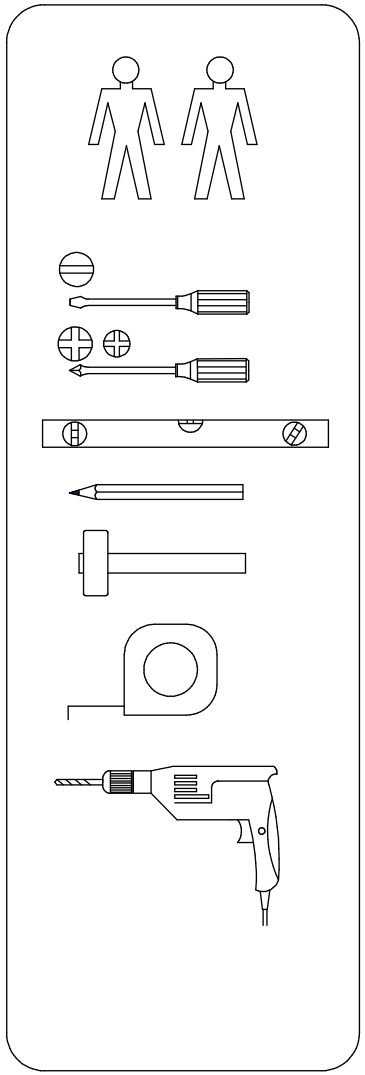
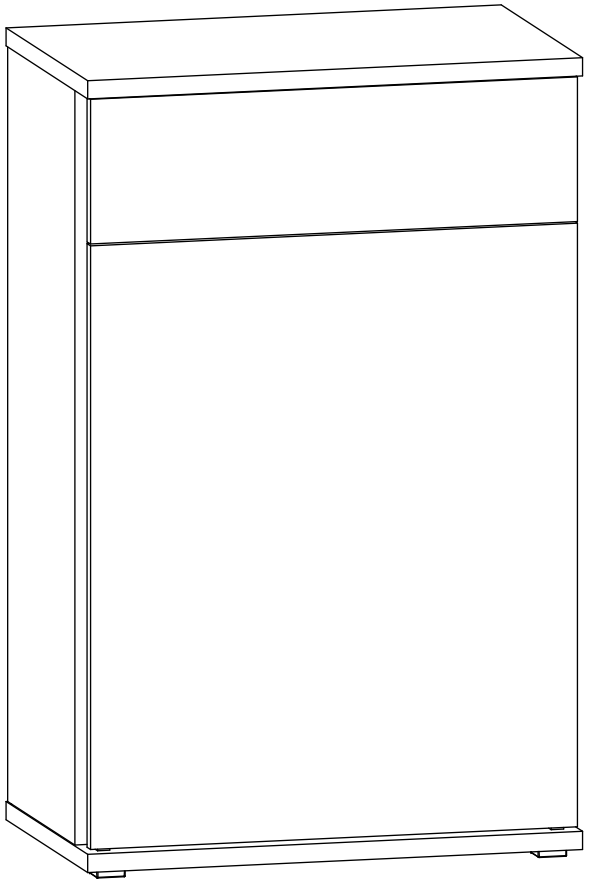
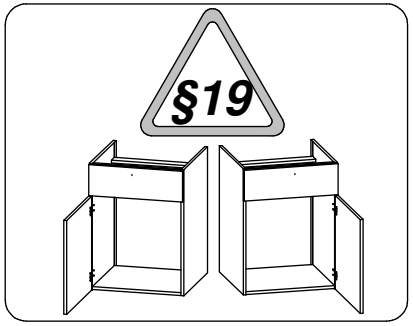
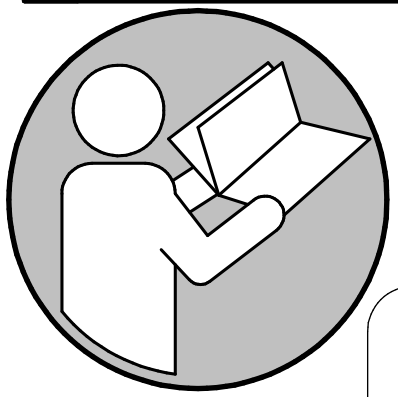
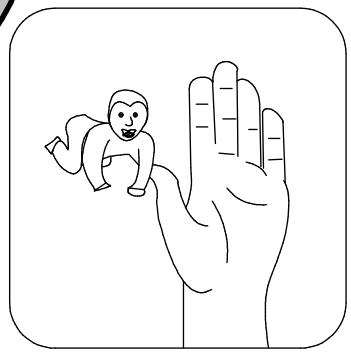


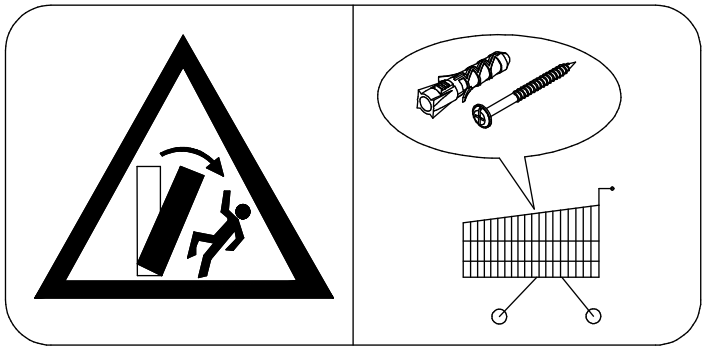

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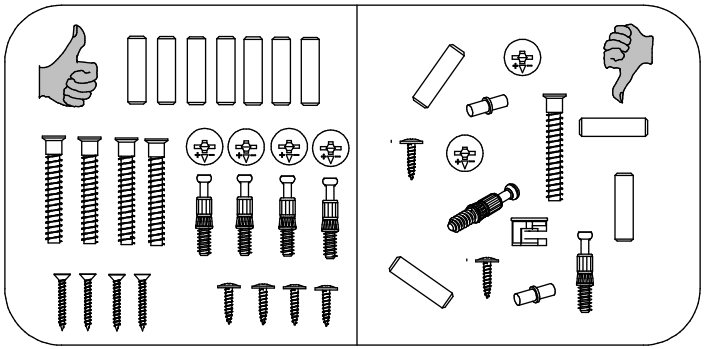


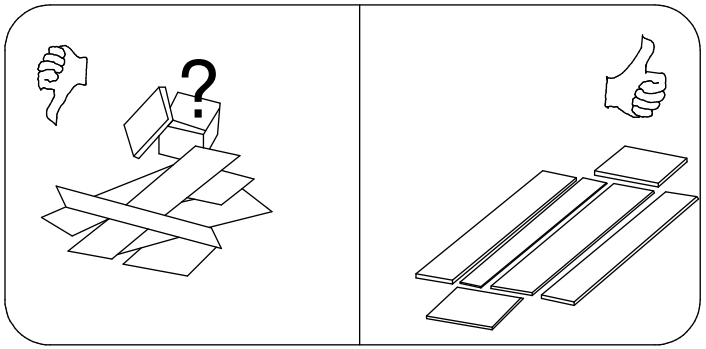

§19

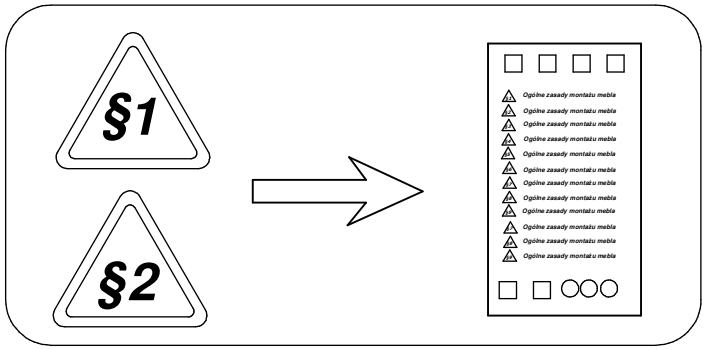


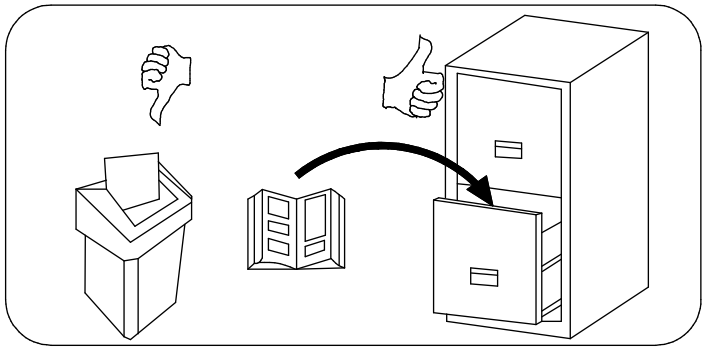


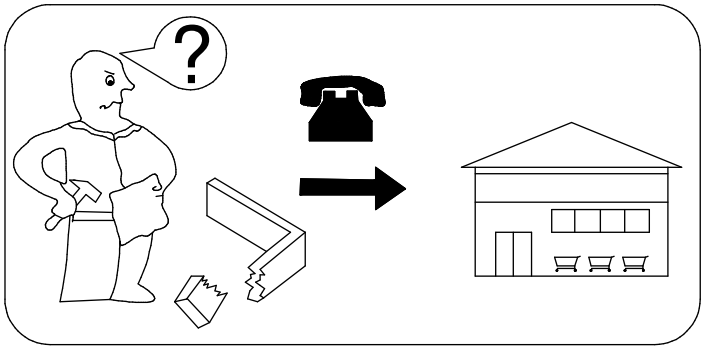


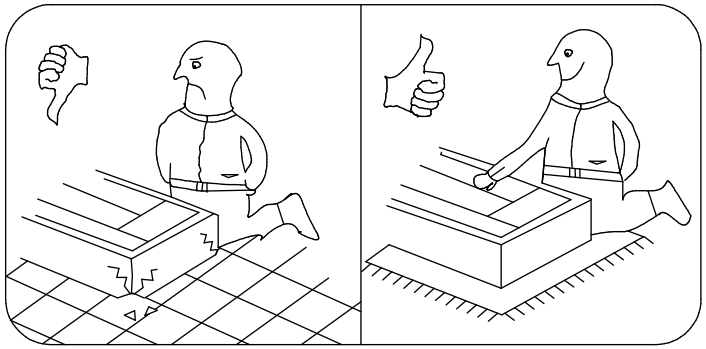


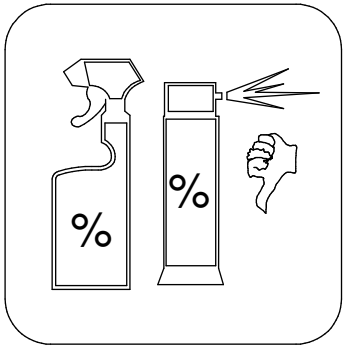


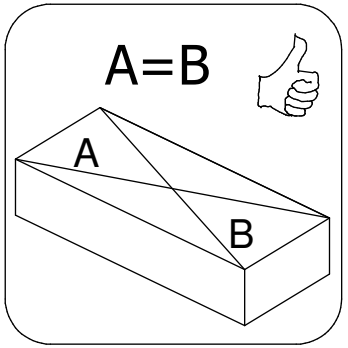

§1
§2
Ogólne zasady montażu mebla



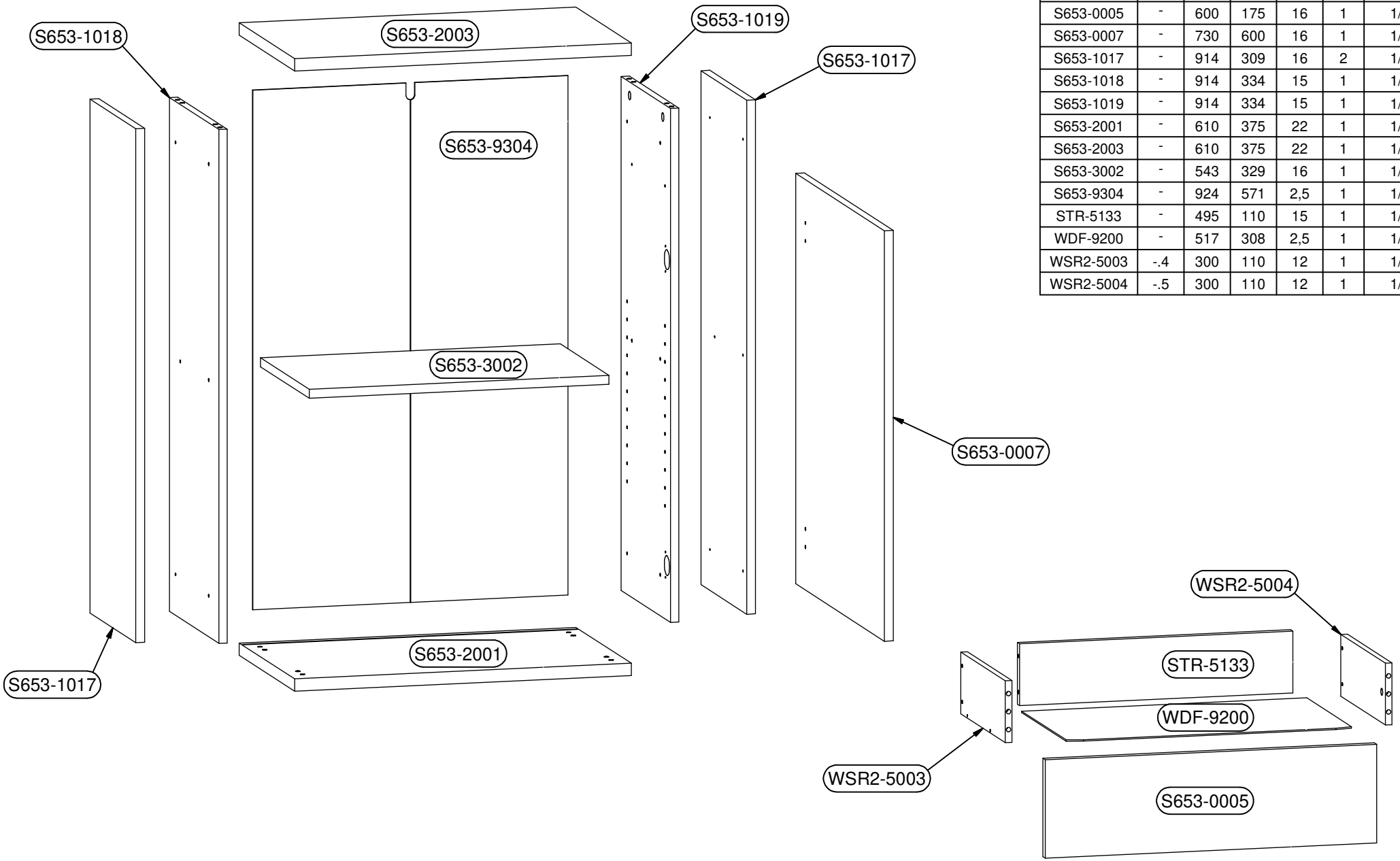




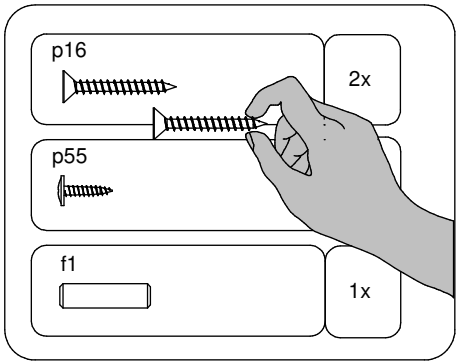

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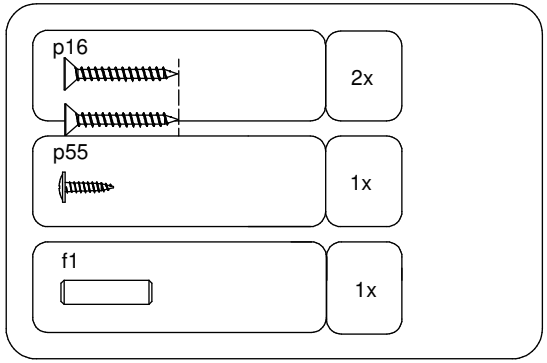

A=B
A
B

B1	B2	C1	C2	C3	C4	D
S653-0005	-	600	175	16	1	1/1
S653-0007	-	730	600	16	1	1/1
S653-1017	-	914	309	16	2	1/1
S653-1018	-	914	334	15	1	1/1
S653-1019	-	914	334	15	1	1/1
S653-2001	-	610	375	22	1	1/1
S653-2003	-	610	375	22	1	1/1
S653-3002	-	543	329	16	1	1/1
S653-9304	-	924	571	2,5	1	1/1
STR-5133	-	495	110	15	1	1/1
WDF-9200	-	517	308	2,5	1	1/1
WSR2-5003	-.4	300	110	12	1	1/1
WSR2-5004	-.5	300	110	12	1	1/1



1:1





e1 — Ø7x50 mm — 4x

e3 — Ø6x13 mm — 4x

e19 — Ø5x9 mm — 4x

f1 — Ø8x30 mm — 12x

f25 — Ø6.5x40 mm — 4x

p51 — Ø3.5x15 mm — 11x

p55 — Ø2.9x16 mm — 18x

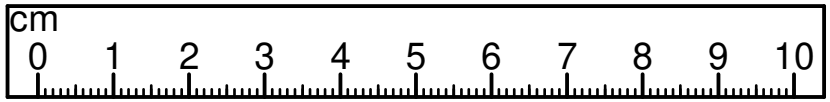
p140 — Ø3.5x12 mm — 1x

p155 — Ø4x28 mm — 12x

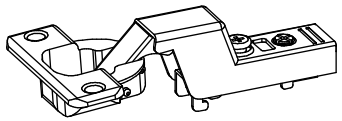
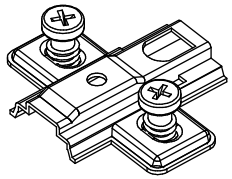
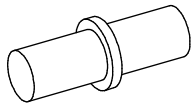
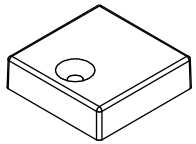
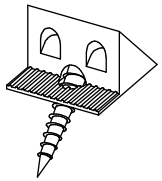
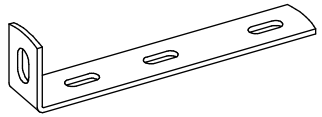
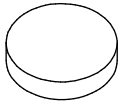
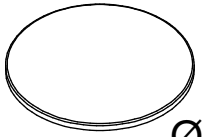
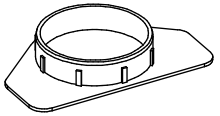
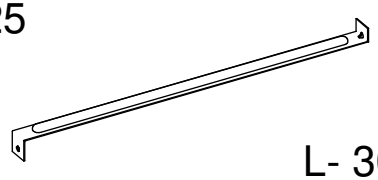
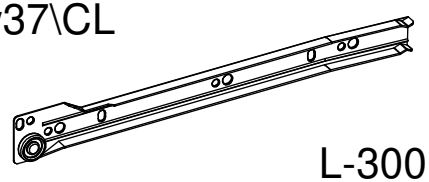
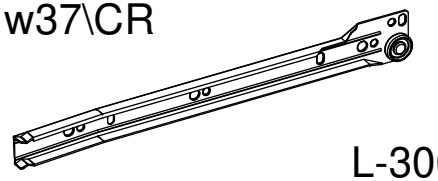
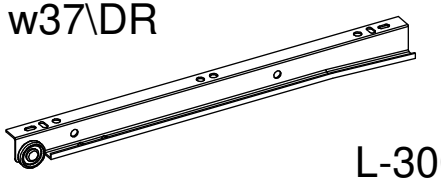
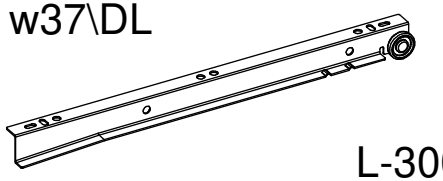
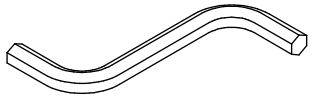
r1 — 15 mm, 12 mm, Ø15x12 mm — 4x

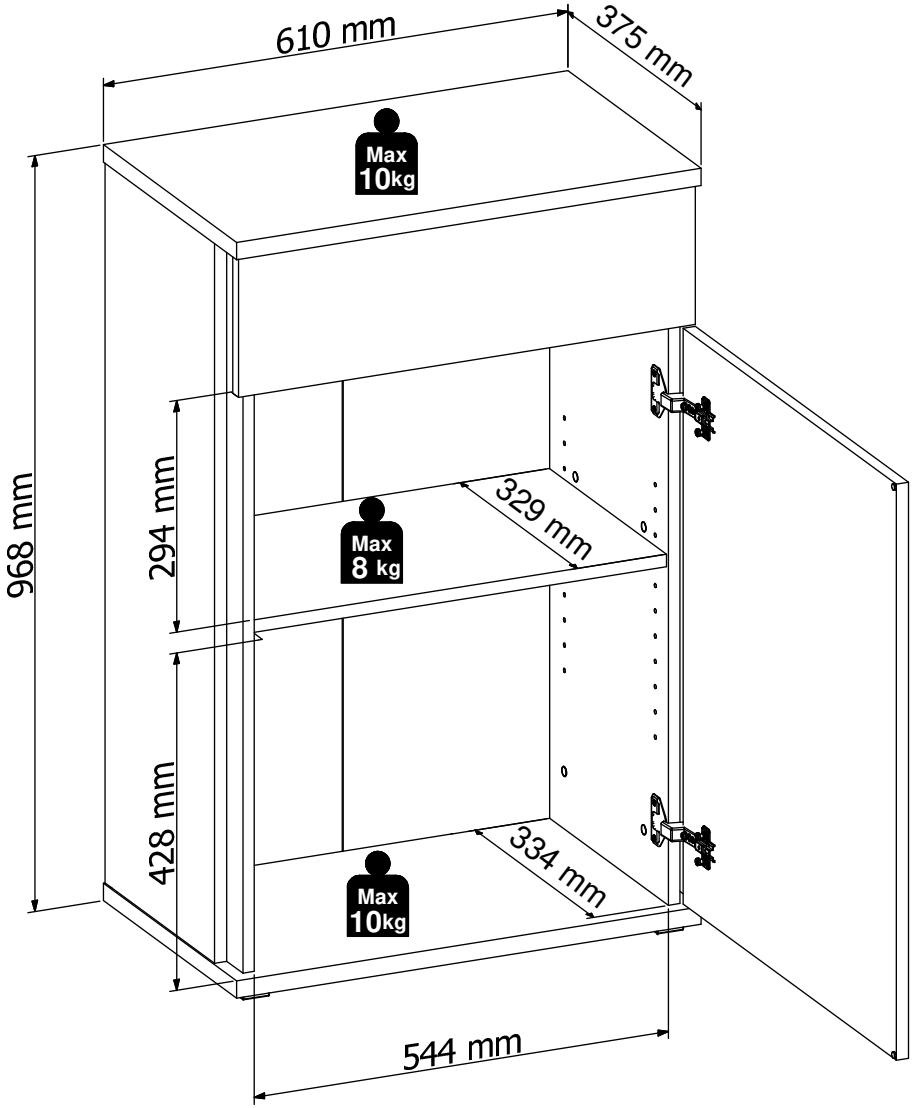
r15 — 12 mm, 10.5 mm, 12x10,5mm — 2x

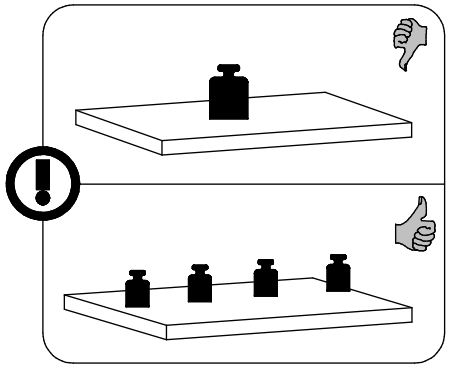
r42 — 20/Ø6x11 mm — 6x

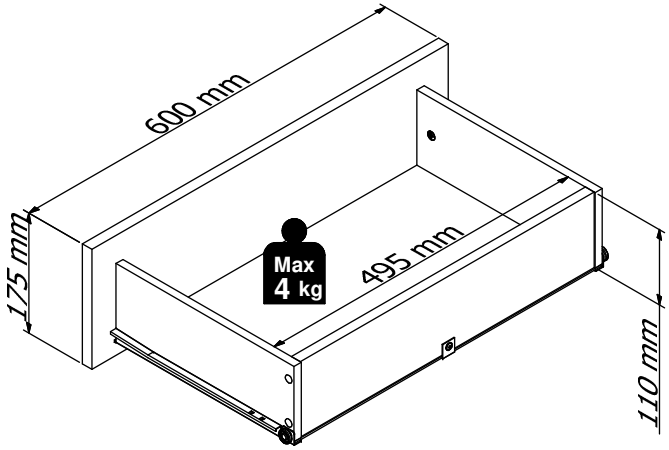


1:1

a203 	2x	
b92 	2x	
d1  Ø5x17 mm	4x	
k73  35x35x10 mm	4x	
l2 	4x	
n14\2 	1x	
o21  Ø8x1.8 mm	4x	
s59  Ø14x0.5 mm	8x	
s71  Ø35 mm	2x	
t25  L- 300 mm	1x	
w37\CL  L-300 mm	1x	
w37\CR  L-300 mm	1x	
w37\DR  L-300 mm	1x	
w37\DL  L-300 mm	1x	
z1  ⬡ 4 mm	1x	


610 mm
375 mm
968 mm
294 mm
428 mm
329 mm
334 mm
544 mm
Max 10kg
Max 8 kg
Max 10kg

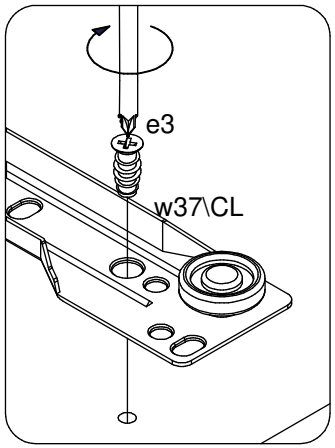


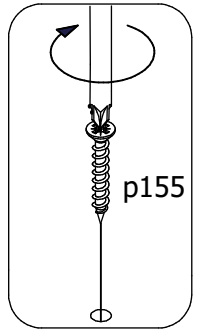

600 mm
175 mm
495 mm
110 mm
Max 4 kg

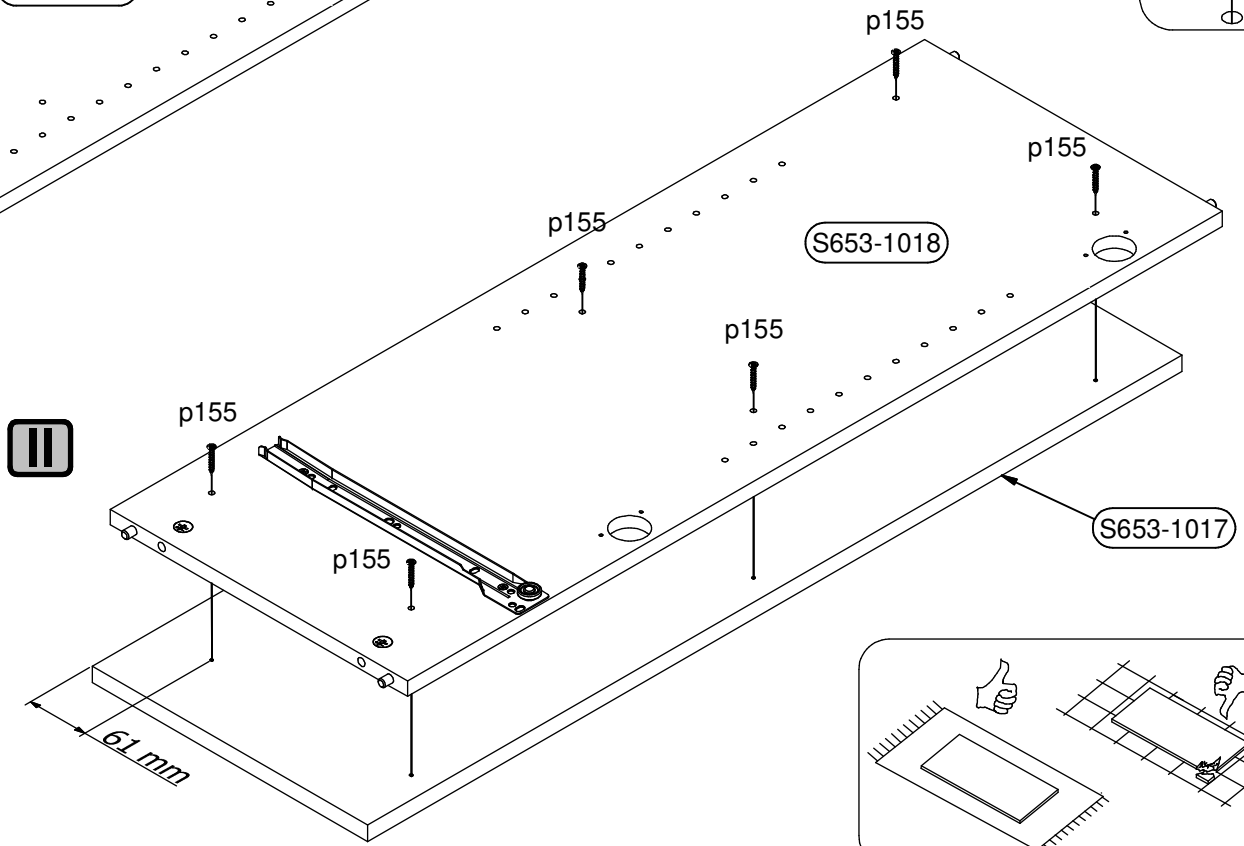
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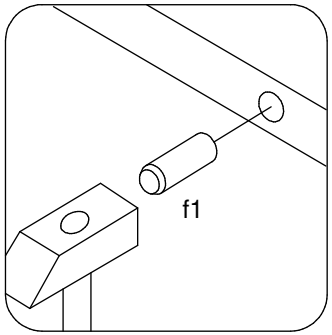
e3 Ø6x13 mm	2x	f1 Ø8x30 mm	4x	p155 Ø4x28 mm	6x	r1 Ø15x12 mm	2x	w37\CL L-300 mm	1x

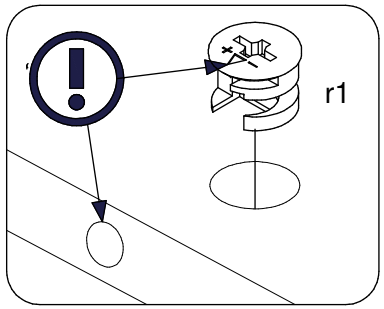
§2 §6







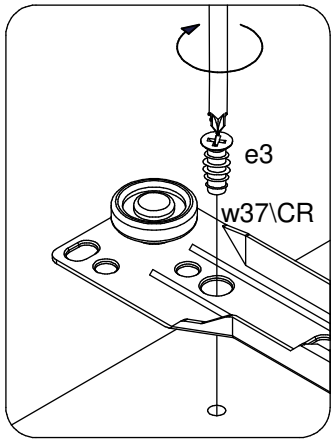


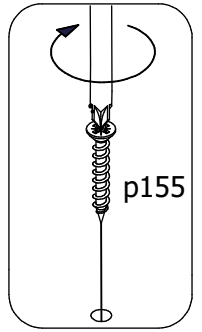


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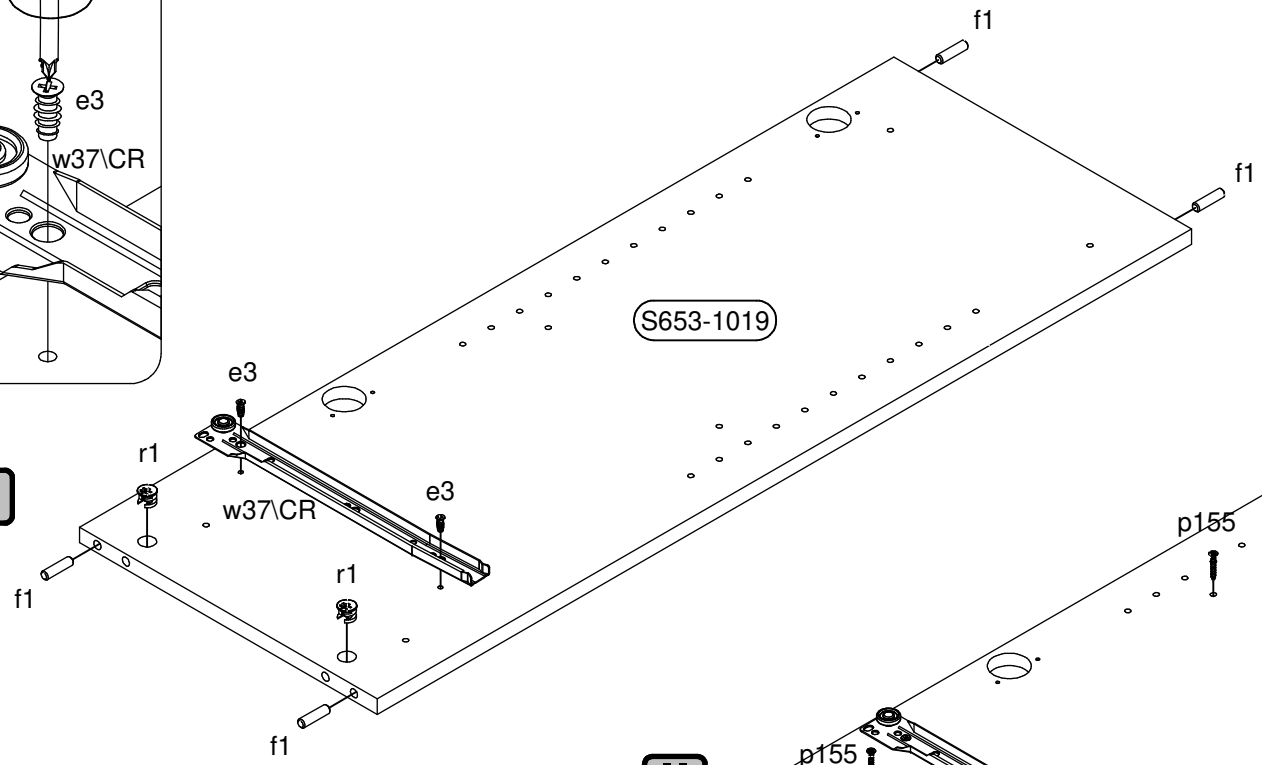
e3	f1	p155	r1	w37\CR
Ø6x13 mm	Ø8x30 mm	Ø4x28 mm	Ø15x12 mm	L-300 mm
2x	4x	6x	2x	1x

§2 §6

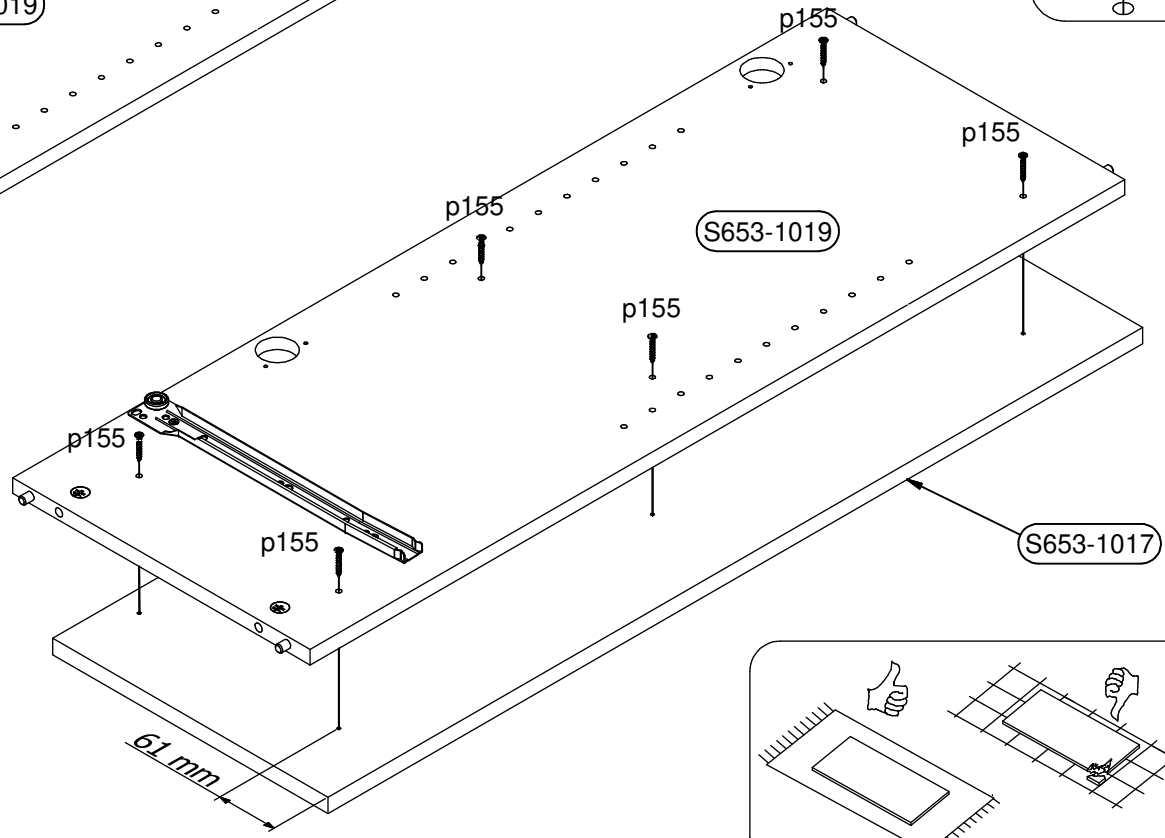


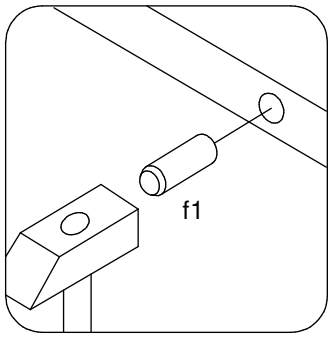


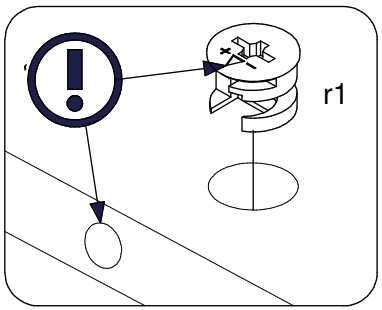
I



II



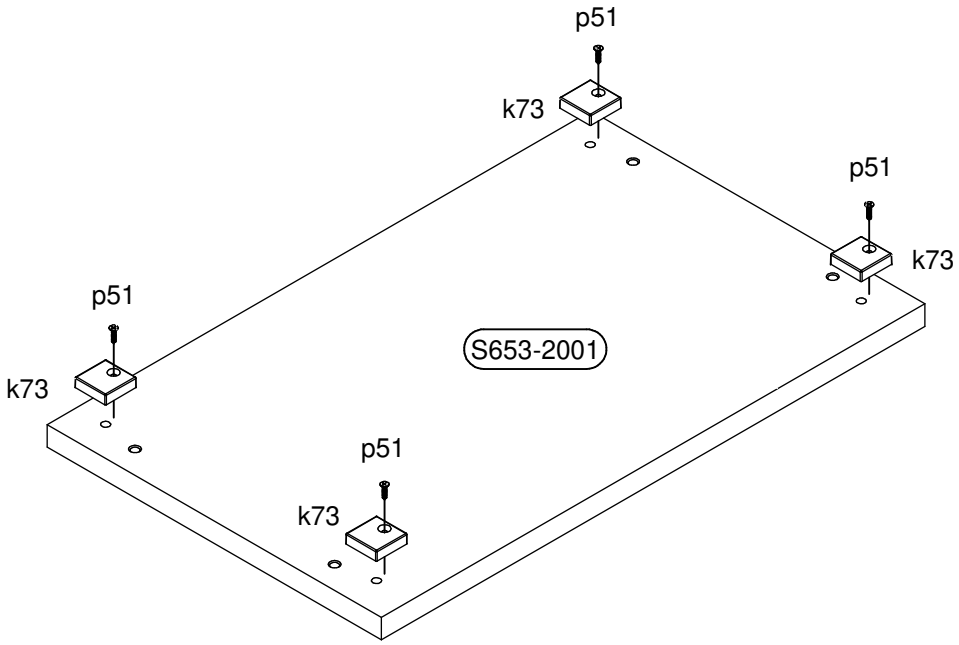


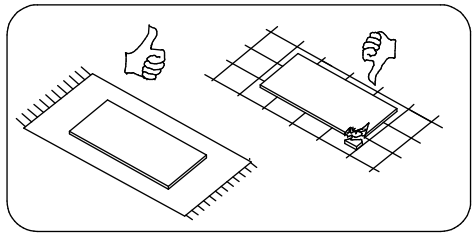


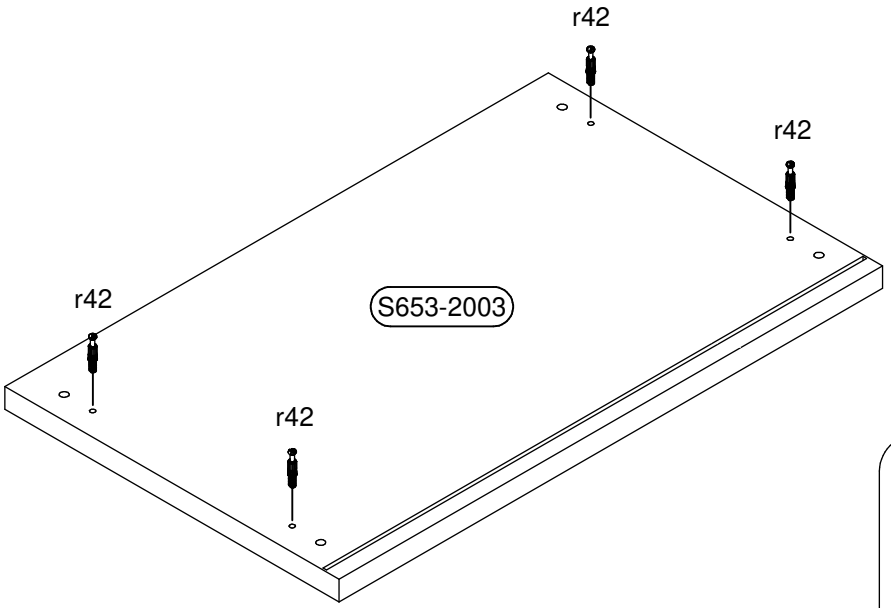
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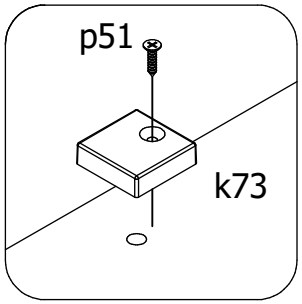
k73 35x35x10 mm	4x	
p51 Ø3.5x15 mm	4x	
r42 20/Ø6x11 mm	4x	

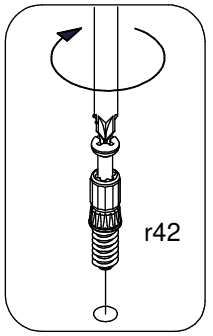
§2







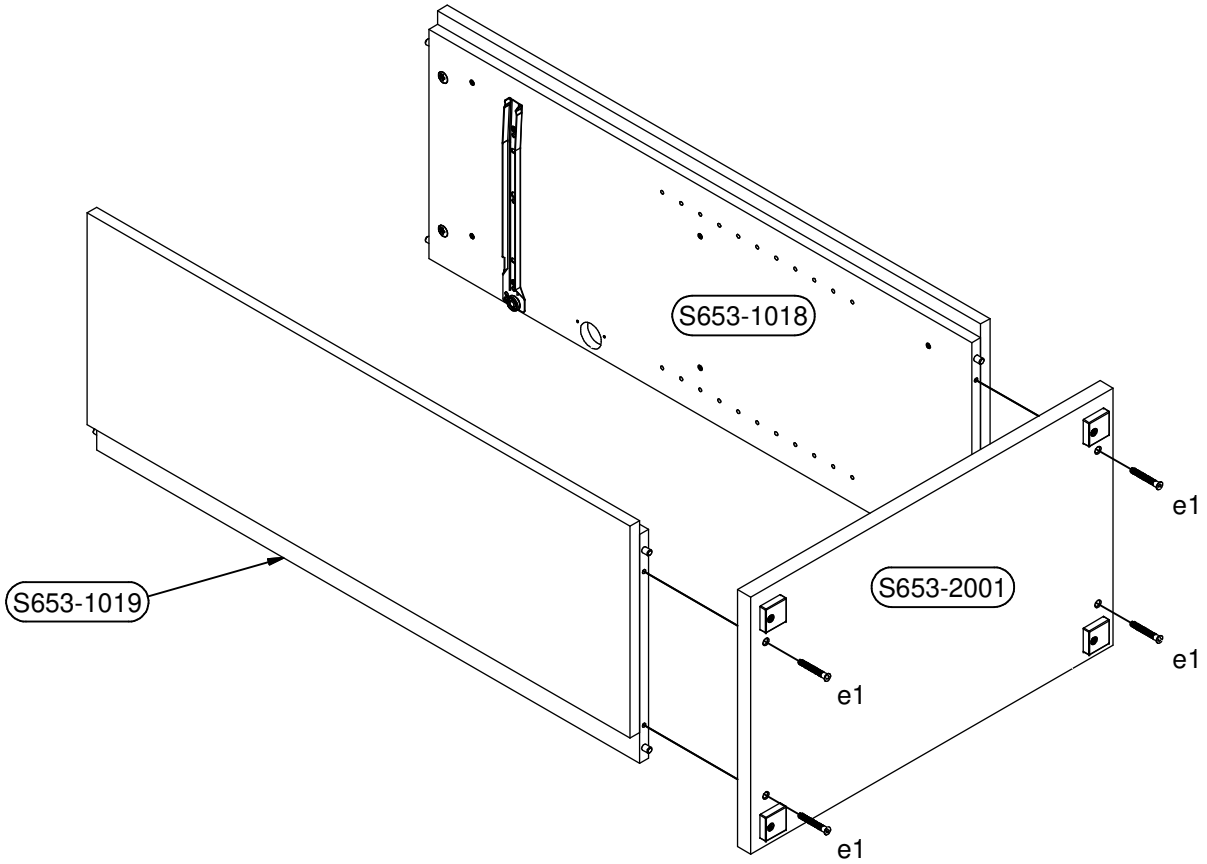


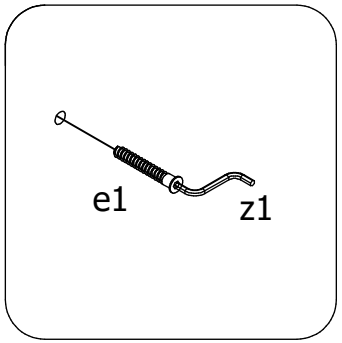


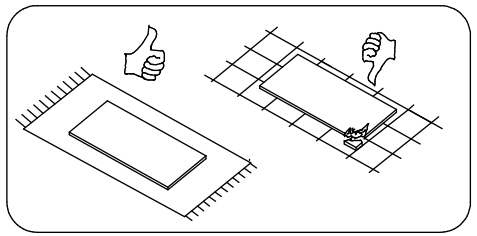
4

e1		z1	
Ø7x50 mm	4x	⬡ 4 mm	1x

§6

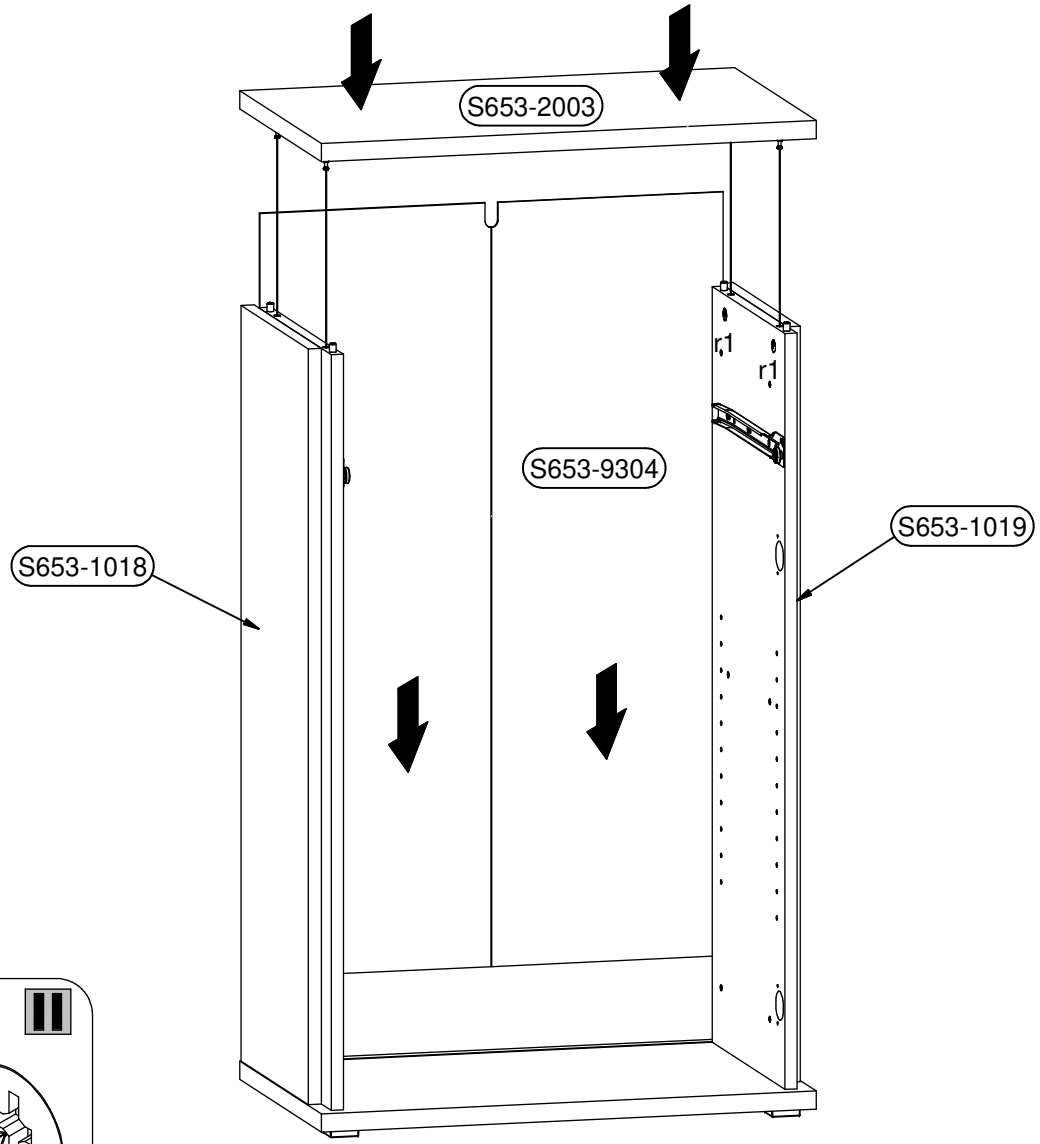


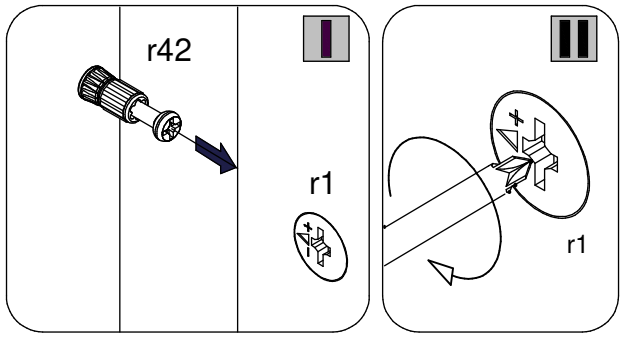




5

§6

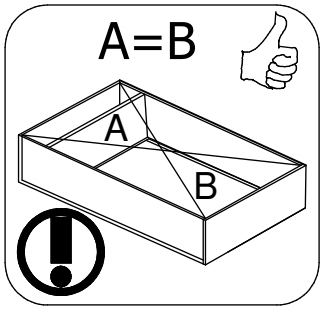


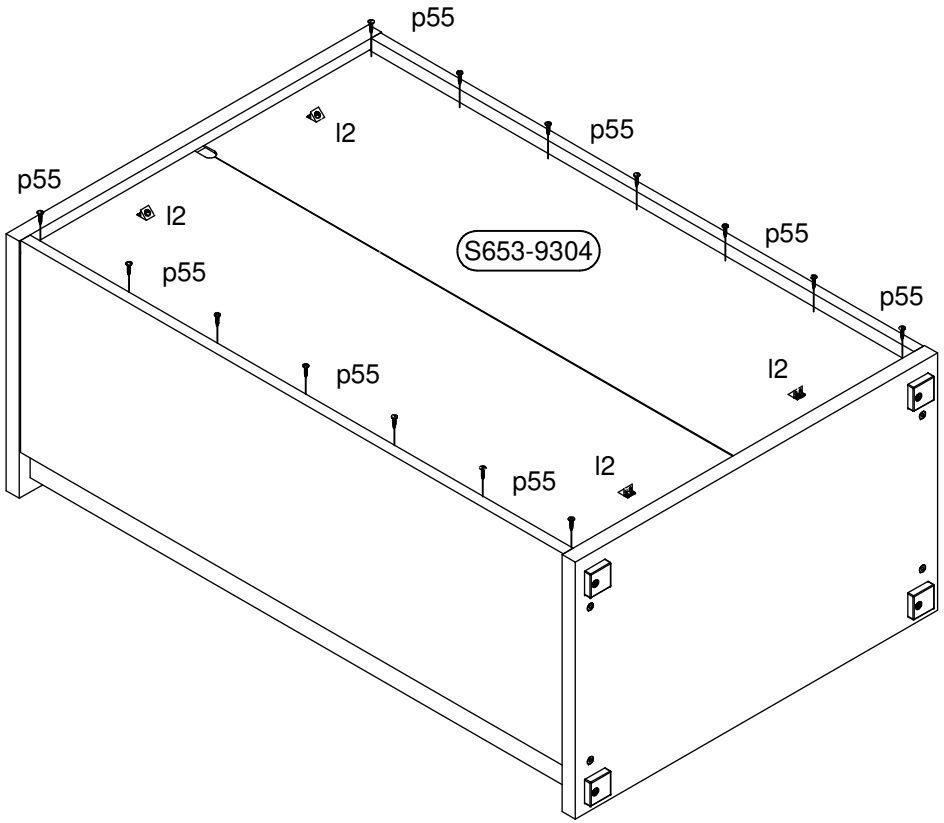


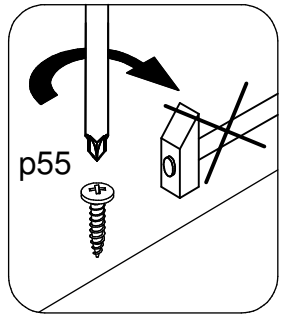
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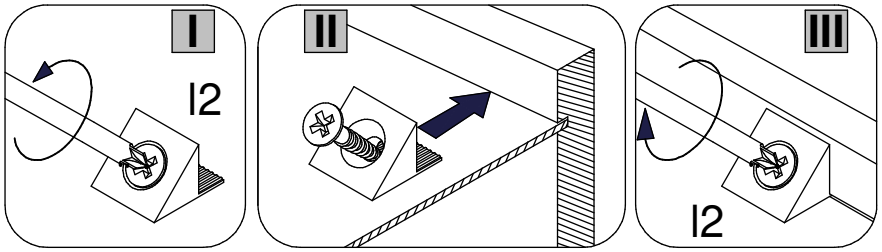
l2	4x	p55 Ø2.9x16 mm	14x

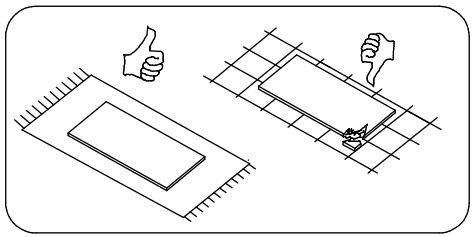
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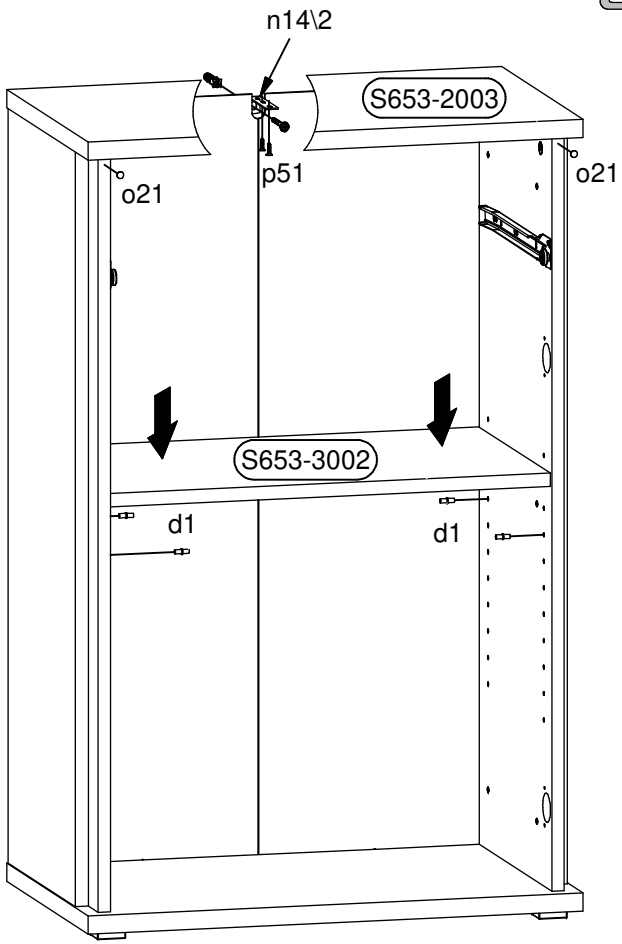


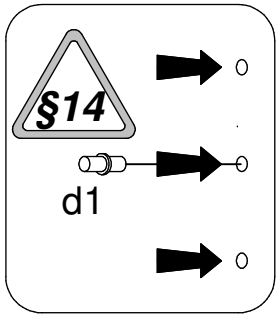


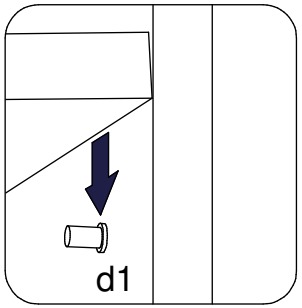
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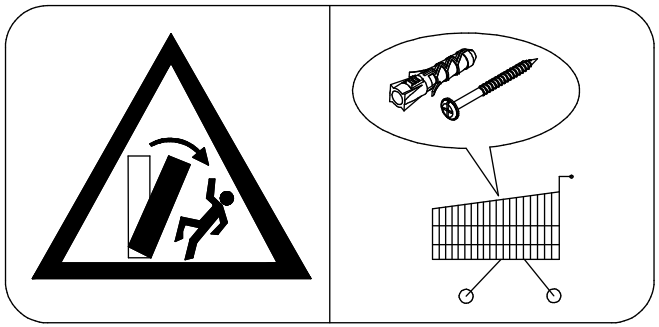
d1		n14\2		o21		p51	
Ø5x17 mm	4x		1x	Ø8x1.8 mm	2x	Ø3.5x15 mm	2x

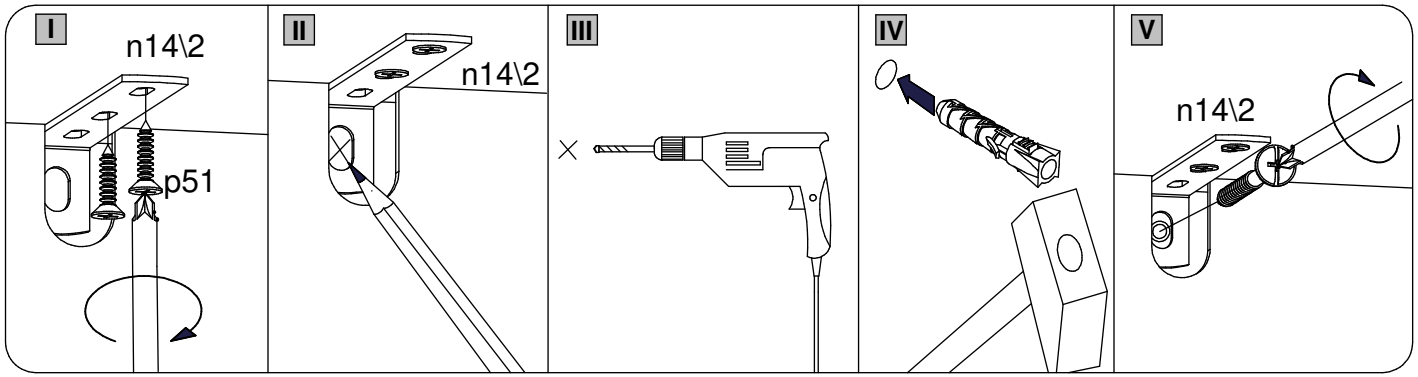
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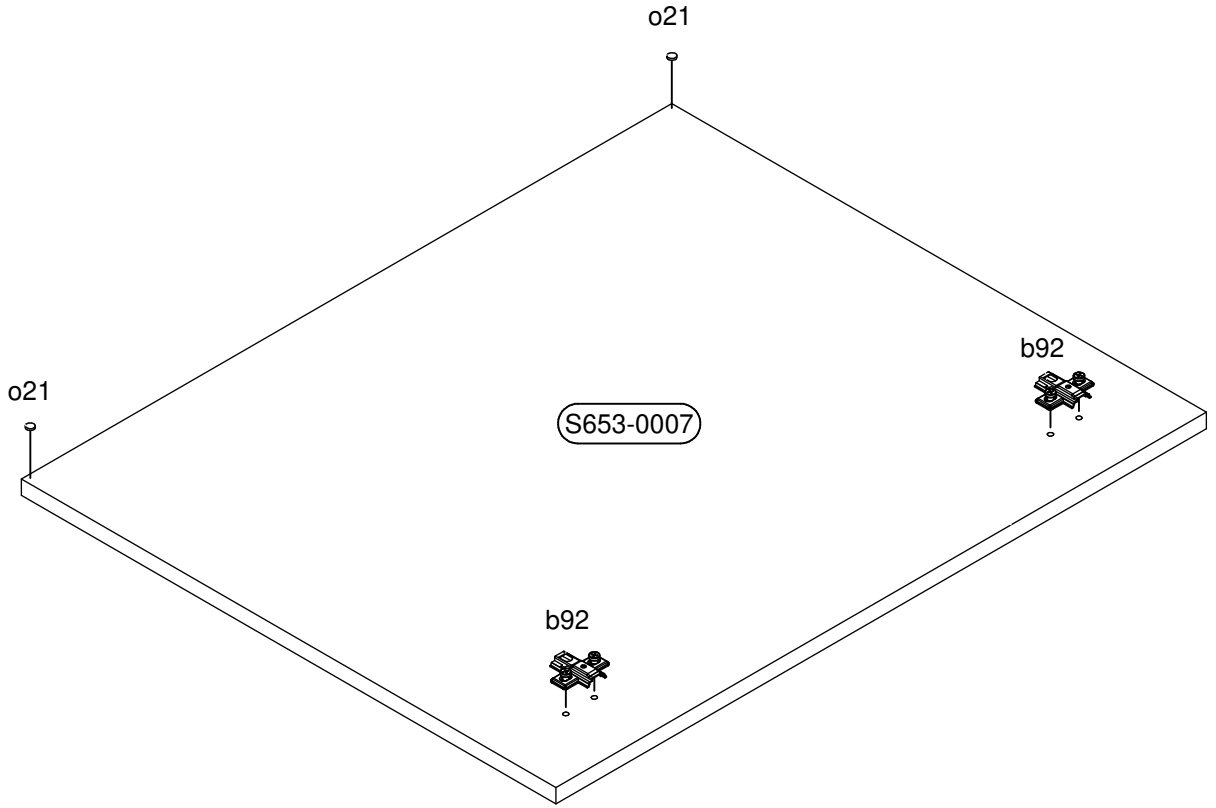


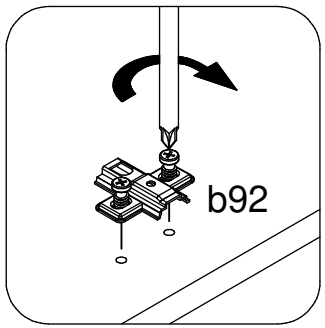


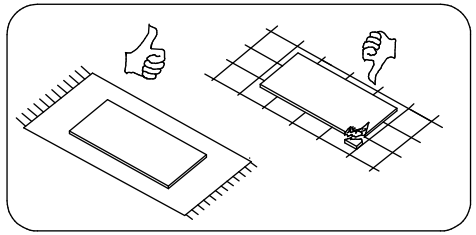
8

b92	2x	o21 Ø8x1.8 mm	2x

§2



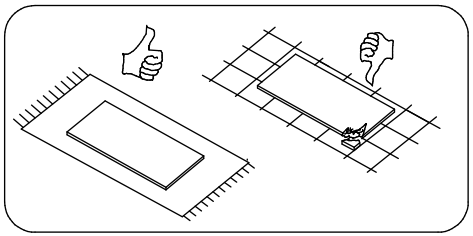




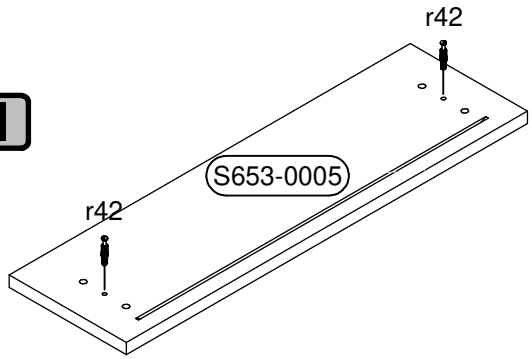
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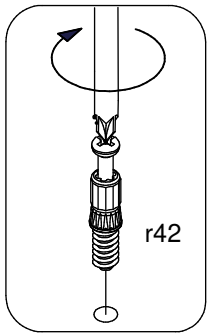
f1 Ø8x30 mm	4x	
f25 Ø6.5x40 mm	4x	
r42 20/Ø6x11 mm	2x	

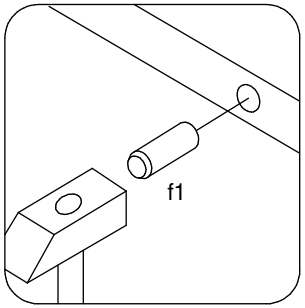


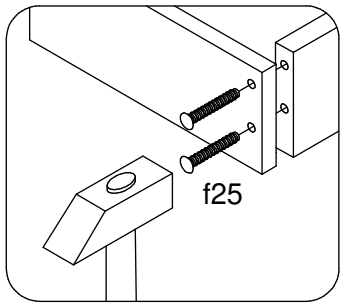


I

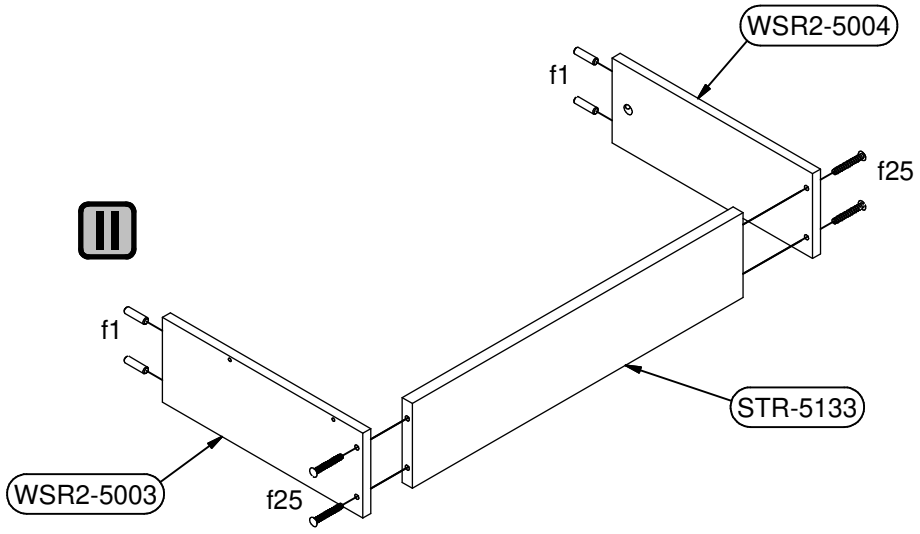








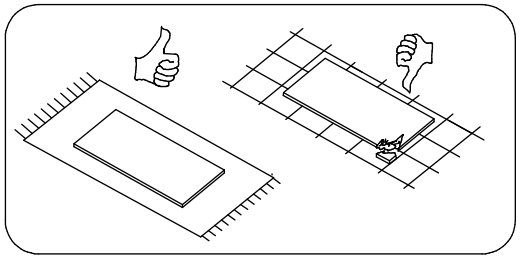
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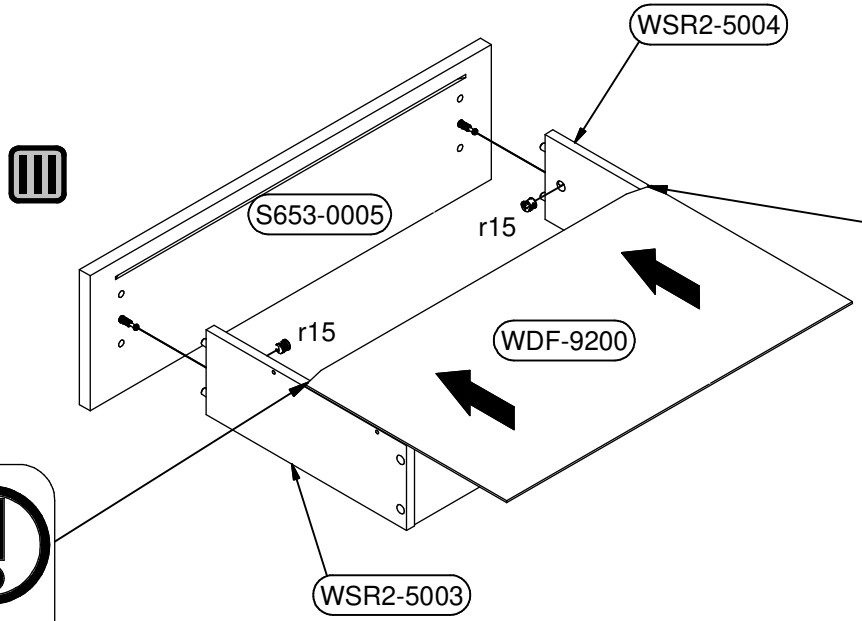


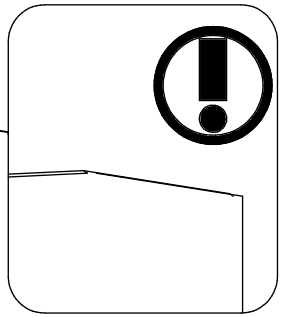
10

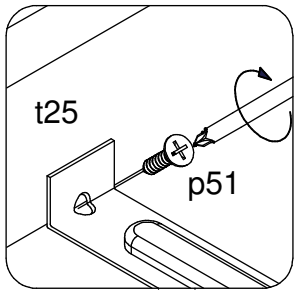
e19 Ø5x9 mm	4x	p51 Ø3.5x15 mm	1x	p55 Ø2.9x16 mm	4x	p140 Ø3.5x12 mm	1x	r15 12x10,5mm	2x	t25 L- 300 mm	1x
w37\DR L-300 mm	1x	w37\DL L-300 mm	1x								

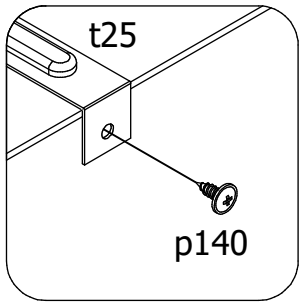
§6

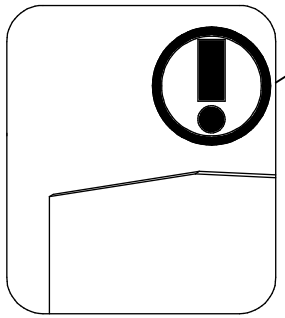




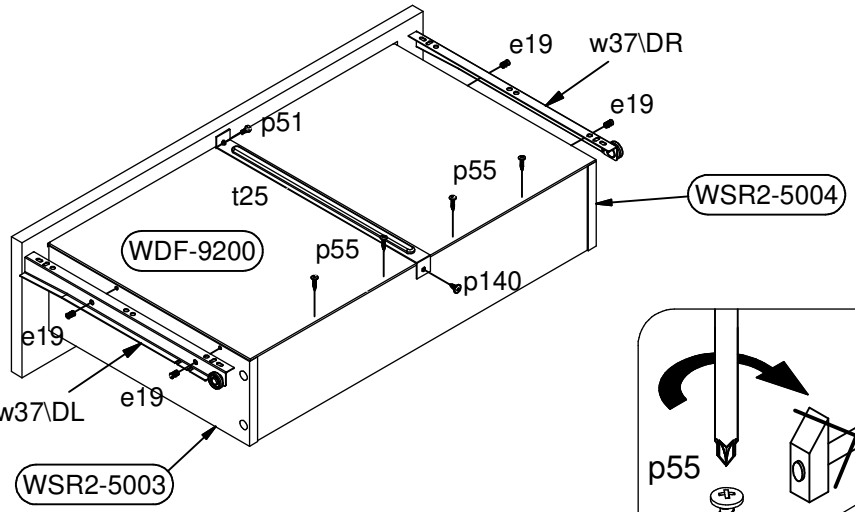


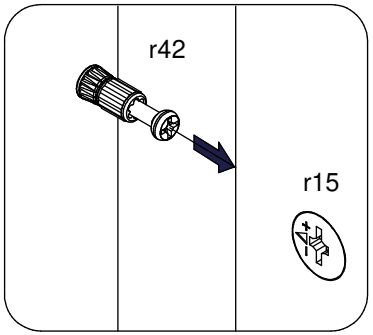


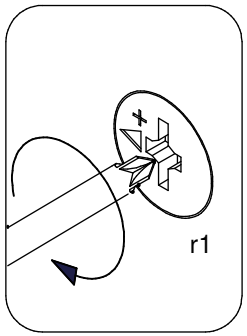


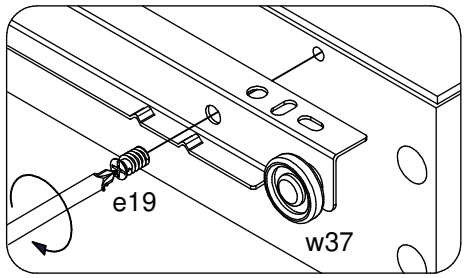


IV







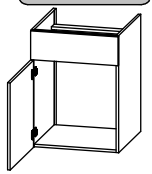


11A

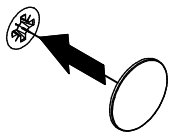
a203	p51	s59	s71
2x	4x	8x	2x
	Ø3.5x15 mm	Ø14x0.5 mm	Ø35 mm

§6 §14

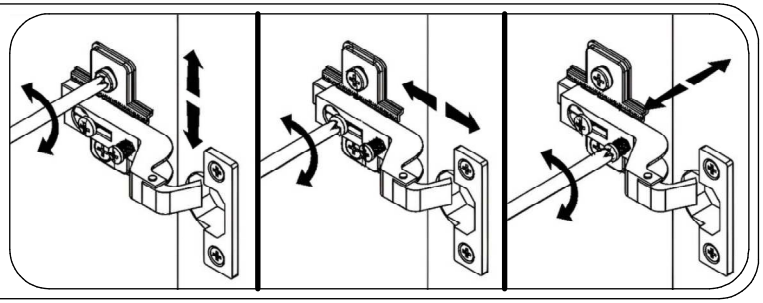
§19

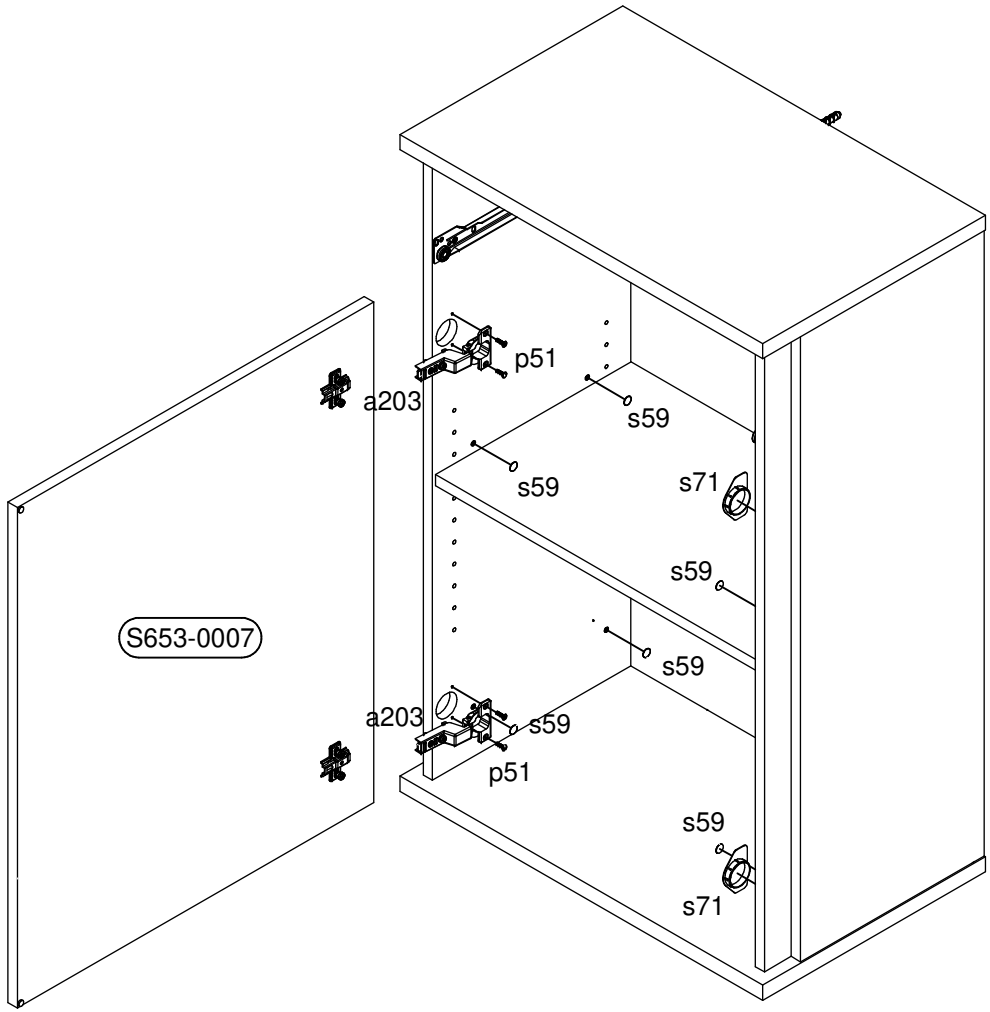


p155



§10



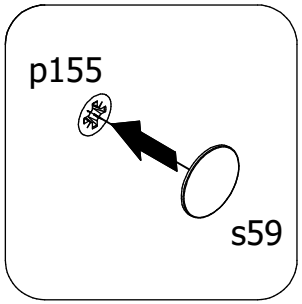


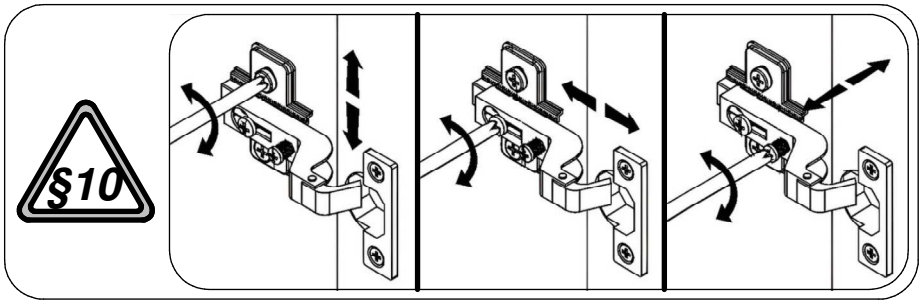
11B

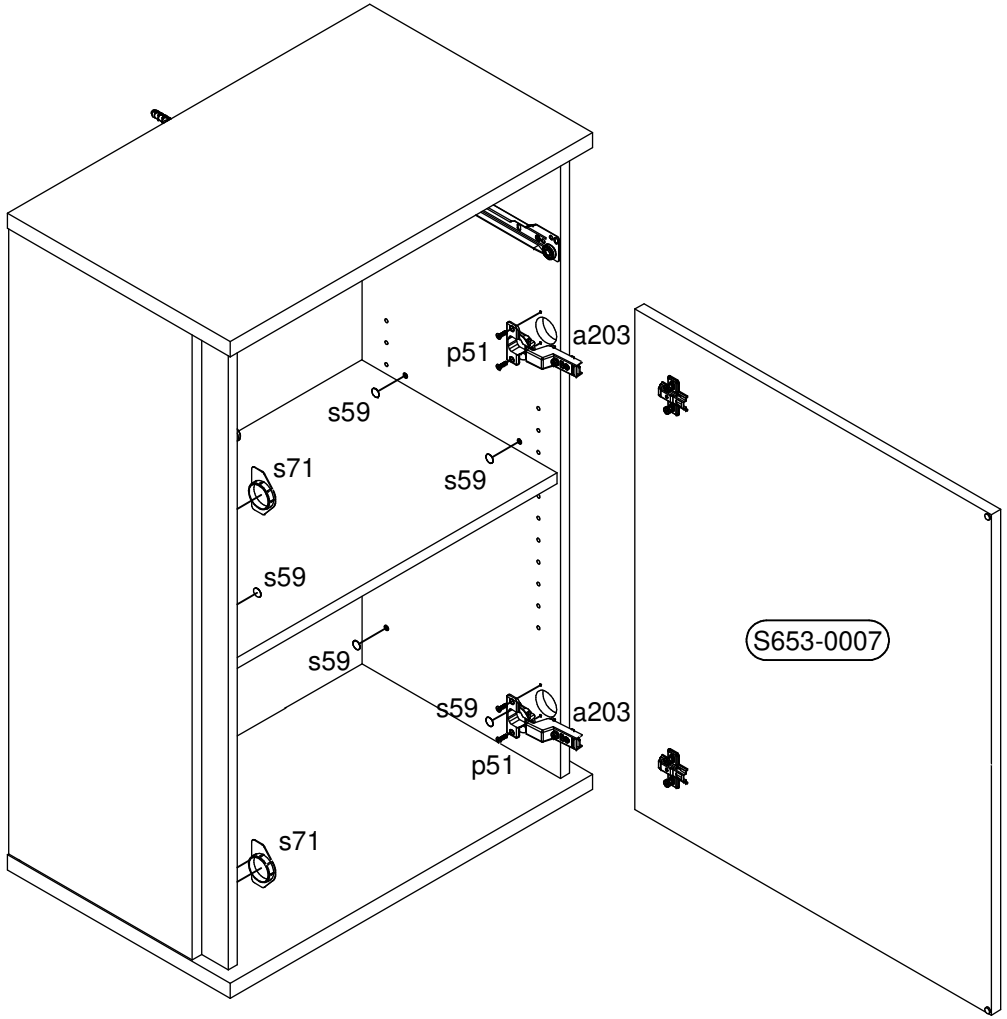
a203	p51	s59	s71
2x	4x	8x	2x
	Ø3.5x15 mm	Ø14x0.5 mm	Ø35 mm

§6 §14









12

§6

