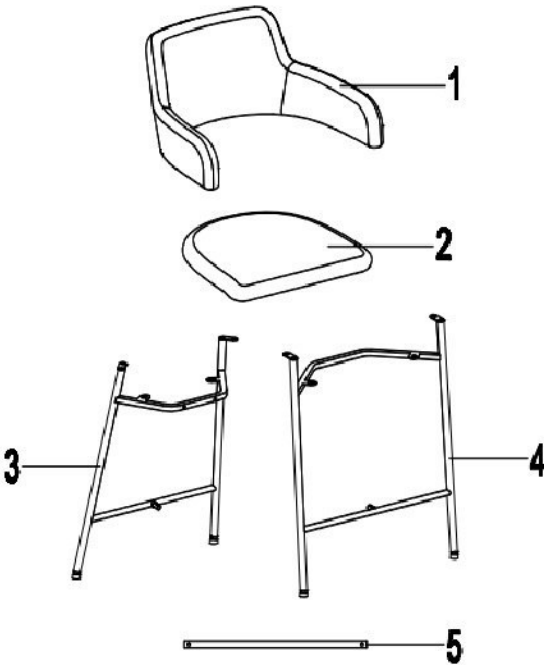


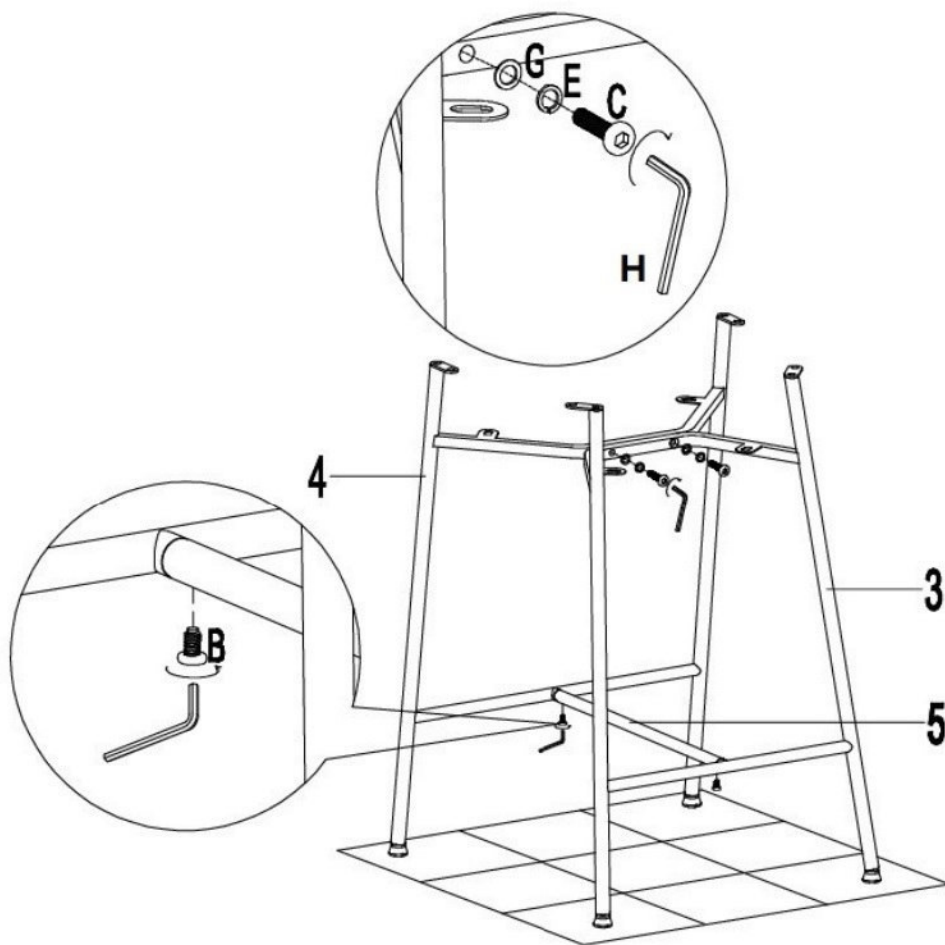
ASSEMBLY INSTRUCTIONS



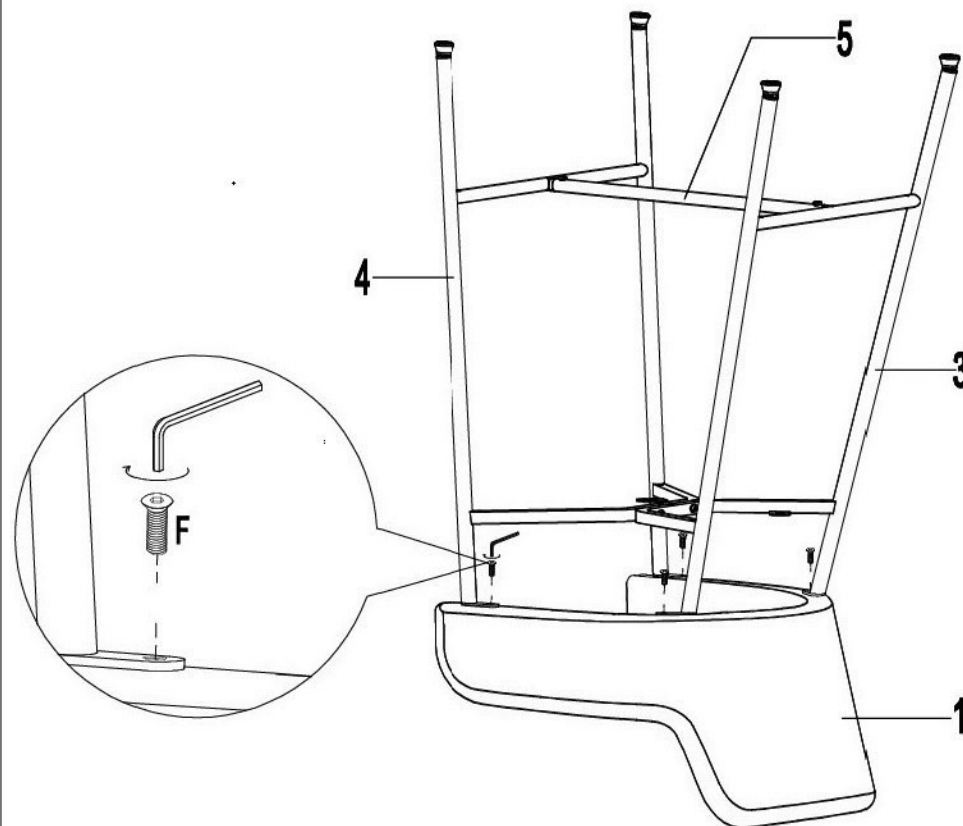
A		M 6X16	x4
B		M 6X12	x2
C		M 6X30	x2
D			x4
E			x2
F		M 6X16	x4
G			x2
H			x1

1**Step 1**

Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.

**2****Step 2**

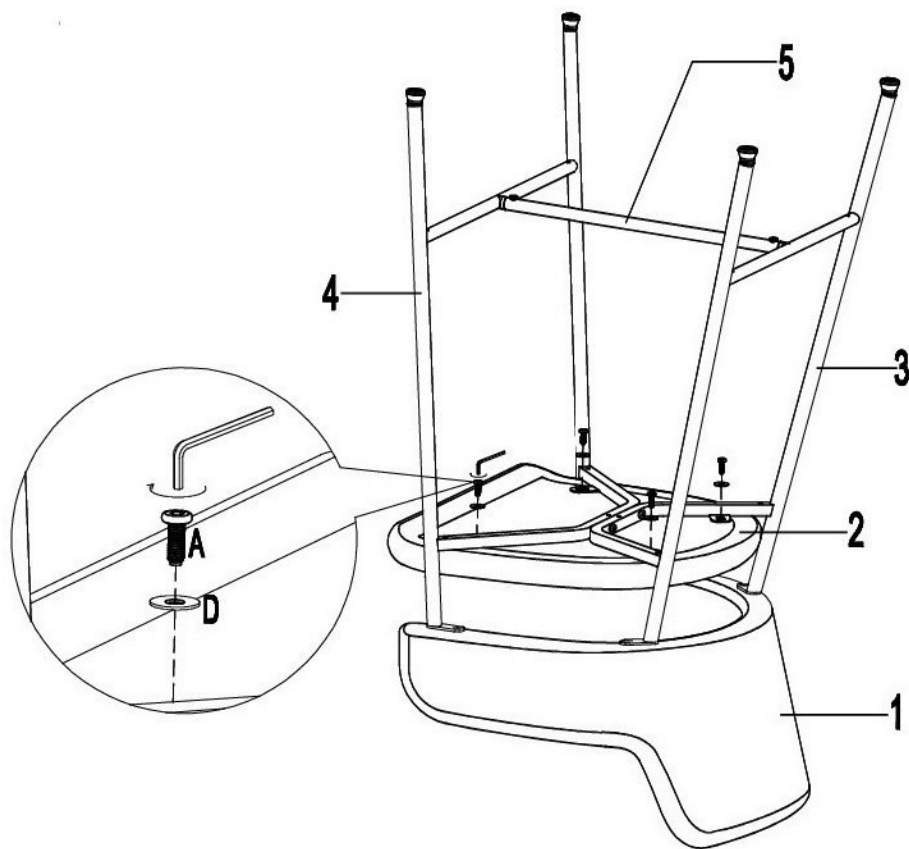
Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.



3

Step 3

Screw on bolts as shown in the picture, and tighten bolts with approximately 80% of required torque.



4

Step 4

Screw on bolts as shown in the picture, and tighten bolts with approximately 100% of required torque.

