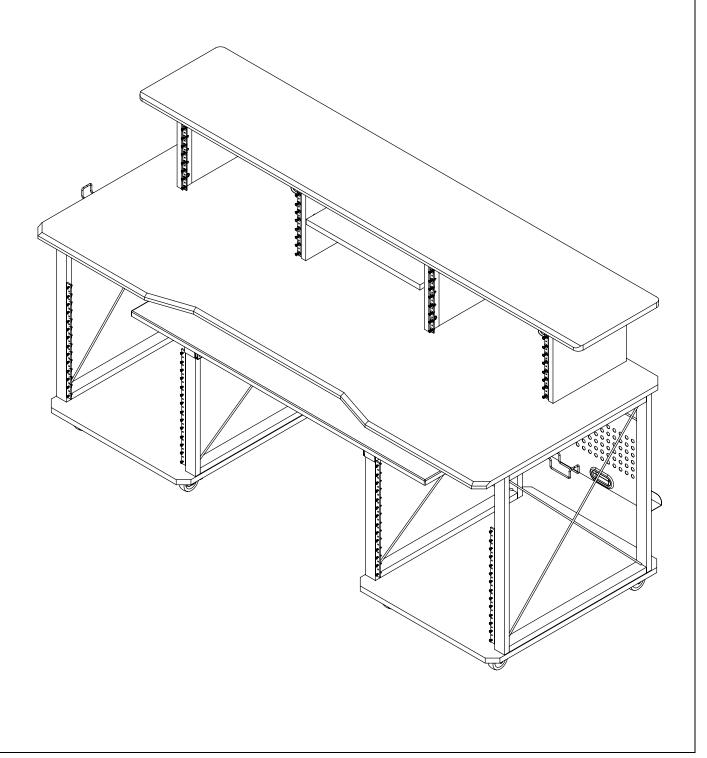
ASSEMBLY INSTRUCTION

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.



** Do not fully tighten screws until fully assembled ***

	COMPONENT PARTS				
DESCRIPTION	PART NAME	QTY(PCS)			
1	DESKTOP	1			
2	BOTTOM SHELF	2			
3	TOP SHELF	1			
4	KEYBOARD SHELF	1			
(5)	OUTSIDE PANEL-L	1			
6	INSIDE PANEL-L	1			
7	INSIDE PANEL-R	1			
8	OUTSIDE PANEL-R	1			
9	MIDDLE SHELF	1			
10	WOOD PANEL	1			
11)	OUTSIDE FRAME-L	1			

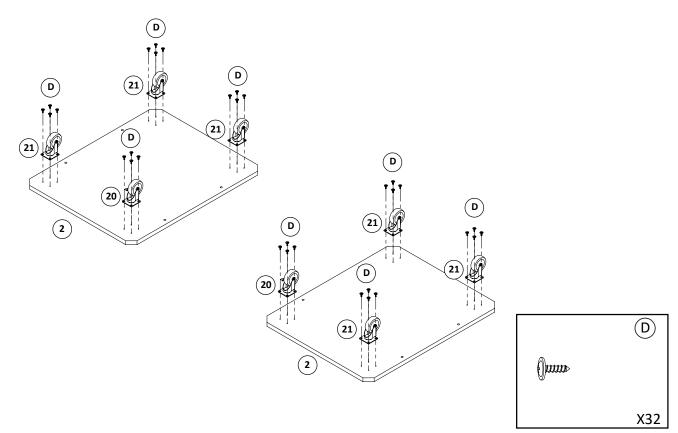
12)	INSIDE FRAME-L	1
13)	INSIDE FRAME-R	1
14)	OUTSIDE FRAME-R	1
(15)	REAR PANEL	1
16)	SHELF SLIDER SET	1
17)	KEYBOARD SLIDER SET	1
18)	BRACKET	2
19	HEADSET HOLDER	2
20)	LOCKING CASTERS	2
21)	NON-LOCKING CASTERS	6
22)	GROMMET	2
23)	CORD CLIP	3

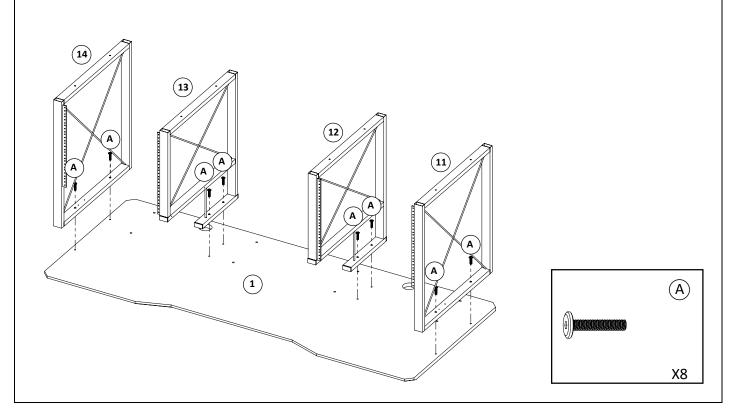
HARDWARE REQUIRED

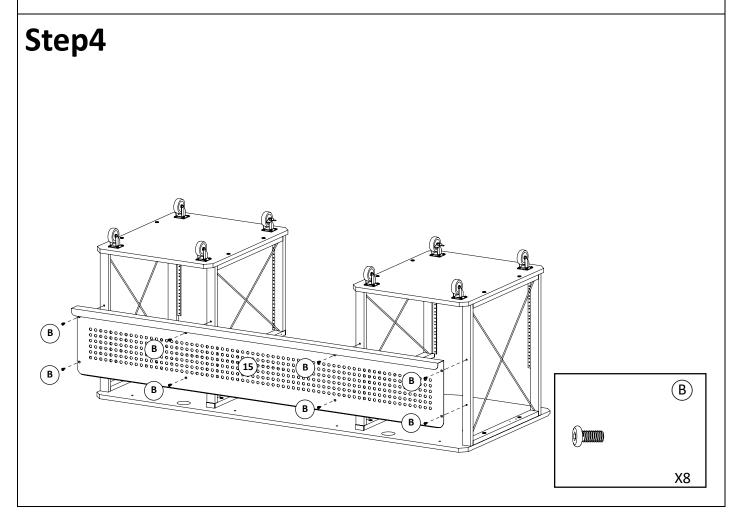
(A)		ALLEN BOLT	M6X32MM	16	PCS
B ()		ALLEN BOLT	M6X12MM	8	PCS
C ()		ALLEN SCREW	M6X50MM	8	PCS
		PHILLIPS SCREW	M4X15MM	56	PCS
		PHILLIPS SCREW	M4X12MM	8	PCS
		CAM BOLT		8	PCS
G	7	CAM LOCK		8	PCS
H family)))))	PHILLIPS BOLT&WASHER	M5X19MM	100	PCS
		ALLEN WRENCH		1	PCS

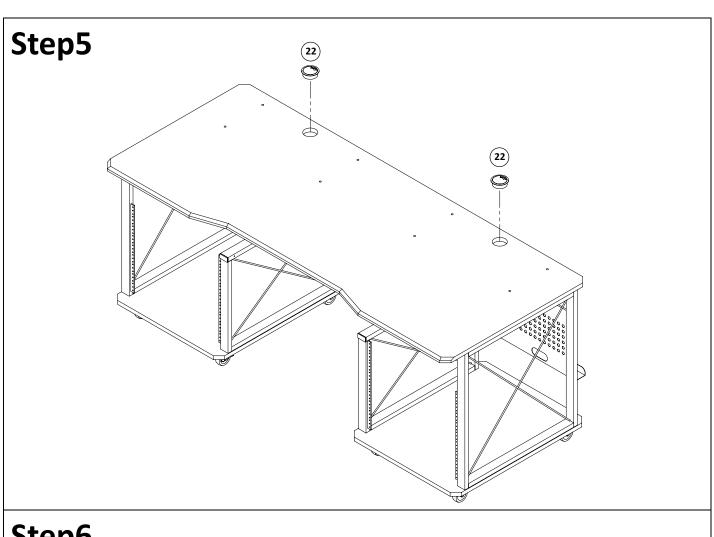
Attention

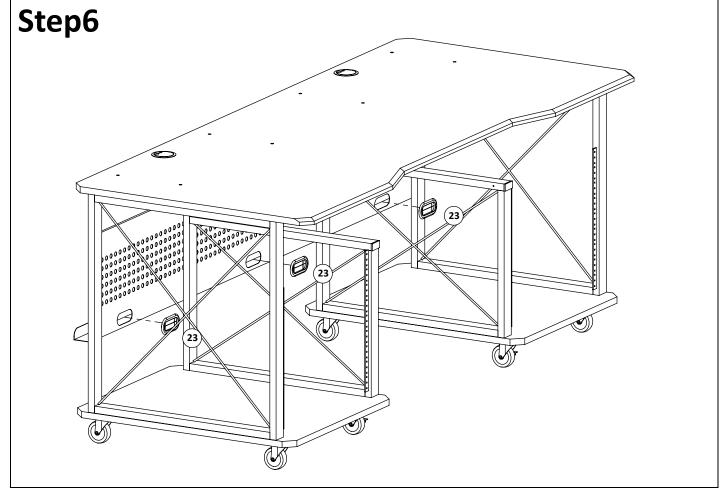
^{***}Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

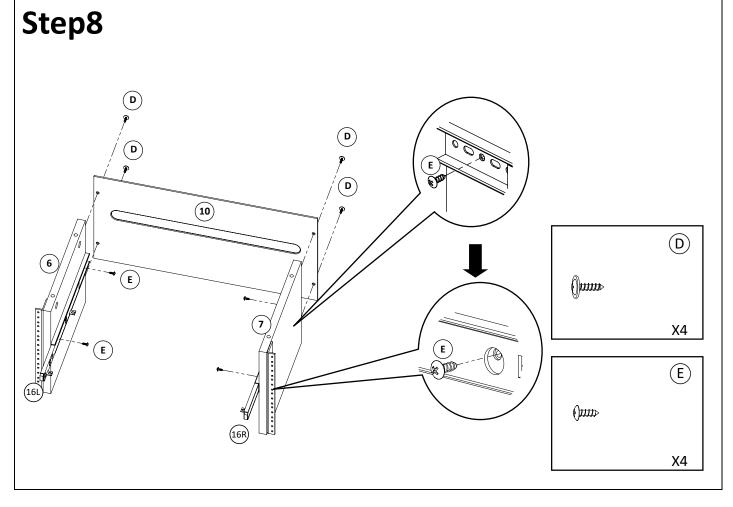


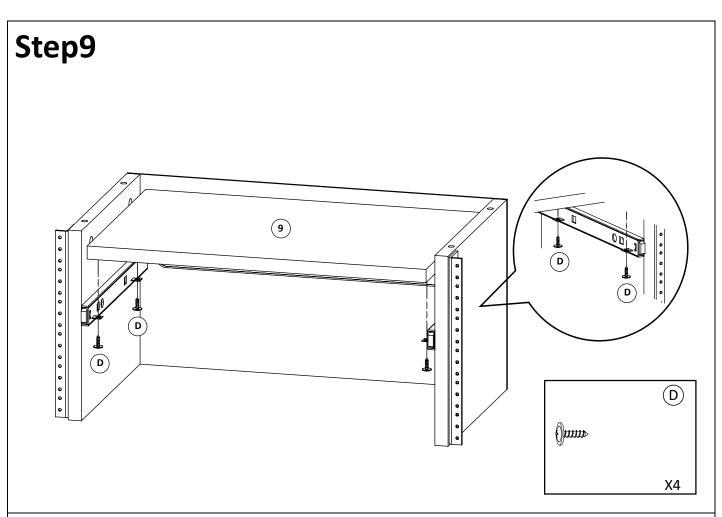


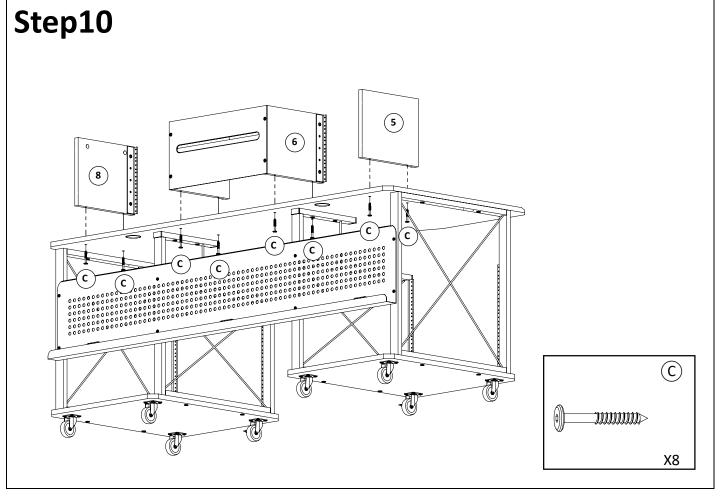


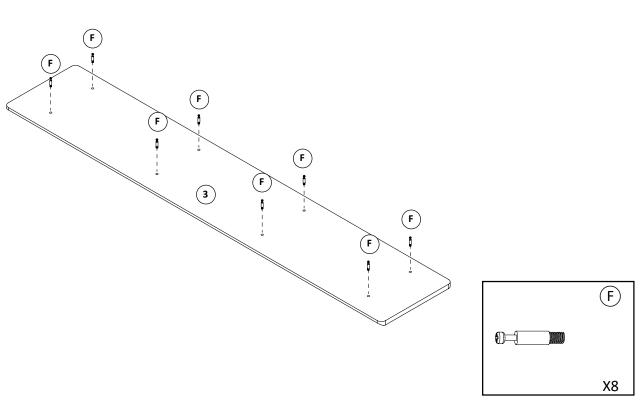


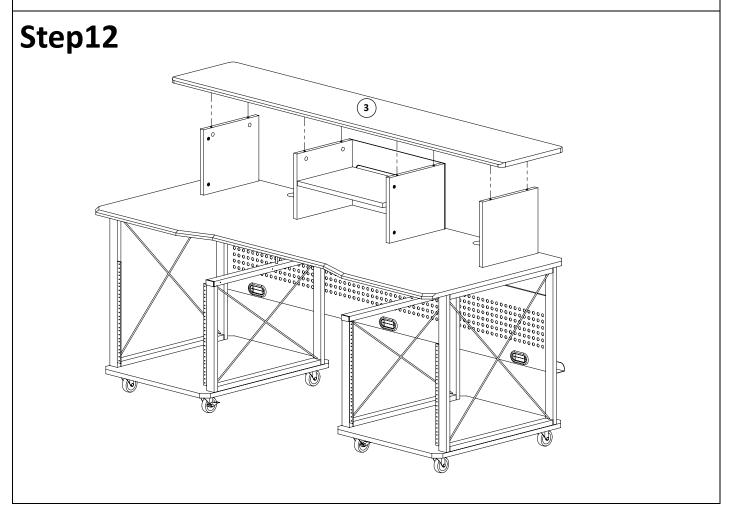


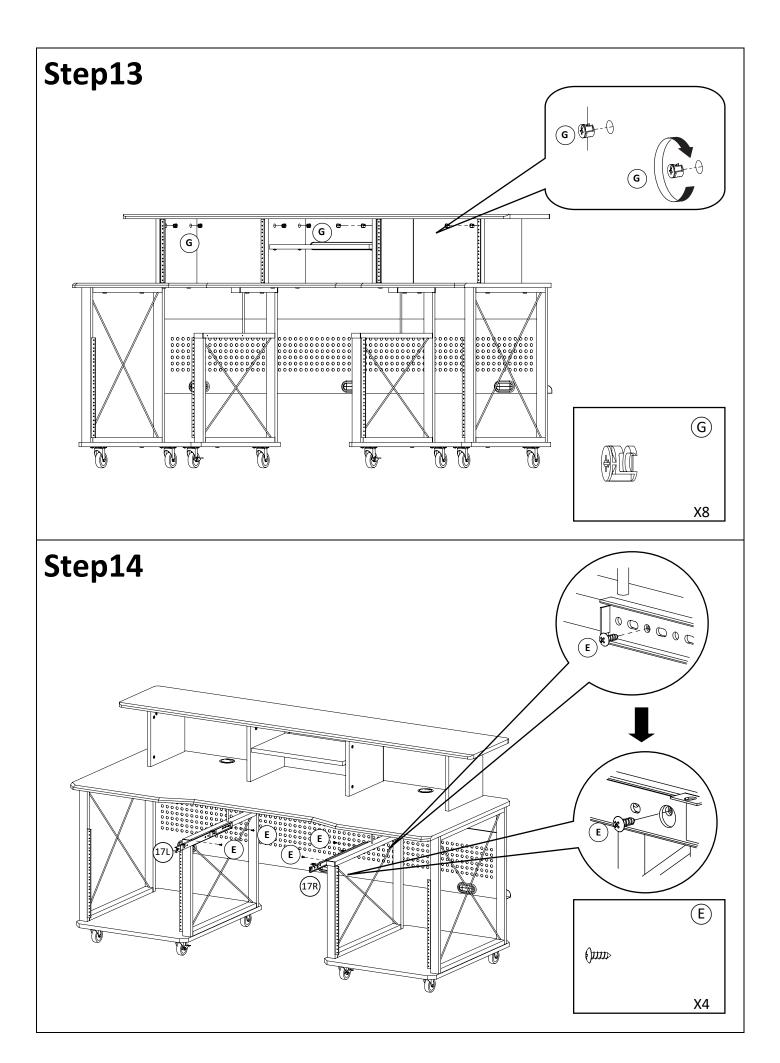












Step15 D (D) X4 Step16 19 (D)

X4

