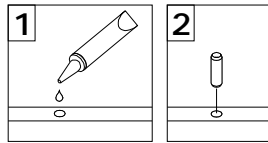


Assembly Instructions

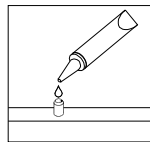


General Assembly Guidelines

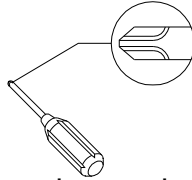
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



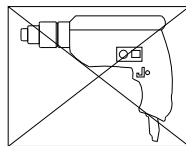
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

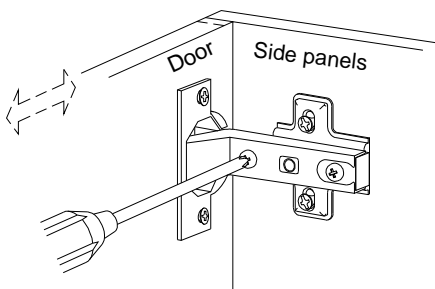


- VII. Power tools should not be used to assemble this product.

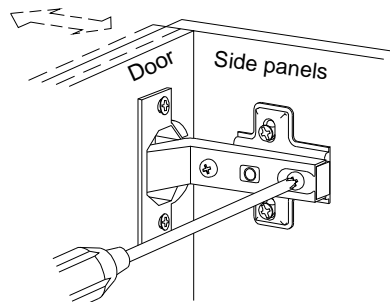


- VIII. Drill may be needed for securing product to wall.

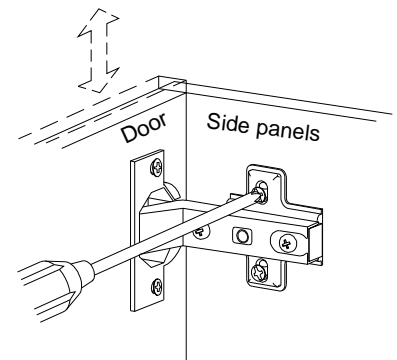
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

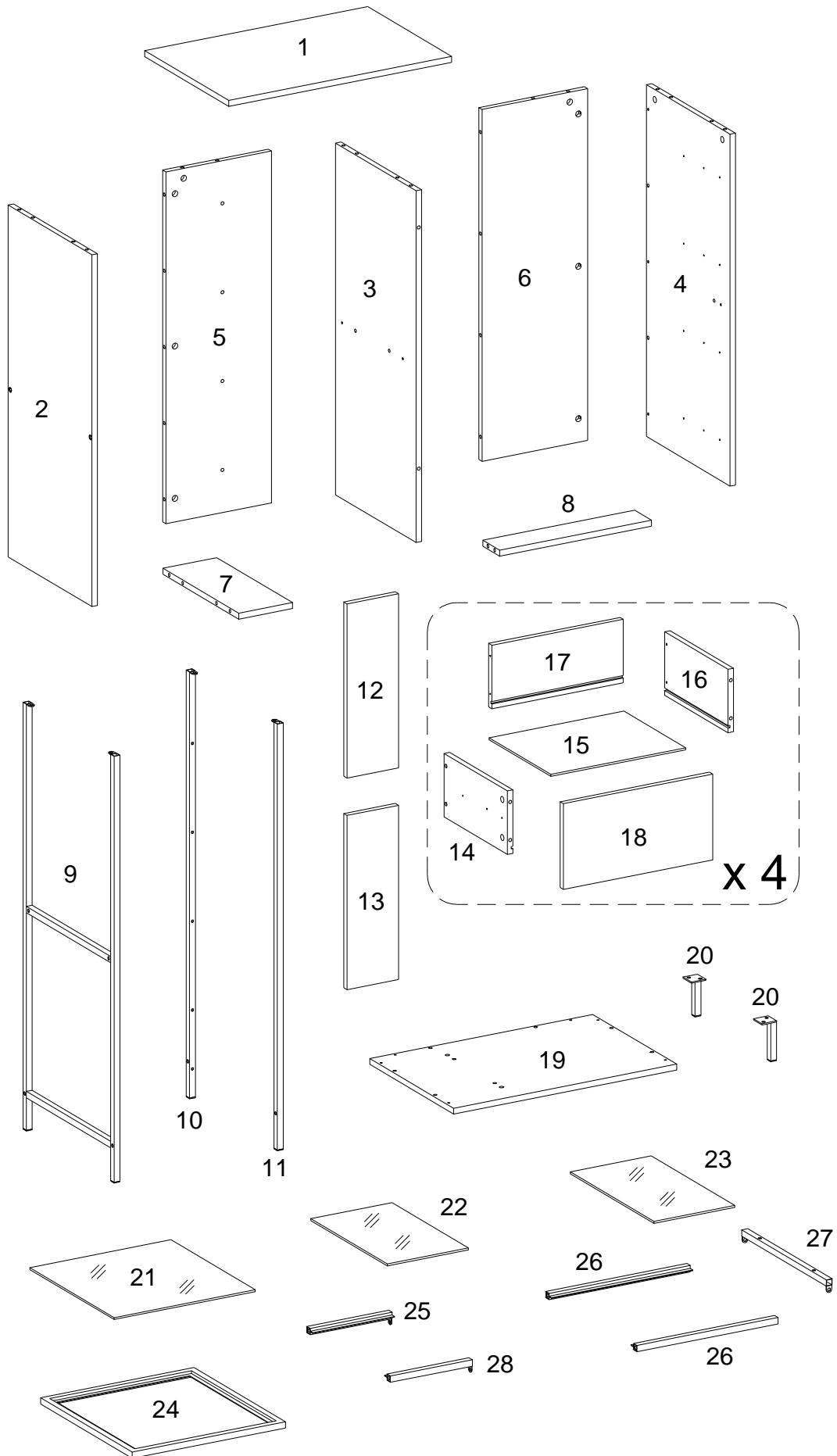


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment


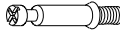


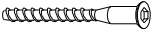



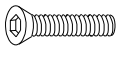







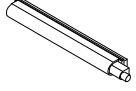






Vertical
Via slots in the mounting
plate or via cam adjustment

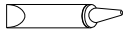


Parts List

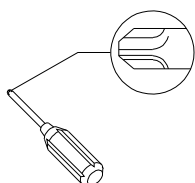


Hardware List

A		Ø8x30mm	Wooden dowel	30	pcs
B		Ø6x35mm	Cam bolt	36	pcs
C		Ø15x11mm	Cam lock	38	pcs
D		Ø30mm	Sticker	38	pcs
E		Ø6x50mm	Screw	12	pcs
F		Ø3x12mm	Screw	56	pcs
G		M 4	Hex key	1	pc
H		Ø6x12mm	Bolt	12	pcs
J		Ø6x25mm	Bolt	6	pcs
K			Europe hinge	4	pcs
L			Handle	4	pcs
M		Ø6x32mm	Cam bolt	2	pcs
N		Ø3x8mm	Bolt	2	pcs
P		Ø4x14mm	Screw	24	pcs
Q			Glass pad	12	pcs
R		Ø4x38mm	Screw	16	pcs
S			Bouncer	2	pcs
T		Ø4x12mm	Screw	1	pc
U		Ø4x25mm	Screw	1	pc
V			Plastic strap	1	pc
W			Nut	1	pc

Hardware List

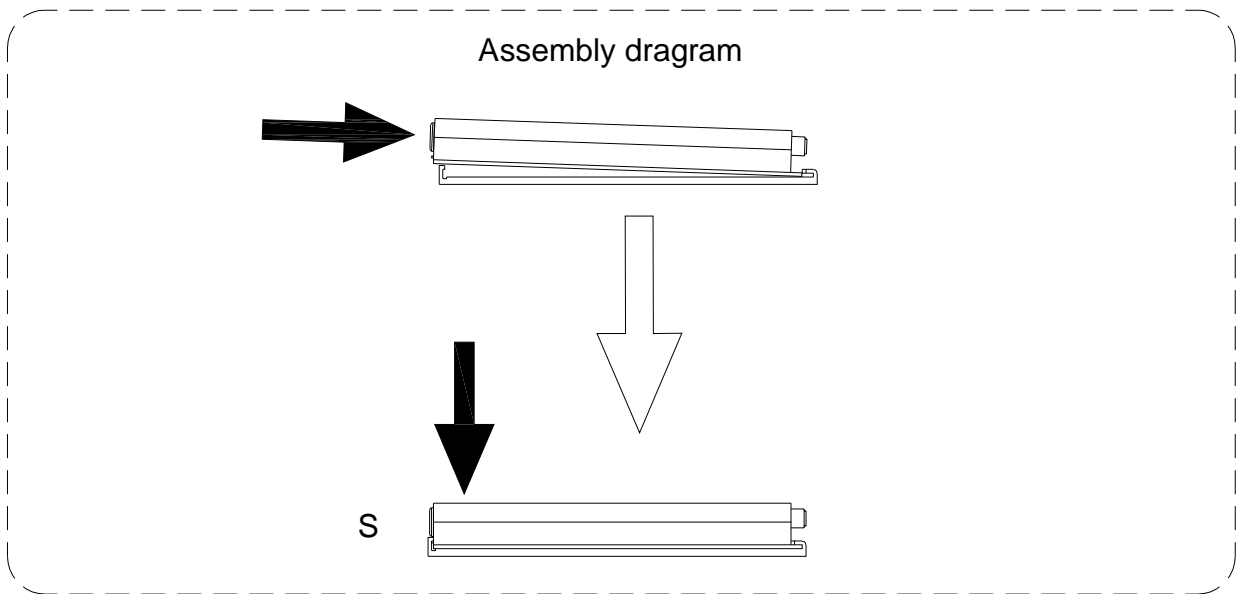
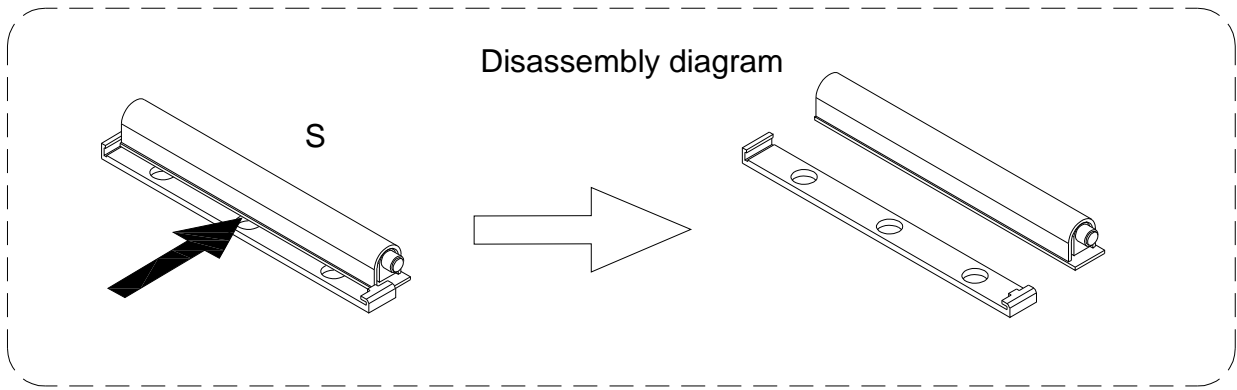
X			Glue tube	2	pcs
Y		10"	Drawer slider <small>* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.</small>	4	sets
Z		Ø3x12mm	Screw	6	pcs



Philips head screwdriver required for assembly
(not included)

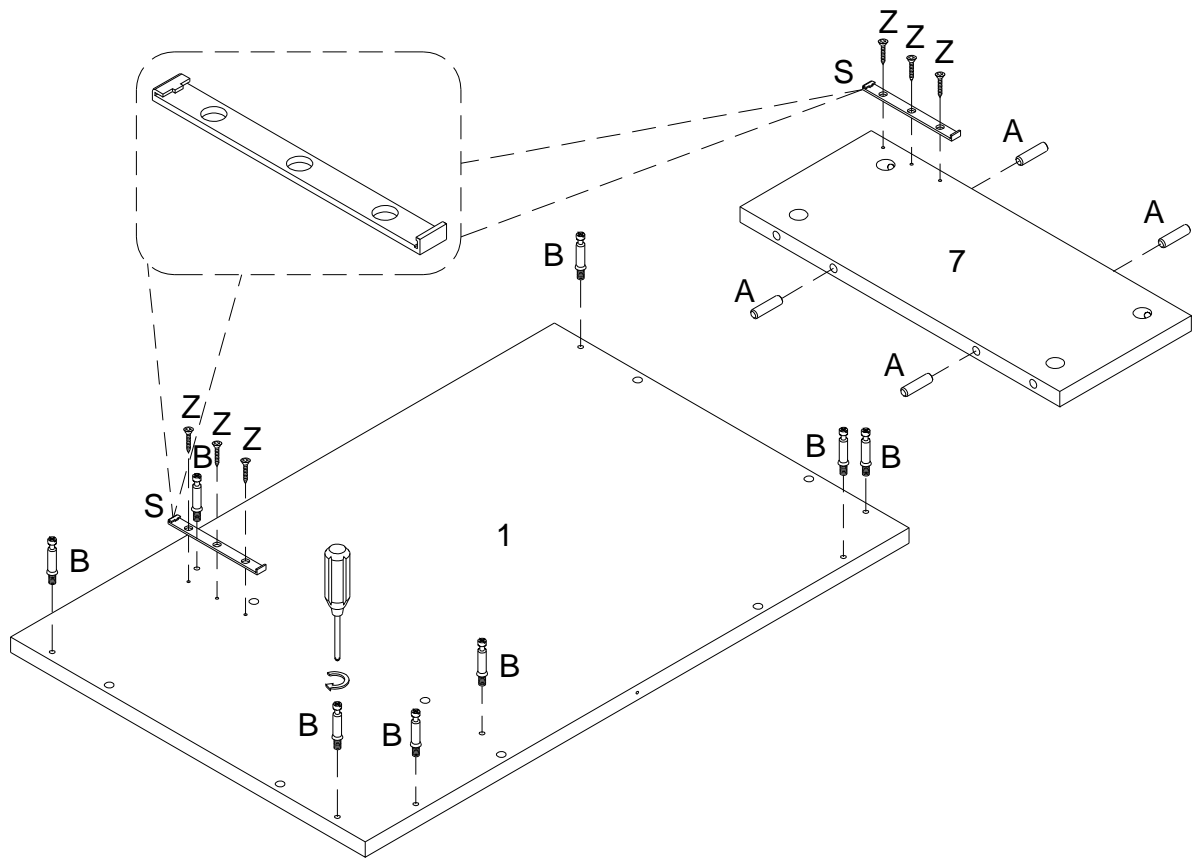
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



Disassembly: Holding the bottom bracket and then push out bouncer from one side to other side,
Assembly: Make sure the top of bouncer is aligned with the top of bottom bracket then press down
bouncer to bottom bracket as per diagram.

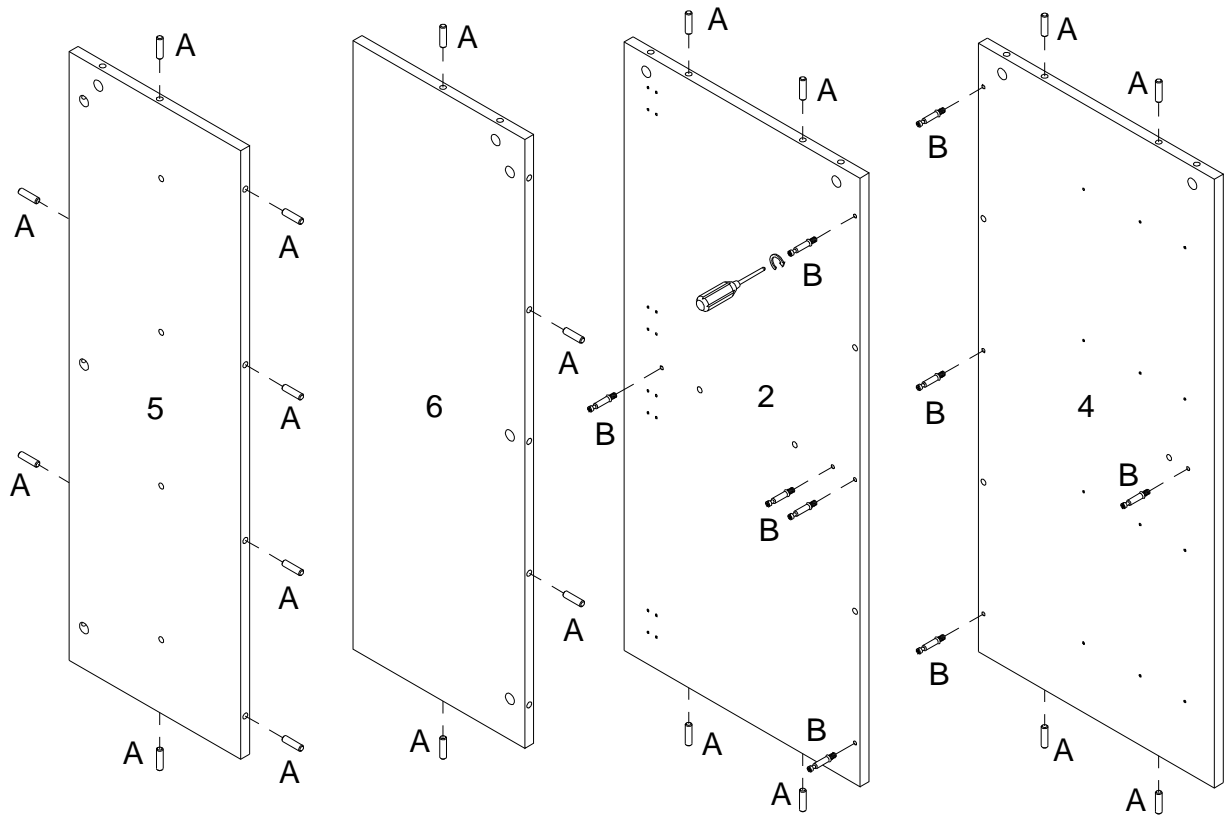
Step 2



Insert wooden dowel (A) into part (7), and secure cam bolt (B) into part (1), then using screw (Z) attach Bouncer (B) to parts (1,7) with Philips head screwdriver as per diagram.

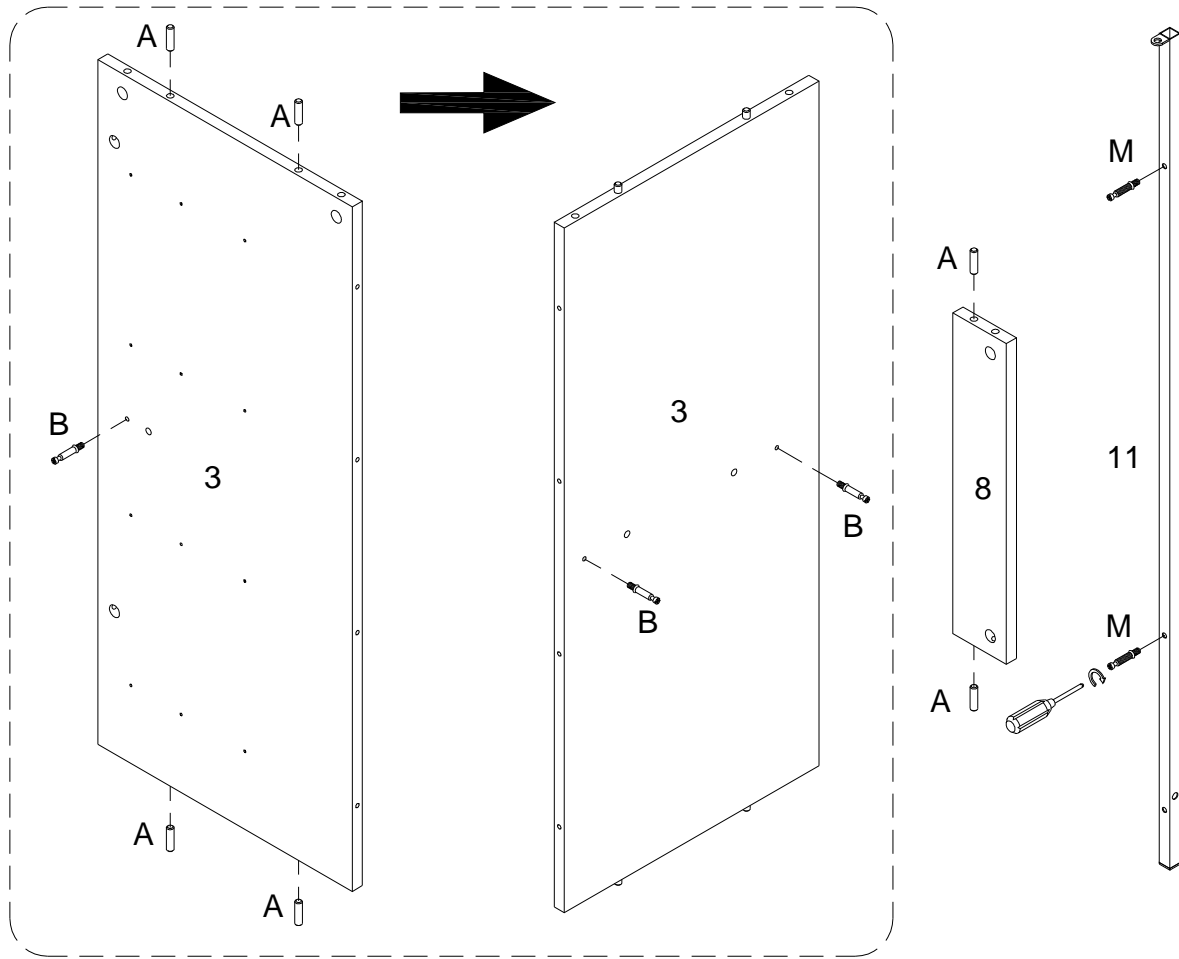
Note: Please disassembly the Bouncer (S) follow up the step 1 as per diagram firstly before secure screw .

Step 3



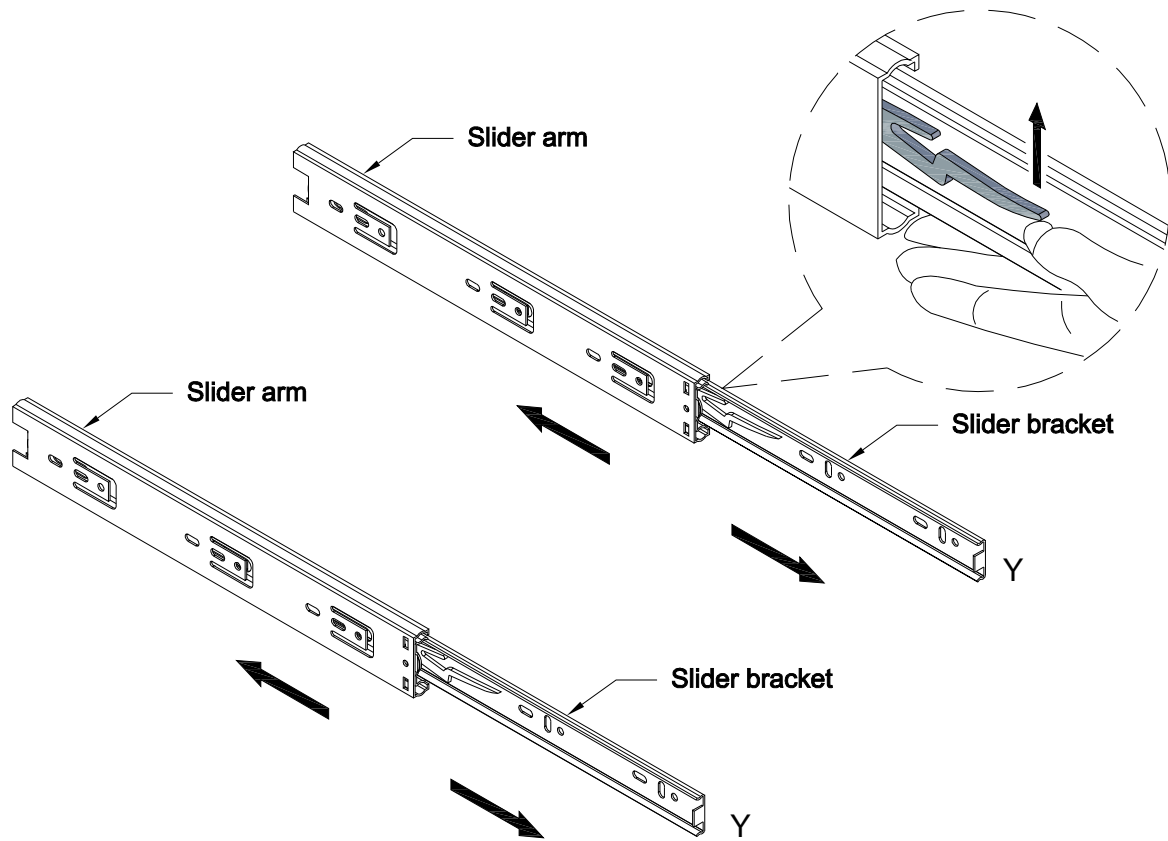
Insert wooden dowel (A) into parts (2,4,5,6), and secure cam bolt (B) into parts (2,4) with Philips head screwdriver as per diagram.

Step 4



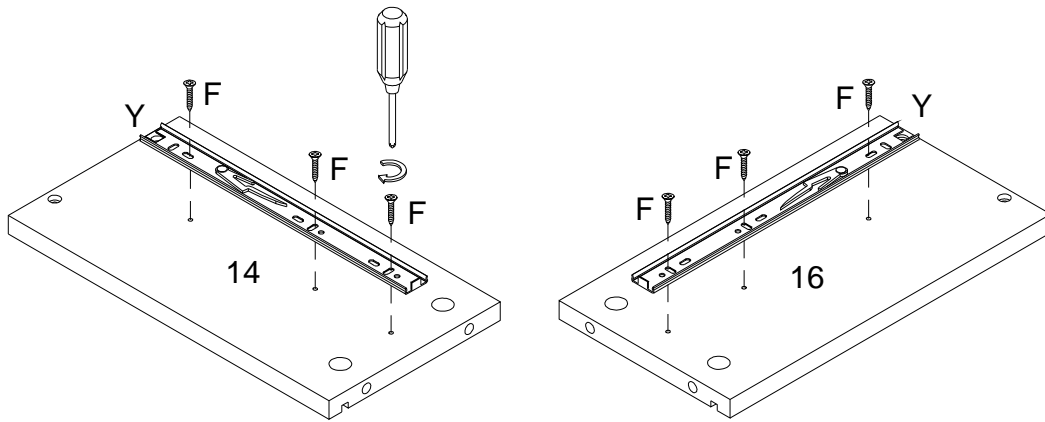
Insert wooden dowel (A) into parts (3,8), and secure cam bolt (B) into part (3) and cam bolt (M) into part (11) with Philips head screwdriver as per diagram.

Step 5



Pick up the slider arm (Y) and separate the slide runner for the following Steps. Extend the slide runner all the way forward, press the plastic release lever of the slider arm up and pull the slide runner complete out .

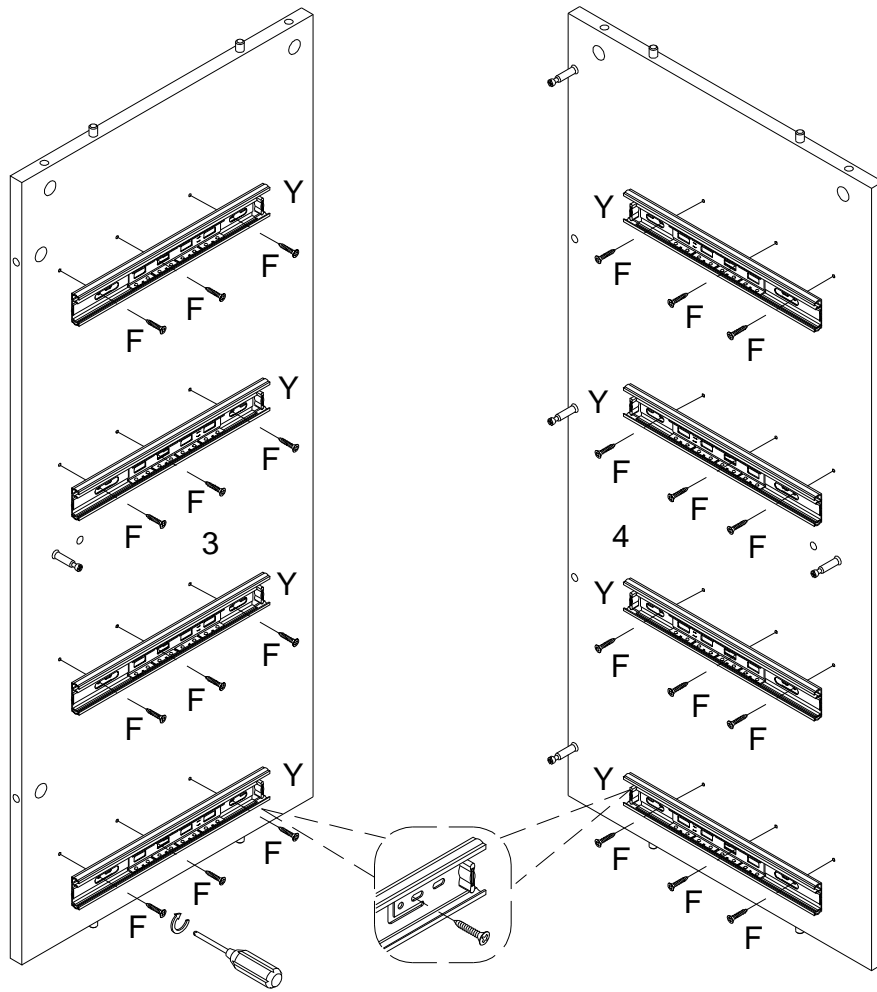
Step 6



x 4

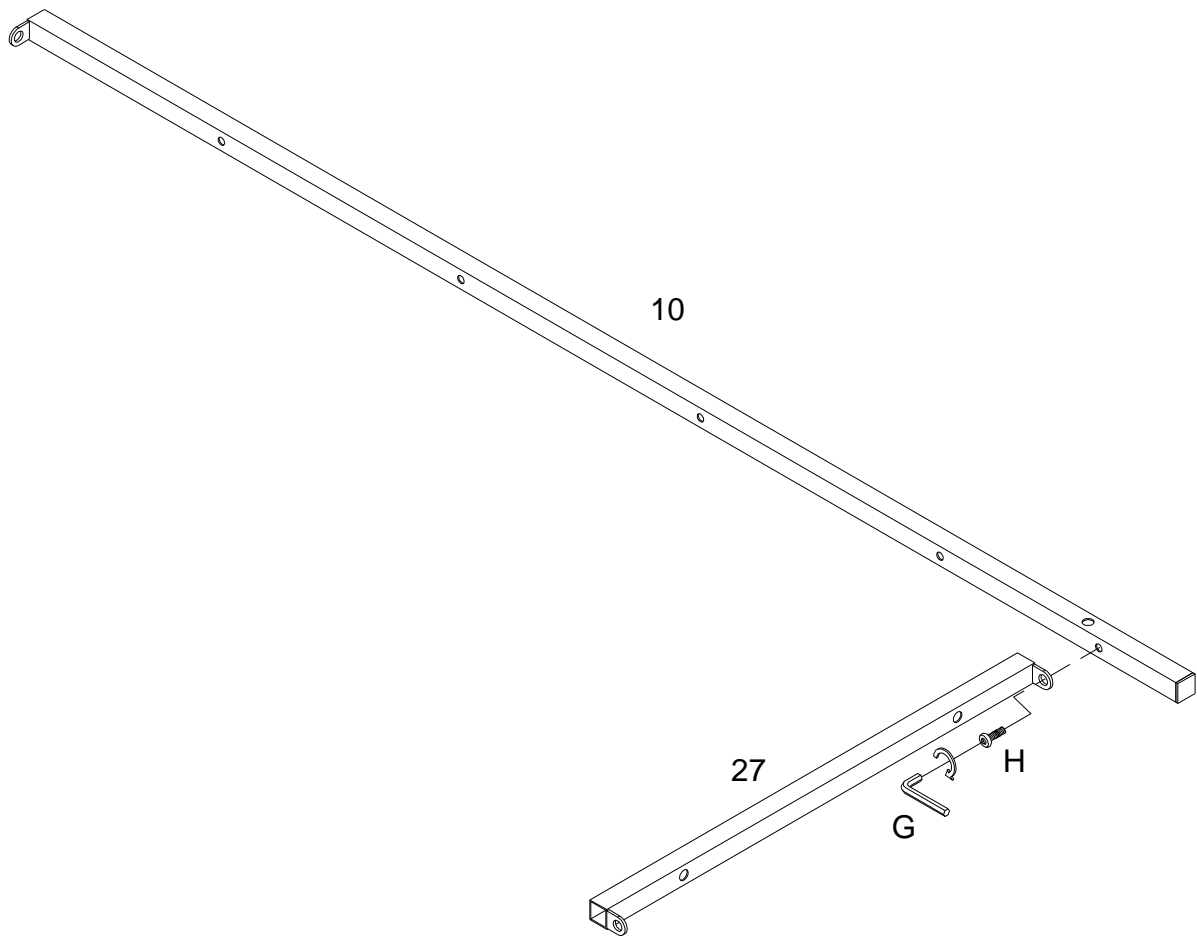
Using screw (F) attach drawer slider (Y) to parts (14,16) with Philips head screwdriver as per diagram.

Step 7



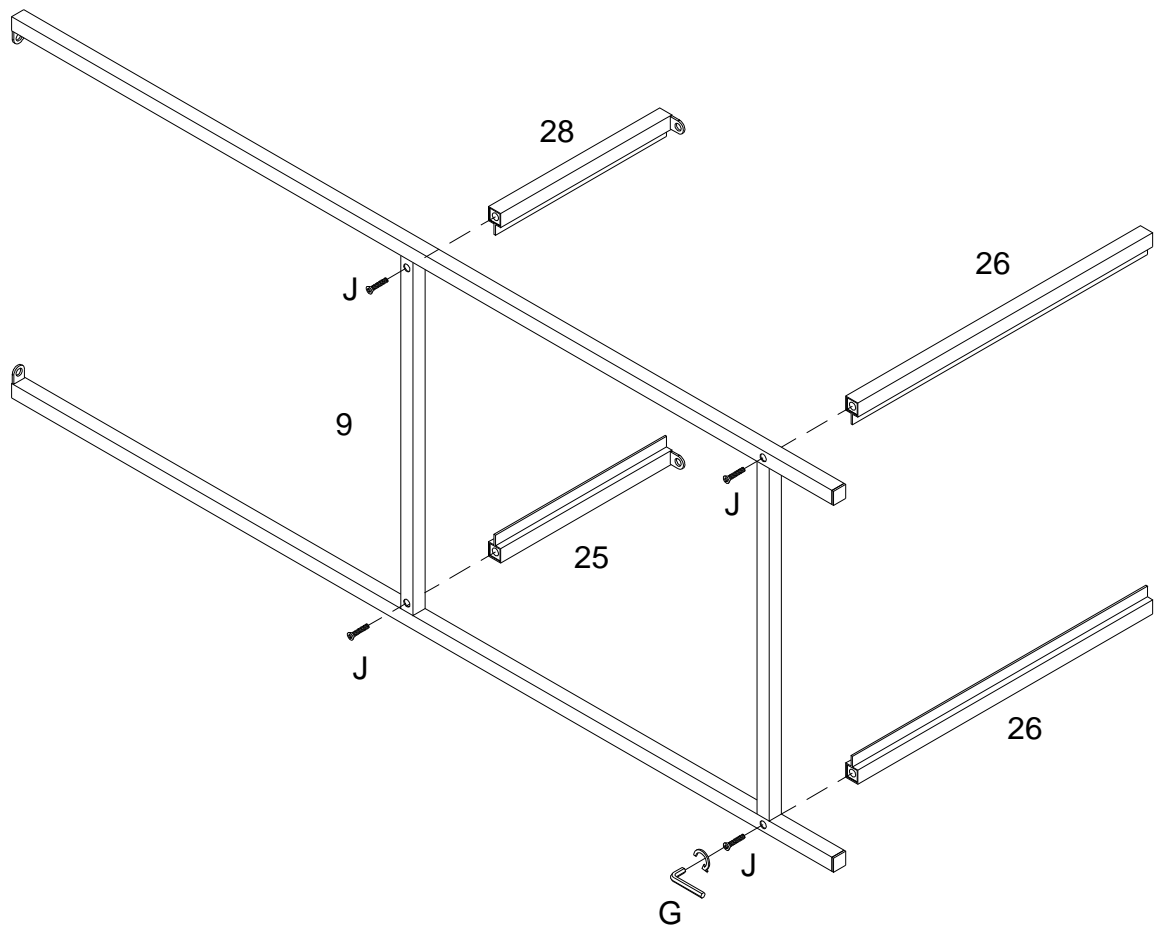
Using screw (F) attach drawer slider (Y) to parts (3,4) with Philips head screwdriver as per diagram.

Step 8



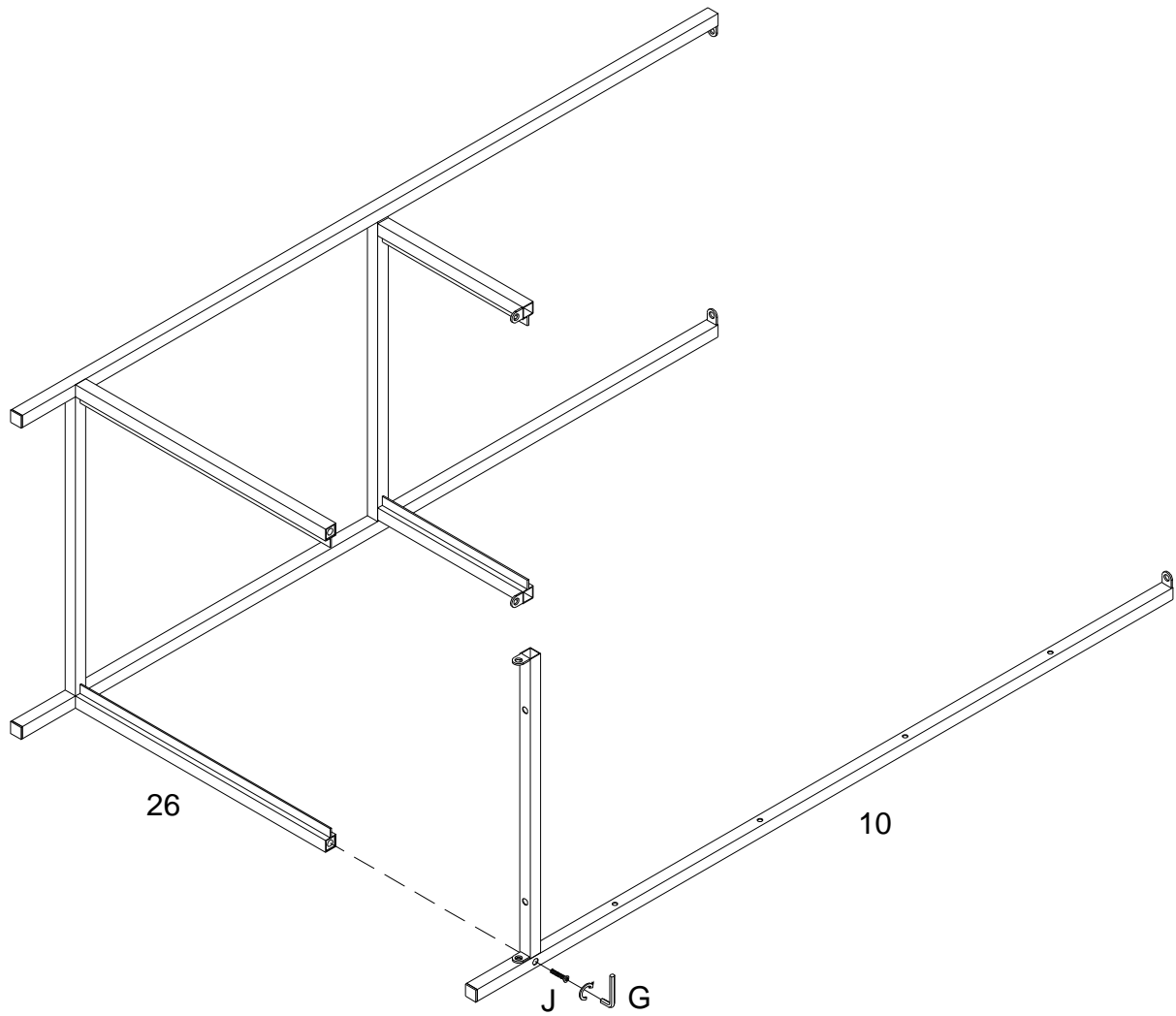
Using bolt (H) attach part (27) to part (10) with Hex key (G) as per diagram.

Step 9



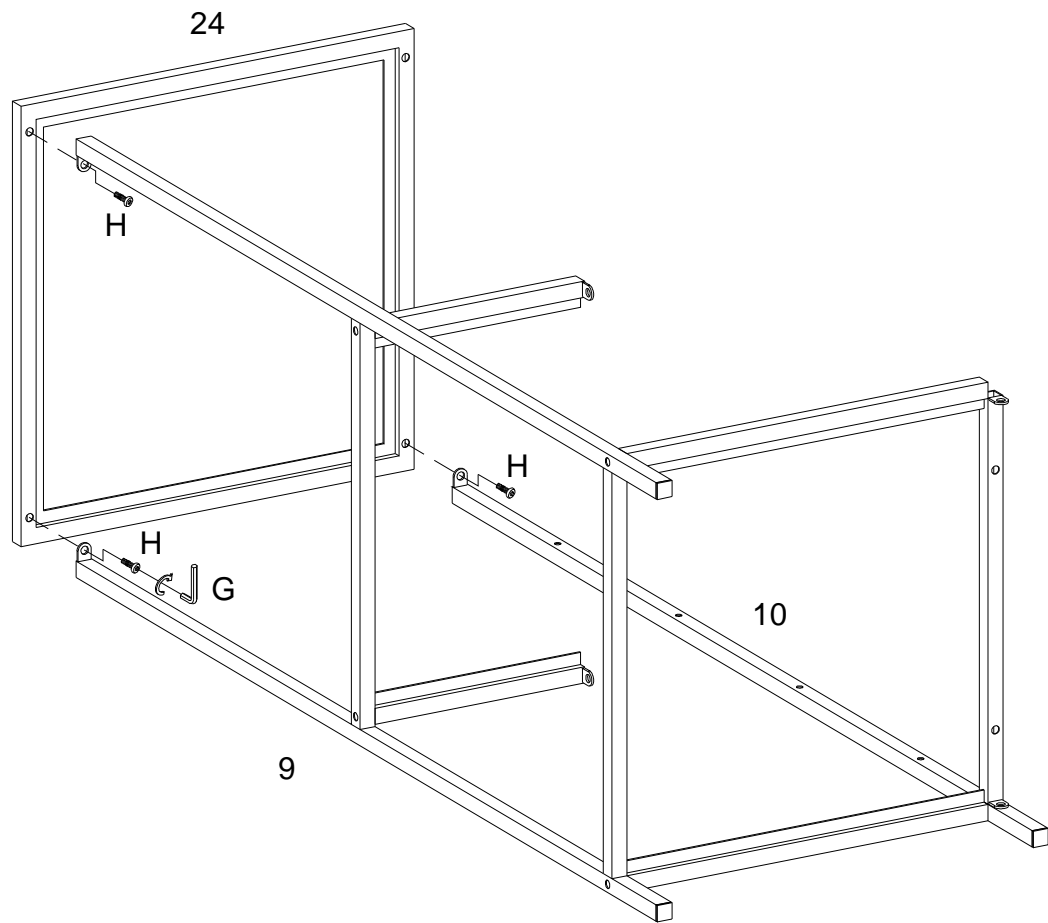
Using bolt (J) attach part (9) to parts (25,26,28) with Hex key (G) as per diagram.

Step 10



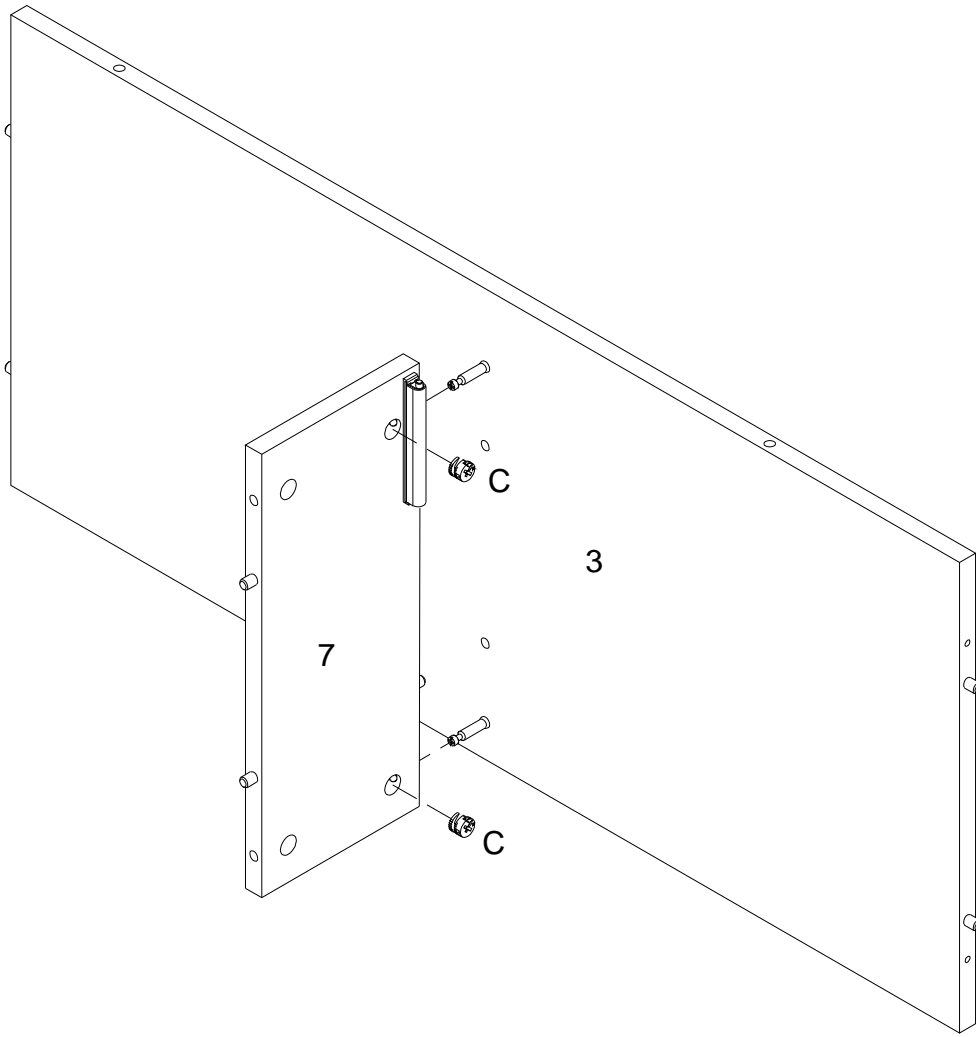
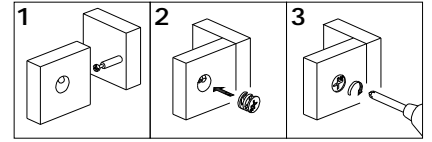
Using bolt (J) attach part (10) to part (26) with Hex key (G) as per diagram.

Step 11



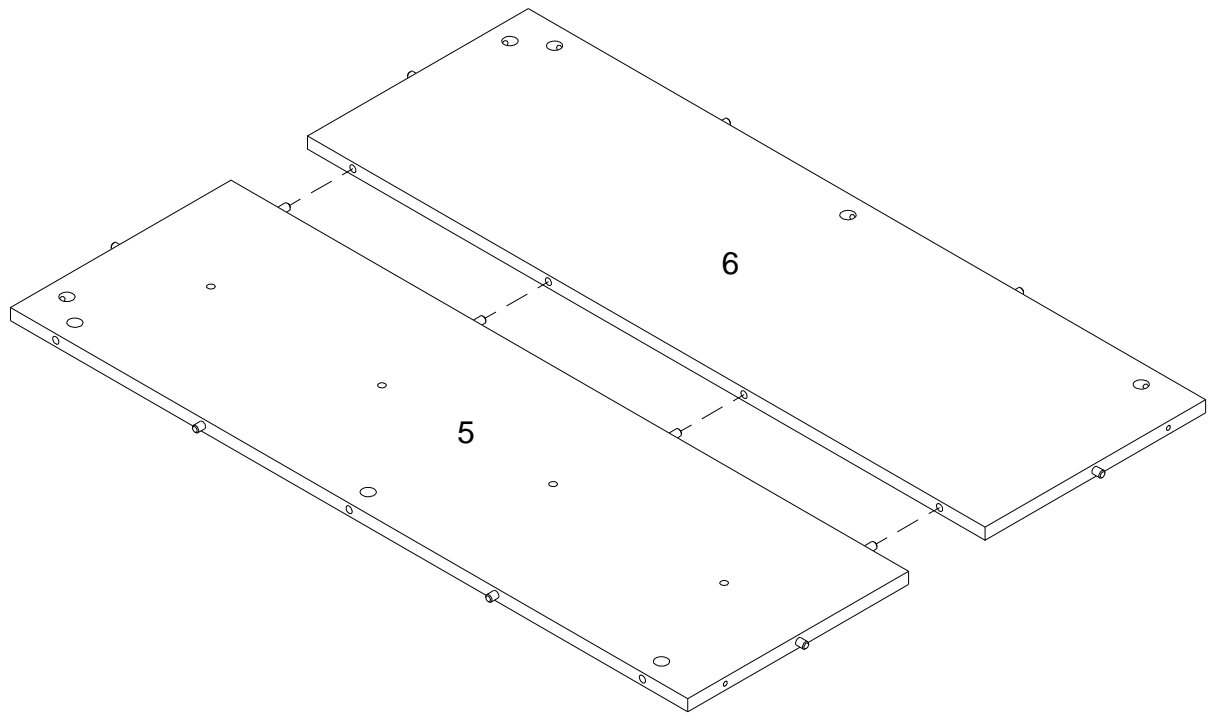
Using bolt (H) attach parts (9,10) to part (24) with Hex key (G) as per diagram.

Step 12



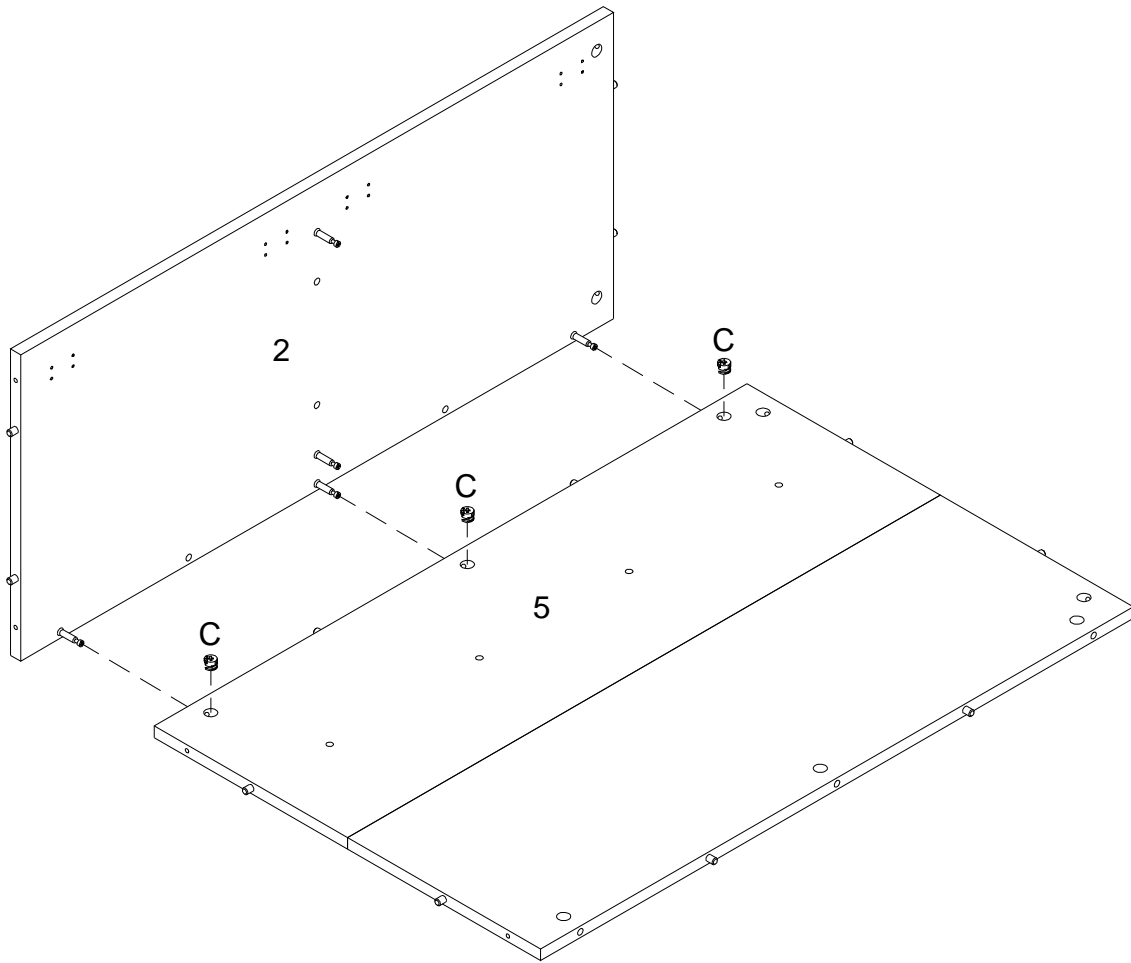
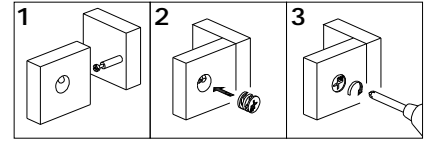
Using Cam lock(C) secure part (7) to part (3) with Philips head screwdriver as per diagram.

Step 13



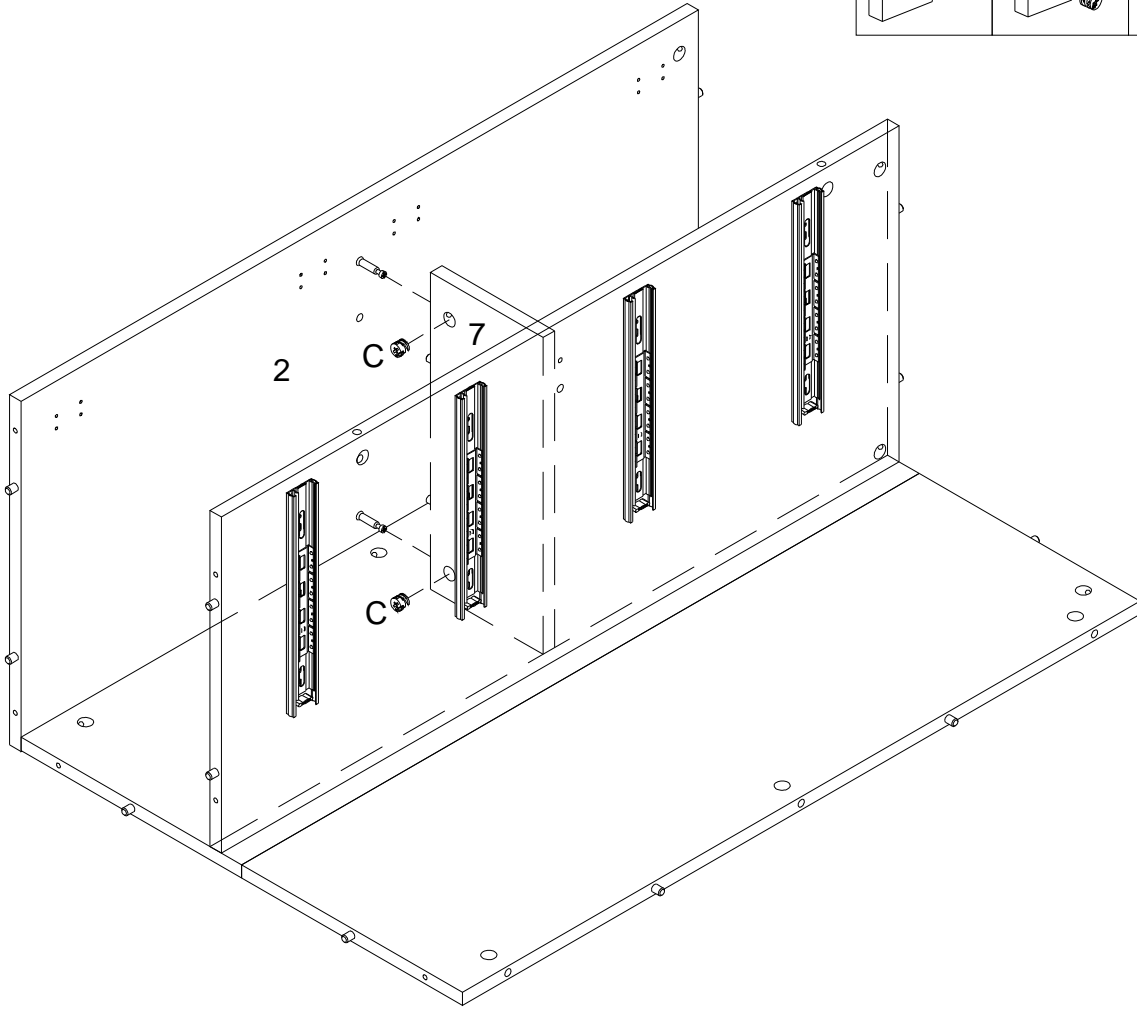
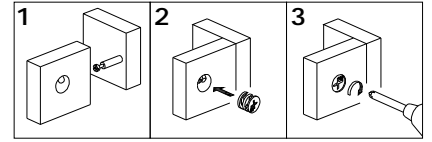
Attach part (5) into part (6) as per diagram.

Step 14



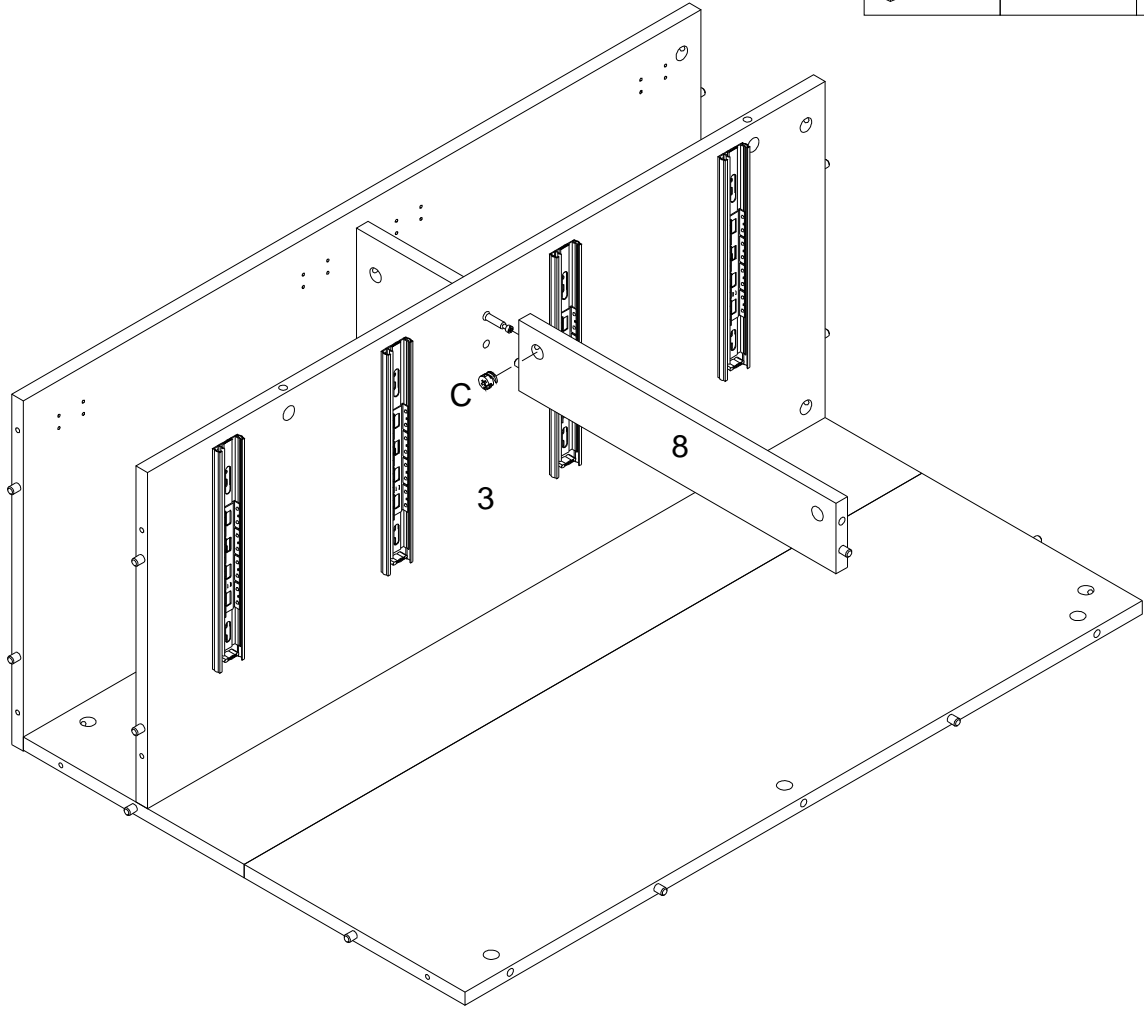
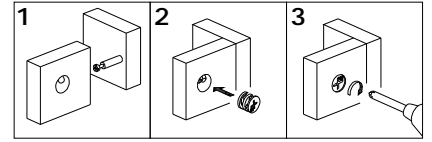
Using Cam lock(C) secure part (2) to part (5) with Philips head screwdriver as per diagram.

Step 15



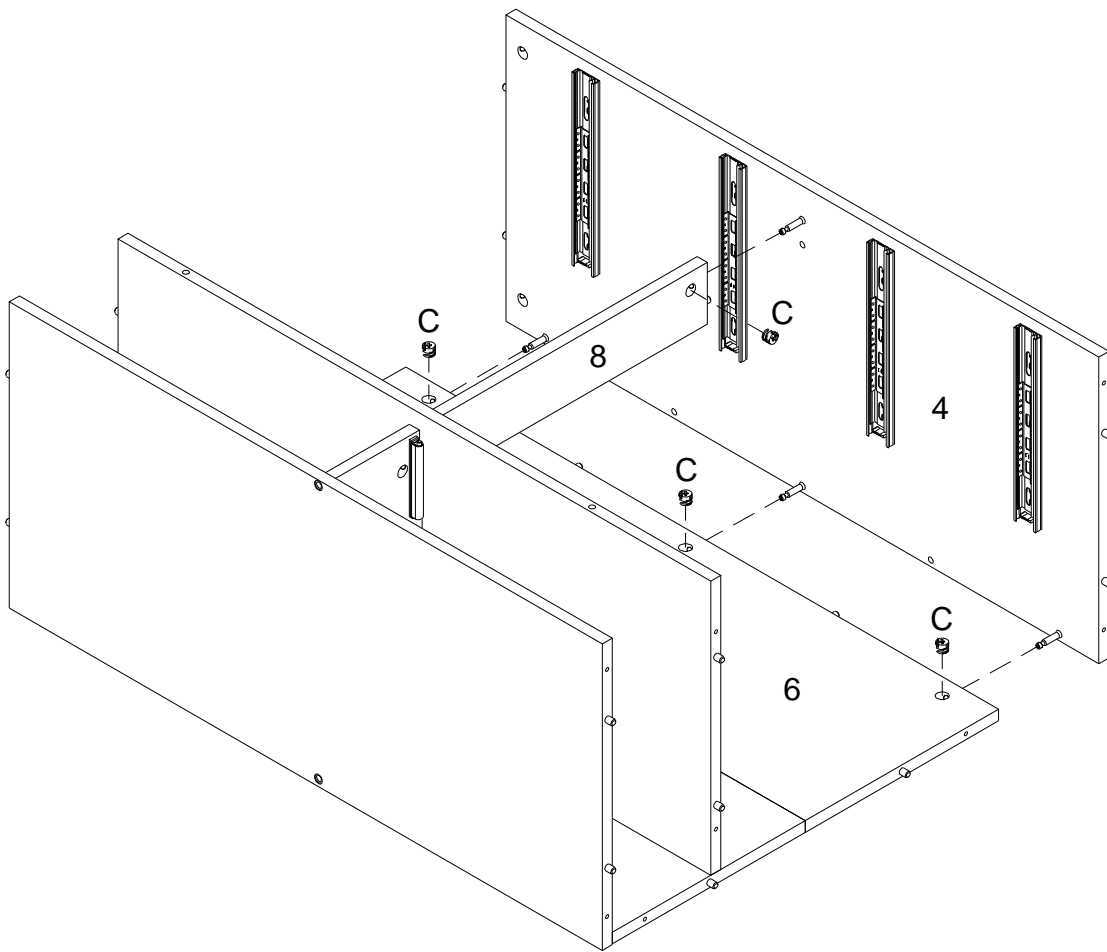
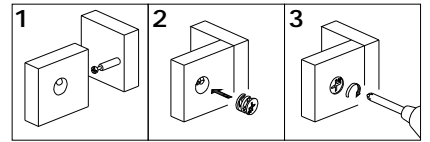
Using Cam lock(C) secure part (7) to part (2) with Philips head screwdriver as per diagram.

Step 16



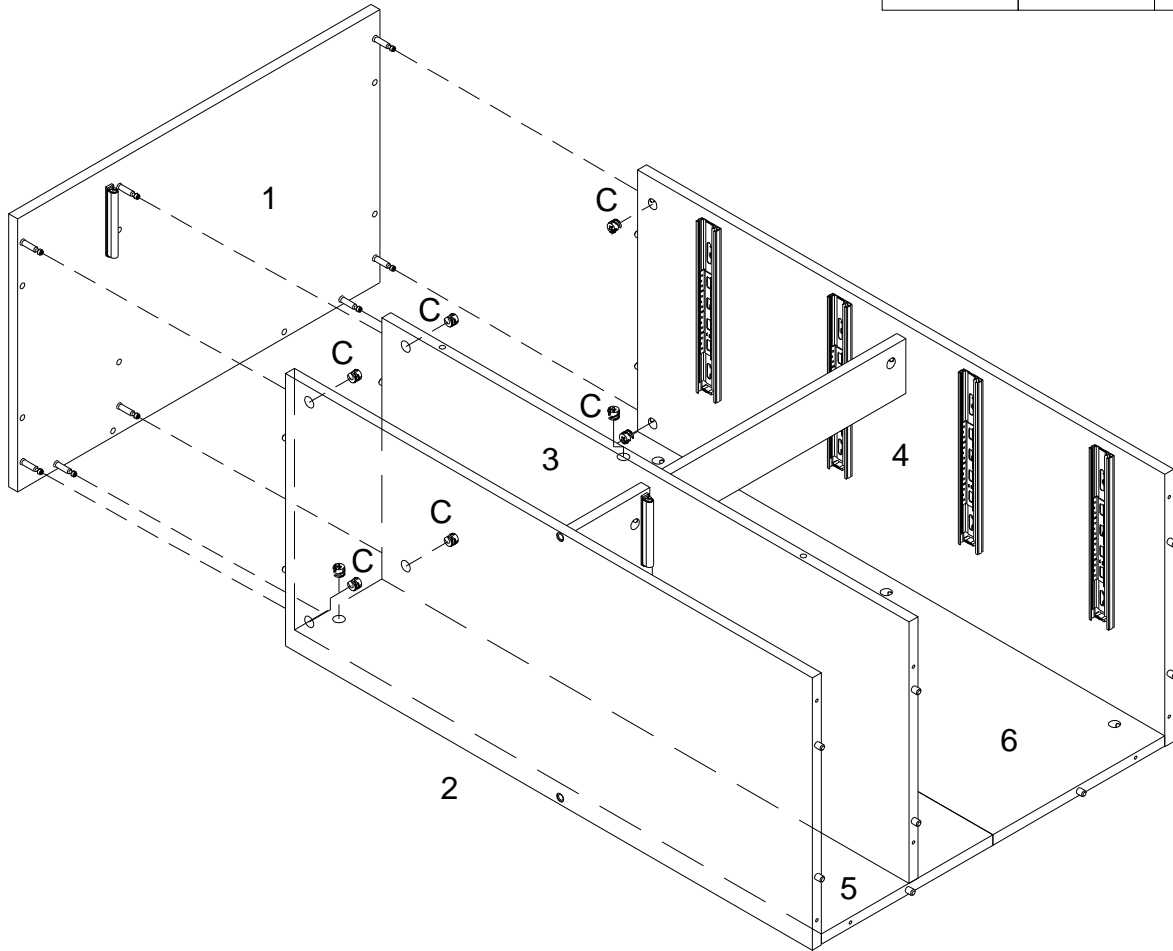
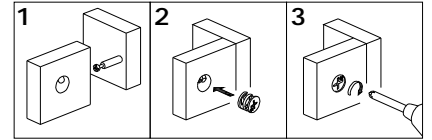
Using Cam lock(C) secure part (8) to part (3) with Philips head screwdriver as per diagram.

Step 17



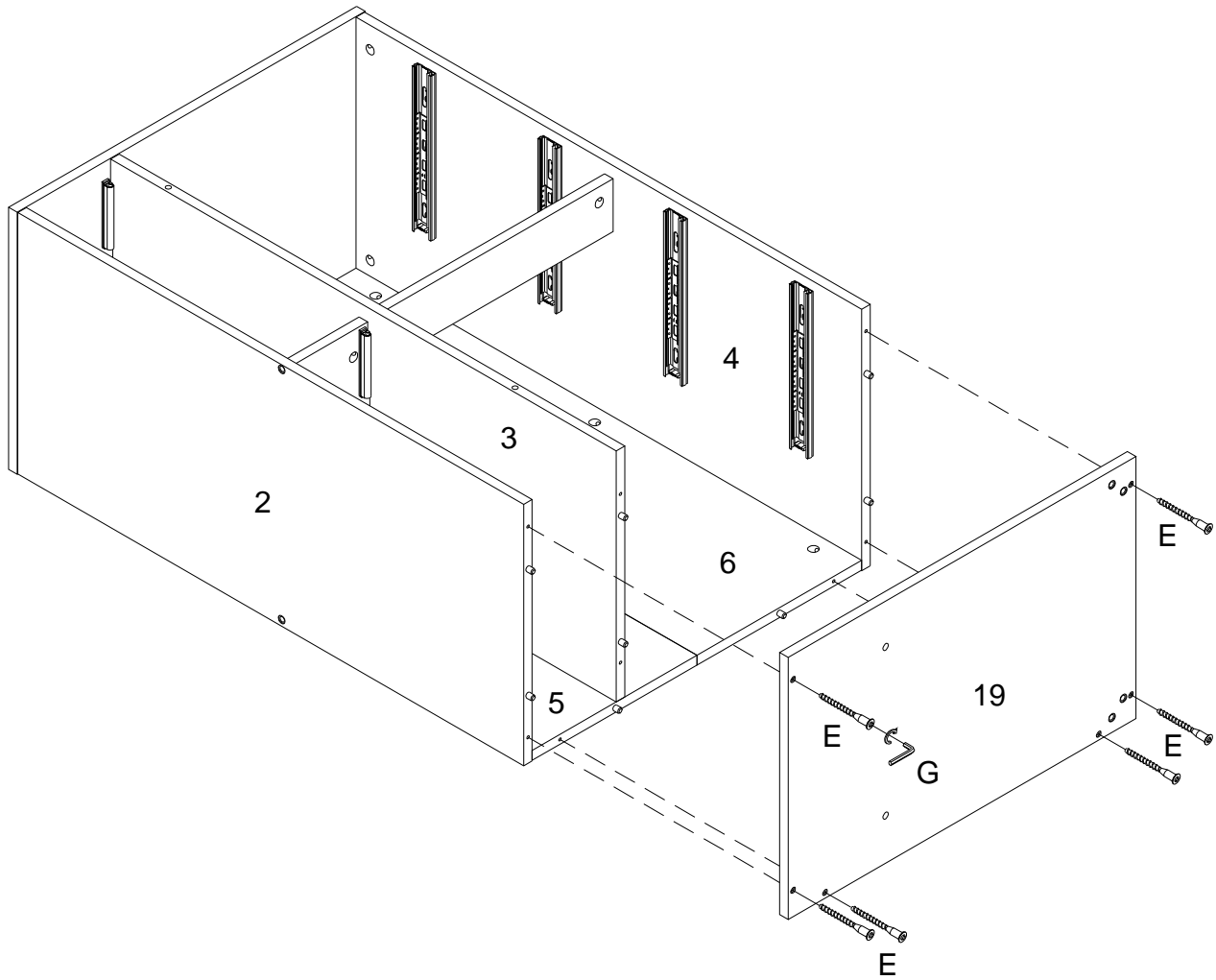
Using Cam lock(C) secure part (4) to parts (6,8) with Philips head screwdriver as per diagram.

Step 18



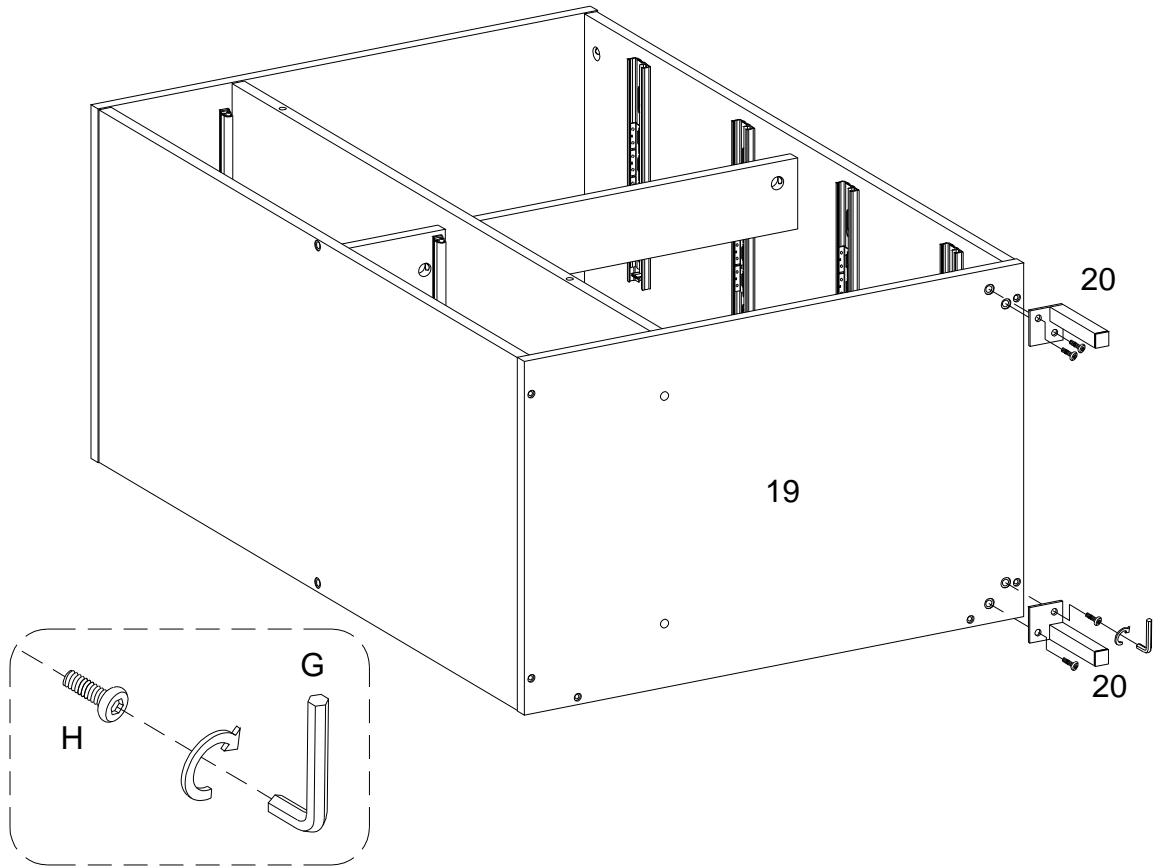
Using Cam lock(C) secure part (1) to parts (2,3,4,5,6) with Philips head screwdriver as per diagram.

Step 19



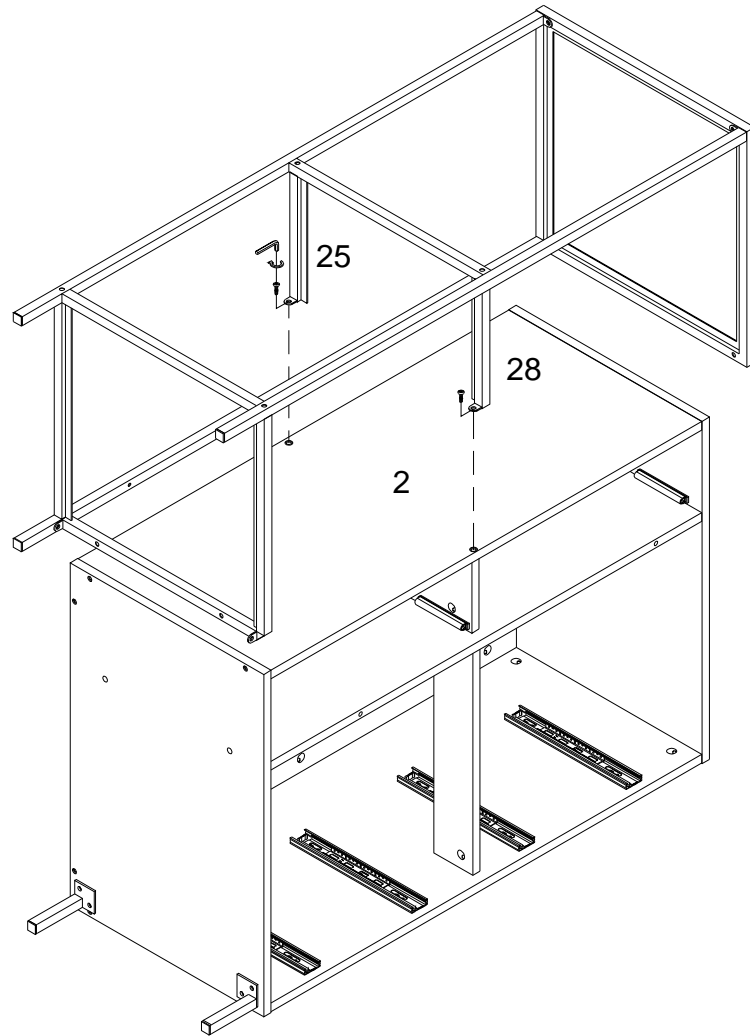
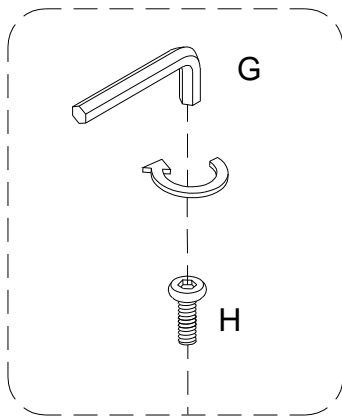
Using screw (E) attach part (19) to parts (2,3,4,5,6) with Hex key (G) as per diagram.

Step 20



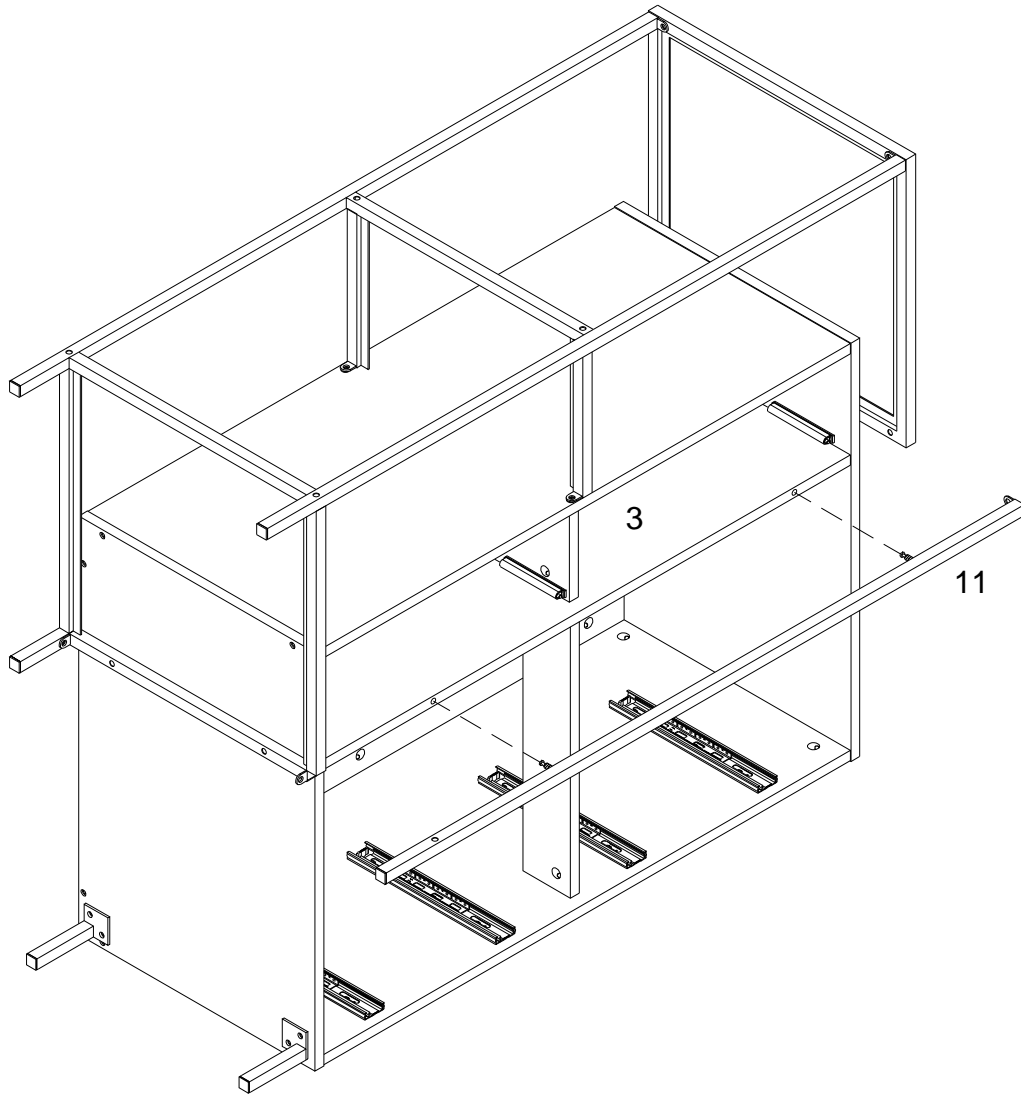
Using bolt (H) attach part (20) to part (19) with Hex key (G) as per diagram.

Step 21



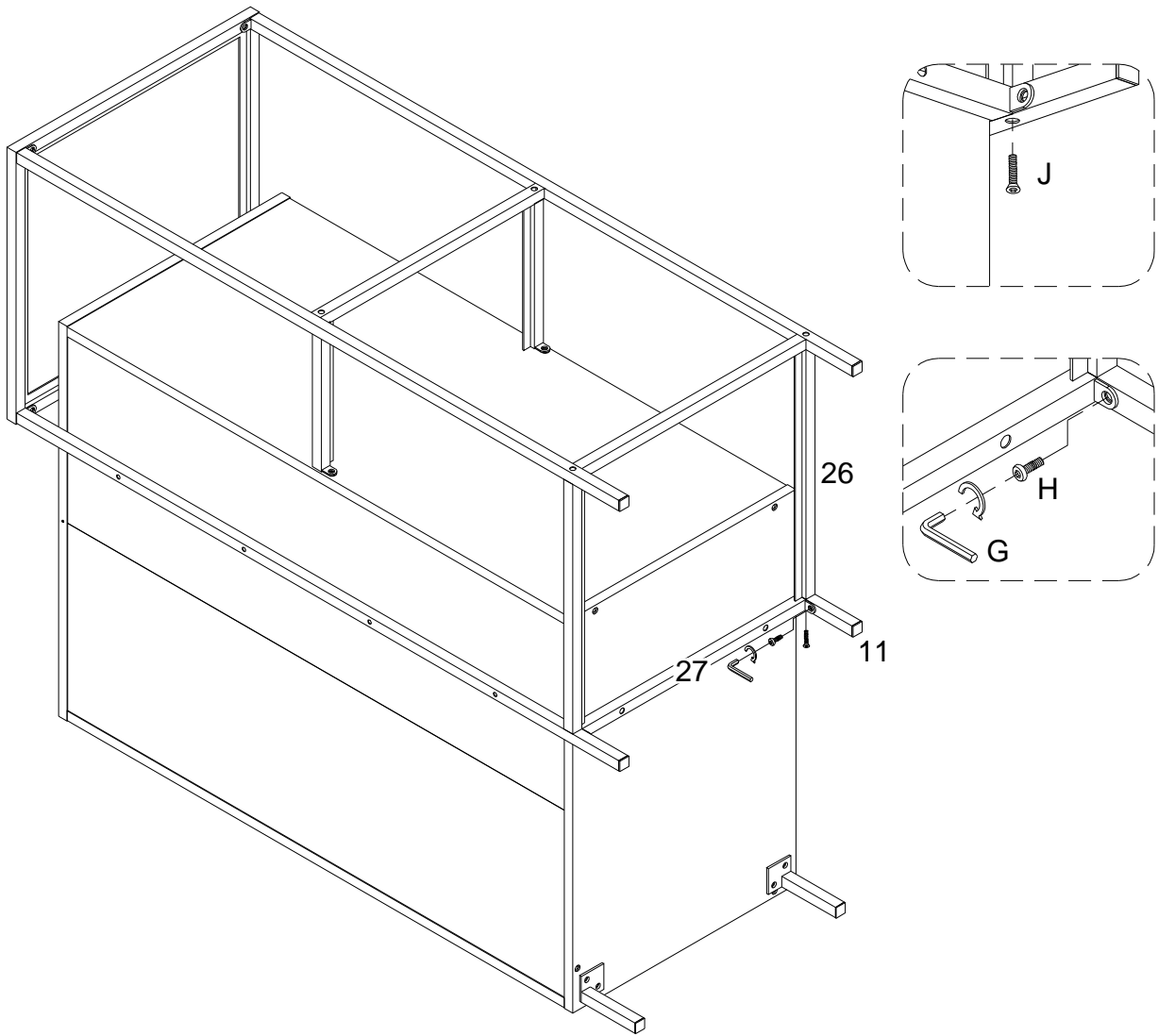
Using bolt (H) attach parts (25,28) to part (2) with Hex key (G) as per diagram.

Step 22



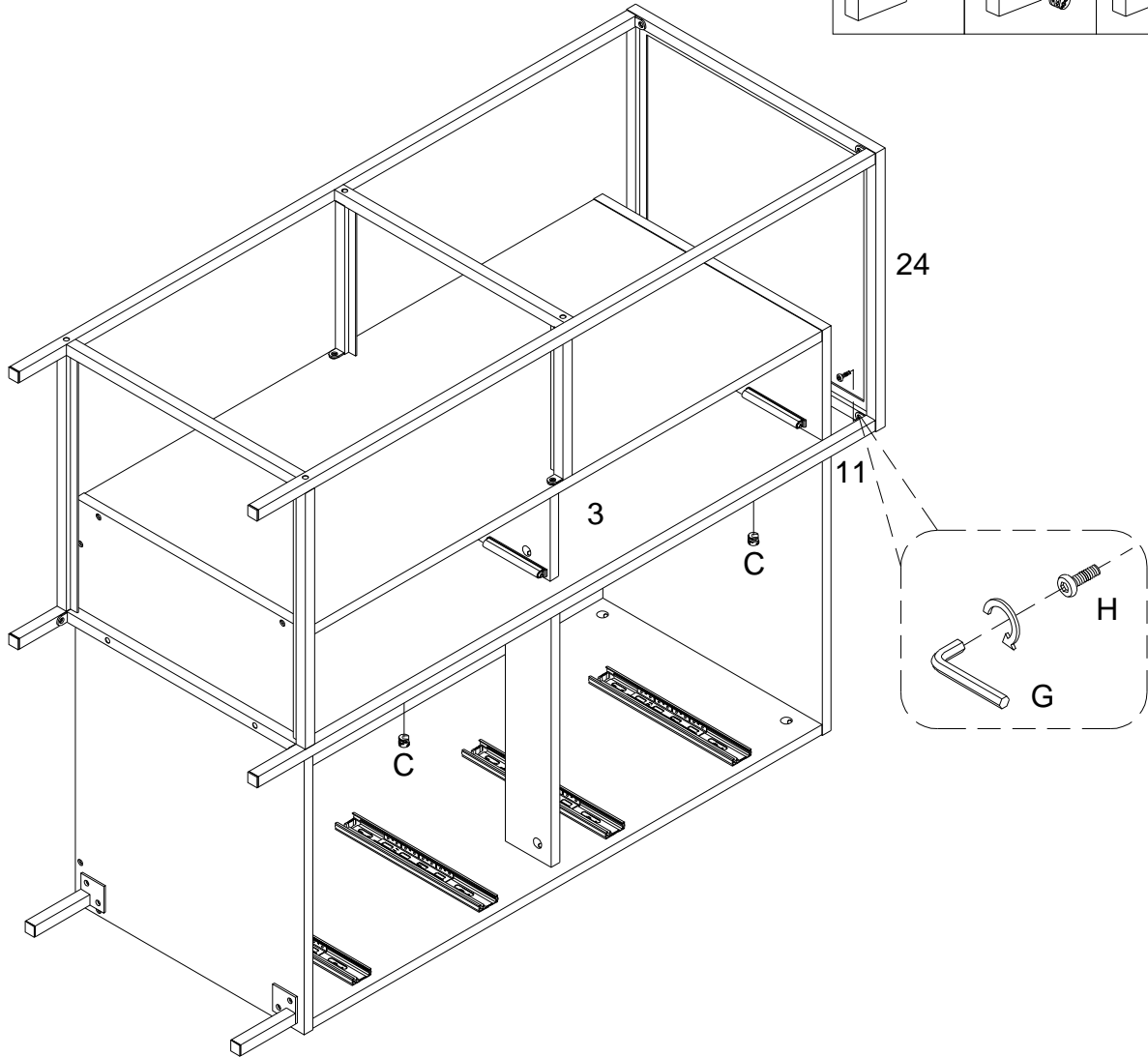
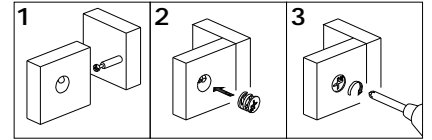
Attach part (11) to part (3) as per diagram.

Step 23



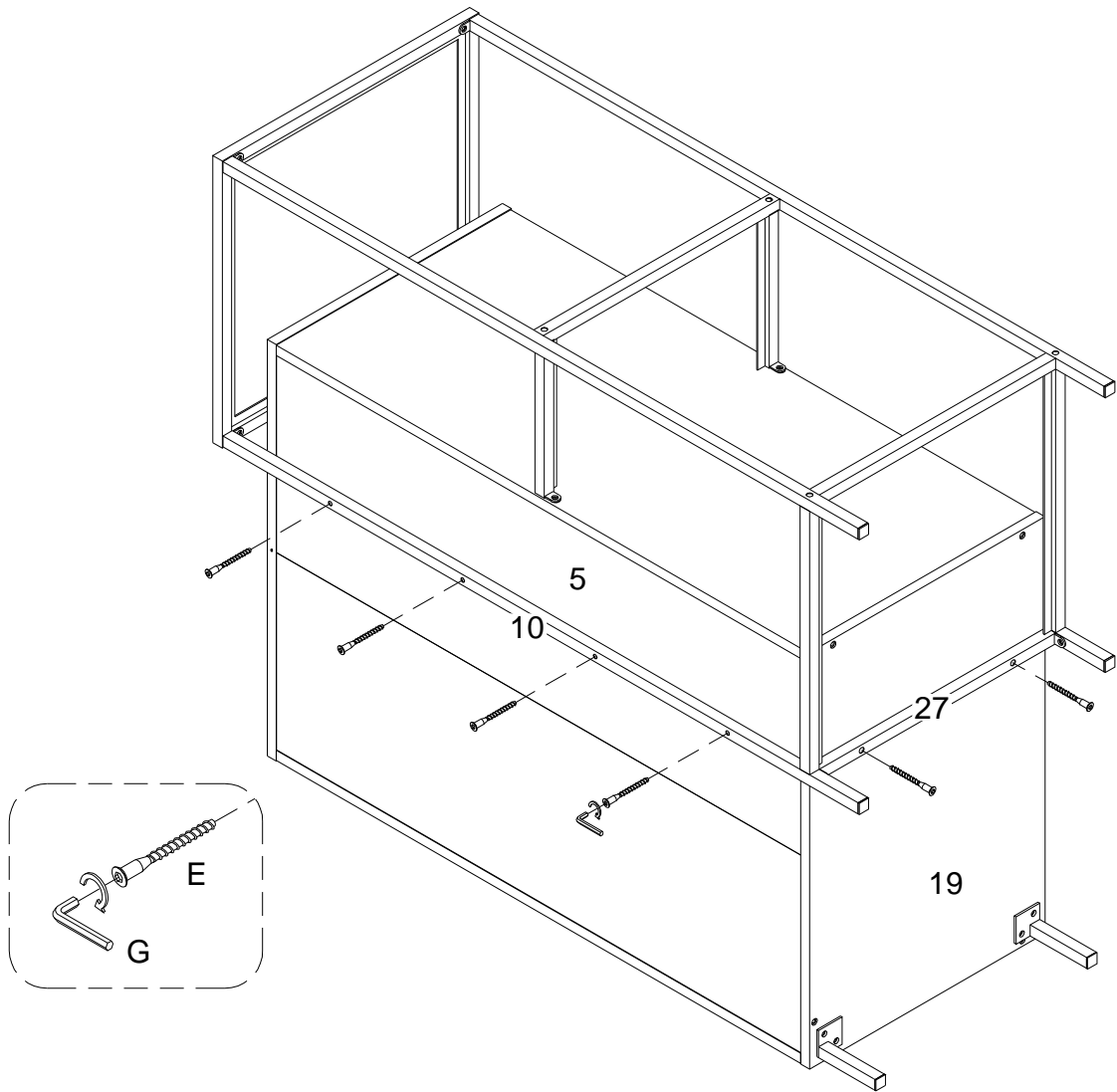
Using bolt (J) attach part (11) to part (26), then using bolt (H) attach part (27) to part (11) with Hex key (G) as per diagram.

Step 24



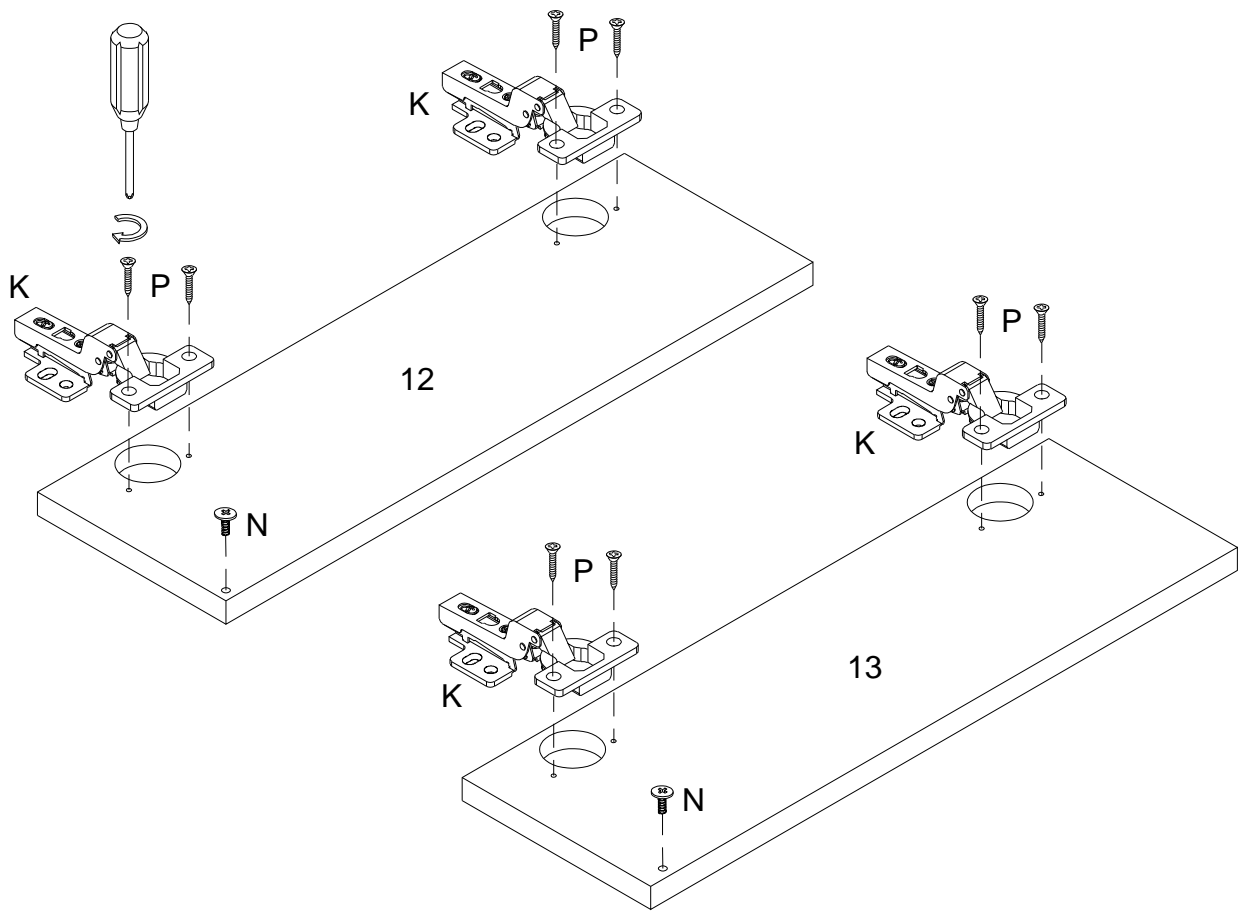
Using bolt (H) attach part (11) to part (24) with Hex key (G), then using cam lock (C) secure part (11) to part (3) with Philips head screwdriver as per diagram.

Step 25



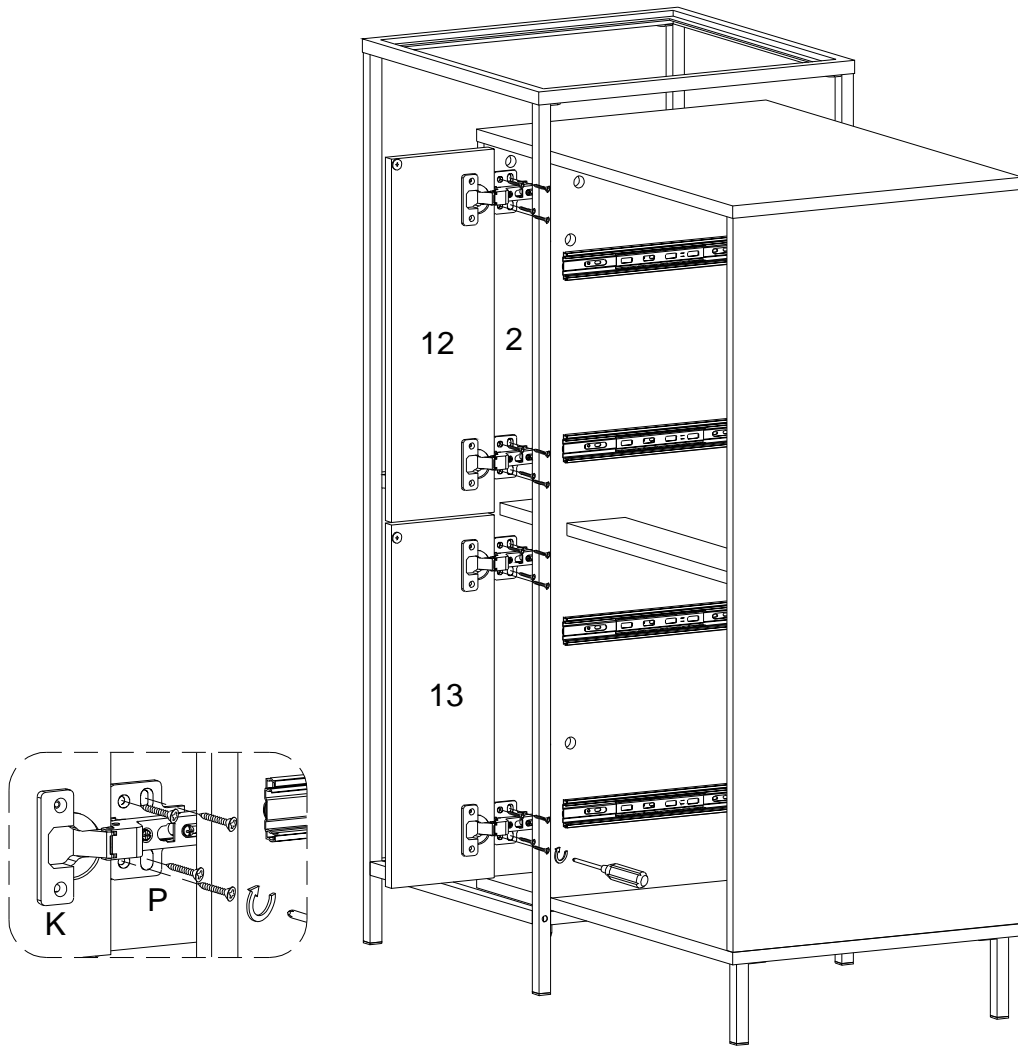
Using screw (E) attach parts (10,27) to parts (5,19) with Hex key (G) as per diagram.

Step 26



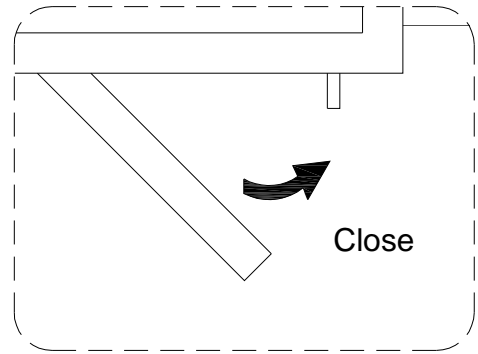
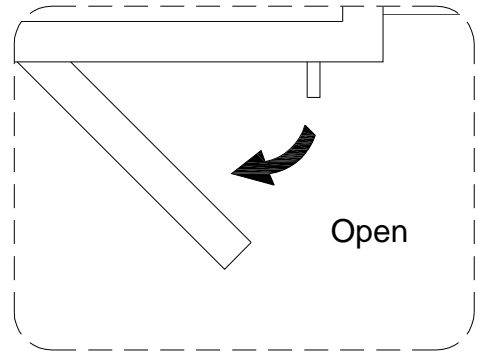
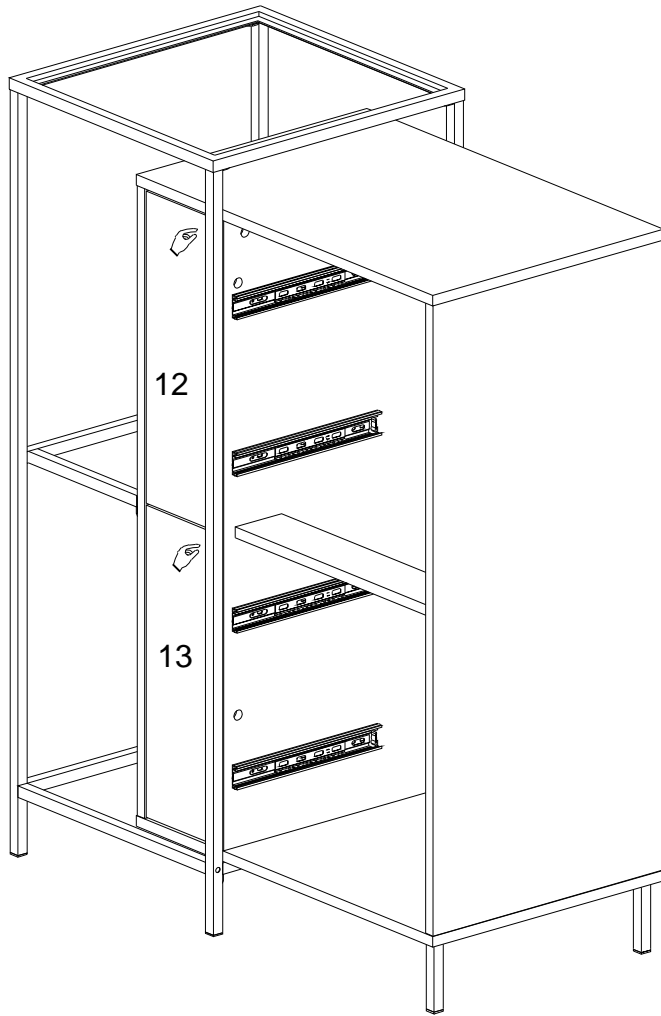
Using bolt (N) attach flat washer (P) to parts (12,13), then using screw (AA) attach Europe Hinge (K) into parts (12,13) with Philips head screwdriver as per diagram.

Step 27



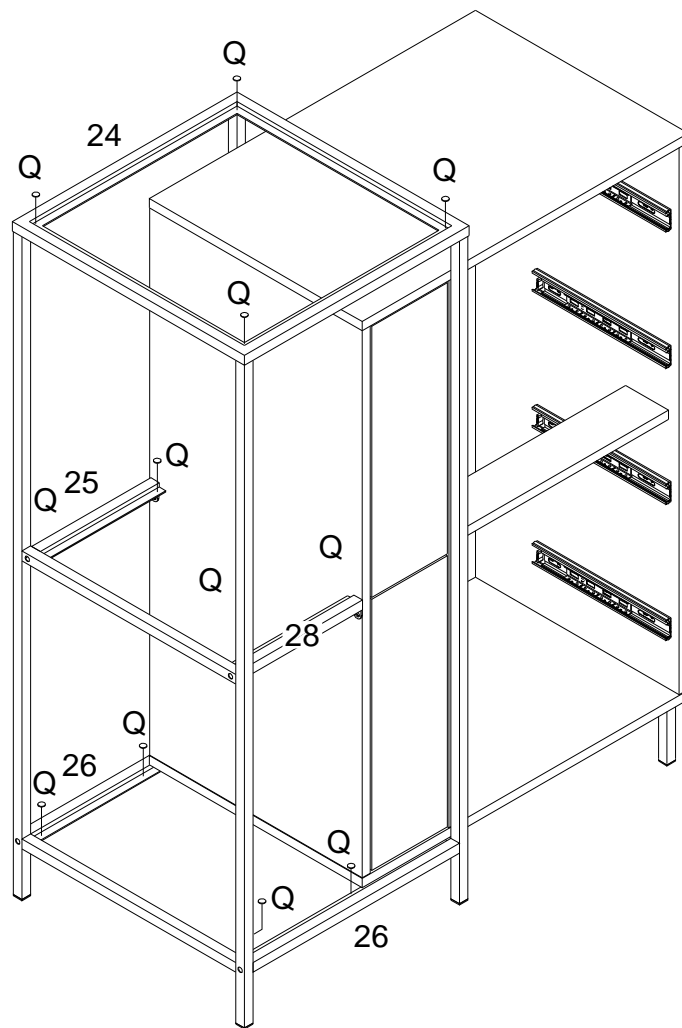
Using screw (AA) attach Europe Hinge (K) into part (2) with Philips head screwdriver as per diagram.

Step 28



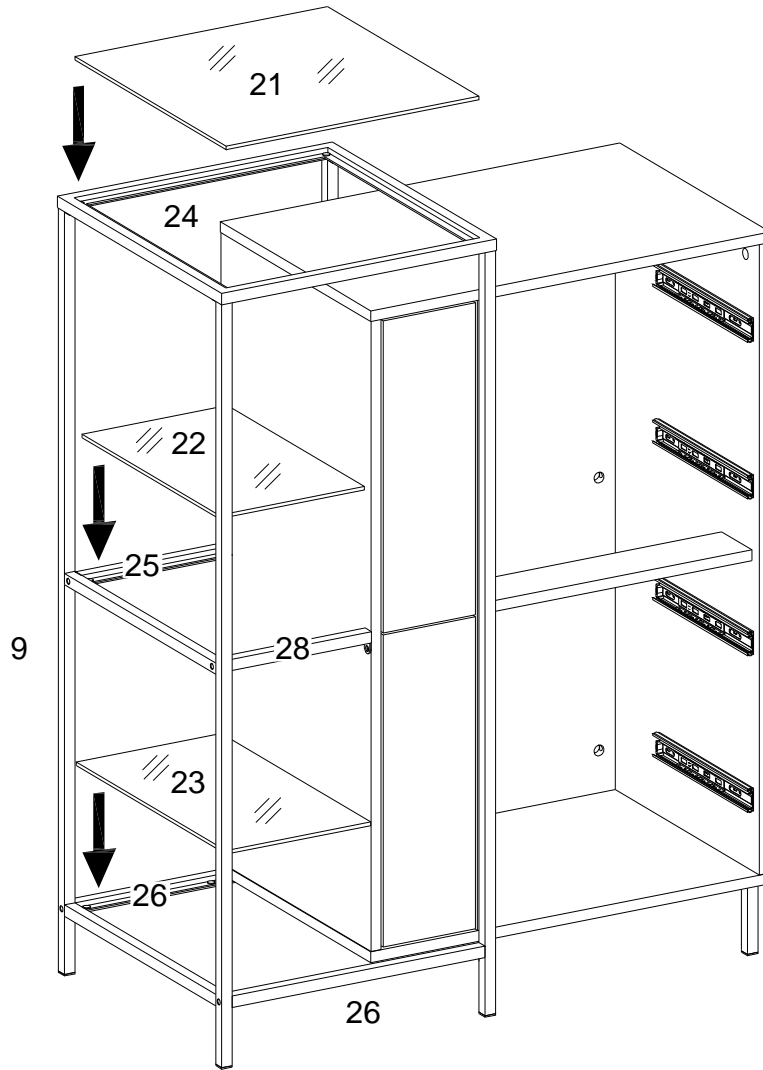
Open and close by pushing as per diagram, don't need pulls any more.

Step 29



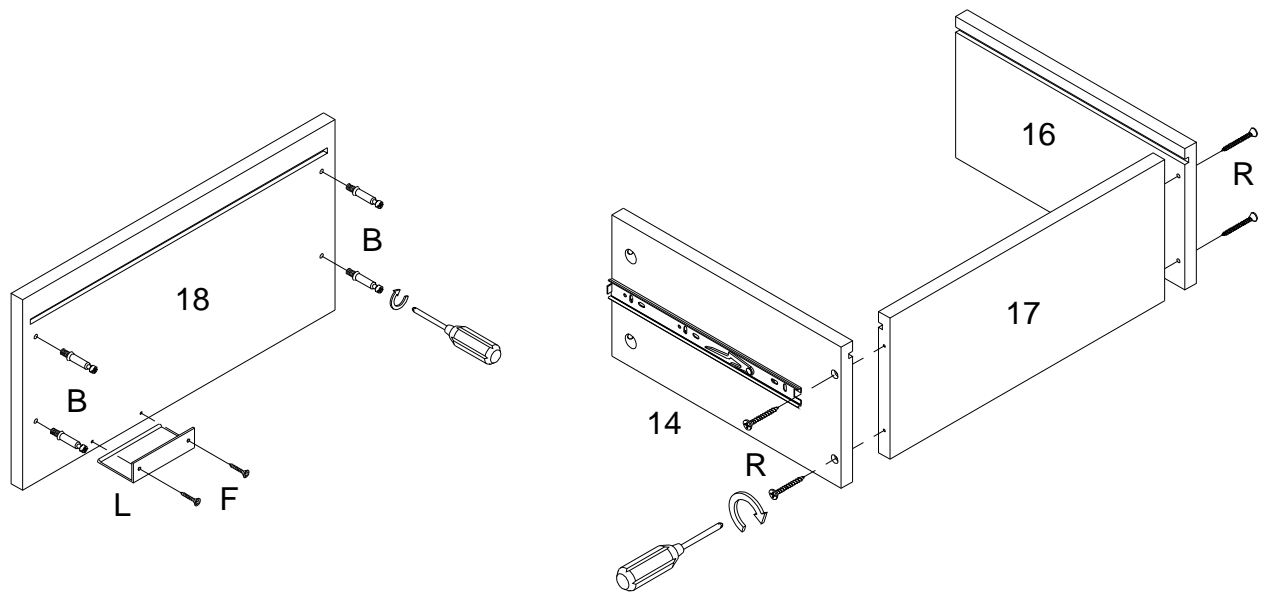
Insert the glass pad (Q) on the top of parts (24,25,26,28) as per diagram.

Step 30



Place the parts (21,22,23) carefully as per diagram.

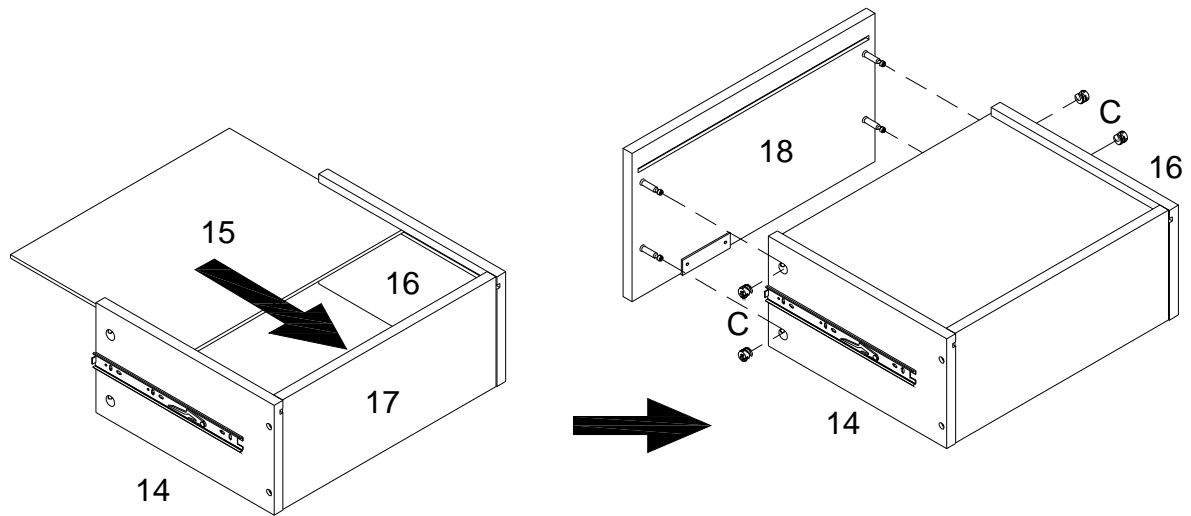
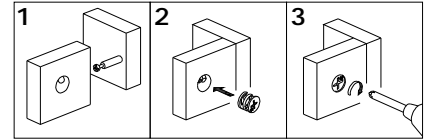
Step 31



x 4

Secure cam bolt (B) into part (18), and use screw (F) attach handle (L) to part (18) , then using screw (R) attach parts (14,16) to part (17) with Philips head screwdriver as per diagram.

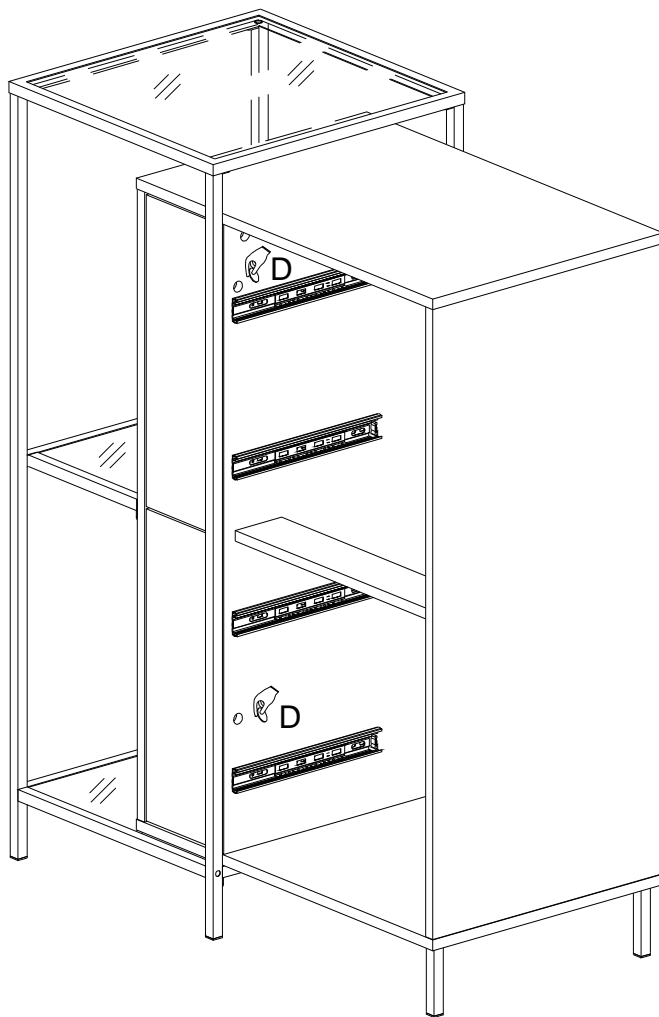
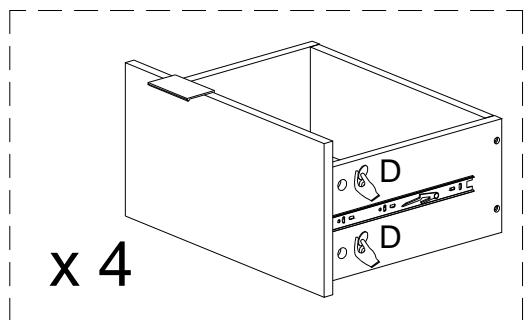
Step 32



x 4

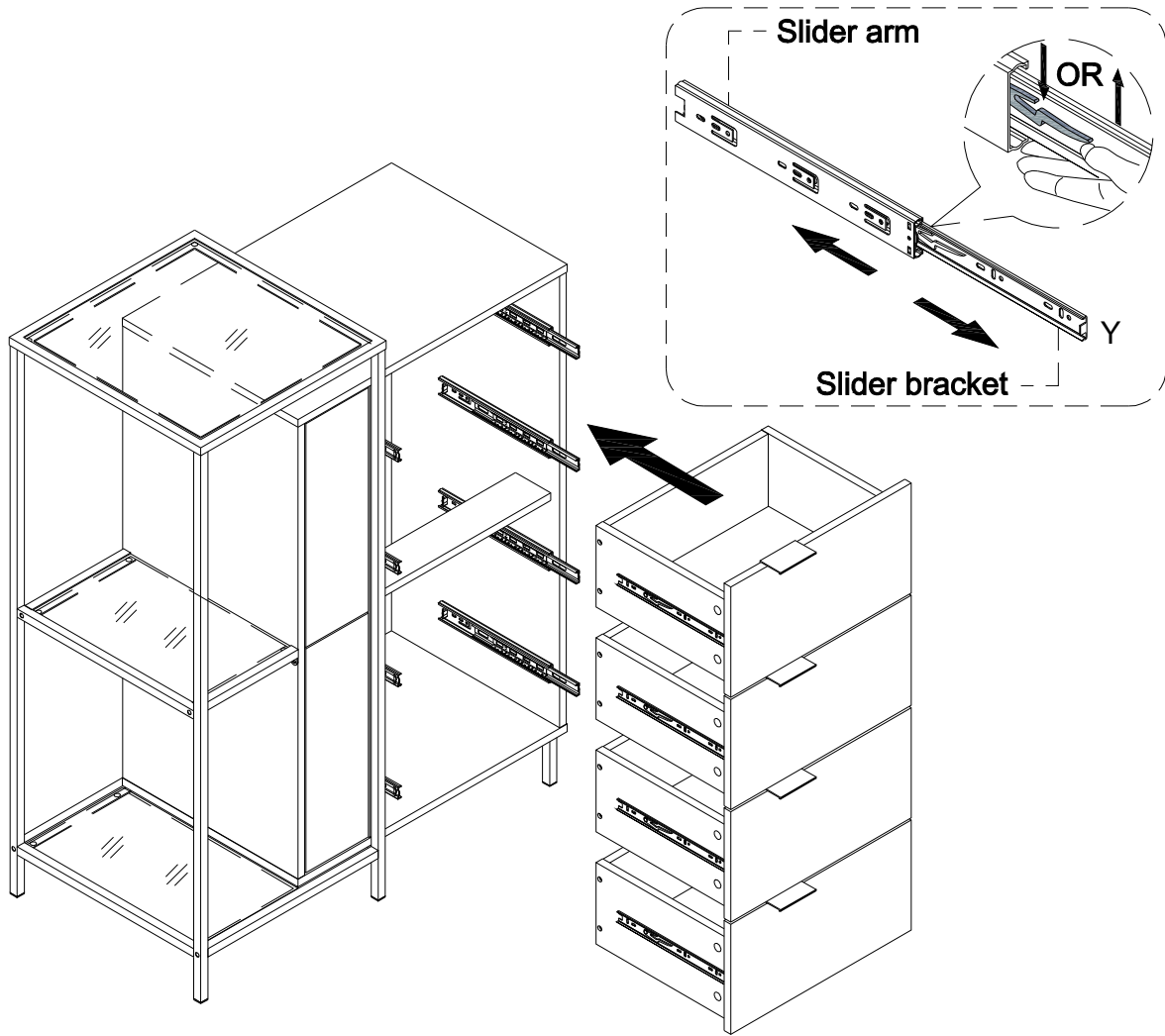
Using Cam lock(C) secure part (18) to parts (14,16) with Philips head screwdriver , then place part (15) as per diagram.

Step 33



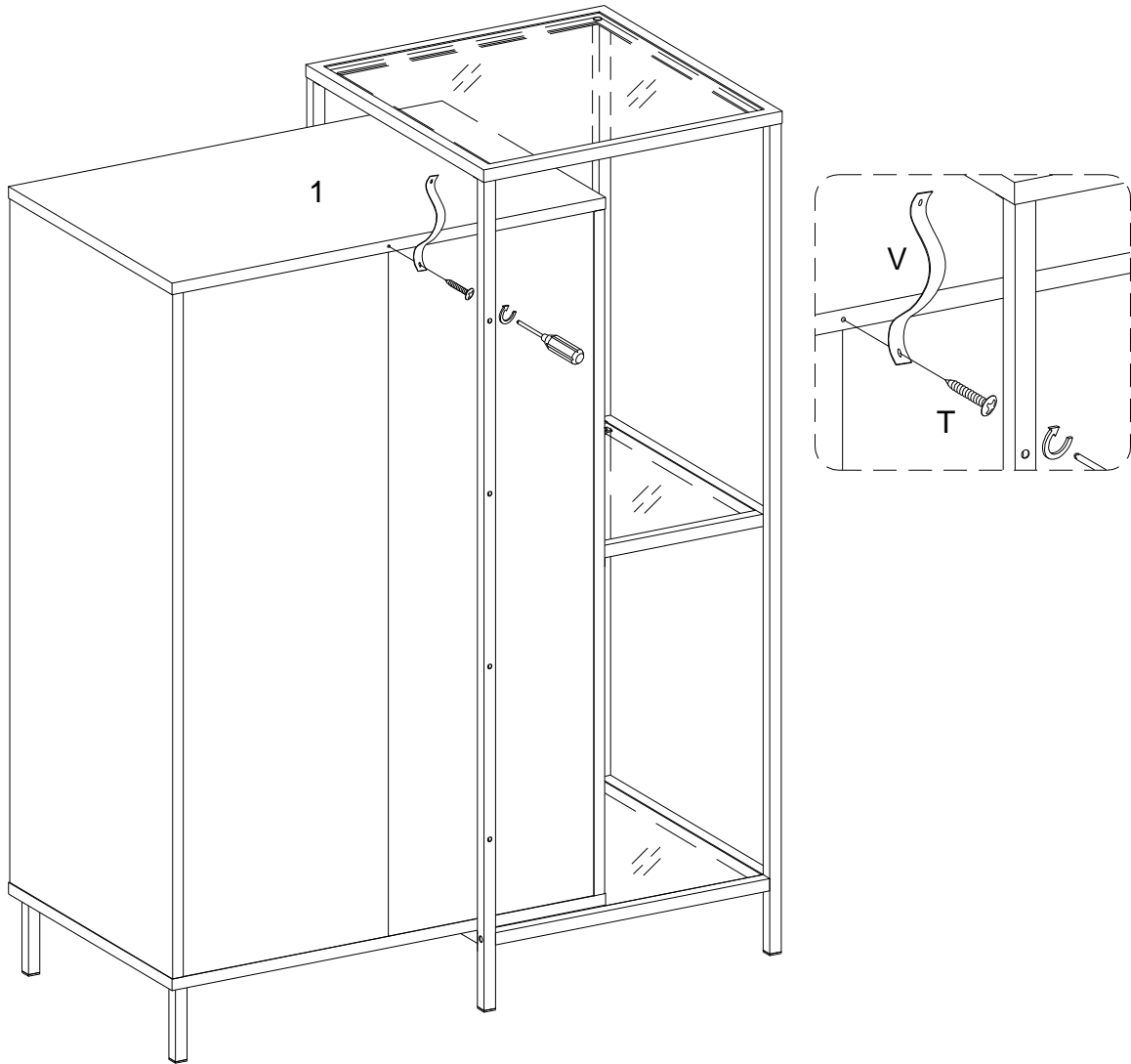
Place sticker (D) cover the holes as per diagram .

Step 34



Insert the assembled drawers into the unit frame, extend the Ball Bearing Slide Tracks (Y) on the pedestal Side Panel all the way forward .Then align the Slide Runners on the assembled drawers with the Slide Tracks and push the drawer carefully inside until it stops. Note : if the drawer does not go in smoothly, please take it out and repeat the step. If you need to remove the drawer, please pull the drawer all the way out,press or lift the plastic release lever and pull out the drawer and then re-assembled the drawer until it was going in smoothly .

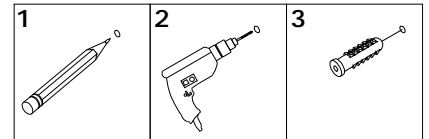
Step 35



Using screw (T) attach Velcro strap (V) into part (1) with Philips head screwdriver as per diagram.

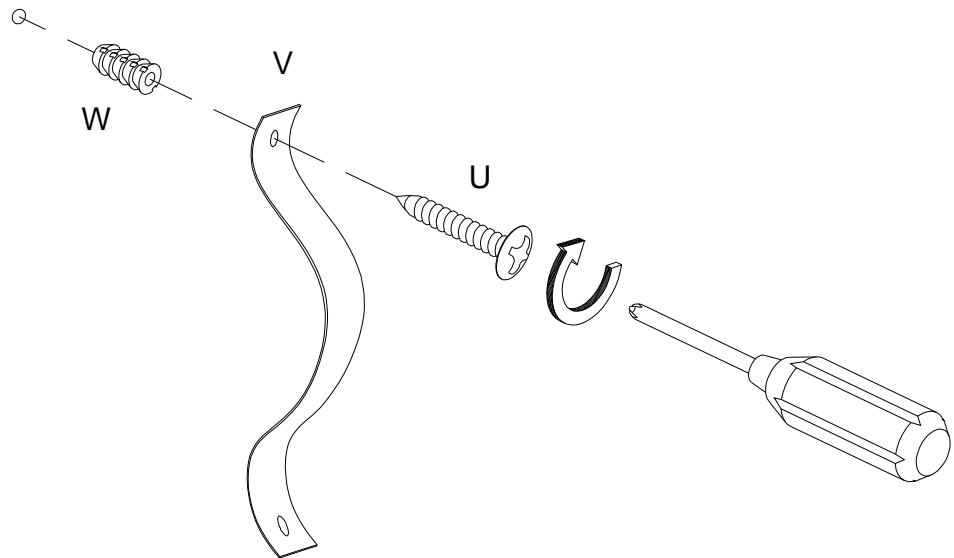
Step 36

WARNING



Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.

Wall



Using screw (U) attach Velcro strap (V) into Nut (W) to wall with Philips head screwdriver as per diagram.

Step 37



Final Assembly