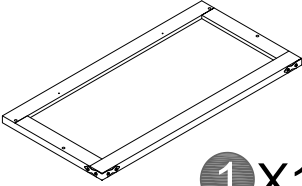
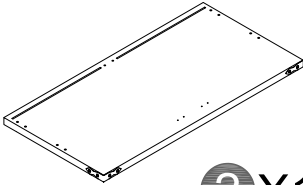
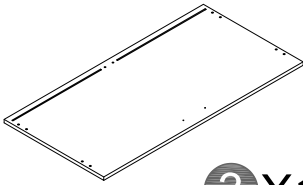
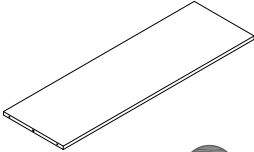
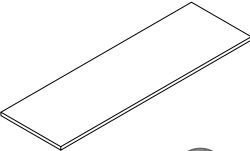
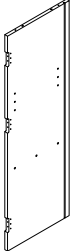
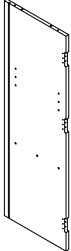
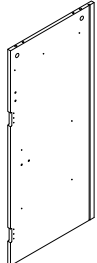
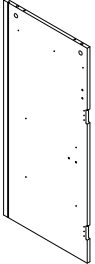
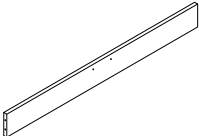



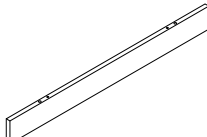
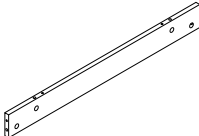
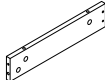
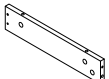
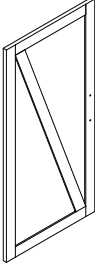
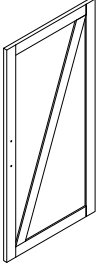
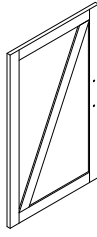
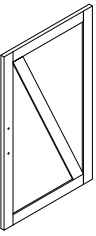

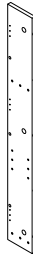


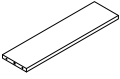
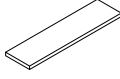
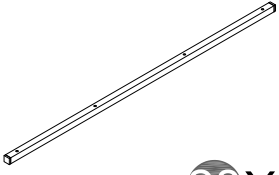
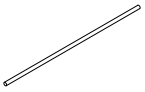


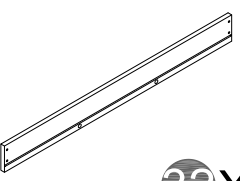
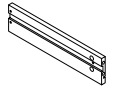
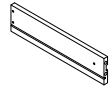
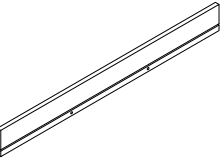
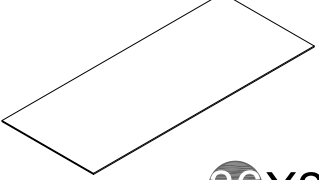
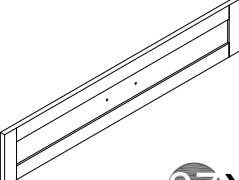
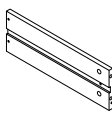
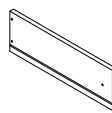
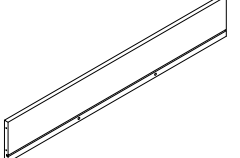
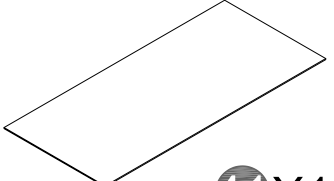
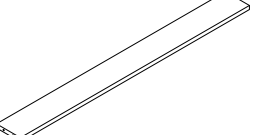


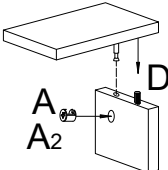
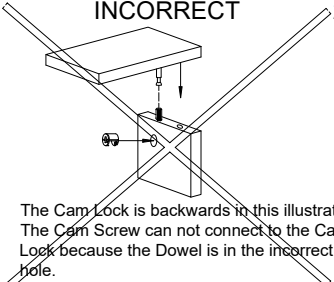
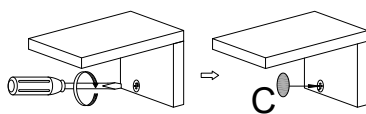
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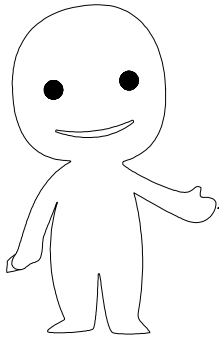
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 ⑬X4	 ⑭X1	 ⑮X1	 ⑯X1
 ⑰X1	 ⑱X1	 ⑲X1	 ⑳X1
 ㉑X1	 ㉒X1	 ㉓X1	 ㉔X1
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PARTS LIST

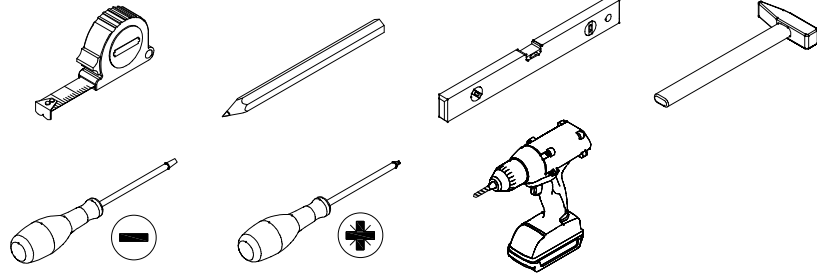
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 33X2	 34X2	 35X2	 36X2
 37X1	 38X1	 39X1	 40X1
 41X1	 42X1		

Cam Lock/Dowel Placement Supplement

<p>CORRECT 1</p>  <p>When inserting the Cam lock, make sure that the open End of the cam Lock faces the Cam Screw Entry. The Dowel will be inserted in the hole NEXT to the Cam Lock/Cam Screw hole.</p>	<p>INCORRECT 2</p>  <p>The Cam Lock is backwards in this illustration. The Cam Screw can not connect to the Cam Lock because the Dowel is in the incorrect hole.</p>	<p>3</p>  <p>To tighten, turn the Cam Lock CLOCKWISE until the arrow or "△" signs point AWAY from the connected Panel.</p> <p>*NOTE: DO NOT USE AN AUTOMATIC SCREWDRIVER TO TIGHTEN CAM LOCKS, DO NOT OVER-TIGHTEN.</p>
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Please prepare the following tools



A 36+2 PCS

Ø15 x 9.5 mm

A₂ 12+2 PCS

Ø12 x 9.5 mm

B 48+2 PCS

C 76+2 PCS

D 42+2 PCS

Ø6 x 30 mm

E 41+2 PCS

Ø5 x 40 mm

F_{2.5} 6+1 PCS

M6 x 25

I₂ 5 PCS

I₃ 5 PCS

J 8+2 PCS

M4 x 18

J₂ 2 PCS

M4 x 12

J₃ 6+1 PCS

M4 x 10

K₄ 12+2 PCS

L 2 set

310mm

L₂ 1 set

342mm

N 98+2 PCS

Ø3.5 x 12

N₁ 22+2 PCS

Ø3 x 12

N₂ 4+1 PCS

Ø3.5 x 25

N₃ 12+2 PCS

Ø3.5 x 30

N₇ 20+2 PCS

Ø3 x 16

P 2 PCS

P1 P2 P3 P4
Ø4 x 15
Ø4 x 40

Q 20+2 PCS

MH₃ 4 PCS

MH₄ 6 PCS

X₃ 4+1 PCS

X₄ 4+1 PCS

X₅ 1 PC

X₆ 2 PCS

V₃ 4+1 PCS

M6 x 15

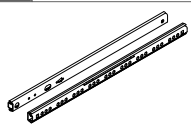
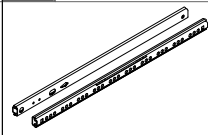

Z 1 PC

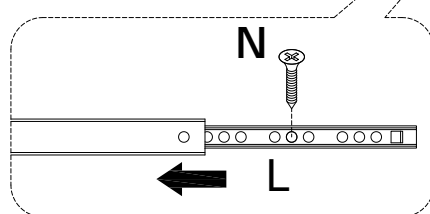
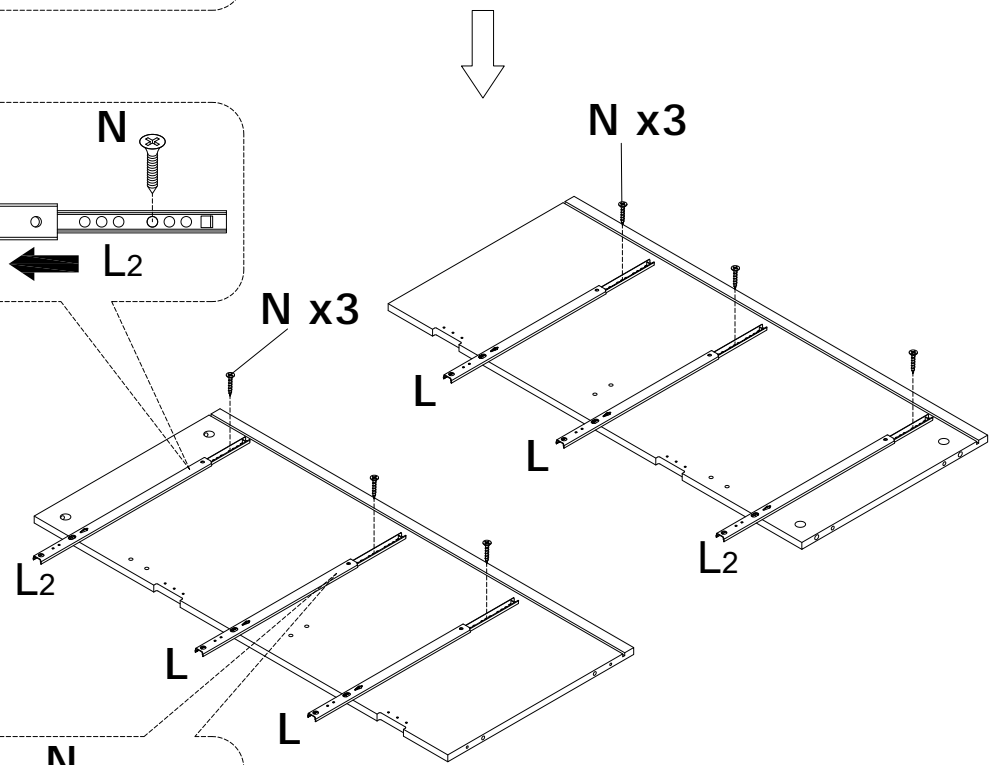
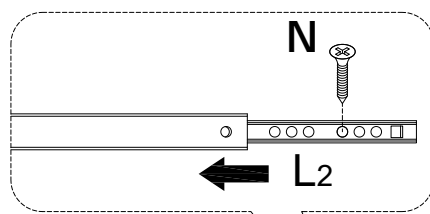
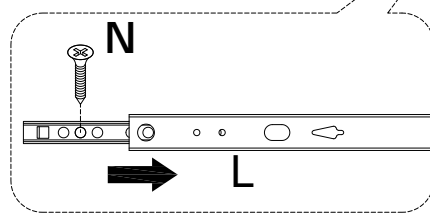
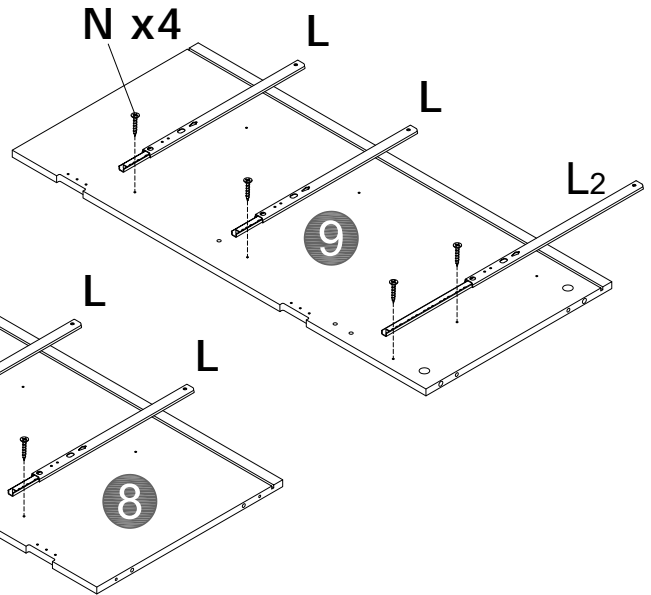
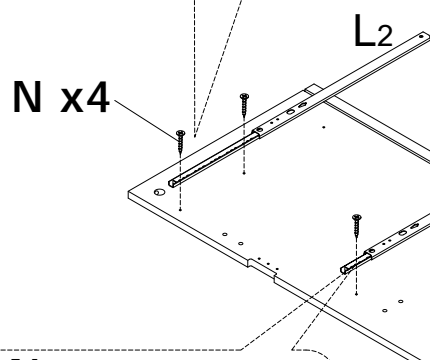
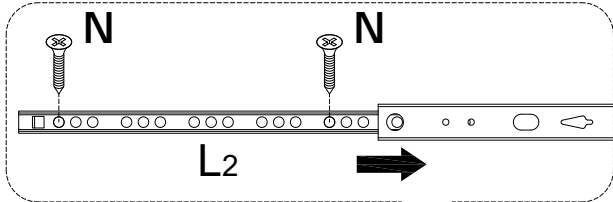
4mm



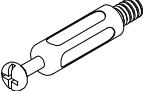
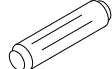
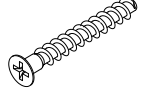

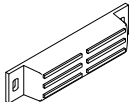
Tips: The number after "+" represents the spare hardware.

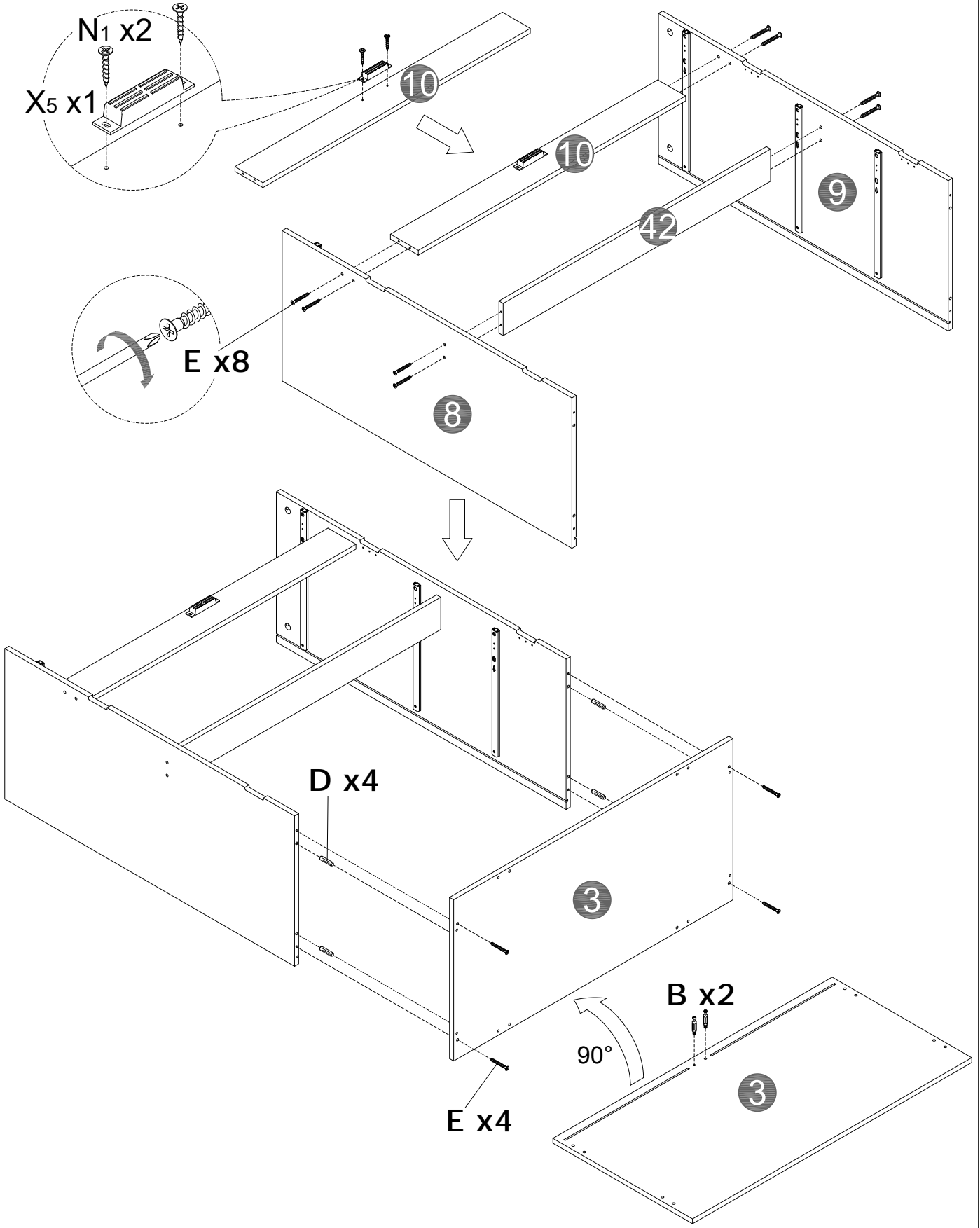
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L	2 set	L2	1 set	N	14 PCS
					

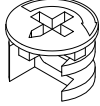
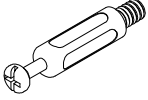
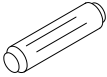


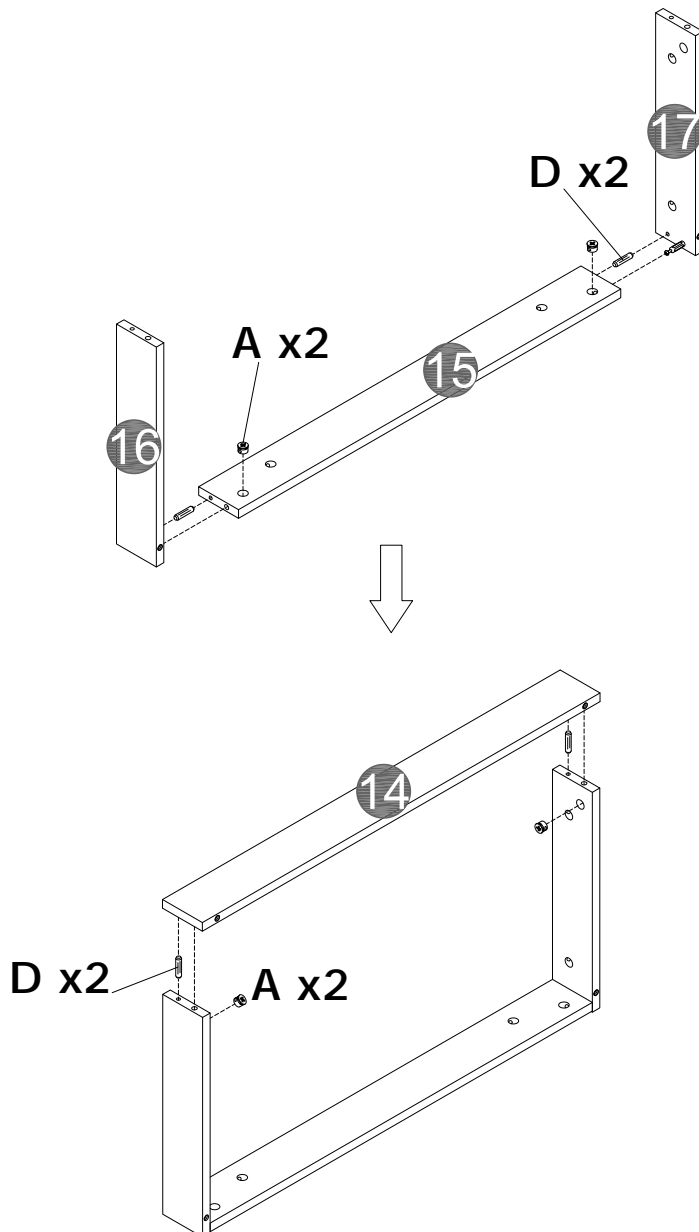
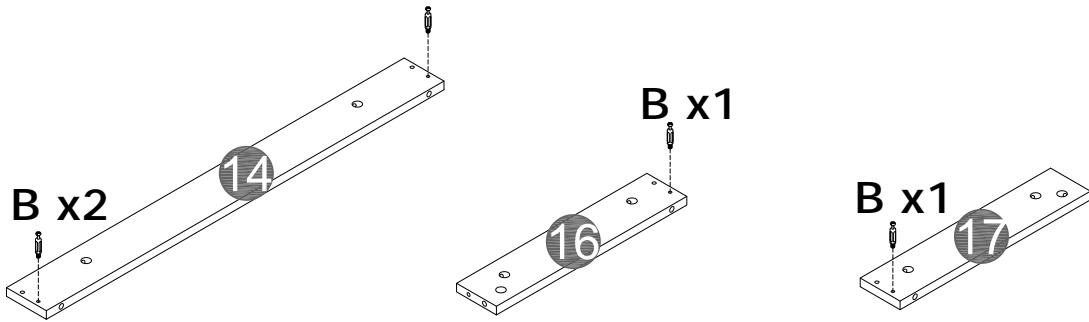
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B	2 PCS	D	4 PCS	E	12 PCS	N₁	2 PCS	X₅	1 PCS
									

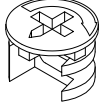
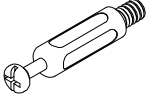
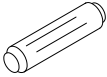


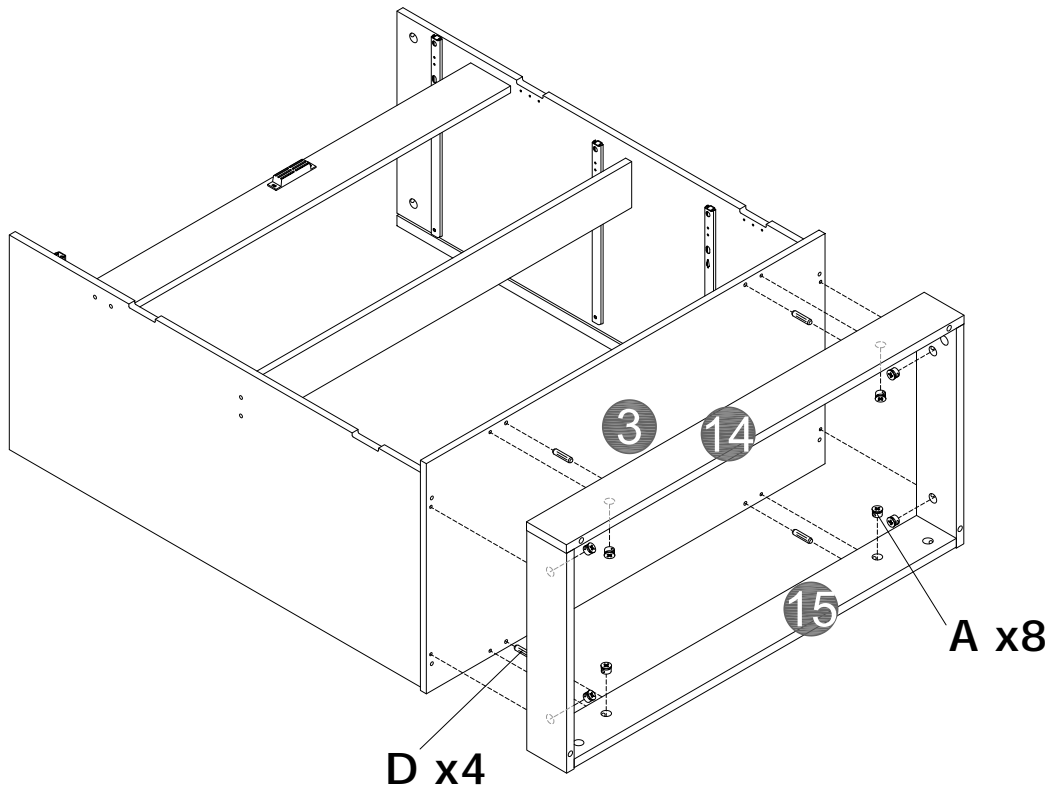
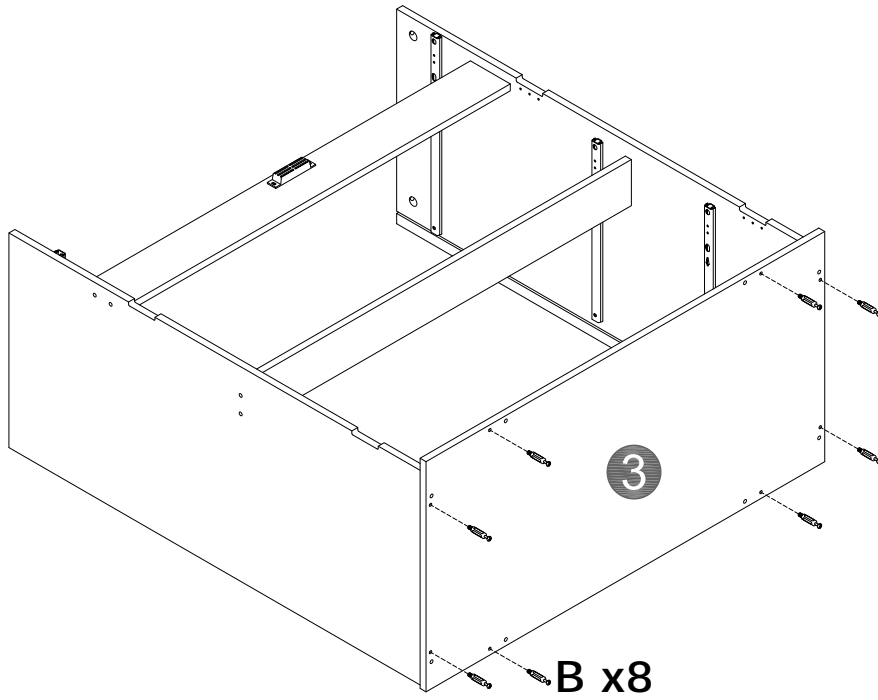
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A	4 PCS	B	4 PCS	D	4 PCS
					

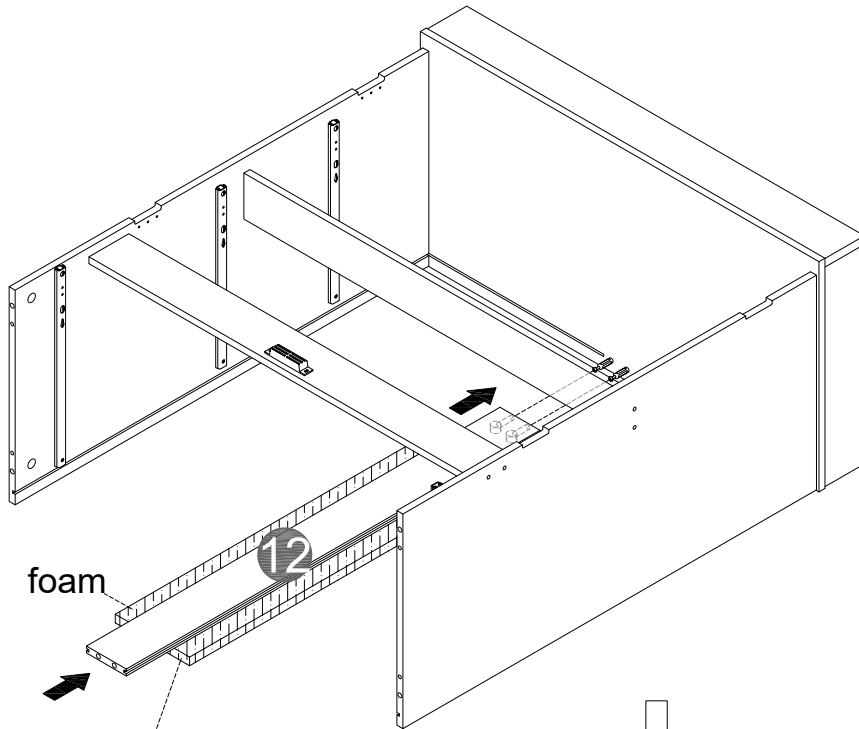


4

A	8 PCS	B	8 PCS	D	4 PCS
					

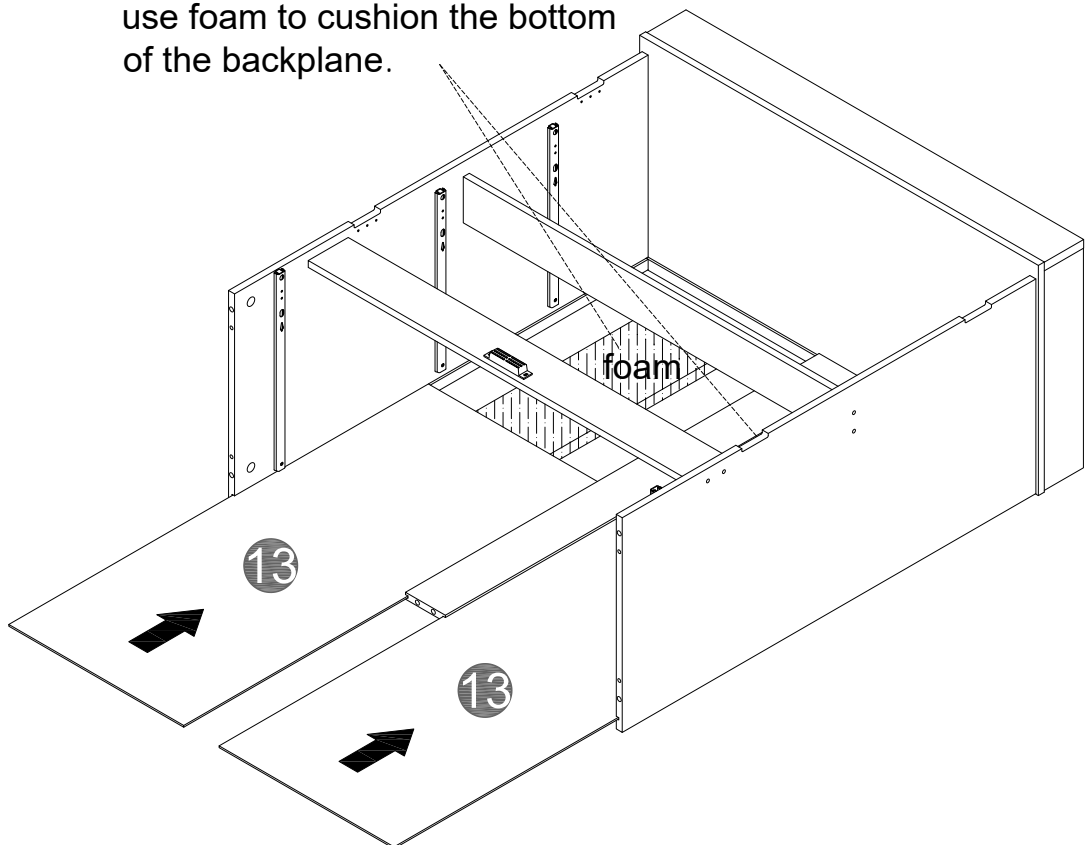


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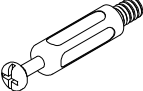
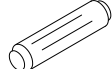
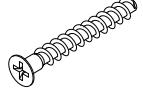

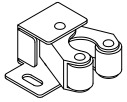


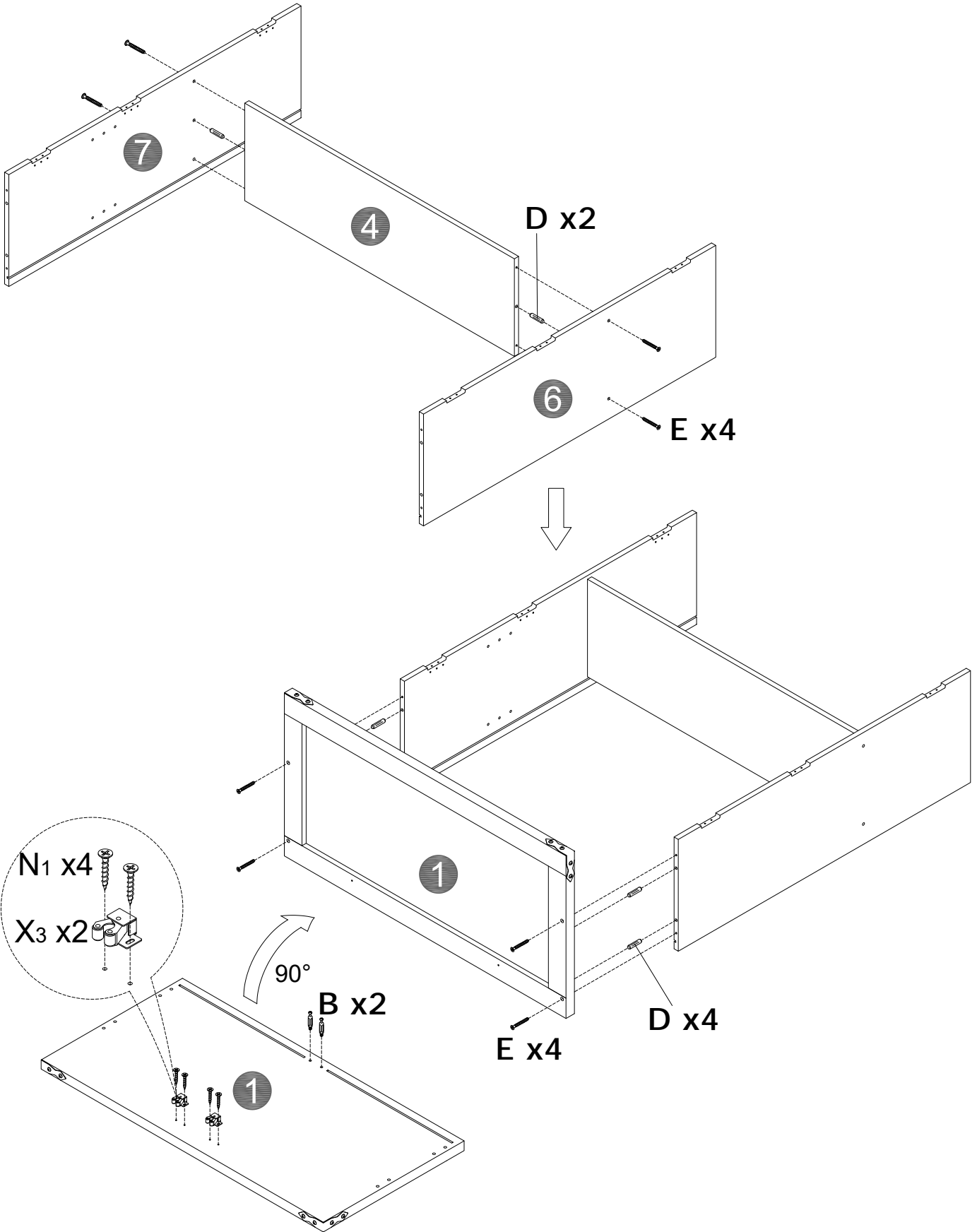
Use foam to pad the back brace so that its hole position is aligned.

When installing the backplane, use foam to cushion the bottom of the backplane.

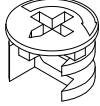
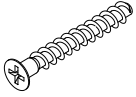


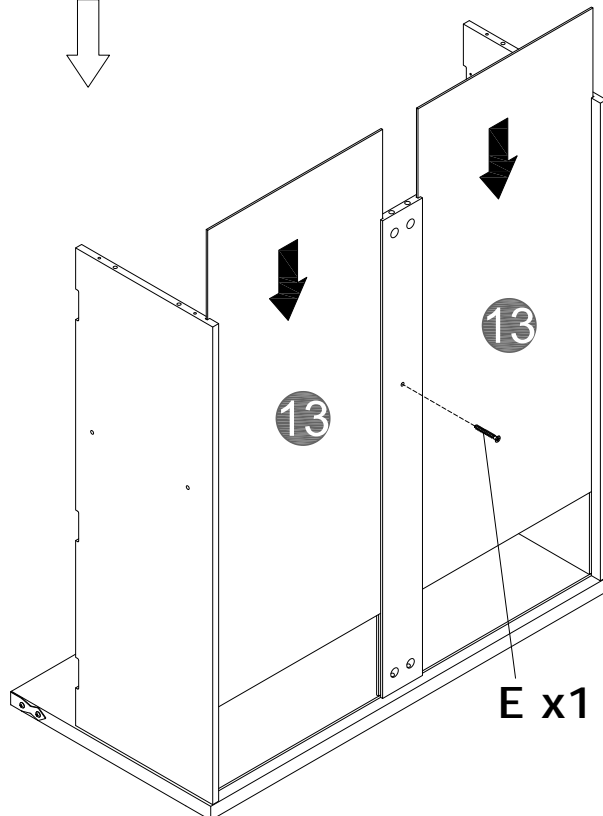
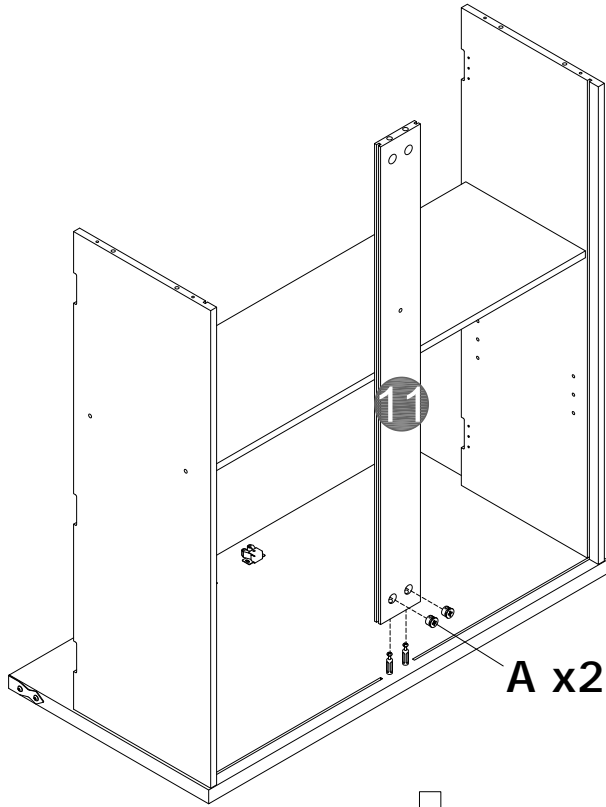


B	2 PCS	D	6 PCS	E	8 PCS	N₁	4 PCS	X₃	2 PCS
									



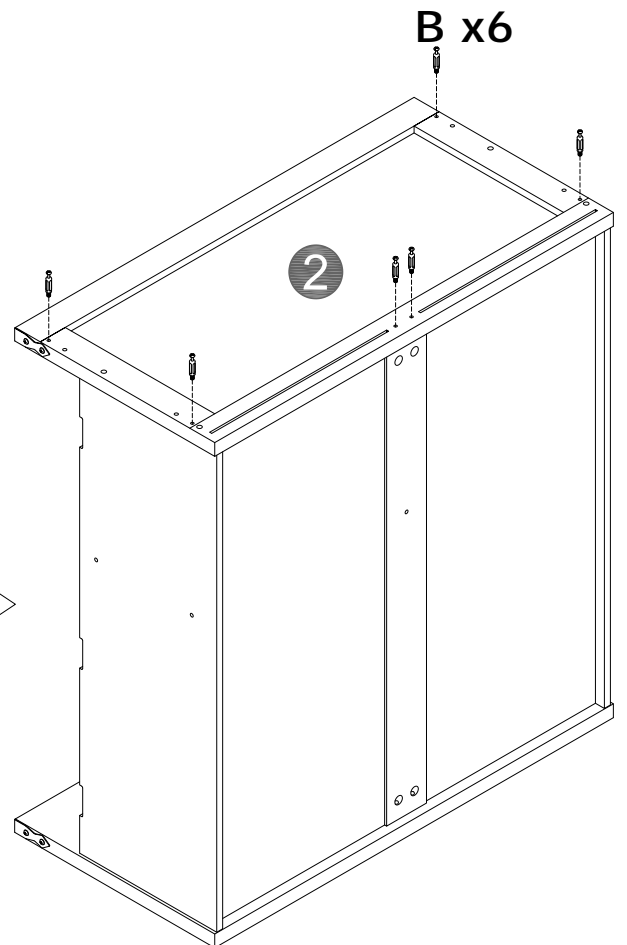
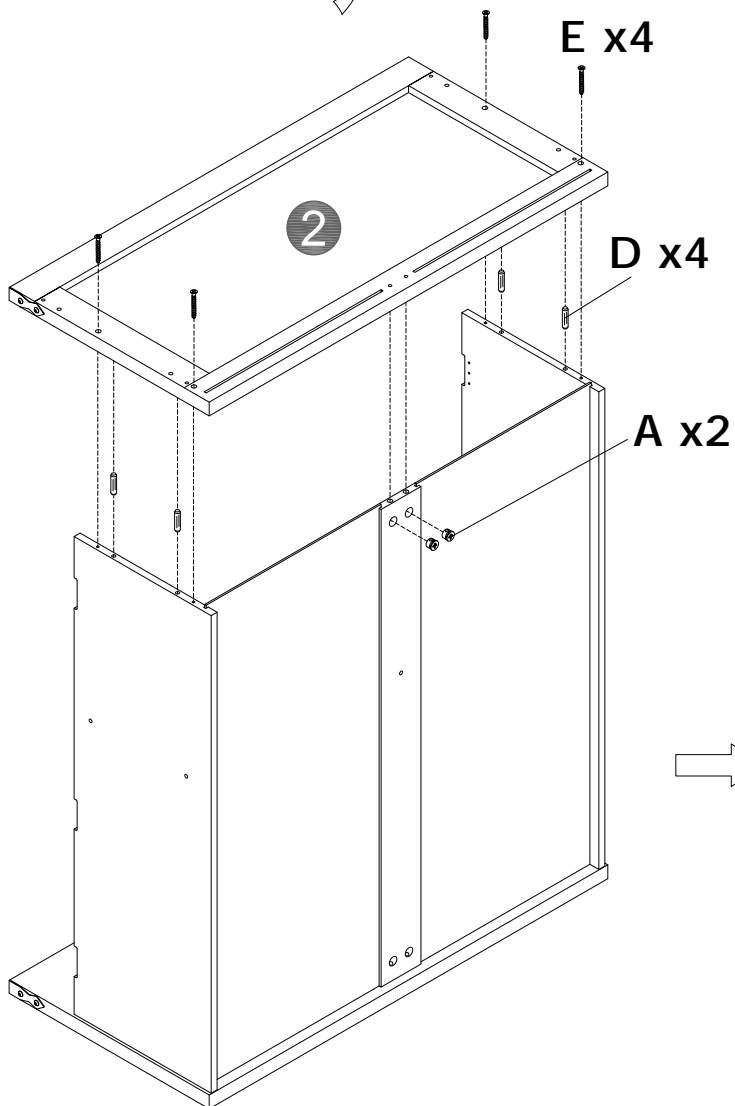
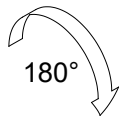
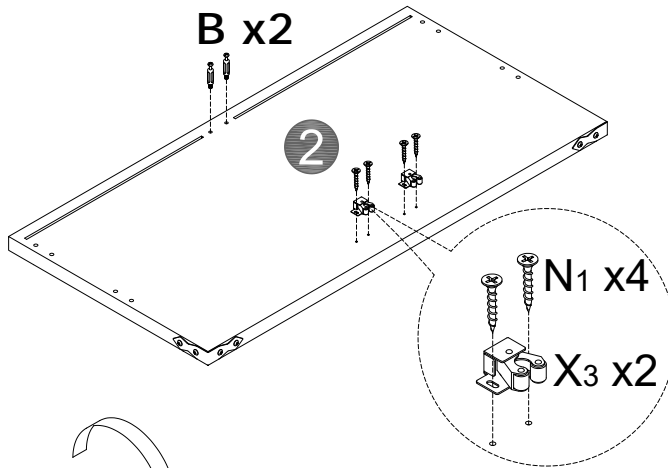
7

A	2 PCS	E	1 PC
			



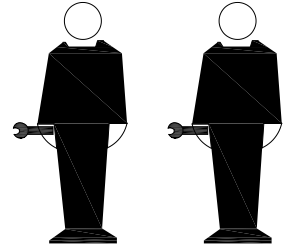


A	2 PCS	B	8 PCS	D	4 PCS	E	4 PCS	N₁	4 PCS	X₃	2 PCS

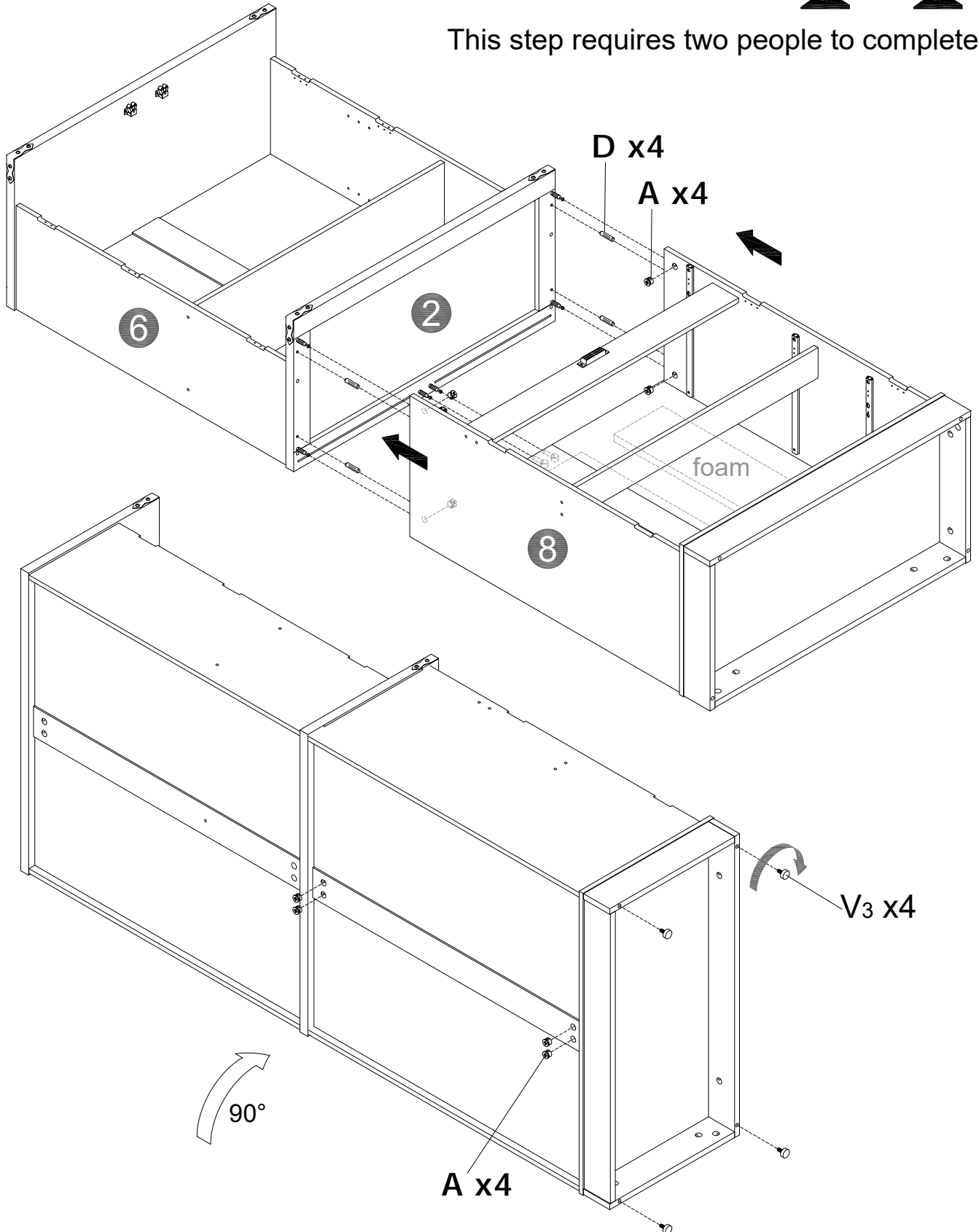




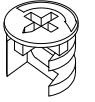
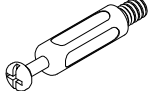
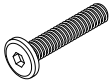

A	8PCS	D	4PCS	V₃	4PCS

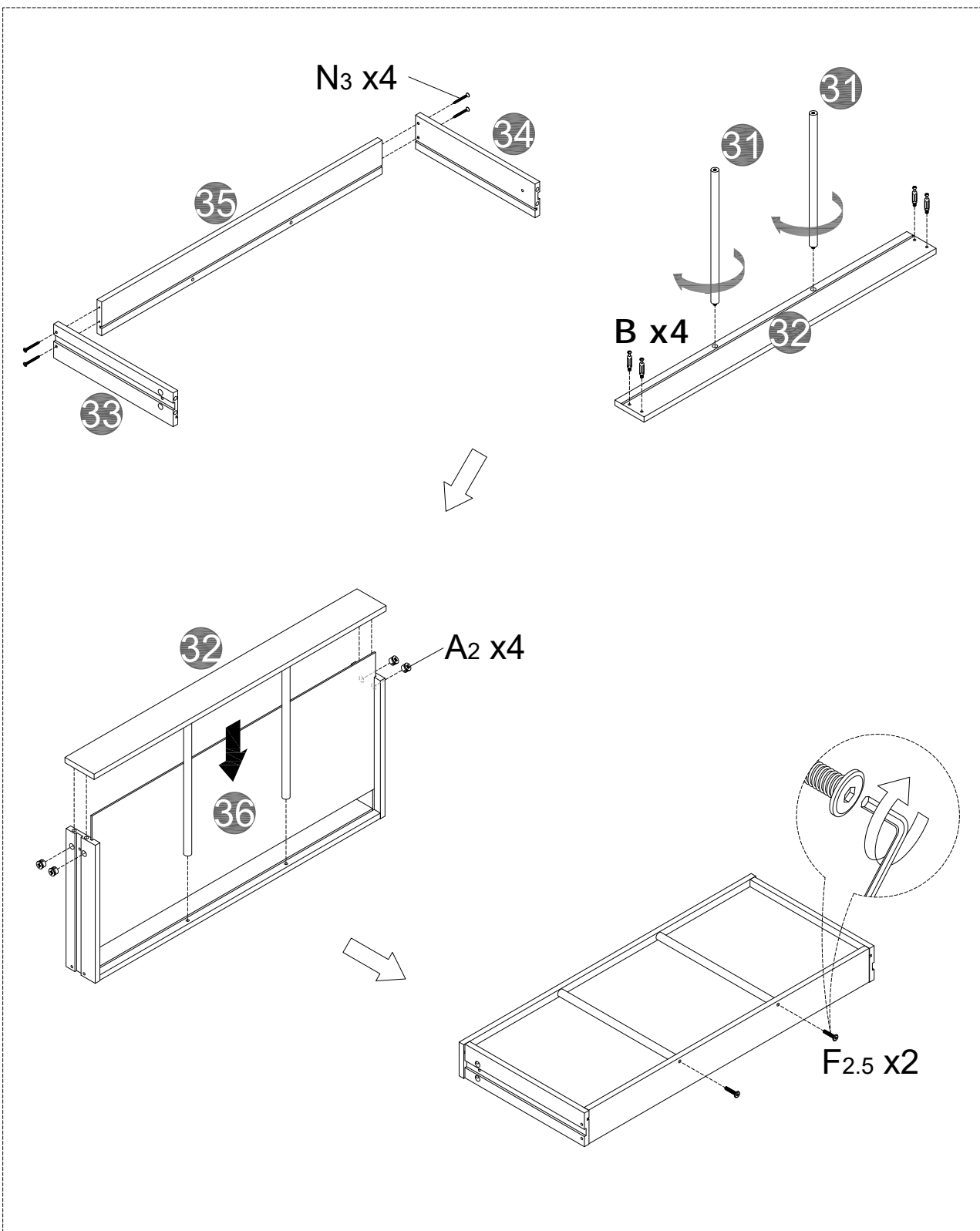


This step requires two people to complete



10

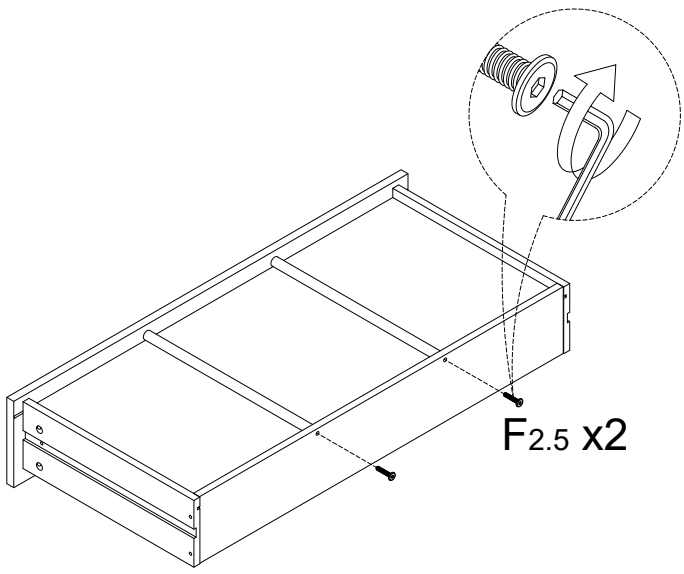
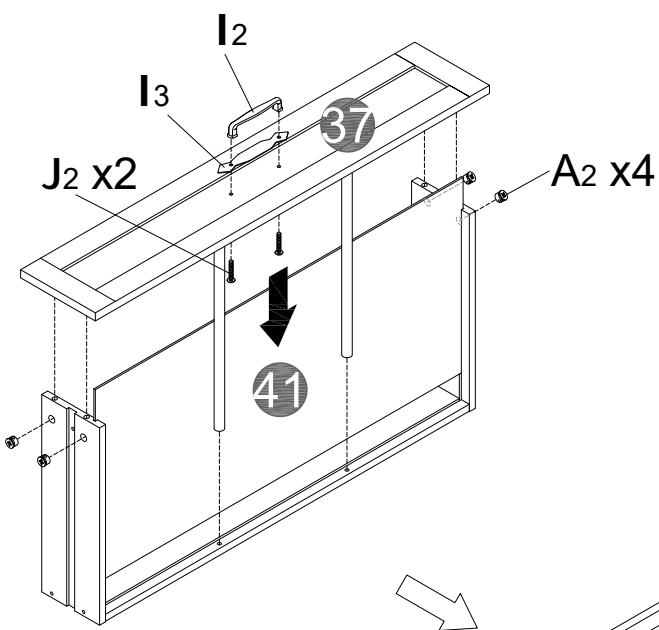
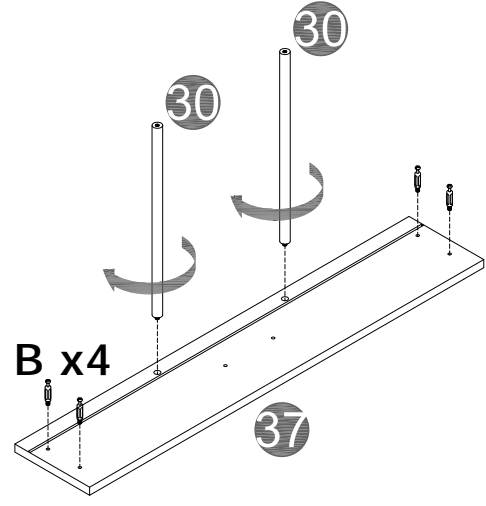
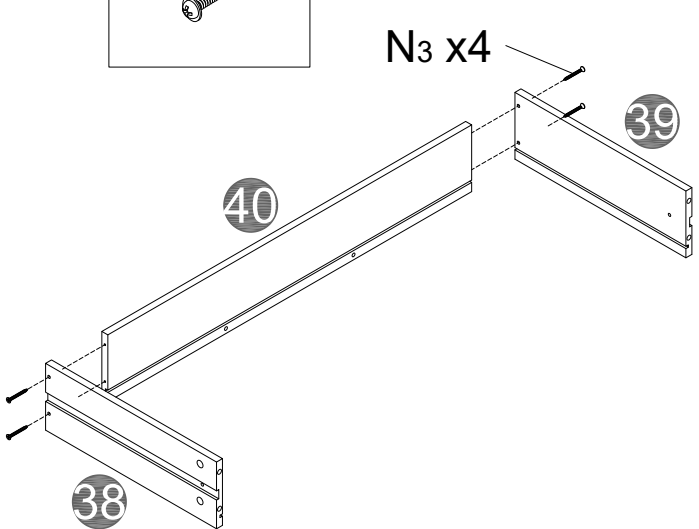
A2	8 PCS	B	8 PCS	F2.5	4 PCS	N3	8 PCS
							



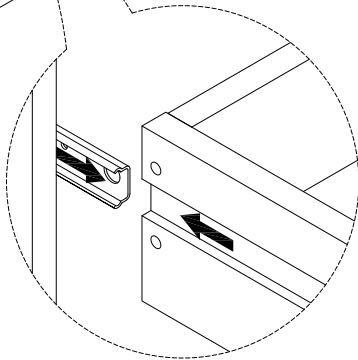
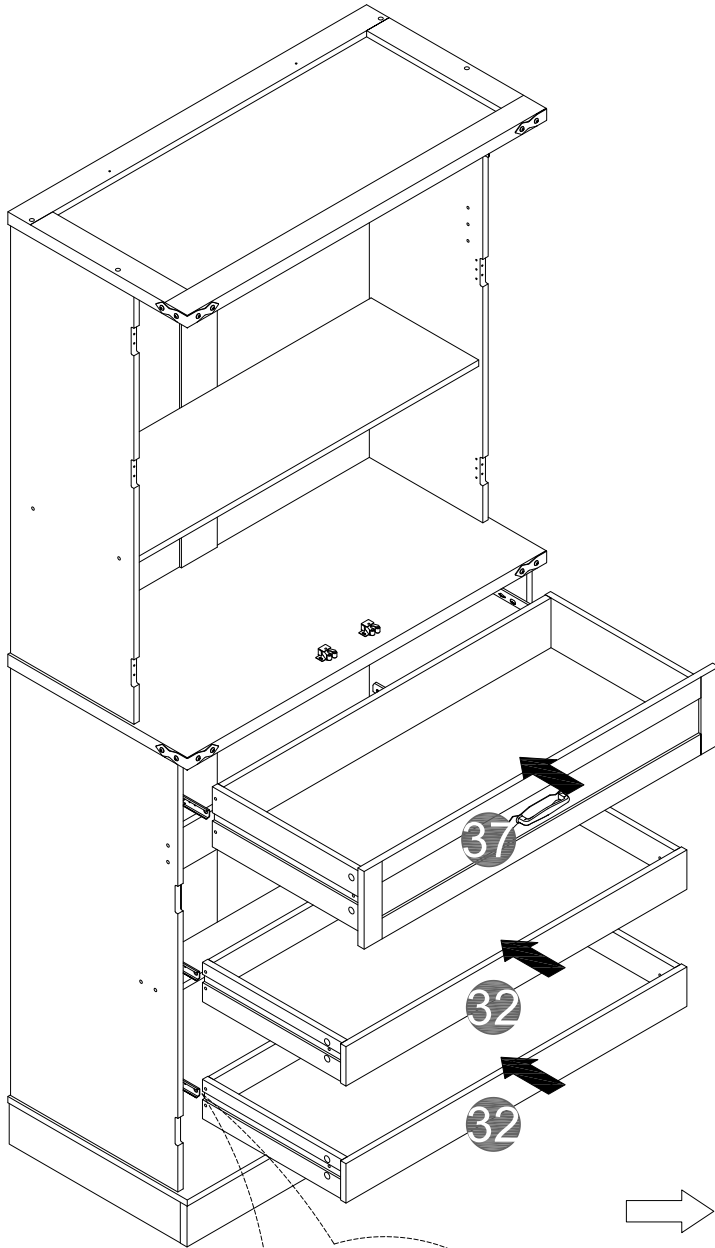
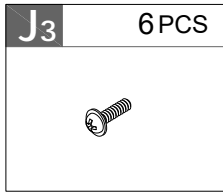
x2

1 1

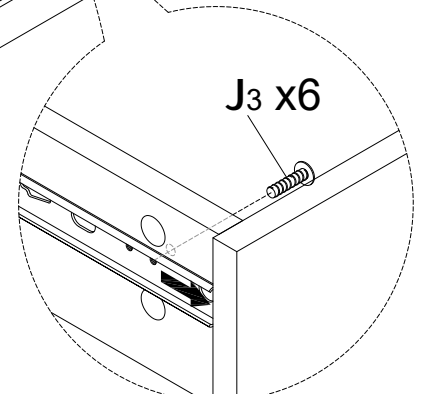
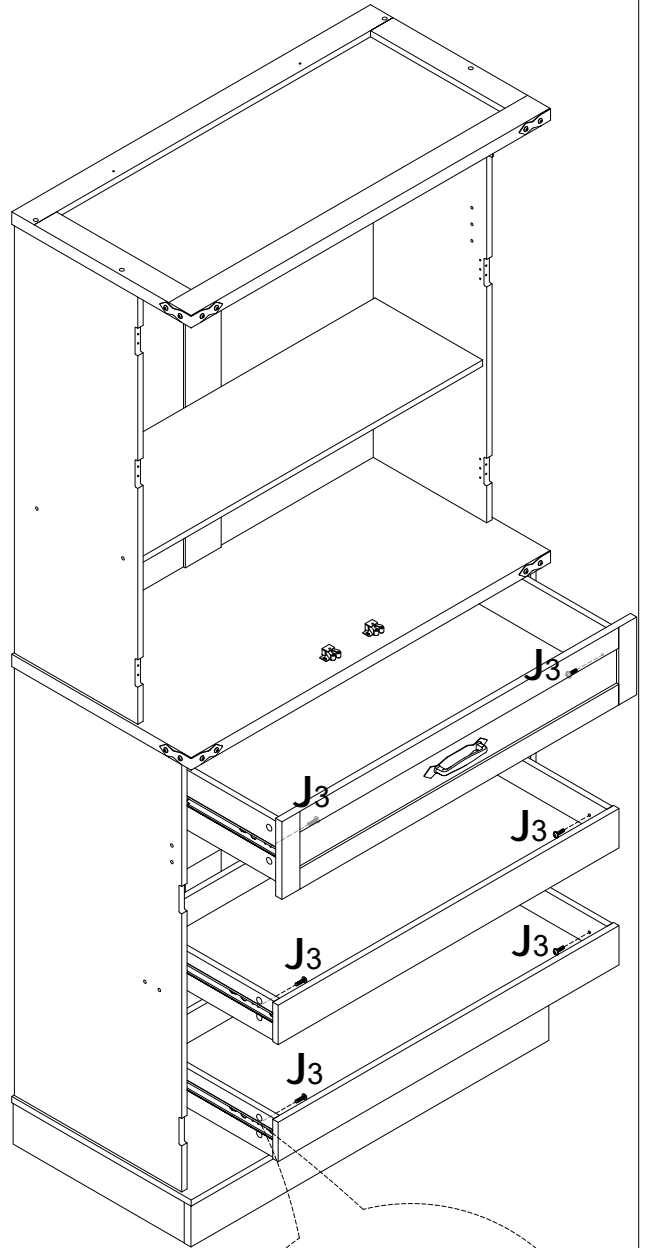
A2	4 PCS	B	4 PCS	F2.5	2 PCS	N3	4 PCS	I2	1 PC	I3	1 PC
J2	2 PCS										



12



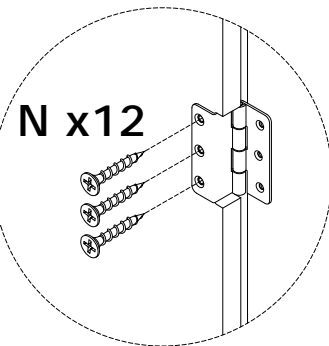
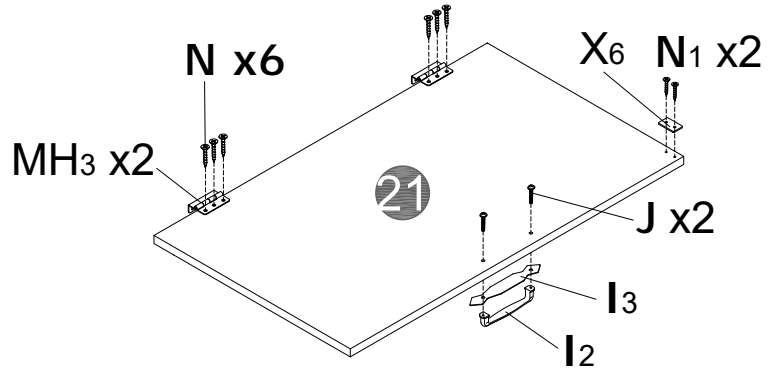
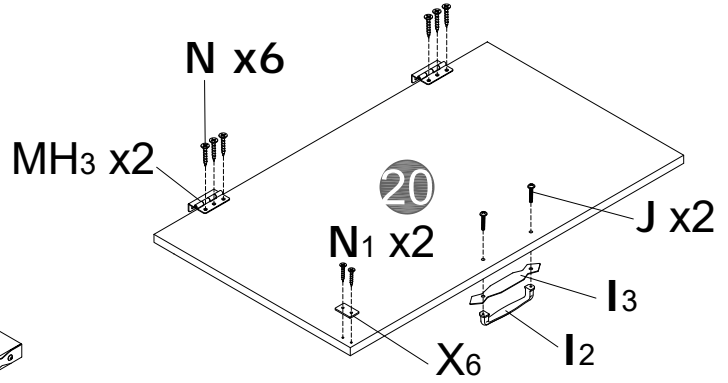
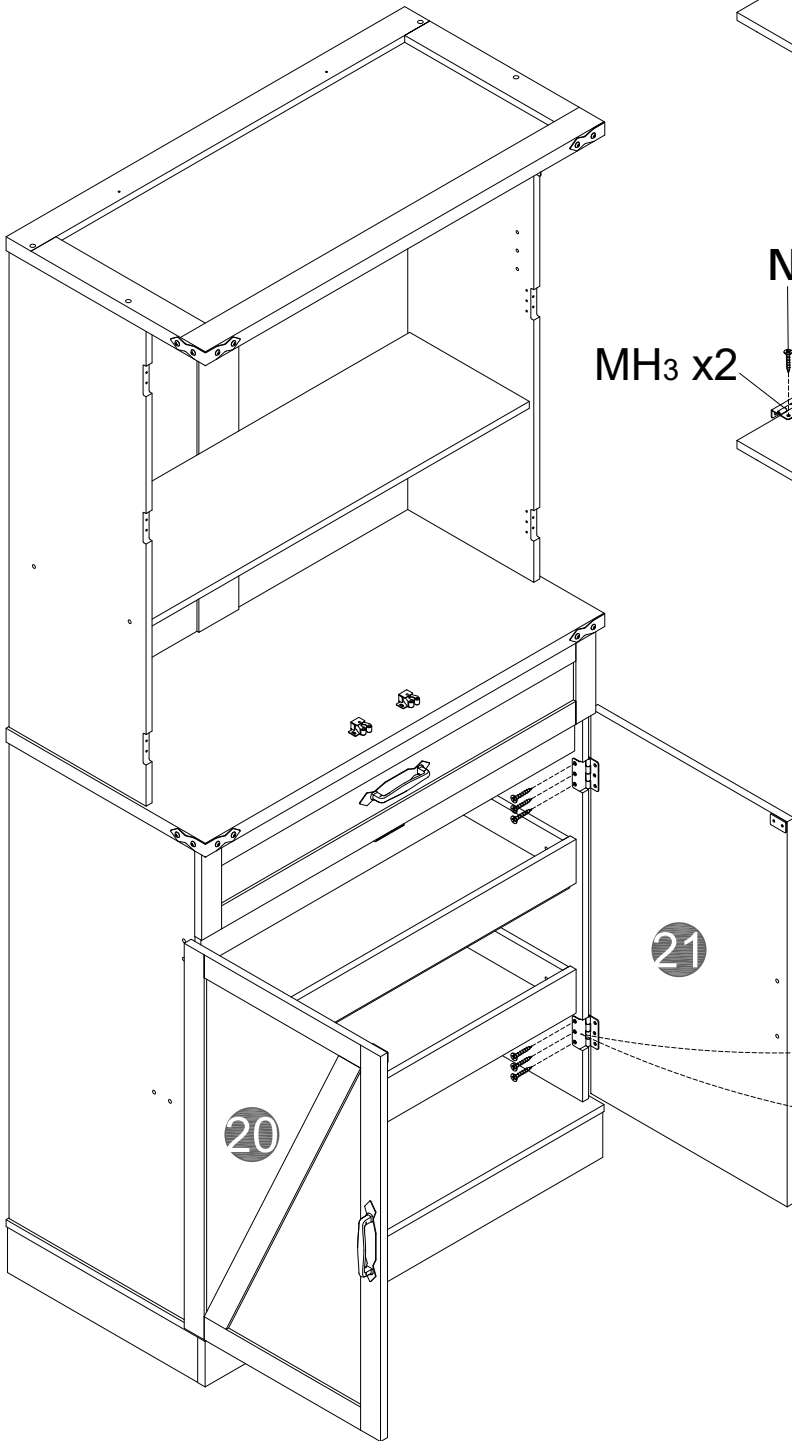
1. Align the track with the side groove and insert both sides simultaneously





2. Push the track to the bottom and tighten the screws from the inside of the board

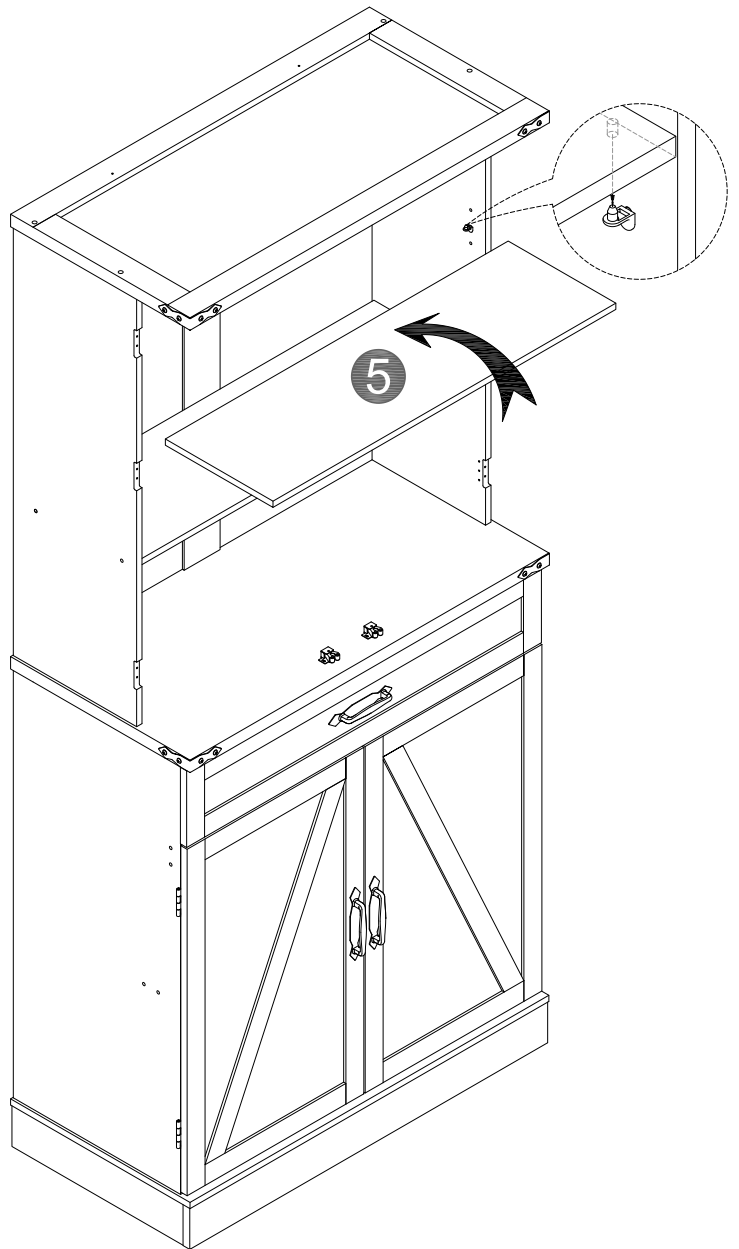
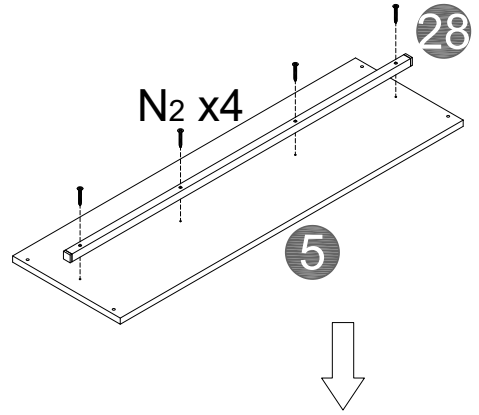
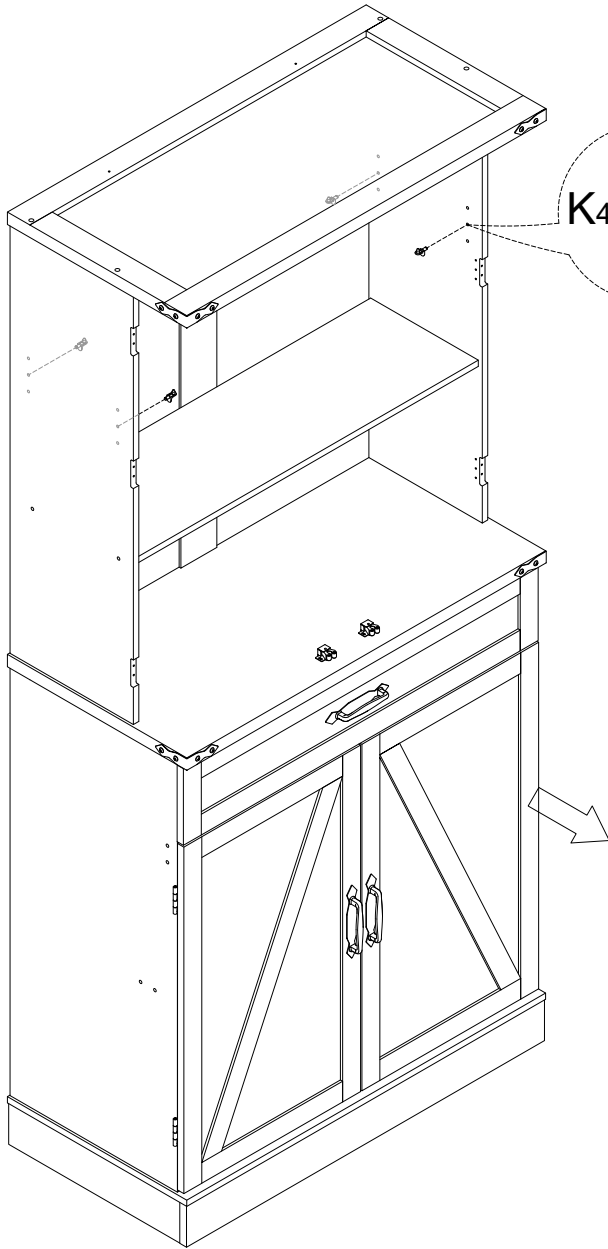
13

I₂	2 PCS	I₃	2 PCS	J	4 PCS	N	24 PCS	N₁	4 PCS	MH₃	4 PCS
X₆	2 PCS										

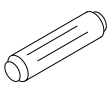
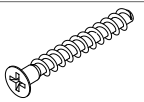

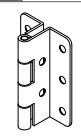


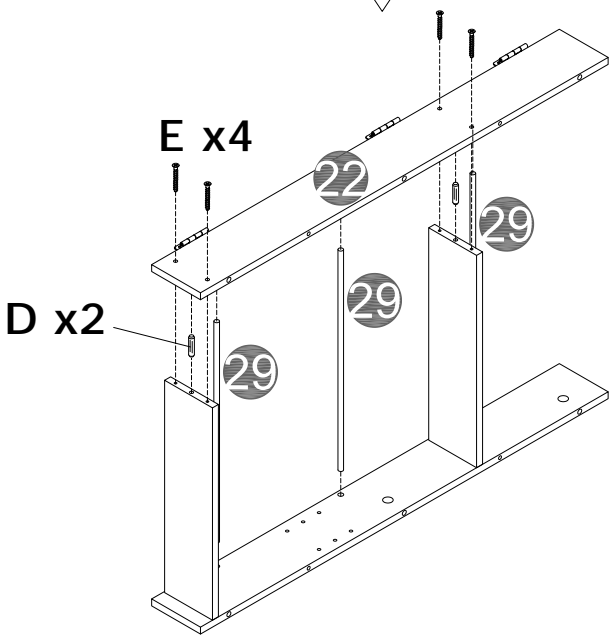
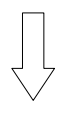
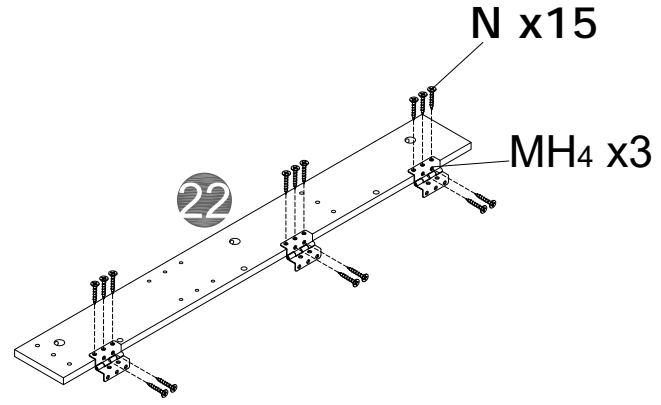
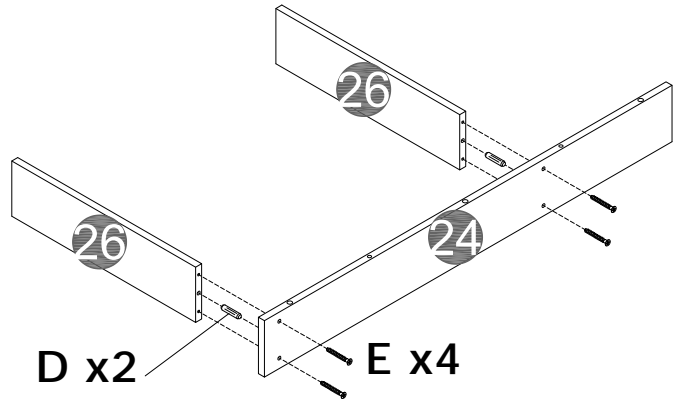
14

K4	4 PCS	N2	4 PCS
			


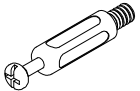
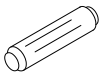







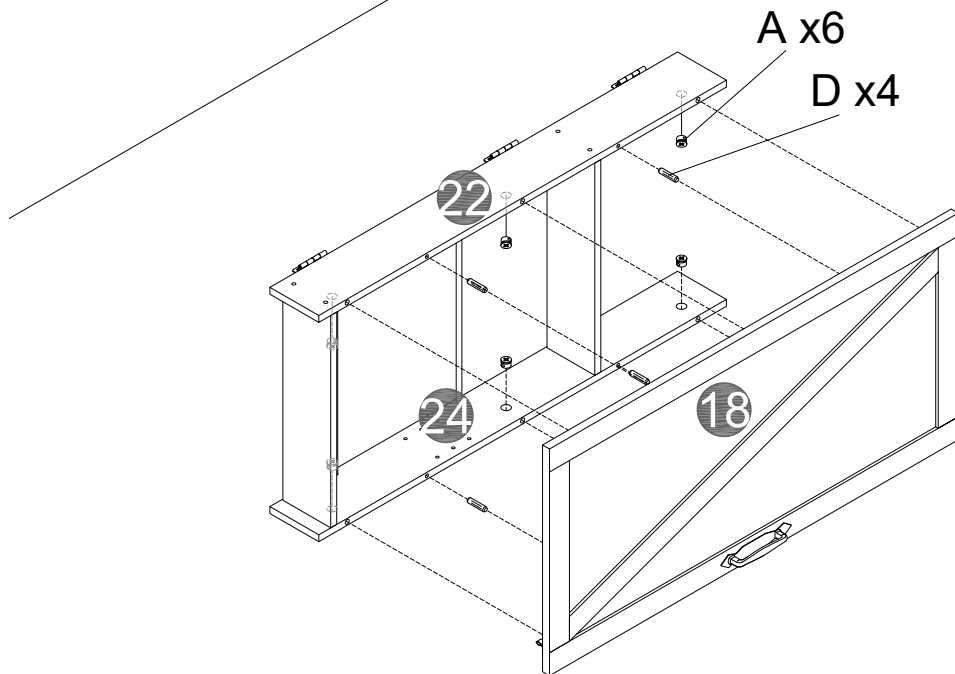
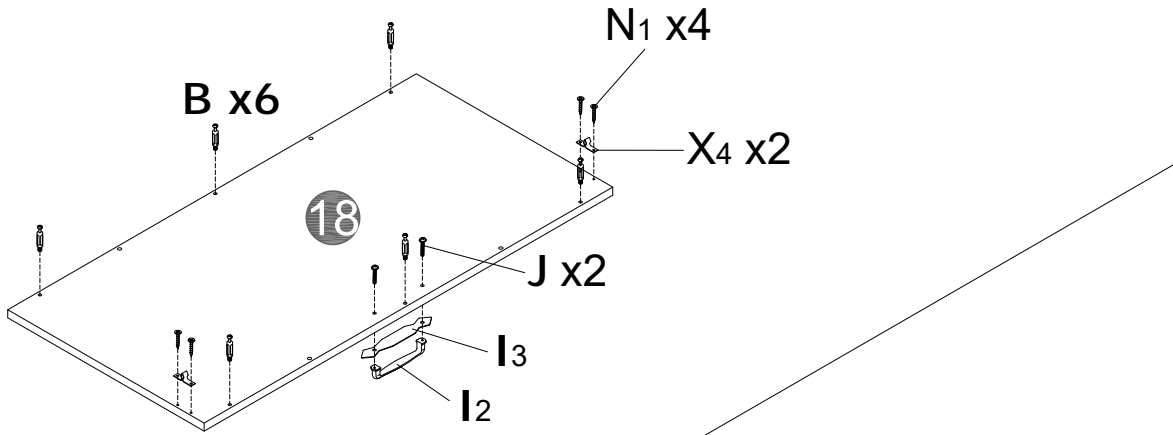
15

D	4 PCS	E	8 PCS	N	15 PCS	MH4	3 PCS
							

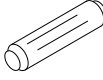
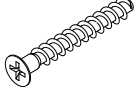

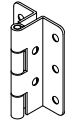


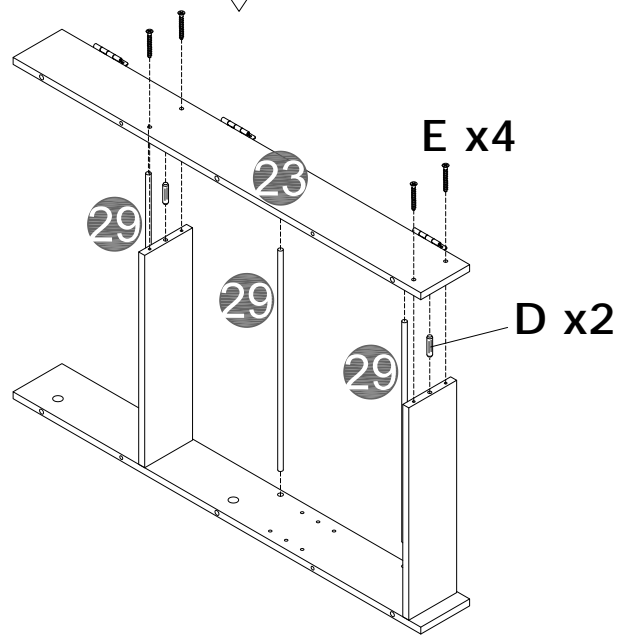
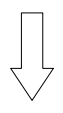
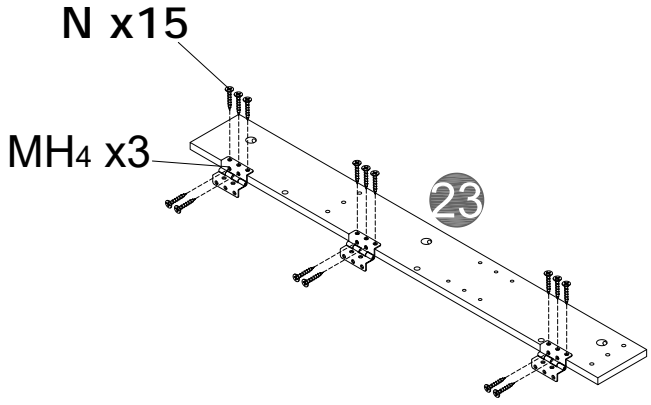
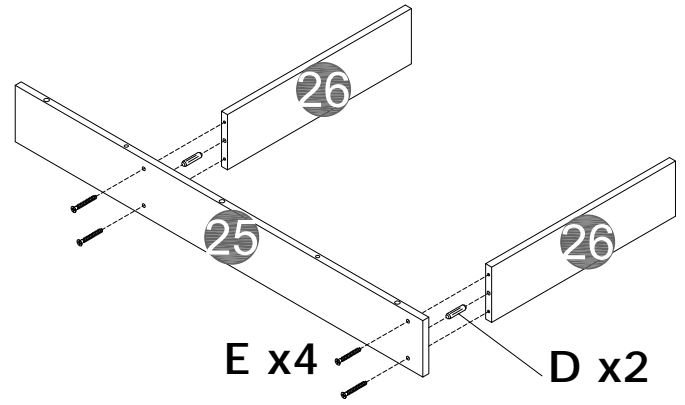
16

A	6 PCS	B	6 PCS	D	4 PCS	I₂	1 PC	I₃	1 PC	J	2 PCS
											
N₁	4 PCS	X₄	2 PCS								
											

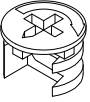
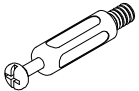
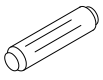







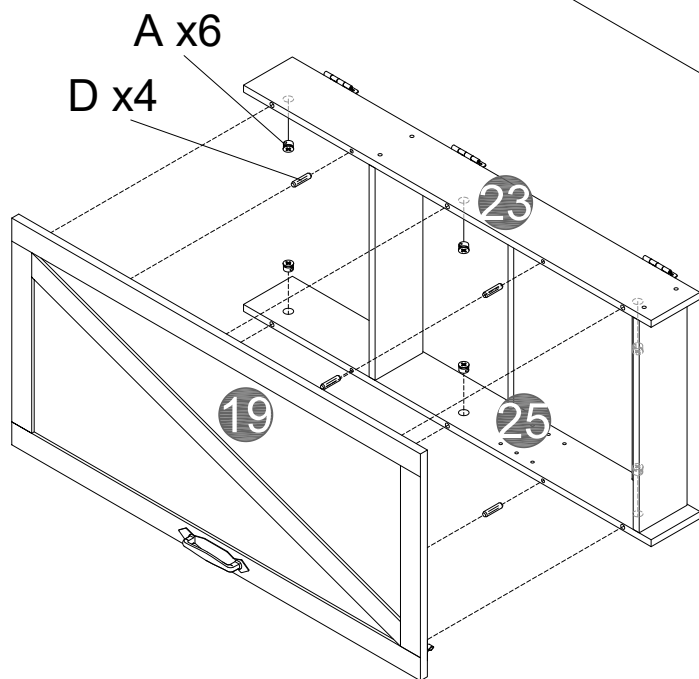
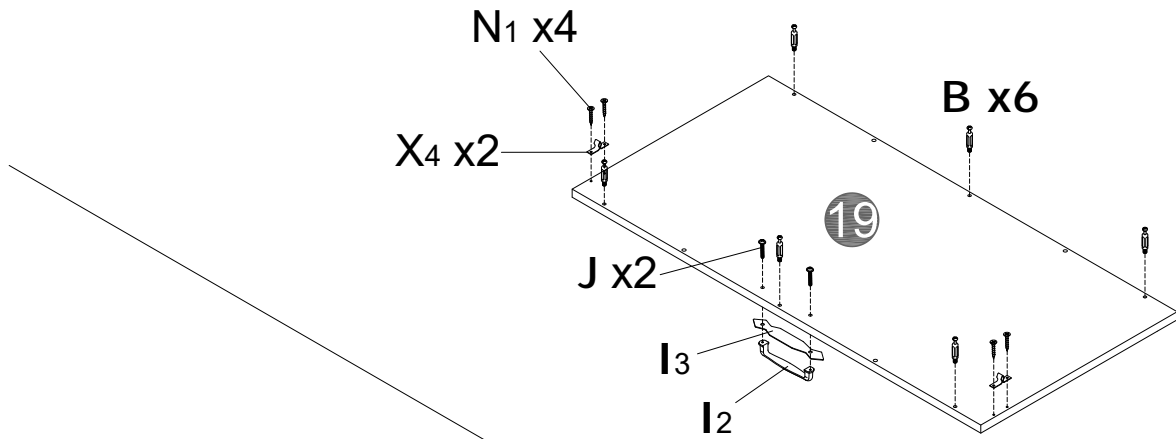
17

D	4 PCS	E	8 PCS	N	15 PCS	MH4	3 PCS
							

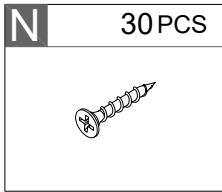


18

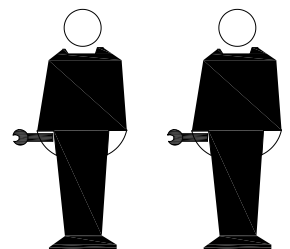
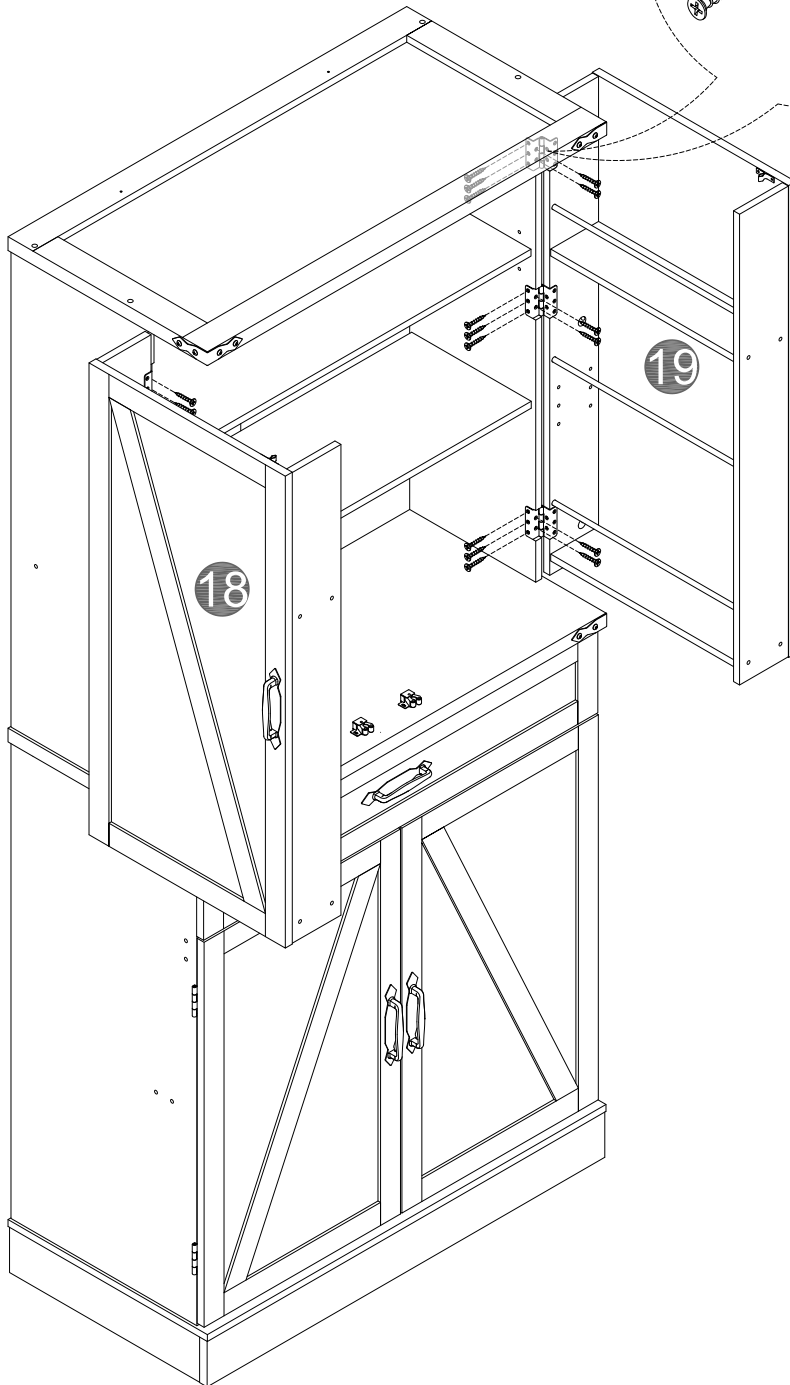
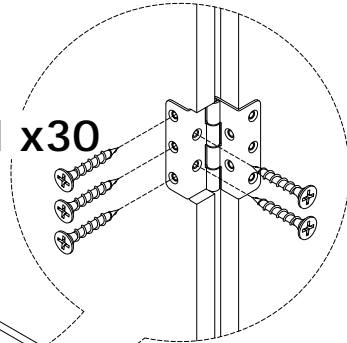
A	6 PCS	B	6 PCS	D	4 PCS	I₂	1 PC	I₃	1 PC	J	2 PCS
											
N1	4 PCS	X4	2 PCS								
											



19

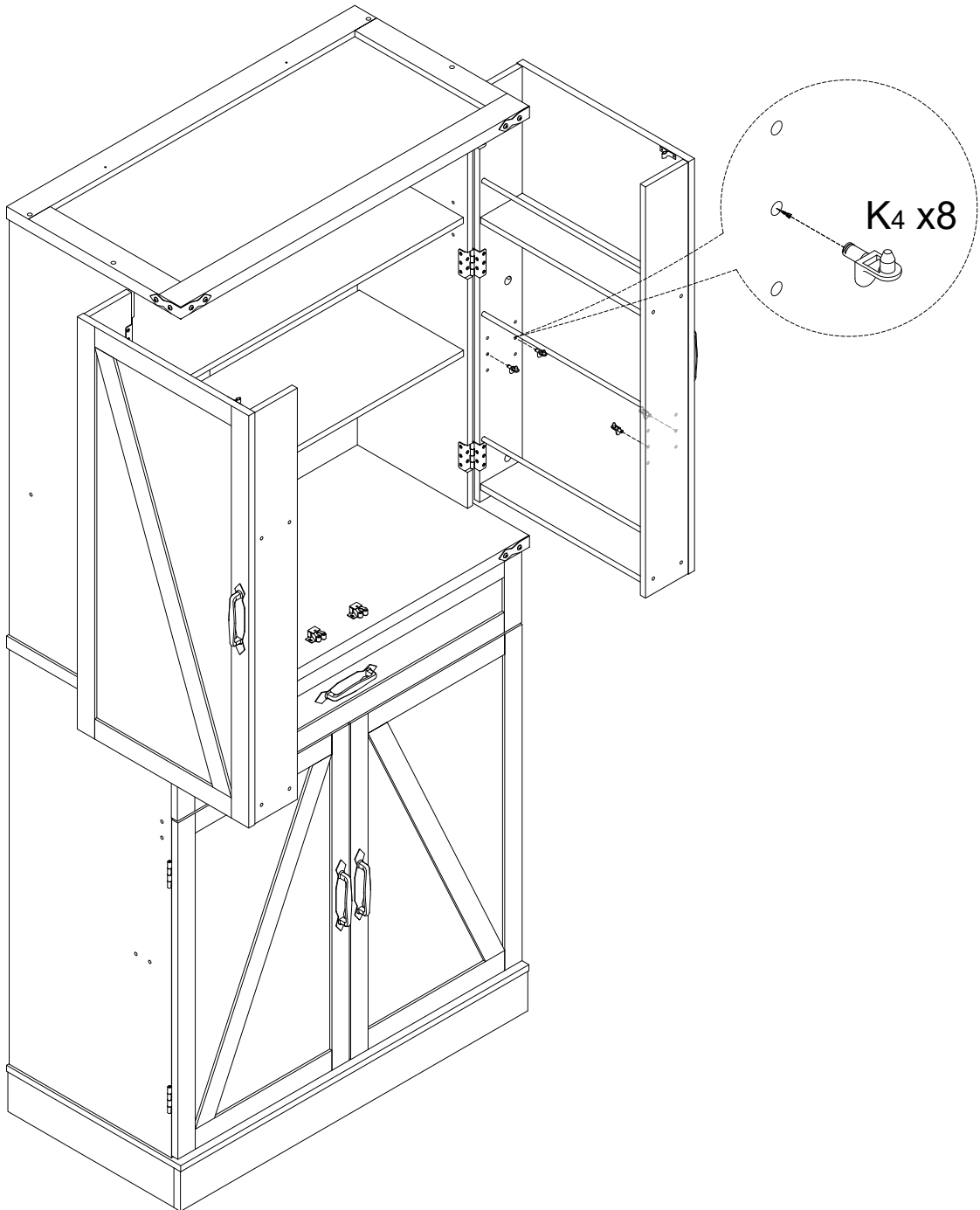
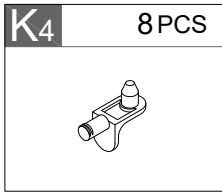


N x30

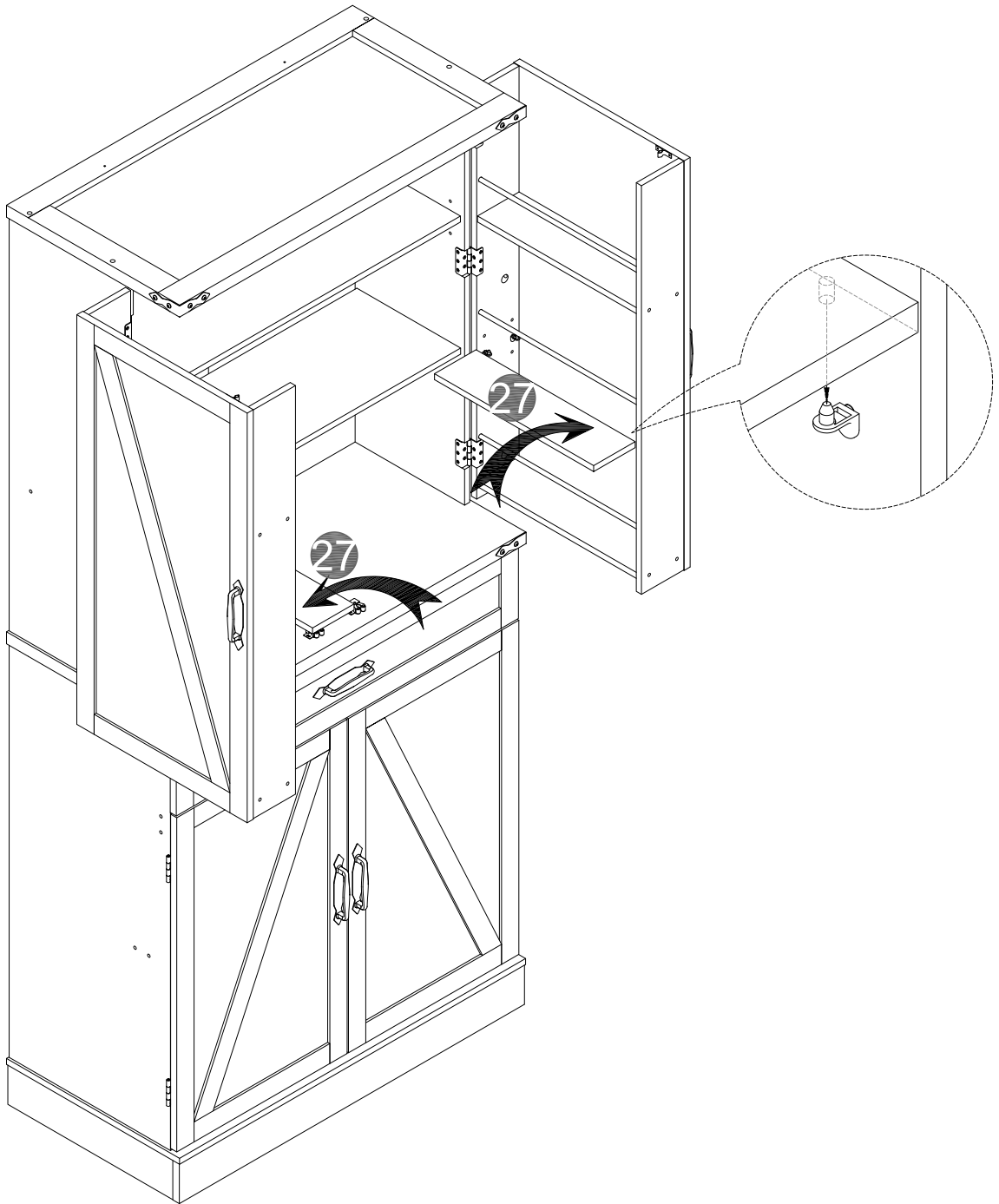


This step requires two people to complete

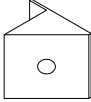

20

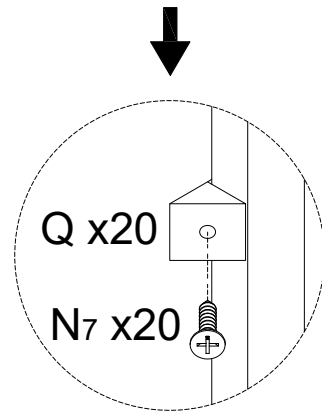
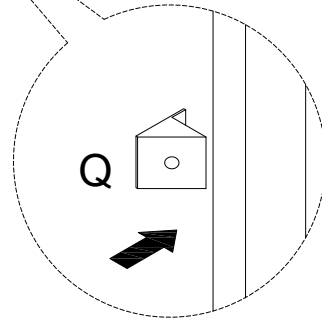
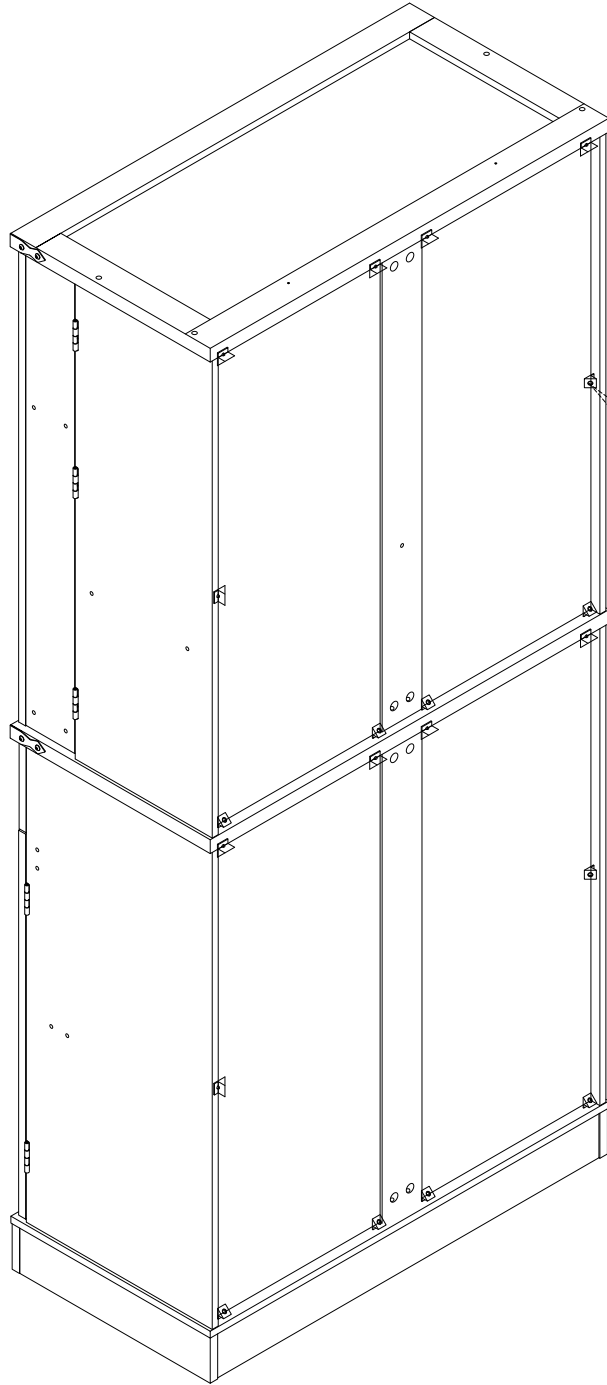


21

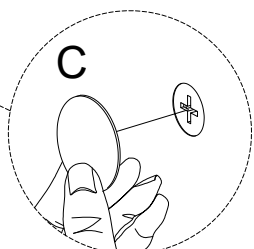
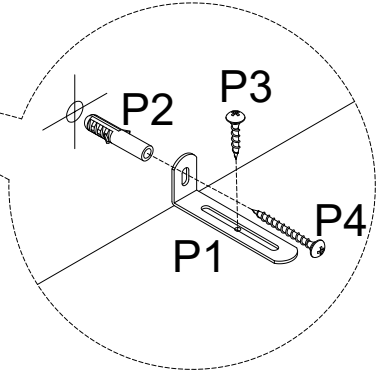
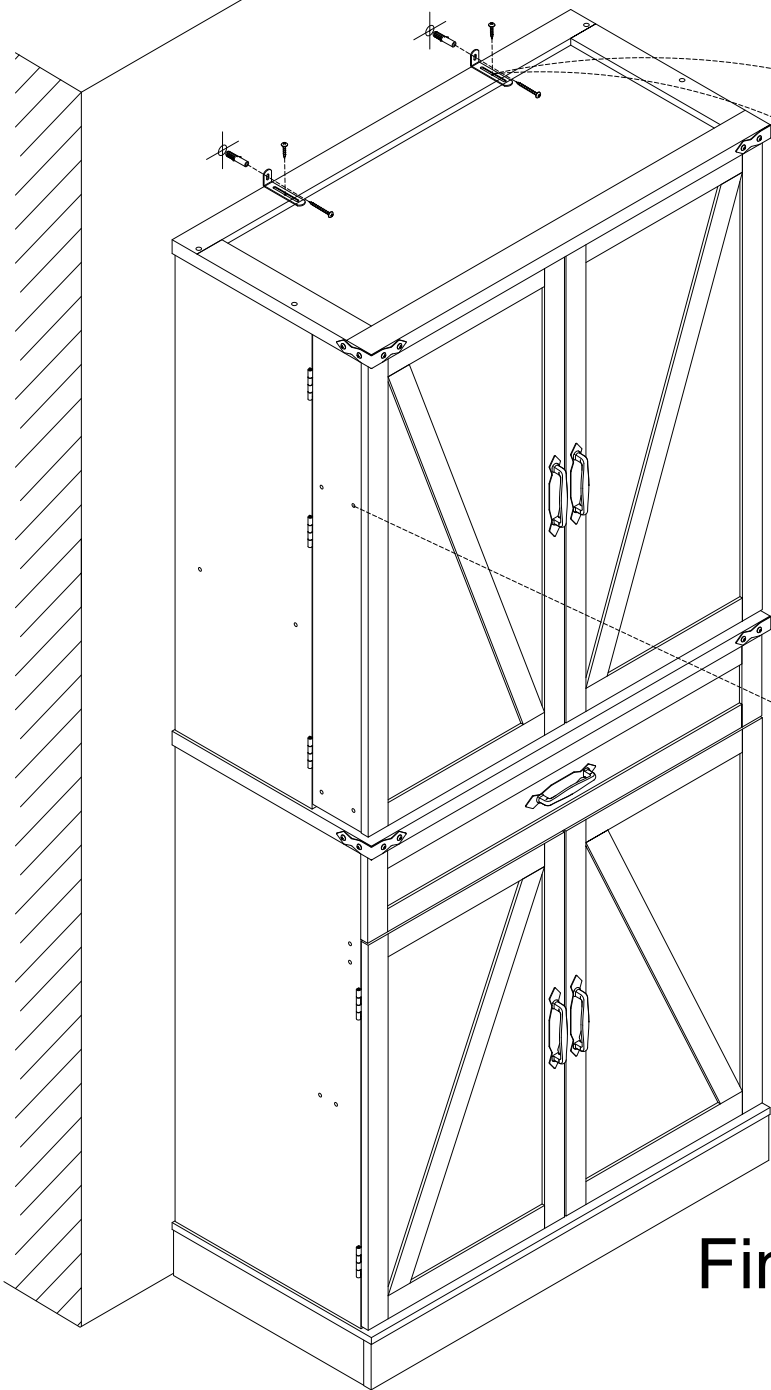
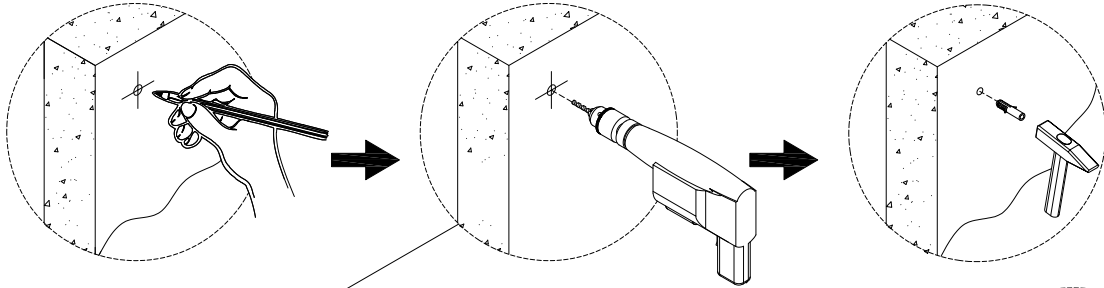
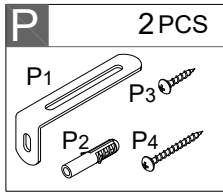


22

Q	20PCS	N7	20PCS
			



23



Place sticker (C) on the hole.

Final Assembly