

ASSEMBLY INSTRUCTIONS

X DESK

ASSEMBLY

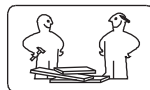
2 HOURS

2 -Person Assembly

Tools Required (Not Provided):

REQUIREMENTS

Assembly Time



Phillips Screwdriver



Flat Head Screwdriver



ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembly.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE

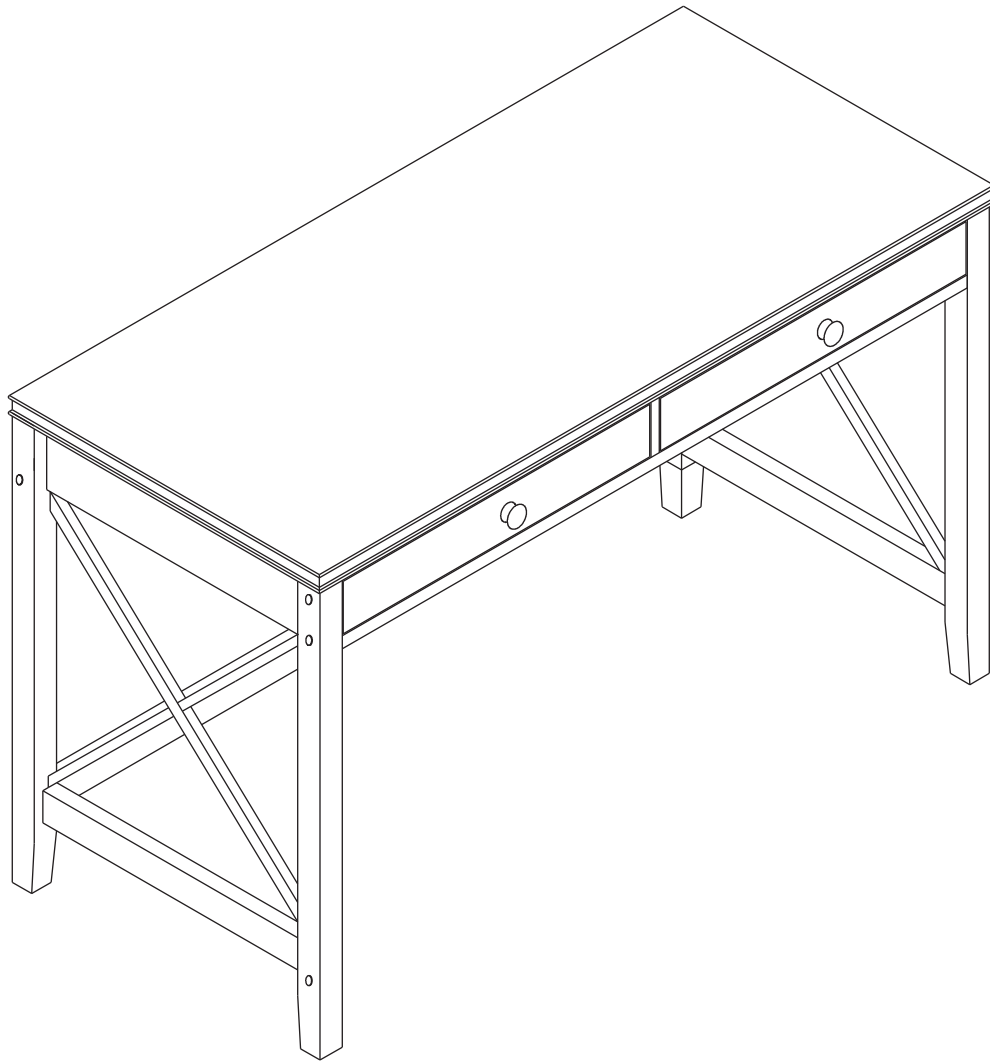
CLEANING - Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.

FITTINGS - Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.













This product is for indoor and household-use only - not for commercial use.

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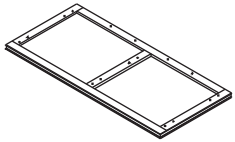

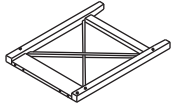

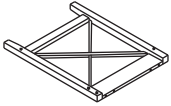



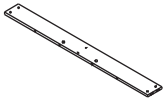

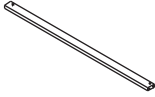

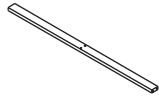
Hardware List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-bolt	 6*35mm	20 pcs	G	Barrel Nut		8 pcs
B	Cam-lock	 15*10mm	20 pcs	H	Allen Head Bolt	 6*70mm	8 pcs
C	Wood Dowel	 8*30mm	19 pcs	I	Knob		2 pcs
D	Screw	 4*30mm	9 pcs	J	Knob Bolt	 4*16mm	2 pcs
E	Screw	 3*12mm	24 pcs	K	Plastic Cover		8 pcs
F	Metal Glide		4 pcs	L	Allen Wrench		1 pcs

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Parts List

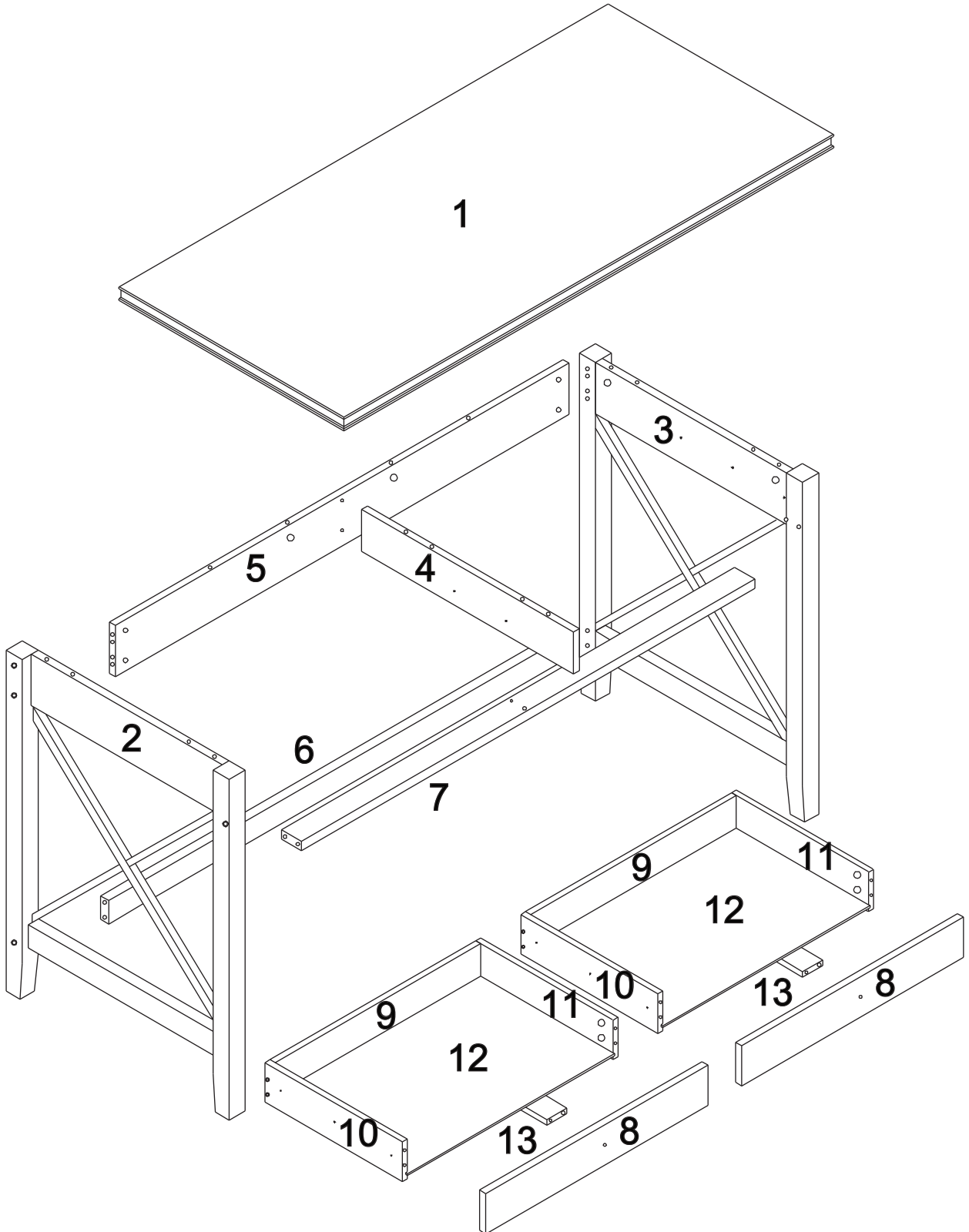
ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	8	Drawer Front Panel		2 pcs
2	Left Side Panel		1 pc	9	Drawer Back Panel		2 pcs
3	Right Side Panel		1 pc	10	Drawer Left Side Panel		2 pcs
4	Divide Panel		1 pc	11	Drawer Right Side Panel		2 pcs
5	Back Panel		1 pc	12	Drawer Bottom Panel		2 pcs
6	Back Connect Bar		1 pc	13	Drawer Bottom Bar		2 pcs
7	Front Connect Bar		1 pc				

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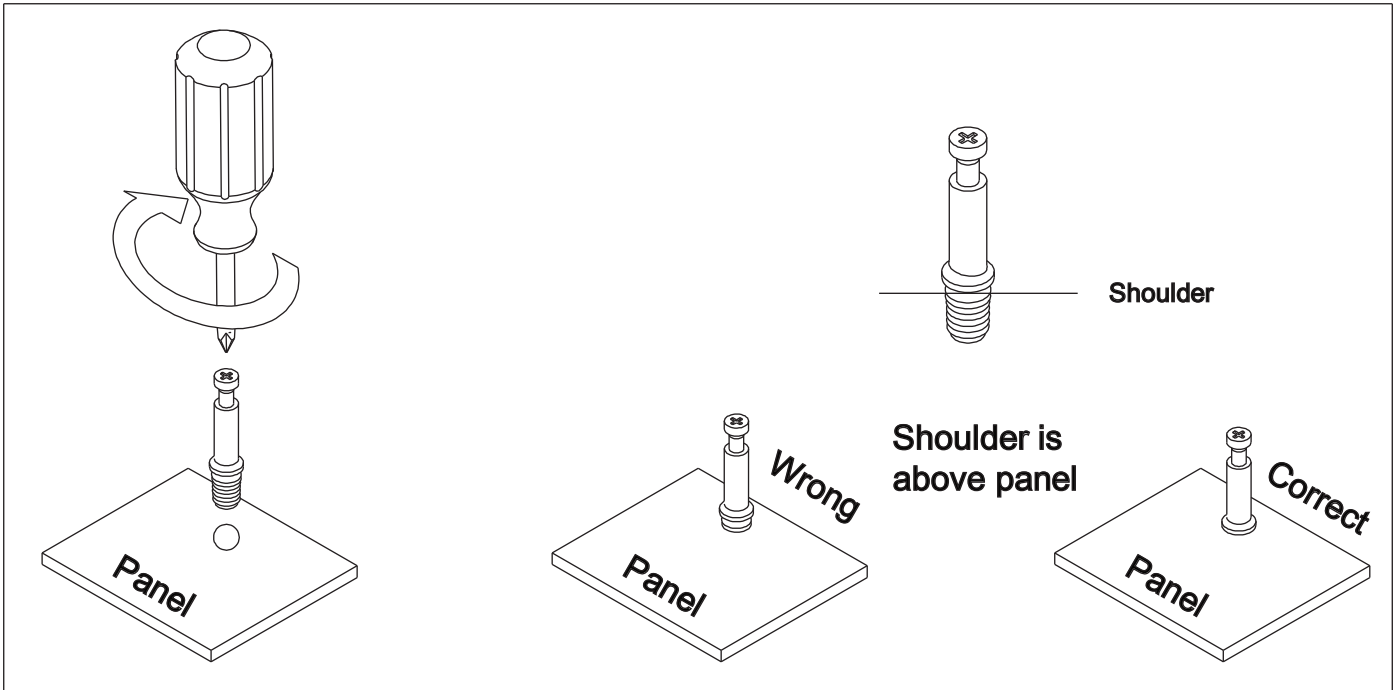
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Parts List

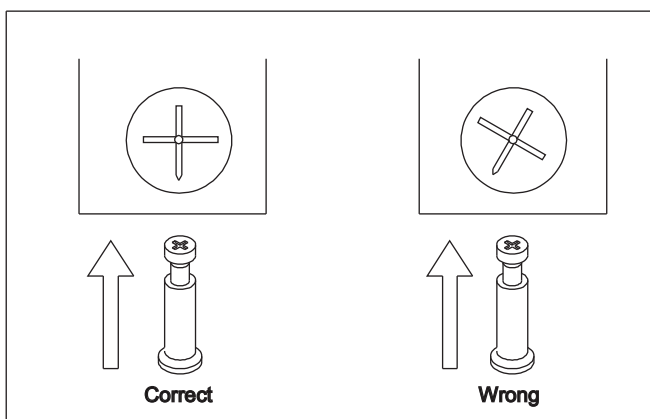
Assembly Overview



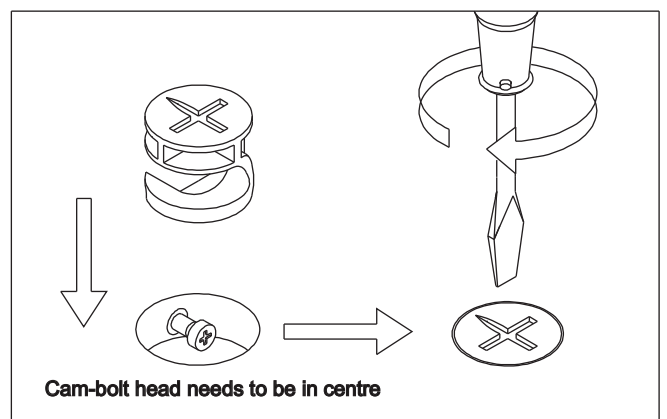
Instructions For Fastening CAM-BOLT AND CAM-LOCK



Attach the Cam-bolt to the specific pre-drilled holes on the panel. Use a Phillips Screwdriver to tighten Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.




Align the arrow of the Cam-lock to the Cam-bolt head and insert the Cam-lock.



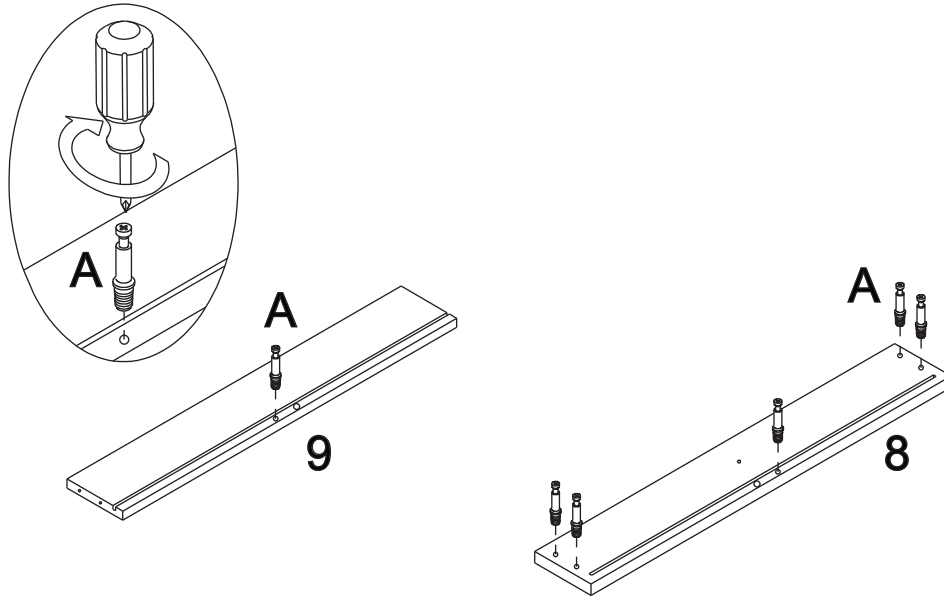
Use a Flat Screwdriver to turn the Cam-lock clockwise one half a turn so it locks onto the head of the Cam-lock. Turn only until it is snug. Over-tightening could damage Cam-lock or/and Cam-bolt.

STEP 1

A		12 pcs
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DO NOT USE POWER TOOLS

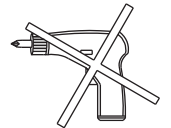


X 2

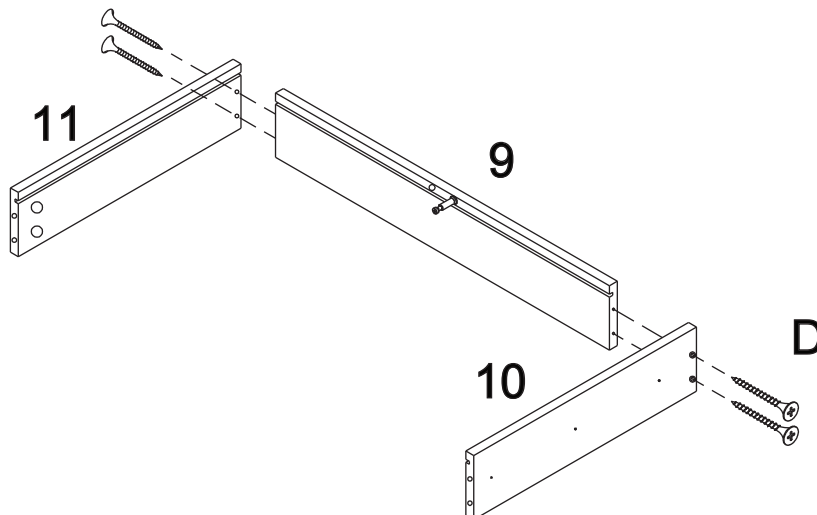
1. Attach Cam-bolt (A) to the specific pre-drilled holes on Drawer Back Panel (9) and Front Panel (8) as shown.

STEP 2

D		8 pcs
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DO NOT USE POWER TOOLS

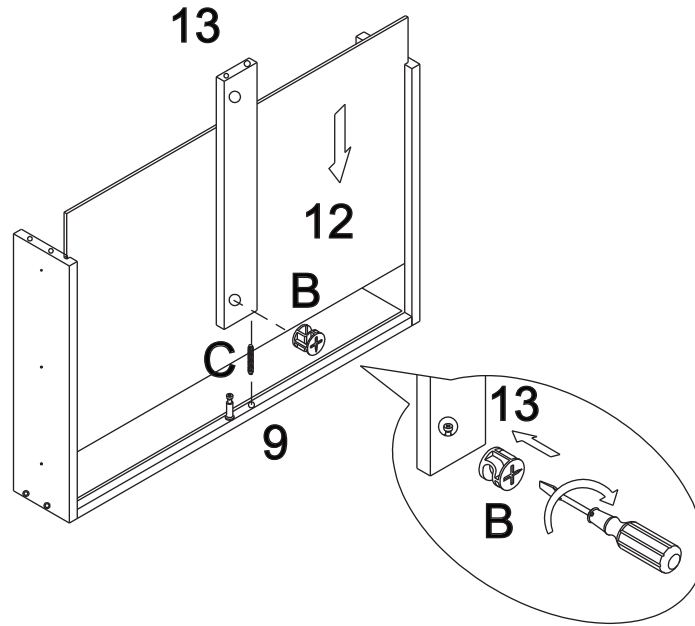


X 2

1. Attach Drawer Side Panel (10 & 11) to Drawer Back Panel (9) by using Screw (D).

STEP 3

B		2 pcs
C		2 pcs





X 2

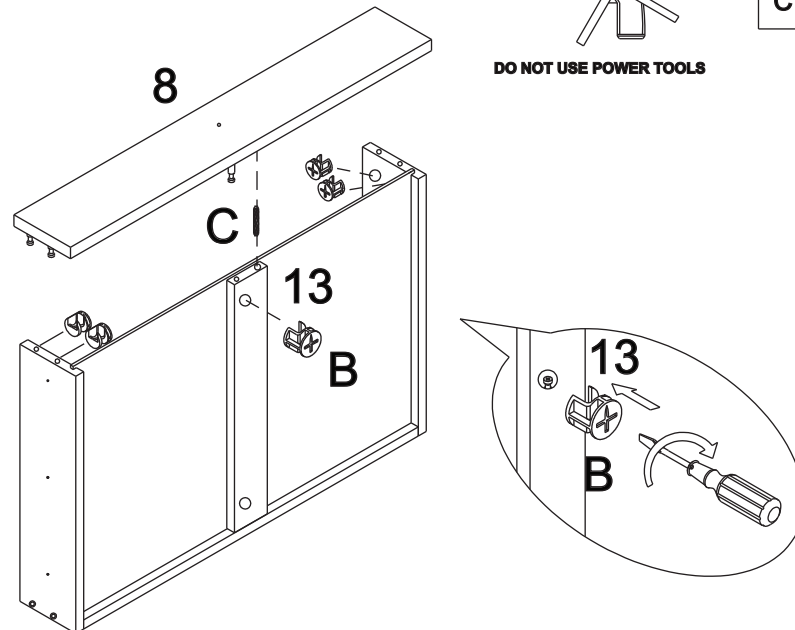
1. Attach Drawer Bottom Bar (13) to Drawer Back Panel (9) with Wood Dowel (C) and Cam-bolt on Drawer Back Panel (9) as shown.
2. Insert Cam-lock (B) then turn clockwise to secure Cam-bolt in place.
3. Insert Drawer Bottom Panel (12) as shown.

STEP 4



DO NOT USE POWER TOOLS


B		10 pcs
C		2 pcs

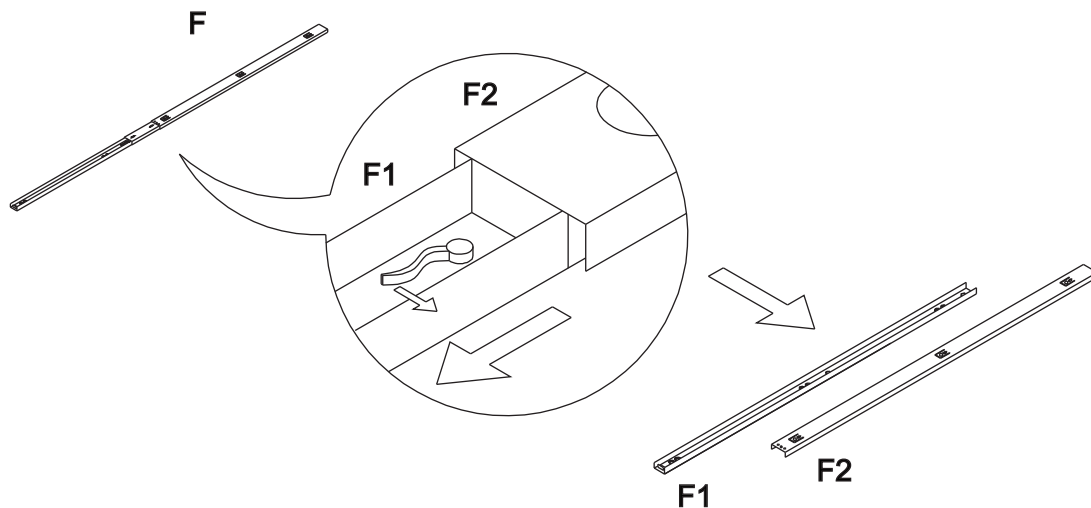


X 2

1. Attach Drawer Front Panel (8) with Wood Dowel (C) and Cam-bolts on Drawer Front Panel (8) as shown.
2. Insert Cam-lock (B) then turn clockwise to secure Cam-bolt in place.

STEP 5





A		4 pcs
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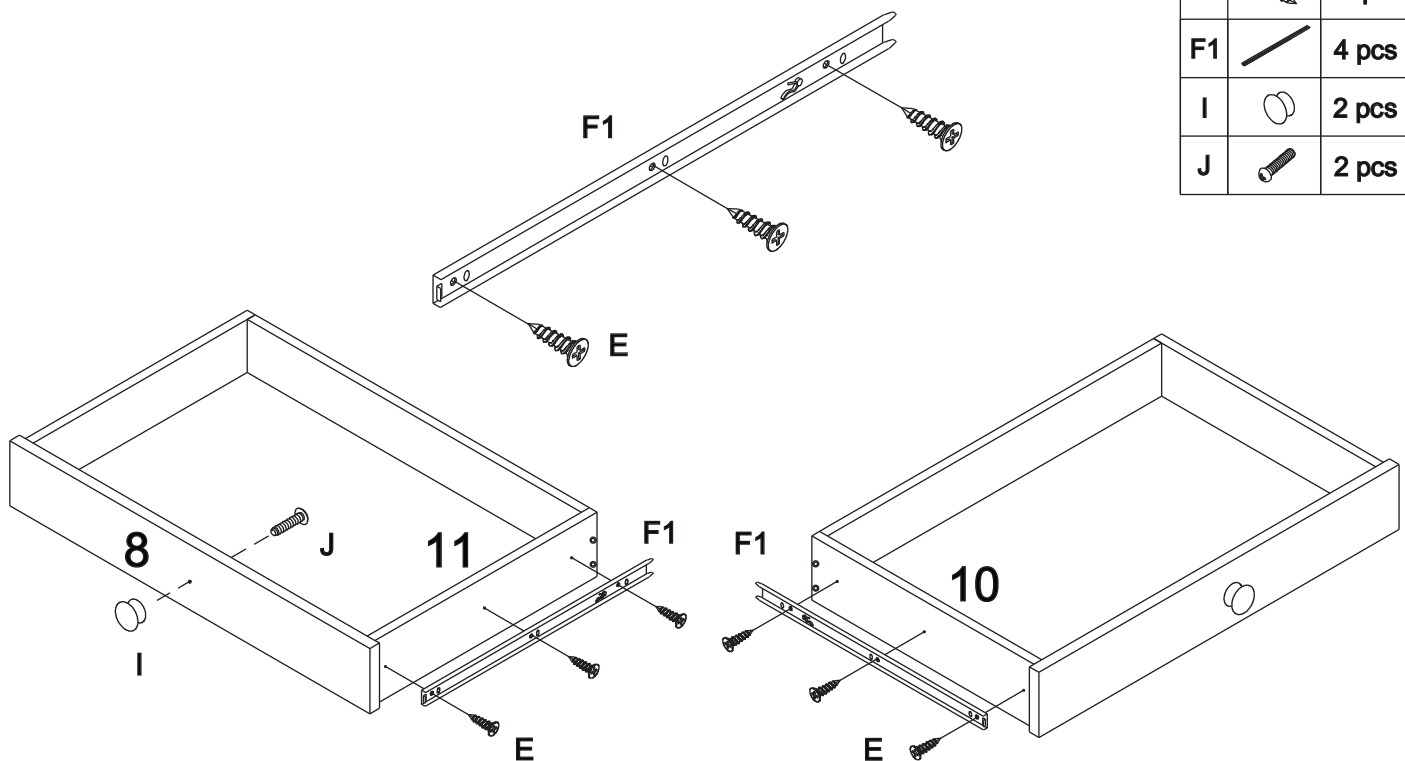


X 4

1. Remove the Drawer Glide (F) by releasing the pin as shown.

STEP 6



E		12 pcs
F1		4 pcs
I		2 pcs
J		2 pcs

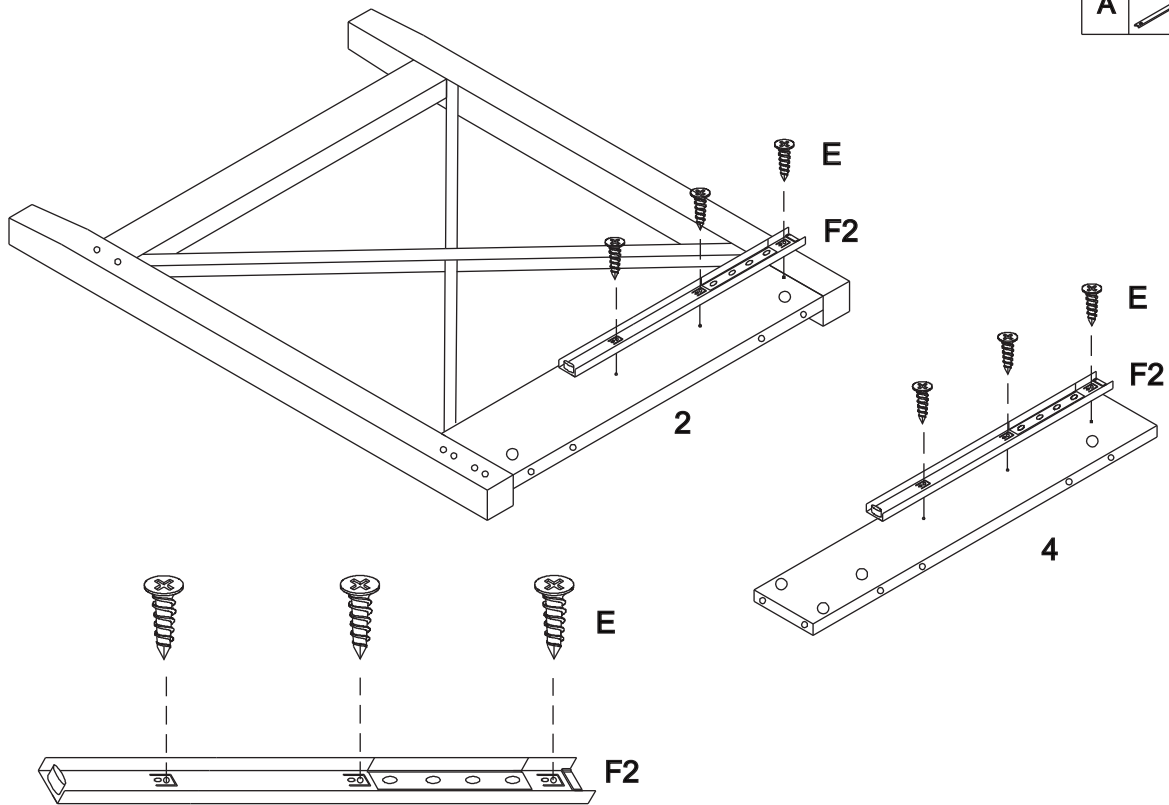


X 2

1. Attach Knob (I) to Drawer Front Panel (8) by using Knob Bolt (J).
2. Attach Metal Glide (F1) to Drawer Left Side Panel (10) and Drawer Right Side Panel (11) by using Screw (E).



STEP 7

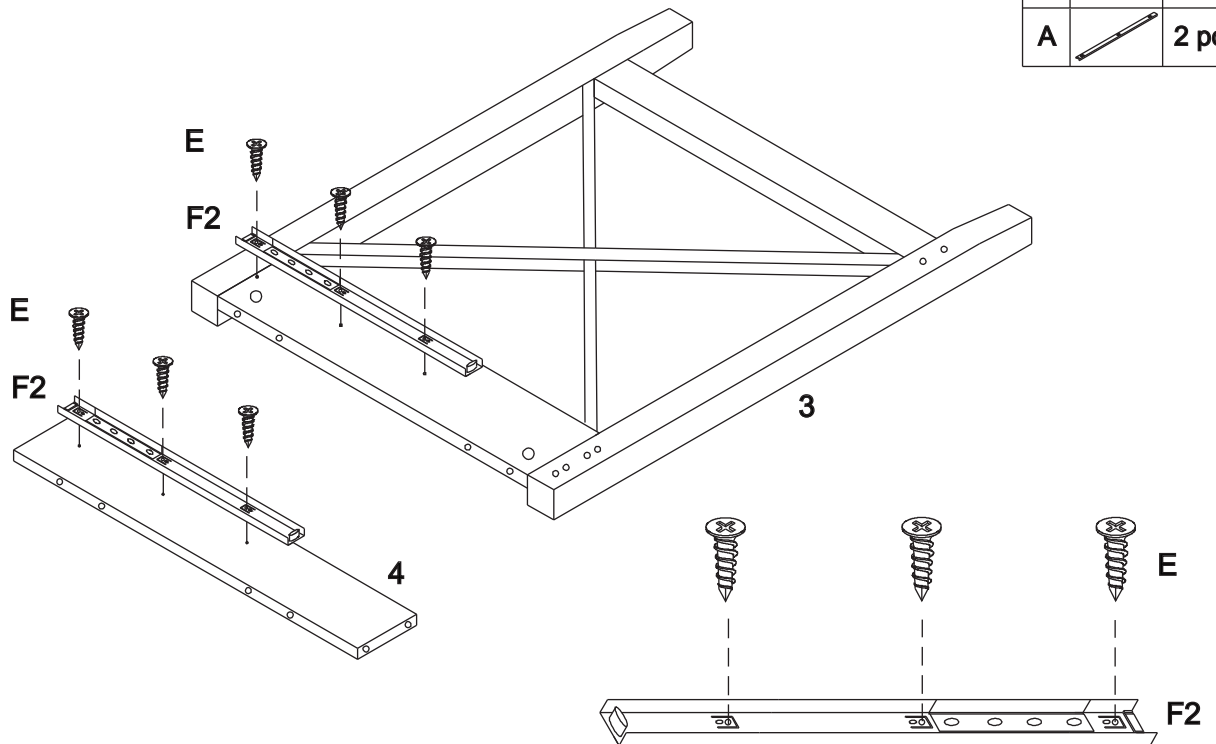
E		6 pcs
A		2 pcs



1. Attach Metal Glide (F2) to Left Side Panel (2) and Divide Panel (4) by using Screw (E).

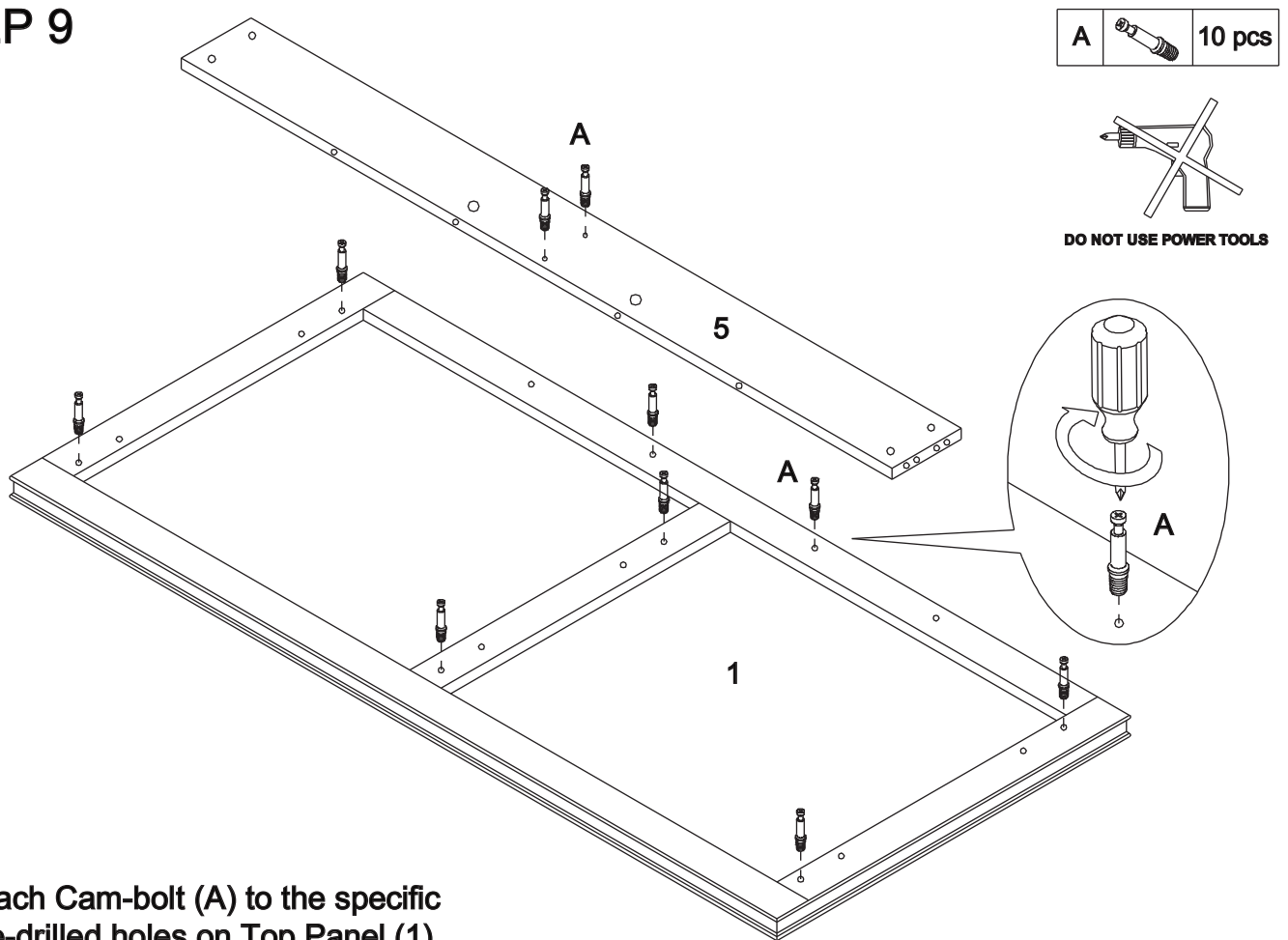
STEP 8

E		6 pcs
A		2 pcs



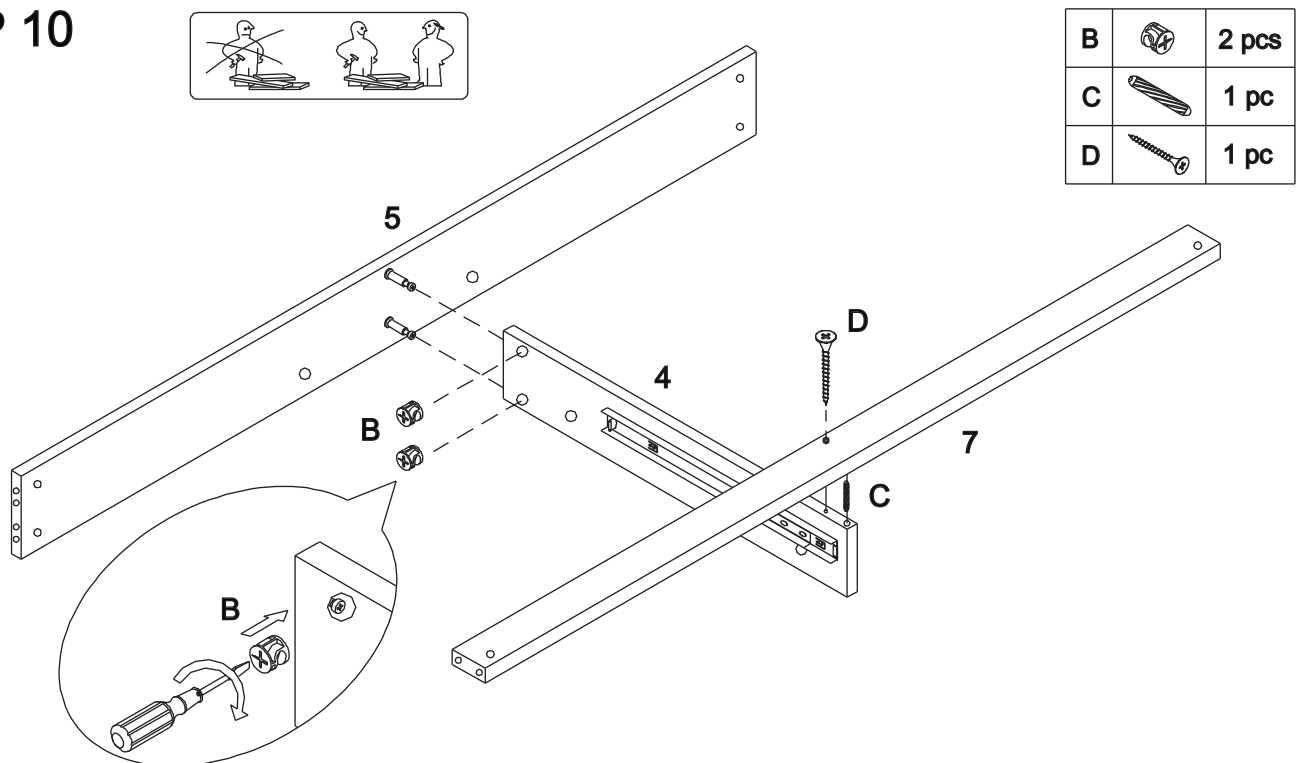
1. Attach Metal Glide (F2) to Right Side Panel (3) and Divide Panel (4) by using Screw (E).

STEP 9







1. Attach Cam-bolt (A) to the specific pre-drilled holes on Top Panel (1) and Back Panel (5) as shown.

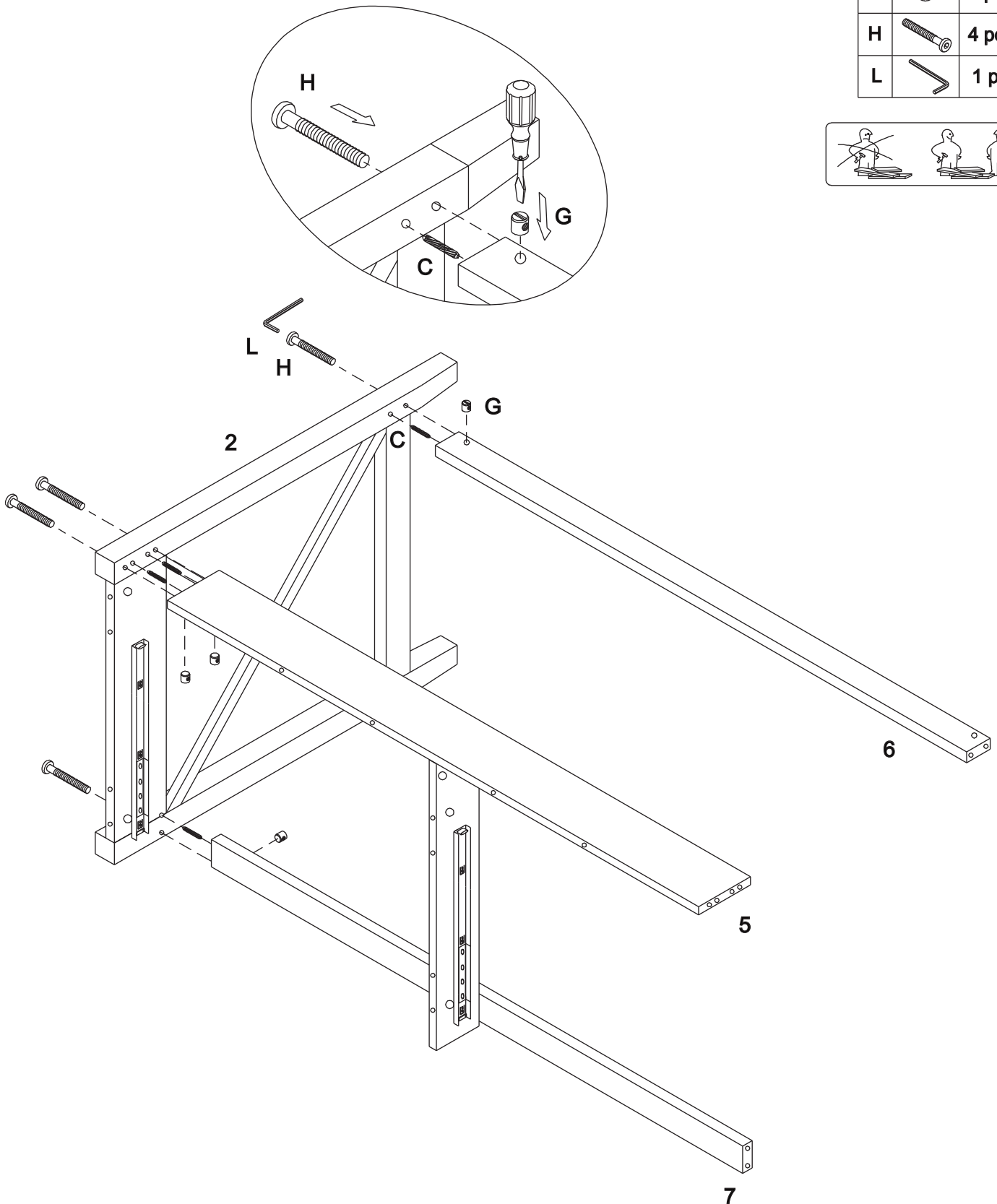
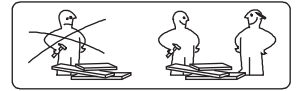
STEP 10



1. Attach Divide Panel (4) to Back Panel (5) with Cam Bolts on Back Panel (5).
2. Insert Cam-lock (B) then turn clockwise to secure Cam-bolt in place.
3. Attach Front Connect Bar (7) to Divide Panel (4) by using Wood Dowel (C) and Screw (D).




STEP 11

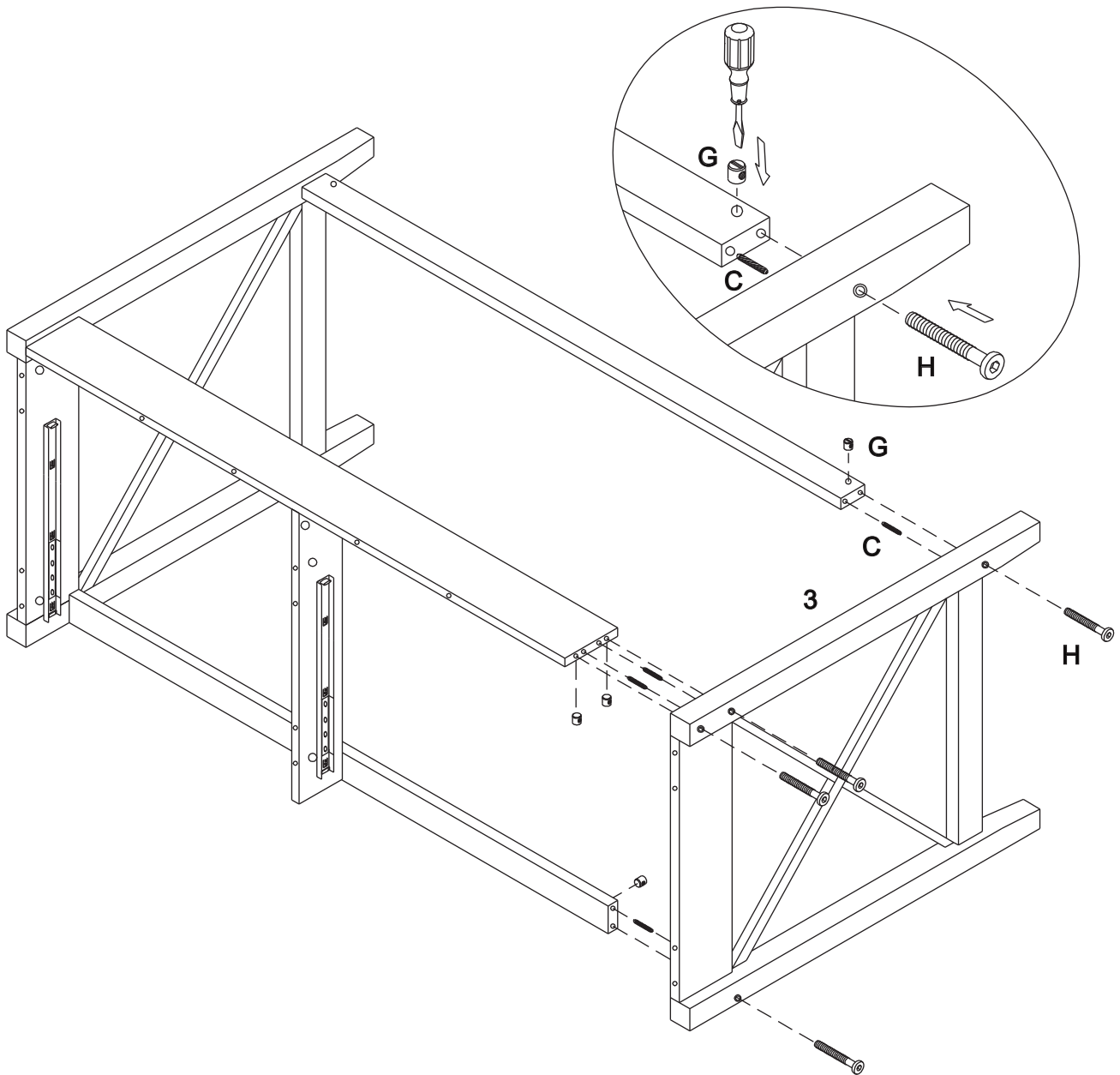
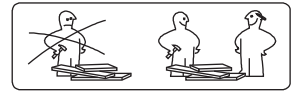
C		4 pcs
G		4 pcs
H		4 pcs
L		1 pc



1. Attach the assembly unit from Step 10 and Back Connect Bar (6) to Left Side Panel (2) by using Wood Dowel (C), Allen Head Bolt (H) and Barrel Nut (G) as shown.
2. Tighten Allen Head Bolt (H) by using Allen Wrench (L).



STEP 12

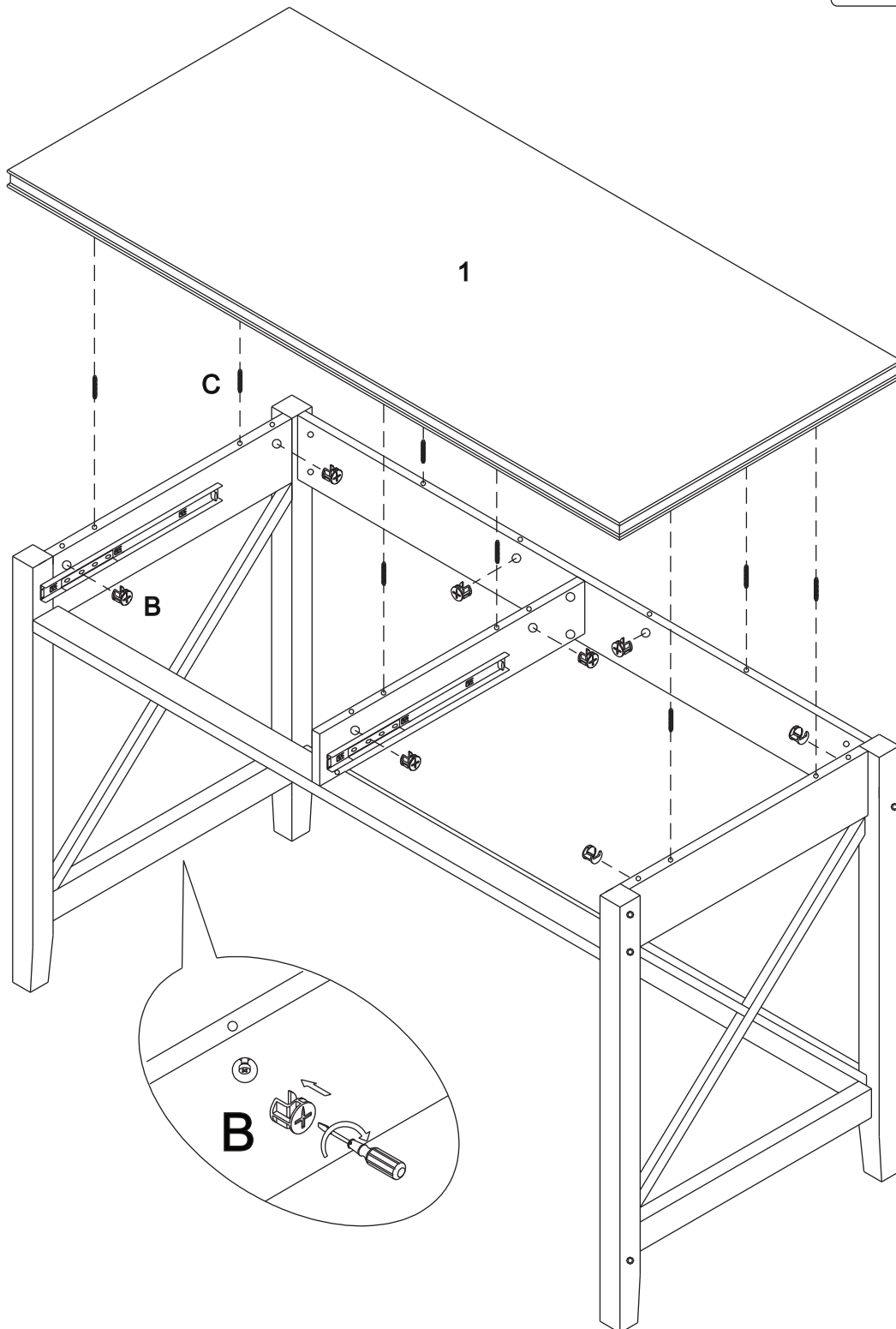
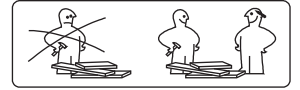
C		4 pcs
G		4 pcs
H		4 pcs



1. Attach Right Side Panel (3) by using Wood Dowel (C), Allen Head Bolt (H) and Barrel Nut (G) as shown.
2. Tighten Allen Head Bolt (H) by using Allen Wrench (L).

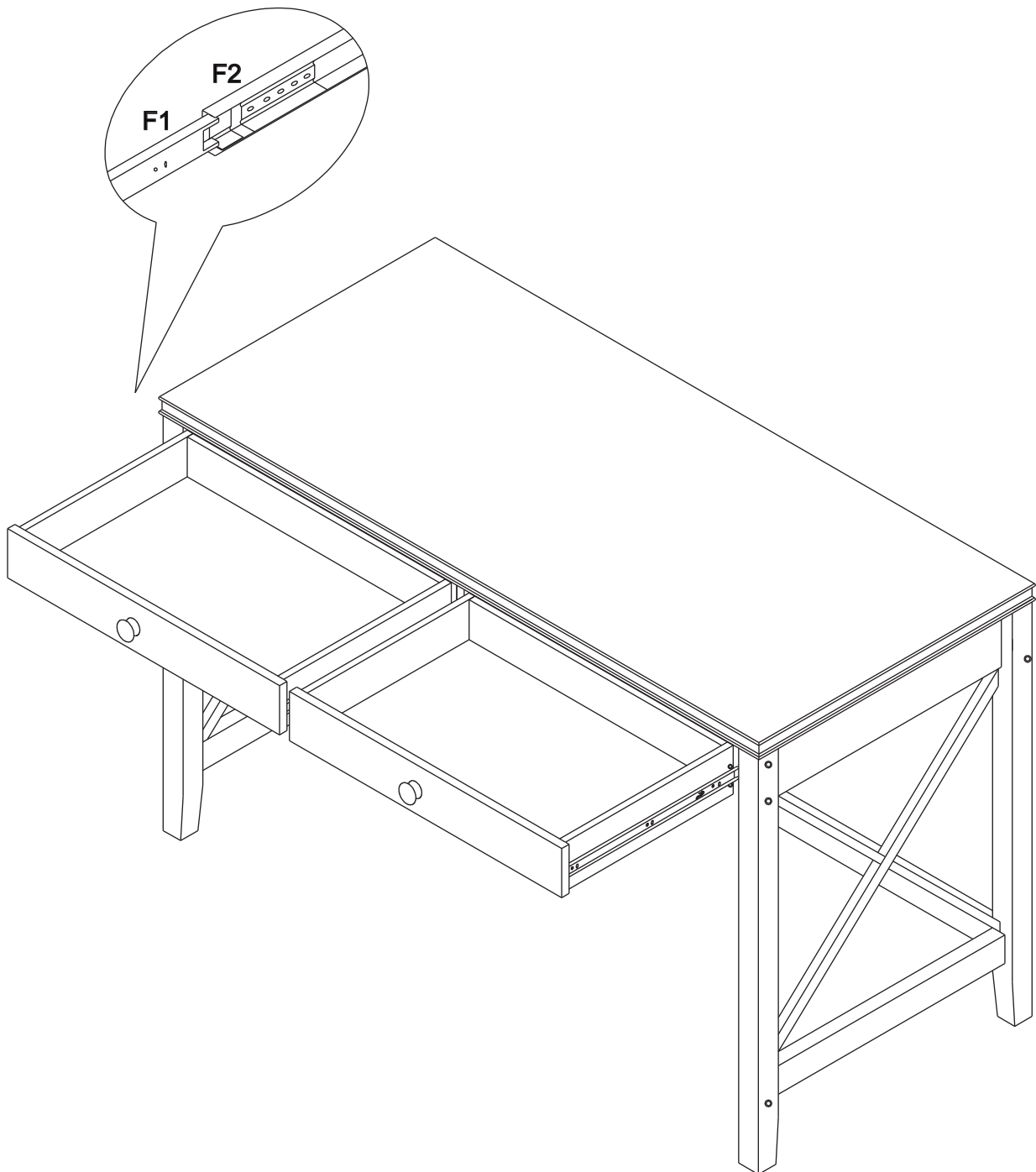
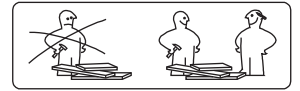
STEP 13

B		8 pcs
C		8 pcs



1. Insert Wood Dowel (C) to Left Side, Right Side, Back and Divide Panels as shown.
2. Attach Top Panel (1) from Step 9 with Cam Bolts on Top Panel (1).
3. Insert Cam-lock (B) then turn clockwise to secure Cam-bolt in place.

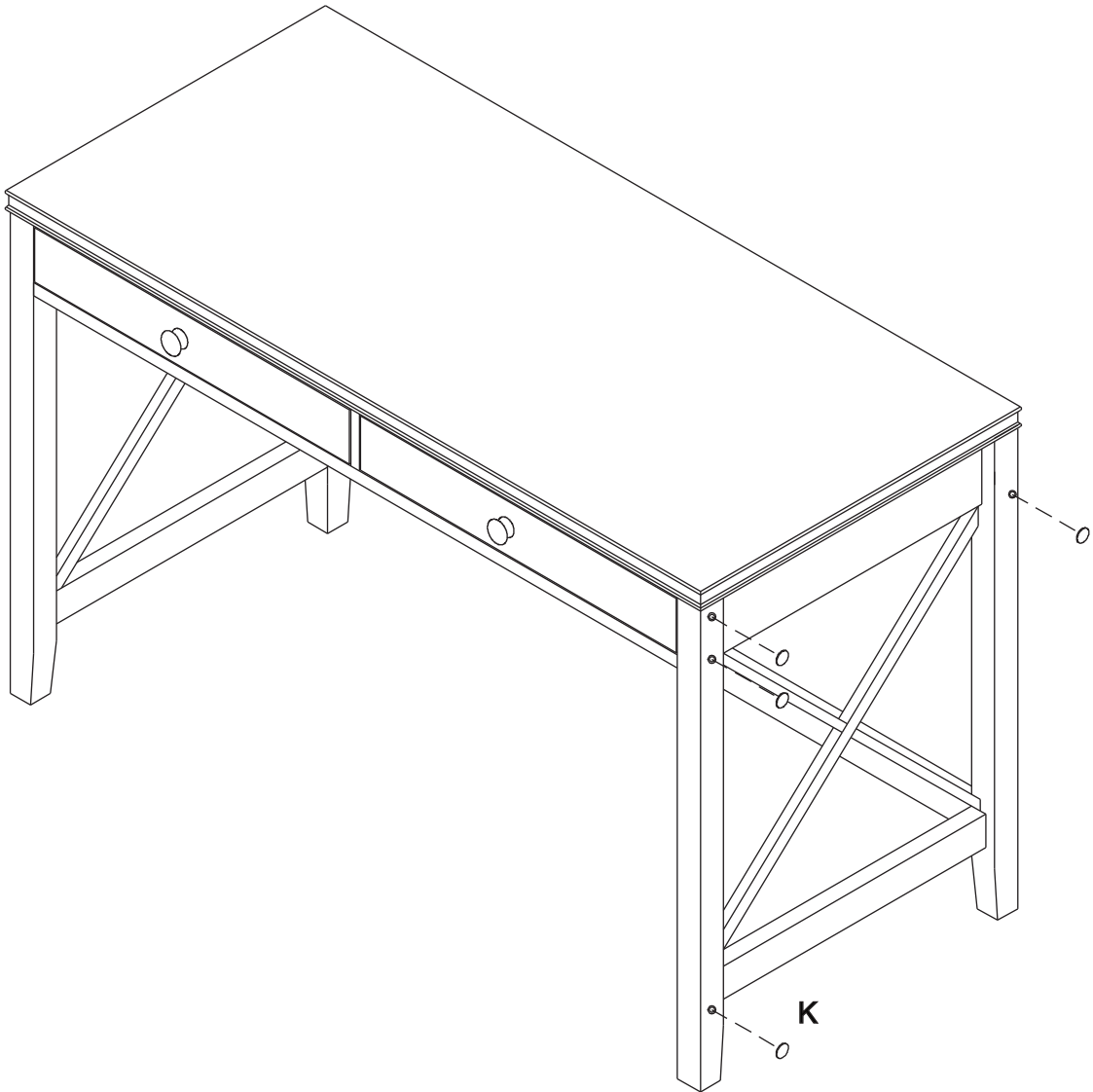
STEP 14



1. Align Metal Glide (F1) on drawer to Metal Glide (F2) on Side Panels.
2. Push drawer in squarely and gently to allow (F1) to slide into (F2).

STEP 15

K		8 pcs
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1. Cover all exposed holes for Allen Head Bolt by using Plastic Cover (K).