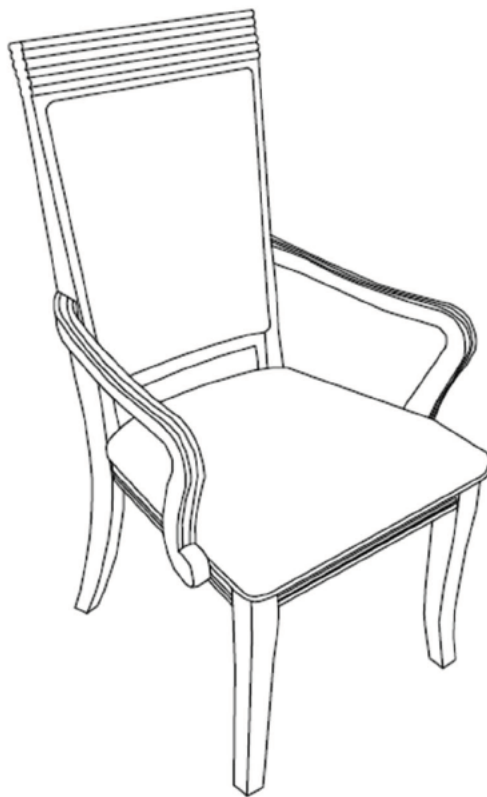


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

Tools Required for Assembly:

Allen Wrench

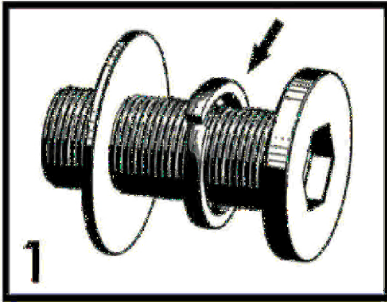


(Included)

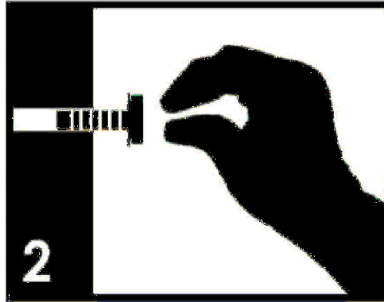
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

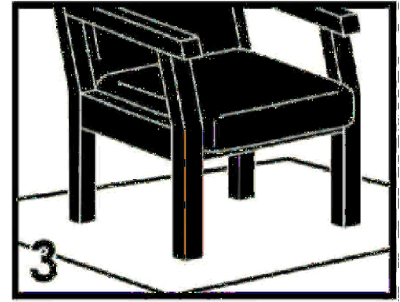
BASIC ASSEMBLY TECHNIQUES



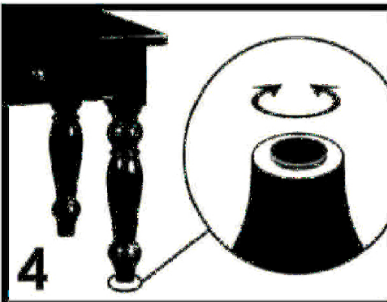
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



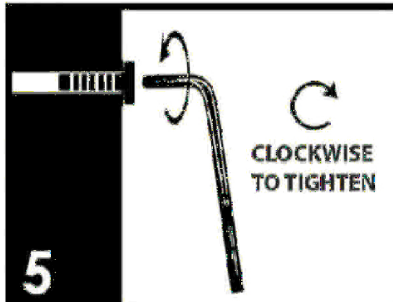
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



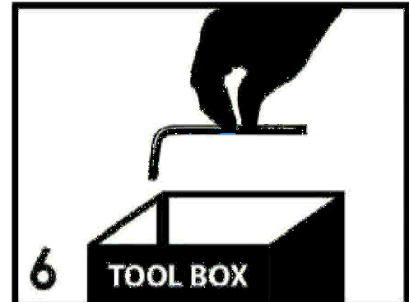
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor. No dragging of products/parts.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

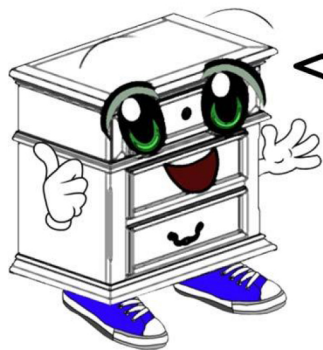


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List

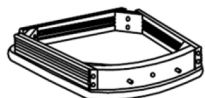
Hardware List (Continued)



#1 x 4 pcs
Front Leg



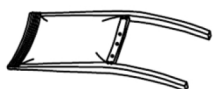
#D x 8 pcs
Bolt 5/16"x3"



#2 x 2 pcs
Seat



#E x 18 pcs
Lock Washer 5/16"



#3 x 2 pcs
Backrest w/ Legs



#F x 18 pcs
Flat Washer 5/16"



#4 x 2 pcs
Left Armrest



#G x 1 pc
Allen Wrench



#5 x 2 pcs
Right Armrest



#H x 4 pcs
Bolt Cover

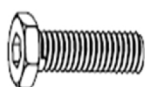
Hardware List



#A x 8 pcs
Bolt 1/4"x1-3/8"



#I x 8 pcs
Lock Washer 1/4"



#B x 2 pcs
Bolt 5/16"x1-1/2"



#J x 4 pcs
Flat Washer 1/4"



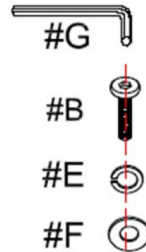
#C x 8 pcs
Bolt 5/16"x2"



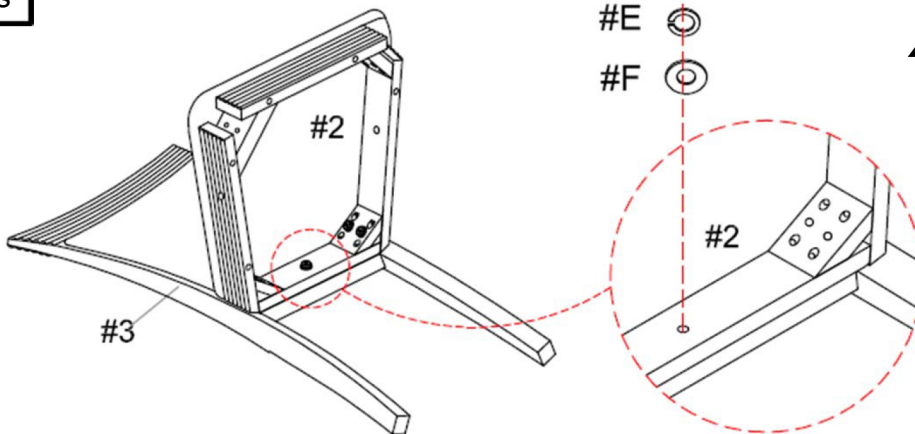
- I. Place the backrest with legs (#3) on a protected surface. Align the seat (#2) with the pre-drilled holes of the backrest with legs (#3).
- II. Prepare a bolt assembly by inserting FIRST the lock washer (#E) onto the bolt (#B) and then the flat washer (#F) onto the SAME bolt (#B), in that order.
- III. Insert the bolt assembly through the pre-drilled hole on the center of the seat (#2) and secure that bolt using the Allen wrench (#G) to lock it with the backrest with legs (#3).

#B x 2 pcs
#E x 2 pcs
#F x 2 pcs

Turn right (clockwise) to tighten

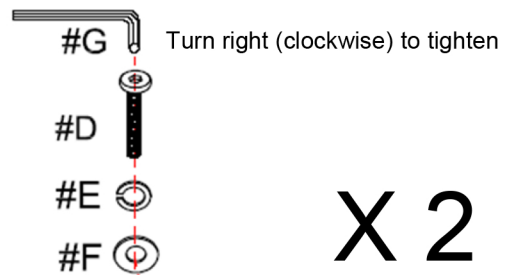


X 2

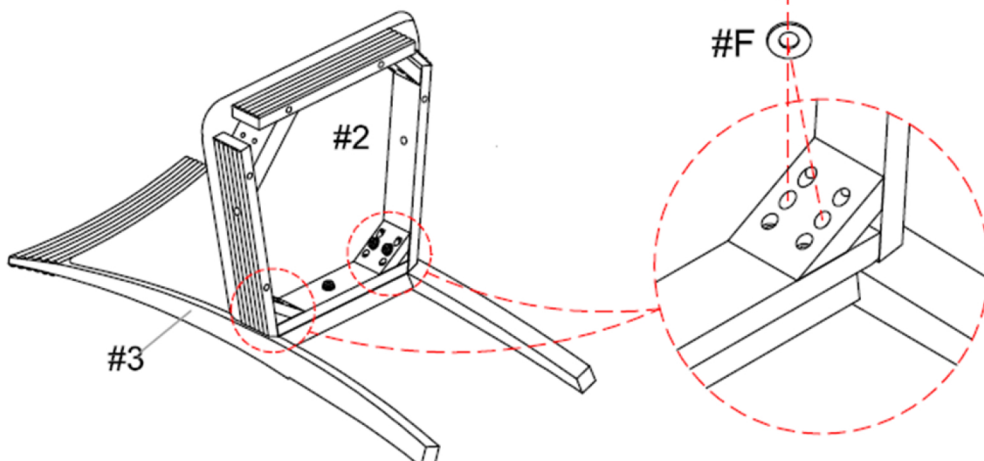


- I. Prepare 4 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#D) and then the flat washer (#F) onto the SAME bolt (#D), in that order.
- II. Insert the bolt assemblies through the pre-drilled holes in the corners of the seat (#2) and secure those bolts using the Allen wrench (#G) to lock them with the backrest with legs (#3).

#D x 8 pcs
#E x 8 pcs
#F x 8 pcs



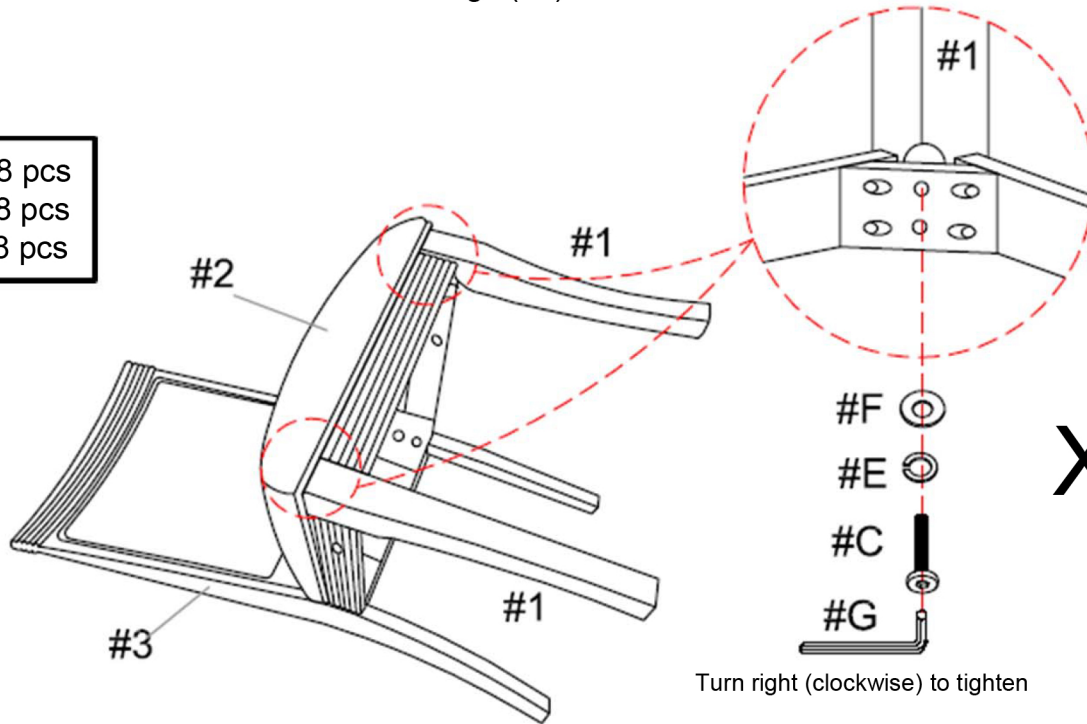
X 2





- I. Align the 2 front legs (#1) with the pre-drilled holes on the corners of the seat (#2).
- II. Prepare 4 bolt assemblies by inserting FIRST the lock washer (#E) onto the bolt (#C) and then the flat washer (#F) onto the SAME bolt (#C), in that order.
- III. Insert the bolt assemblies through the pre-drilled holes in the corners of the seat (#2) and secure those bolts using the Allen wrench (#G) to lock them with the two front legs (#1).

#C x 8 pcs
#E x 8 pcs
#F x 8 pcs

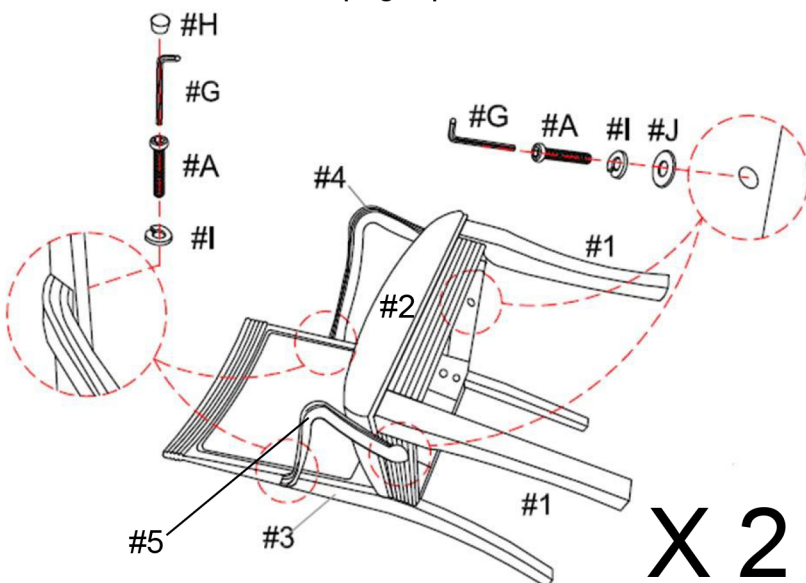


Turn right (clockwise) to tighten



#A x 8 pcs
#H x 4 pcs
#I x 8 pcs
#J x 4 pcs

Note: Right and left are determined by standing behind the chair in the upright position.



- I. Align the left armrest (#4) with the pre-drilled holes of the backrest with legs (#3) AND the seat (#2).
- II. Prepare a bolt assembly by inserting FIRST the lock washer (#I) onto the bolt (#A) and then the flat washer (#J) onto the SAME bolt (#A), in that order.
- III. Insert that bolt assembly through the seat (#2) and secure that bolt using the Allen wrench (#G) to lock it with the lower left armrest (#4).
- IV. Prepare a bolt assembly by inserting the lock washer (#I) onto the bolt (#A). Insert that bolt assembly through the backrest with legs (#3) using the Allen wrench (#G) to lock it with the upper left arm (#4). Once tighten, place the bolt cover (#H) over the bolt.
- V. Repeat the process above to assemble the right armrest (#5) onto the backrest with legs (#3) AND the seat (#2).
- VI. Make sure the chair is rested on a flat surface and does not feel loose or wobbly. If it does, double check that the bolts are secured and properly tightened.

ASSEMBLY IS COMPLETED