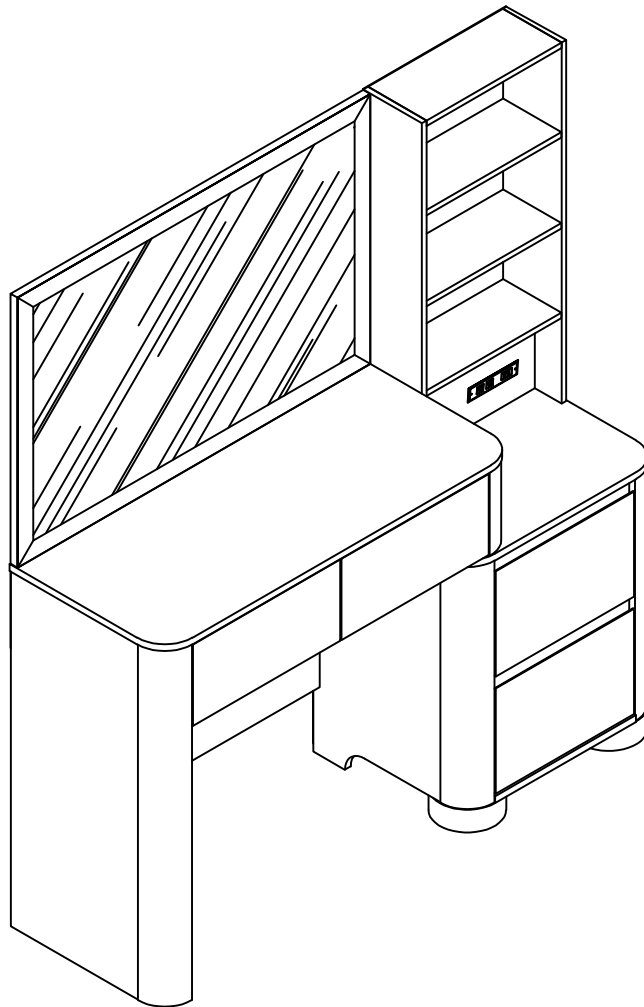
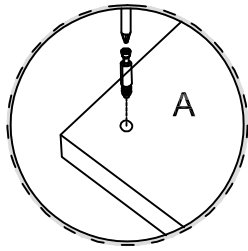


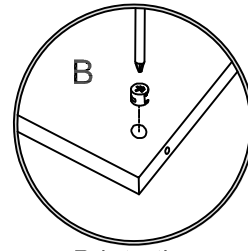
# ASSEMBLY INSTRUCTIONS



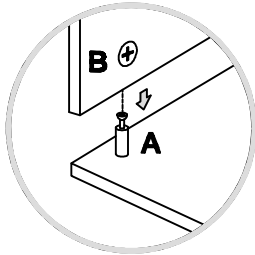
## How do we finish the installation of the cam lock system?



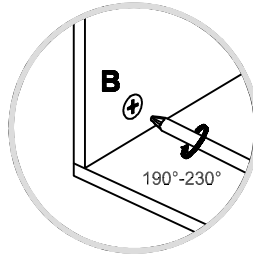
1. Screw a cam bolt A into the panel



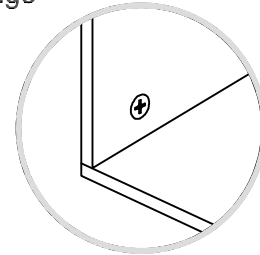
2. Push a cam B into the panel, make sure the arrow feature on the cam B points to the panel edge



3. Align cam bolt(s) A with cam(s) B and then insert cam bolt(s) A into cross-bored hole(s) completely

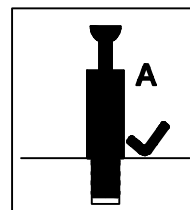
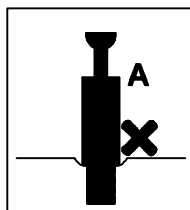
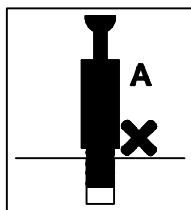
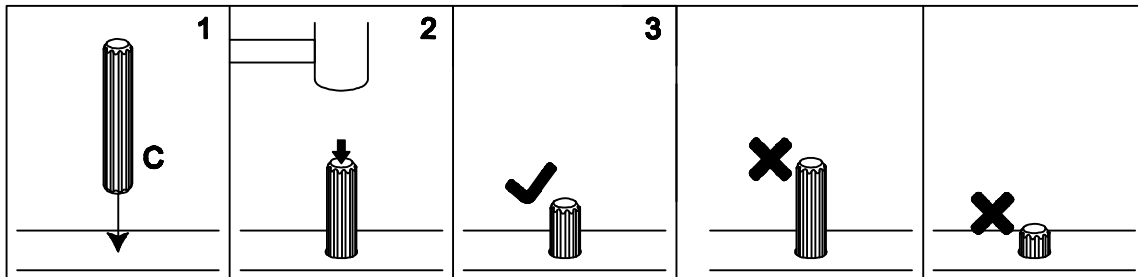


4. Rotate cam(s) B clockwise 190°-230° to lock 2 panels together

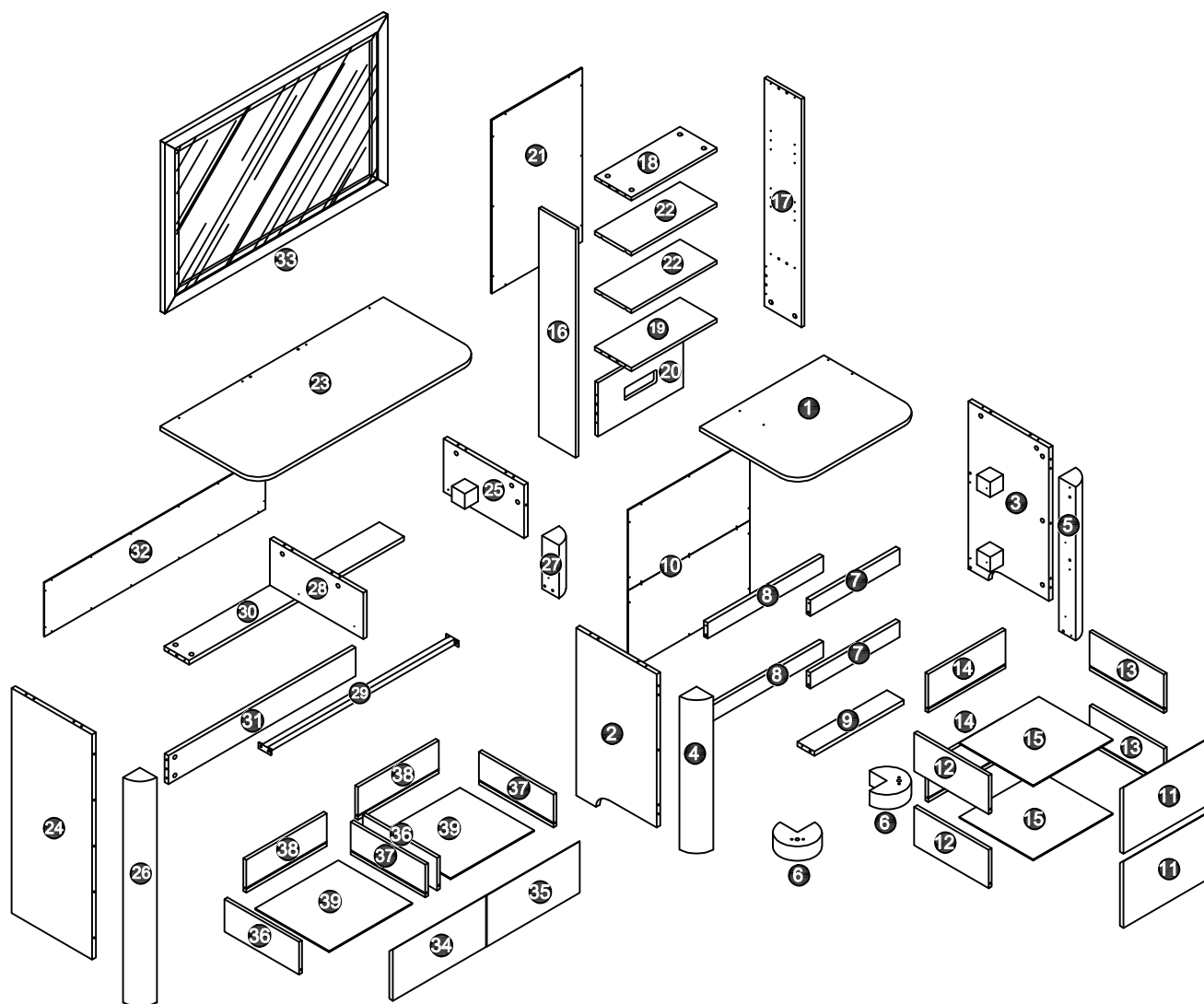


5. 2 panels should be tight against with each other and the connection should be rigid

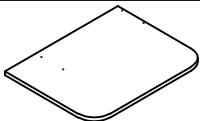
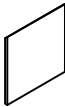
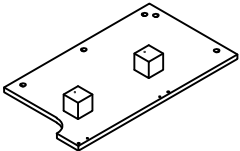
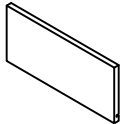
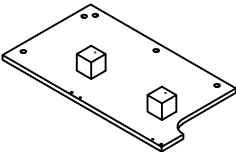
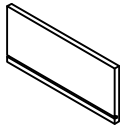
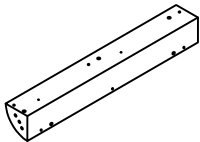
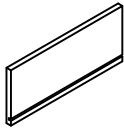
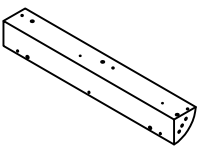
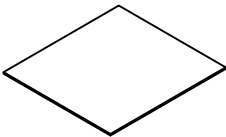
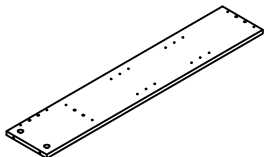
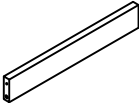
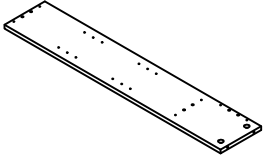
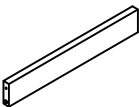
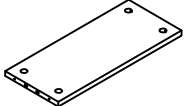
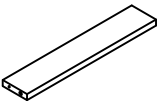
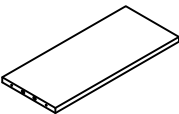
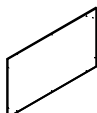
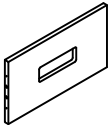
**Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.**



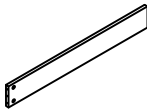
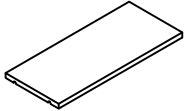
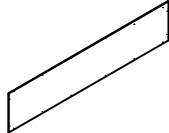
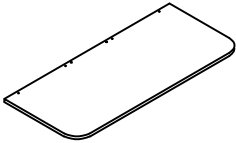
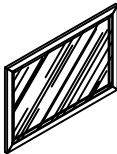
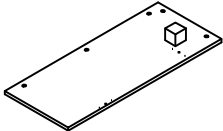
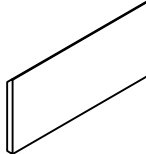
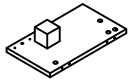
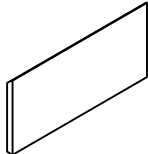
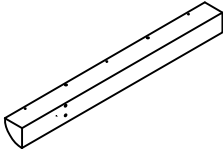
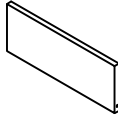
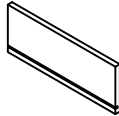
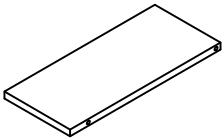
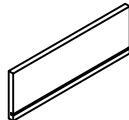
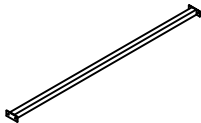
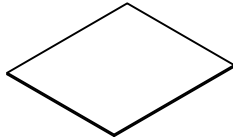
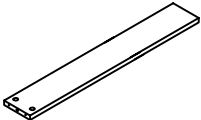
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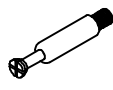
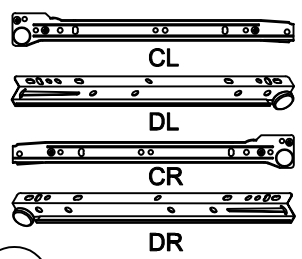
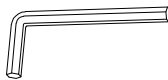
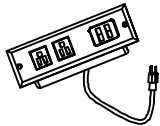
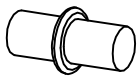
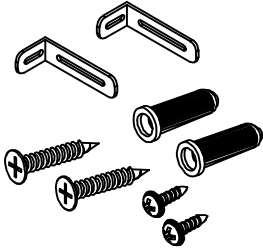
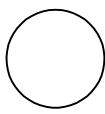
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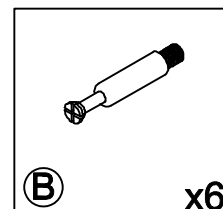
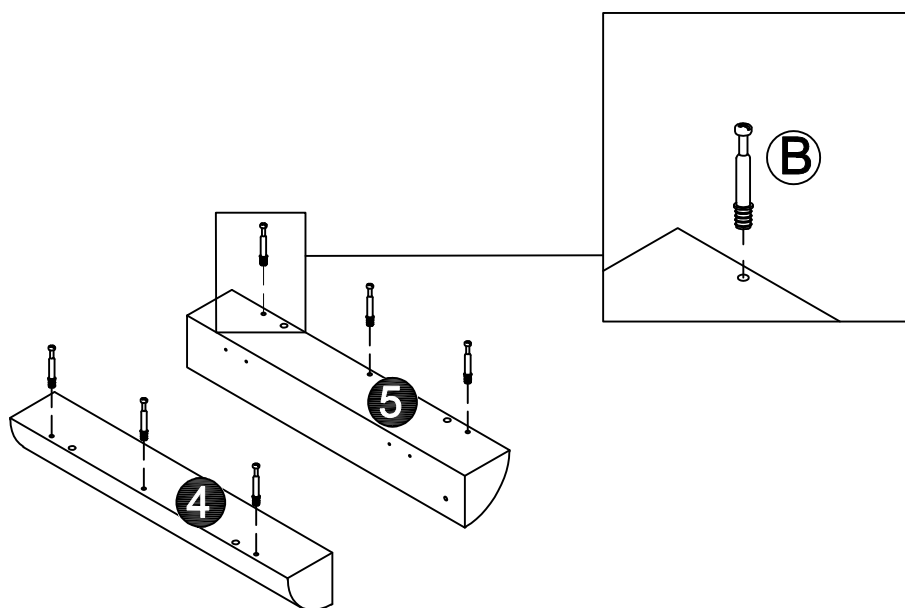
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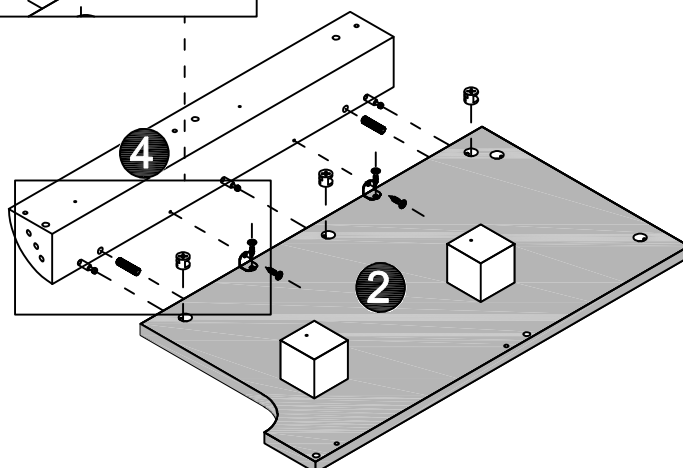
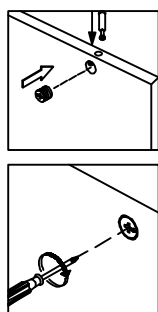
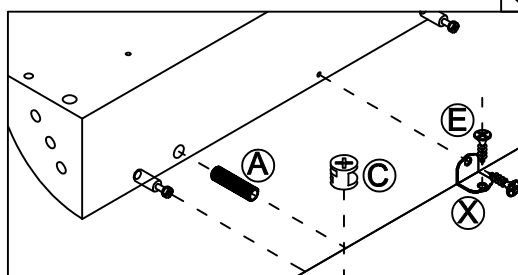
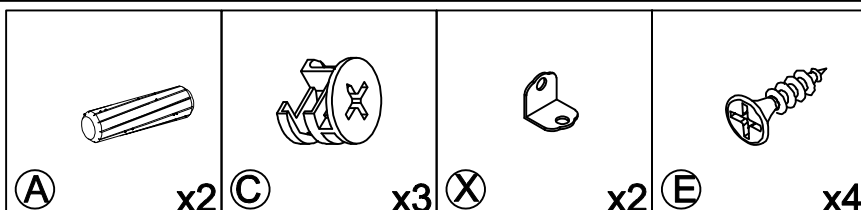
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|---------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <p><math>\phi</math> 8X30MM</p>  <p><b>(A)</b> 51x+2</p>   | <p><math>\phi</math> 6X35MM</p>  <p><b>(B)</b> 71x+3</p>   | <p><math>\phi</math> 15X9MM</p>  <p><b>(C)</b> 71x+3</p>   |  <p><b>(D)</b> 4x</p>                                 |
| <p><math>\phi</math> 3.5X14MM</p>  <p><b>(E)</b> 49x+3</p> | <p><math>\phi</math> 3.5X12MM</p>  <p><b>(F)</b> 46x+3</p> | <p><math>\phi</math> 4X30MM</p>  <p><b>(G)</b> 24x+3</p>  | <p><math>\phi</math> 6X45MM</p>  <p><b>(H)</b> 2x</p> |
| <p>M4</p>  <p><b>(J)</b> 1X</p>                          | <p><math>\phi</math> 6X12MM</p>  <p><b>(K)</b> 4x</p>    | <p><math>\phi</math> 4X25MM</p>  <p><b>(L)</b> 6x+2</p> |  <p><b>(Z)</b> 1X</p>                               |
|  <p><b>(X)</b> 7x</p>                                    |  <p><b>(N)</b> 8x</p>                                    |  <p><b>(W)</b> 1X</p>                                   |  <p><b>(R)</b> 8x</p>                               |

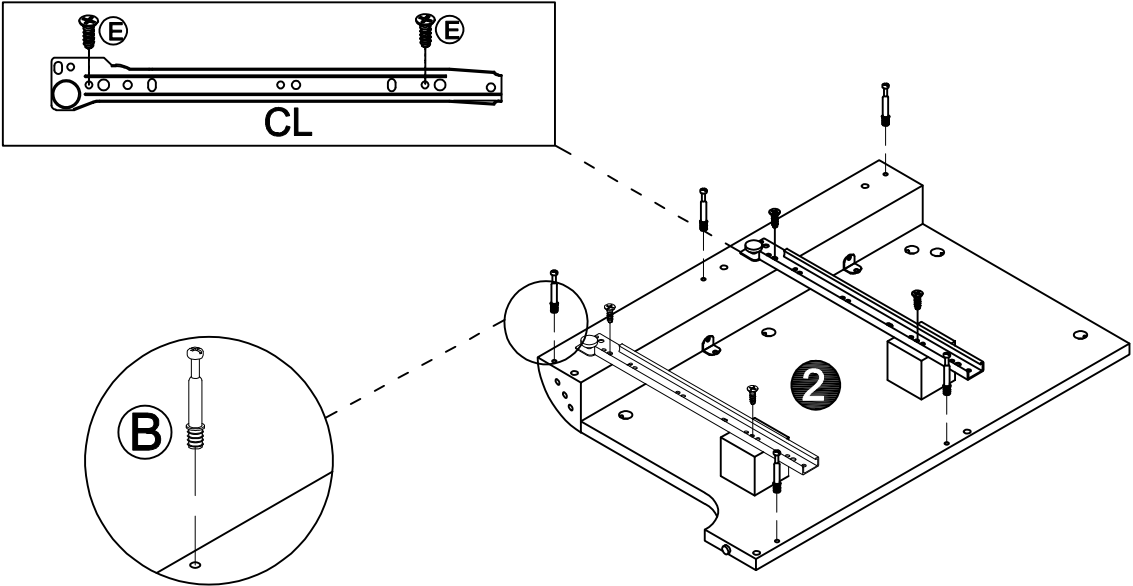
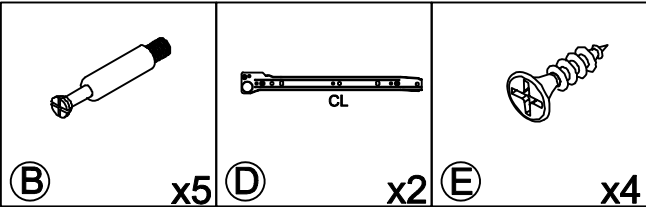
# STEP 1



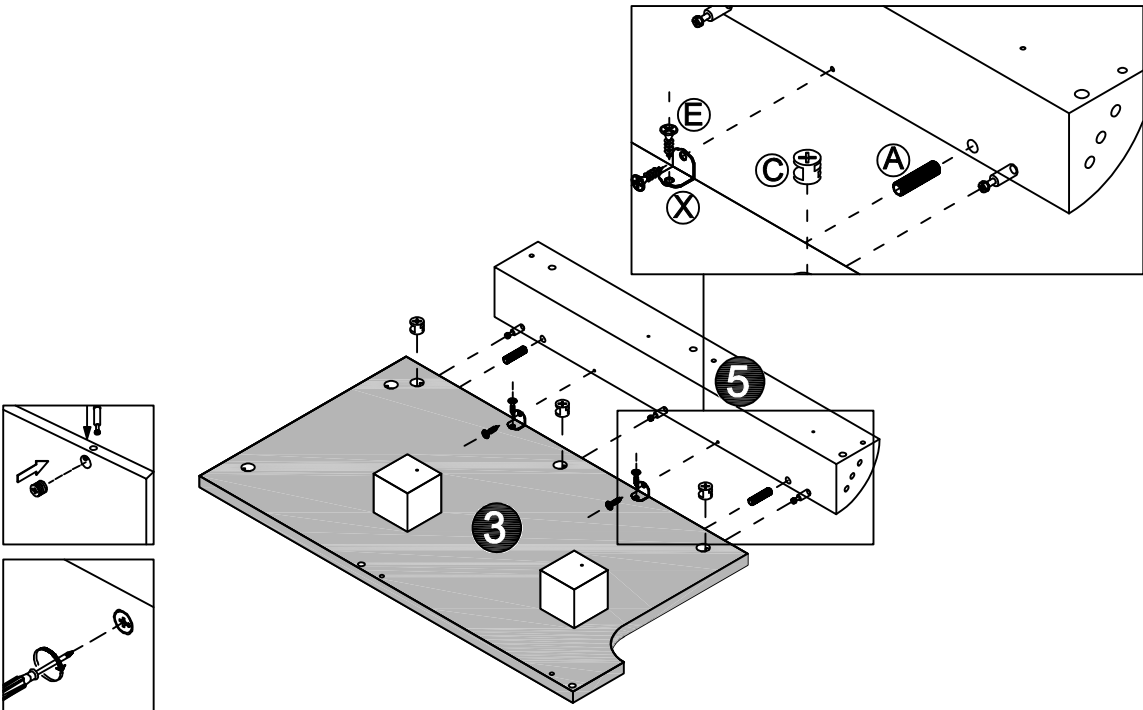
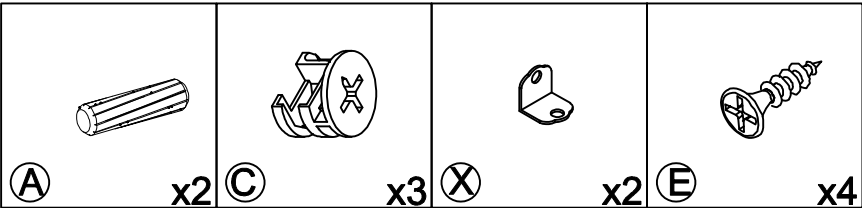
# STEP 2



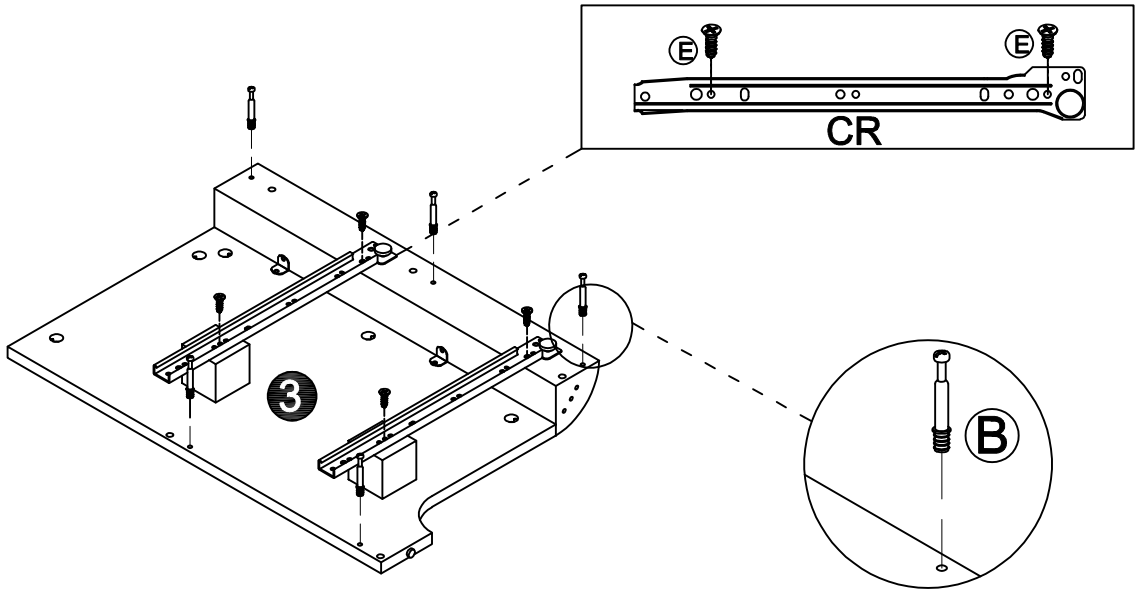
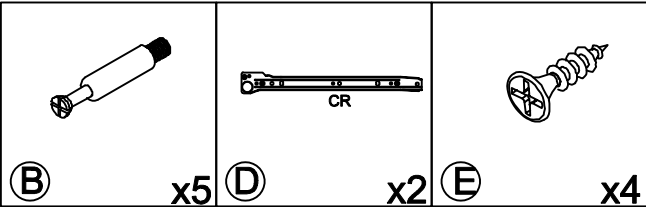
# STEP 3



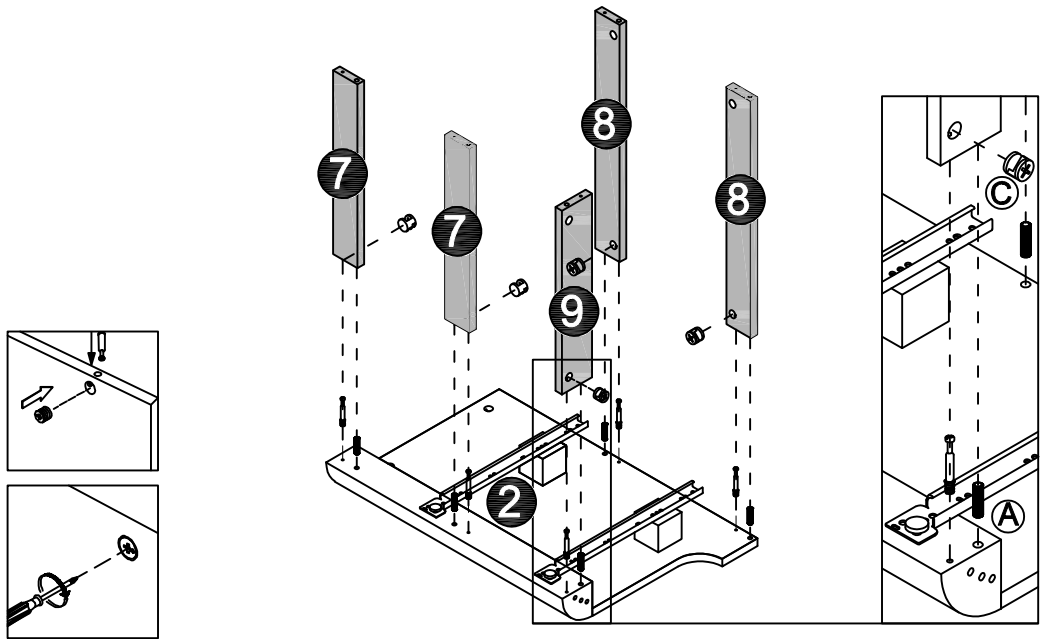
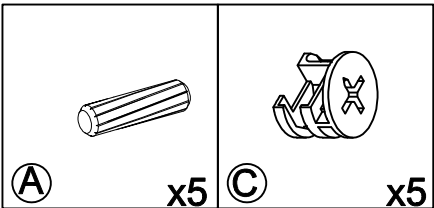
# STEP 4



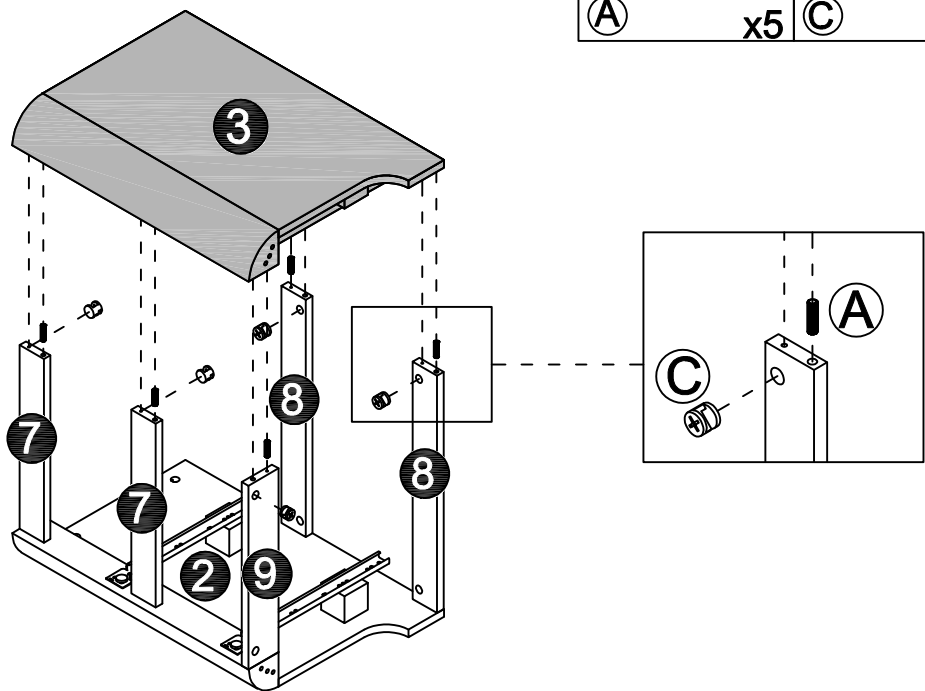
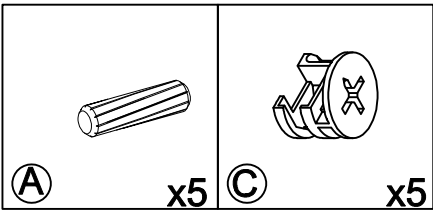
# STEP 5



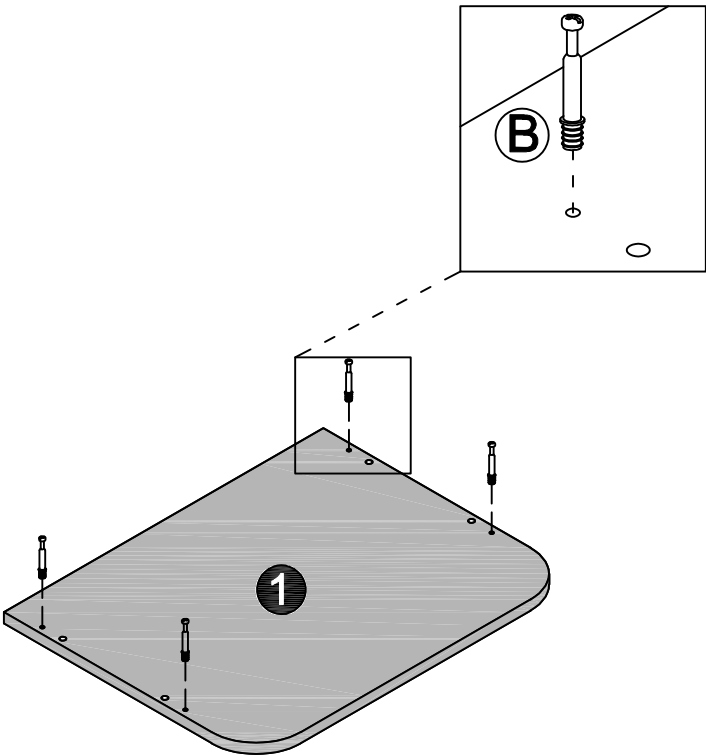
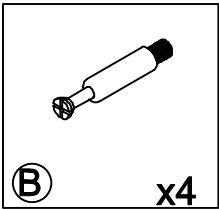
# STEP 6



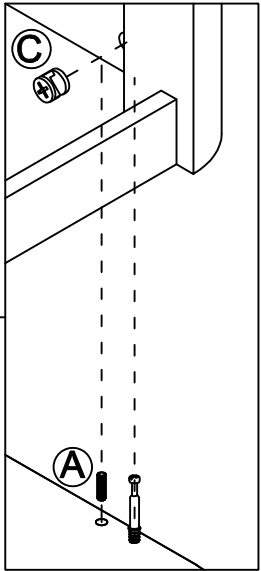
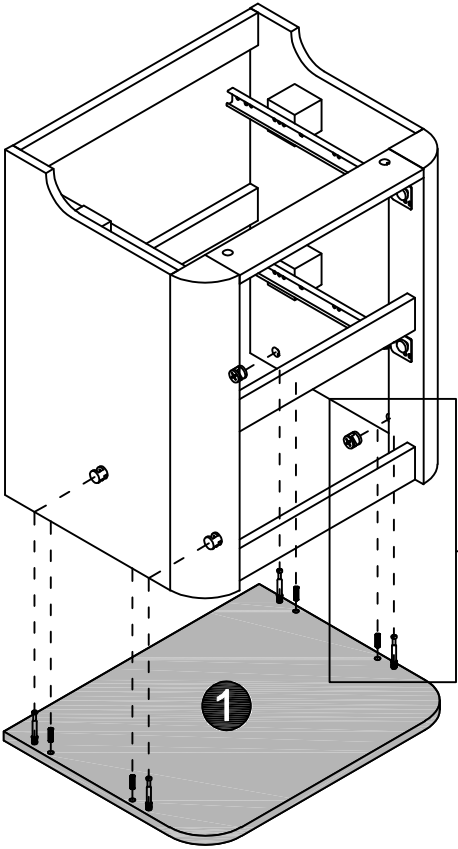
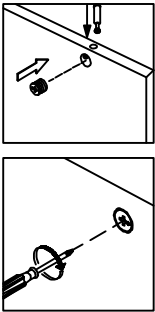
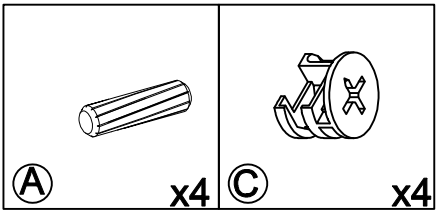
# STEP 7



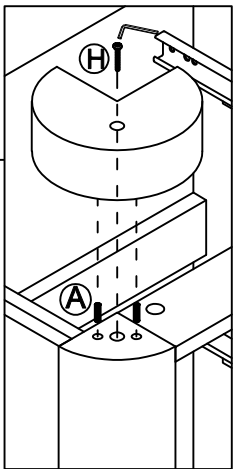
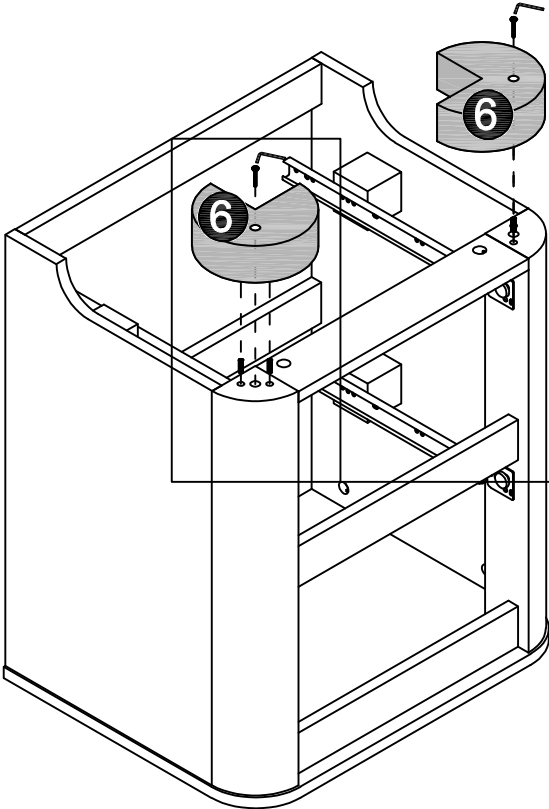
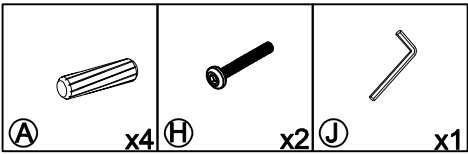
# STEP 8



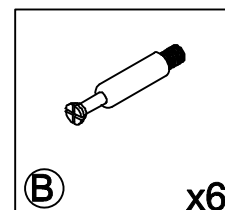
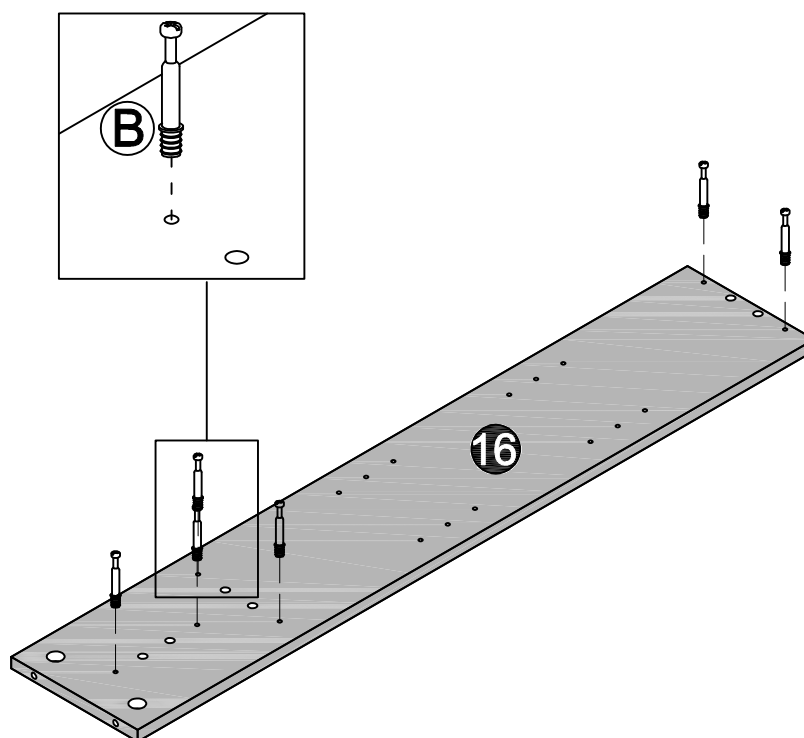
STEP 9



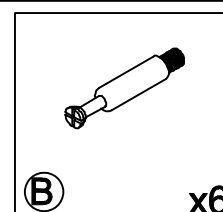
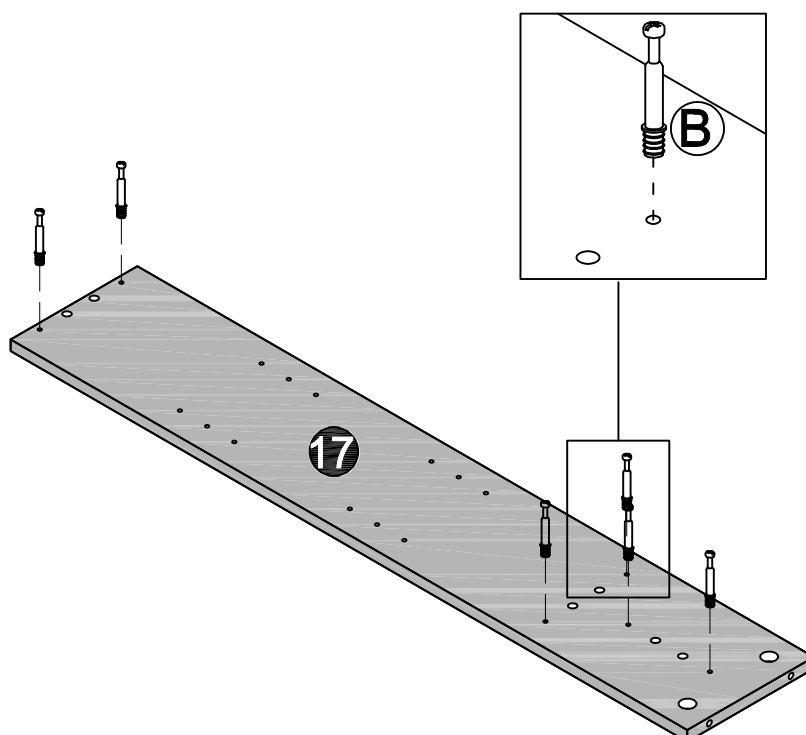
STEP 10



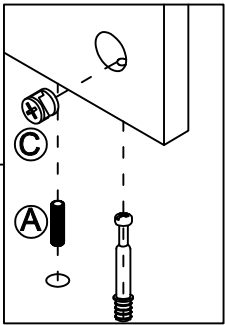
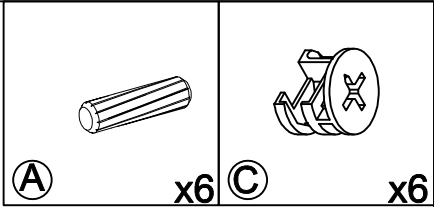
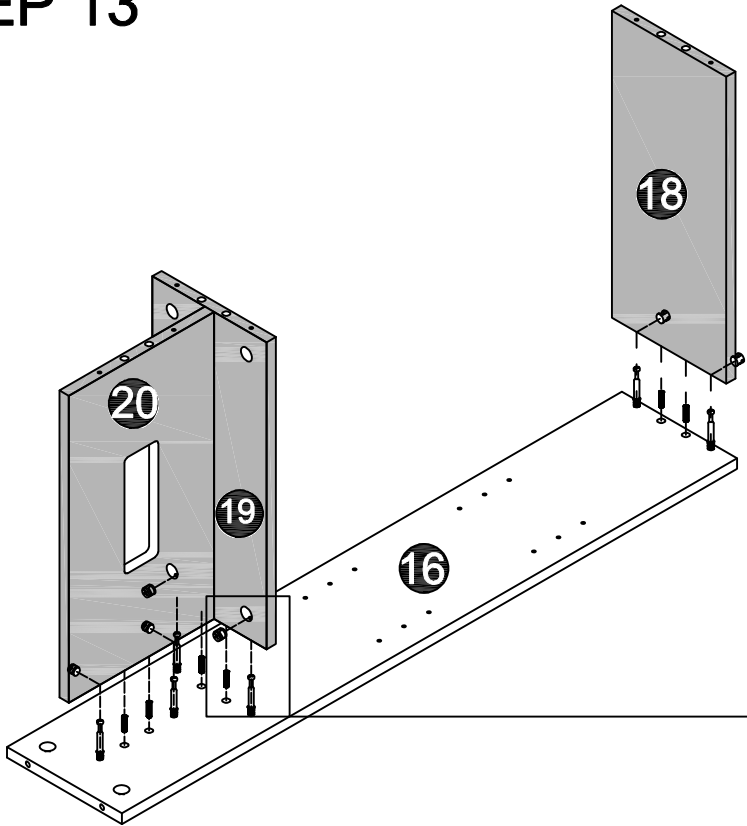
## STEP 11



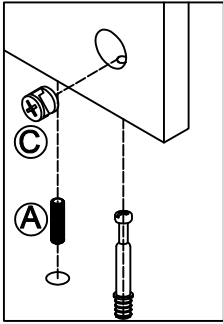
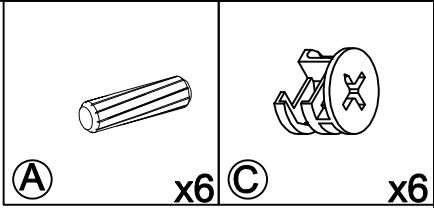
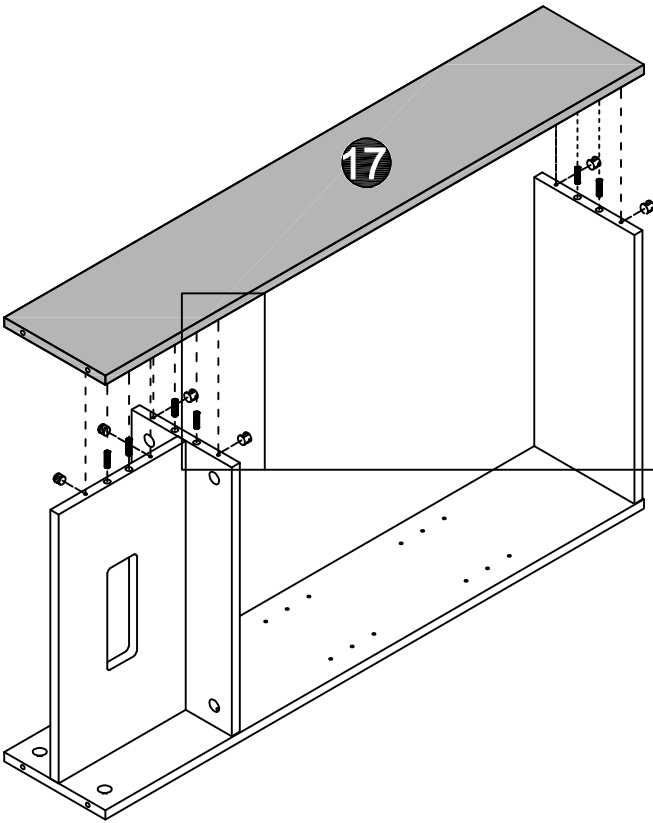
## STEP 12



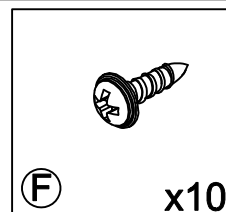
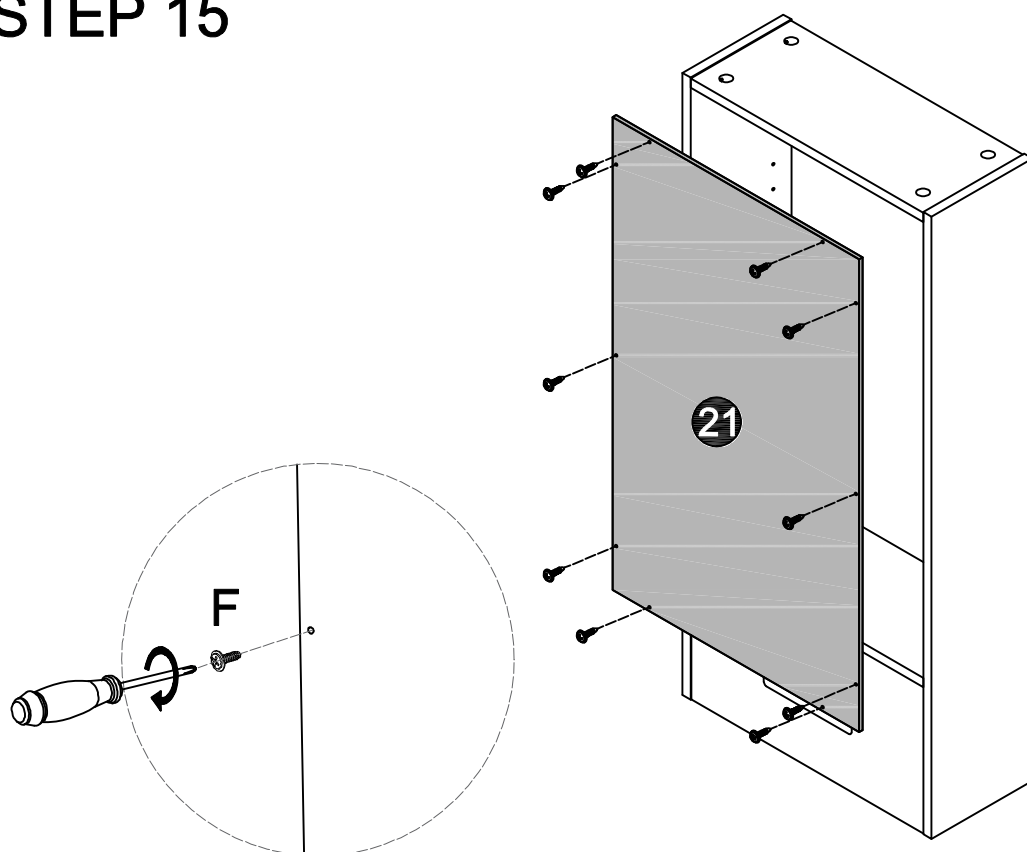
STEP 13



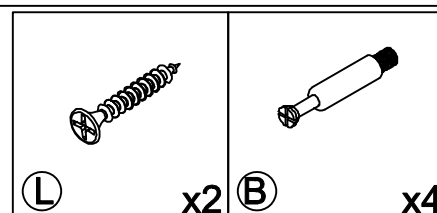
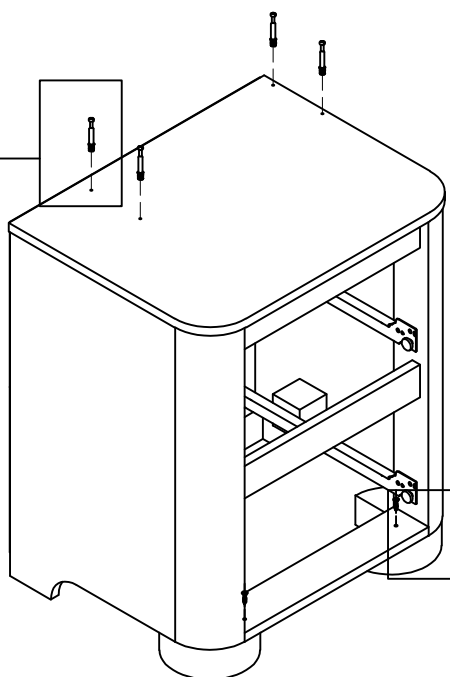
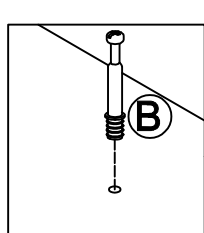
STEP 14



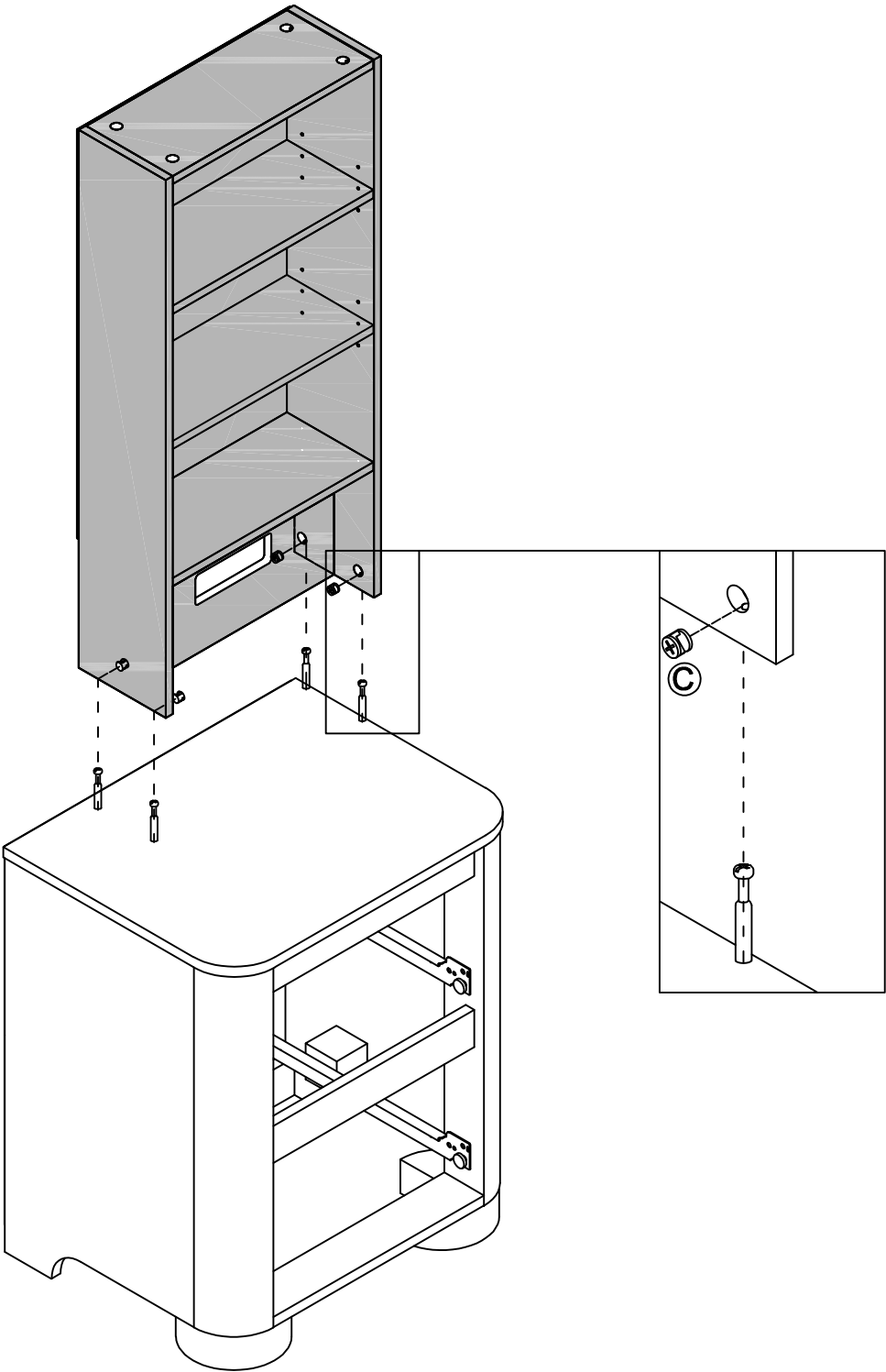
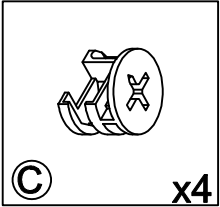
## STEP 15



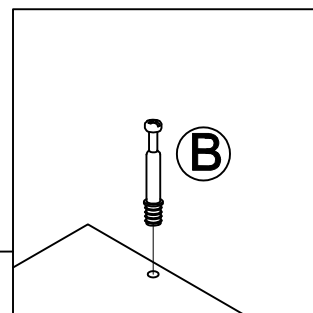
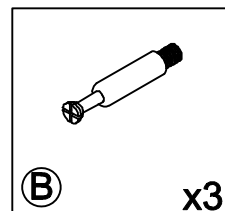
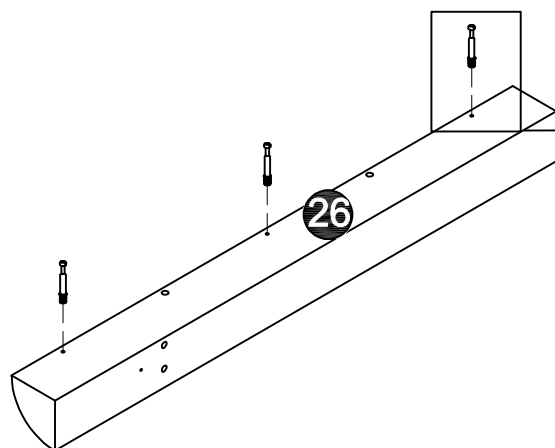
## STEP 16



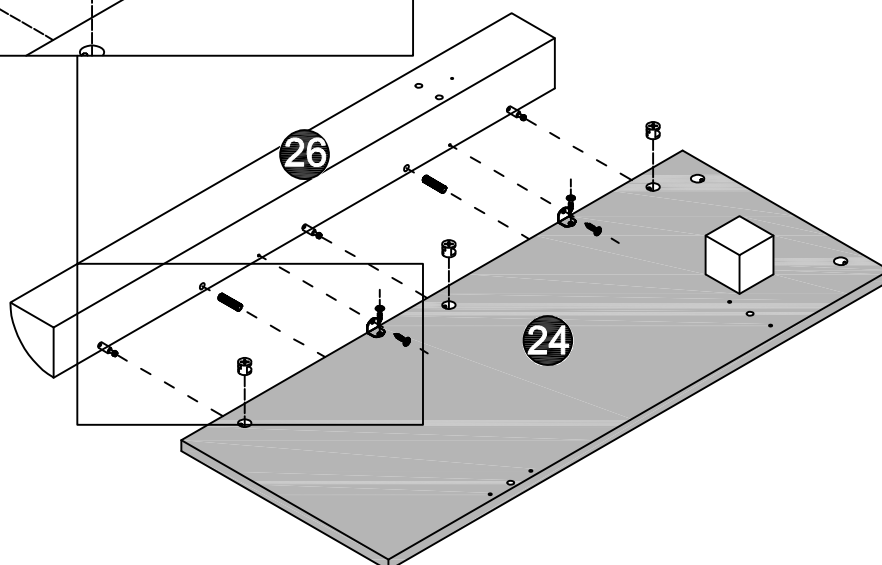
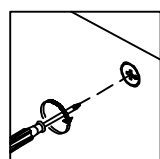
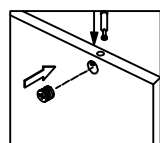
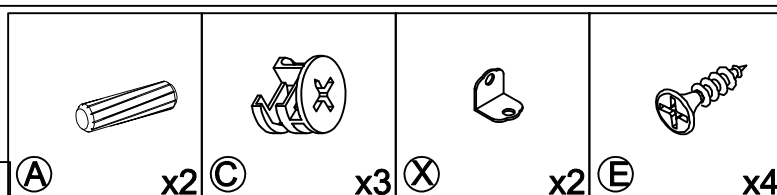
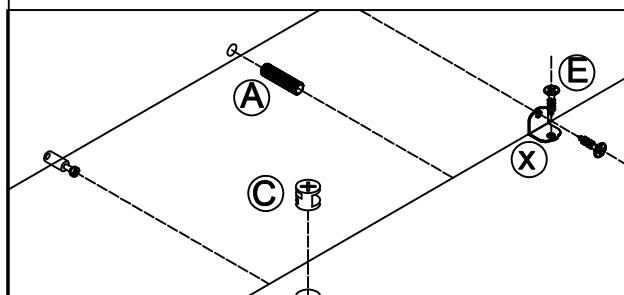
# STEP 17



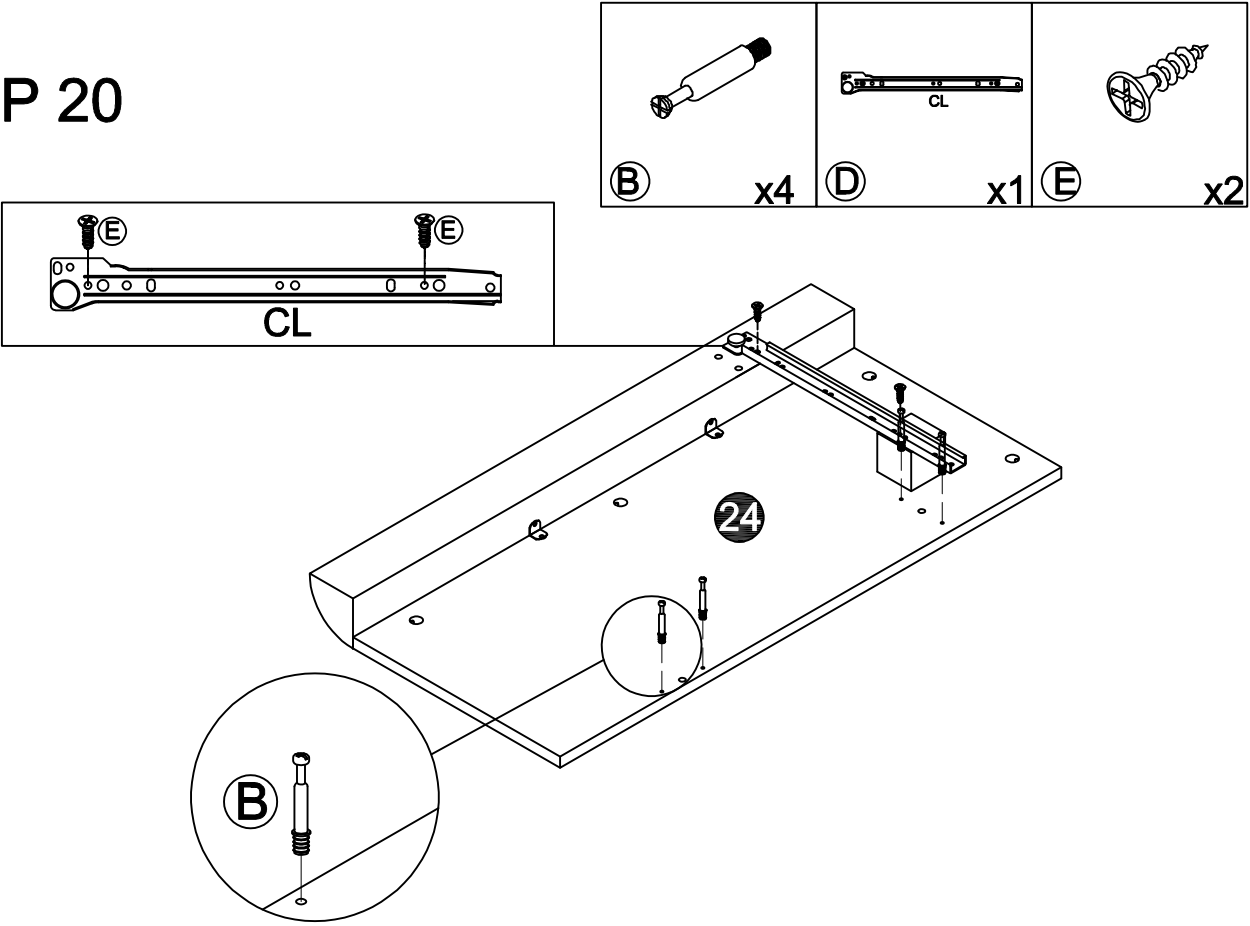
# STEP 18



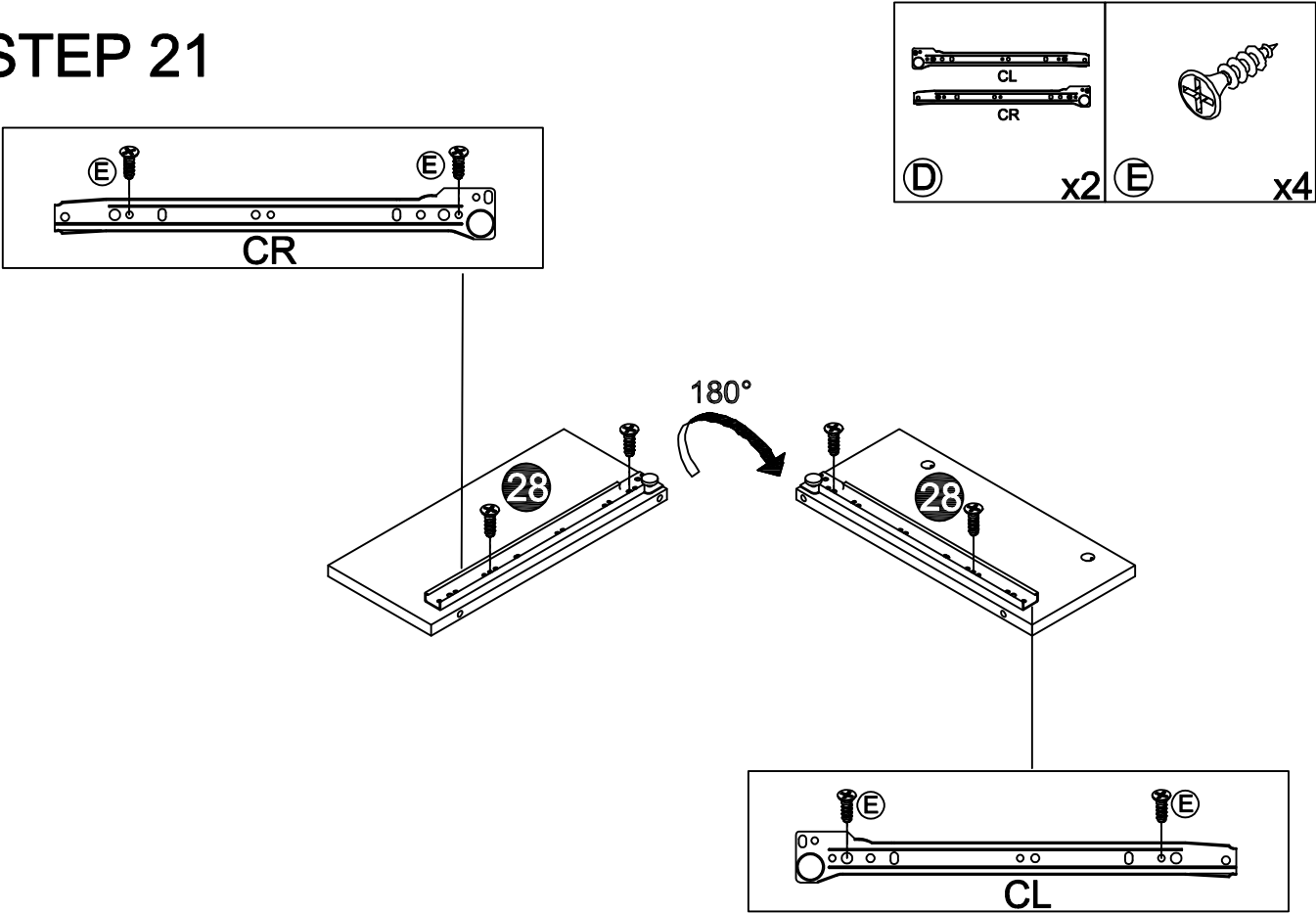
# STEP 19



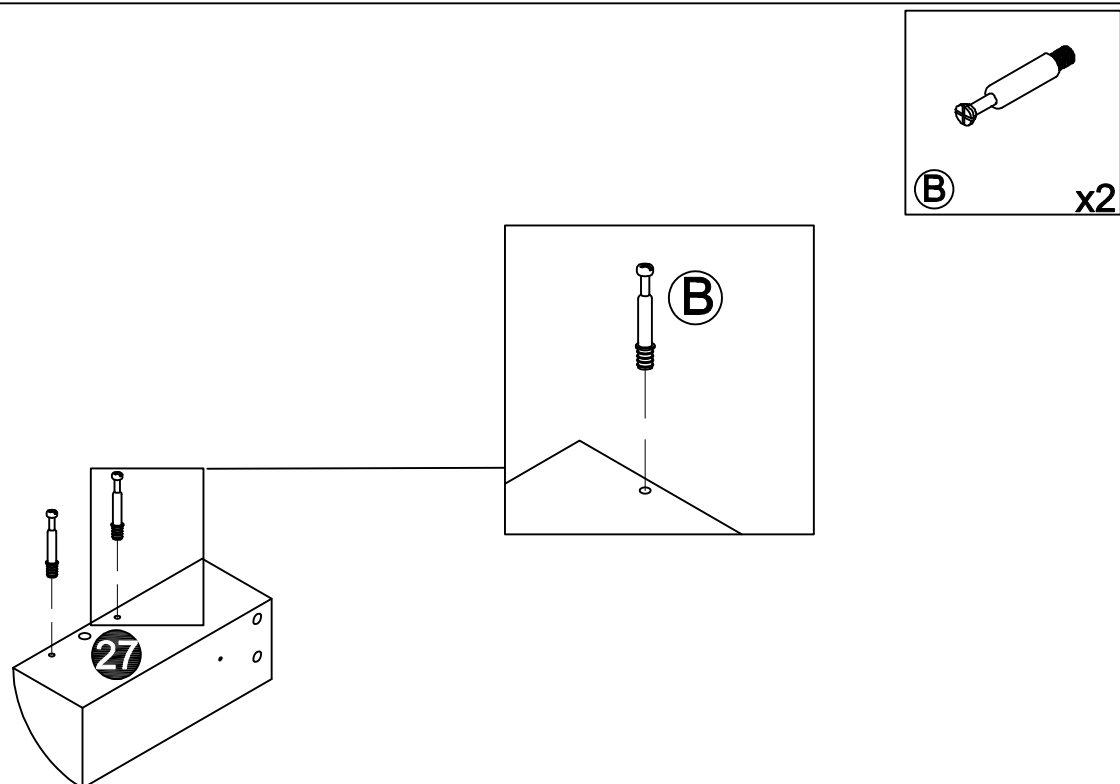
# STEP 20



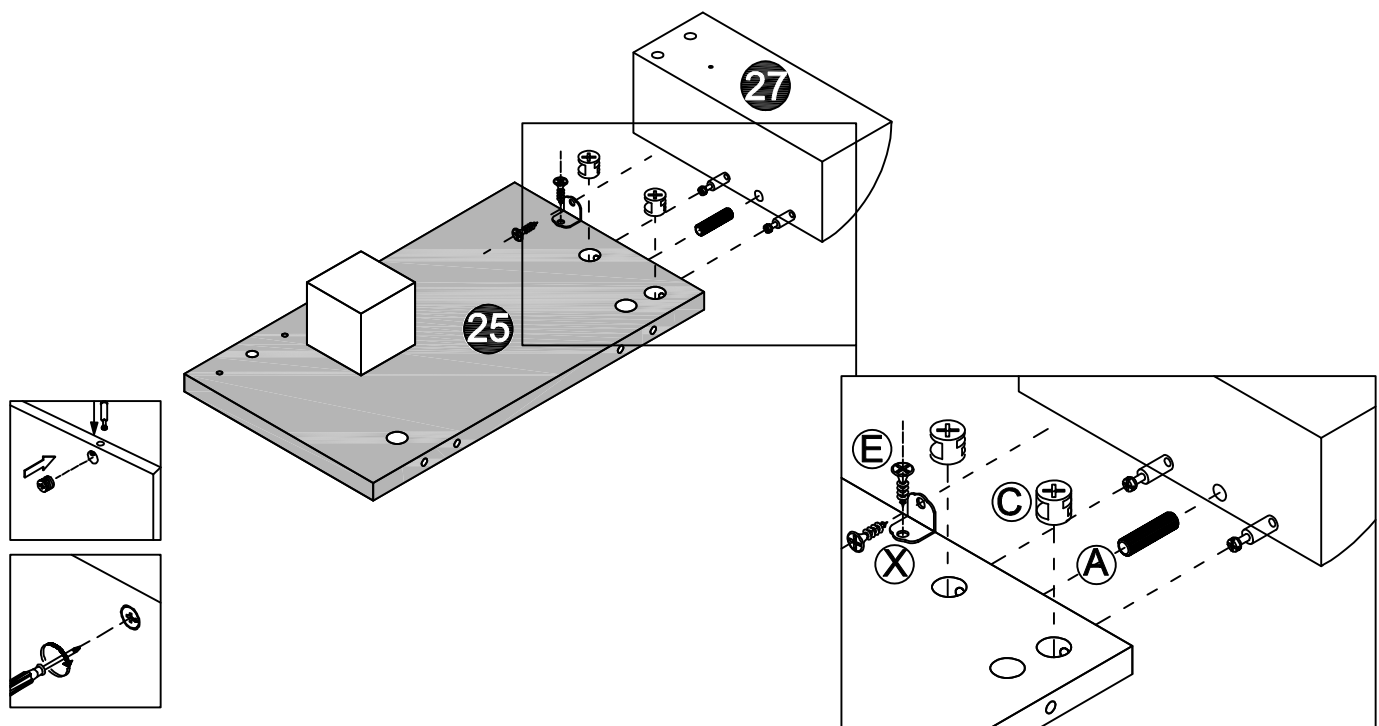
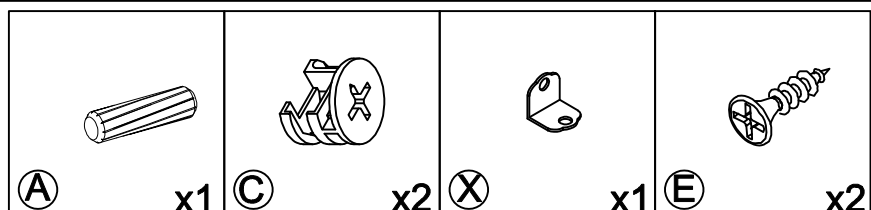
# STEP 21



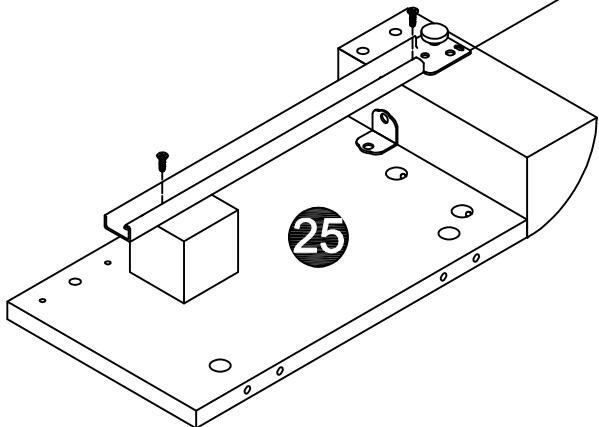
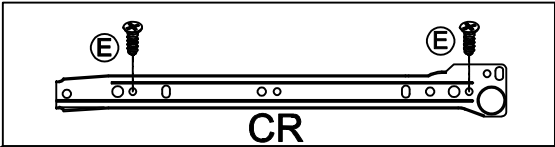
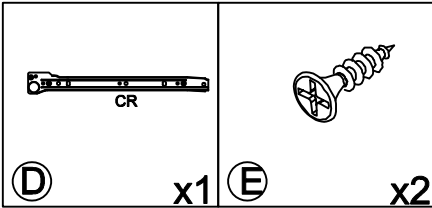
# STEP 22



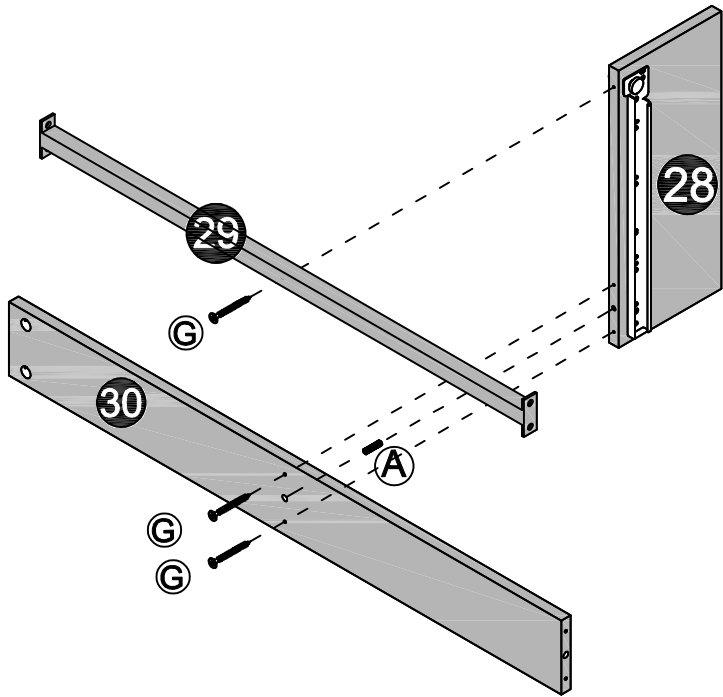
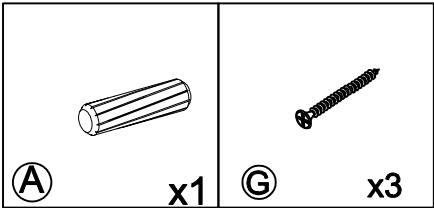
# STEP 23



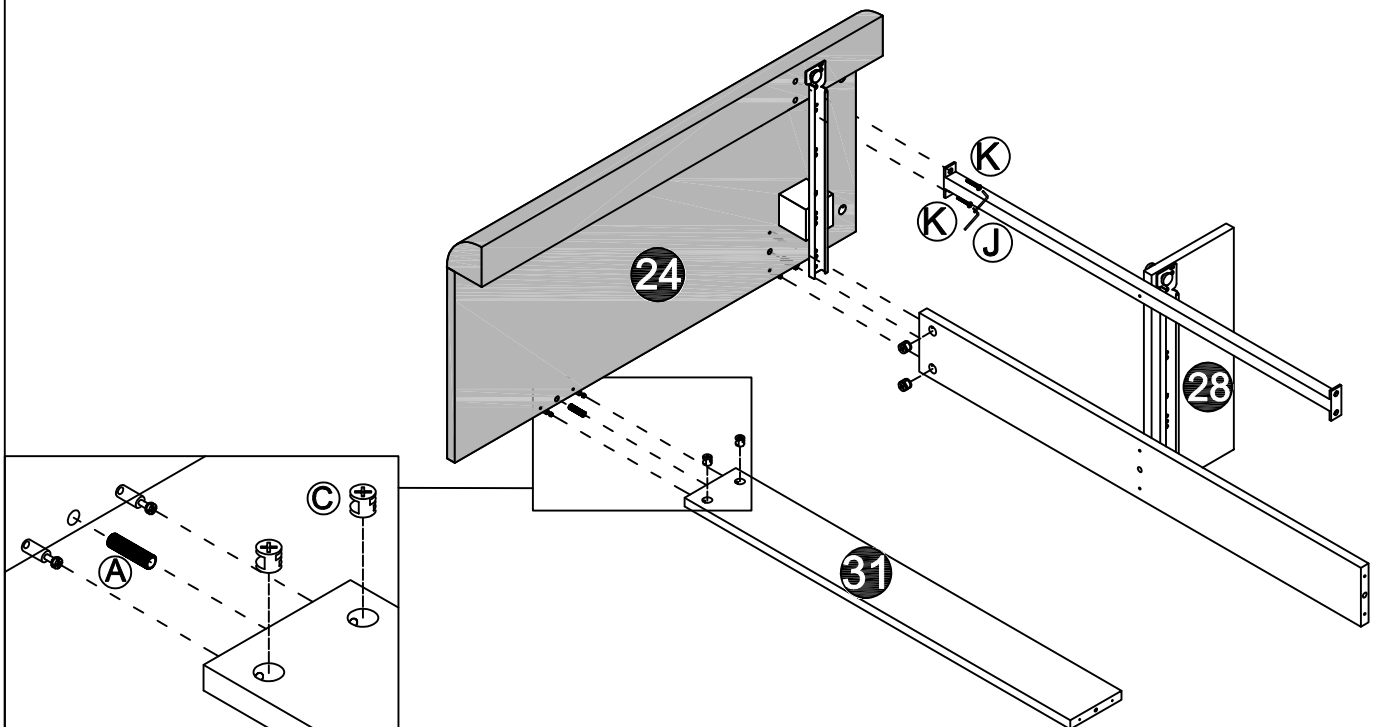
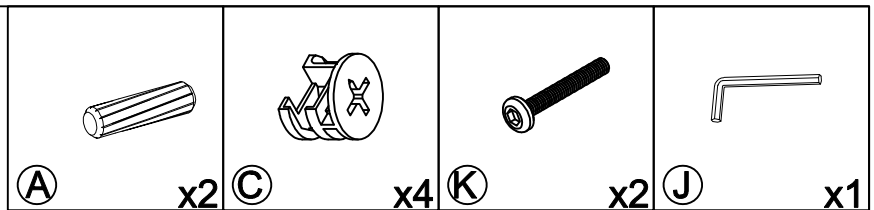
# STEP 24



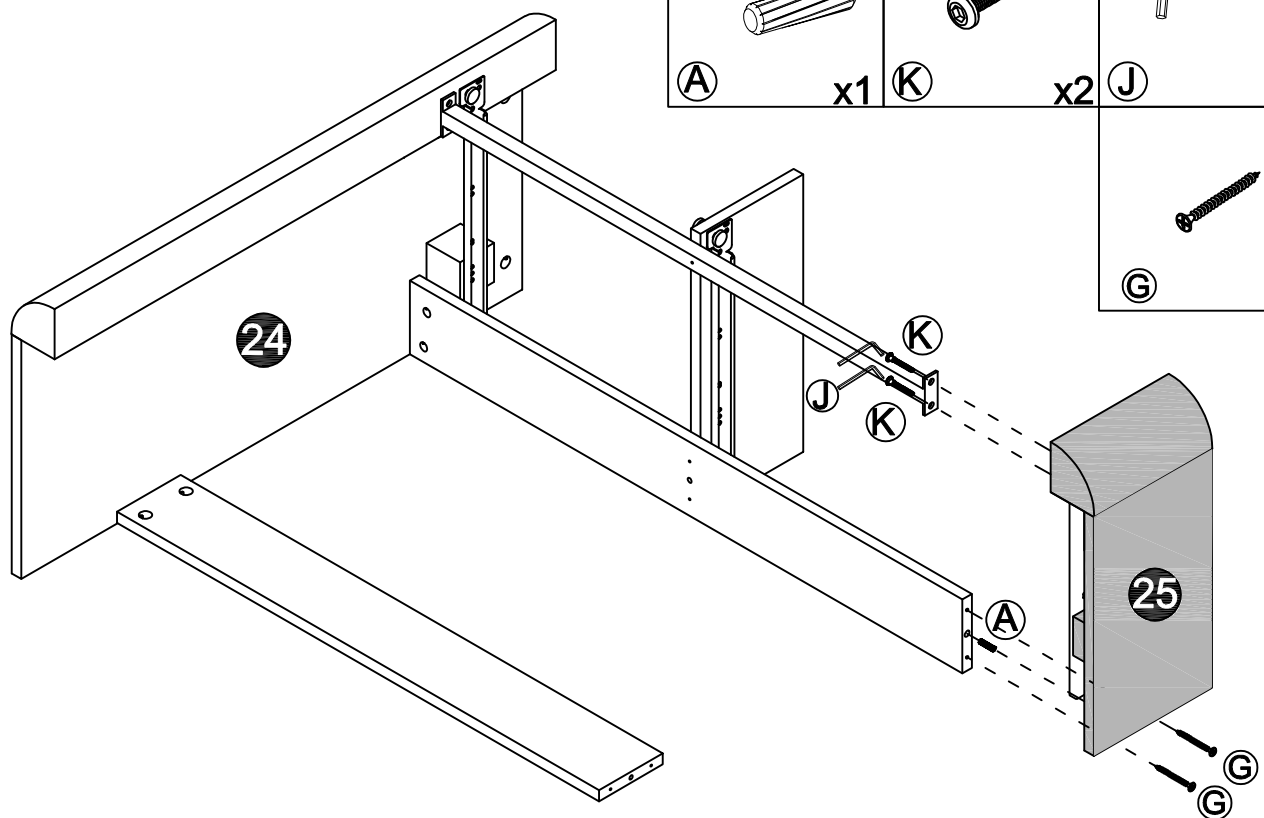
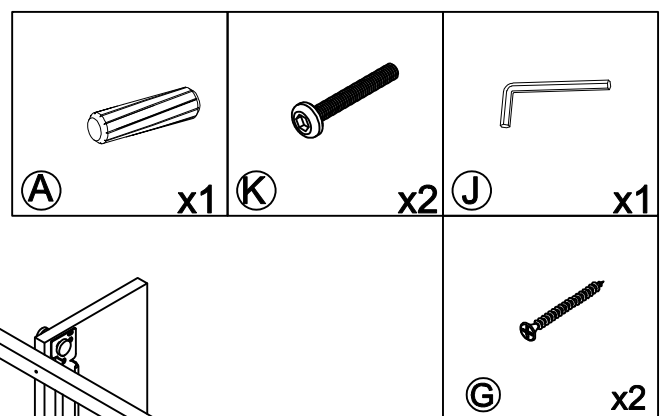
# STEP 25



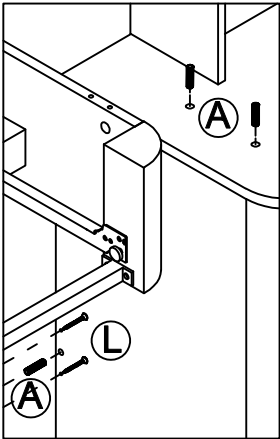
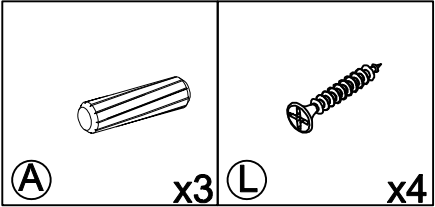
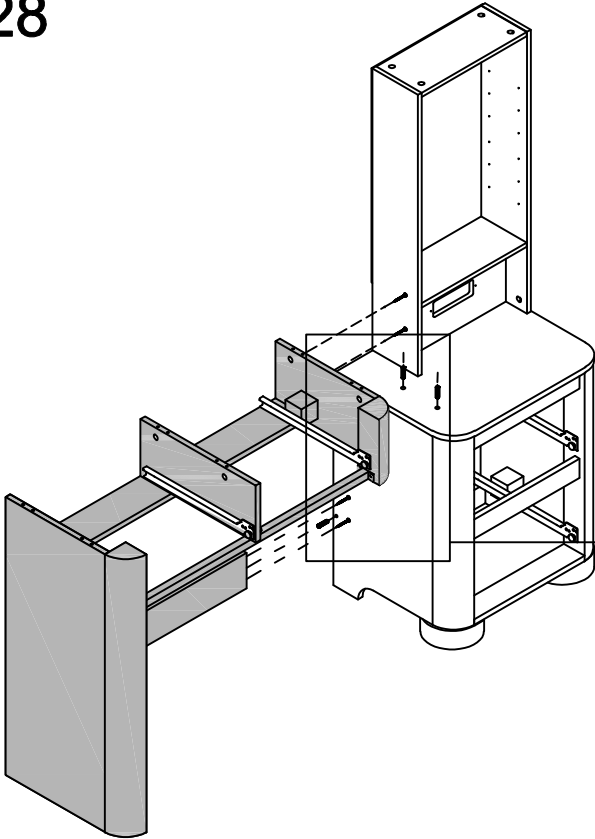
## STEP 26



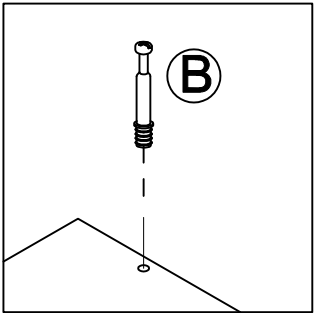
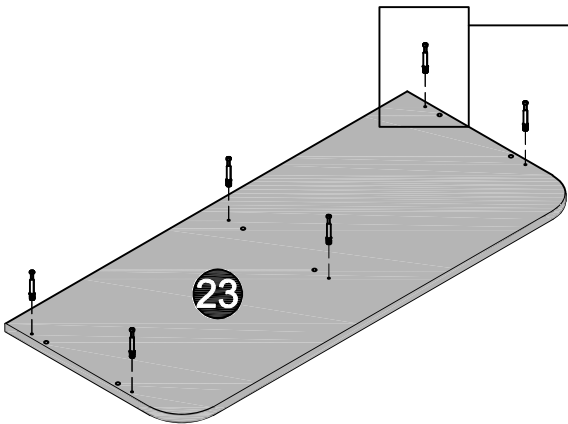
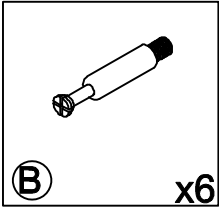
## STEP 27



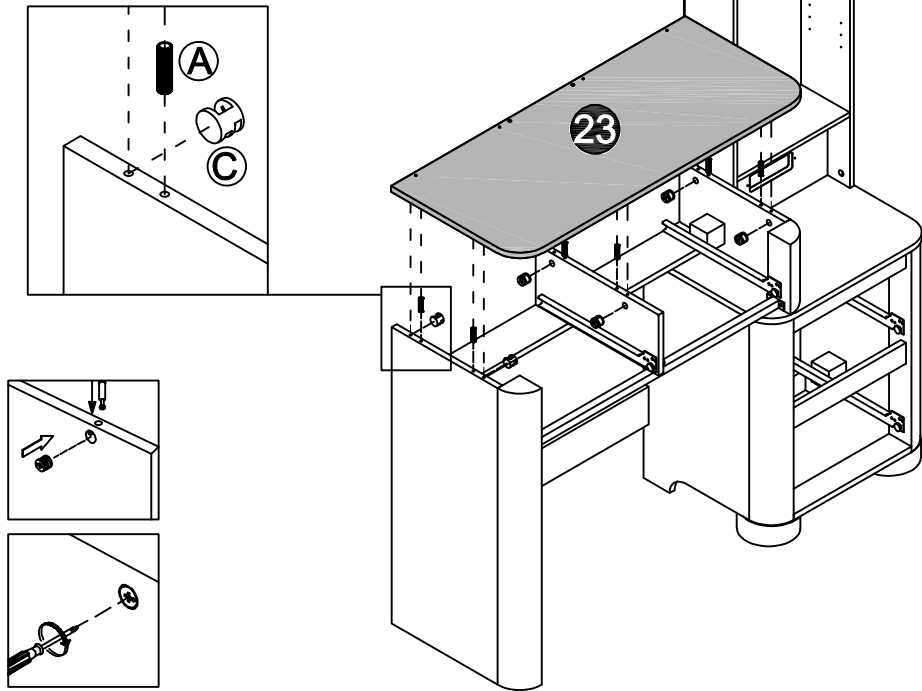
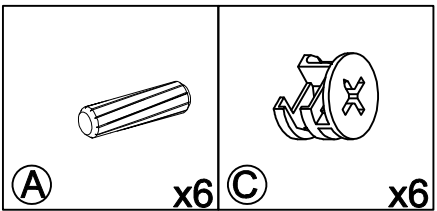
STEP 28



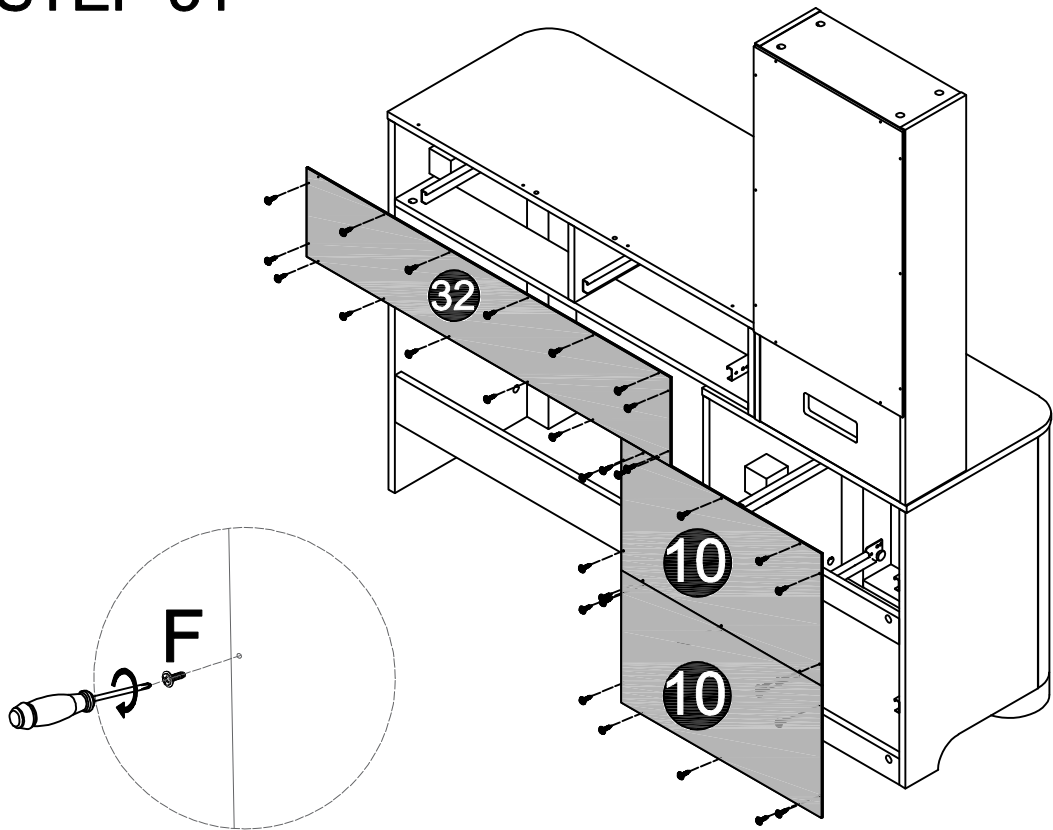
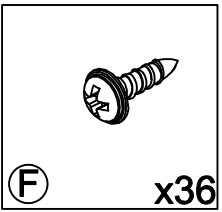
STEP 29



# STEP 30



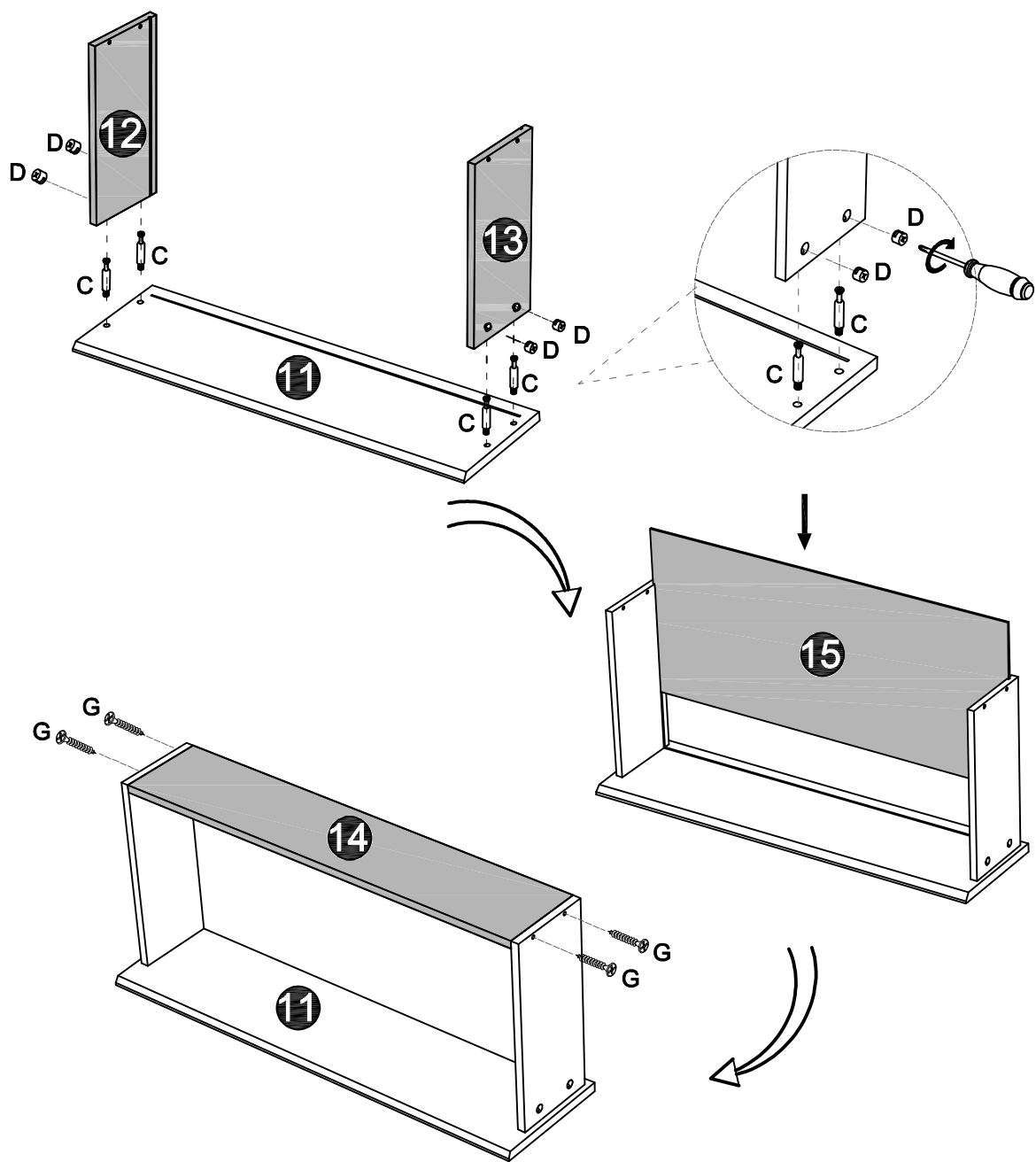
# STEP 31





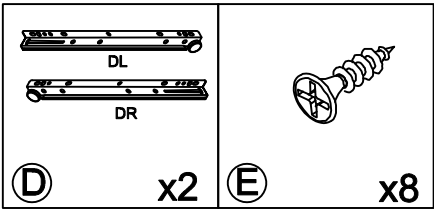
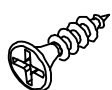
# STEP 34

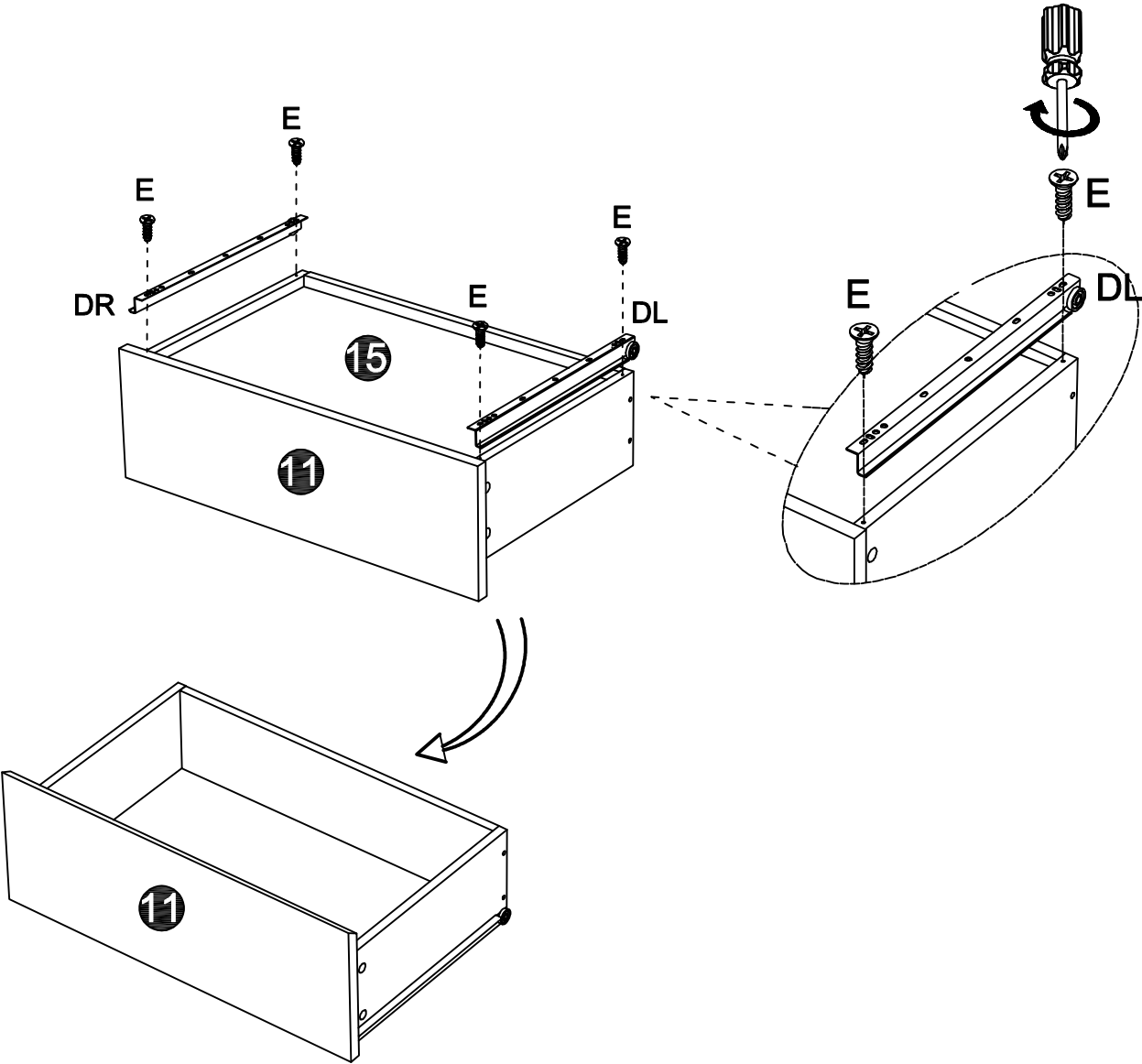
|                                                                                    |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |
| ⓐ x8                                                                               | ⓒ x8                                                                                | ⓓ x8                                                                                |



x 2

STEP 35

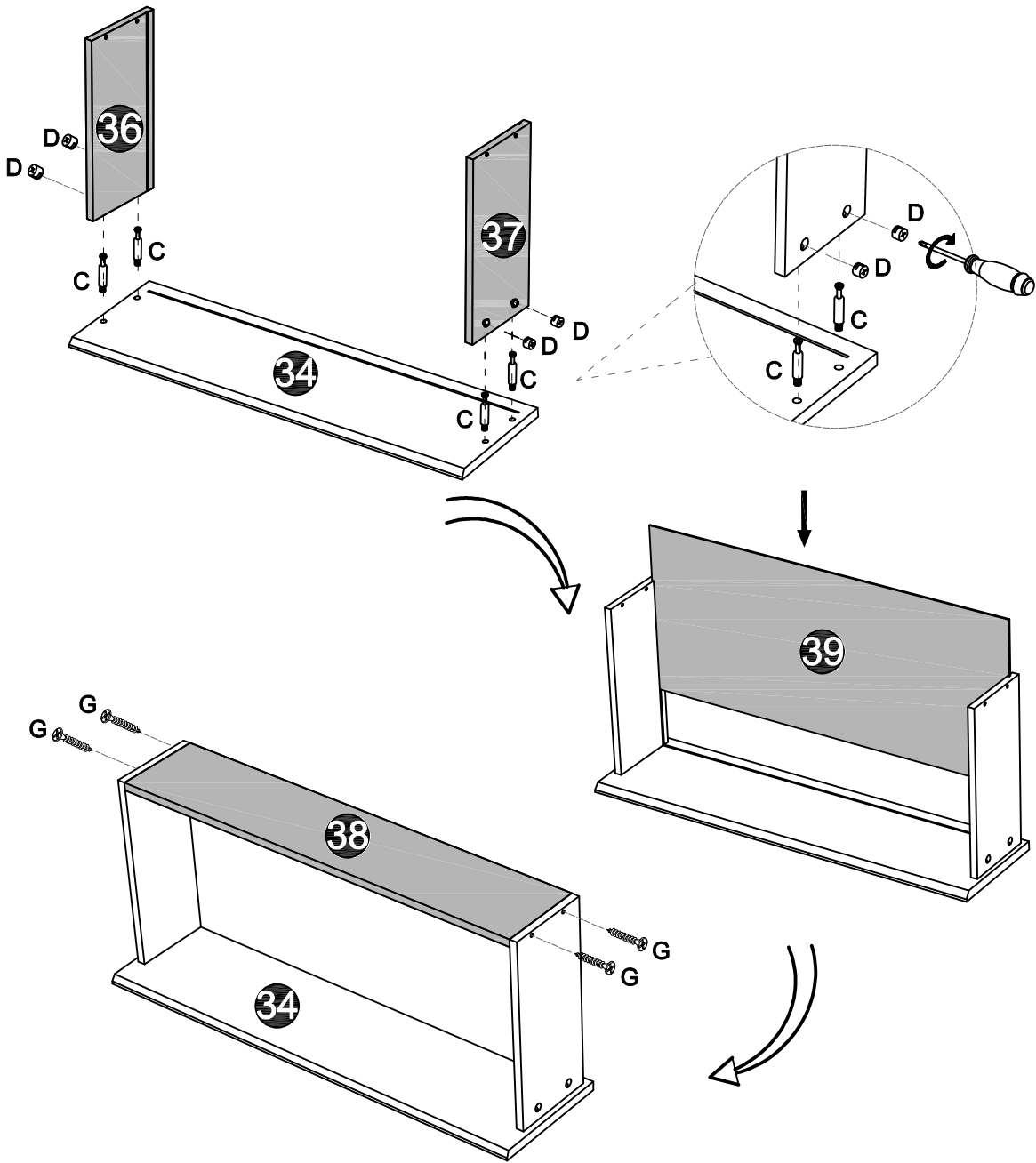
|                                                                                                                 |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| <br>DL<br>DR<br>D x2<br>E x8 |  |
|-----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|



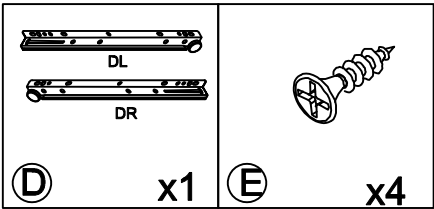
x 2

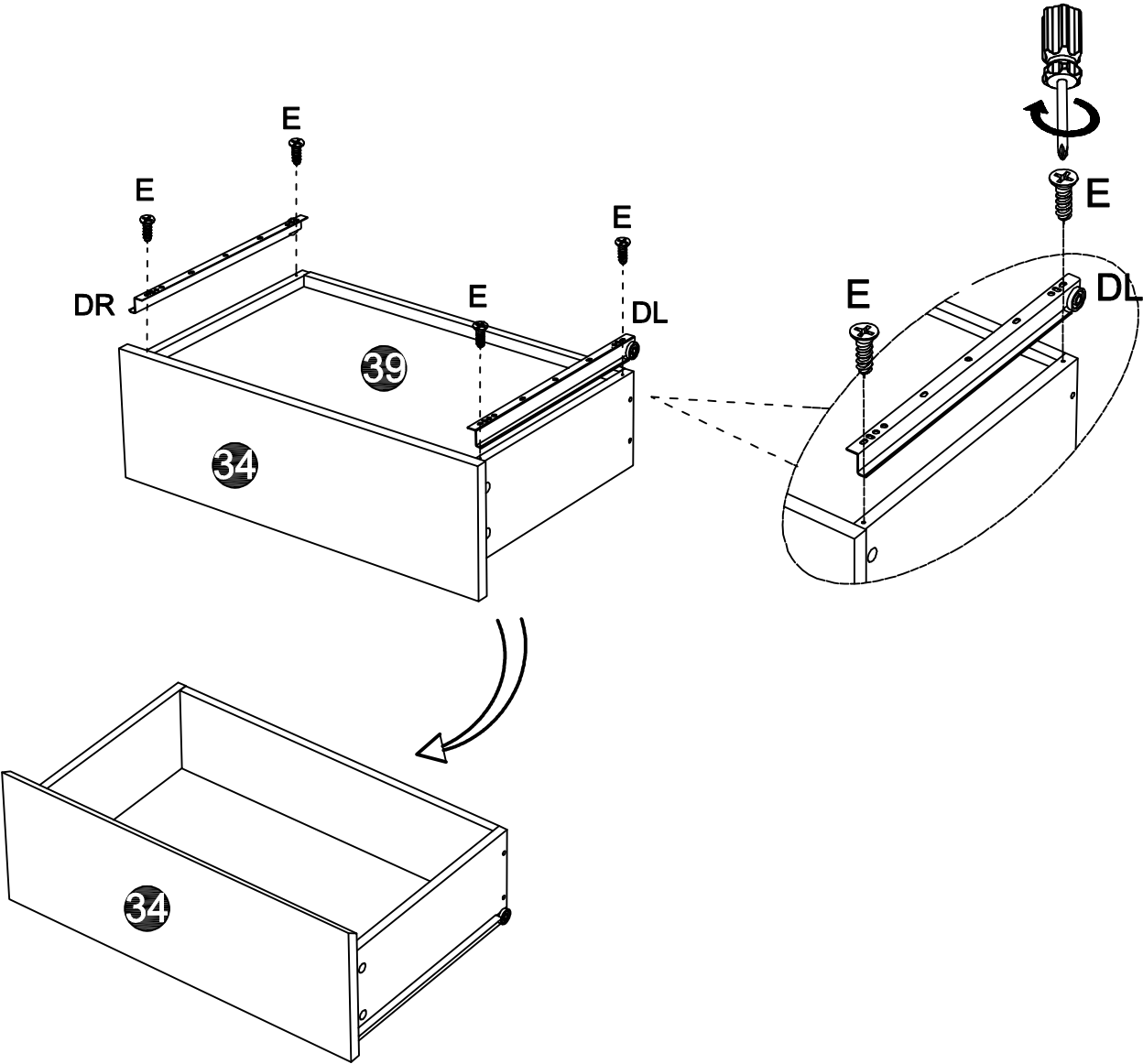
# STEP 36

|                                                                                    |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |
| Ⓒ                                                                                  | Ⓓ                                                                                   | Ⓔ                                                                                   |
| x4                                                                                 | x4                                                                                  | x4                                                                                  |



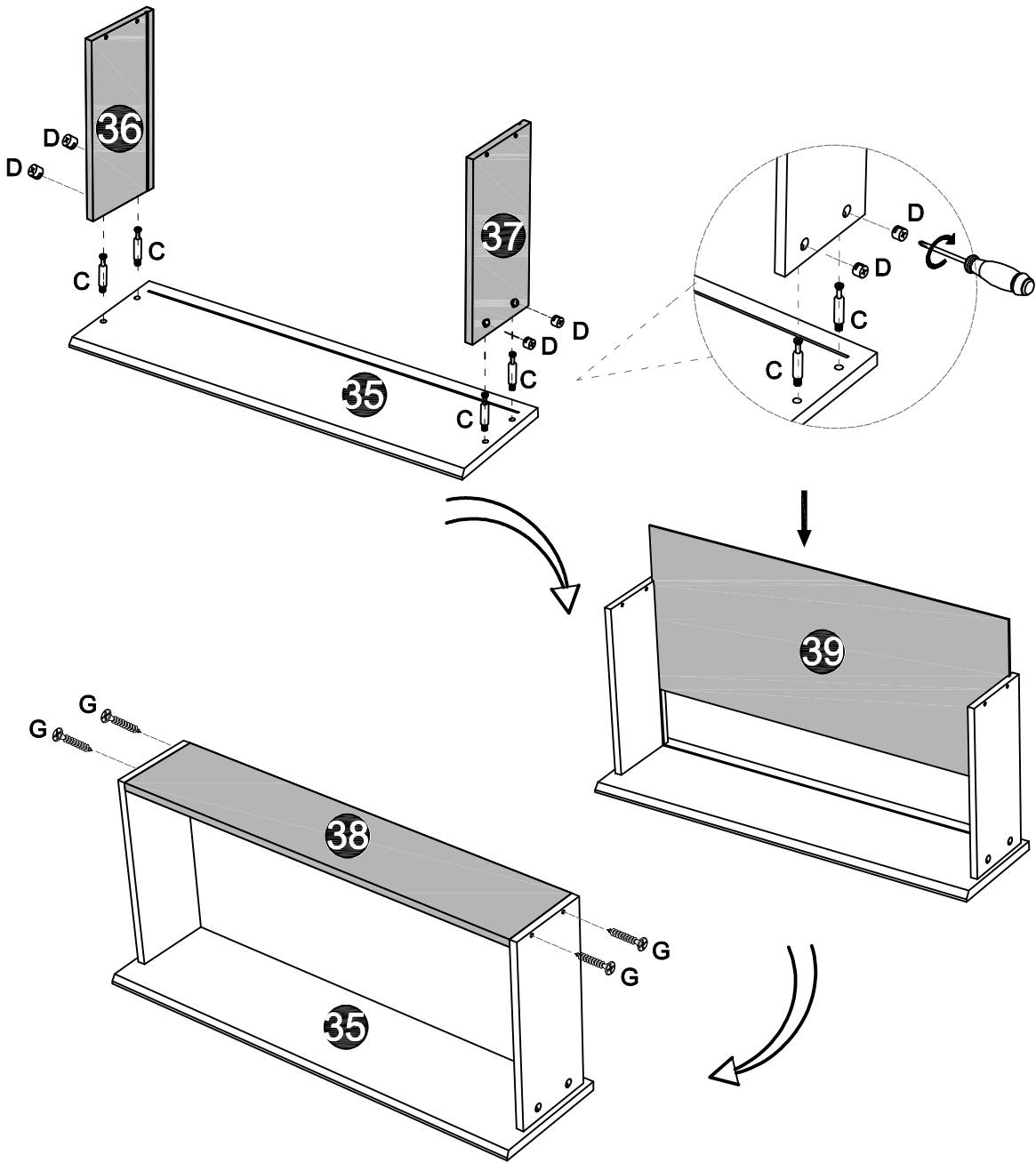
# STEP 37

|                                                                                     |           |
|-------------------------------------------------------------------------------------|-----------|
|  |           |
| <b>D</b>                                                                            | <b>E</b>  |
| <b>x1</b>                                                                           | <b>x4</b> |

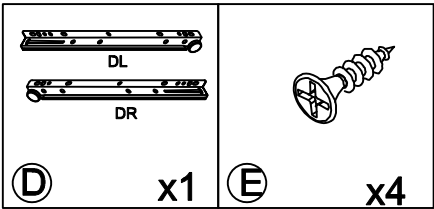


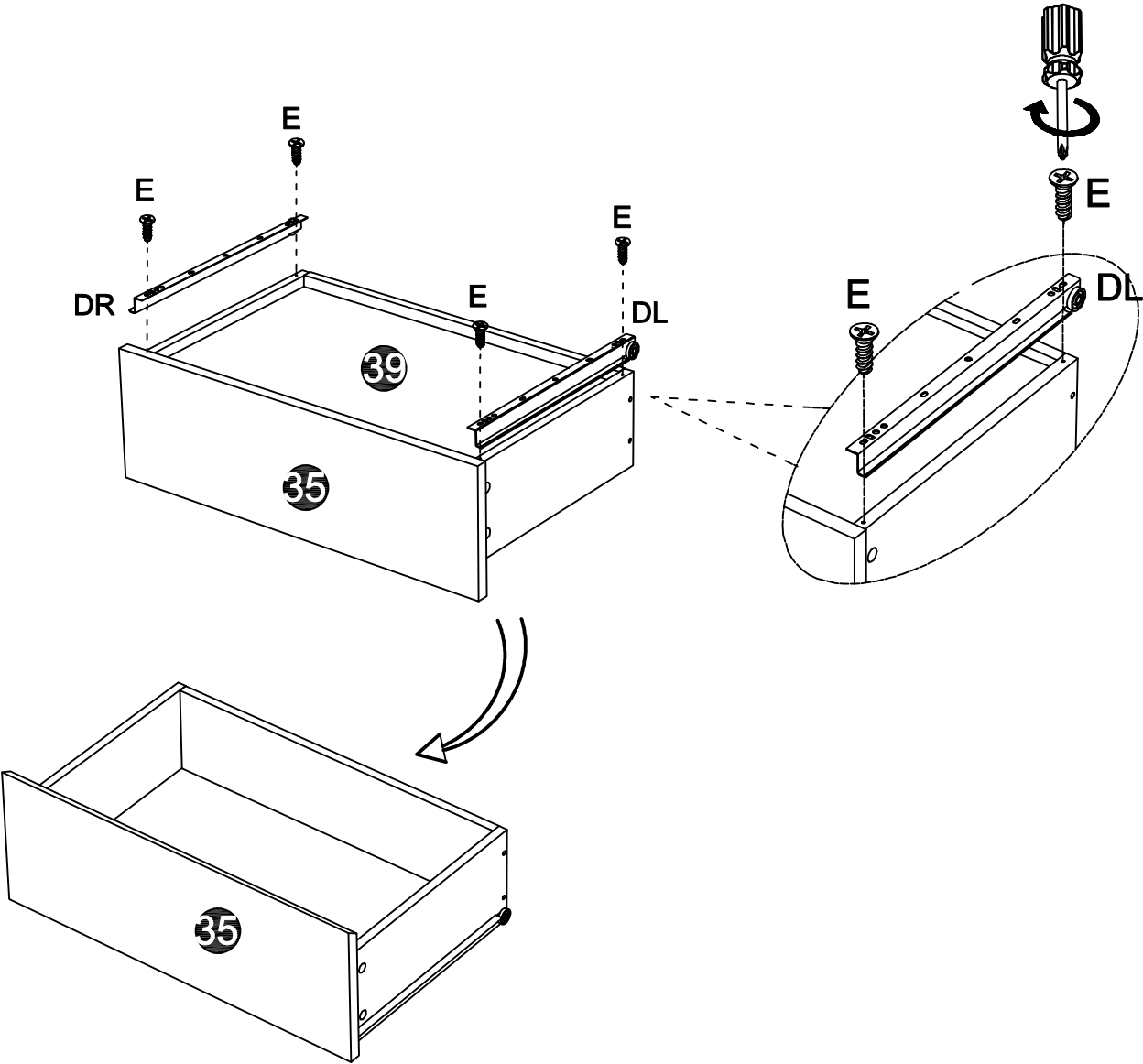
# STEP 38

|                                                                                    |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |
| Ⓒ                                                                                  | Ⓓ                                                                                   | Ⓔ                                                                                   |
| x4                                                                                 | x4                                                                                  | x4                                                                                  |

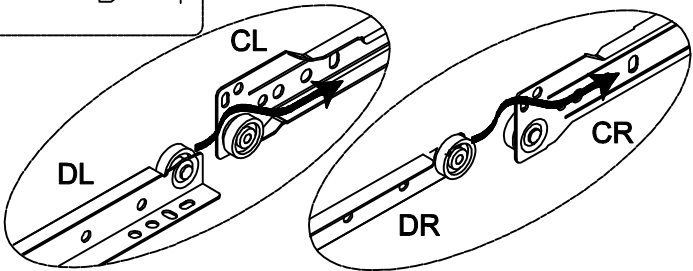
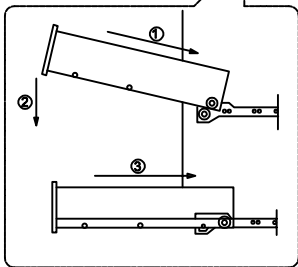
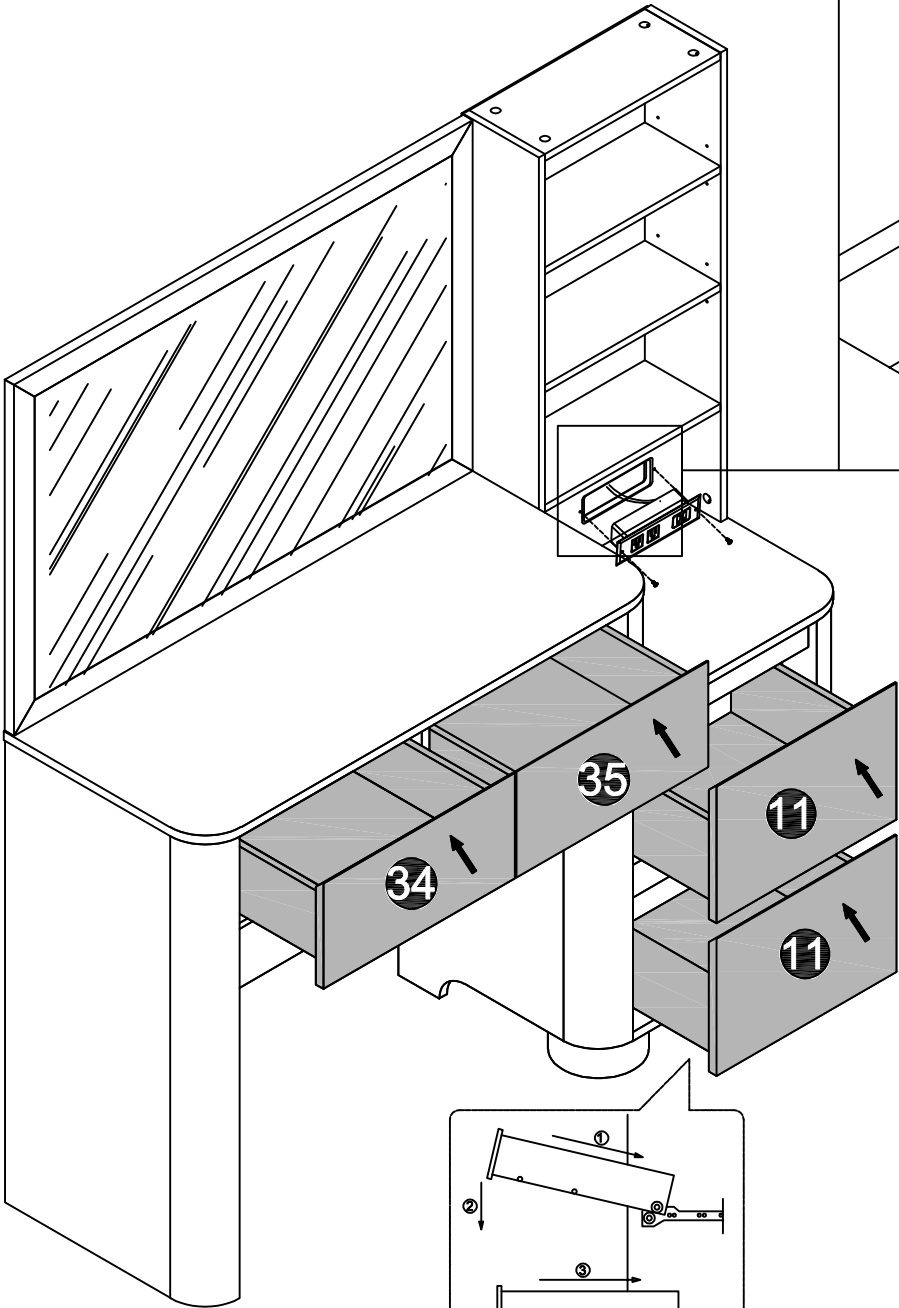
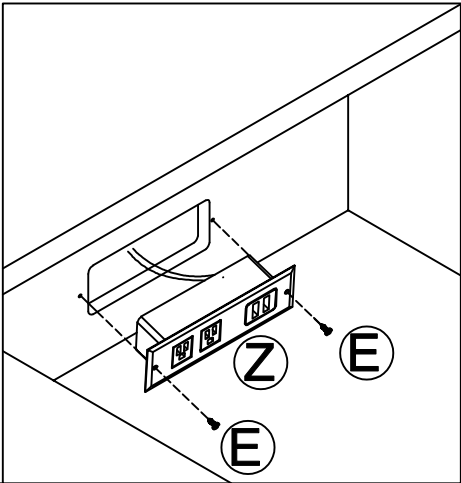
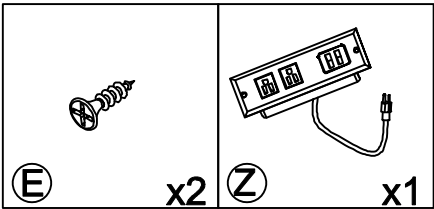


# STEP 39

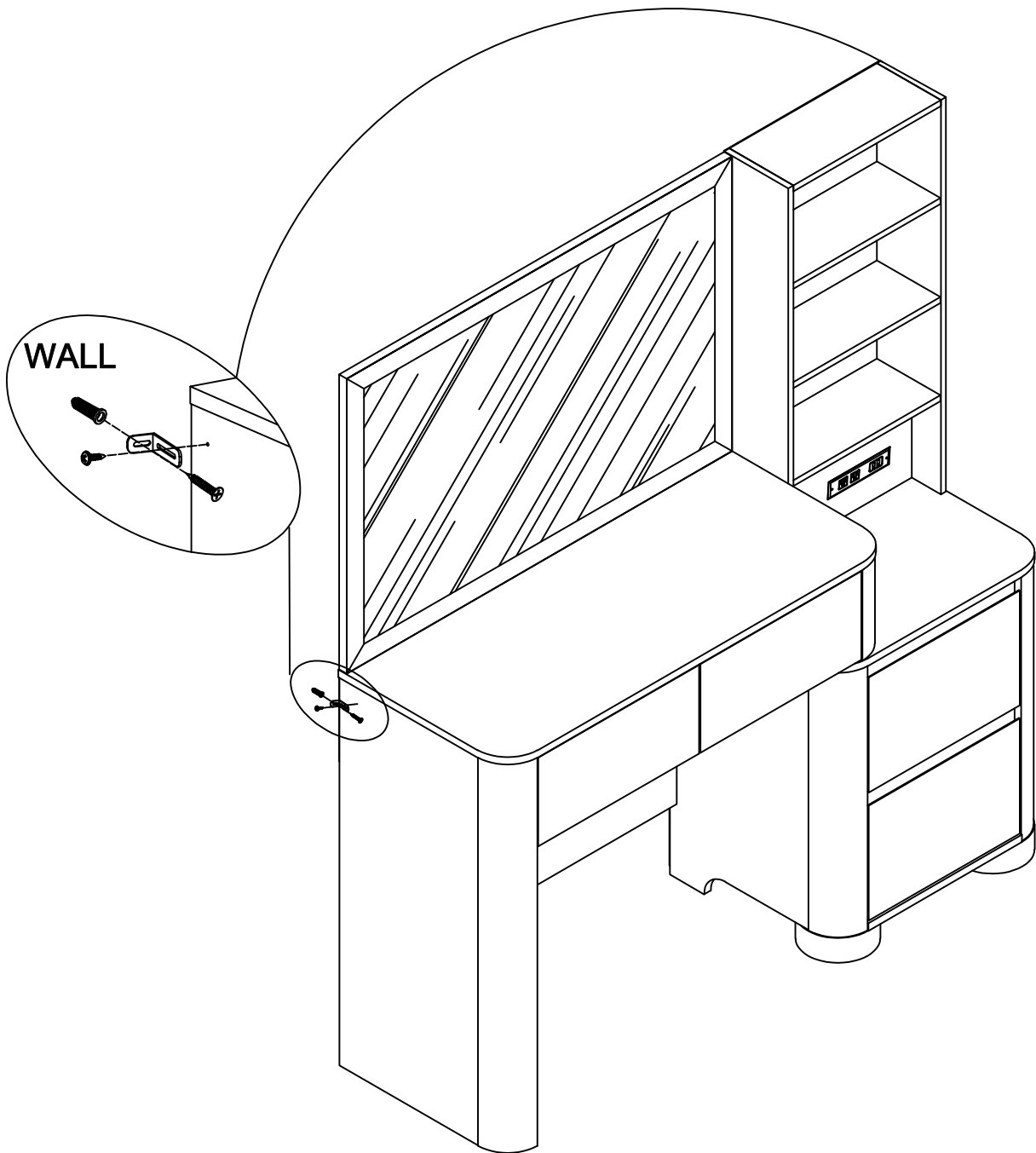
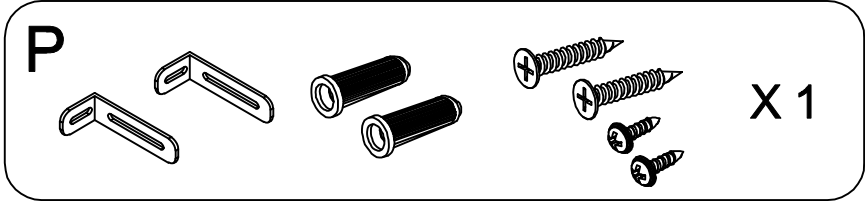
|                                                                                     |    |
|-------------------------------------------------------------------------------------|----|
|  |    |
| DL                                                                                  |    |
| DR                                                                                  |    |
| ⓓ                                                                                   | x1 |
| ⓔ                                                                                   | x4 |



# STEP 40



STEP 41



## STEP 42

