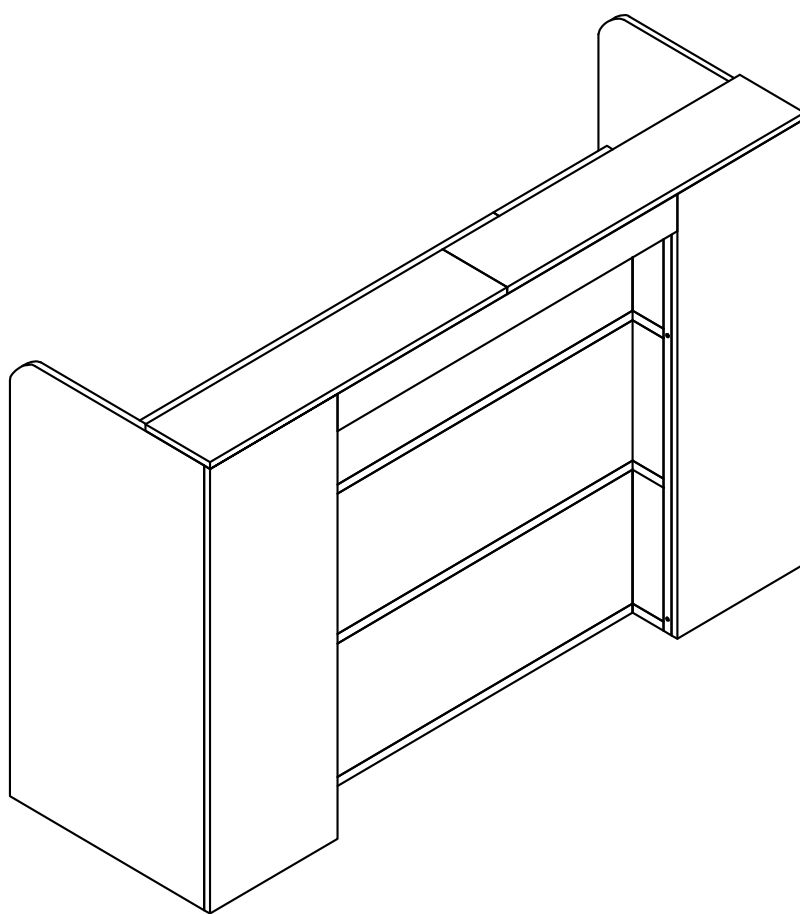
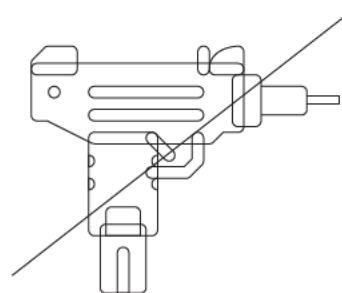
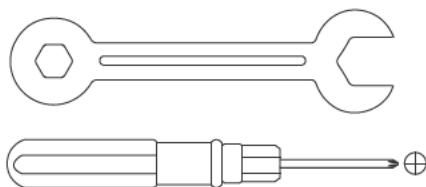
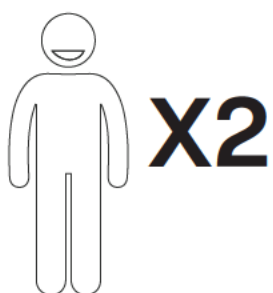


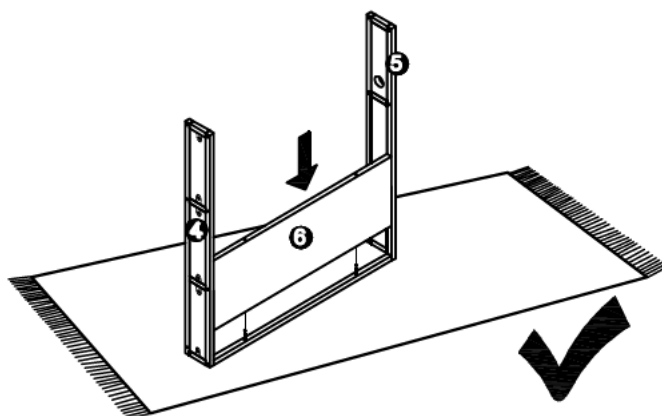
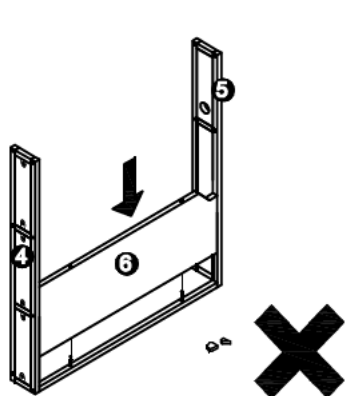
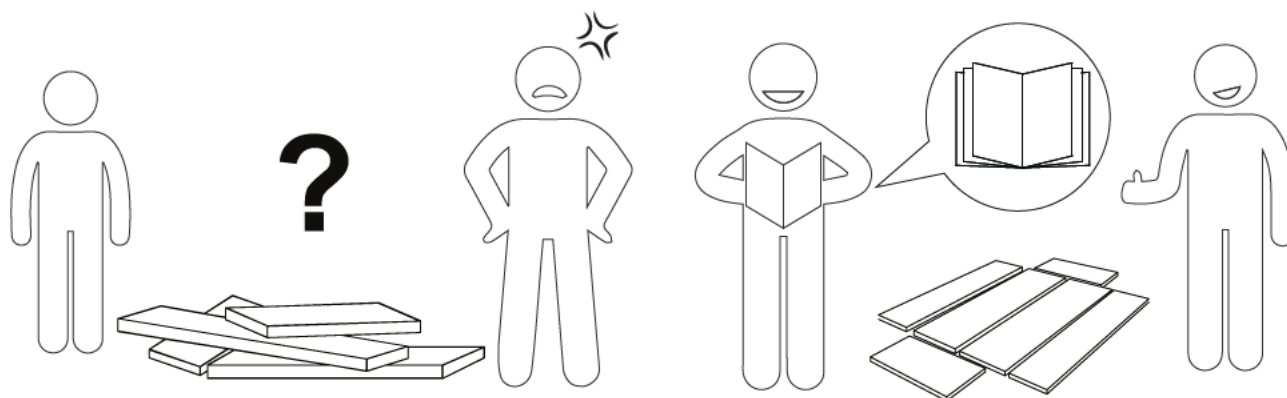
# Assembly Instructions

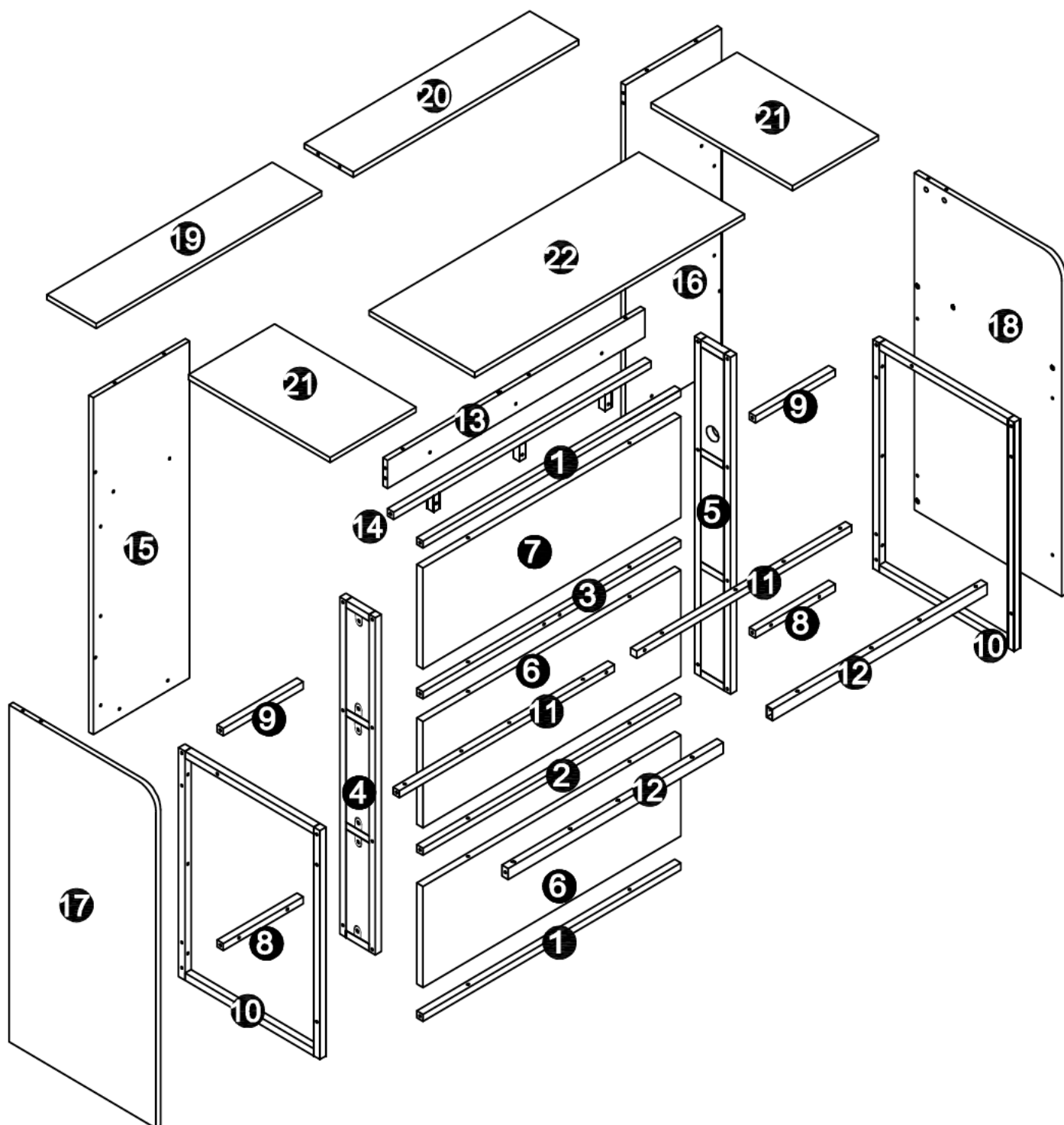




We recommend using hand tools for assembly.

If an electric screwdriver is used, reduce power and torque to avoid damage to the product.

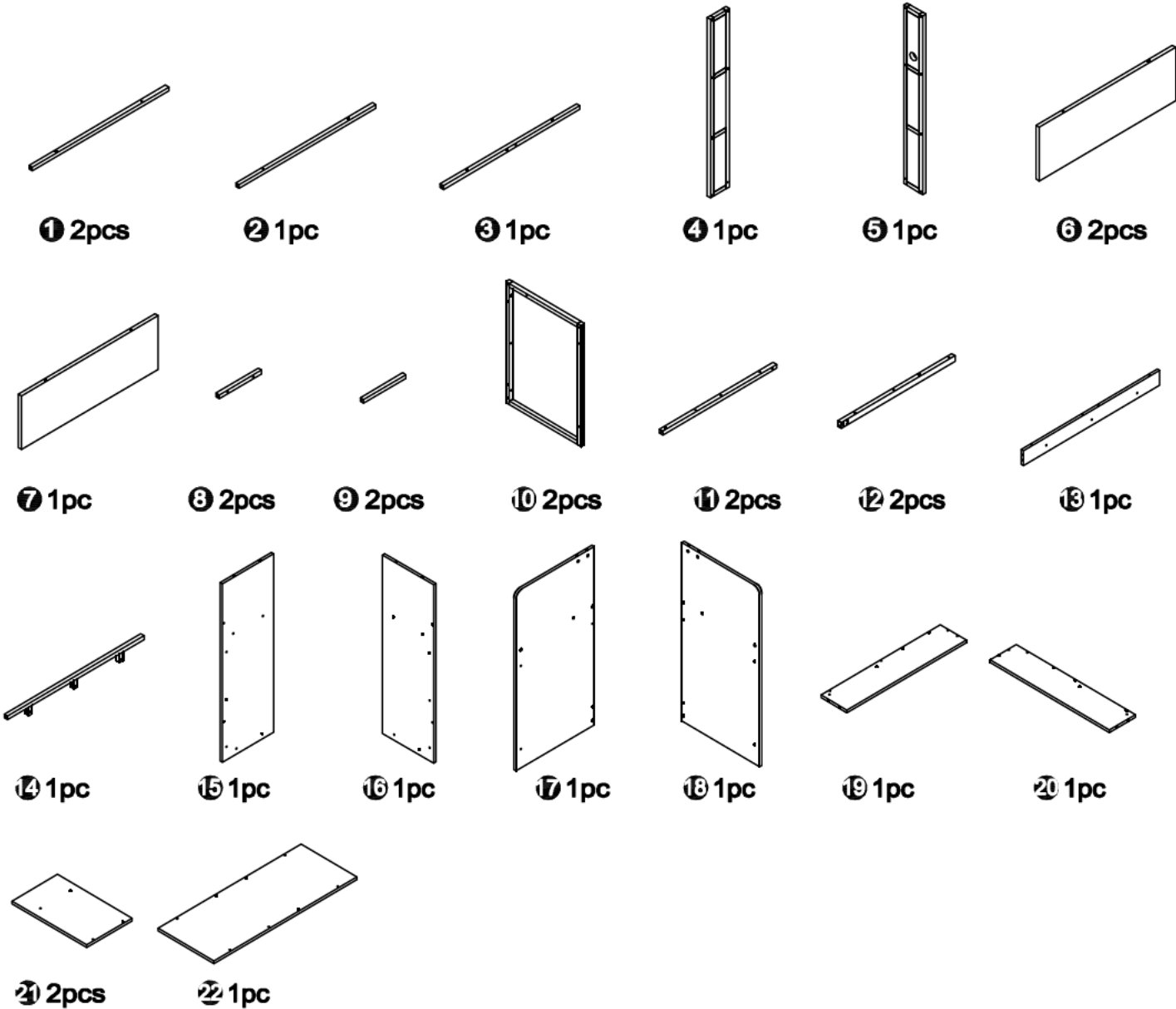




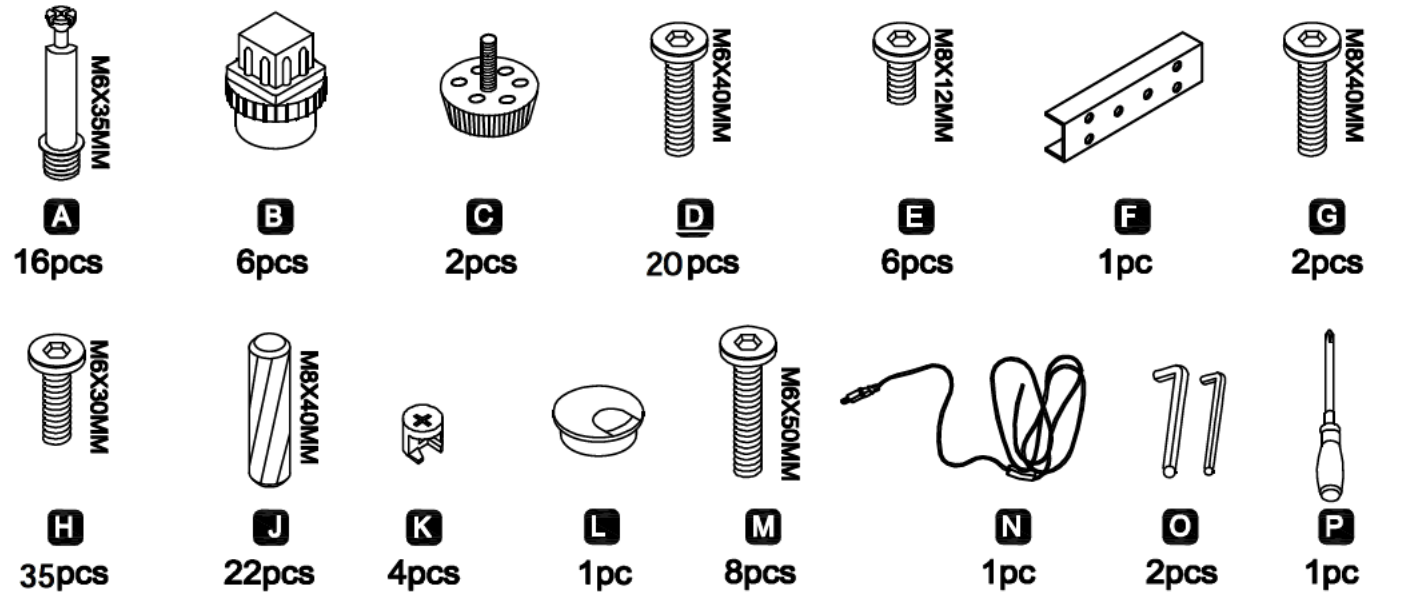
**⚠ Caution**

Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.

# Parts List

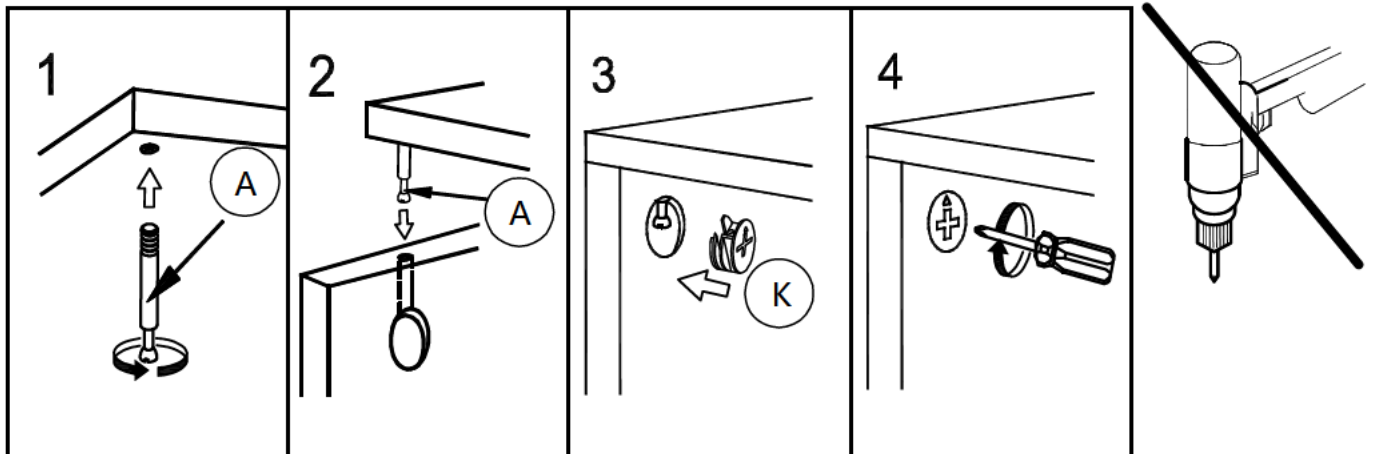


# Hardware List

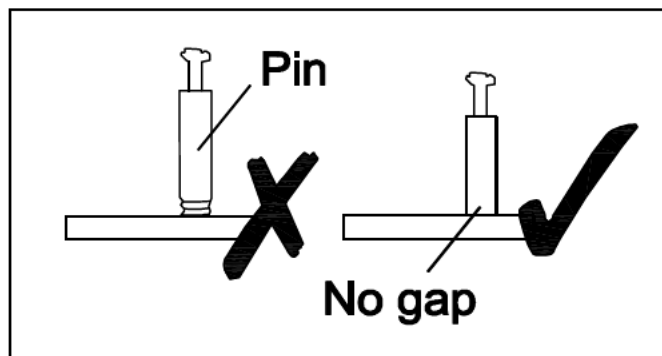


## Installation of Cams and Pins

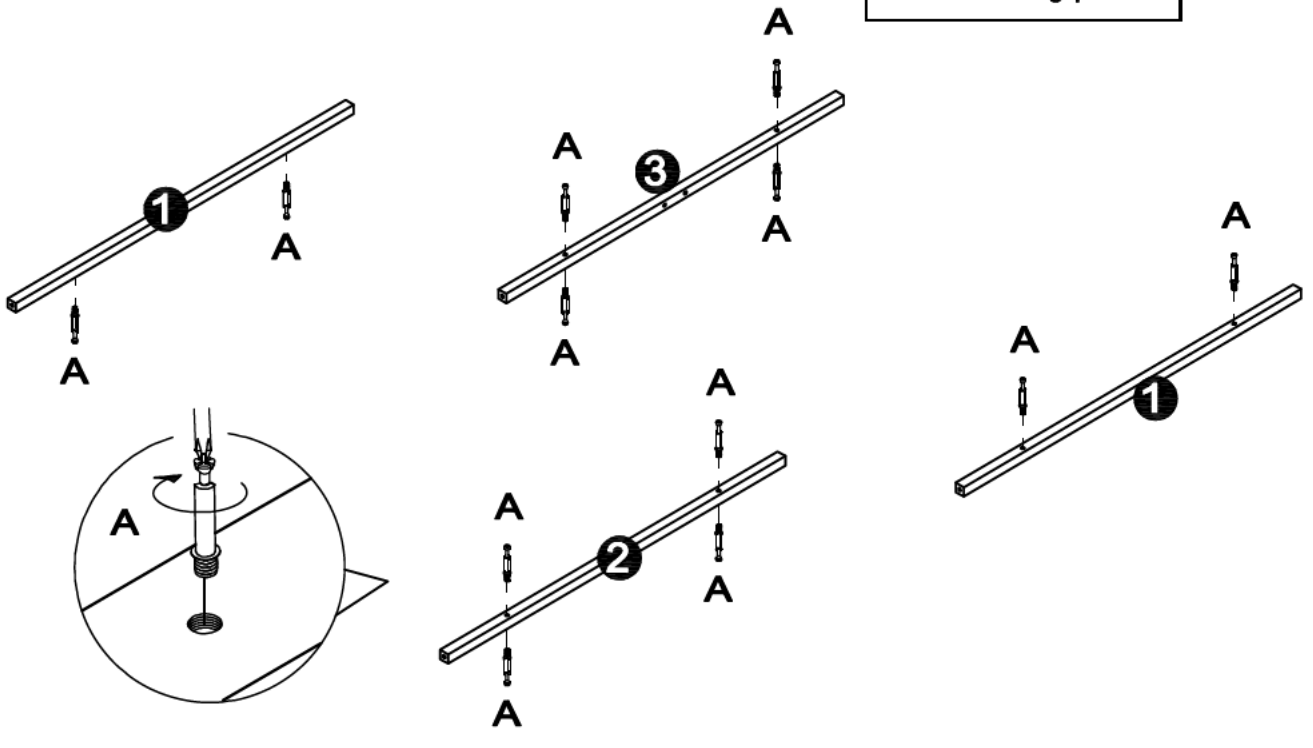
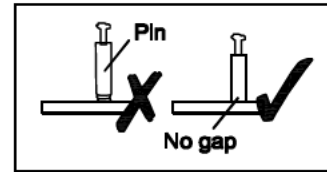
Screw the pin into the hole. To set the cams correctly, ensure that the arrow on the cam is opening to the hole of the pin it is locking. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



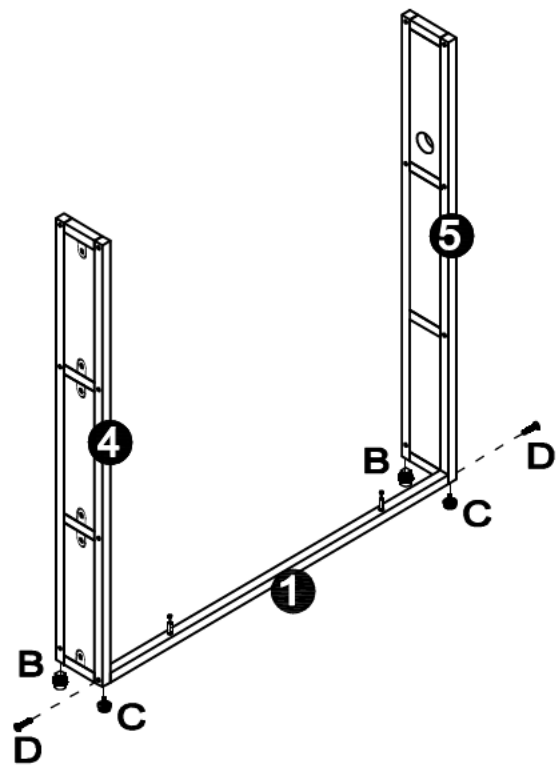
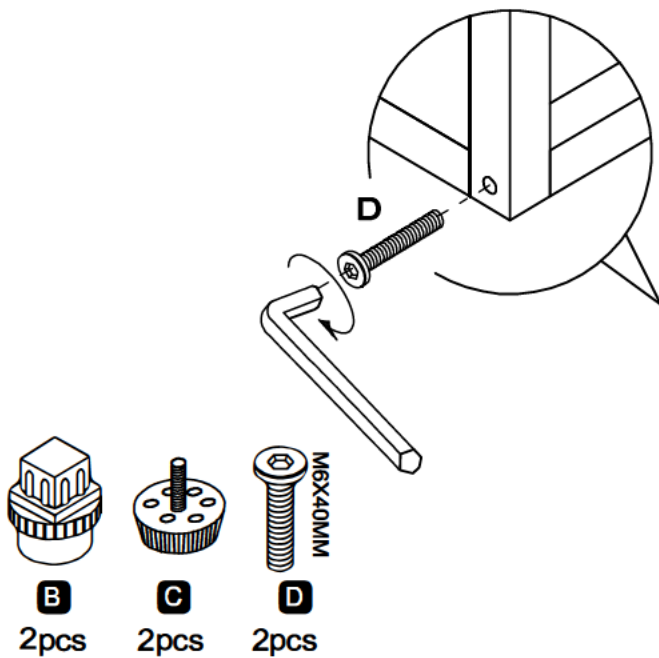
Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.



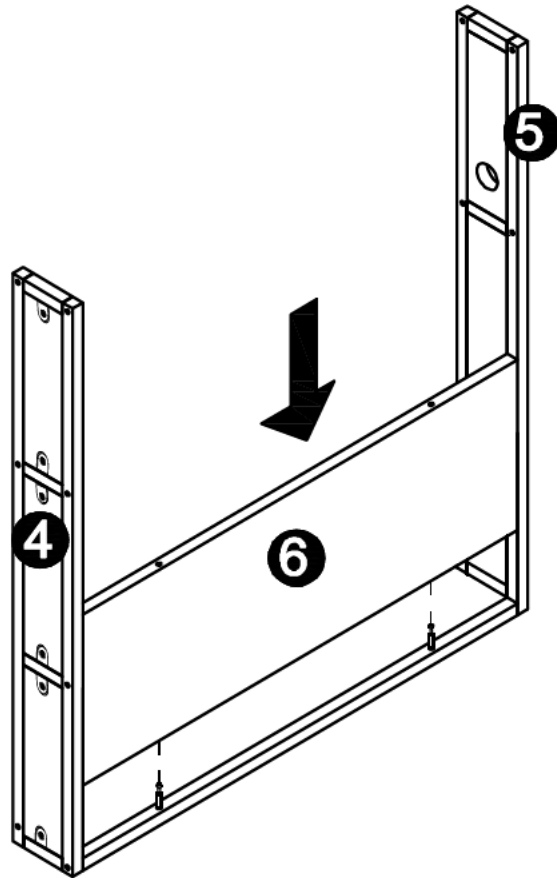
1



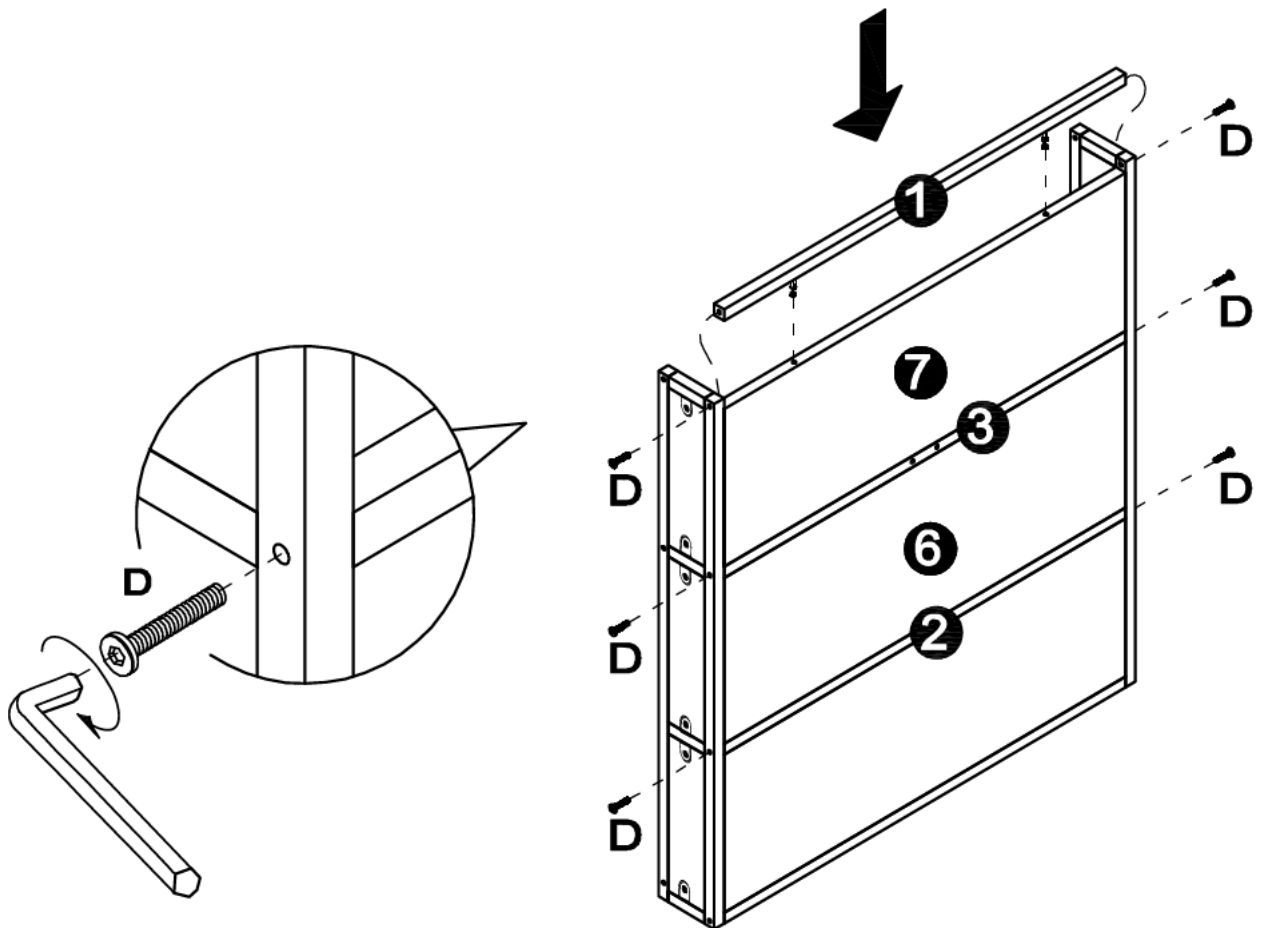
2



3

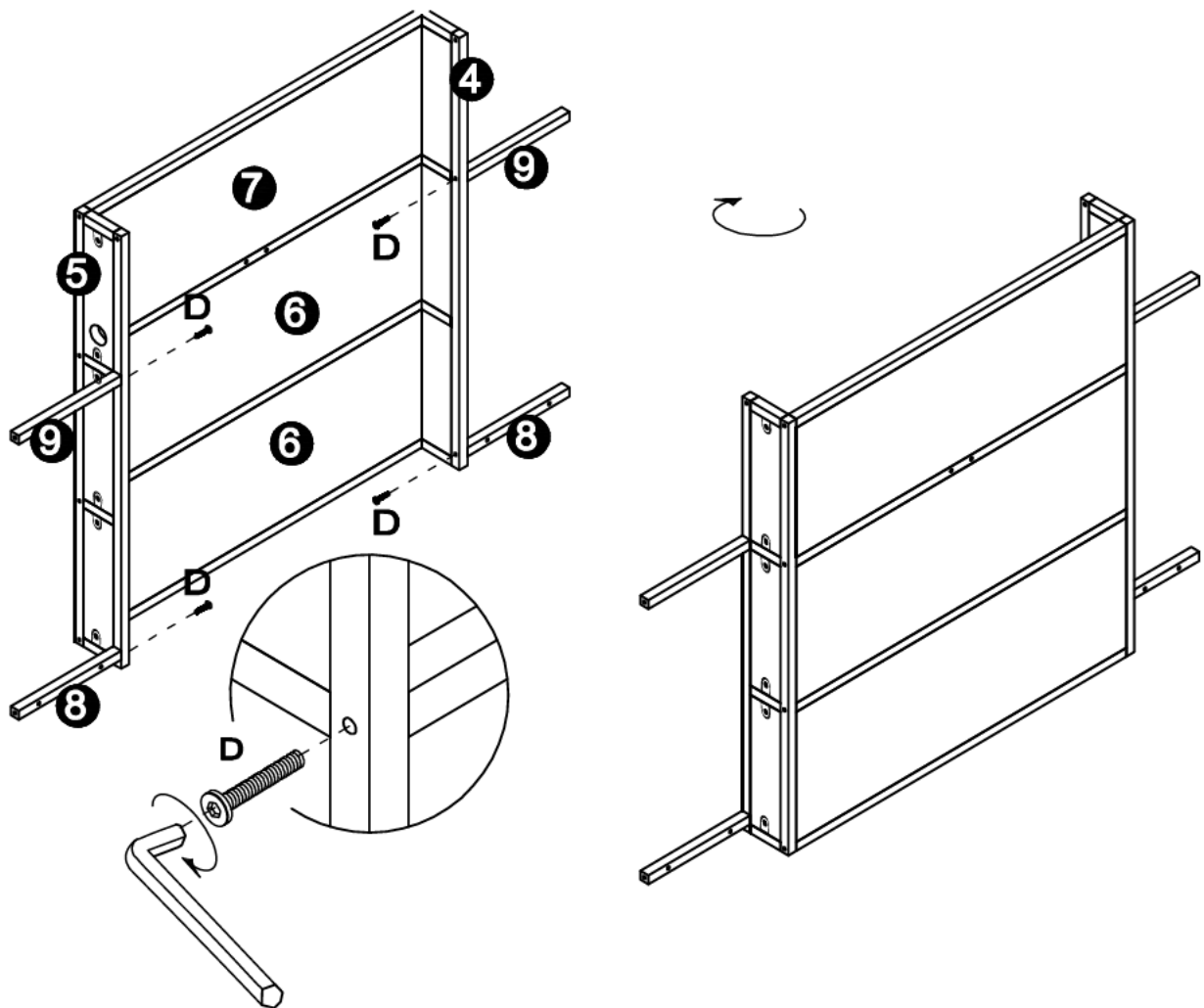


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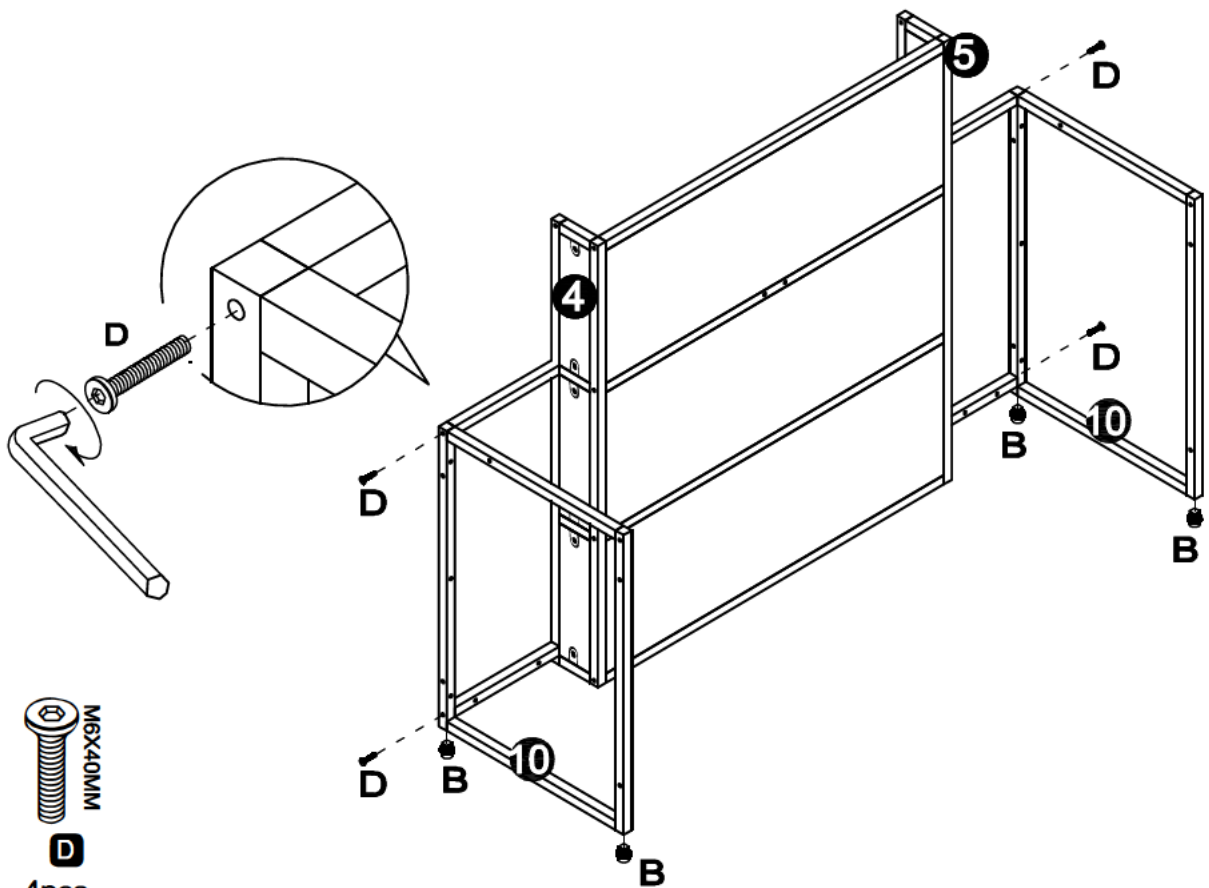
M6X40MM  
D  
6pcs

5



4pcs

6



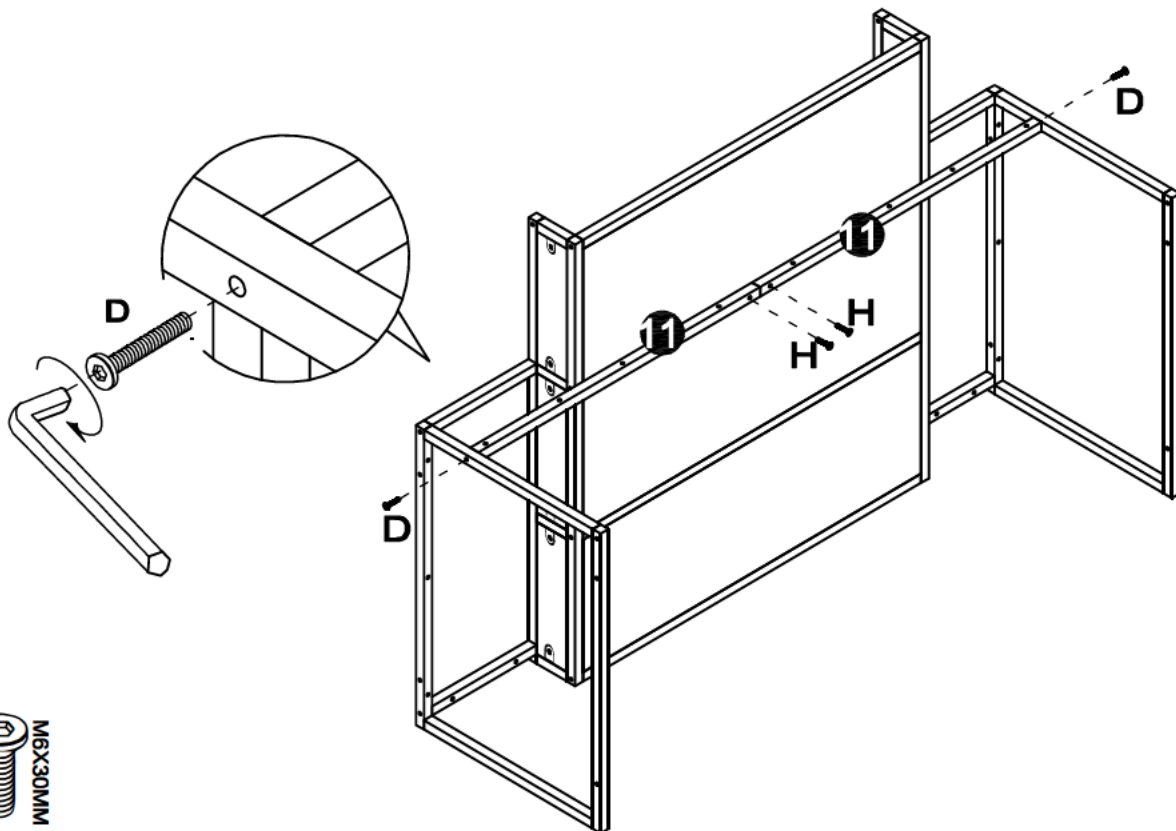
4pcs



4pcs



7

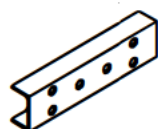
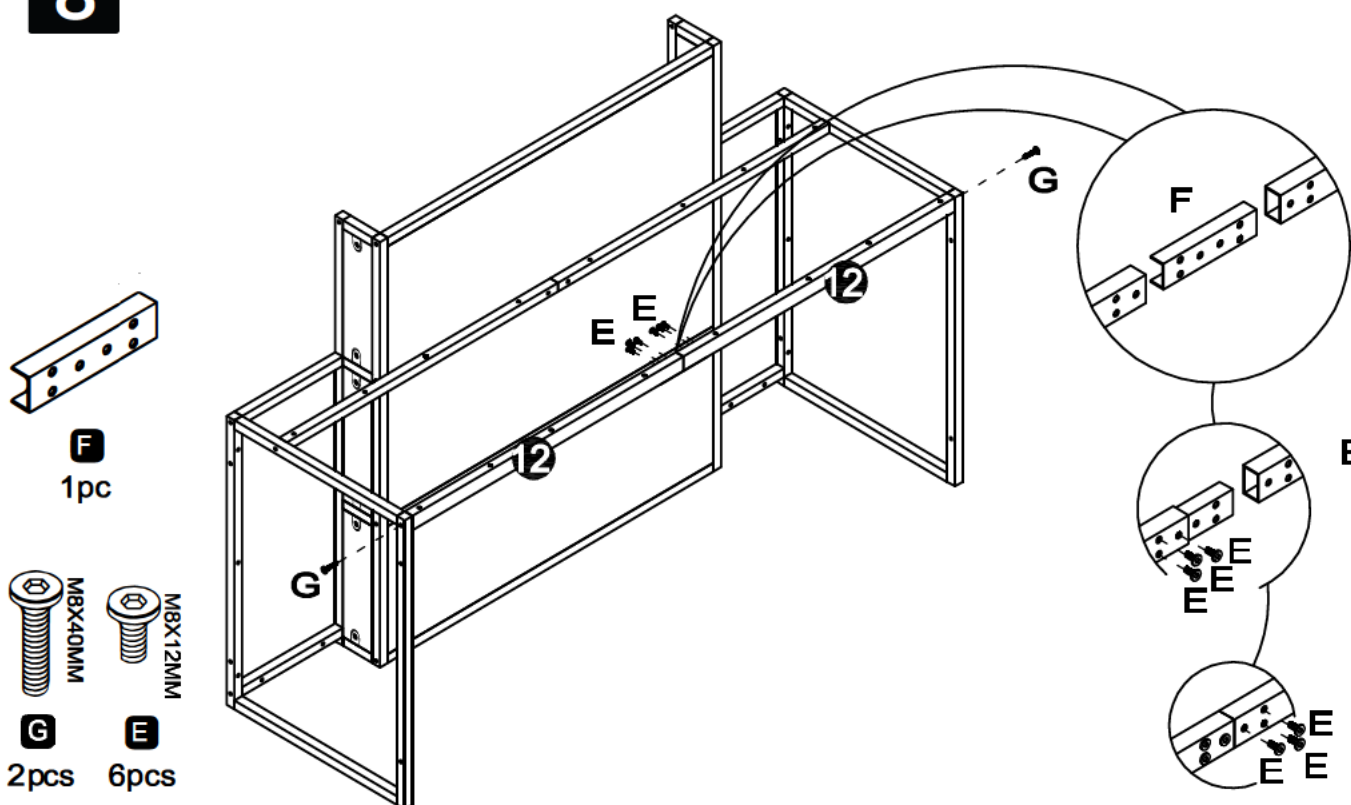


**D**  
2pcs



**H**  
2pcs

8



**F**  
1pc

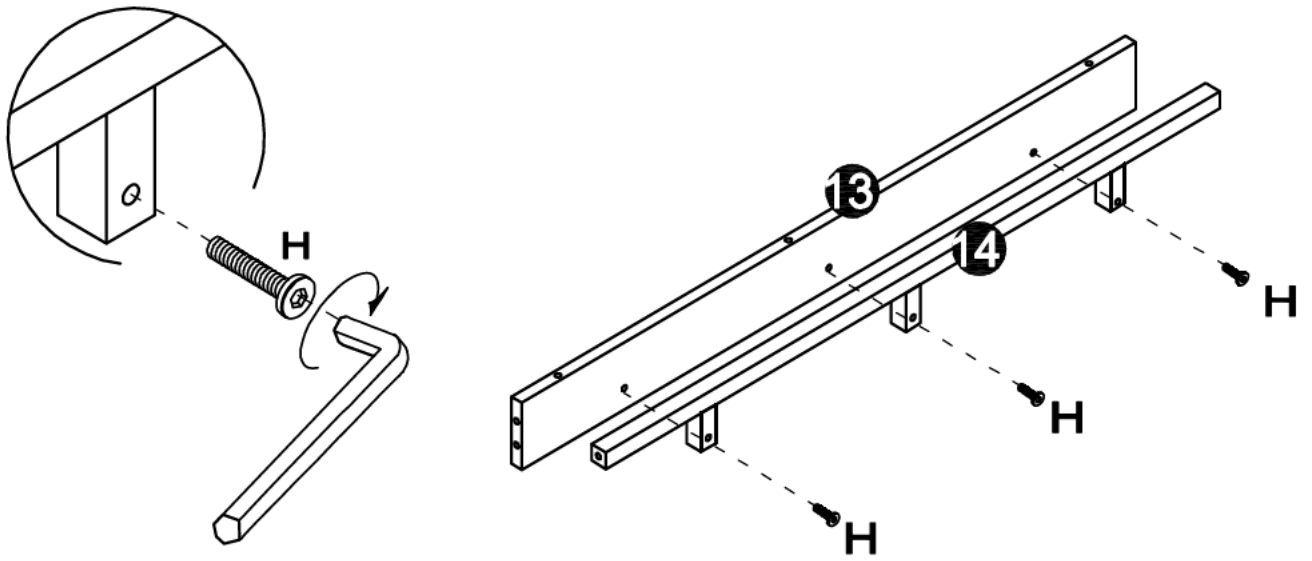


**G**  
2pcs



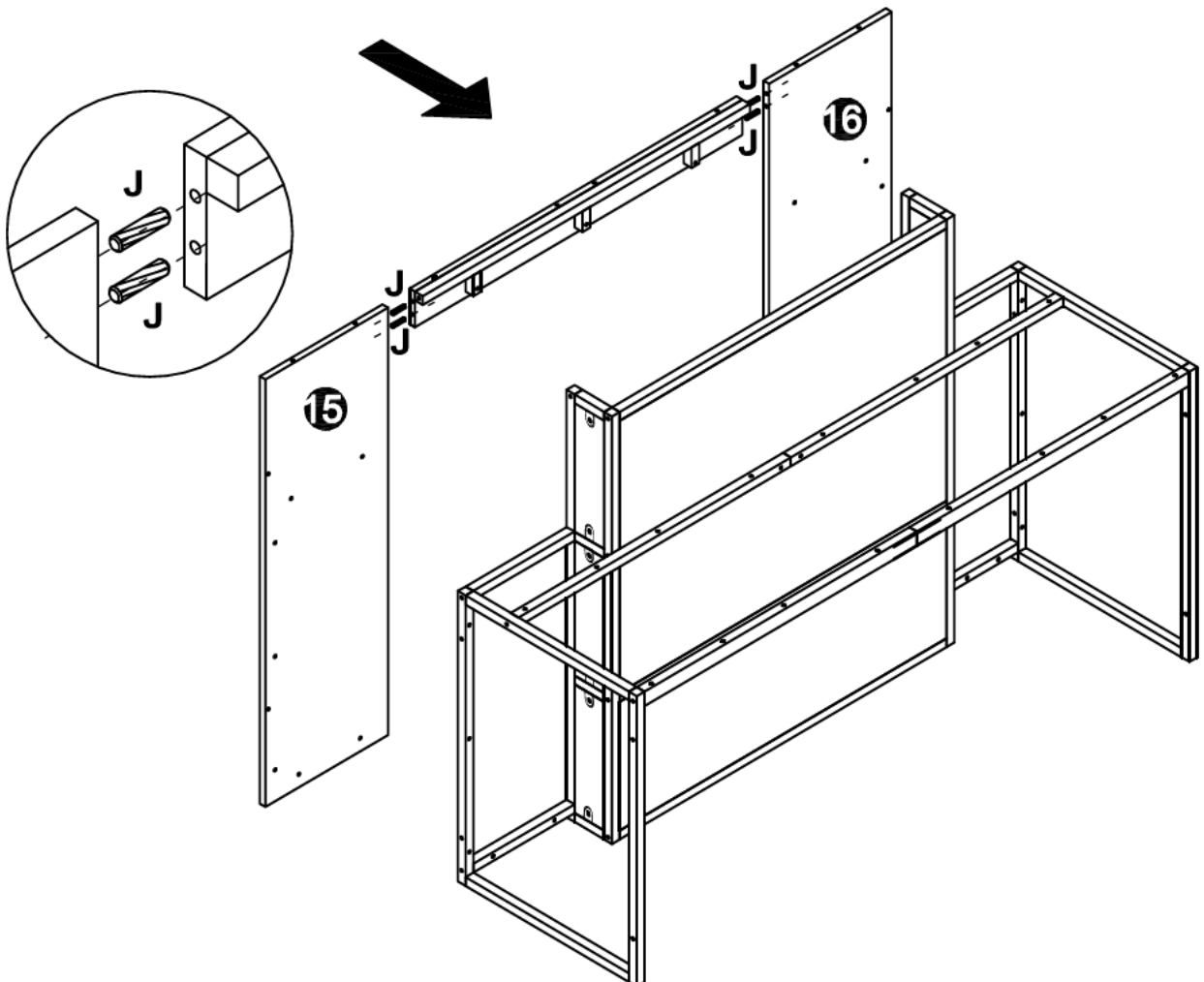
**E**  
6pcs

9



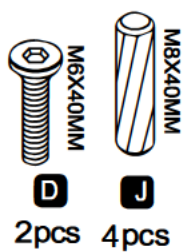
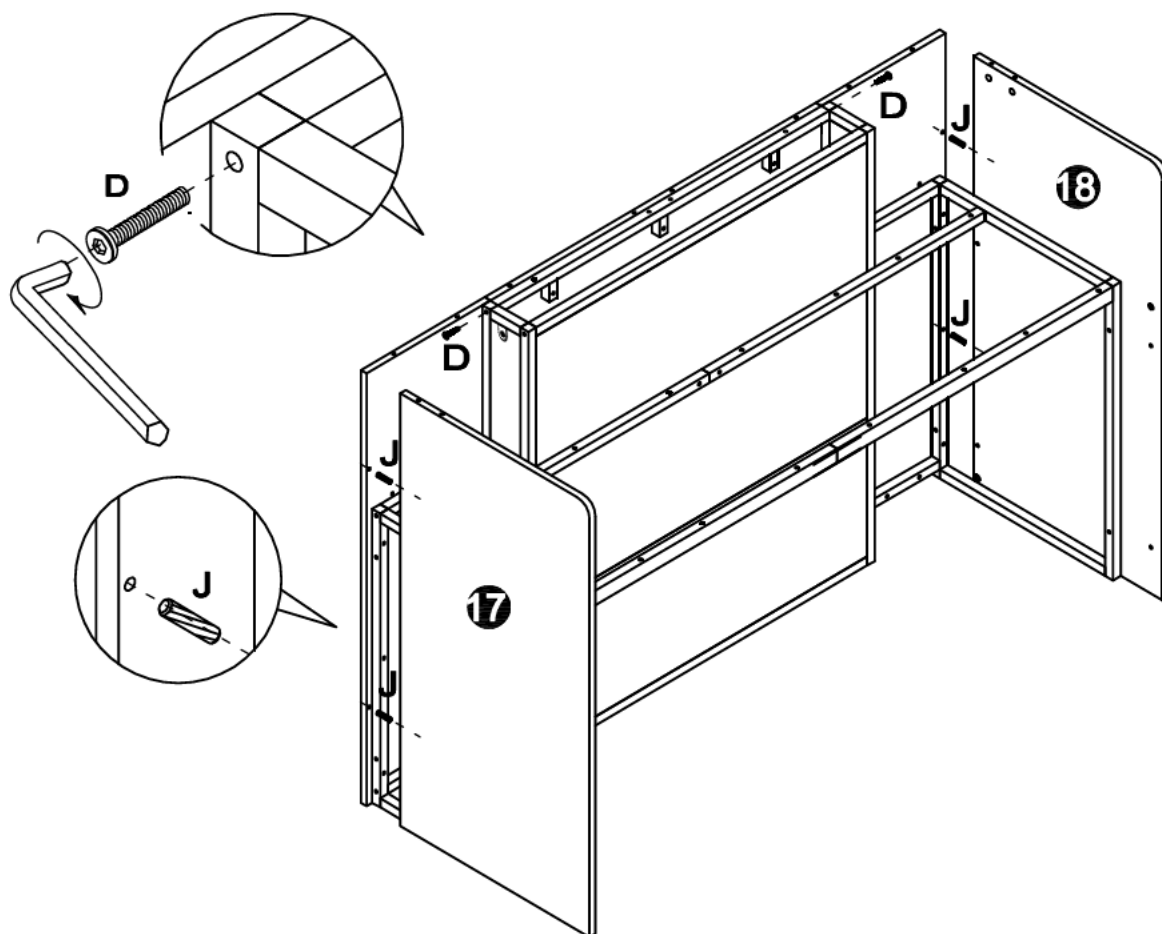
H  
3pcs

10

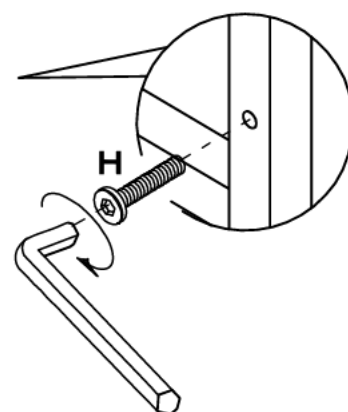
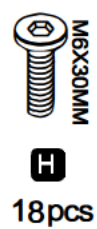
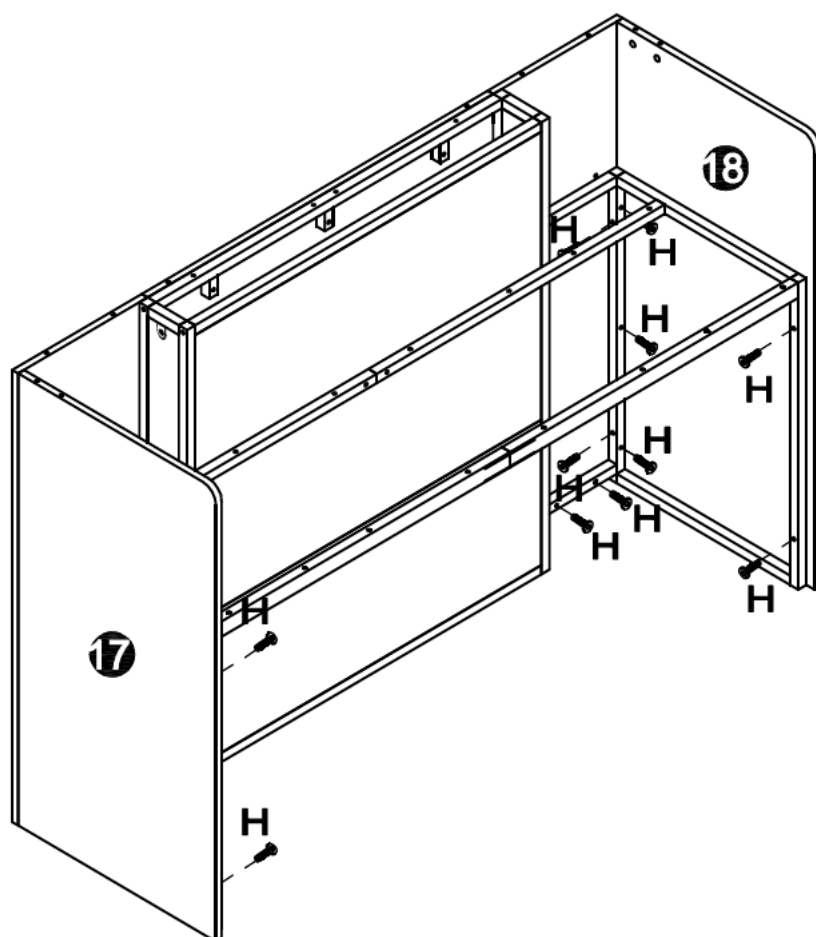


J  
4pcs

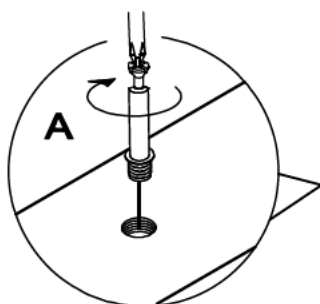
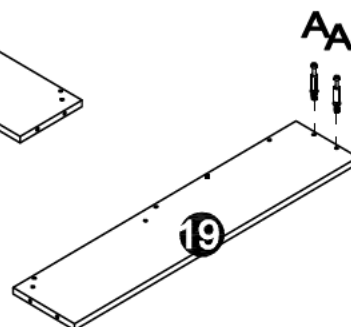
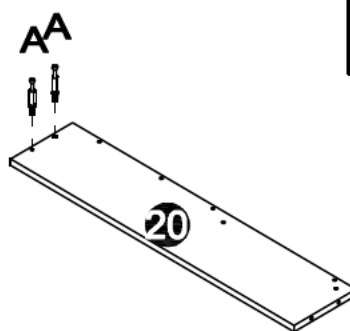
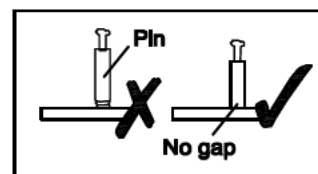
11



12



13



A

4pcs

14



H

4pcs



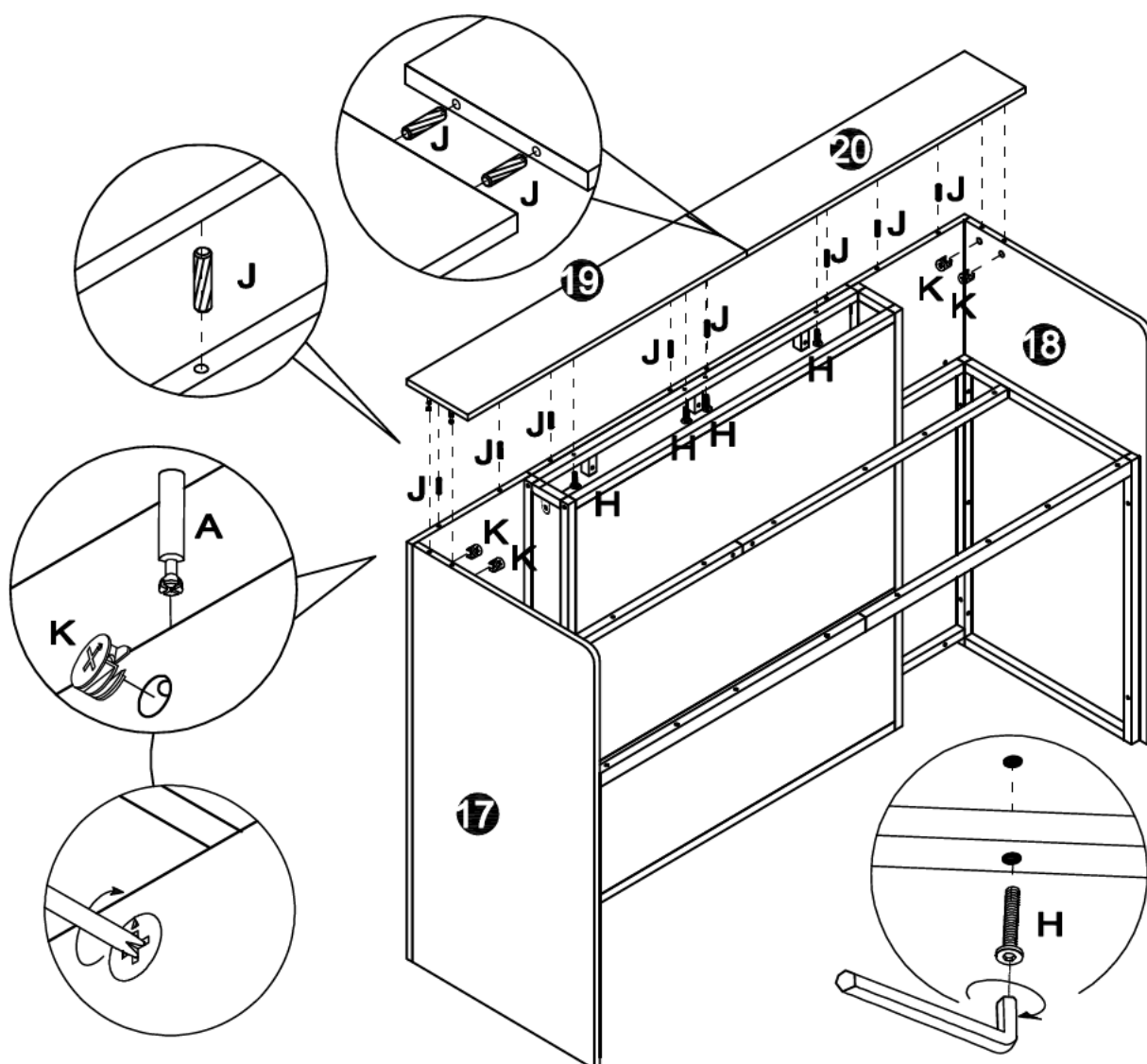
J

10pcs



K

4pcs



15



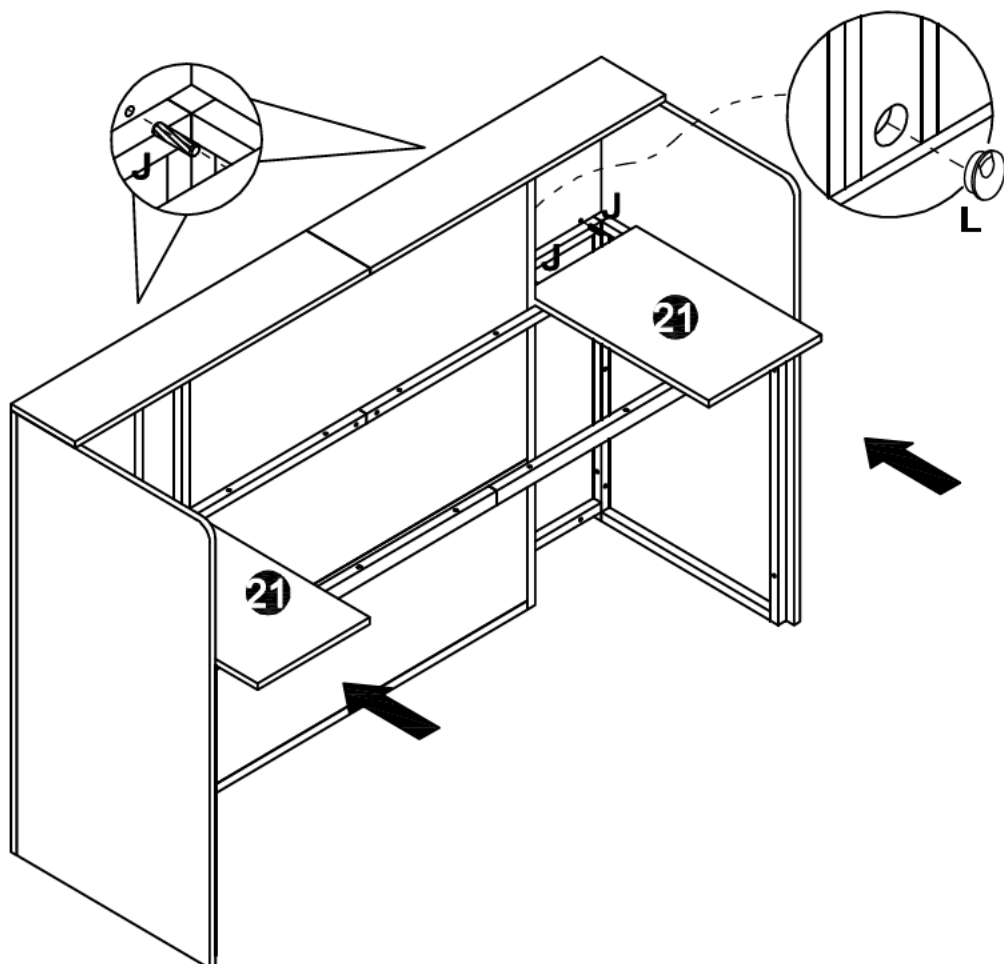
M8x40MM



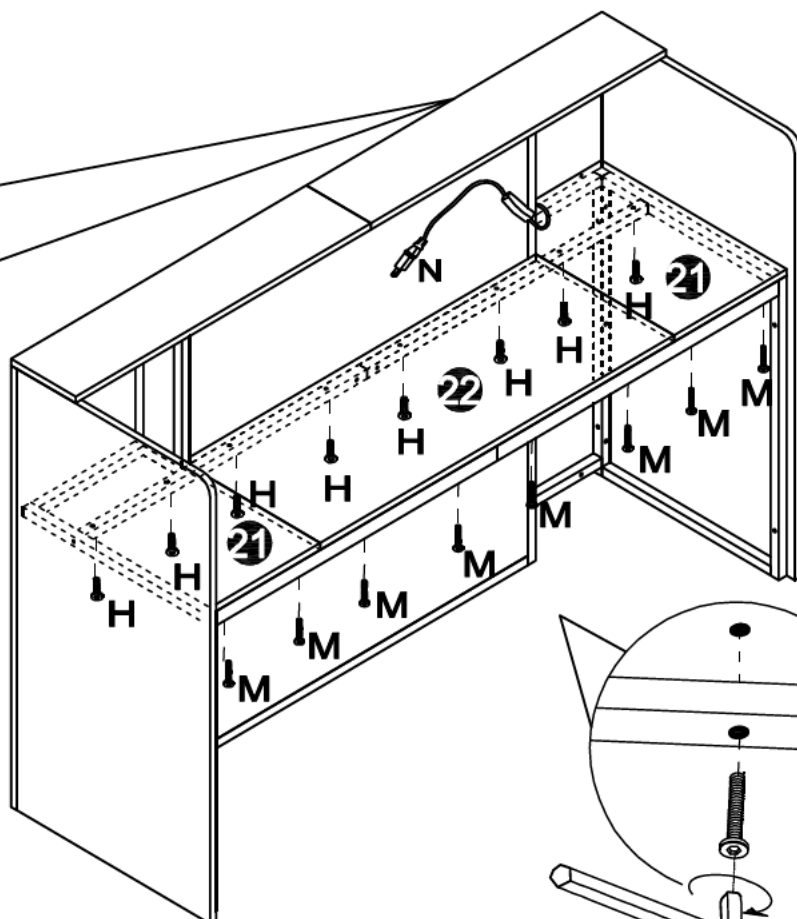
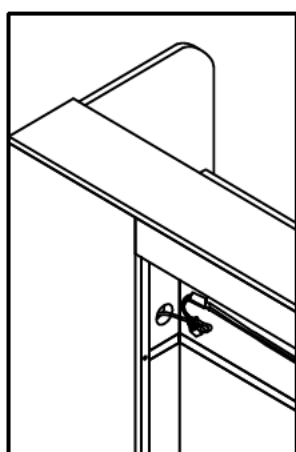
4pcs



1pc



16



M6x30MM



8pcs



M6x50MM



8pcs



1pc

