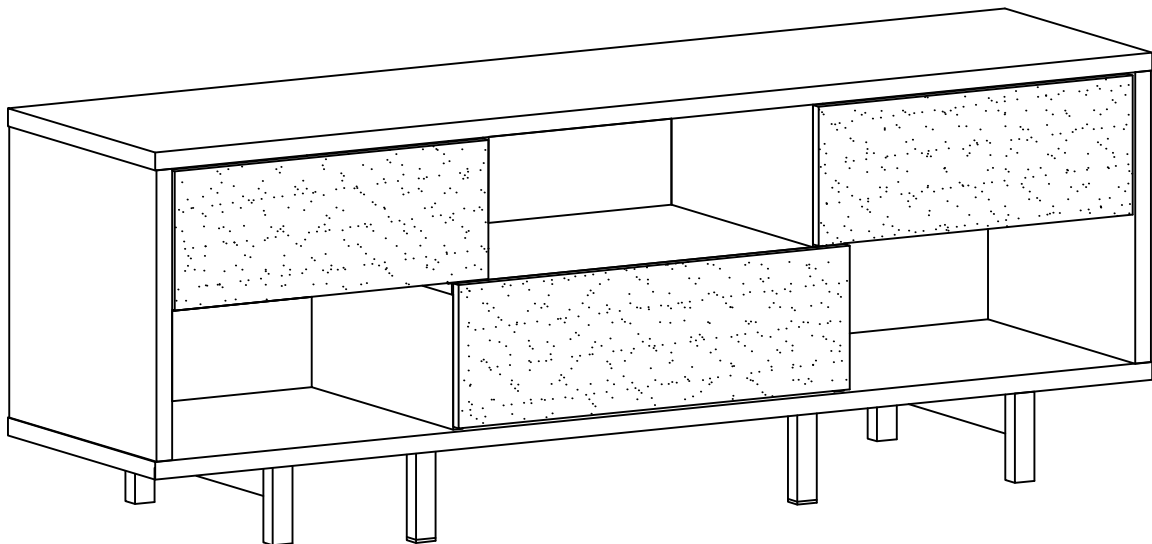


60" TV STAND



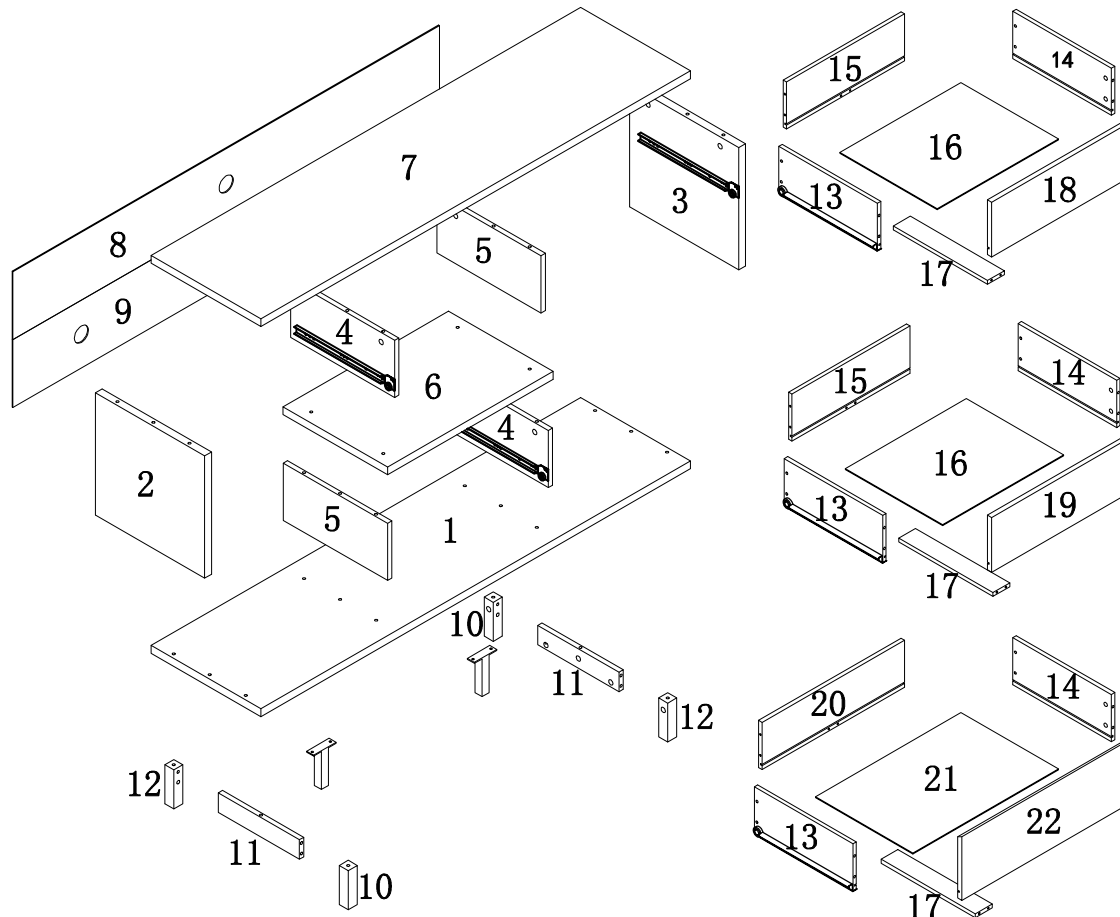
Assembly instructions

We have designed our furniture with you, the customer in mind. Our clear, easy to follow, step by step instructions will guide you through the project from start to finish. Feel confident that this will be a fun and rewarding project. The final product will be a quality piece of furniture that will go together smoothly and give you years of enjoyment.



Please do not return to the store
Broken or missing Hardware?
Need help with Assembly?
If you have any questions just call or email us

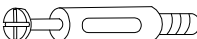

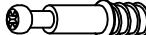





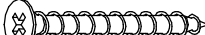





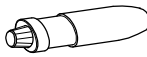
PARTS IDENTIFICATION



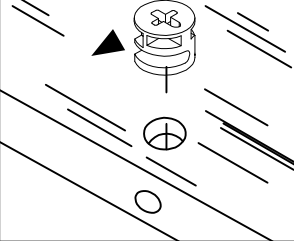
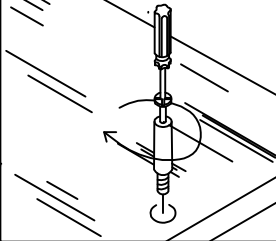
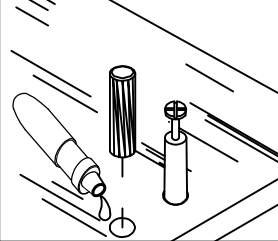
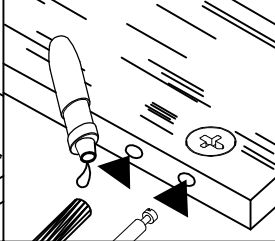
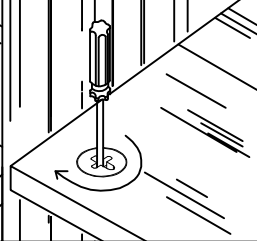
Please count and verify all parts before assembly

(1) Bottom Panel	1pc	(12) Front Right Leg/Rear Left Leg	2pcs
(2) Left Side Panel	1pc	(13) Drawer Left Side Panel	3pcs
(3) Right Side Panel	1pc	(14) Drawer Right Side Panel	3pcs
(4) Left Upper Divider Panel/Right Lower Divider Panel	2pcs	(15) Upper Drawer Back Panel	2pcs
(5) Right Upper Divider Panel/Left Lower Divider Panel	2pcs	(16) Upper Drawer Bottom Panel	2pcs
(6) Shelf	1pc	(17) Drawer Bottom Support	3pcs
(7) Top Panel	1pc	(18) Left Upper Drawer Front	1pc
(8) Upper Back Panel	1pc	(19) Right Upper Drawer Front	1pc
(9) Lower Back Panel	1pc	(20) Lower Drawer Back Panel	1pc
(10) Front Left Leg/Rear Right Leg	2pcs	(21) Lower Drawer Bottom Panel	1pc
(11) Bottom Crossbar	2pcs	(22) Lower Drawer Front	1pc

HARDWARE IDENTIFICATION

A		ET15 Large Cambolt	L29	22pcs
B		ET15 Large Camlock	Ø15	22pcs
C		ET12 Small Cambolt	L20	12pcs
D		ET12 Small Camlock	Ø12	12pcs
E		Short Dowel	Ø8x25	16pcs
F		Long Dowel	Ø6x30	6pcs
G		Large Screw	Ø4x30	18pcs
H		Small Screw	Ø4x16	4pcs
I		Extra Large Screw	Ø4x40	8pcs
J		Nail	Z1016	38pcs
K		Metal Leg	80x25x122	2pcs
L		Wood Screw	Ø7x48	4pcs
M		Foot Tack	Ø16	4pcs
N		Washer	Ø8xØ16x2	4pcs
O		Glue	Glue: For securing please apply to wood dowel first before inserting into panel.	1pc

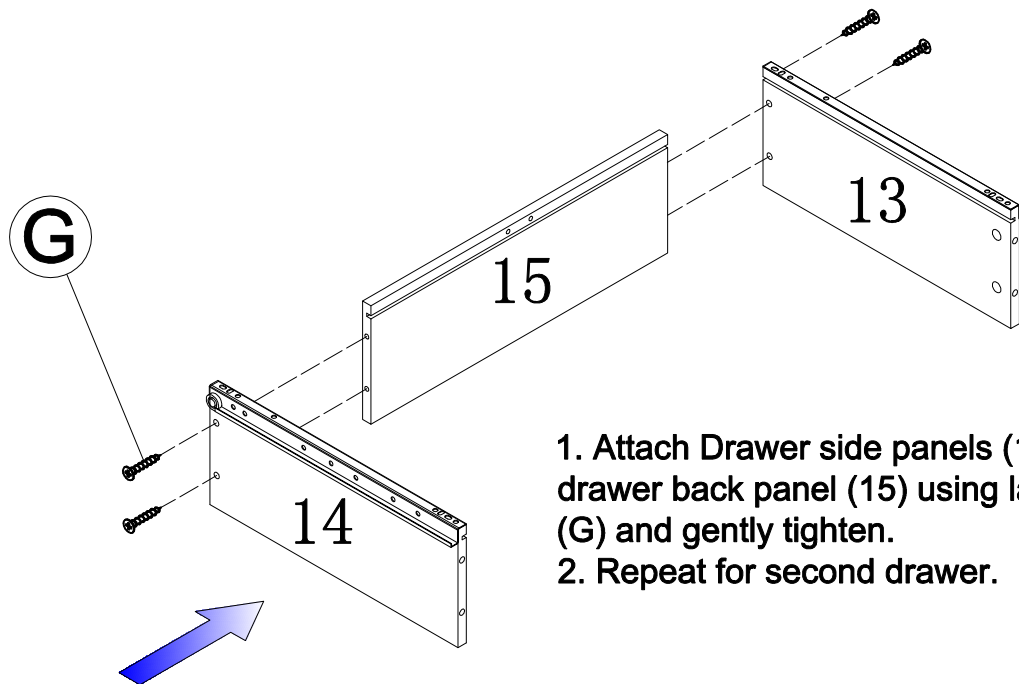
Assembling the unit with camlocks and wood dowels.

				
Insert camlock, camlock must face bolt hole	Gently screw cam dowel into the threaded anchor	lightly glue one end of wood dowel and tap into hole.	lightly glue dowel and connect to second panel by inserting dowels into holes	Gently screw the cam clockwise into locked position. Do not overtighten.

Step1

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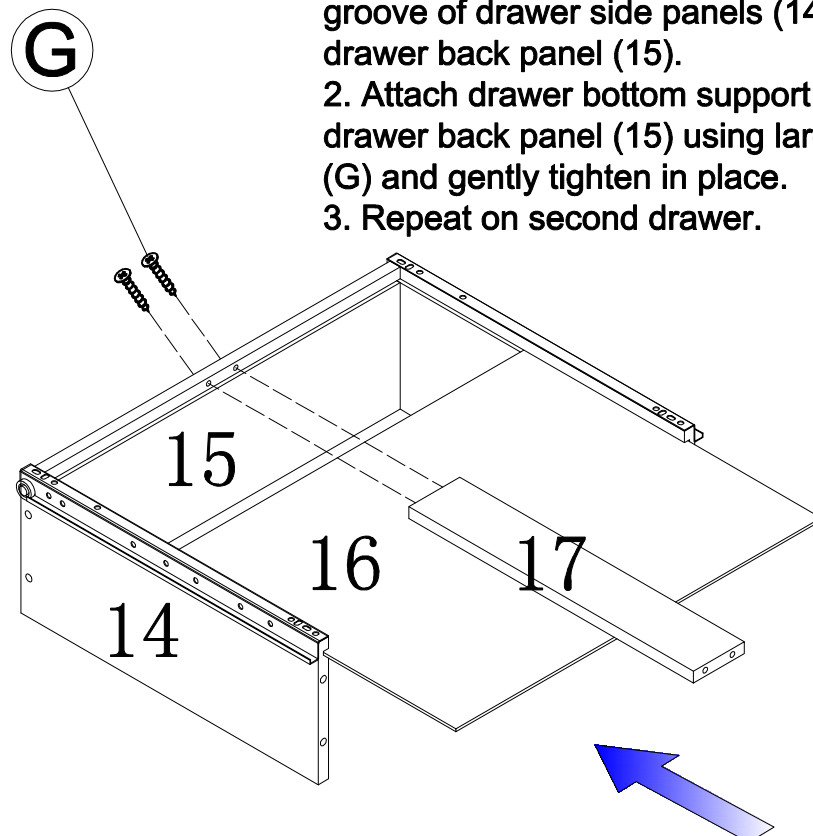
Note: * Place item on a smooth/soft surface such as a towel or carpet.



1. Attach Drawer side panels (13,14) to drawer back panel (15) using large screws (G) and gently tighten.
2. Repeat for second drawer.

Step2

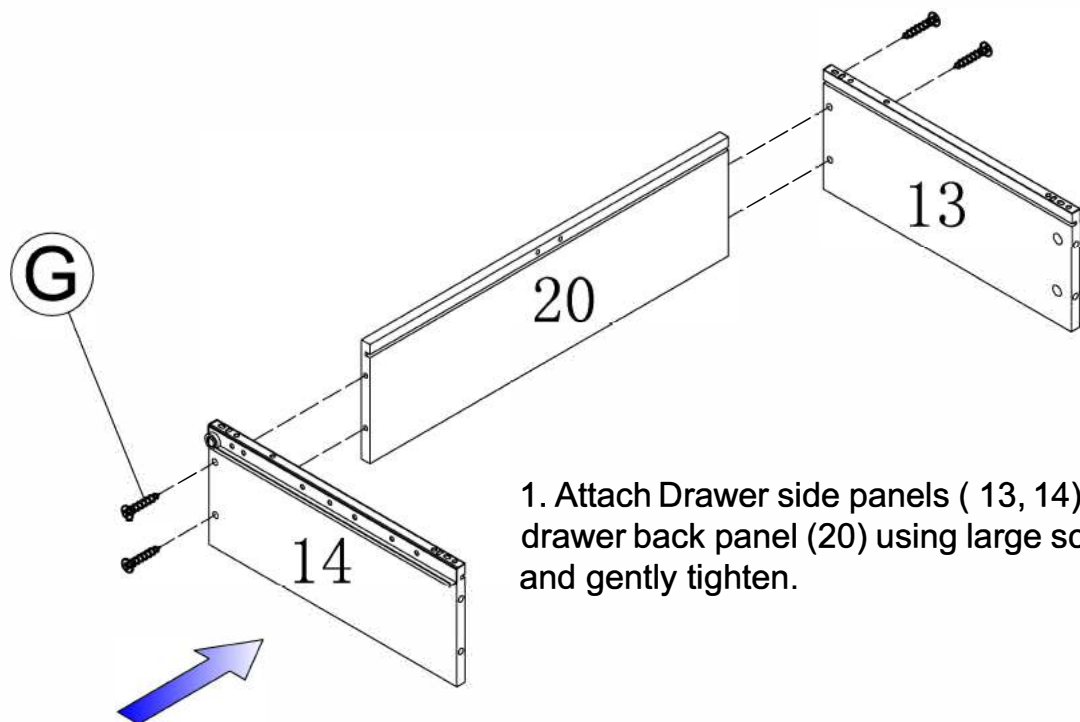
x2



1. Insert drawer bottom panel (16) through groove of drawer side panels (14,13) into drawer back panel (15).
2. Attach drawer bottom support (17) to drawer back panel (15) using large screws (G) and gently tighten in place.
3. Repeat on second drawer.

Step3

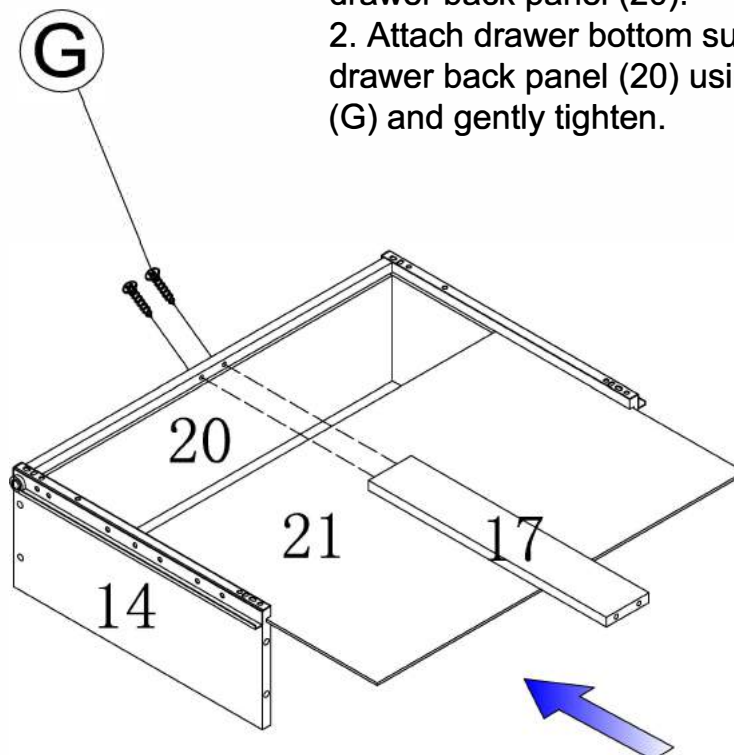
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1. Attach Drawer side panels (13, 14) to drawer back panel (20) using large screws (G) and gently tighten.

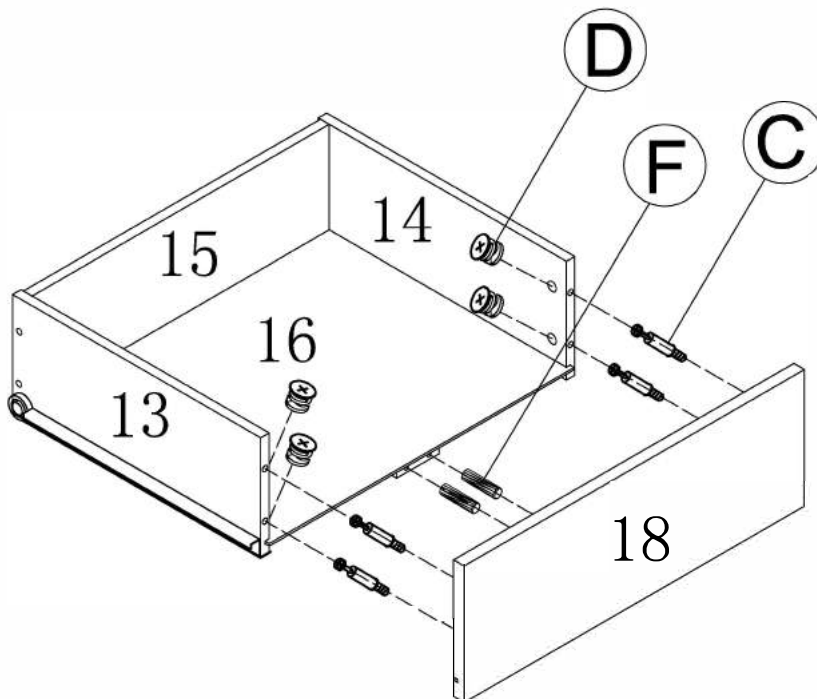
Step4

1. Insert drawer bottom panel (21) through groove of drawer side panels (14,13) into drawer back panel (20).
2. Attach drawer bottom support (17) to drawer back panel (20) using large screws (G) and gently tighten.



Step5

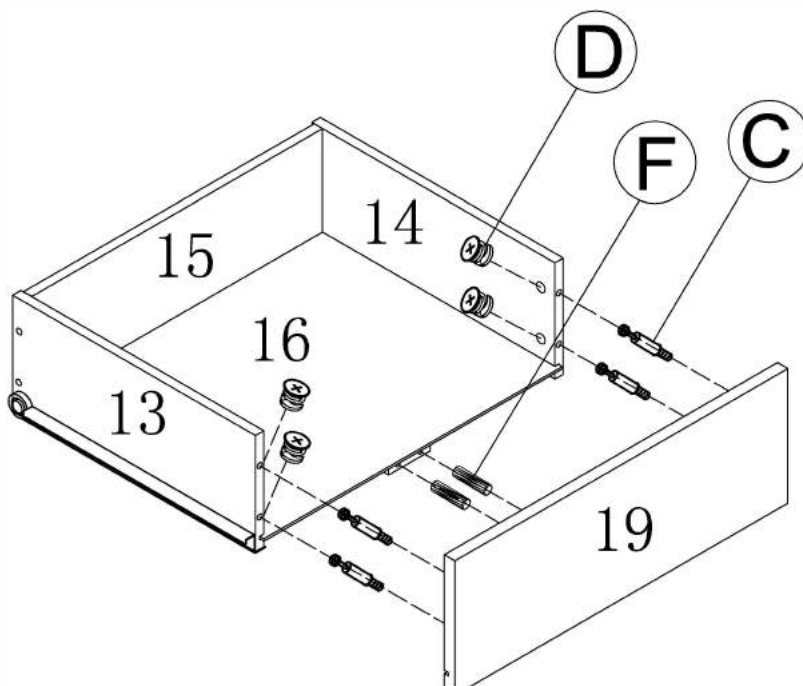
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1. Screw cambolts (C) into drawer front (18) . Insert dowels (F) into drawer front (18) .
2. Attach drawer front (18) to drawer box using camlocks (D) and gently tighten.

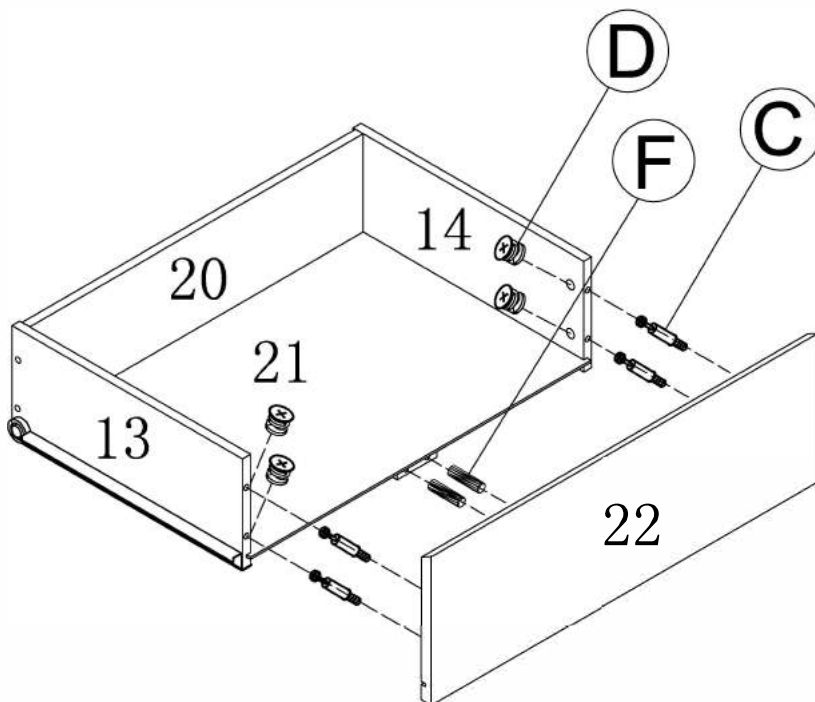
Step6

1. Screw cambolts (C) into drawer front (19) . Insert dowels (F) into drawer front (19).
2. Attach drawer front (19) to drawer box using camlocks (D) and gently tighten.



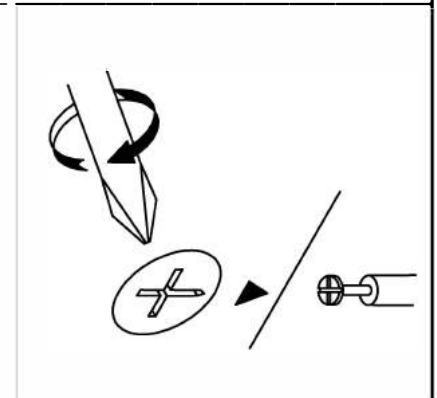
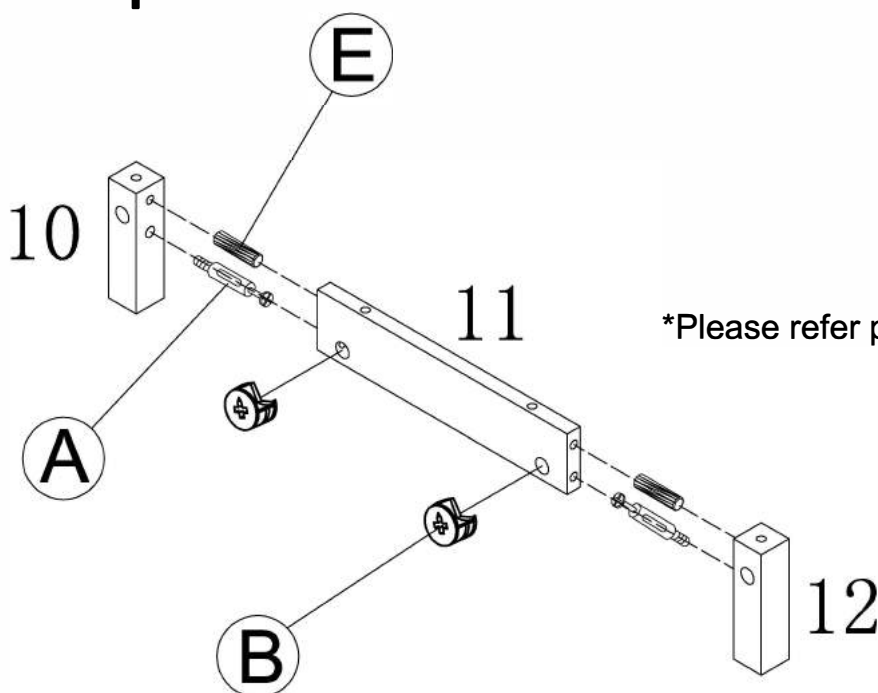
Step7

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1. Screw cambolts (C) into drawer front (22). Insert dowels (F) into drawer front (22) .
2. Attach drawer front (22) to drawer box using camlocks (D) and gently tighten.

Step8

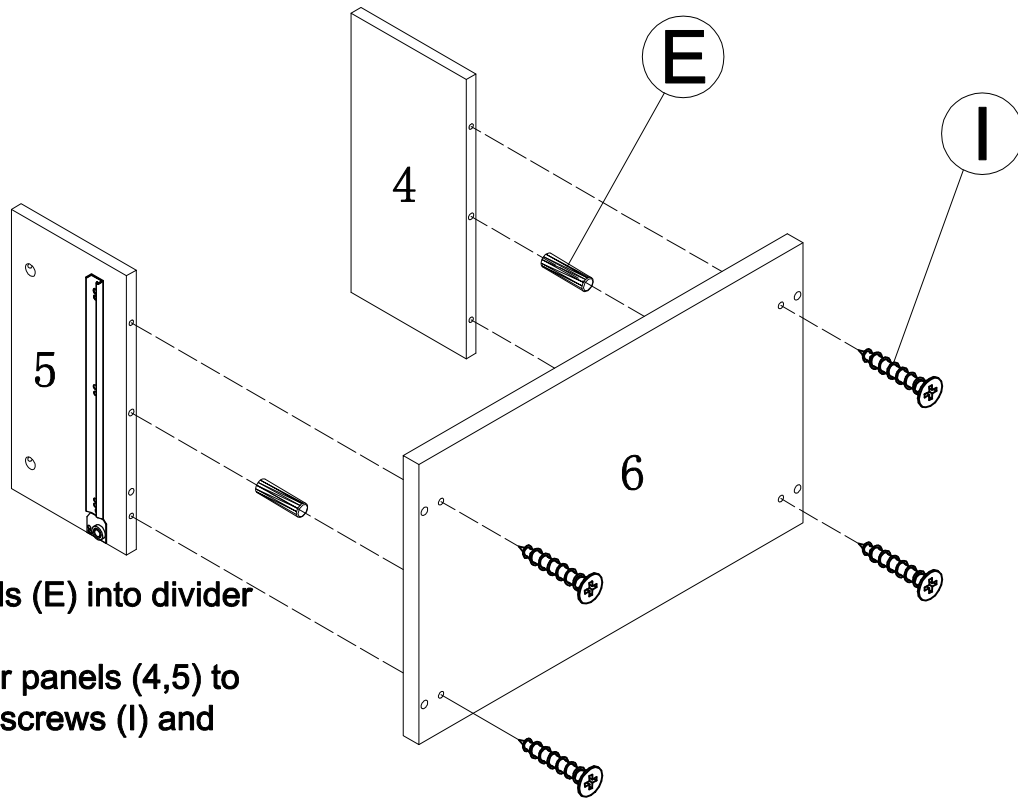


*Please refer page 3 for camlock assembly.

1. Screw cambolts (A) into legs (10,12) . Insert dowels (E) into legs (10,12).
2. Attach legs (10,12) to bottom crossbar using camlocks (B) and gently tighten in place as shown.
3. Repeat for second leg assembly.

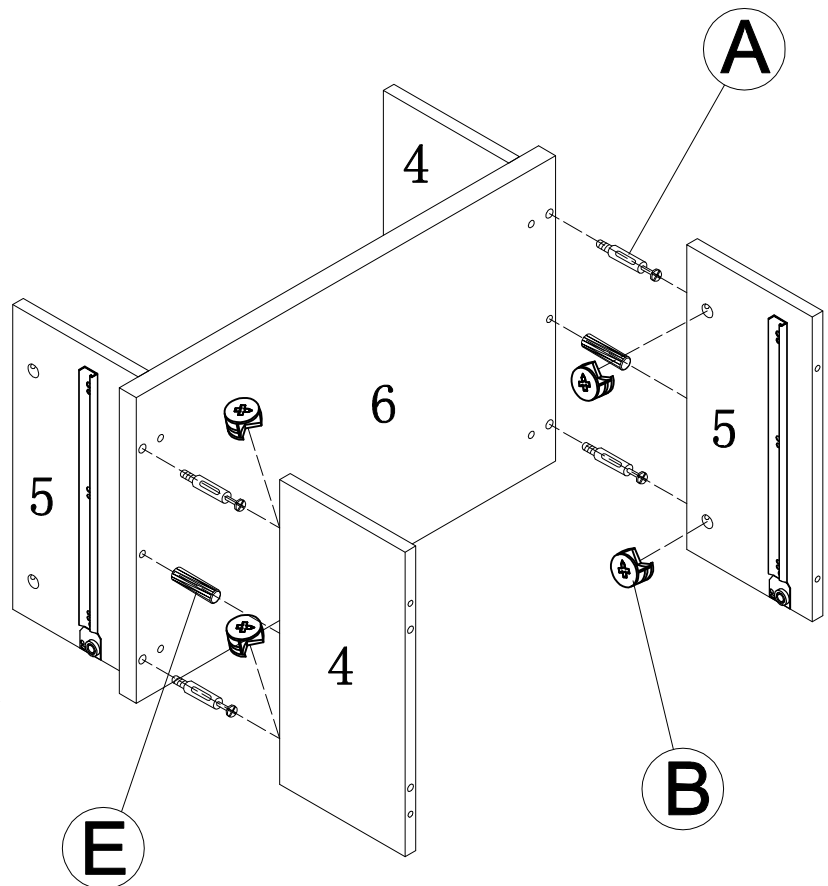
Step9

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1. Insert dowels (E) into divider panels (4,5) .
2. Attach divider panels (4,5) to shelf (6) using screws (I) and gently tighten.

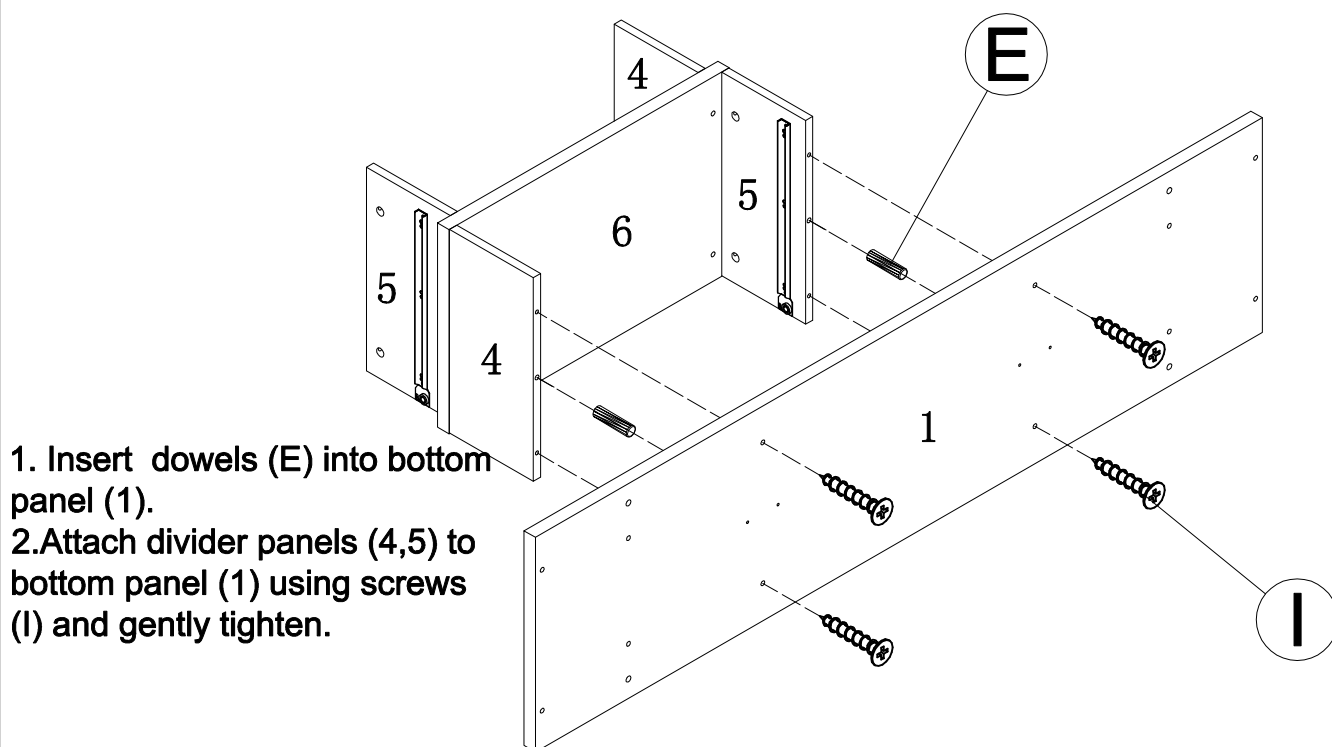
Step10



1. Insert dowels (E) into shelf (6).Screw cambolts (A) into shelf (6).
2. Attach divider panels (4,5) to shelf (6) using camlocks (B) and gently tighten.

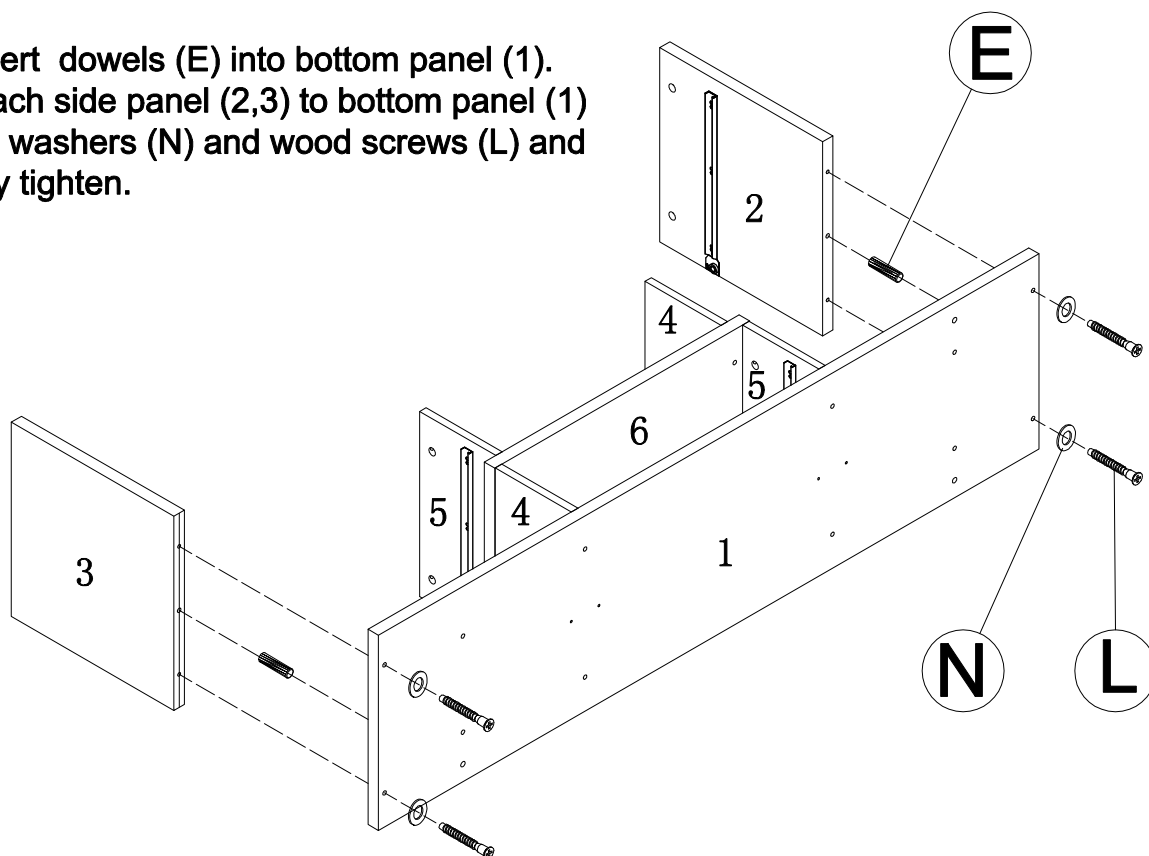
Step11

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Step12

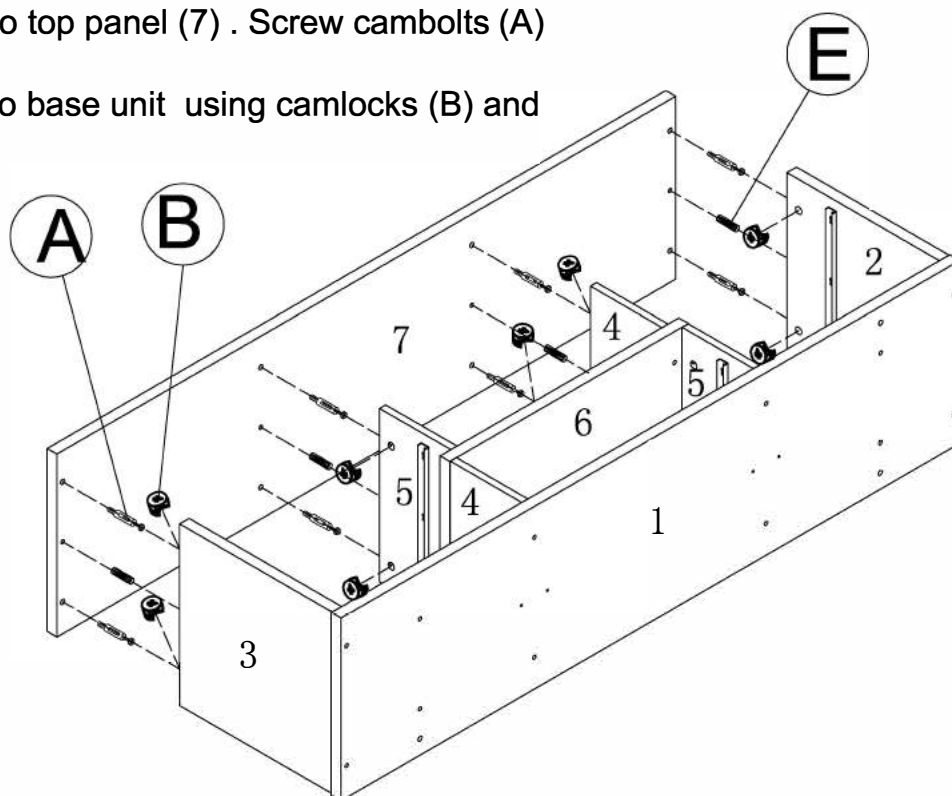
1. Insert dowels (E) into bottom panel (1).
2. Attach side panel (2,3) to bottom panel (1) using washers (N) and wood screws (L) and gently tighten.



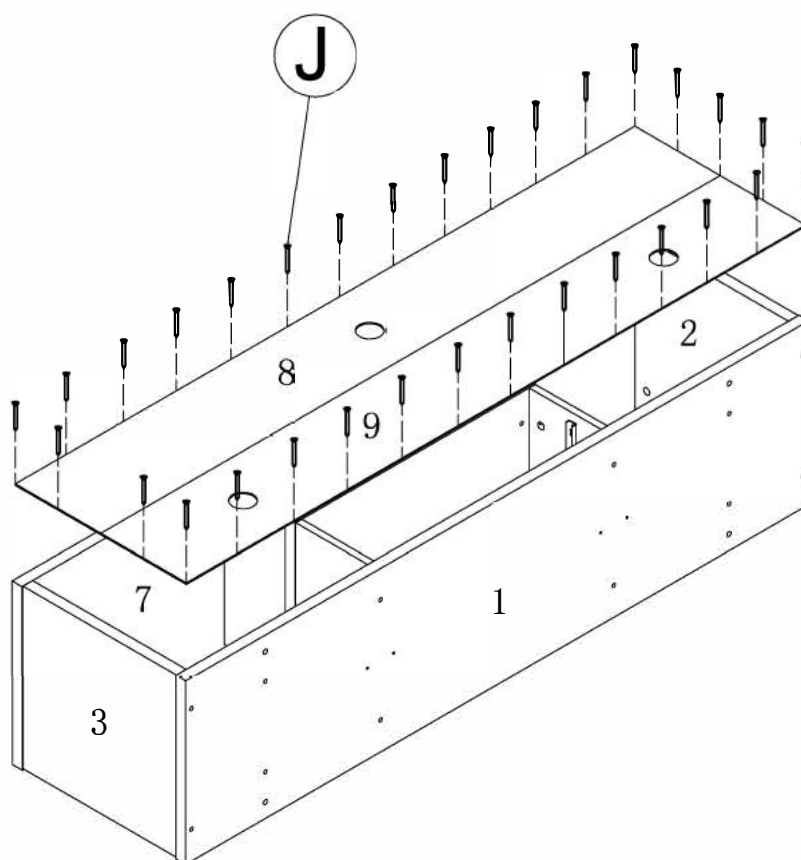
Step13

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1. Insert dowels (E) into top panel (7) . Screw cambolts (A) into top panel (7).
2. Attach top panel (7) to base unit using camlocks (B) and gently tighten.



Step14

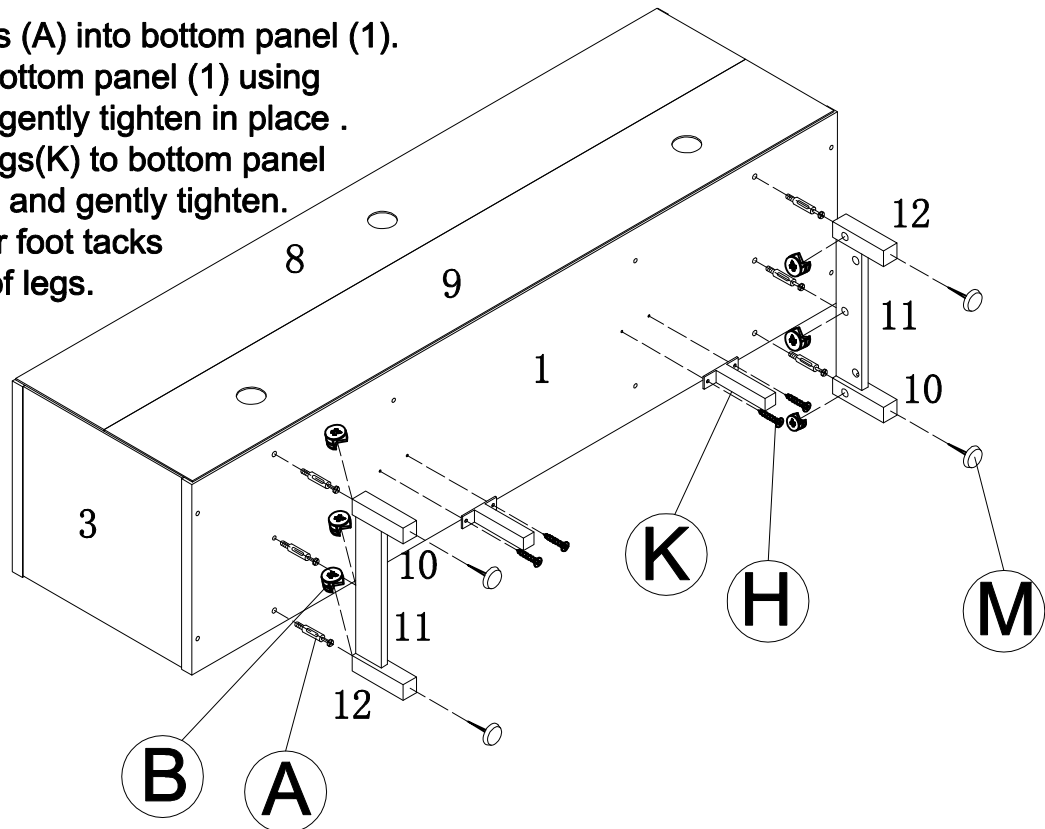


1. Carefully attach back panels (8,9) to the unit using nails (J) as shown.

Step15

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1. Screw cambolts (A) into bottom panel (1).
2. Attach legs to bottom panel (1) using camlocks(A) and gently tighten in place .
3. Attach metal legs(K) to bottom panel using screws (H) and gently tighten.
4. Gently hammer foot tacks (M) into bottom of legs.



Step16

1. Gently put the drawers in.

Enjoy your ventura 60" TV Stand!

