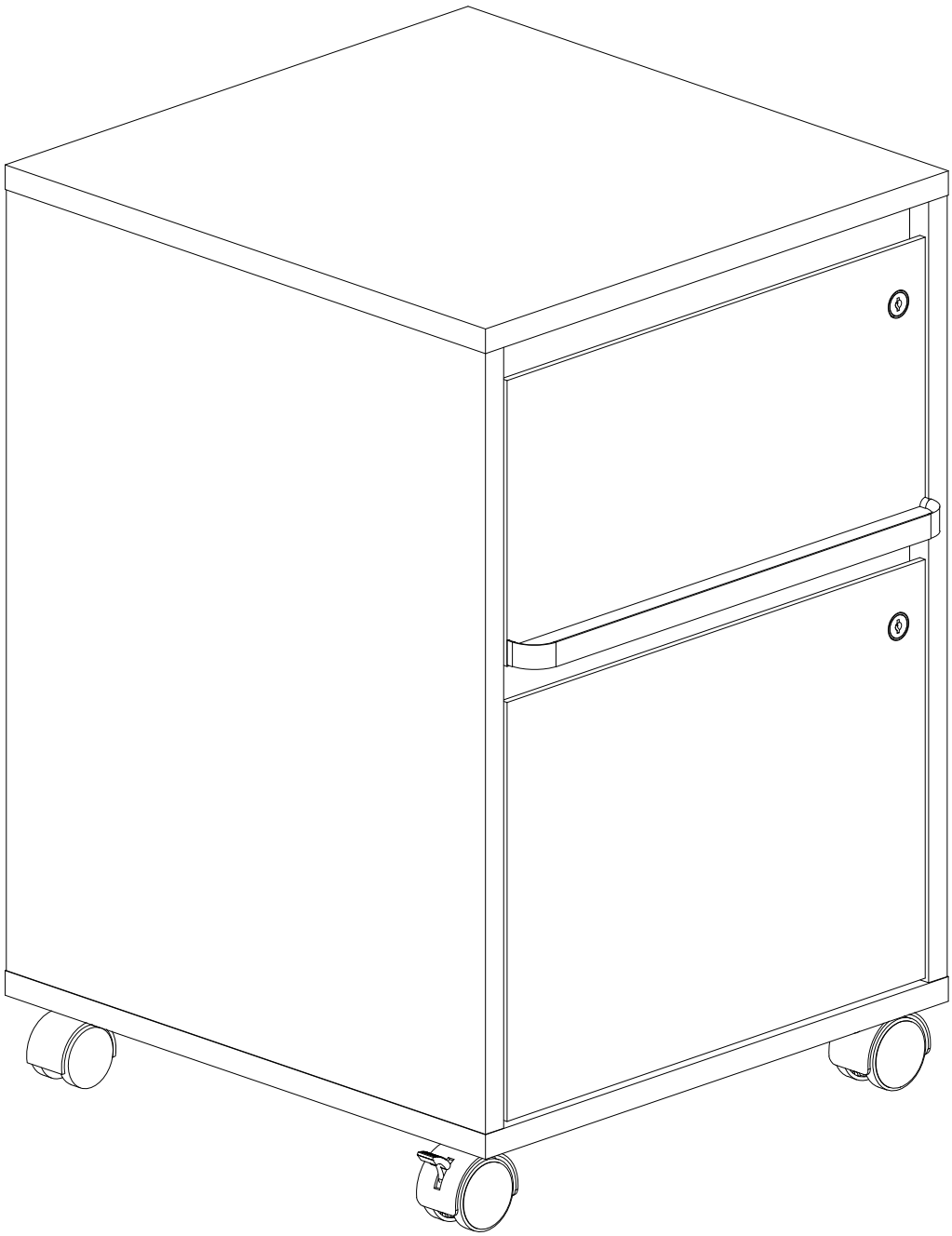
WJG001

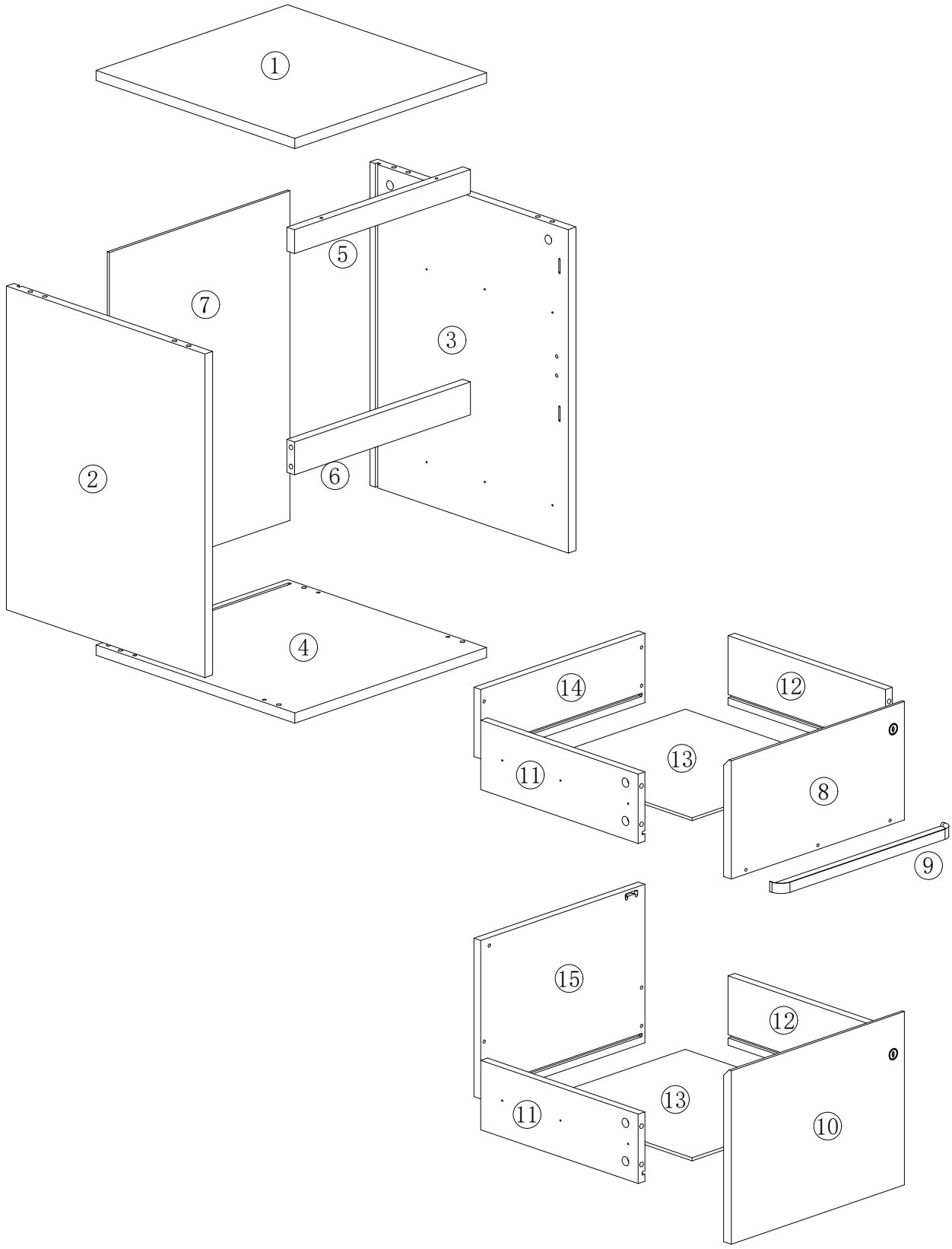
FILE CABINET

Assembly instructions



Assembly overview

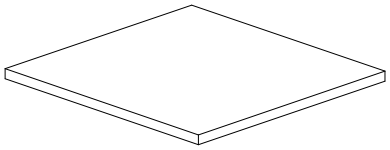
Identify the panels before starting assembly.



Panel list

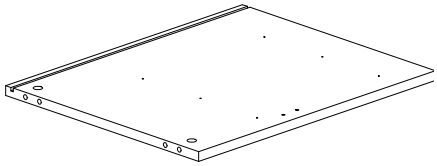
Match each circled number to the diagrams. Quantities are supplied quantities.

(1) **Top panel**



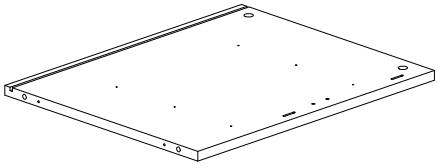
Quantity: 1

(2) **Left side panel**



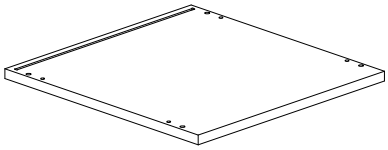
Quantity: 1

(3) **Right side panel**



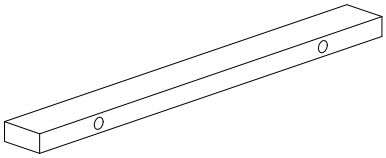
Quantity: 1

(4) **Bottom panel**



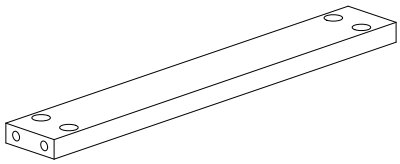
Quantity: 1

(5) **Front crossbar**



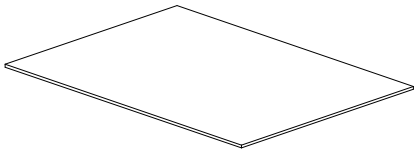
Quantity: 1

(6) **Lower crossbar**



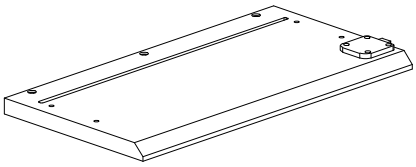
Quantity: 1

(7) **Back panel**



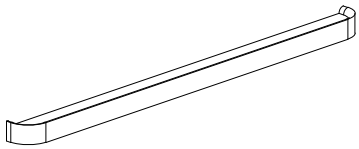
Quantity: 1

(8) **Upper drawer front**



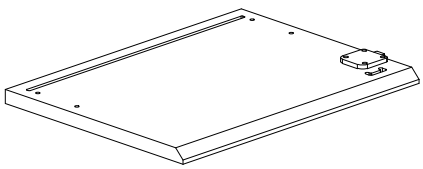
Quantity: 1

(9) **Upper drawer trim**



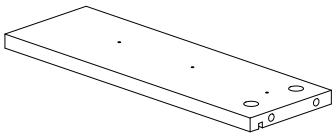
Quantity: 1

(10) **Lower drawer front**



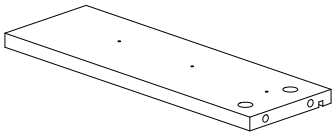
Quantity: 2

(11) **Left drawer side**



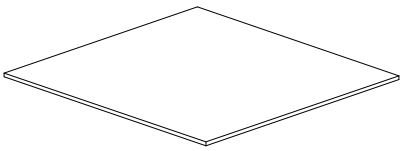
Quantity: 2

(12) **Right drawer side**



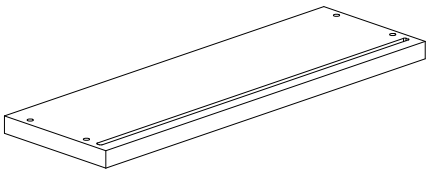
Quantity: 2

(13) **Drawer bottom**



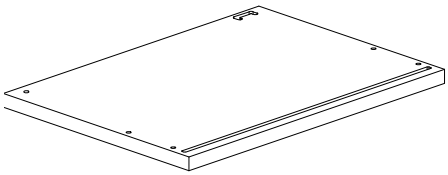
Quantity: 2

(14) **Upper drawer back**



Quantity: 1

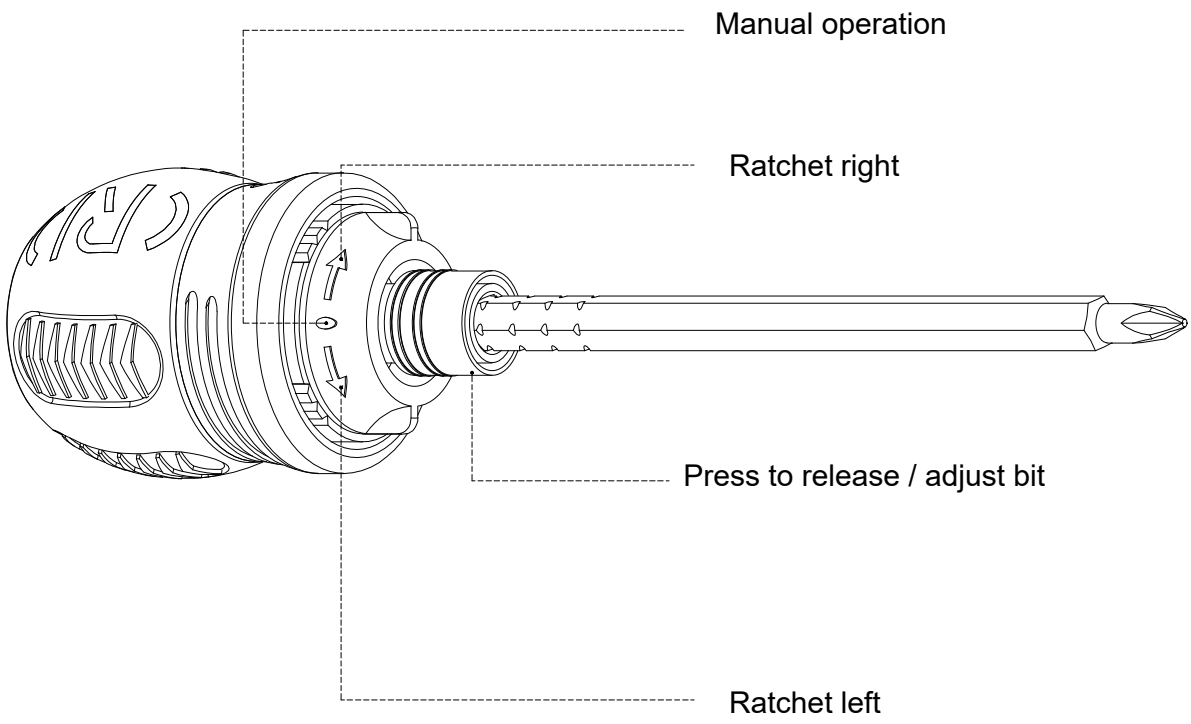
(15) **Lower drawer back**



Quantity: 1

Ratchet screwdriver

Tool E - multi-function ratchet screwdriver

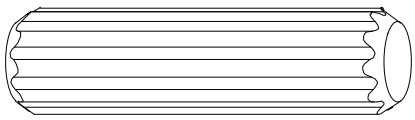


Use the screwdriver in the mode required for each step. Adjust the bit length using the release mechanism shown.

Hardware list

Check all supplied hardware before assembly.

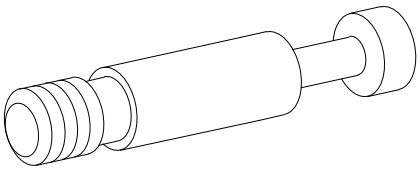
A Wood dowel



Ø8 x 30 mm

8+1 pcs

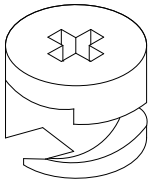
B Cam bolt



L=35 mm

16+2 pcs

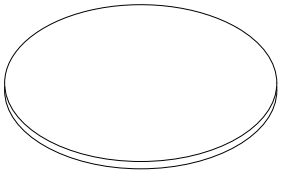
C Cam lock



Ø15 mm

16+2 pcs

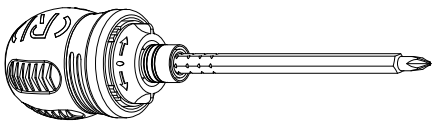
D Cover sticker



Ø20 mm

16+2 pcs

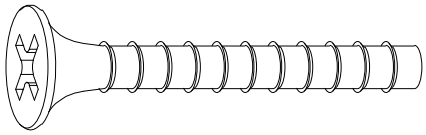
E Multi-function ratchet screwdriver



M6 x 136 mm

1 pc

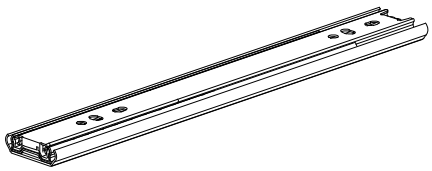
F Cross-recess connector screw



M5 x 40 mm

8+1 pcs

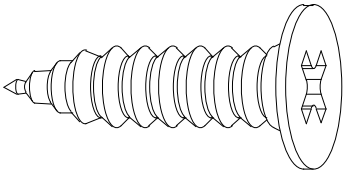
G 3-section ball-bearing slide



L=300 x 35 mm; 10 inches; wall 1 mm

2 pairs (4 slides)

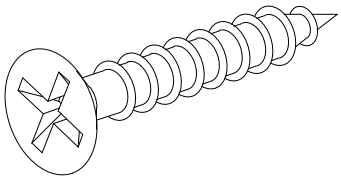
H Flat-head wood screw



#3.5 x 12 mm

40+4 pcs

I Flat-head screw



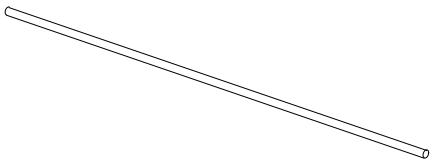
#8 x 30 mm

5+1 pcs

Hardware list - continued

Check all supplied hardware before assembly.

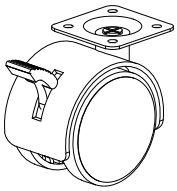
J Stainless steel rod



Ø5 x 362 mm

2 pcs

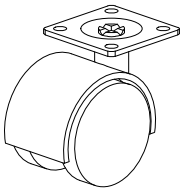
K Quiet plastic caster with brake



2 inches

2 pcs

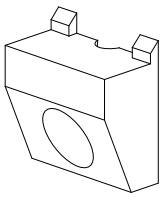
L Quiet plastic caster without brake



2 inches

2 pcs

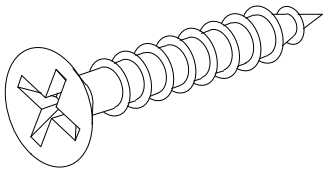
M Back-panel clip



13 x 13 x 9.5 mm

10+1 pcs

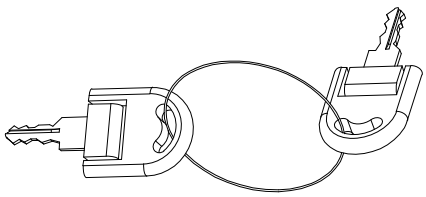
N Flat-head wood screw



Ø3 x 15 mm

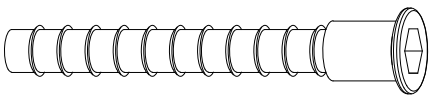
10+1 pcs

O Drawer keys



2 sets

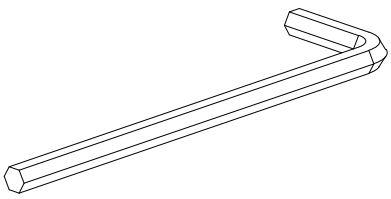
P Hex-socket connector screw



M7 x 40 mm

4+1 pcs

Q Hex key

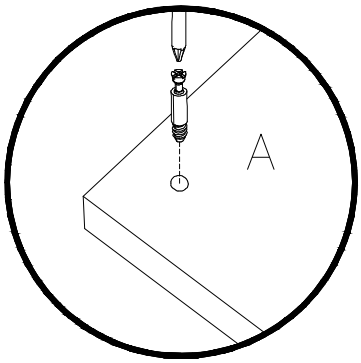


M4 x 100 mm

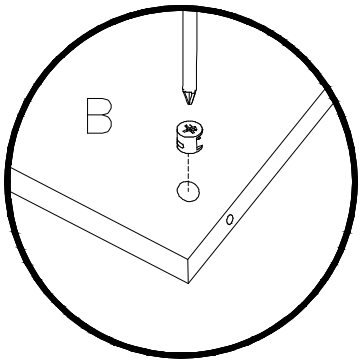
4+1 pcs

Cam locks and dowels

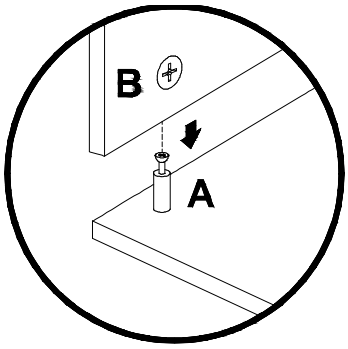
Use the hardware specified in each assembly step.



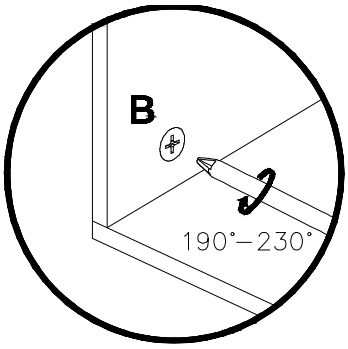
1. Screw the cam bolt into the panel.



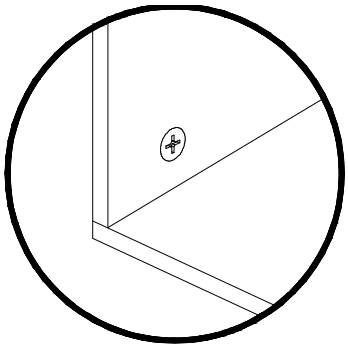
2. Insert the cam with its arrow pointing toward the panel edge.



3. Align the cam bolts and cams; insert fully into the cross-bored holes.

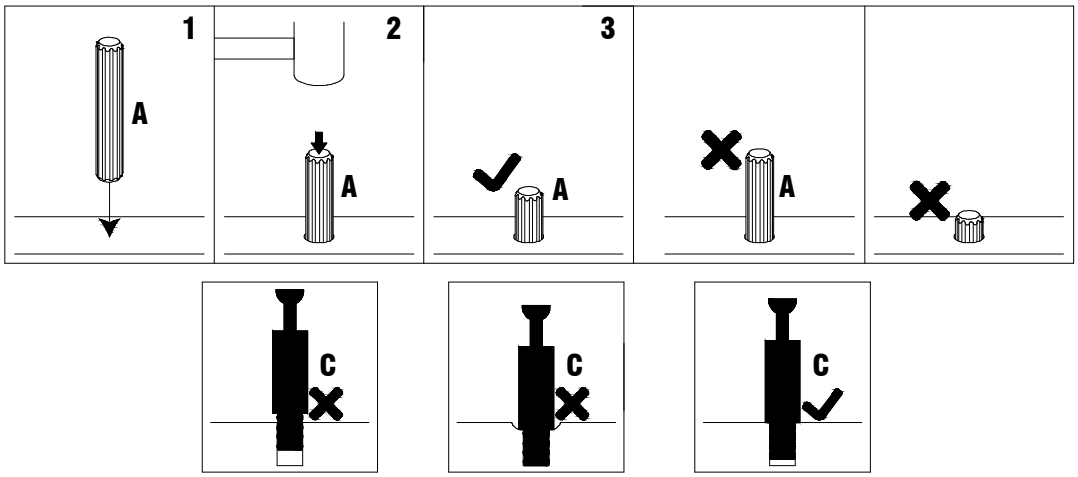


4. Turn the cams clockwise 190°-230° to lock the panels together.



5. The panels must fit tightly and the connection must be rigid.

Insert the wood dowel at least halfway. Tap lightly with a rubber mallet if necessary.



Safety and screw selection

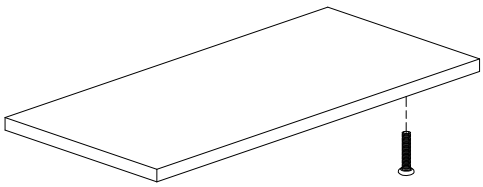
Read and retain these instructions before assembly and use.

WARNING

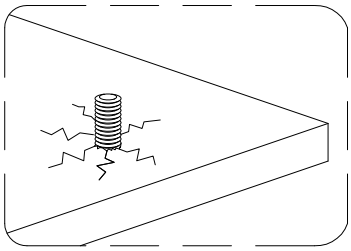
- Place the unit on a level surface, or level it using the included hardware where applicable.
- Do not sit or stand on the assembled product. Do not allow children to climb, sit or stand on it.
- For safety, this unit must be mounted to the wall. Do not use it without installing the tip restraint.
- The unit can tip over, causing severe injury or death.
- Do not exceed the recommended weight limits.
- Distribute weight evenly on each level. Keep heavier loads at the bottom.
- Before cutting, drilling or hammering into a wall or floor, locate electrical wiring, plumbing and gas lines. Cutting may cause serious injury.

Use the correct screws

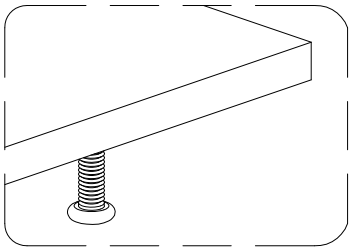
Using the appropriate screw helps prevent damage to the components.



Example



Incorrect: may split the panel



Correct screw size

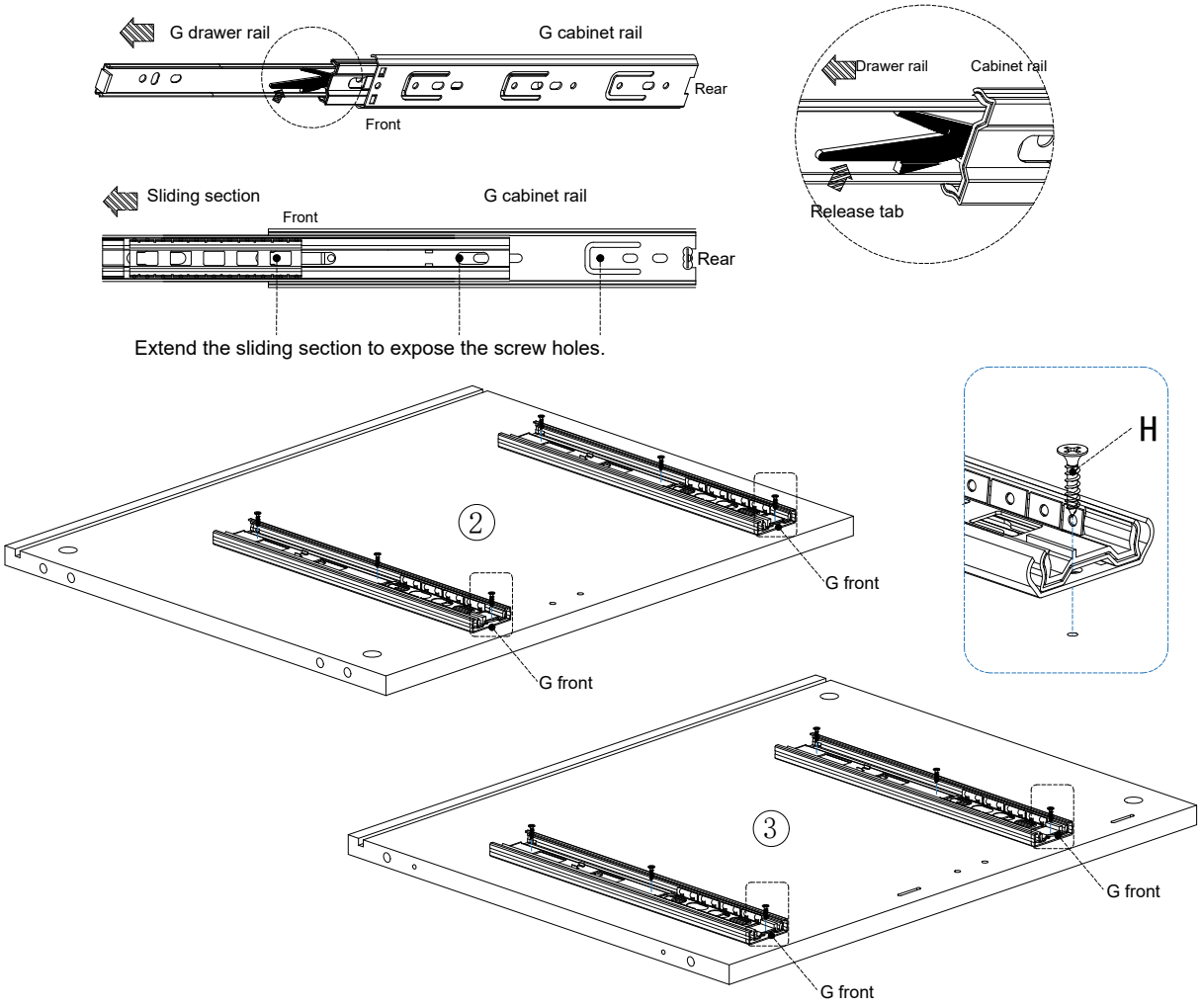
Step 1

Separate and attach the cabinet rails

Extend slide G and press the black release tab to separate the drawer rail from the cabinet rail. Set the drawer rails aside. Fasten the cabinet rails to panels 2 and 3 with H screws using tool E. Check the front and rear orientation. Extend the sliding sections to reach the screw holes shown.

Parts / hardware: G: 2 pairs (cabinet rails) | H x12

Tool: E



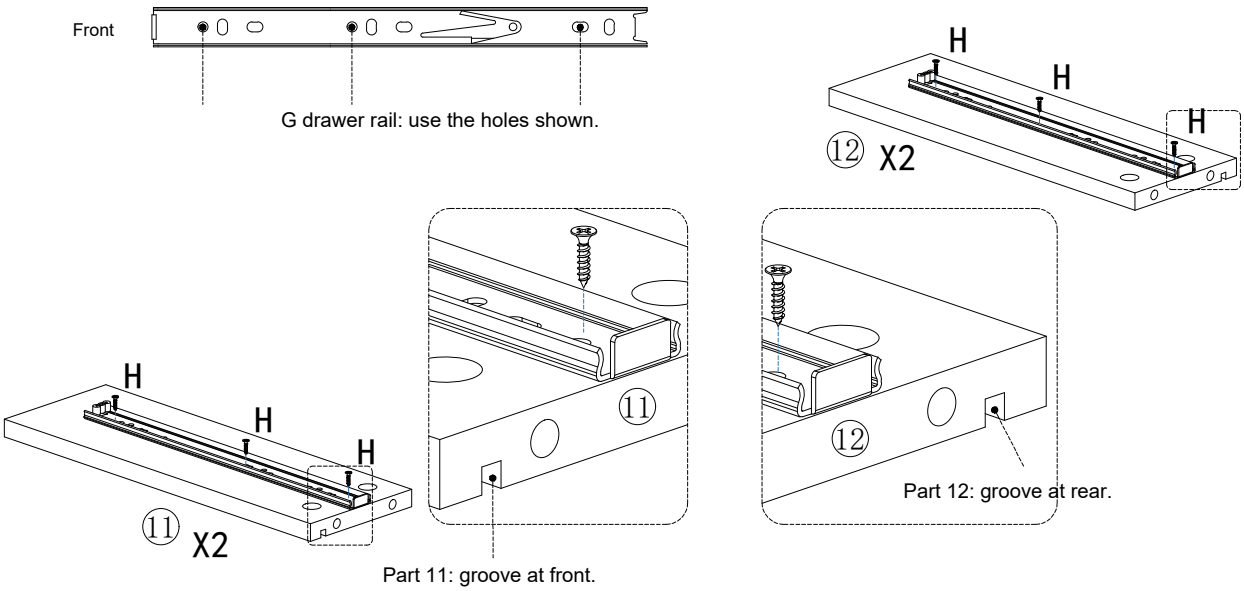
Step 2

Attach the drawer rails

Use the drawer rails removed in Step 1. Fasten them to drawer sides 11 and 12 with H screws using tool E. Make two sets. On part 11, the groove is at the front; on part 12, it is at the rear. Follow the rail orientation and screw holes shown.

Parts / hardware: G: same slide set as Step 1 (drawer rails) | H x12 total

Tool: E



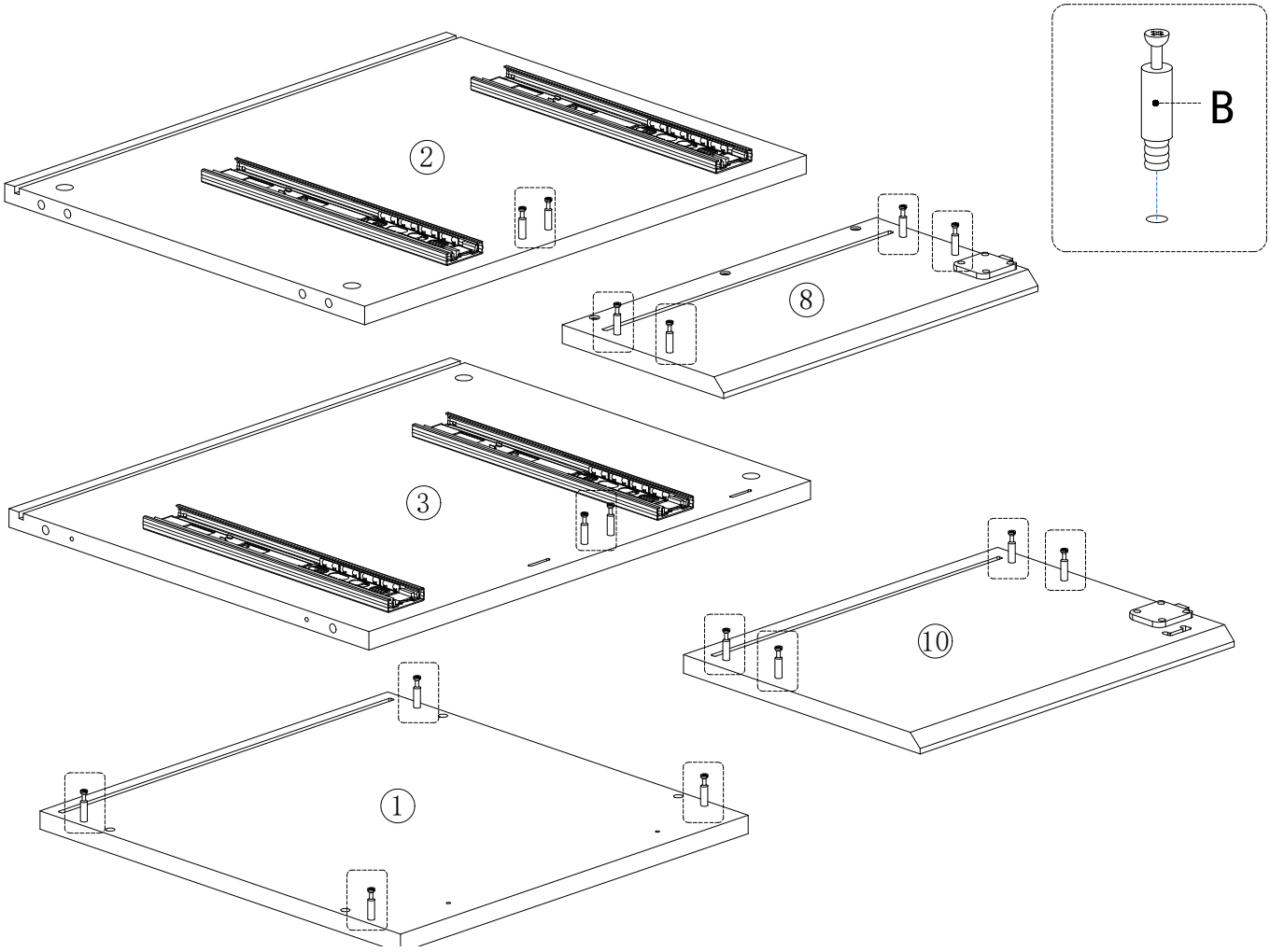
Step 3

Install the cam bolts

Use tool E to install cam bolts B in panels 1, 2, 3, 8 and 10 at the positions shown.

Parts / hardware: B x16

Tool: E



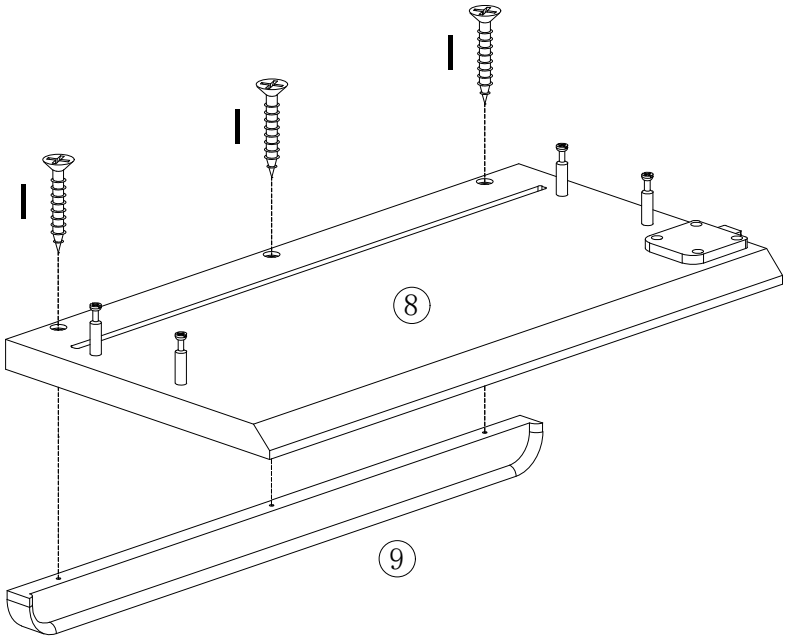
Step 4

Fit the upper drawer trim

Attach trim 9 to the upper drawer front 8 prepared in Step 3, using screws I and tool E.

Parts / hardware: I x3

Tool: E



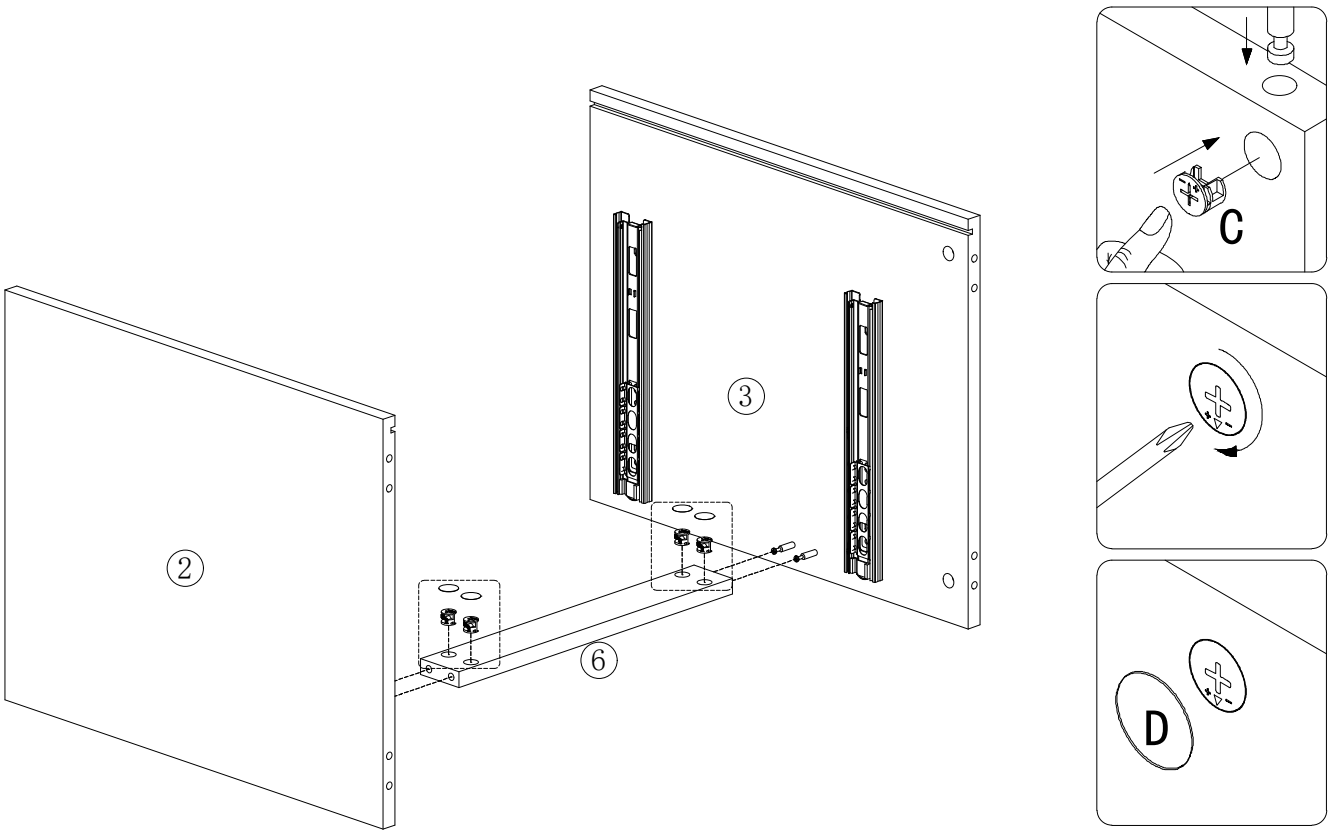
Step 5

Join the side panels

Join panels 2 and 3 prepared in Step 3 to lower crossbar 6. Tighten cam locks C with tool E, then cover them with stickers D.

Parts / hardware: C x4 | D x4

Tool: E



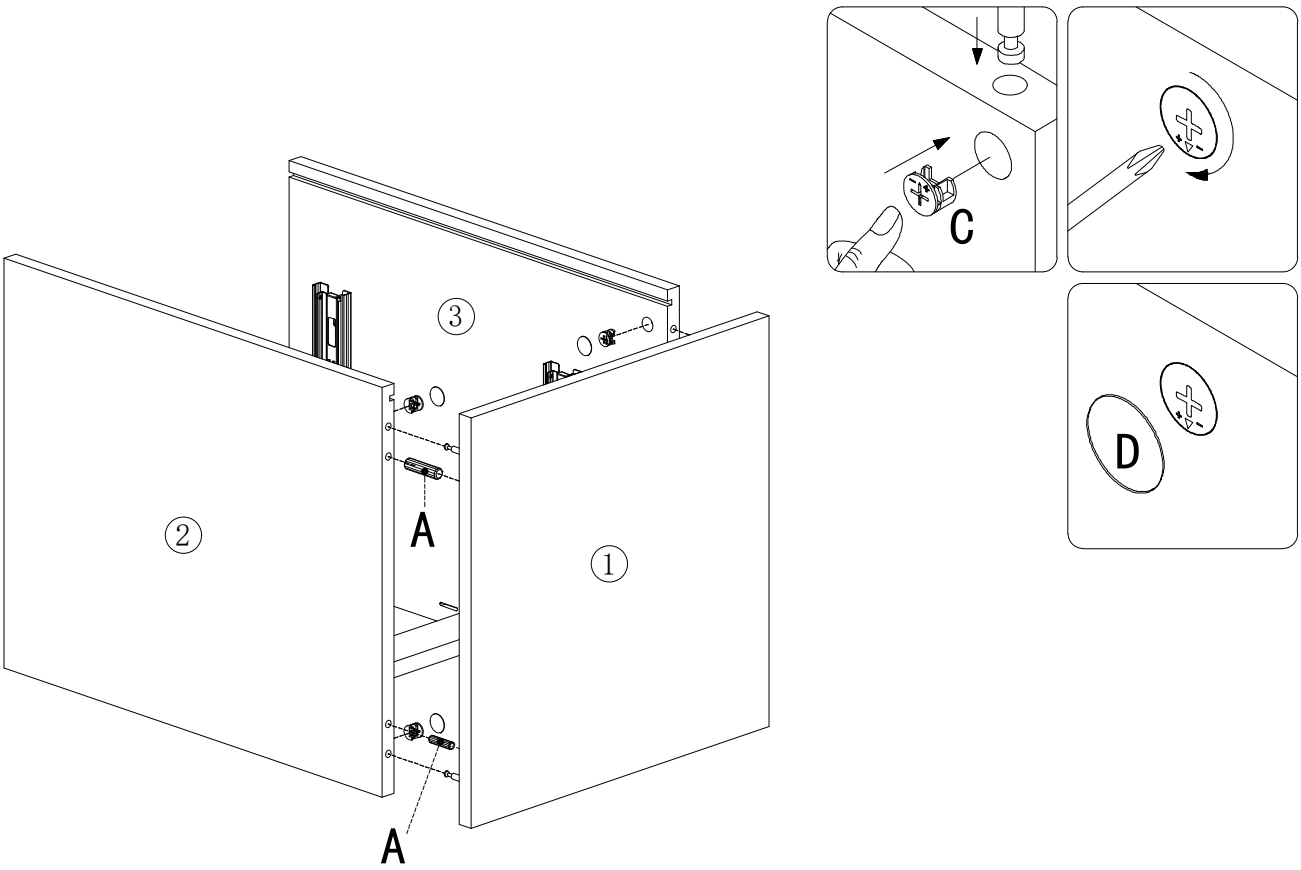
Step 6

Fit the top panel

Fit top panel 1 to the assembly from Step 5 using dowels A and cam locks C. Tighten with tool E, then apply cover stickers D.

Parts / hardware: A x4 | C x4 | D x4

Tool: E



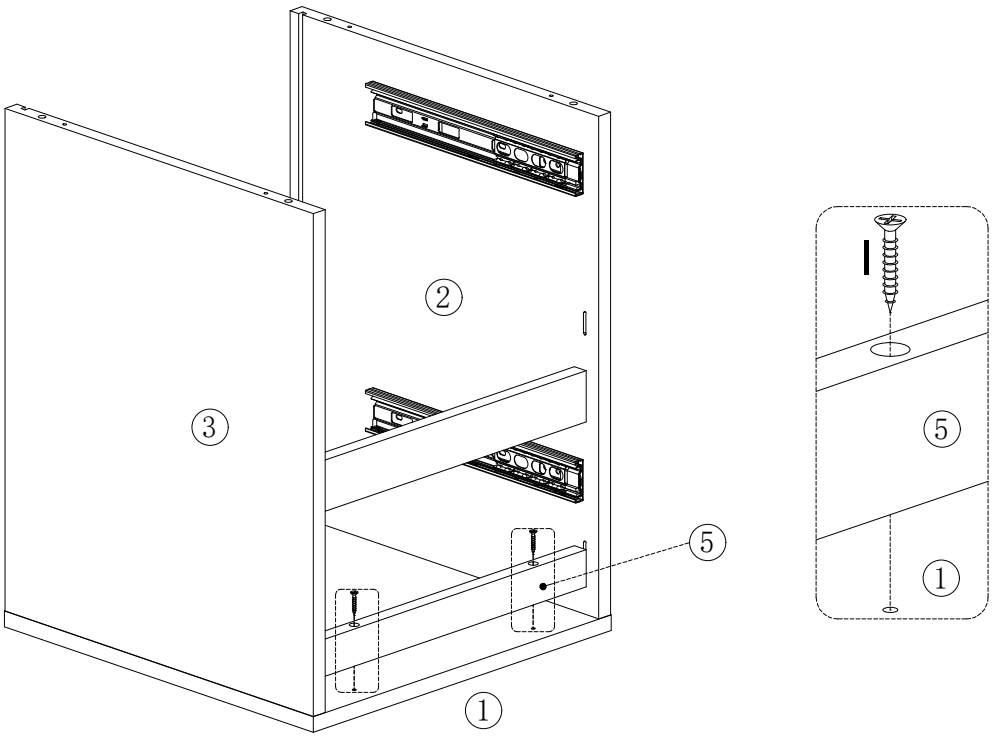
Step 7

Fit the front crossbar

Attach front crossbar 5 to the assembly from Step 6 using screws I and tool E.

Parts / hardware: I x3

Tool: E

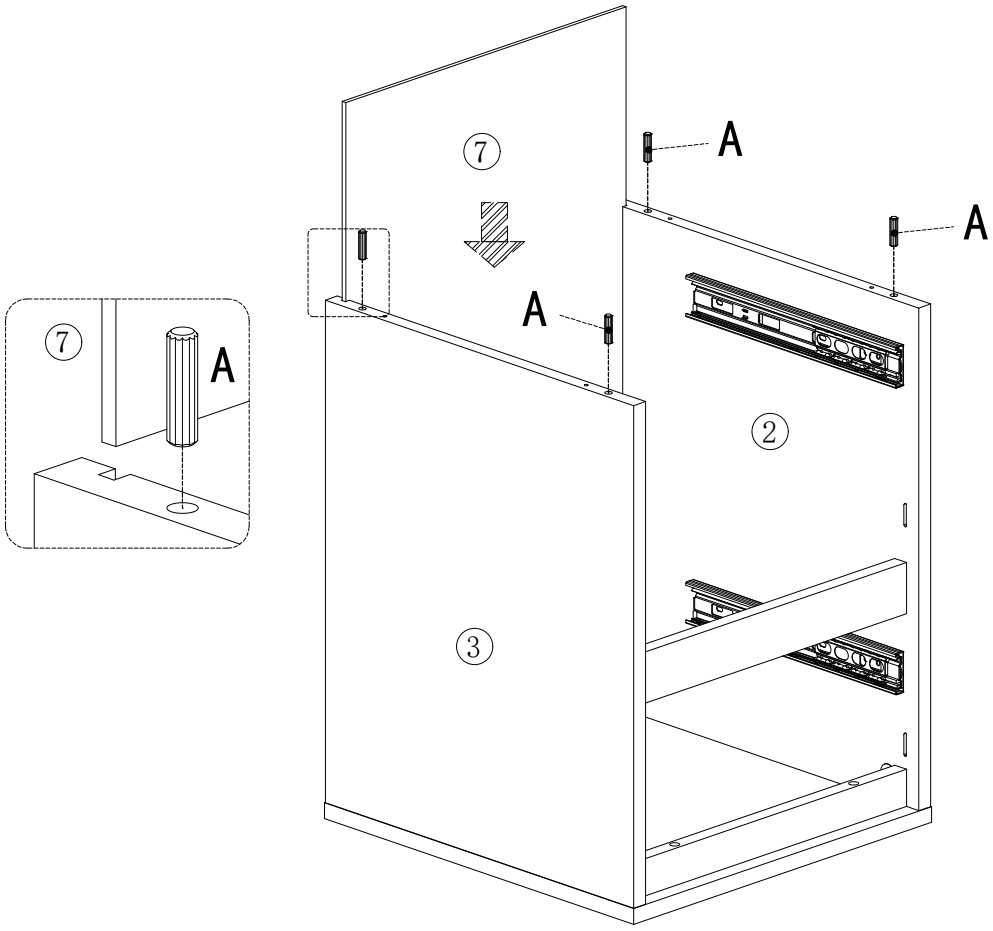


Step 8

Insert the back panel and dowels

Slide back panel 7 into the assembly from Step 7. Insert dowels A at the positions shown.

Parts / hardware: A x4



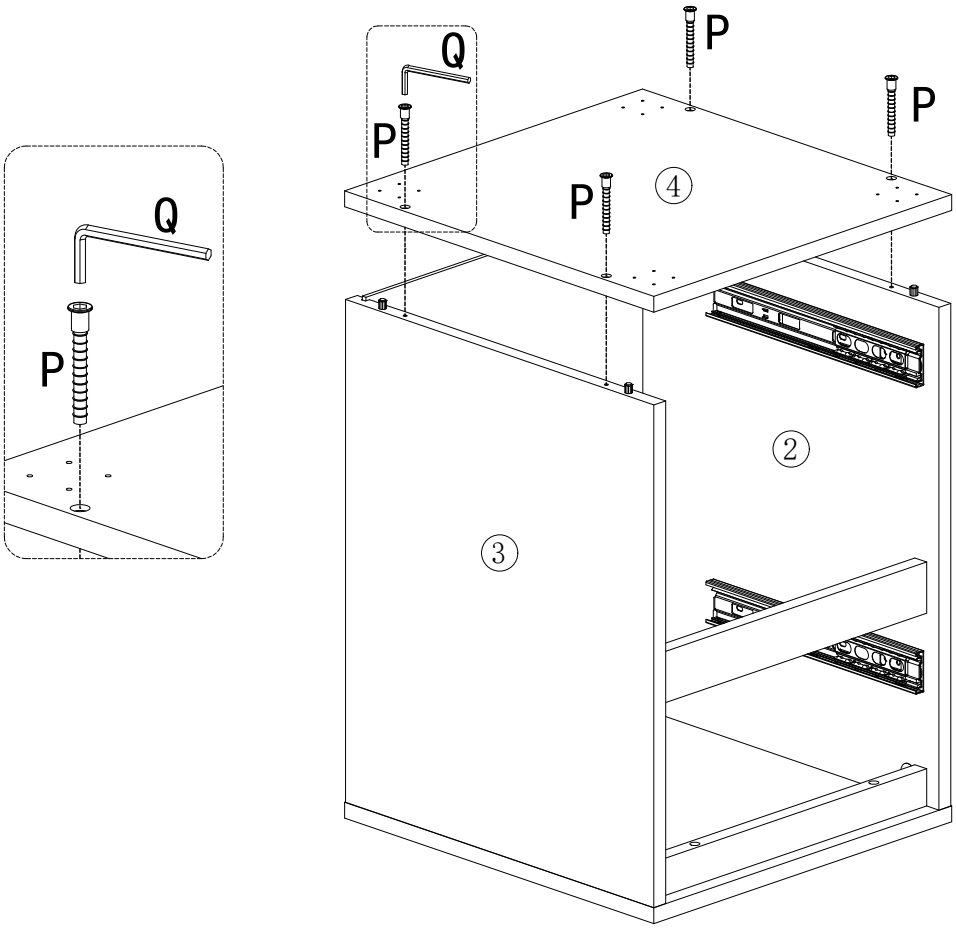
Step 9

Attach the bottom panel

Attach bottom panel 4 to the assembly from Step 8 with screws P. Tighten using hex key Q.

Parts / hardware: P x4

Tool: Q



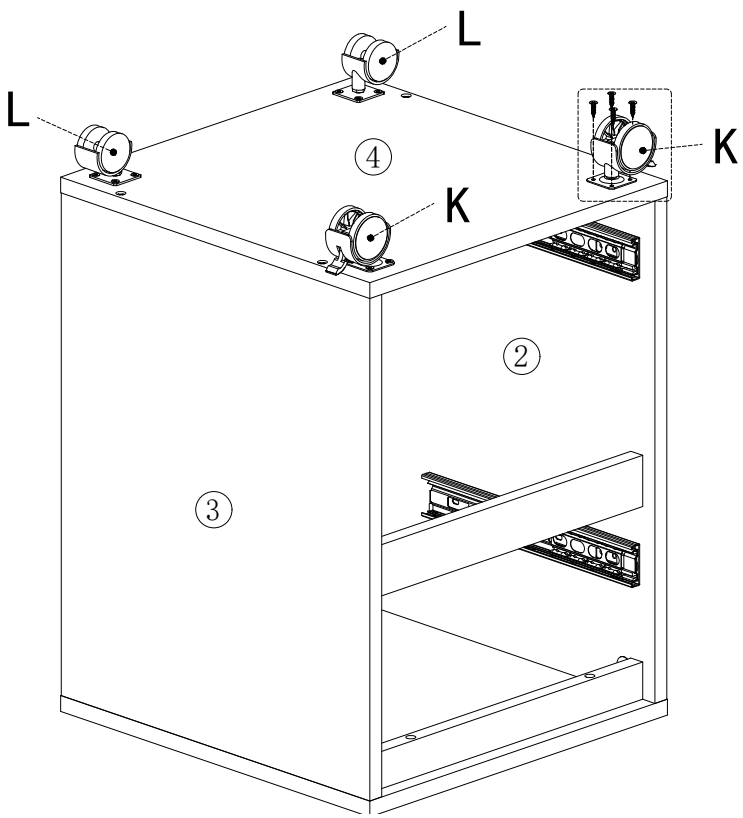
Step 10

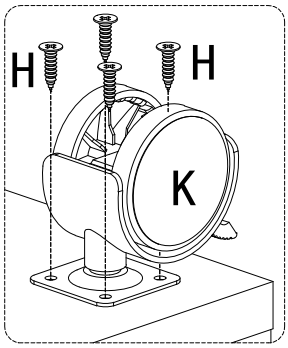
Install the casters

Install casters K and L on bottom panel 4 with H screws using tool E, as shown.

Parts / hardware: K x2 | L x2 | H x16

Tool: E





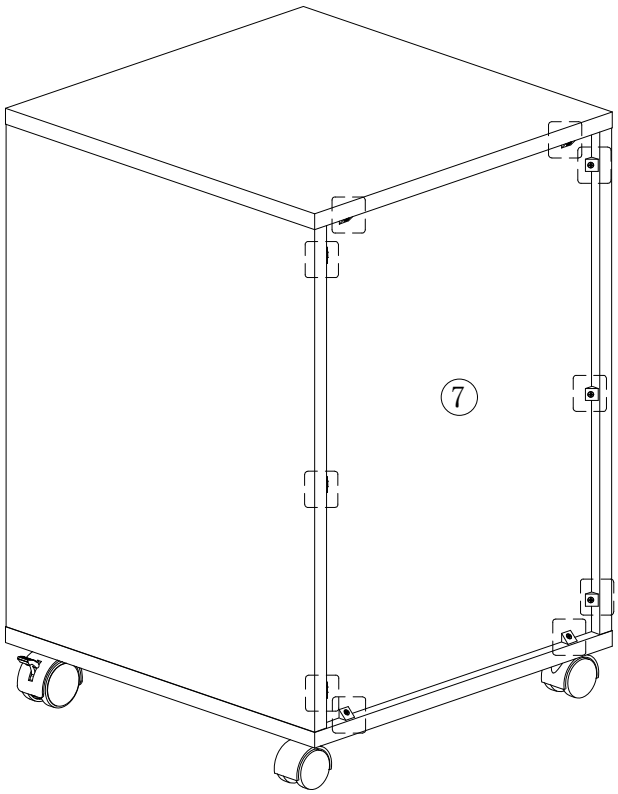
Step 11

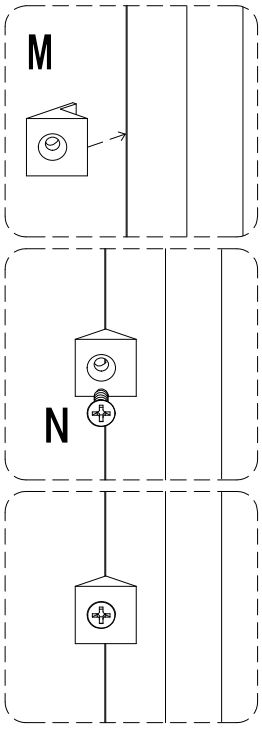
Secure the back panel

Install back-panel clips M and screws N on the cabinet from Step 10 at the positions shown. Use tool E.

Parts / hardware: M x10 | N x10

Tool: E





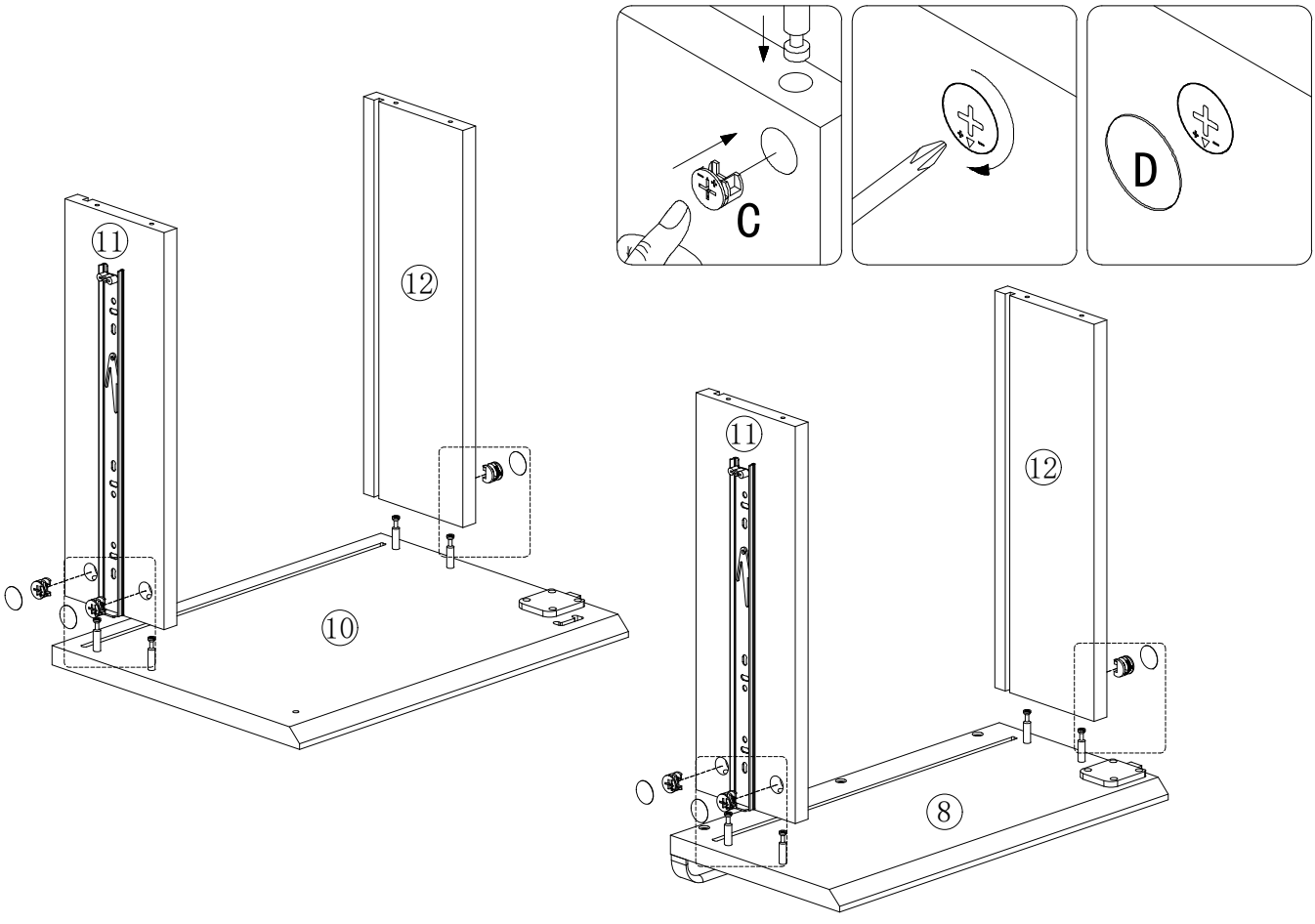
Step 12

Assemble the drawer sides

Join drawer fronts 8 and 10 prepared in Steps 3 and 4 to sides 11 and 12 prepared in Step 2. Tighten cam locks C with tool E, then apply cover stickers D. Make both drawers.

Parts / hardware: C x8 | D x8 total for both drawers

Tool: E

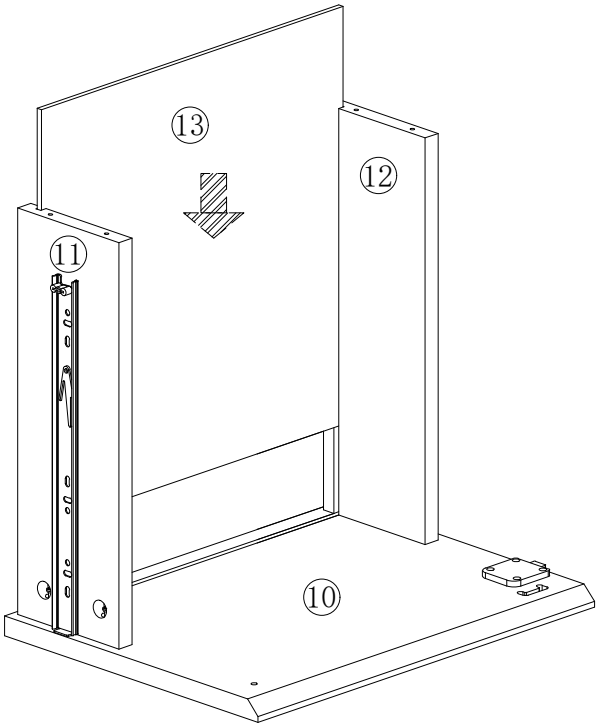


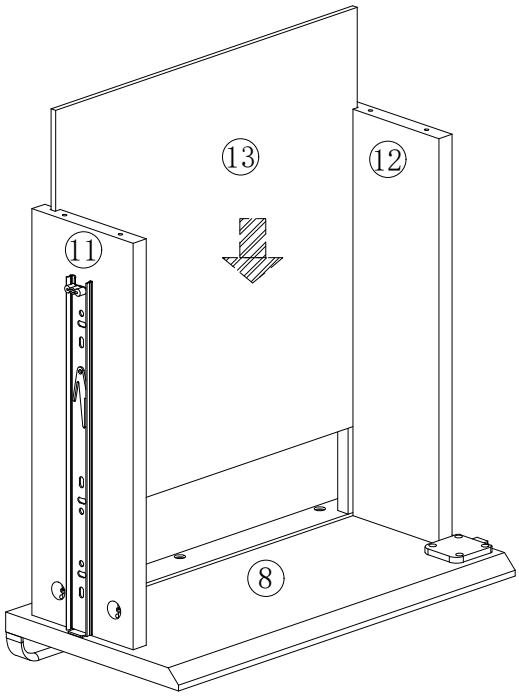
Step 13

Insert the drawer bottoms

Slide bottom panel 13 into each drawer assembly from Step 12, as shown.

Parts / hardware: Panel 13 x2





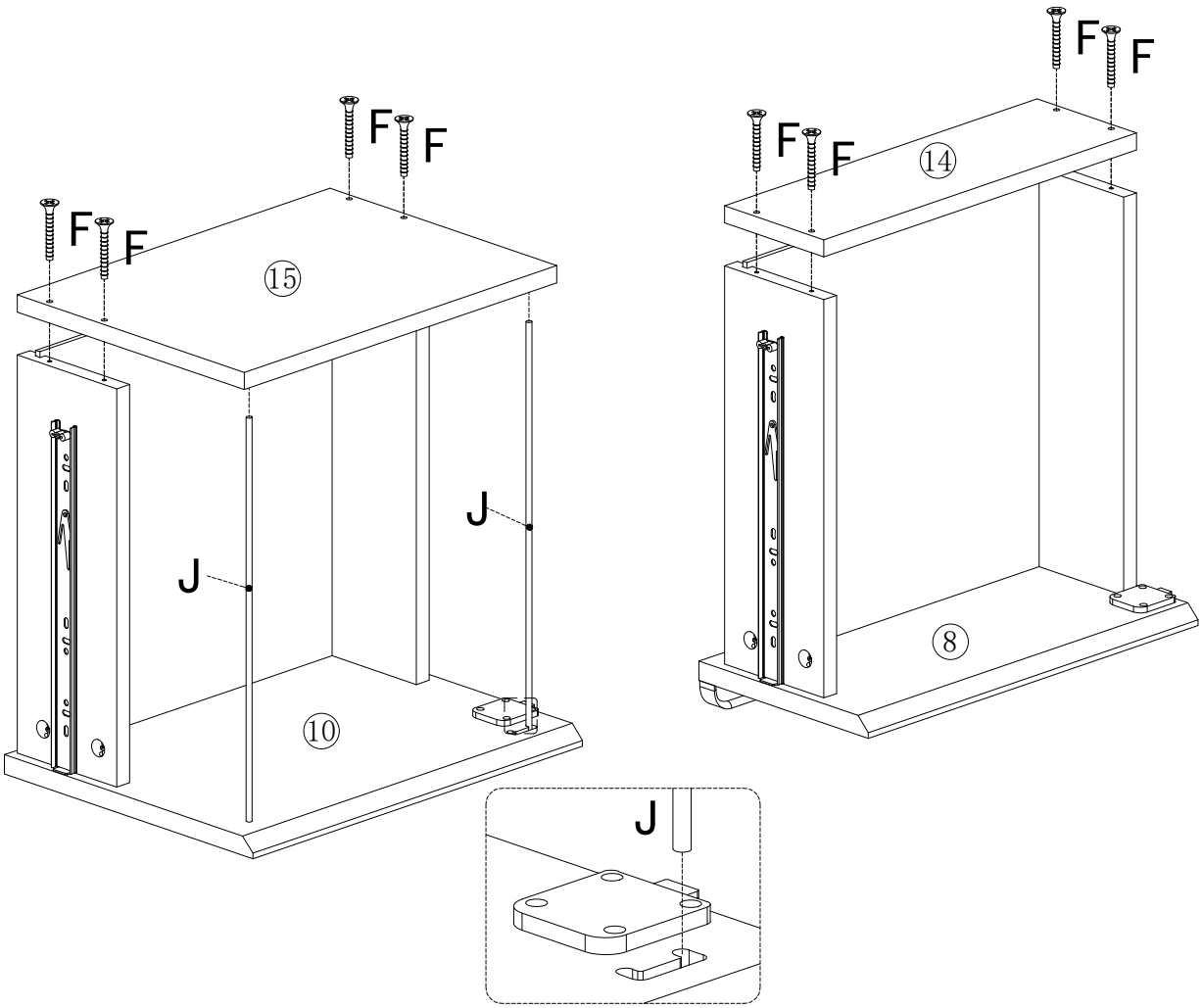
Step 14

Fit the drawer backs and rods

Fit upper drawer back 14 and lower drawer back 15 to the assemblies from Step 13. Install rods J and screws F using tool E, as shown.

Parts / hardware: F x8 | J x2 total for both drawers

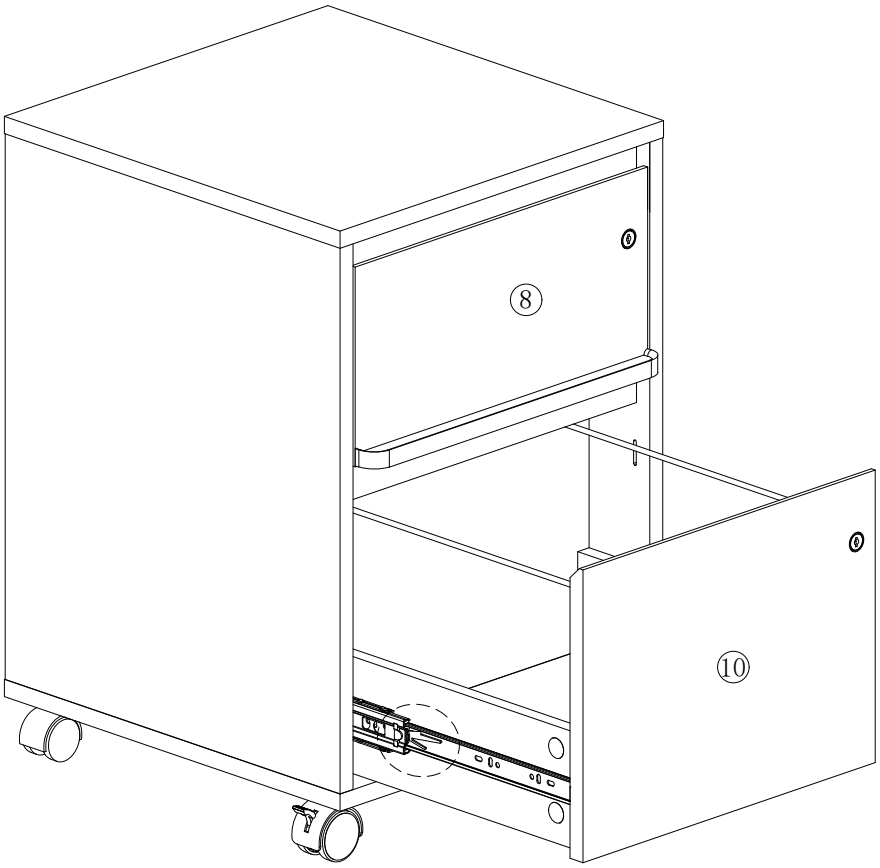
Tool: E

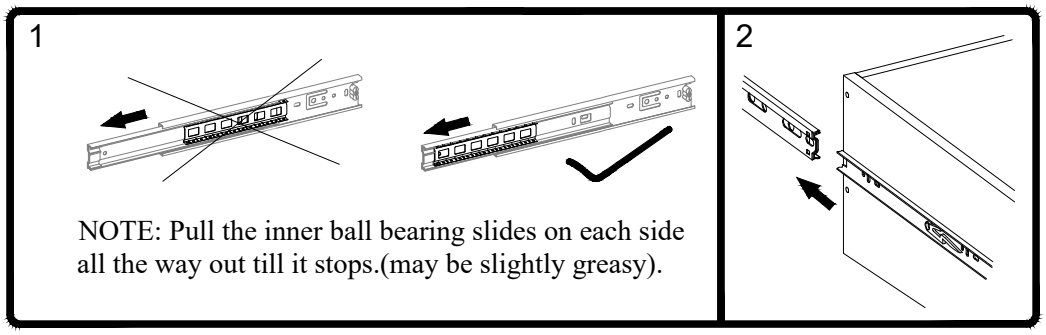


Step 15

Insert the drawers

Insert the drawers from Step 14 into the cabinet from Step 11. Pull the inner ball-bearing sections fully out on both sides until they stop; they may be slightly greasy. Align the drawer rails with the extended sections, then push each drawer in gradually in several movements.





Step 16

Finish assembly

Assembly is complete. Use keys O for the drawer locks. Press the brake on caster K to prevent it from rotating.

Parts / hardware: O: 2 sets of keys

