

Model: 45-6730

Date Code: CPSIA#2-45-6730-_____-MW

Purchase Date: _____



48" 4-in-1 Swivel Table

Air Powered Hockey, Billiards, Table Tennis, Football



Please keep this instruction manual for future reference

**If you have any problems with your new product,
please contact Escalade Sports at 1-888-996-2729
or e-mail us at gameroom@escaladesports.com
for any technical support or warranty issues.**

Limited 90-Day Warranty

All Triumph Sports USA (TSU) games have a limited 90-day from date of purchase warranty. This warrants the retail purchaser for any TSU game purchased to be free from any defect in materials and construction for 90 days from the date of purchase. The only exceptions to the warranty include main frames, tabletops, playing surfaces, batteries or tools. Damaged main frames, tabletops, playing surfaces need to be returned to the store as we are unable to replace these parts. Normal play wear and usage is not covered under the warranty, nor is wear or damage due to improper use of the TSU game. This will void any and all TSU warranties.

A PURCHASE RECEIPT (or other proof of purchase date) will be required before any warranty service is initiated. All requests for warranty service can be submitted by email, in writing or by contacting our Customer Service Department at: 1-888-996-2729 or email us at gameroom@escaladesports.com

Warnings



WARNING: Choking Hazard--Toy contains small balls and/or small parts. Not for children under 3 years of age.



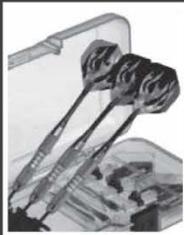
WARNING: Adult Assembly Required.

Be sure to check out all the exciting games **ESCALADE[®] SPORTS** has to offer. Visit our web site at:

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BILLIARDS



DARTS



GAME TABLES



CASINO



OUTDOOR GAMES



DARTBOARDS

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IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS

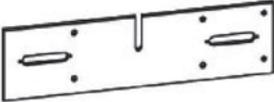
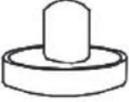
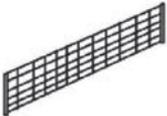
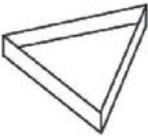
1. Read all instructions-All the safety and operating instructions should be read carefully before the hockey game is played.
2. **Caution**-This is not a toy and is intended for use by or under the supervision of adults. Adults should review safety guidelines with children to avoid possible risk of electric shock or other injuries.
3. **Power sources**-This hockey game should be operated only from 110-120V A.C., 60 cycle current as indicated on the identification label. If you are not sure of the type of power supply to your home, consult your appliance dealer or local power company.
4. **Power cord protection**-Power cord should be routed so that it is not likely to be walked on or pinched by items placed upon or against it. Pay particular attention to cords at plugs, convenience receptacles, and the point of exit from the game.
5. **Overloading**-Do not overload wall outlets and extension cords as this can result in a risk of fire or electric shock.
6. **Object and liquid entry**-Never push objects of any kind into this game through openings as they may touch dangerous voltage points or short-out parts which could result in a fire or electric shock. Never spill liquid of any kind on the game.
7. **Ventilation**-Openings in the game are provided for the exhaust air to create a cushion effect. The openings on the air blower are for the intake air. Keep clear of the air blower when it is on. Do not put hand or other objects near the intake openings. To ensure reliable operation of the game and protect it from overheating these openings must not be blocked or covered.
8. **Damage requiring service**-Unplug the game from the wall outlet.
Do not attempt to service the blower yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer servicing to qualified service personnel under the following conditions.
 - A. When the power supply cord or plug is damaged.
 - B. If liquid has spilled, or objects have fallen into the blower.
 - C. When the air blower exhibits a distinct change in performance e.g. abnormal noise, this indicates a need for service.
9. **CAUTION-ELECTRICALLY OPERATED PRODUCT**-Not recommended for children under 8 years of age. As with all electrical products, precautions should be observed during handling and use to reduce the risk of electric shock.
10. We recommend that the game be periodically examined for conditions that may result in the risk of fire, electrical shock, or injury to persons. In the event such conditions exist, the game should not be used until properly repaired.
11. **RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS**
WARNING-When using electric appliances, basic precautions should always be followed, including the following:
 - A) Read all the instructions before using the appliances.
 - B) To reduce the risk of injury, close supervision is necessary when an appliance is used near children.
 - C) Do not contact moving parts.
 - D) Only use attachment recommended or sold by the manufacturer.
 - E) Do not use outdoors.
 - F) For a cord-connected appliance, the following shall be included:
 - To disconnect, turn all controls to the off position, then remove plug from outlet.
 - Do not unplug by pulling on cord. To unplug, grasp the plug, not the cord.
 - Unplug from outlet when not in use and before servicing or cleaning.
 - Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or is dropped or damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair, or electrical or mechanical adjustment.

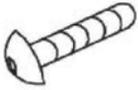
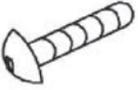
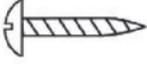
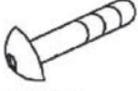
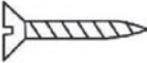
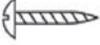
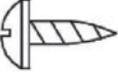
SAVE THESE INSTRUCTIONS

WARNING: To Reduce The Risk Of Fire Or Electric Shock, Do Not Use This Fan With Any Solid-State Speed Control Device.

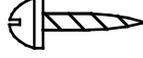
For Household use only.

Parts List

<p>1</p>  <p>Air Hockey Table Cabinet 1pc</p>	<p>2</p>  <p>Leg - Left 2pcs</p>	<p>3</p>  <p>Leg - Right 2pcs</p>
<p>4</p>  <p>Center Frame Support 2pcs</p>	<p>5</p>  <p>Leg Top End Apron 2pcs</p>	<p>6</p>  <p>End Leg Apron 2pcs</p>
<p>7</p>  <p>Ball Storage Board-Lower 2pcs</p>	<p>8</p>  <p>Lower Frame Side Apron 2pcs</p>	<p>9</p>  <p>Top Side End Panel 2pcs</p>
<p>10</p>  <p>Football and Table Tennis Playfield 1pc</p>	<p>11</p>  <p>Hockey Pusher 2pcs</p>	<p>12</p>  <p>Hockey Puck 2pcs</p>
<p>13</p>  <p>Adaptor for Air Blower 1pc</p>	<p>14</p>  <p>Table Tennis Net 1pc</p>	<p>15</p>  <p>Table Tennis Paddle 2pcs</p>
<p>16</p>  <p>Table Tennis Ball 2pcs</p>	<p>17</p>  <p>Billiard Balls 1set</p>	<p>18</p>  <p>Cue Stick 2pcs</p>
<p>19</p>  <p>Triangle 1pc</p>	<p>20</p>  <p>Cue Chalk 2pcs</p>	<p>21</p>  <p>Billiards Playfield Brush 1pc</p>

<p>22</p>  <p>Football Goal 2pcs</p>	<p>23</p>  <p>Table Tennis Net Post 2pcs</p>	<p>24</p>  <p>Foam Football 1pc</p>
<p>25</p>  <p>1/4\"x1-1/2\" Allen Head Bolt 8pcs</p>	<p>26</p>  <p>1/4\"x1-1/4\" Allen Head Bolt 8pcs</p>	<p>27</p>  <p>3.5mm x 19mm Round Head Screw 12pcs</p>
<p>28</p>  <p>4mm x 24mm Allen Head Bolt 8pcs</p>	<p>29</p>  <p>5mm x 40mm Flat Head Screw 24pcs</p>	<p>30</p>  <p>Lock/Latch 4pcs</p>
<p>31</p>  <p>Leg Leveler 4pcs</p>	<p>32</p>  <p>3.5mm x 16mm Round Head Screw 18pcs</p>	<p>33</p>  <p>5/32\" Nut 8pcs</p>
<p>34</p>  <p>Corner Pocket Shield 4pcs</p>	<p>35</p>  <p>Side Pocket Shield 2pcs</p>	<p>36</p>  <p>Cue Holder 2pcs</p>
<p>37</p>  <p>Allen key 1 pc</p>	<p>38</p>  <p>Billiards Playfield 1pc</p>	<p>39</p>  <p>16mm Washer 16pcs</p>
<p>40</p>  <p>Plastic Rub Strip 4pcs</p>	<p>41</p>  <p>3mm x 13mm Round Head Screw 8pcs</p>	

PRE-INSTALLED PARTS (Factory Installed)

P3  Air Blower and wire 1 pc	P6  T-Nut 8 pcs	P7  Plastic Pivot Bolt 2 pcs	P8  Plastic Nut 2 pcs	P9  3.5mmx19mm Screw 6 pcs
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Assembly Tips

Attention: If you are using an electric screw driver in assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely. **Do not Strip Out Any Screws.**

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

Find a clean, level place to begin the assembly of your Air Hockey Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed.

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

NOTE: Parts are packed inside the table cabinet. Remove the Billiards Playfield (#38). Inside the table cabinet you will find all the parts needed to assemble your table.

PARTS REQUIRED:

1 pc - **#1** Air Hockey Table Cabinet

4 pcs - **#40** Plastic Rub Strip

8 pcs - **#41** 3x13mm Phillips Round Head Screw

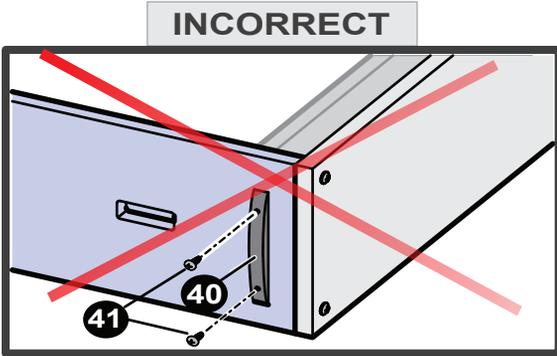
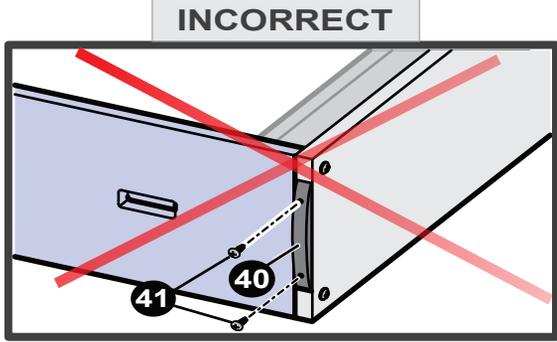
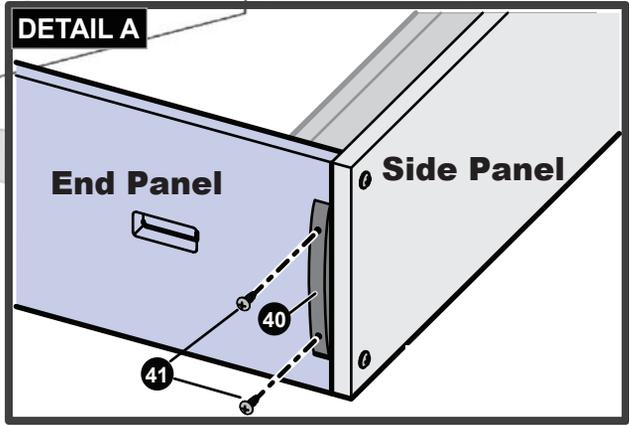
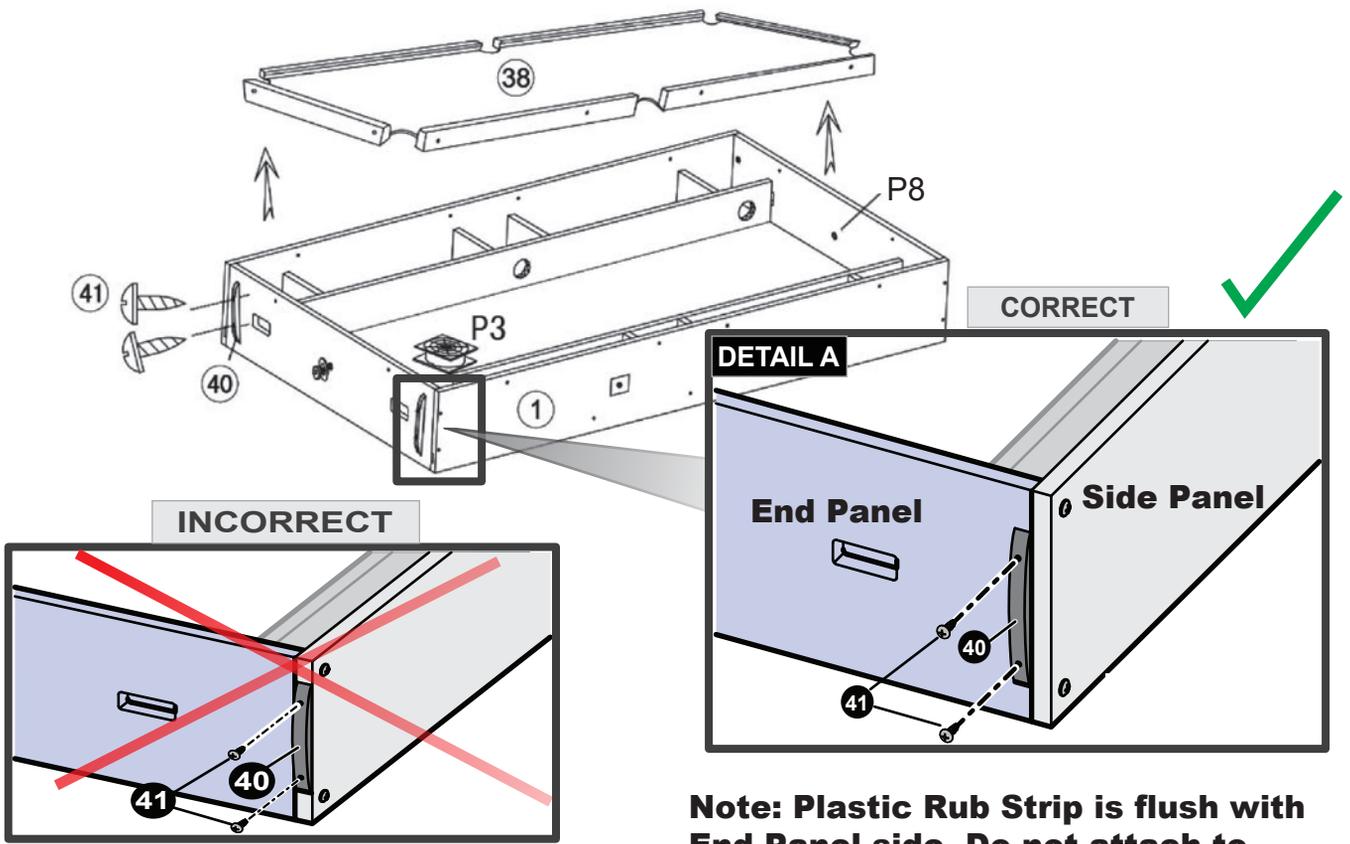
CAREFULLY REMOVE POOL PLAYFIELD AND ALL PARTS & CARTONS PACKED INSIDE

STEP 1

Attach the Plastic Rub Strips (**#40**) to the Air Hockey Table Cabinet using two screws (**#41**) per Plastic Rub Strip. **Tighten, but do not strip out Screws (#41) .**

Center Plastic Rub Strips (**#40**) vertically on end panel and attach Rub Strips flush to the edge of end panel as shown in **DETAIL A**

Do not replace Billiards Playfield (#38) at this time.



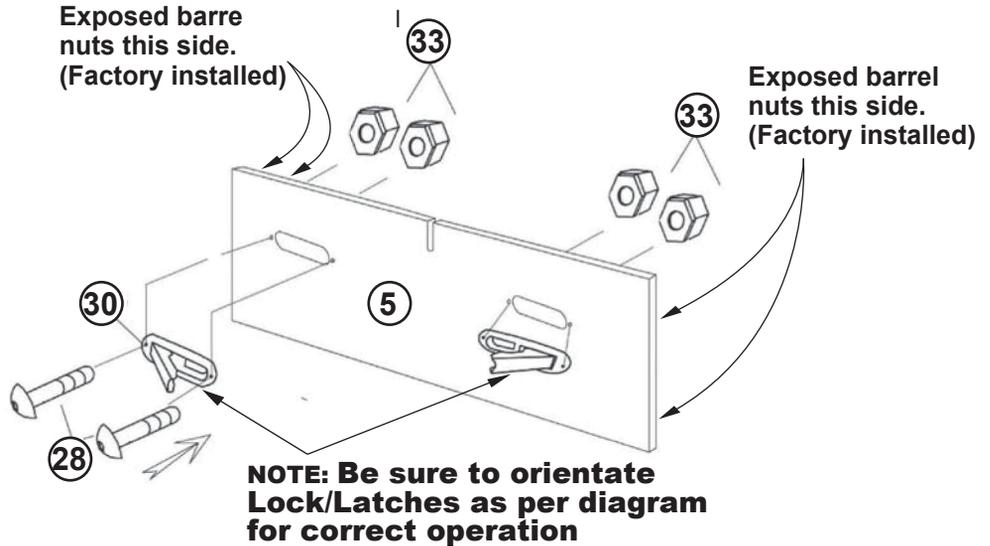
Note: Plastic Rub Strip is flush with End Panel side .Do not attach to end of Side Panel.

PARTS REQUIRED:

2 pcs - **#5** Leg Top End Apron 4 pcs - **#30** Lock/Latch
8 pcs - **#28** 4x24mm Allen Head Bolts 8 pcs - **#33** 5/32" Nut

STEP 2

Attach 2 Lock/Latches (**#30**) into the cut outs on Leg Top End Apron (**#5**) with Bolts (**#28**) and Nuts (**#33**). Repeat the step for the other Apron (**#5**).



PARTS REQUIRED:

2 pcs - **#2** Leg-Left
2 pcs - **#3** Leg-right
2 pcs - **#7** Ball Storage Board-Lower
8 pcs - **#25** 1/4"x1-1/2" Allen Head Bolt
8 pcs - **#29** 5x40mm Phillips Flat Head Screw
8 pcs - **#39** 16mm Washer

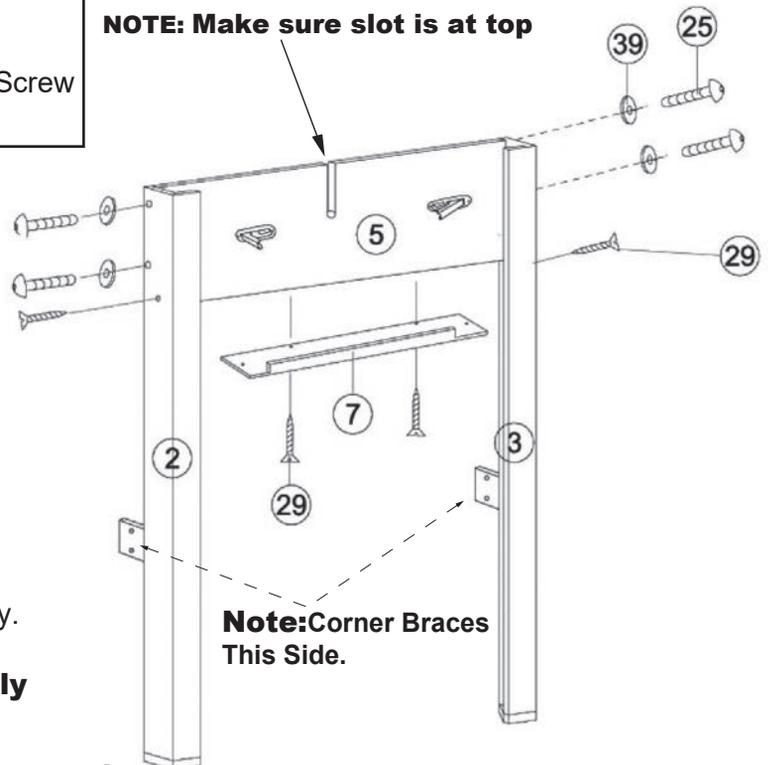
STEP 3

Attach the Leg Top End Apron (**#5**) to Leg-Left (**#2**) and Leg-Right (**#3**) with Bolts (**#25**) and Washers (**#39**).

Screw the Ball Storage Board-Lower (**#7**) to the Leg Top End Apron (**#5**) using Screws (**#29**) into predrilled holes. **Tighten, but do not strip out Screws(#29).**

Repeat the step for the other Leg assembly.

NOTE: Please study diagram closely to ensure correct assembly.



PARTS REQUIRED:

- 2 pcs - #6 End Leg Apron
- 4 pcs - #31 Leg Leveler
- 8 pcs - #32 3.5x16mm Phillips Round Head Screw

STEP 4

Attach the End Leg Apron (#6) to the leg assembly from the inside using pilot holes with Screws (#32).
Tighten, but do not strip out Screws(#32) .

Repeat procedure for the other leg assembly.

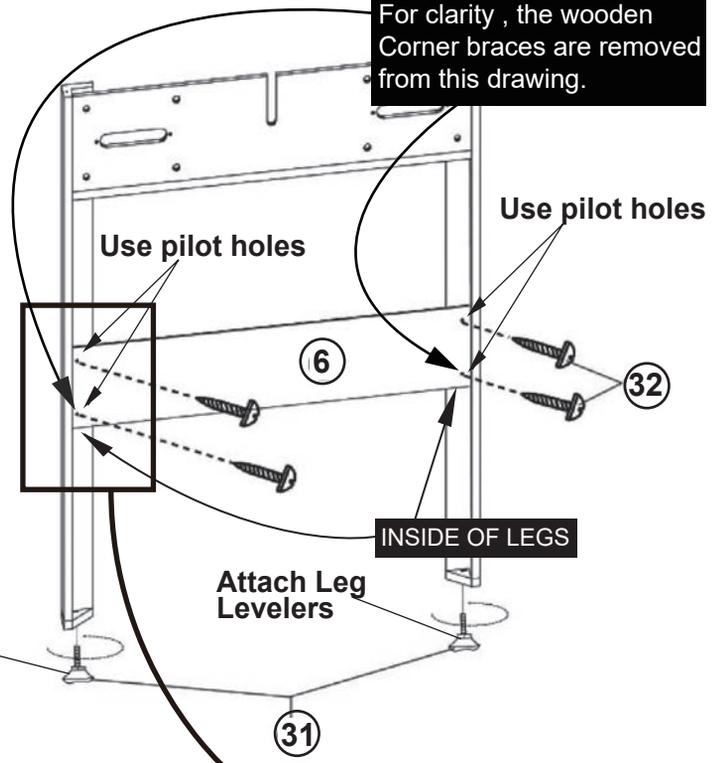
Attach Leg Levelers (#31) to the bottom of each leg.

Attach Leg Levelers

Attach Leg Levelers

INSIDE OF LEGS

For clarity , the wooden Corner braces are removed from this drawing.



PARTS REQUIRED:

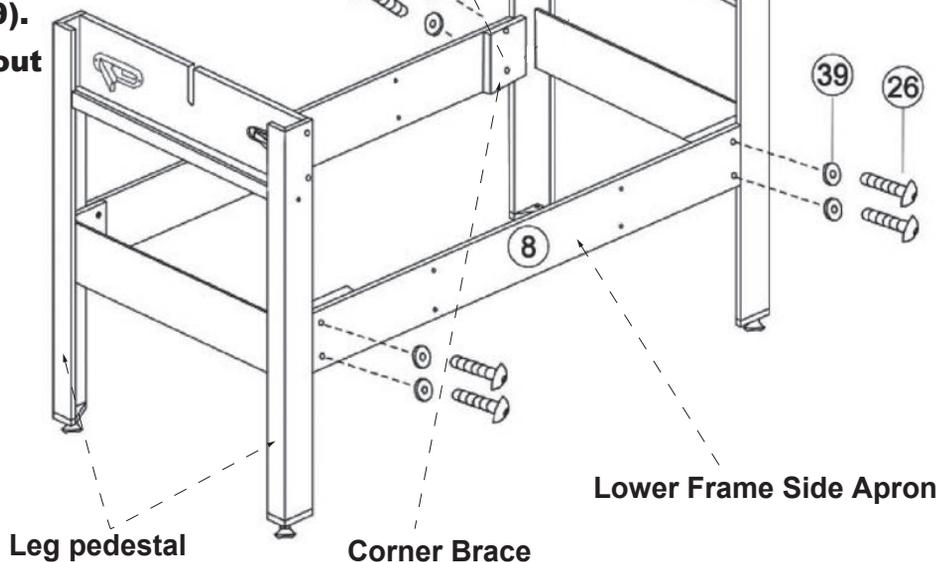
- 2 pcs - #8 Lower Frame Side Apron
- 8 pcs - #26 1/4"x1-1/4" Allen Head Bolt
- 8 pcs - #39 16mm Washer

STEP 5

With the help of another adult, attach the Lower Frame Side Aprons(#8)to the assembled Legs by aligning the holes in the corner braces on leg pedestal with the predrilled holes in the Lower Frame Side Apron (#8) using Bolts (#26) and Washers (#39).

Tighten, but do not strip out Bolts(#26) .

Pre-installed T-Nut



PARTS REQUIRED:

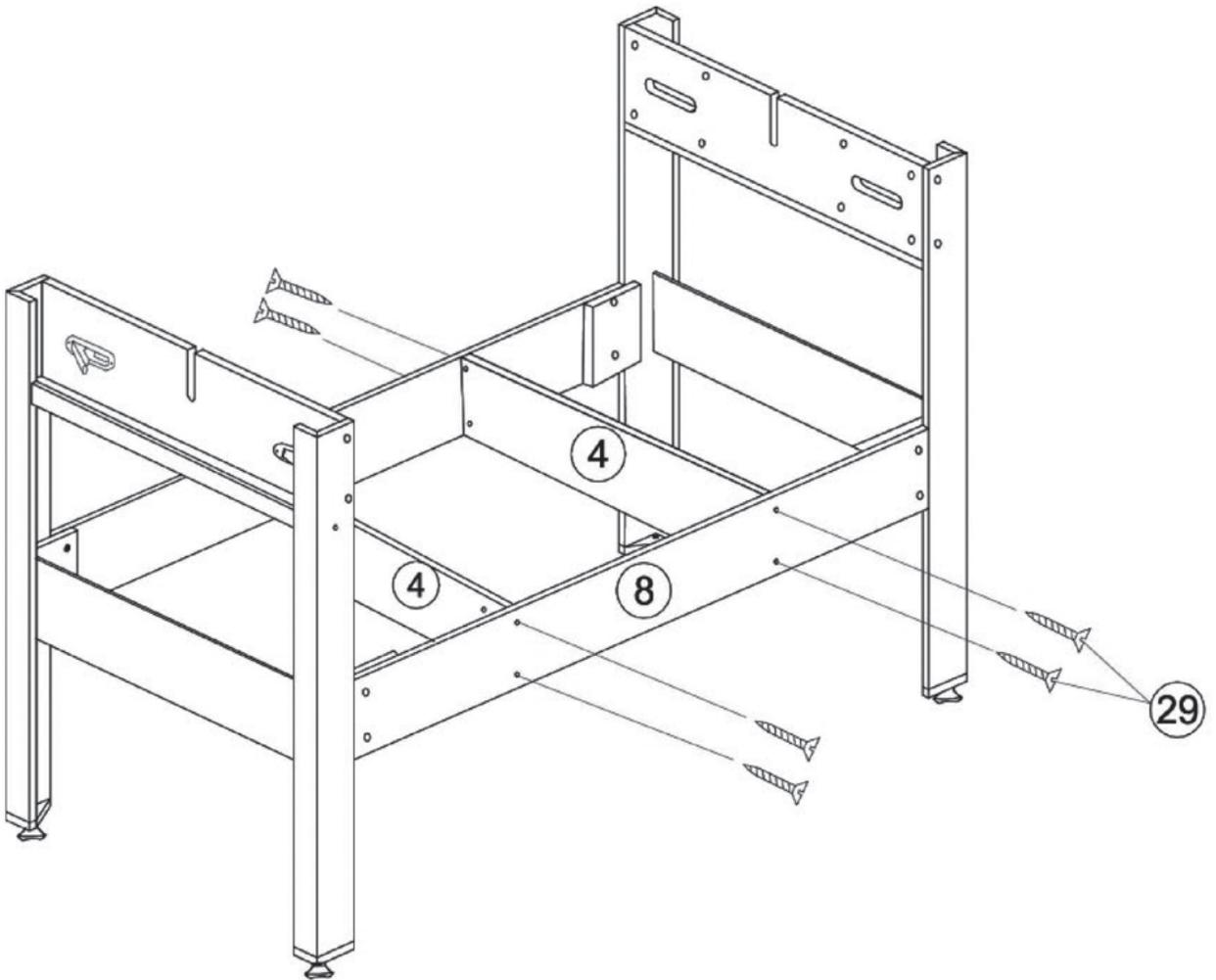
2 pcs - **#4** Center Frame Support

8 pcs - **#29** 5x40mm Phillips Flat Head Screw

STEP 6

Attach the Center Frame Supports (**#4**) to the Lower Frame Side Apron (**#8**) using pre-drilled holes with Screws (**#29**).

Tighten, but do not strip out Screws(#29).

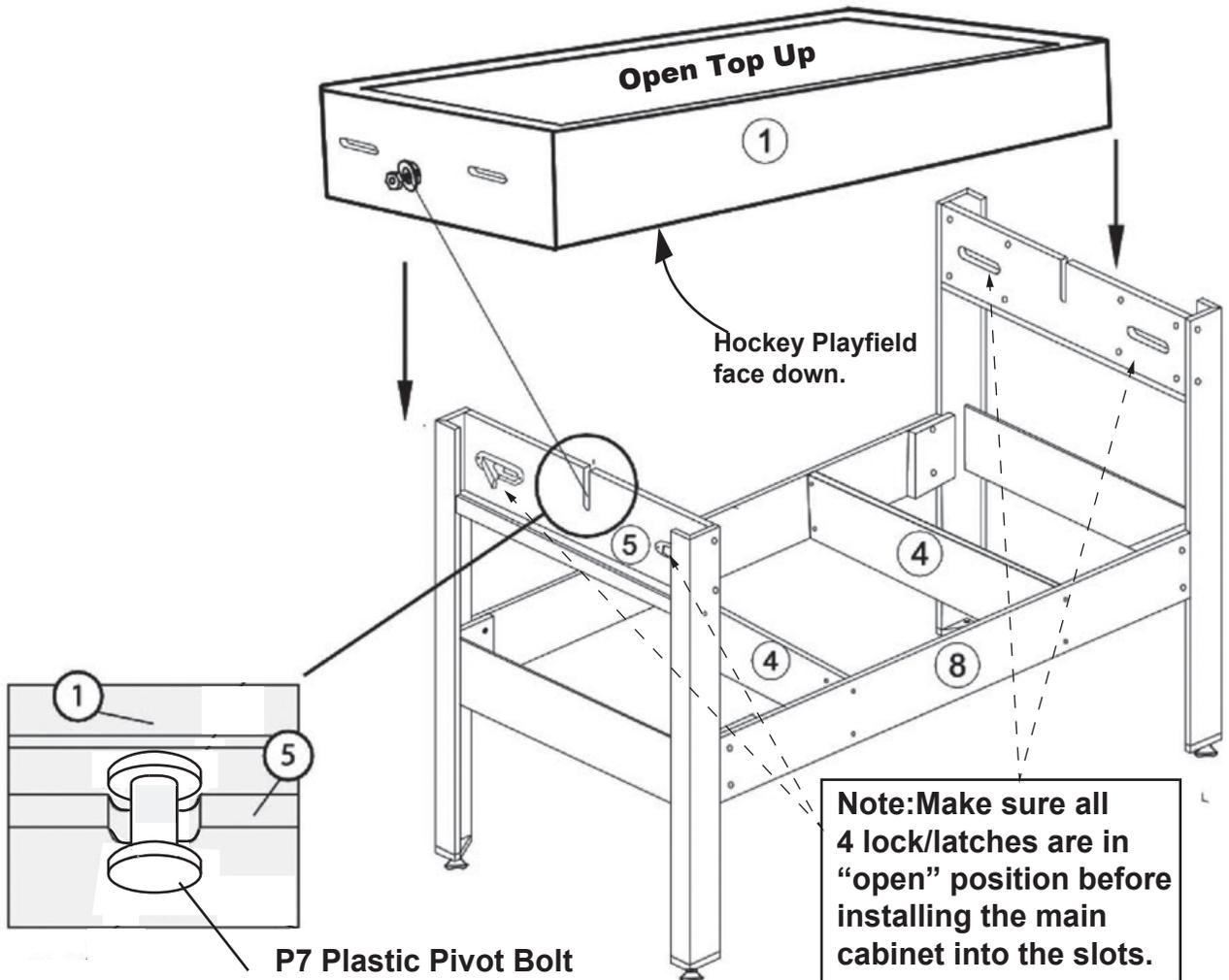


PARTS REQUIRED:

2 pcs - **P7** Plastic Pivot Bolt 1 pc - **#37** Allen Wrench
2 pcs - **P8** Plastic Nut

STEP 7

Gently place the Air Hockey Table Cabinet (**#1**) onto the Leg Top End Apron (**#5**). With the help of another adult, have one person on each side of the Hockey Cabinet (**#1**), and another on the ends to help guide the plastic pivot bolts (**P7**) into their respective slots. Make sure the plastic pivot bolts (**P2**) rests in the slots on each end of the Top Leg / Lock Aprons (**#5**). Lock the table into place using Lock/Latches (**#30**) You may need to gently push or pull the Air Hockey Table Cabinet (**#1**) corner up or down to correctly lock the Lock/Latches (**#30**).



Next, using Allen Wrench (**#37**) and an adjustable wrench, gently tighten plastic pivot bolts (**P7**) just to the point where the plastic pivot nut (**P8**) makes contact with the inside of Leg Top End Apron (**#5**).

Make sure the head of the of the plastic pivot bolt (**P7**) is pushed all the way into place.

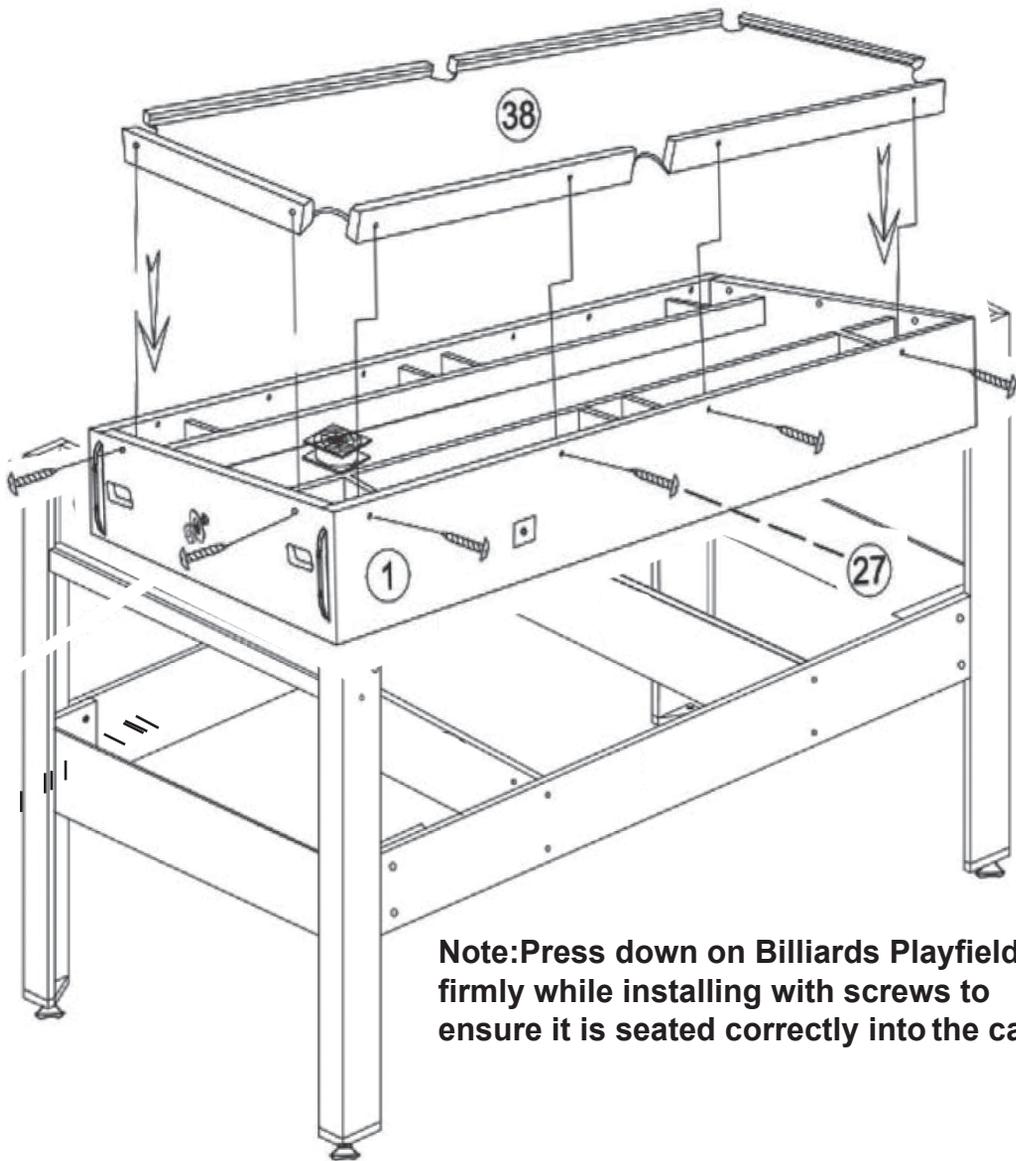
DO NOT OVERTIGHTEN PIVOT BOLTS. OVERTIGHTENING THE PIVOT BOLTS WILL CAUSE THE APRONS TO "BOW" AND THE TABLE WILL NOT SWIVEL (ROTATE) CORRECTLY.

PARTS REQUIRED:

- 12 pcs - **#27** 3.5x19mm Phillips Round Head Screw
- 1 pc - **#38** Billiard Playfield

STEP 8

Attach Billiard Playfield (**#38**) to the Air Hockey Table Cabinet (**#1**) using twelve Screws (**#27**)
Tighten, but do not strip out Screws(#27) .



Note: Press down on Billiards Playfield(#6) firmly while installing with screws to ensure it is seated correctly into the cabinet

NOTE: IT WILL BE NECESSARY TO ROTATE THE MAIN CABINET VERTICALLY TO INSTALL THE END CABINET SCREWS.

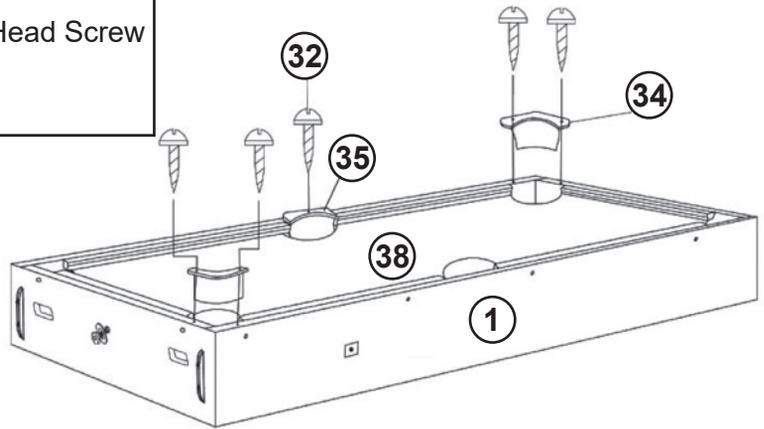
PARTS REQUIRED:

- 10 pcs - **#32** 3.5x16mm Phillips Round Head Screw
- 4 pcs - **#34** Corner Pocket Shield
- 2 pcs - **#35** Side Pocket Shield

STEP 9

Insert Corner Pockets Shields (**#34**) and Side Pocket Shields (**#35**) into the cabinet pockets using Screws (**#32**).

Tighten, but do not strip out Screws(#32) .



FOR CLARITY, DRAWING DOES NOT SHOW LEG FRAME

NOTE: Carefully pull and hold each Pocket Shield tight into the pocket for correct screw installation.

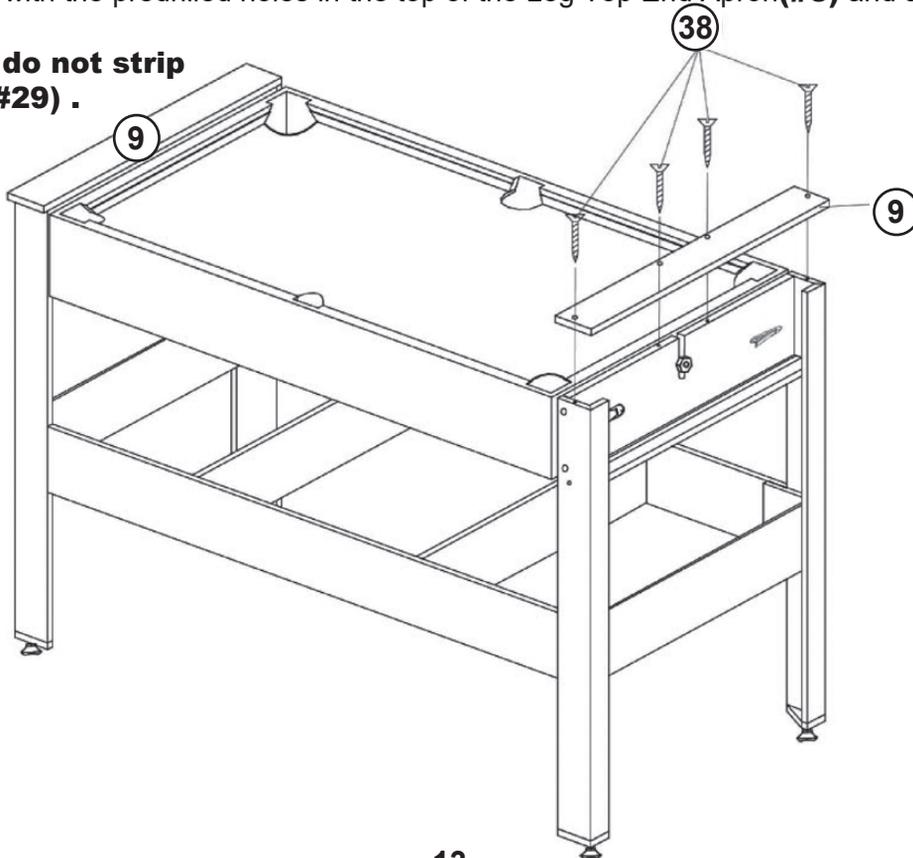
PARTS REQUIRED:

- 2 pcs - **#9** Top Side End Panel
- 8 pcs - **#29** 5x40mm Phillips Flat Head Screw

STEP 10

Attach Top Side End Panel(**#9**) to the assembled leg Pedestal by aligning the holes in the Top Side End Panel(**#9**) with the predrilled holes in the top of the Leg Top End Apron(**#5**) and attach with screws(**#29**).

Tighten, but do not strip out Screws(#29) .



PARTS REQUIRED:

- 1 pc - **#10** Football And Table Tennis Playfield
- 1 pc - **#23** Table Tennis Net Post
- 1 pc - **#14** Table Tennis Net

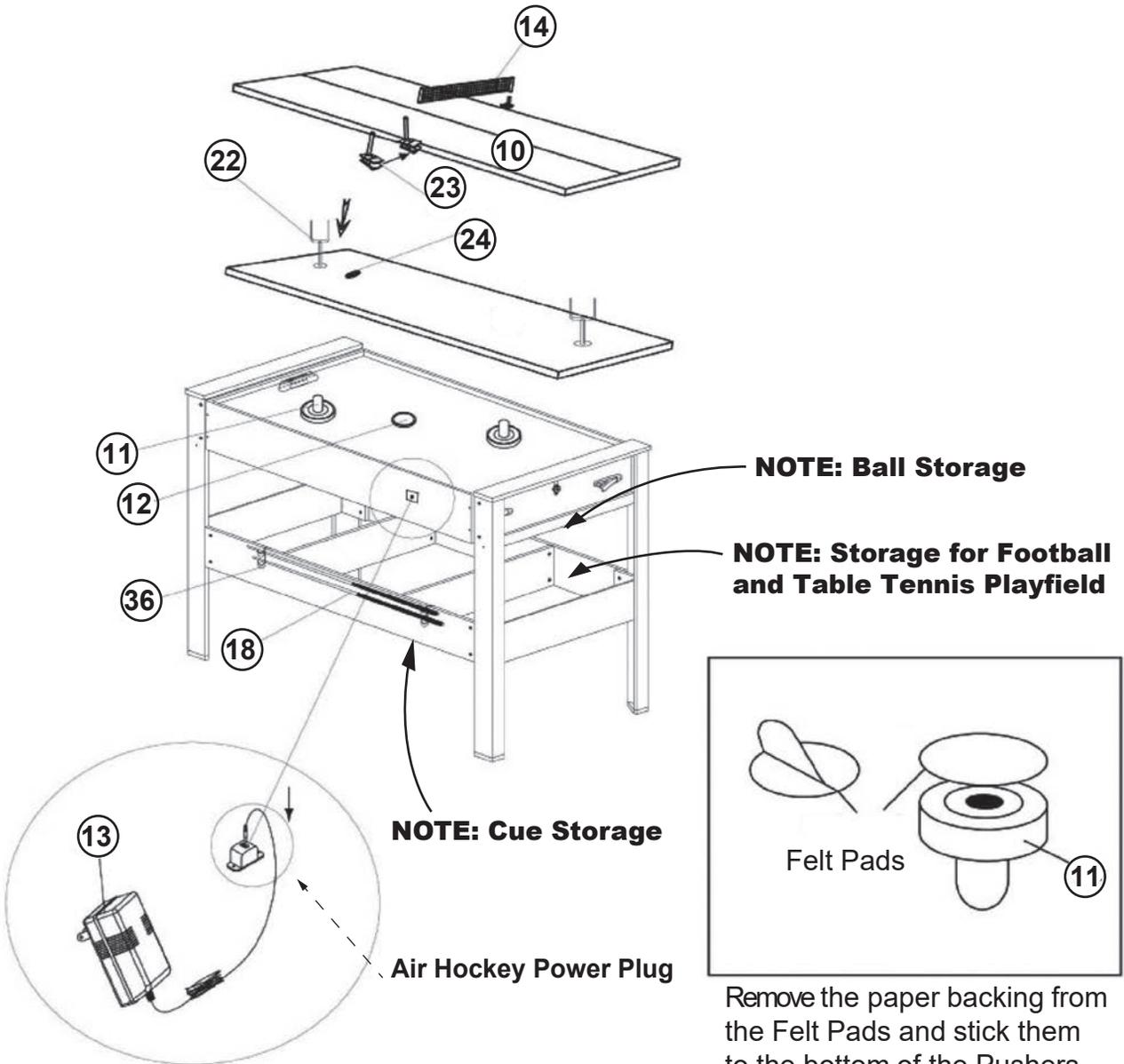
STEP 11

Place the Football And Table Tennis Playfield (**#10**) onto the billiard surface .

Attach Table Tennis Net Post (**#23**) to the Football And Table Tennis Playfield (**#10**), slip Table Tennis Net(**#14**) onto the Net Post (**#23**).

To play the football game, remove the table tennis net and post, flip the table tennis top over.

WARNING: Table Tennis top must be removed before rotating table top! Must unplug the air hockey power plug from the side panel before rotation.



PINCH HAZARD – USE CAUTION WHEN ROTATING TABLE.

Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg, most of the time the table can be easily leveled using this method.

FLICK N' KICK FOOTBALL GAME RULES

Object of the Game : Score points by kicking field goals through the opponent's goal posts. First player to score 21 points wins the game. Players can use any one finger to flick the ball into the air.

Game Rules: Each player will attempt to kick the ball through the field goal post kicking 4 turns per round. After 4 kicks whether they are successful kicks or not, it becomes player 2's turn. All kicks will be made from the players own side of the field. Players will be awarded different amounts of points for each successful kick through the goal posts depending on how far the successful kick was made from. Kicks that do not go through the goal posts count as zero.

Scoring Rules

Kick from own 40 yard line: 1 Point

Kick from own 30 yard line : 2 Points

Kick from own 20 yard line : 3 Points

Kick from own 10 yard line : 4 Points

Kick from own ENDZONE : 5 points

AIR POWERED HOCKEY:

- 1.This game is designed to be played with two (2) players, one at each end, or with four (4) players, two at each end of the game table.
- 2.Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3.One point is given when a puck is shot into the opponent's goal.
- 4.Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

BILLIARDS:

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a

Game Rules

ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. (A jump shot executed by striking the cue ball above center is legal.)
5. Using the 8 ball first in a combination shot when the table is not open.

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

After hitting it, the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in service until:

- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed.
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.

Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your billiards table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

Spare Parts List

KEY#	PART#	DESCRIPTION	QTY
1	45-6730MW1	Air Hockey Table Cabinet	1
2	45-6730MW2	Leg -Leg	2
3	45-6730MW3	Leg -Right	2
4	45-6730MW4	Center Frame Support	2
5	45-6730MW5	Leg Top End Apron	2
6	45-6730MW6	End Leg Apron	2
7	45-6730MW7	Ball Storage Board-Lower	2
8	45-6730MW8	Lower Frame Side Apron	2
9	45-6730MW9	Top Side End Panel	2
10	45-6730MW10	Football And Table Tennis Playfield	1
11	45-6730MW11	Hockey Pusher	2
12	45-6730MW12	Hockey Puck	2
13	45-6730MW13	Adaptor for Air Blower and Wire	1
14	45-6730MW14	Table Tennis Net	1
15	45-6730MW15	Table Tennis Paddle	2
16	45-6730MW16	Table Tennis Ball	2
17	45-6730MW17	Billiard Balls	1
18	45-6730MW18	Cue Stick	2
19	45-6730MW19	Triangle	1
20	45-6730MW20	Cue Chalk	2
21	45-6730MW21	Billiards Playfield Brush	1
22	45-6730MW22	Football Goal	2
23	45-6730MW23	Table Tennis Net Post	2
24	45-6730MW24	Football	1
25	45-6730MW25	1/4"x1-1/2" Allen Head Bolt	8
26	45-6730MW26	1/4"x1-1/4" Allen Head Bolt	8
27	45-6730MW27	3.5x19mm Phillips Round Head Screw	12
28	45-6730MW28	4x24mm Allen Head Bolt	8
29	45-6730MW29	5x40mm Phillips Flat Head Screw	24
30	45-6730MW30	Lock/Latch	4
31	45-6730MW31	Leg Leveler	4
32	45-6730MW32	3.5x16mm Phillips Round Head Screw	18
33	45-6730MW33	5/32" Nut	8
34	45-6730MW34	Corner Pocket Shield	4
35	45-6730MW35	Side Pocket Shield	2
36	45-6730MW36	Cue Holder	2
37	45-6730MW37	Allen Wrench	1
38	45-6730MW38	Billiard Playfield	1
39	45-6730MW39	16mm Washer	16
40	45-6730MW40	Plastic Rub Strip	4
41	45-6730MW41	3x13mm Phillips Round Head Screw	8
P3	45-6730MWP3	Air Blower and Wire	1
P6	45-6730MWP6	T-Nut	8
P7	45-6730MWP7	Plastic Pivot Bolt	2
P8	45-6730MWP8	Plastic Nut	2
P9	45-6730MWP9	3.5x19mm Phillips Round Head Screw	6