


TURNER BIANCA	Brands	Pre-Production Review			
Brand:	BIANCA				
Design Name:	HOTEL TOWEL				
BDS:	60907				
Season:	SS26				
Category:	BATHROOM				
Factory:	UNITED TOWELS				
Products:	TOWEL				
Country of Origin	PAKISTAN				
Agreed Pack Fold Image					
Packaging Type Required					
Colour	WHITE	NATURAL	SILVER	OLIVE GREEN	BLUE
Colour Standard agreed - CAD, lab dip, swatch, etc.					
FACTORY DESIGN QUALITY FRONT	100% COTTON				
FACTORY DESIGN QUALITY REVERSE	100% COTTON				
FACTORY DESIGN QUALITY TRIMS	600GSM				
TC OR WEIGHT	600GSM				
PRINT TECHNIQUE	PLAIN DYE				
FACE PRINT TYPE	NA				
REVERSE	NA				
PILLOWCASE	NA				
Fill Composition					
Fill Weight					
Sizes Selected	HAND TOWEL	BATH TOWEL	BATH SHEET		
Finishes Face					
Finishes Reverse / Lining					
Technique					
Print Technique Face					
Print Technique Reverse / Lining					
Print Technique Pillowcase Front					
Print Technique Pillowcase Reverse					
Dye Class Face					
Dye Class Reverse / Lining					
Printed on optic?					
Any concerns re. differential shrinkage?					
Any concerns re. cross staining?					
Any compromise on physical performance?					
Is the fabric directional?					
Any batch consistency challenges?					
Any speciality - glitter, pearl, foil?					
Does the speciality print perform to 25 washes?					
Proposed: Care Symbols Wash Instructions Logo's Proposed	40 DEGREE WASH. DO NOT BLEACH. TUMBLE DRY ON A LOW SETTING. 2 DOT IRON. DO NOT DRY CLEAN. WASH SIMILAR COLOURS TOGETHER. CONTINUED USE OF FABRIC CONDITIONER WILL REDUCE ABSORBENCY. USE A COLOUR SAFE DETERGENT. WASH BEFORE USE. KEEP AWAY FROM FIRE.				
Any additional disclaimers required?					
Red Seals required?					
User Trials required?					
Styling Details					
Additional Styling Details (e.g. width / colour / Quilted etc.)					
Cutting (Random / Precision etc)					
Trims Embellishment					
Opening / Fastening					
Fastening Colour - dyed to match?					
Amendments Requested					
Any other comments from the factory					
Any other comments					
Approved Buying Sample Image or CAD layout					

FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

TURNER BIANCA FABRIC SPECIFICATION

PRODUCT DETAILS					
DATE					
BDS NUMBER			FIBRE COMPOSITION - GRIEGE		
PRODUCT SUPPLIER			FIBRE COMPOSITION - FINISHED		
FABRIC SUPPLIER			FABRIC DESCRIPTION		
FABRIC COUNTRY OF ORIGIN			FABRIC QUALITY		
FIBER COUNTRY OF ORIGIN					
FABRIC CONSTRUCTION DETAILS					
GREIGE SOURCE			DYER/FINISHER		
FINISHING ROUTE					
DYE CLASS	ANY PROMOTIONAL CLAIM				
FOR KNITTED FABRICS.					
GAUGE	YARN COUNT			TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)	
WIDTH (cm)	WEIGHT (gsm)			COURSES	WALES
FOR WOVEN FABRICS.					
WIDTH (cm)	WEIGHT (gsm)	WEFT-YARN COUNT			WARP-YARN COUNT
ENDS - GRIEGE	PICKS - GRIEGE			Twist of WEFT	Twist of WARP
ENDS - FINISHED	PICKS - FINISHED			TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)	
FOR TOWELLING.					
WIDTH (cm)	WEFT YARN COUNT	WARP YARN COUNT			PILE YARN COUNT
WEIGHT (gsm)	Twist of WEFT	Twist of WARP			Twist of PILE
ENDS	PICKS	TERRY RATIO			LOOP LENGTH (mm)
TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)					

PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:

	SPECIFICATION
PILE	
BASE	
COTTON DYES	
POLYESTER THREAD	
PIPING	
YARN TWIST	
FABRIC WEIGHT	
FABRIC STRUCTURE	
STAPLE LENGTH mm	
DYE CLASS USED	
FINISH USED	
PIECE WEIGHT	
PILE YARN COUNT	
PICKS (SPI)	
GAUGE (REED)	
PILE HEIGHT	
QUALITY OF YARN IN PILE	
QUALITY OF YARN IN CANVAS	

**TURNER
BIANCA**

Brands

Brand	BIANCA	Technologist	ALEX ARMSTRONG
Design Name	HOTEL TOWEL	Product Exec	KAREN WRIGLEY
BDS	60907	Designer	SARAH LEBETER
Factory	UNITED TOWELS	Date	

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS

APPROVED **REJECTED**

Severity / Probability	Slight Harm 1	Harm 2	Serious Harm 3
Highly Unlikely 1	1	2	3
Unlikely 2	2	4	6
Likely 3	3	6	9
Highly Likely 4	4	8	12

Injury Scenarios	Probability	Severity	Comments

Buying Sample Log

BUYING SAMPLE - Images / Observations/ Comments/ Actions

Brands		Approved Packaging Soft Copy	
Brand	BIANCA	Technology	ALEX ARMSTRONG
Design Name	HOTEL TOWEL	Product Desc	WASH WINGLY
SKU	0260	Manufacturer & Graphics	EMMA BEAMISH
Category	HOTEL TOWELS	Date	

APPROVED SOFT COPY (MAGELY) SCREEN SHOTS



SKU	Product Name	Product Desc	Barcode	Notes
TW/0260/7/07/WH	HAND TOWEL 50 x 90		055761104034	
TW/0260/7/07/WH	BATH TOWEL 90 x 127		055761104060	
TW/0260/7/07/WH	BATH SHEET 100x150		055761104059	
TW/0260/7/07/WH	HAND TOWEL 50 x 90		055761104053	
TW/0260/7/07/WH	BATH TOWEL 90 x 127		055761104068	
TW/0260/7/07/WH	BATH SHEET 100x150		055761104059	
TW/0260/7/07/WH	HAND TOWEL 50 x 90		055761104057	
TW/0260/7/07/WH	BATH TOWEL 90 x 127		055761104060	
TW/0260/7/07/WH	BATH SHEET 100x150		055761104064	
TW/0260/7/07/WH	HAND TOWEL 50 x 90		055684111235	
TW/0260/7/07/WH	BATH TOWEL 90 x 127		055684111248	
TW/0260/7/07/WH	BATH SHEET 100x150		055684111231	
TW/0260/7/07/WH	HAND TOWEL 50 x 90		055761104033	ADDED BACK IN 2027
TW/0260/7/07/WH	BATH TOWEL 90 x 127		055761104073	ADDED BACK IN 2027
TW/0260/7/07/WH	BATH SHEET 100x150		055761104051	ADDED BACK IN 2027



Testing Required	Requirements	Reference	Accredited Testing House	Colour / Item Tested	Test Report Number	Date of report	*Results / Grade	Comments
BS EN ISO 105 E01	Colourfastness to water - Requirement: Change 4 staining 4		SGS, Karachi, Pakistan	Blue; Natural	KARSL250009825; KARSL250009380	11.09.25; 29.08.25	Pass	
BS EN ISO 105 X12	Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4		SGS, Karachi, Pakistan	Blue; Natural	KARSL250009825; KARSL250009380	11.09.25; 29.08.25	Pass	
BS EN ISO 105 B02	Colourfastness to Light - Requirement: Standard 4		SGS, Karachi, Pakistan	Blue; Natural	KARSL250009825; KARSL250009380	11.09.25; 29.08.25	Pass	
BS EN ISO 105 C06	Colourfastness to washing - Requirement change 4 staining 4		SGS, Karachi, Pakistan	Blue; Natural	KARSL250009825; KARSL250009380	11.09.25; 29.08.25	Pass	
BS EN ISO 105 D01	Colourfastness to dry cleaning - Requirement: Change 4 Staining 4							
1007/2011/EU	Fibre composition							
EN ISO 6330:2012	Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/-5% for cotton							
Commercial process	Dimensional stability to Dry Cleaning - Requirement: +/-3%							
EN ISO 6330:2012	Appearance after Dry cleaning (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 6330:2012	Appearance after Machine Washing (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.		SGS, Karachi, Pakistan	Blue; Natural	KARSL250009825; KARSL250009380	11.09.25; 29.08.25	Pass	
EN ISO 13934-2	Tensile Strength - Requirement 25KG							
EN ISO 13937-1	Tear Strength - Requirement 1000cN							
EN ISO 13935-2	Seam strength - Requirement: >120N							
EN ISO 13936-1	Seam Slippage - Requirement: 6mm Seam opening 12KG Load							
BS EN 14697:2005	Water Absorbency (Static Immersion Test)		SGS, Karachi, Pakistan	Blue	KARSL250009825	11/09/2025	Pass	
EN ISO 12945-2	Pilling Resistance - Requirement 2,000 revs, Grade 4							

**TURNER
BIANCA**

Brands

Brand	BIANCA	Technologist	ALEX ARMSTRONG
Design Name	HOTEL TOWEL	Product Exec	KAREN WRIGLEY
BDS	60907	Designer	EMMA BEAMISH
Factory	UNITED TOWELS	Date	02.09.25

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

RE: SS26 PCL'S - BIANCA HOTEL TOWEL



Karen Wrigley

To: Tooba Fatima

Cc: Fathun Bashir, Muhammad Shoaitz, Jacqui Joicey, Hannah Tomlinson

Reply
 Reply All
 Forward

Tue 02/09/2025 11:44

Hi Tooba,

Gold seats for HOTEL TOWEL in Blue are approved, thank you.

Kind regards,

Karen

TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS

APPROVED **REJECTED**

PACKAGING CHECKLIST

Product Exec	
Technologist	
CHECKS	COMMENTS
Insert wording and spelling matches approved soft copy	
Insert matches colour standard	
Photography matches product	
Pack Size	
Fold Correct	
Fibre composition stated in FQP or BOP	
Fibre composition stated on care label	
Stated fibre composition is correct	
Care icons correct on BOP	
Care icons correct on care label	
Positioning of labels	
Child safety warning correct, clear and colour fast	
Correct text use of 3rd party info	
Correct TB logo's	
Correct 3rd party logo's	

GOLD SEAL LOG

GOLD SEAL - Images / Observations/ Comments/ Actions

[Empty area for Gold Seal Log content]