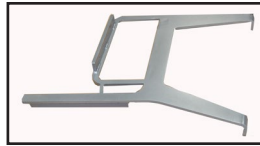




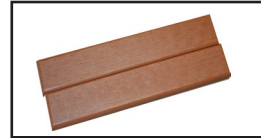
## Assembly Instructions Plaza Collection Arm Chair

TOOLS REQUIRED: 1/2" & 7/16" SOCKETS  
POWERED DRIVER

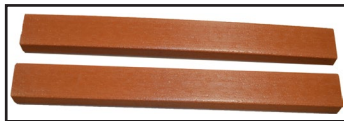
### MATERIAL



(2) STEEL CHAIR ENDS



(2) 1" x 3" PLASTIC ARMRESTS



(6) 2" x 4" x 22" PLASTIC SLATS



(32) 5/16" SS HEX LAG SCREWS



(8) 1/4" x 1" SS HEX LAG SCREW



(2) 2" x 4" x 22" BULLNOSE PLASTIC SLATS



(32) 5/16" SS FLAT WASHERS

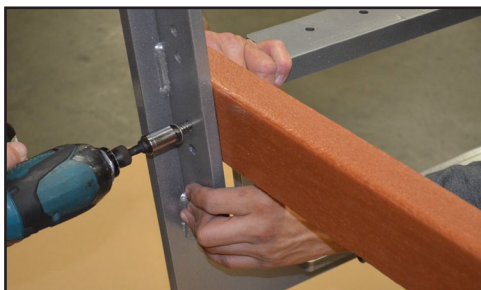


(8) 1/4" SS FLAT WASHERS

### INSTRUCTIONS



Picture A



Picture B

#### PLEASE NOTE BEFORE ASSEMBLY

- Check materials list to verify all items have been shipped. Extra hardware may be included
- Assembly will require two people.
- Assemble the chair on a flat and level surface.

**Step 1.** With one person each holding a chair end upright, position a chair slat against the mounting ledge, and even with the edge of each chair end. For ease in spacing, this slat can rest on the arm support bar. See Picture 'A'. Ensure the edges of the slat and chair ends are even, attach the slat to the mounting ledge using 5/16" hex lag screws and flat washers. See Picture 'B'.



Picture C



Picture D



Picture E



Picture F



Picture G

**Step 2.** Still holding the chair ends upright, position another chair slat against the mounting ledge on the seat side and even with the edge of each chair end. This slat will be positioned against the arm upright. (See Picture 'C') Ensure the edges of the slat and chair ends are even, attach the slat to the mounting ledge using 5/16" hex lag screws and flat washers. See Picture 'D'.



*Before proceeding to the next step, double check the chair ends and installed slats are square and perpendicular to each other. Make any adjustments necessary to maintain a square assembly.*

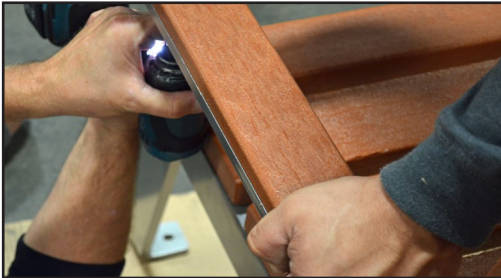
**Step 3.** Using an approximate spacing of 1/2", attach another slat above the previously installed slat using 5/16" hex lag screws and flat washers. See Picture 'E'. Again, using an approximate spacing of 1/2", attach a bullnose slat at the top edge of the chair back. Attach final back slat on the bottom side of the arm support bar.

**Step 4.** Place a bullnose slat on the seat area of the chair end mounting ledge with the front edge against the arm upright. See Picture 'F'. Ensure the slat is square and flush with each chair, attach using 5/16" hex lag screws and flat washers. See Picture 'G'.



Picture H

**Step 5.** Place the remaining two slats evenly spaced with the attached slats on the chair end mounting ledge and attach using 5/16" lag screws and flat washers. See Picture 'H'.



Picture I

**Step 6.** Center the armrest slats on each mounting surface aligning the outside edges. See Picture 'I'. Attach using 1/4" hex lag screws and flat washers. CAUTION: Do not overtighten the lag screws.



Picture J

**Step 7.** Install remaining hex lag screws with flat washers, ensure all hardware and slats are tight but do not over-tighten. See Picture 'J'. Chair is now ready to be attached to the ground using the appropriate hardware.