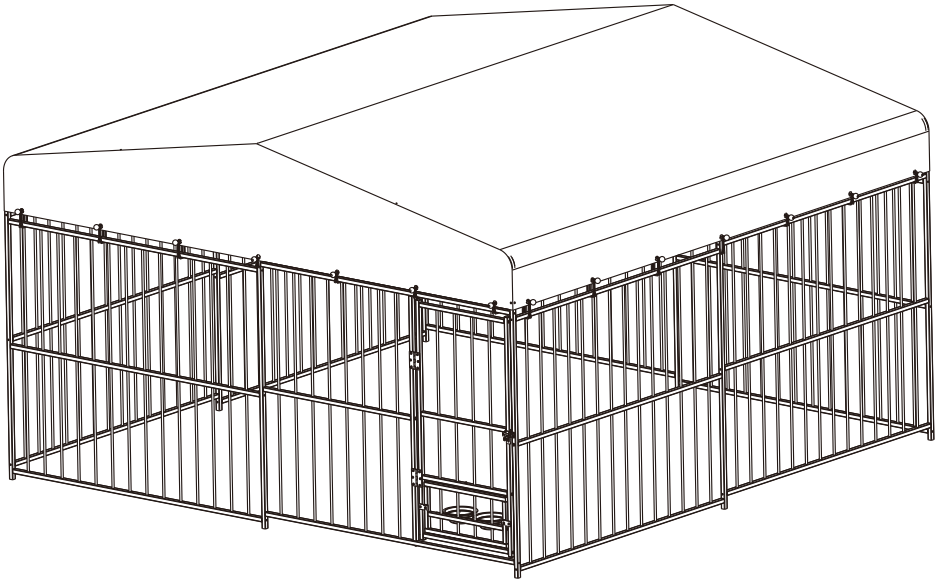
Large square tube pet cage

User Manual

L118"xW118"xH71"





Need 1 hour roughly



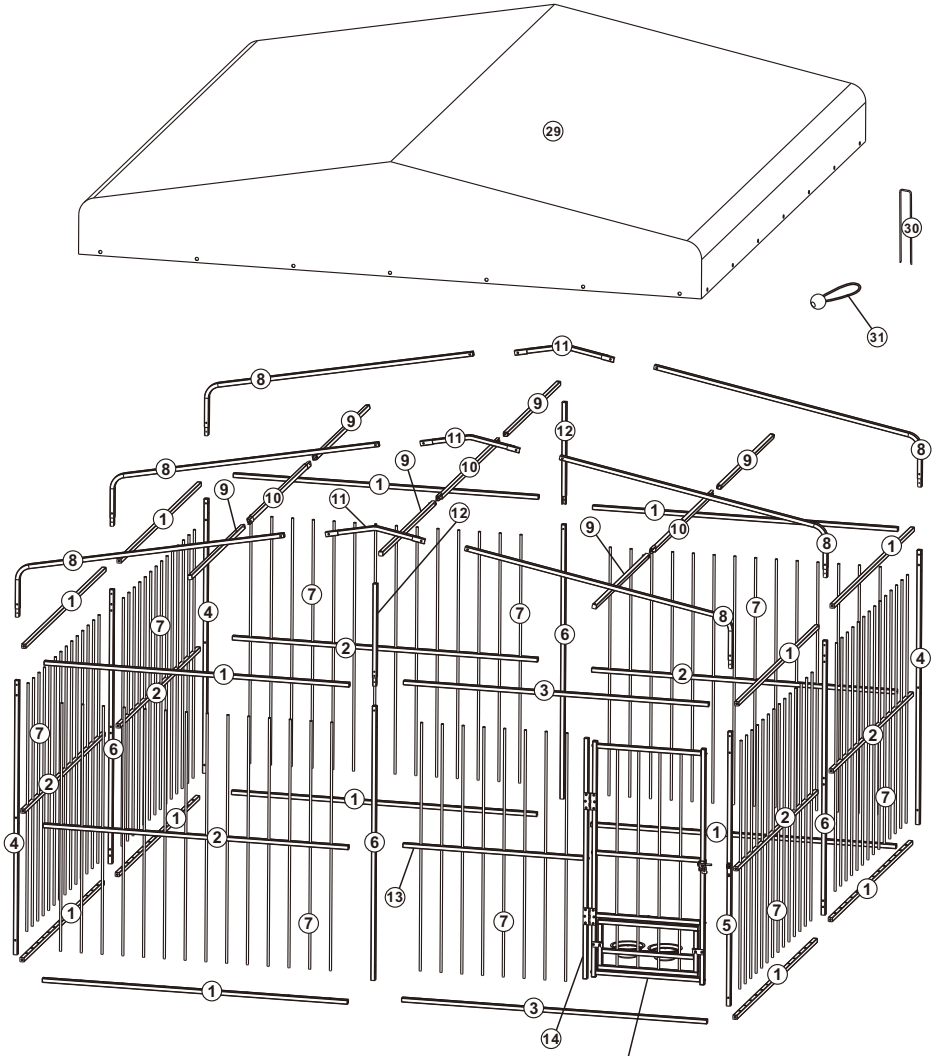
You can use machines



Two persons together

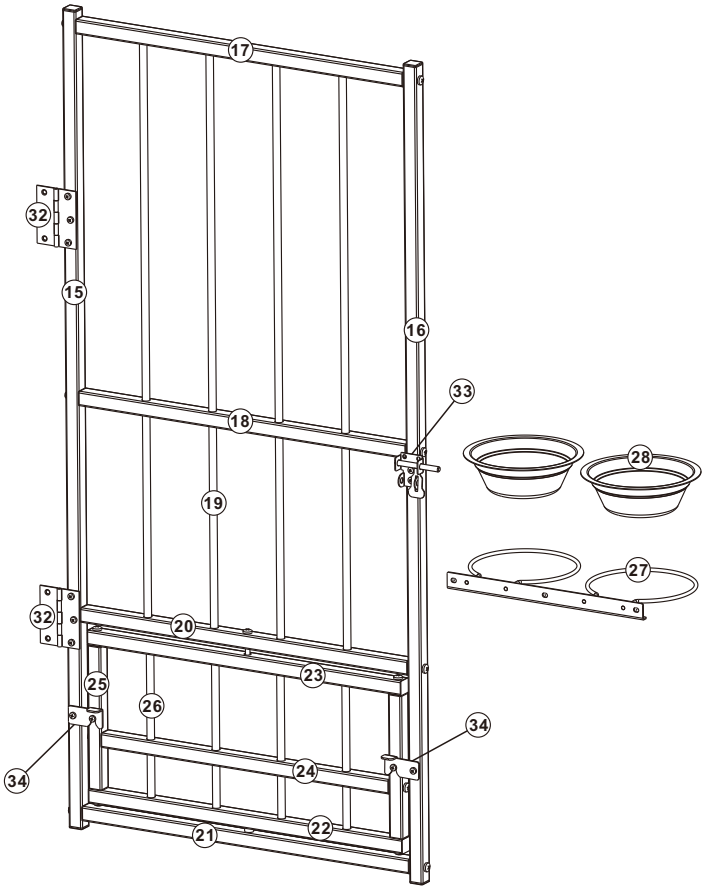
Assembly Time: About 1 Hour (with 2 people)

Exploded view



Attention:Classify the accessories according to the instructions before installation.

Exploded view



Part List

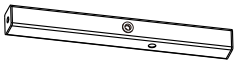
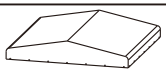
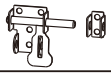
A	M6x30 screw	78
B	M6x50 screw	9
C	M6 nut	19
D	M4x10 self tapping screw	25
E	M5x12 screw	19

F	M5x12 Step Screw	6
G	M6x40 screw	1
H	M6 flat washer	4
I	M6 spring pad	2

Part List

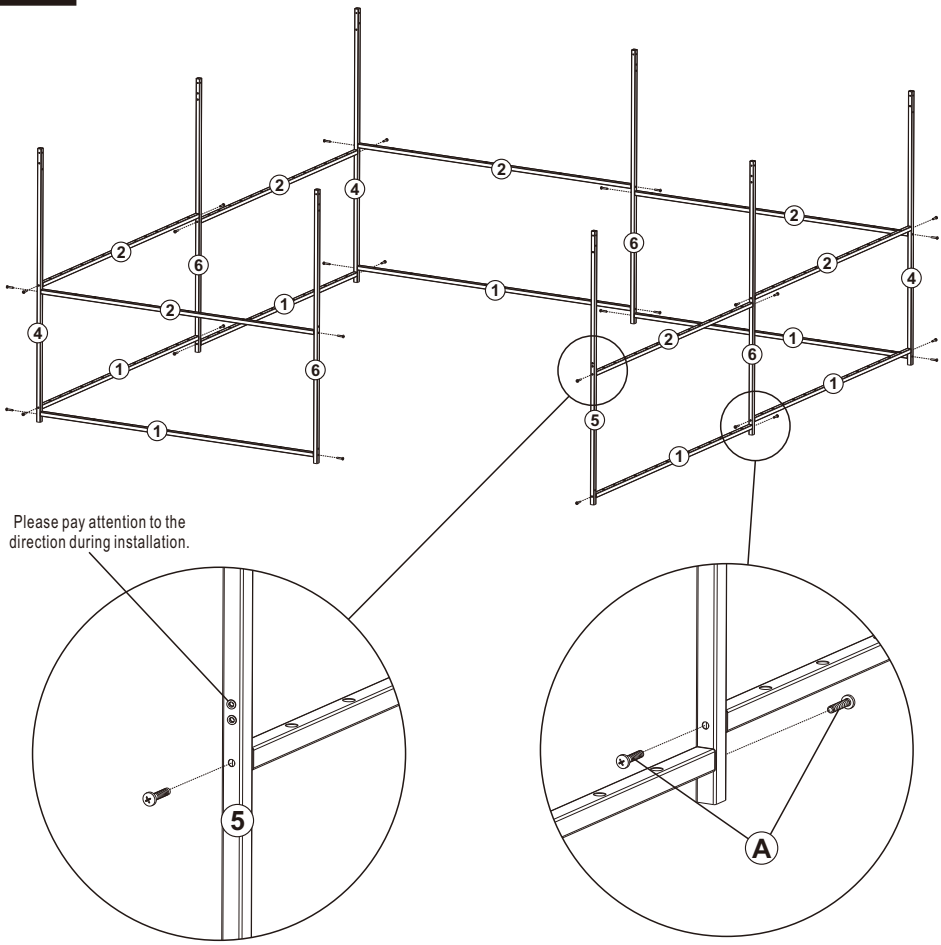
Part number	Photo	Quantity
1	 Single sided perforated tube 147cm	14
2	 Double sided perforated tube 147cm	7
3	147cm	2
4	 132cm	3
5	 132cm	1
6	 132cm	4
7	Φ1x119.5cm	106
8		6
9	 97.1cm	6
10	 111.4cm	3
11		3
12	 49.3cm	2
13	 Double sided perforated tube 87cm	1
14	 115.8cm	1
15	 113cm	1
16	 113cm	1
17	 Single sided perforated tube 50.2cm	1

Part List

Part number	Photo	Quantity
18	 Double sided perforated tube 50.2cm	1
19	82.6cm	4
20	 50.2cm	1
21	 50.2cm	1
22	 48.2cm	1
23	 48.2cm	1
24	 44.2cm	1
25	 19.9cm	2
26	23cm	4
27		1
28		2
29		1
30		12
31		28
32		2
33		1
34	 left right	1

Installation Steps

Step 1



Single sided perforated tube

1. 147cm x7

Double sided perforated tube

2. 147cm x7

4. 132cm x3

5. 132cm x1

6. 132cm x4

A. M6x30 screw x28

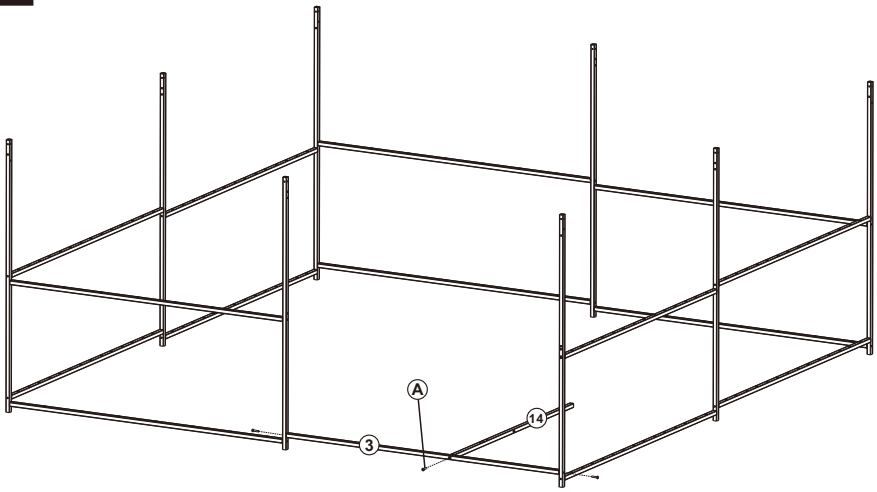
Attention:

1.Please start installing from pipe (5) and pay attention to the direction of the square pipe during installation.

2. (1) Tube is a single-sided hole installed below, (2) Tube is a double-sided through-hole installed in the middle with the hole facing upwards.

Installation Steps

Step 2

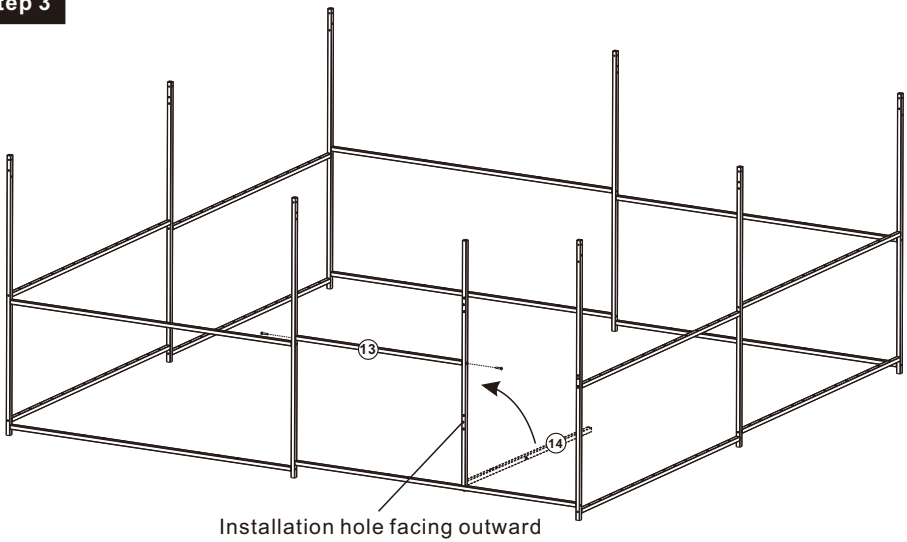


3. 147cm x1

14. 115.8cm x1

A. M6x30 screw x3

Step 3

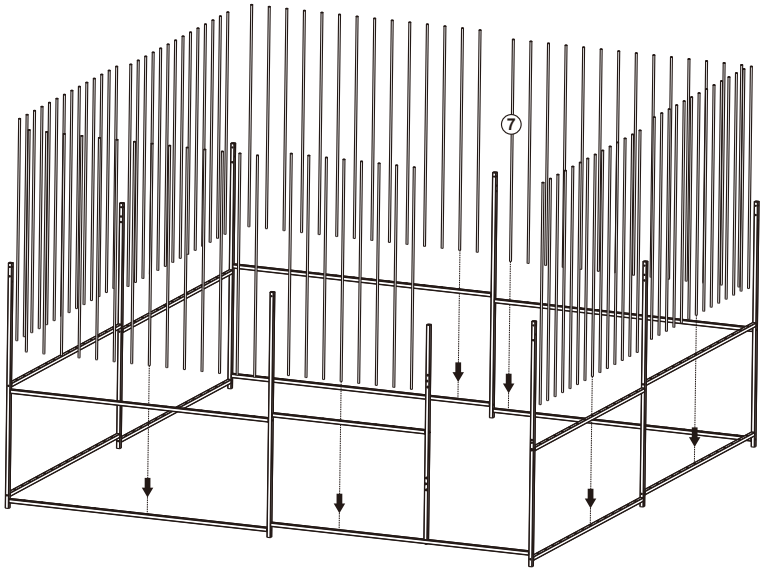


13. 87cm x1

A. M6x30 screw x2

Installation Steps

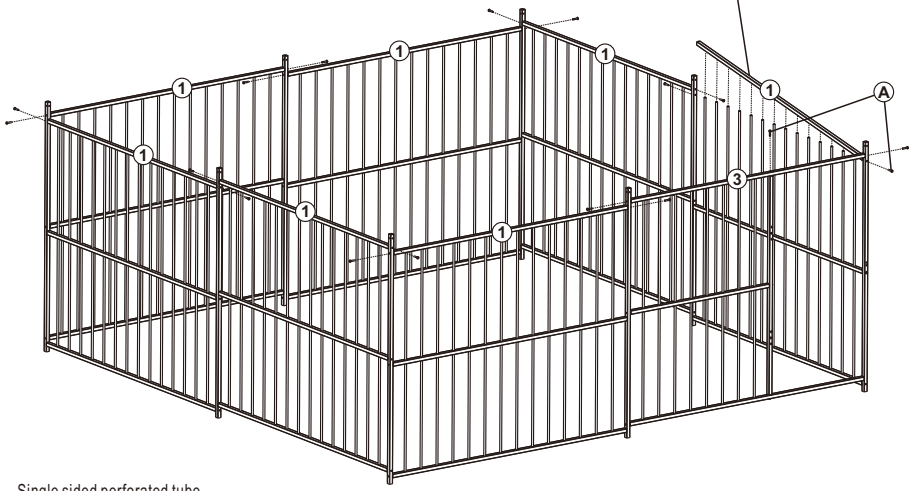
Step 4



7. Φ1x119.5cm x106

Step 5

(1) Insert the (7) tube into the square tube in sequence with the hole of the tube tilted downwards.



Single sided perforated tube

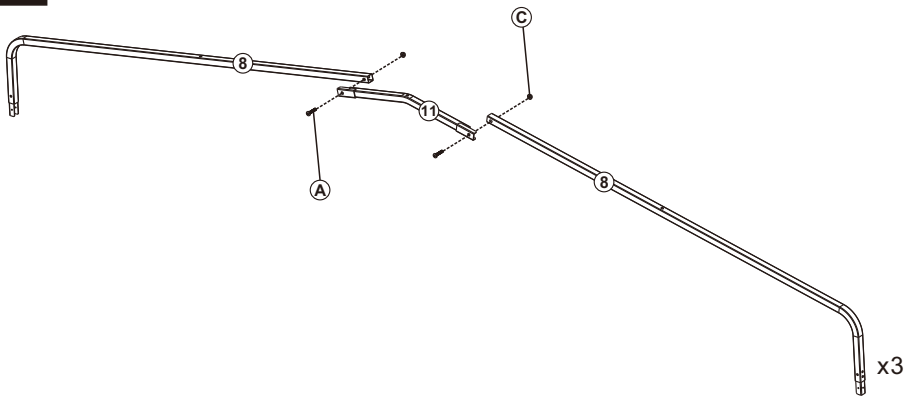
1. 147cm x7

3. 147cm x1

A. M6x30 screw x17

Installation Steps

Step 6



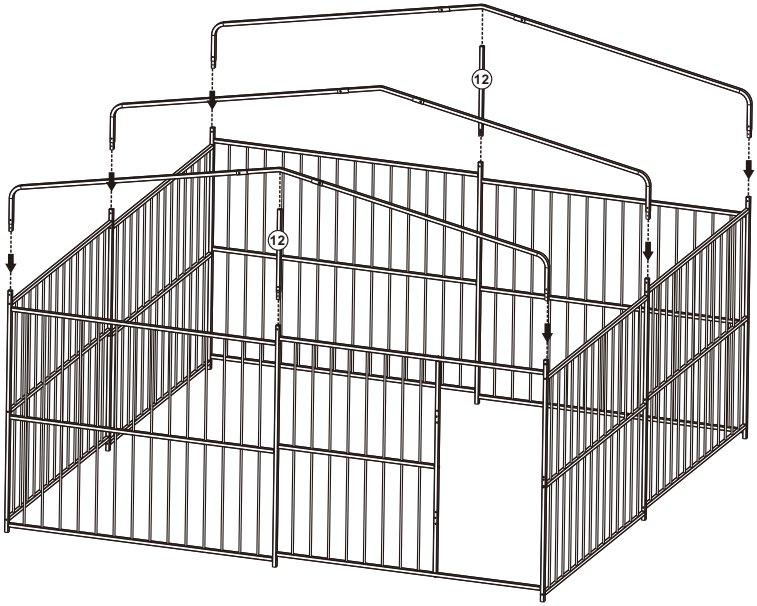
8.  x6

11.  x3

A.  M6x30 screw x6

C.  M6x30 nut x6

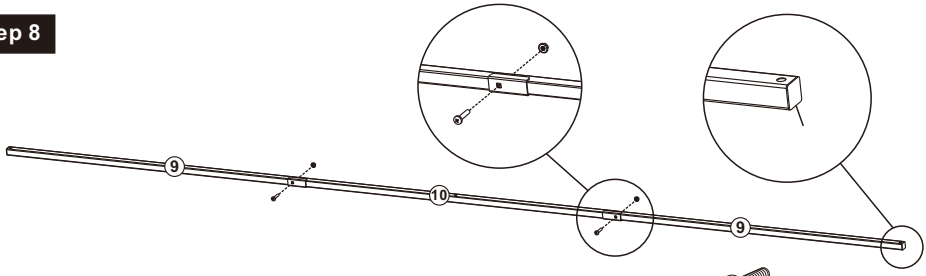
Step 7



12.  49.3cm x2

Installation Steps

Step 8



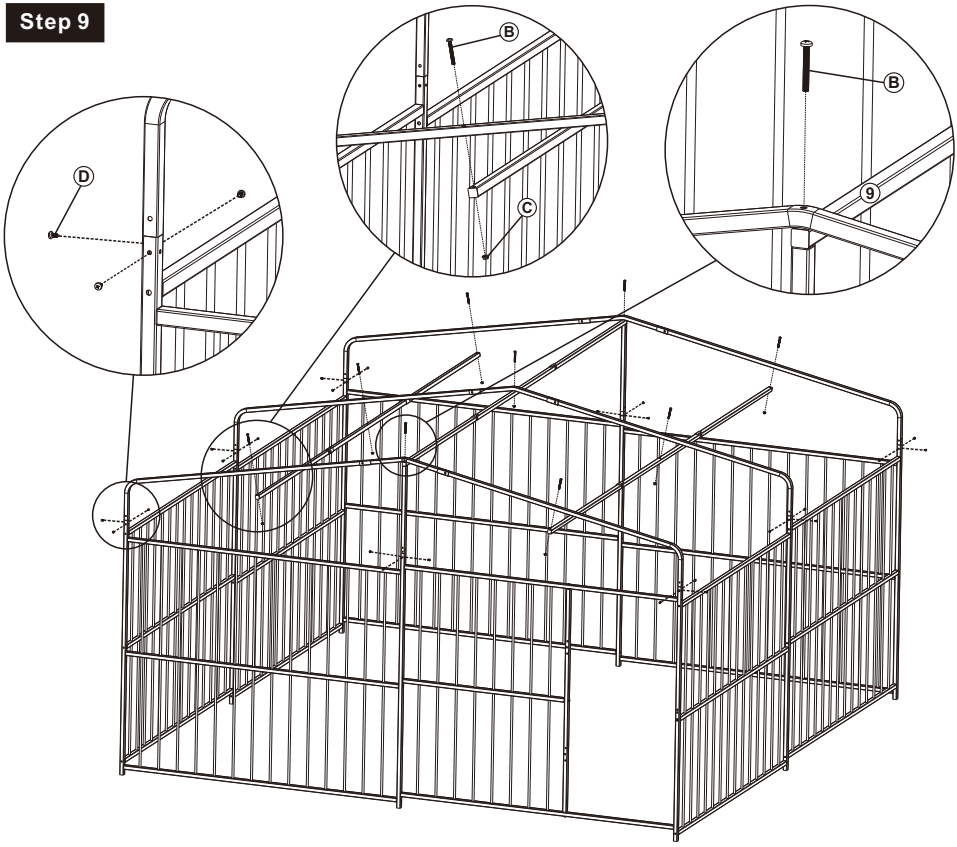
9. 97.1cm x6

10. 111.4cm x3

A. M6x30 screw x6

C. M6x30 nut x6

Step 9



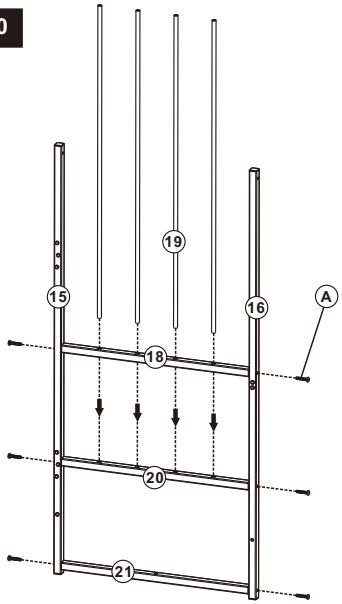
B. M6x50 screw x9

C. M6 nut x7

D. M4x10 self tapping screw x24

Installation Steps

Step 10



15. 113cm x1

16. 113cm x1

18. 50.2cm Double sided perforated tube x1

19. 82.6cm x4

20. 50.2cm x1

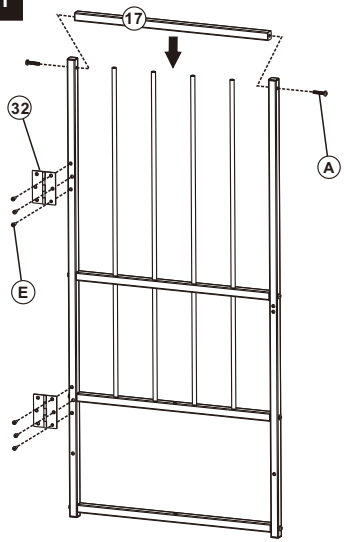
21. 50.2cm x1

32. x2

A. M6x30 screw x8

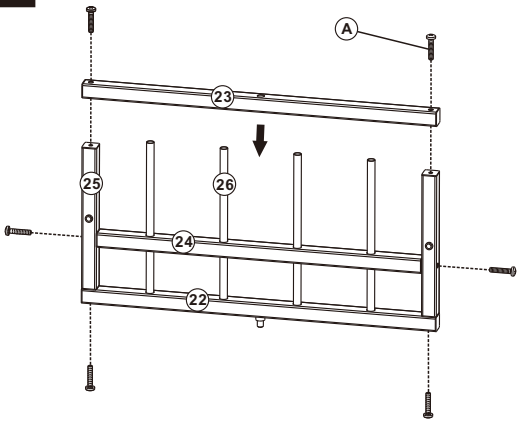
E. M5x12 screw x6

Step 11



17. 50.2cm Single sided perforated tube x1

Step 12



22. 48.2cm x1

23. 48.2cm x1

24. 44.2cm x1

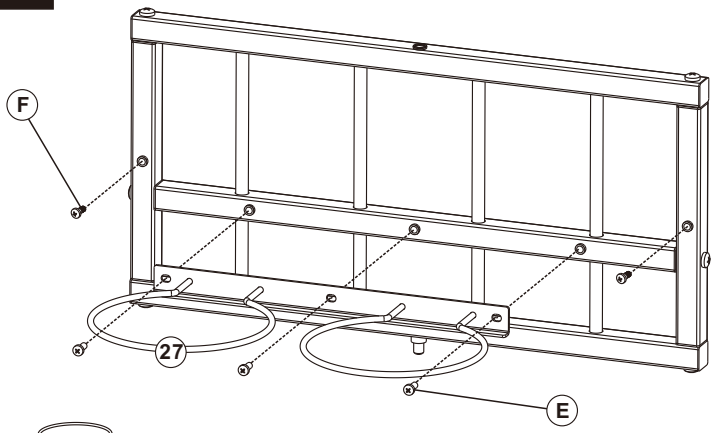
25. 19.9cm x2

26. 23cm x4

A. M6x30 screw x6

Installation Steps

Step 13

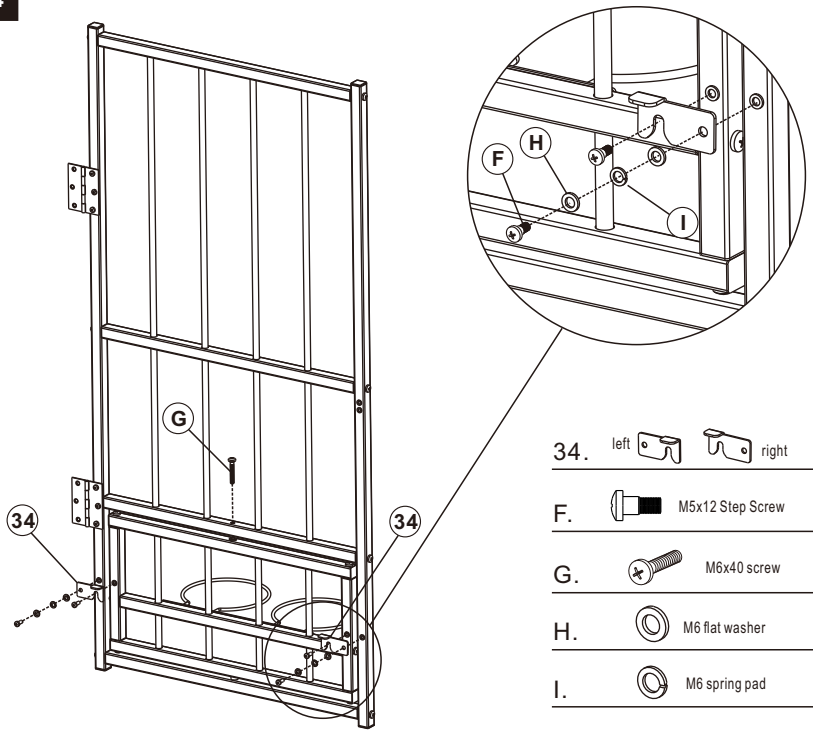


27. x1

E. M5x12 screw x3

F. M5x12 Step Screw x2

Step 14



34. left right x1

F. M5x12 Step Screw x4

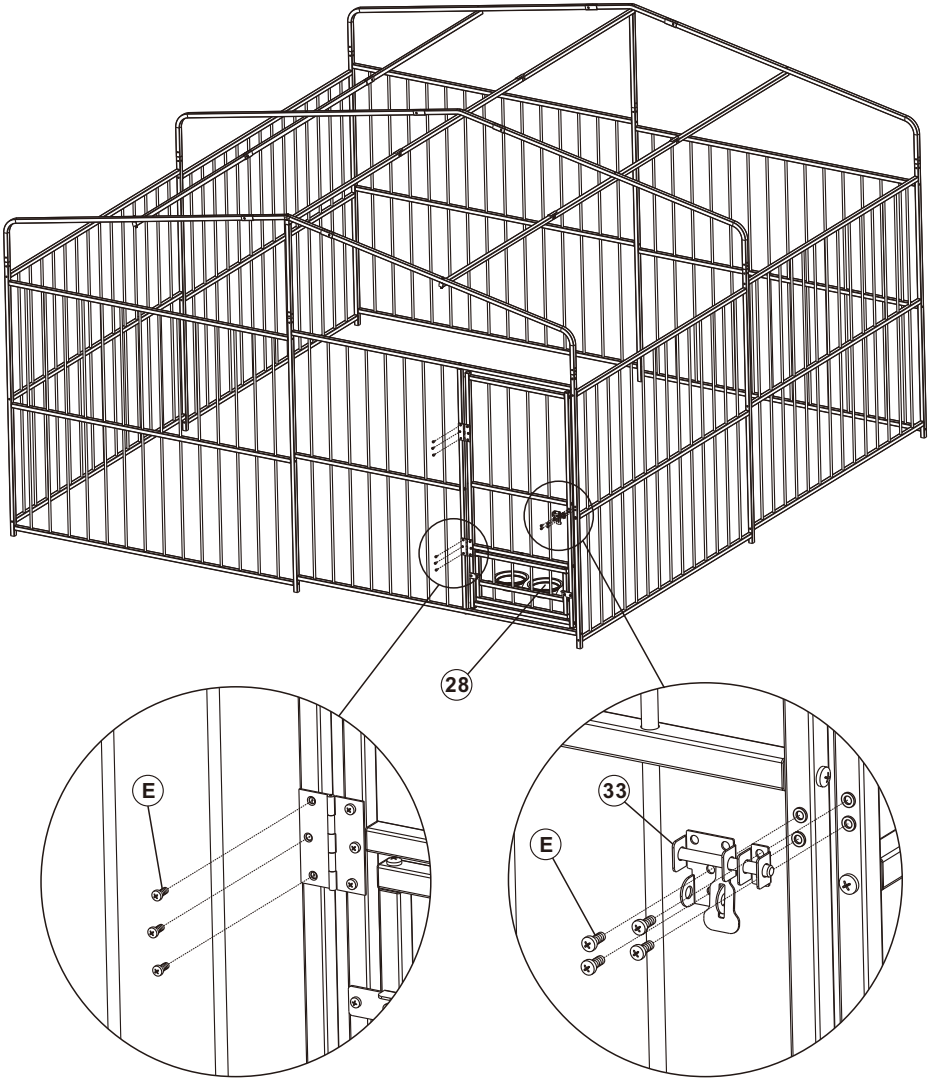
G. M6x40 screw x1

H. M6 flat washer x4

I. M6 spring pad x2

Installation Steps

Step 15



28.  x2

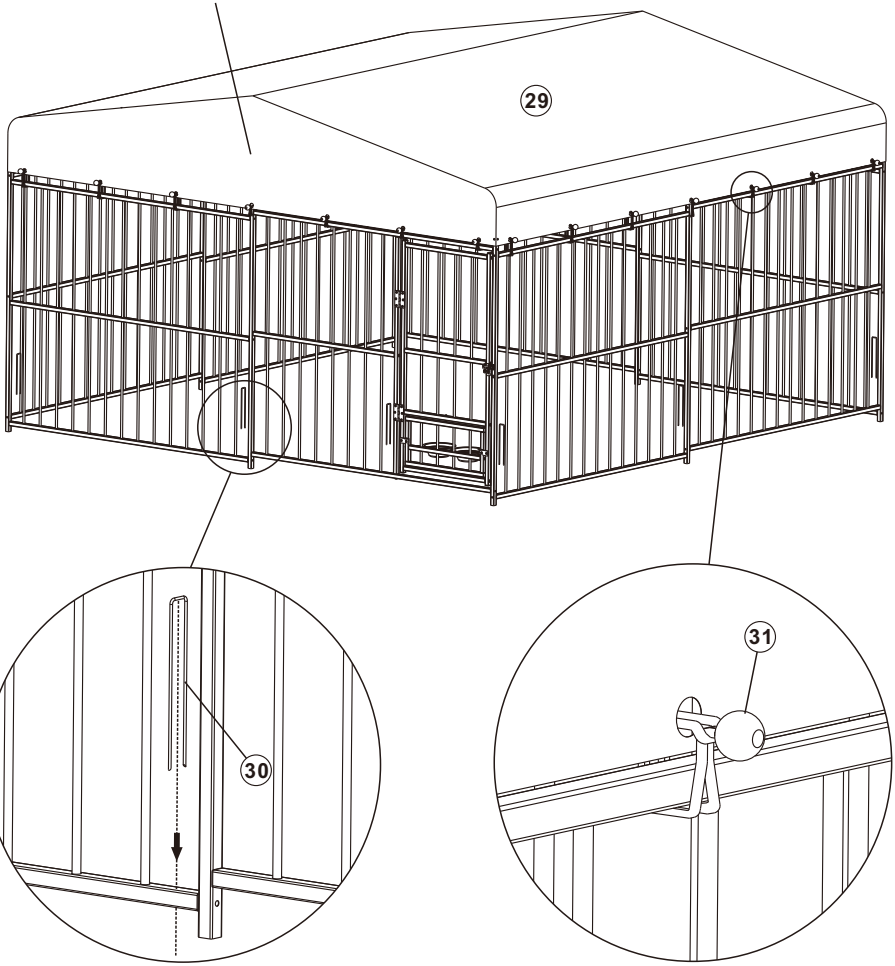
33.  x1

E.  M5x12 screw x10

Installation Steps

Step 16

Please pay attention to the direction of the rain cloth when installing it.



Fix the dog cage frame to the ground with (30) ground nails.

Secure the rain cloth to the dog cage frame using a (31) elastic rope ball.

29.  x1

30.  x12

31.  x28