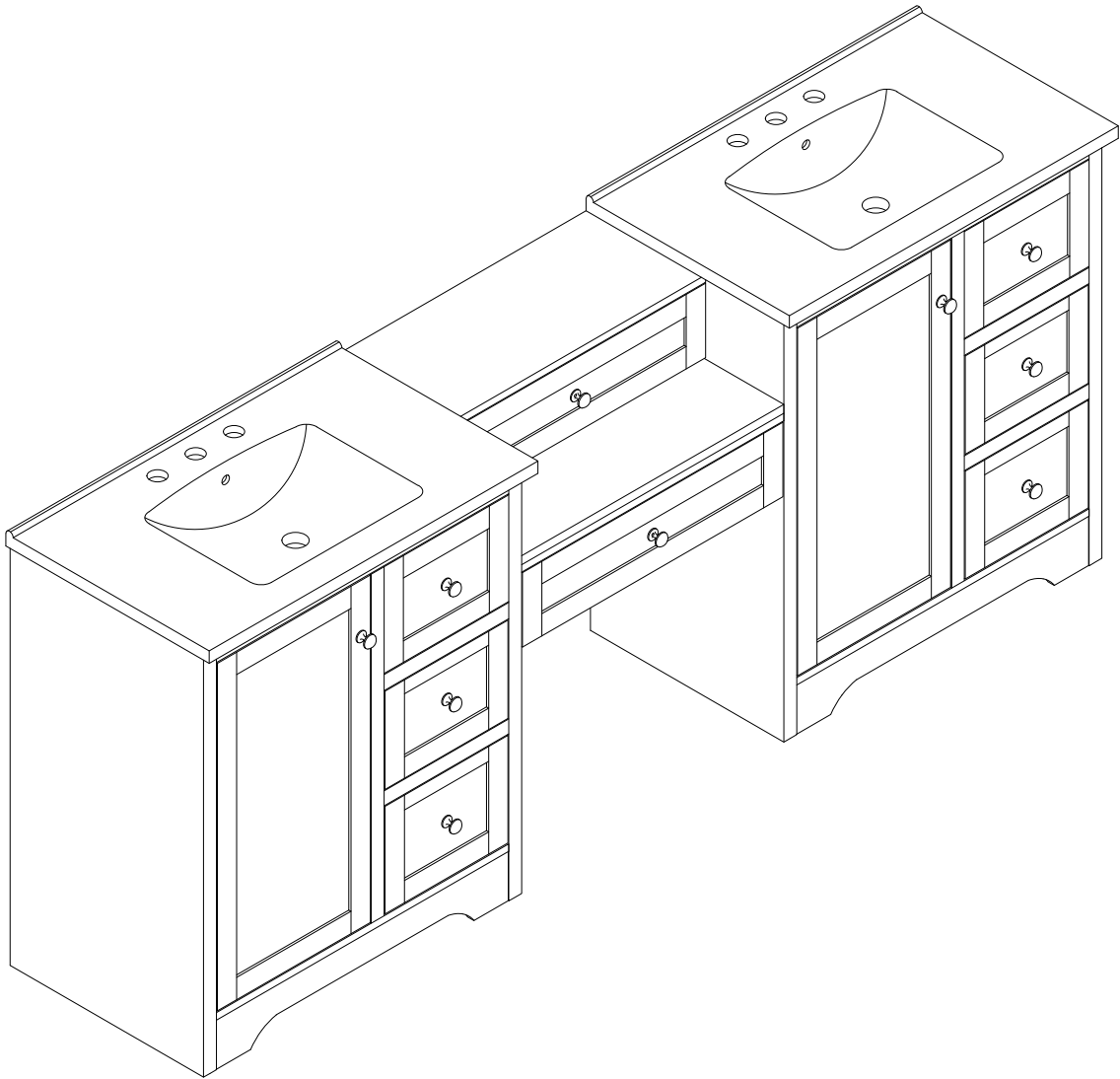


ASSEMBLY INSTRUCTION

BAUANLEITUNG



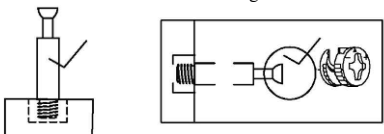
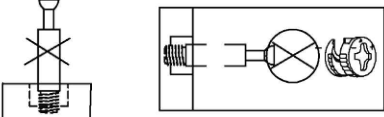
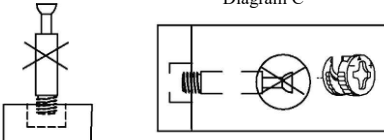
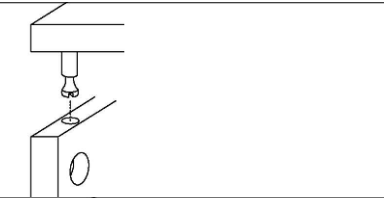
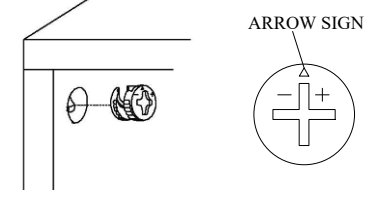
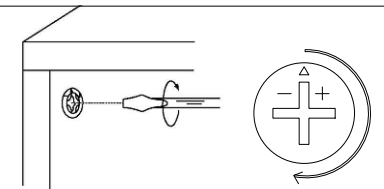
Before Installation

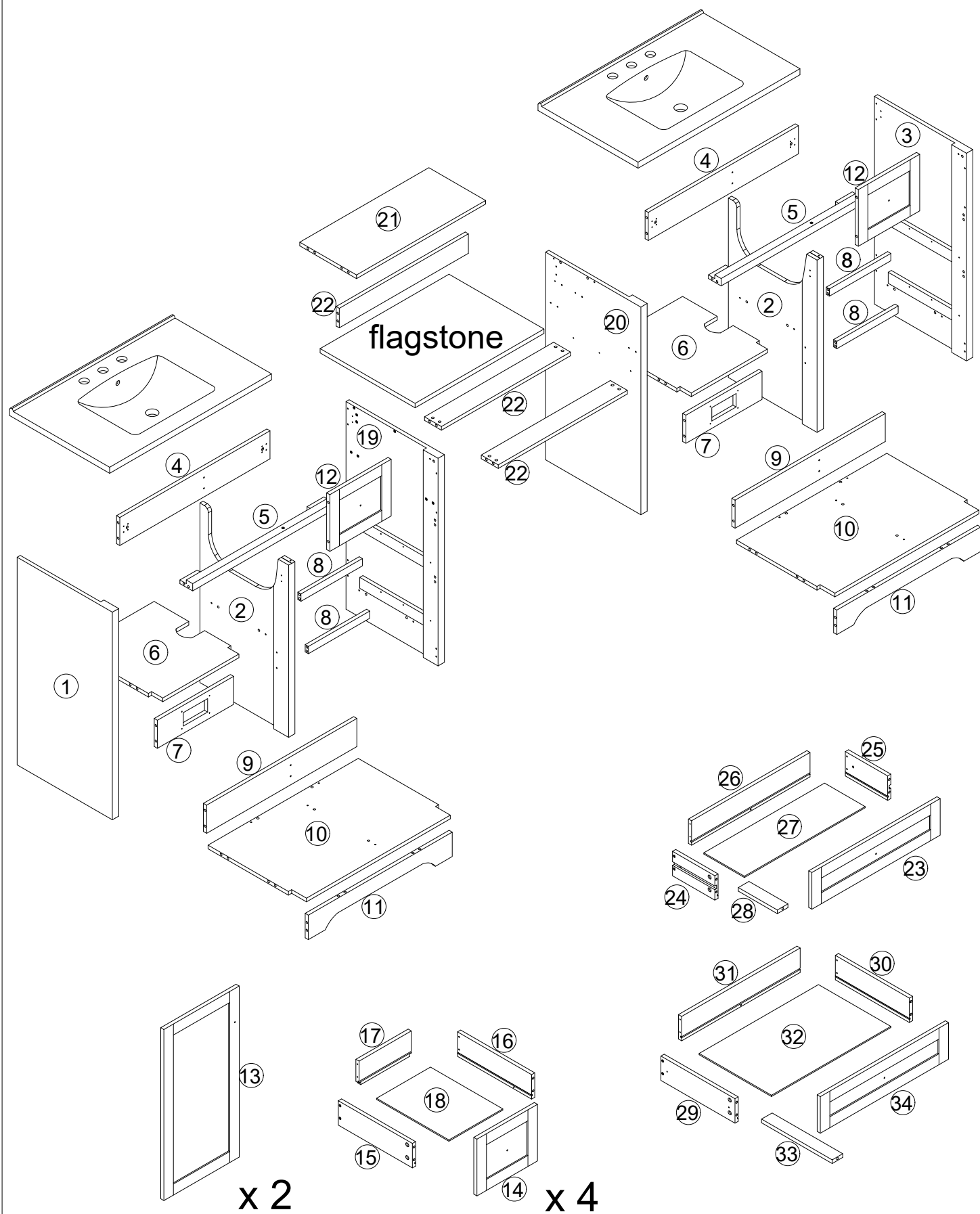
Important-Please read these instructions fully before starting assembly

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below. Check you have all the components and tools listed on the following pages.

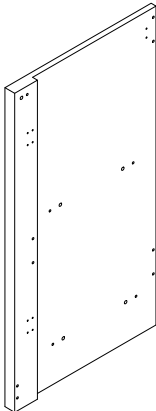
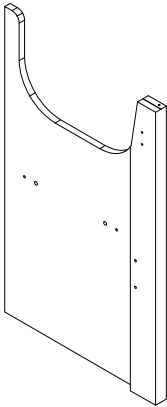
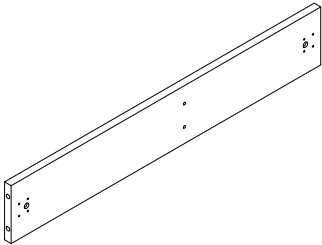
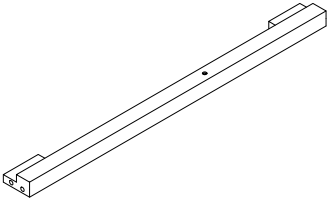
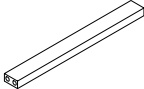
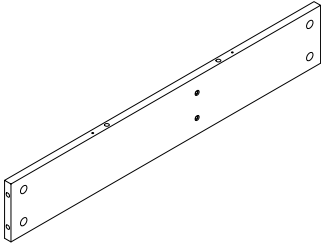
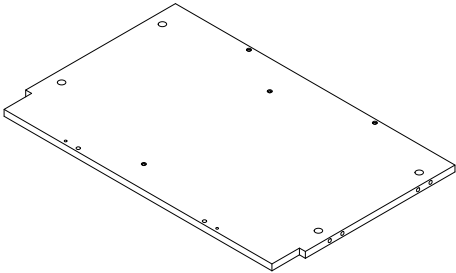
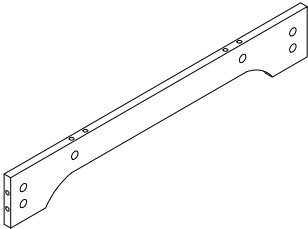
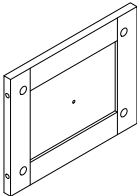
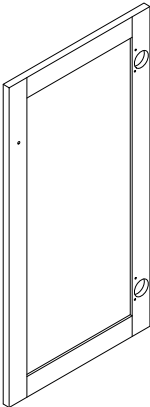
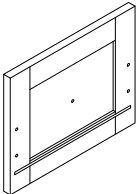
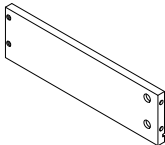
- We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
- Please do not over tighten screws or bolts until the assembly is completed.
- Keep children and animal away from the work area, small parts could choke if swallowed. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

Cam Lock Assembly Instructions

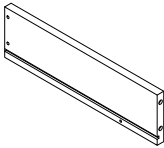
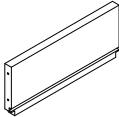
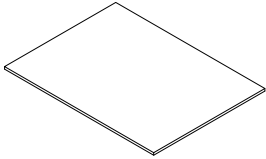
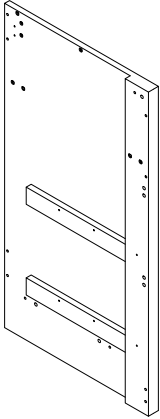
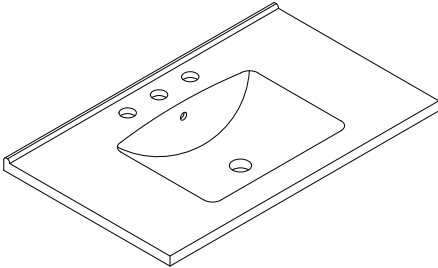
Diagram A 	Insert Cam Bolt into hole as shown in diagram A.
Diagram B 	Make sure not to insert the Cam Bolt: Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.
Diagram C 	Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C, as this will cause the Cam Lock to be too loose, and not interlock properly.
	Connect the panels together.
	Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.
	To tighten the Cam Lock, turn it clockwise on half a turn with a flat screwdriver. *Do not use an automatic screwdriver as it may bend or break if too much power is imposed.



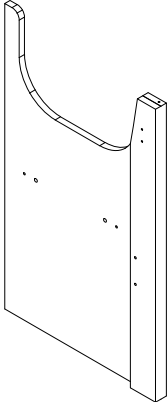
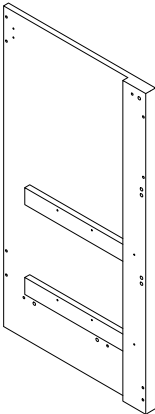
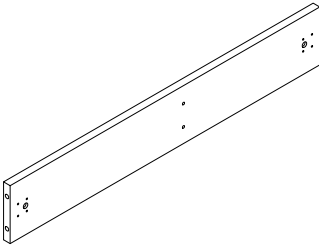
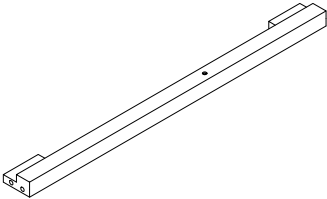
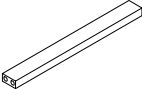
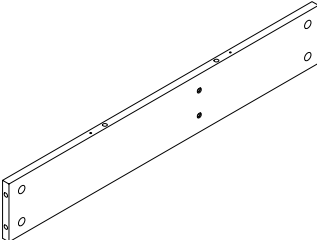
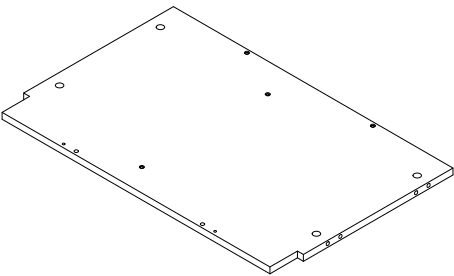
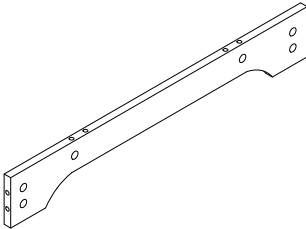
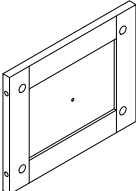
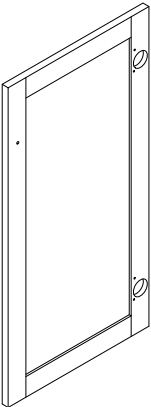
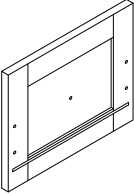
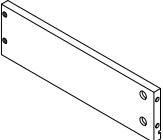
Box 1

		
① x 1	② x 1	④ x 1
		
⑤ x 1	⑧ x 2	⑨ x 1
		
⑩ x 1	⑪ x 1	⑫ x 1
		
⑬ x 1	⑭ x 2	⑮ x 2

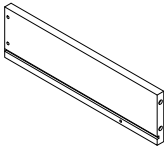
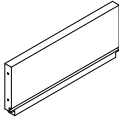
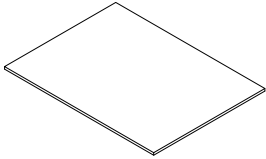
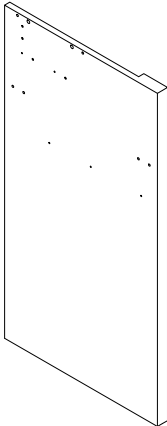
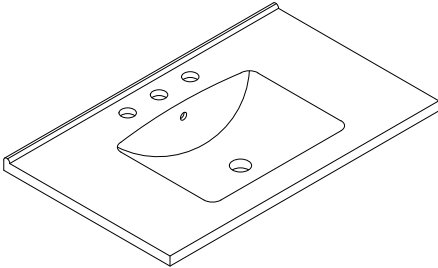
Box 1

		
16 x 2	17 x 2	18 x 2
		
19 x 1	x 1	

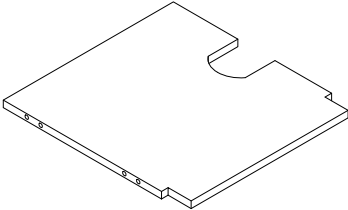
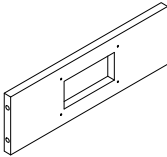
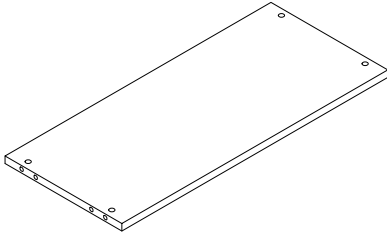
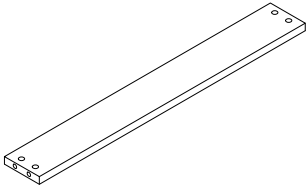
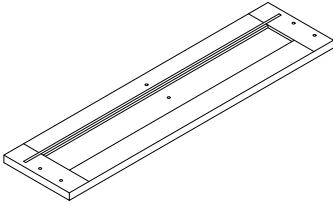
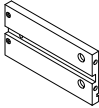
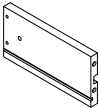
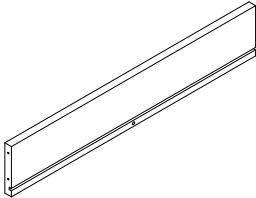
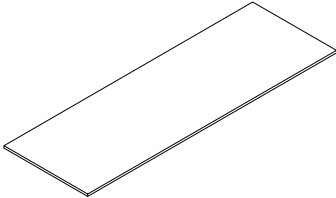
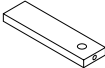
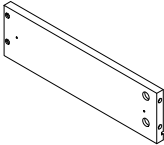
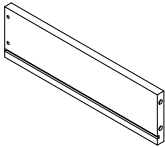
Box 2

		
② x 1	③ x 1	④ x 1
		
⑤ x 1	⑧ x 2	⑨ x 1
		
⑩ x 1	⑪ x 1	⑫ x 1
		
⑬ x 1	⑭ x 2	⑮ x 2

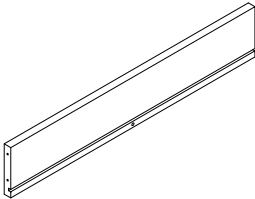
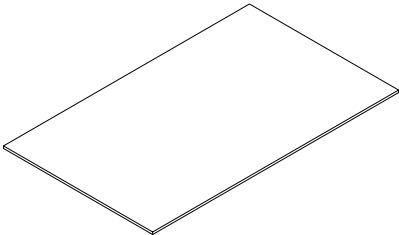
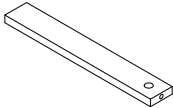
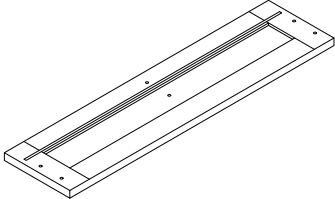
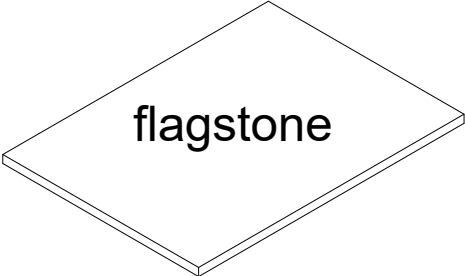
Box 2

		
16 x 2	17 x 2	18 x 2
		
20 x 1	x 1	

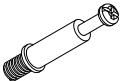
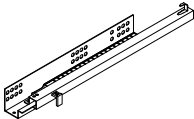
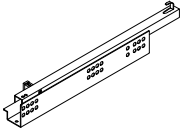
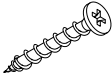
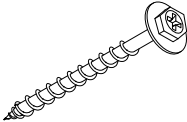
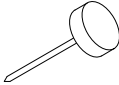
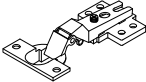
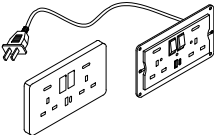
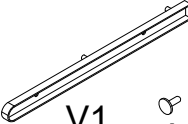
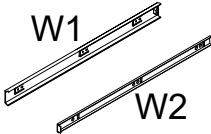
Box 3

		
⑥ x 2	⑦ x 2	②① x 1
		
②② x 3	②③ x 1	②④ x 1
		
②⑤ x 1	②⑥ x 1	②⑦ x 1
		
②⑧ x 1	②⑨ x 1	③① x 1

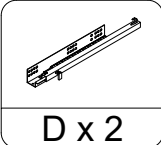
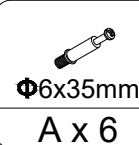
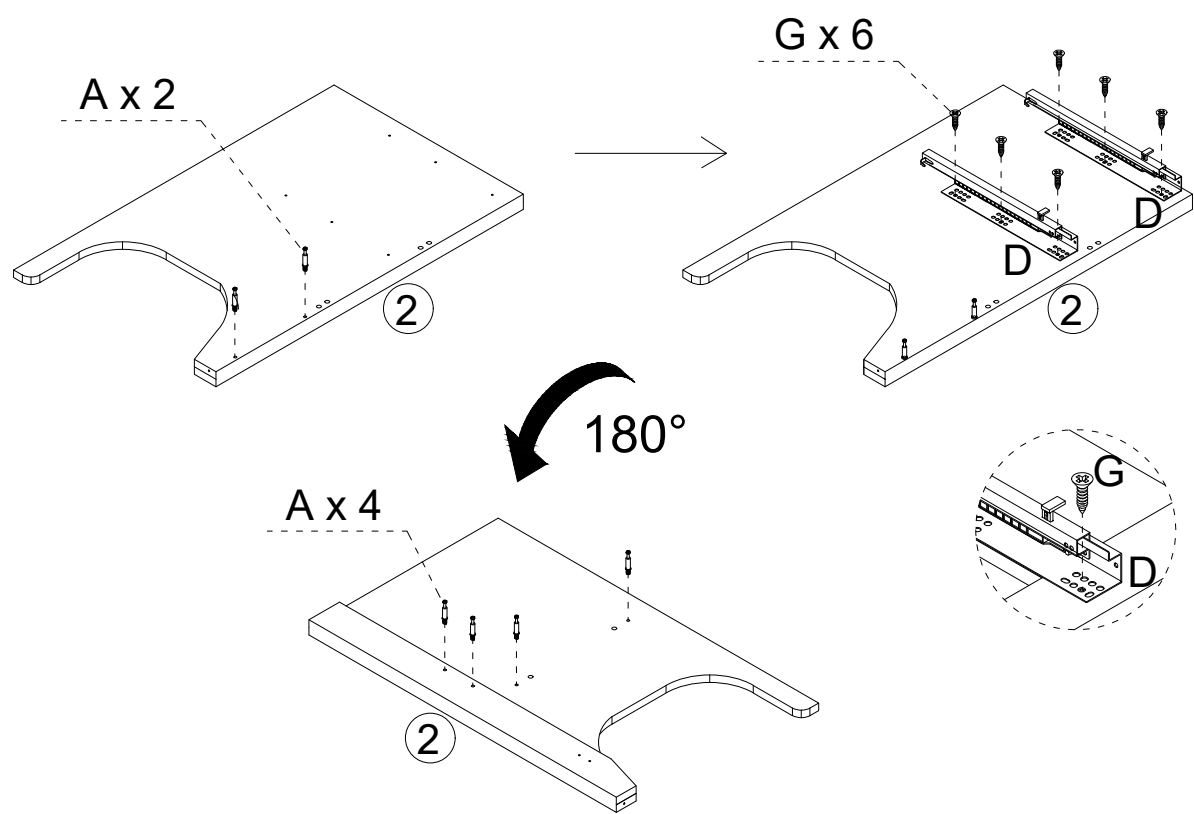
Box 3

		
31 x 1	32 x 1	33 x 1
		
34 x 1	x 1	

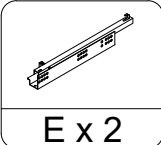
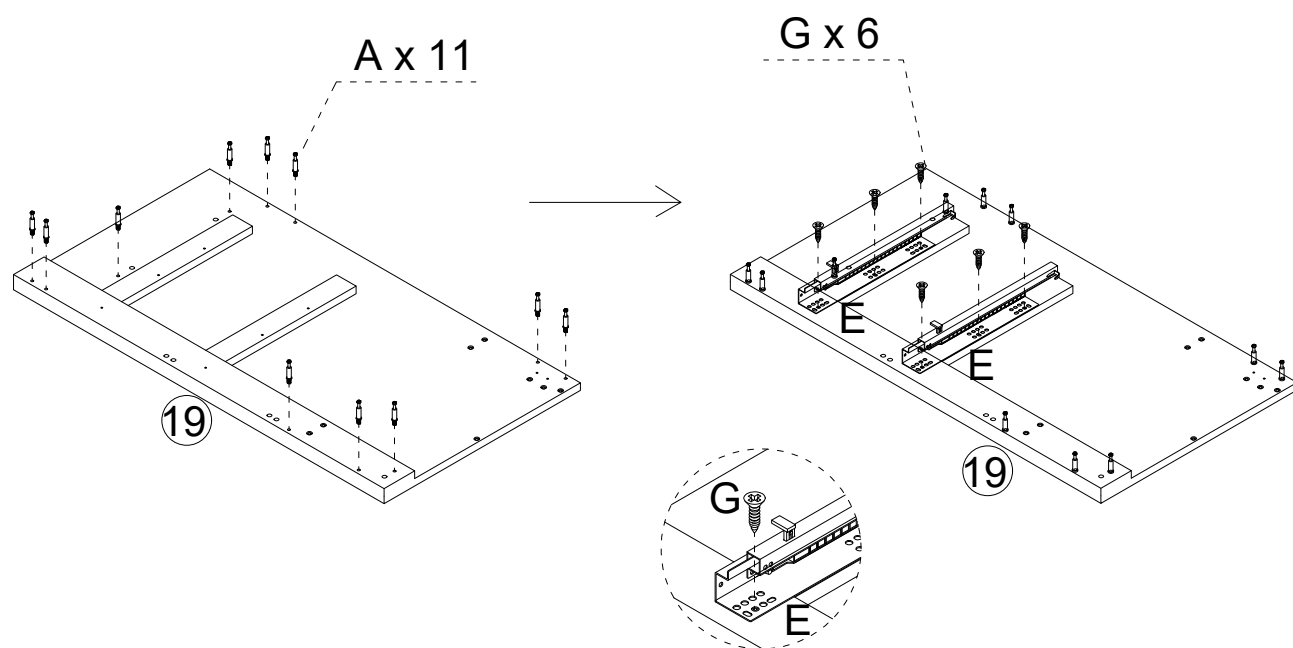
Box 3

 Φ6x35mm A x 90+2	 Φ15x9.5mm B x 90+2	 Φ8x30mm C x 52+2	 D x 4	 E x 4	 M3.5x12mm F x 26+2
 M4x14mm G x 48+2	 M4x14mm H x 24+2	 M4x35mm I x 44+2	 M4x10mm J x 8	 M4x20mm K x 2	 M6x60mm L x 4
 M x 4	 N x 8	 O x 8	 Φ8x40mm P x 4	 Q x 10	 Φ35mm R x 4
 S x 2	 T x 2	 M4mm U x 1	 V1 V2 V x 2	 W1 W2 W x 2	 Φ6x10mm X x 16+1
 M6x40mm Y x 16+1					

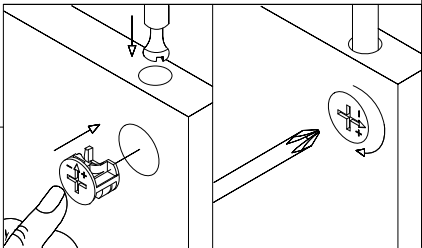
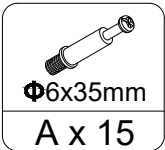
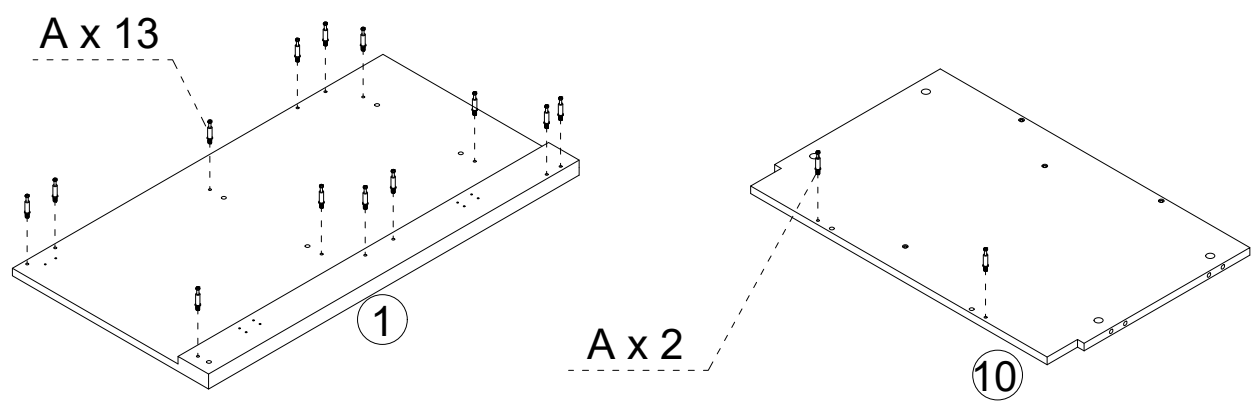
Step 1



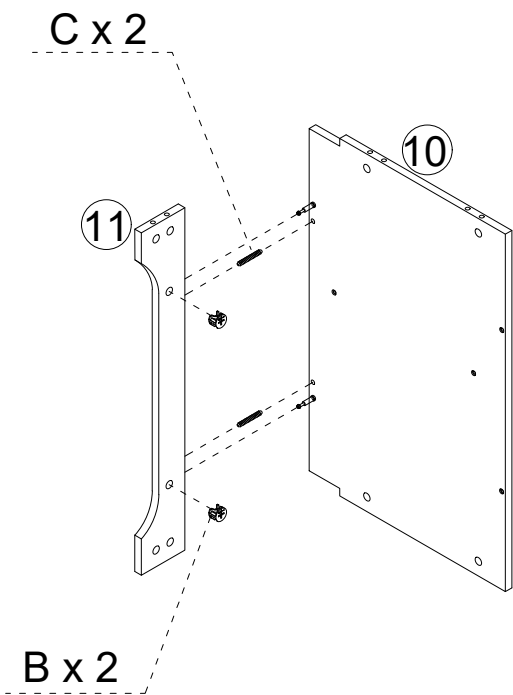
Step 2



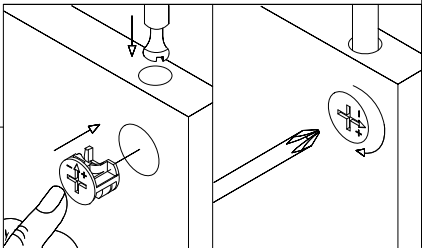
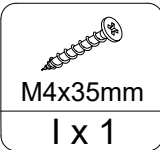
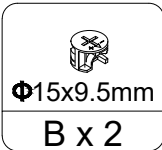
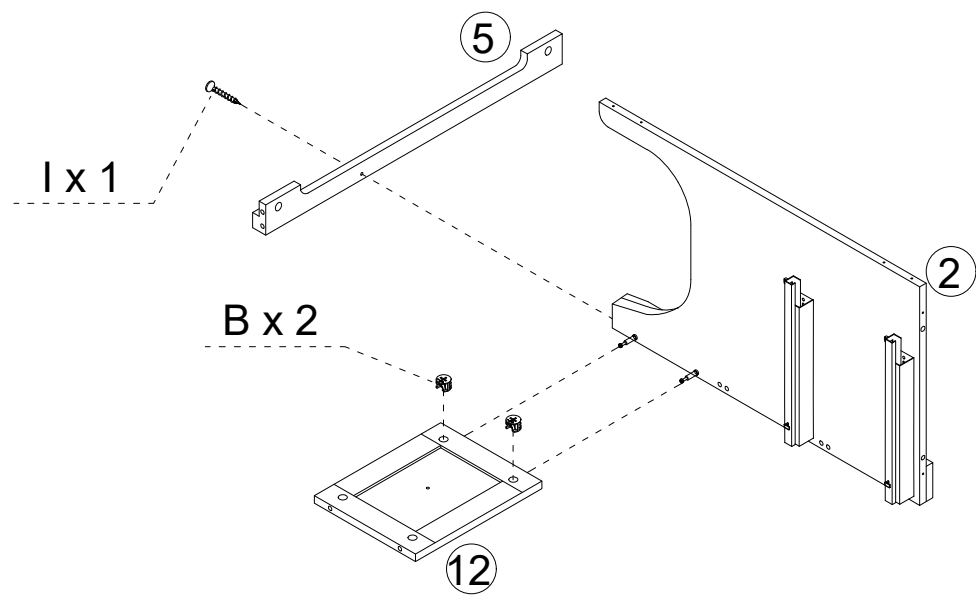
Step 3



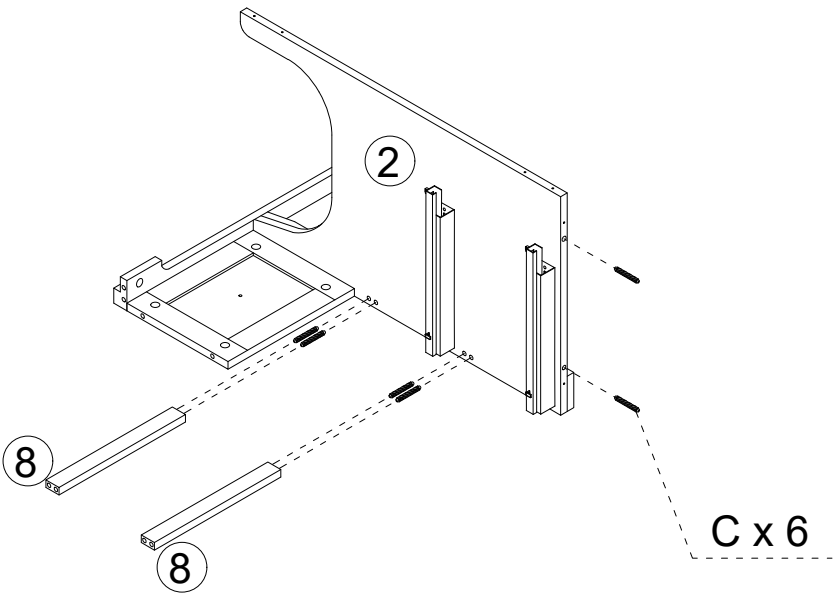
Step 4



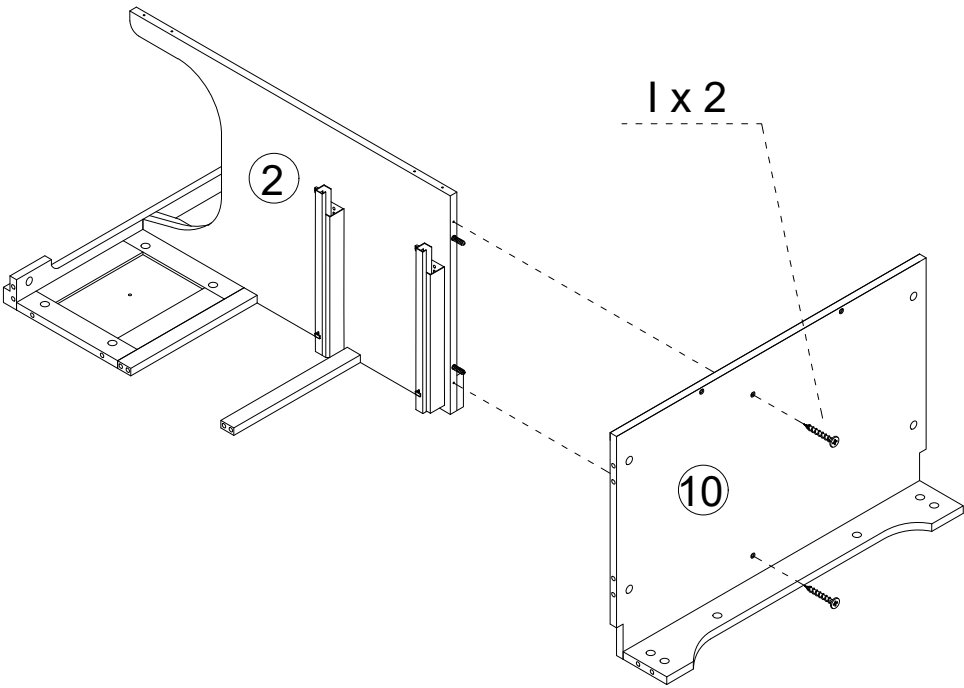
Step 5



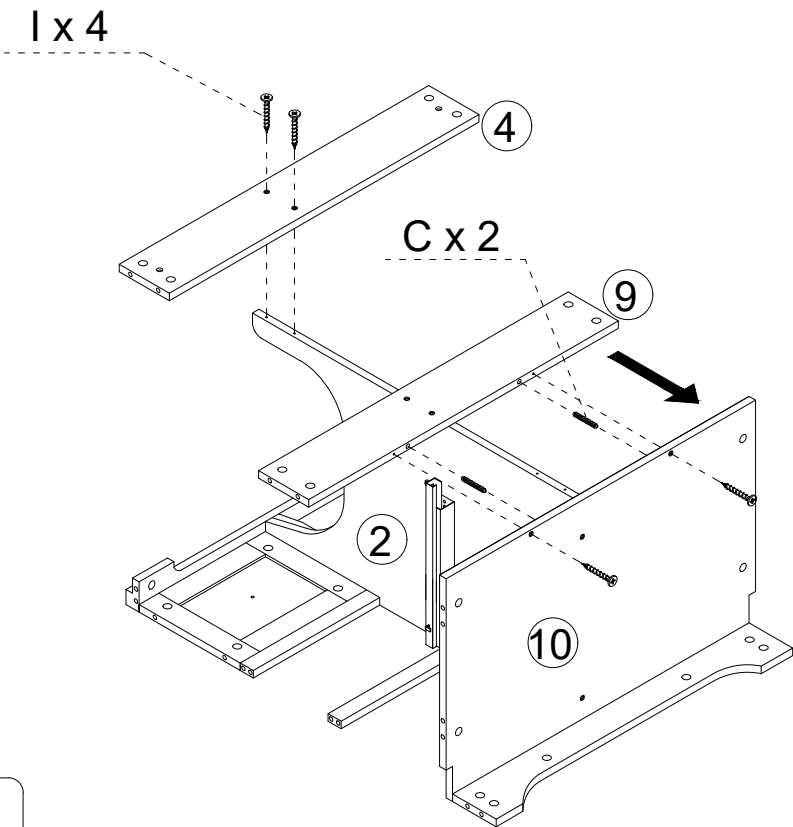
Step 6



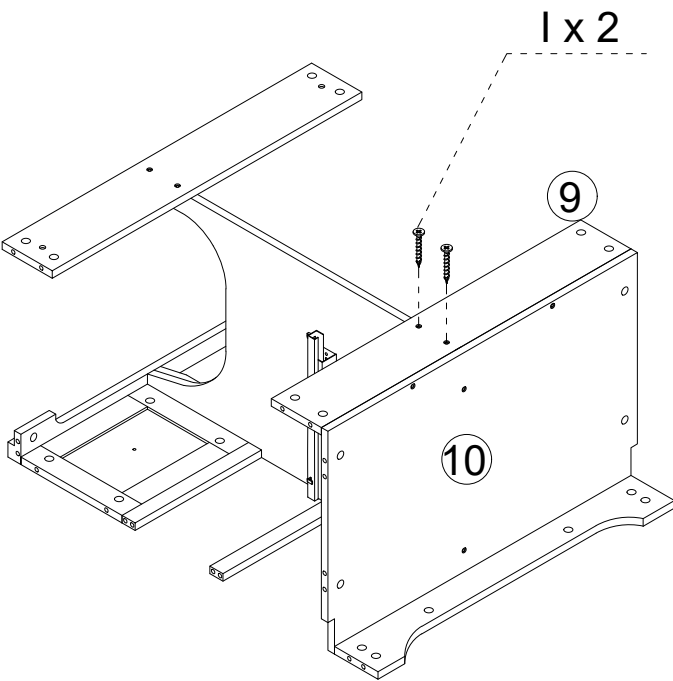
Step 7



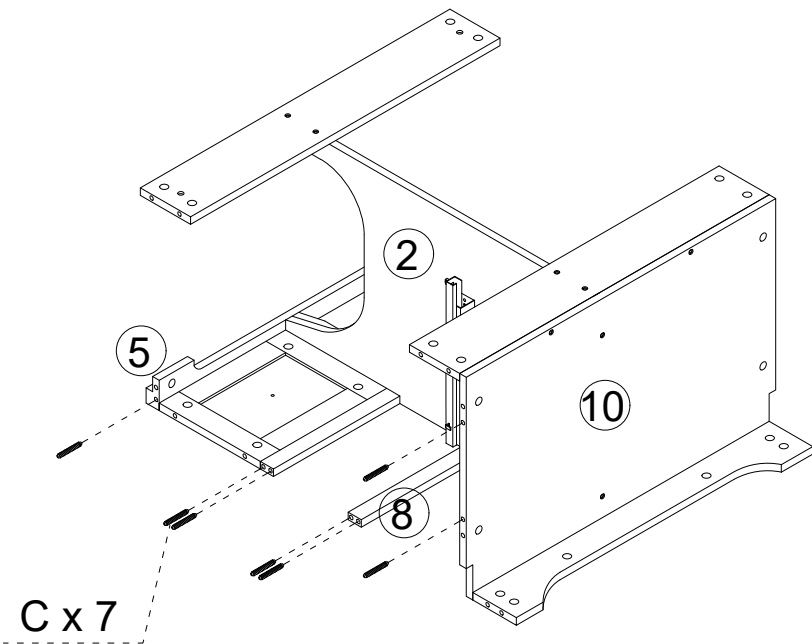
Step 8



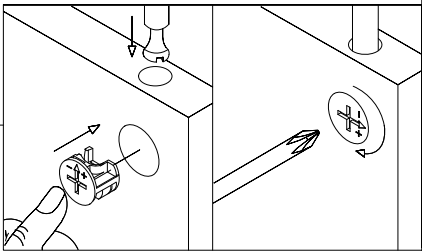
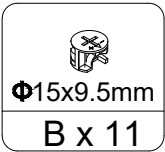
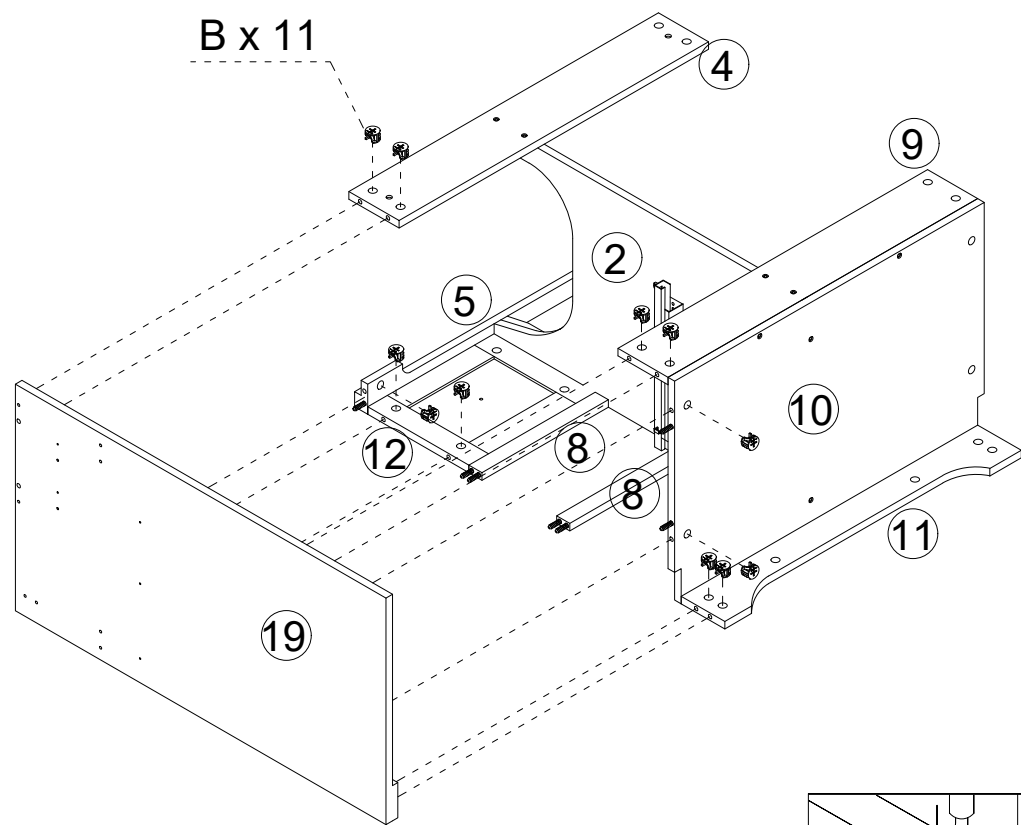
Step 9



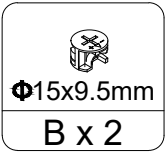
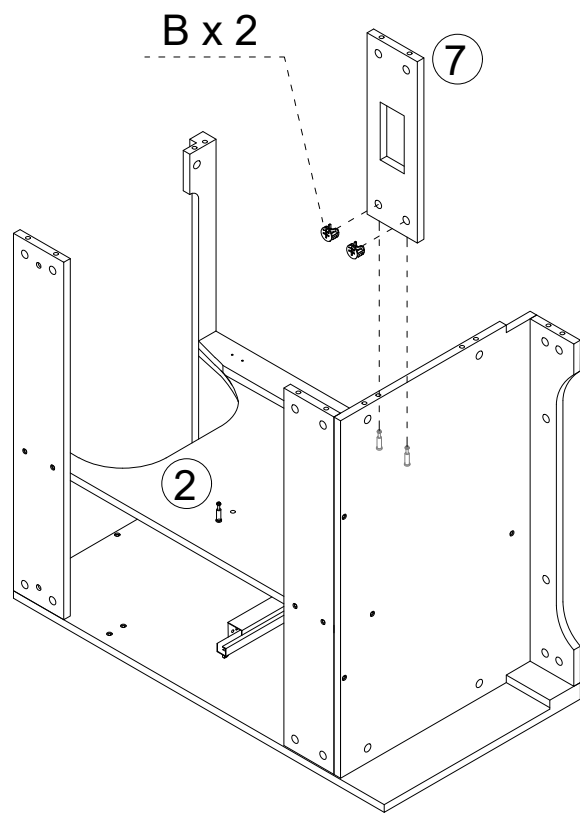
Step 10



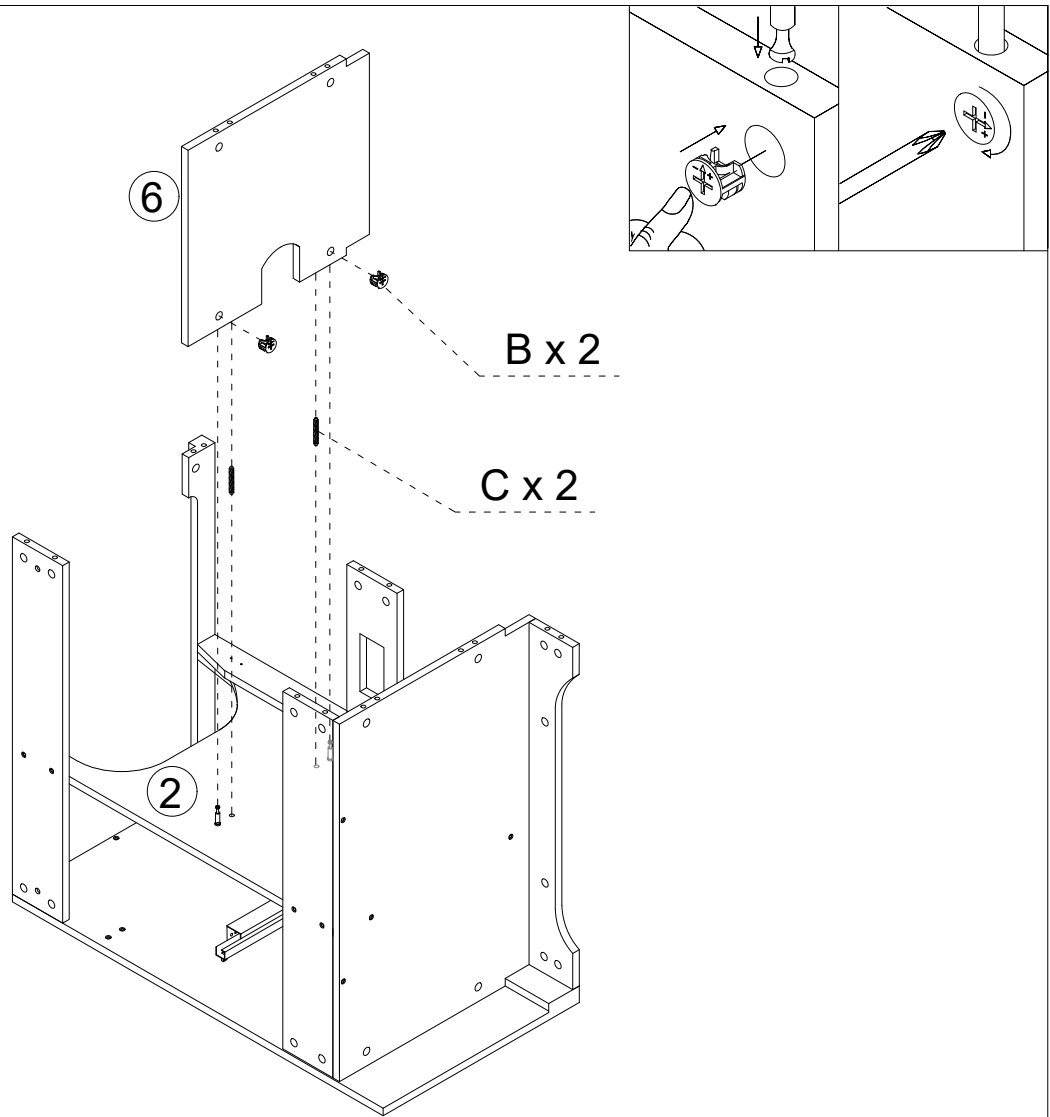
Step 11



Step 12



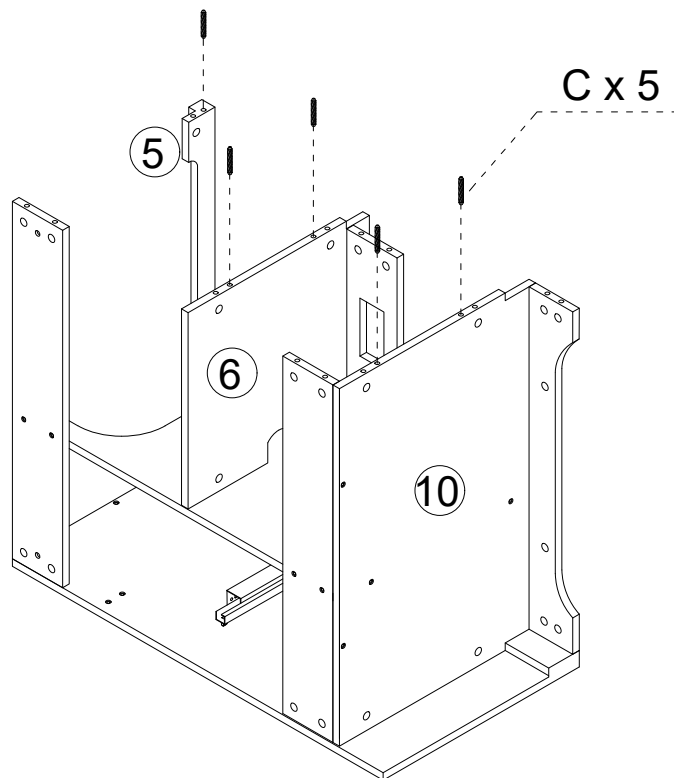
Step 13




Φ15x9.5mm
B x 2

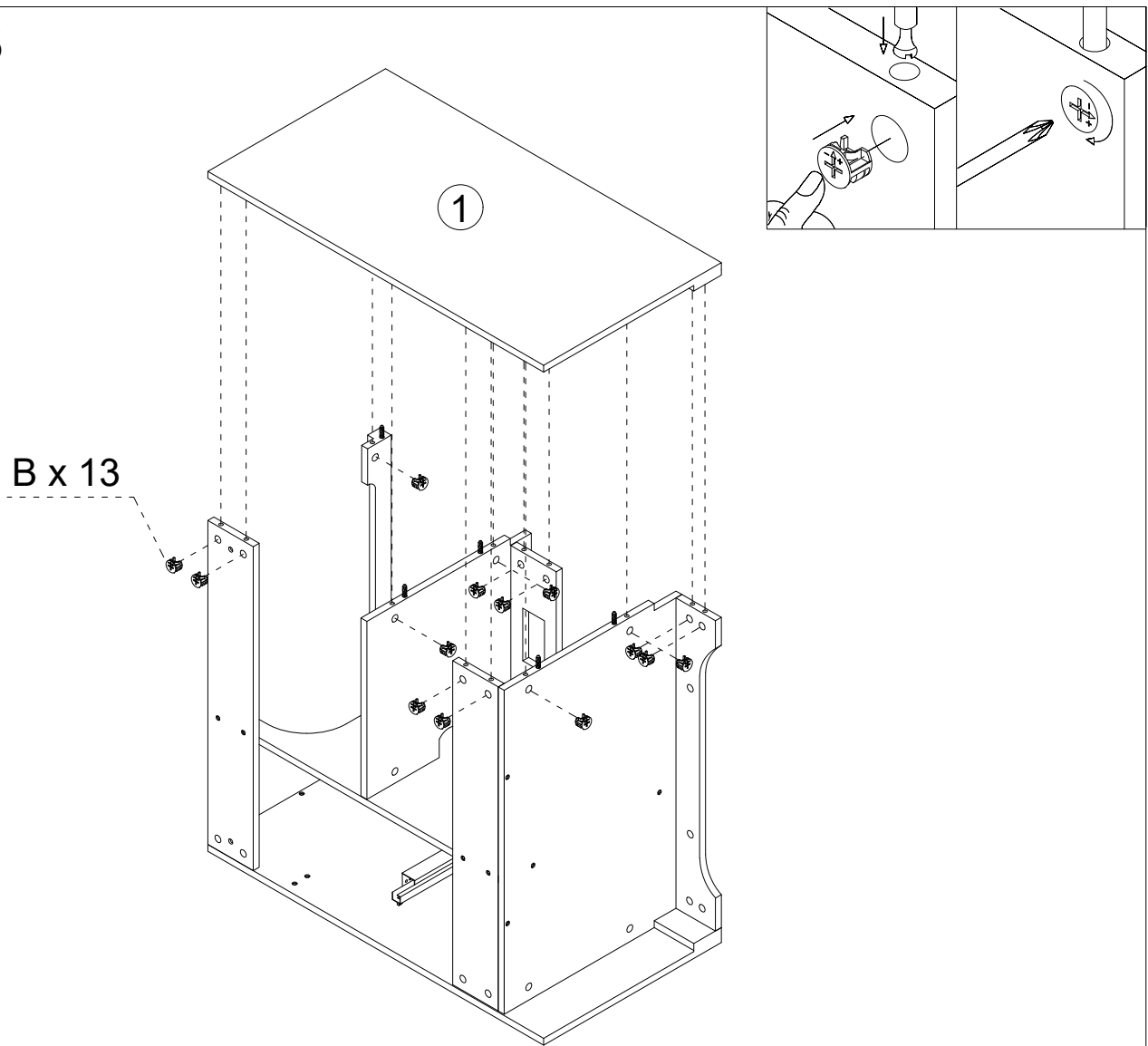

Φ8x30mm
C x 2

Step 14

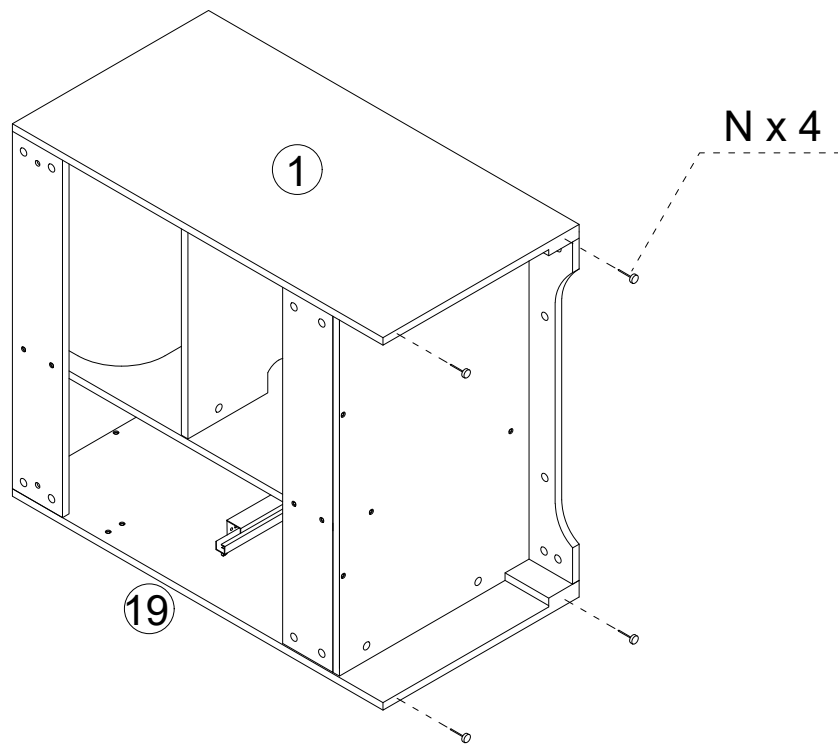



Φ8x30mm
C x 5

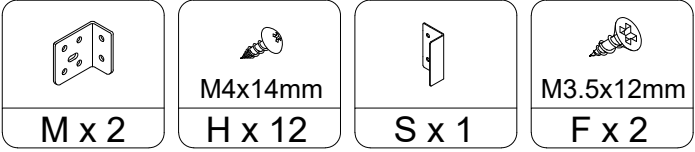
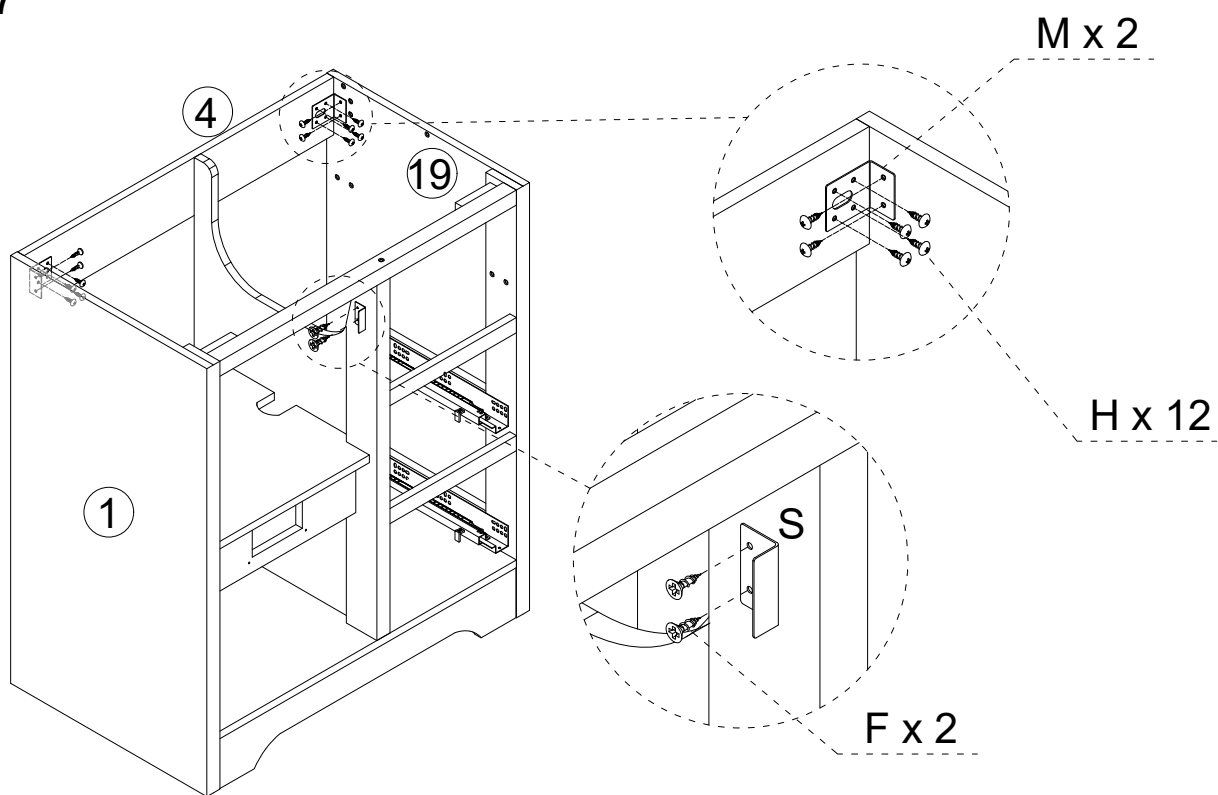
Step 15



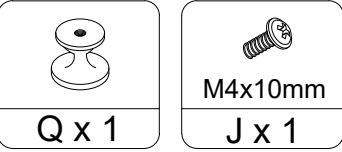
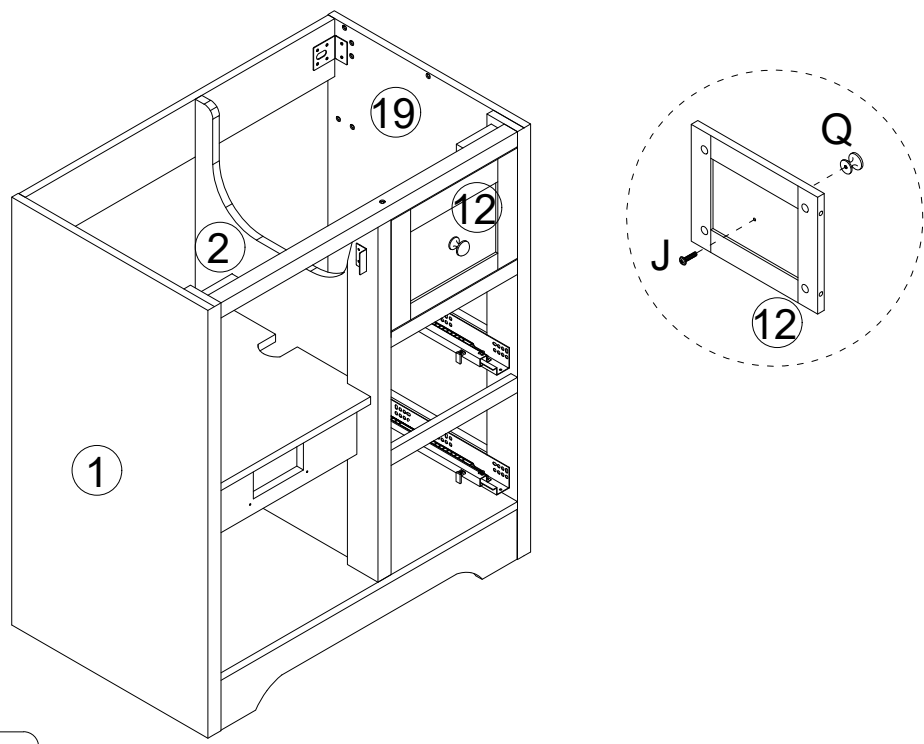
Step 16



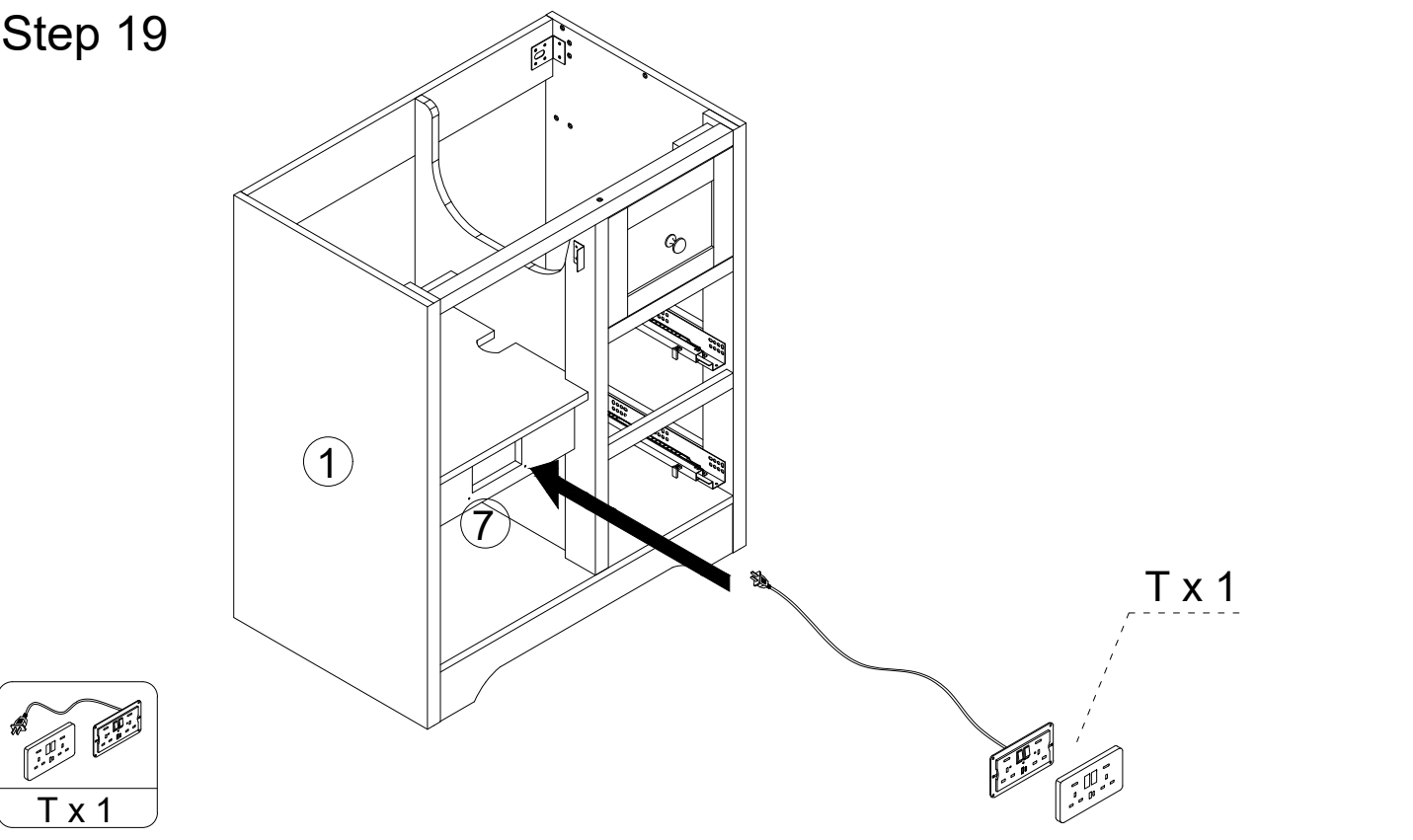
Step 17



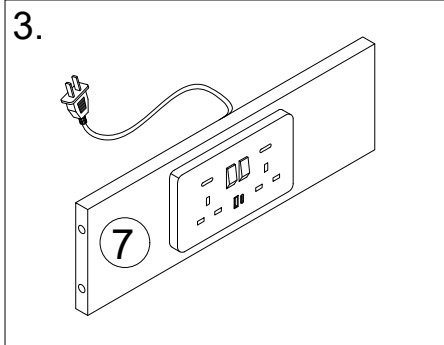
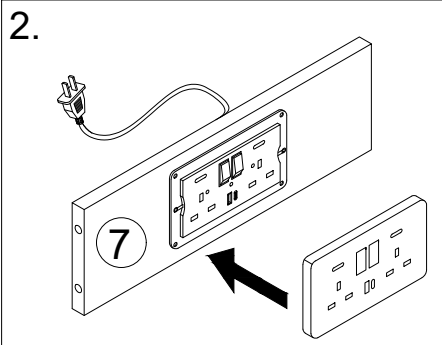
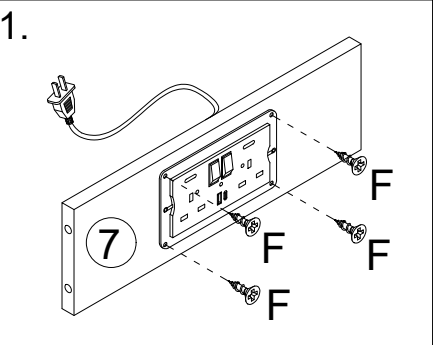
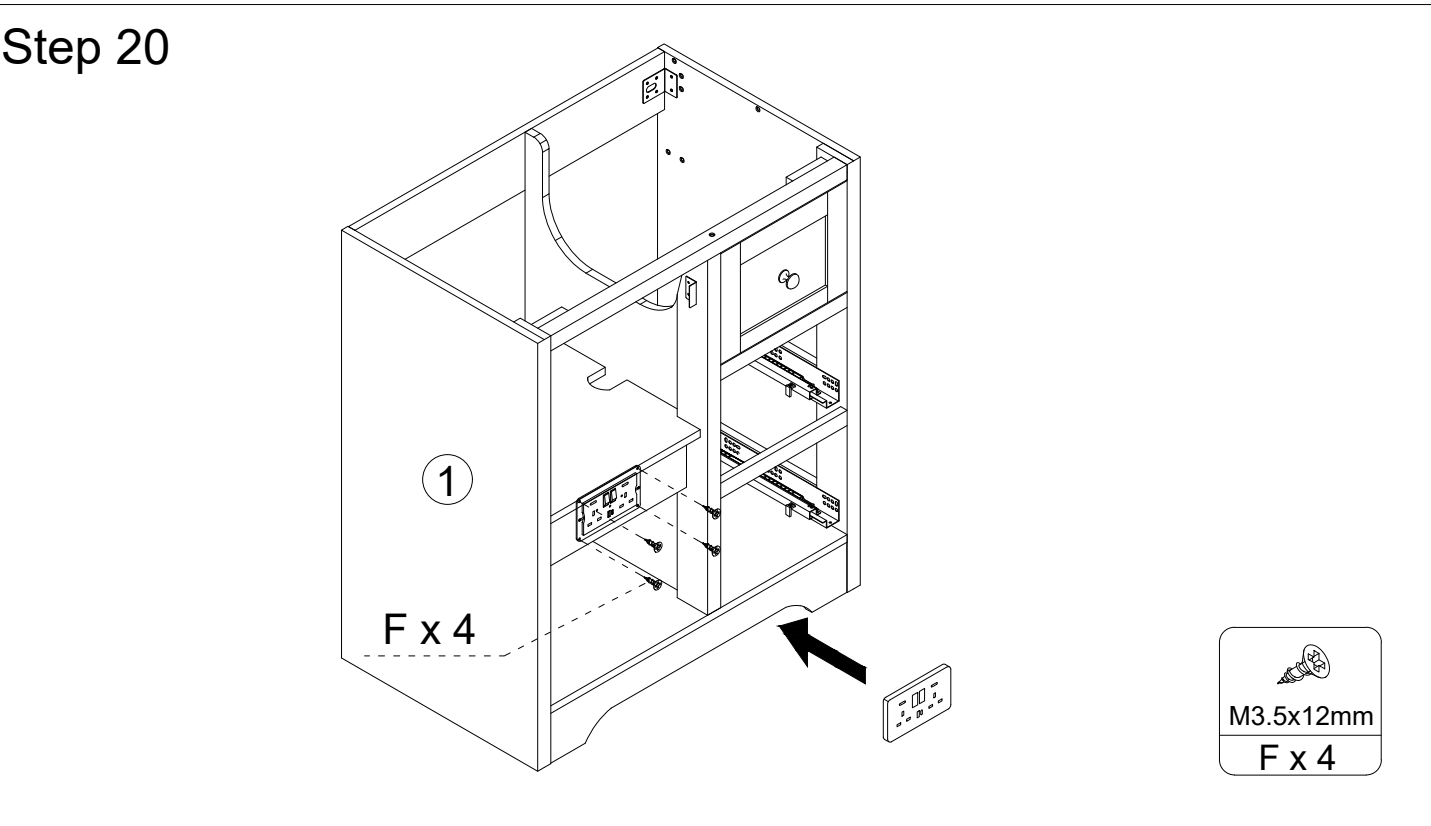
Step 18



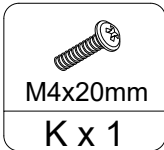
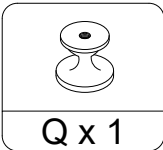
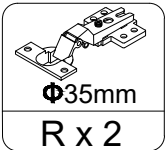
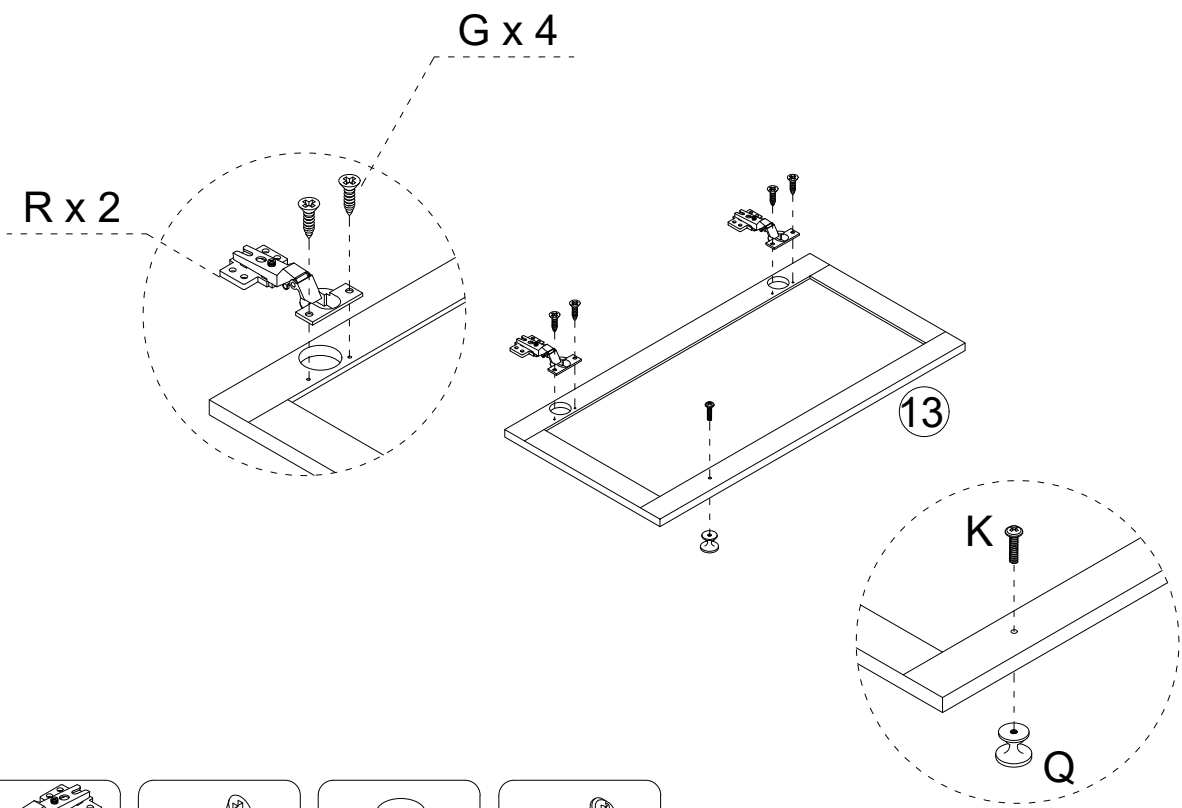
Step 19



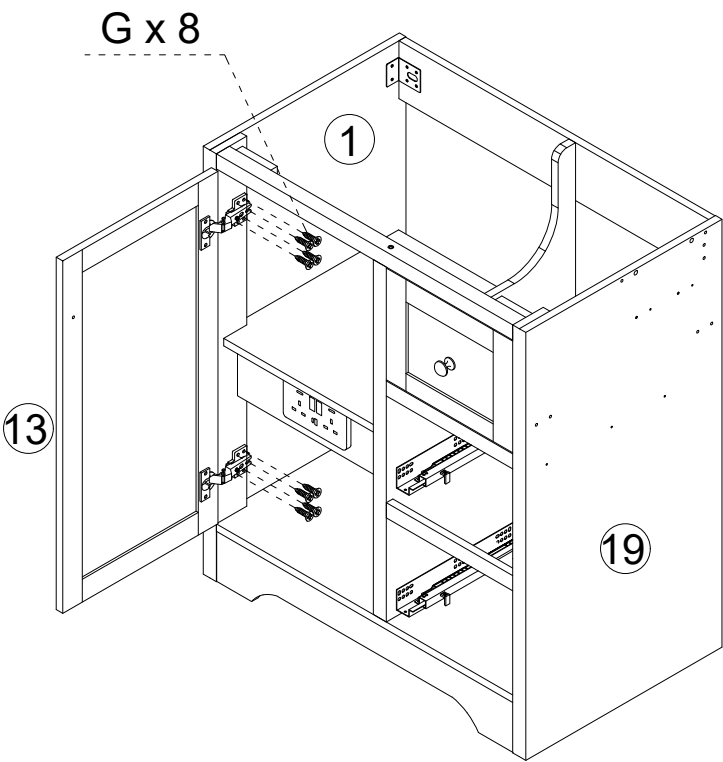
Step 20



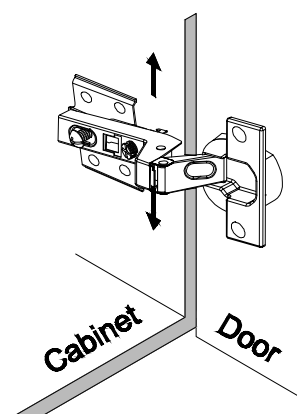
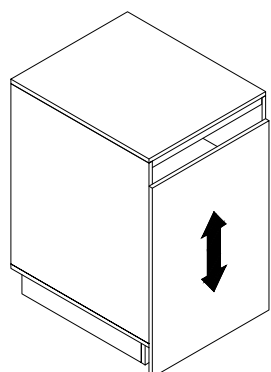
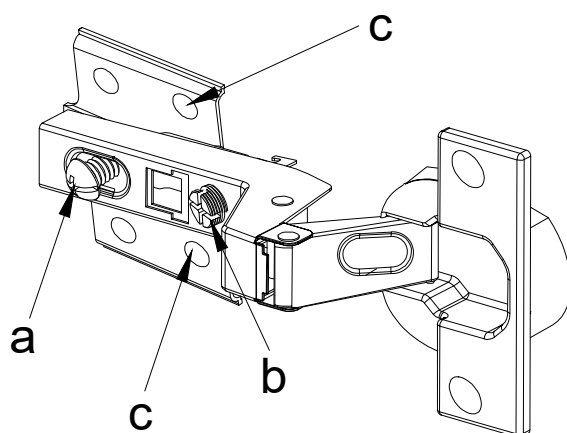
Step 21



Step 22

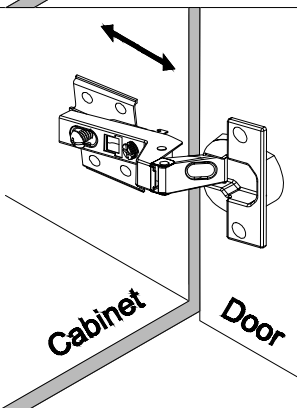
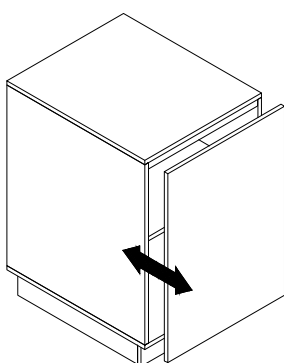


Step 23



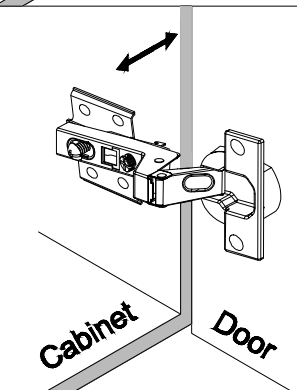
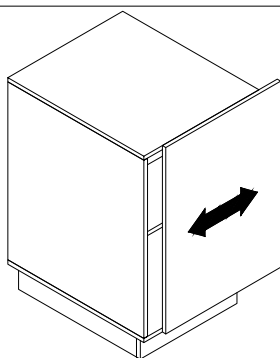
To adjust the vertical height.

Loosen the four screws "c" on both hinges. Two of them are usually in slotted holes which allows you to adjust up or down by a few mm. Then tighten back up.



To adjust depth.

Loosen screw "a" and adjust door, if the door can not be adjusted, please loosen screw "b", then try again. Tighten screw "a" and "b".



To adjust side ways.

Turning the screw "b" on BOTH hinges on each door.

Step 24

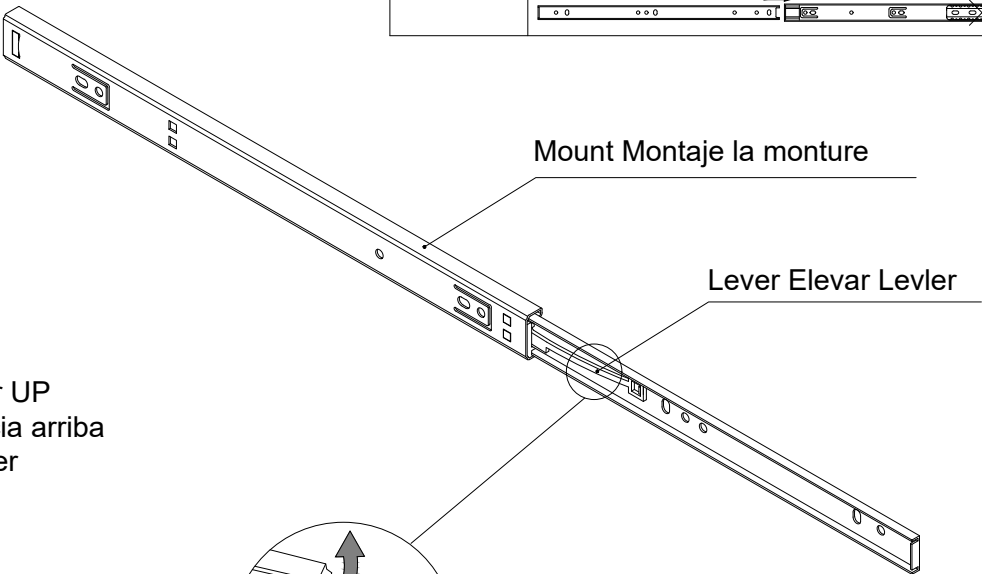
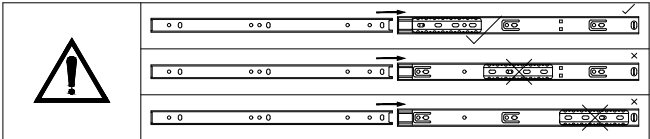
Slides Must Be Separated Before Assembly.
After Separated, Set Aside Until Needed for Assembly.

Las diapositivas deben separarse antes del montaje.
Después de la separación, déjelo a un lado hasta que sea necesario.

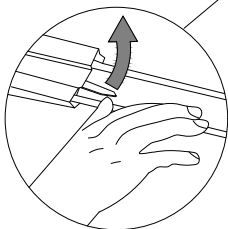
Les glissières doivent être séparées avant l'assemblage.
Après la séparation, mettez de côté jusqu'au moment de l'assemblage.

Pay attention when connecting !
The sliding module must be at the front end.

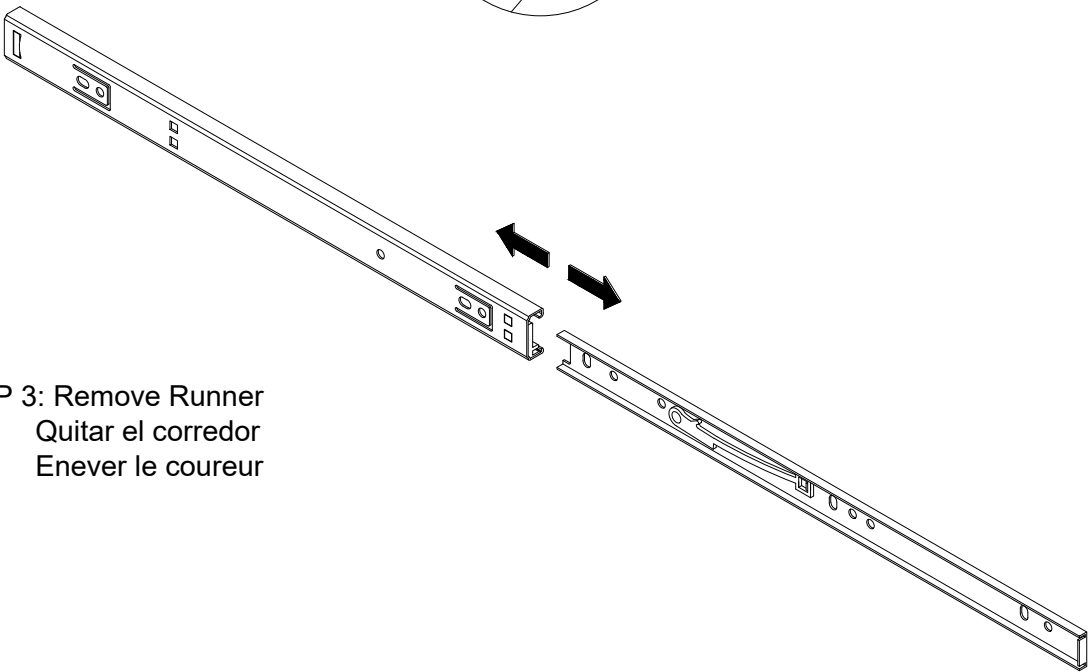
STEP 1 : Extend Slide
Extender la diapositiva



STEP 2: Push Lever UP
Empujar hacia arriba
Lever le levier

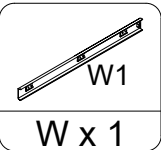
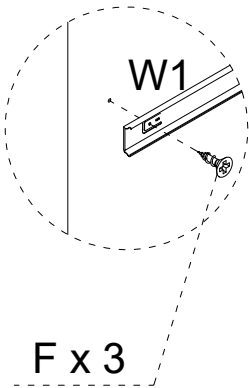
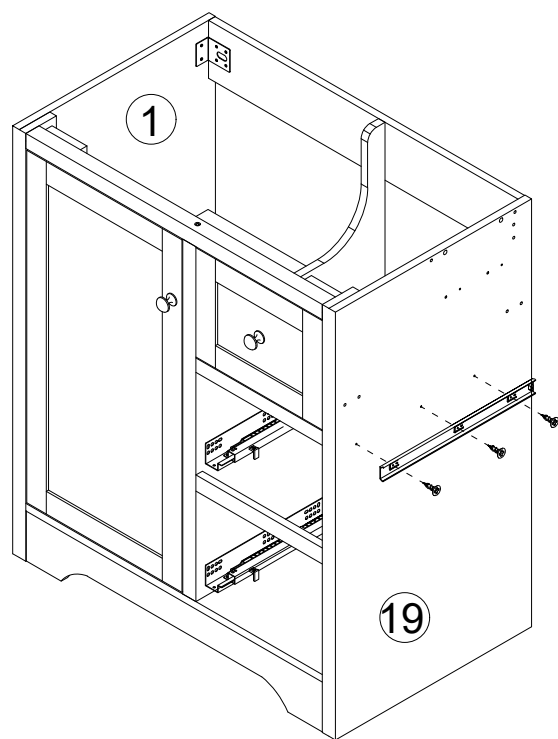


**Push lever for the left of drawer ,
press the lever for the right of drawer.**

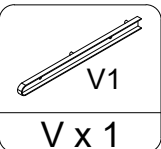
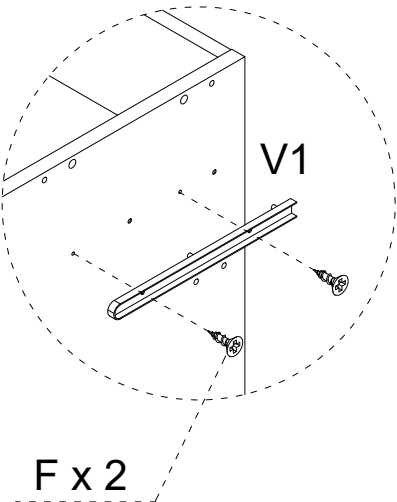
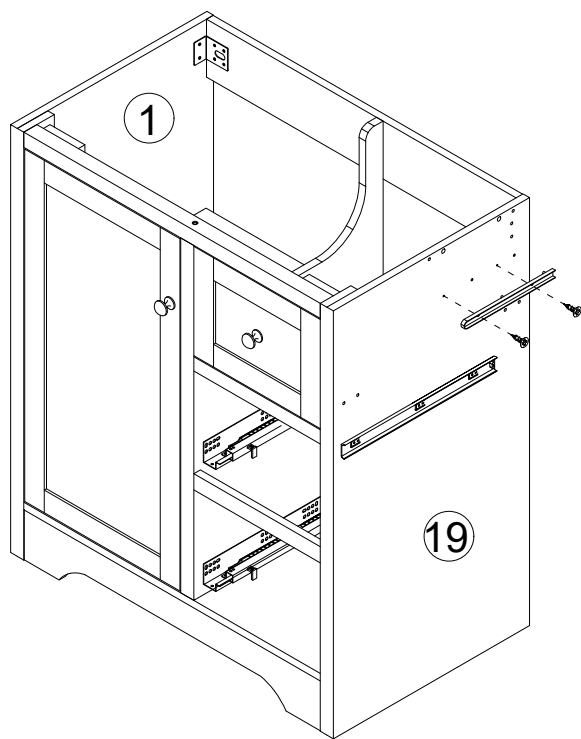


STEP 3: Remove Runner
Quitar el corredor
Enever le coureur

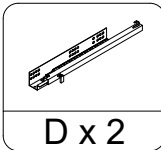
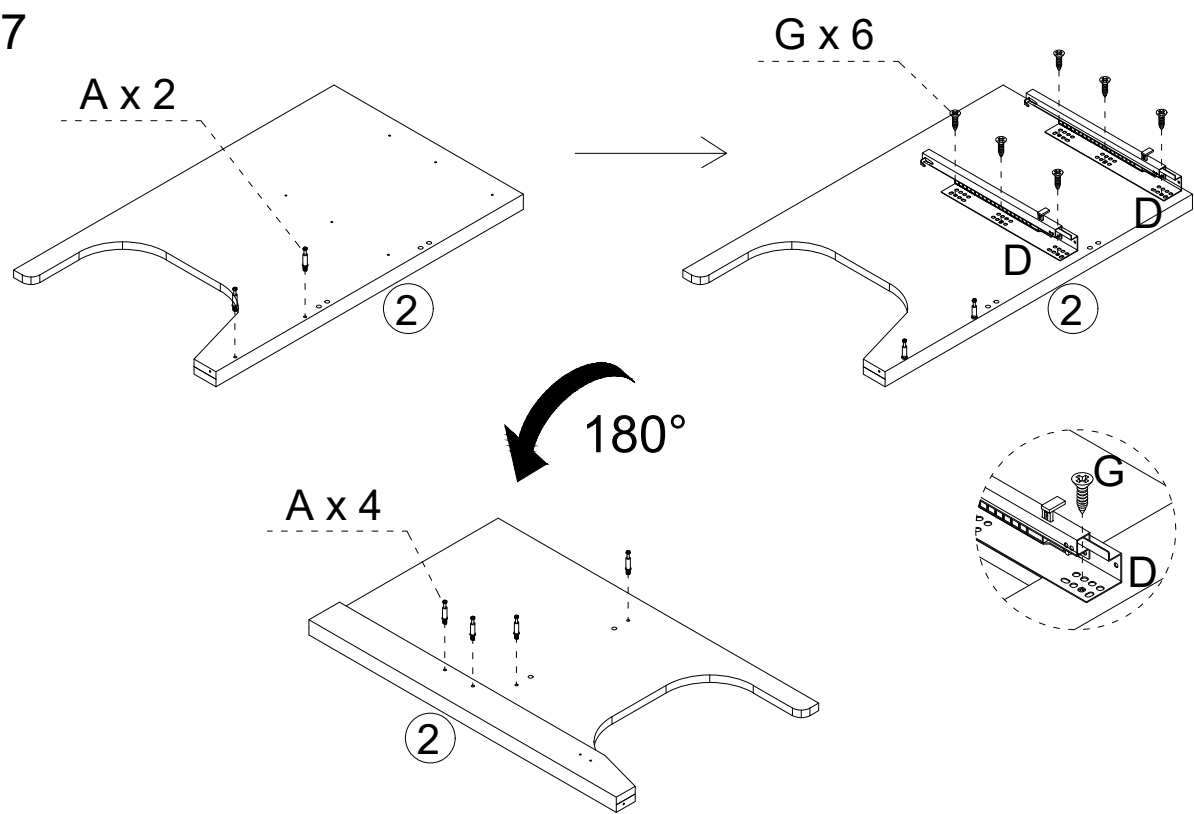
Step 25



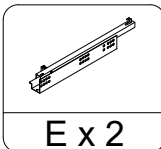
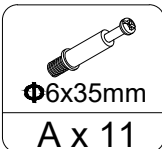
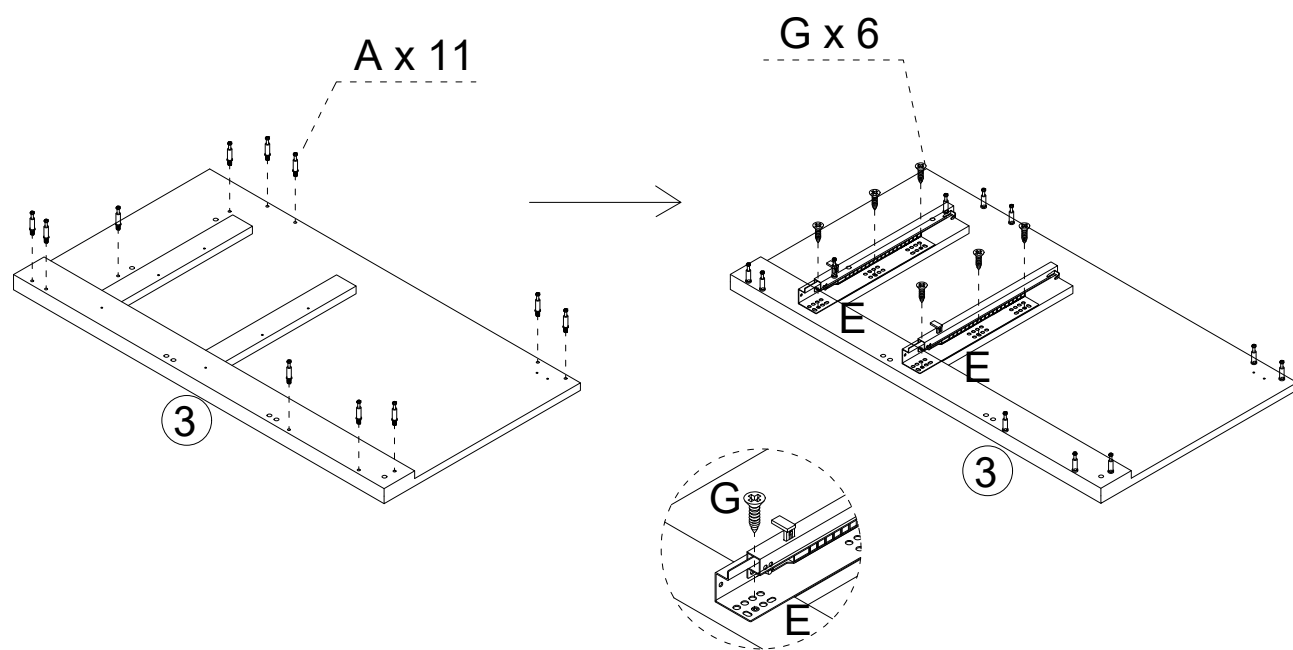
Step 26



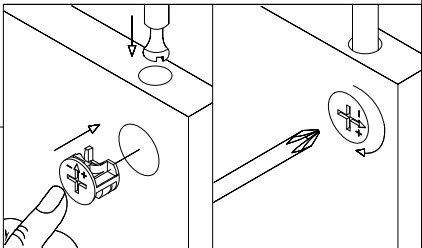
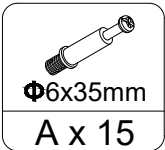
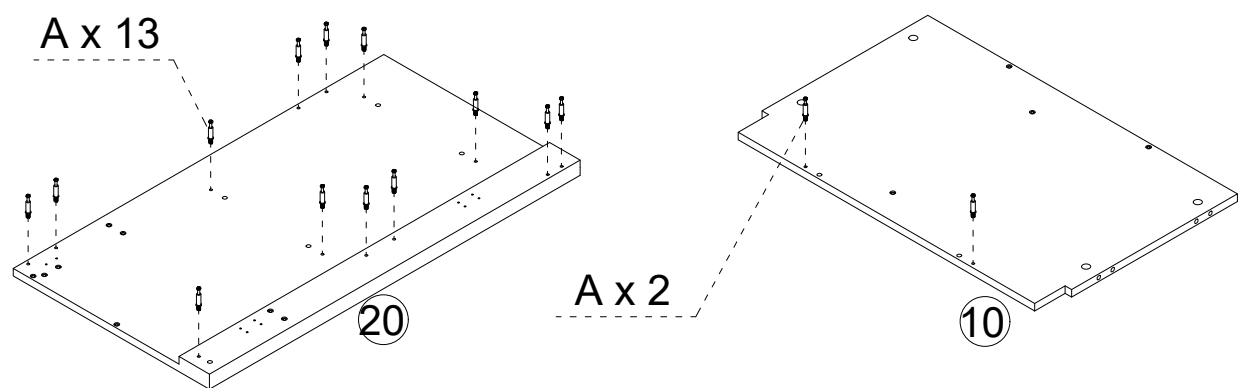
Step 27



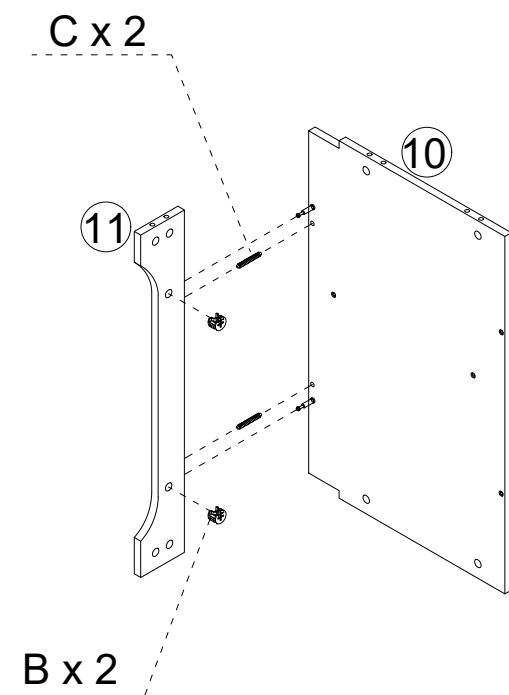
Step 28



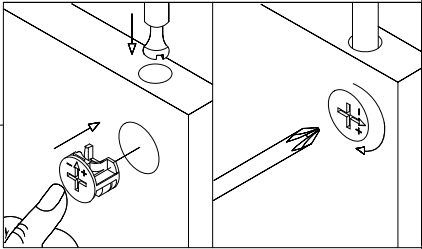
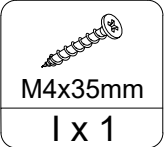
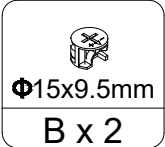
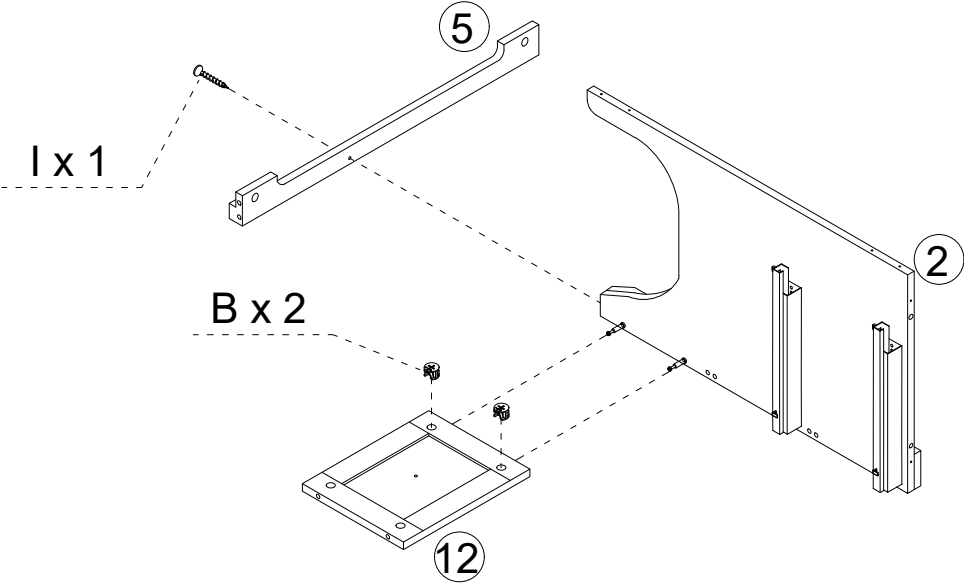
Step 29



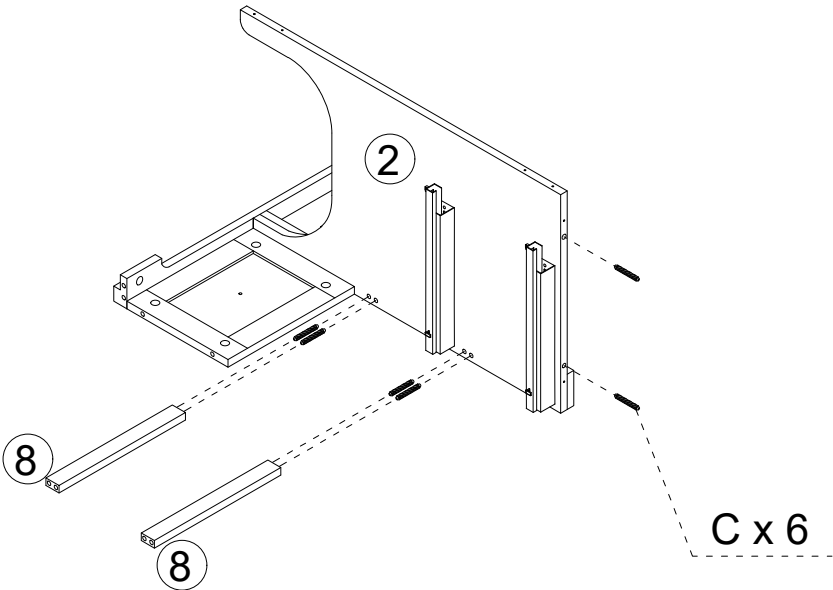
Step 30



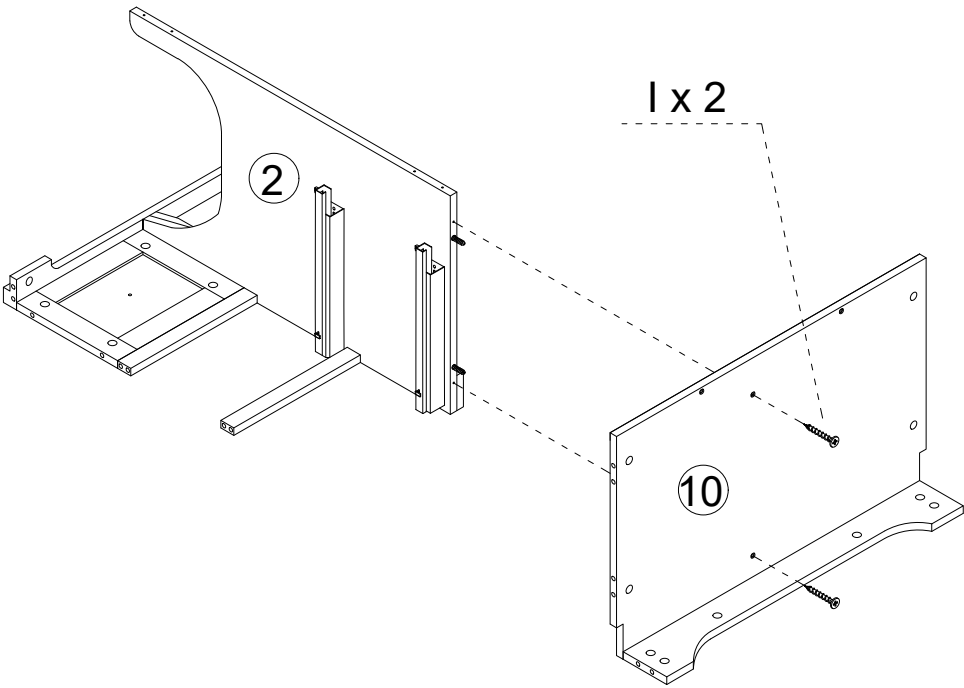
Step 31



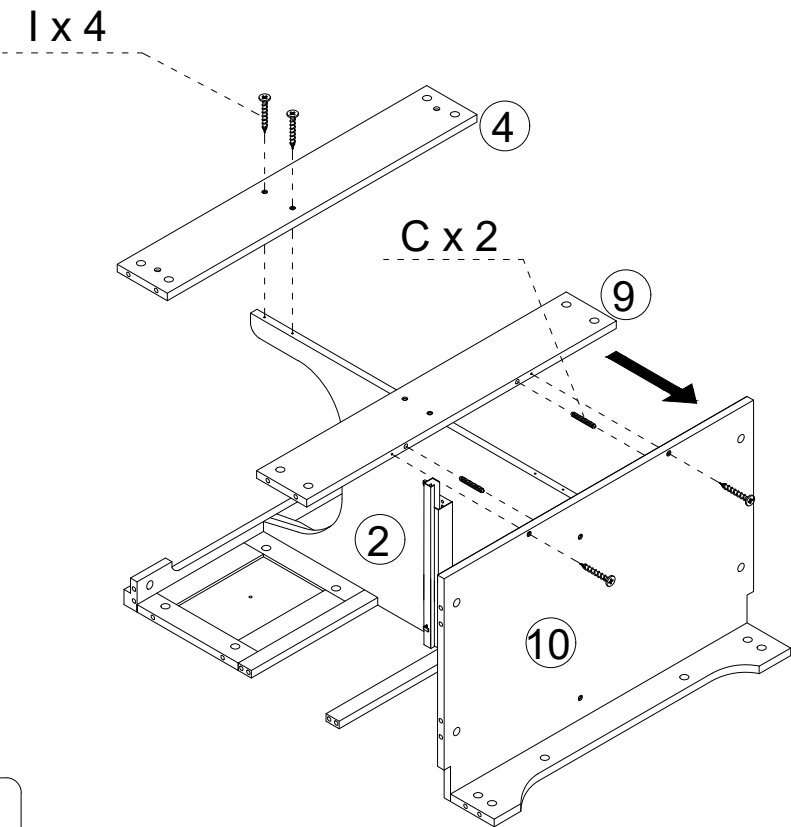
Step 32



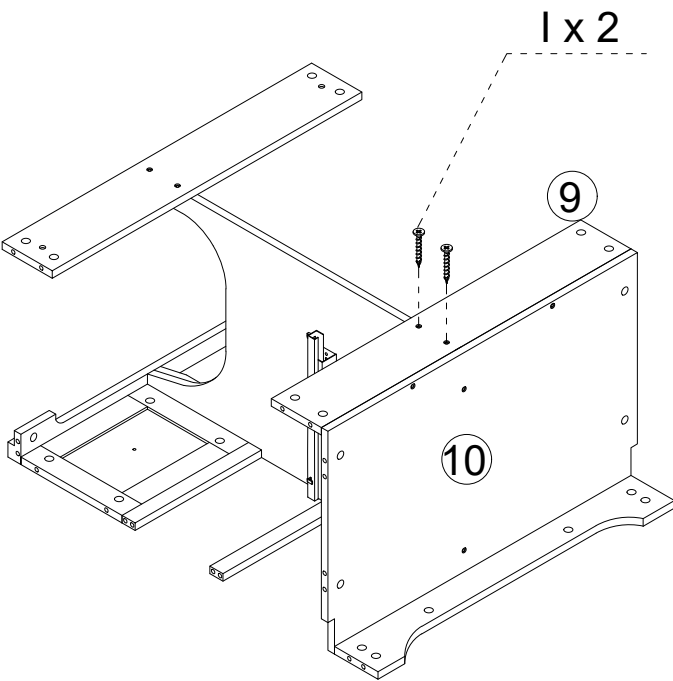
Step 33



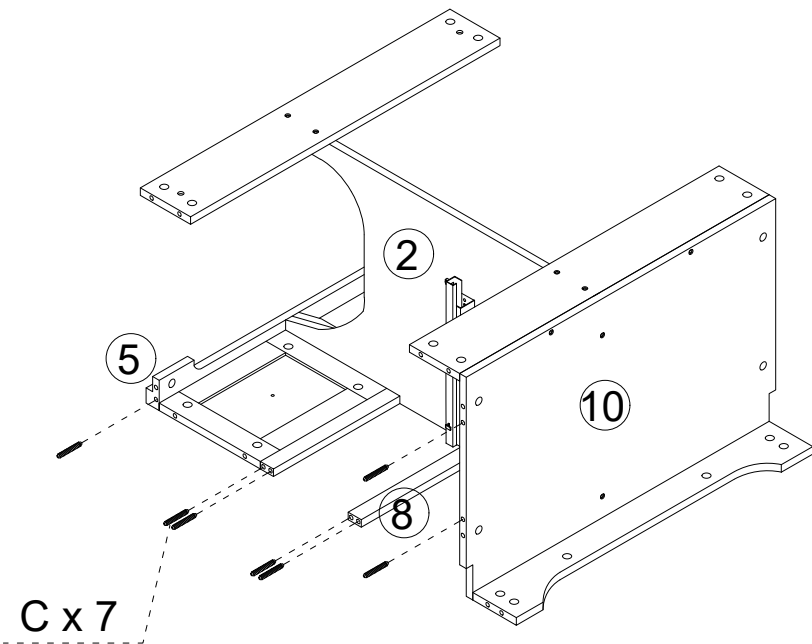
Step 34



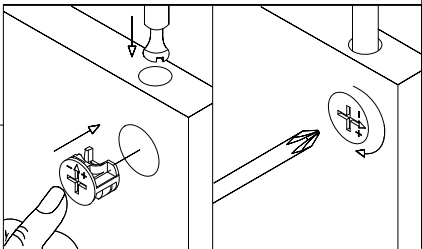
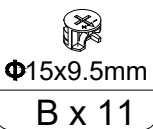
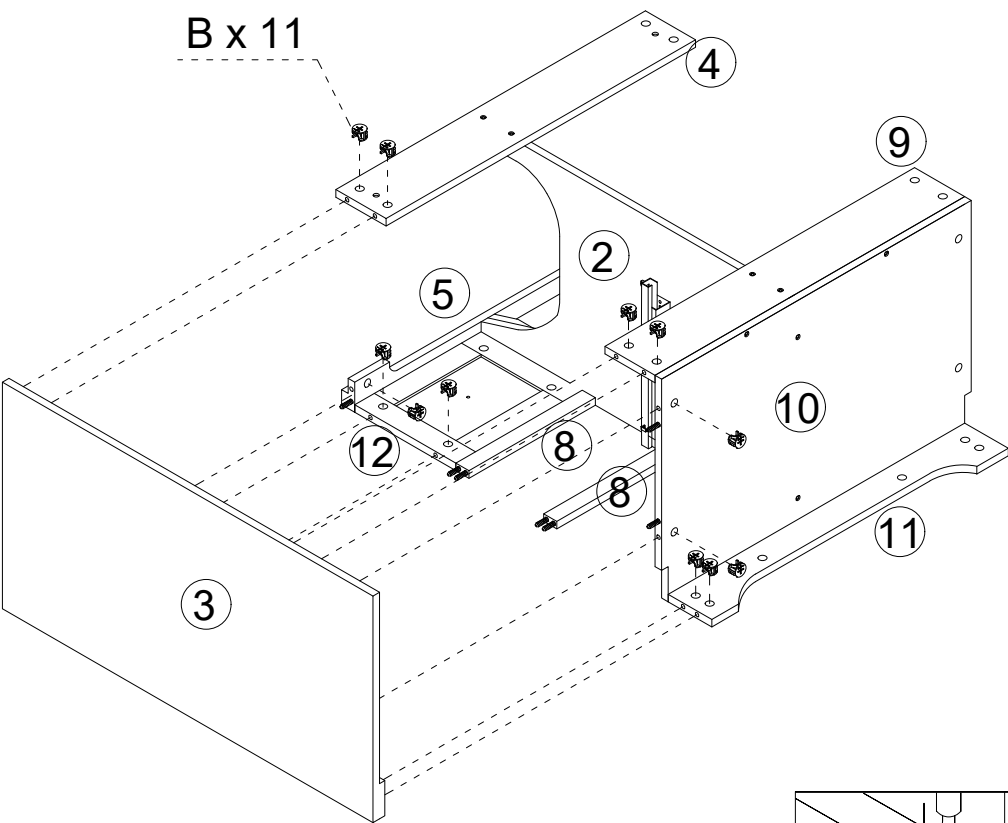
Step 35



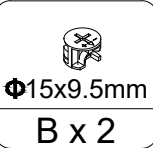
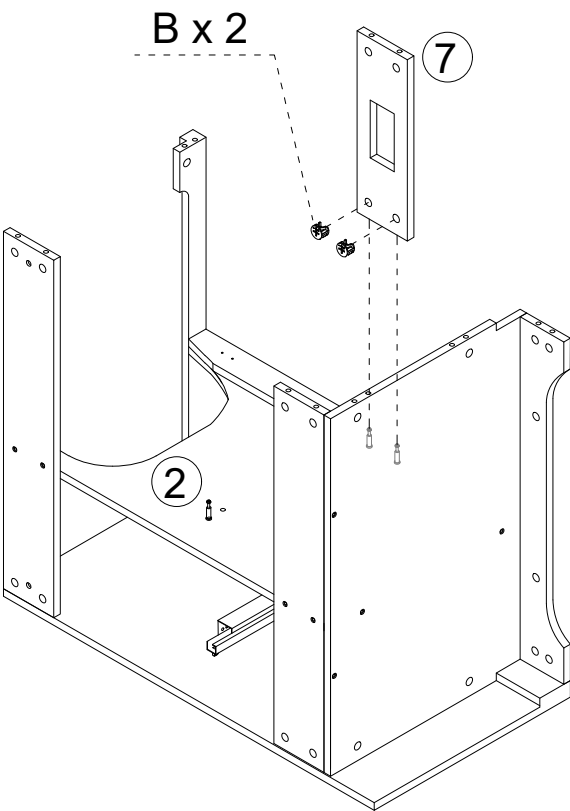
Step 36



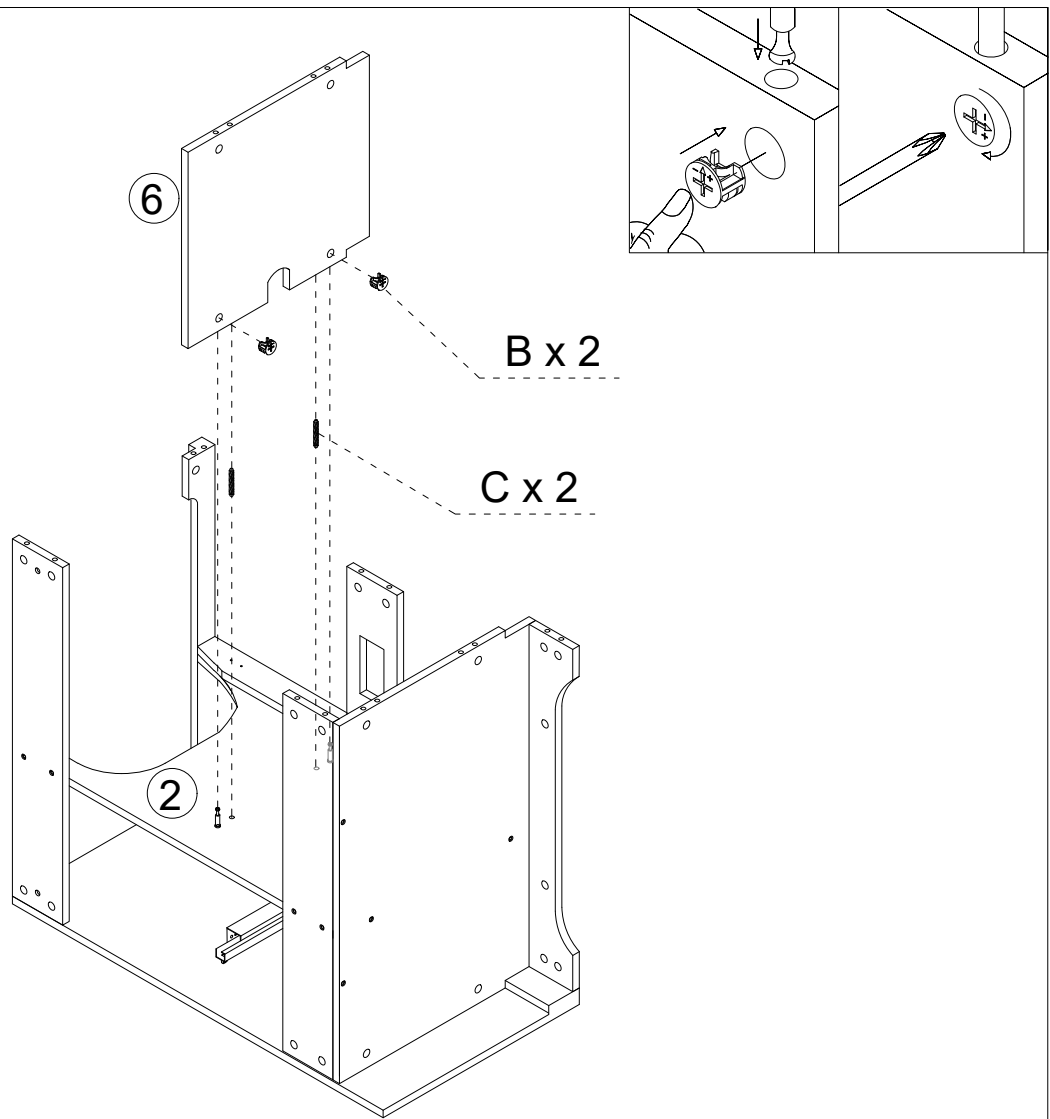
Step 37



Step 38



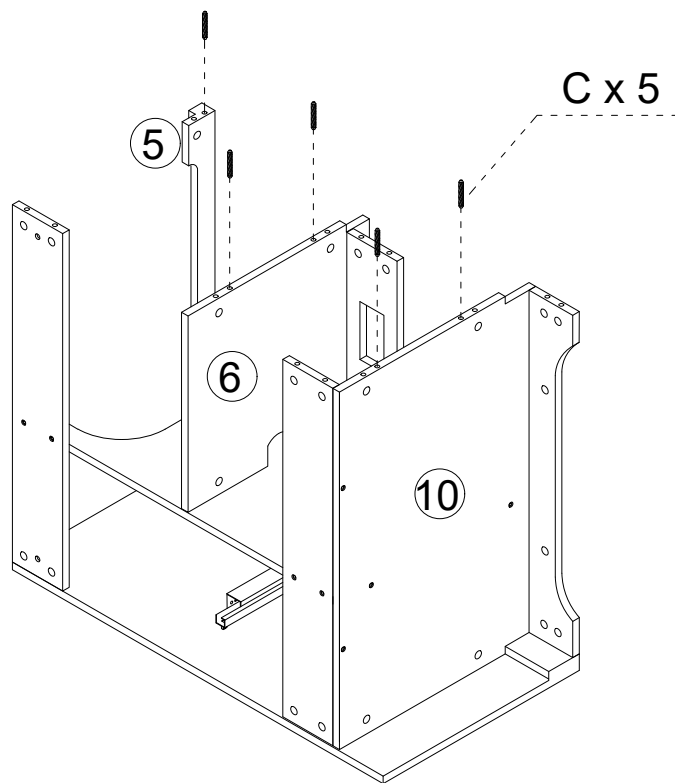
Step 39




Φ15x9.5mm
B x 2

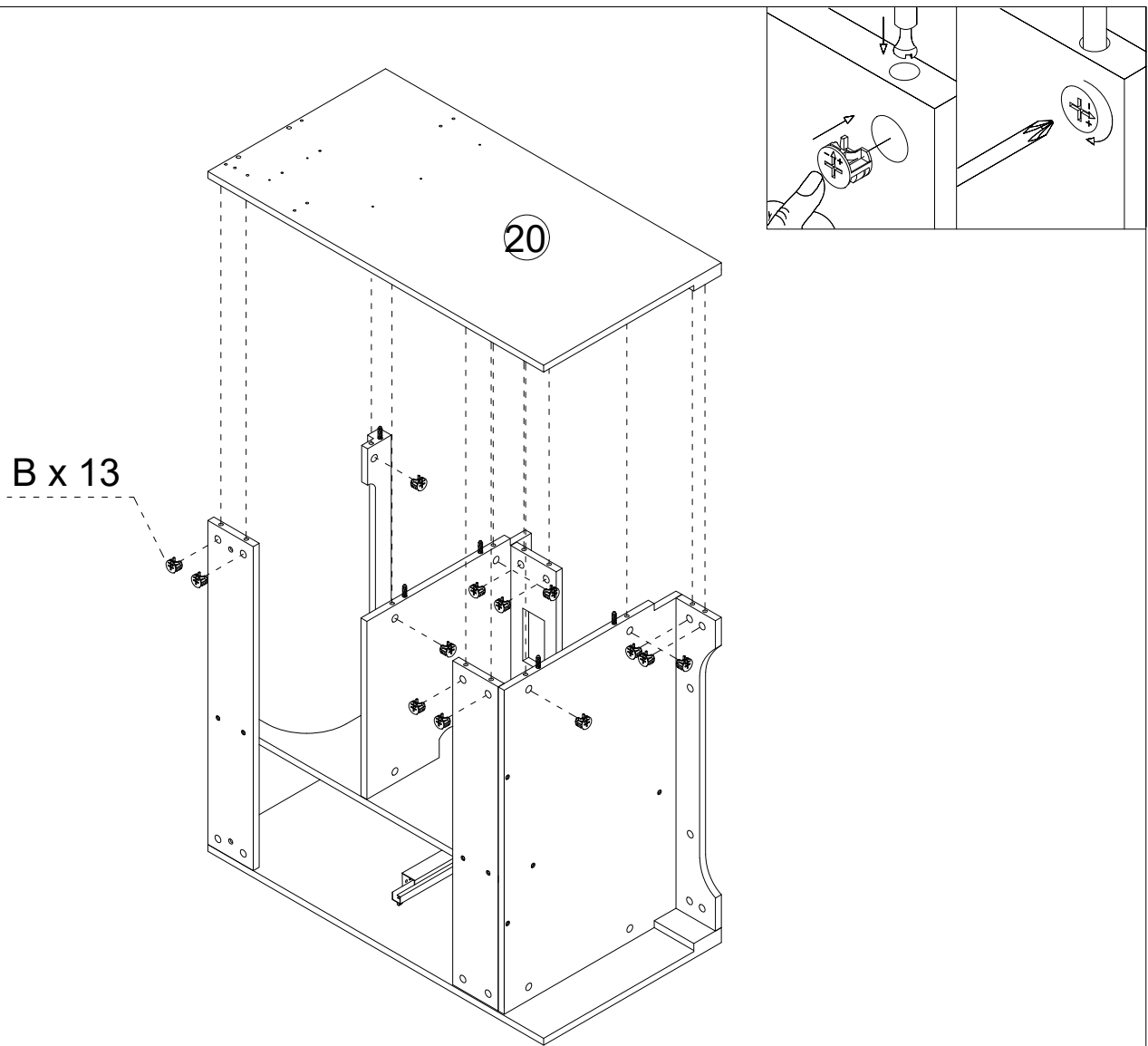

Φ8x30mm
C x 2

Step 40



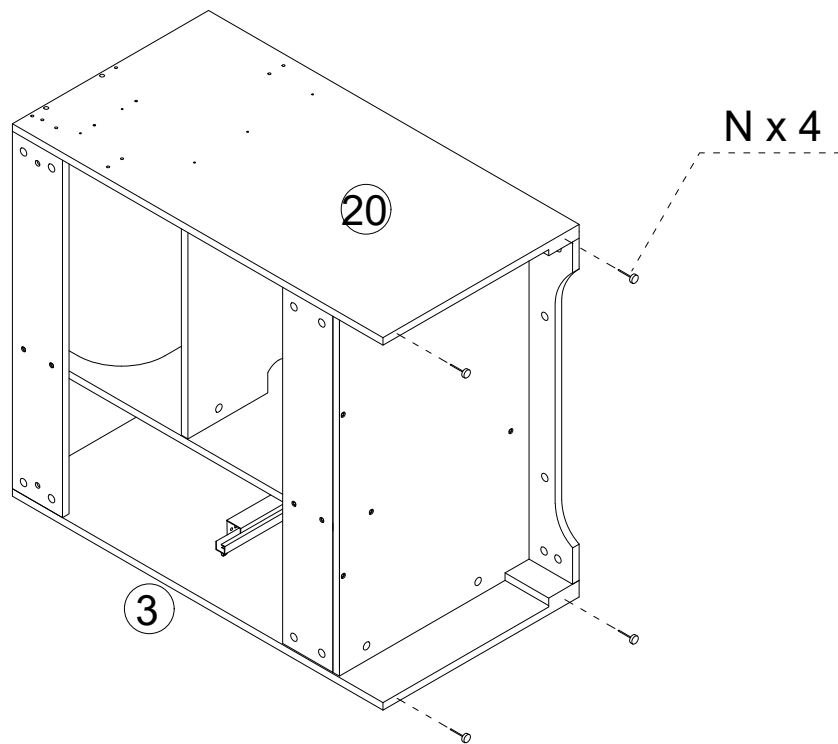

Φ8x30mm
C x 5

Step 41



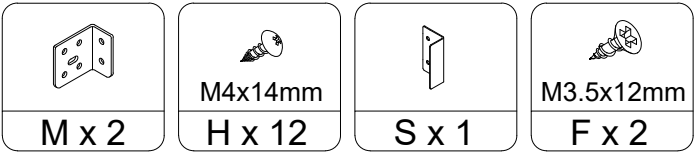
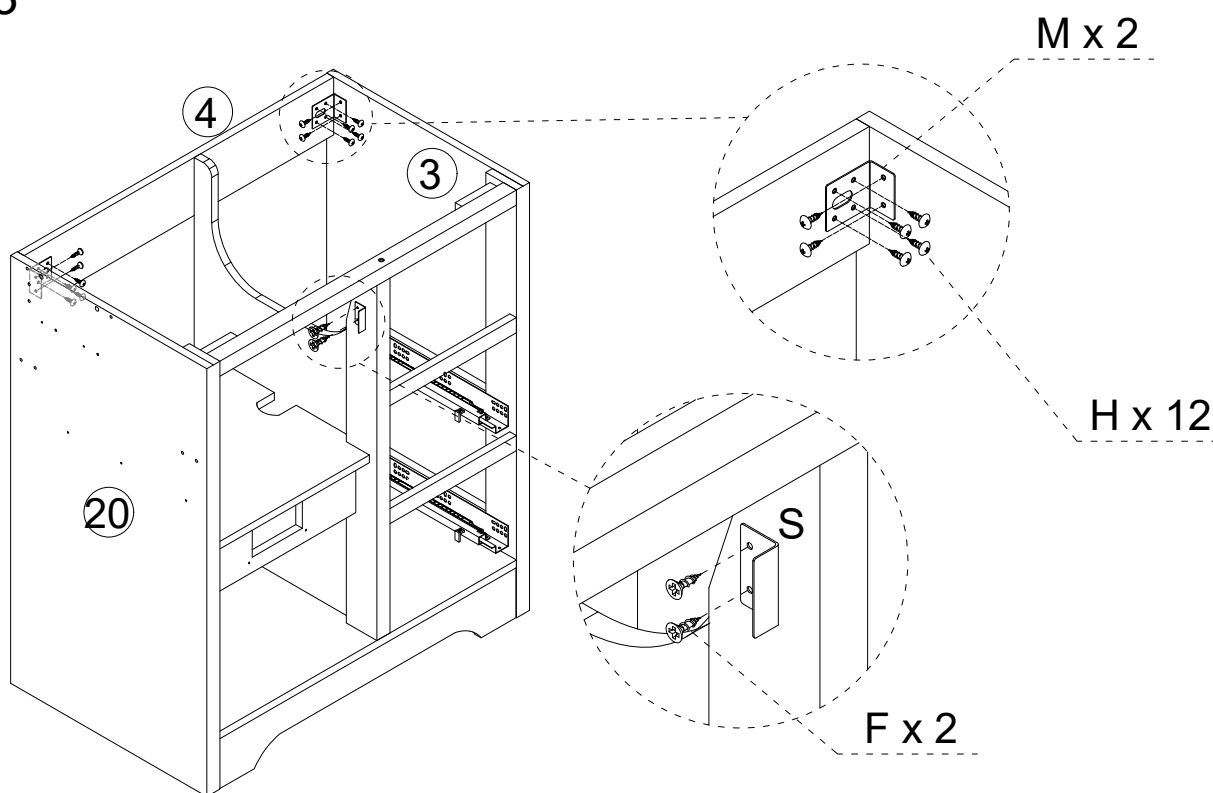

 $\Phi 15 \times 9.5 \text{ mm}$
B x 13

Step 42

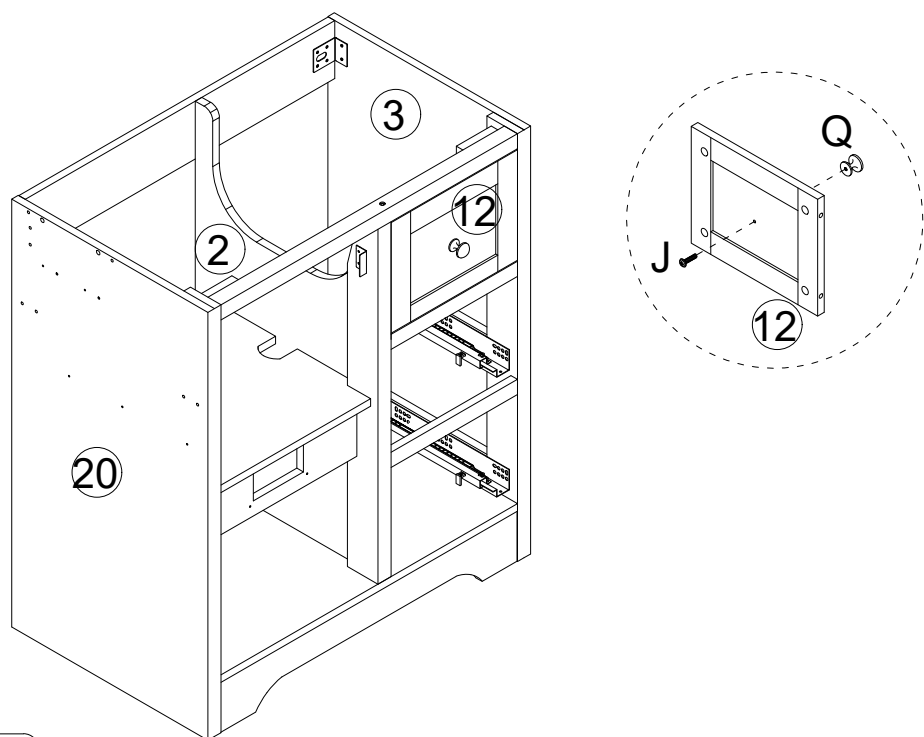



N x 4

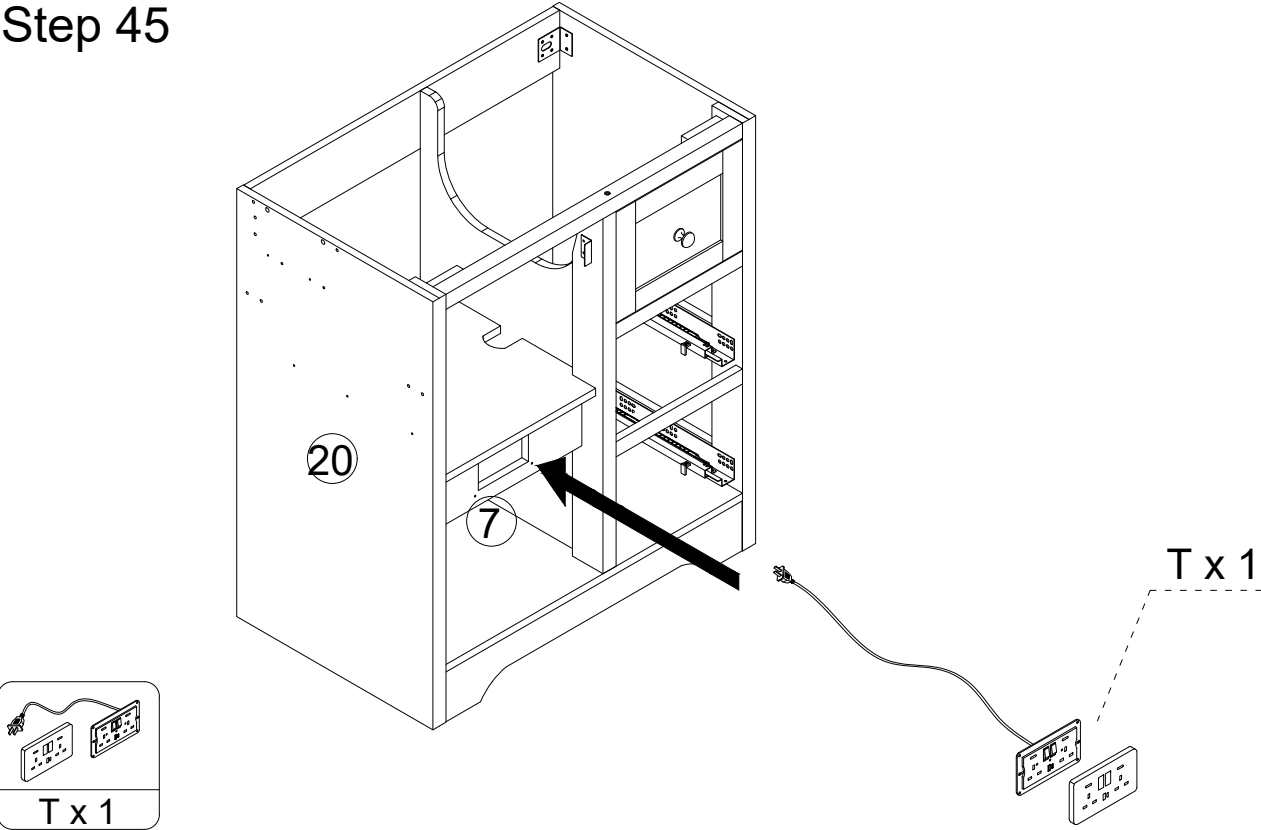
Step 43



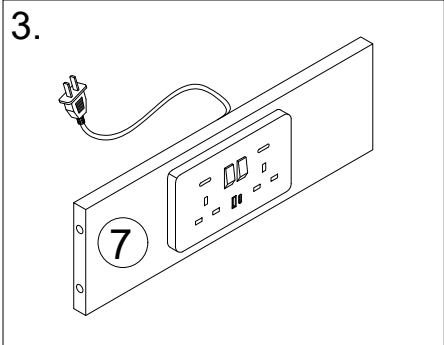
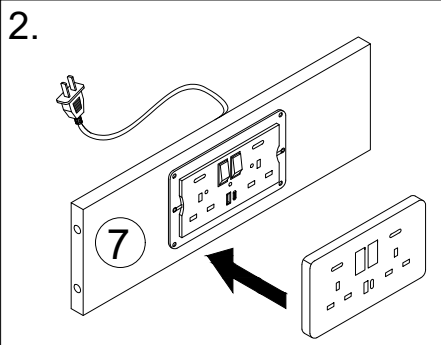
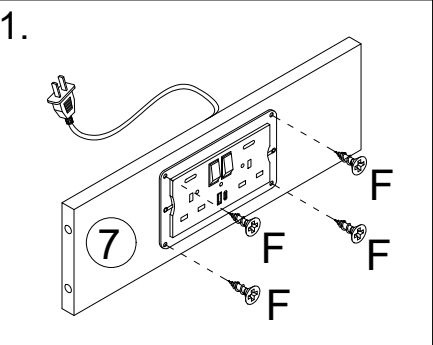
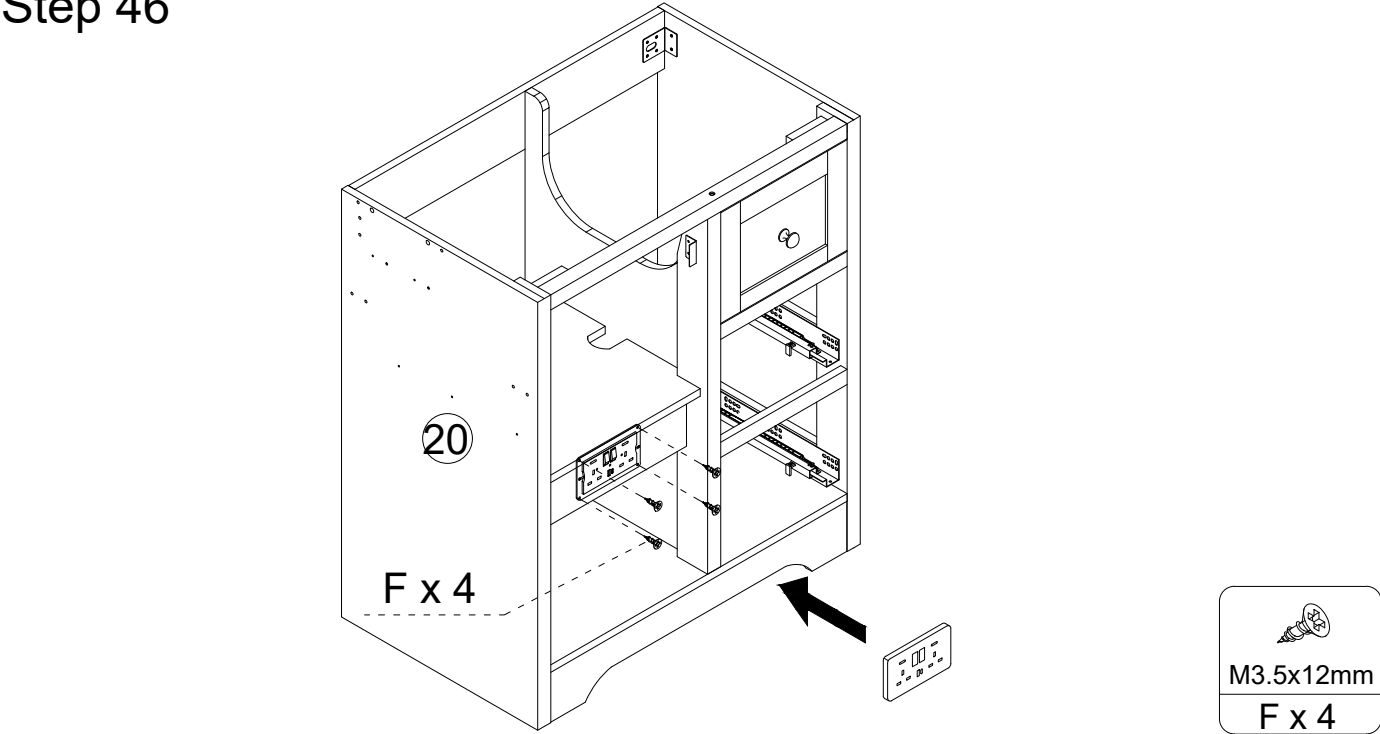
Step 44



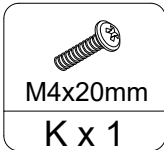
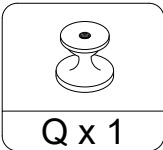
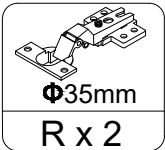
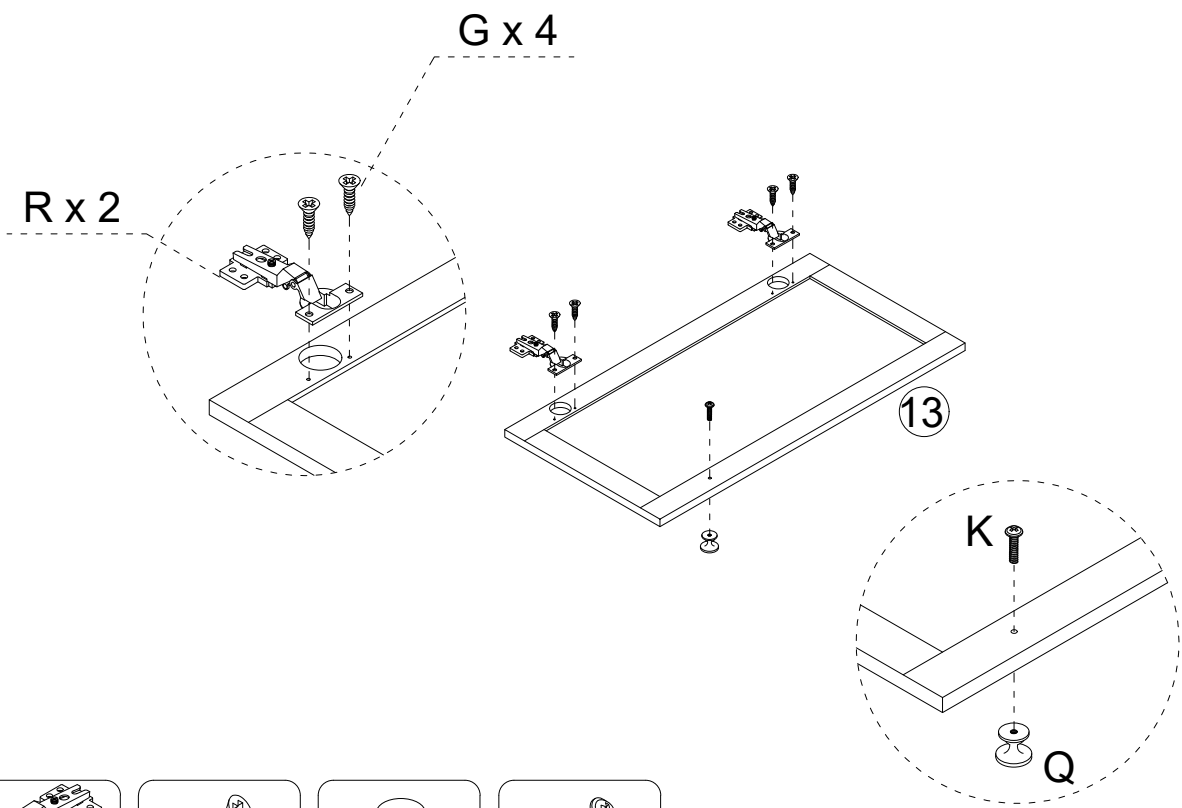
Step 45



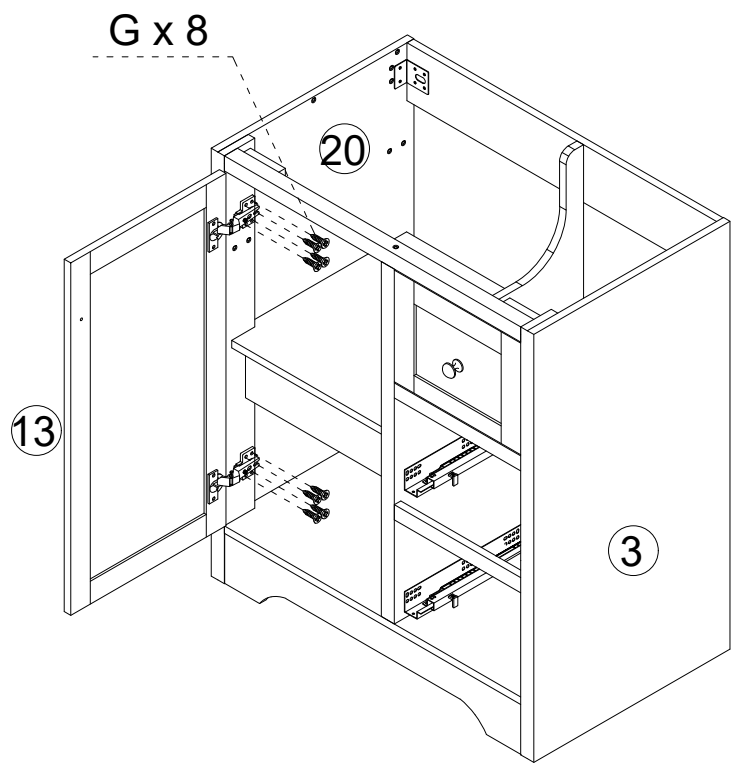
Step 46



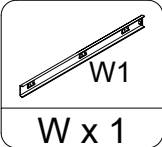
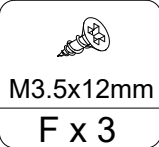
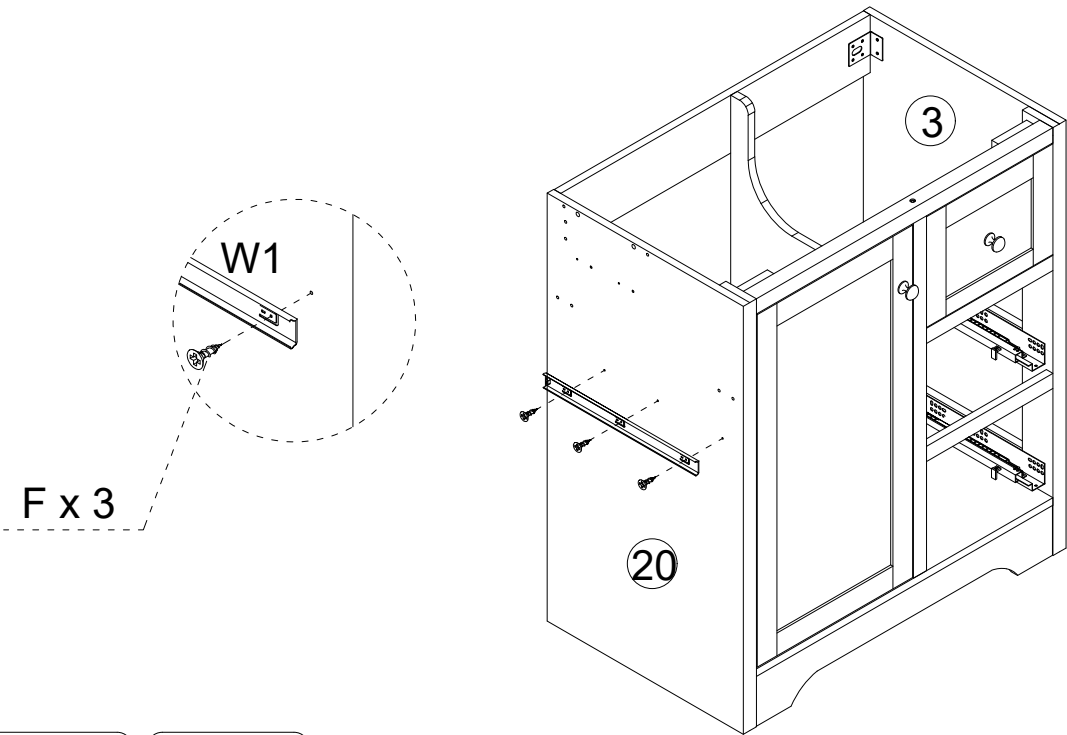
Step 47



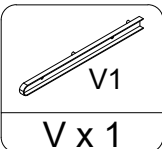
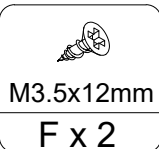
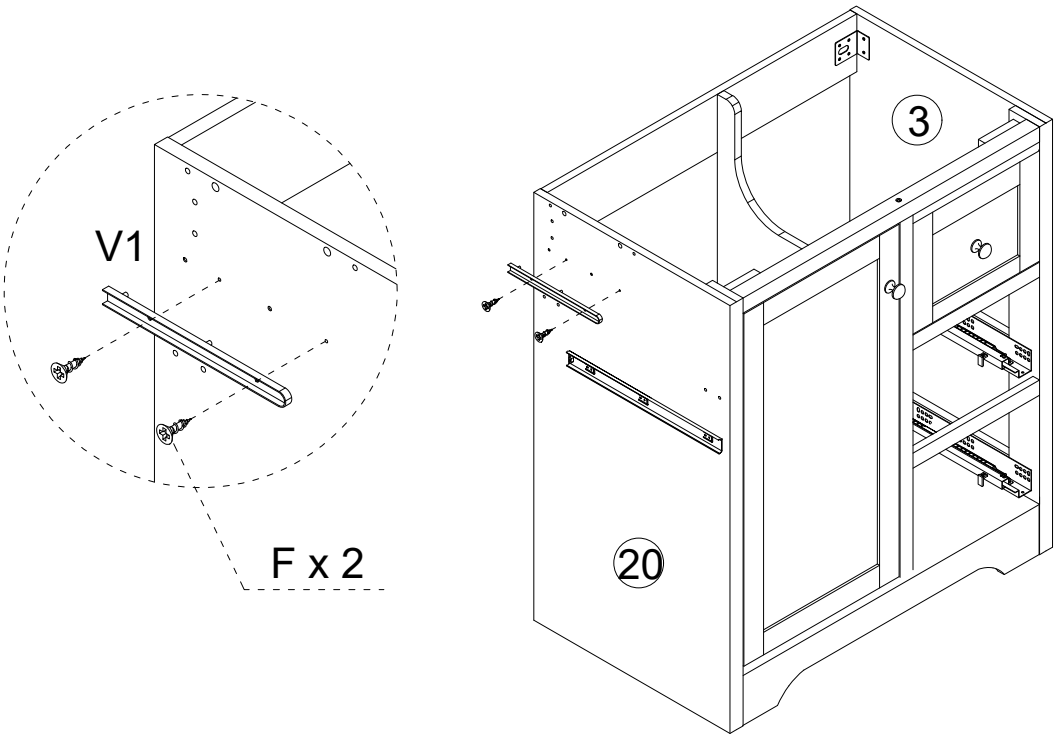
Step 48



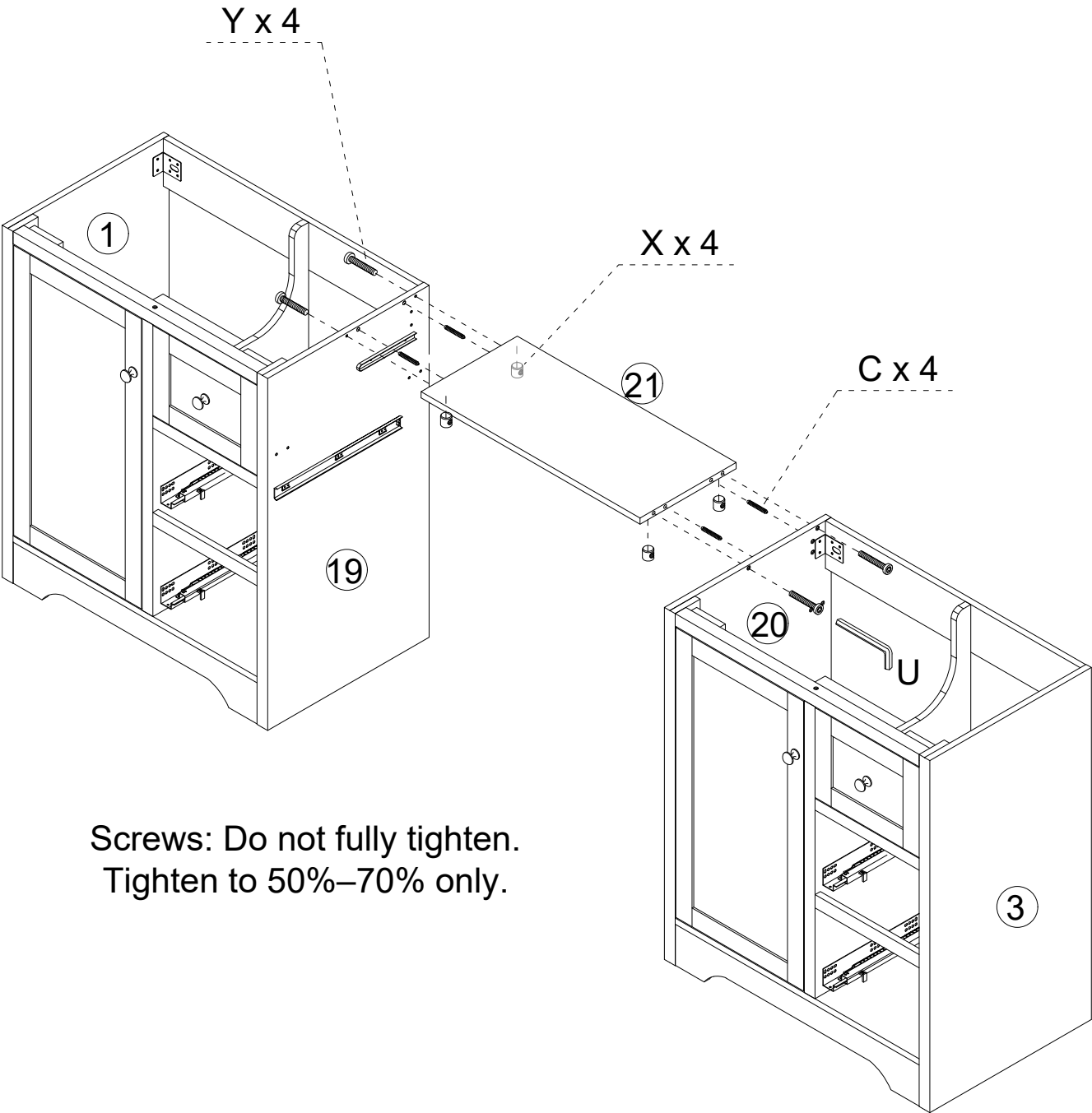
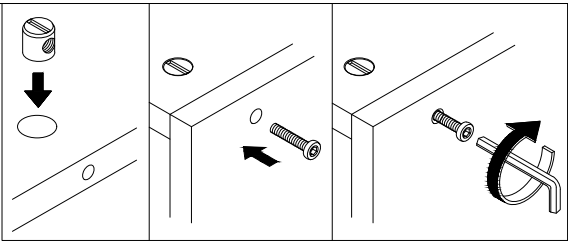
Step 49



Step 50



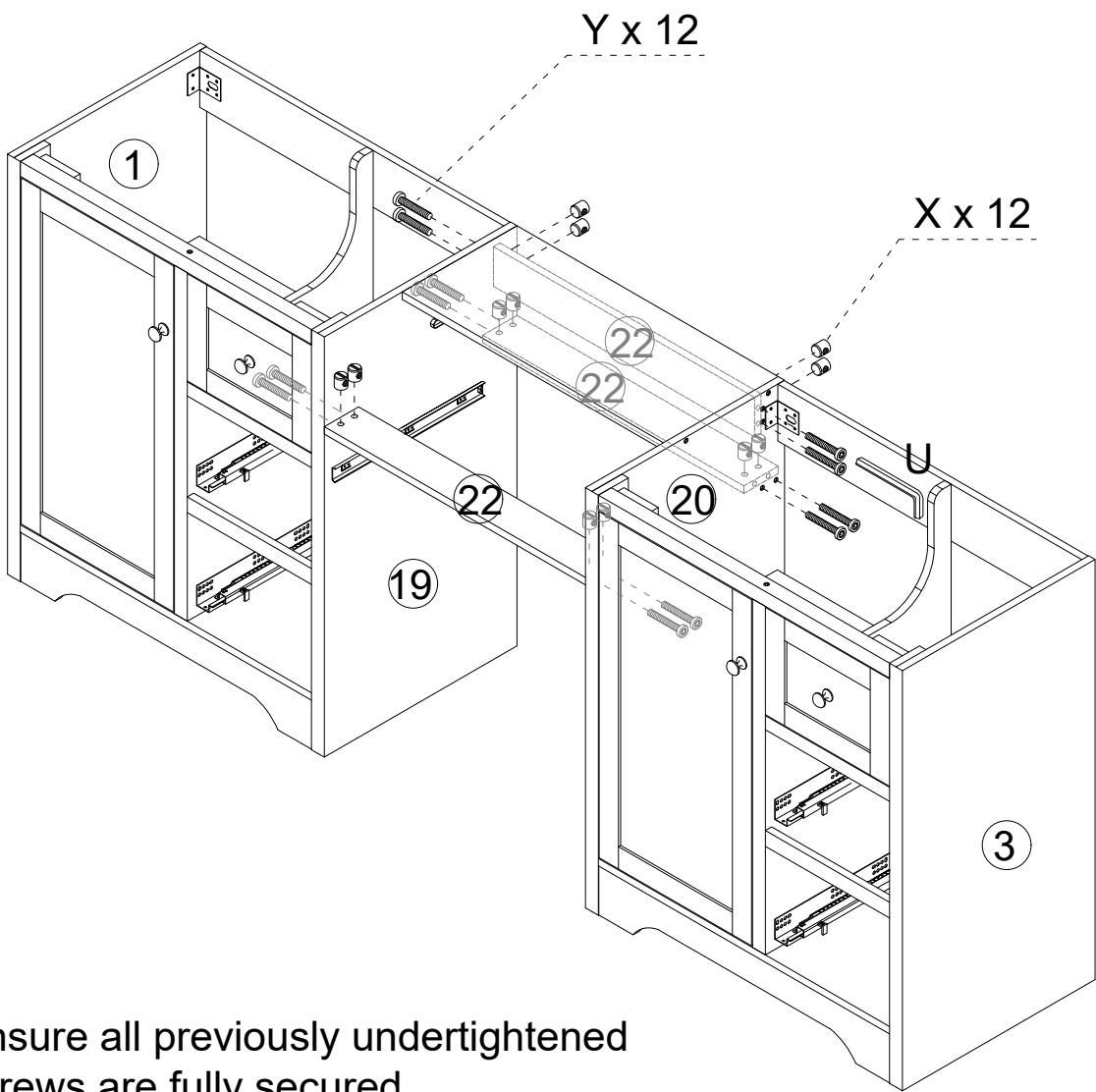
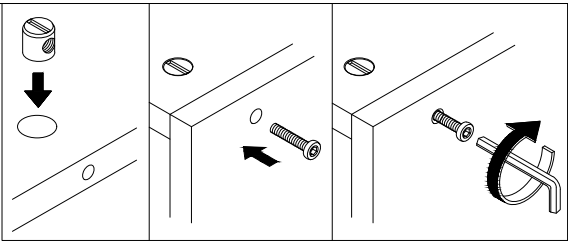
Step 51



Screws: Do not fully tighten.
Tighten to 50%–70% only.

			
Φ8x30mm	Φ6x10mm	M6x40mm	M4mm
C x 4	X x 4	Y x 4	U x 1

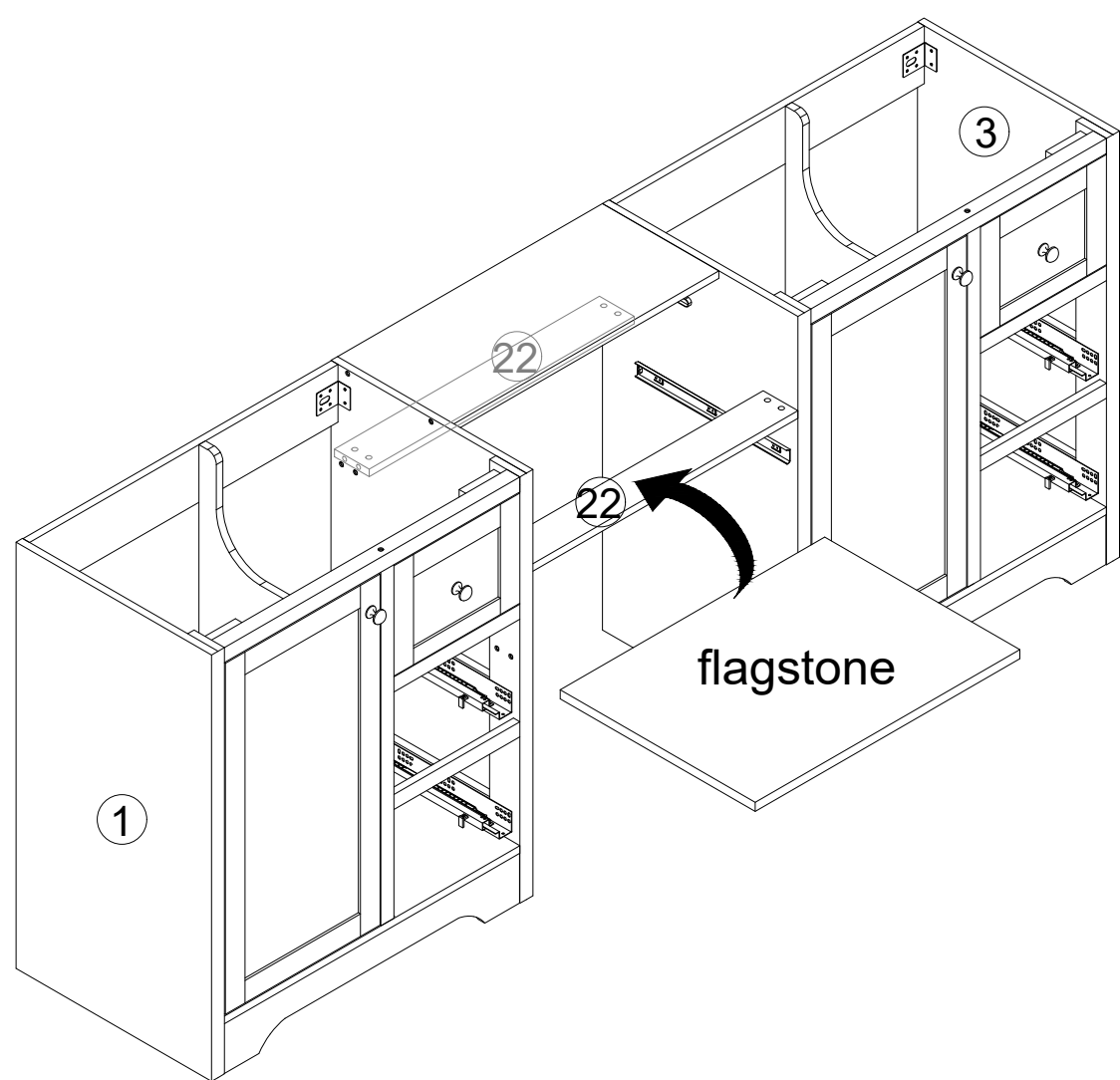
Step 52



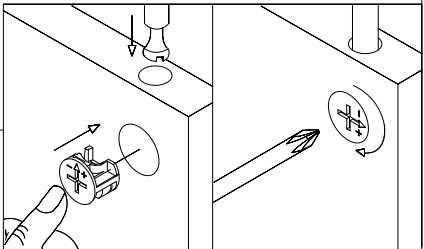
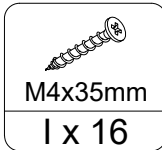
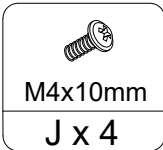
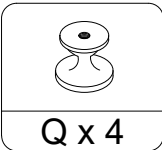
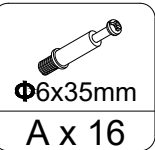
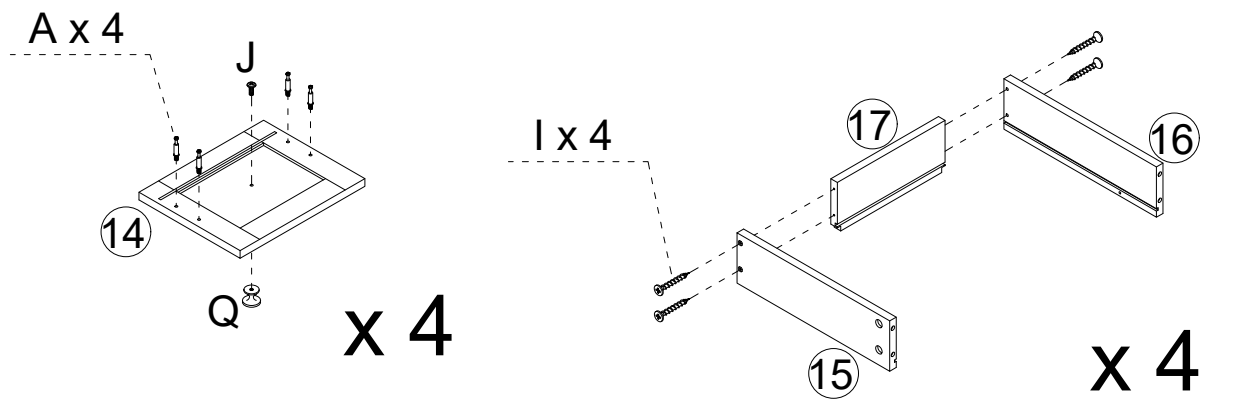
Ensure all previously undertightened screws are fully secured.



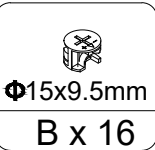
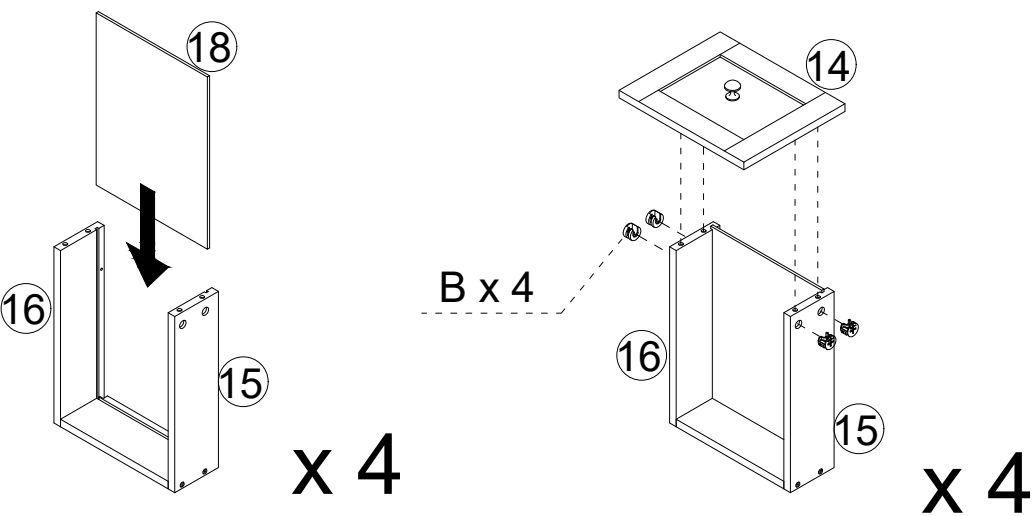
Step 53



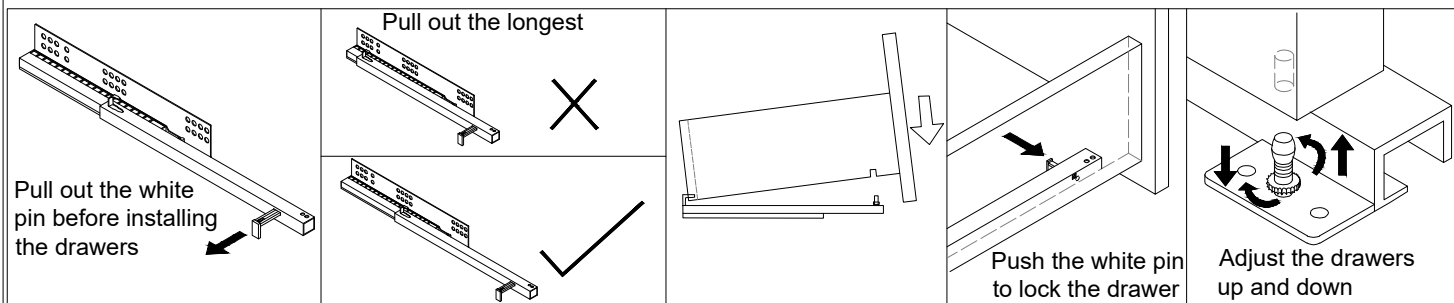
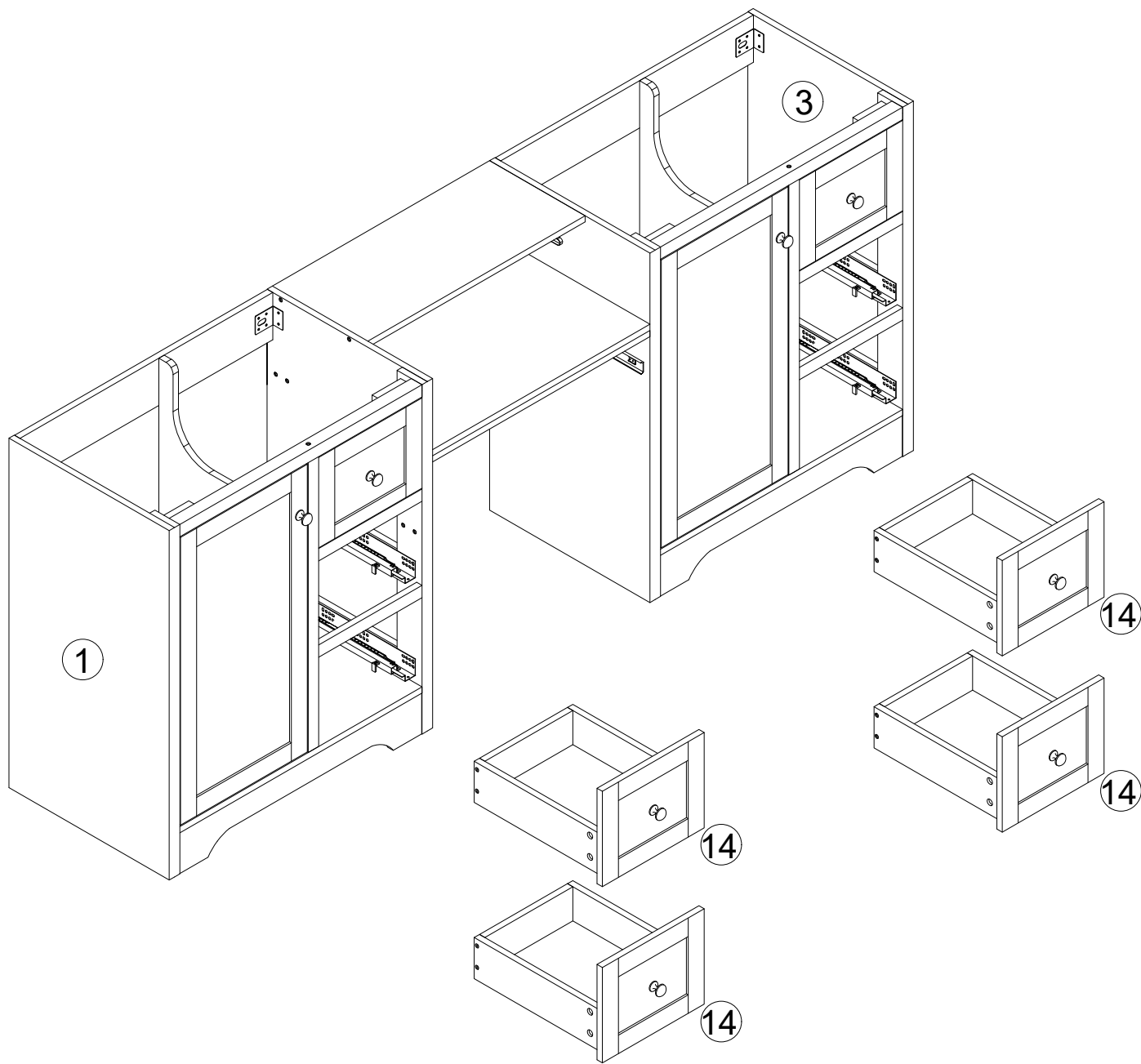
Step 54



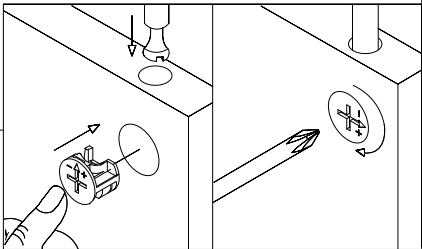
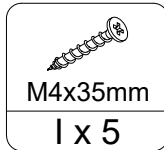
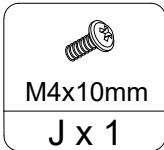
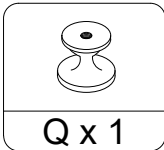
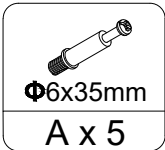
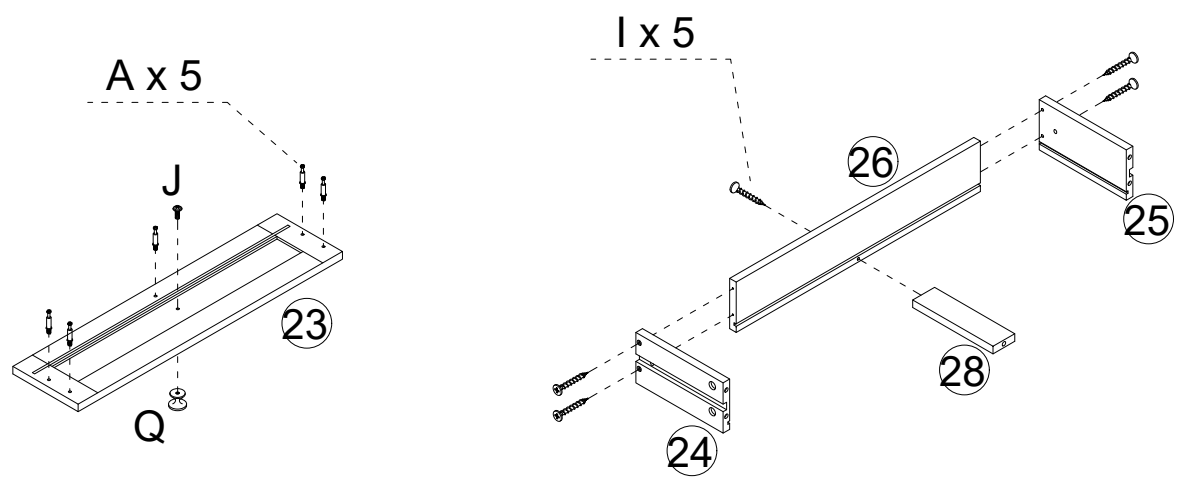
Step 55



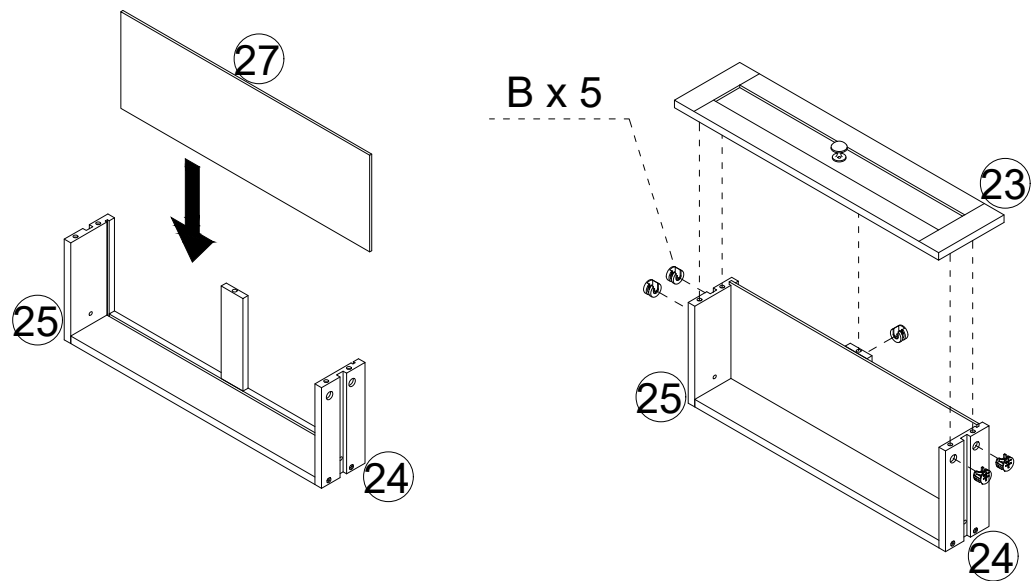
Step 56



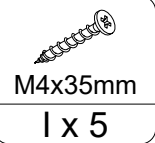
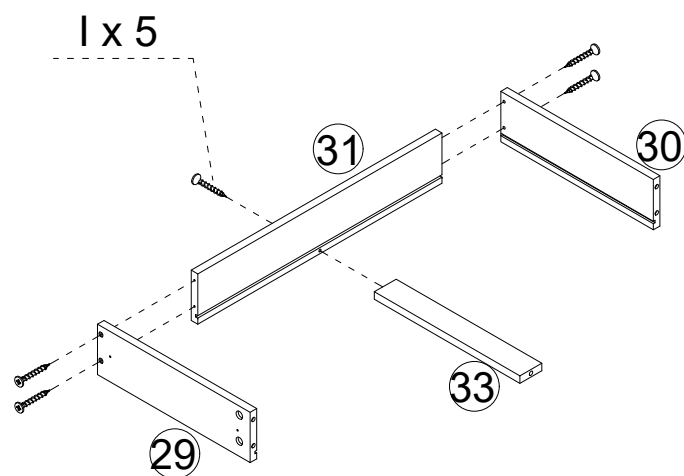
Step 57



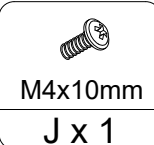
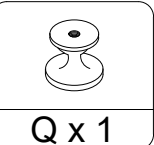
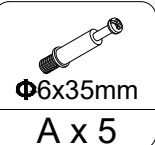
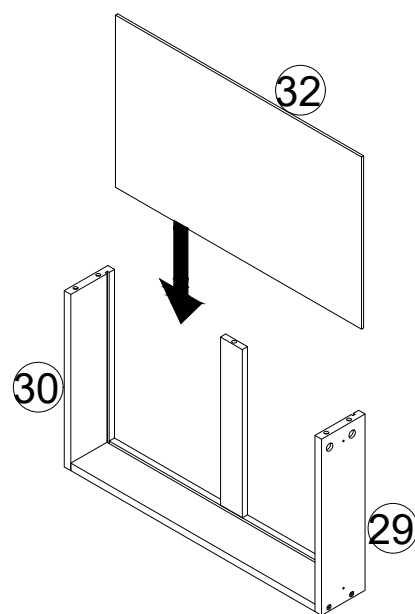
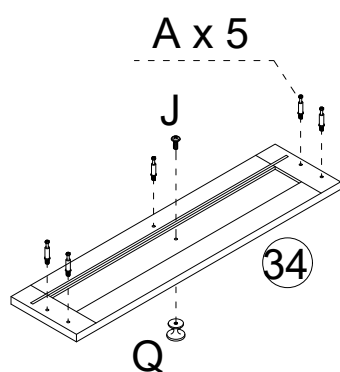
Step 58



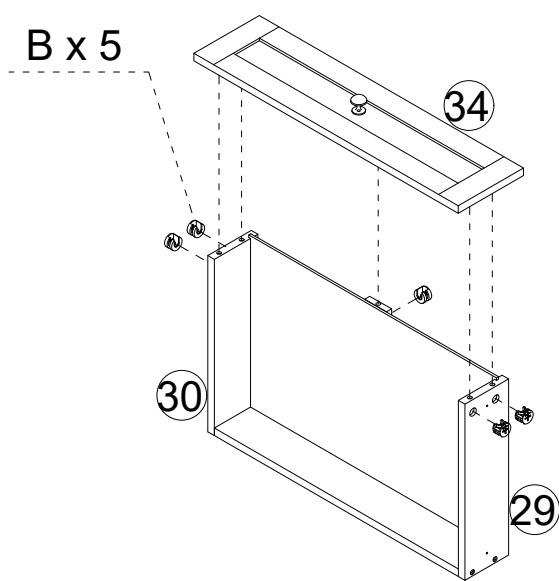
Step 59



Step 60

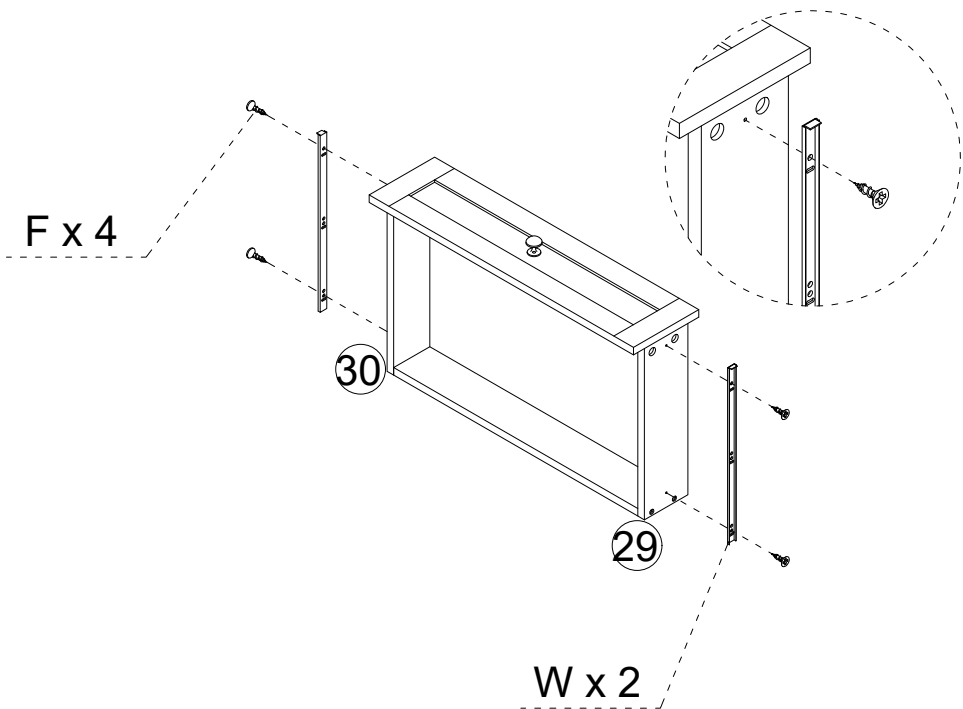
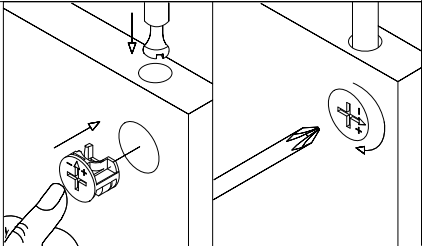


Step 61




 $\Phi 15 \times 9.5 \text{mm}$
B x 5

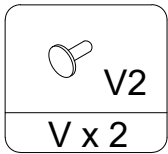
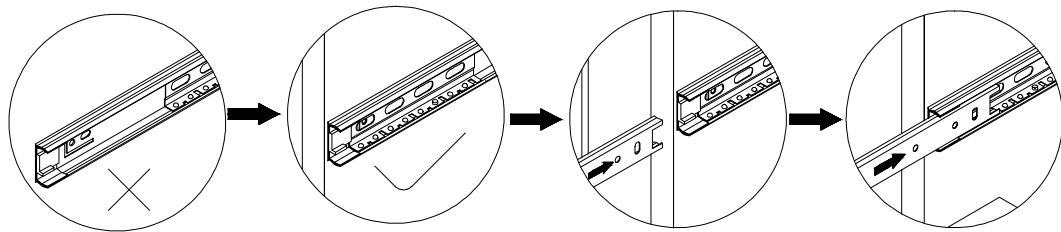
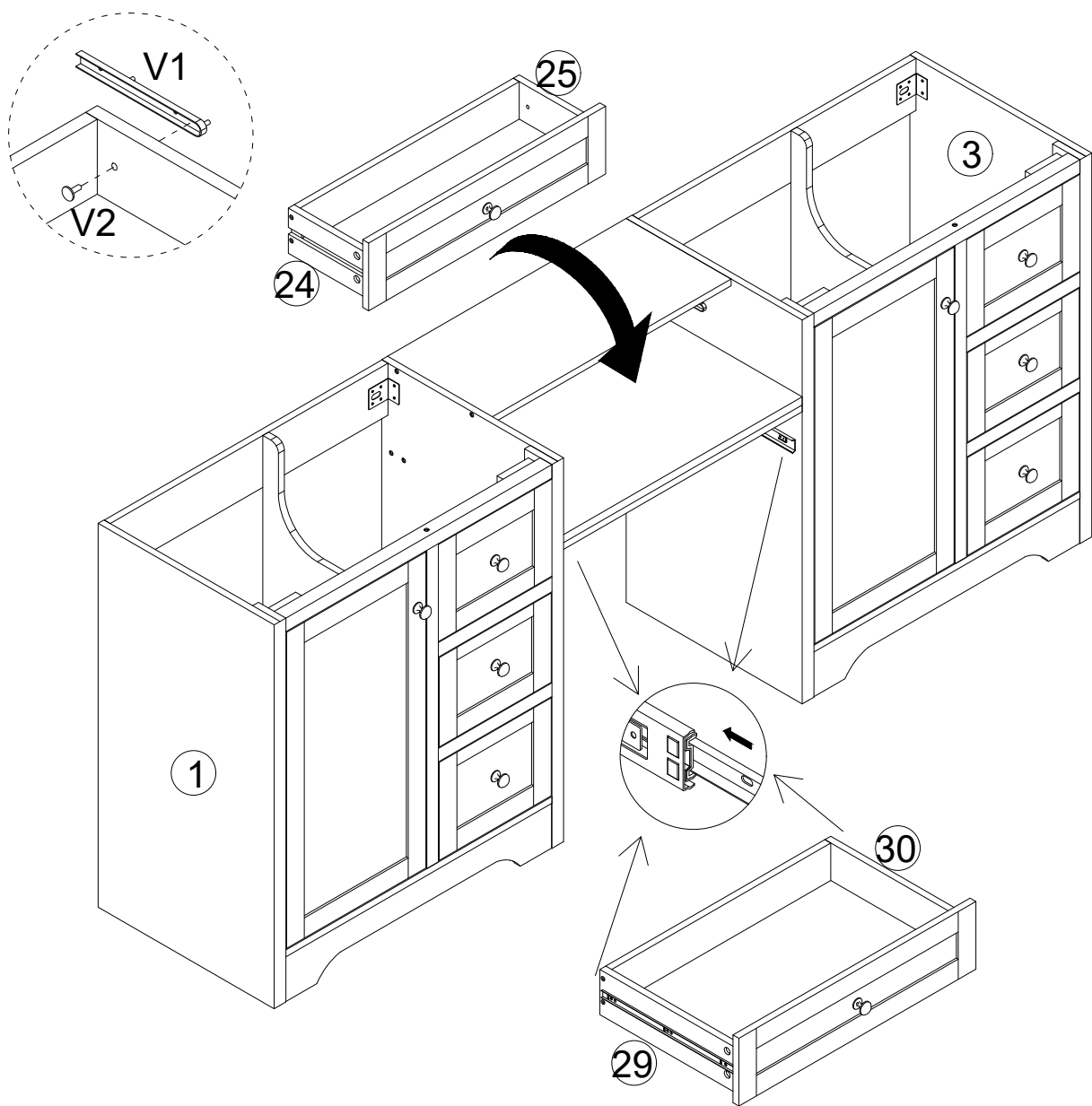
Step 62



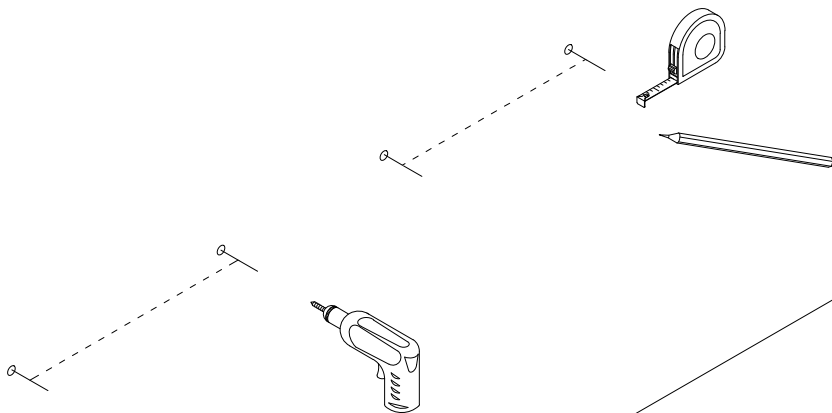
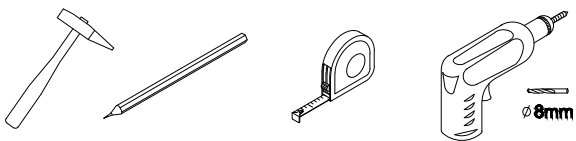

M3.5x12mm
F x 4


W2
W x 2

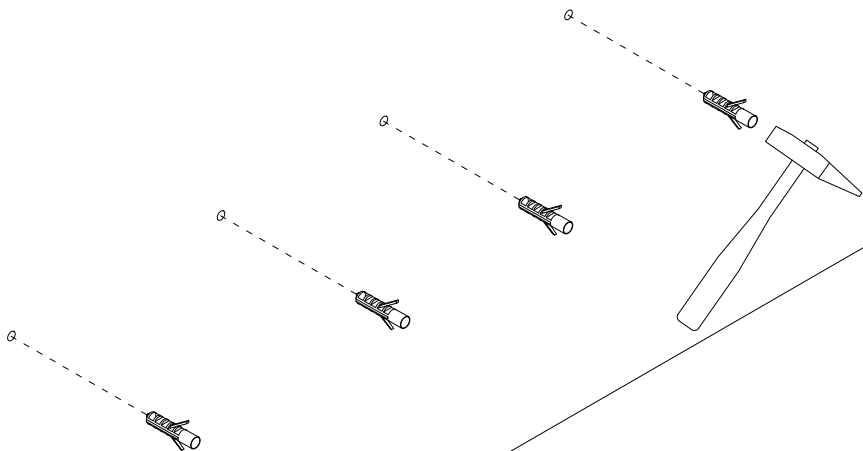
Step 63



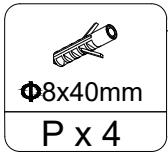
Step 64



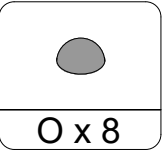
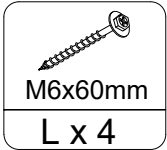
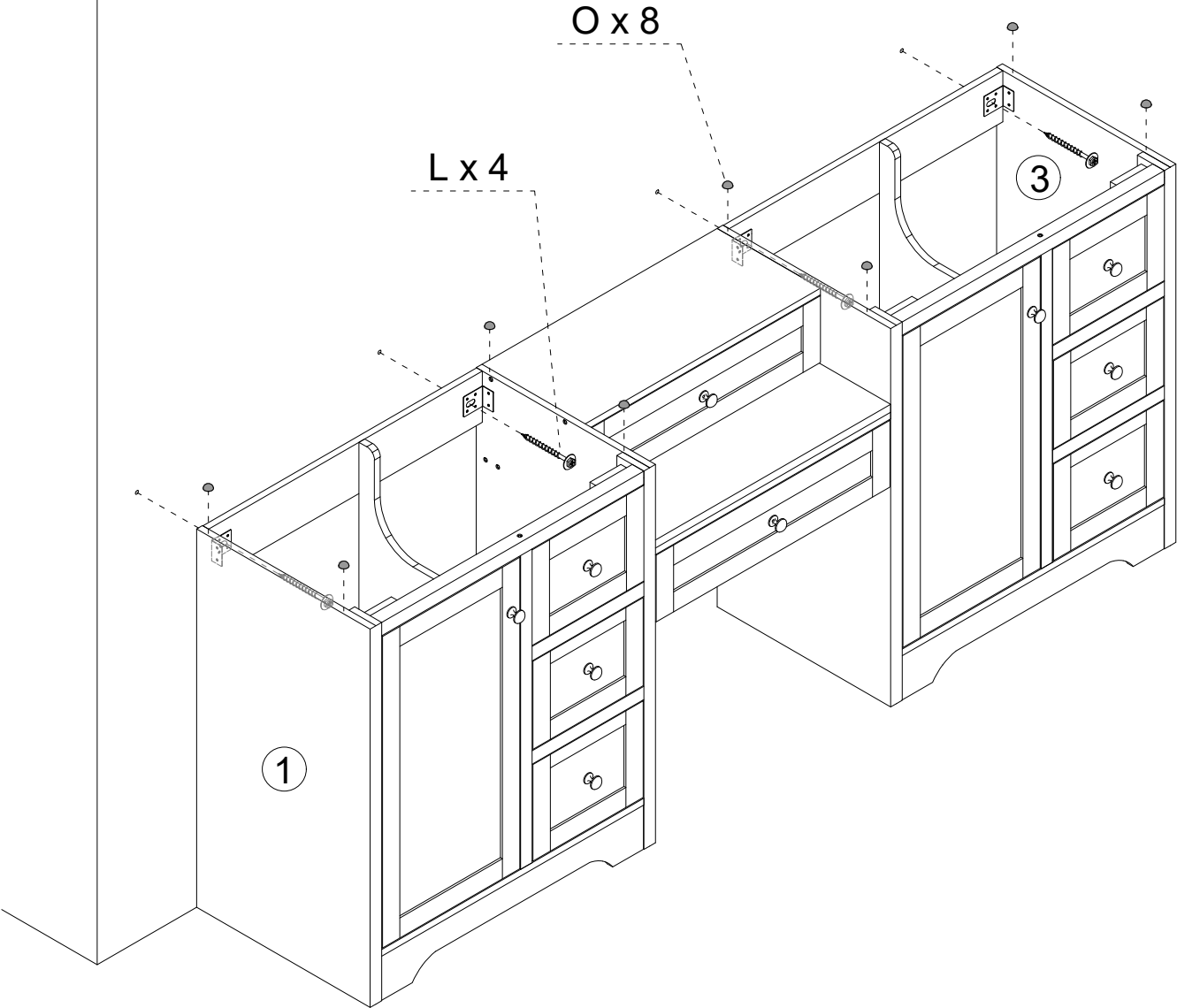
Step 65



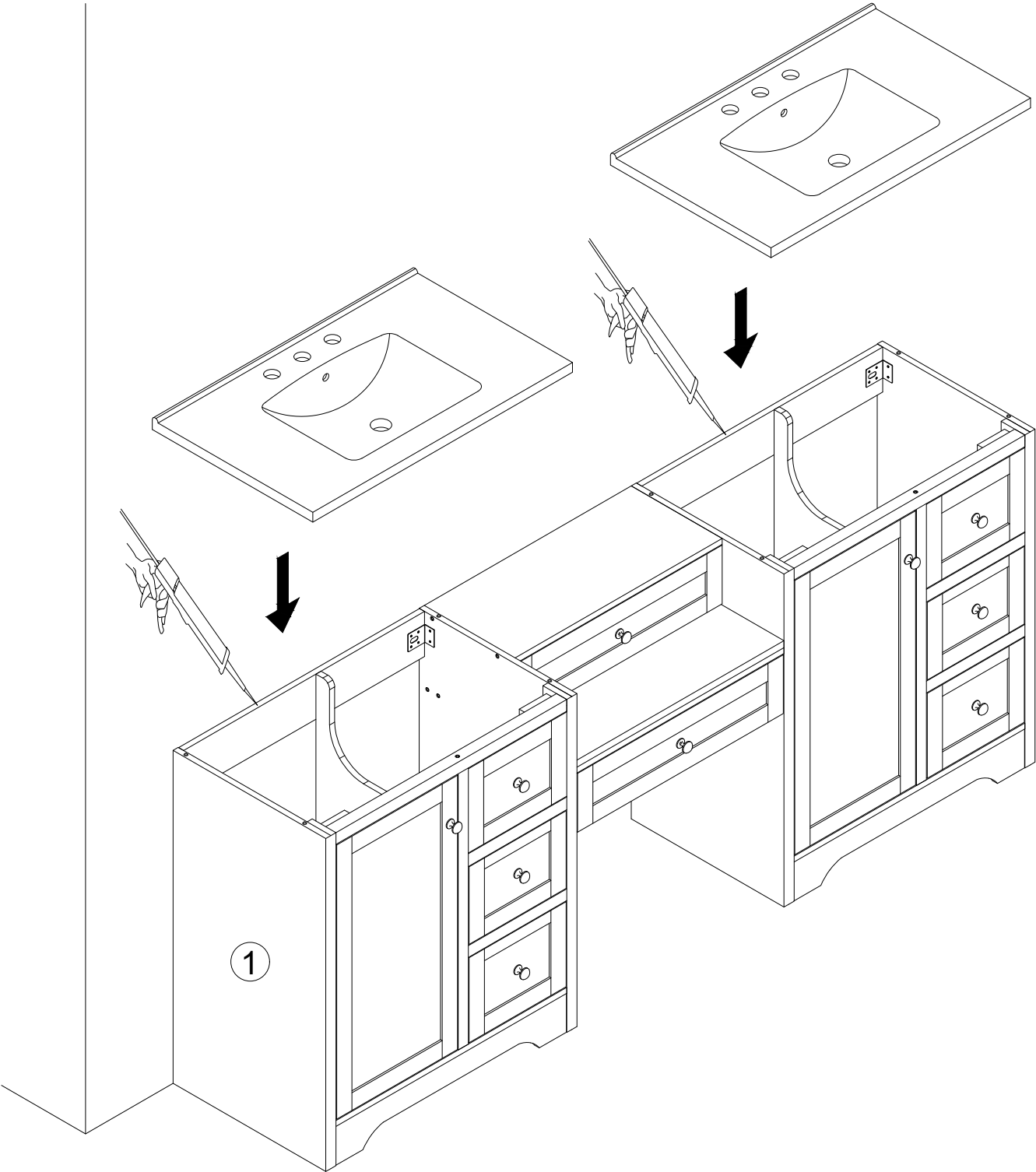
P x 4



Step 66



Step 67



Step 68

