

# Assembly Instructions

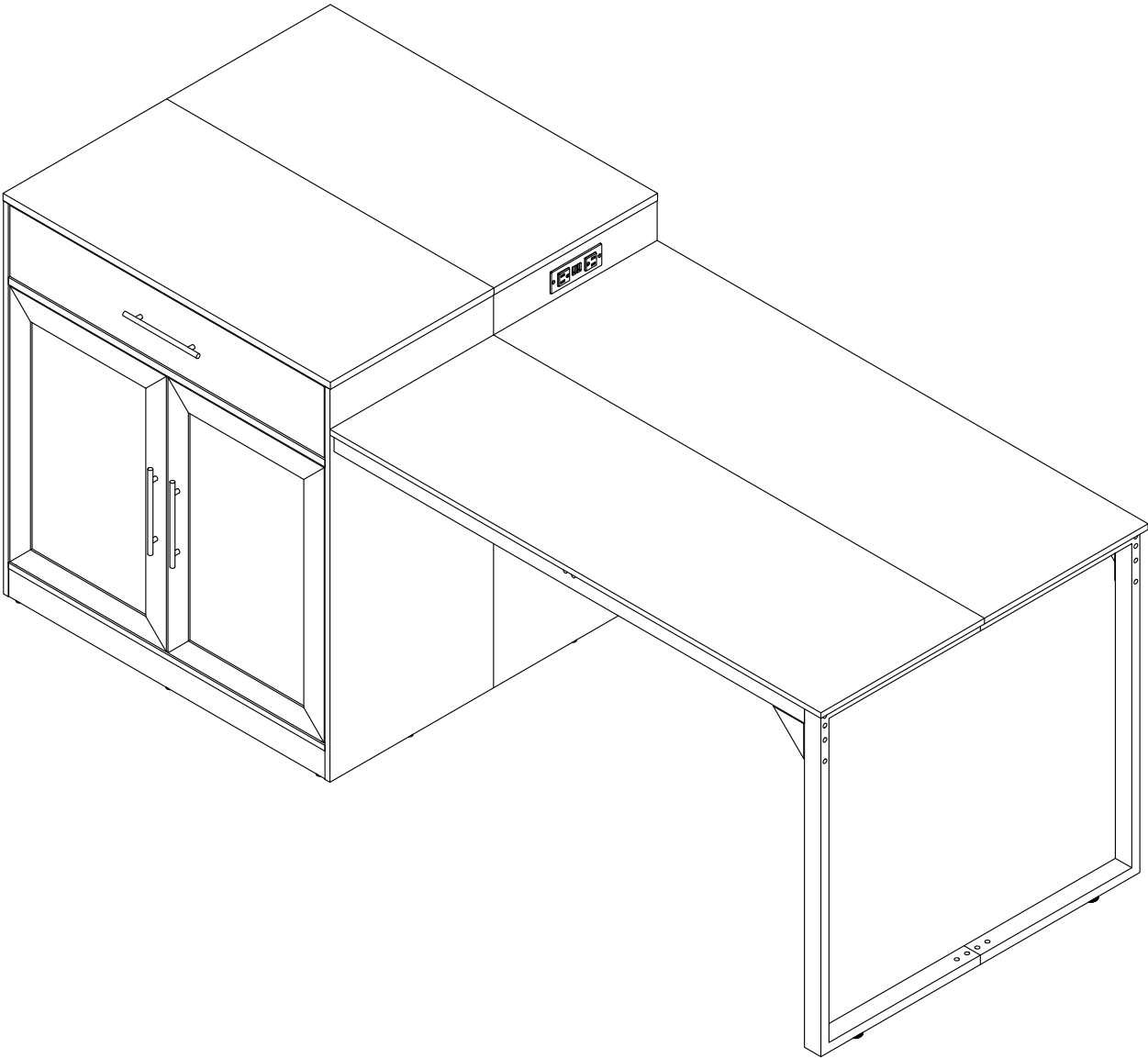
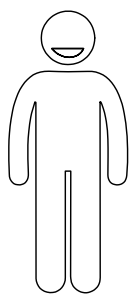
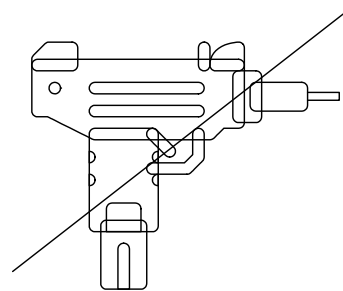
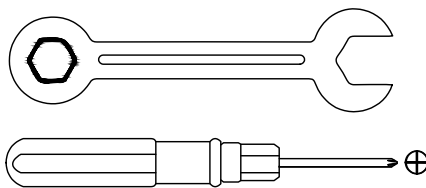


Table		
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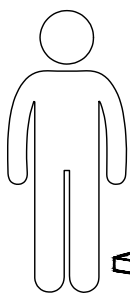
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1. Carefully read these instructions and keep them for future reference.
  2. Check the parts list and confirm everything's there before starting assembly.
  3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
  4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



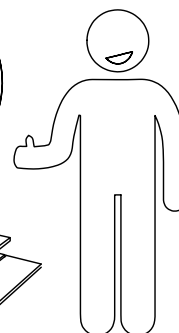
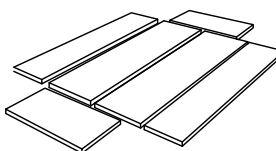
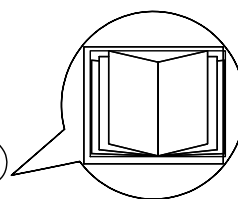
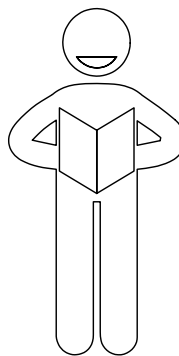
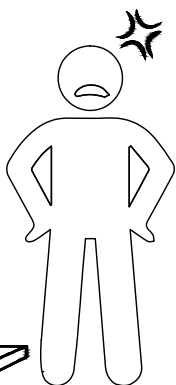
X2



When using the electric screwdriver ,  
Reduce the power and torque to avoid damaging the furniture

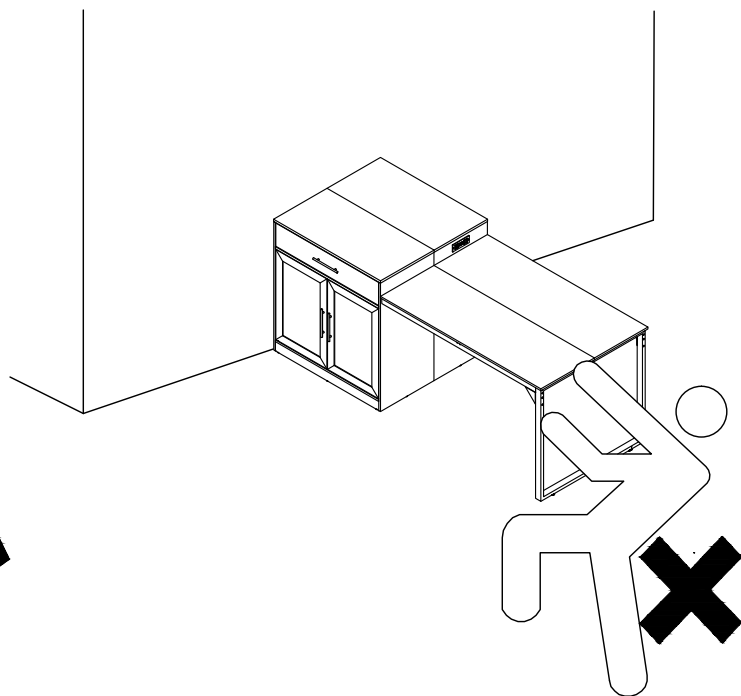
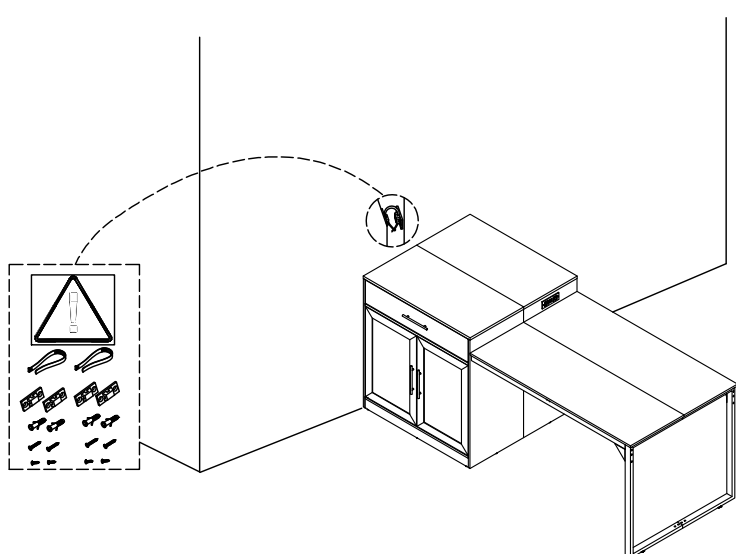


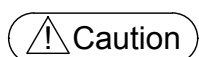
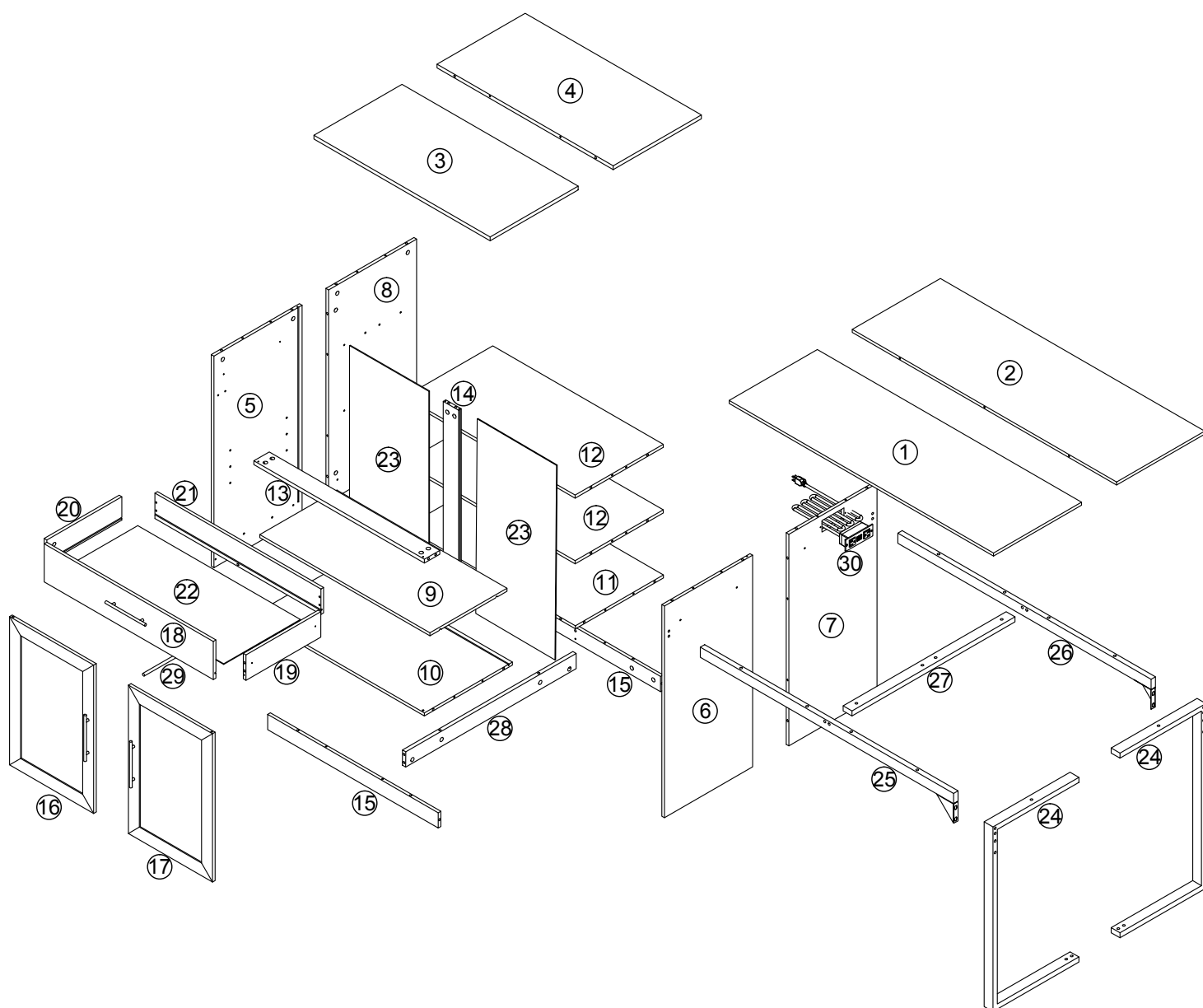
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## Install the Anti-Tip Straps

Using the anti-tip straps can reduce the risk of tipping over, but can not eliminate it

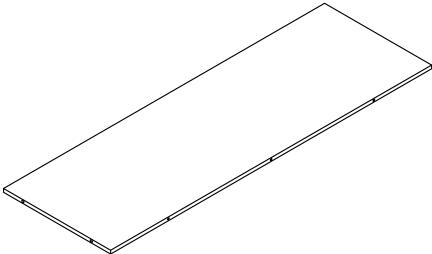
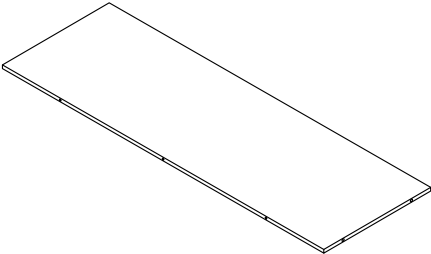
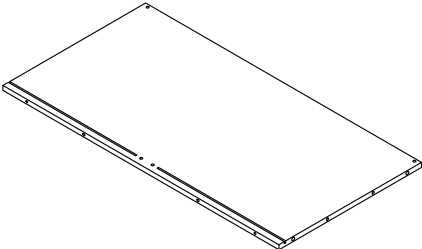
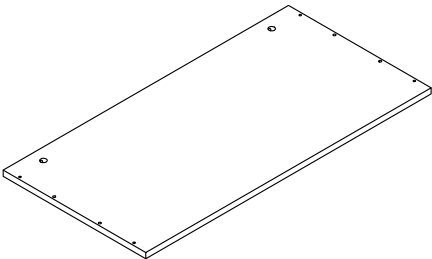
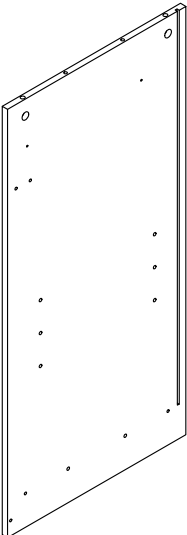
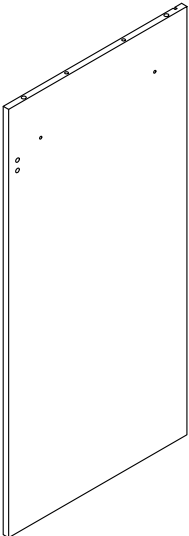
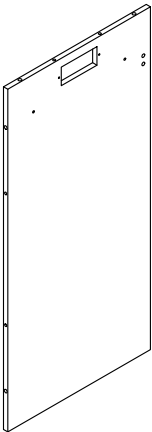
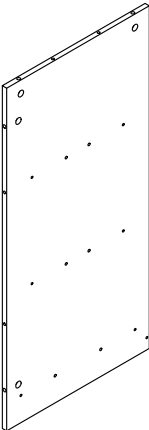
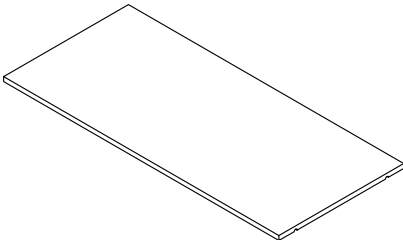




Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.  
 Contact us for free replacement if having damaged or missing parts.

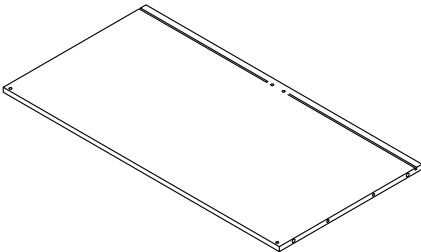


Parts List

<div>1</div> <div></div> <div>1 pc</div>	<div>2</div> <div></div> <div>1 pc</div>	<div>3</div> <div></div> <div>1 pc</div>
<div>4</div> <div></div> <div>1 pc</div>	<div>5</div> <div></div> <div>1 pc</div>	<div>6</div> <div></div> <div>1 pc</div>
<div>7</div> <div></div> <div>1 pc</div>	<div>8</div> <div></div> <div>1 pc</div>	<div>9</div> <div></div> <div>1 pc</div>

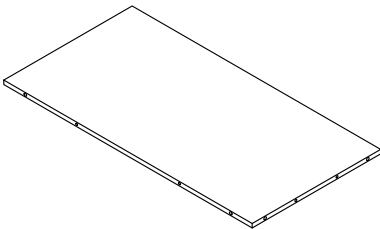
Parts List

10



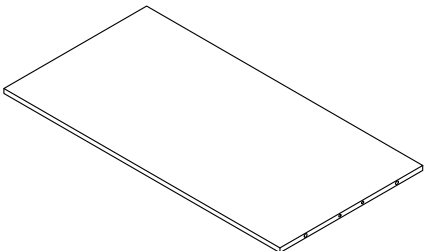
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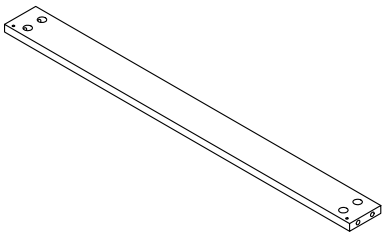
1 pc

12



2 pcs

13



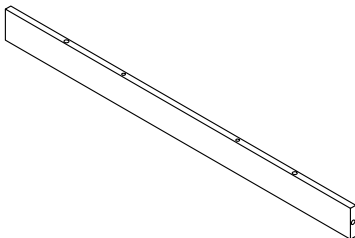
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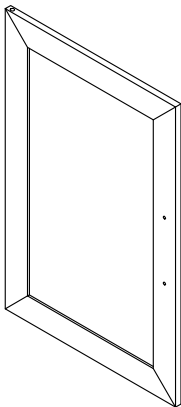
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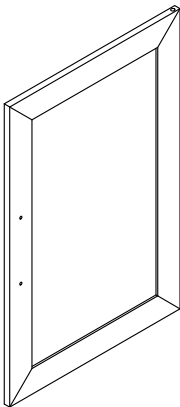
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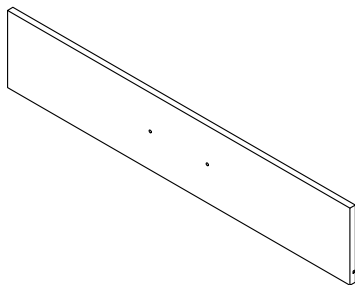
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1 pc

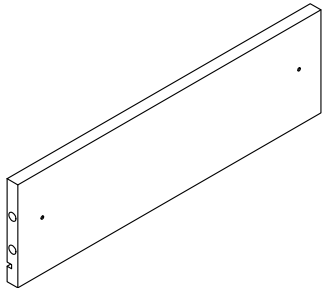
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1 pc

Parts List

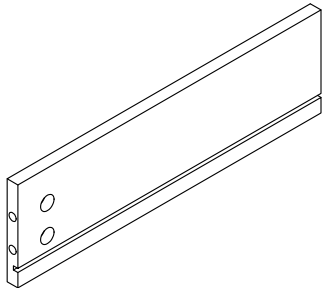
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19 1 pc

1 pc

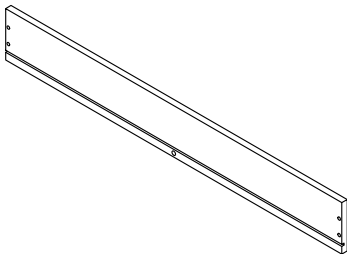
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20 1 pc

1 pc

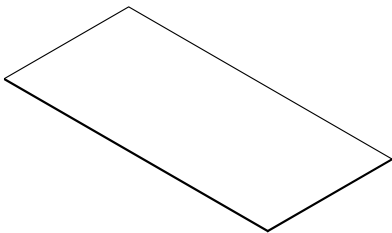
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21 1 pc

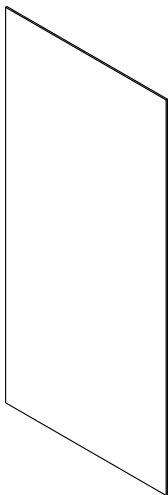
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22



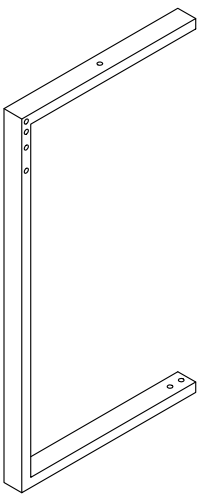
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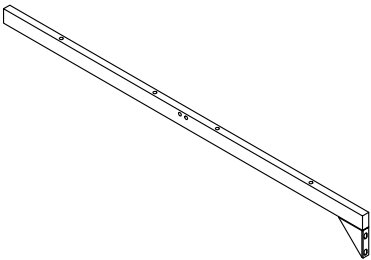
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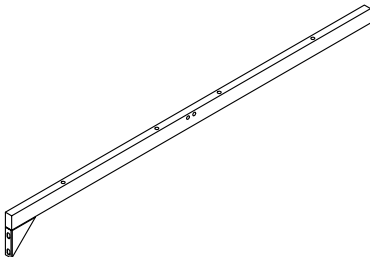
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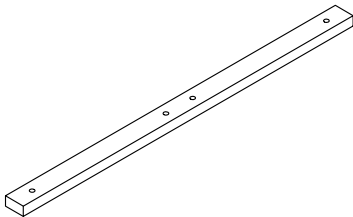
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1 pc

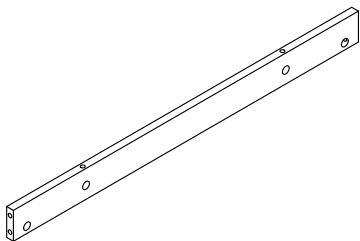
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2 pcs

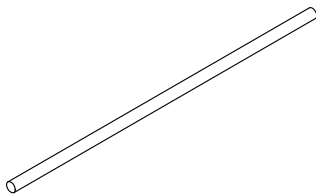
Parts List

28



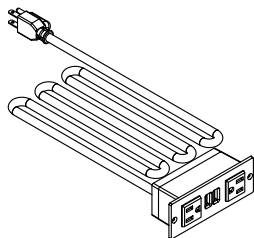
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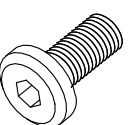

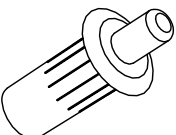
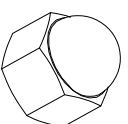
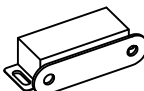
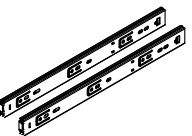

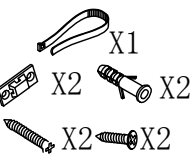
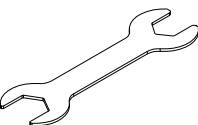
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30



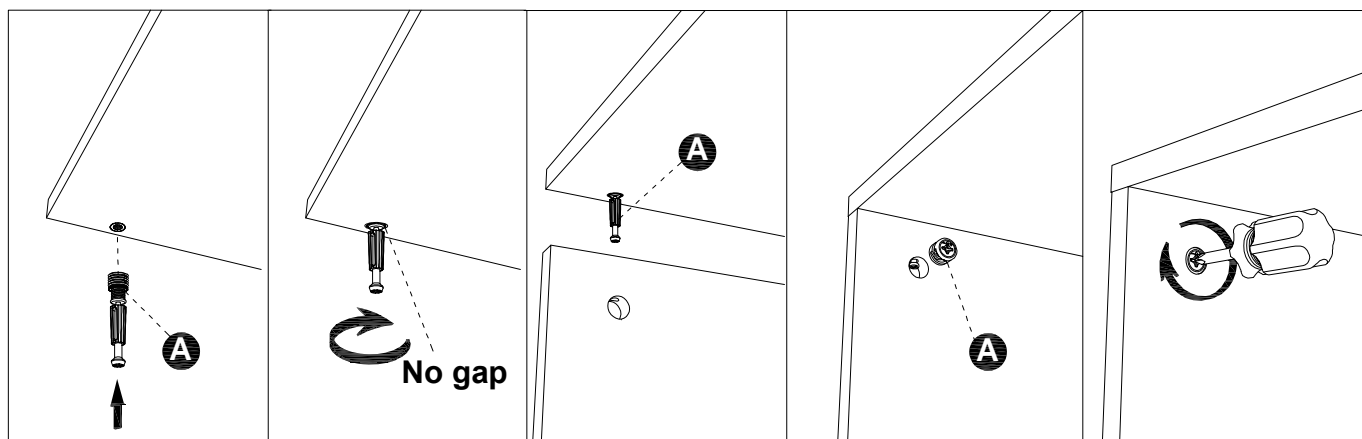
1 pc

# Hardware List

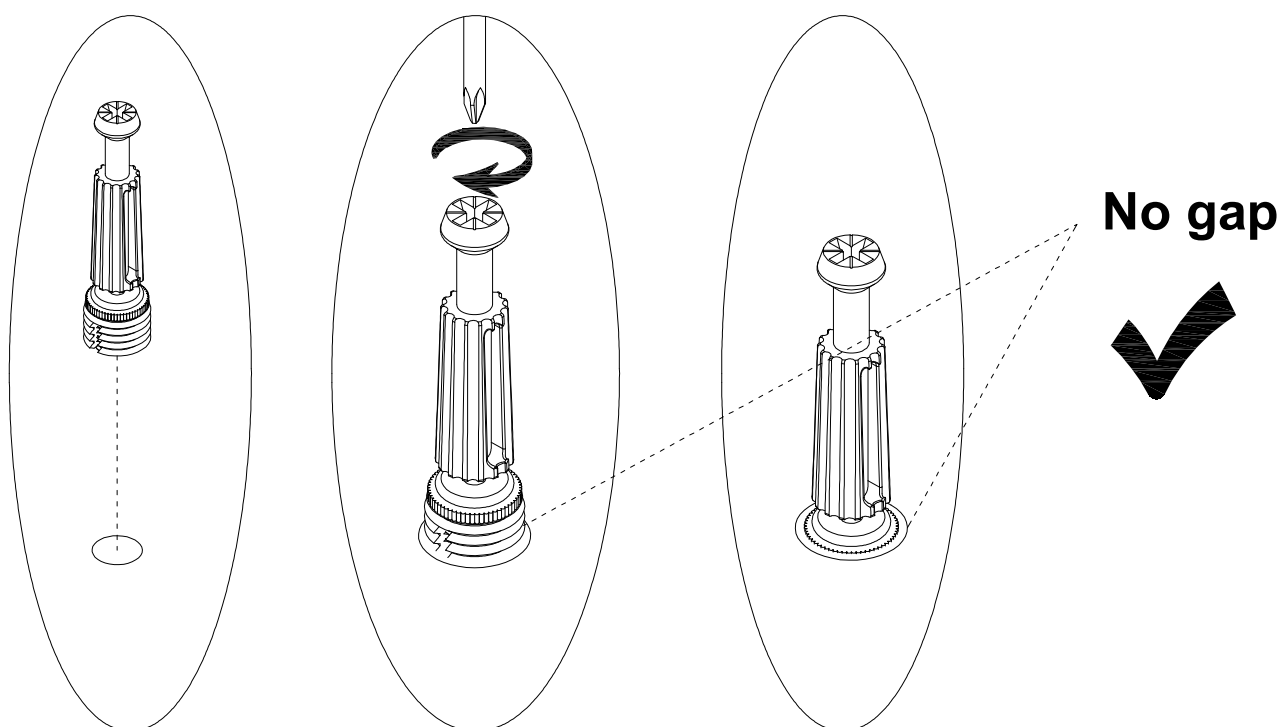
A	B	C	D	E	F
 ST6X40MM					
 ▽9	6X35MM	ST5X40MM	M6X10MM	M6X25MM	M6X50MM
58+2 pcs	41+2 pcs	6 pcs	8 pcs	7 pcs	12+1 pcs
G	H	I	J	K	L
					
M6X60MM	Ø6	Ø7	M6	X4 ST3X12MM	X2 M4X16MM
4 pcs	6 pcs	2 pcs	4 pcs	2 pcs	3 pcs
M	N	O	P	Q	R
					
14"	40X60MM	ST3.5X12MM	M8	40X20MM	M6X20MM
1 pc	2 pcs	18+2 pcs	2 pcs	2 pcs	1 pcs
S	T				
					
X1 X2 X2 X2	M6X45MM	58			M4 M3
2 pcs	8 pcs	1 pc	1 pc	1 pc	1 pc

## Installation of Cams and Pins


Screw the pin into the hole. To set the cams correctly, ensure that the arrow on the cam is opening to the hole of the pin it is locking. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.

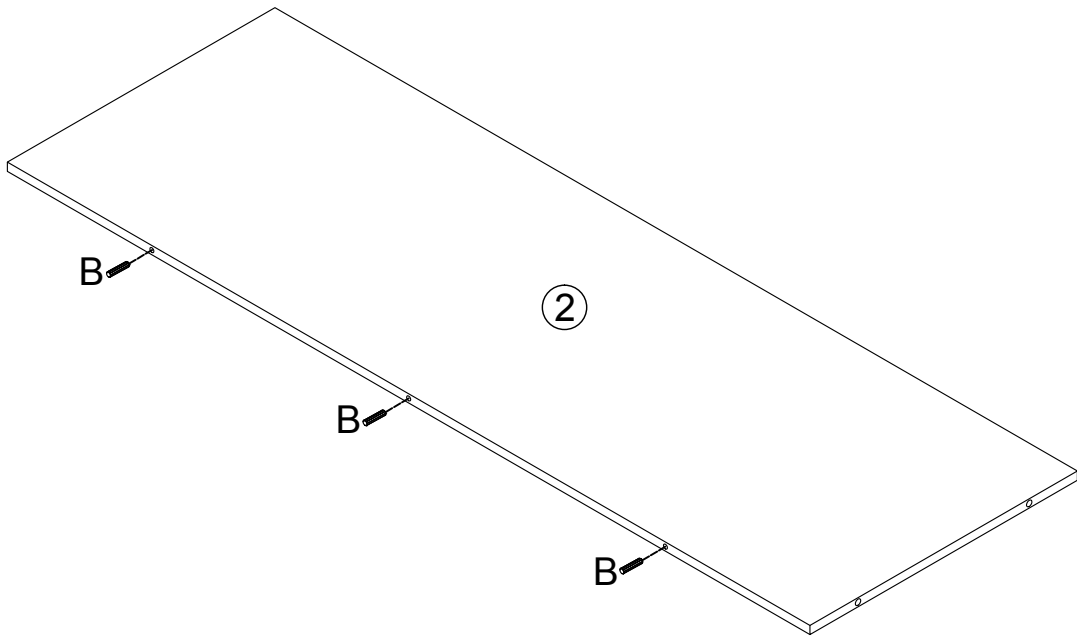


Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.





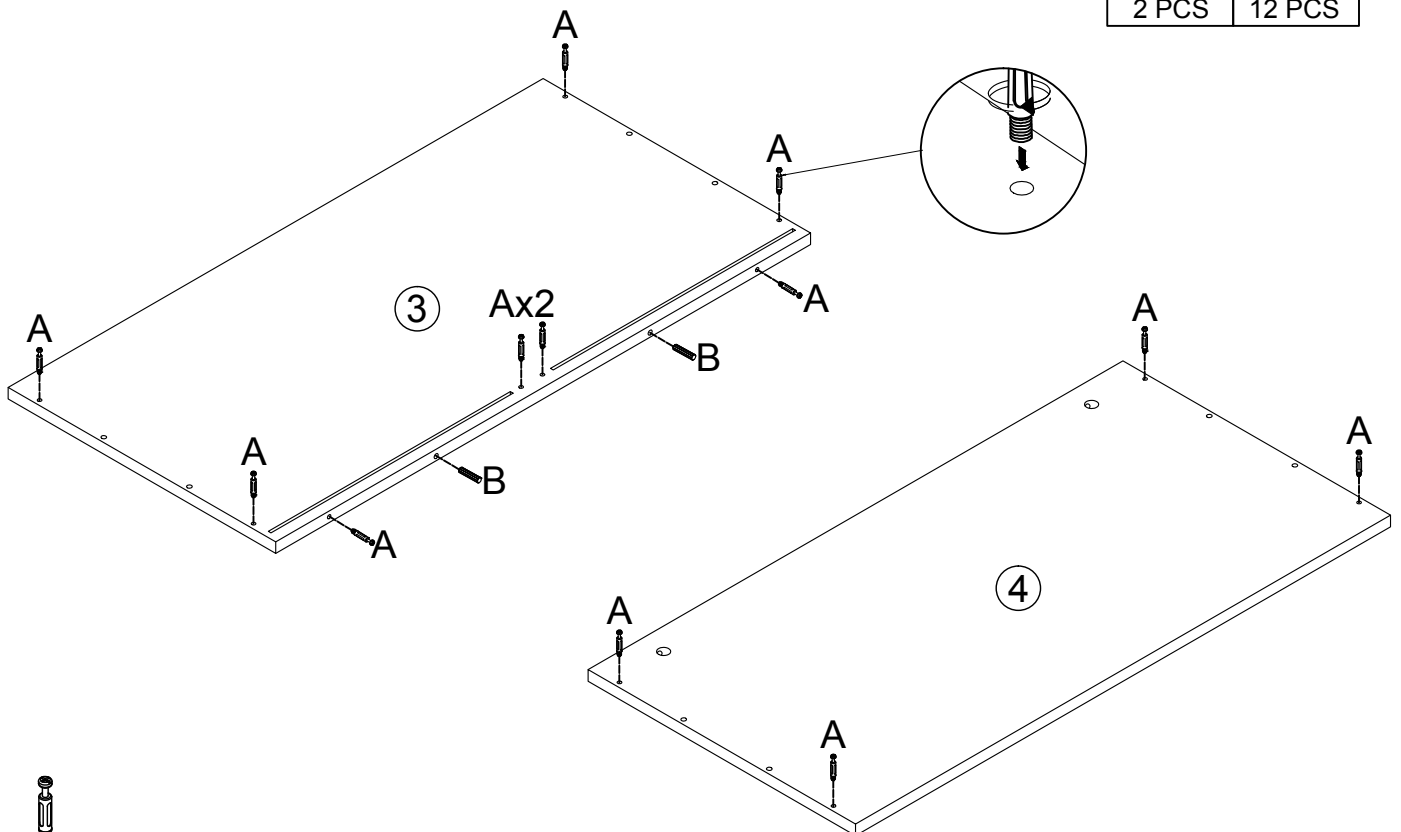
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B

6X35MM
3 PCS



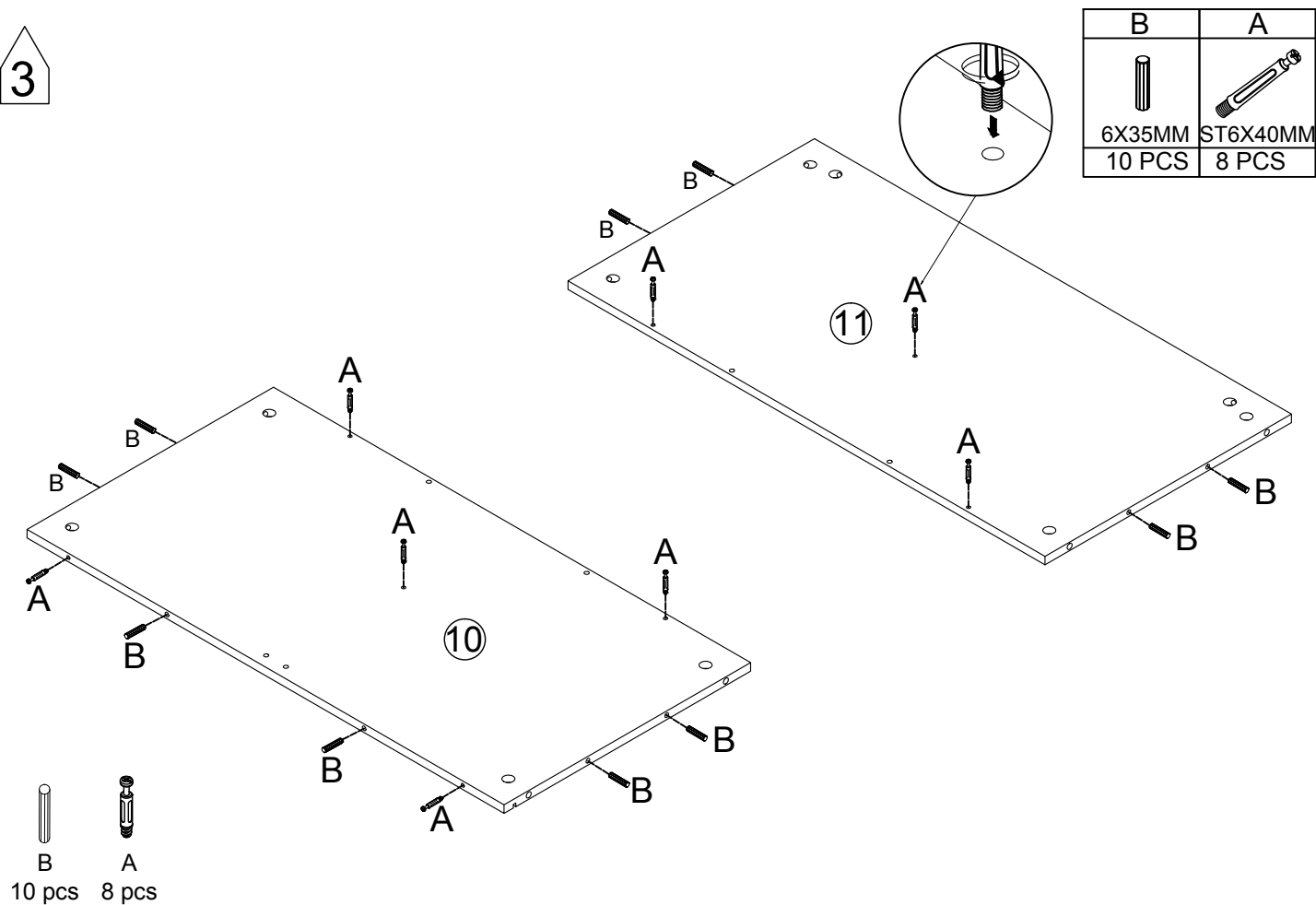
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B	A
	
6X35MM	ST6X40MM
2 PCS	12 PCS

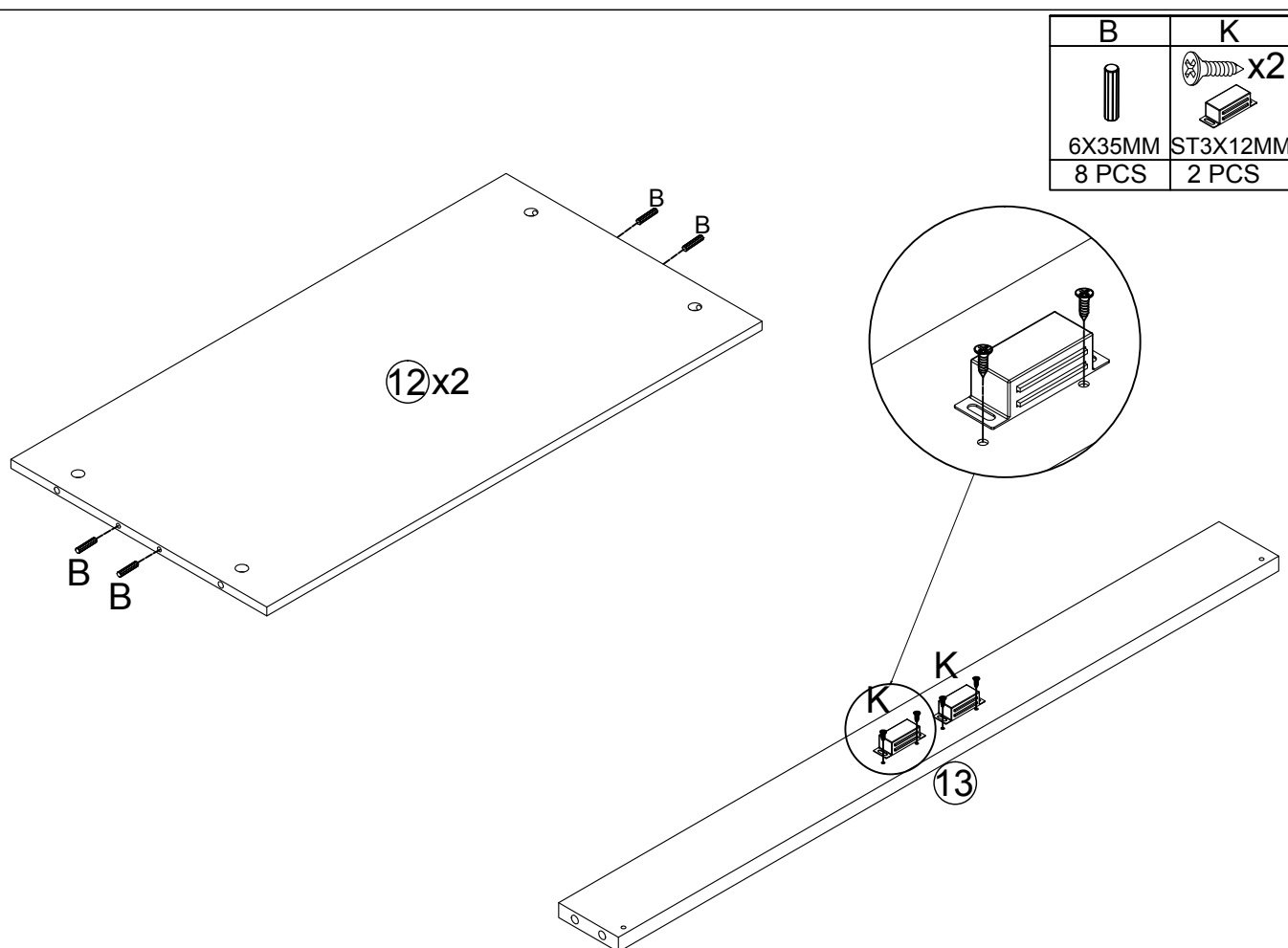


 B  
 A  
 2 pcs 12 pcs

3

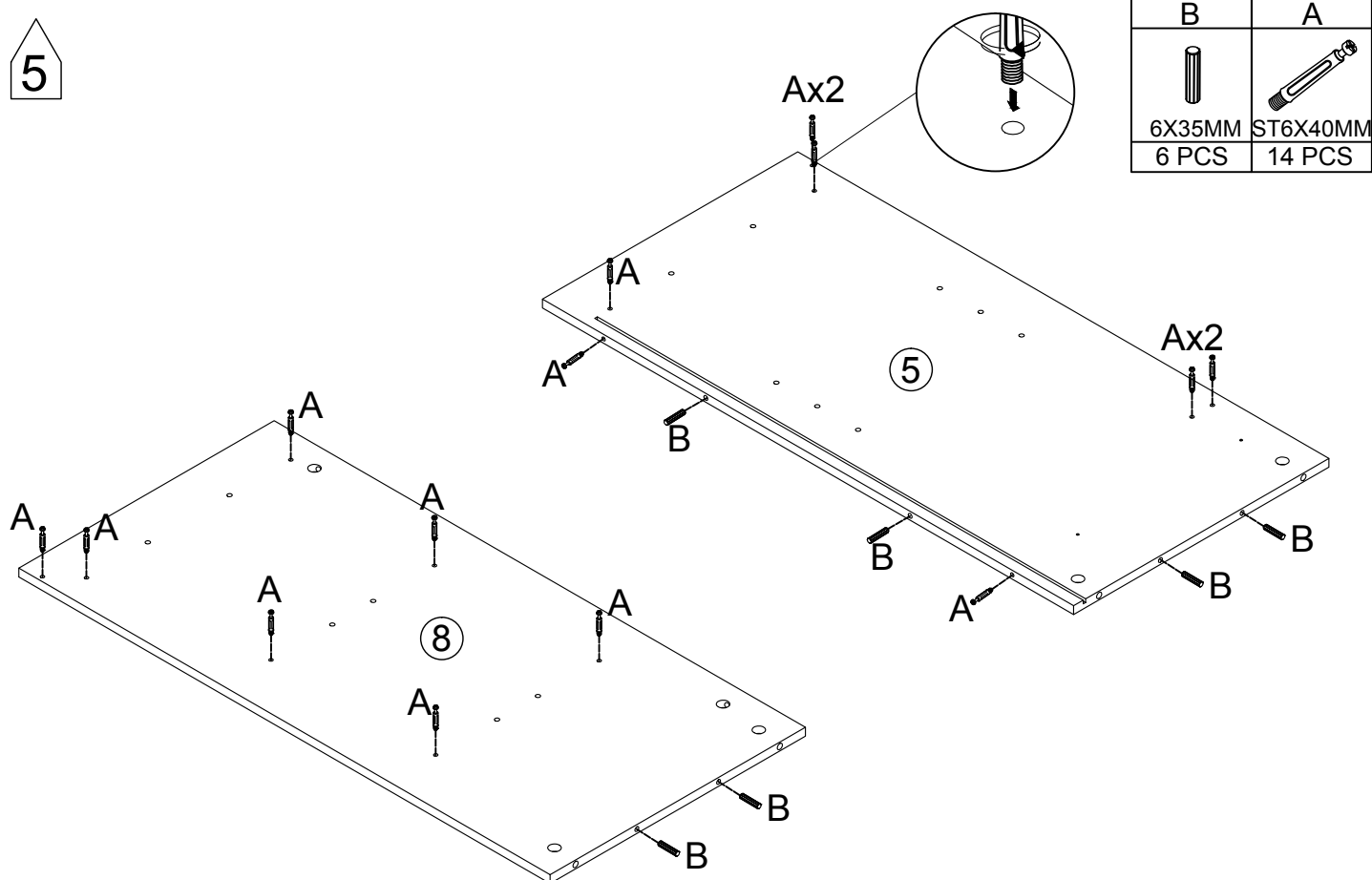


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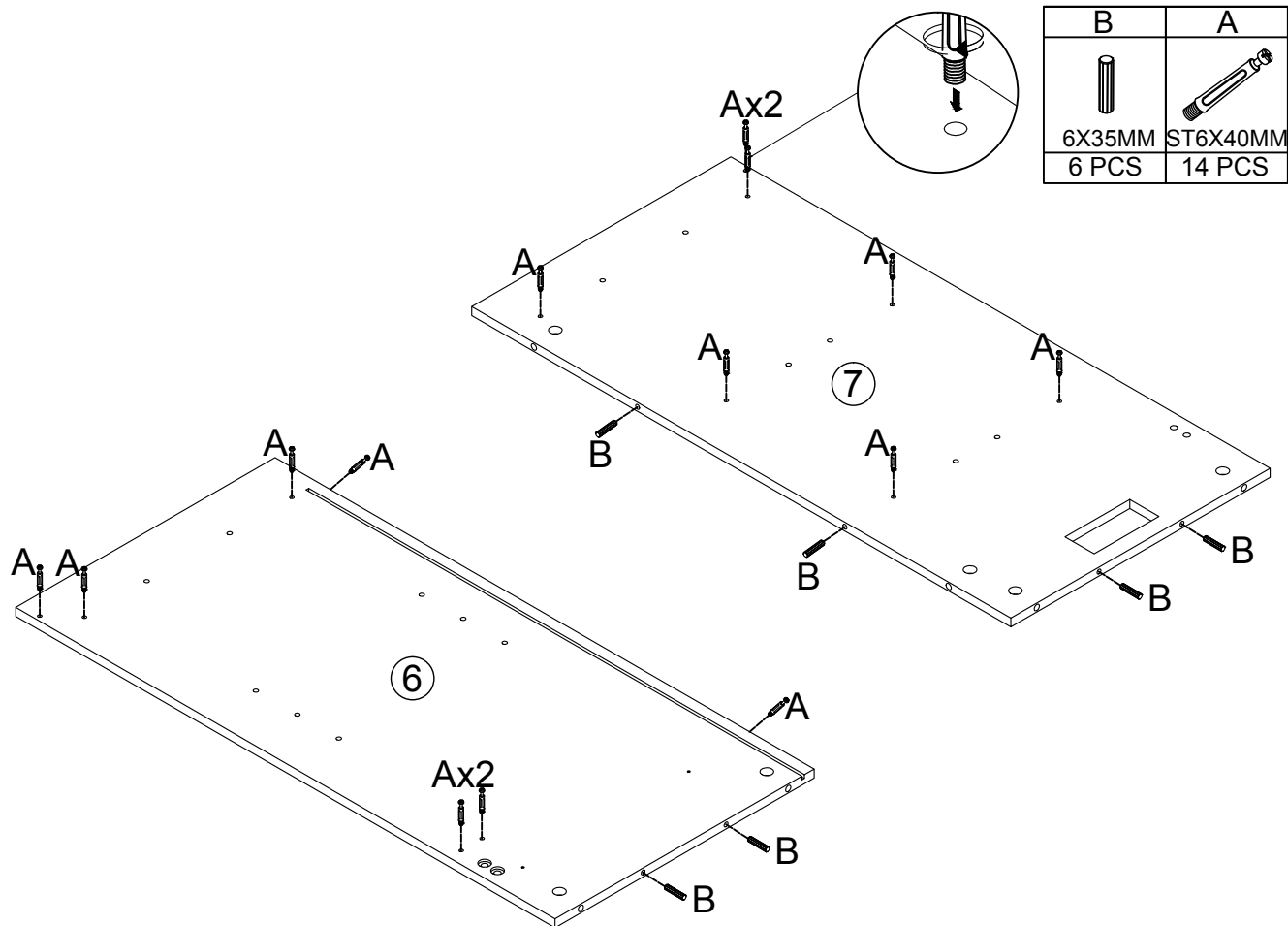






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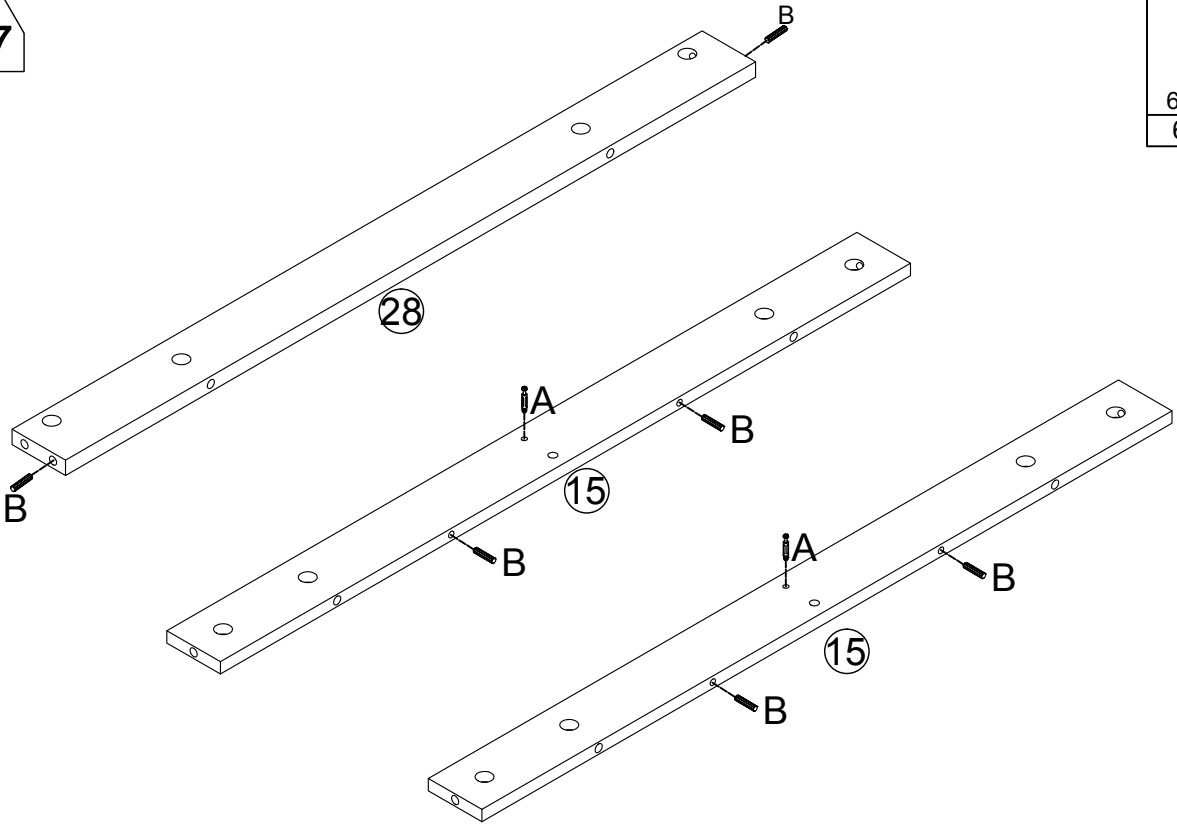


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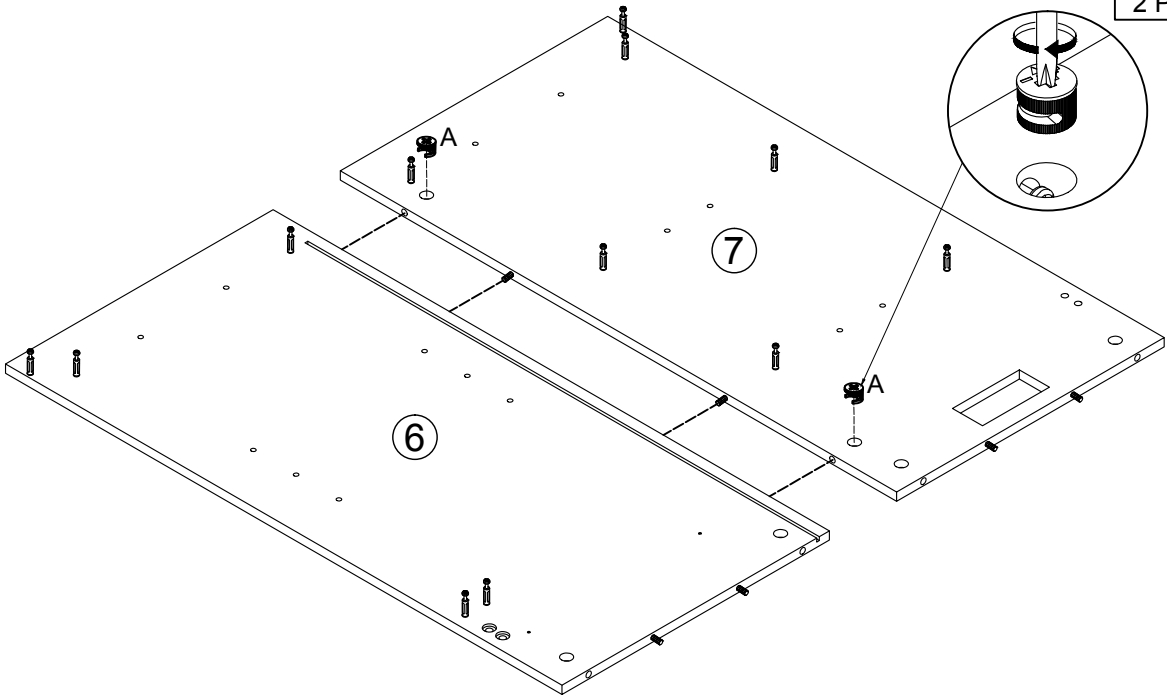
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B	A
	
6X35MM	ST6X40MM
6 PCS	2 PCS

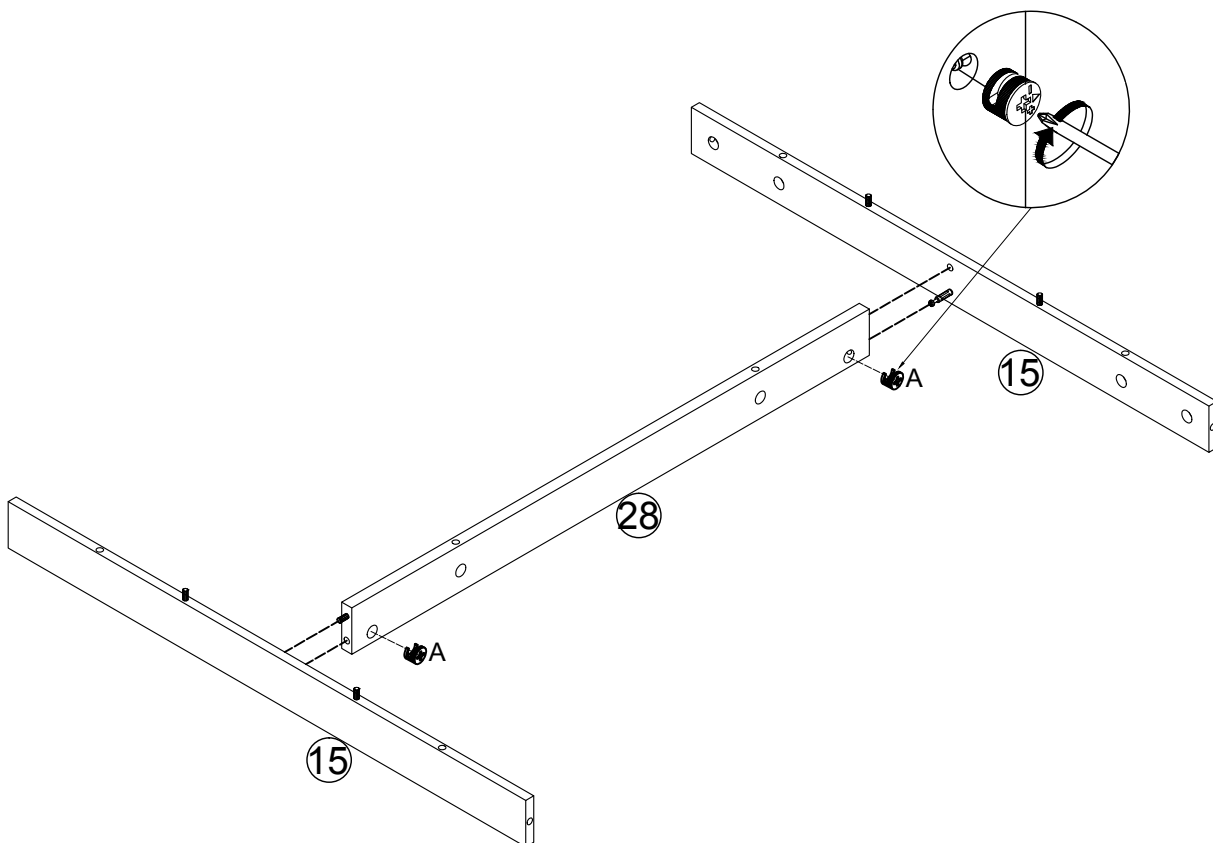



8

A

↓9
2 PCS

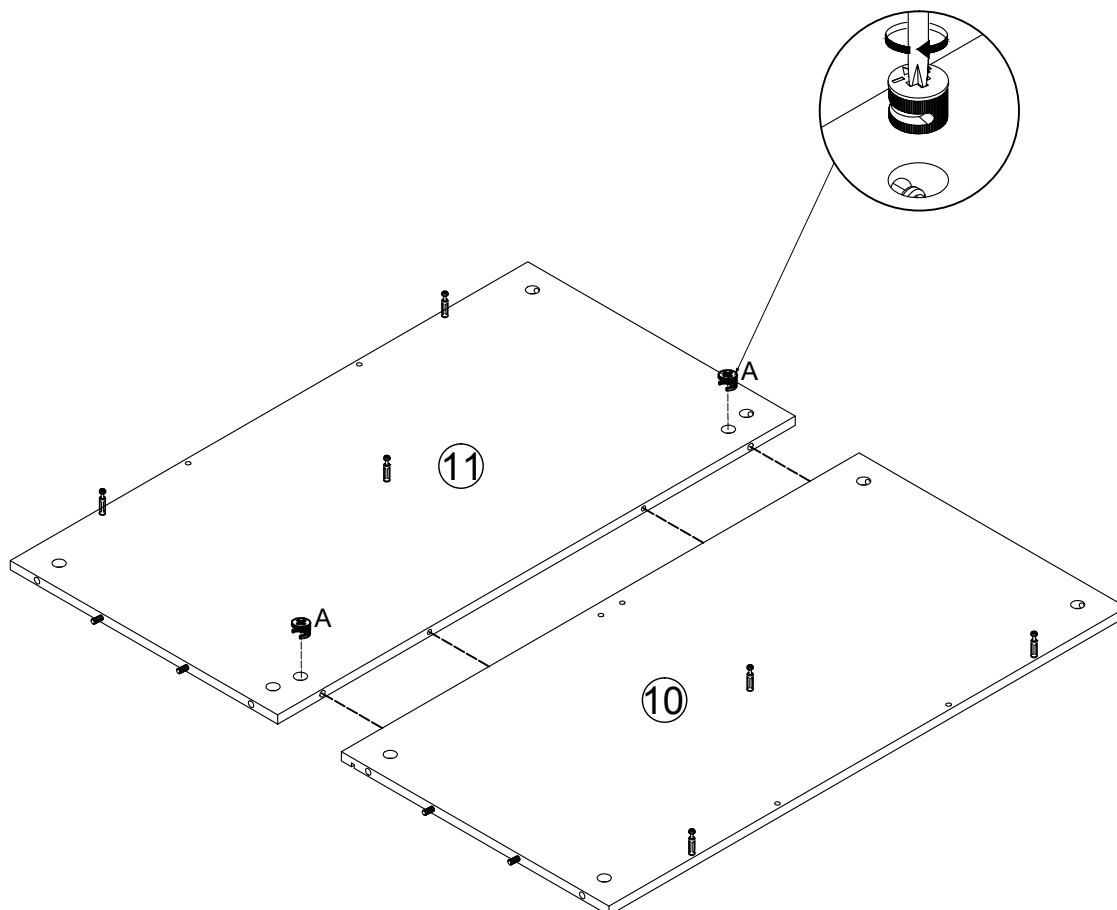



9



A  
  
 ↓ 9  
 2 PCS

10

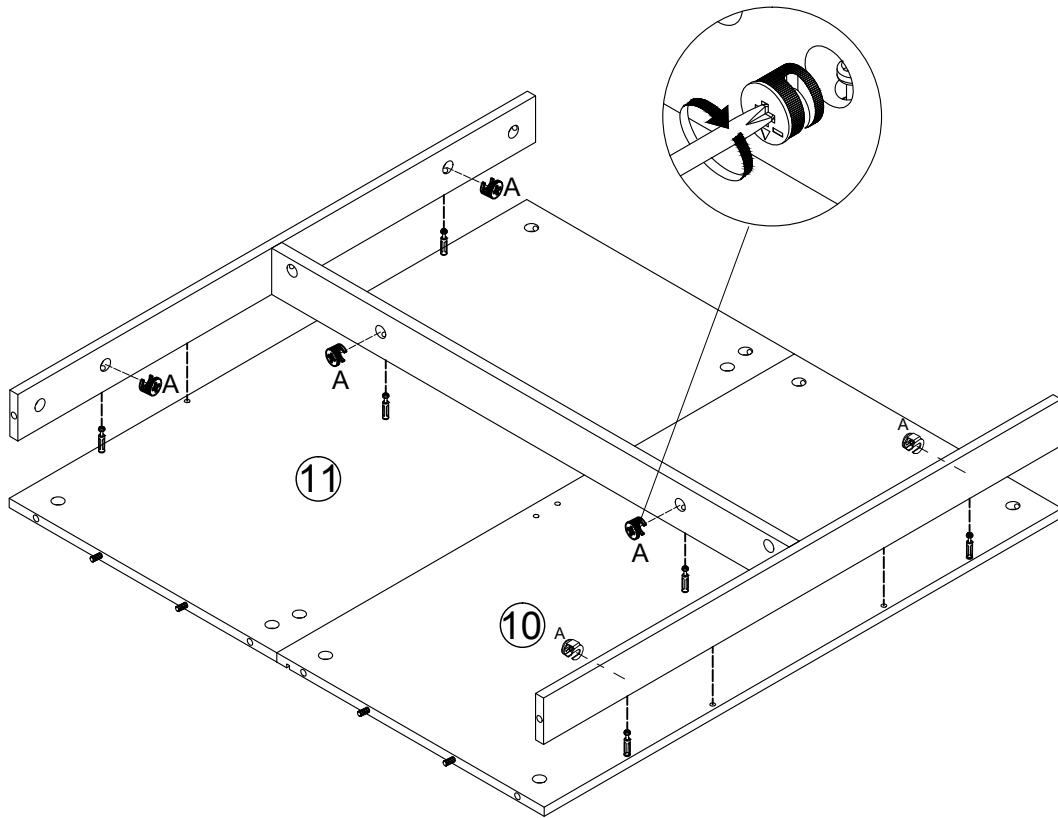



A  
  
 ↓ 9  
 2 PCS



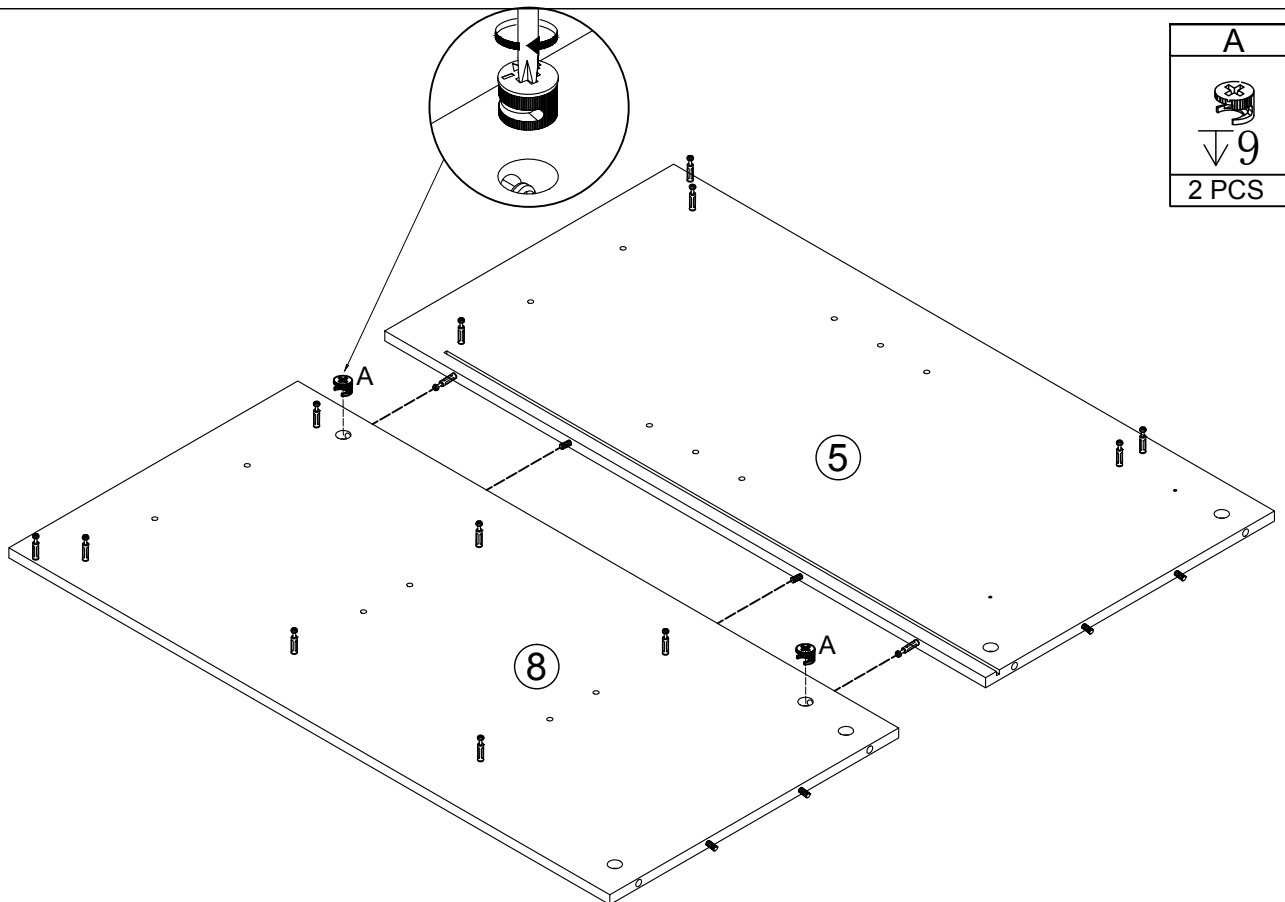
A  
 2 pcs


11



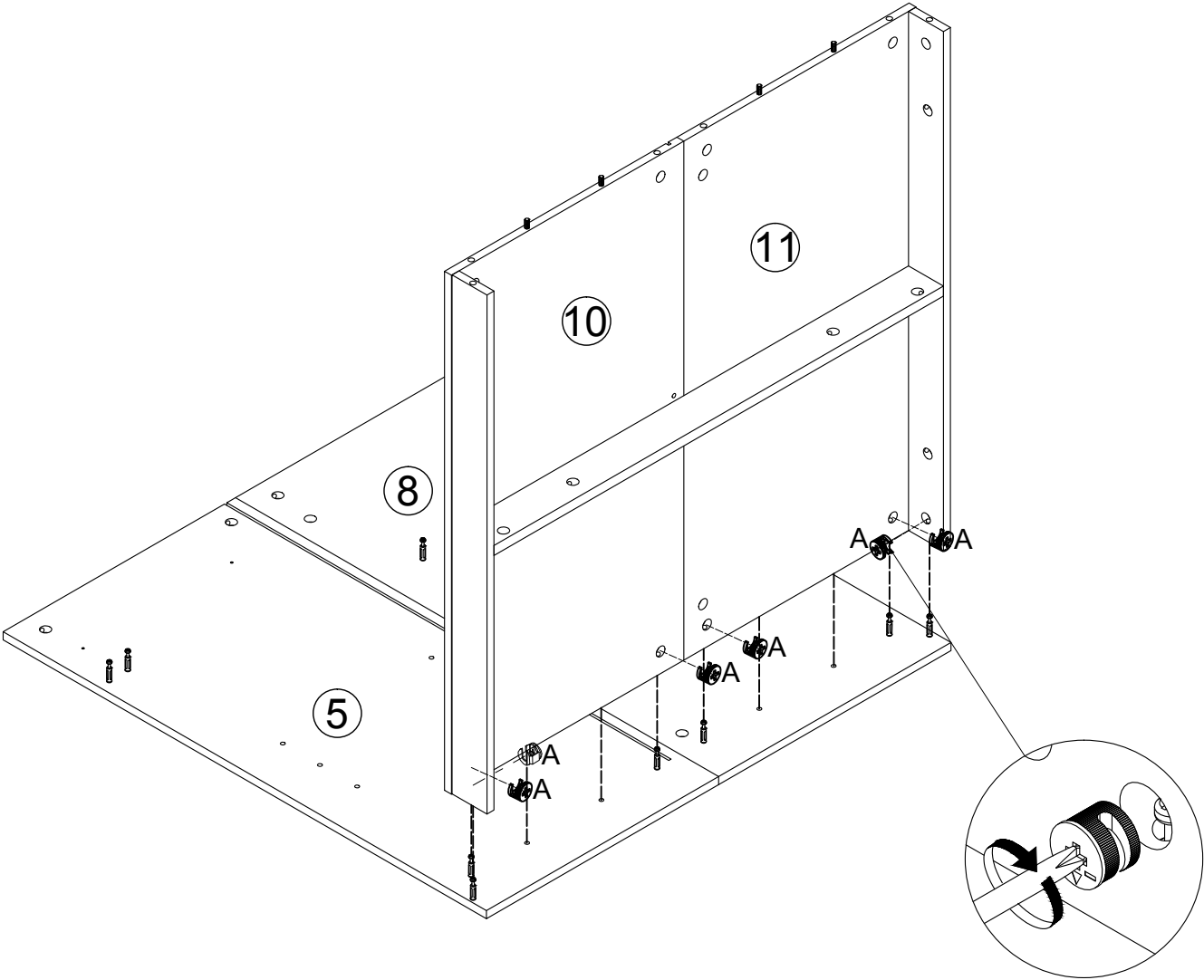
A

9
6 PCS


12



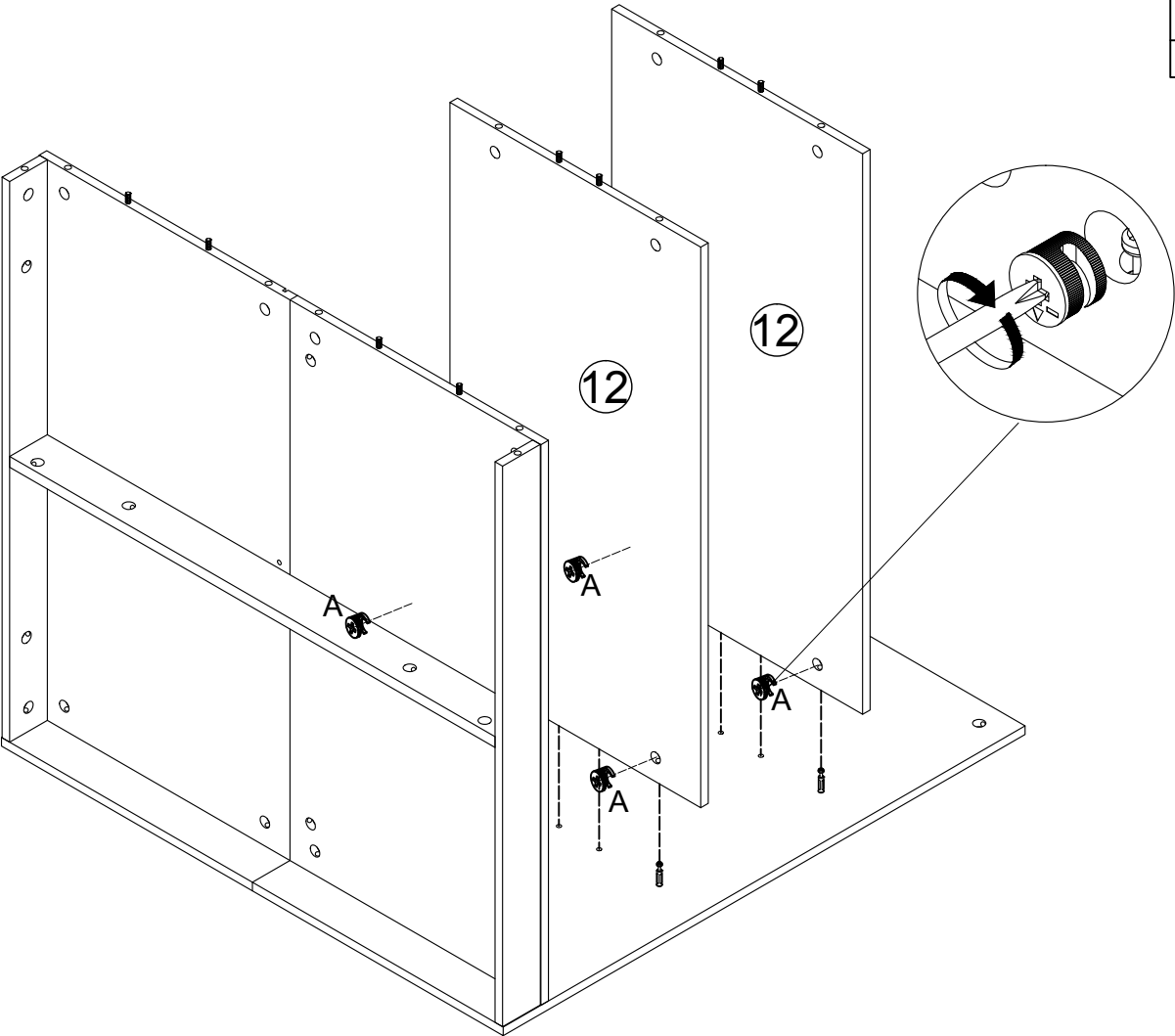
A

9
2 PCS


13



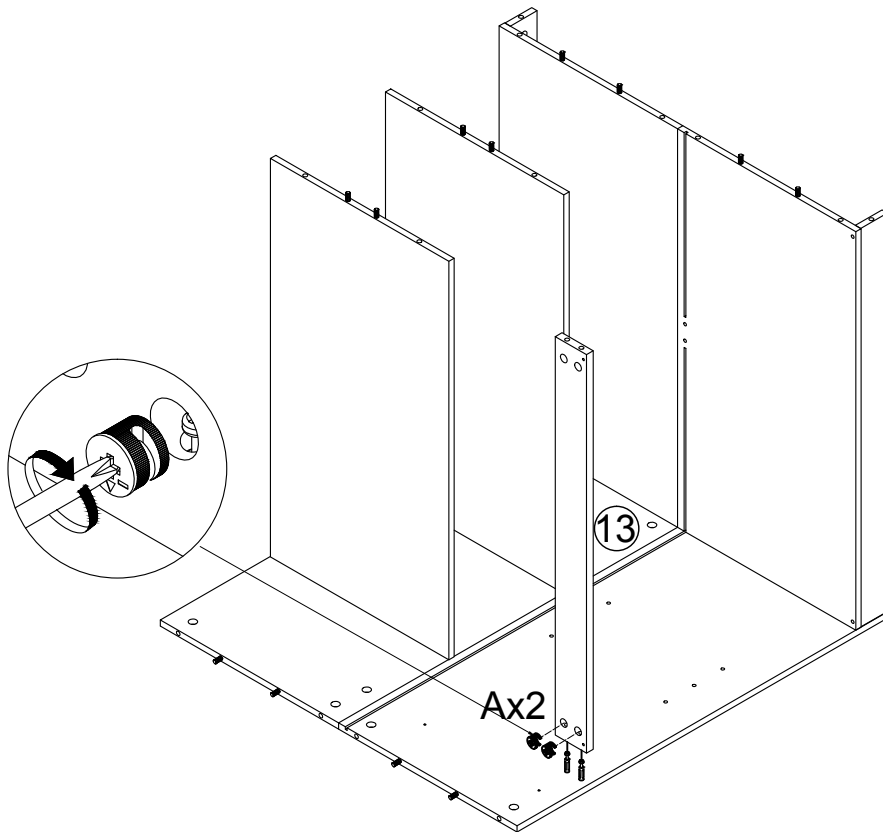
A
 9
6 PCS


14



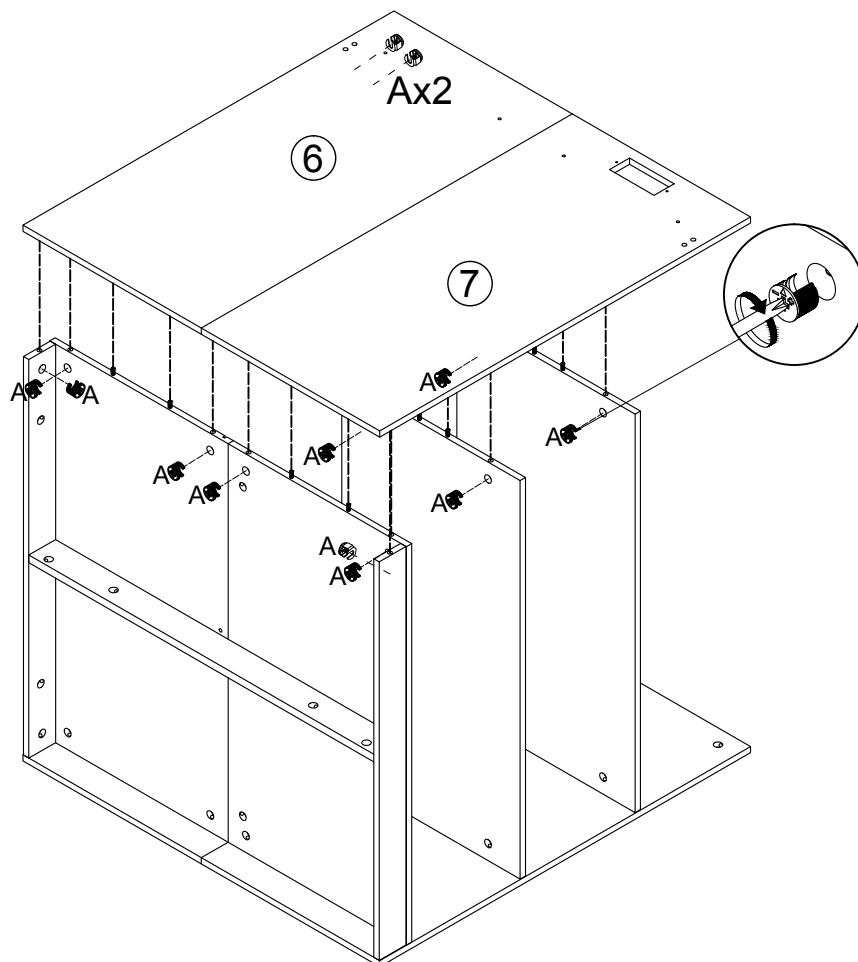
A
 9
4 PCS


15



A
 9
2 PCS

16

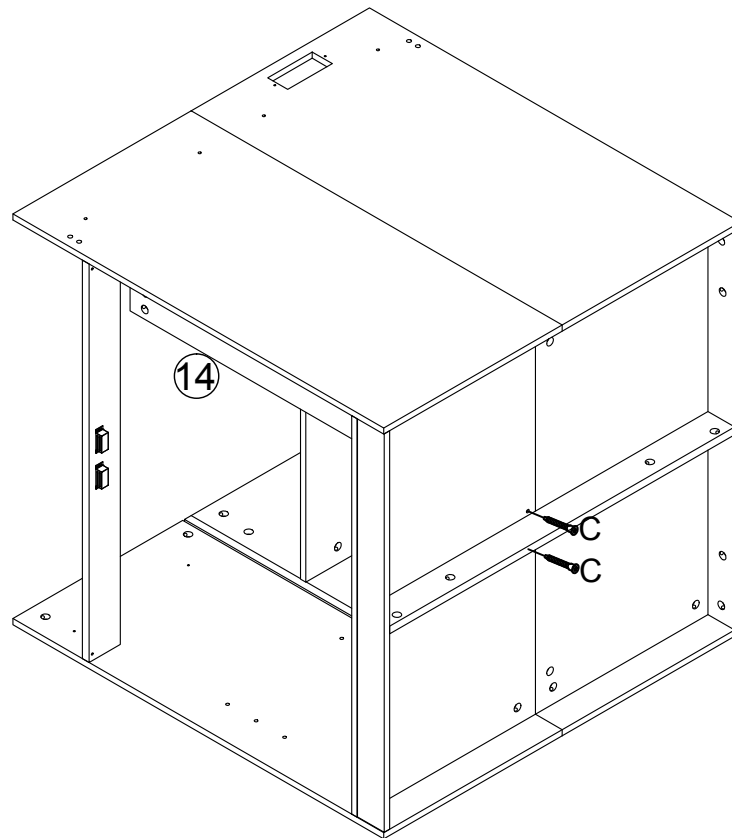


A
 9
12 PCS

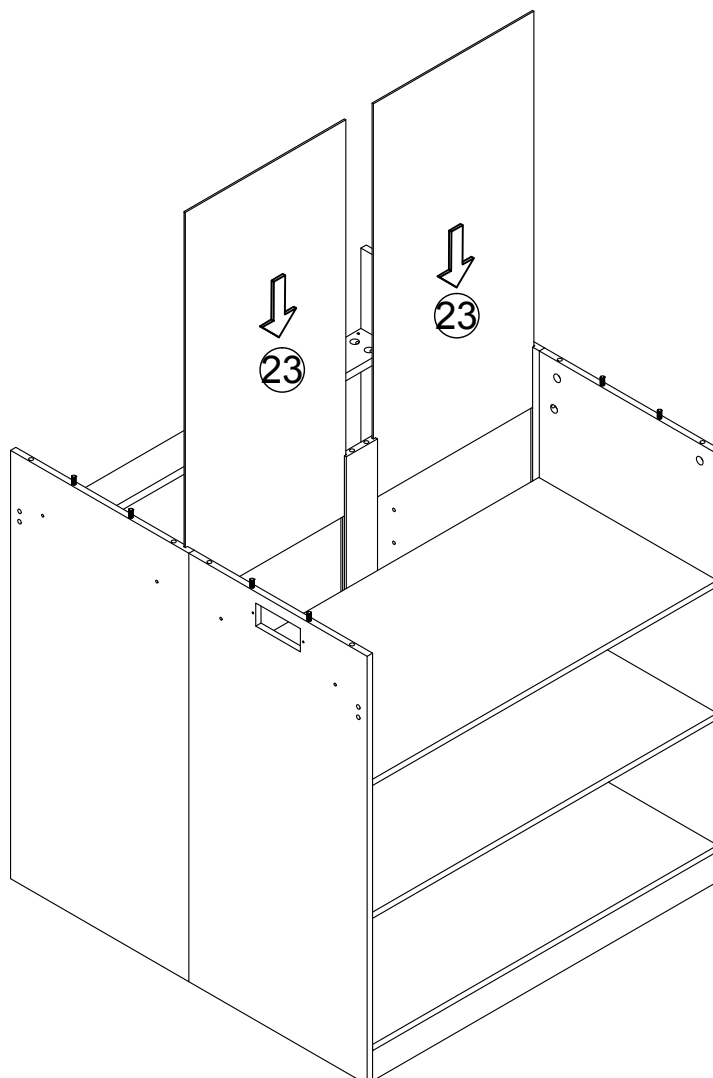
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C

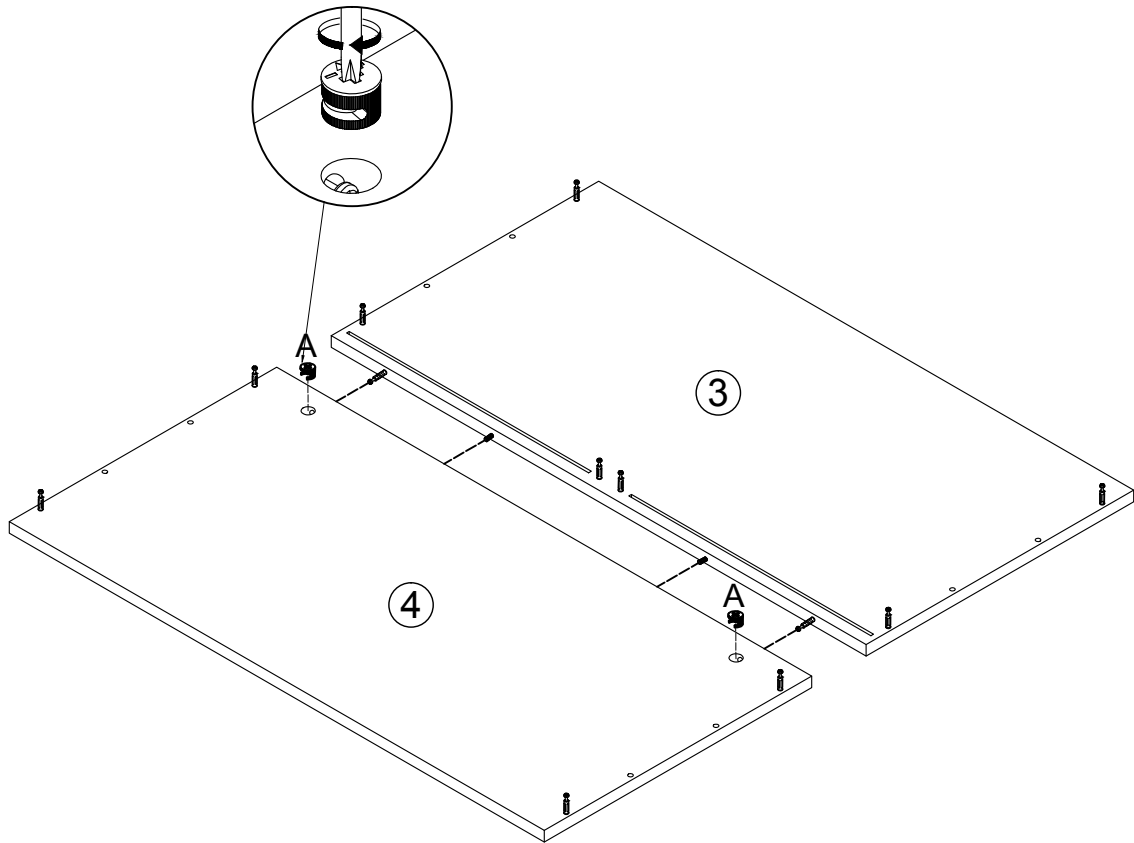
ST5X40MM
2 PCS



18

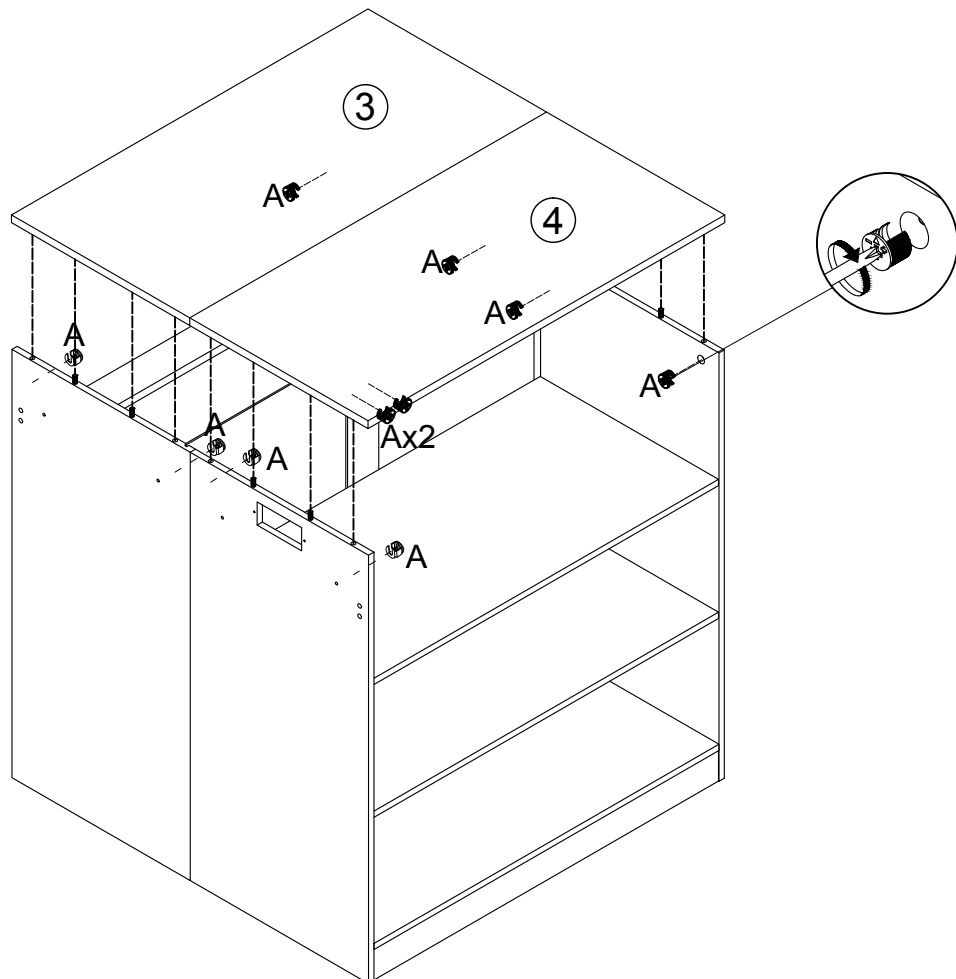


19



A  
  
 9  
 2 PCS

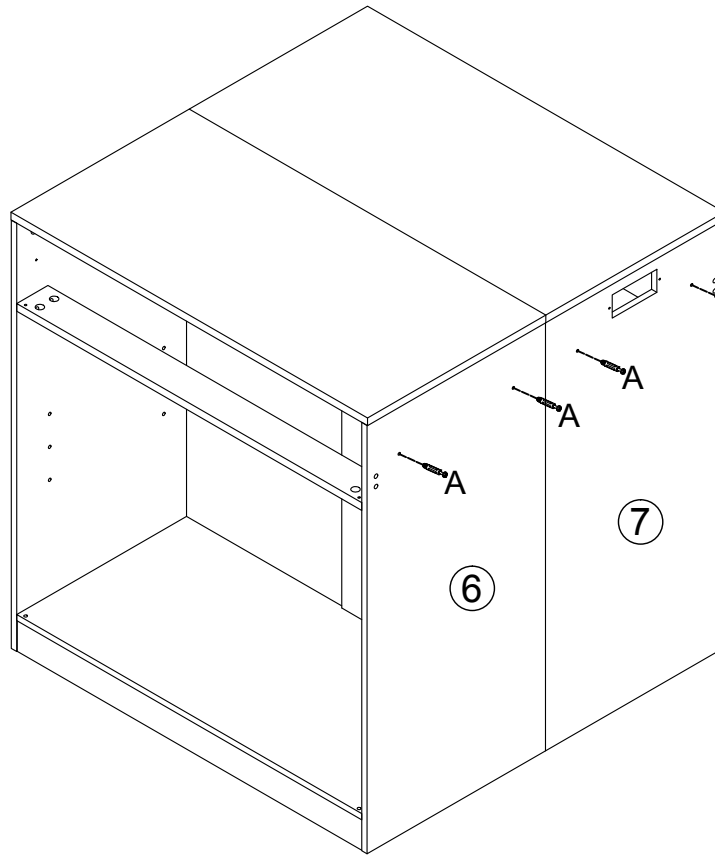
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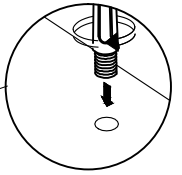
A  
  
 9  
 10 PCS



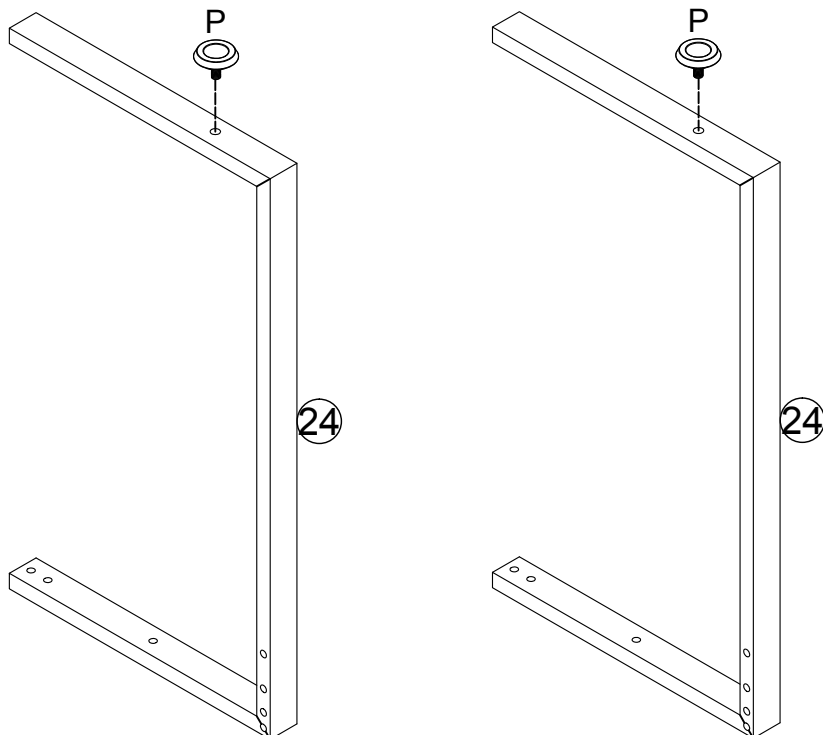
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A

ST6X40MM
4 PCS

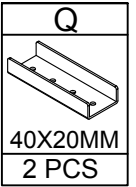
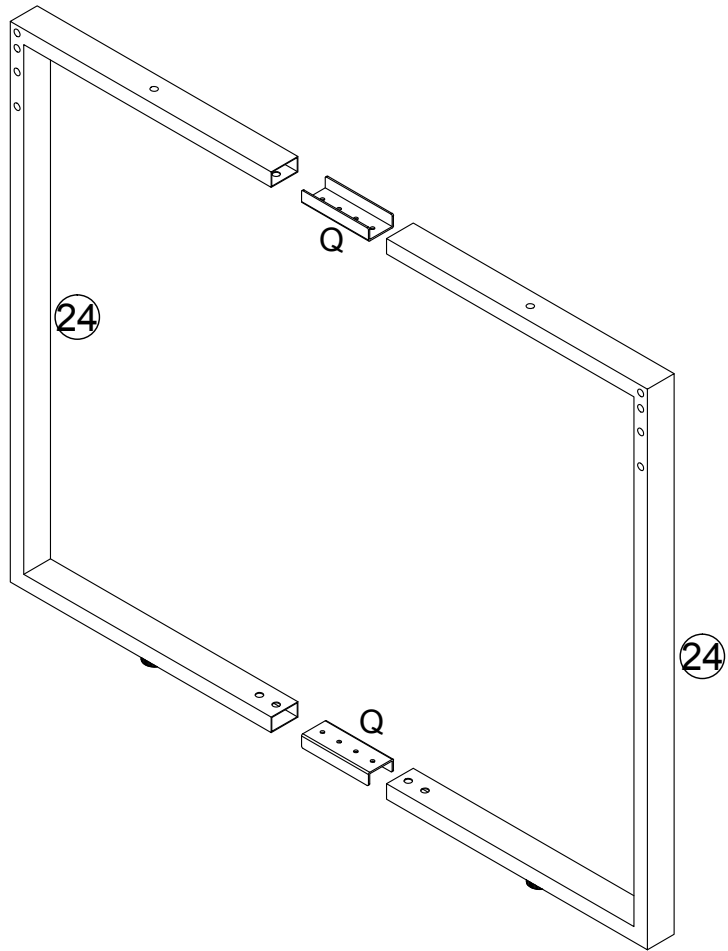


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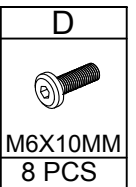
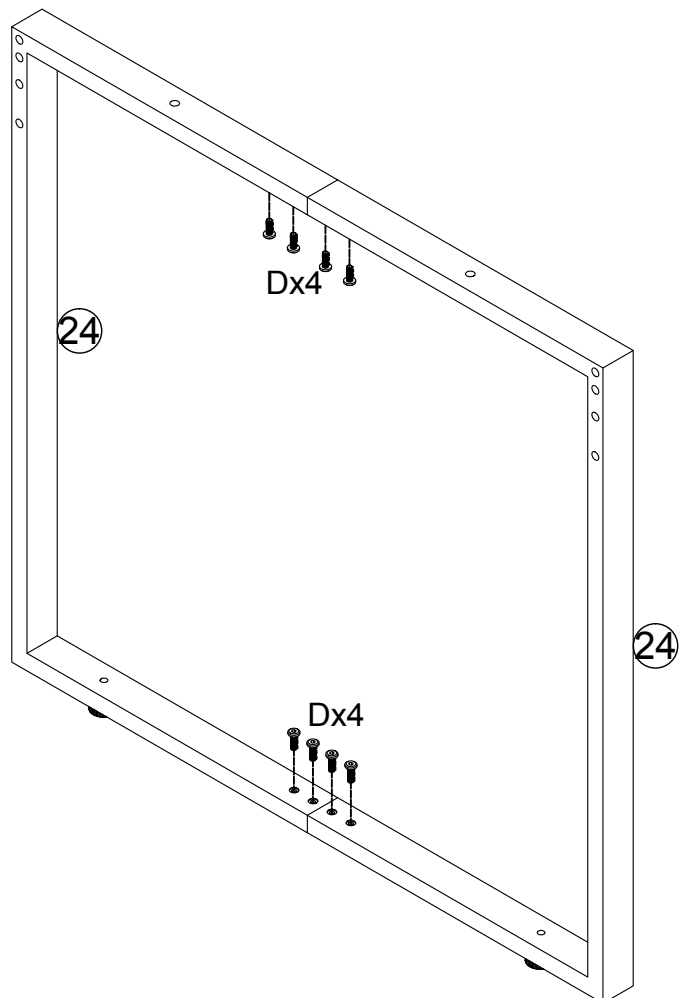


P

M8
2 PCS

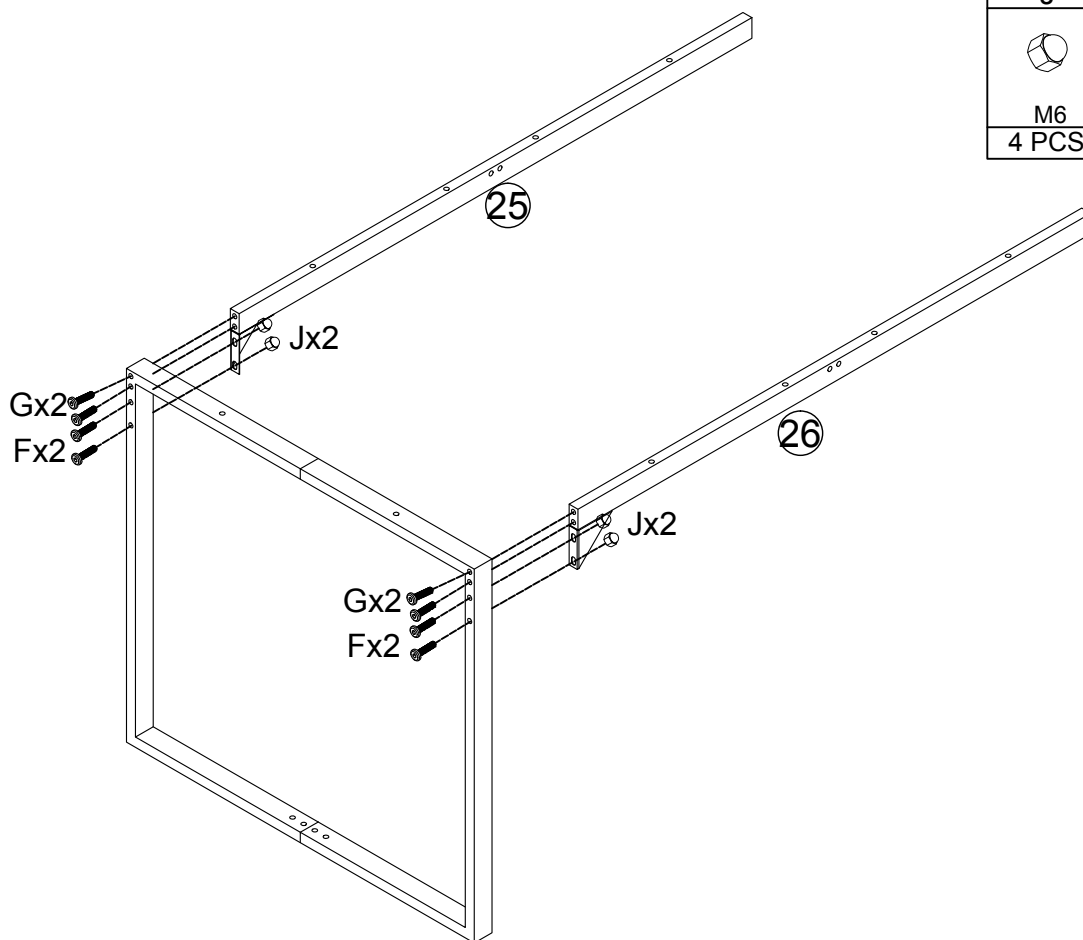
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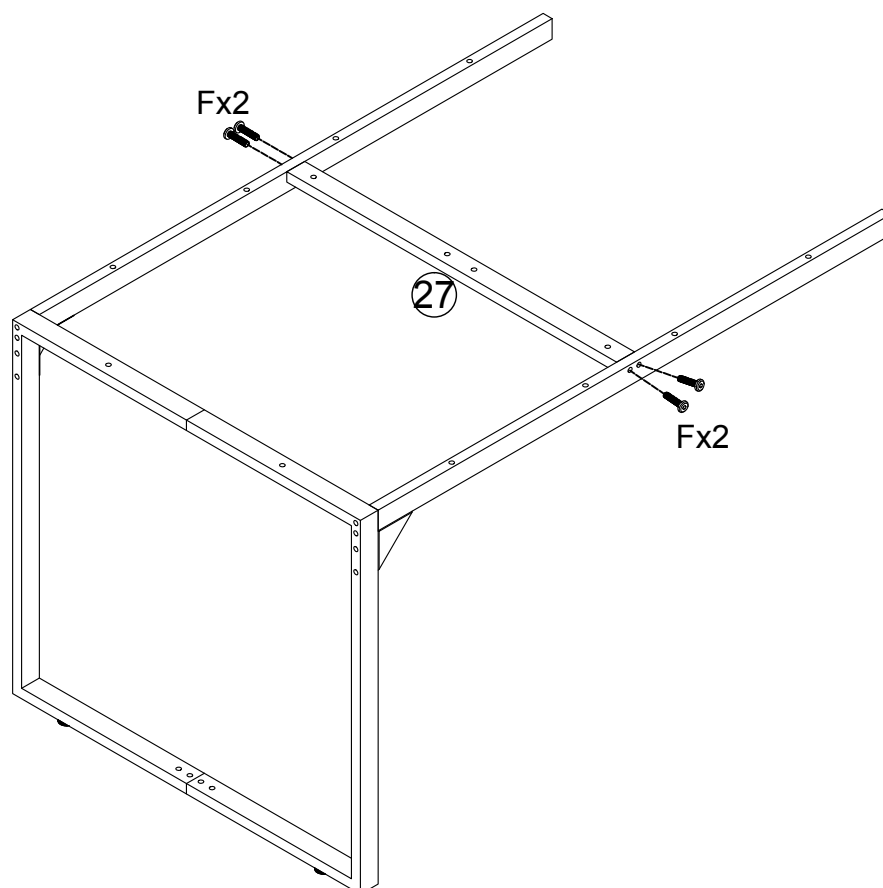


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J	G	F
		
M6	M6X60MM	M6X50MM
4 PCS	4 PCS	4 PCS

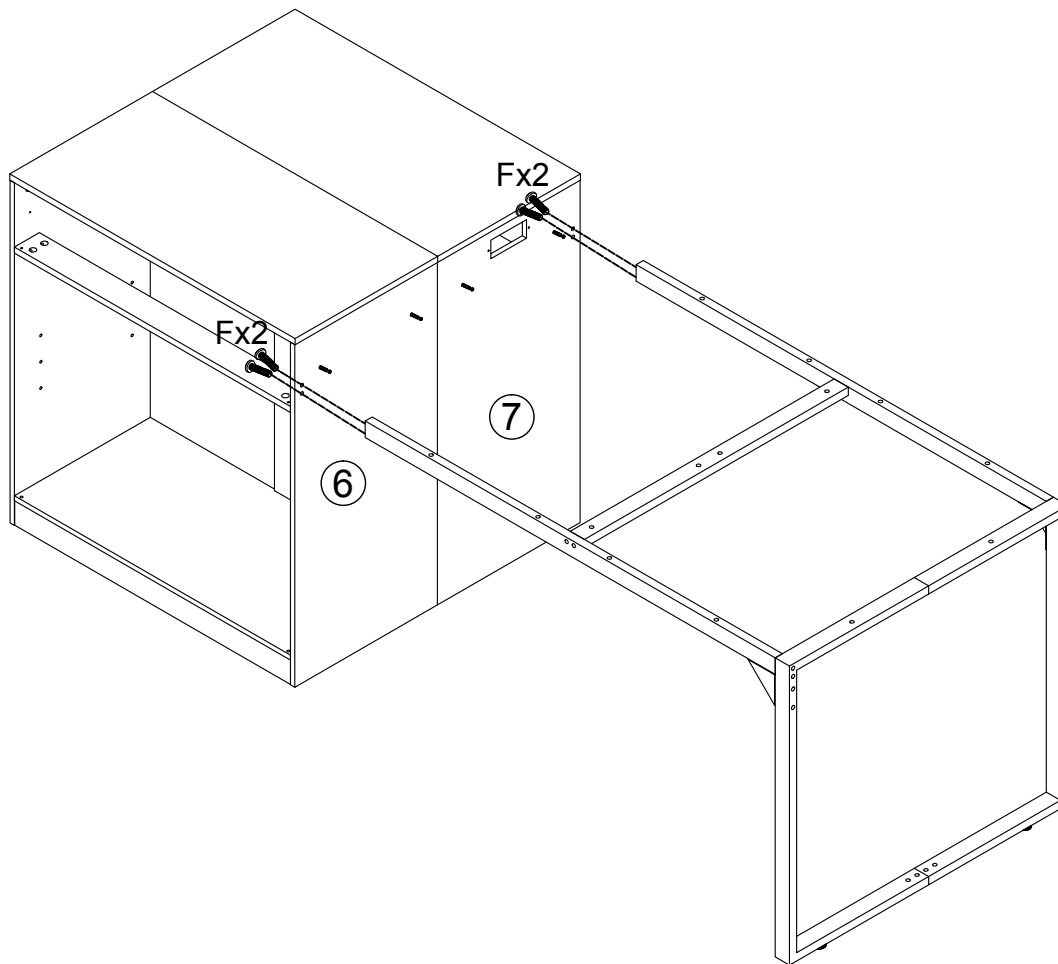
26




F

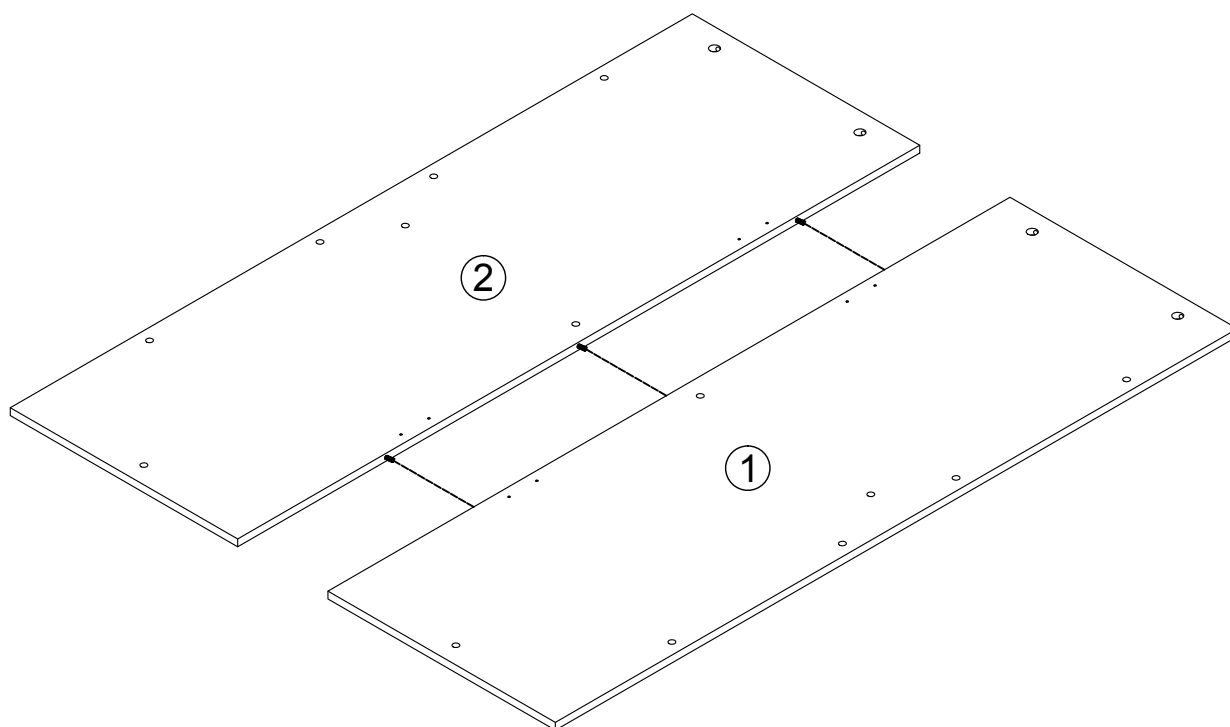
M6X50MM
4 PCS

27


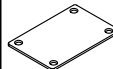


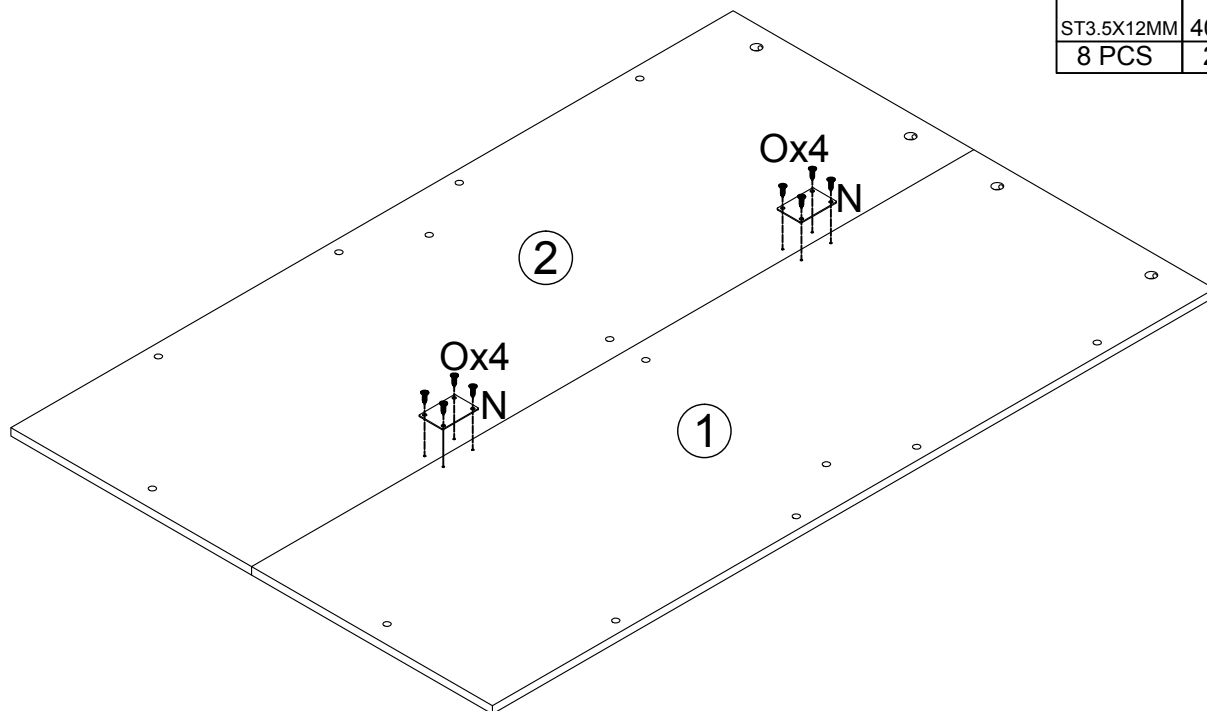
F

M6X50MM
4 PCS

28




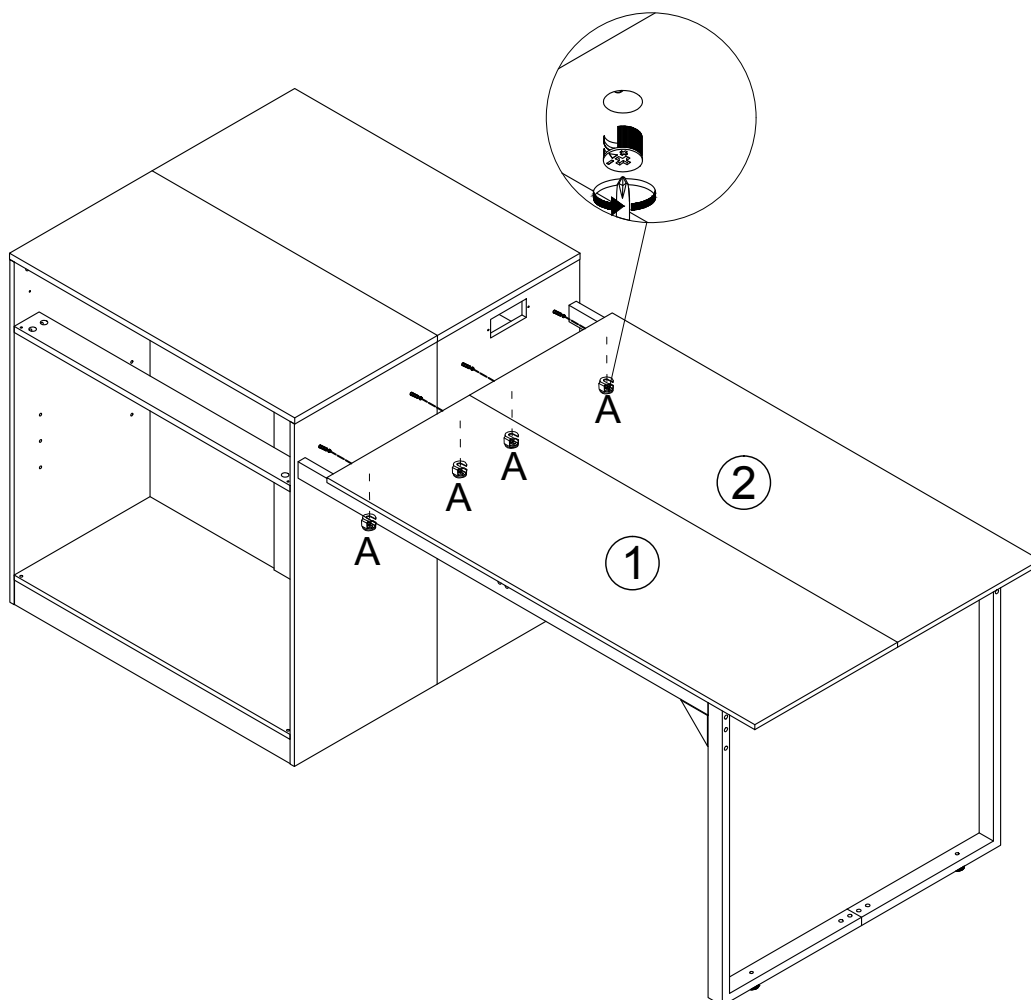
29

O	N
	
ST3.5X12MM	40X60MM
8 PCS	2 PCS

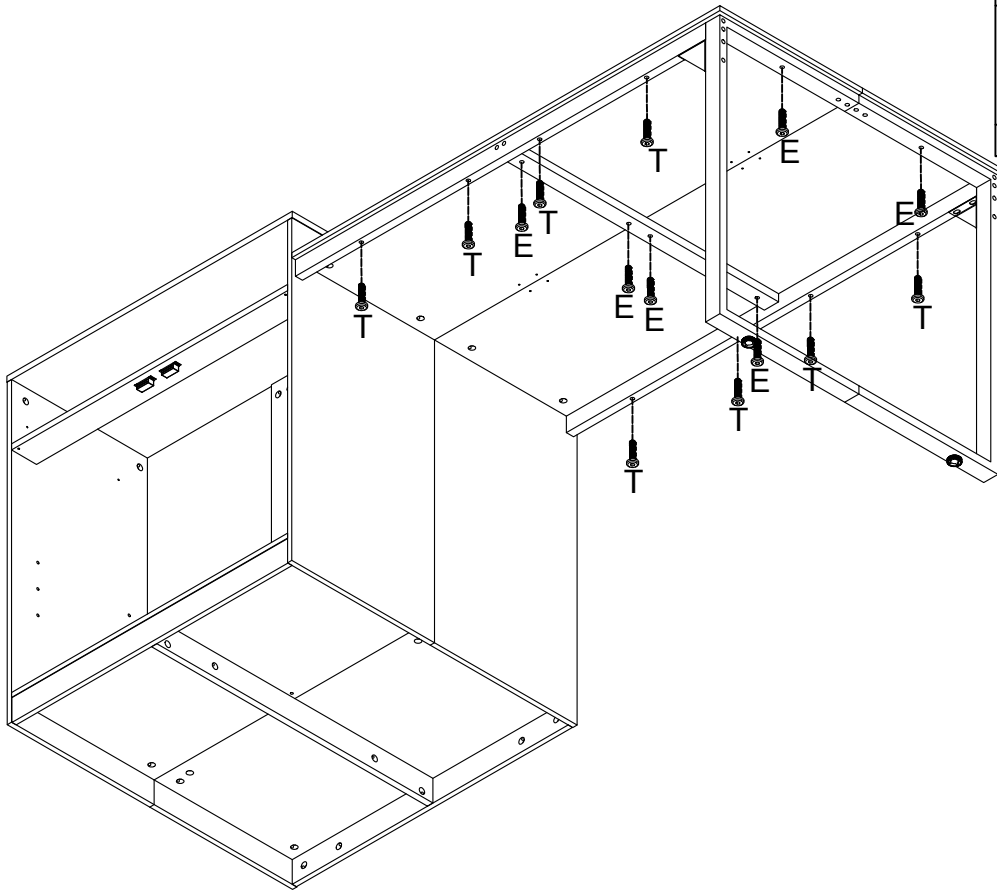


30

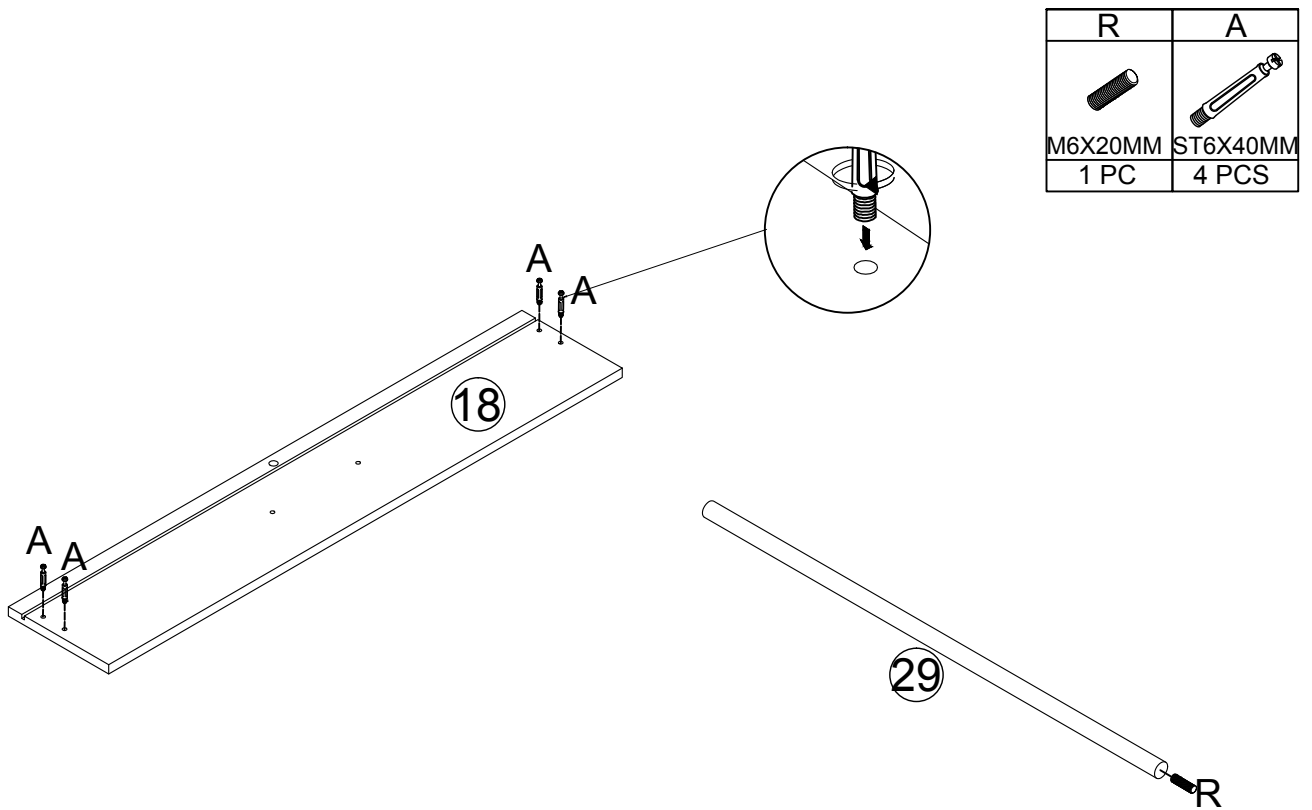
A

↓9
4 PCS




31

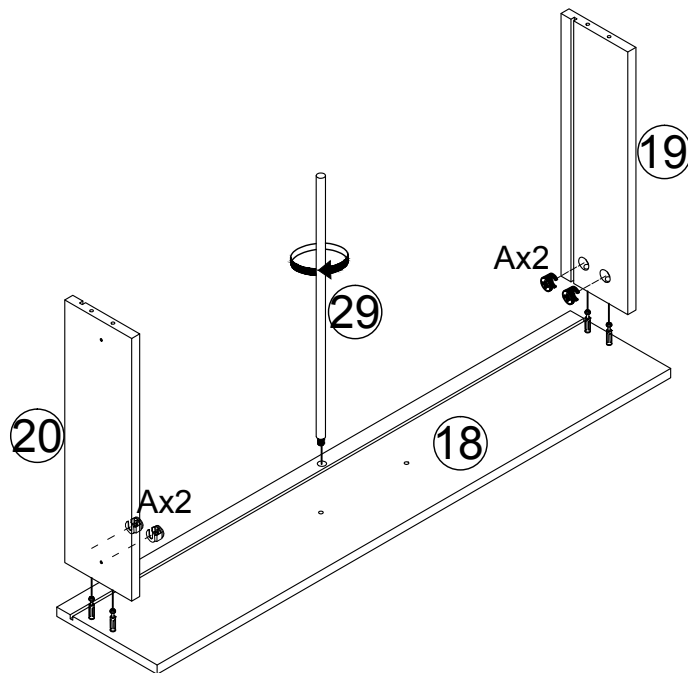


32

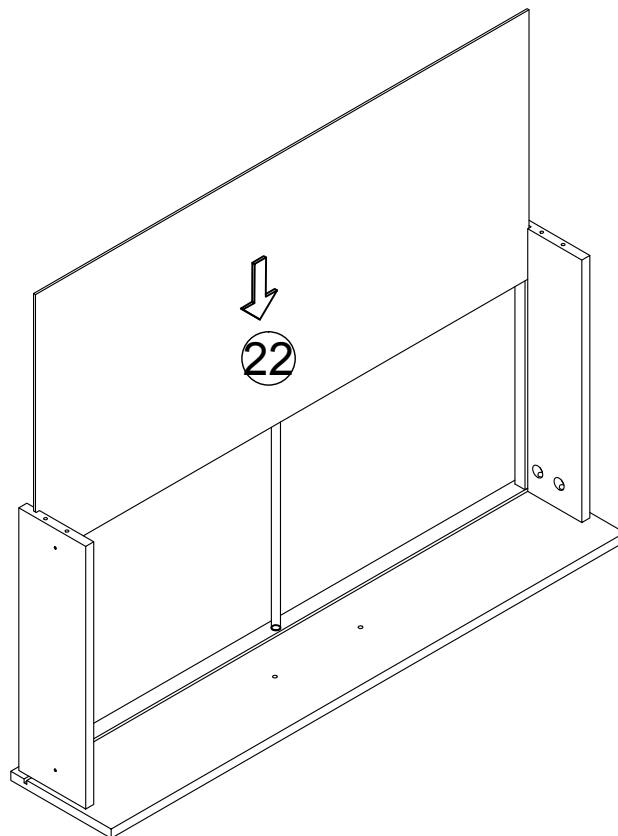


33

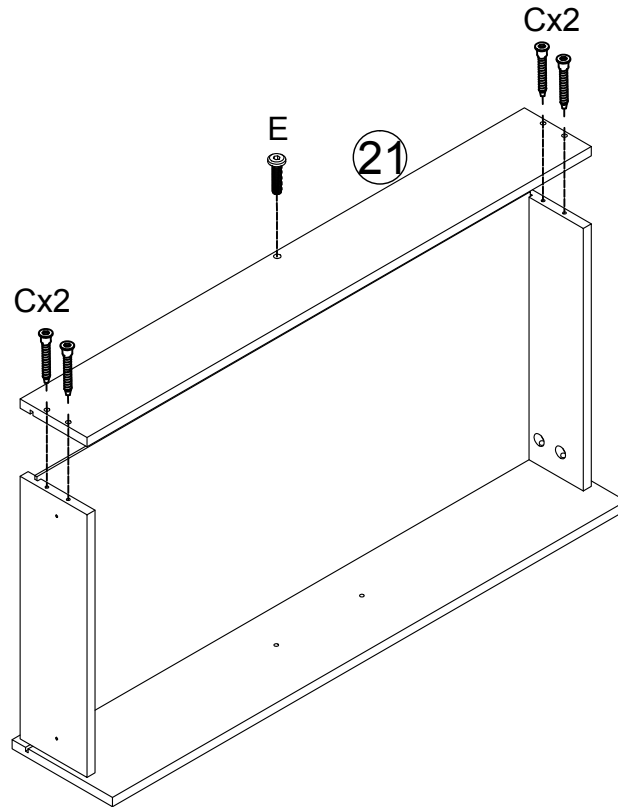
A
 9
4 PCS





34

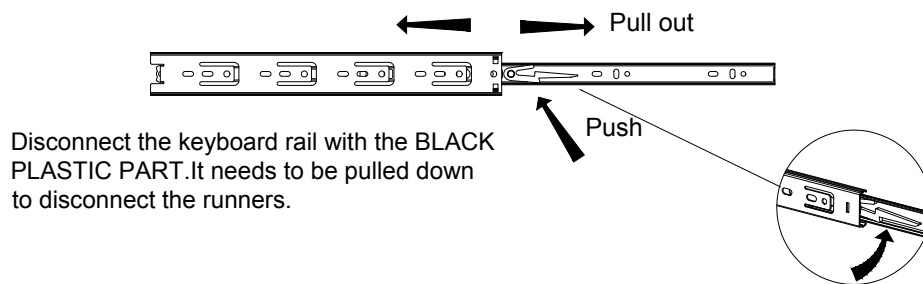


35





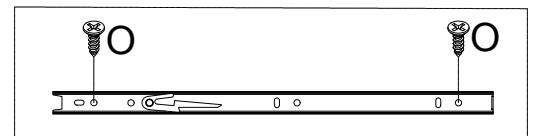
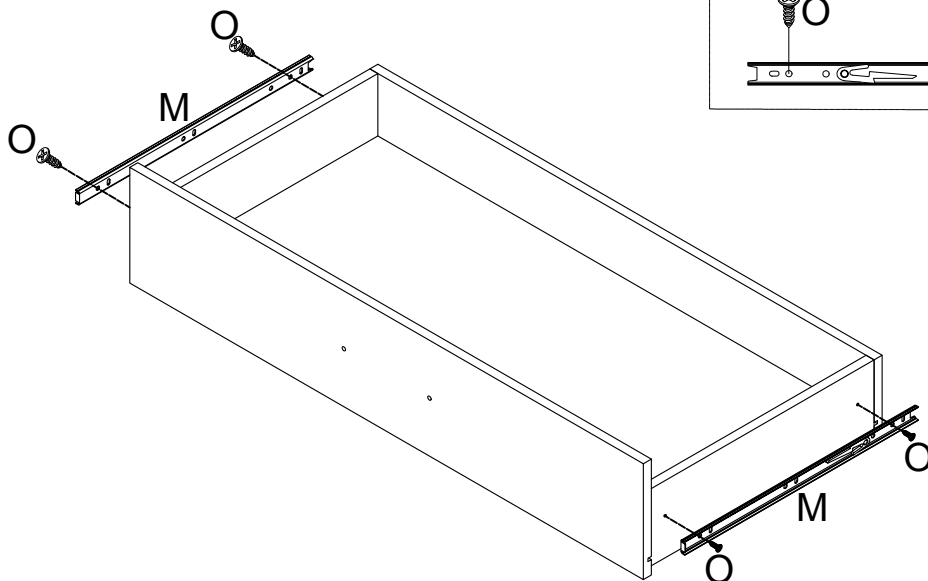
C	E
	
ST5X40MM 4 PCS	M6X25MM 1 PCS

36



Disconnect the keyboard rail with the BLACK PLASTIC PART. It needs to be pulled down to disconnect the runners.

O	M
	
ST3.5X12MM 4 PCS	14" 2 PCS

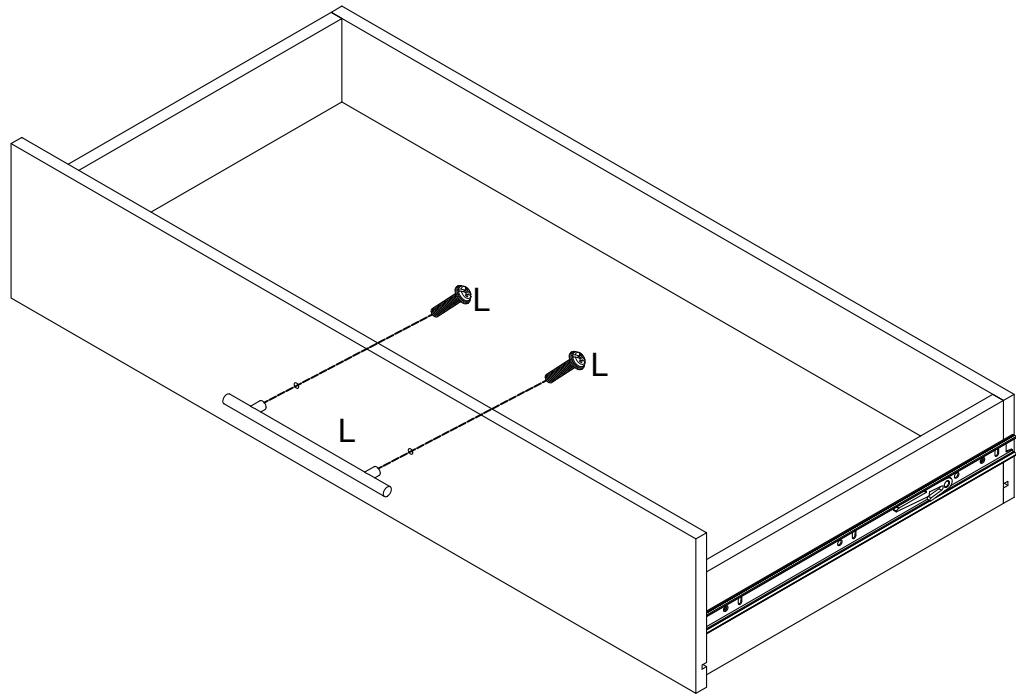






37

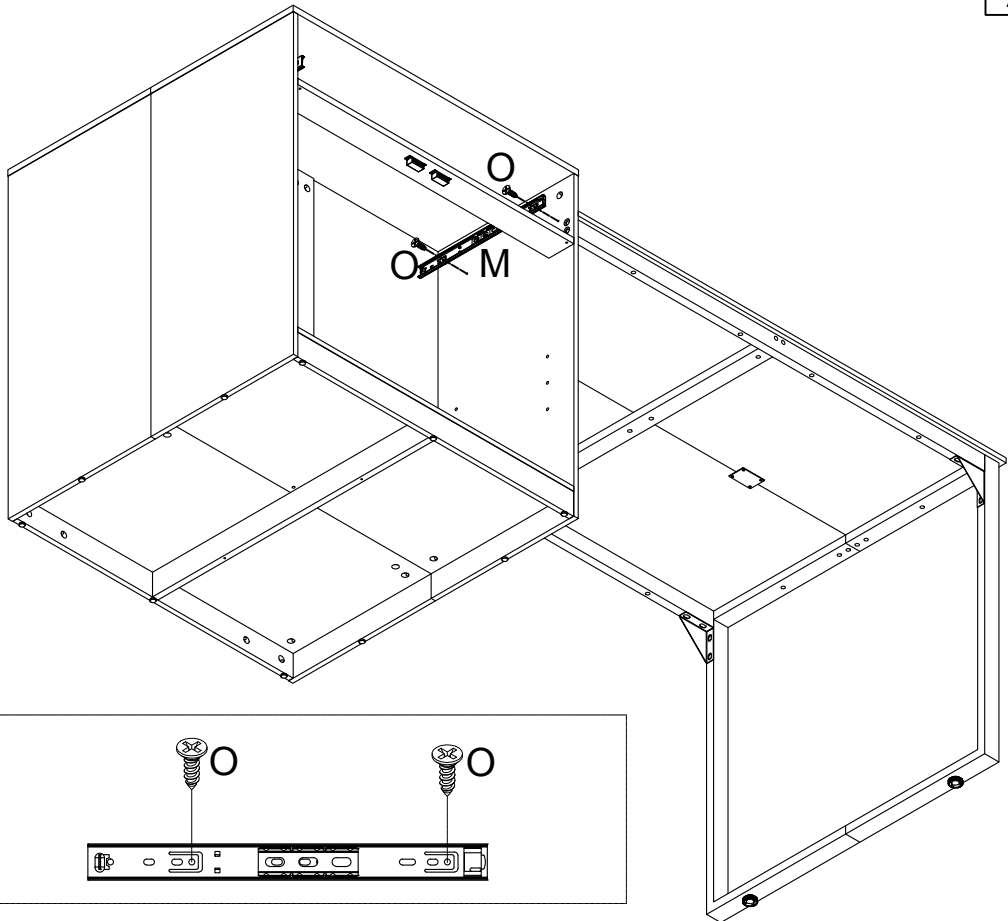
L

 x2
M4X16MM
1 PC

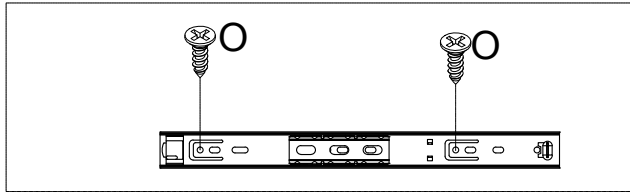


38

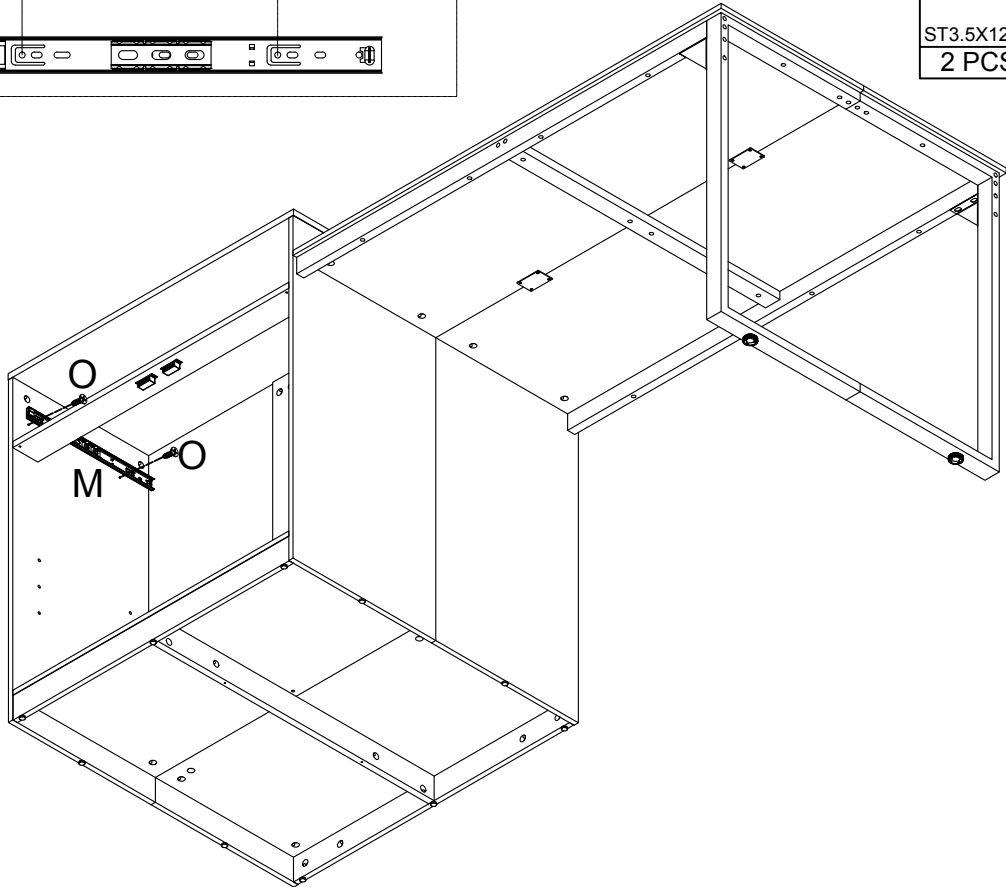
O	M
	
ST3.5X12MM	14"
2 PCS	1 PC



39

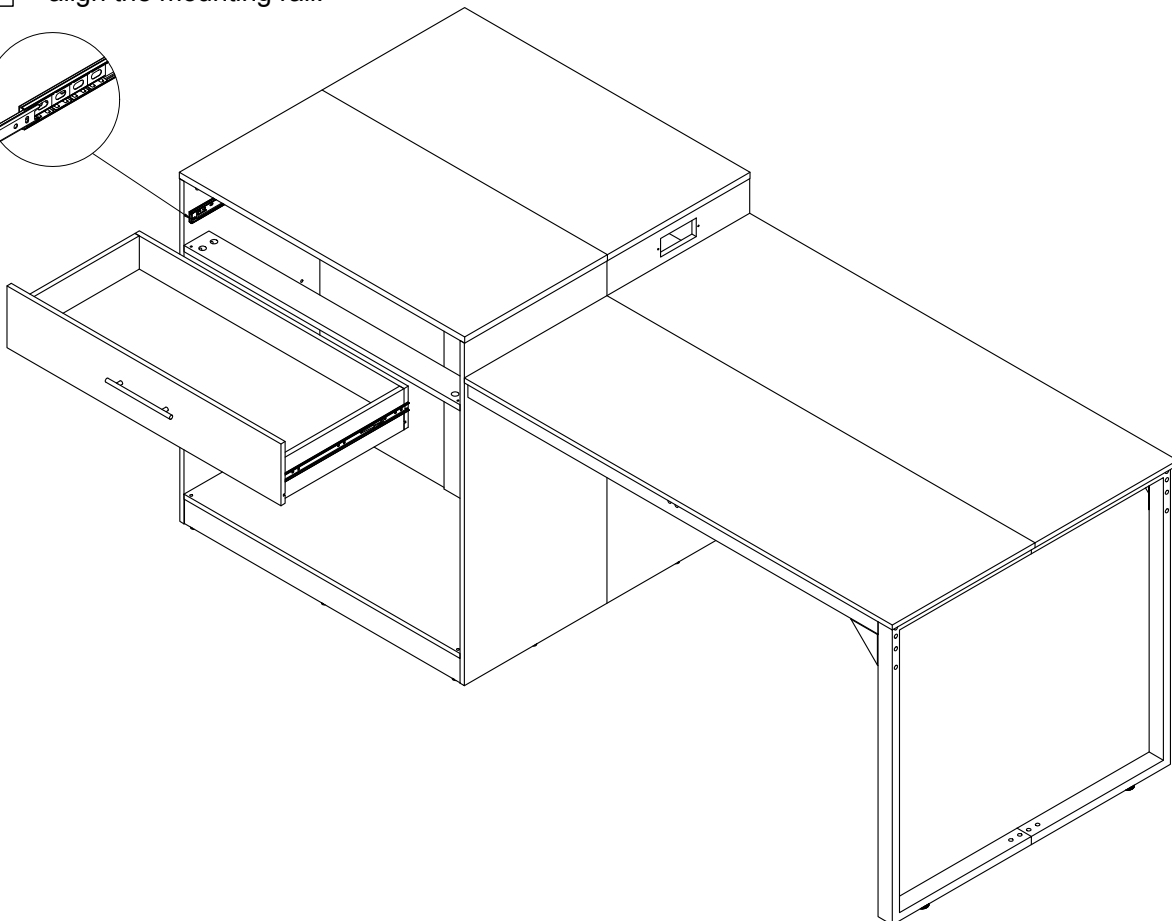
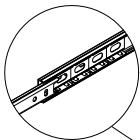


O	M
ST3.5X12MM	14"
2 PCS	1 PC




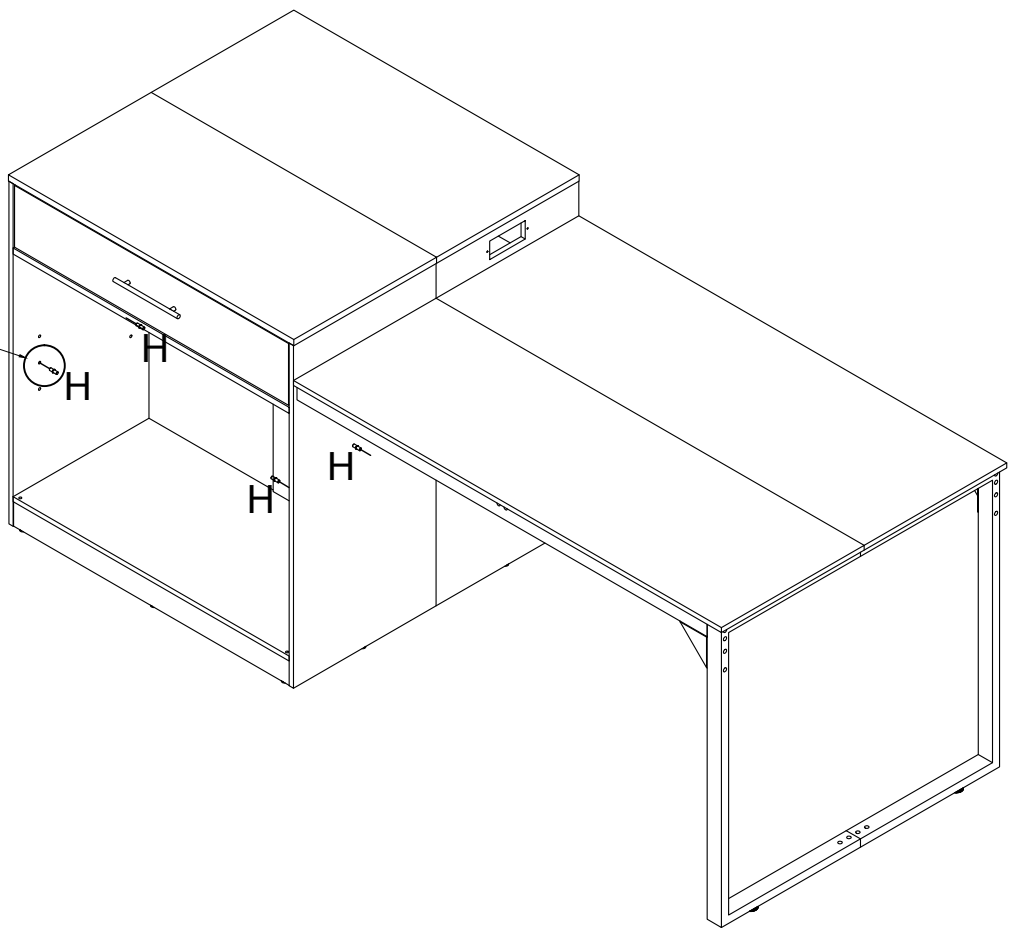
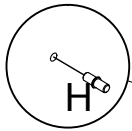
40

Move the movable iron piece with the small iron ball to the front and align the mounting rail.

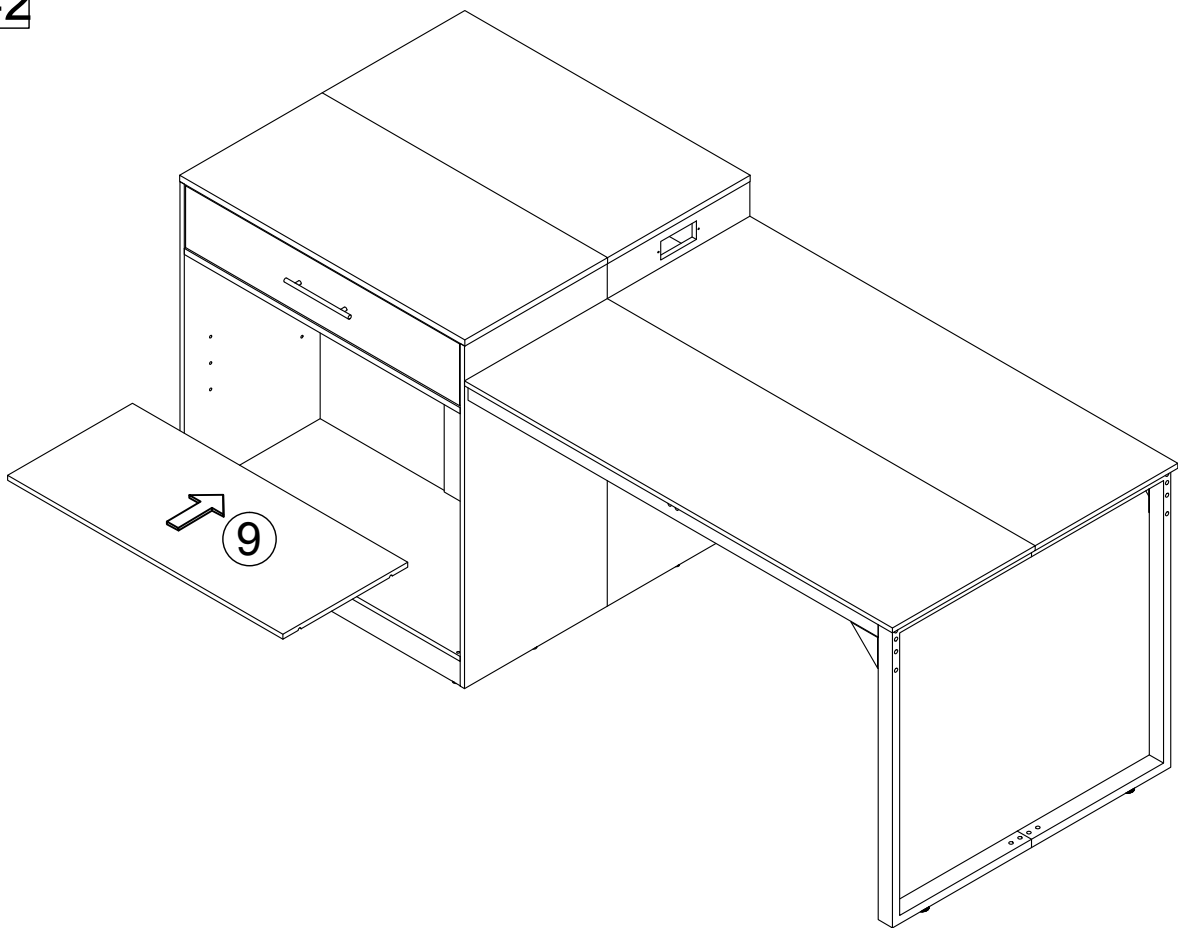


41

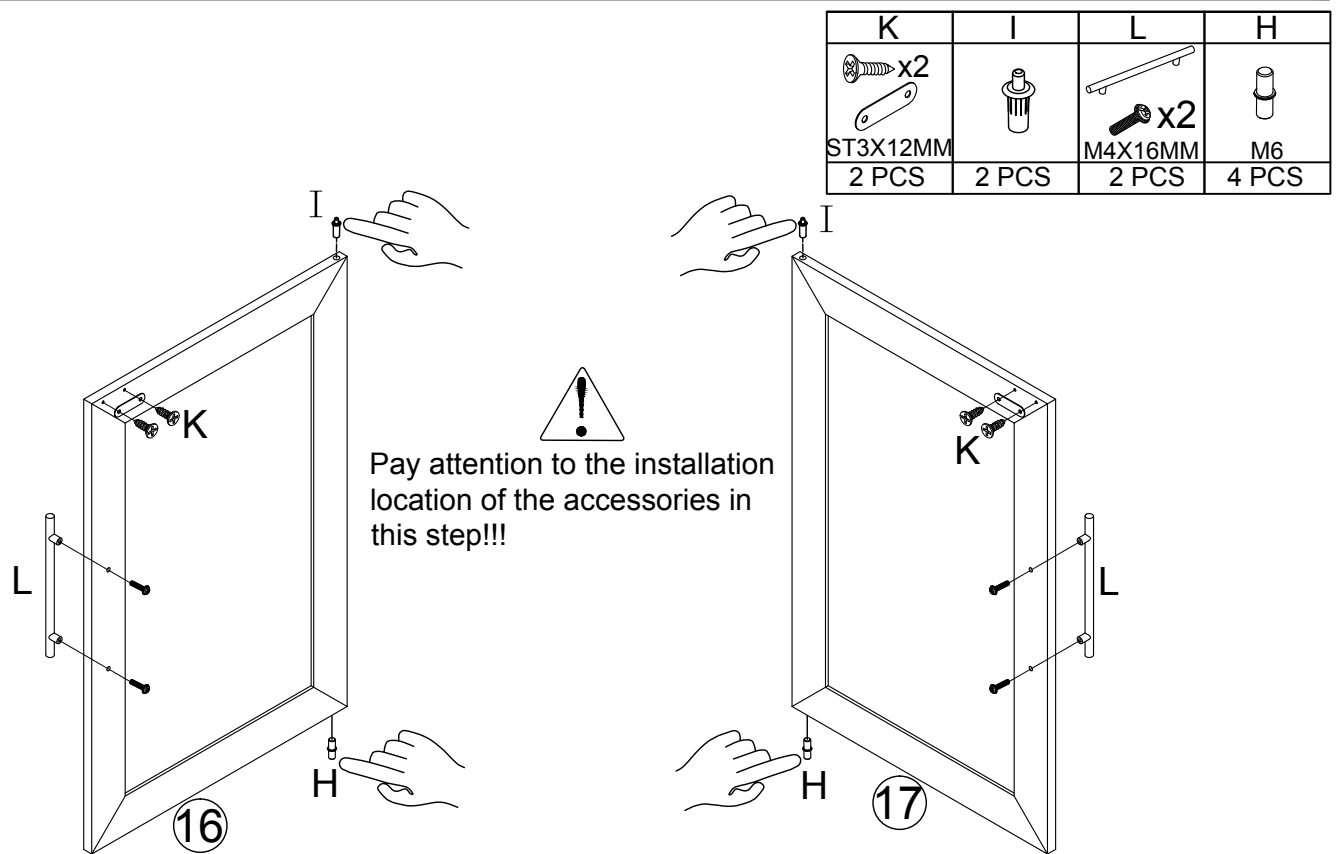
H

M6
4 PCS



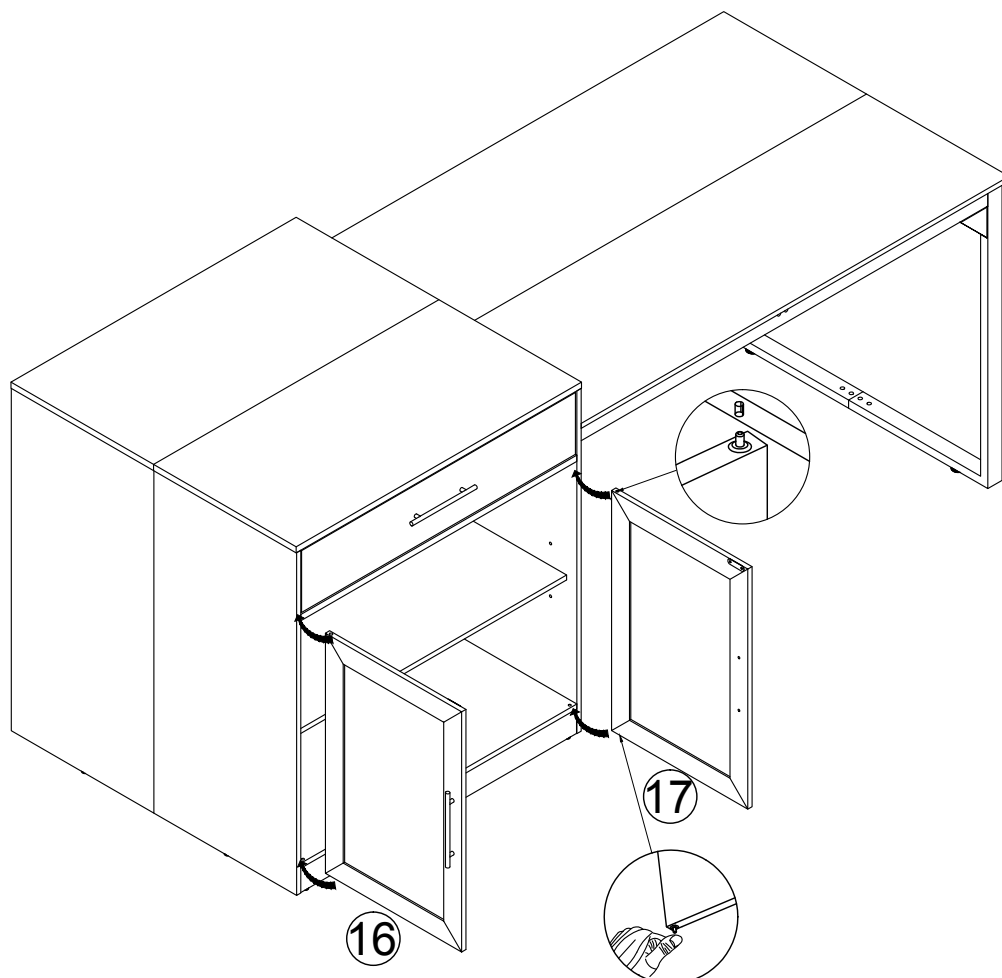
42



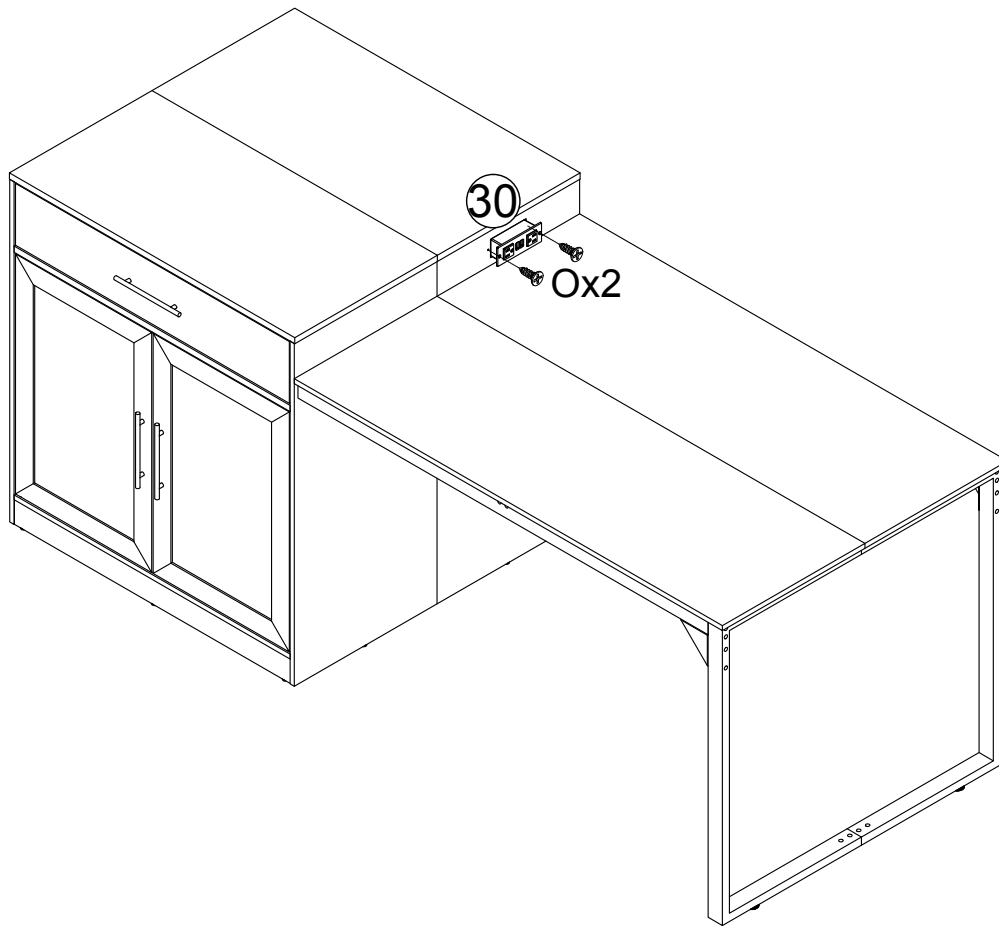
43




44

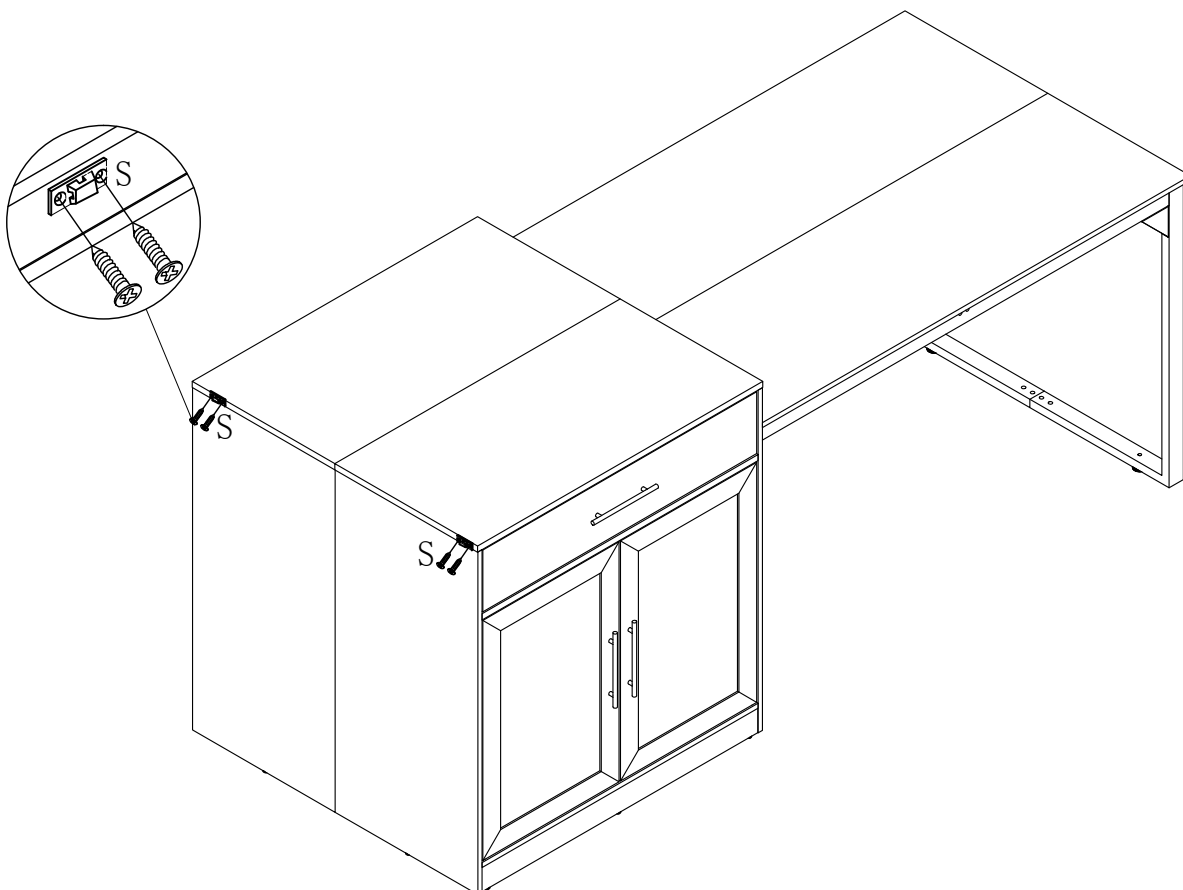




45



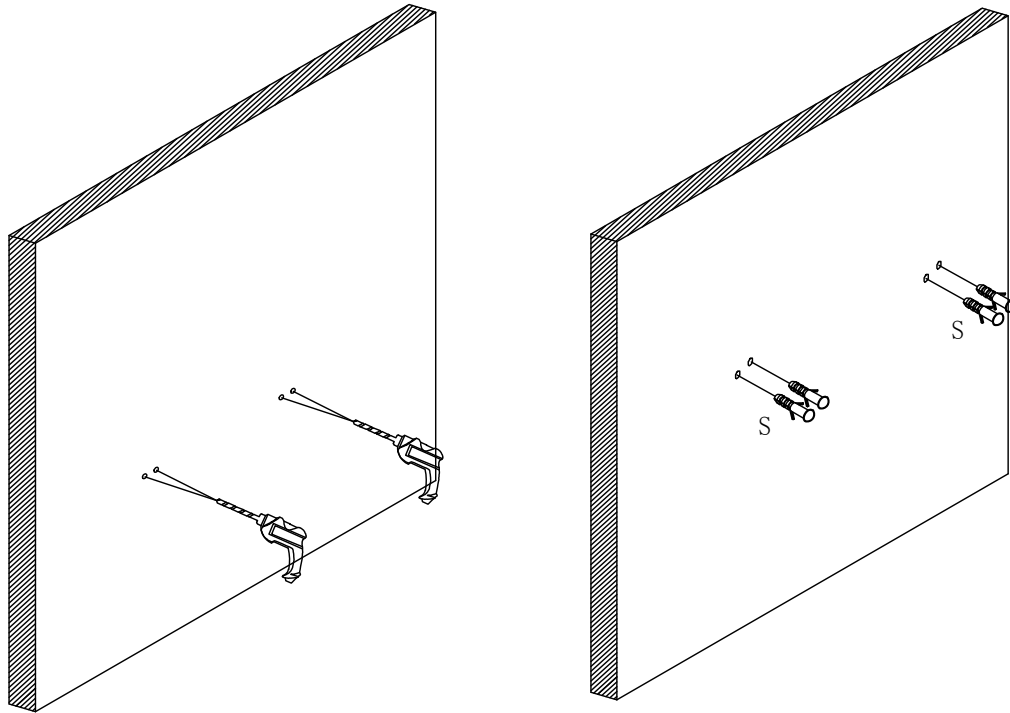
O

ST3.5X12MM
2 PCS


46



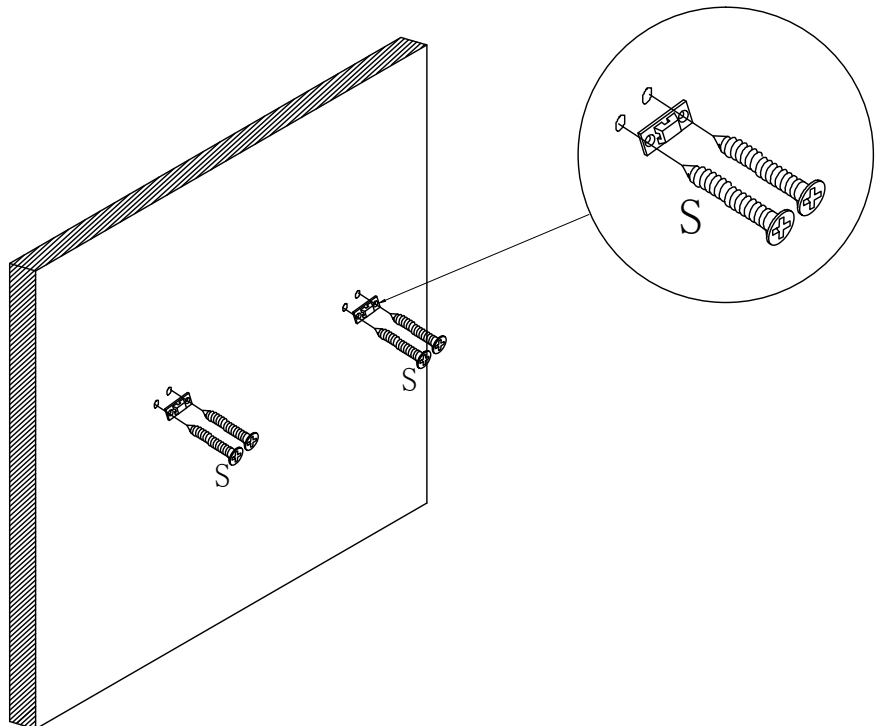
S
 X1
 X2
2 PCS



47

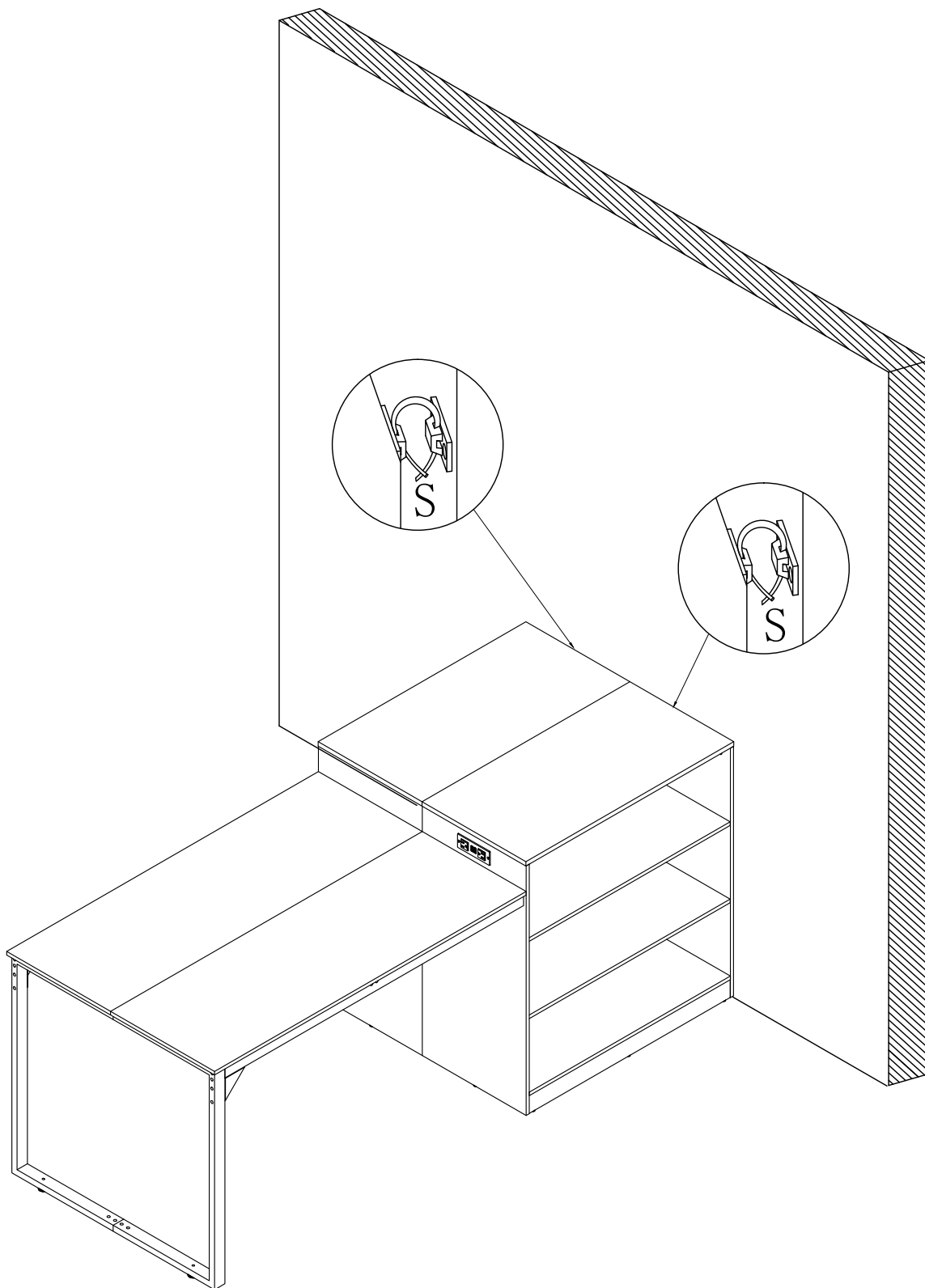


S
 X2
2 PCS

48



S
 X1
 X2
2 PCS



**Thank you for your support!**

