuring an enjoyable and relaxing experience for all.

Whether for leisure, recreation, or simple relaxation, the pool floating chair is the ultimate addition to your pool gear, providing endless fun and tranquility in the water.

## SPECIFICATIONS

|                          |                               |
|--------------------------|-------------------------------|
| <b>MODEL</b>             | 90137 / 90177 / 90178         |
| <b>PRODUCT DIMENSION</b> | 62 INCH x 40 INCH x 18.5 INCH |
| <b>PRODUCT WEIGHT</b>    | 19.5 LBS                      |
| <b>MATERIAL</b>          | UV RESISTANT PVC              |
| <b>WEIGHT CAPACITY</b>   | 250 LBS                       |

# ASSEMBLY

## ASSEMBLY INSTRUCTION

### STEP 1

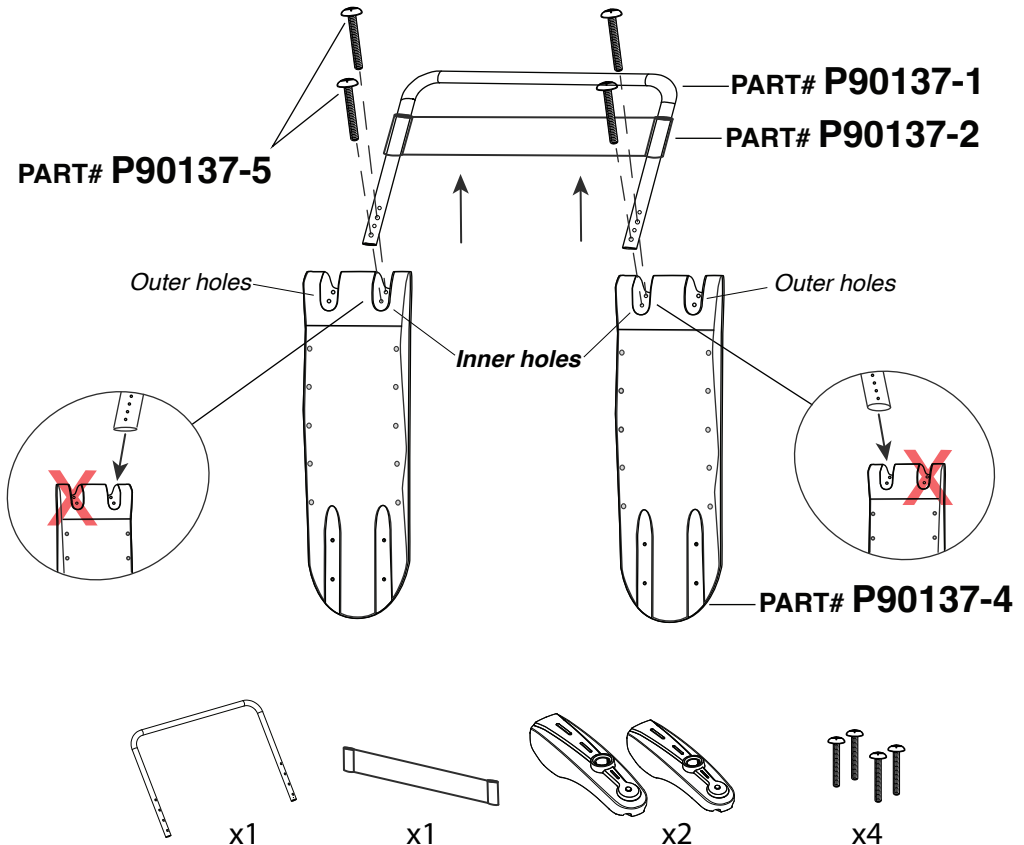
### Install the Recliner Seat Support and Handrails

**Place the Recliner Seat Support:** Insert the Recliner Seat Support (PART# P90137-2) through the Aluminum Frame (PART# P90137-1). Ensure the Recliner Seat Support surface is flat and properly inserted into both tubes of the Aluminum Frame.

**Align the Handrail:** Position the Aluminum Frame (PART# P90137-1) so it aligns with the inner holes of the Handrail (as shown in the image below).

**Secure the Frame:** Fasten the Aluminum Frame using PART# P90137-5.

**Repeat for the Second Handrail:** Repeat the alignment and securing process for the second Handrail. Double-check that the Aluminum Frame aligns with the inner holes and not the outer ones. (as show in the image below).



# ASSEMBLY

## STEP 2

### Attach the Recliner Seat Cover

**Place the Recliner Seat Cover:** Position the Recliner Seat Cover (PART# P90137-3) onto the Aluminum Frame. Ensure the Recliner Seat Cover surface is flat.

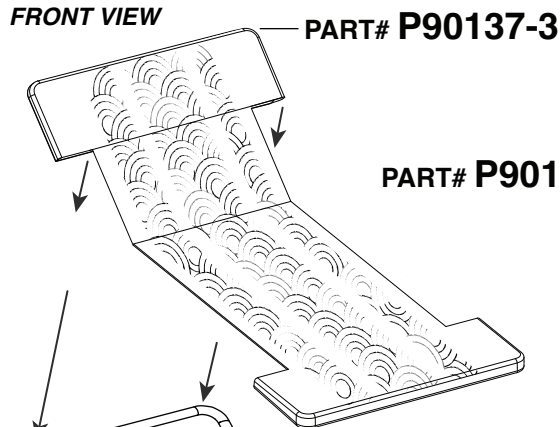
**Insert the Aluminium Frame:** Properly insert the Aluminum Frame into the top pocket of the Recliner Seat Cover.



#### NOTE

Follow the provided image to confirm correct positioning and assembly.

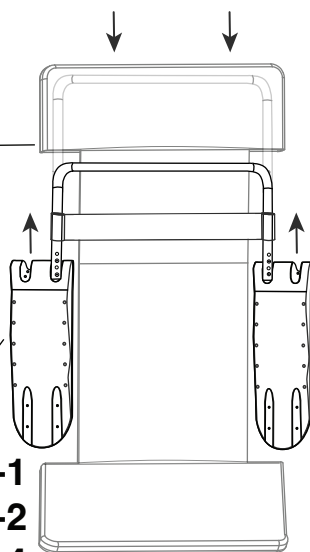
*FRONT VIEW*



PART# P90137-3

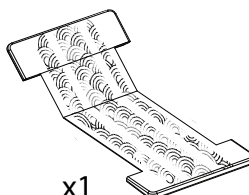
PART# P90137-3

*BACK VIEW*



PART# P90137-1  
P90137-2  
P90137-4

PART# P90137-1  
P90137-2  
P90137-4



x1

# ASSEMBLY

## STEP 3

### Attach Aluminum Bottom Frame

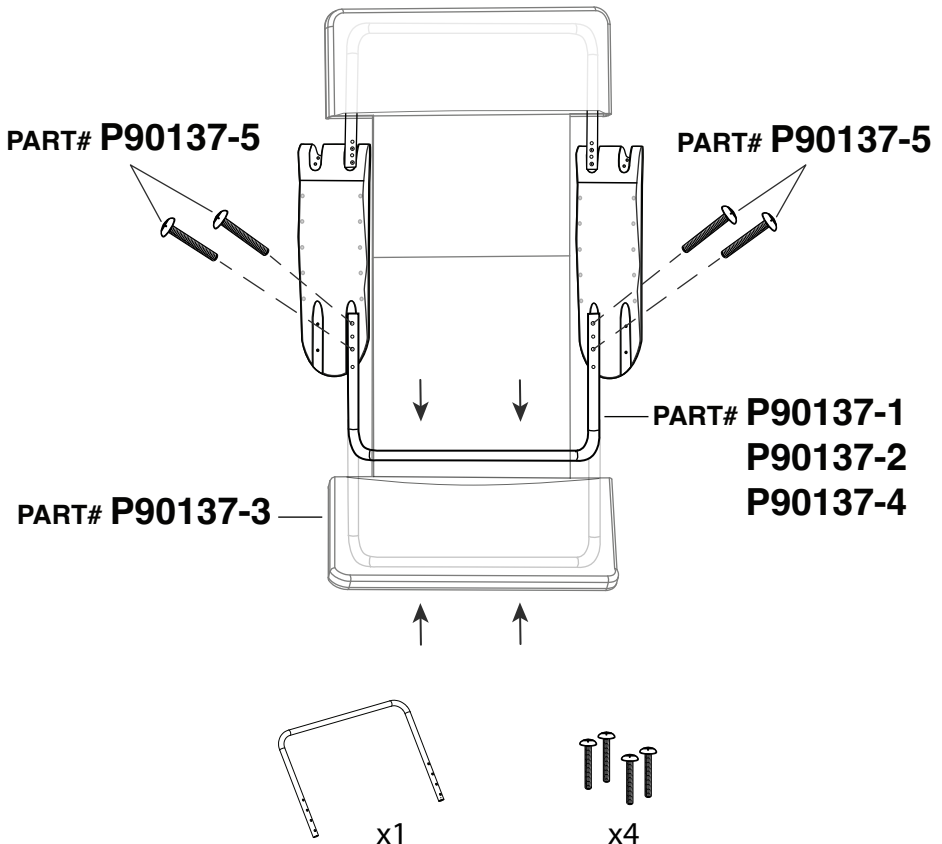
**Place the Bottom Aluminum Frame:** Insert the bottom Aluminum Frame into the bottom pocket of the Recliner Seat Cover.

**Align with the Handrail:** Ensure the Aluminum Frame is properly aligned with the inner holes of the Handrail (as shown in the image below).

**Secure the Frame:** Fasten the Aluminum Frame to the Handrail using PART# P90137-5.

 **NOTE** Verify that all parts are stable and securely attached.

**BACK VIEW**



## STEP 4

### Final Inspection

**Double-Check Connections:** Ensure the Recliner Seat Cover is securely connected and properly aligned.

**Water Surface Verification:** Ensure the water surface is level and free of any misalignments.

*Ensure the weight does not exceed the manufacturer's specified weight limit.*

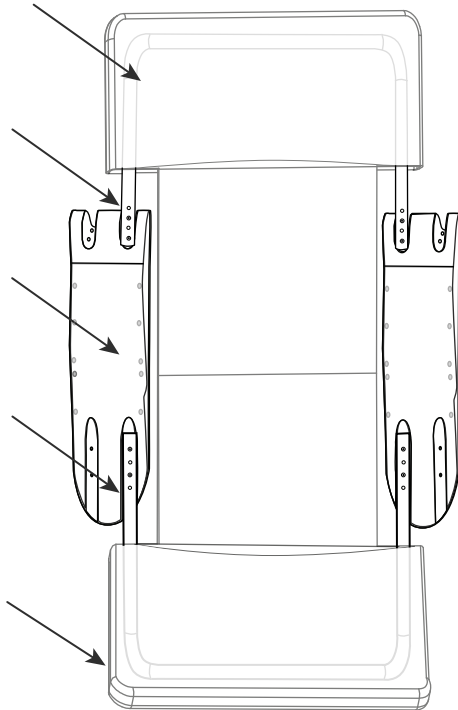
*Ensure handrails are properly aligned and attached without any movement.*

*Ensure Aluminum Frame secure onto the Inner Holes of the Handrail.*

*Ensure all components are properly aligned and securely fastened.*

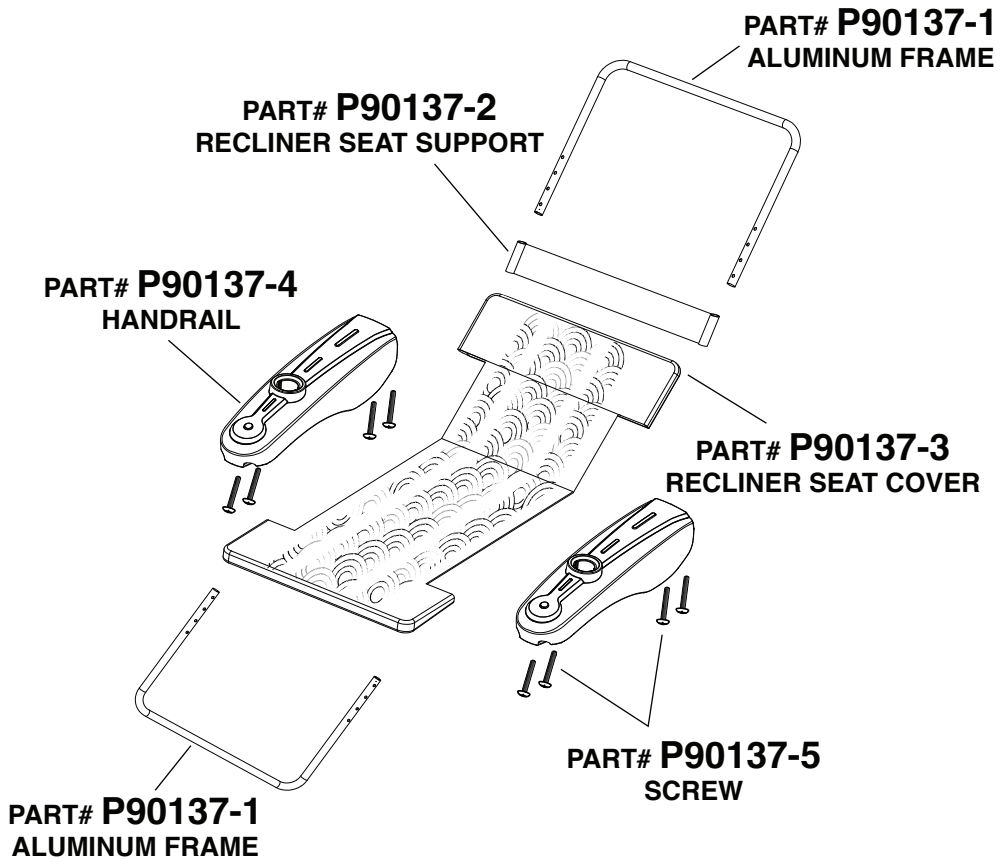
*Ensure Recliner Seat Fabric is evenly tensioned, free of wrinkles, and securely attached to the frame.*

**BACK VIEW**



# REPLACEMENT PARTS

## REPLACEMENT PARTS PARTS DIAGRAM



| PART#    | PART#    | PART#    | DESCRIPTION                            | QTY |
|----------|----------|----------|----------------------------------------|-----|
| P90137-1 | P90177-1 | P90178-1 | ALUMINUM FRAME                         | 2   |
| P90137-2 | P90177-2 | P90178-2 | RECLINER SEAT SUPPORT                  | 1   |
| P90137-3 | P90177-3 | P90178-3 | RECLINER SEAT COVER                    | 1   |
| P90137-4 | P90177-4 | P90178-4 | HANDRAIL                               | 2   |
| P90137-5 | P90177-5 | P90178-5 | SCREW 12#-24UNC (Length 38MM) 8PCS SET | 1   |

## DISCLAIMER

### ***PLEASE READ THE FOLLOWING CAREFULLY***

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The manufacturer and/or distributor have provided the parts list and assembly diagram in this manual for reference purposes only. They do not make any representation or warranty to the buyer that they are qualified to make repairs to the product or replace any parts of the product. In fact, the manufacturer and/or distributor expressly state that all repairs and parts replacements should be undertaken by certified and licensed technicians, and not by the buyer.

The buyer assumes all risk and liability arising from their repairs to the original product or replacement parts or arising from their installation of replacement parts. It is strongly advised that qualified professionals handle any repairs or replacements to ensure safety and proper functioning of the product. Improper installation and operation may result in injury, property damage, or voiding of warranty. The manufacturer and/or distributor shall not be held responsible for any accidents, damages, or malfunctions resulting from the buyer's installation and operation of the product. It is essential to follow all safety guidelines and recommendations provided in this manual and to seek professional assistance if unsure about the installation or operation procedures.

---

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