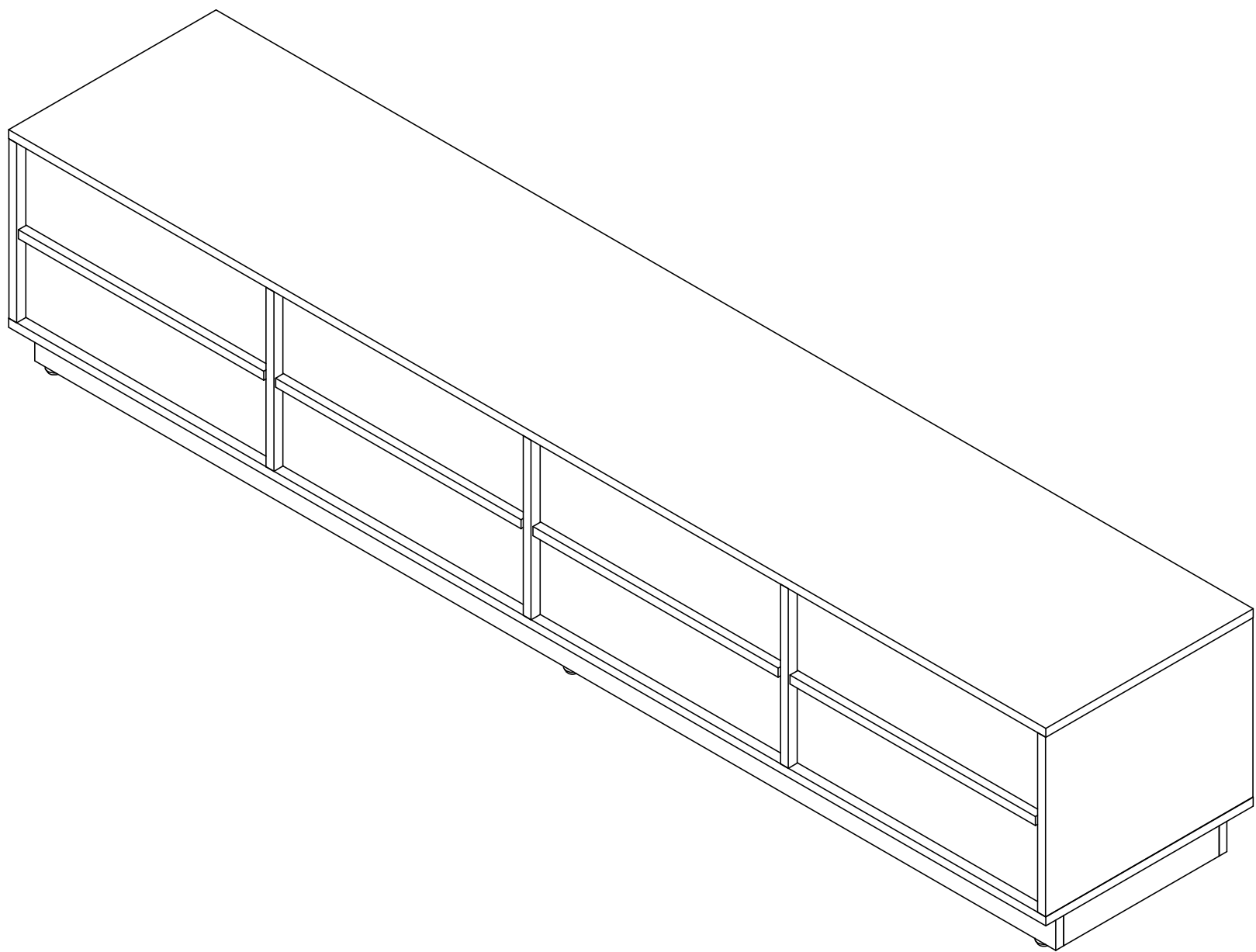
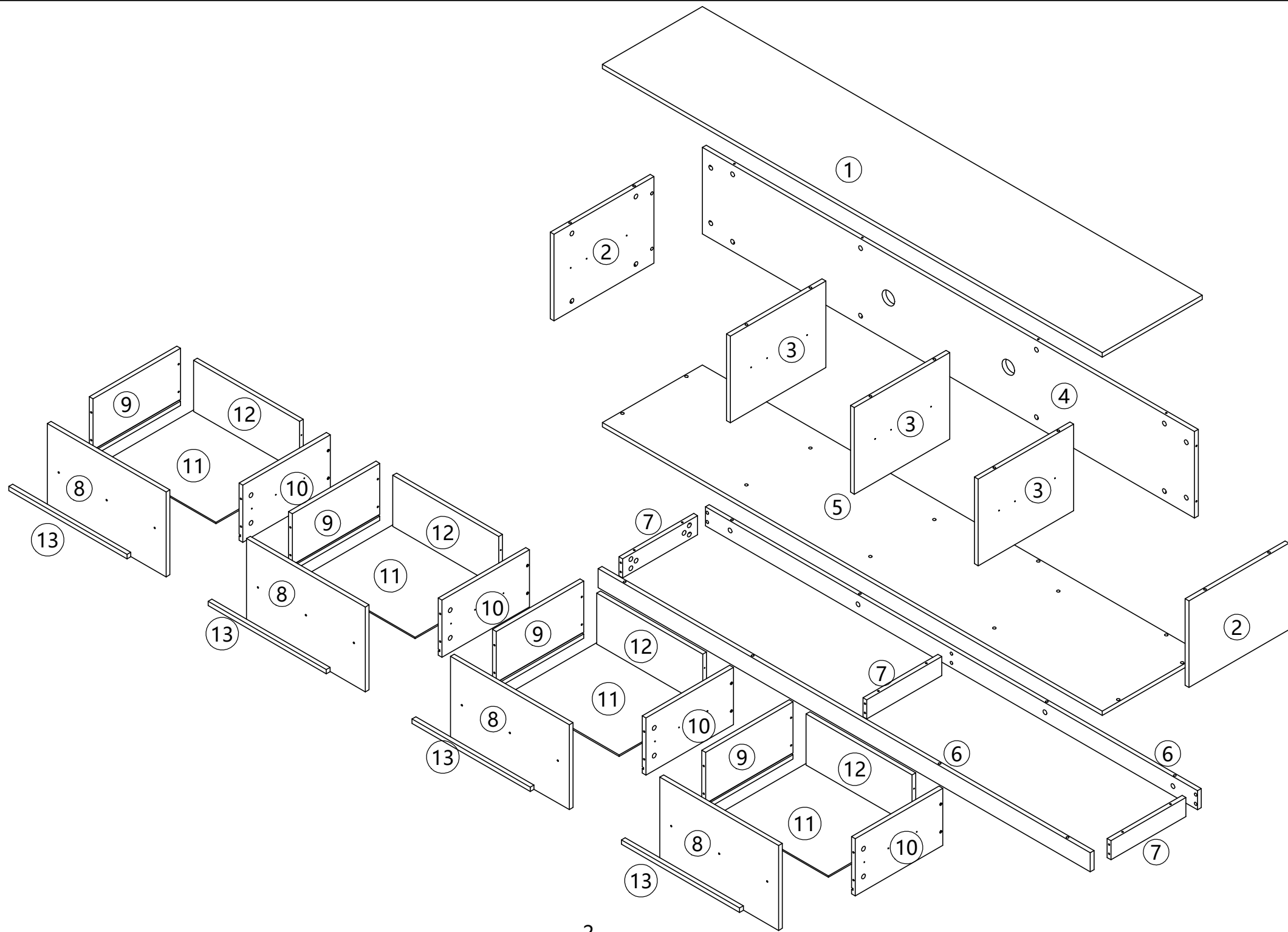
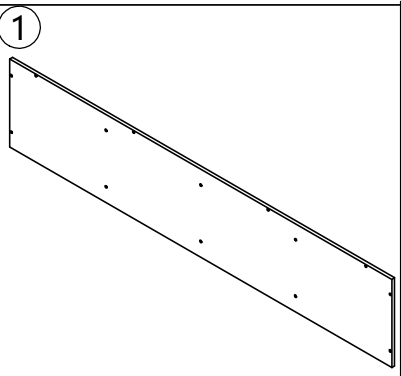
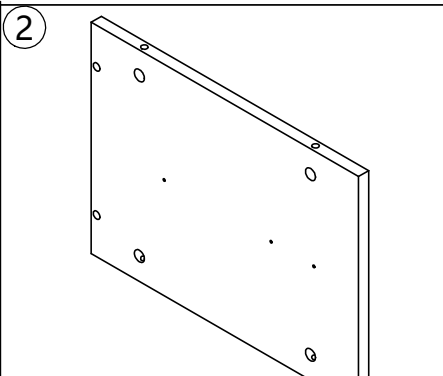
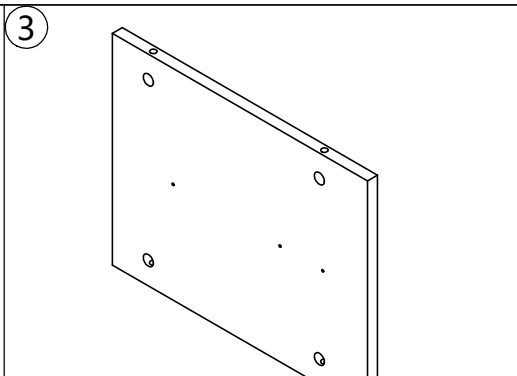
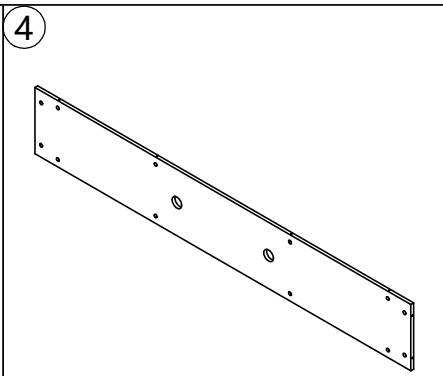
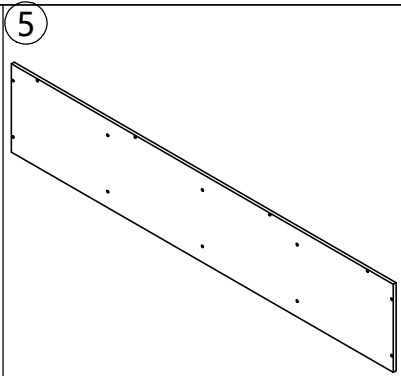
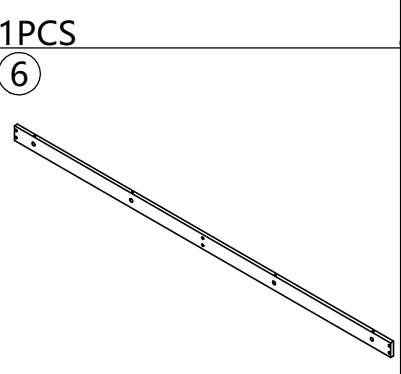
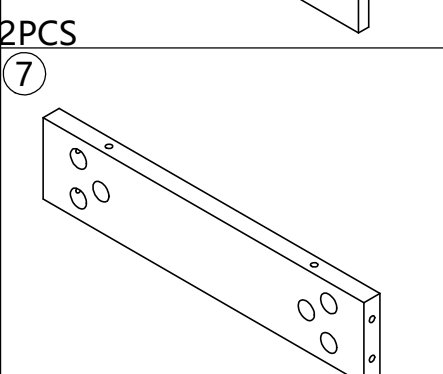
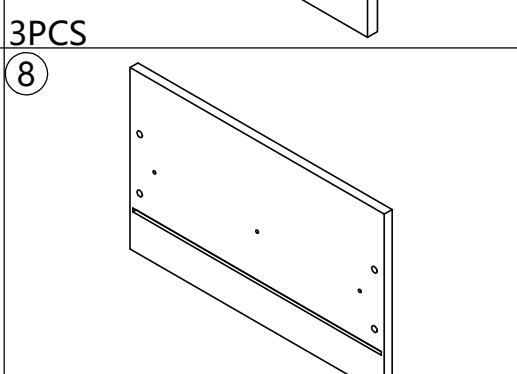
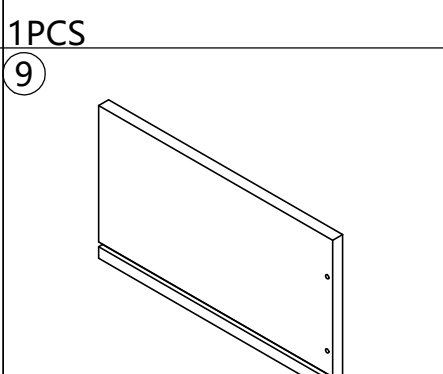
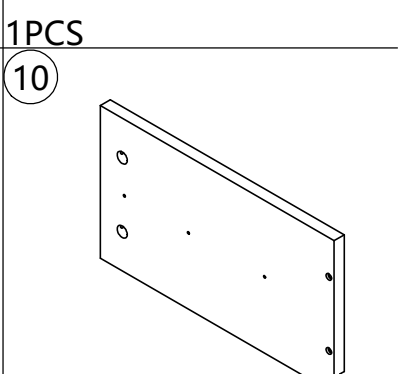
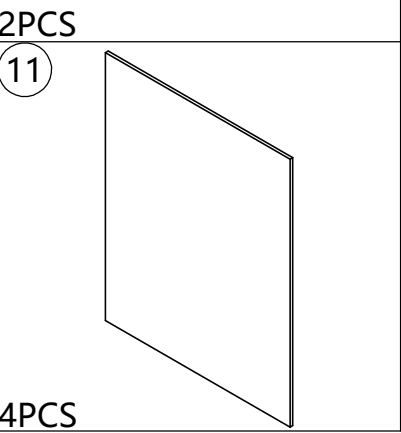
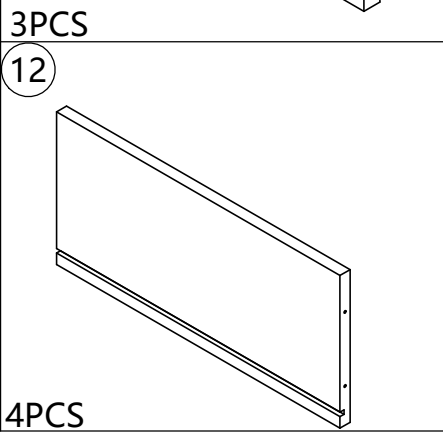
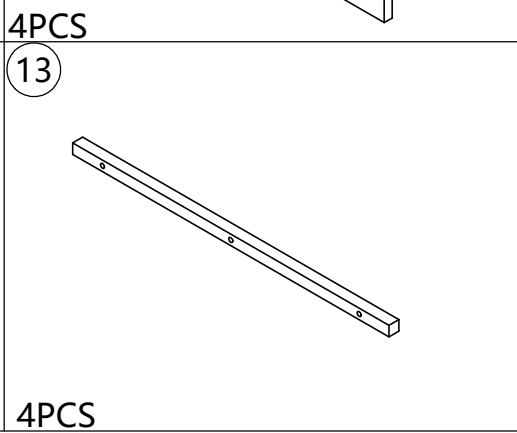
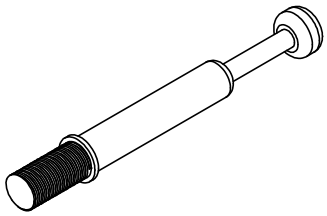






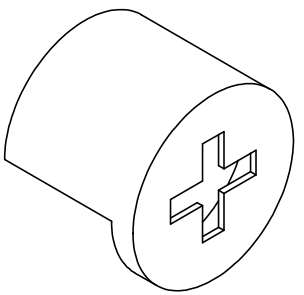
1  1PCS	2  2PCS	3  3PCS	4  1PCS	5  1PCS
6  2PCS	7  3PCS	8  4PCS	9  4PCS	10  4PCS
11  4PCS	12  4PCS	13  4PCS		

A



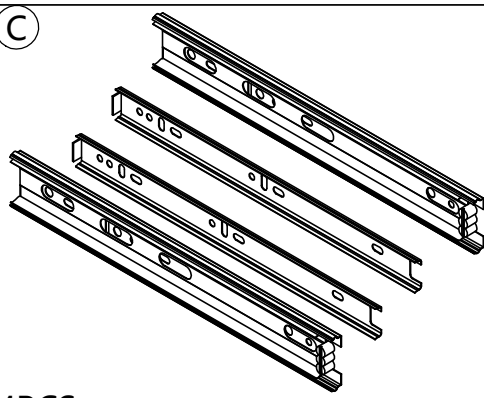
74+2PCS

B



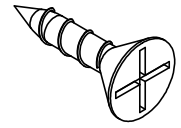
74+2PCS

C



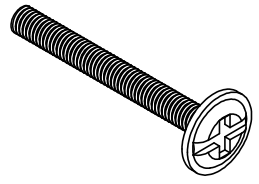
4PCS

D



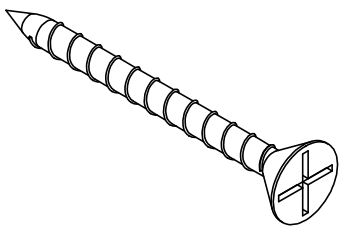
48+4PCS

E



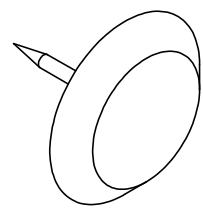
12+2PCS

F



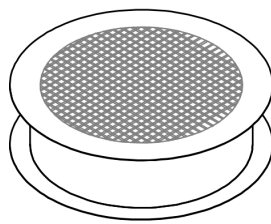
16+2PCS

G



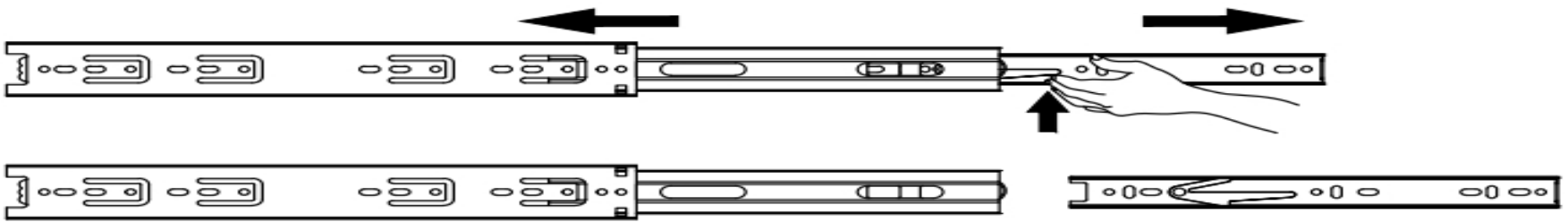
6+4PCS

H

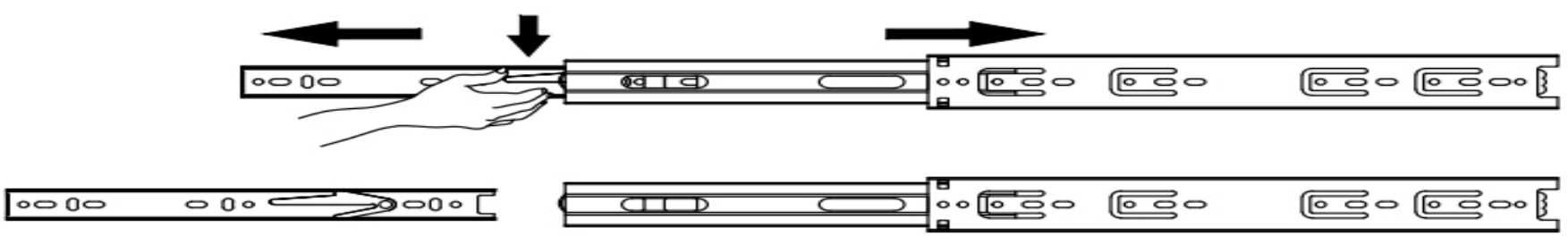


2PCS

left

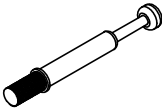


right



Stpe 1

A



X12

B

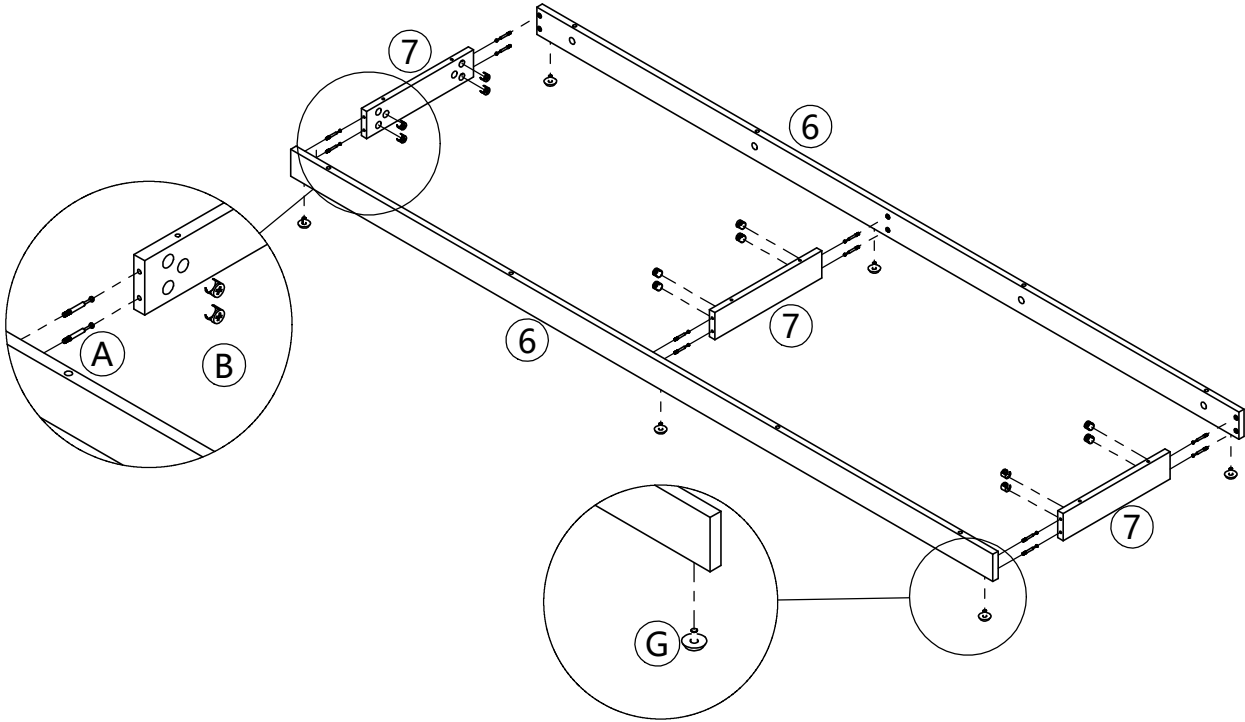


X12

G

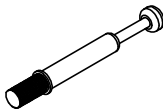


X6



Stpe 2

A

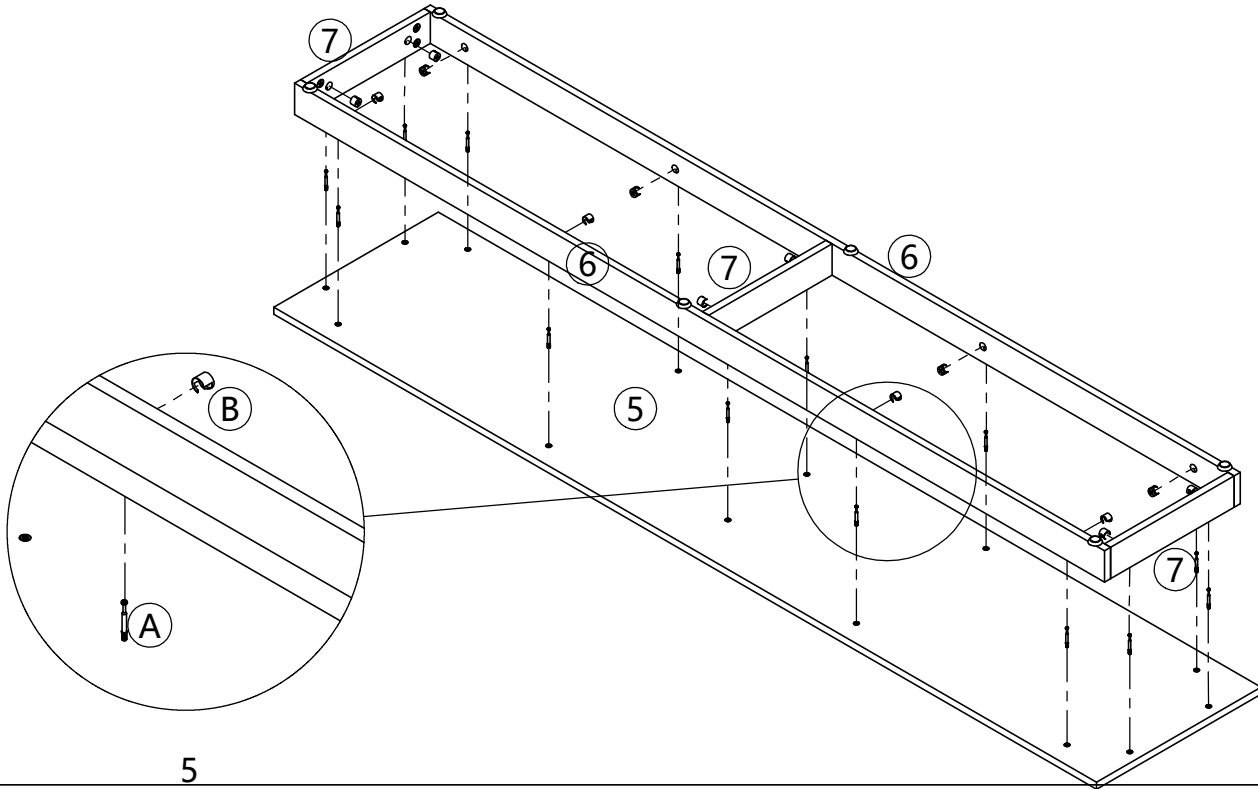


X14

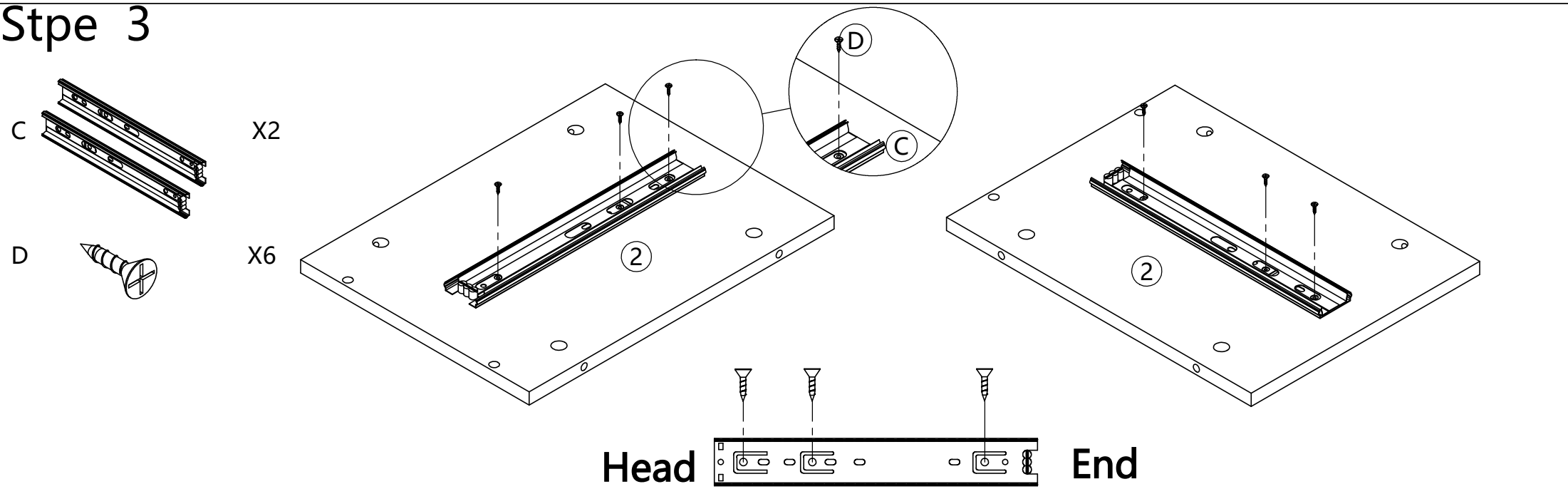
B



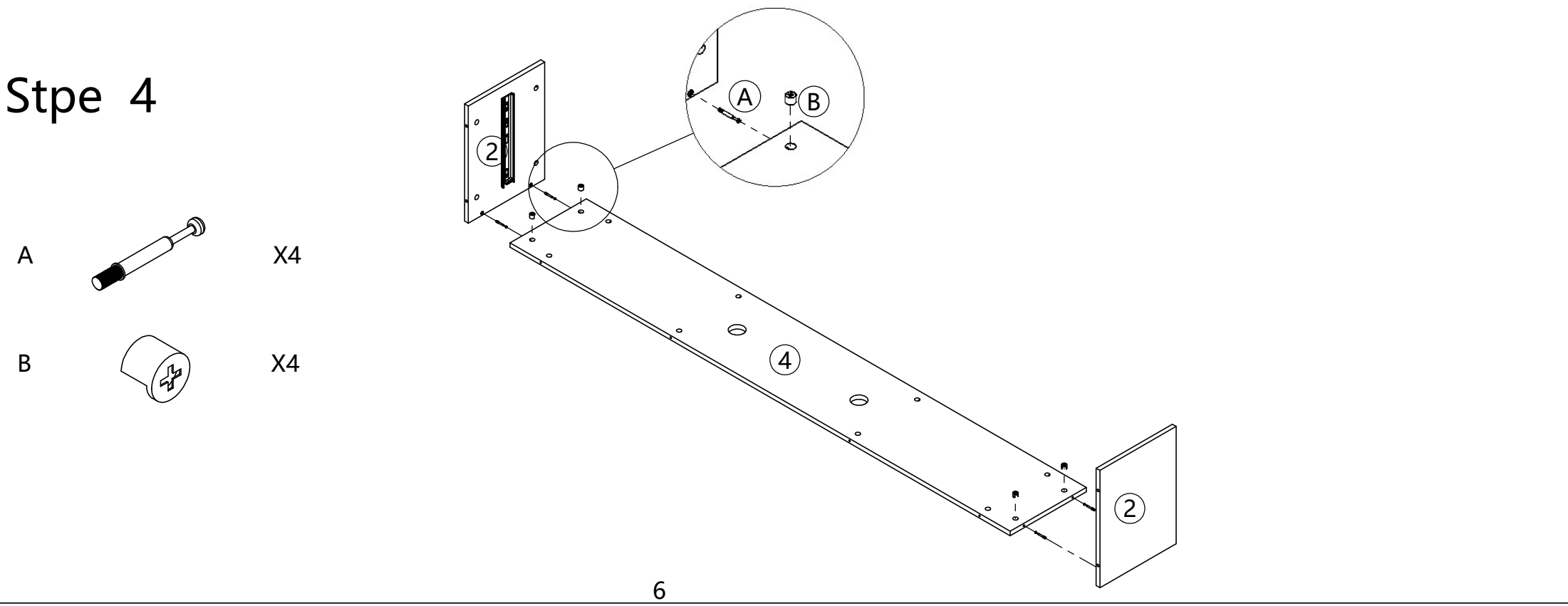
X14



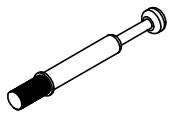
Stpe 3

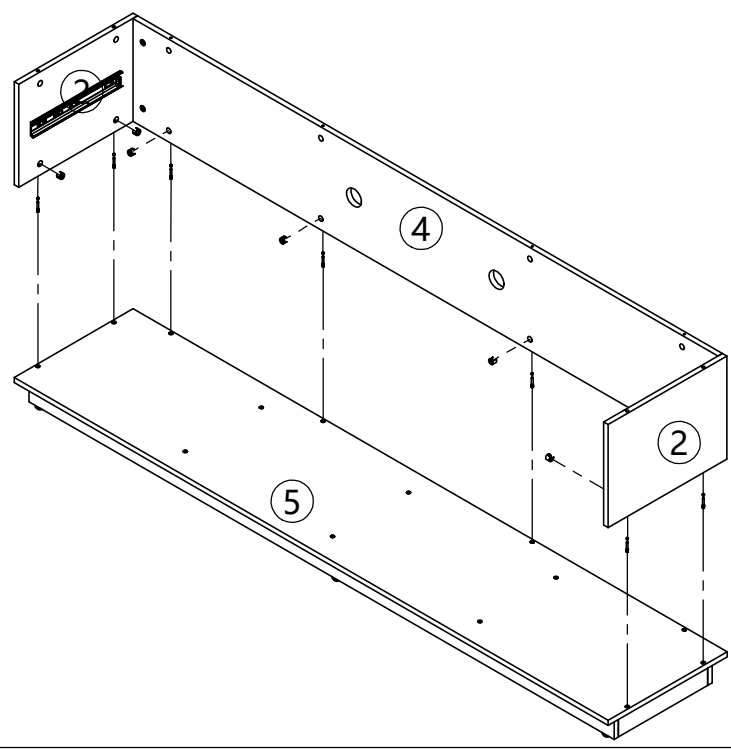


Stpe 4

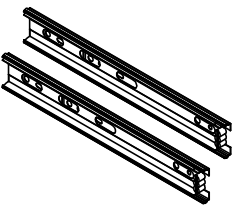


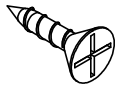
Stpe 5

- A  X8
- B  X8

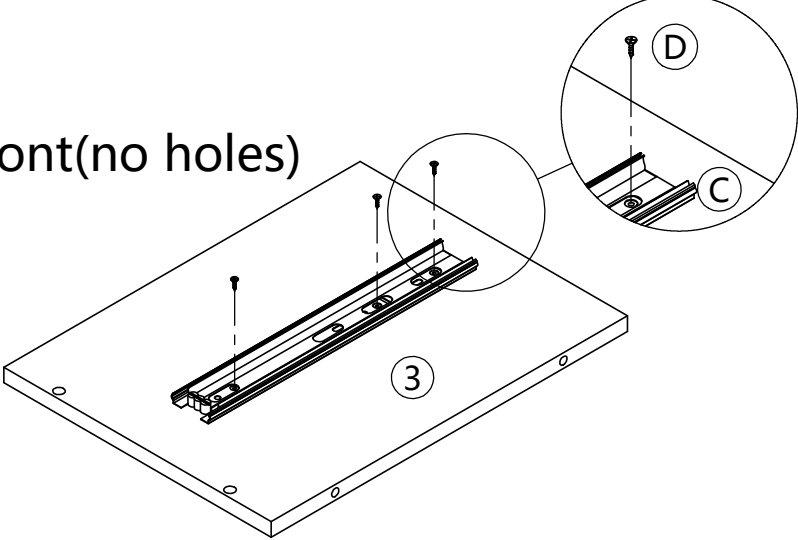


Stpe 6

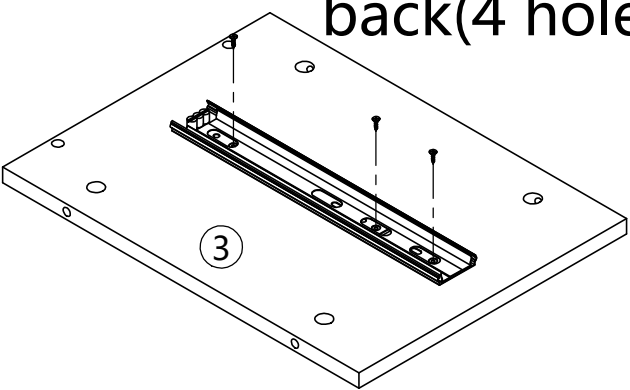
C  X6

D  X18

front(no holes)



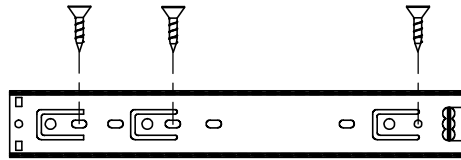
back(4 holes)



X3



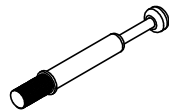
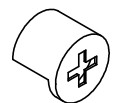
Head

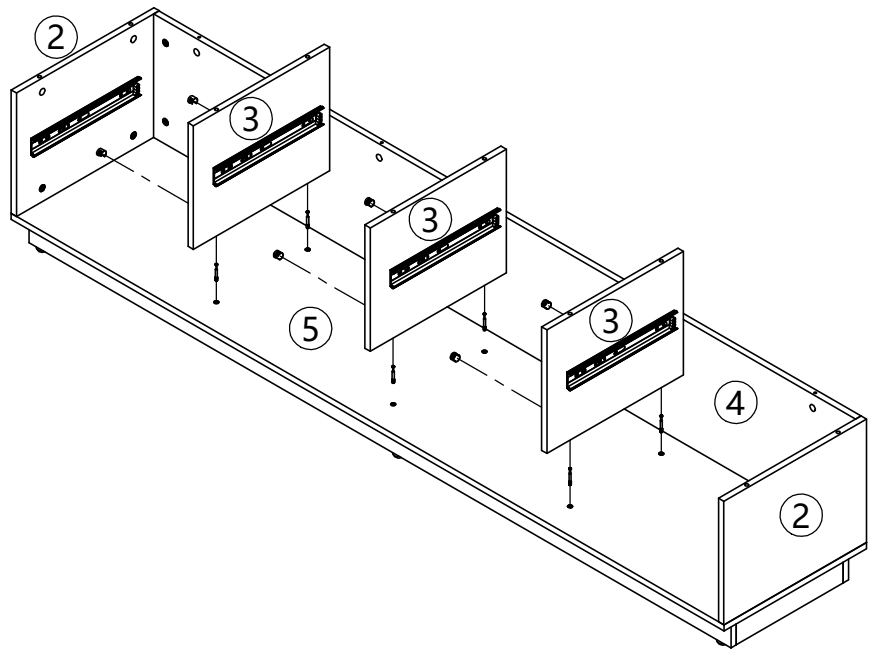


End

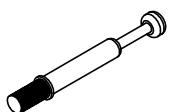


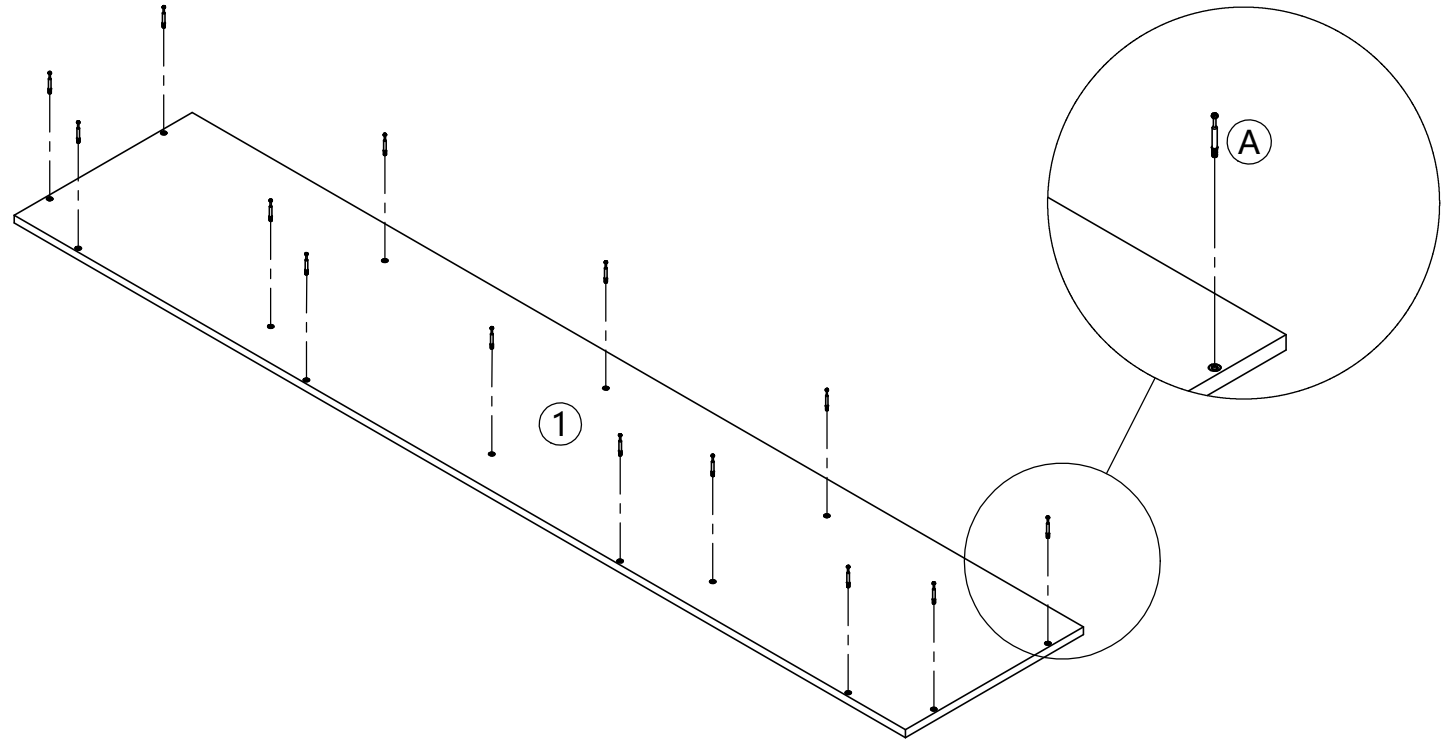
Stpe 7

- A  X6
- B  X6



Stpe 8

- A  X14

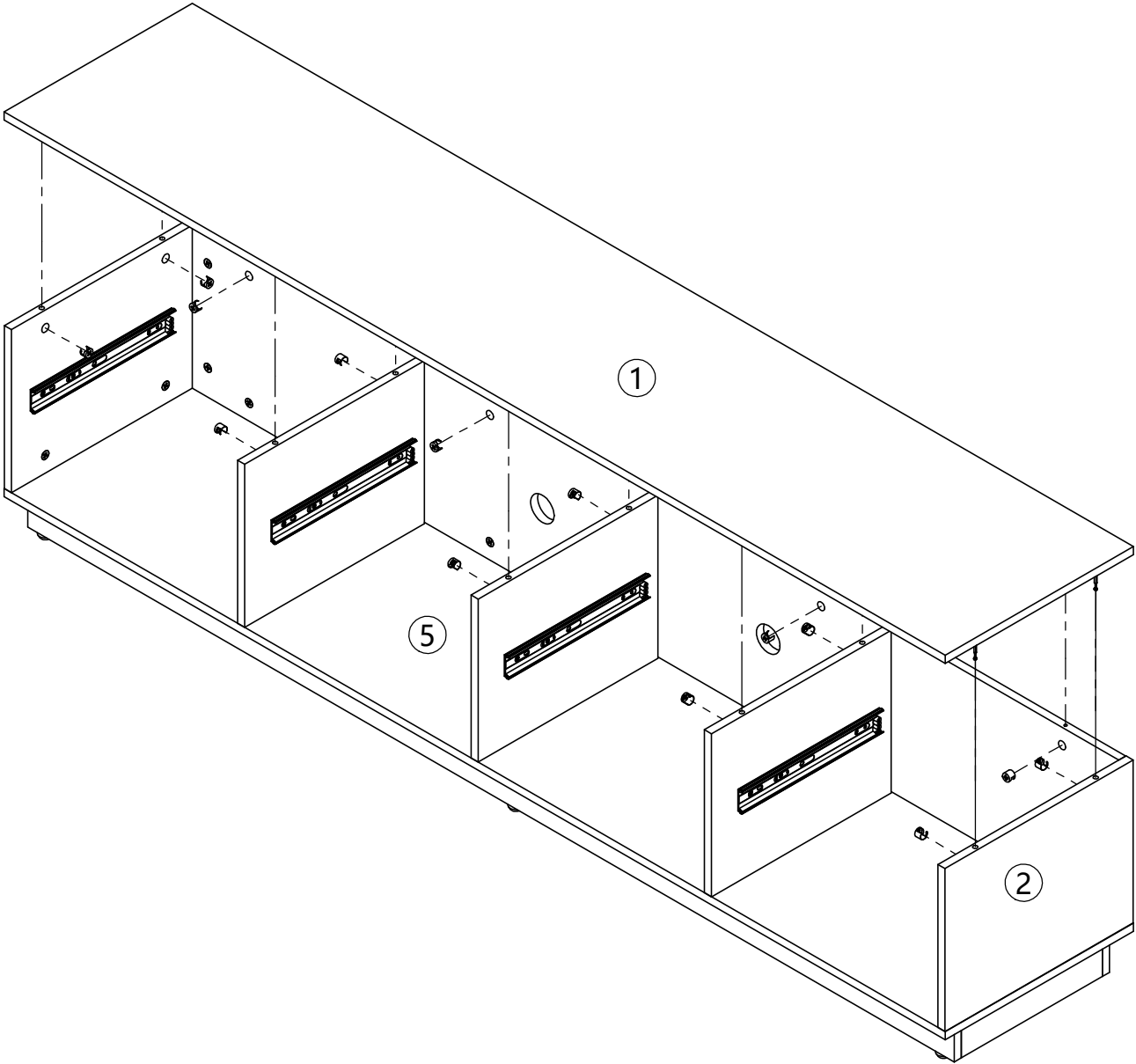


Stpe 9

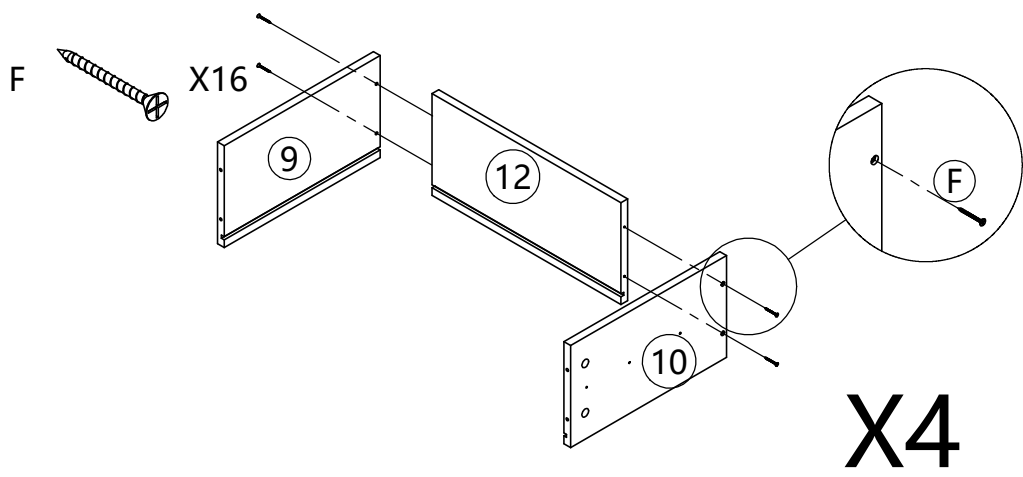
B



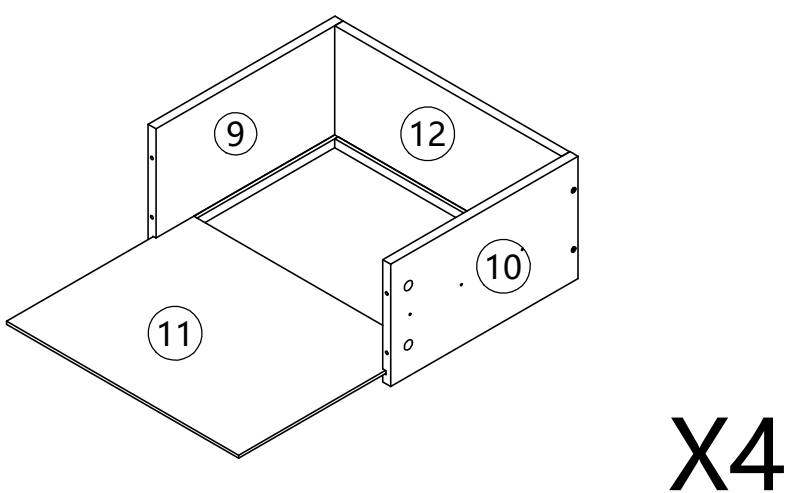
X14



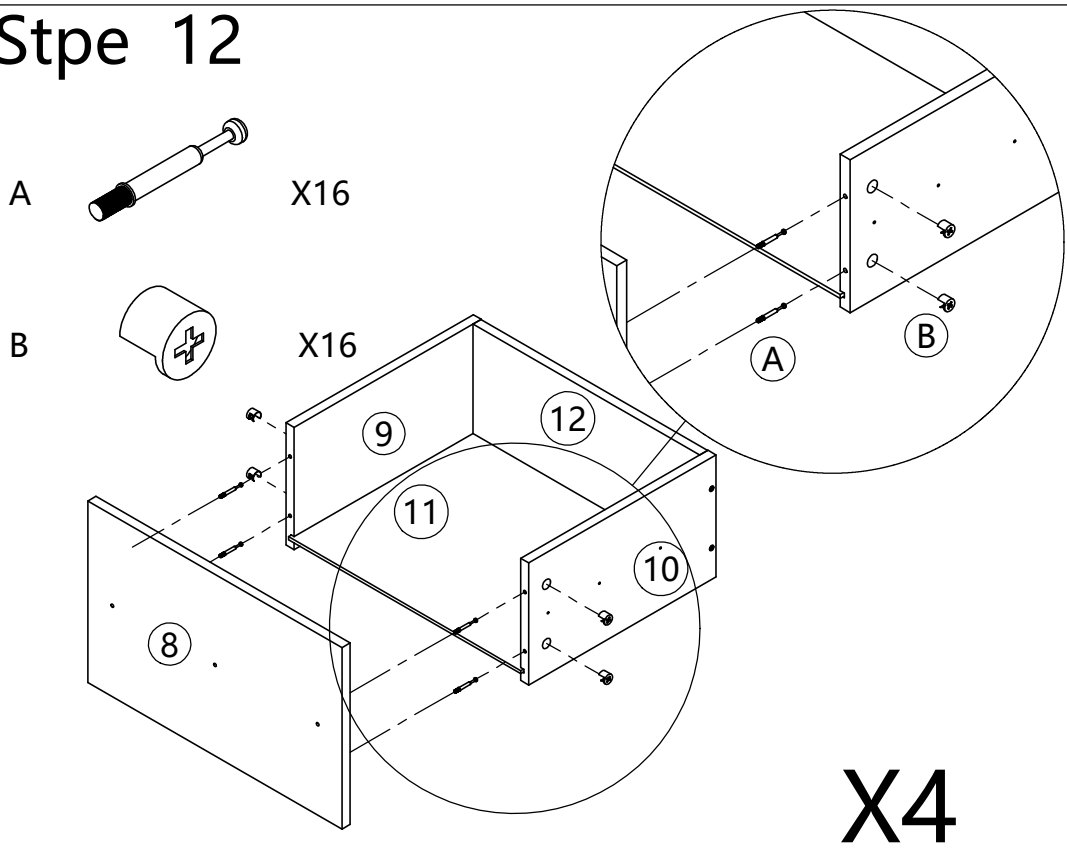
Stpe 10



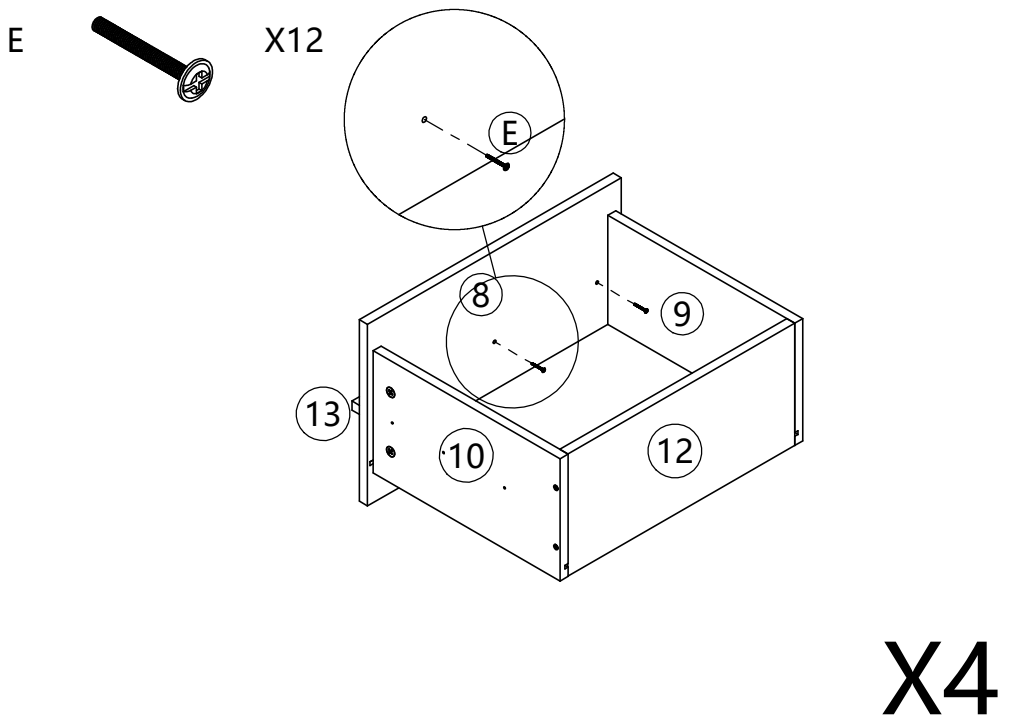
Stpe 11



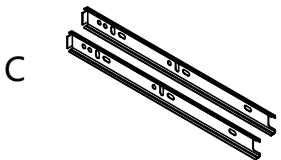
Stpe 12



Stpe 13



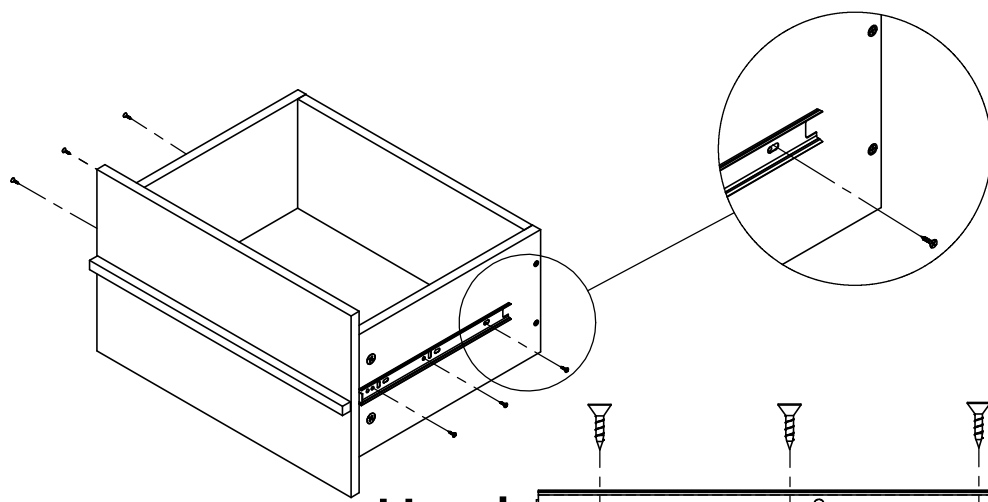
Stpe 14



X8

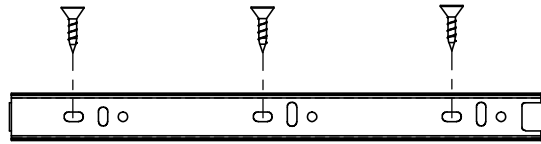


X24



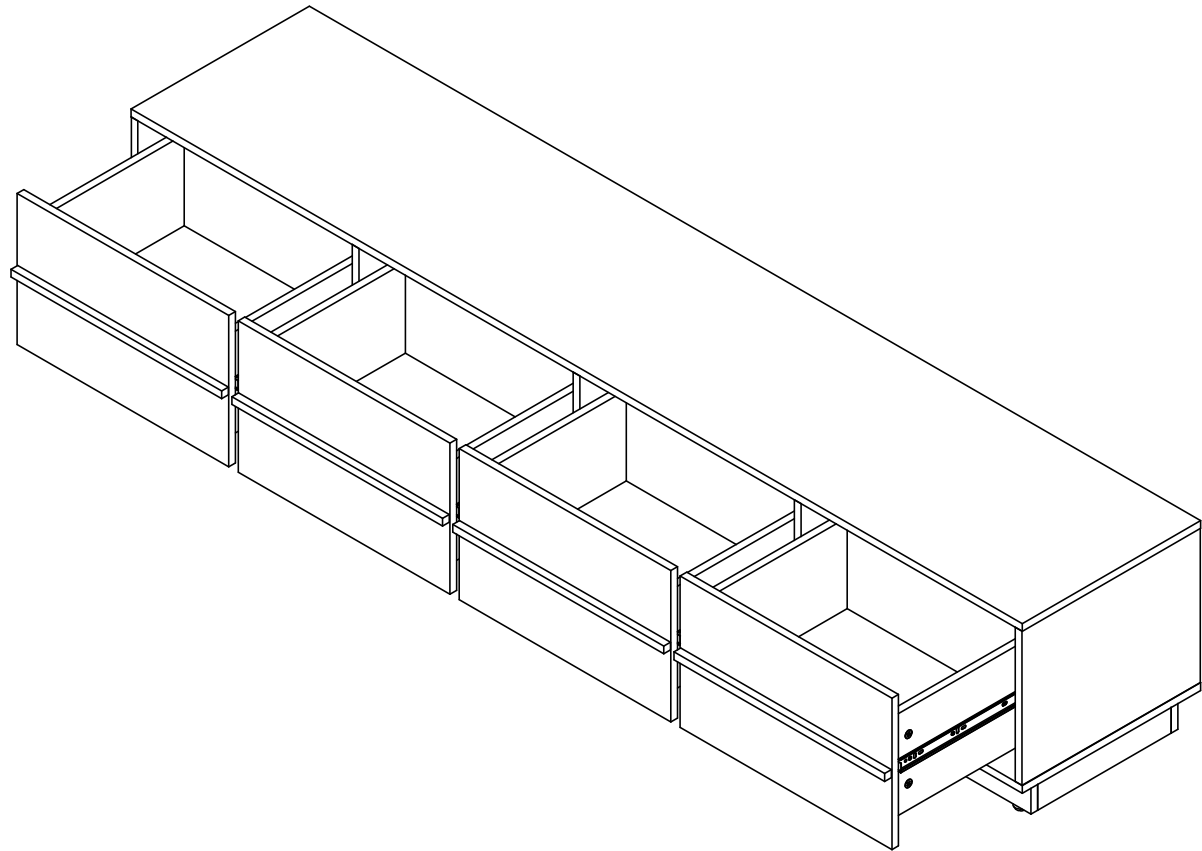
X4

Head



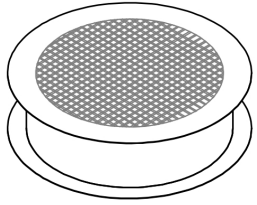
End

Stpe 15



Step 16

H



X2

