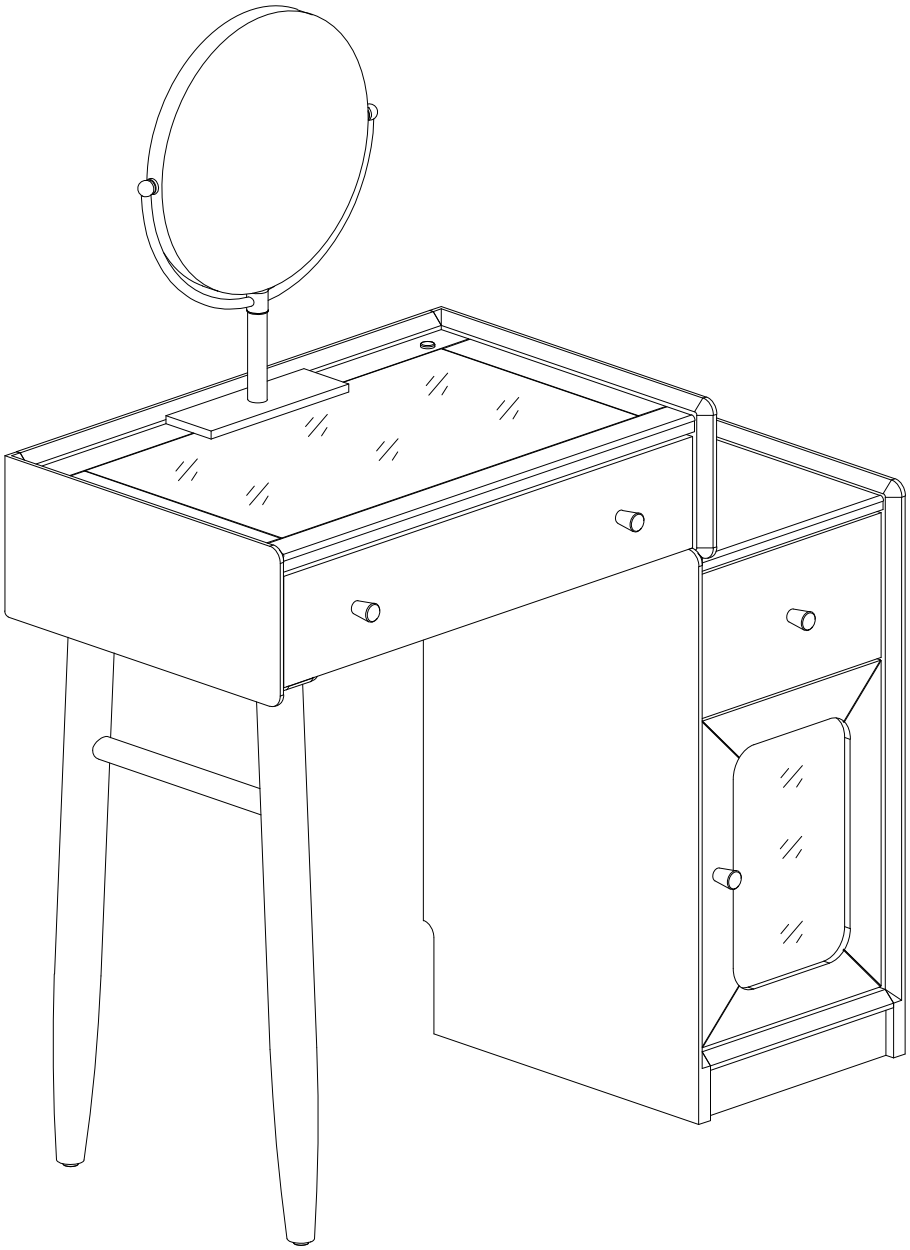
Desk 060

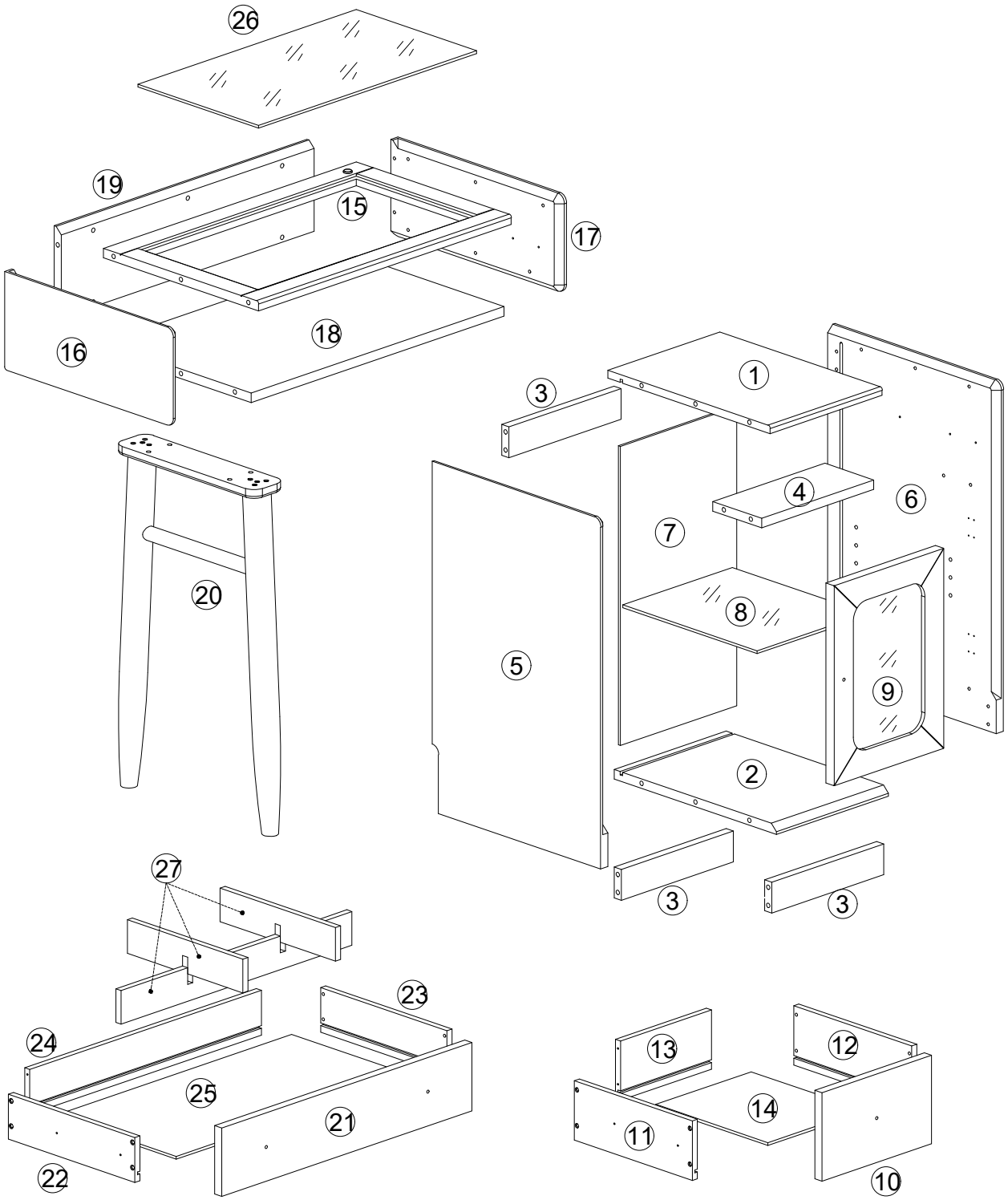
SZT060

Assembly Instructions



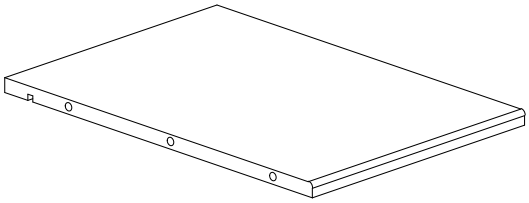
If you ordered the desk with a mirror, it is shipped in two packages. If you ordered the desk only, disregard the mirror instructions.

Assembly Overview



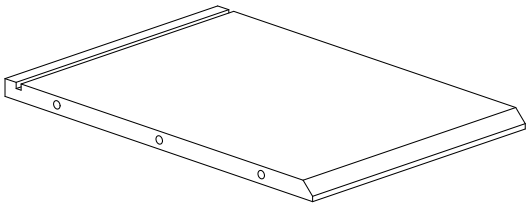
Parts List

1 Side cabinet top panel



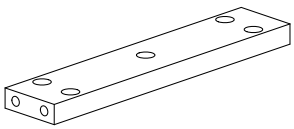
1 PC

2 Side cabinet drawer support rail



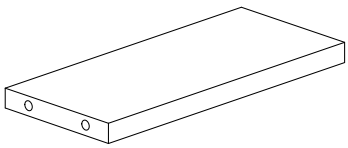
1 PC

3 Side cabinet horizontal baffle



3 PCS

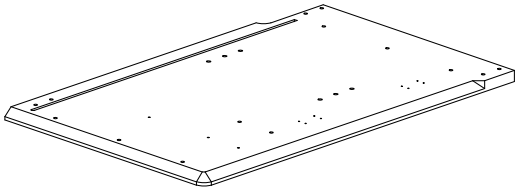
4 Side cabinet drawer bottom support



1 PC

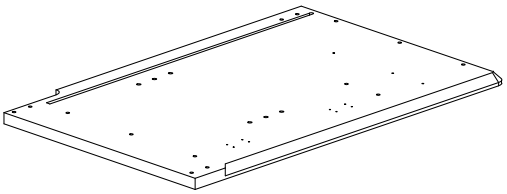
Parts List (continued)

5 Side cabinet left panel



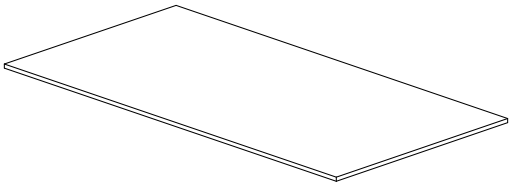
1 PC

6 Side cabinet right panel



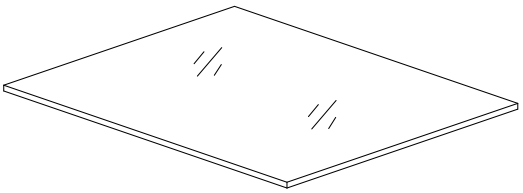
1 PC

7 Side cabinet back panel



1 PC

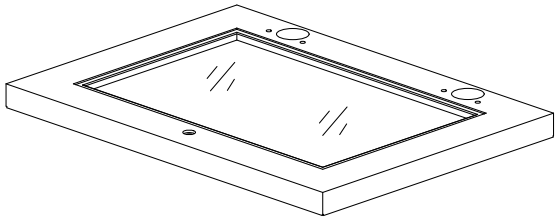
8 Adjustable glass shelf



1 PC

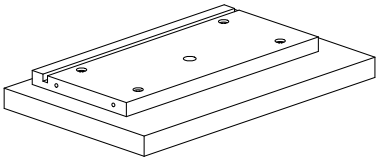
Parts List (continued)

9 Side cabinet door frame



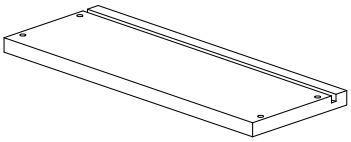
1 PC

10 Side cabinet drawer front panel



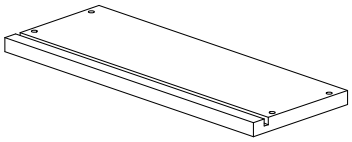
1 PC

11 Side cabinet drawer left panel



1 PC

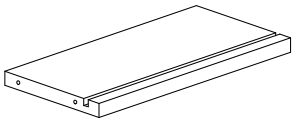
12 Side cabinet drawer right panel



1 PC

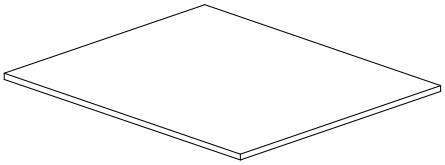
Parts List (continued)

13 Side cabinet drawer back panel



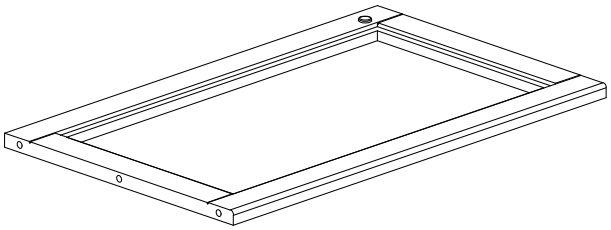
1 PC

14 Side cabinet drawer bottom panel



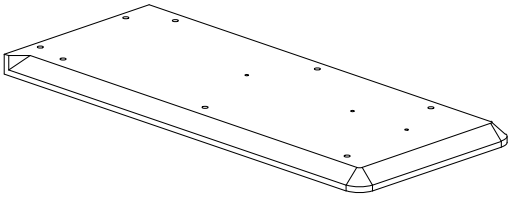
1 PC

15 Desk top panel



1 PC

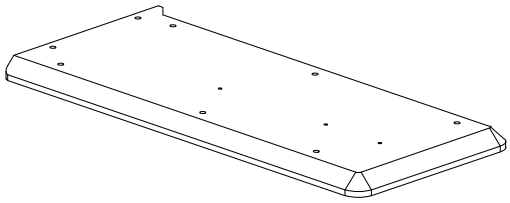
16 Desk left side panel



1 PC

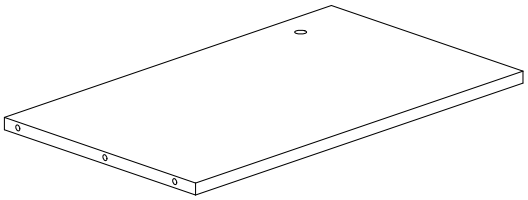
Parts List (continued)

17 Desk right side panel



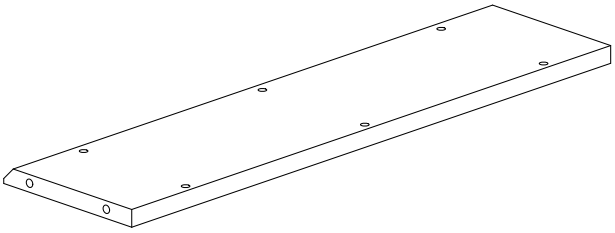
1 PC

18 Desk bottom panel



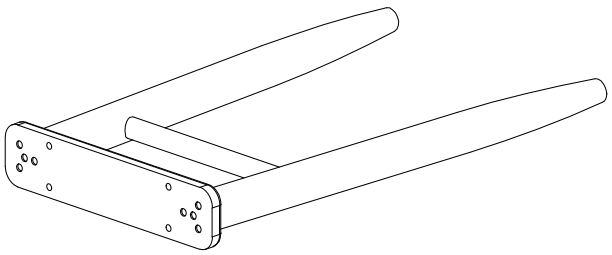
1 PC

19 Desk back panel



1 PC

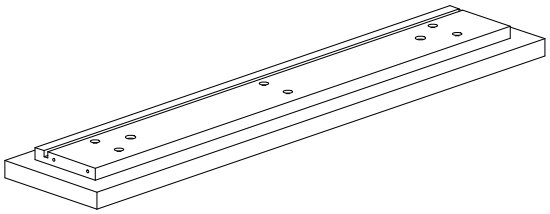
20 Desk leg frame



1 PC

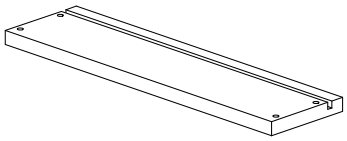
Parts List (continued)

21 Desk drawer front panel



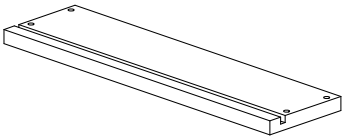
1 PC

22 Desk drawer left panel



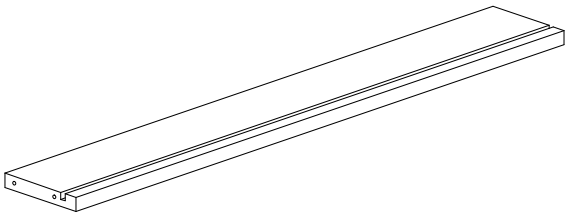
1 PC

23 Desk drawer right panel



1 PC

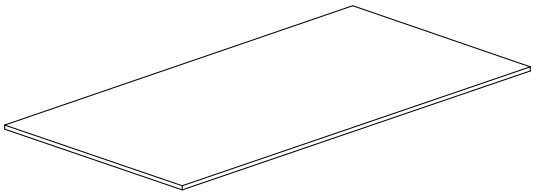
24 Desk drawer back panel



1 PC

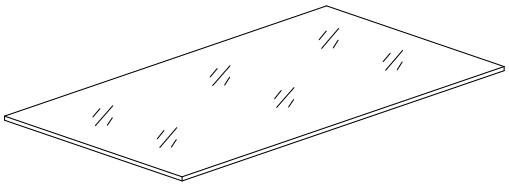
Parts List (continued)

25 Desk drawer bottom panel



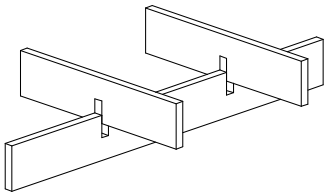
1 PC

26 Desk glass top



1 PC

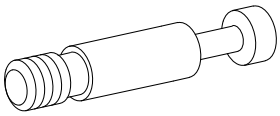
27 Drawer divider set



1 SET

Hardware List

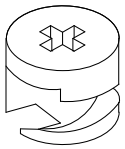
A Connecting bolt



L = 40mm

47 + 4 PCS

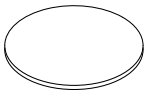
B Minifix cam



Ø15MM

47 + 4 PCS

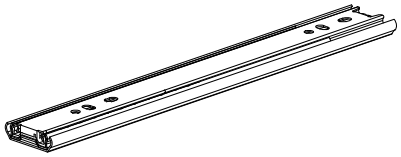
C Screw hole cover sticker



Ø20MM

47 + 4 PCS

D Ball bearing drawer slide



L = 250 × 35MM

2 SETS (4 pieces)

Hardware List (continued)

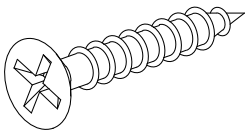
E Flat-head wood screw



#3.5 × 12MM

24 + 2 PCS

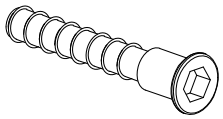
F Flat-head coarse-thread screw



#8 × 25MM

16 + 1 PCS

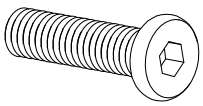
G Confirmat screw



M7 × 35MM

6 + 1 PCS

H Flat-head hex drive bolt



M6 × 25MM

4 + 1 PCS

Hardware List (continued)

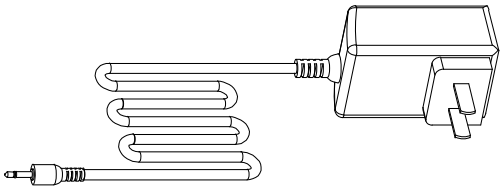
I Flat washer



M6 × Ø13MM

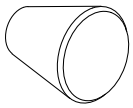
4 + 1 PCS

K Power adapter



1 PC

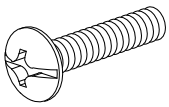
L Conical knob



Ø20 × 23MM

4 PCS

M Mushroom-head screw

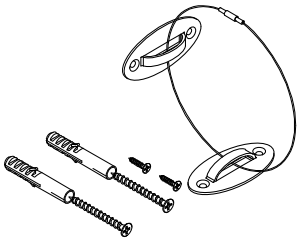


M4 × 22MM

4 PCS

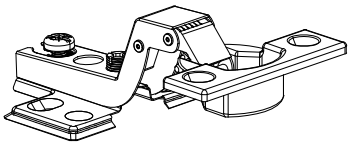
Hardware List (continued)

O Anti-tip hardware kit



1 SET

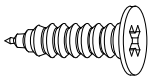
P Hinge



Ø25MM

2 PCS

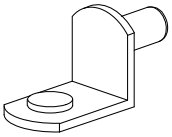
Q Flat-head wood screw



#3.5 × 15MM

12 + 1 PCS

R L-shaped shelf support

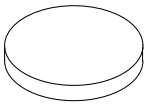


6 × 20 × 16MM

4 PCS

Hardware List (continued)

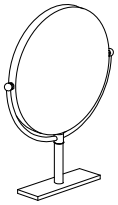
S Non-woven gasket



Ø15 × 3MM

4 PCS

T Lighting mirror



For desk-with-mirror orders

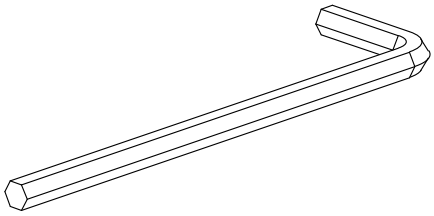
1 PC

Reusable Tools

J Hex key

M4 × 100MM

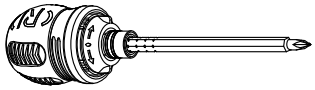
1 PC (reusable)



N Multi-bit ratchet screwdriver

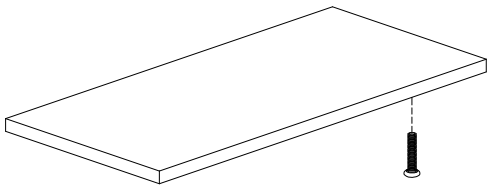
M6 × 136MM

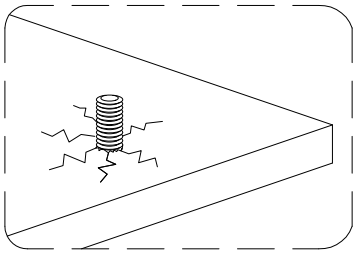
1 PC (reusable)



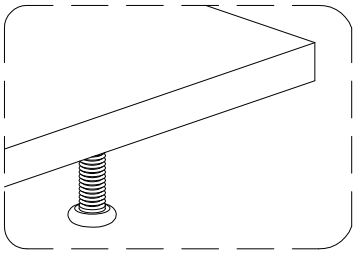
Important

Using the correct screws prevents damage to the components.





Incorrect screws can split the boards.



The correct screws fit properly.

WARNING

1. Place the unit on a level surface, or level it with the included hardware where applicable.

2. Do not sit or stand on the assembled product. Do not allow children to climb, sit, or stand on it.

3. For safety, this unit must be mounted to the wall.

4. Do not use the unit without installing the tip restraint.

5. The unit can tip over, causing severe injury or death.

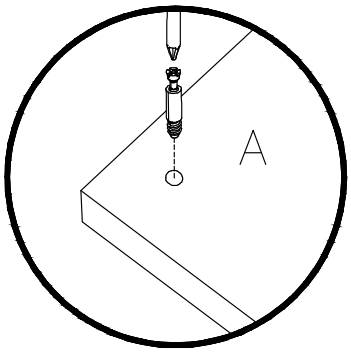
6. Do not exceed the recommended weight limits.

7. Distribute weight evenly on each level and keep heavier loads at the bottom.

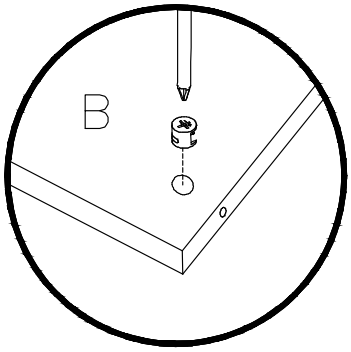
8. Before cutting, drilling, or hammering into any wall or floor, check the locations of electrical, plumbing, and gas lines. Cutting may cause serious injury.

Cam Lock System

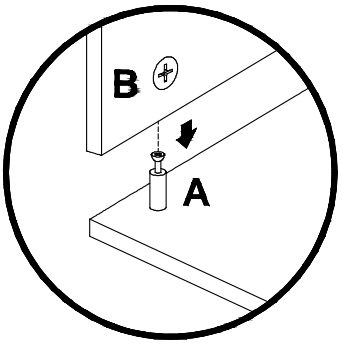
General example: letters inside these diagrams are local example labels, not the product hardware IDs.



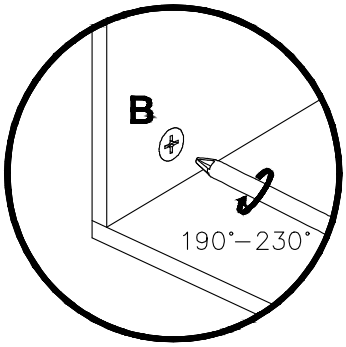
1. Screw the cam bolt into the panel.



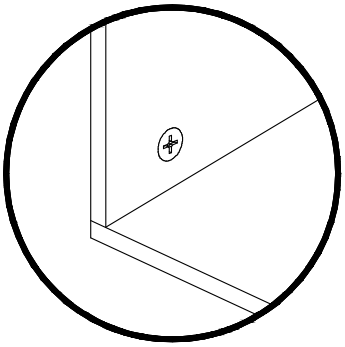
2. Push the cam into the panel. Point its arrow toward the panel edge.



3. Align the cam bolts with the cams and insert fully into the cross-bored holes.



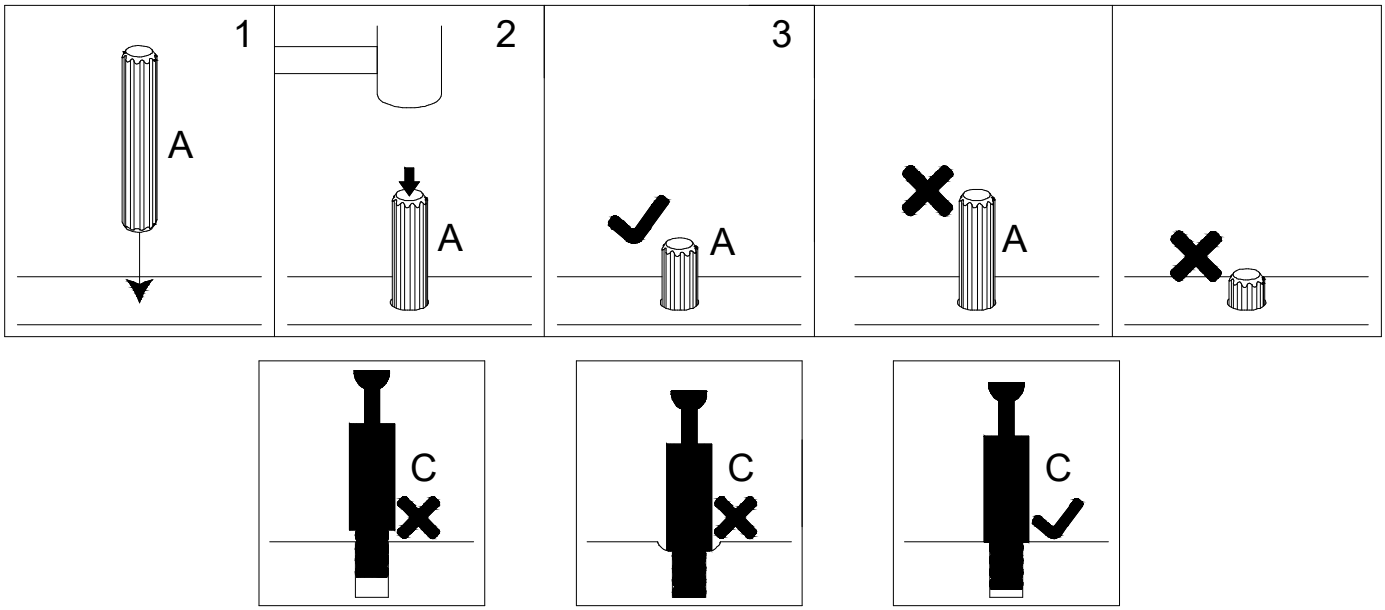
4. Turn the cams clockwise 190°–230° to lock the panels together.



5. The panels should fit tightly together and the connection should be rigid.

Dowel Insertion Example

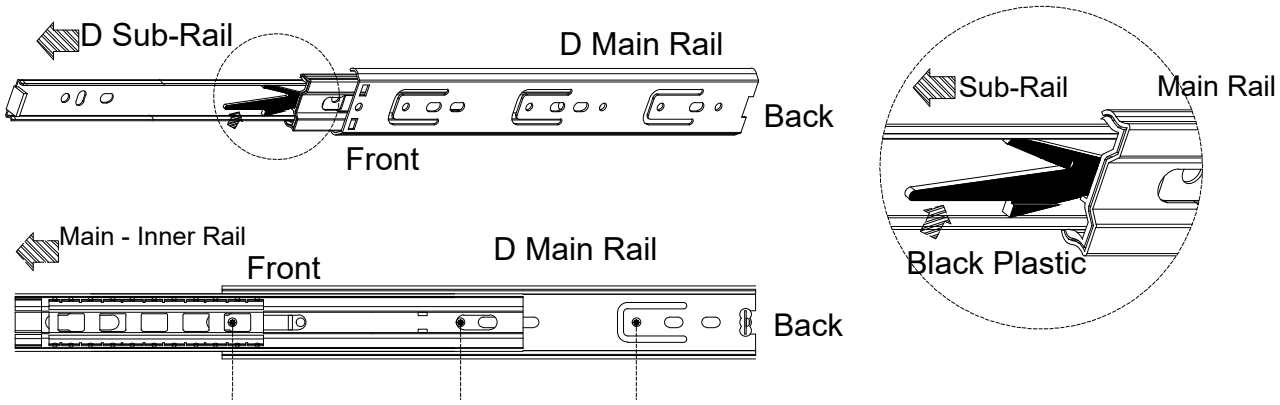
General example: A and C are local illustration labels, not product hardware IDs. Insert the wood dowel at least halfway. If necessary, tap lightly with a rubber mallet.



Step 1 | Separate the Rails

Pull out drawer slide D. Press the black plastic release tab to separate the main rail (cabinet rail) from the sub-rail (drawer rail). Set the sub-rails aside for Step 2. Pull out the inner rail of each main rail to expose the screw holes.

D: 2 sets (4 pieces)

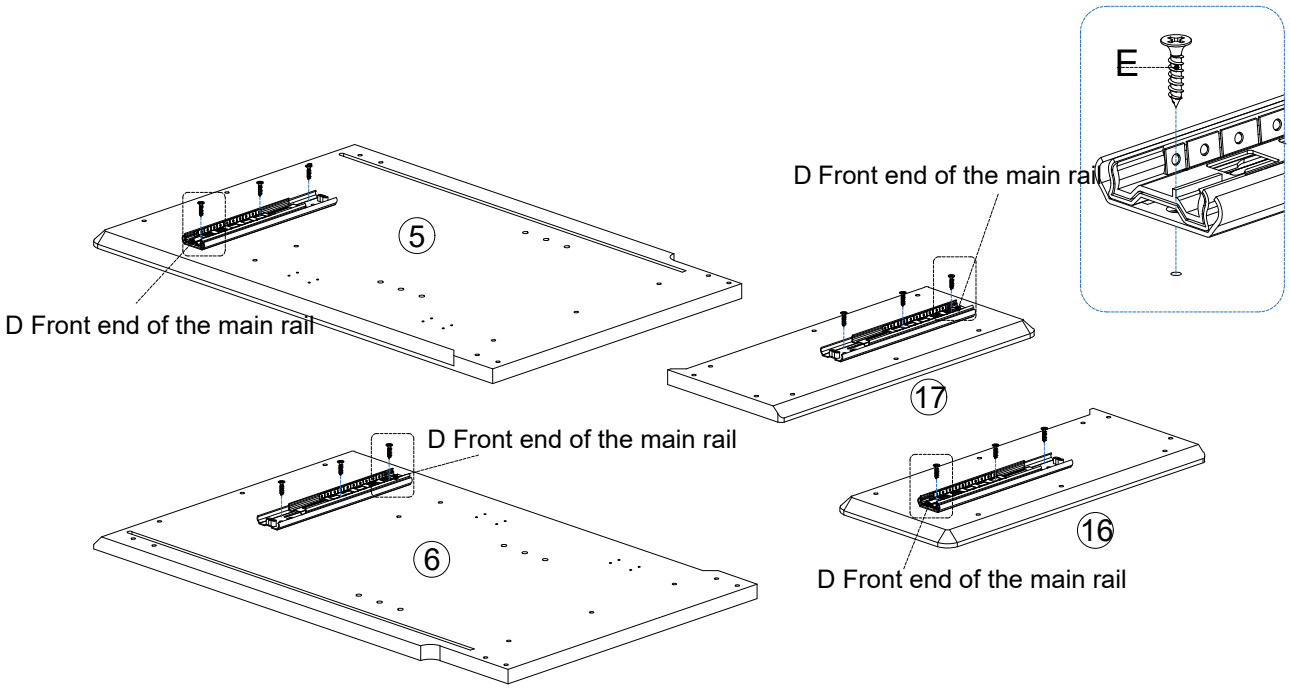


Step 1 | Fit the Main Rails

Attach the main rails D to Panels 5, 6, 16, and 17 using screws E and screwdriver N. Follow the front and back orientation shown.

E × 12 PCS

Tool: N × 1 PC (reusable)

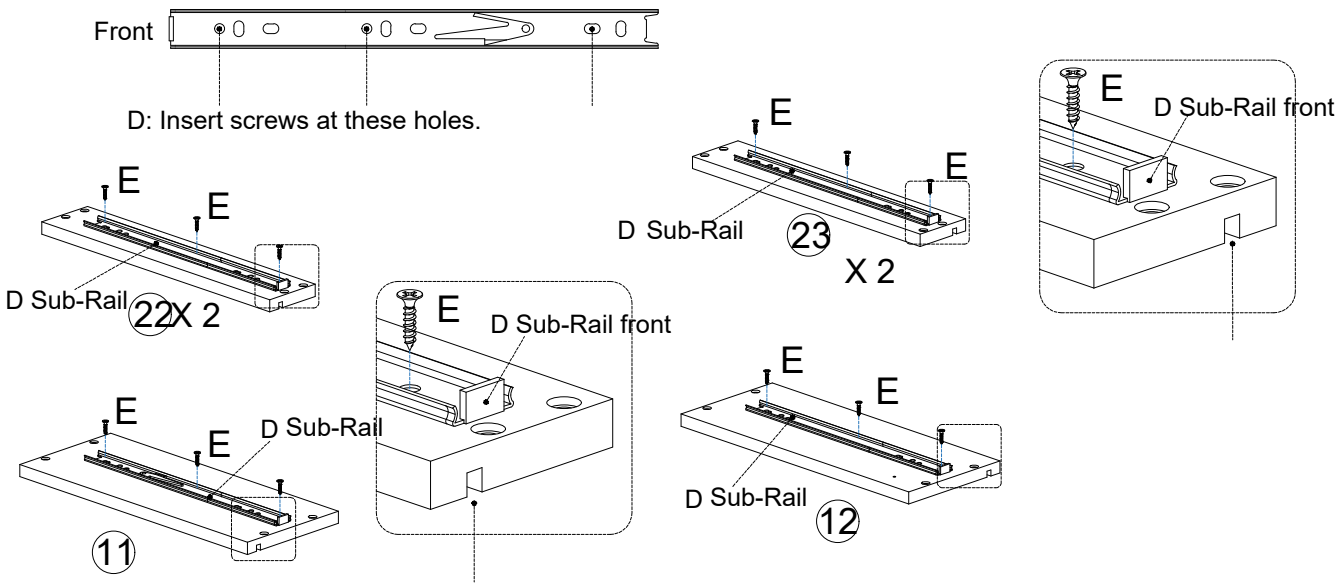


Step 2

Attach the sub-rails separated in Step 1 to Drawer Side Panels 11, 12, 22, and 23 using screws E and screwdriver N. The grooves on all four panels must face the front, as shown.

E × 12 PCS

Tool: N × 1 PC (reusable)

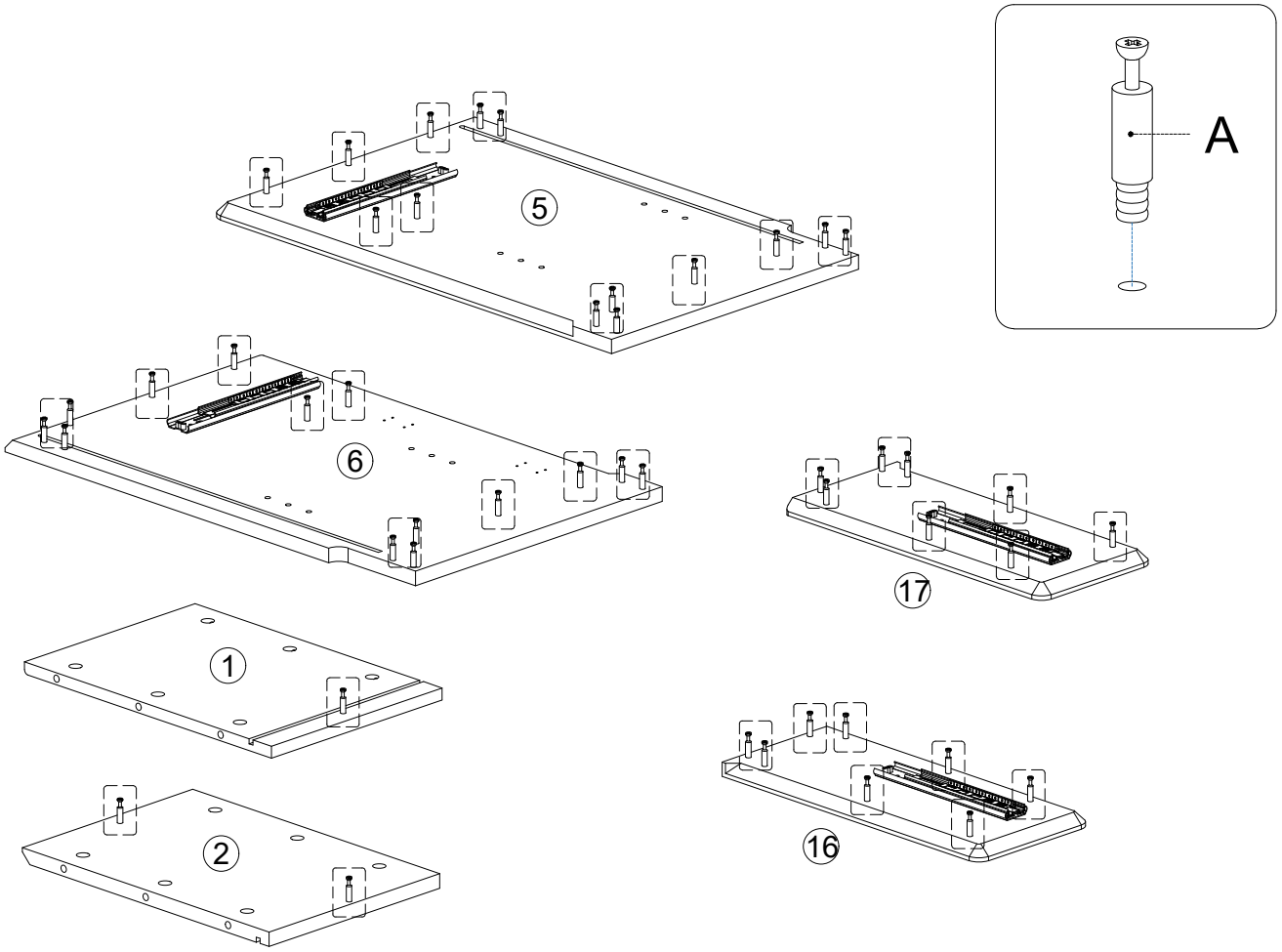


Step 3

Install connecting bolts A in Panels 1, 2, 5, 6, 16, and 17 using screwdriver N.

A × 47 PCS

Tool: N × 1 PC (reusable)



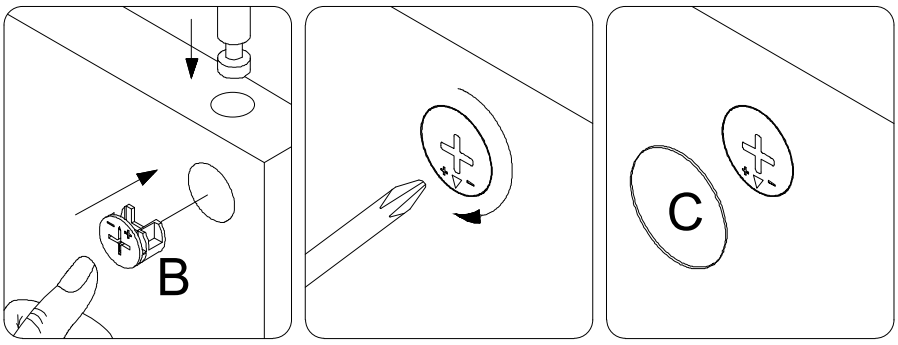
Step 4

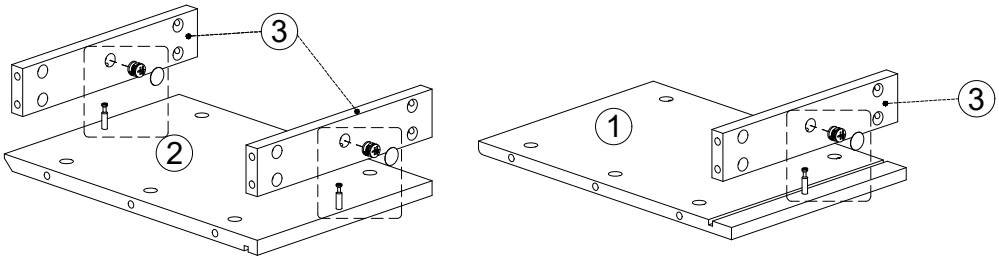
Attach all three Horizontal Baffles 3 to Panels 1 and 2 from Step 3 with cams B using screwdriver N. Cover the cams with stickers C.

B × 3 PCS; C × 3 PCS

Tool: N × 1 PC (reusable)

Horizontal Baffle



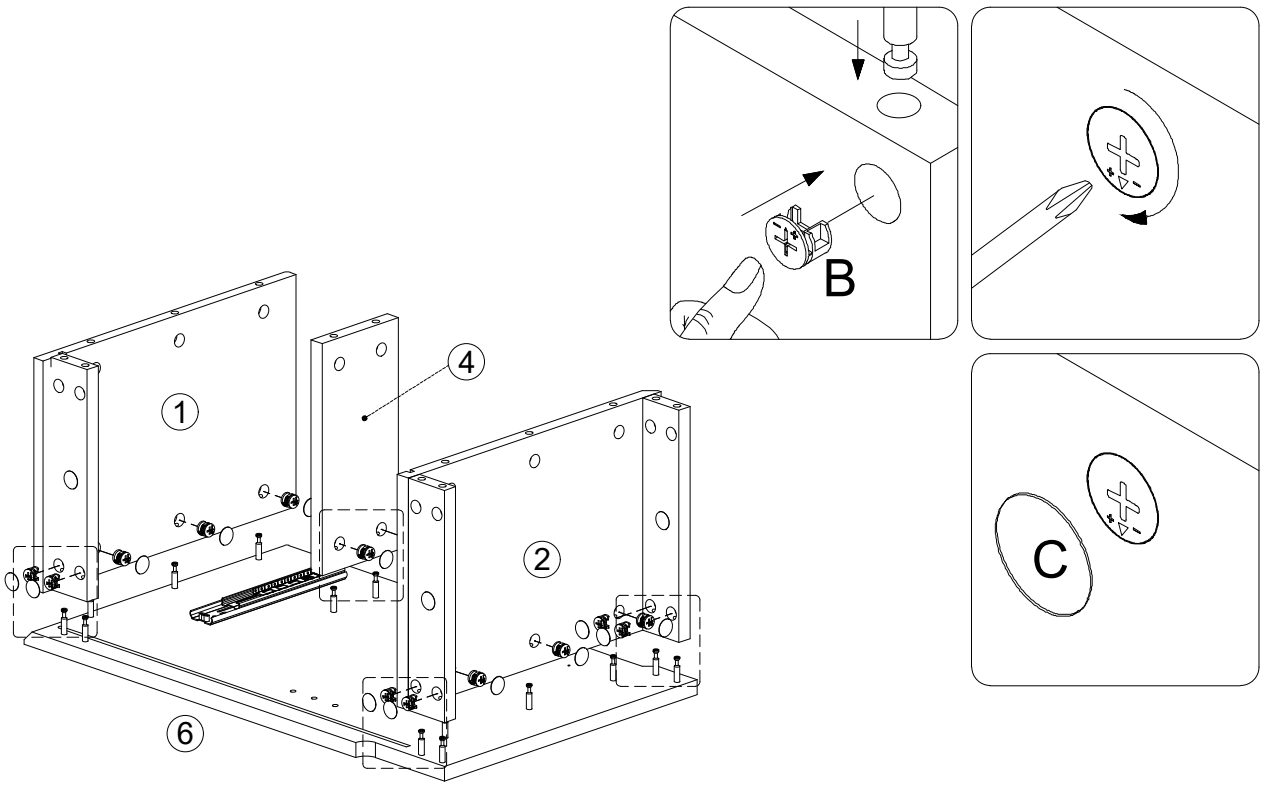


Step 5

Join Right Side Panel 6 from Step 3, Support 4, and the assemblies from Step 4 using cams B and screwdriver N. Cover the cams with stickers C.

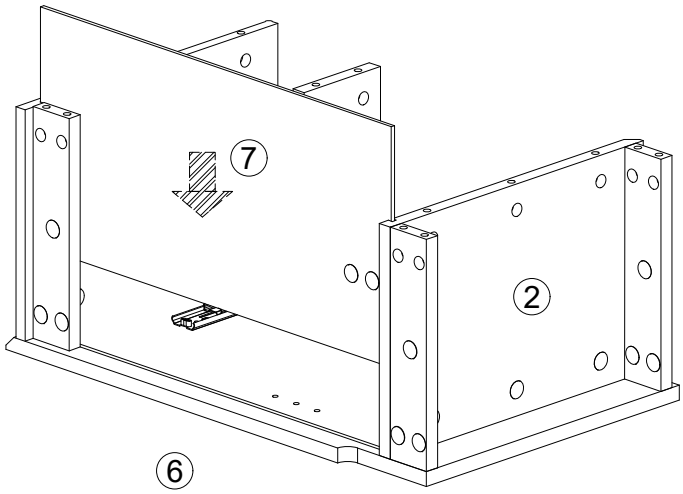
B × 14 PCS; C × 14 PCS

Tool: N × 1 PC (reusable)



Step 6

Slide Back Panel 7 into the grooves in the assembly from Step 5.

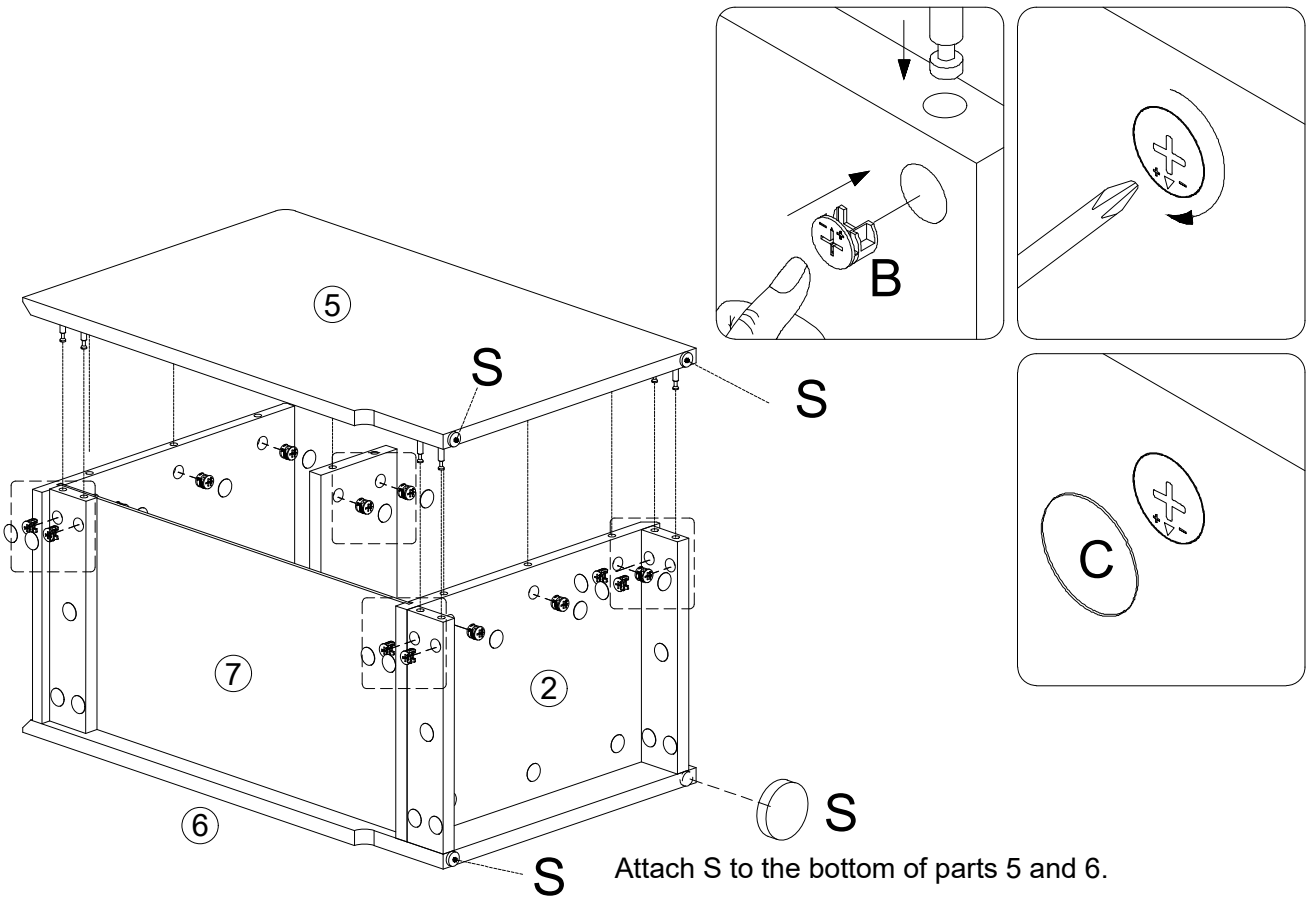


Step 7

Fit Left Side Panel 5 from Step 3 to the assembly from Step 6 with cams B using screwdriver N. Cover the cams with stickers C. Attach gaskets S to the bottoms of Panels 5 and 6 at the positions shown.

B × 14 PCS; C × 14 PCS; S × 4 PCS

Tool: N × 1 PC (reusable)



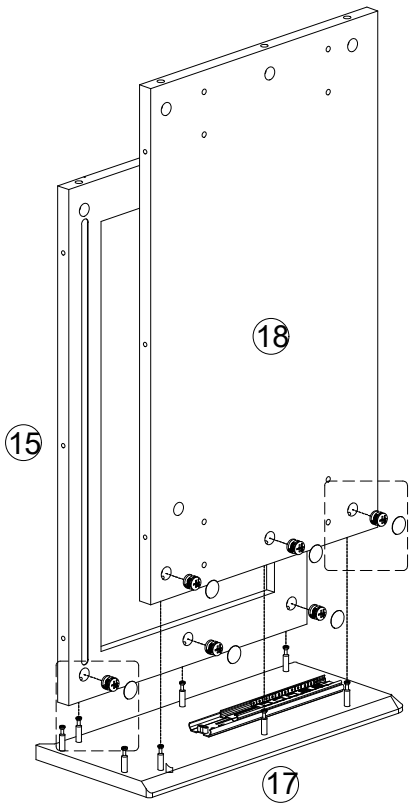
Attach S to the bottom of parts 5 and 6.

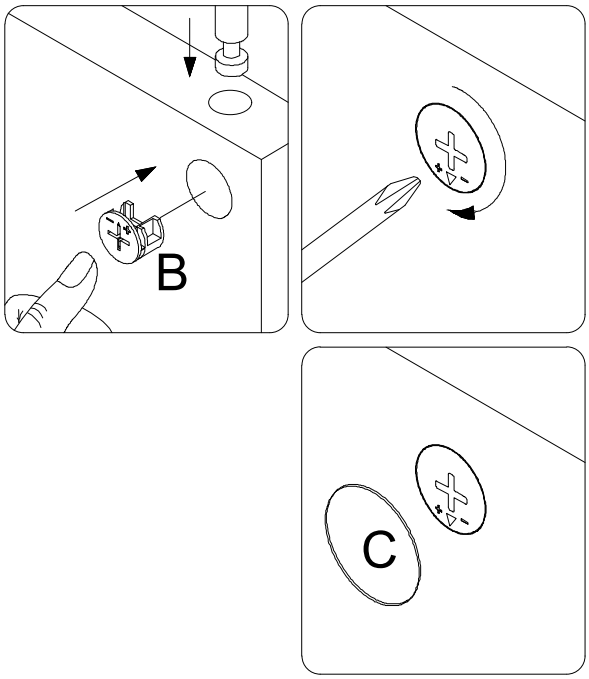
Step 8

Join Desk Top Panel 15 and Bottom Panel 18 to Right Side Panel 17 from Step 3 with cams B using screwdriver N. Cover the cams with stickers C.

B × 6 PCS; C × 6 PCS

Tool: N × 1 PC (reusable)



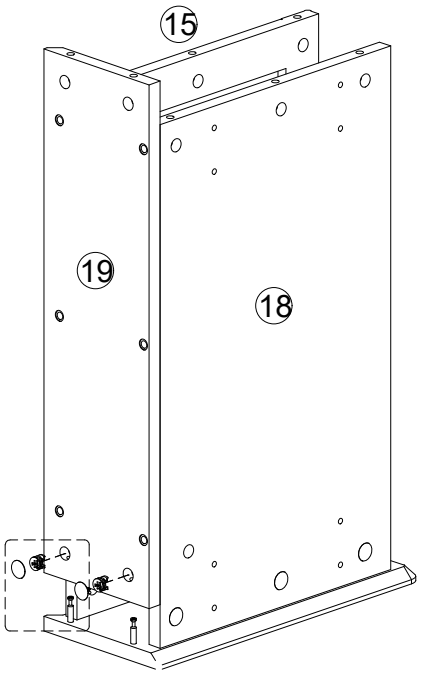


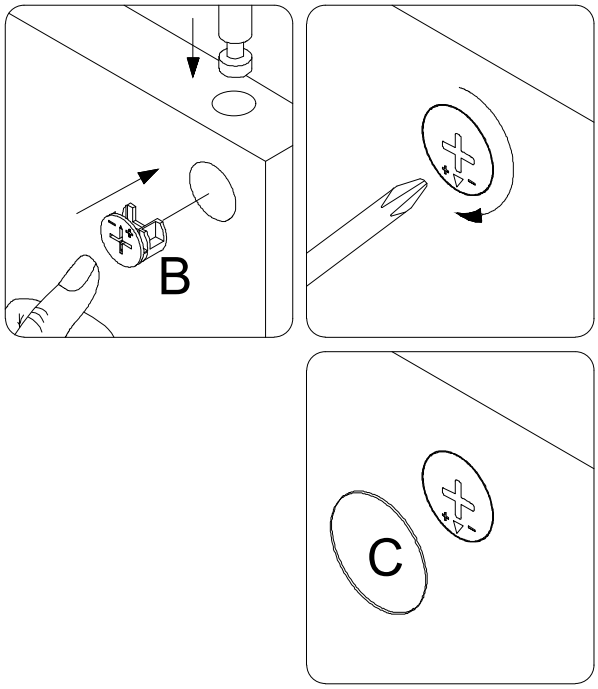
Step 9

Fit Back Panel 19 to the assembly from Step 8 with cams B using screwdriver N. Cover the cams with stickers C.

B × 2 PCS; C × 2 PCS

Tool: N × 1 PC (reusable)



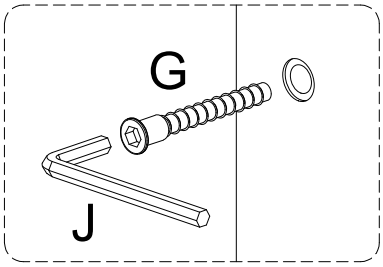


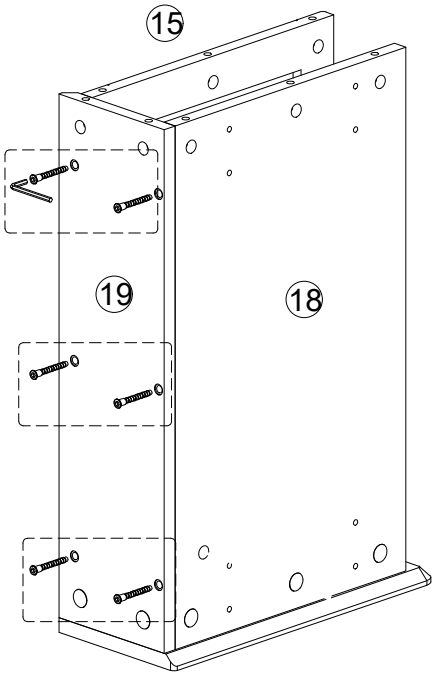
Step 10

Secure the back of the assembly from Step 9 with screws G using hex key J.

G × 6 PCS

Tool: J × 1 PC (reusable)



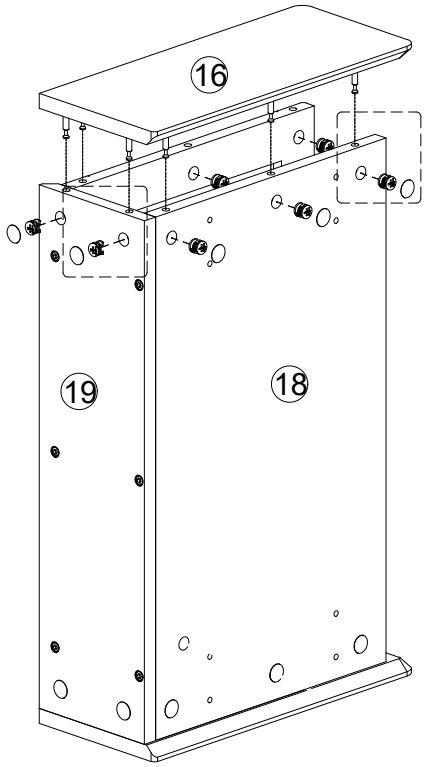


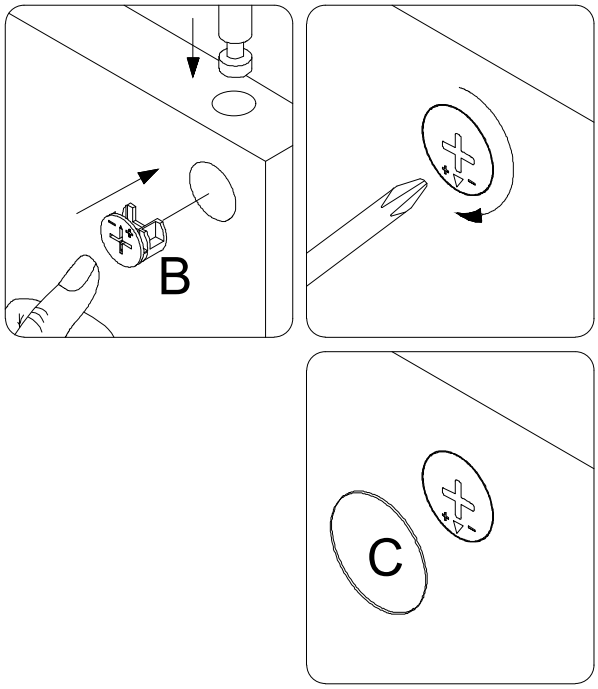
Step 11

Fit Left Side Panel 16 from Step 3 to the assembly from Step 10 with cams B using screwdriver N. Cover the cams with stickers C.

B × 8 PCS; C × 8 PCS

Tool: N × 1 PC (reusable)



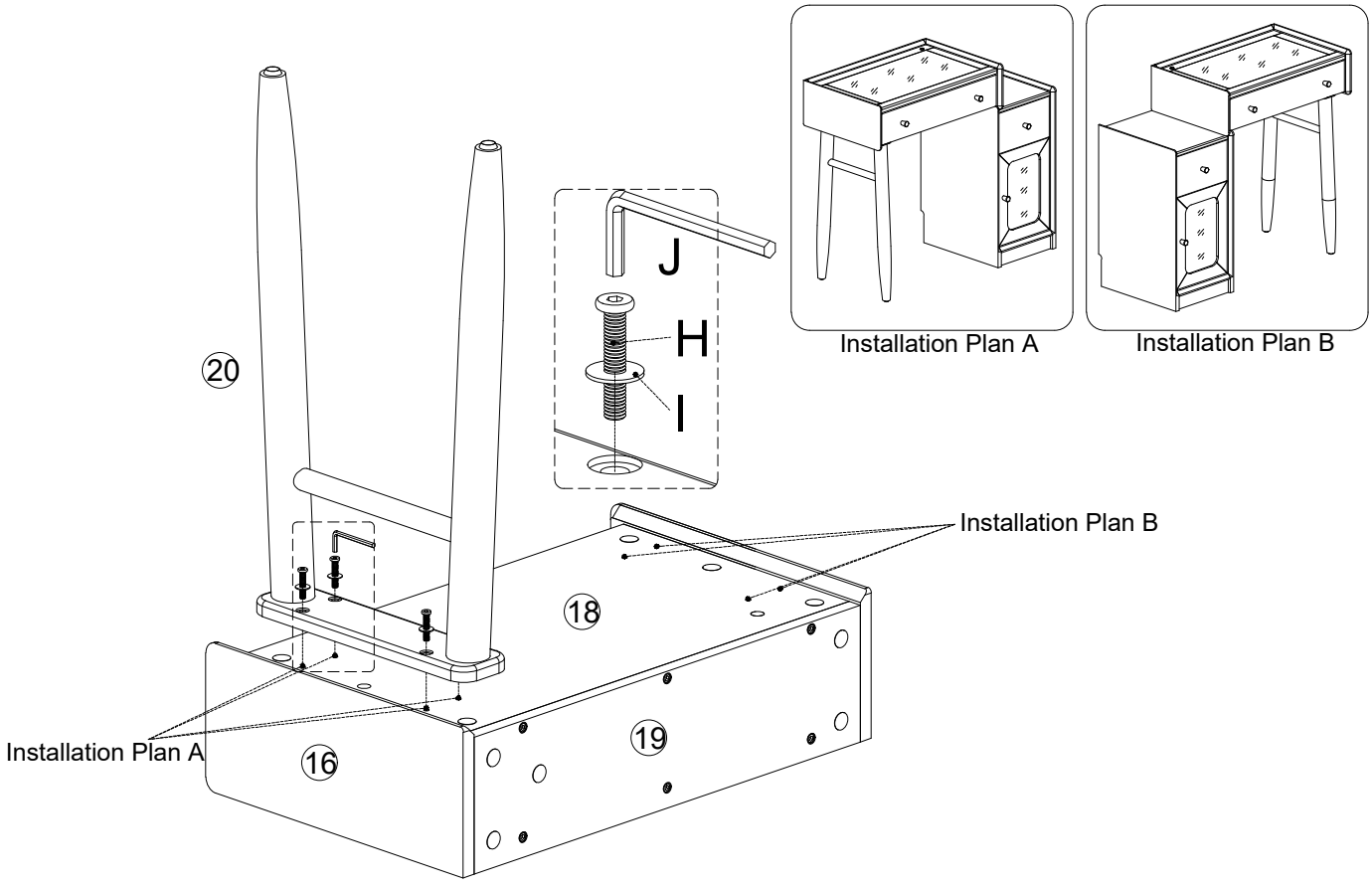


Step 12

Attach Leg Frame 20 to the assembly from Step 11 with bolts H and washers I using hex key J. Choose Installation Plan A or Plan B as shown.

H × 4 PCS; I × 4 PCS

Tool: J × 1 PC (reusable)

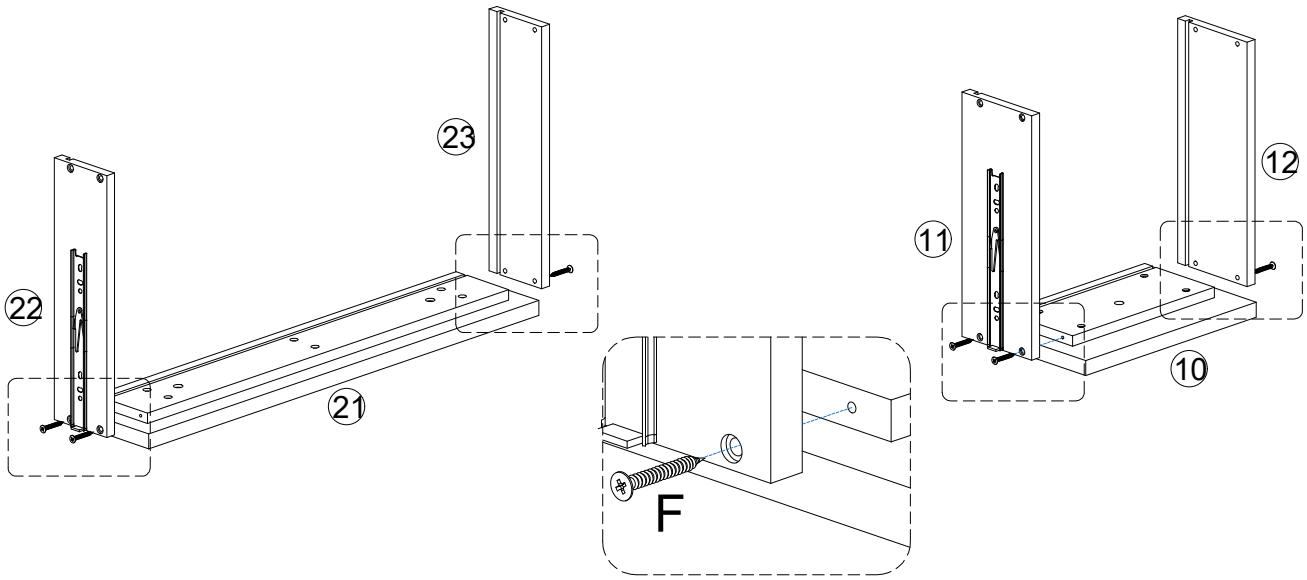


Step 13

Assemble Desk Drawer Panels 21, 22, and 23 with screws F using screwdriver N. Assemble Side Cabinet Drawer Panels 10, 11, and 12 in the same way. Quantities are totals for both drawers.

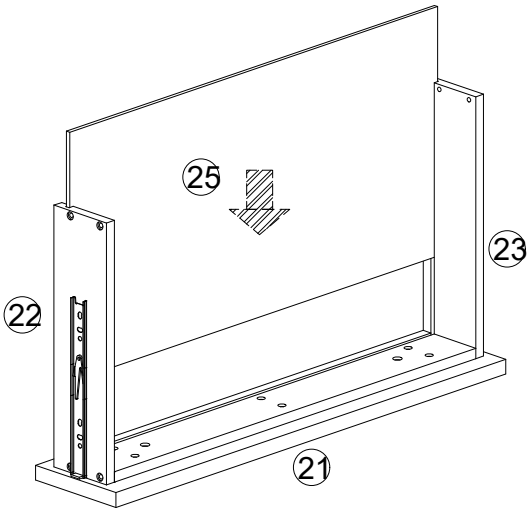
F × 8 PCS

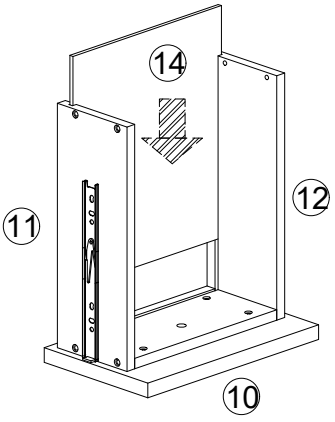
Tool: N × 1 PC (reusable)



Step 14

Slide Bottom Panel 25 into the desk drawer from Step 13. Slide Bottom Panel 14 into the side cabinet drawer from Step 13.



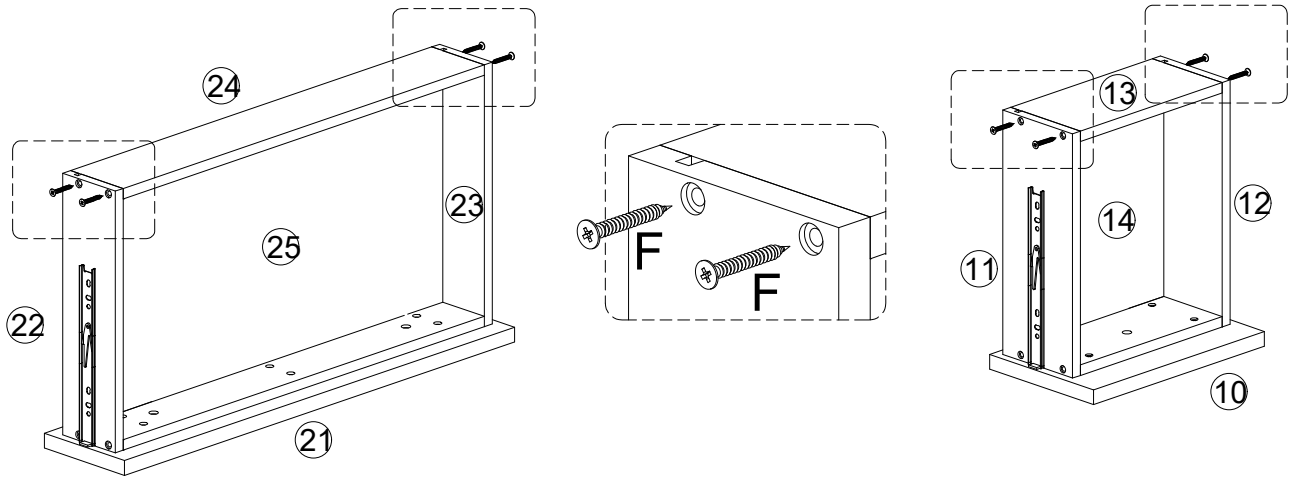


Step 15

Fit Back Panel 24 to the desk drawer and Back Panel 13 to the side cabinet drawer from Step 14 using screws F and screwdriver N. Quantities are totals for both drawers.

F × 8 PCS

Tool: N × 1 PC (reusable)

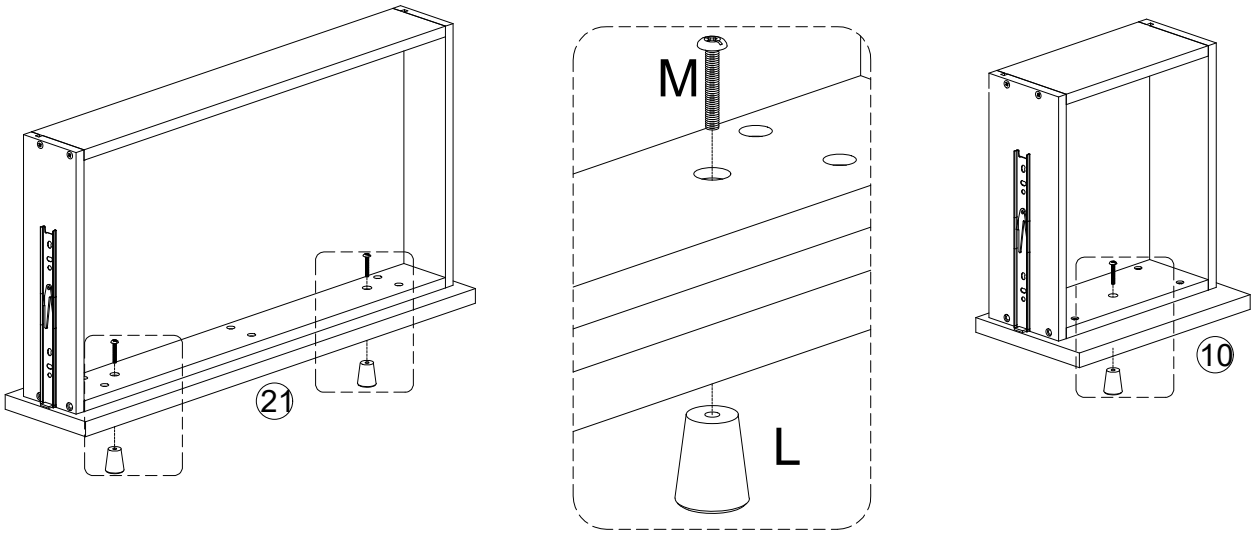


Step 16

Attach knobs L to both drawer assemblies from Step 15 using screws M and screwdriver N. Quantities are totals for both drawers.

L × 3 PCS; M × 3 PCS

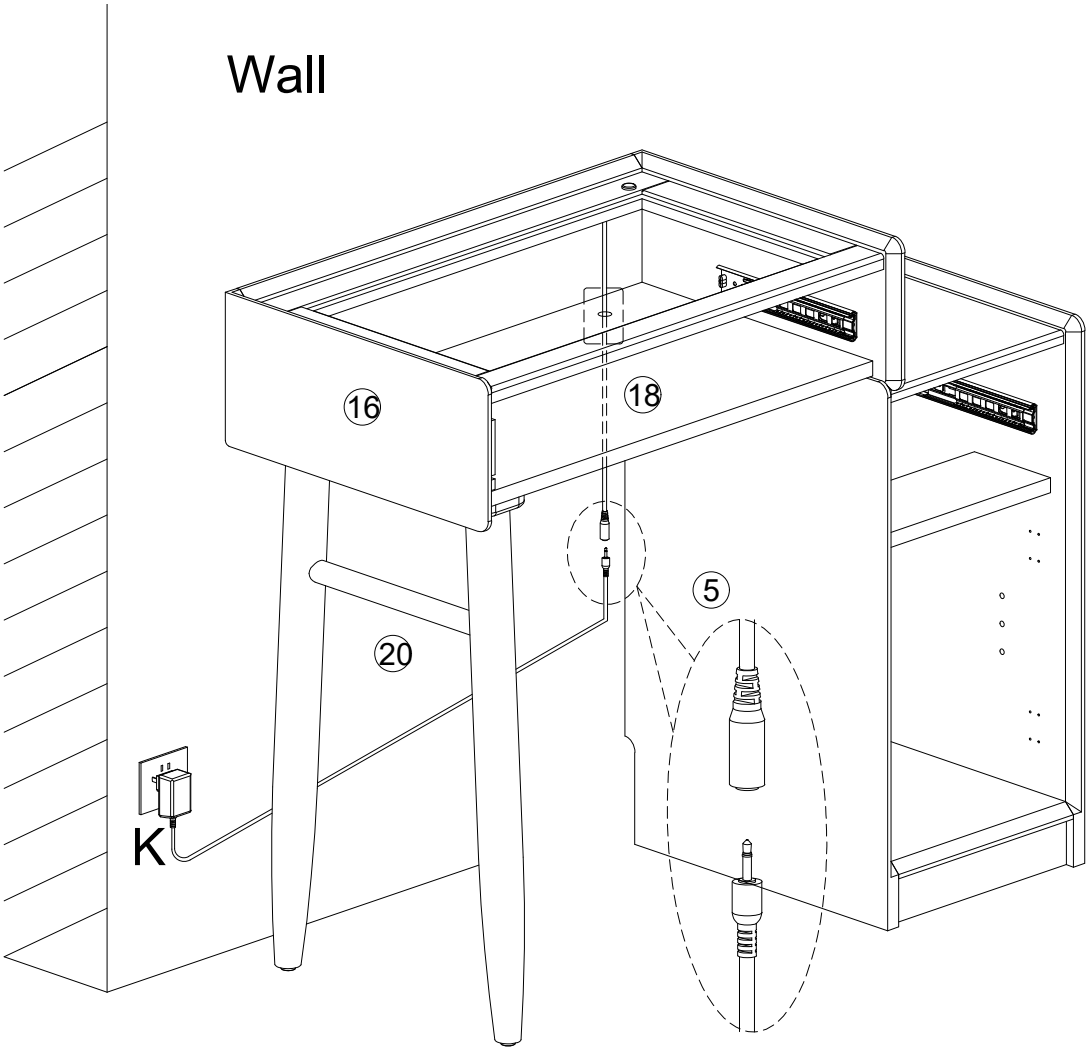
Tool: N × 1 PC (reusable)



Step 17

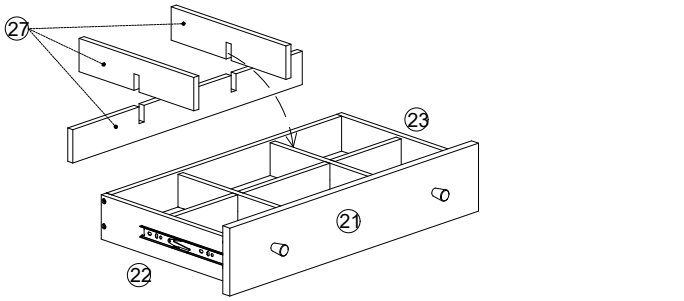
Position the side cabinet from Step 7 and desk from Step 12 as shown. Pass the power connection through Panel 18 and connect to Power Adapter K, following the diagram.

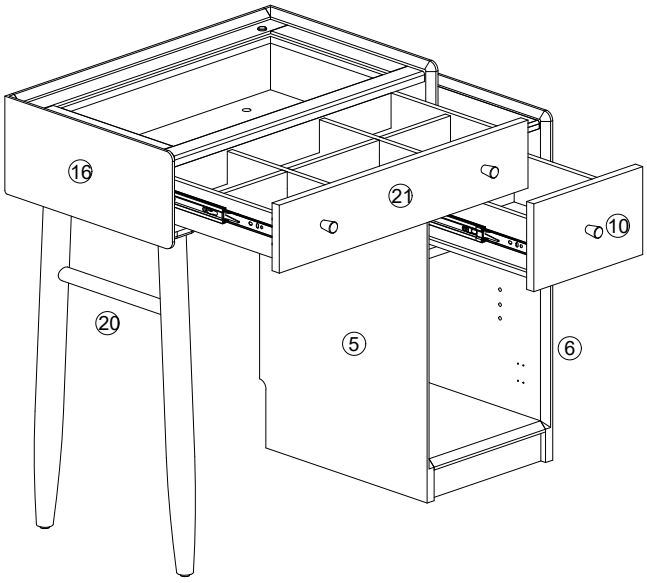
K × 1 PCS

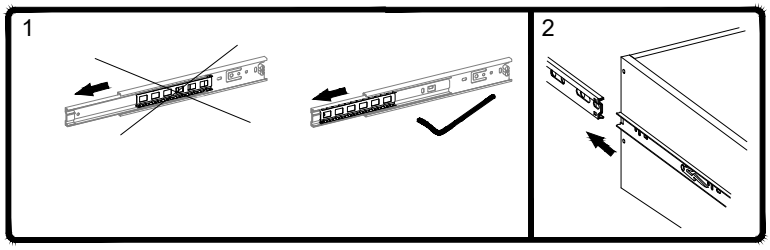


Step 18

Assemble Divider Set 27 and place it in the desk drawer from Step 16. Insert both drawers into the body from Step 17. Pull the inner rails fully out to their stops; they may have a little lubricating oil. Align the drawer sub-rails with the inner rails, then push in gradually in several stages.





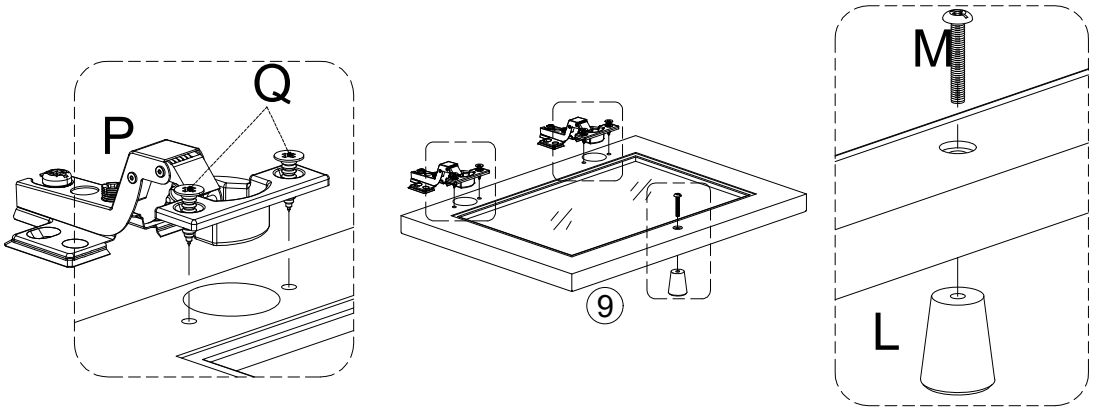


Step 19

Attach knob L with screw M to Door Frame 9. Attach both hinges P using screws Q. Use screwdriver N.

L × 1 PCS; M × 1 PCS; P × 2 PCS; Q × 4 PCS

Tool: N × 1 PC (reusable)

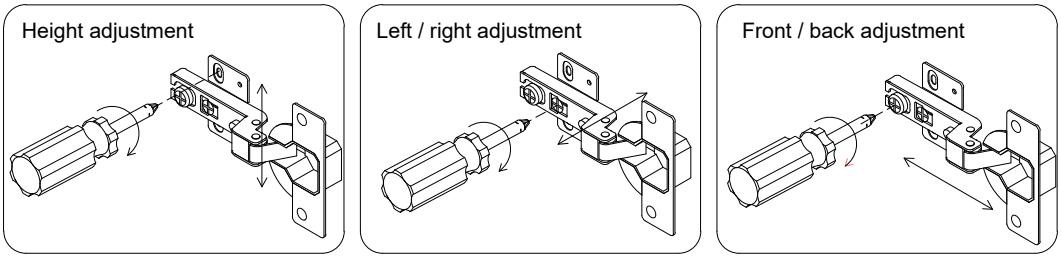


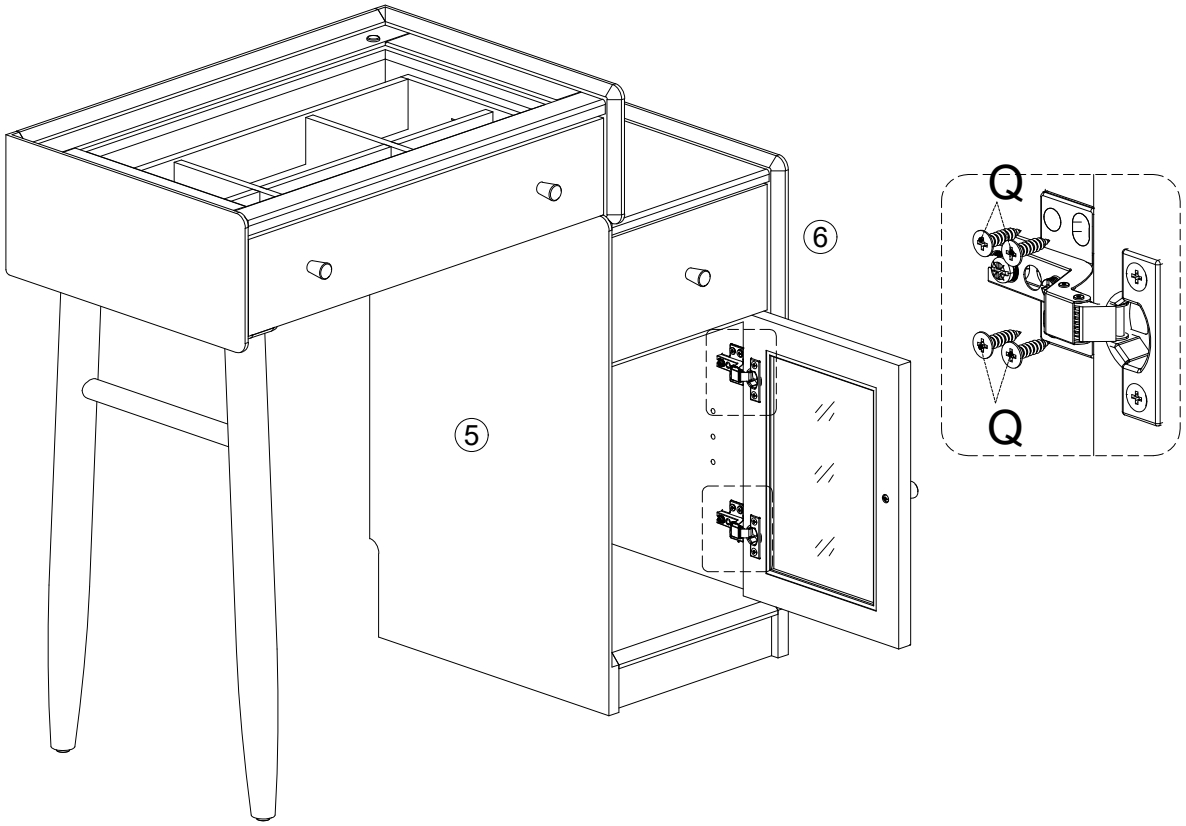
Step 20

Fit the door assembly from Step 19 to the cabinet with screws Q using screwdriver N. Adjust the hinge height, left/right position, and front/back position as illustrated.

Q × 8 PCS

Tool: N × 1 PC (reusable)

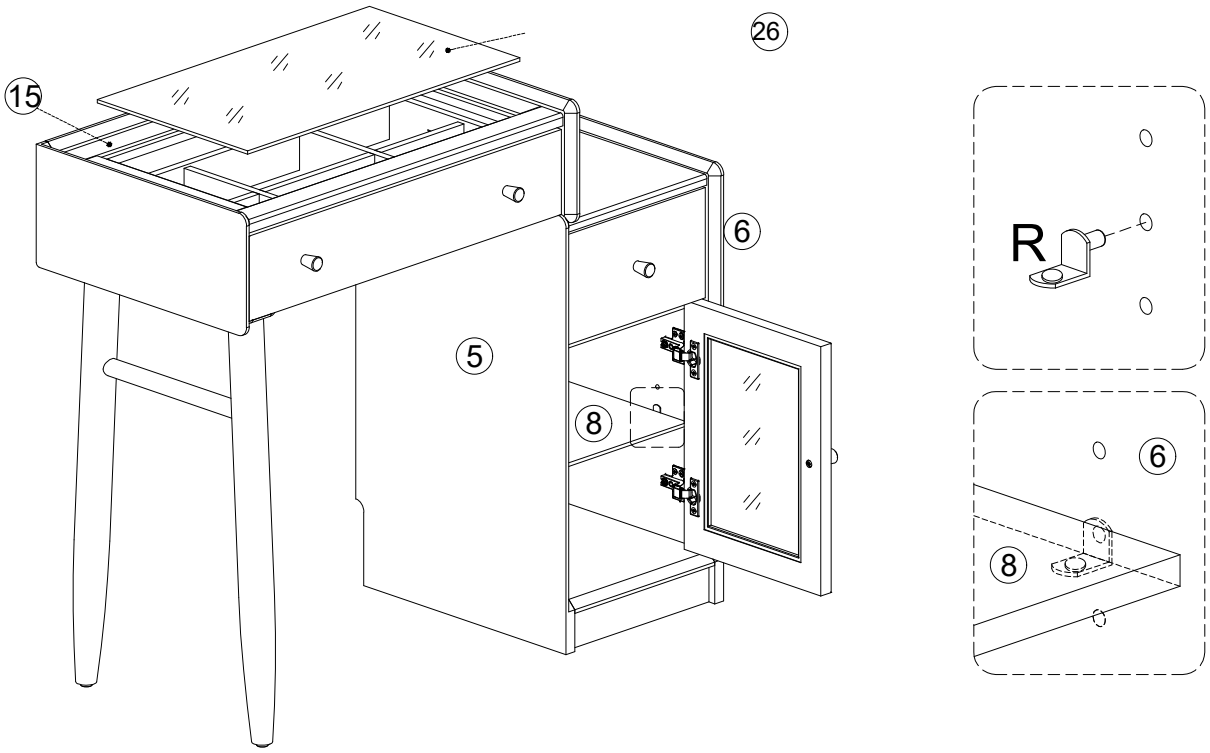




Step 21

Install shelf supports R in Panels 5 and 6 at the same height. Place Glass Shelf 8 on the supports. Gently place Desk Glass Top 26 in the position shown.

R × 4 PCS



Step 22

For desk-with-mirror orders, position Lighting Mirror T as shown. Install anti-tip hardware kit O as illustrated and follow the wall-mounting warnings in this manual.

O × 1 SET

