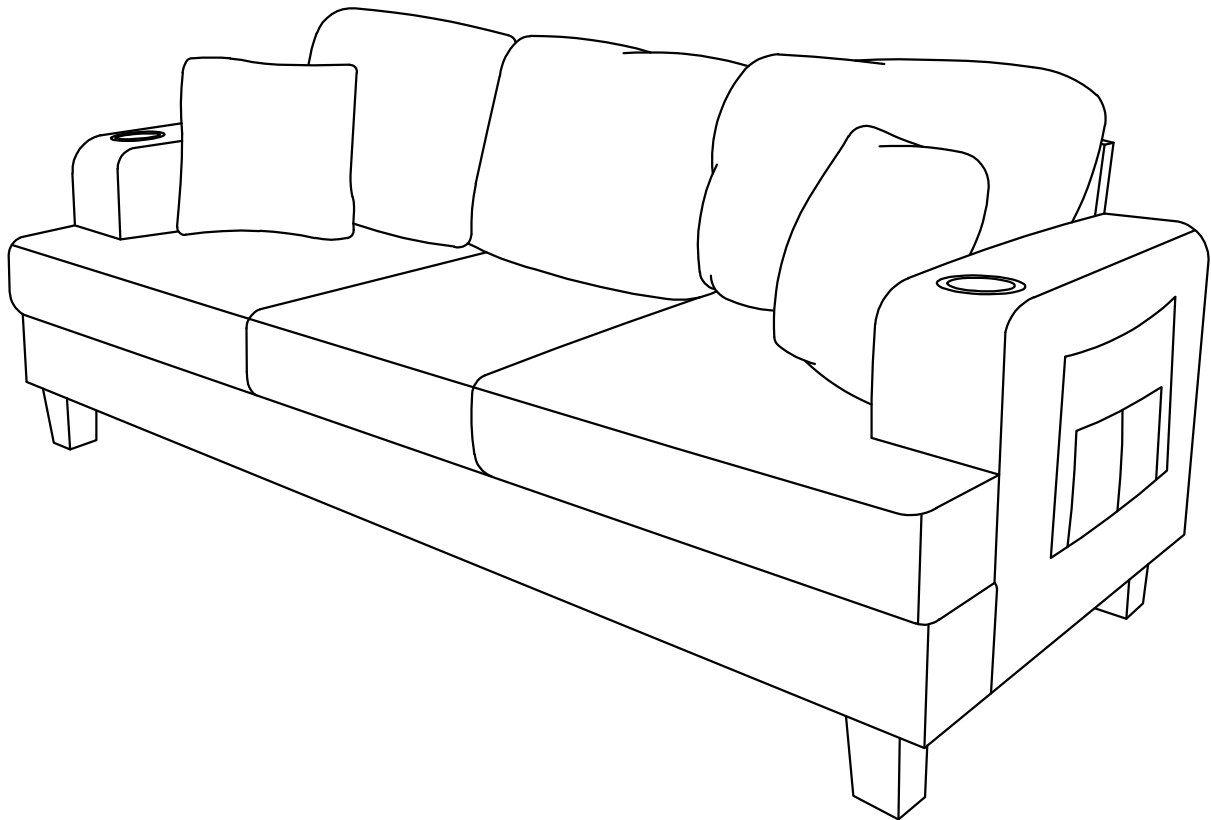


ASSEMBLY INSTRUCTIONS



V-SF24-0593B

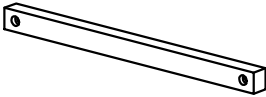


WARNING!!!

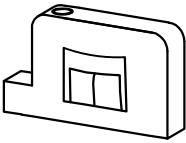
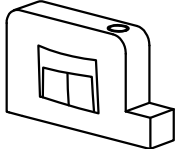
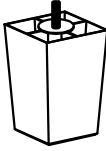
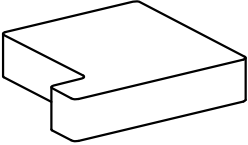
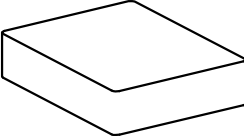
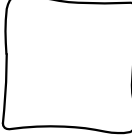
- No rough tools or corrosive detergent for cleaning.
- The package contains some heavy parts and sharp-edged parts, please be careful when assembling to avoid any physical injury around you.
- Please strictly observe the steps of the instructions.
- Do not use a broken item and contact our customer service for guidance.
- Cushions need 48 hours to bounce back.
- This product is shipped in two separate cartons. Please ensure that both packages have been received before commencing assembly.

PART LIST

BOX1

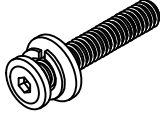
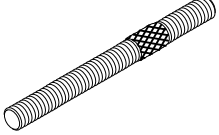
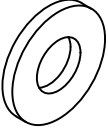
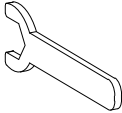
Support Rails  (A): 2PCS	Back Panel  (B): 1PC	Front Panel  (C): 1PC	Seats Frame  (D): 1PC
Backrest Frame  (E): 1PC	Middle Support Legs  (F): 2PCS		

BOX2

Armrest Left  (G): 1PC	Armrest Right  (H): 1PC	Legs  (I): 4PCS	Right / Left Seat Cushion  (J): 2PCS
Middle Seat Cushion  (K): 1PC	Back Cushions  (L): 3PCS	Pillows  (M): 2PCS	

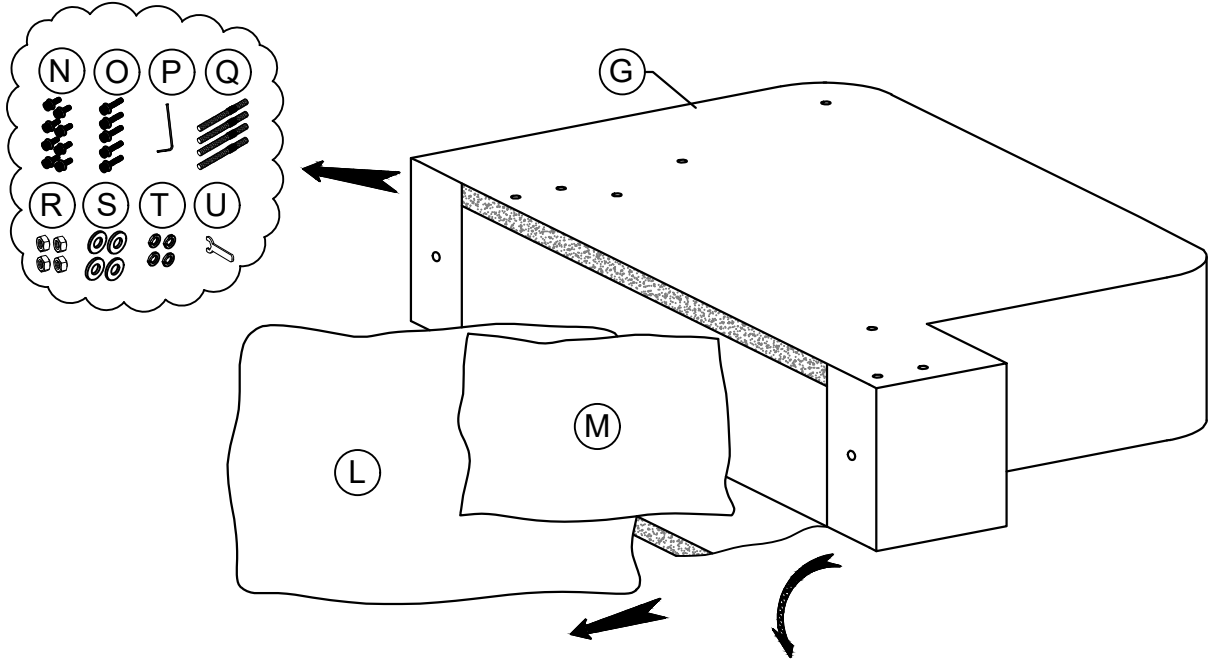
HARDWARE LIST

BOX2

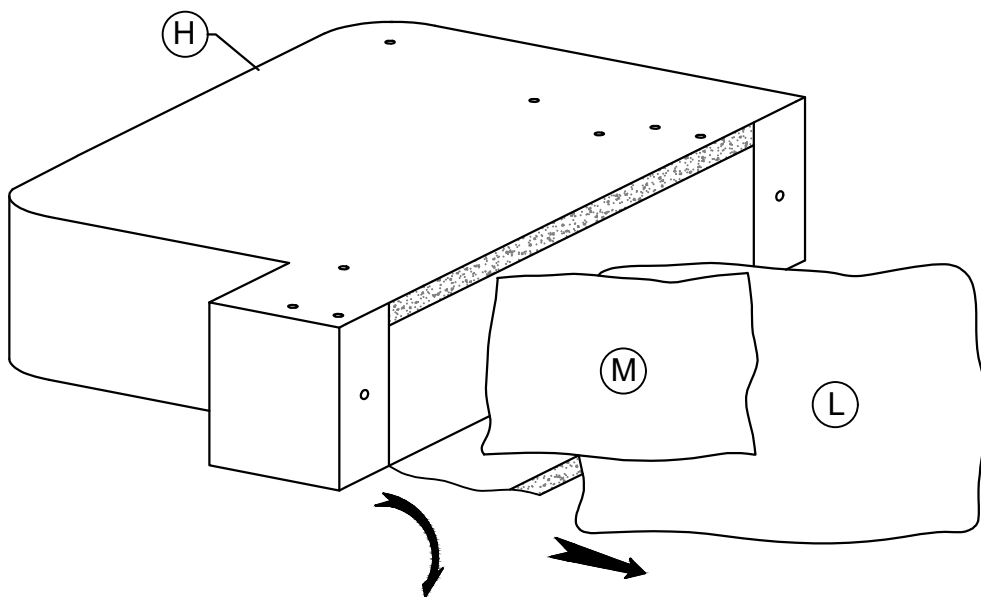
5/16" X 25MM  (N): 8PCS	5/16" X 50MM  (O): 5PCS	L5  (P): 1PC	5/16" X 80MM  (Q): 4PCS
5/16"  (R): 4PCS	5/16"  (S): 4PCS	5/16"  (T): 4PCS	Allen Wrench  (U): 1PC

ASSEMBLY INSTRUCTIONS

- 1** Take the Pillow (M), Back Cushion (L), Blister Hardware out from the Armrest Left (G). Velcro the bottom of the Armrest.

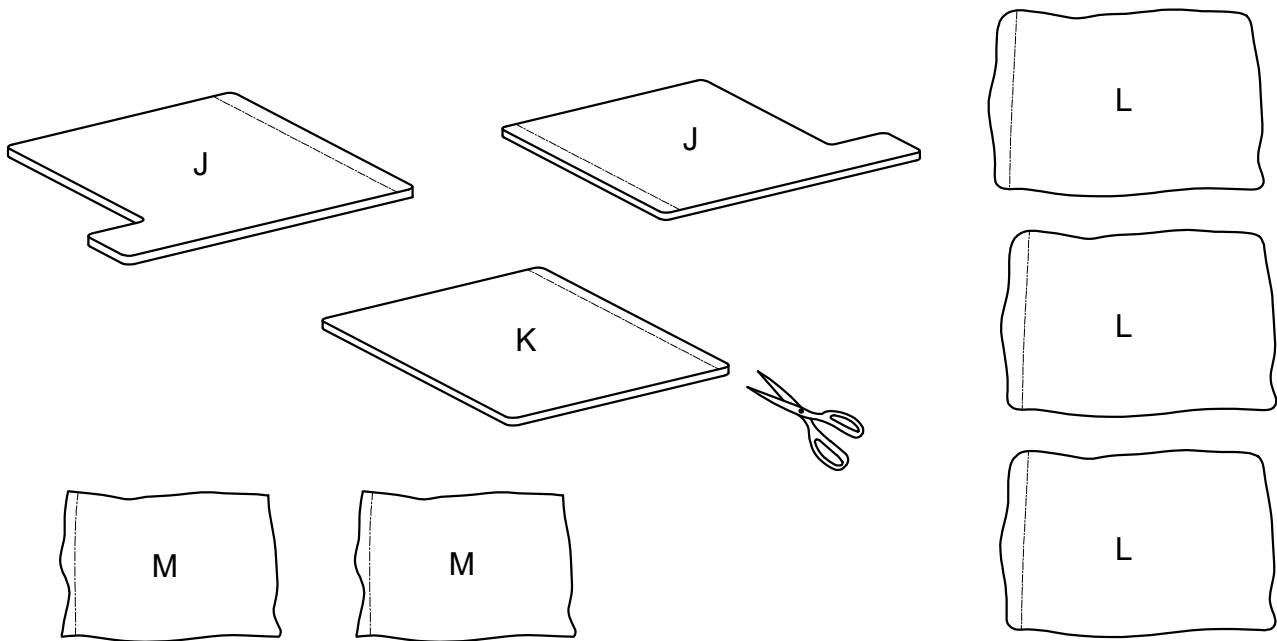


- 2** Take the Pillow (M), Back Cushion (L) out from the Armrest Right (H). Velcro the bottom of the Armrest.

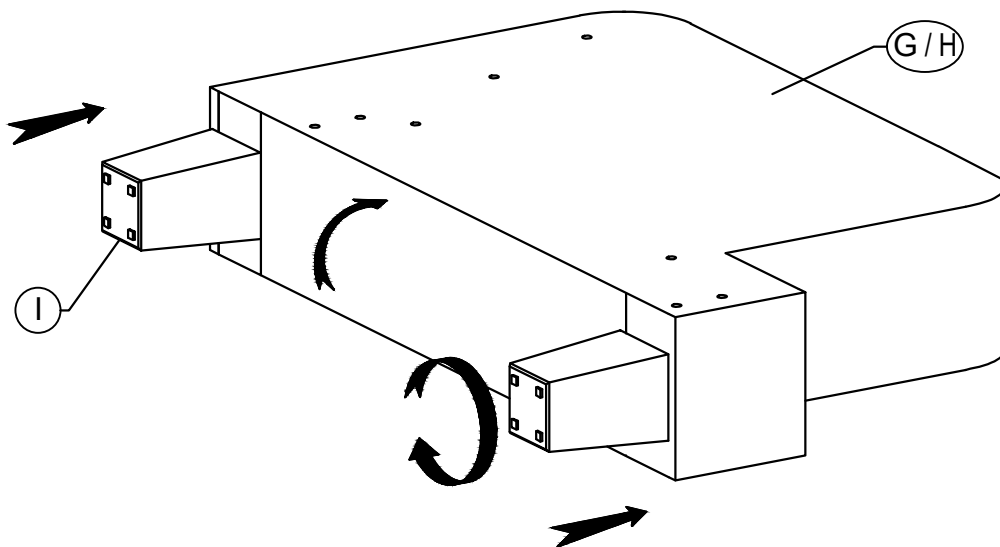


ASSEMBLY INSTRUCTIONS

- 3** Open the Seat Cushions (J, K), Back Cushions (L) and Pillows (M) by suitable tools.
Note: Cushions need 48 hours to bounce back.

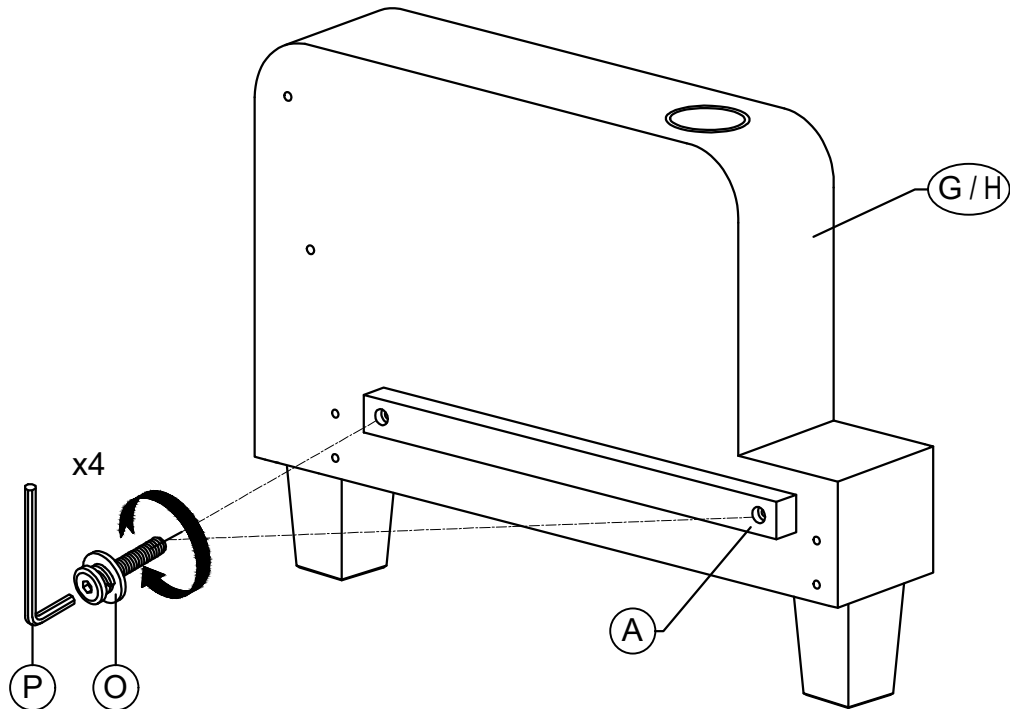


- 4** Close the Velcro. Attach the sofa Legs (I) to the Armrests (G / H).

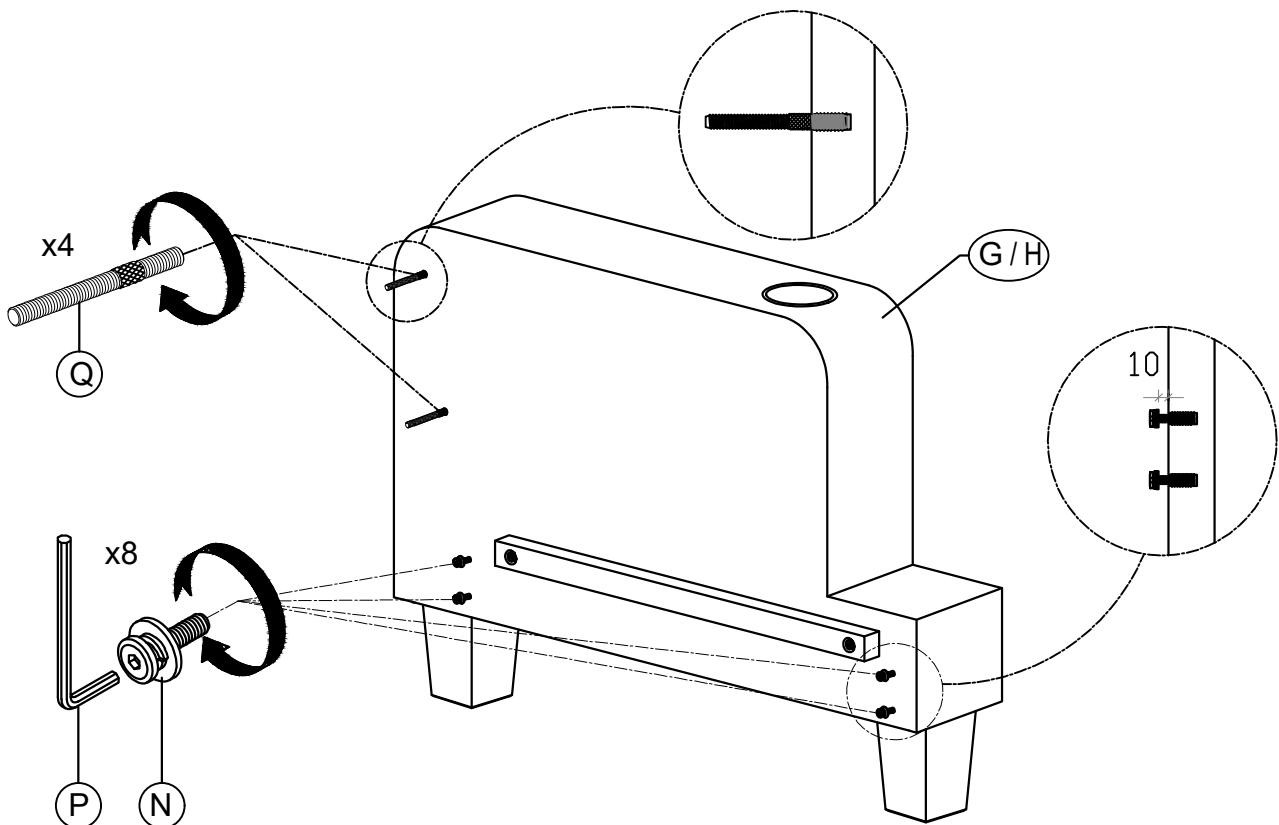


ASSEMBLY INSTRUCTIONS

- 5** Attach the Support Rails (A) to the Armrests (G / H) by the Bolt 5/16" x 50mm (O) and Allen Key (P).

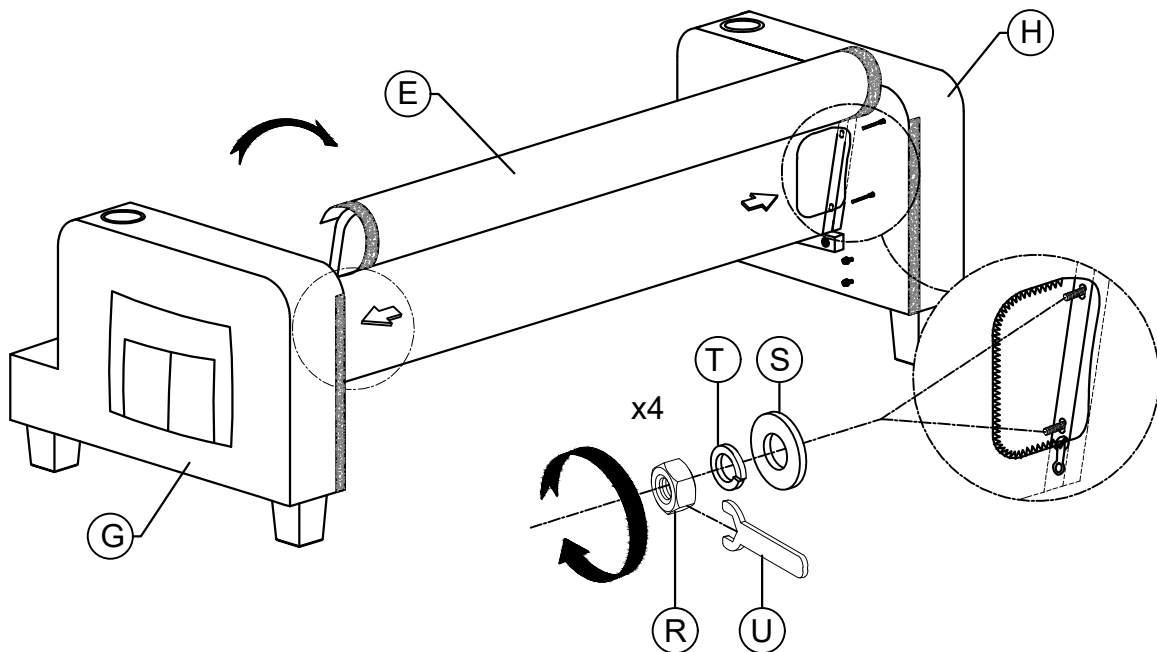


- 6** - Align and insert the Threaded Rod 5/16" x 80mm (Q) into the hole on the Armrests and turn clockwise to tighten by manually.
 - Insert Bolts 5/16" x 25mm (N) with Allen Key (P) on the Armrests by manually. NOTE: Do not fully tighten the bolts, leave at least 10mm visible so that you can hanger hook on the bolts.

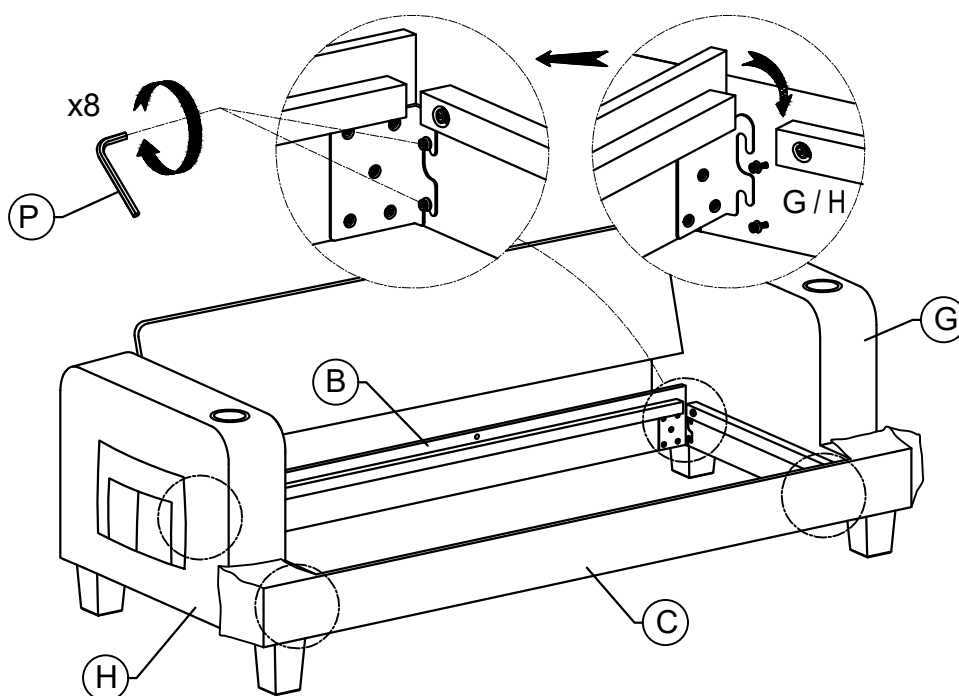


ASSEMBLY INSTRUCTIONS

- 7** Overturn back cover, open zipper
 Raise the Backrest Frame (E) up and place the rod (Q) to align with the bore holes on the end of the Backrest Frame (E). Put the Backrest Frame (E) up against the Armrests (G / H) so the threaded rods (Q) go through the bore holes. Insert flat washer (S), spring lock washers (T) and place hex nuts (R) on threaded rod (Q) then tighten the hex nuts (R) with wrench (U) provided. Do not fully tighten the hex nuts, equally distance divided on both sides.

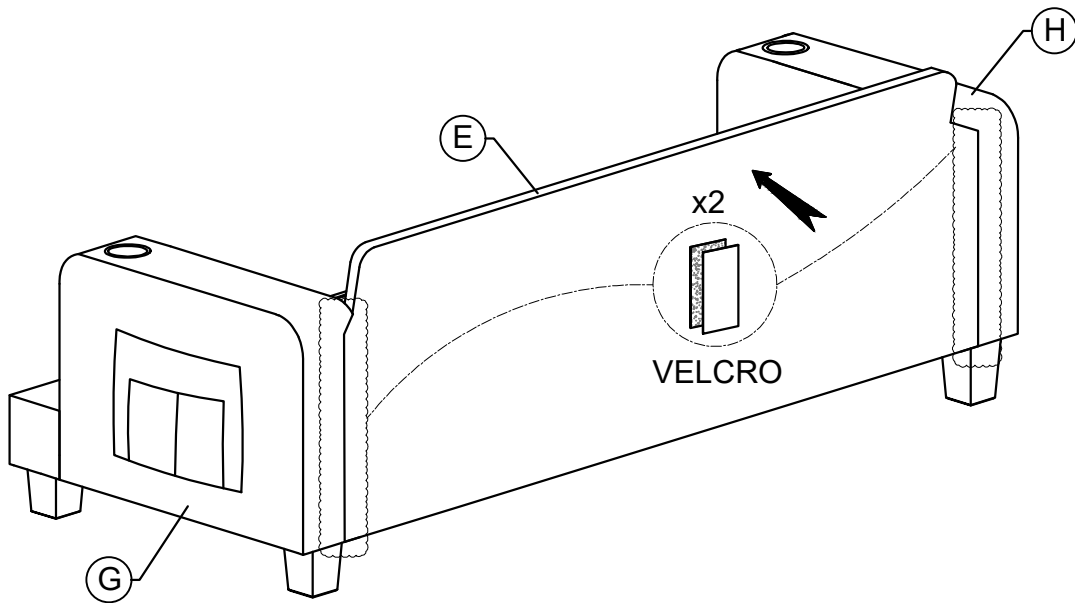


- 8** Raise the Front/Back Panels (B / C) up , bring the Front/Back Panels (B / C) and align the hook on the side rail to the bolts. Once the Front/Back Panels (B / C) is set, tighten all bolts by using a Allen key (P). After assembly, re-tighten all bolts for a snug fit. **DO NOT OVER TIGHTEN.**

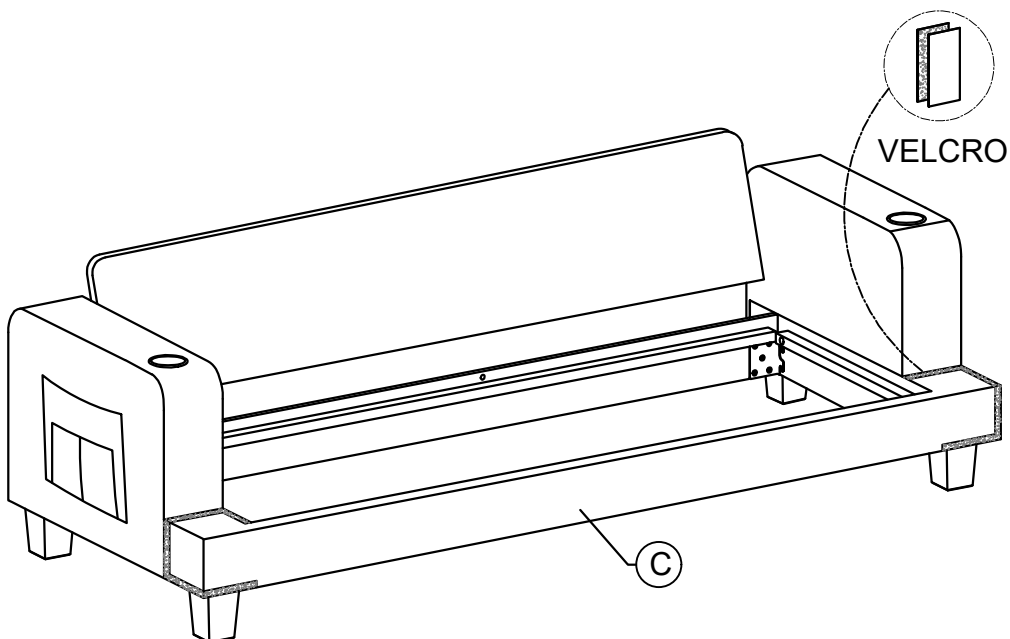


ASSEMBLY INSTRUCTIONS

- 9** After assembly, re-tighten all bolts for a snug fit.
Close the Zipper
Close Velcro the cover of Backrest Frame (E) and Armrest (G / H).

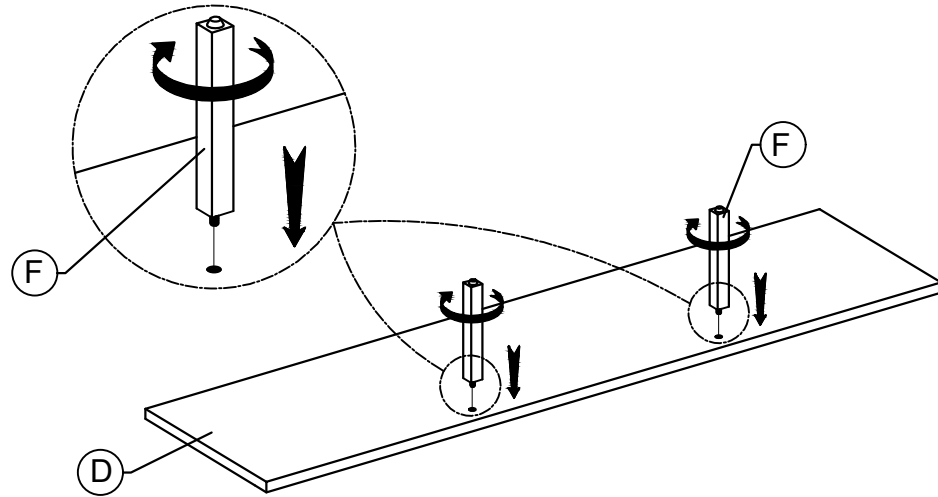


- 10** Attach the Cover on the Front Panel (C) by Velcro.

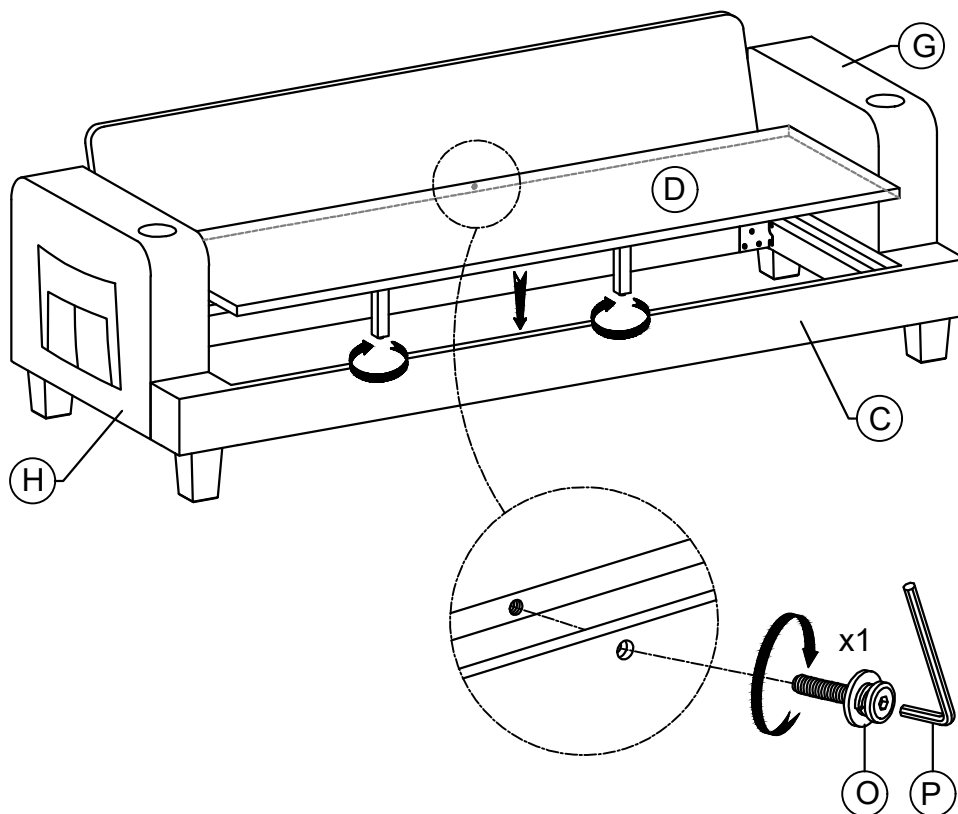


ASSEMBLY INSTRUCTIONS

- 11** Attach the Middle Support Legs (F) to the Seat Frame (D).

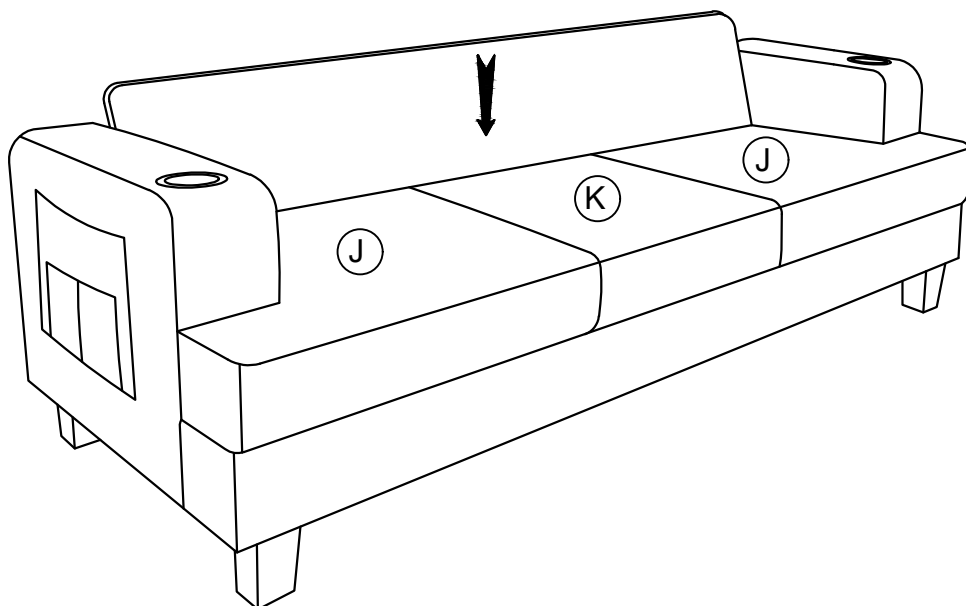


- 12** Drop Seat Frames (D) to the Armrest (G / H). Attach the Seat Frames (D) to the Back panel (B) by the Bolt 5/16" x 50mm (O) and Allen Key (P).



ASSEMBLY INSTRUCTIONS

13 Insert the Seat Cushions.



14 Insert the Back Cushions and Pillows.

