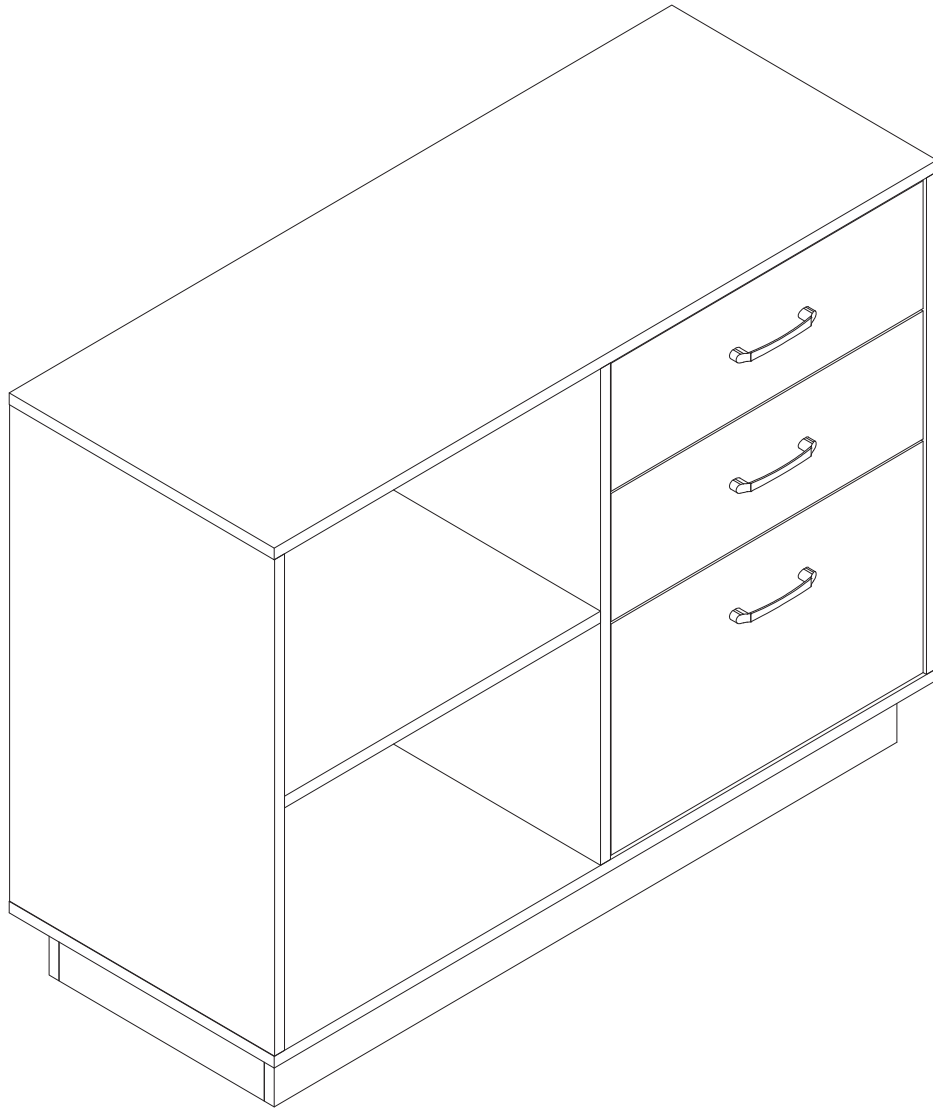


Assembly Instructions

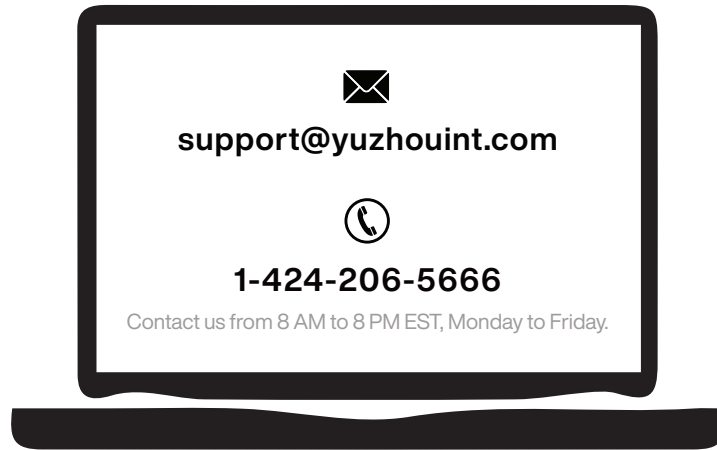


File Cabinet

Model No.
HOGA-F2111-B

Contact Us

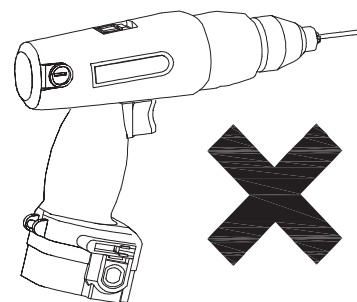
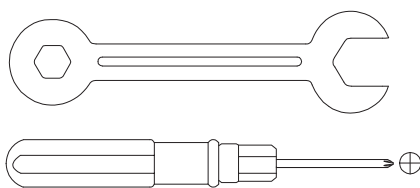
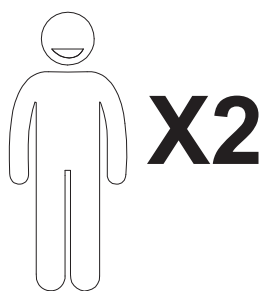
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

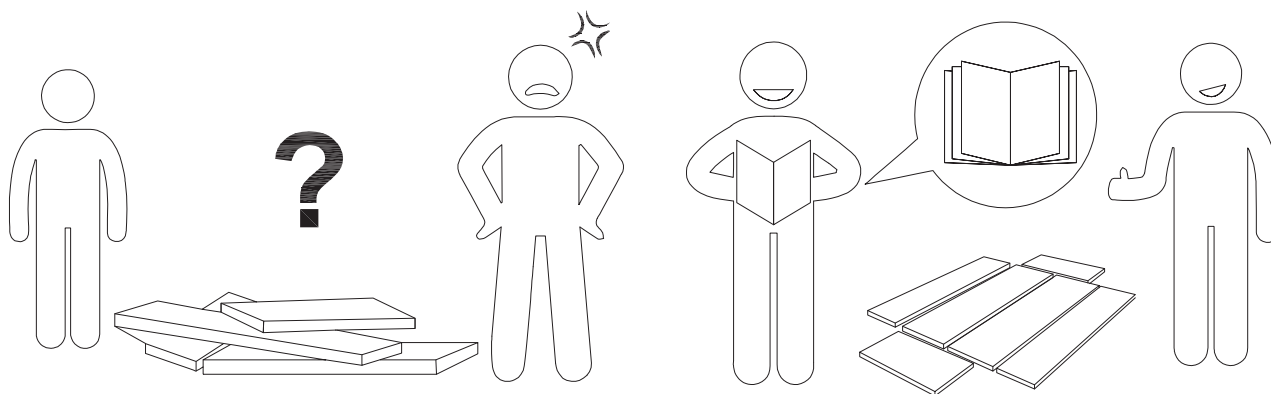
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



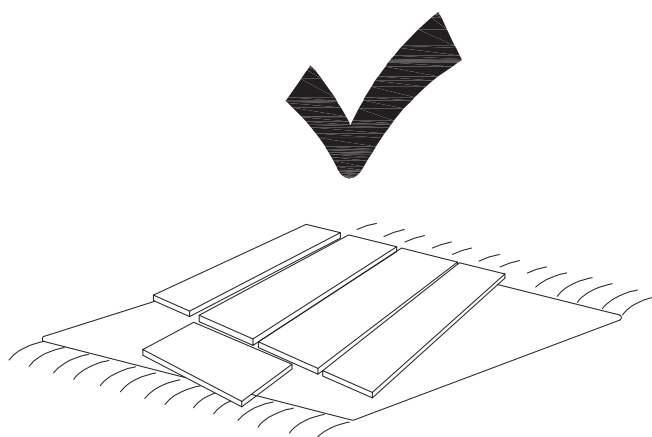
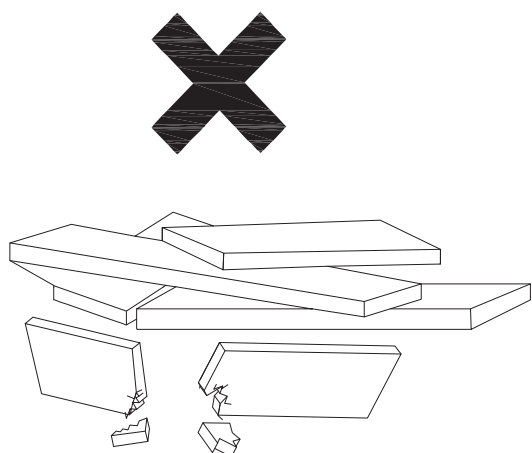
We recommend using hand tools for assembly.

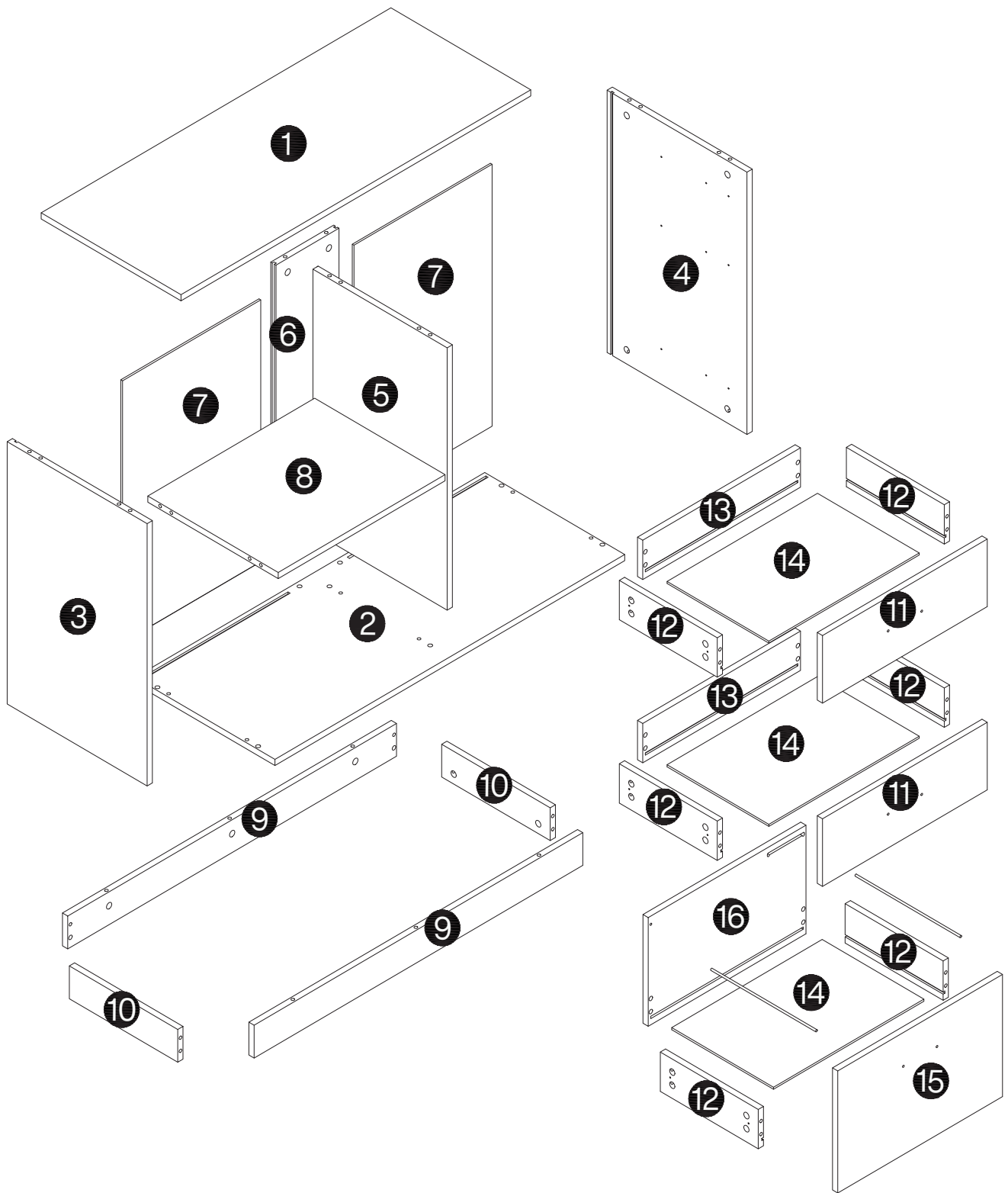
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

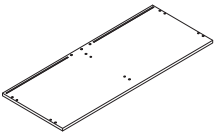
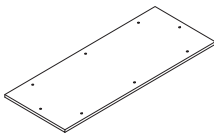
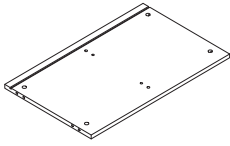
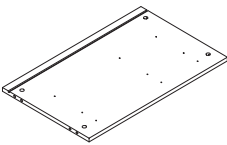
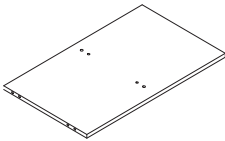
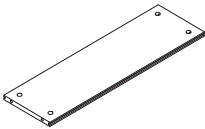
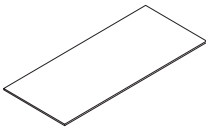
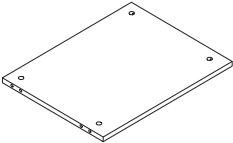
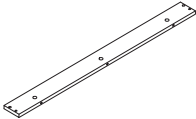
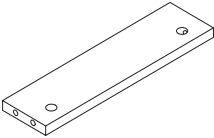
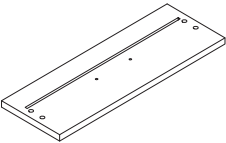
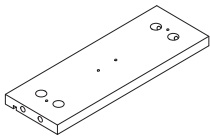
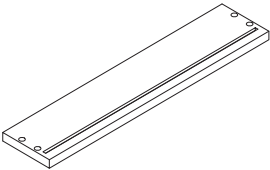
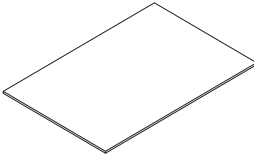
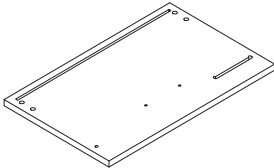
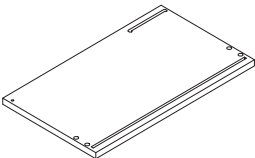




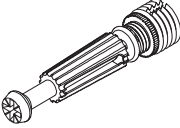
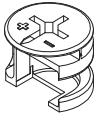
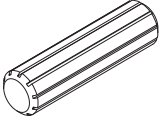
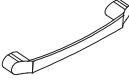
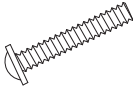
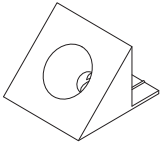
⚠ Caution

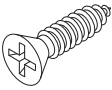
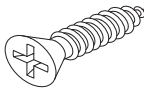
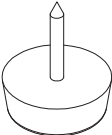
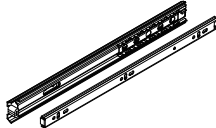
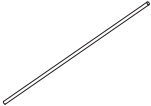
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
 Contact us for a free replacement if you encounter any damaged or missing parts.

Parts List

1  1pc	2  1pc	3  1pc	4  1pc	5  1pc
6  1pc	7  2 pcs	8  1pc	9  2 pcs	10  2 pcs
11  2 pcs	12  6 pcs	13  2 pcs	14  3 pcs	15  1pc
16  1pc				

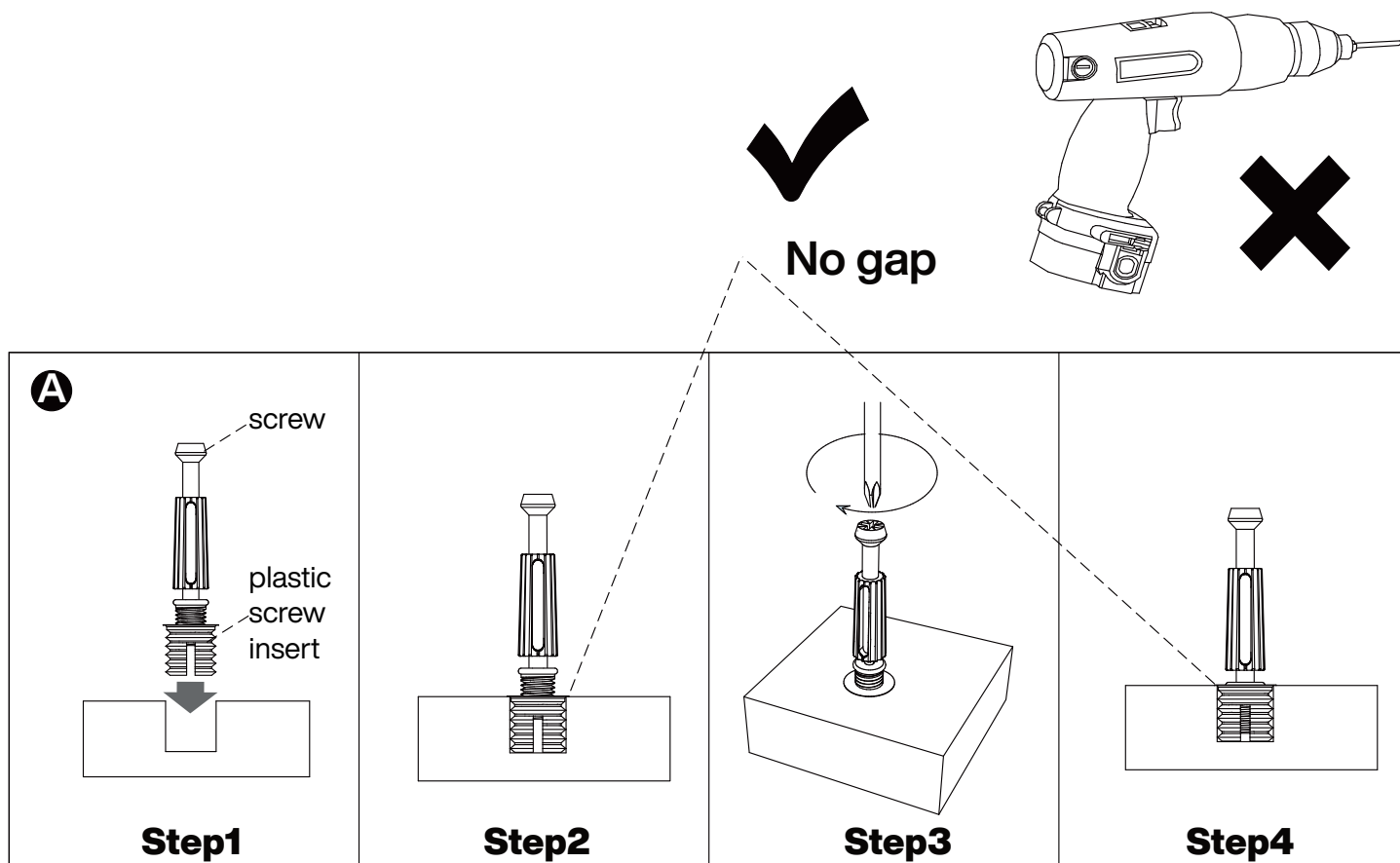
Hardware List

A	B	C	D	E	F
					
M6x40mm	Ø15x12mm	Ø8x30mm		M4X18mm	17x16x10.5mm
55 pcs	55 pcs	21 pcs	3 pcs	7 pcs	13 pcs

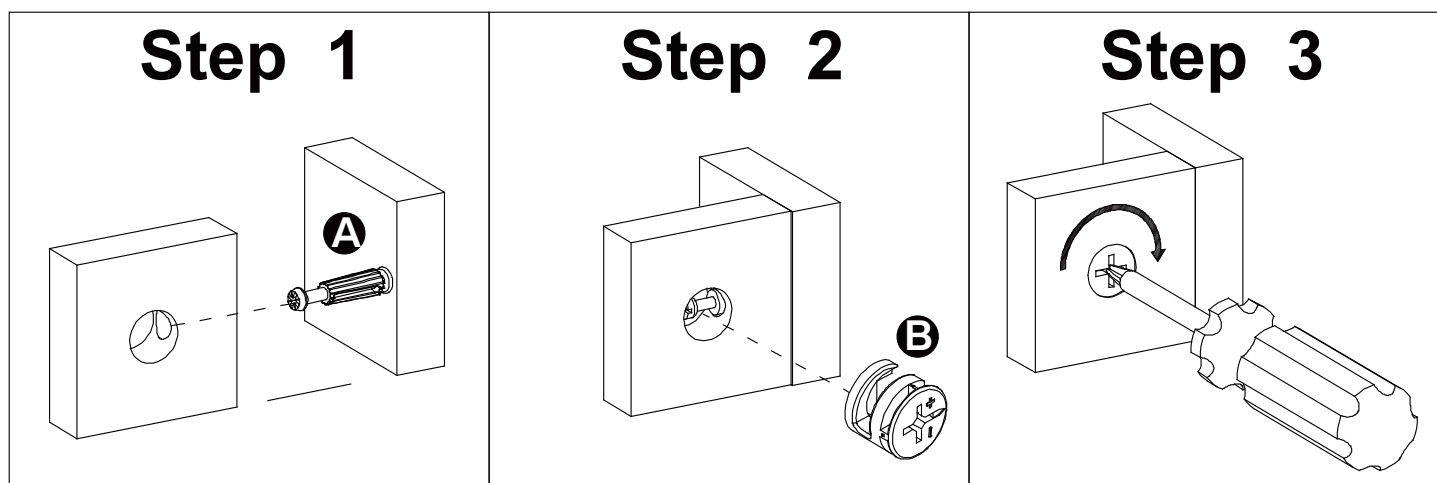
G	H	I	J	K	
					
Ø3.5X14mm	Ø3x18mm	Ø14X4mm	290mm	Ø5X300mm	
37 pcs	13 pcs	5 pcs	3 sets	2 pcs	

Installation of Cams and Pins

Step 1-2: Align the plastic part with the mounting hole and press it in. If you can't press it in, loosen the screw counter clockwise or completely remove the screw from the plastic part and try again.
Step 3-4: After pressing the plastic part into place, use a screwdriver to tighten the screw clockwise.



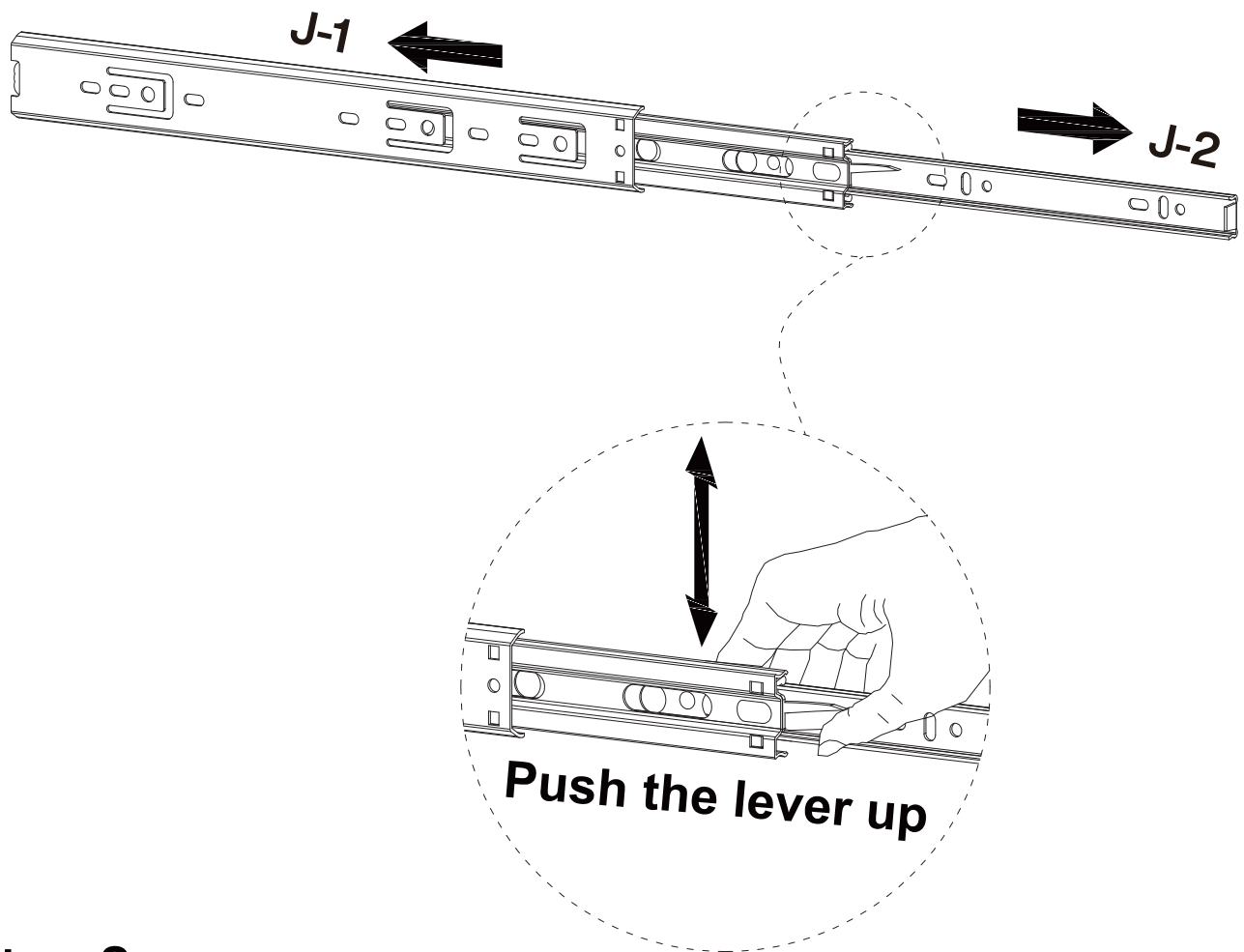
Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



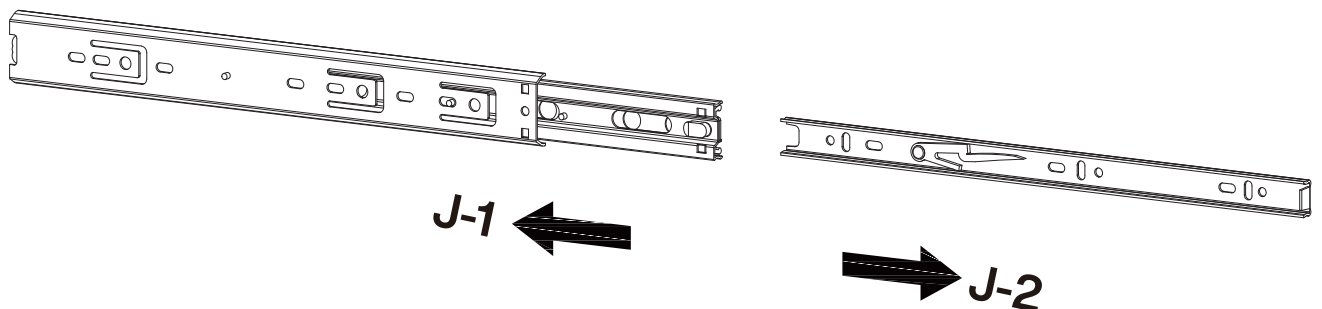
Please split component “J” into “J-1” and “J-2” before assembling the slide and then proceed to the next step of assembly

Step 1

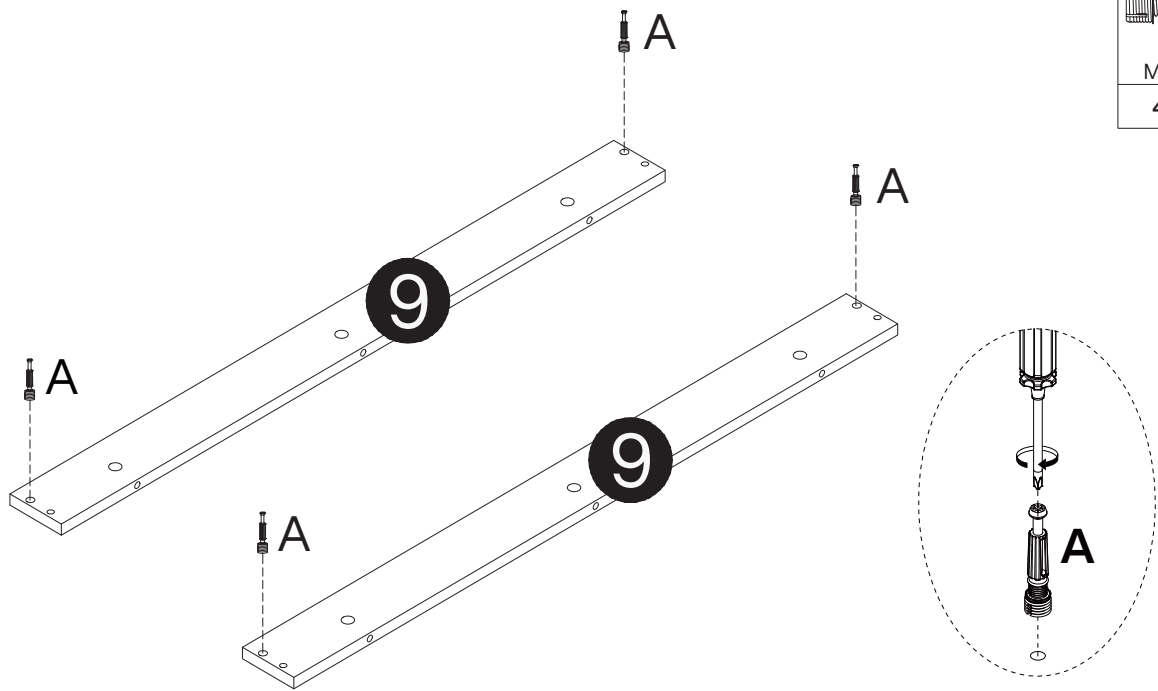
Pull apart component "J" to each side, and then gently push up the lever of component "J-2"

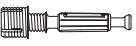


Step 2 Split component “J-1” and “J-2”

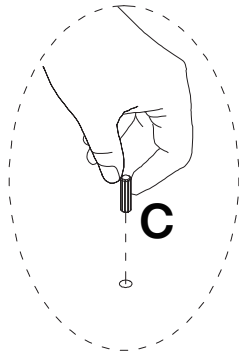


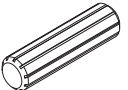
1

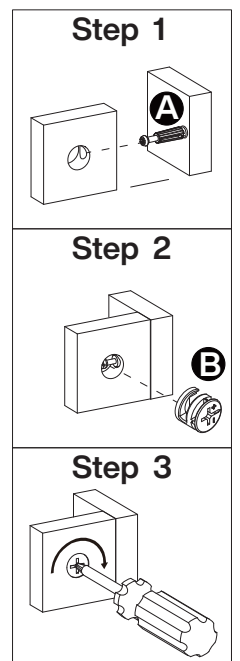
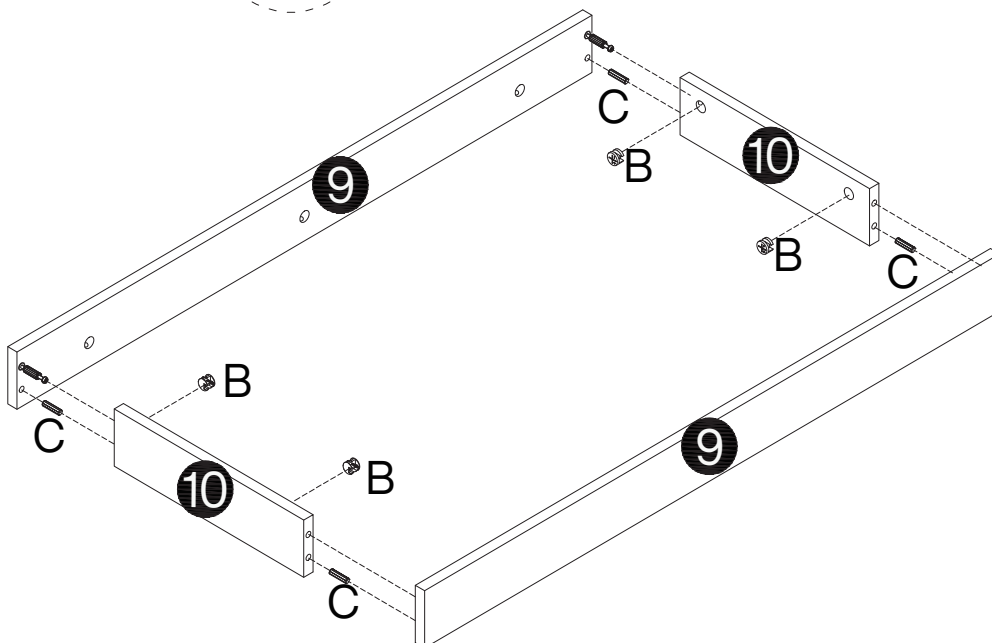


A

M6x40mm
4 pcs

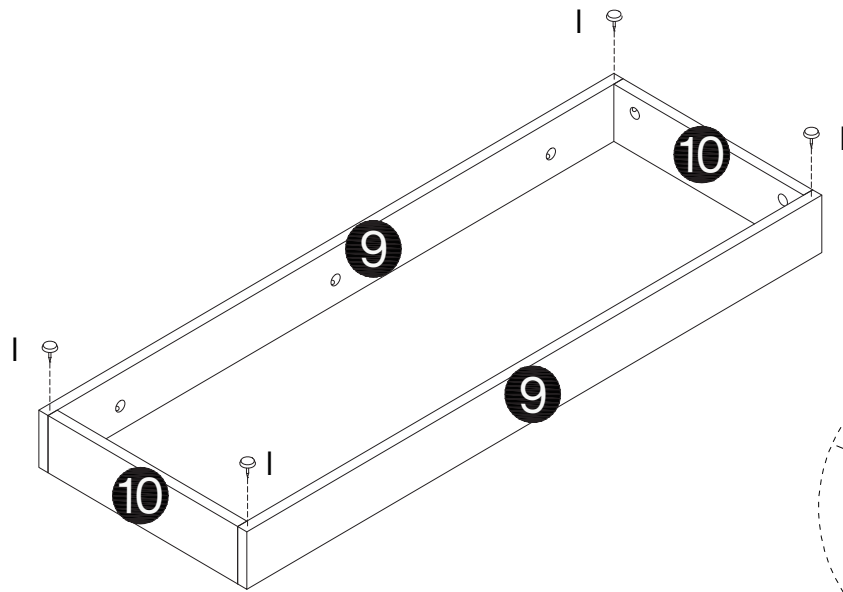
2



B	C
	
Ø15x12mm	Ø8x30mm
4 pcs	4 pcs

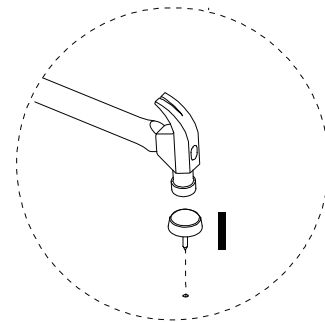


3



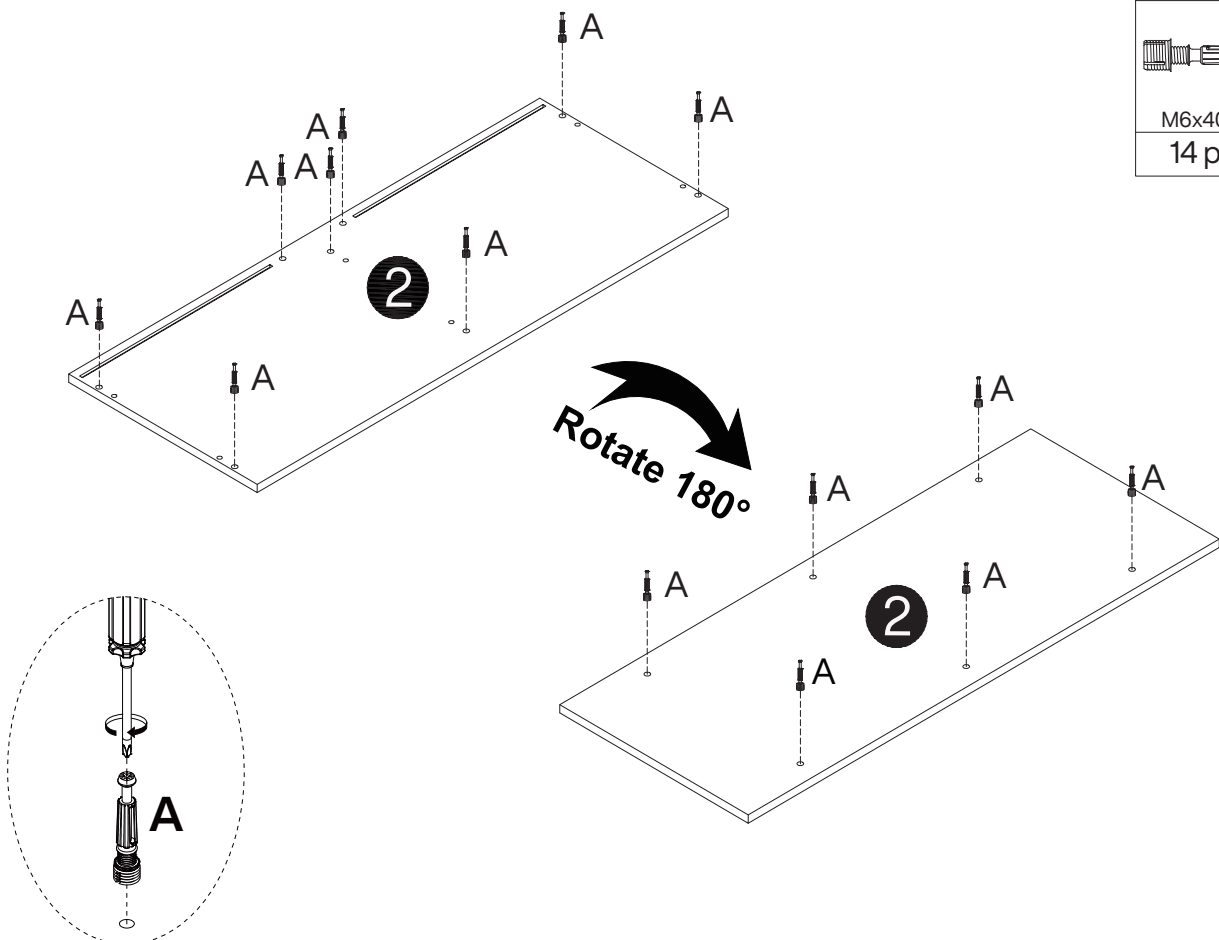
I

Ø14x4mm
4 pcs



⚠ Caution! Tap lightly

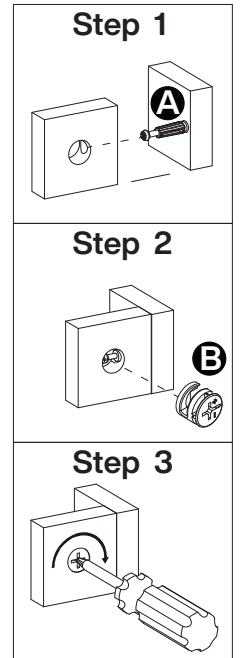
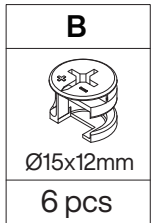
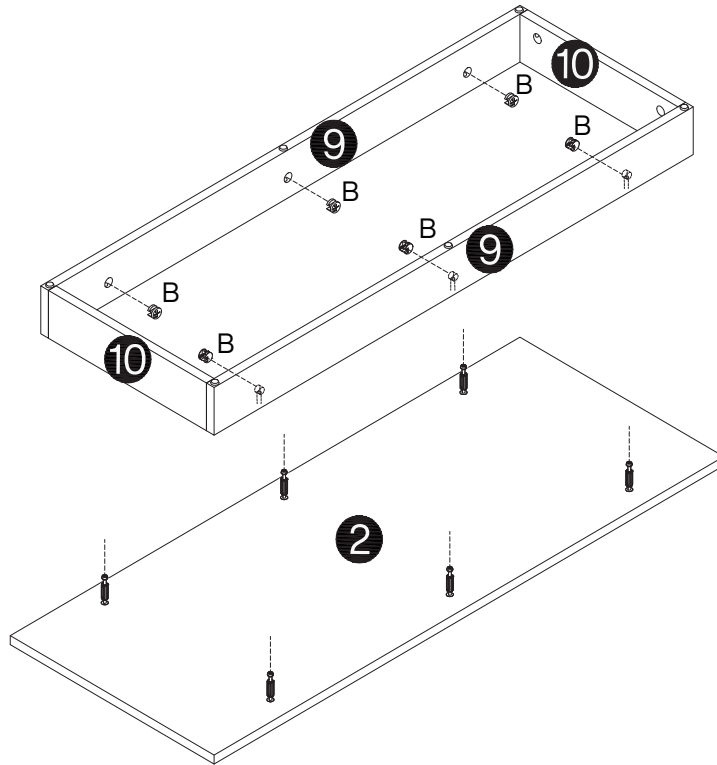
4



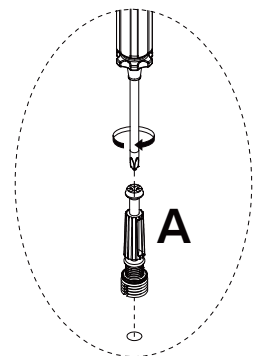
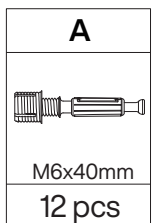
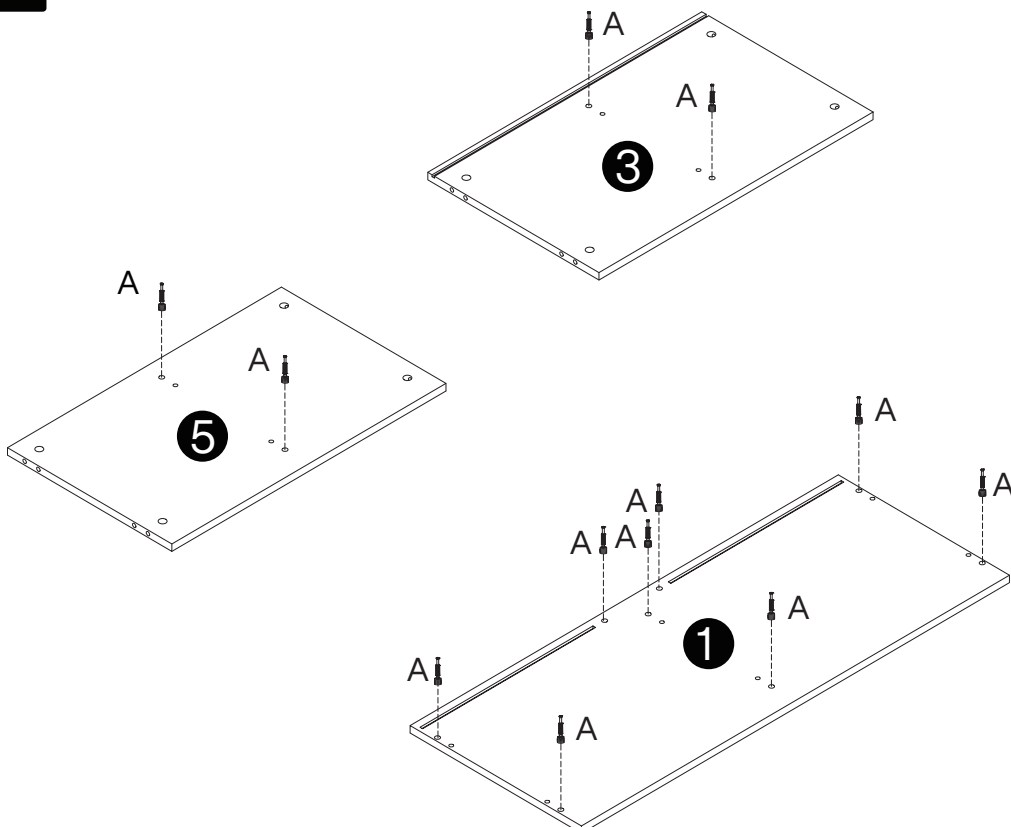
A

M6x40mm
14 pcs

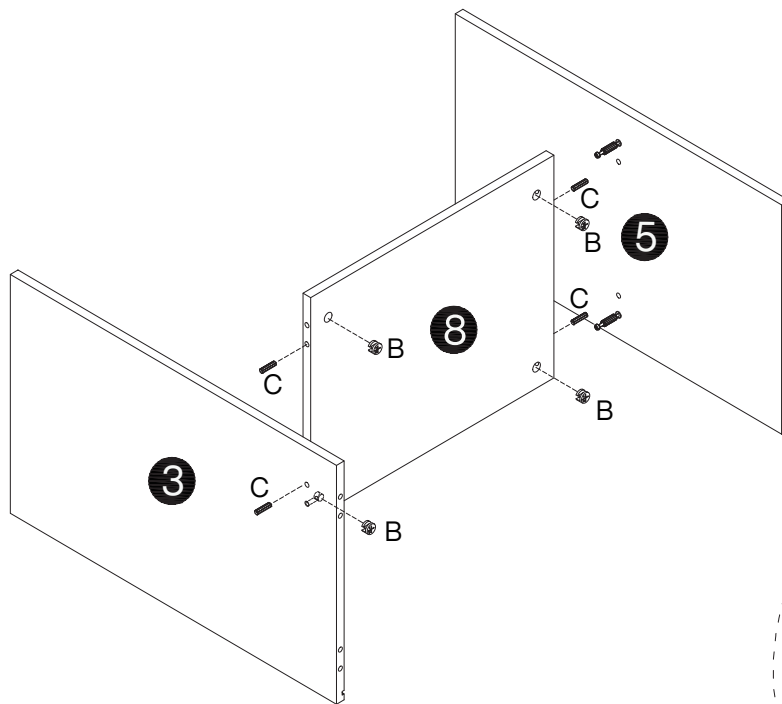
5

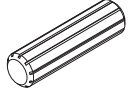


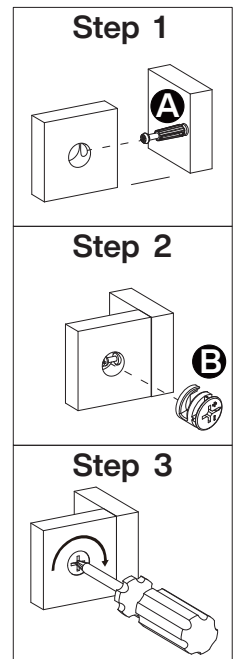
6



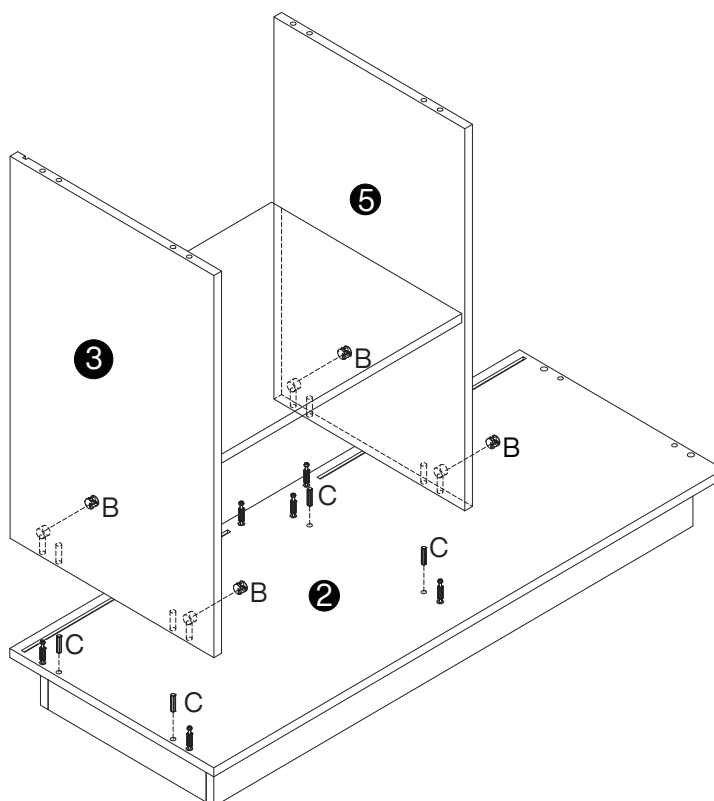
7

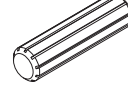


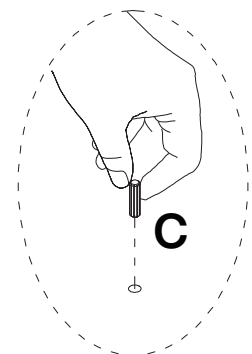
B	C
	
Ø15x12mm	Ø8x30mm
4 pcs	4 pcs



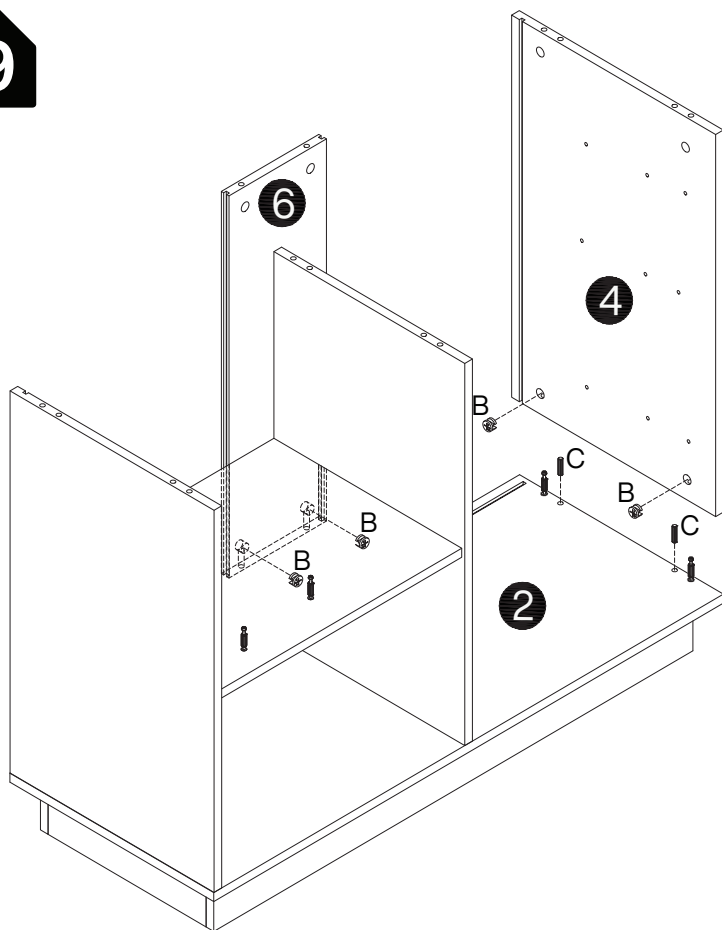
8

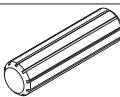


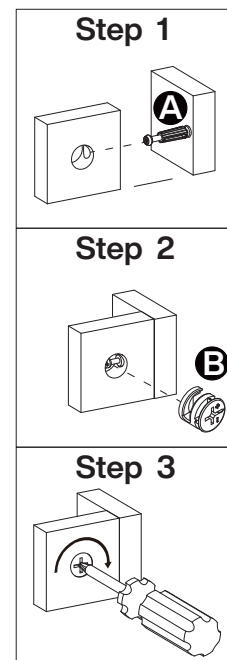
B	C
	
Ø15x12mm	Ø8x30mm
4 pcs	4 pcs



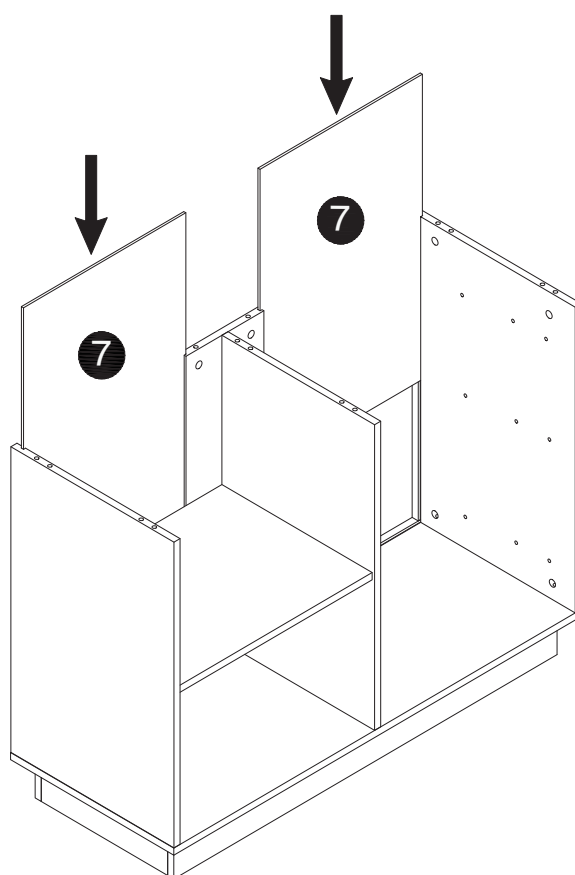
9



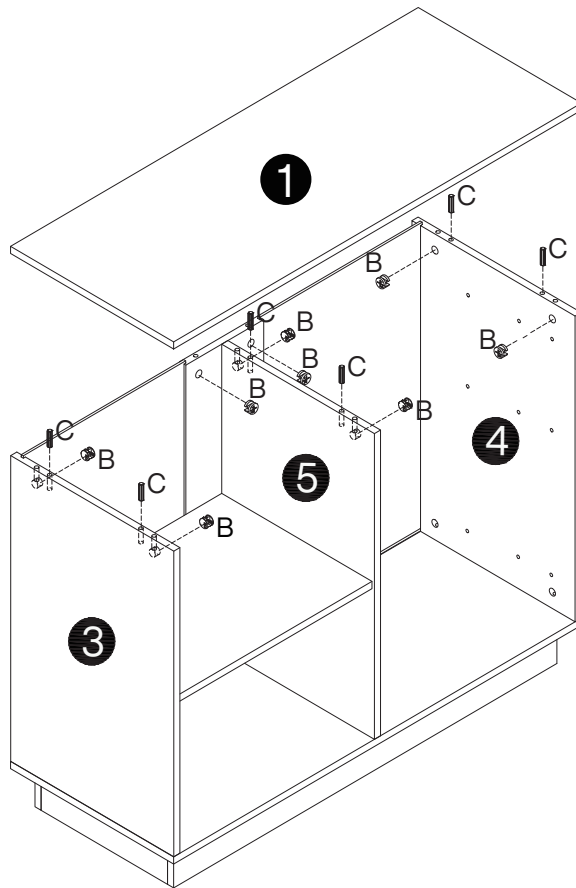
B	C
	
Ø15x12mm	Ø8x30mm
4 pcs	2 pcs

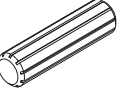


10

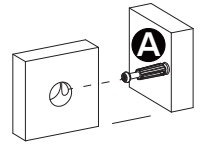


11

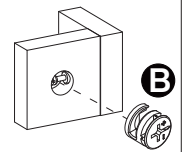


B	C
	
Ø15x12mm	Ø8x30mm
8 pcs	6 pcs

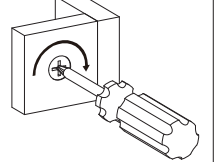
Step 1



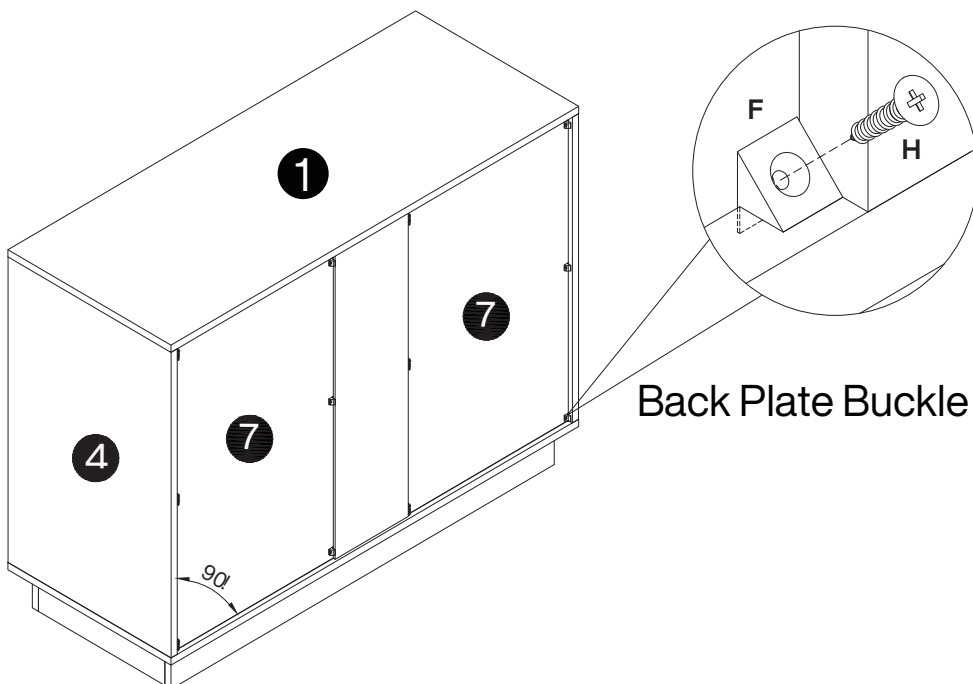
Step 2

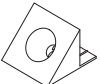


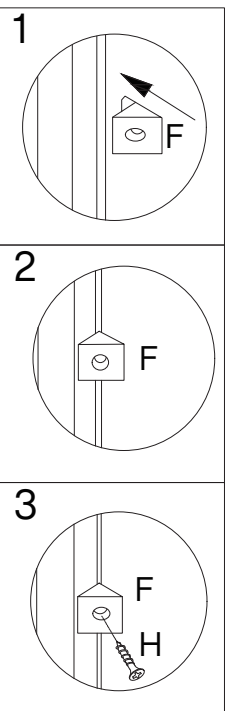
Step 3



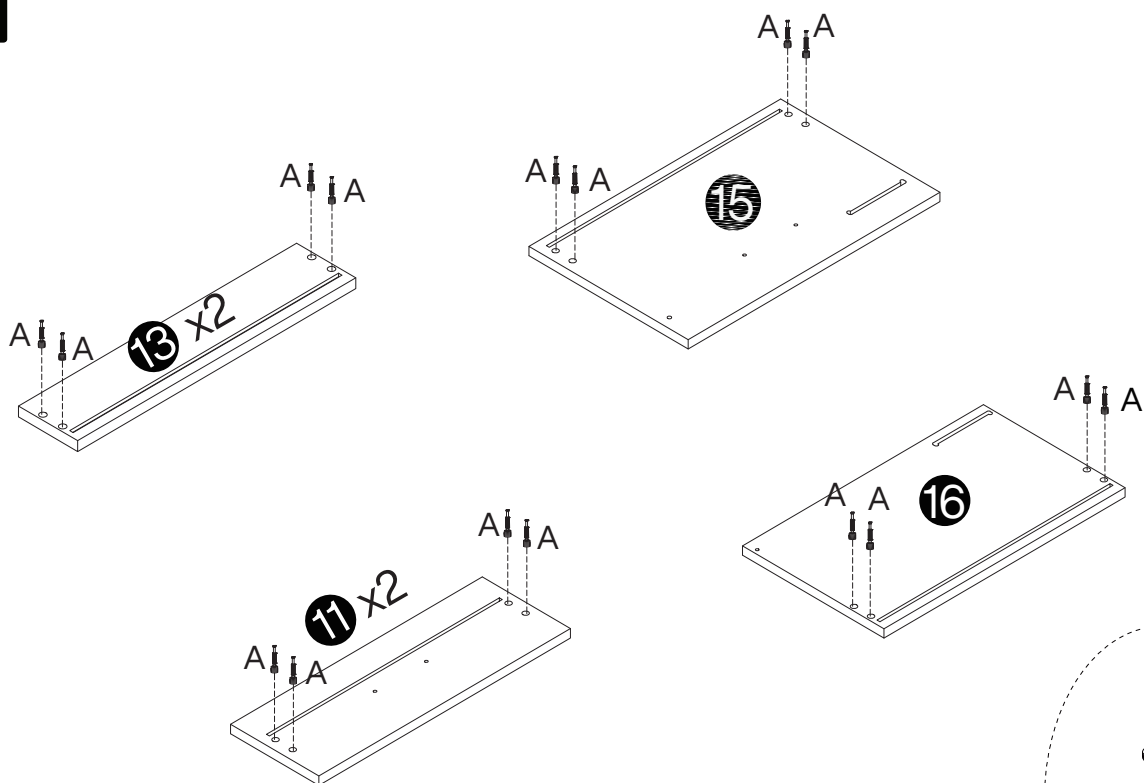
12



F	H
	
17x16x10.5mm	Ø3x18mm
12 pcs	12 pcs

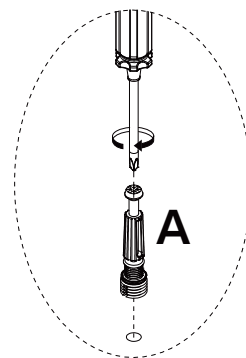


13

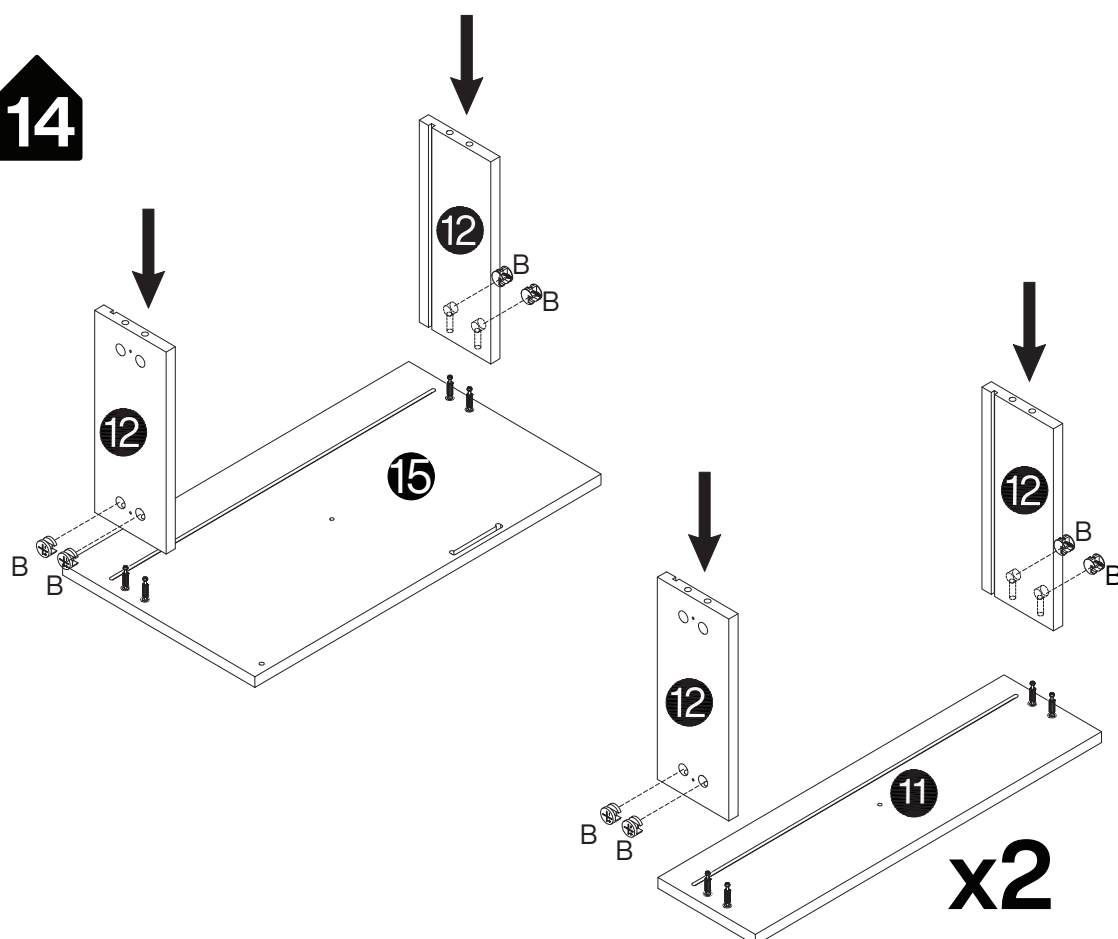


A

M6x40mm
24 pcs



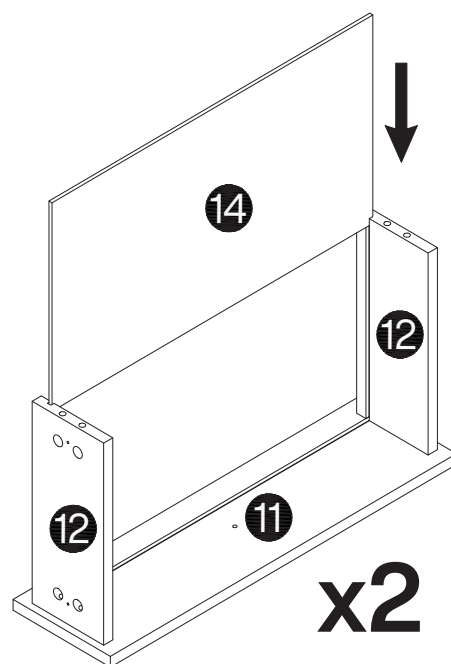
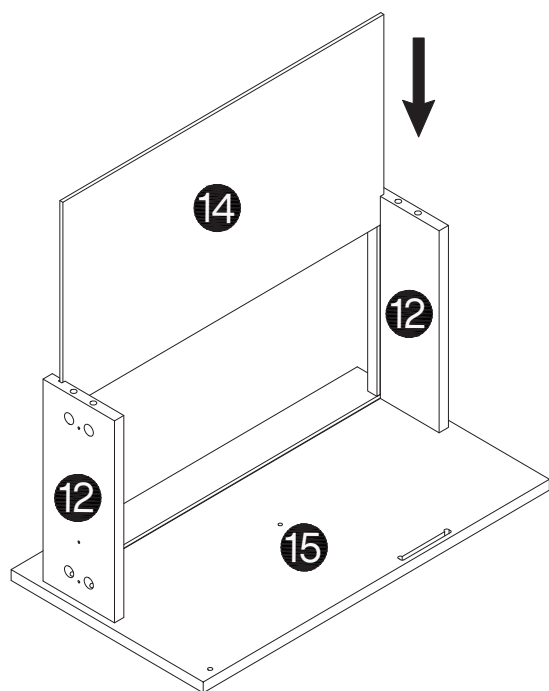
14



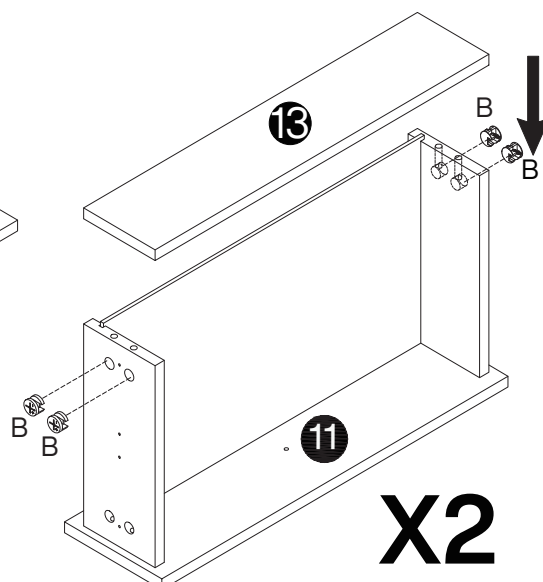
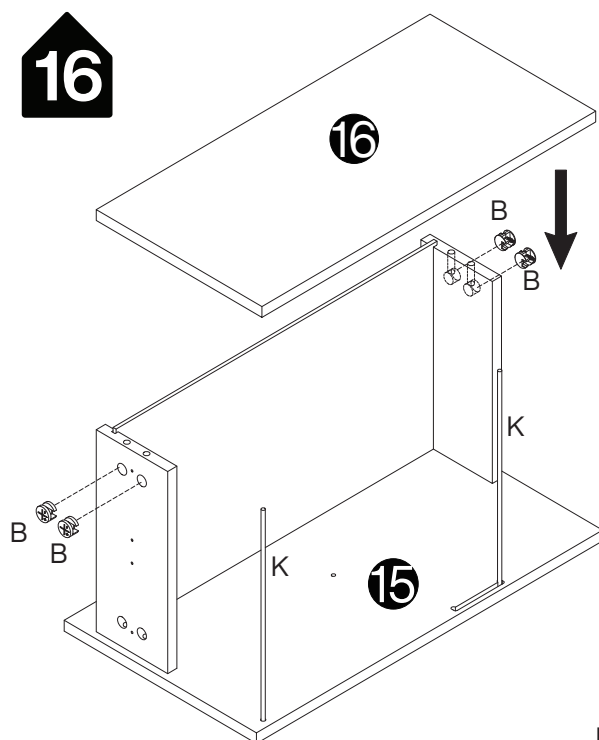
B

Ø15x12mm
12 pcs

15

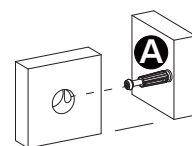


16

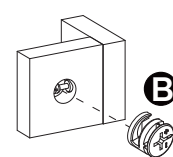


B	K
	
Ø15x12mm	Ø5X300mm
12 pcs	2 pcs

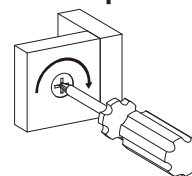
Step 1



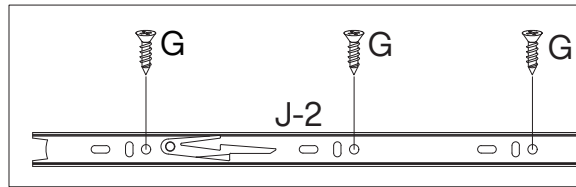
Step 2



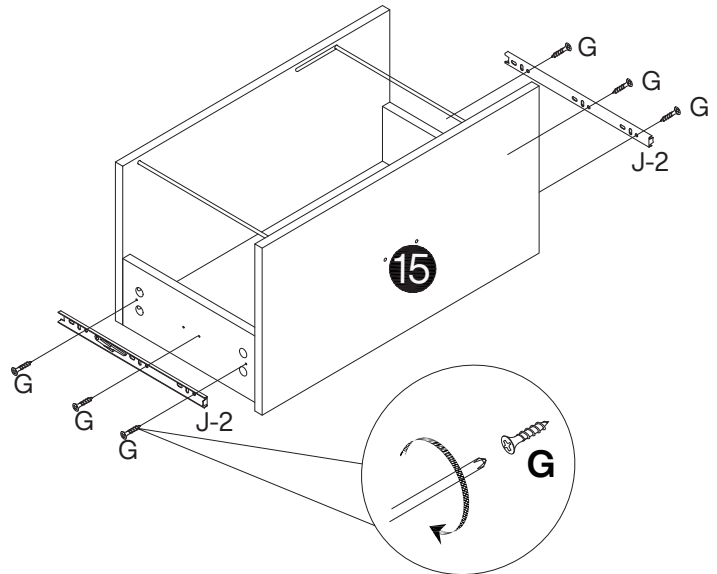
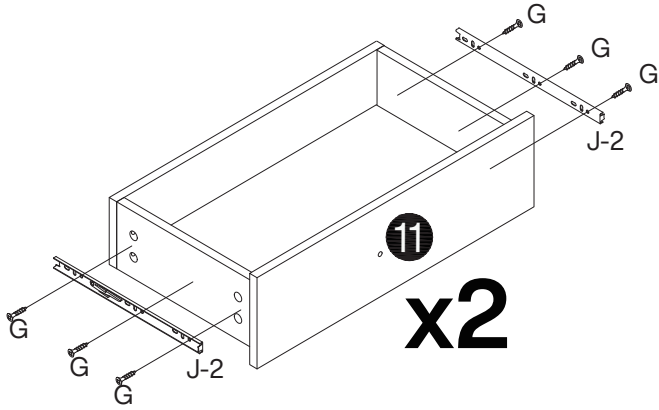
Step 3



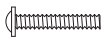
17

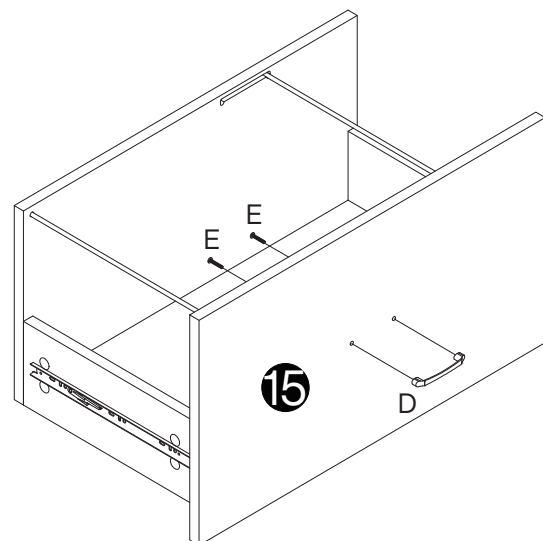
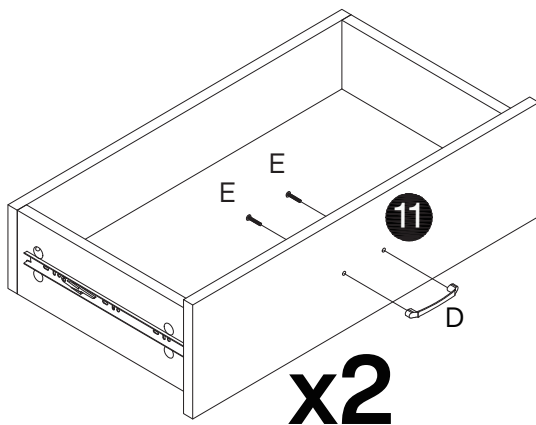


G	J-2
	
Ø3.5x14mm	290x35mm
18 pcs	6 pcs

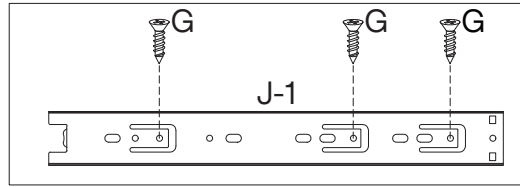


18

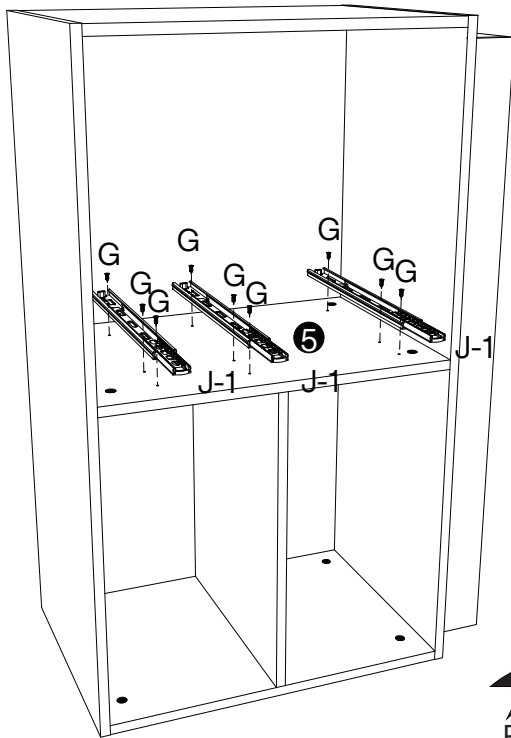
D	E
	
3 pcs	M4X18mm
	6 pcs



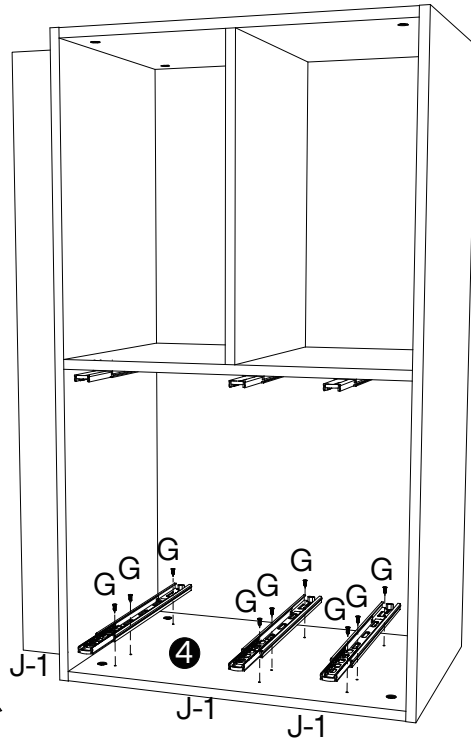
19



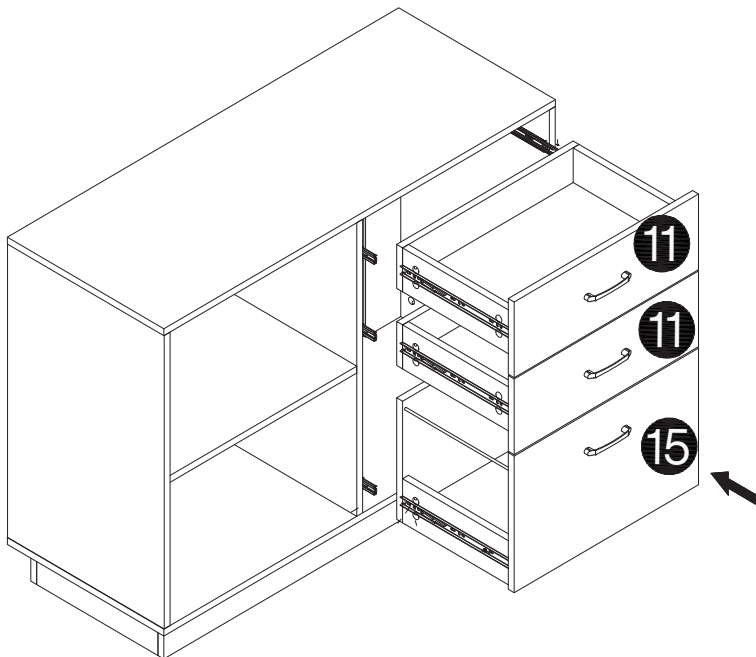
J	G
290x35mm	Ø3.5x14mm
6 pcs	18 pcs



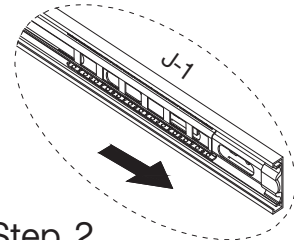
Rotate 180°



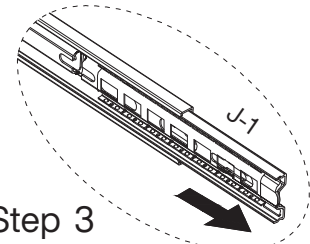
20



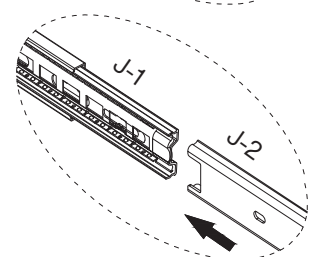
Step 1



Step 2



Step 3



Before installation, slide the inner iron pieces of #J-1 to the outermost side. Then align it with #J-2 and gently push it inward to complete the slide installation.

Thank you for your support!

