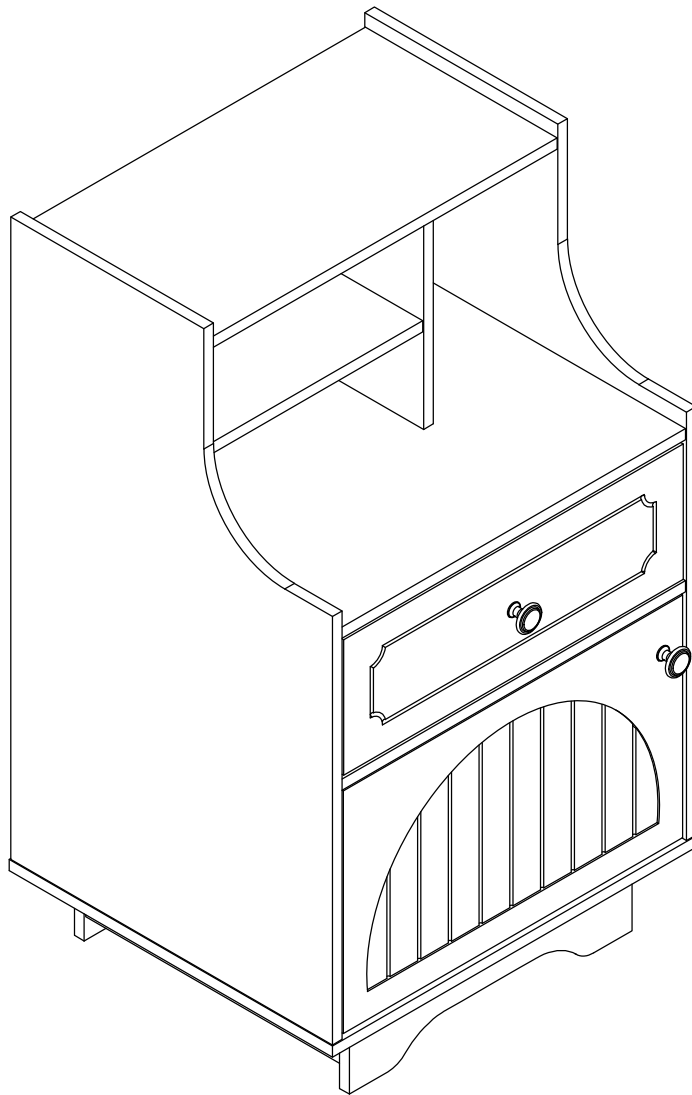
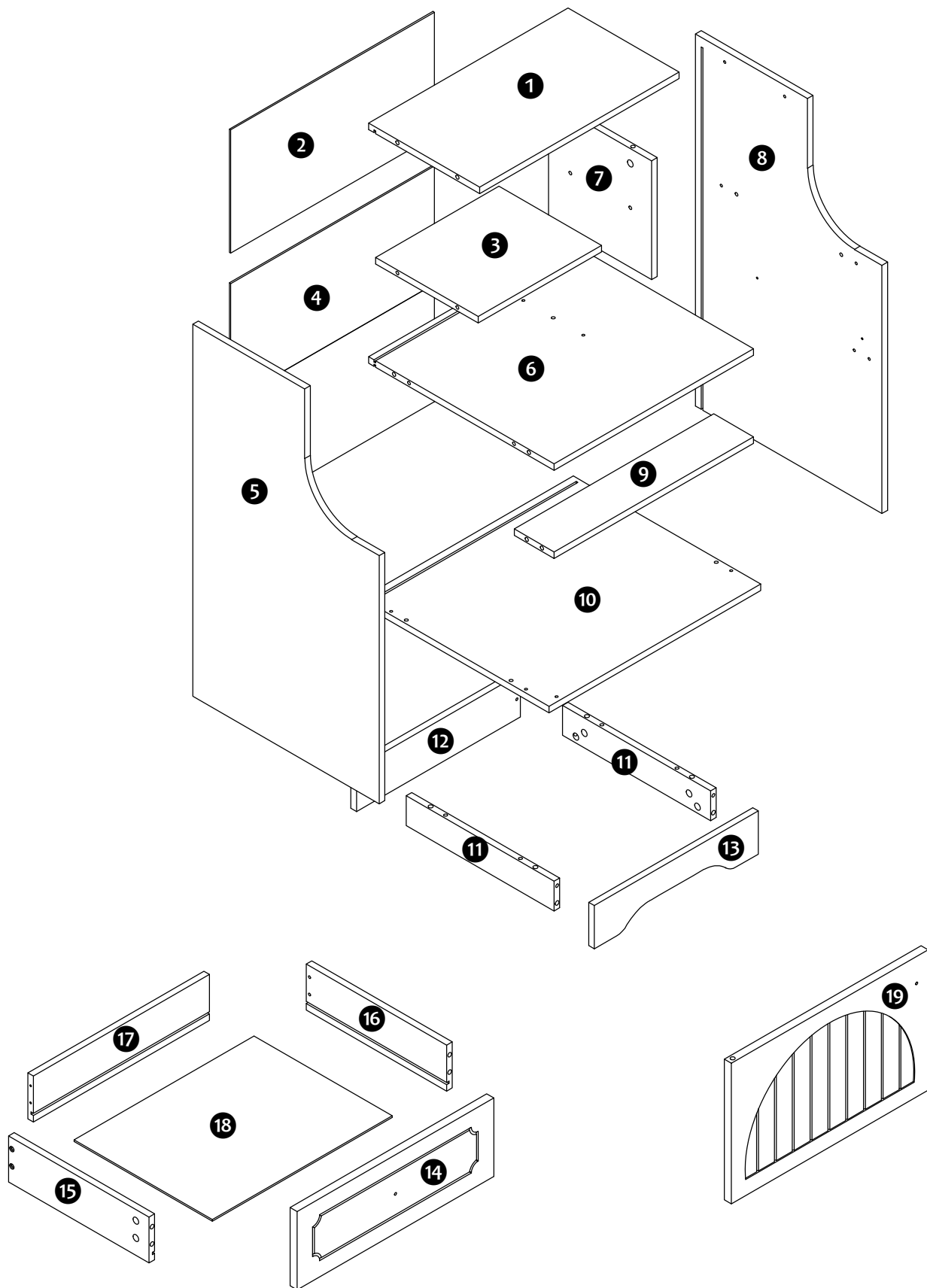


SKU: SF001063



# ASSEMBLY INSTRUCTIONS

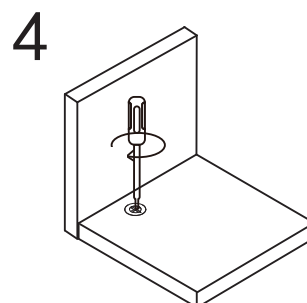
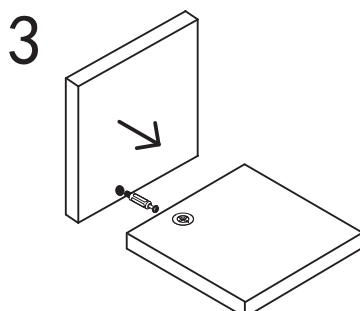
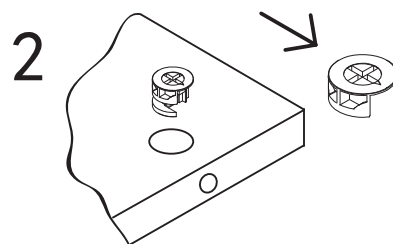
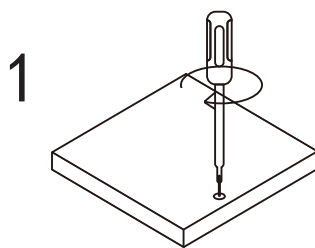


# Before You Start

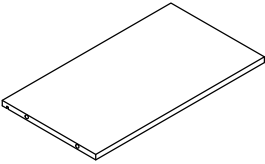
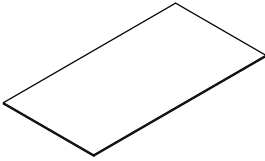
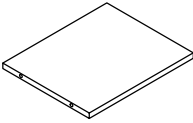
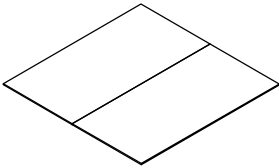
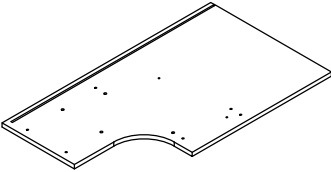
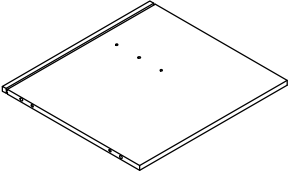
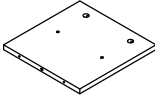
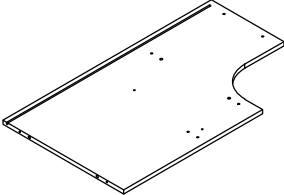
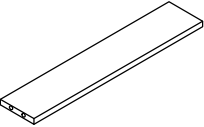
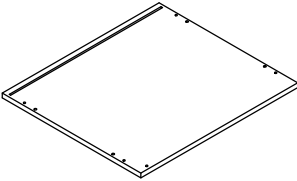
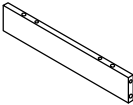
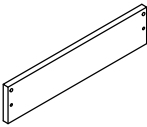
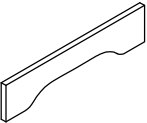
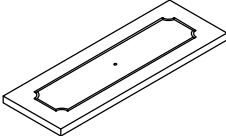
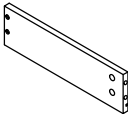
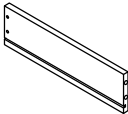
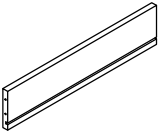
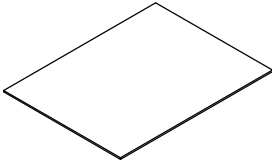
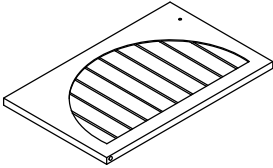
1. Read through each step carefully and follow the proper order
2. Separate and count all your parts and hardware
3. Give yourself enough room for the assembly process
4. Caution: If using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw

## Cam Lock Fastening System

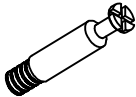
This Cam Lock Fastening System will be used throughout the assembly process



# Parts List

|                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|    |    |    |    |
| 11PC                                                                                | 21PC                                                                                | 31PC                                                                                 | 41PC                                                                                  |
|     |    |    |    |
| 51PC                                                                                | 61PC                                                                                | 71PC                                                                                 | 81PC                                                                                  |
|  |  |  |  |
| 91PC                                                                                | 101PC                                                                               | 112PCS                                                                               | 121PC                                                                                 |
|  |  |  |  |
| 131PC                                                                               | 141PC                                                                               | 151PC                                                                                | 161PC                                                                                 |
|  |  |  |                                                                                       |
| 171PC                                                                               | 181PC                                                                               | 191PC                                                                                |                                                                                       |

# Hardware List



A26PCS

  
φ12\*9mm

B26PCS

  
M6\*30mm

C21PCS

  
Ø4\*40mm

D10PCS



E2PCS

  
M3\*12mm

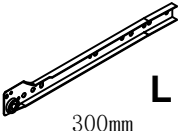
F10PCS

  
M4\*19mm

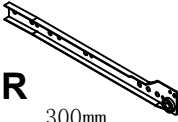
G2PCS



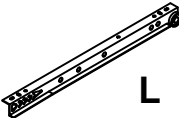
H2PCS

  
L  
300mm

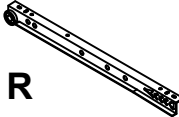
I1PC

  
R  
300mm

J1PC

  
L

K1PC

  
R

L1PC

  
M1

  
M2

M1PC



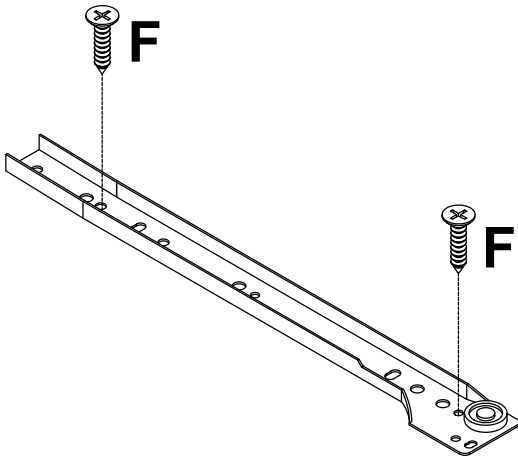
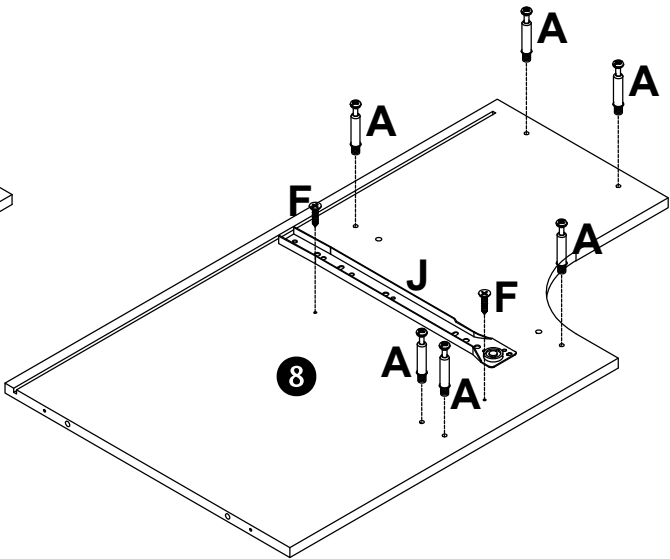
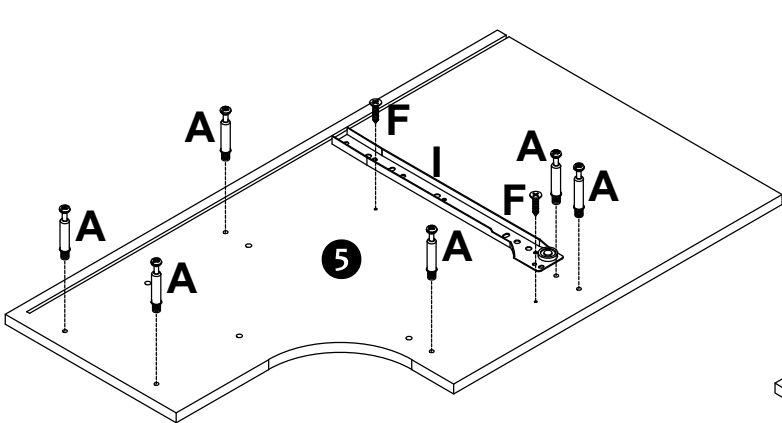
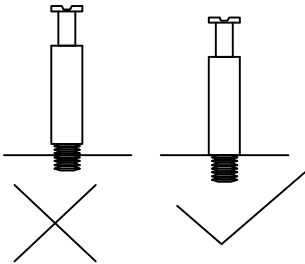
N8PCS

  
M3\*14mm

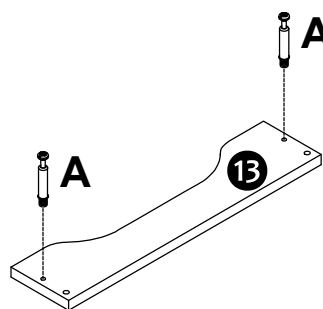
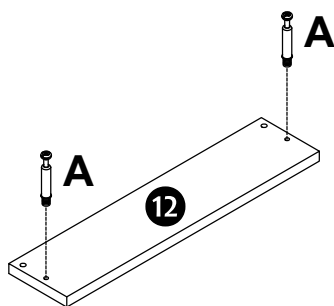
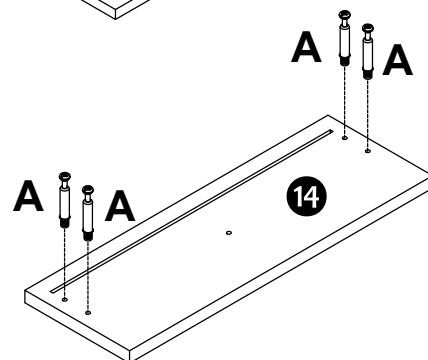
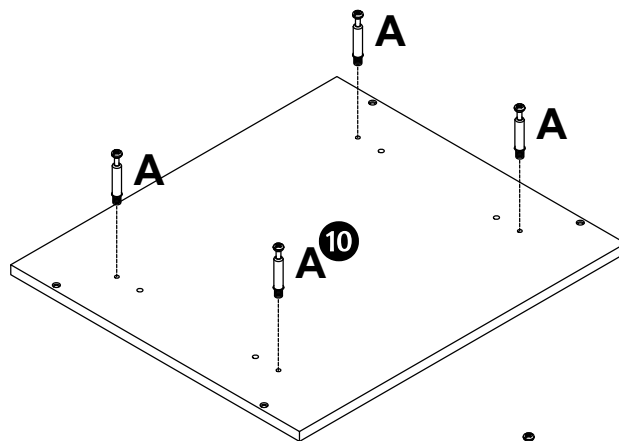
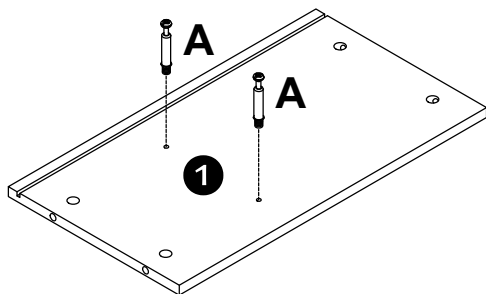
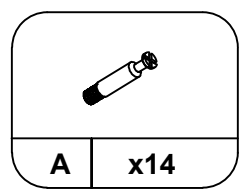
O10PCS

# STEP 1

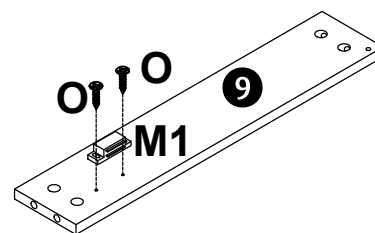
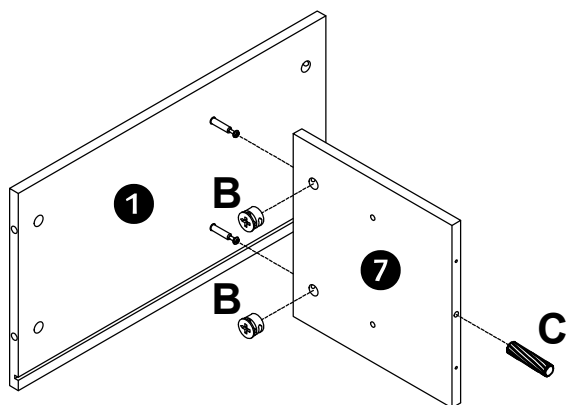
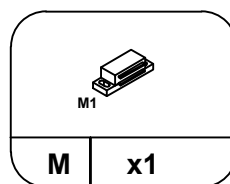
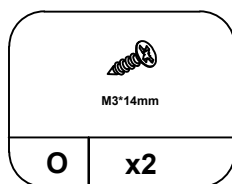
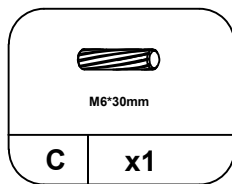
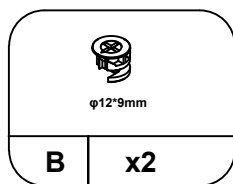
|                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                    |  |
|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------|--|
|  |  |  |  |  |  |  |  |
| <b>A</b>                                                                          |  | <b>I</b>                                                                          |  | <b>J</b>                                                                          |  | <b>M3*12mm</b>                                                                     |  |
| <b>x12</b>                                                                        |  | <b>x1</b>                                                                         |  | <b>x1</b>                                                                         |  | <b>x4</b>                                                                          |  |



# STEP 2



# STEP 3



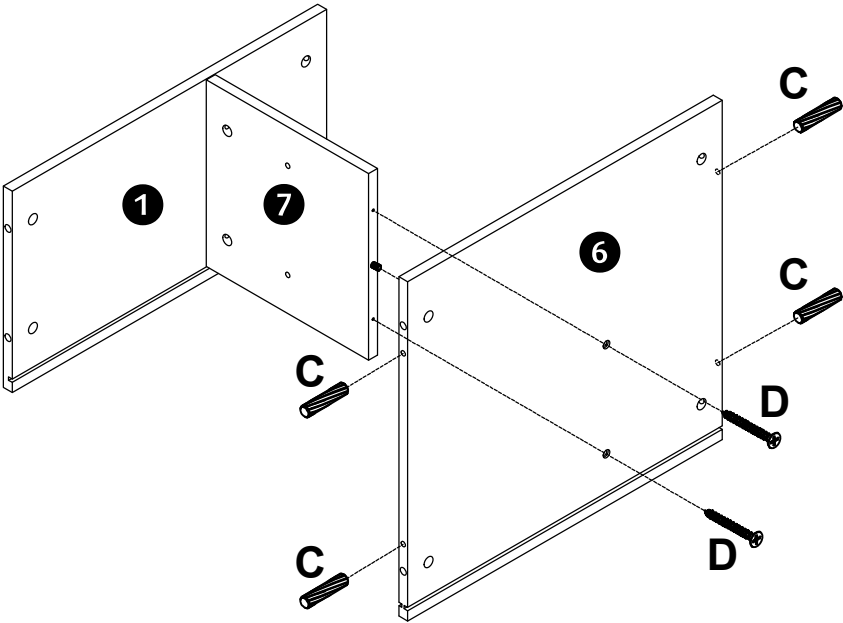
# STEP 4

  
Ø4\*40mm

|   |    |
|---|----|
| D | x2 |
|---|----|

  
M6\*30mm

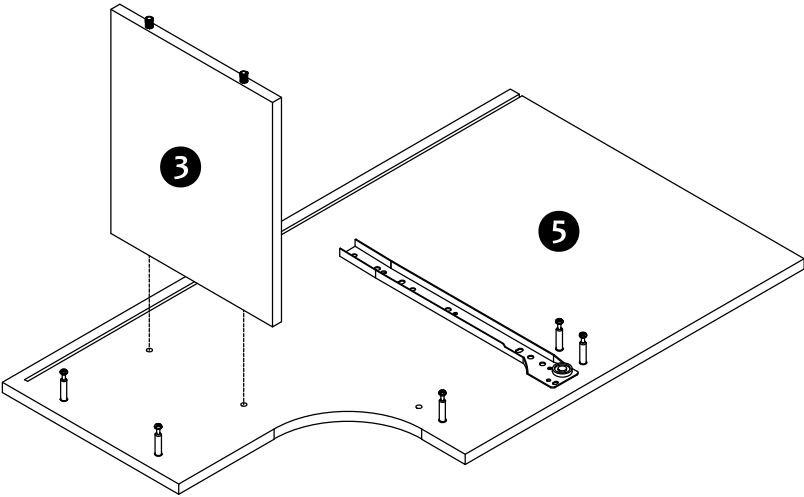
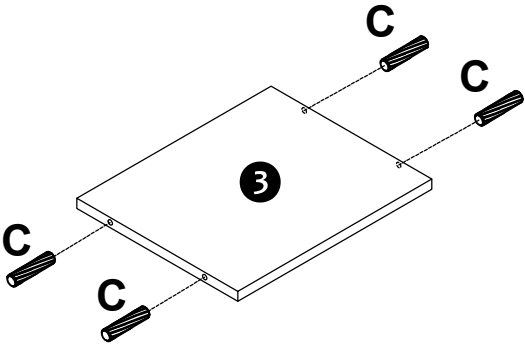
|   |    |
|---|----|
| C | x4 |
|---|----|



# STEP 5

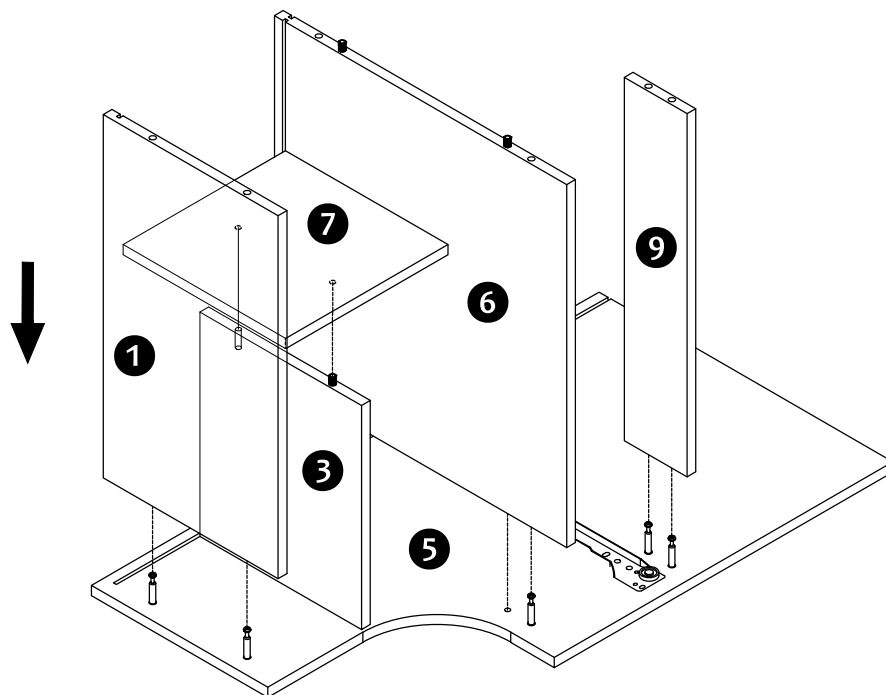
  
M6\*30mm

|   |    |
|---|----|
| C | x4 |
|---|----|

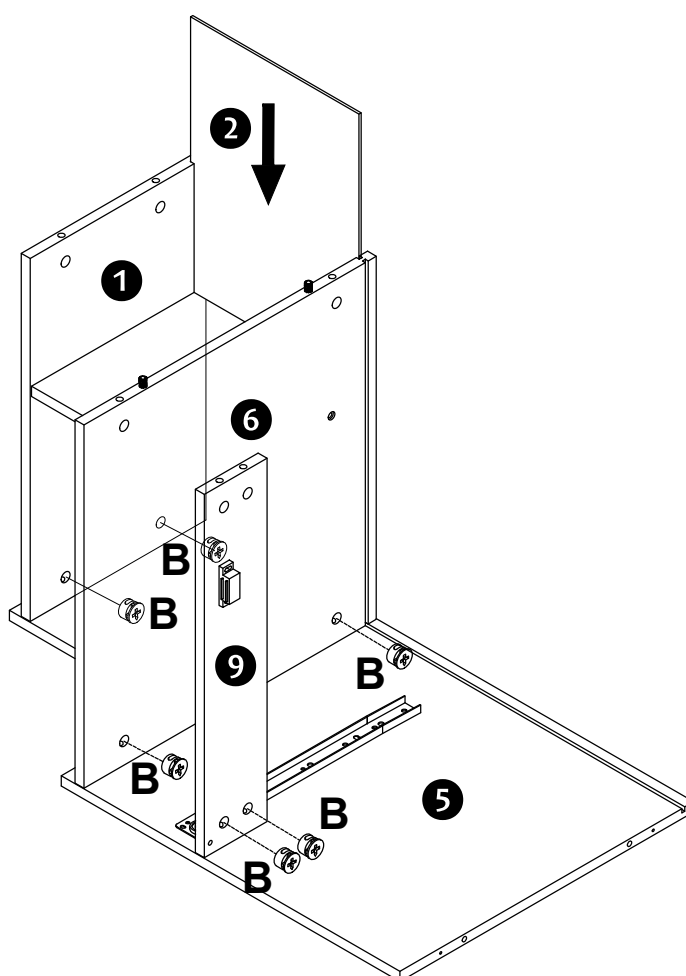
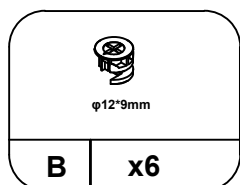




# STEP 6



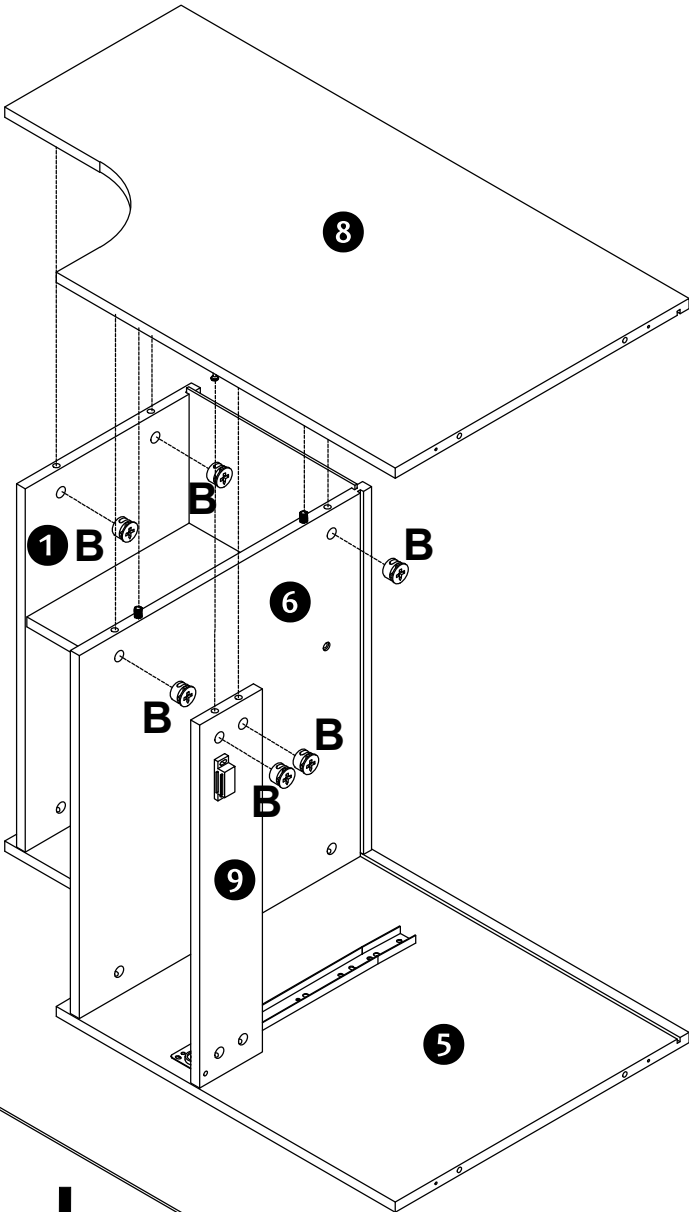
# STEP 7



# STEP 8

  
φ12\*9mm

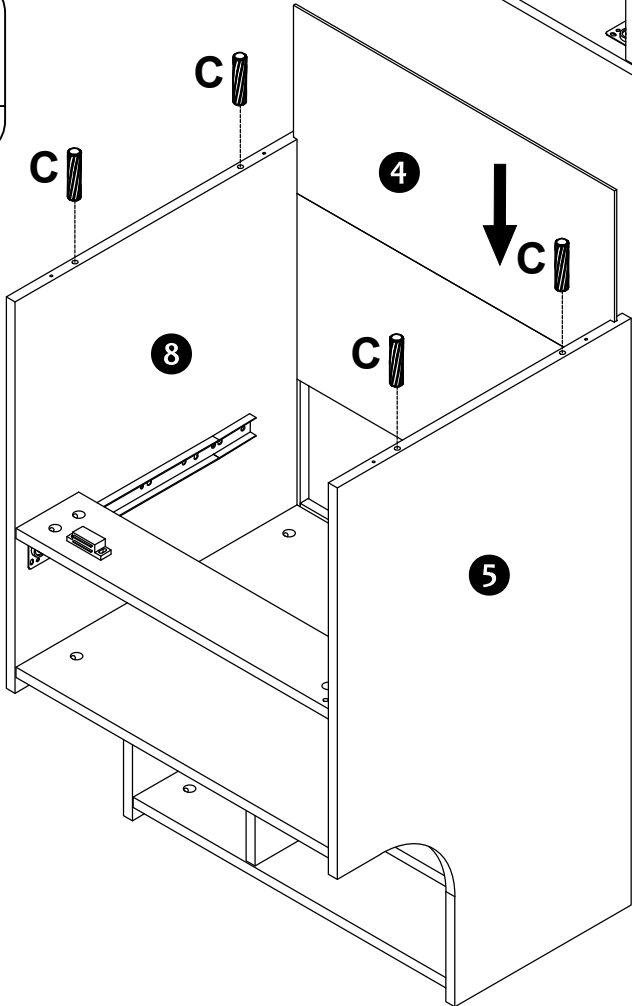
|   |    |
|---|----|
| B | x6 |
|---|----|



# STEP 9

  
M6\*30mm

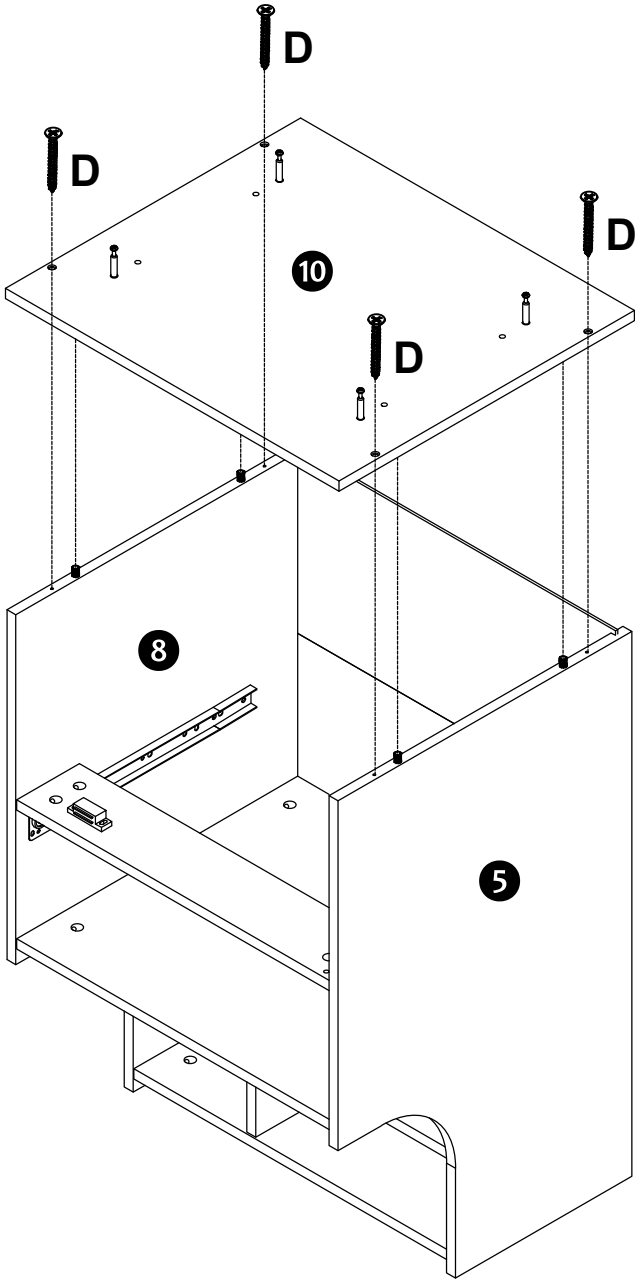
|   |    |
|---|----|
| C | x4 |
|---|----|



# STEP 10

  
Ø4\*40mm

|   |    |
|---|----|
| D | x4 |
|---|----|



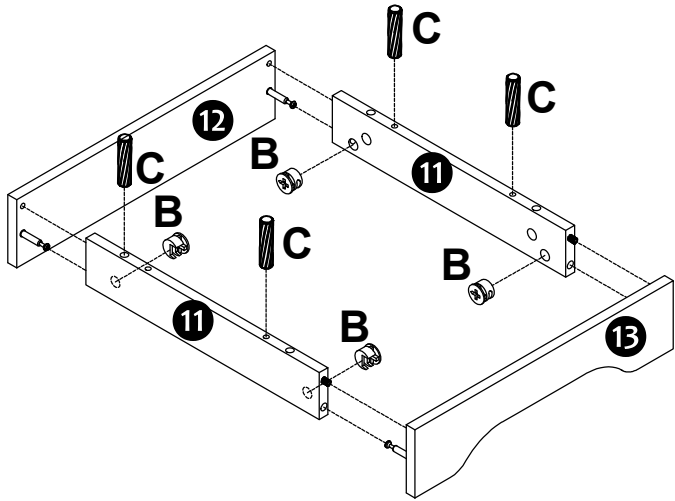
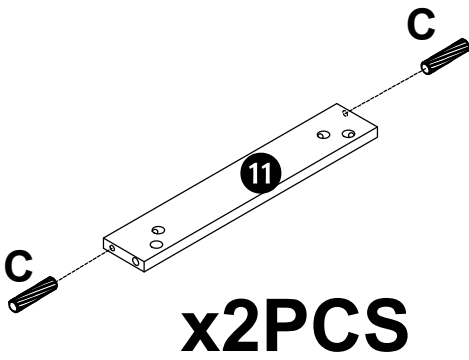
# STEP 11

  
φ12\*9mm

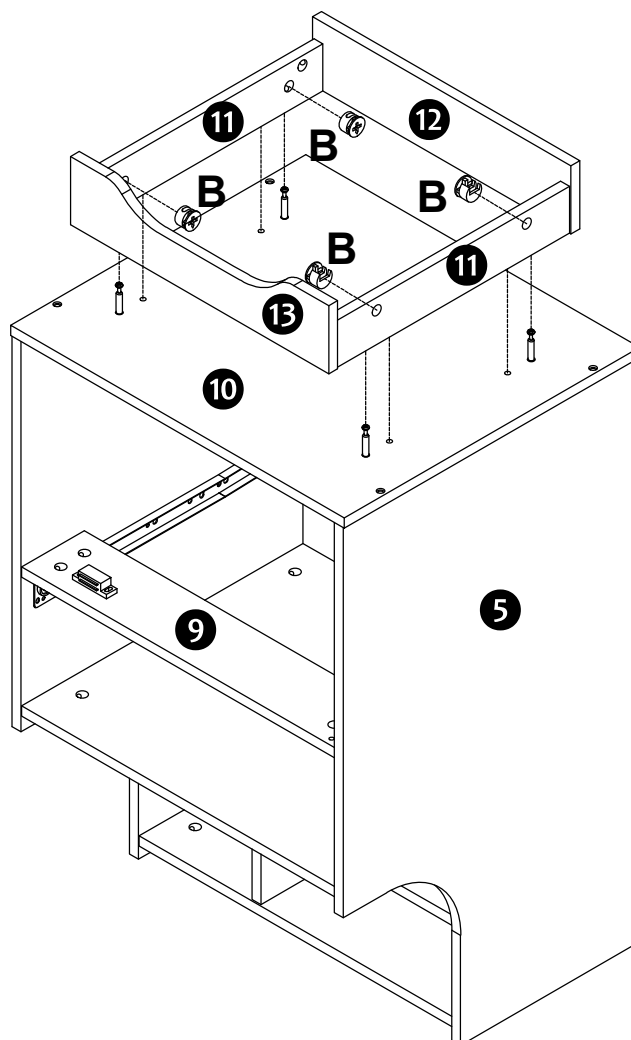
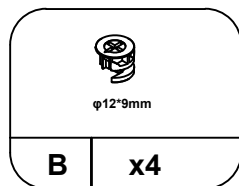
|   |    |
|---|----|
| B | x4 |
|---|----|

  
M6\*30mm

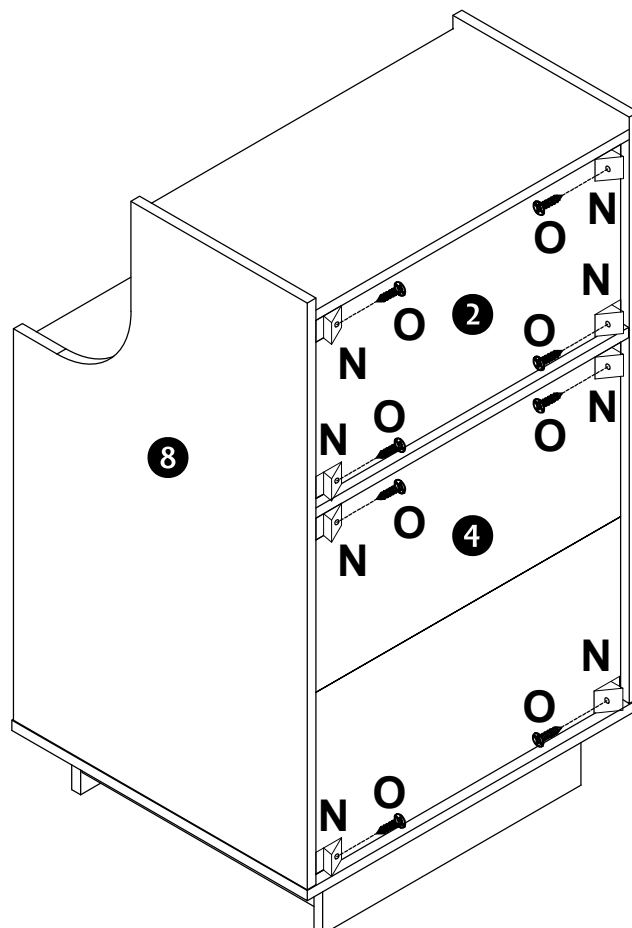
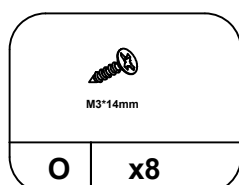
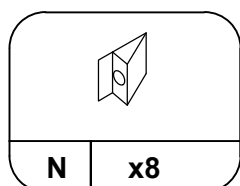
|   |    |
|---|----|
| C | x8 |
|---|----|



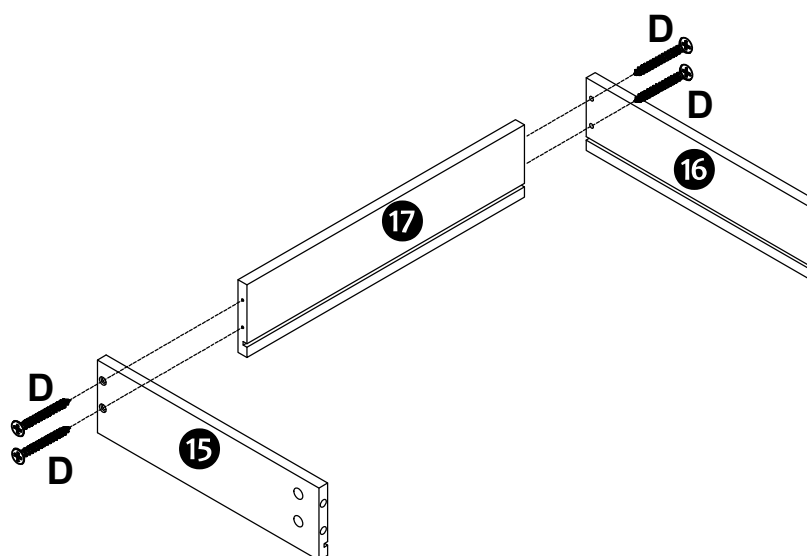
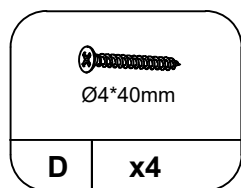
# STEP 12



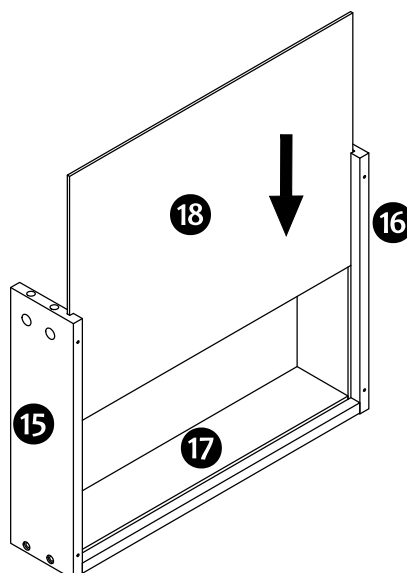
# STEP 13



# STEP 14



# STEP 15



# STEP 16

  
φ12\*9mm

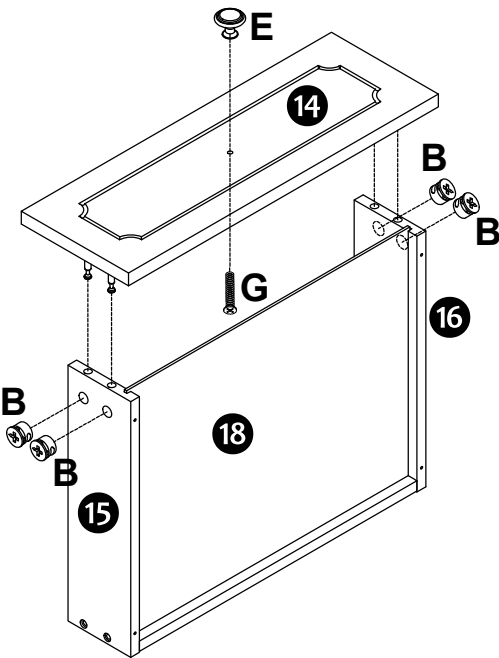
Bx4



Ex1

  
M4\*19mm

Gx1



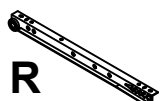
# STEP 17

  
M3\*12mm

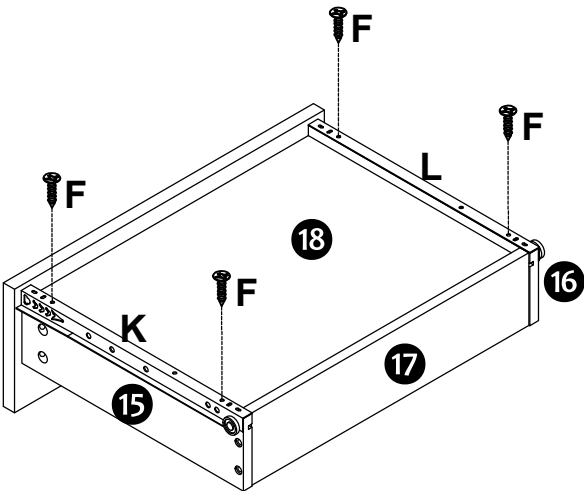
Fx4

  
L

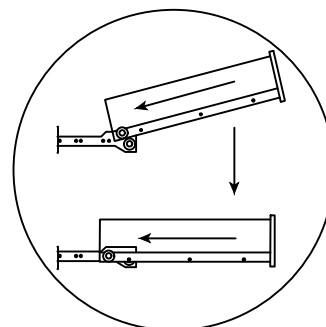
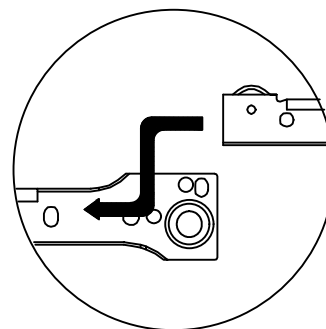
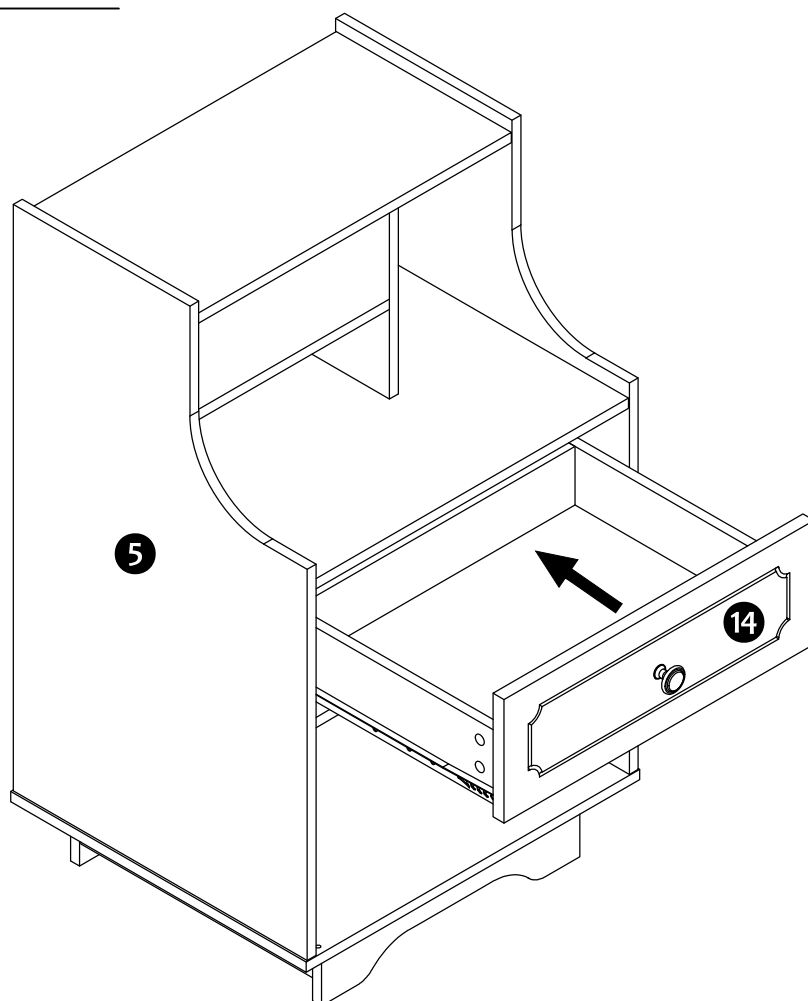
Kx1

  
R

Lx1

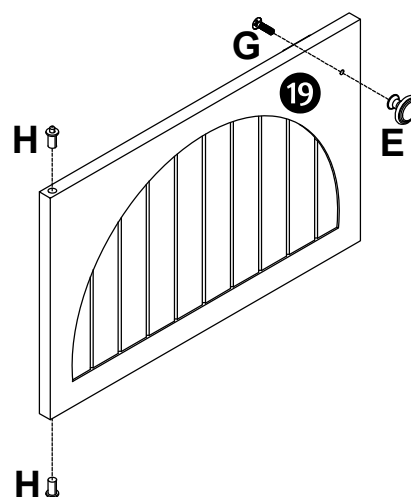
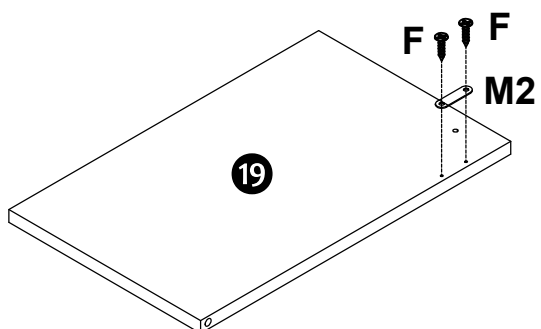


# STEP 18



# STEP 19

|                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| E                                                                                   | M3*12mm                                                                             | M4*19mm                                                                             |                                                                                     | M2                                                                                    |
| x1                                                                                  | x2                                                                                  | x1                                                                                  | x2                                                                                  | x1                                                                                    |



# STEP 20

