

## ASSEMBLY INSTRUCTIONS UTILITY PANTRY

### ASSEMBLY REQUIREMENTS:

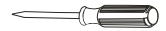
2-Person  
Assembly

2.5 Hours  
Assembly Time  
(Approximate)

Tools Required:  
(Not Provided)



4" Stubby Flat-head  
Screwdriver

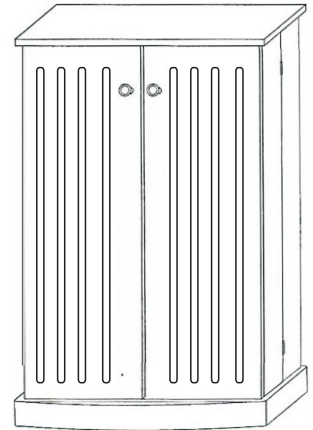


Phillips  
Screwdriver

### Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.  
Contact our customer service department in case there are any missing or  
damage parts or hardware.

We appreciate your business!



### ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembling.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

### SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

### TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

### CARE AND MAINTENANCE












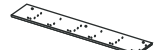





Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.  
Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is  
damaged or broken.  
Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.  
Do not place hot items (e.g. hot drinks) directly onto the wood surface.  
Do not drag and/or pull the furniture.

This product is for indoor and household use only - not for commercial use.

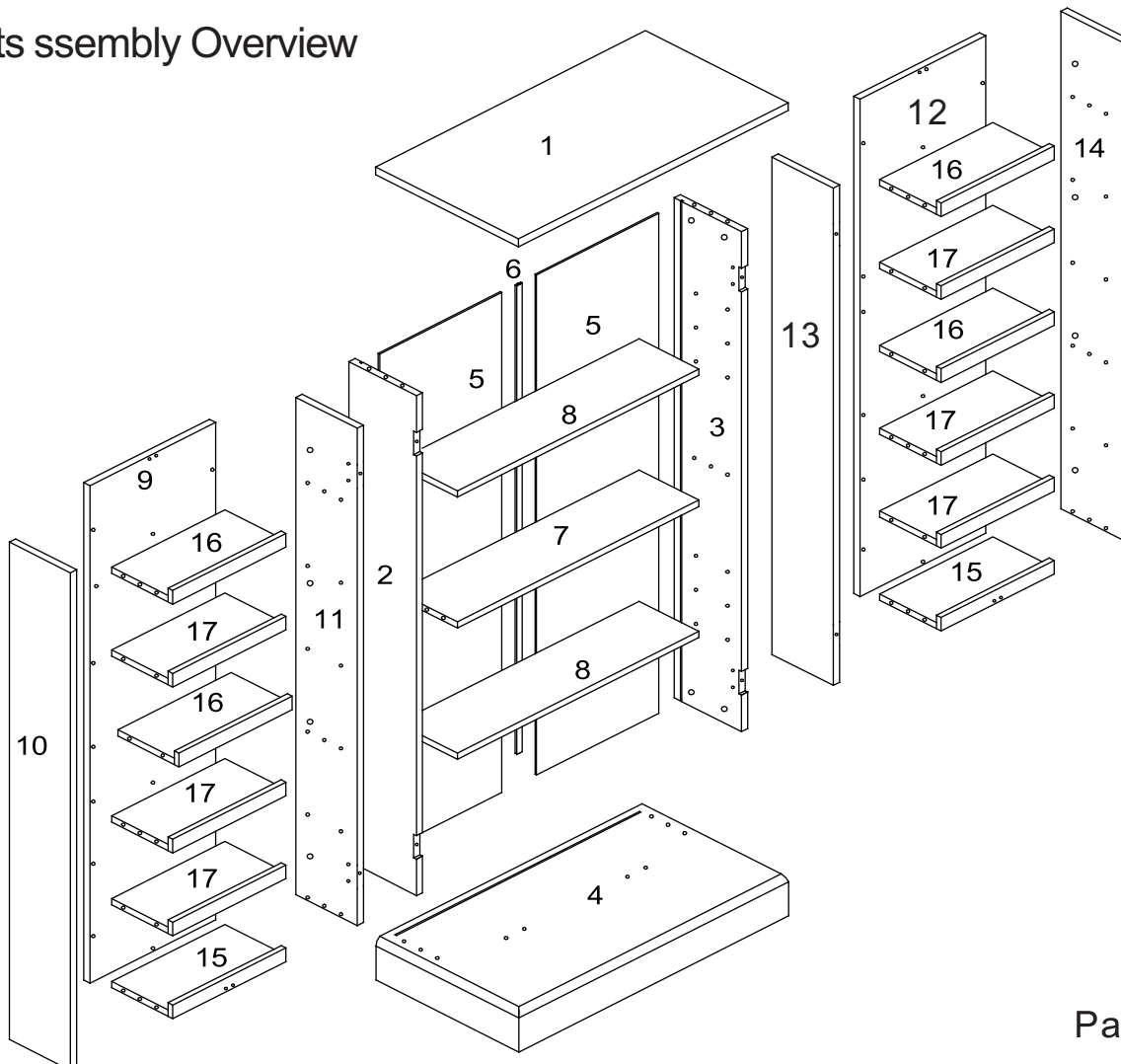
# ASSEMBLY INSTRUCTIONS

## UTILITY PANTRY

### Part List

Middle Section	ITEM	DESCRIPTION	PART	QTY	Left Door Section	ITEM	DESCRIPTION	PART	QTY
	1	Pantry Top Panle		1PC		9	Left Door-Front Panel		1PC
	2	Pantry Left Panle		1PC		10	Left Door-Left Panel		1PC
	3	Pantry Right Panle		1PC	Right Door Section	11	Left Door-Right Panel		1PC
	4	Pantry Bottom Panle		1PC		12	Right Door-Front Panel		1PC
	5	Pantry Back Panle		2PCS		13	Right Door-Left Panel		1PC
	6	Pantry 'H' Rail		1PC	Shelving Unit	14	Right Door-Right Panel		1PC
	7	Pantry Middle Shelf		1PC		15	Bottom Shelf		2PCS
	8	Pantry Adjustable Shelf		2PCS		16	Shelf(Cam-Lock)		4PCS
						17	Shelf		6PCS



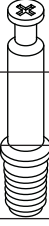
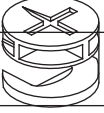


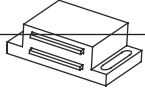

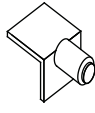
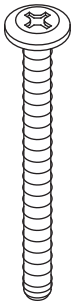

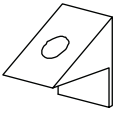



### Parts ssembly Overview



# ASSEMBLY INSTRUCTIONS

## UTILITY PANTRY

### Hardware List

				3cm 2cm 1cm 0cm
68 × Dia.6 × 30mm <b>A</b> Wood Dowel	2 × M3.5 × 30mm <b>B</b> Door Handle	40 × M6mm <b>C</b> Cam-Bolt	40 × Dia.15mm <b>D</b> Cam-lock	
				1cm 0cm
4 × <b>E</b> Hinges	32 × M3 × 12mm <b>F</b> Screw	4 × <b>G</b> Magnetic Catch	8 × M3 × 15mm <b>H</b> Screw	
				
8 × <b>I</b> Shelf Pin	4 × M6 × 45mm <b>J</b> Screw Bolt	4 × <b>K</b> Magnetic Bar	12 × <b>L</b> Wedge	
				
2 × M4 × 25mm <b>M</b> Handle Screw	12 × M3 × 14mm <b>N</b> Screw	4 × <b>O</b> Barrel Nut		

## Instructions For Fastening CAM-BOLT and CAM-LOCK



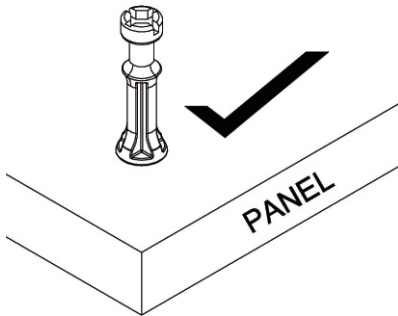
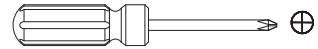
CAM-BOLT



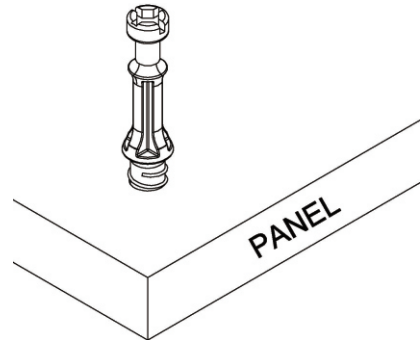
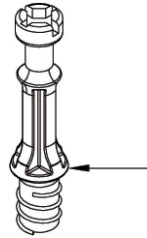
CAM-LOCK

### INSERTING AND TIGHTENING CAM-BOLT

Insert Cam-bolt into the pre-drilled hole. Use a Phillips Screwdriver to tighten until shoulder is snug and flushed with the panel. See illustrations below.



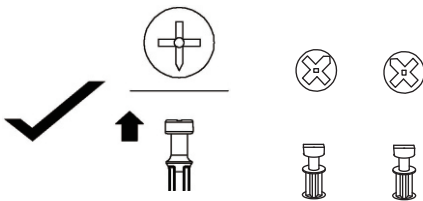
Shoulder is flushed (on the same level) with the panel.



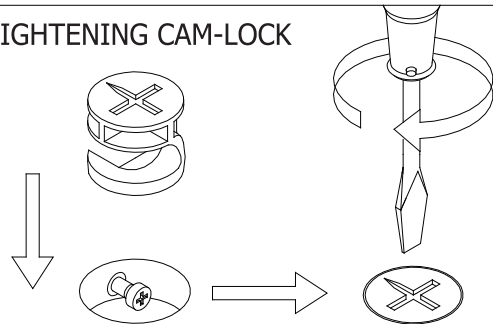
Shoulder is above the panel.

### INSERTING CAM-LOCK

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock.



### TIGHTENING CAM-LOCK

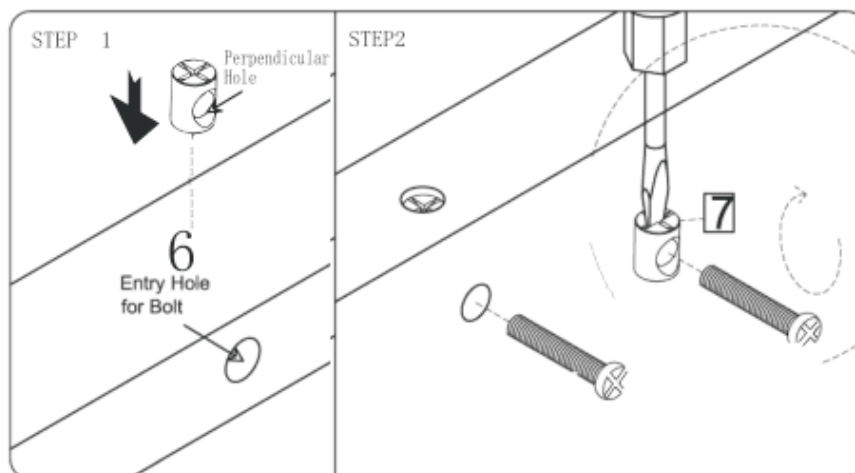


Cam-bolt head needs to be in center

Use a Flat-head Screwdriver to turn the Cam-lock clockwise one half a turn to lock onto the head of the Cam-bolt. Turn until it is snug -- over-tightening could damage Cam-lock or/and Cam-bolt

## Instructions For Installing Barrel Nut

Insert Barrel Nut with the perpendicular hole facing and in-line with the drill hole that the bolt is to be inserted.



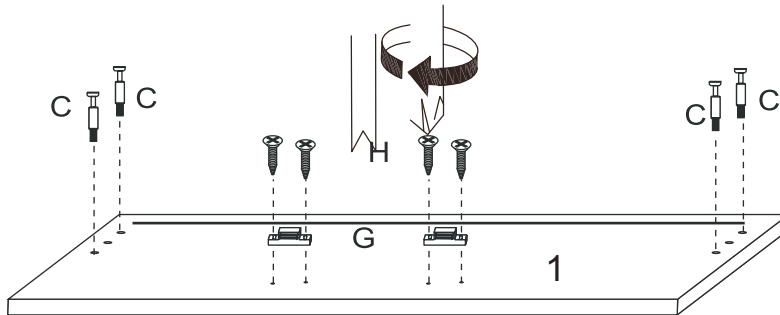
Use a Flat-head Screwdriver to hold Barrel Nut in position before inserting bolt to thread into the Barrel Nut.

# ASSEMBLY INSTRUCTIONS UTILITY PANTRY

## (A) ASSEMBLE MIDDLE SECTION


### STEP 1

Install hardware to Pantry Top Panel(1)



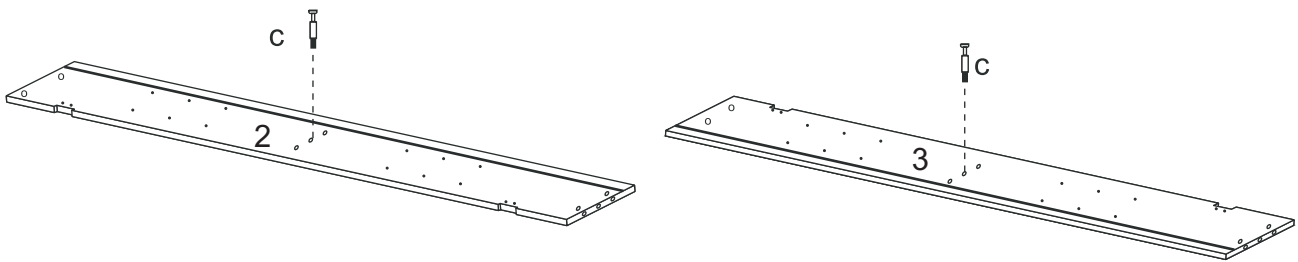
Gx2 


Hx4 

C x4 

### STEP 2

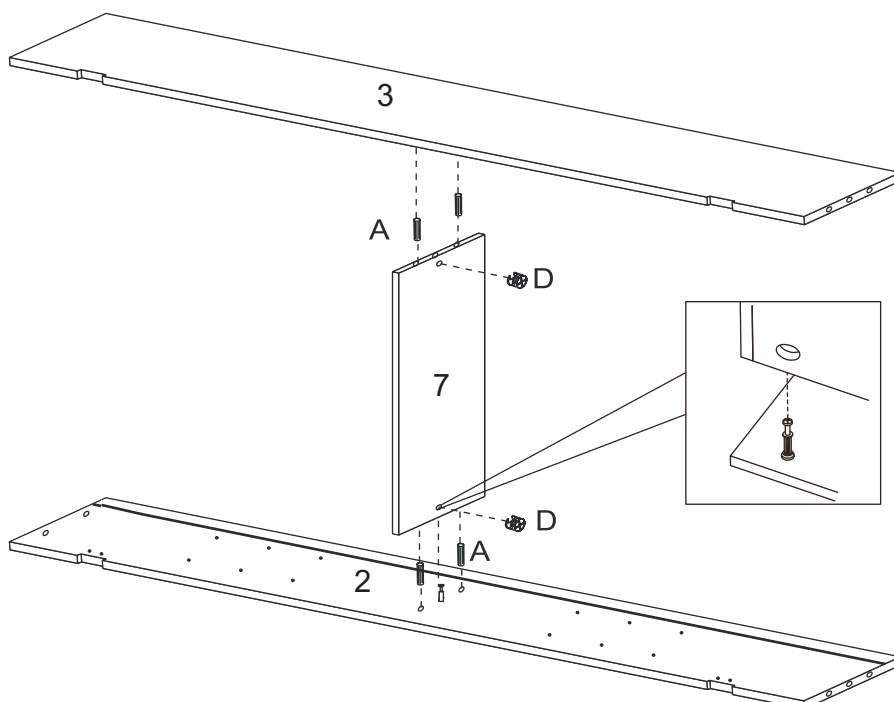
Install hardware to Pantry Left & Right Panel(2&3)



Cx2 

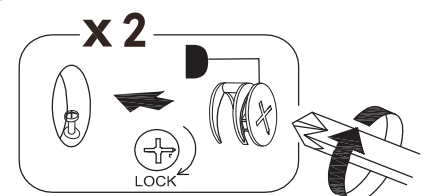
### STEP 3

Install Pantry Middle Shelf(7) to Pantry Left & Right Panel (2&3)



A x4 

D x2 

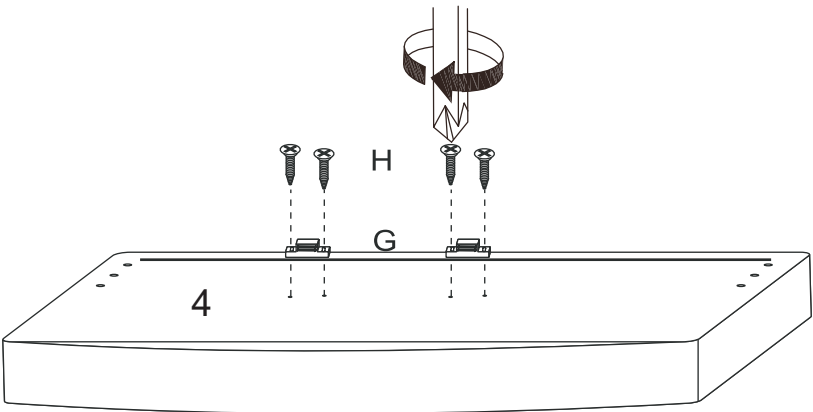


STEP 4

Install hardware to Pantry Bottim Panel (4)


Gx2 


Hx4 



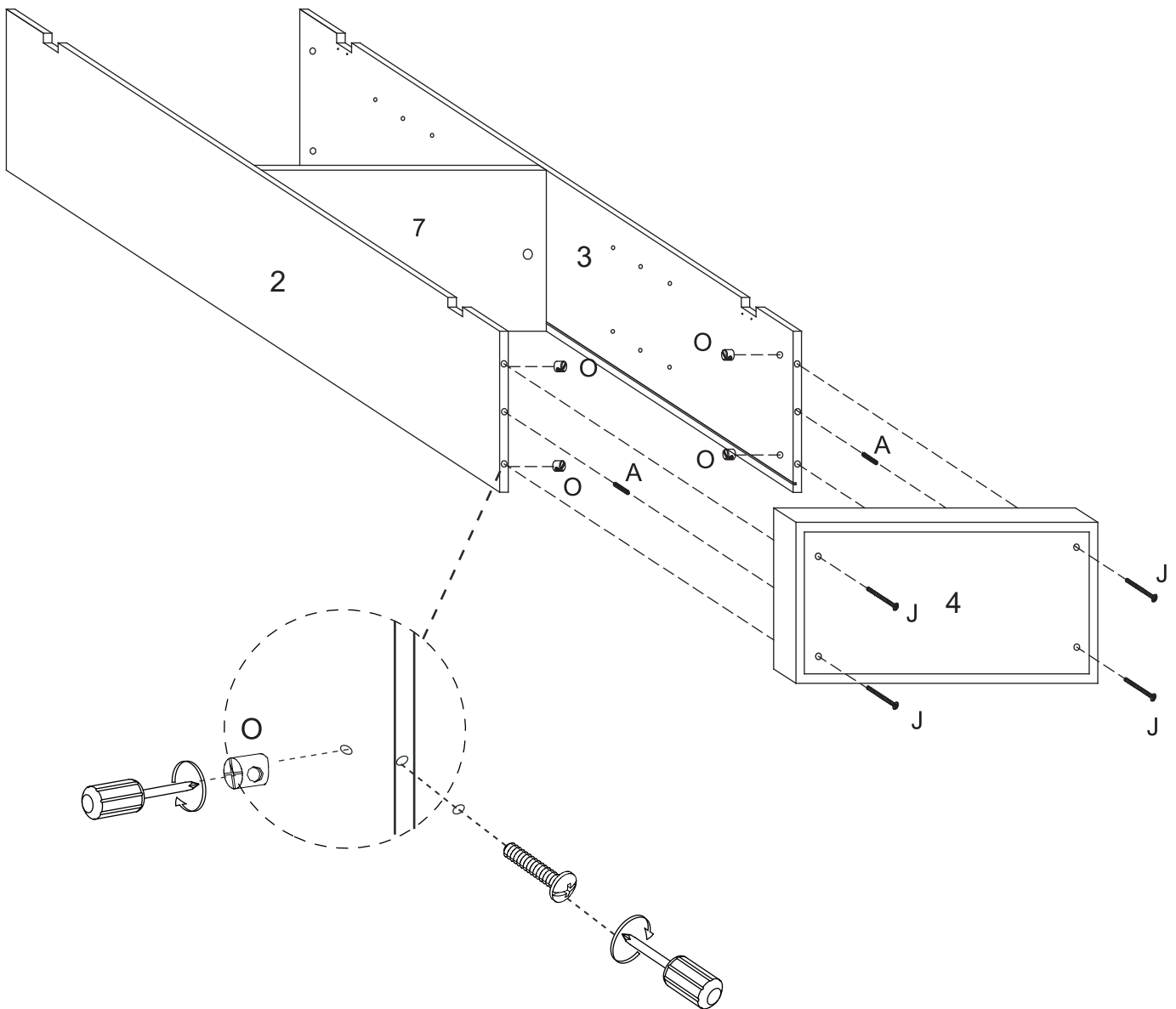
STEP 5

Install Pantry Bottom Panel (4) from STEP 4 to Pantry Left & Right Panel (2&3).

A x2 


J x4 

O x4 

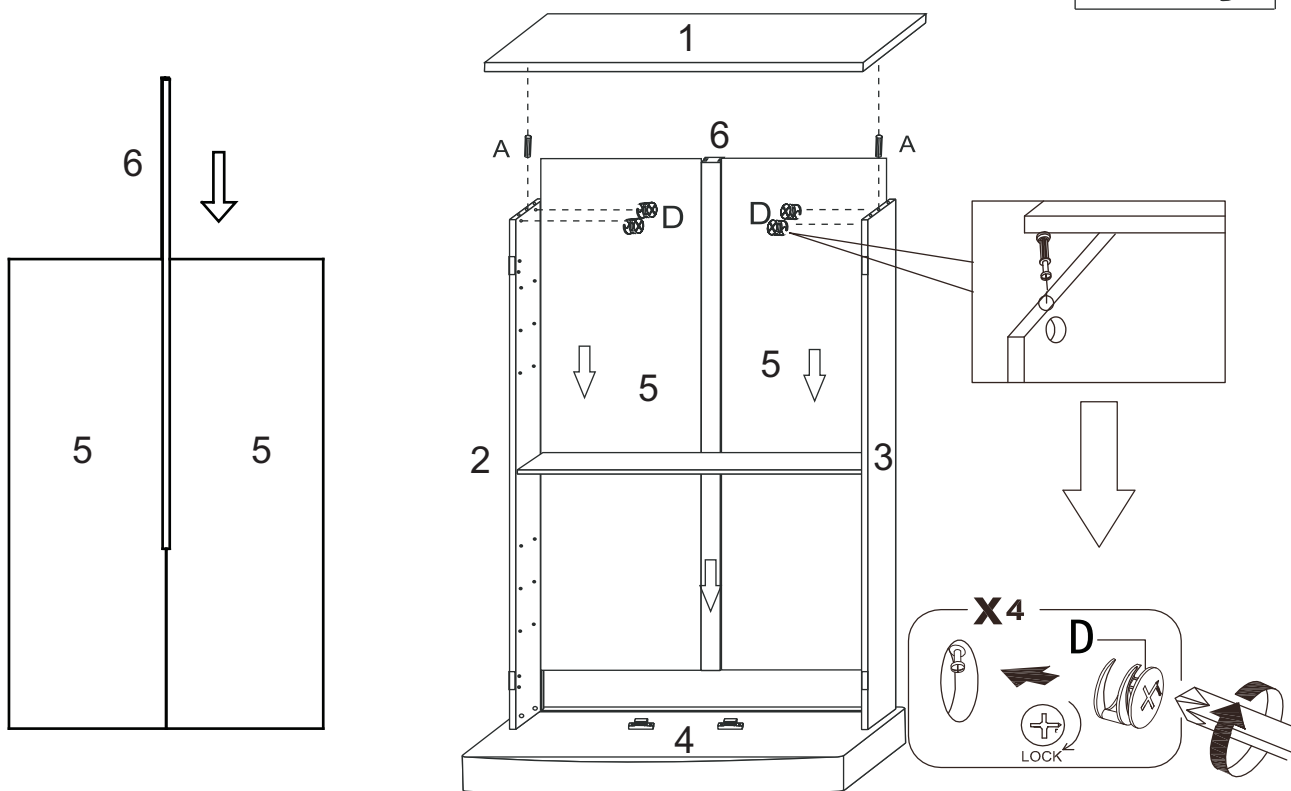


## STEP 6

- Use Pantry "H" Rail to join the 2 pcs of Pantry Back Panel (5) and fit into groove on Left, Right and Bottom Panels (2,3&4)
- Install Pantry Top Panel (1)

A x2 

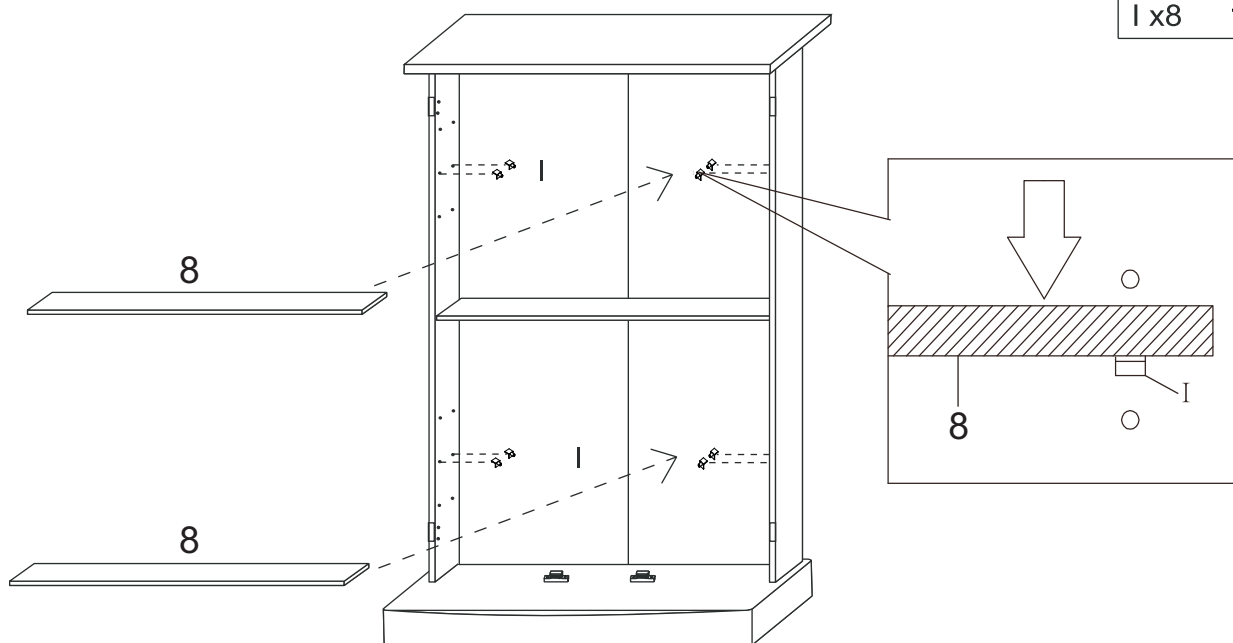
D x4 





## STEP 7

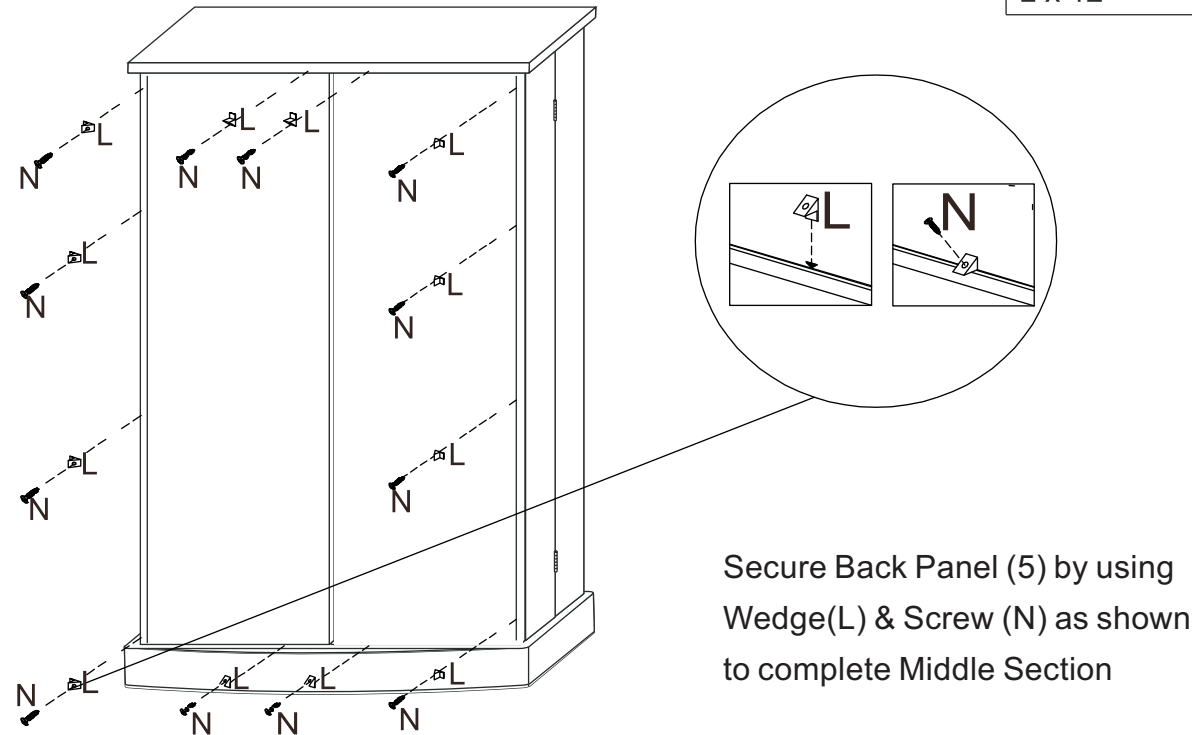
Insert Shelf Pin (I) and set Adjustable Shelf (8)

I x8 




**STEP 8**  
Secure Pantry Back Panels

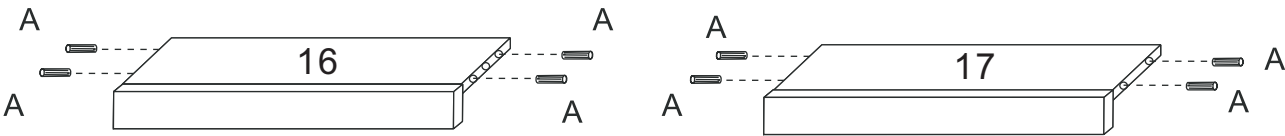
- N x 12 
- L x 12 






**(B) ASSEMBLE RIGHT DOOR SECTION**

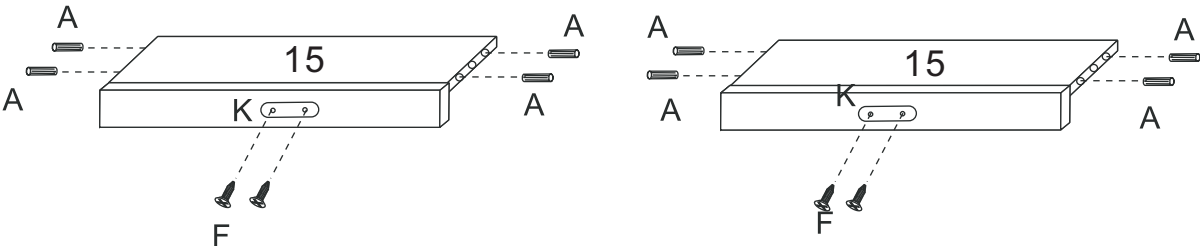
**STEP 9**  
Insert Wood Dowel(A) to Shelf (16) and Shelf (17) as shown

- Ax8 



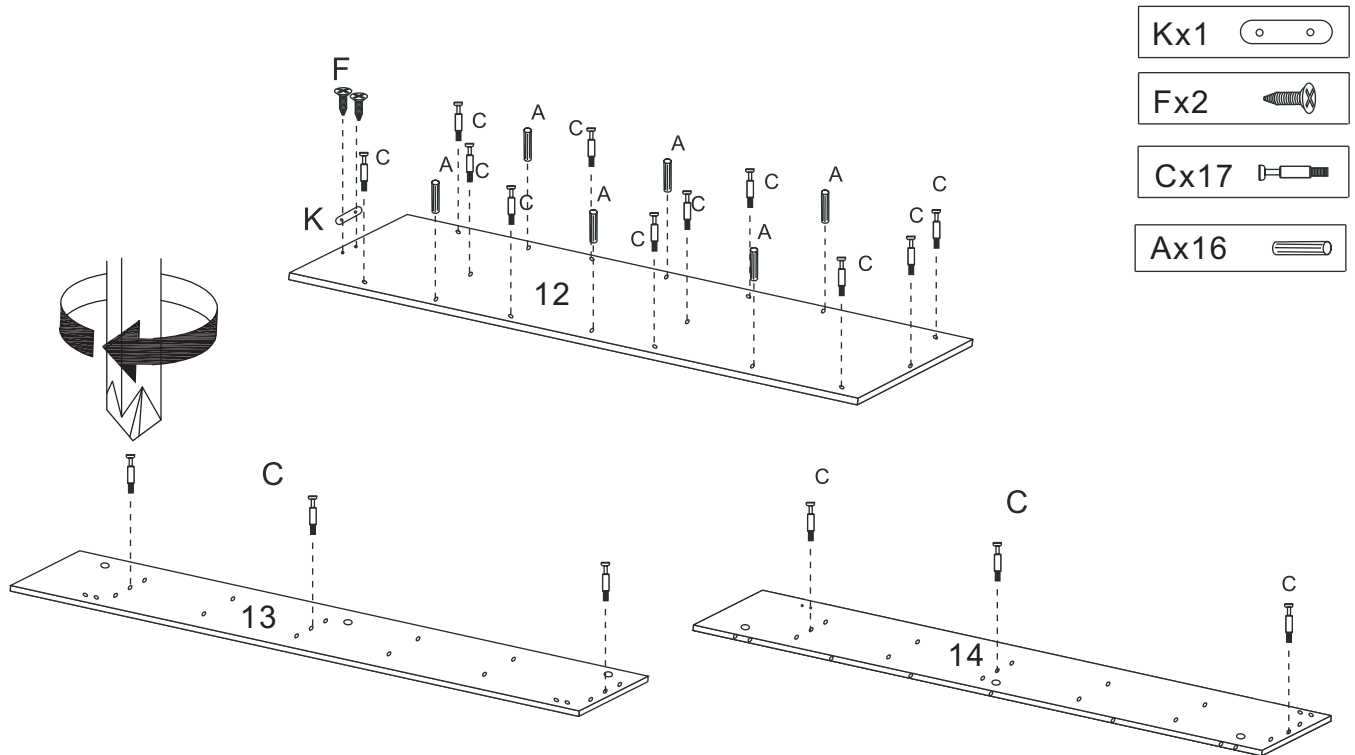
**STEP 10**  
a) Insert Wood Dowel (A) to Bottom Shelf (15) as shown  
b) Affix Magnetic bar (K) to (15) with Screw (F) as shown

- A x8 
- K x2 
- Fx4 



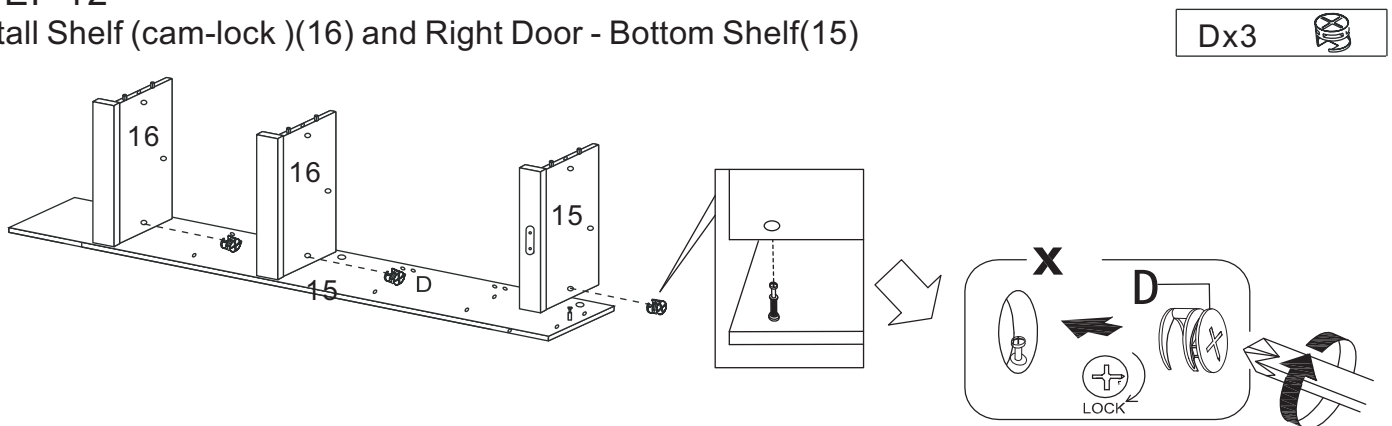
## STEP 11

Install hardware to Right Door-Front Panel (12), Right Door-Left Panel(13),and Right Door - Right Panel (14)



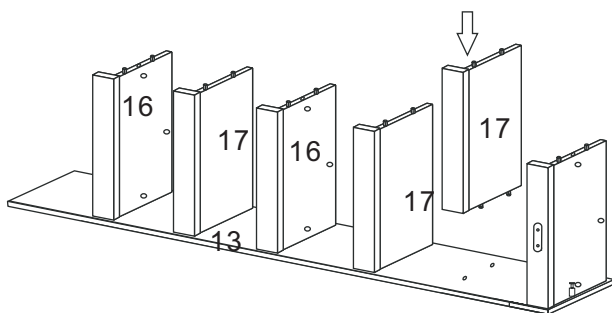
## STEP 12

Install Shelf (cam-lock )(16) and Right Door - Bottom Shelf(15)



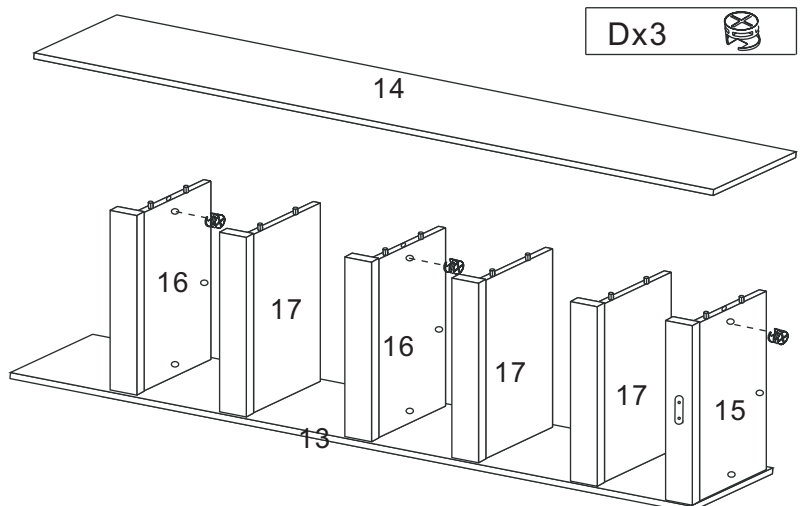
## STEP 13

Install Shelf (17)




## STEP 14

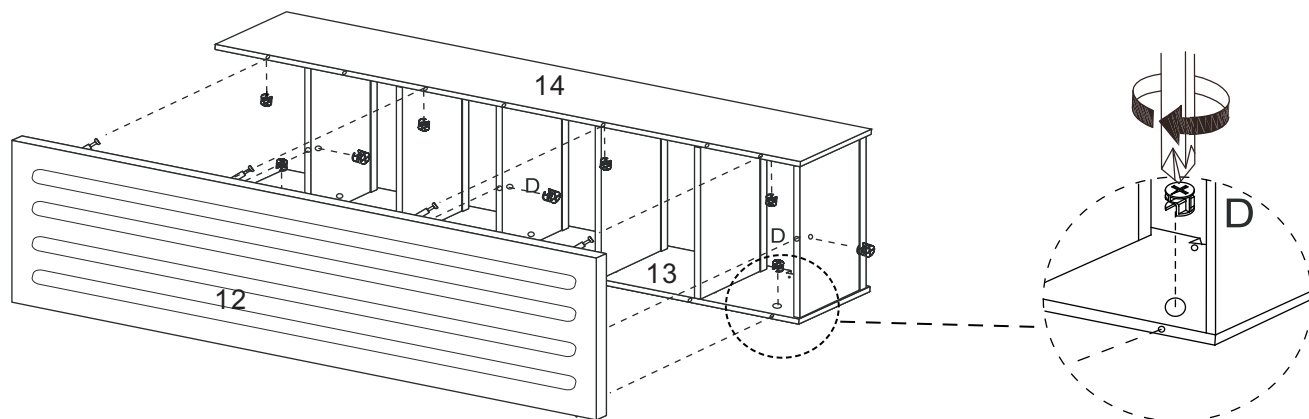
Install Right Door-Right Panel (14)



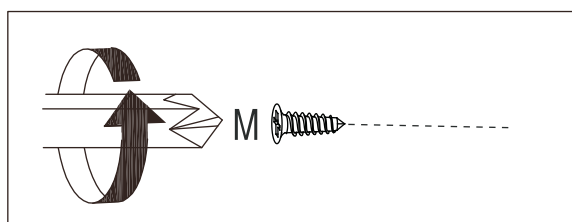
## STEP 15

### Install Right Door-Front Panel (12)

Dx11 



## STEP 16



Bx1 

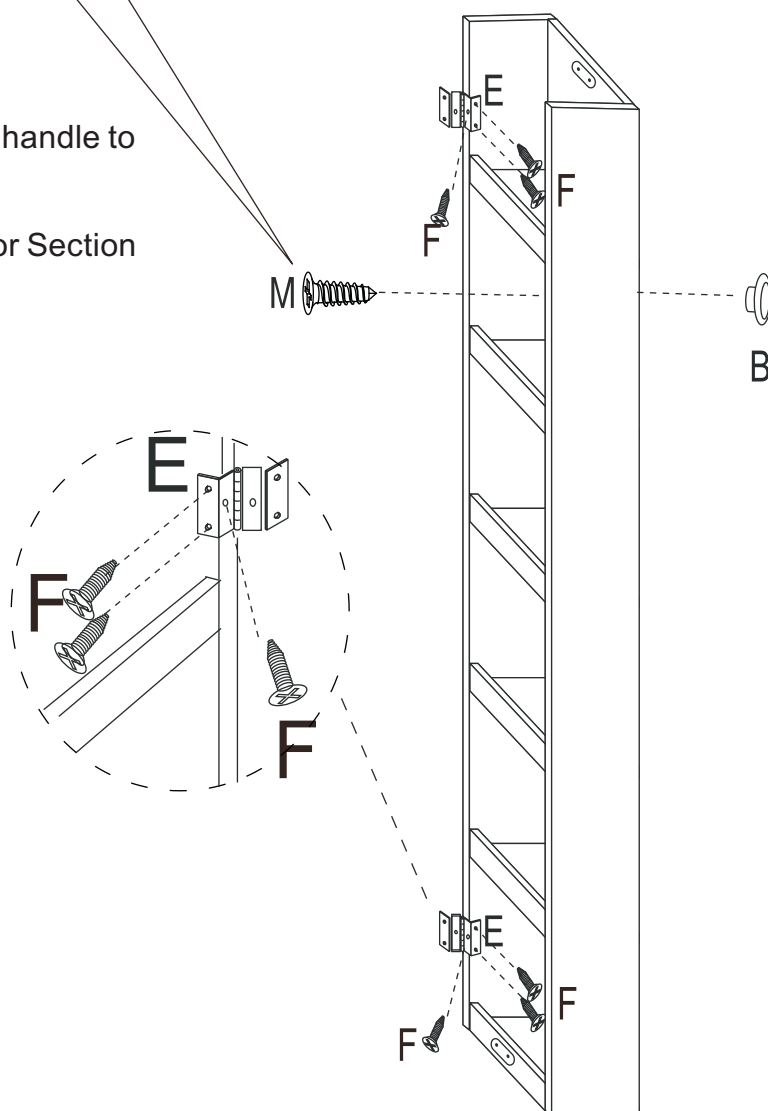
Ex2 

Fx6 

Mx1 

Install Hinge and door handle to Right Door Section.

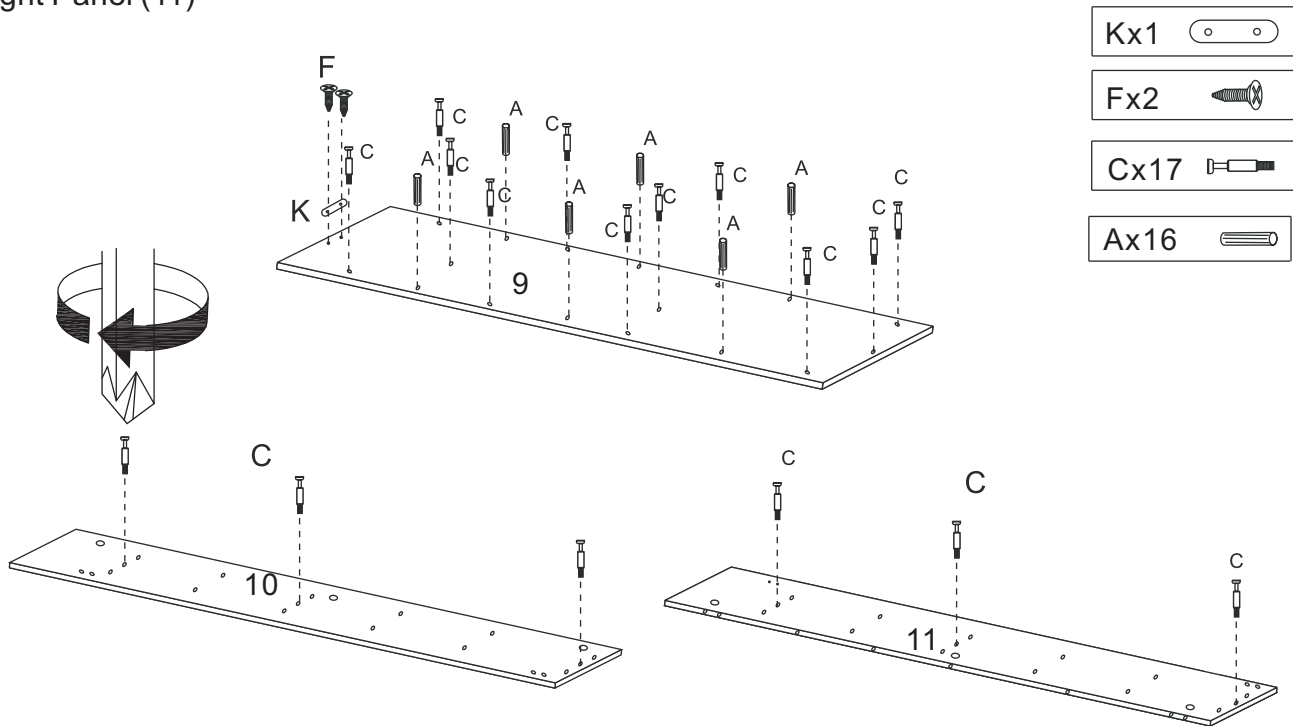
Assembly of Right Door Section is Complete



## © ASSEMBLE LEFT DOOR SECTION

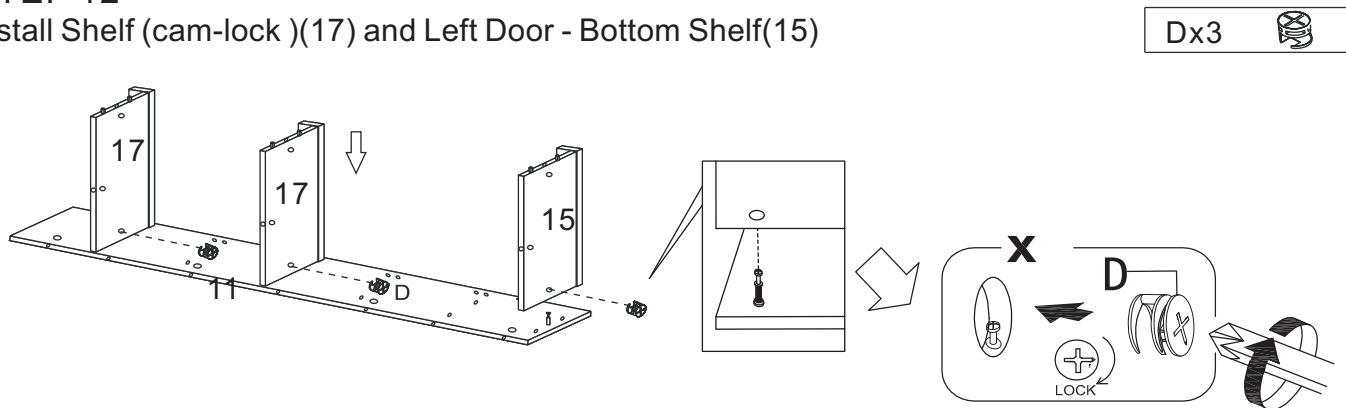
### STEP 11

Install hardware to Left Door-Front Panel (9), Left Door-Left Panel (10), and Left Door - Right Panel (11)



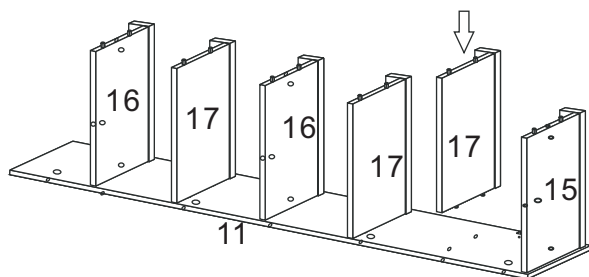
### STEP 12

Install Shelf (cam-lock )(17) and Left Door - Bottom Shelf(15)



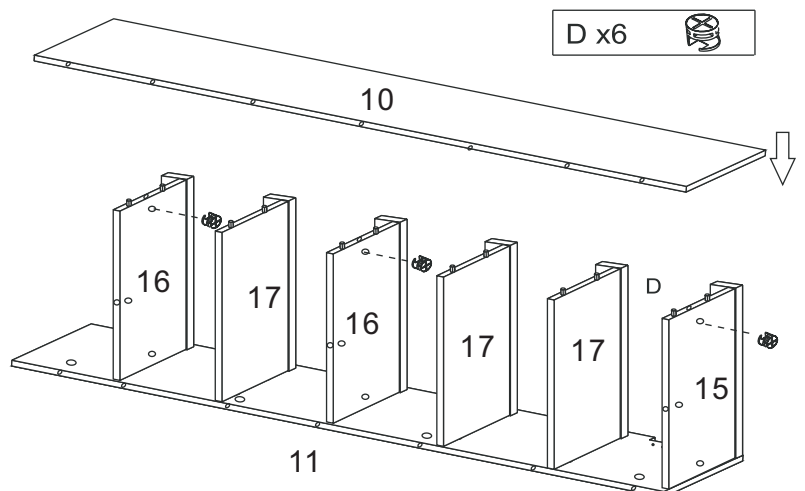
### STEP 13

Install Shelf 17)




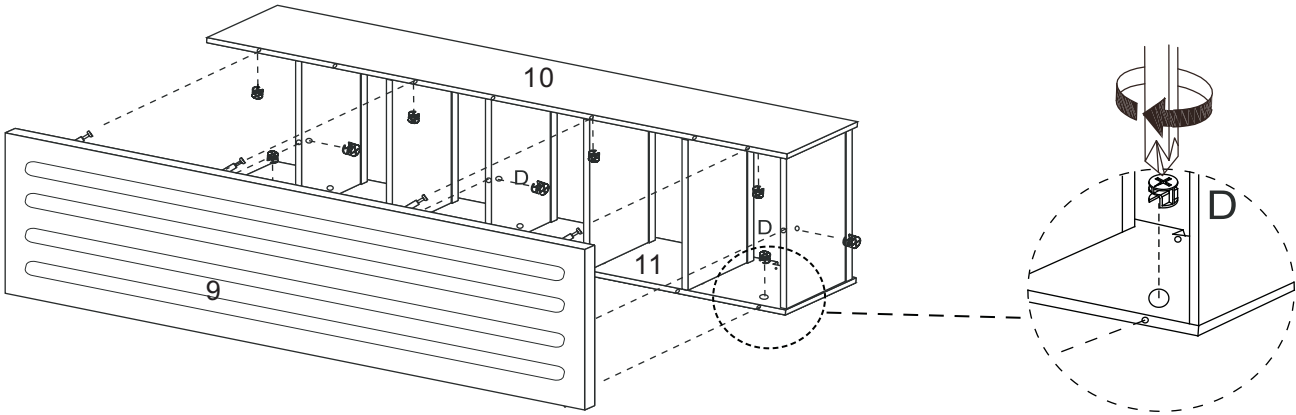
### STEP 14

Install Left Door-Left Panel (10)




STEP 15  
Install Left Door-Front Panel (9)

Dx11 



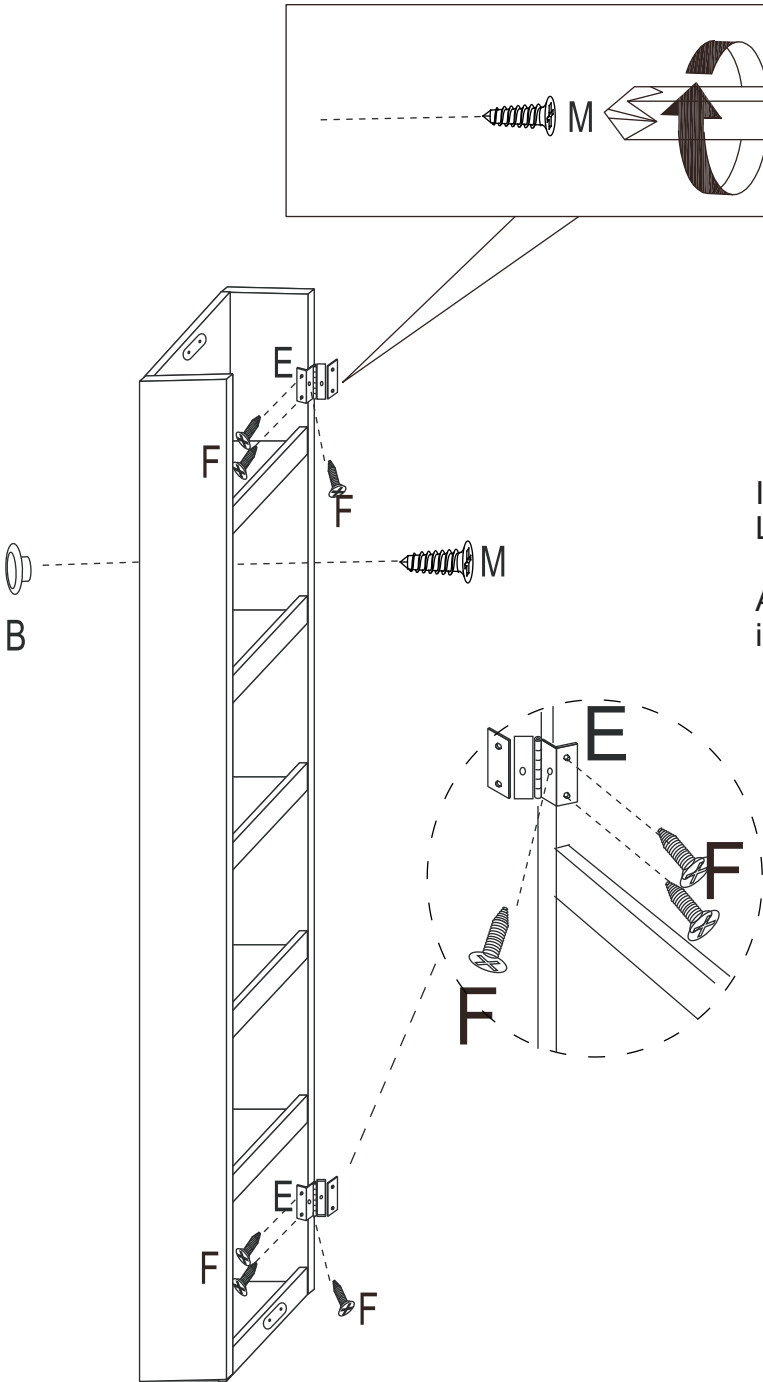
STEP 16

Bx1 

Ex2 

Fx6 

Mx1 




Install Hinge and door handle to  
Left Door Section.

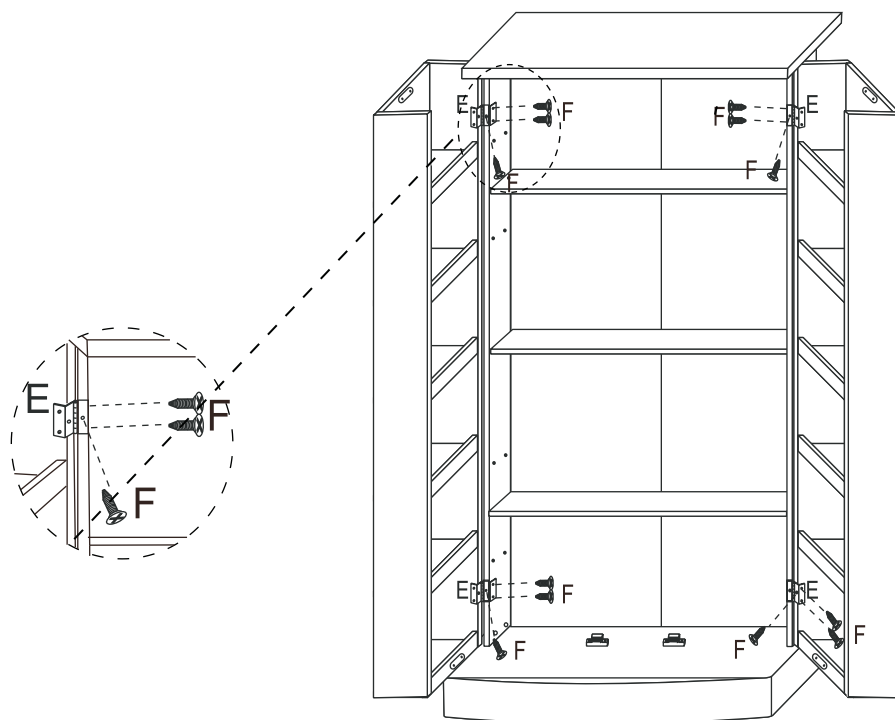
Assembly of Left Door Section  
is Complete

# ASSEMBLY INSTRUCTIONS

## UTILITY PANTRY

### STEP 17

F x12 



Attach Left Door & Right Door to Side Panels via Hinge(E). Use Screw(F) to fasten Hinge (E). Check contact of Magnetic Bar of Magnetic Catch. Make adjustment if necessary and tighten Screws(F) on Magnetic Catch

