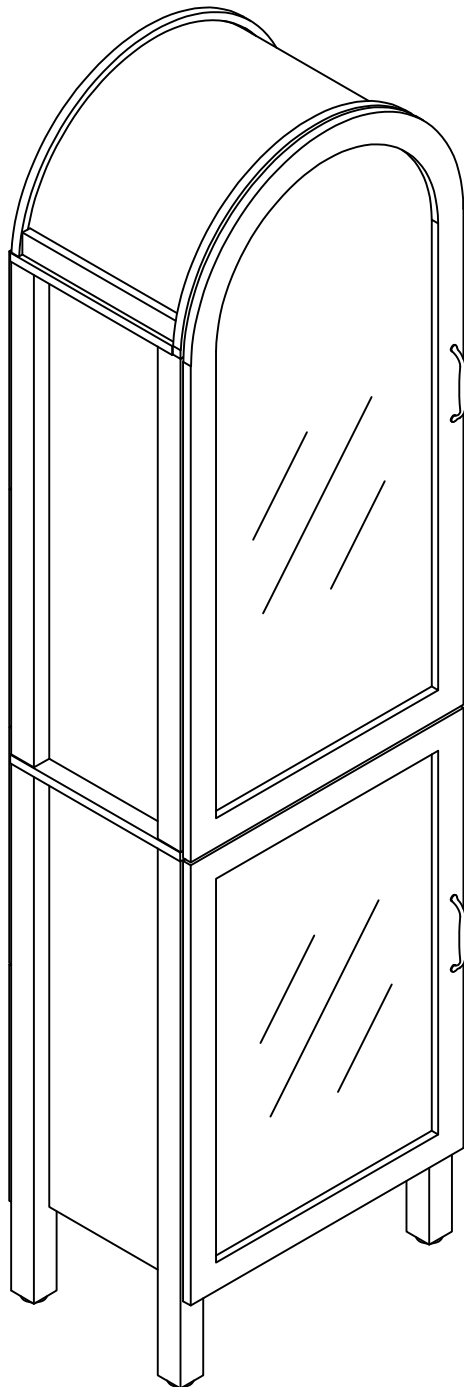
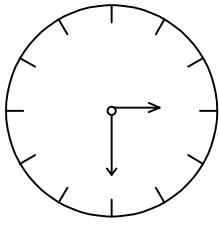


ASSEMBLY INSTRUCTION



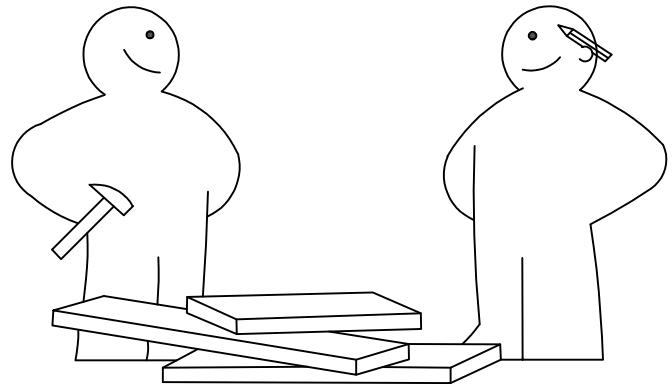
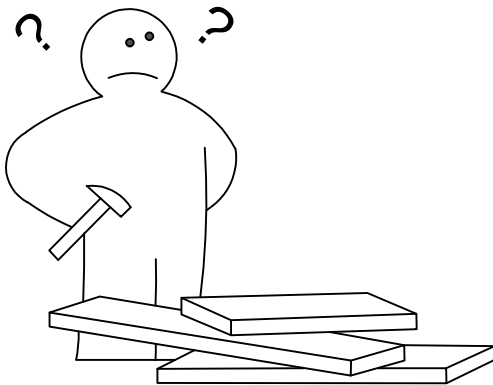
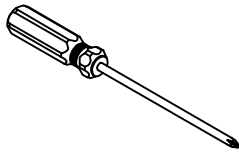
Estimated time for assembly



60:00

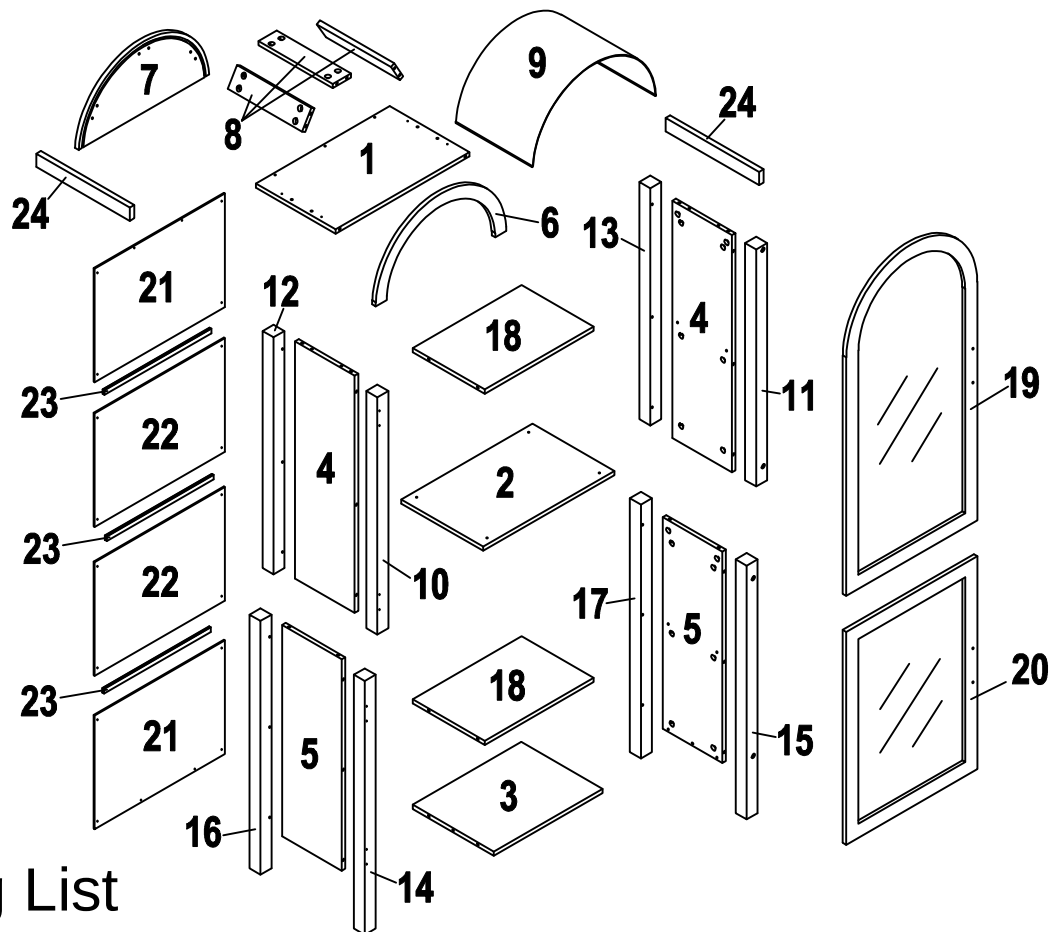
What you need

- Use the packaging carton as a working surface to prevent product damage during assembly.
- Phillips head screwdriver.

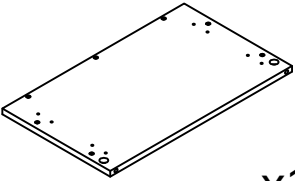
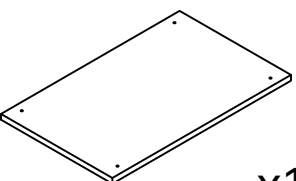
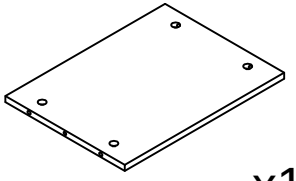
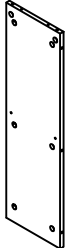
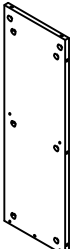
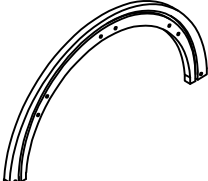
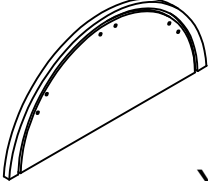
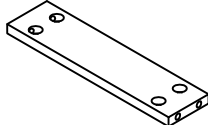
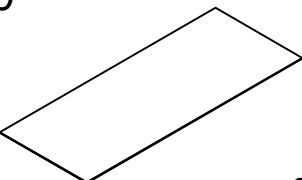
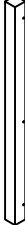


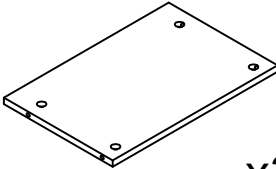
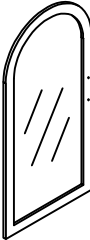
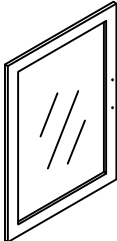
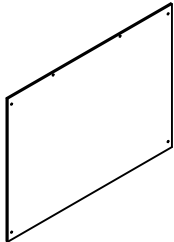
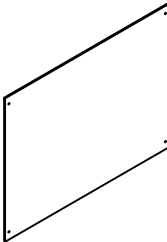
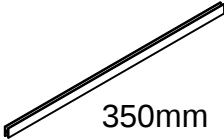
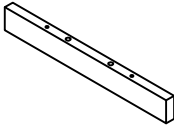
IMPORTANT:

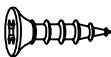
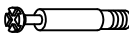
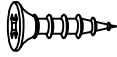
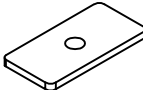
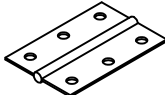
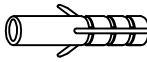
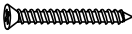
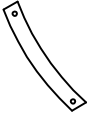
1. Do not tighten bolts / screws completely until all bolts / screws are lined up and inserted into holes.
2. Do not over tighten screws and bolts to avoid stripping
3. Please use hand tools to assemble this product, Do not use power tools.



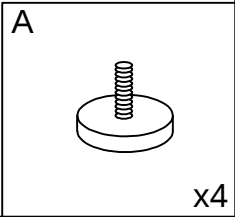
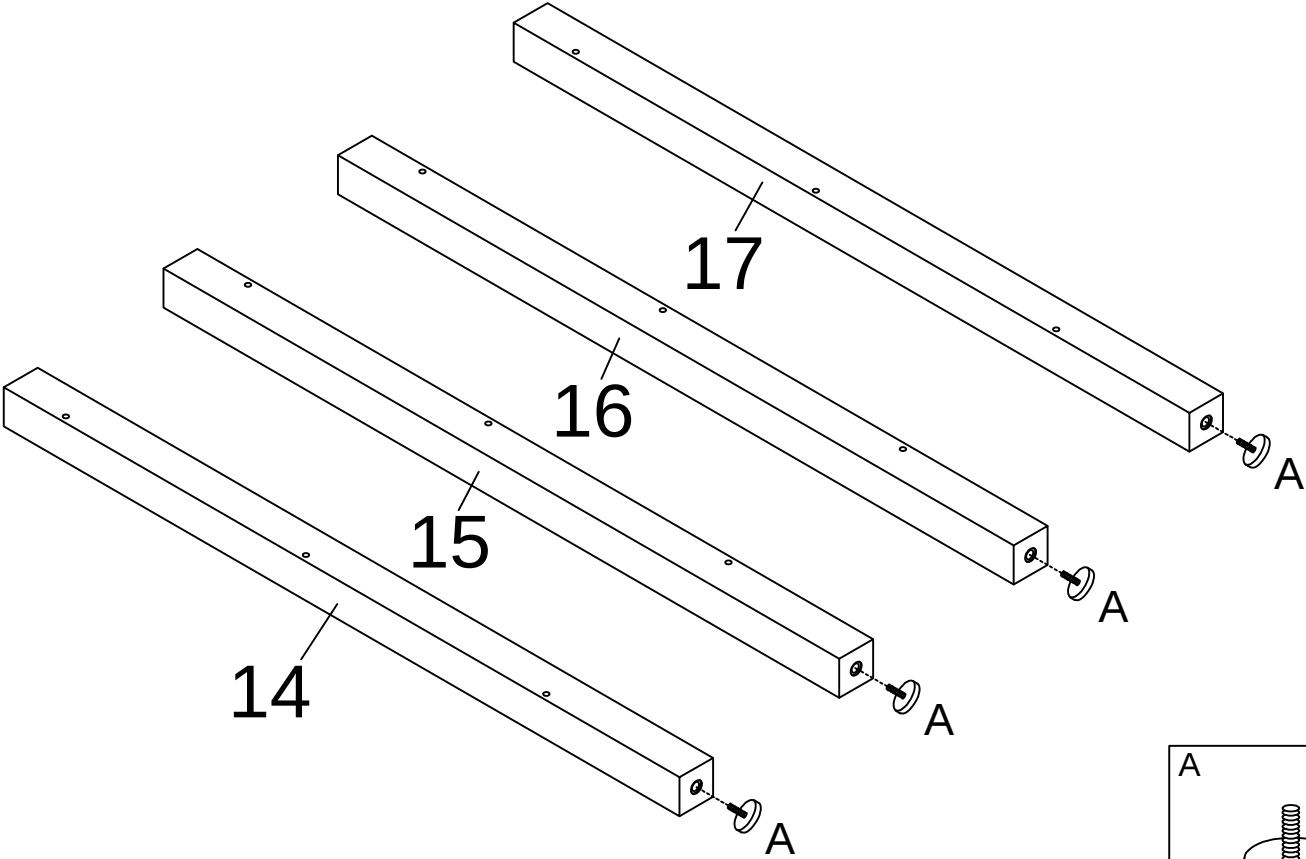
Packing List

1  x1	2  x1	3  x1	4  x2
5  x2	6  x1	7  x1	8  x3
9  x1	10  x1	11  x1	12  x1
13  x1	14  x1	15  x1	16  x1

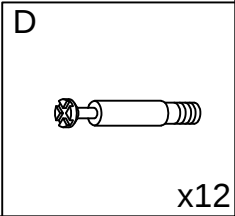
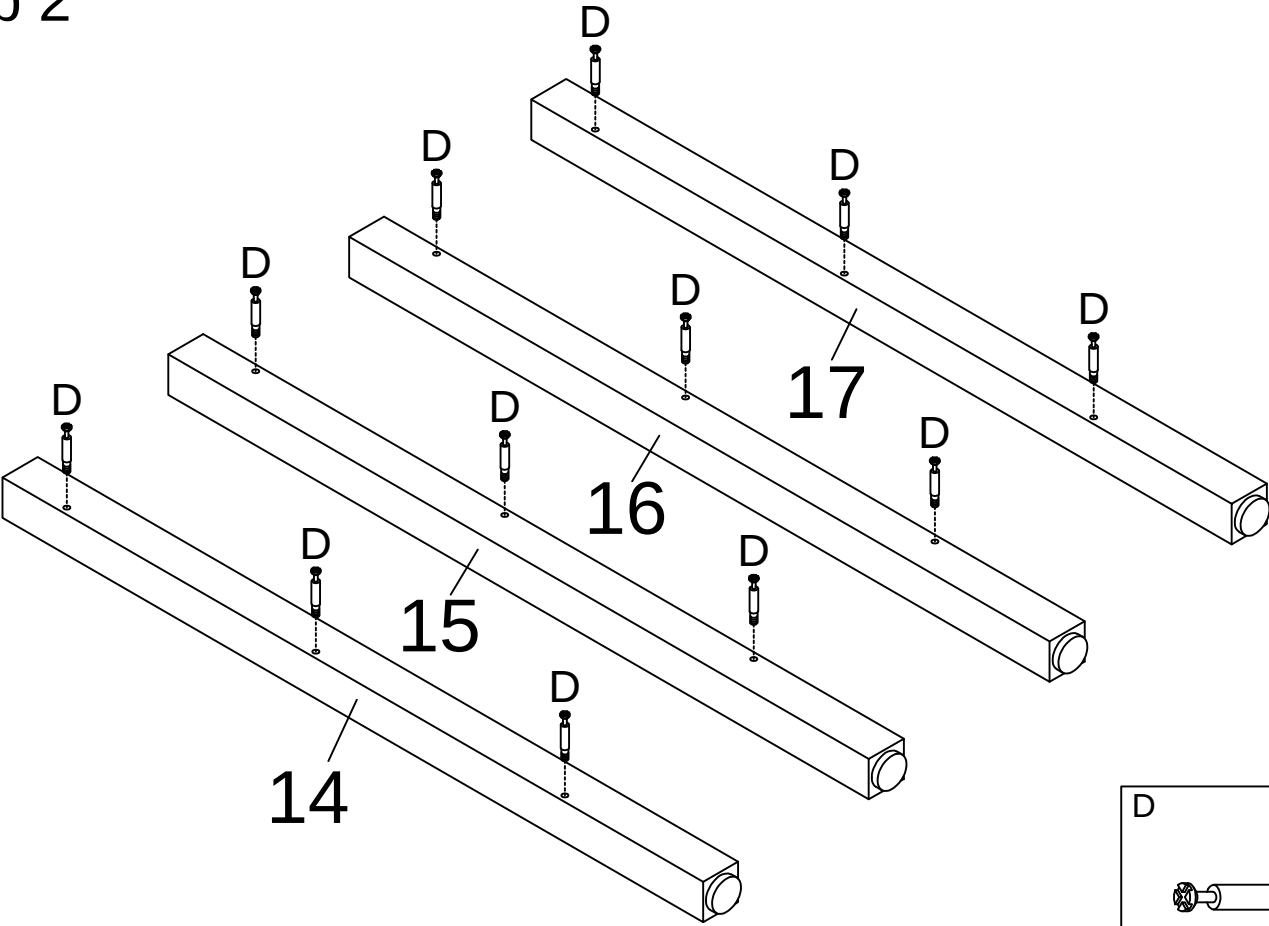
17  x1	18  x2	19  x1	20  x1
21  x2	22  x2	23  x3	24  x2

A  x4	B M6x30  x12	C M3x14  x42	D  x58	E  x58
F  x4	G M3x16  x4	H M5x40  x11	I  x4	J  x4
K  x2	L M4x18  x4	M  x2	N M3.5x40  x2	O  x4

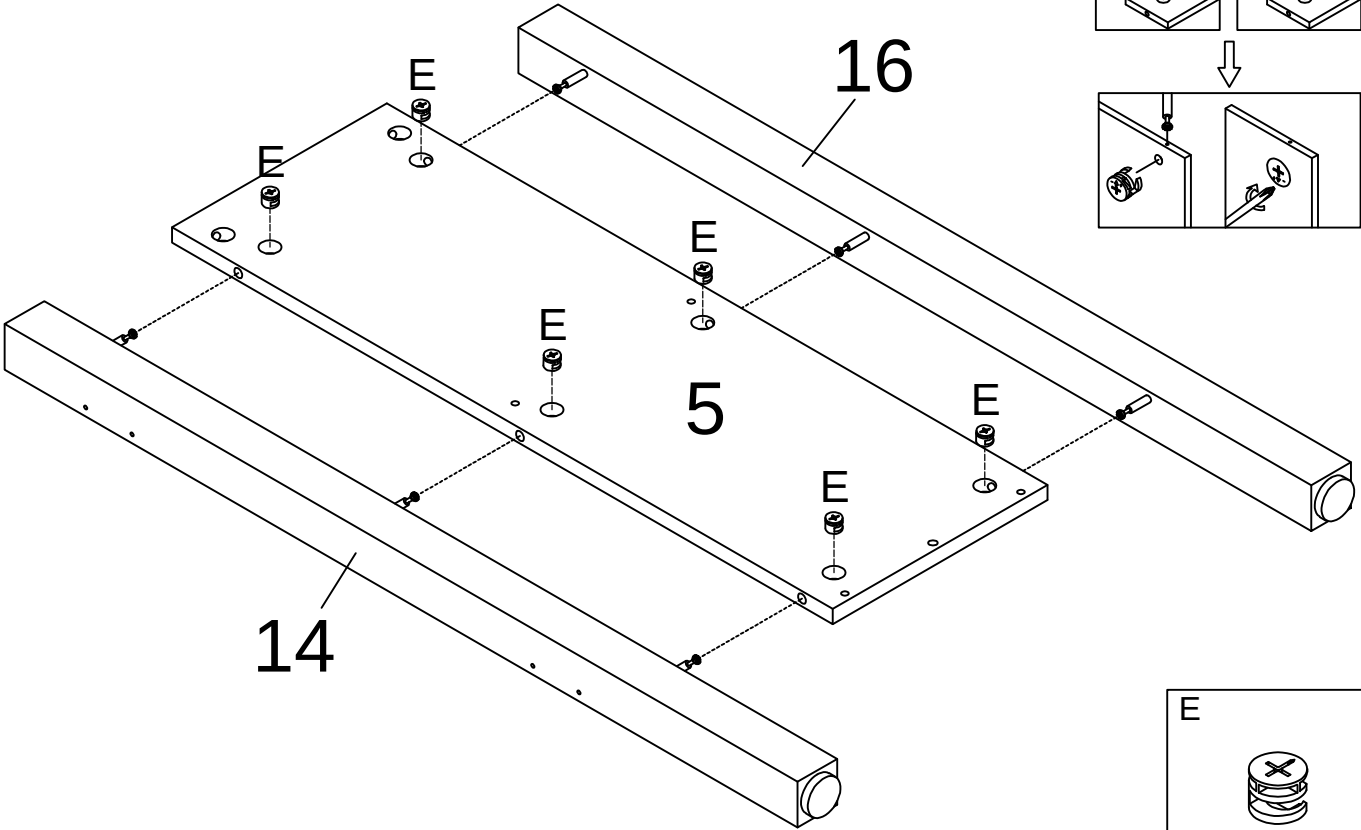
Step 1



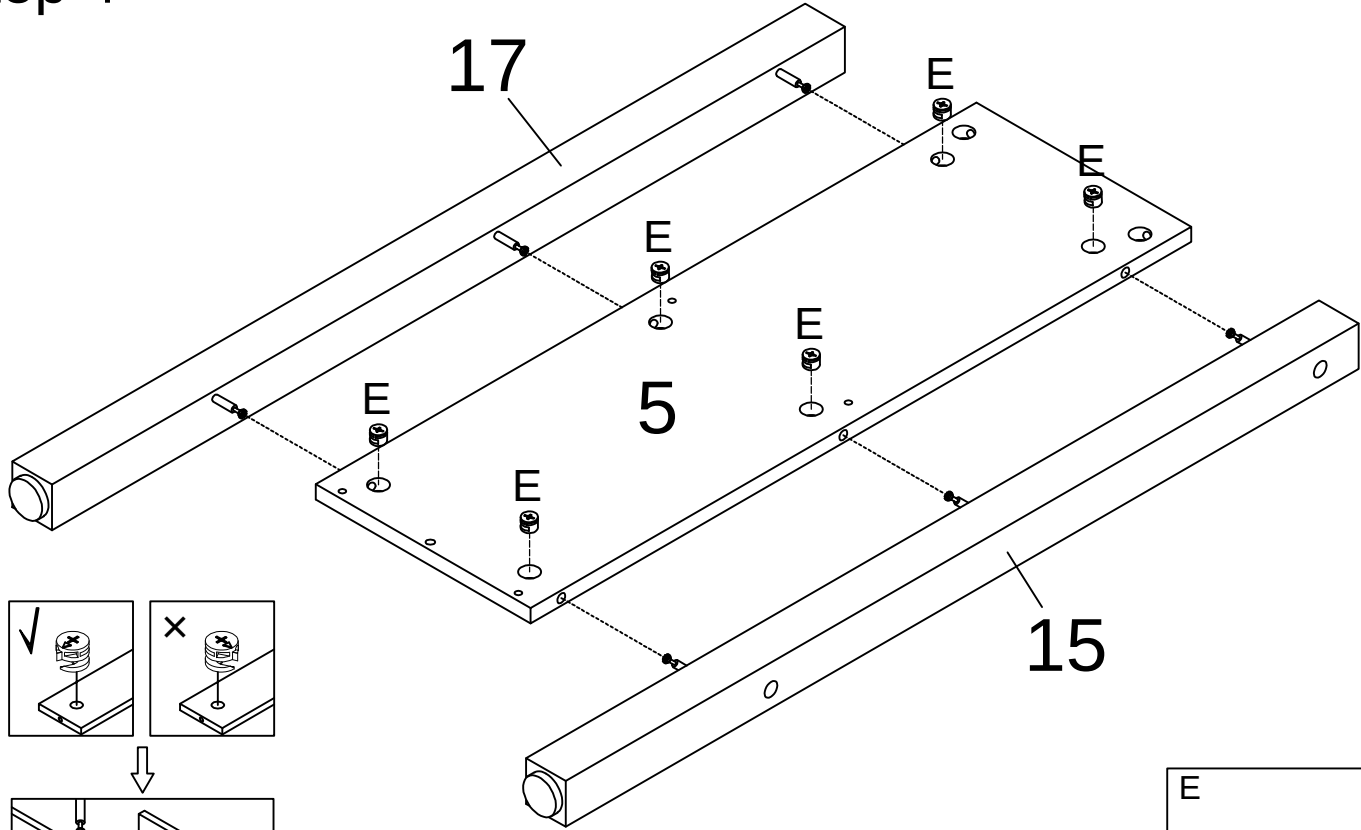
Step 2



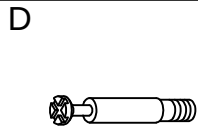
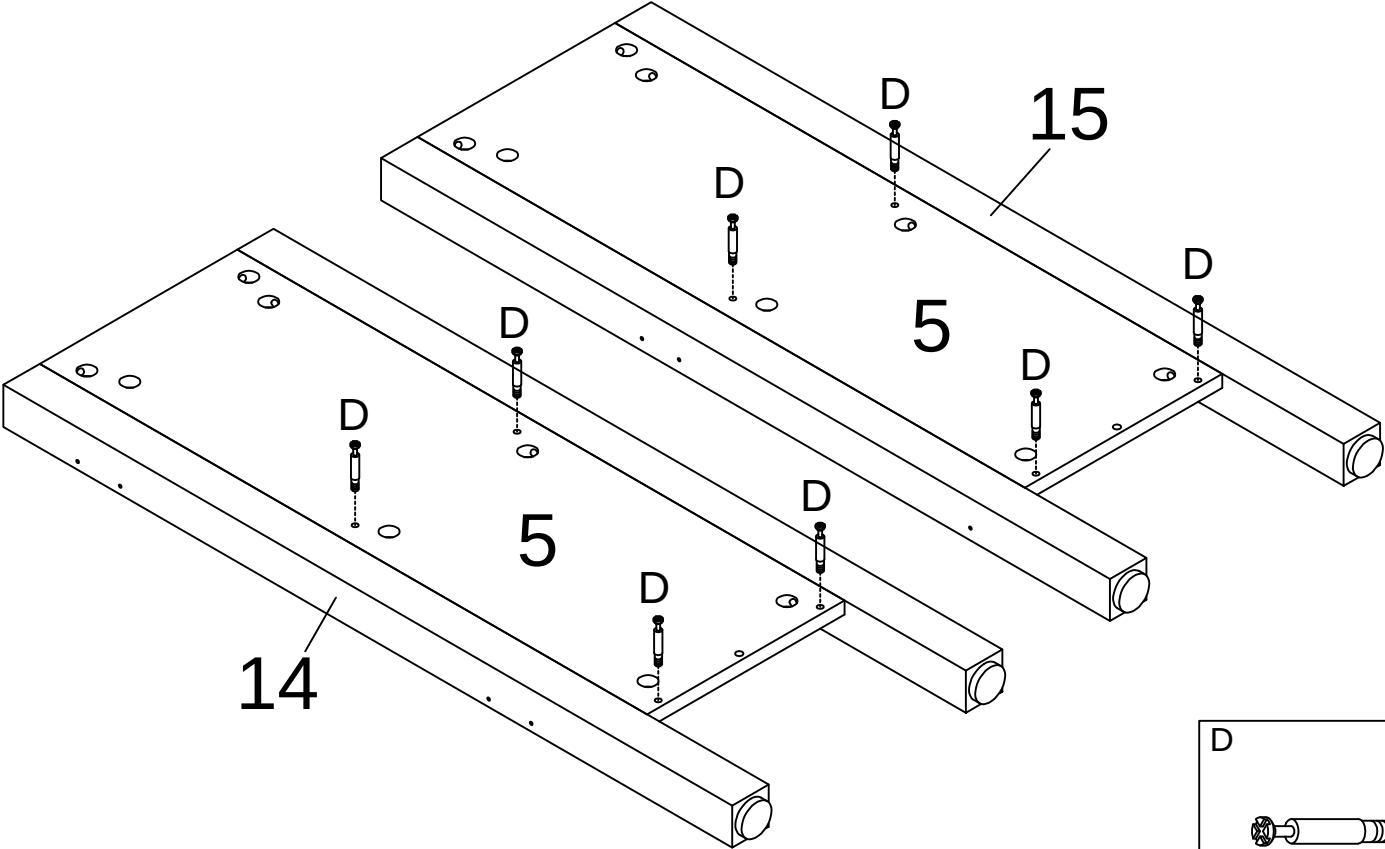
Step 3



Step 4

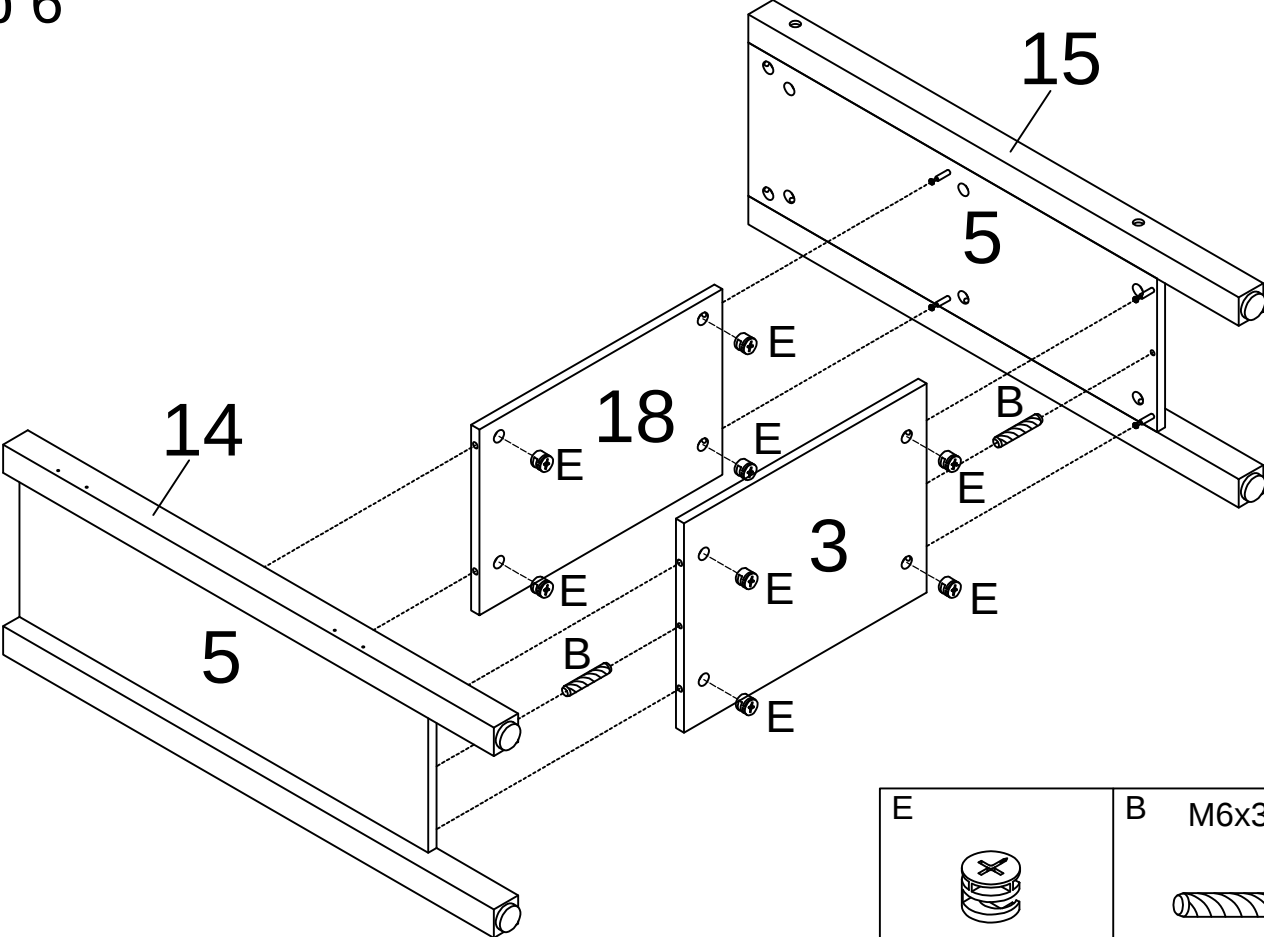


Step 5

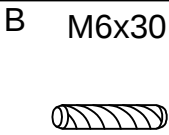


x8

Step 6

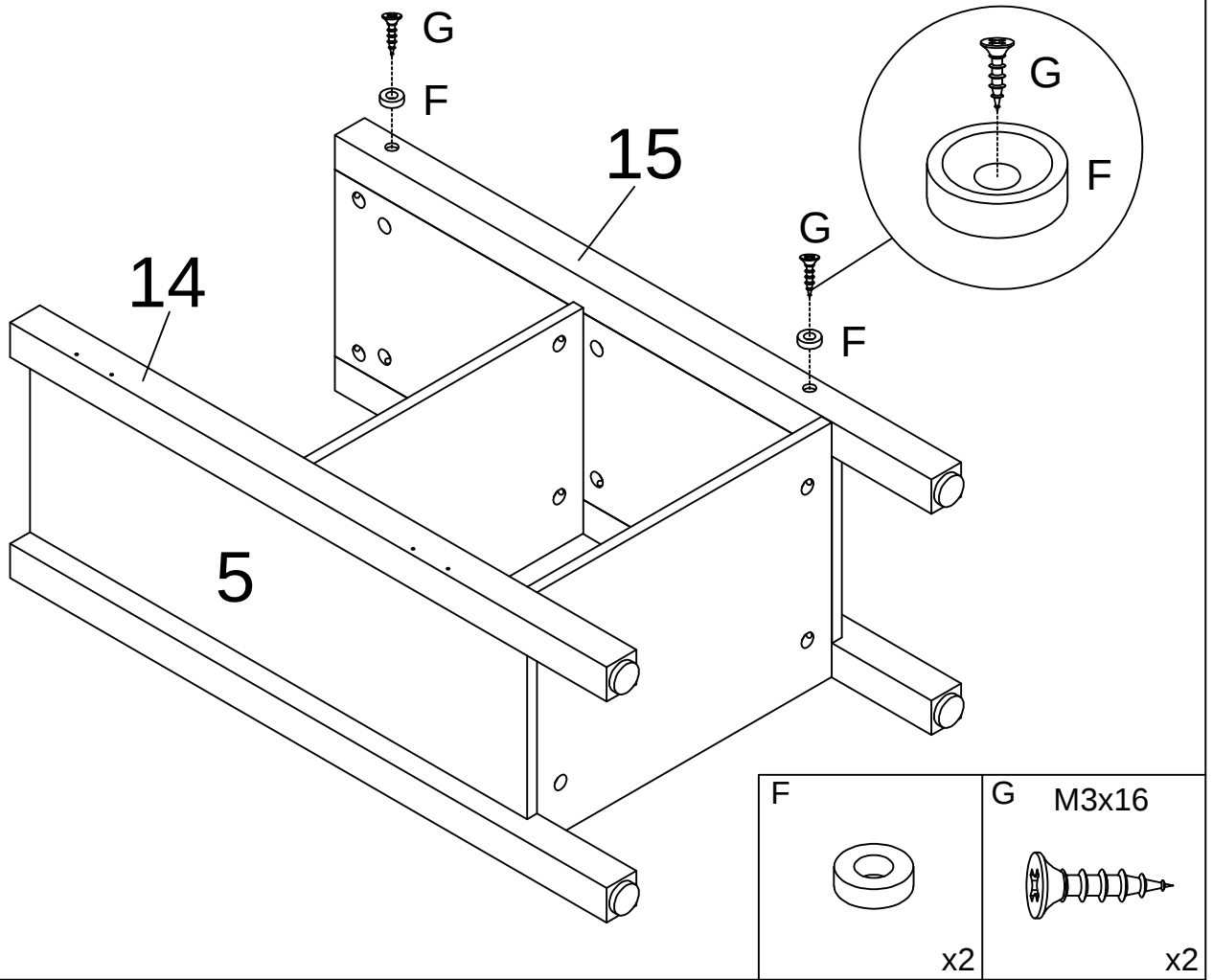


x8

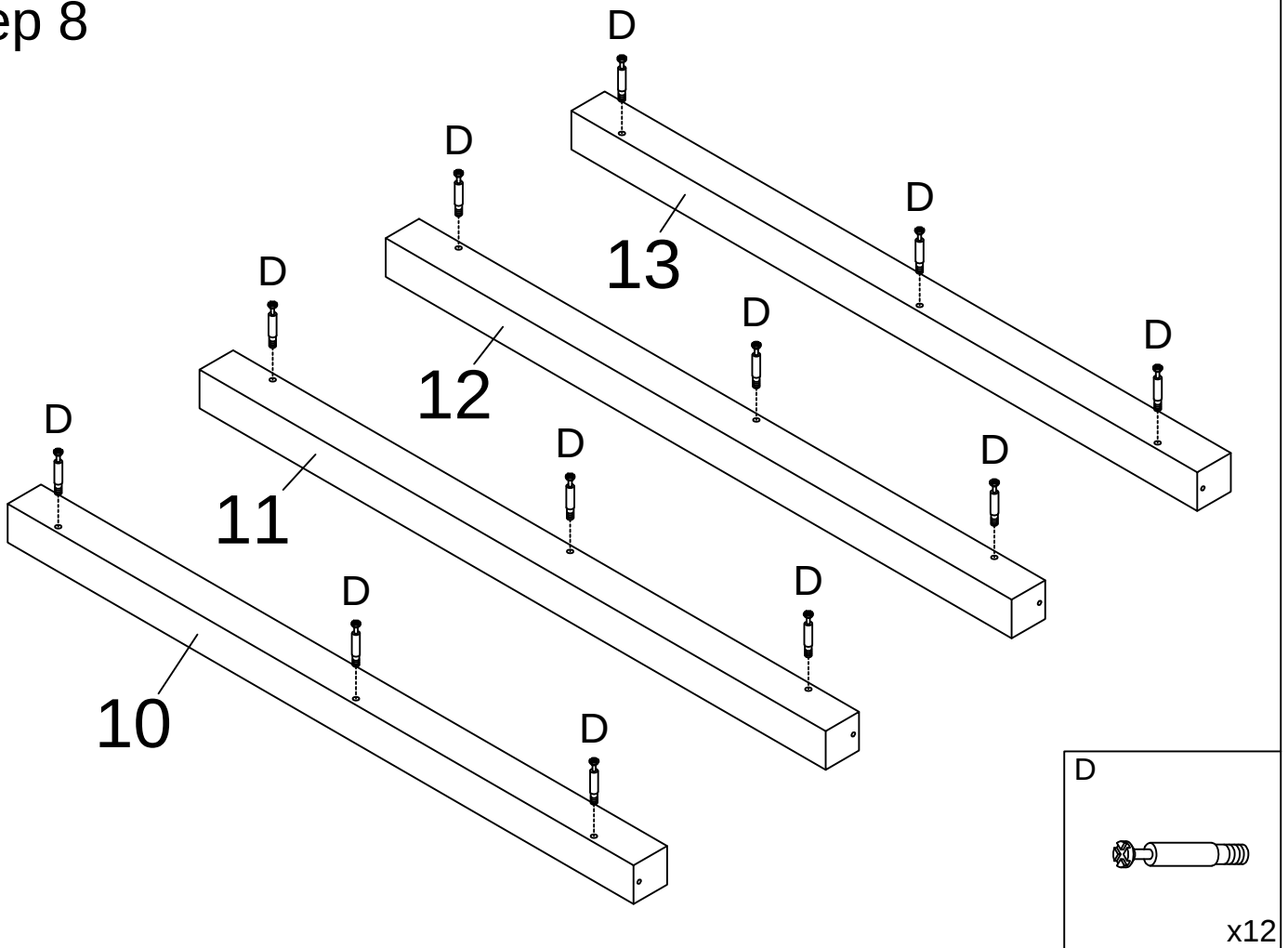


x2

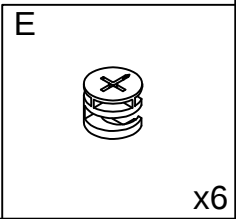
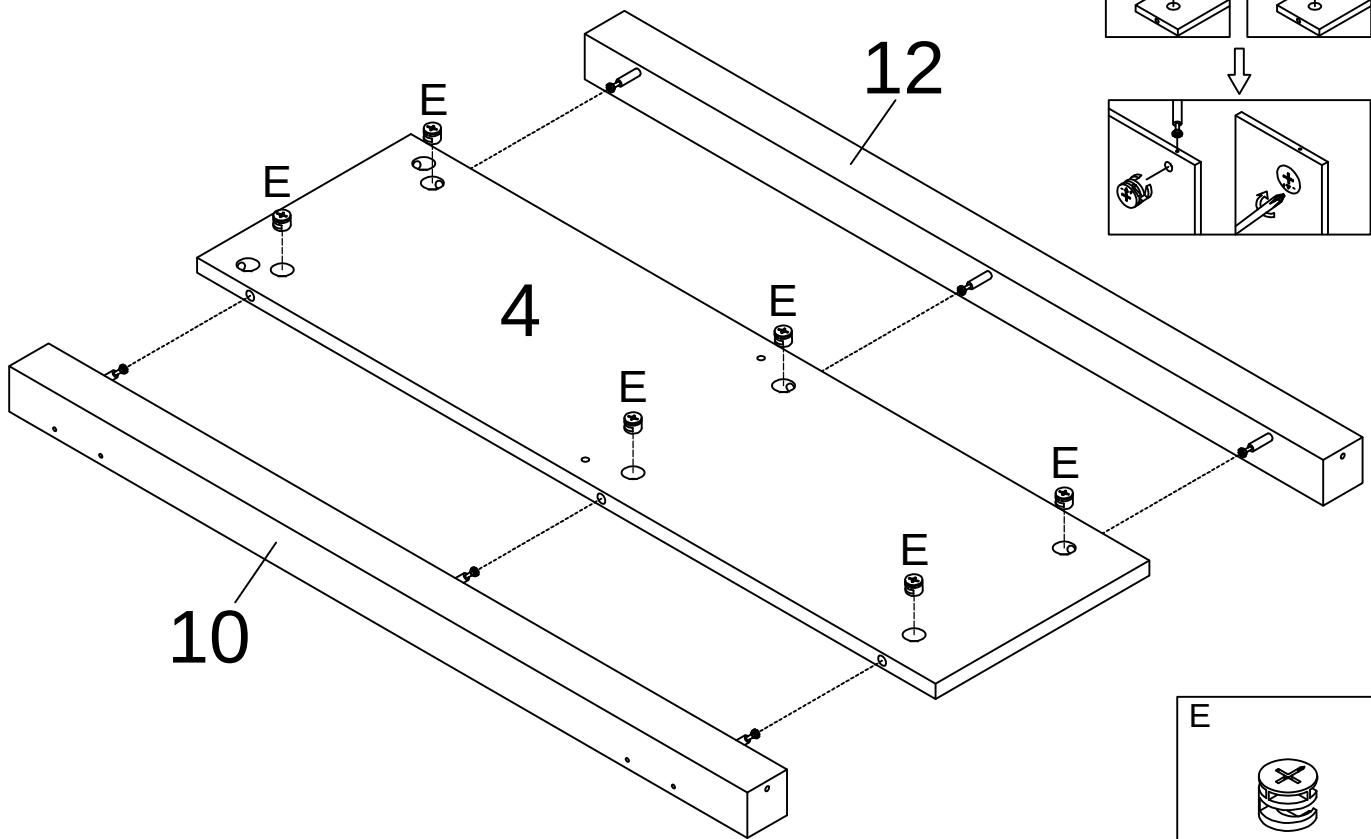
Step 7



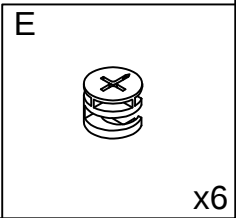
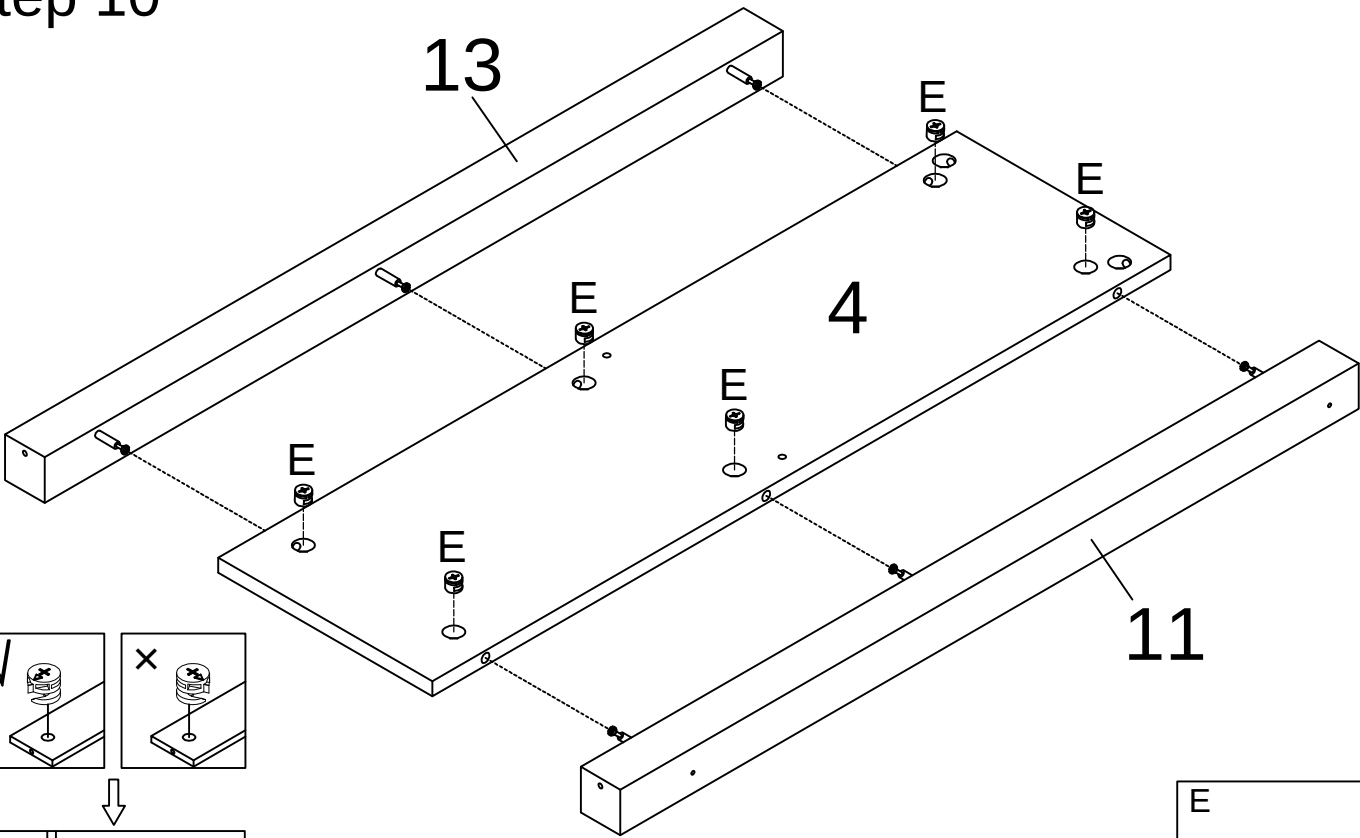
Step 8



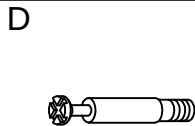
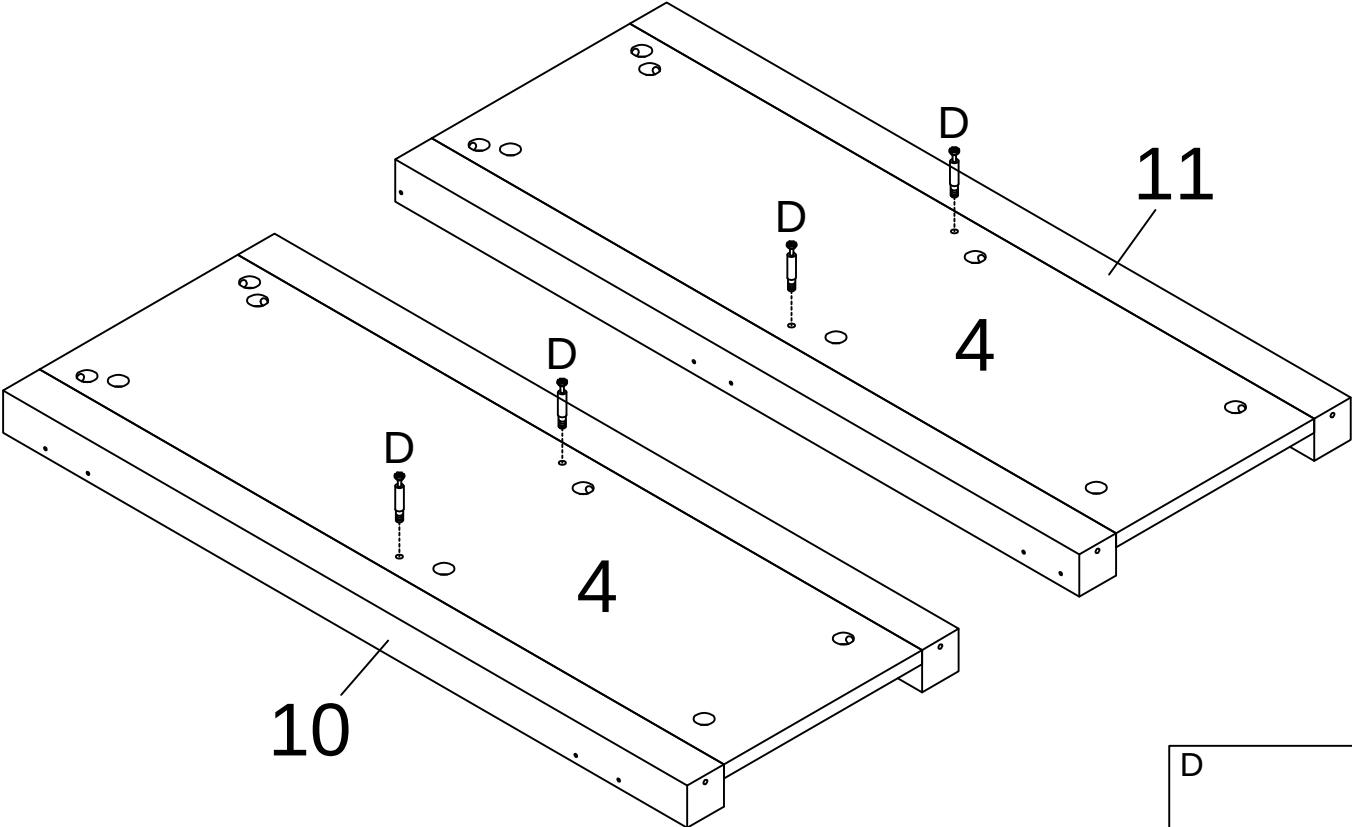
Step 9



Step 10

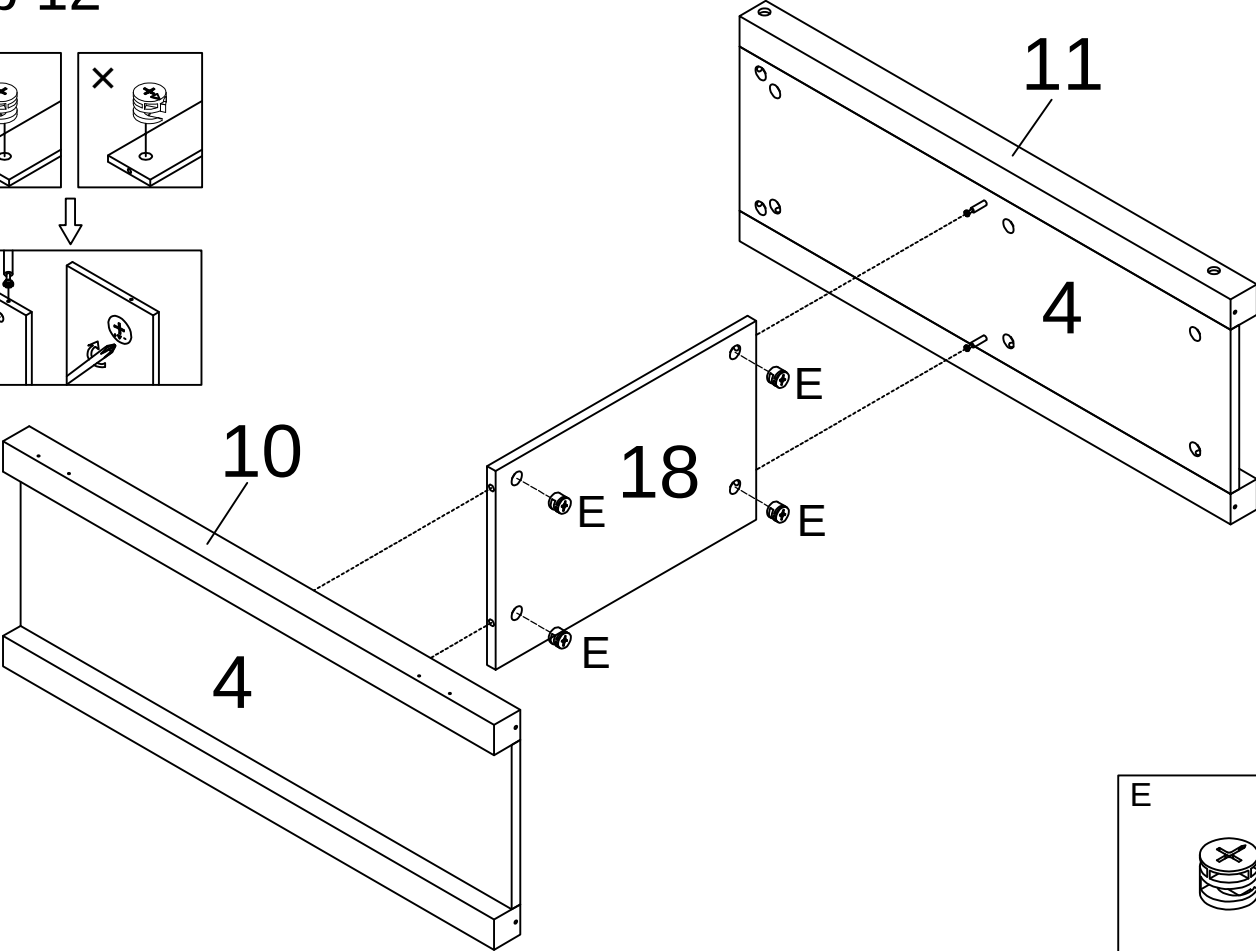
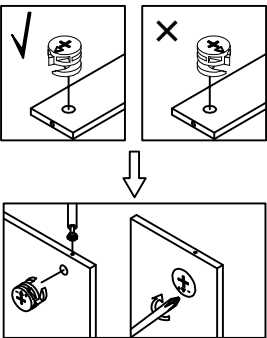


Step 11



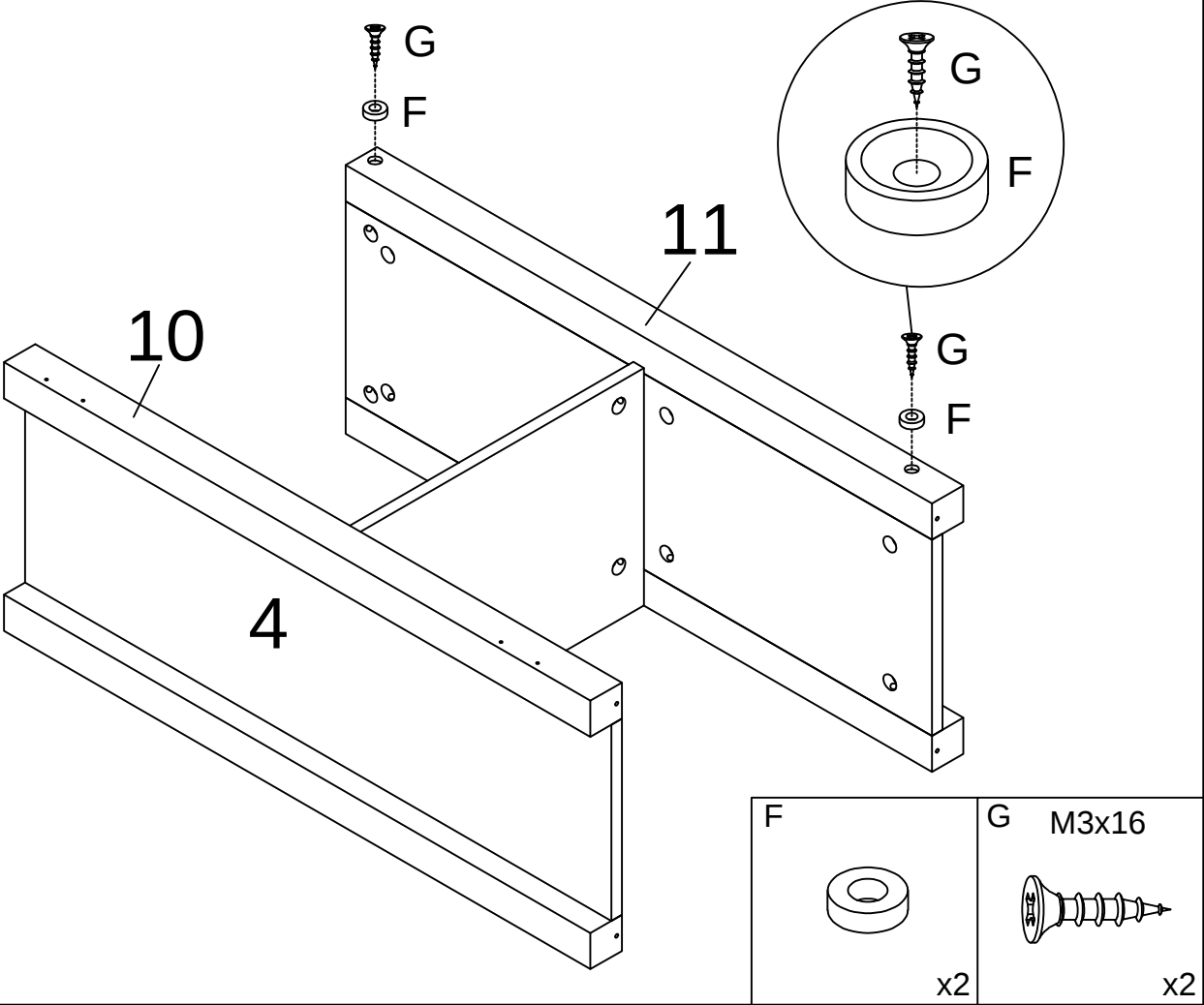
x4

Step 12

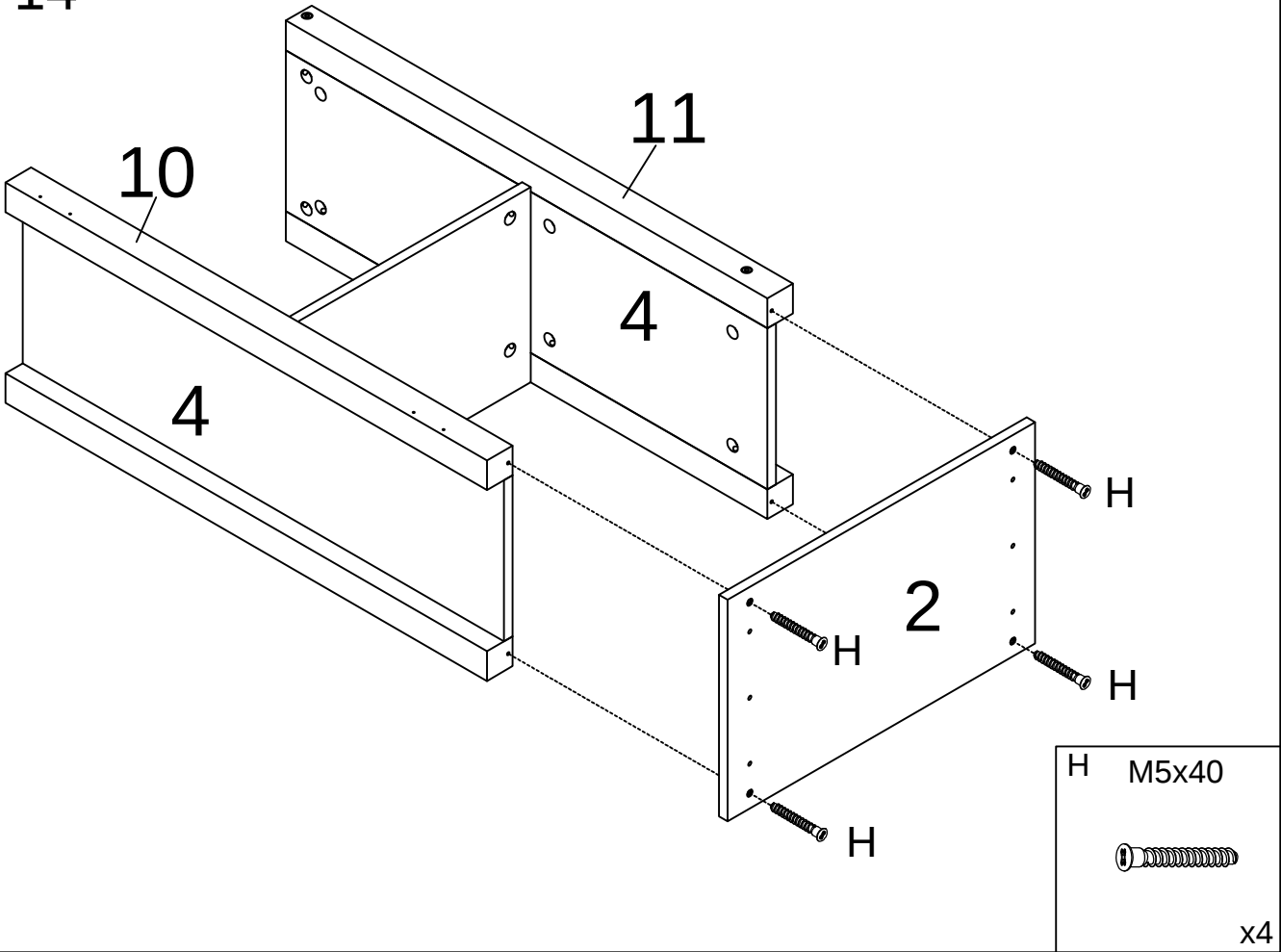


x4

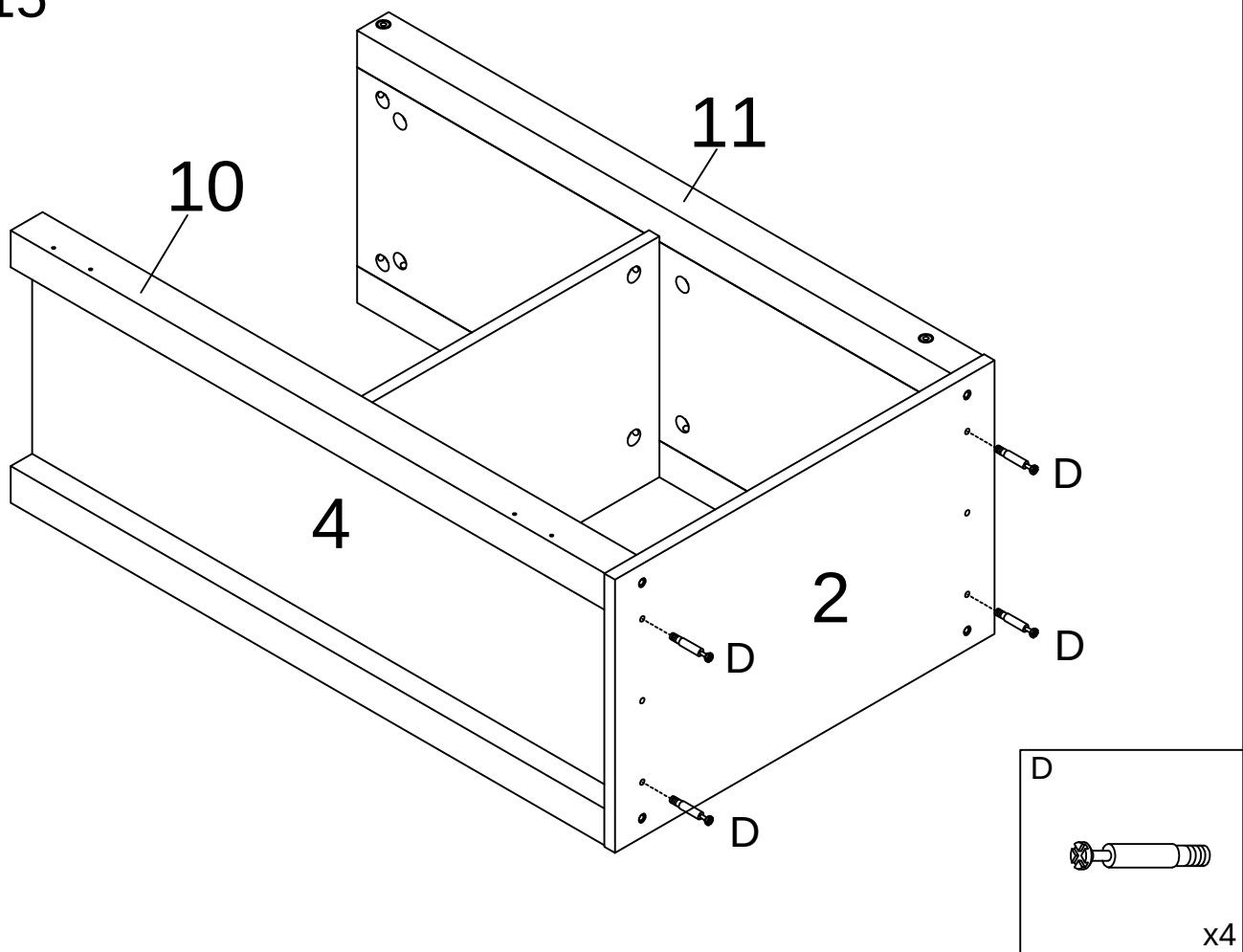
Step 13



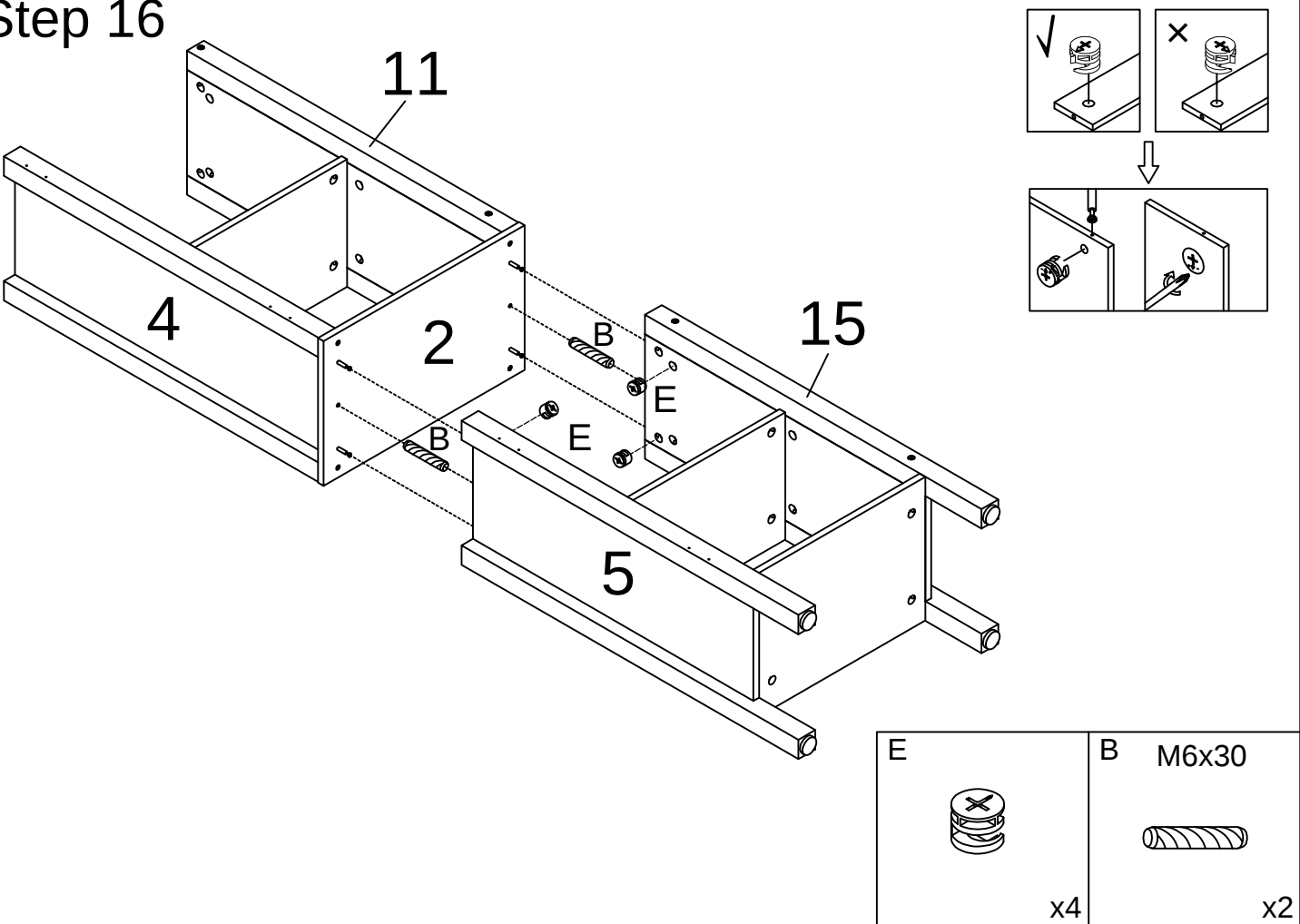
Step 14



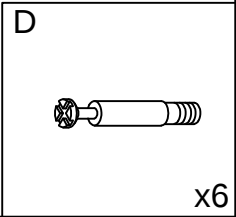
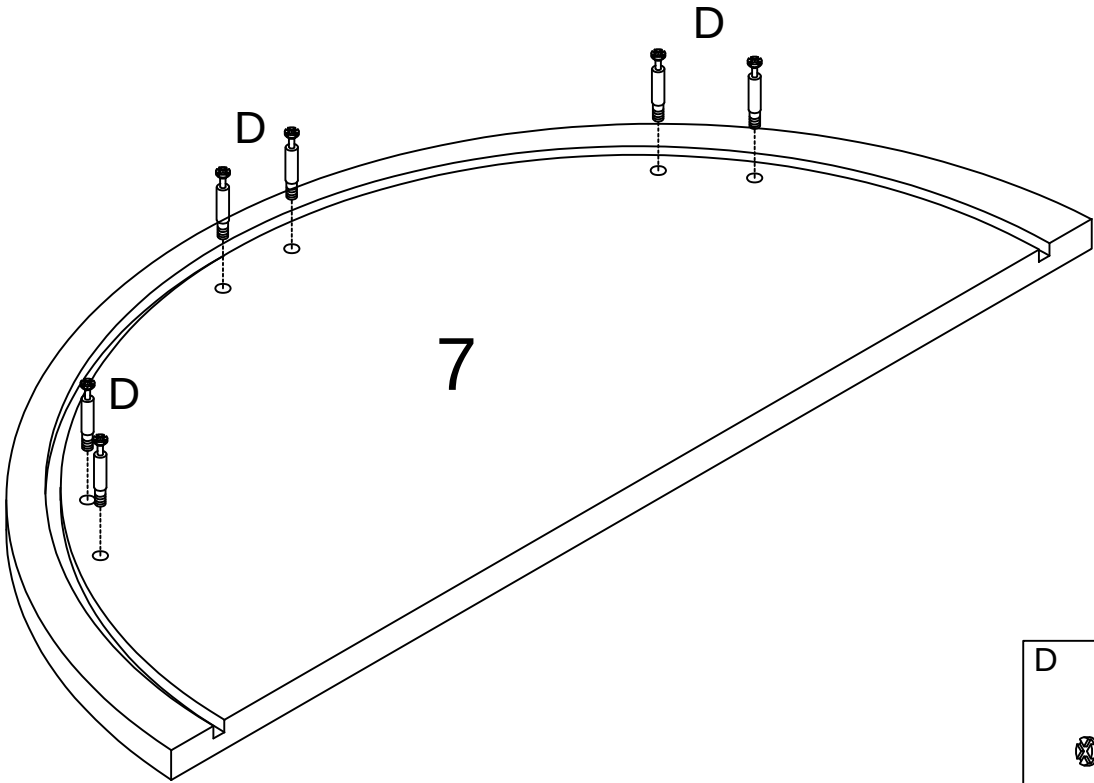
Step 15



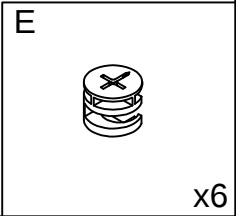
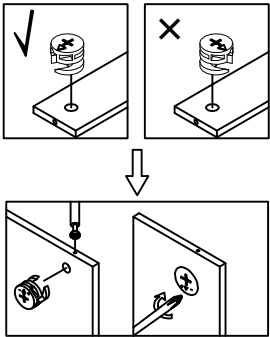
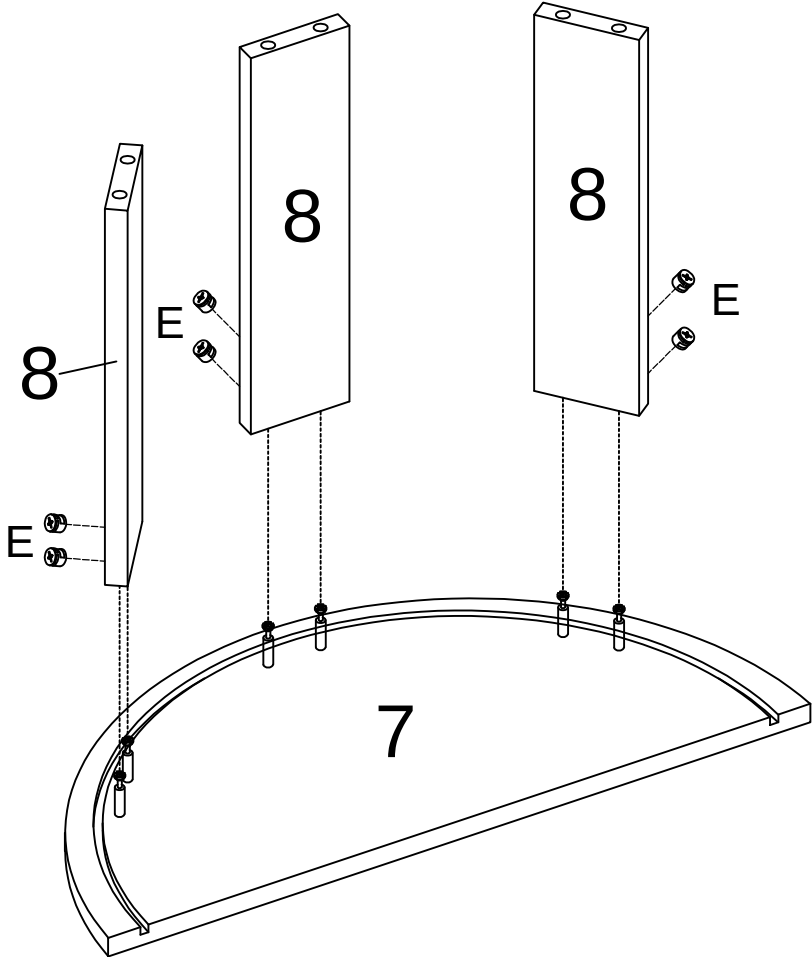
Step 16



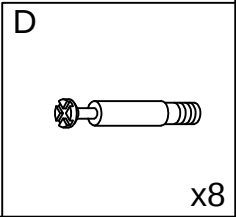
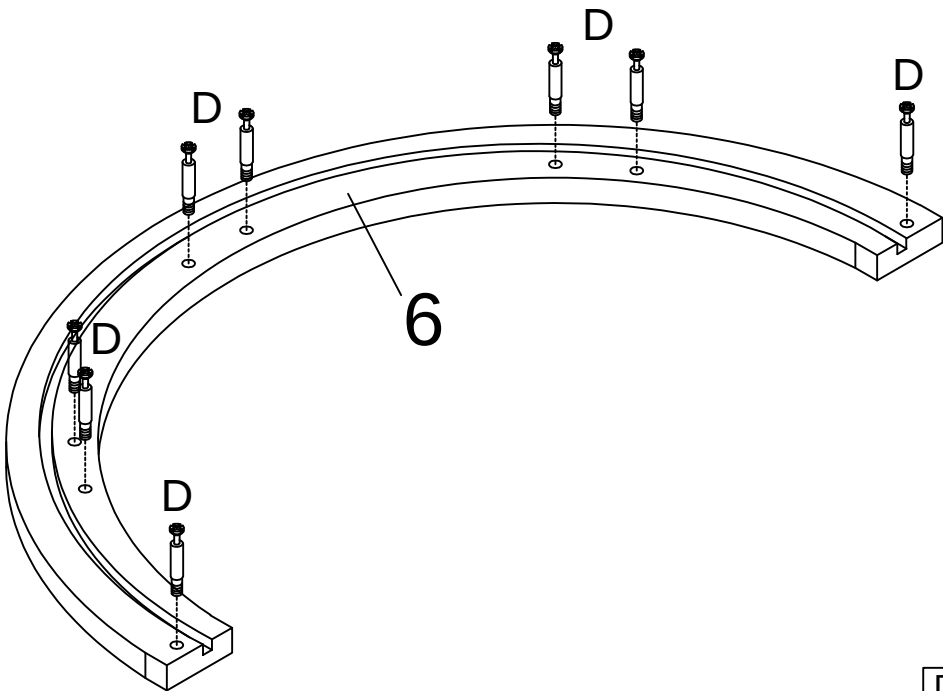
Step 17



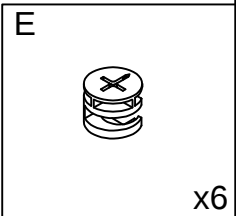
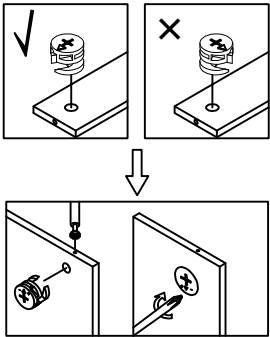
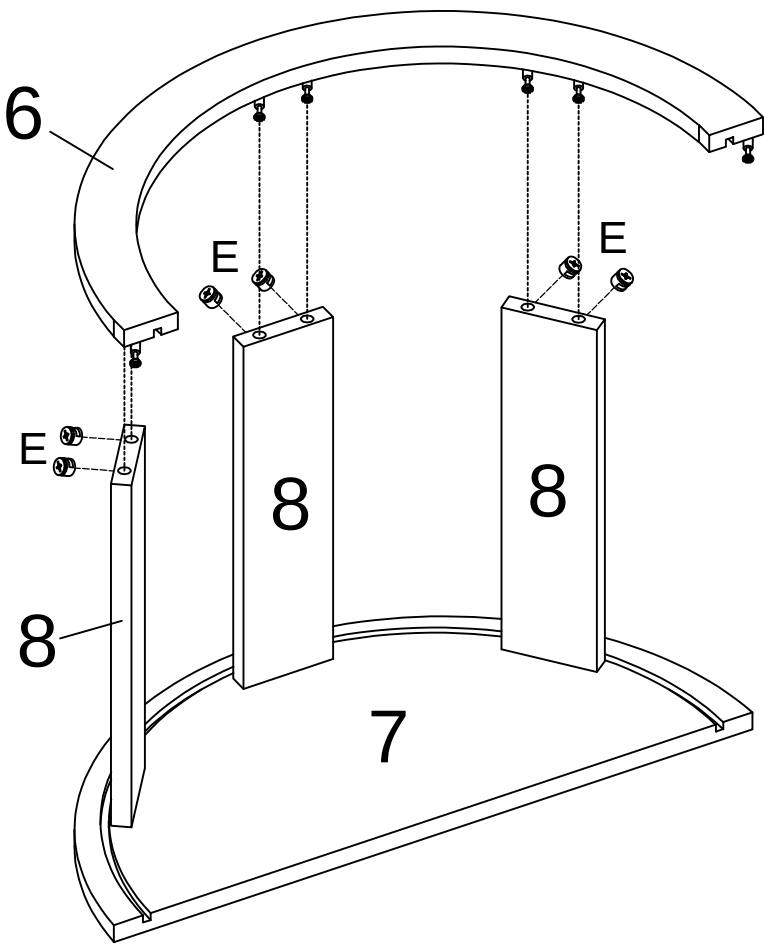
Step 18



Step 19

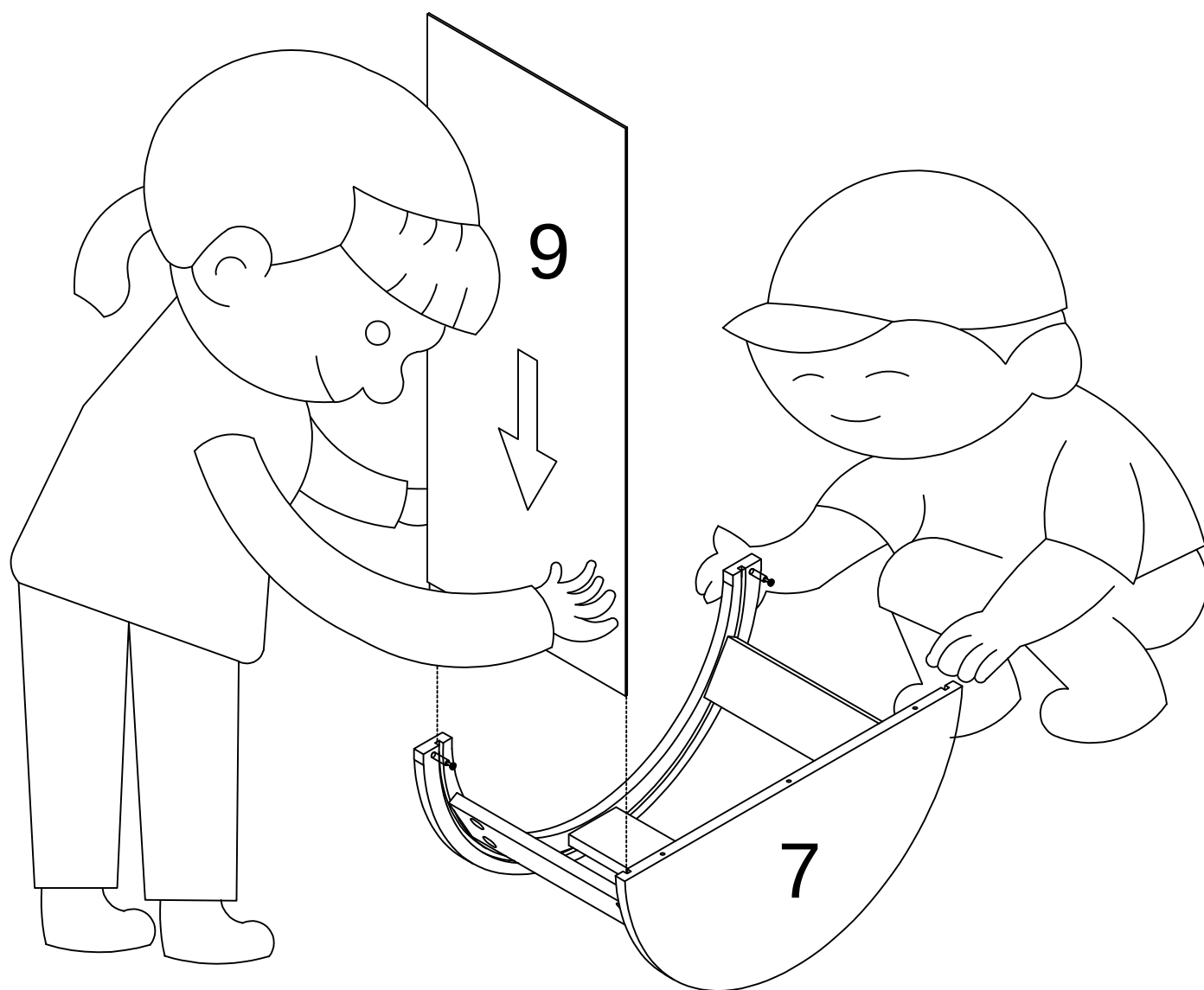


Step 20

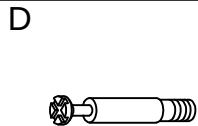
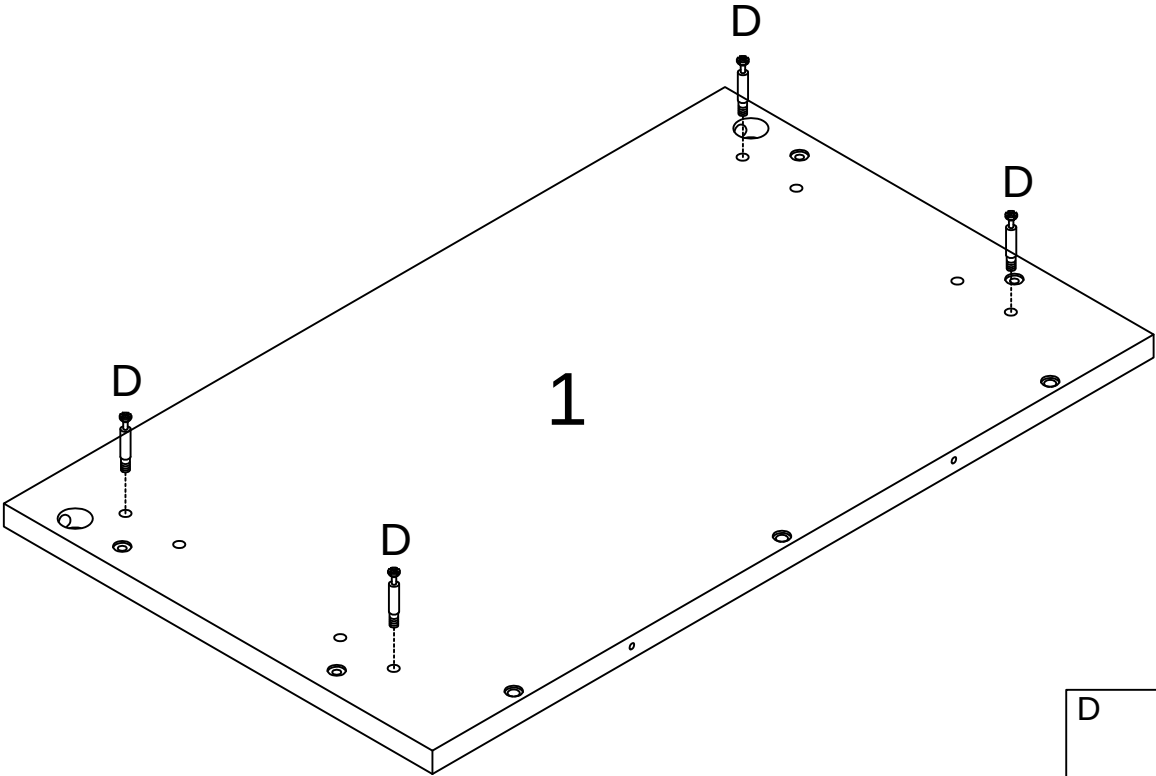


Step 21

Parallel insert Part 9 by slowly. Be careful and don't insert rudely and insert no parallel quickly, or Part 9 will be broken.



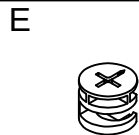
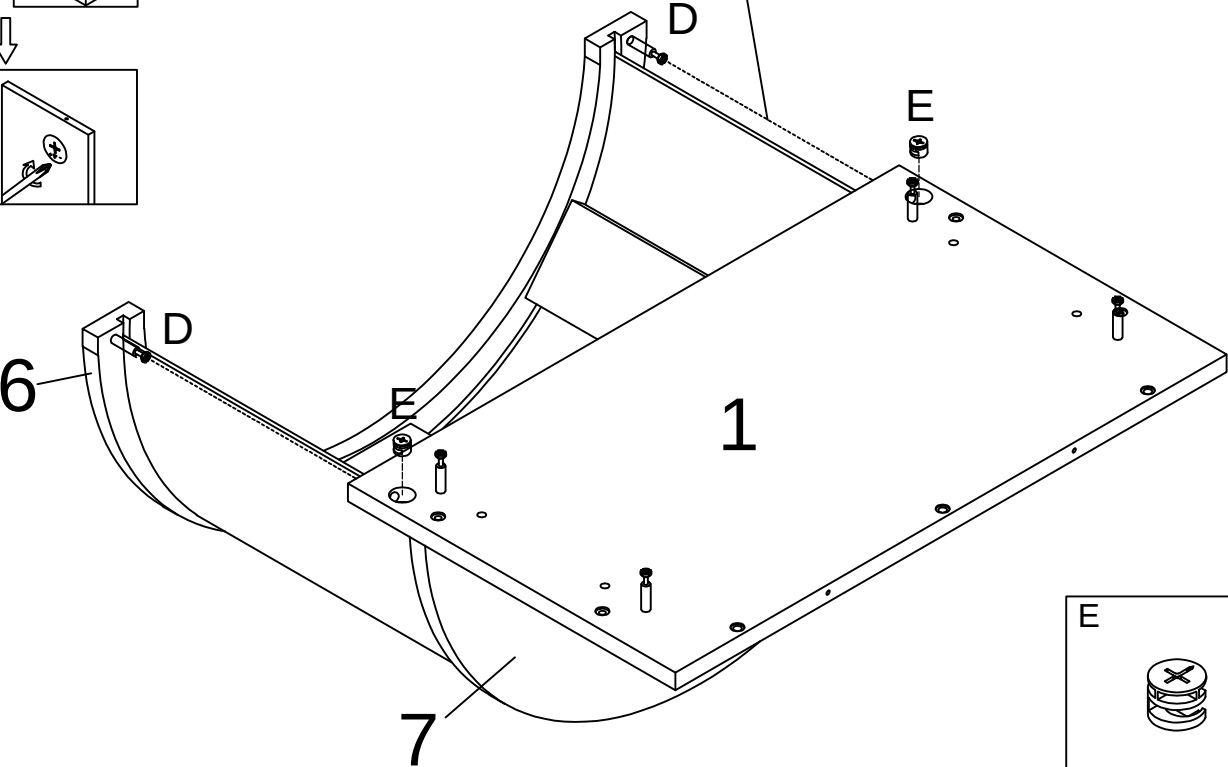
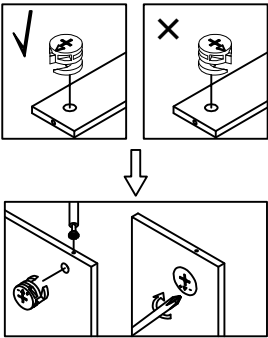
Step 22



x4

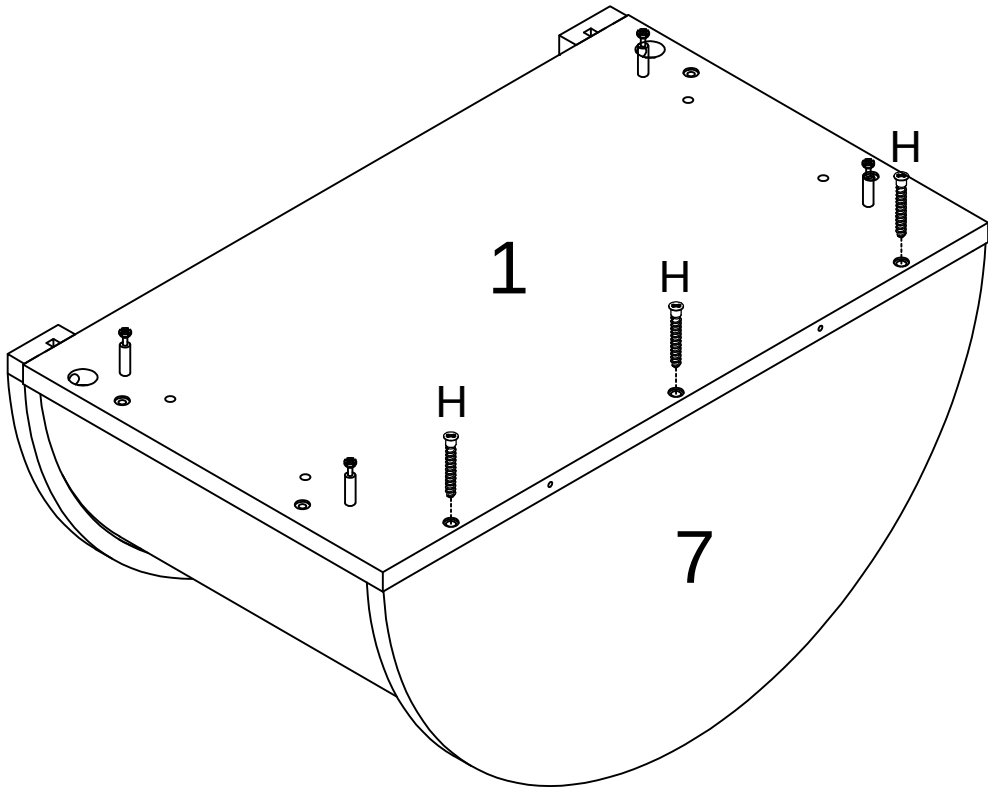
Step 23

The D screw need to insert into the hole on the board 1.



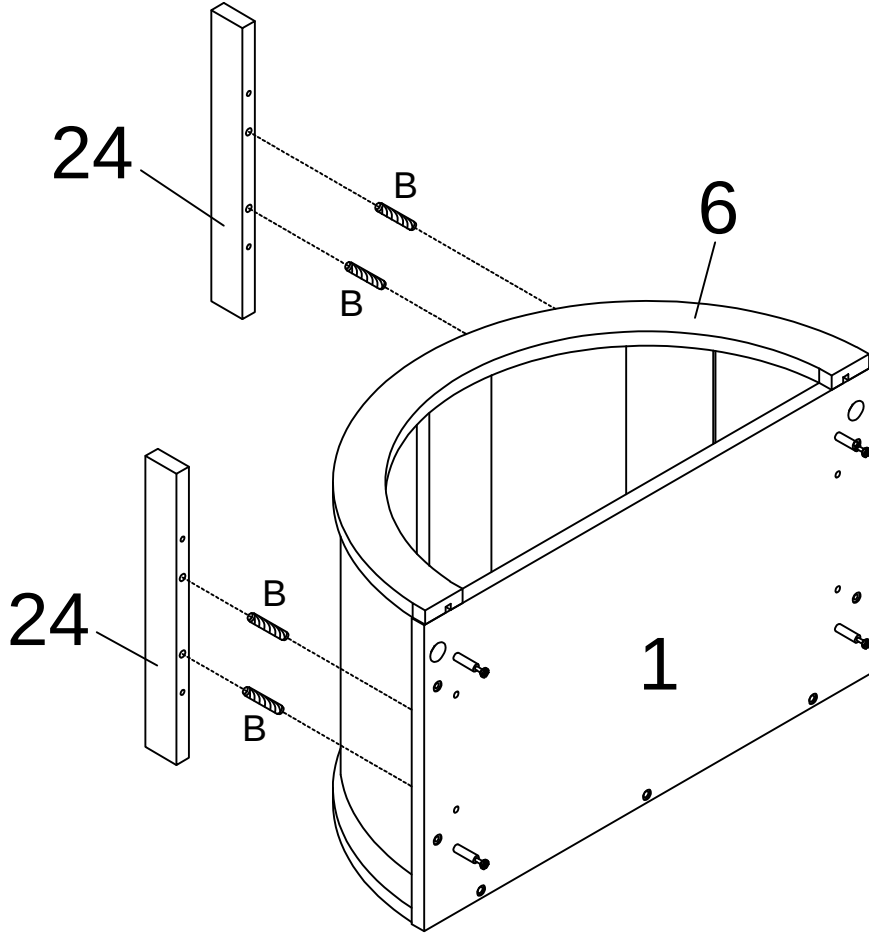
x2

Step 24



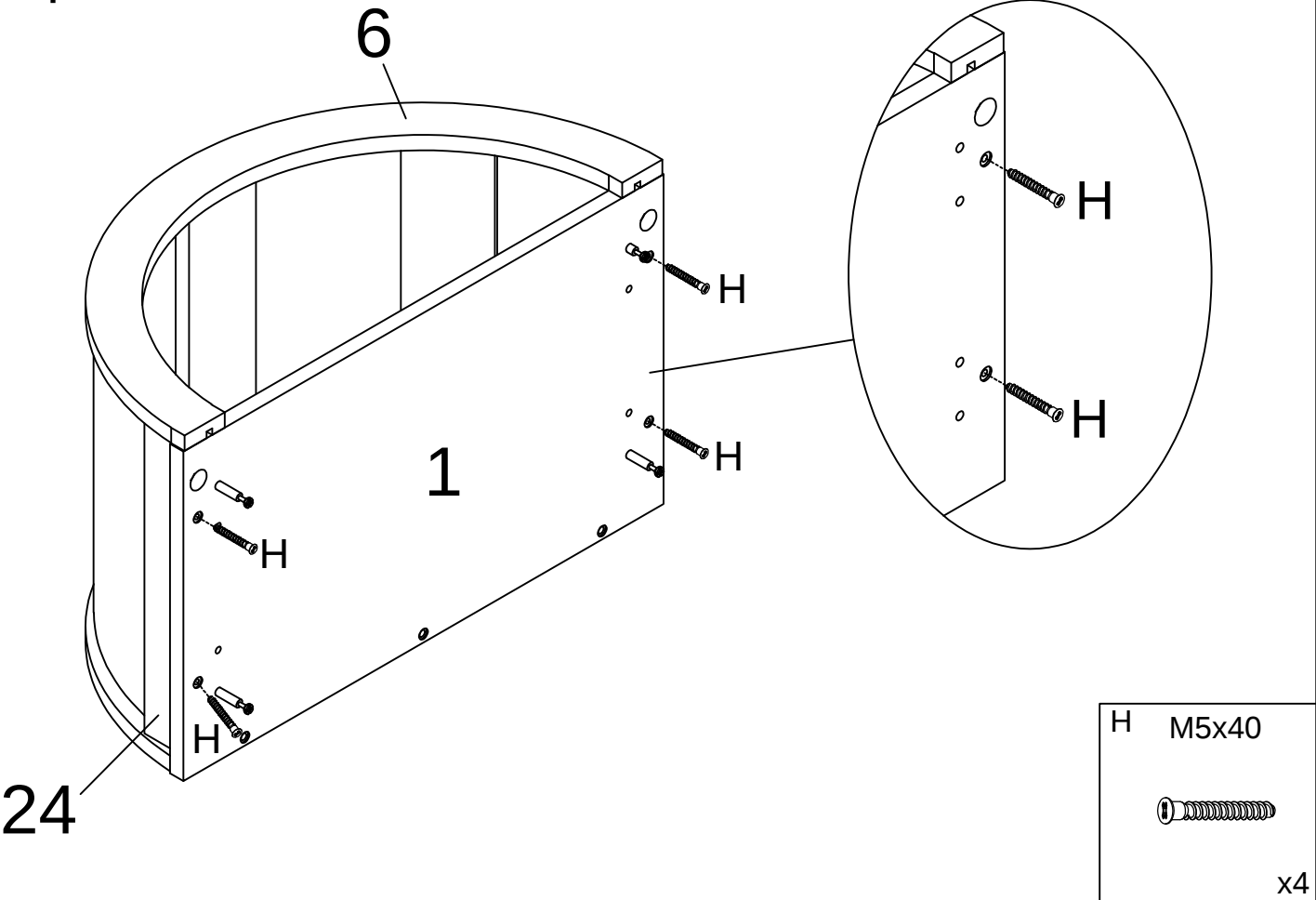
H	M5x40
	
x3	

Step 25

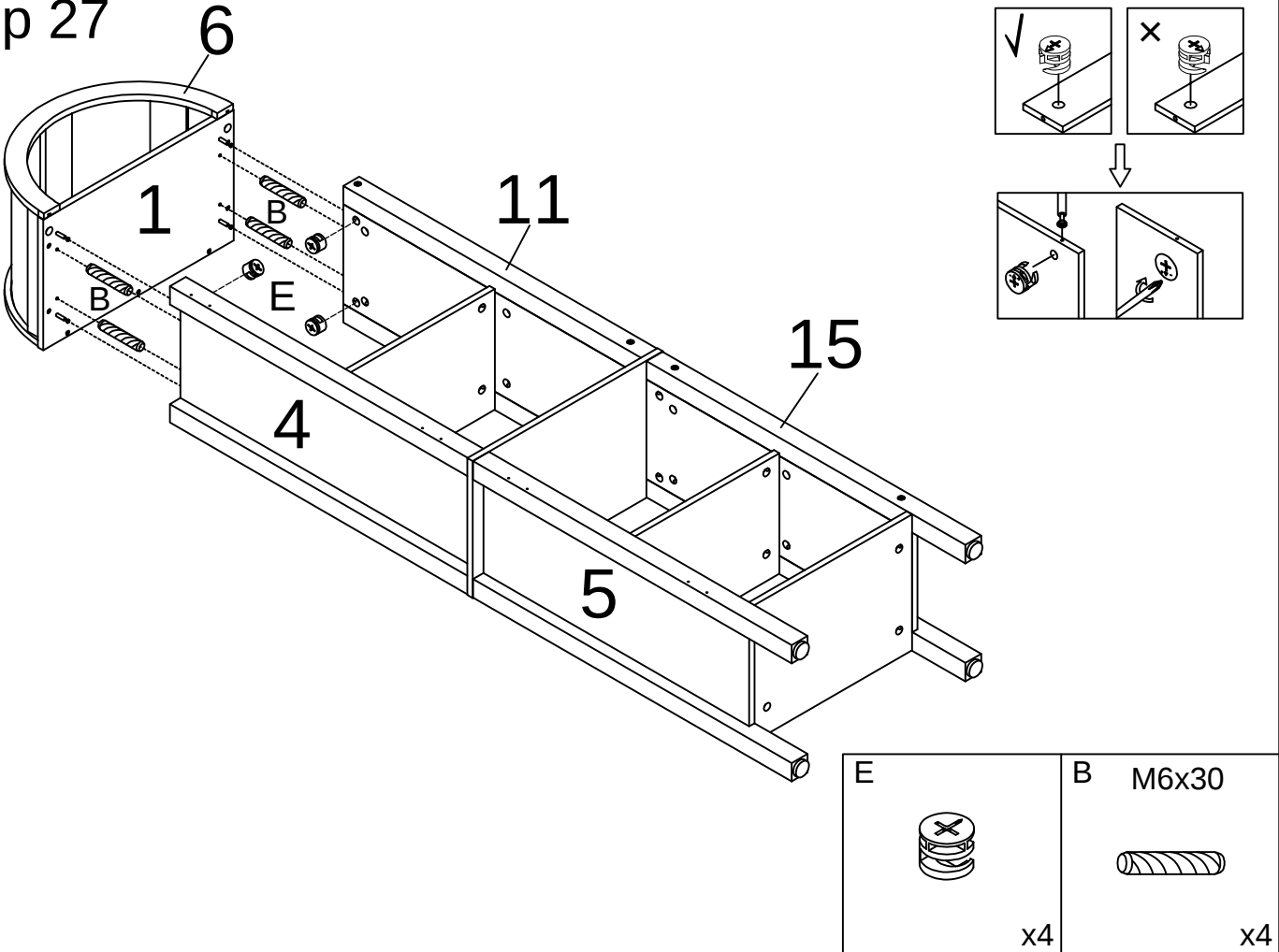


B	M6x30
	
x4	

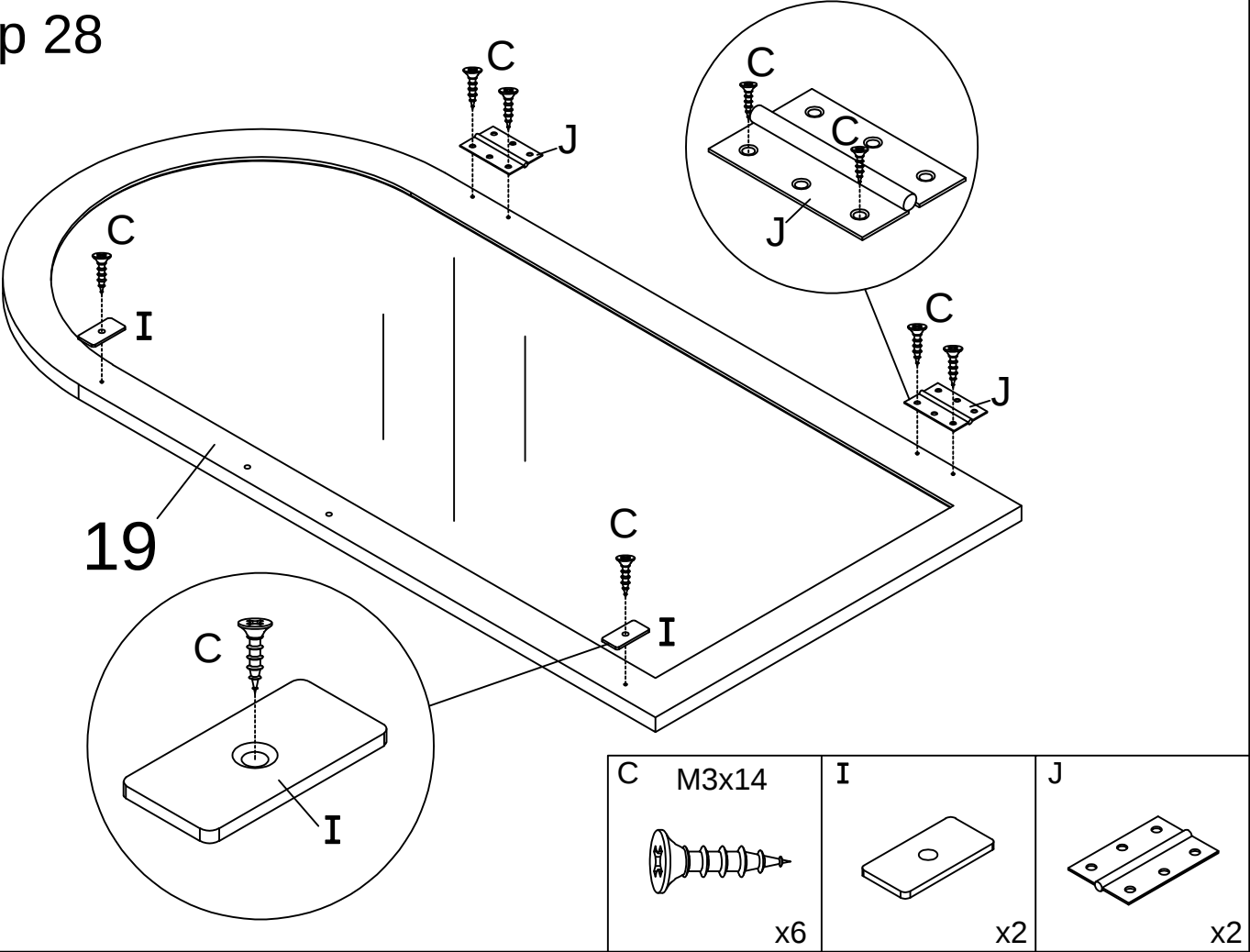
Step 26



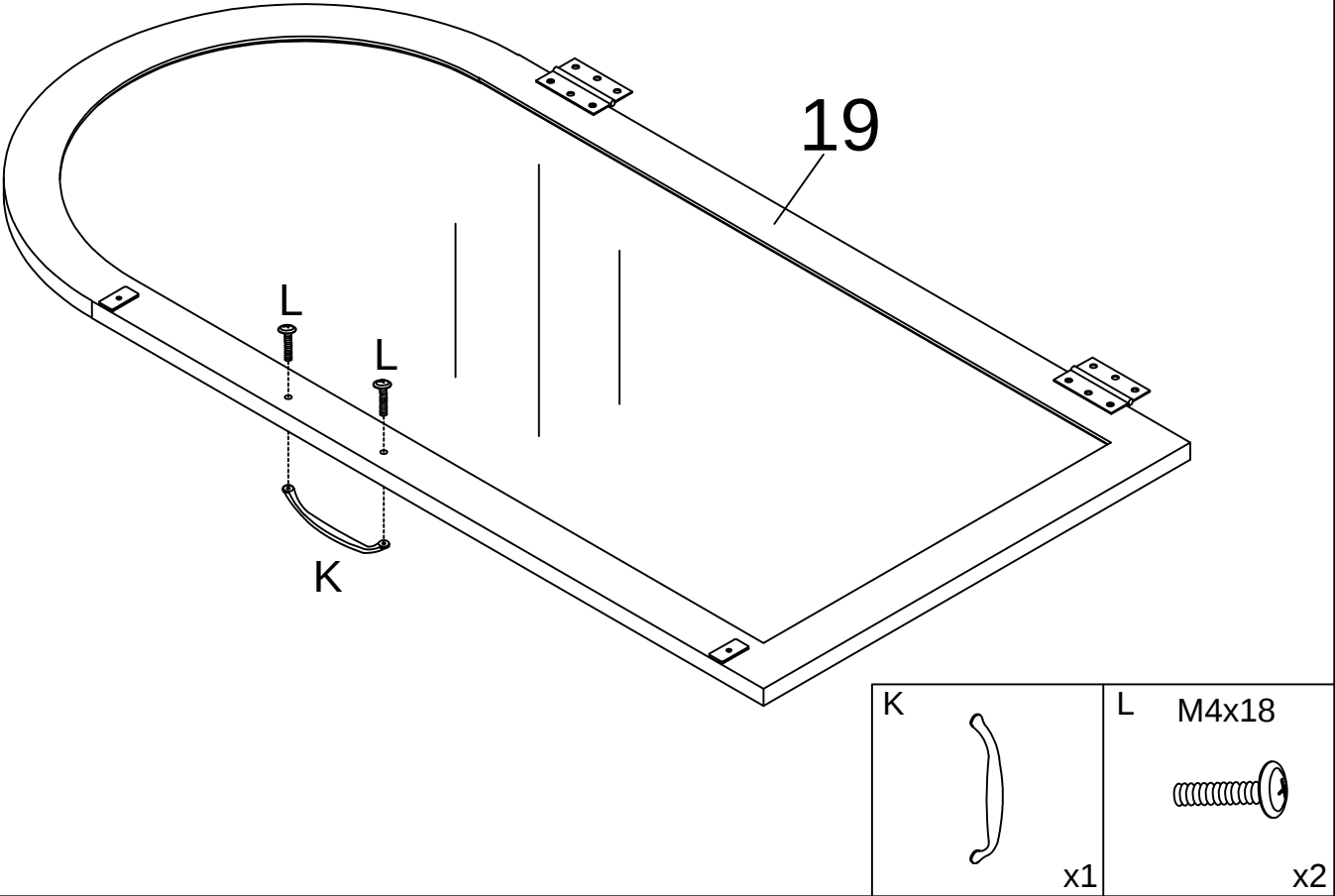
Step 27



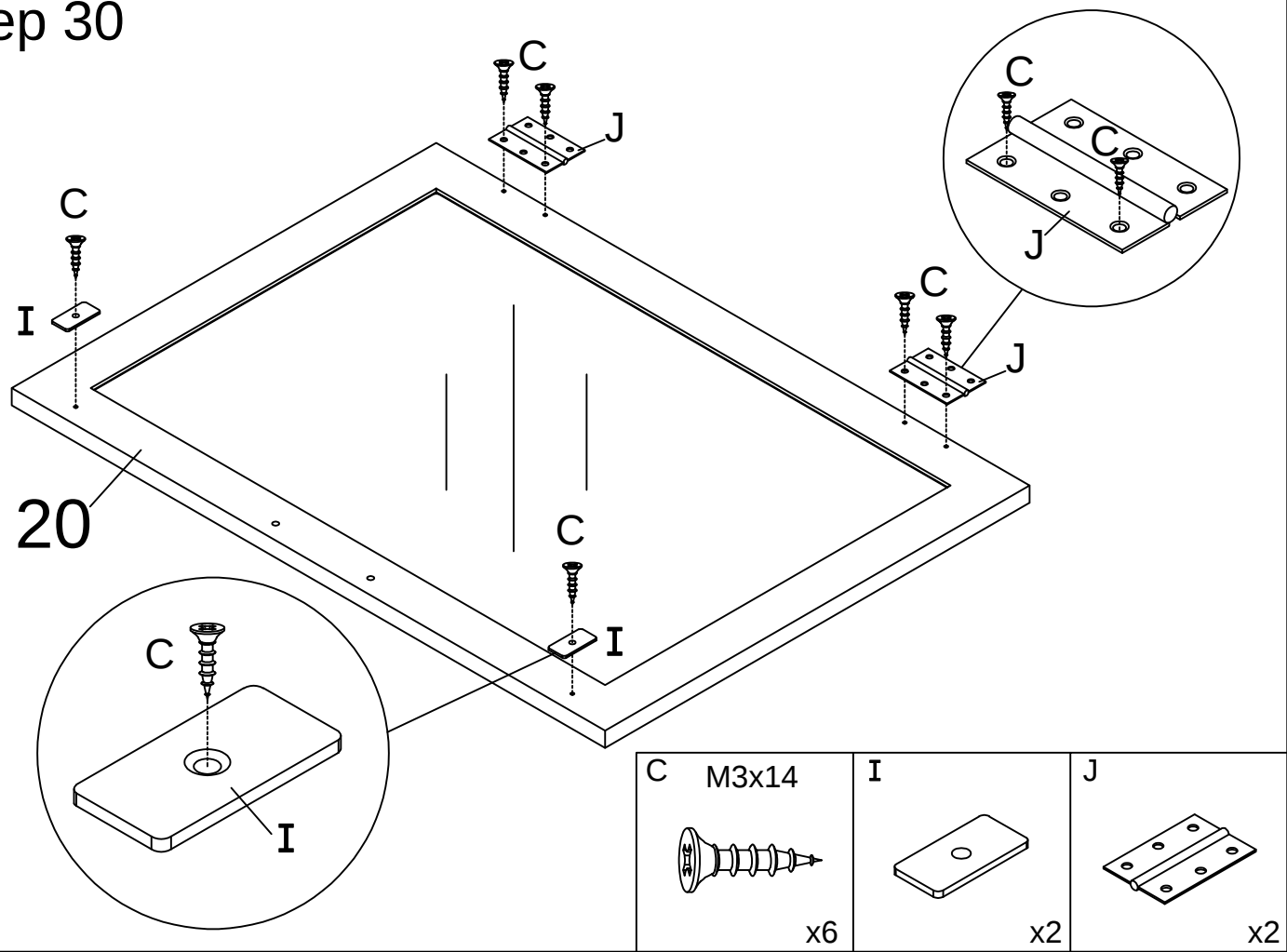
Step 28



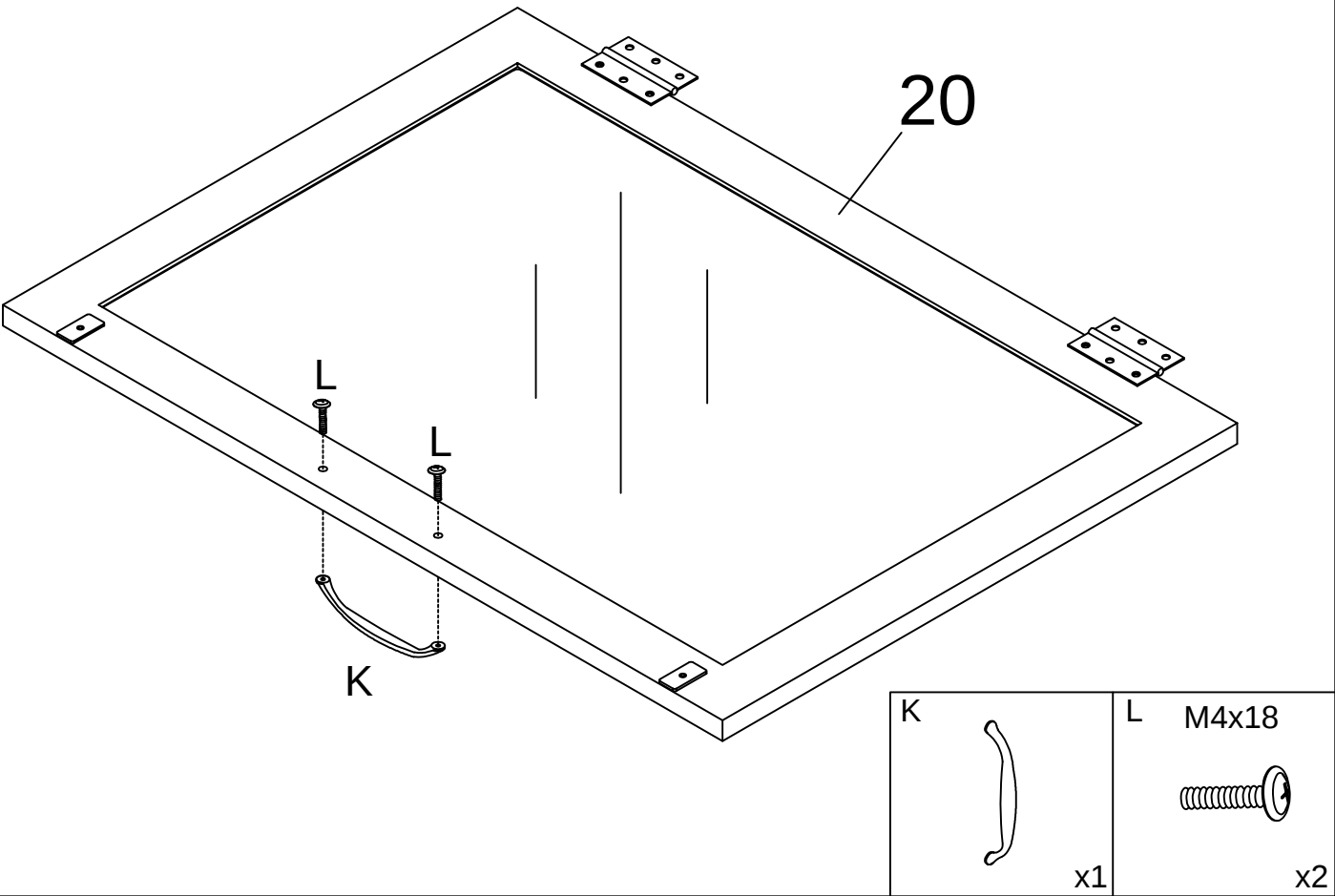
Step 29



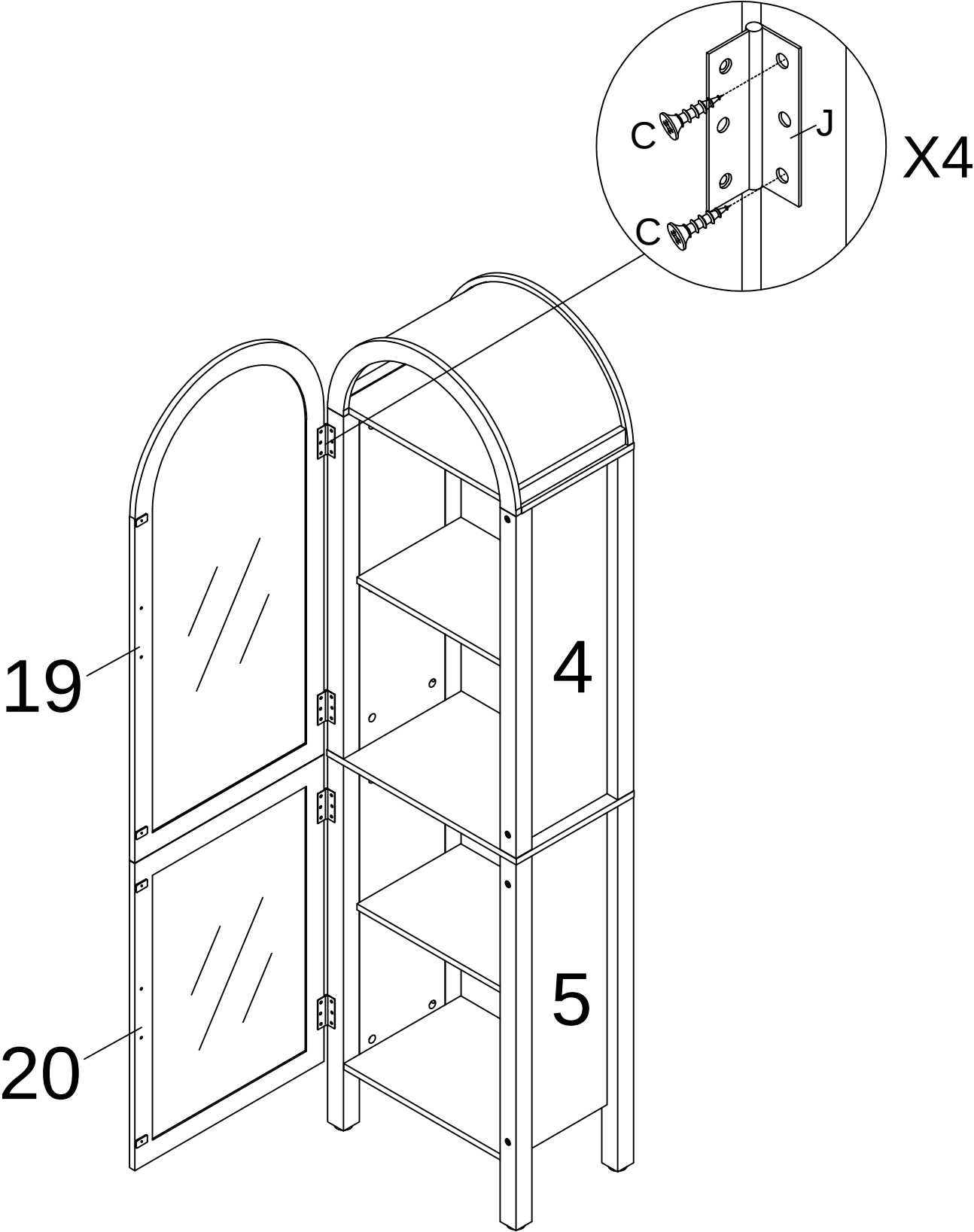
Step 30



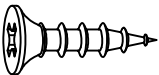
Step 31



Step 32

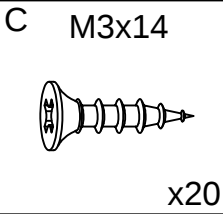
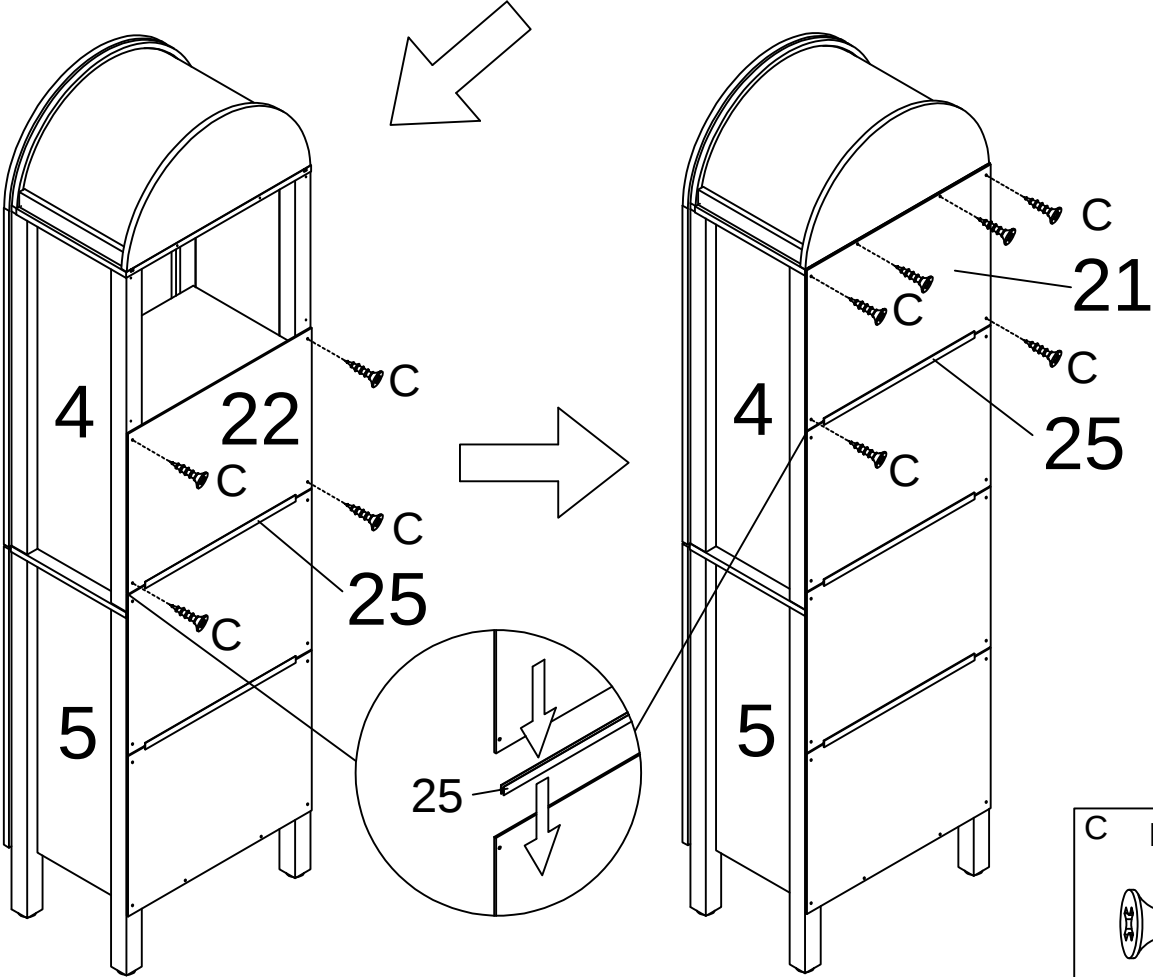
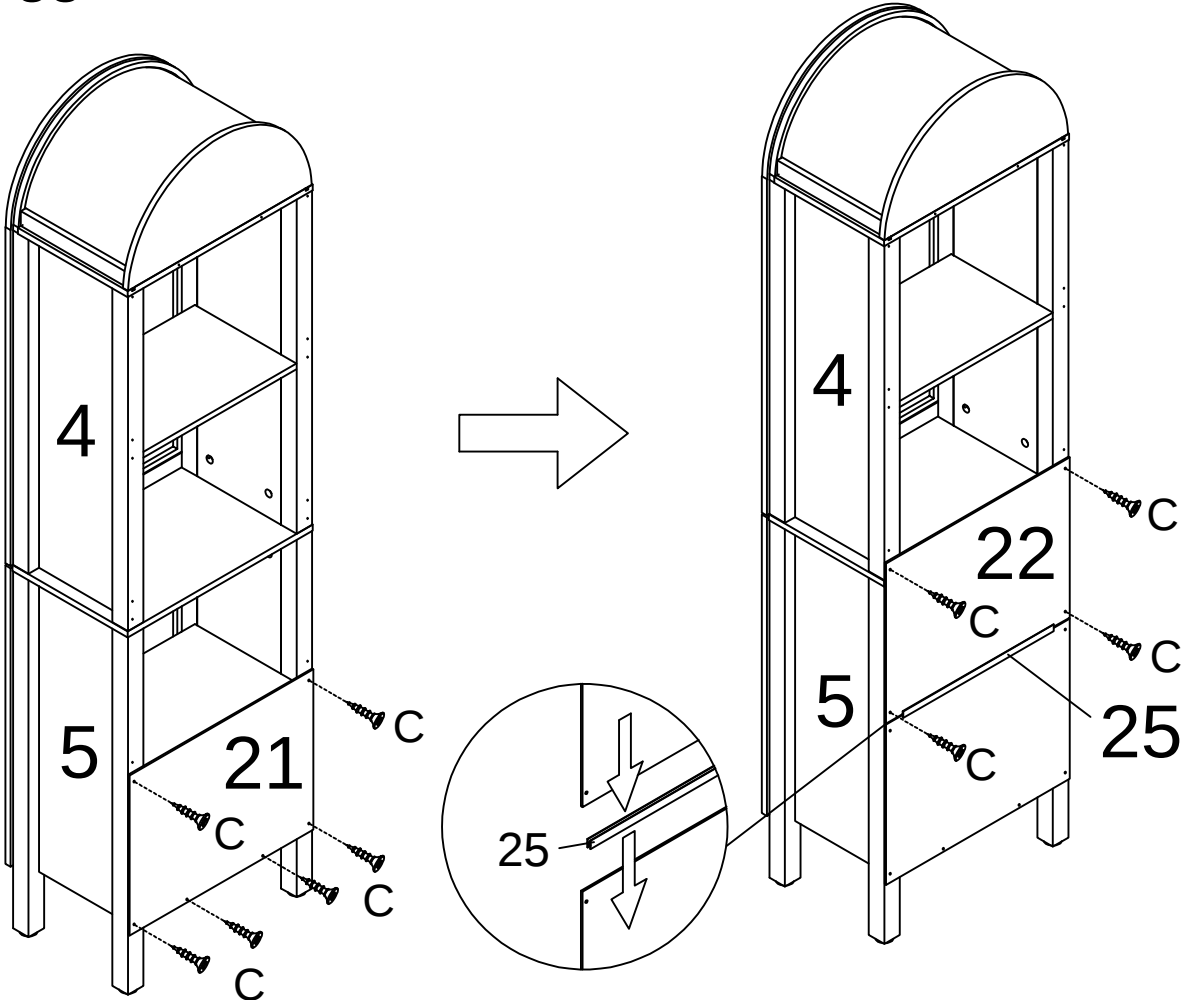


C M3x14

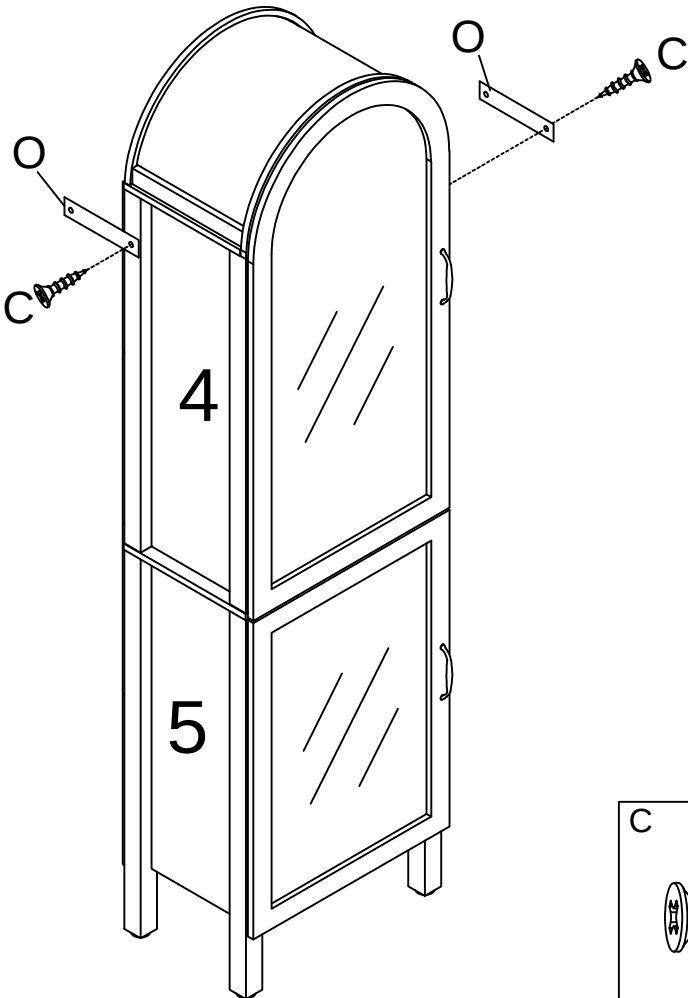


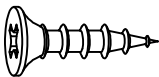
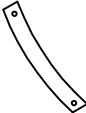
x8

Step 33

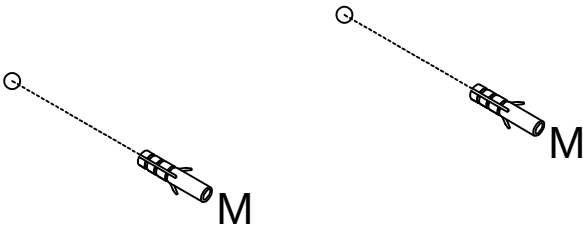


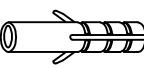
Step 34



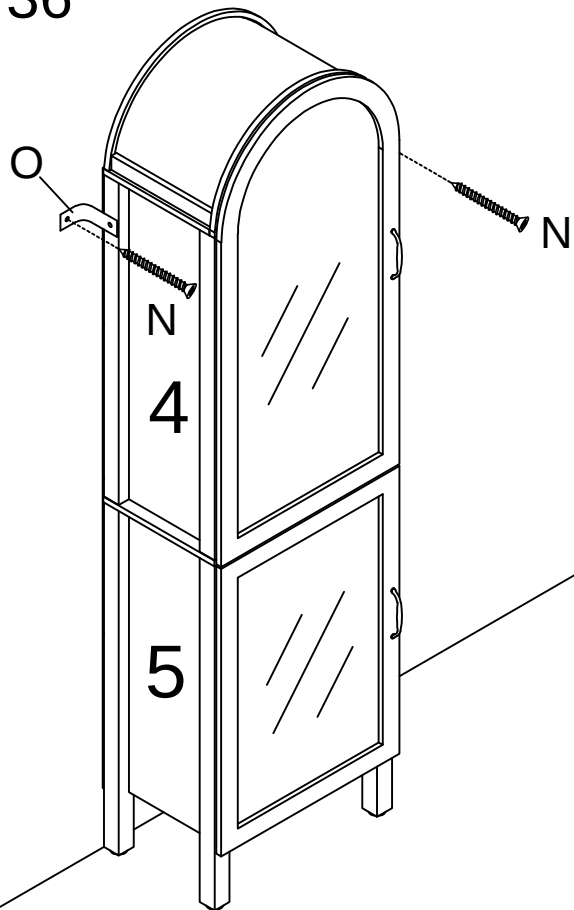
C	M3x14	O
		
x2		x2

Step 35



M

x2

Step 36



N M3.5x40



x2

Finish !!!

