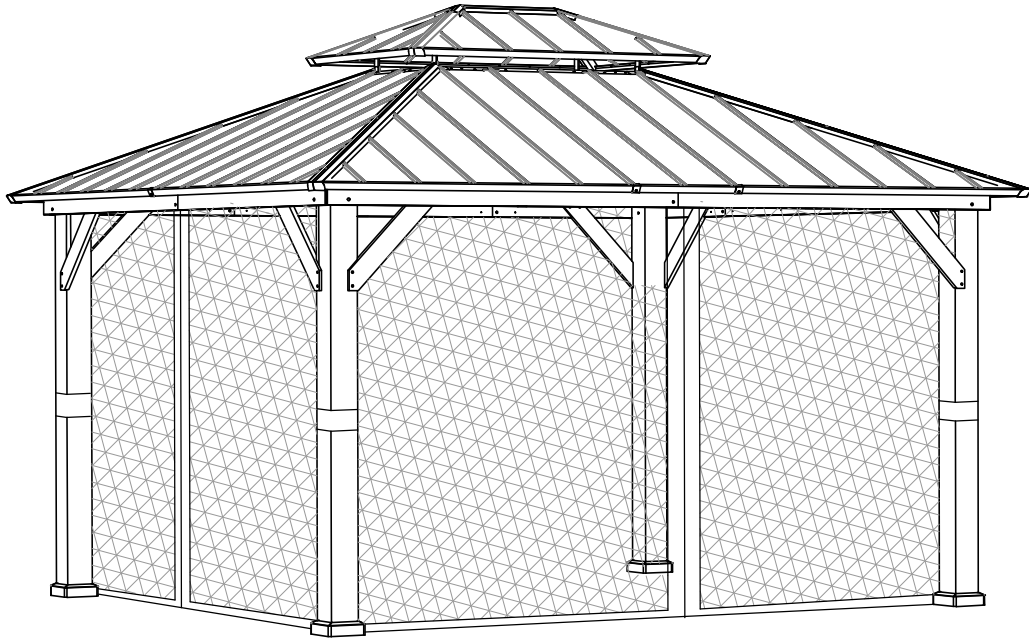




INSTRUCTION MANUAL

11 FT x 13 FT Wood Gazebo

Series A31

IF YOU PURCHASED THE GAZEBO ONLINE AND HAVE ANY
QUESTIONS OR CONCERNS
PLEASE CONTACT US WITH EMAIL OR TEXT

Email: Hiwarrantyservice@outlook.com
Text: +1 628 263 4608

**Note: The gazebo needs to be installed in cooperation with five people.
The following tools are not included and needed for assembly:**



Pistol Drill



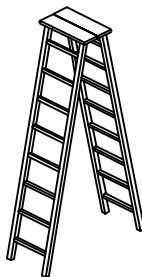
Tape Measure



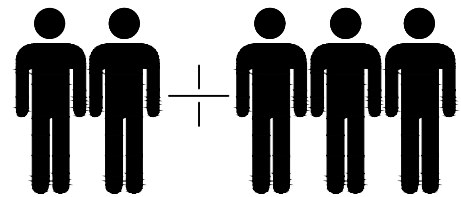
Hammer



Screw Driver



2 m Adjustable Ladder



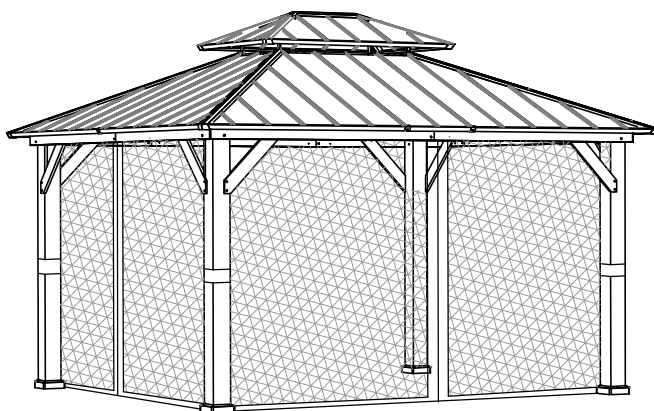
5 people

Warning

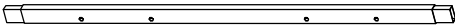
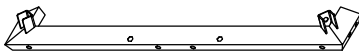
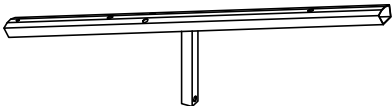
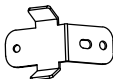
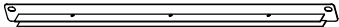
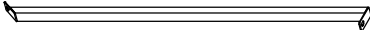
1. A 5 person assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please dis-assemble and store for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.97 inch on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 61.2km/h, please take measures to avoid the wind.
4. Care the wooden structure of the gazebo like painting with anticorrosive paint every two months or dry the wooden parts and then paint when it is in rainy season, which can let the gazebo service longer.

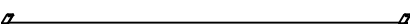
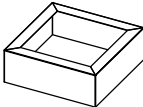
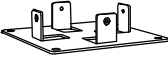
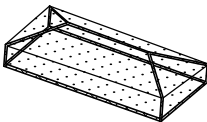
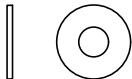
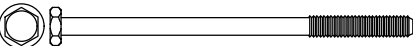
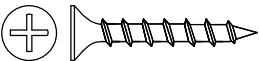
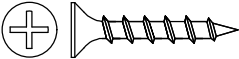
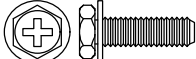
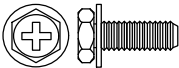
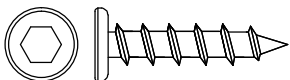
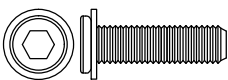
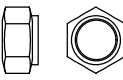
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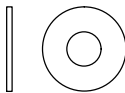
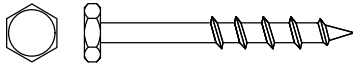
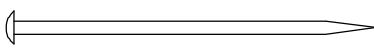
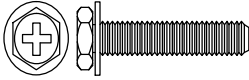
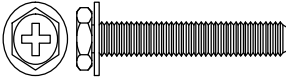
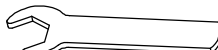
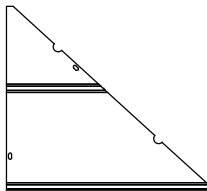
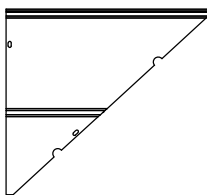
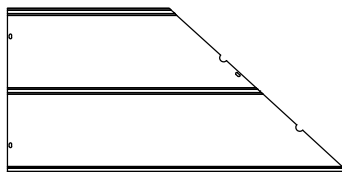
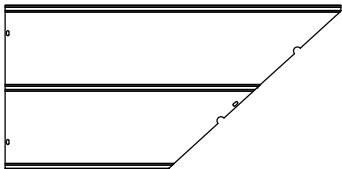
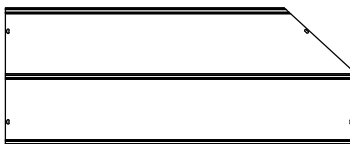
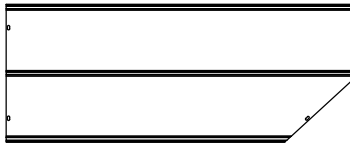
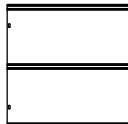
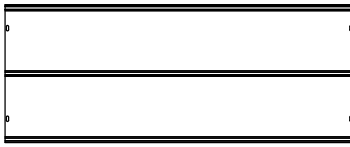
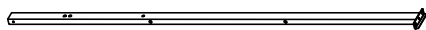
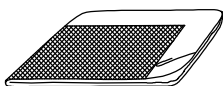
1. Please fix all the screws first, do not lock off, after assembling is fully completed, lock all at once finally.
2. Please check the manual carefully and make sure you have received all the parts.
3. If there is any missing, please let us know the letter of the parts you need.
4. If there is any damage, please send clear photos to us, we will check and offer you best solution soon.

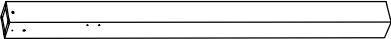
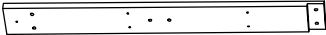
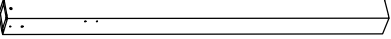
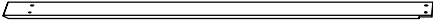
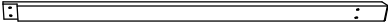
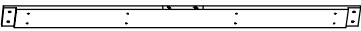
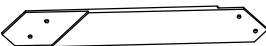


Parts List (Box A)

D  Top Roof Connector 1 PC	E1  Big Roof Long Side Tube 2 PCS	E2  Big Roof Short Side Tube 2 PCS
F2  Top Roof Side Beam 4 PCS	G2  Side Beam 4 PCS	I  Side Beam Lower Connector 4 PCS
J  Middle Beam Lower Connector 6 PCS	K1  Big Roof Left Lower Tube 4 PCS	K2  Big Roof Right Lower Tube 4 PCS
K3  Long Roof Middle Lower Tube 2 PCS	K4  Top Roof Short Tube 2 PCS	K5  Top Roof Long Tube 2 PCS
L1  Big Roof Up Beam 8 PCS	L3  Big Roof Long Side Beam 4 PCS	L6  Big Roof Down Beam 8 PCS

M4		M5		R1	
	Screen Short Tube		Screen Long Tube		Top Roof Middle Cover
	4 PCS		4 PCS		1 PC
R5		R6		B	
	Side Cover		Top Roof Side Cover		Base Cover
	4 PCS		4 PCS		4 PCS
C		Q		U3	
	Base		Middle Closure Plate		
	4 PCS		6 pcs		1 PC
A		T		V	
	Spacer		Plastic ring		Rubber Gasket
	14 PCS		44 PCS		32 PCS
Hardware List					
AA		BB		CC	
	Hex Head Bolt M10x205		Flat Washer M6		Self-tapping Screw M5x40
	8 PCS		14 PCS		64 PCS
DD		EE		FF	
	Nut M6		Self-tapping Screw M5x30		Hex Head Bolt M6x20
	14 PCS		54 PCS		56 PCS
GG		HH		II	
	Hex Head Bolt M6x15		Hexagon Socket Bolt M8x35		Self-tapping Screw M8x35
	102 PCS		16 PCS		16 PCS
KK		LL		MM	
	Hexagon Socket Bolt M8x25		Non-Slip Nut M10		Washer M8
	24 PCS		8 PCS		16 PCS

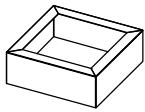
NN		OO		PP	
					
Washer, M10		Hex Head Screw M10x80		Stake φ8x180	
24 PCS		8 PCS		8 PCS	
QQ		SS		RR	
					
Hex Head Bolt M6x40		Hex Head Bolt M6x60		M3 Drill	
30 PCS		2 PCS		2 PCS	
Z1	Z2		Z4		P
					
Wrench, M6	Allen Key, M8		Wrench, M10		Hook, M8
2 PCS	2 PCS		2 PCS		1 PC
Parts List (Box B)					
P1		P2		Y3	
					
Left Small Cover Plate		Right Small Cover Plate		Big Roof Left Middle Cover Plate	
8 PCS		8 PCS		4 PCS	
Y4		Y5		Y6	
					
Big Roof Right Middle Cover Plate		Big Roof Left Big Cover Plate		Big Roof Right Big Cover Plate	
4 PCS		4 PCS		4 PCS	
Q1		Y7		H2	
					
Top Roof Middle Cover Plate		Big Roof Middle Cover Plate		Middle Beam	
2 PCS		2 PCS		6 PCS	
U2					
					
Mosquito netting					
1 PC					

Parts List (Box C)		
08	02	07
		
Post	Outer Long Right Beam (Long)	Inner Short Beam (Long)
2 PCS	2 PCS	4 PCS
Parts List (Box D)		
08	01	03
		
Post	Outer Long Left Beam (Long)	Outer Long Left Beam (Short)
2 PCS	2 PCS	2 PCS
04	05	06
		
Outer Long Right Beam (Short)	Inner Middle Beam	Inner Short Beam (Short)
2 PCS	4 PCS	4 PCS
10	11	
		
Arc Support 1	Arc Support 2	
4 PCS	4 PCS	

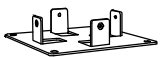
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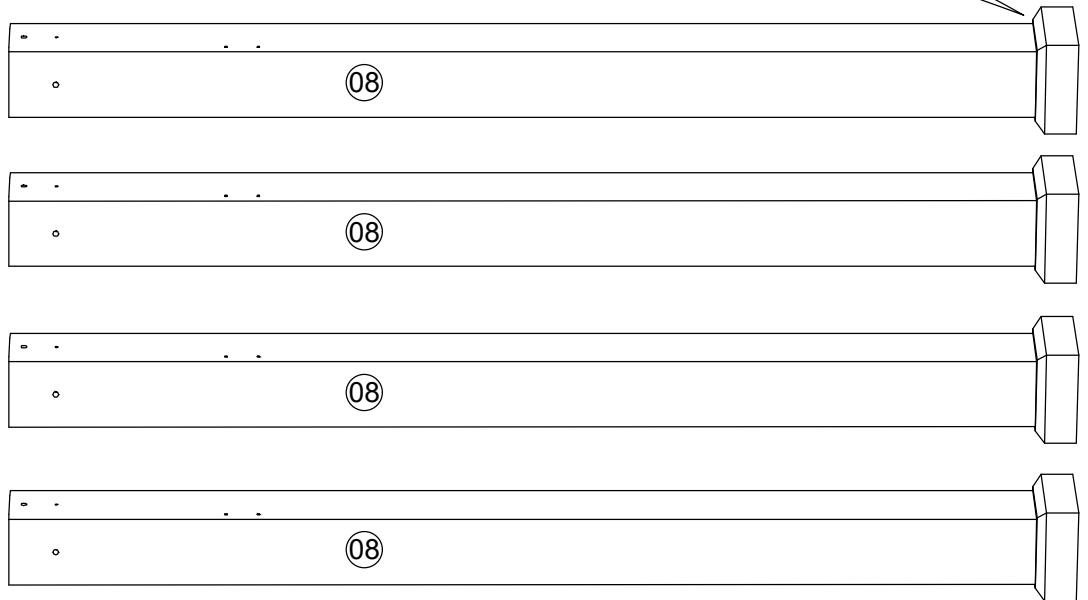
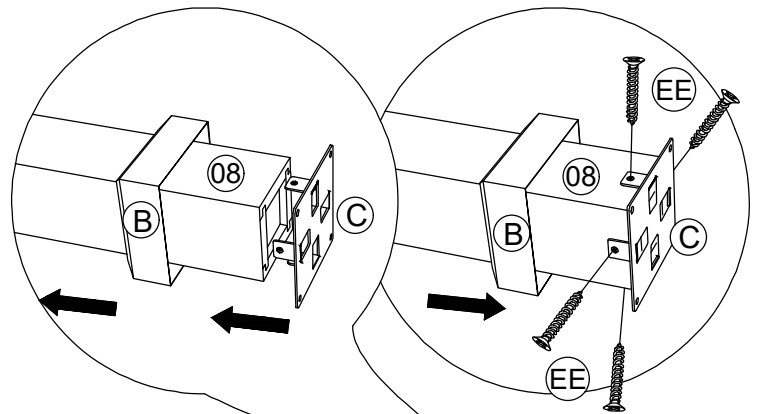
08 x4



B x4



C x4



M5x30

EE x16

<2>



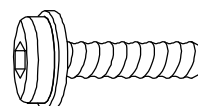
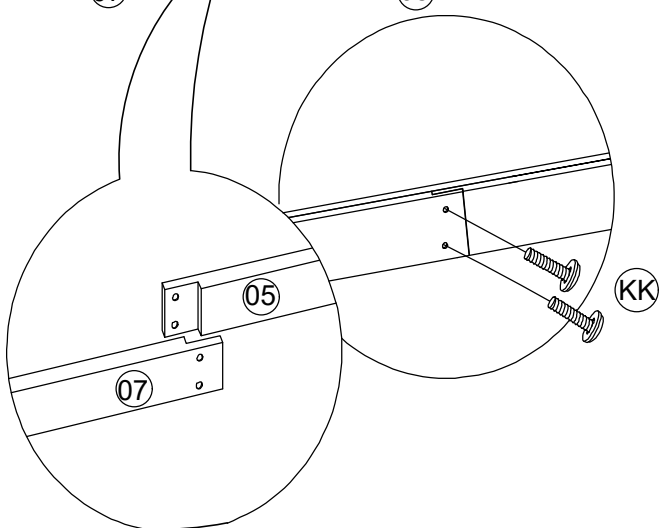
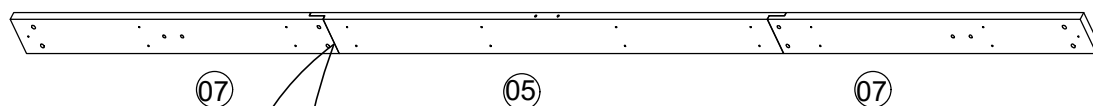
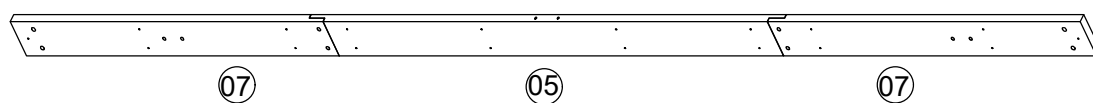
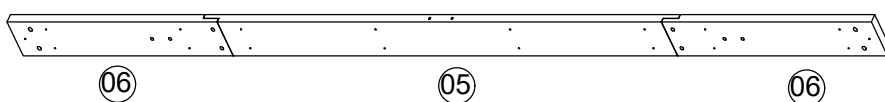
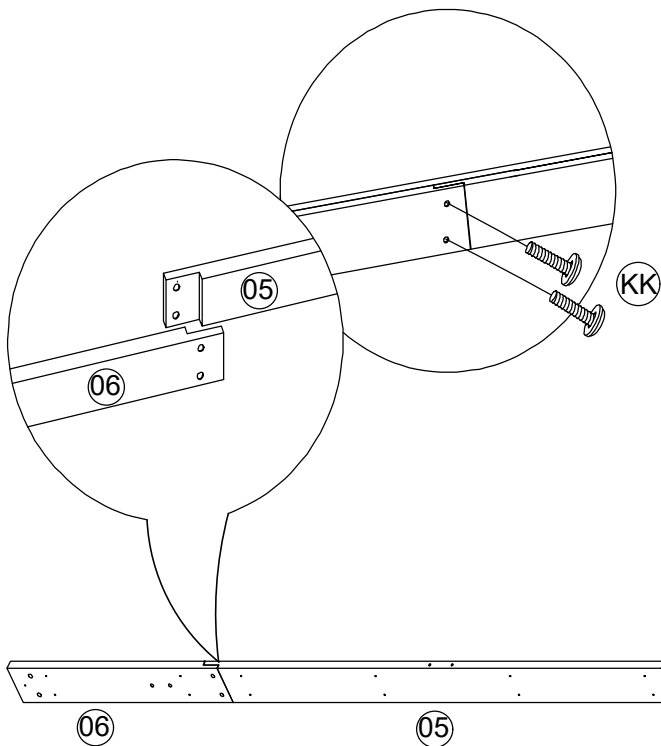
05 x4



06 x4



07 x4



M8x25

KK x16

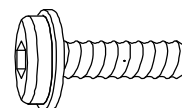
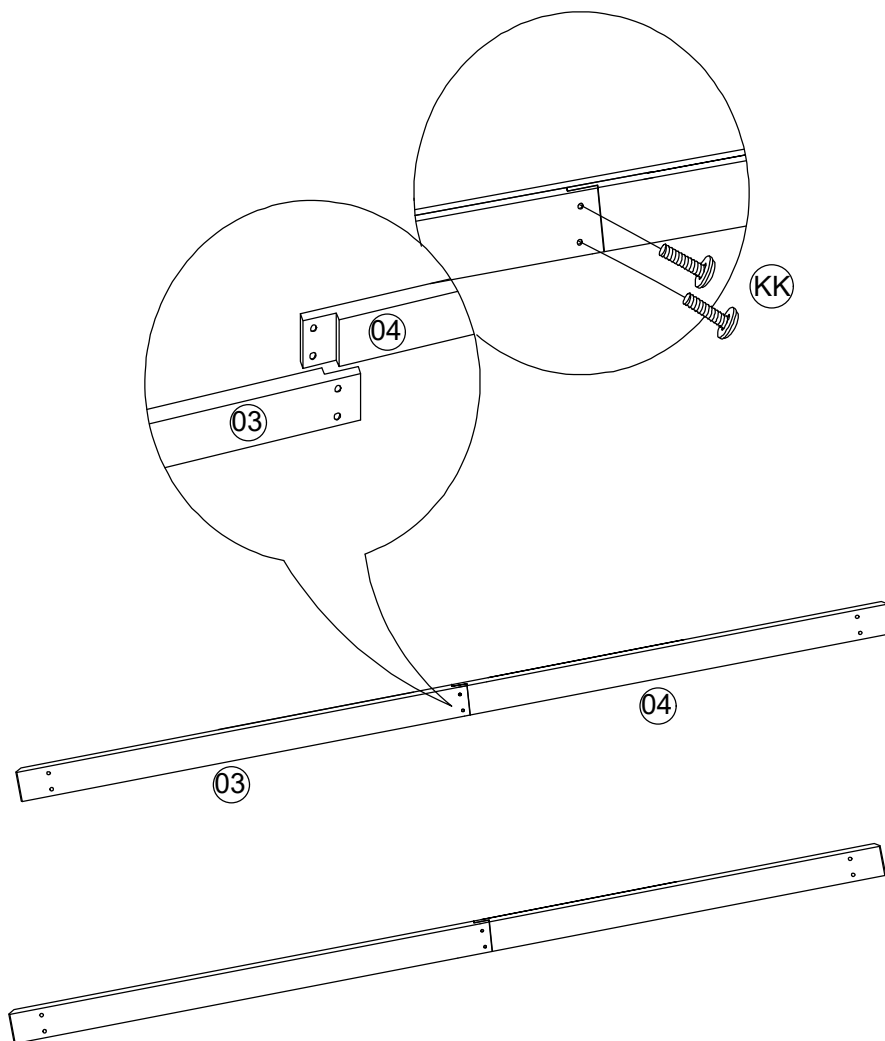
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03 x2



04 x2



M8x25

KK x4

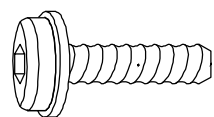
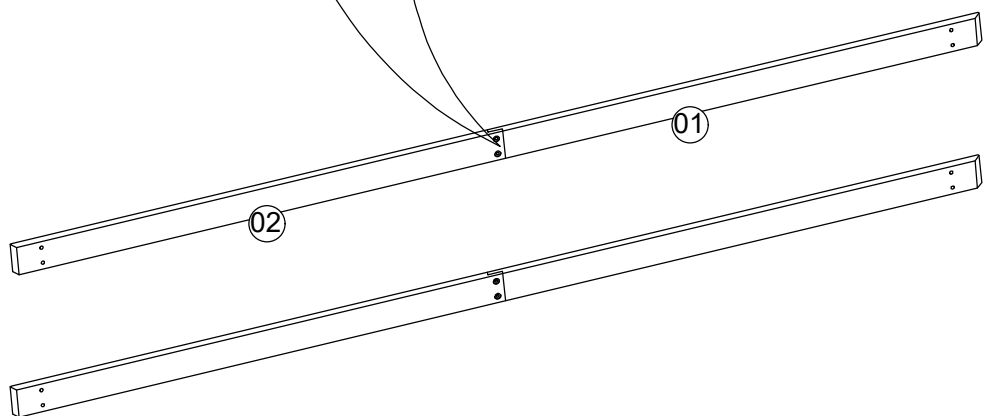
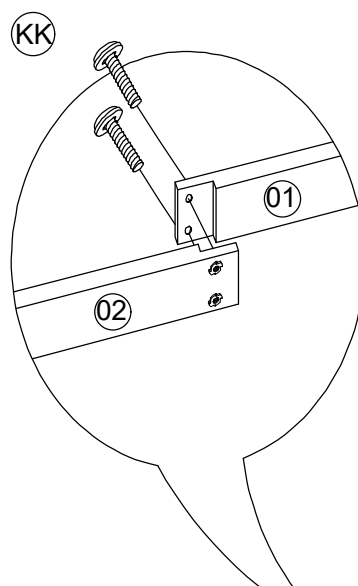
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01 x2



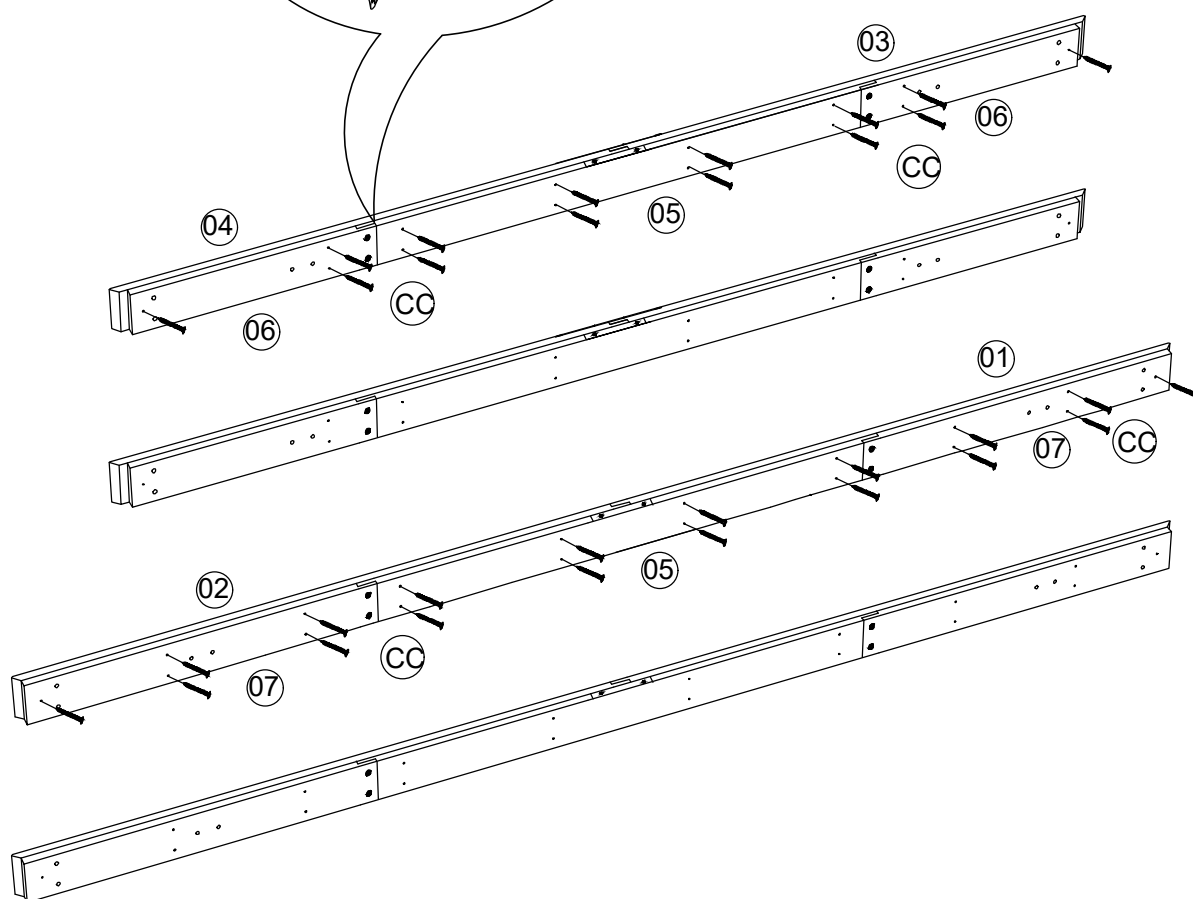
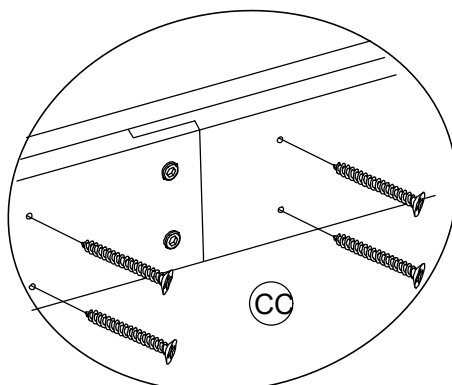
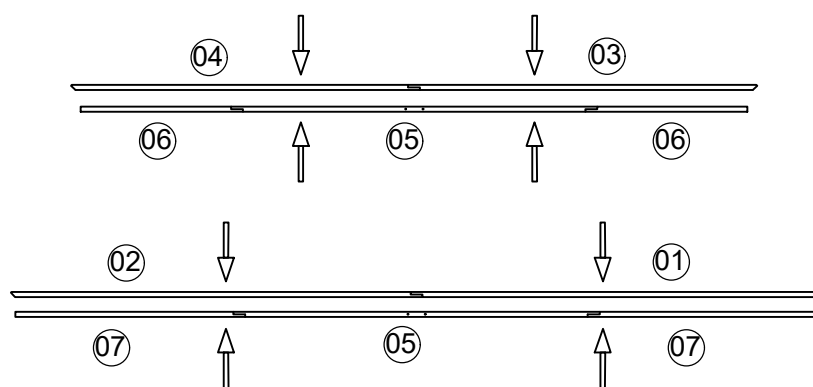
02 x2



M8x25

(KK) x4

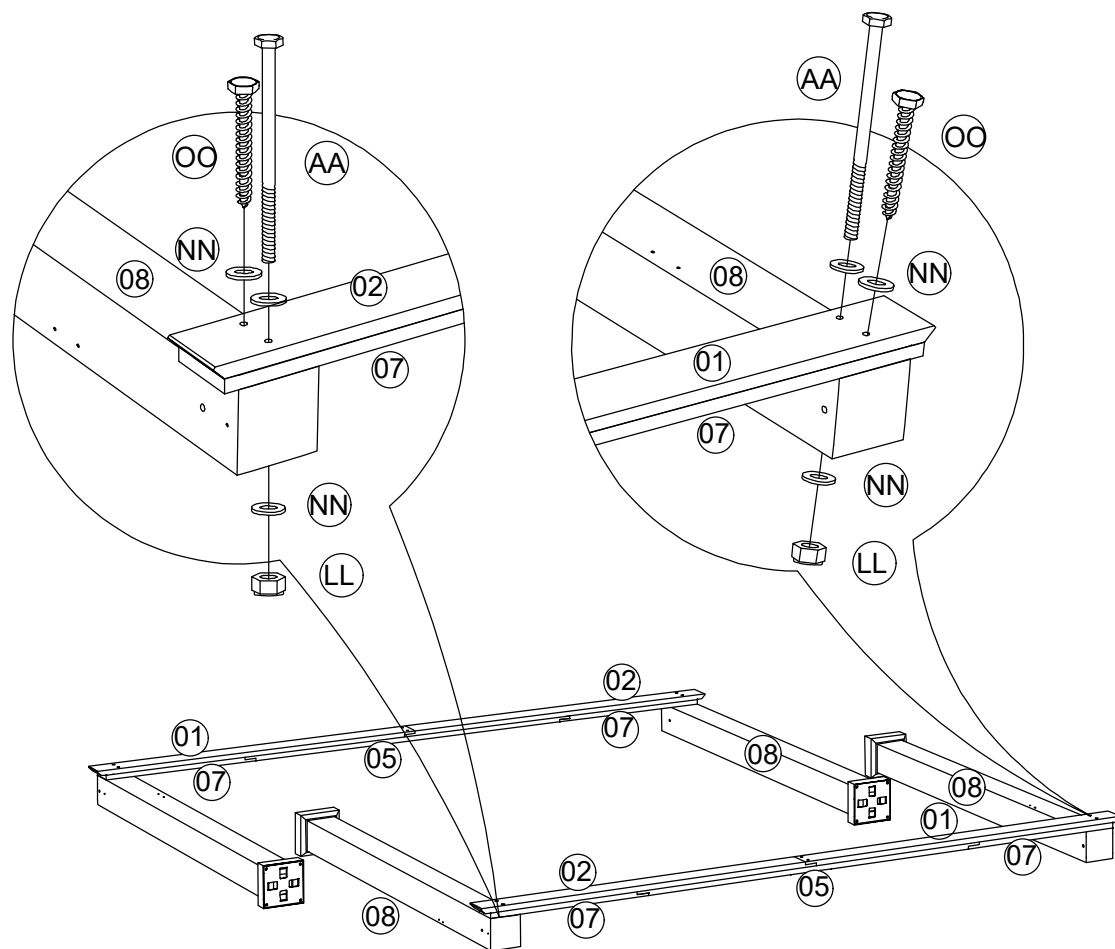
<5>



M5x40

CC x64

<6>



M10

(LL) x4



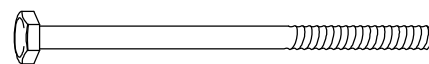
M10

(NN) x12



M10x80

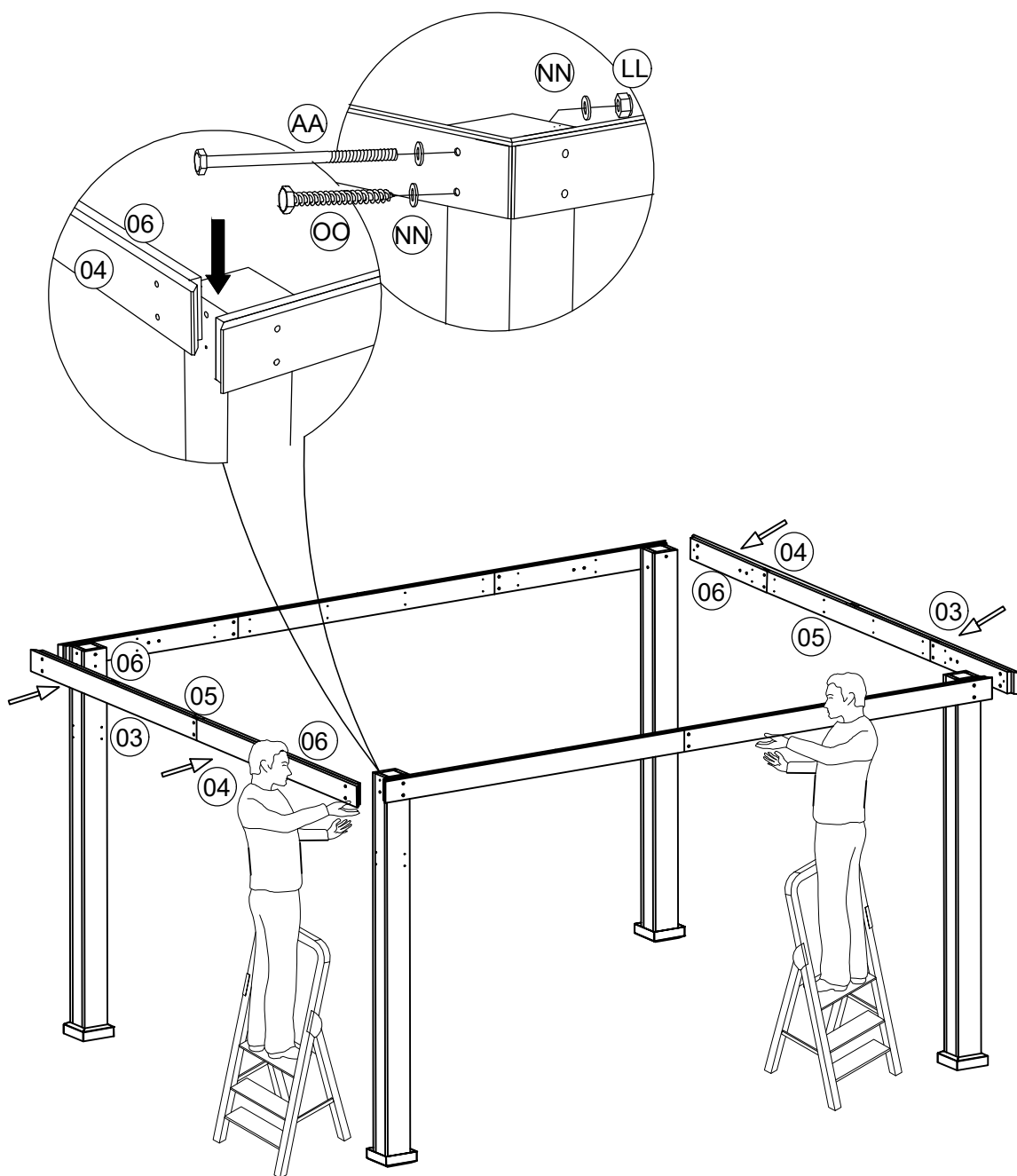
(OO) x4



M10x205

(AA) x4

<7>



M10

(LL) x4



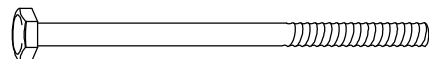
M10

(NN) x12



M10x80

(OO) x4



M10x205

(AA) x4



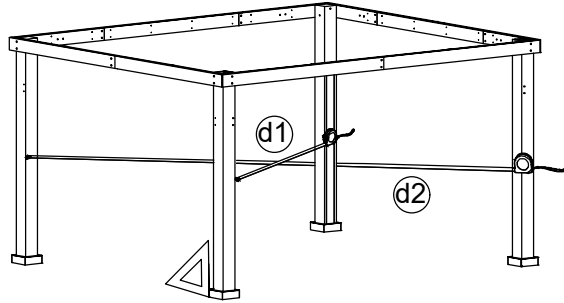
⑩ x4



⑪ x4

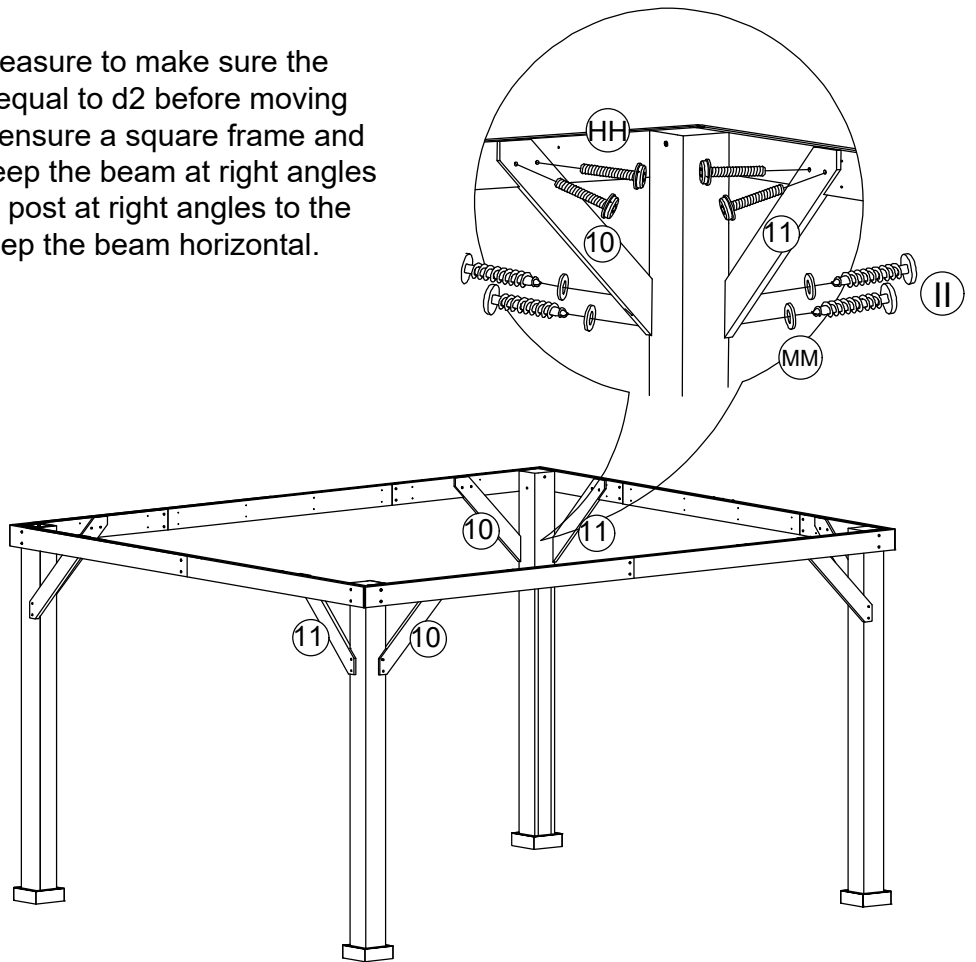
<8>

i d1=d2



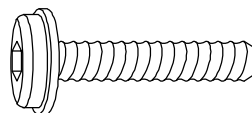
Rt=90°

Tips: Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.



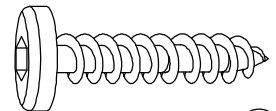
M8

ⓂⓂ x16



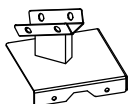
M8 x35

ⓂⓂ x16



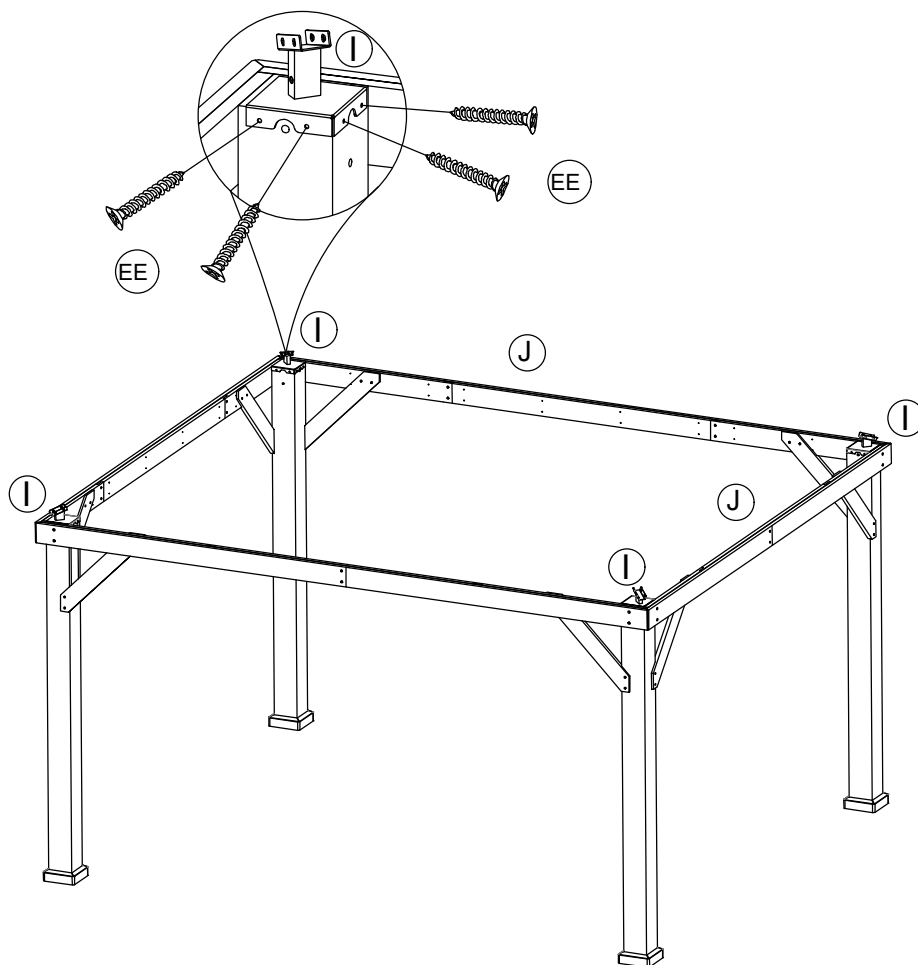
M8x35

ⓂⓂ x16



I x4

<9>



M5x30

EE x16

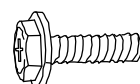
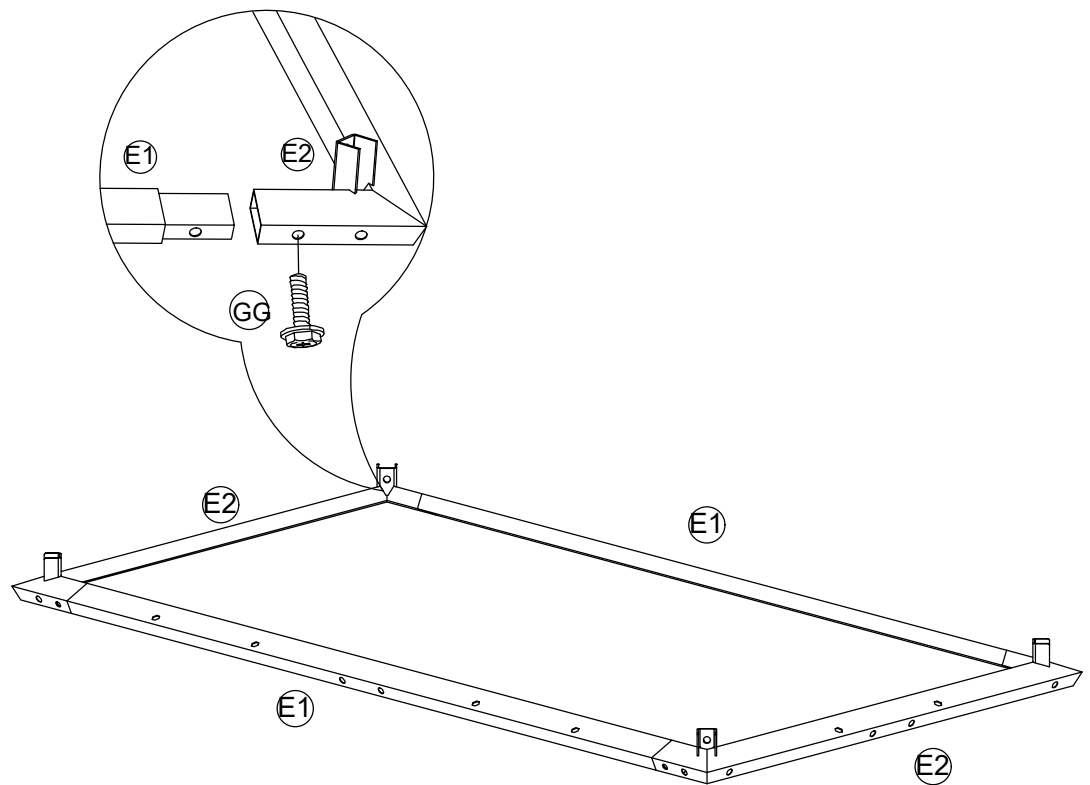
<10>



E1 x2



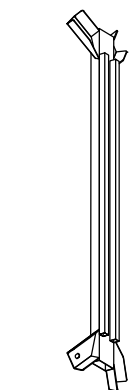
E2 x2



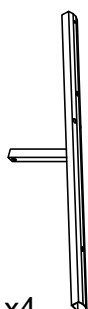
M6x15

GG x4

<11>

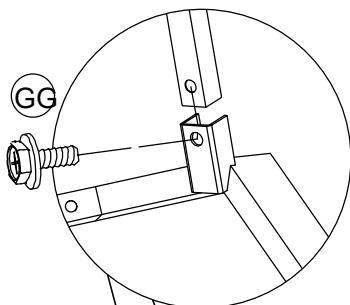


(D) x1

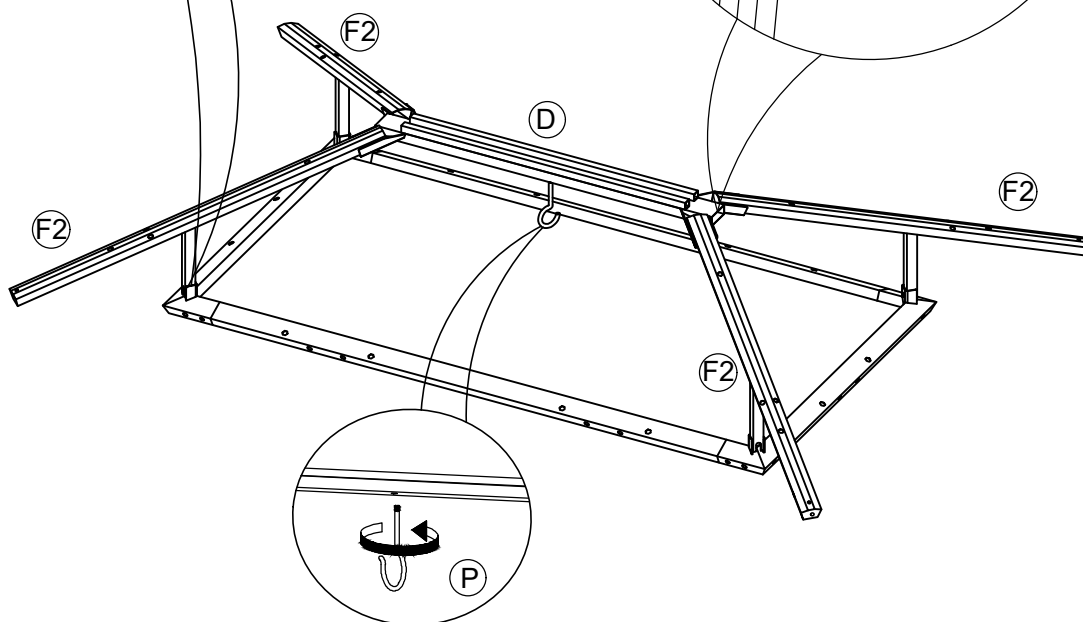
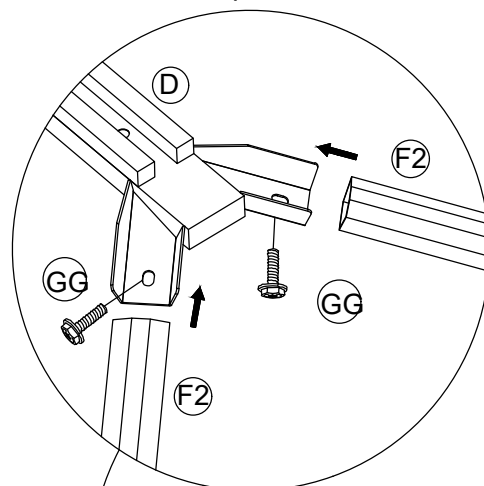


(F2) x4

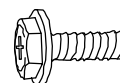
step 11a



step 11b



(P) x1



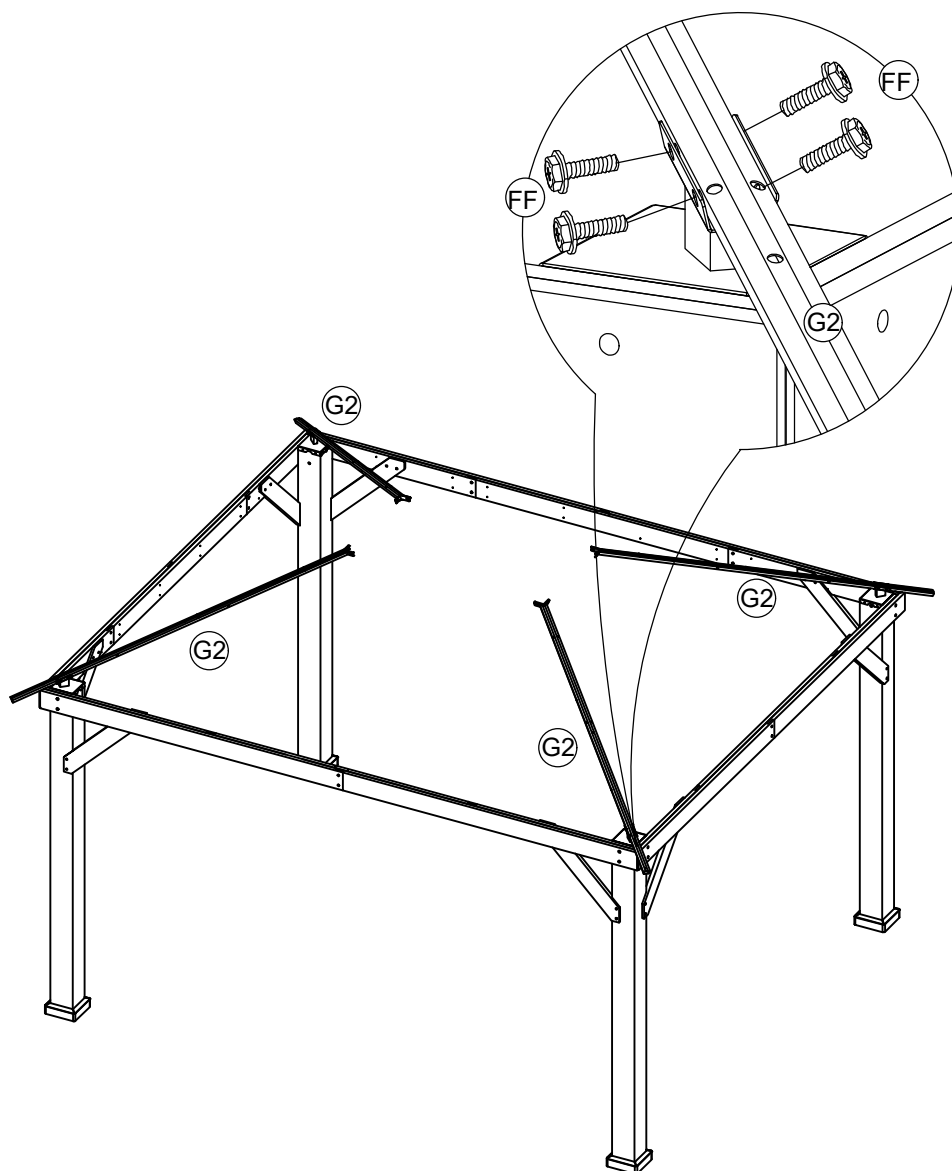
M6x15

(GG) x8

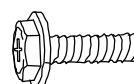
<12>



G2 x4

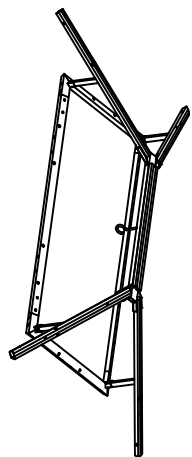


Attention:
Please double check that all #I have been secured properly. Or there will be a risk of falling.

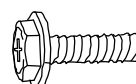
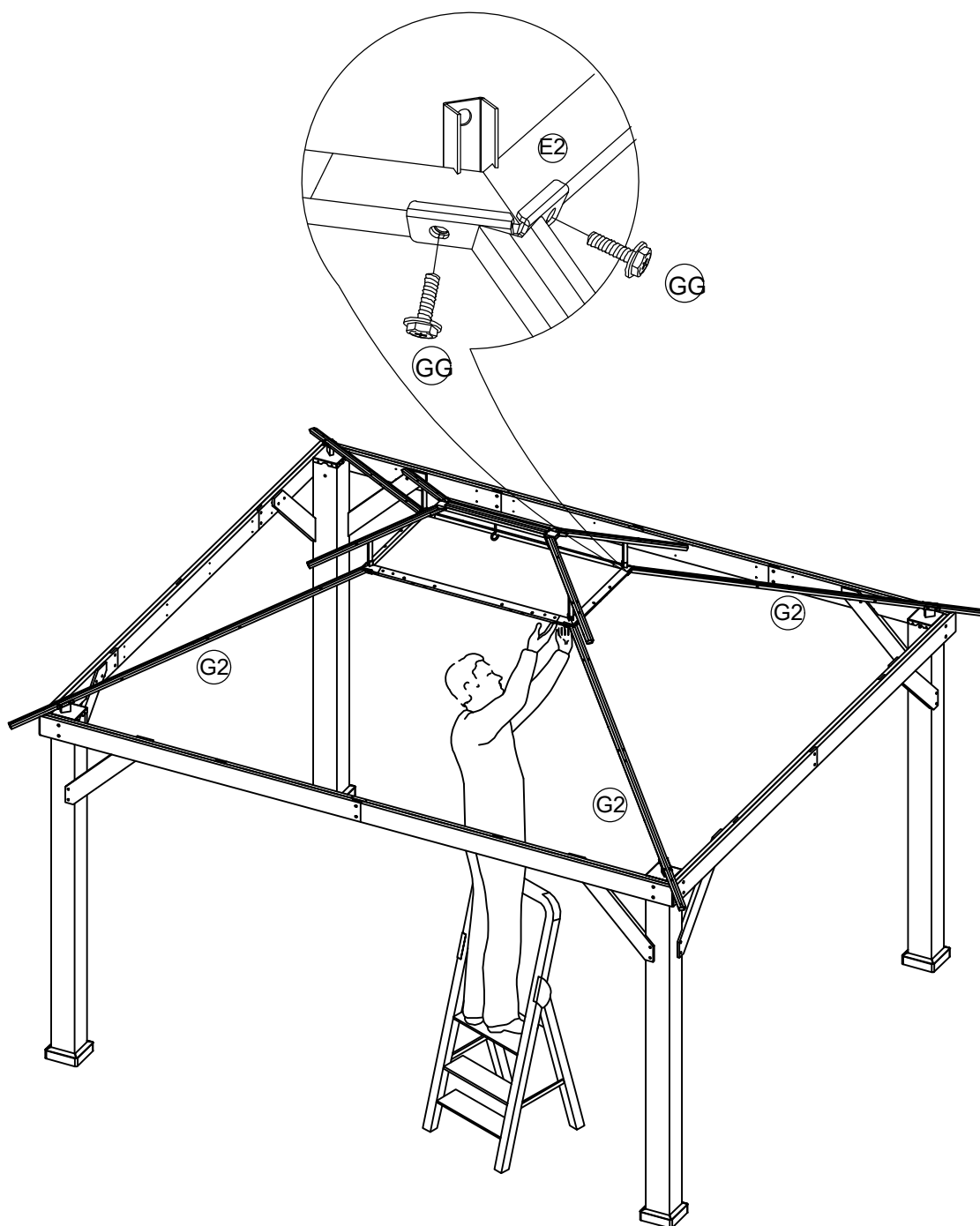


M6x20

FF x16



<13>



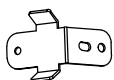
M6x15

GG x8

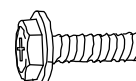
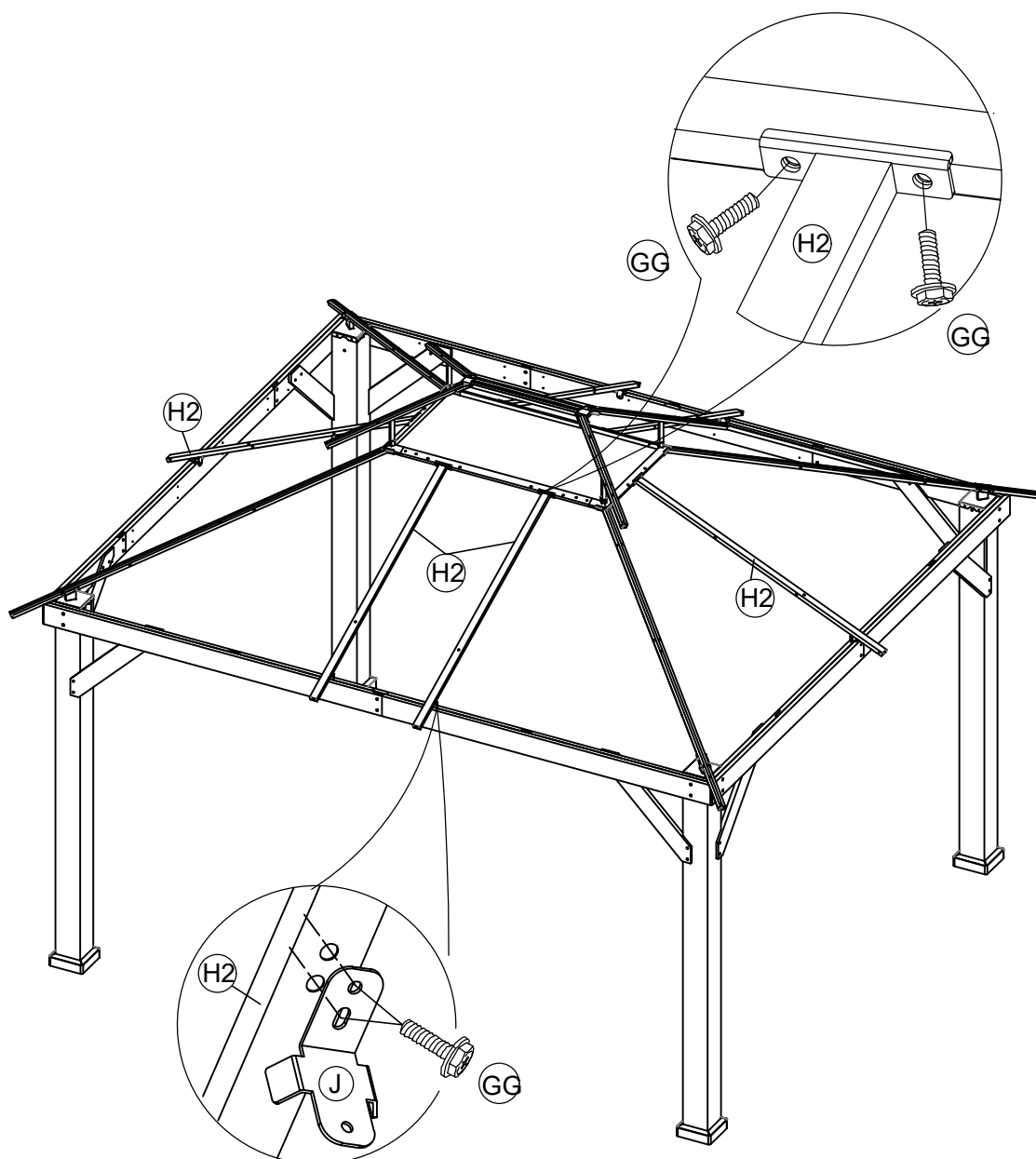
<14>



H2 x6



J x6



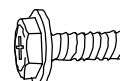
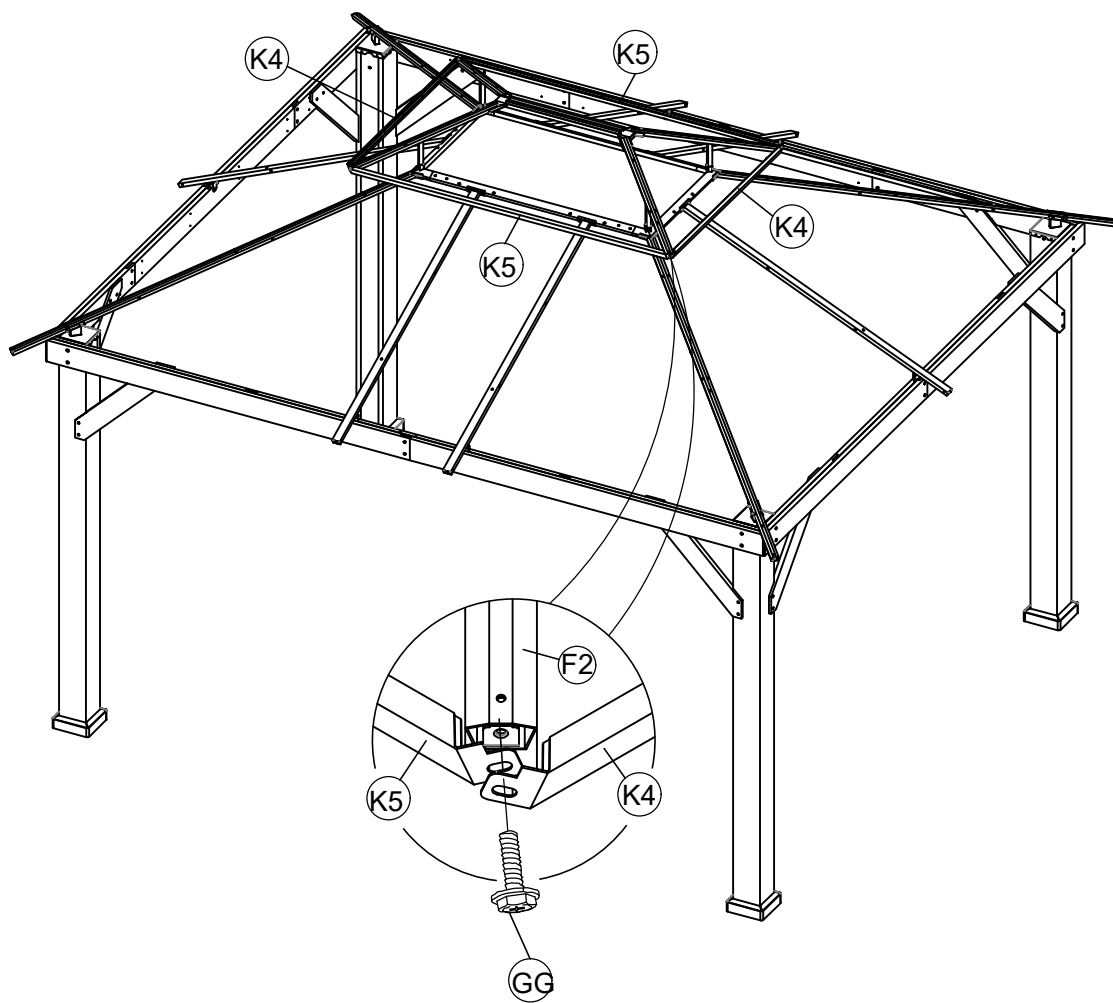
M6x15

GG x24

<15>

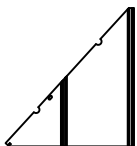
K4 x2

K5 x2

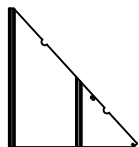


M6x15

GG x4



Y1 x4

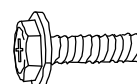
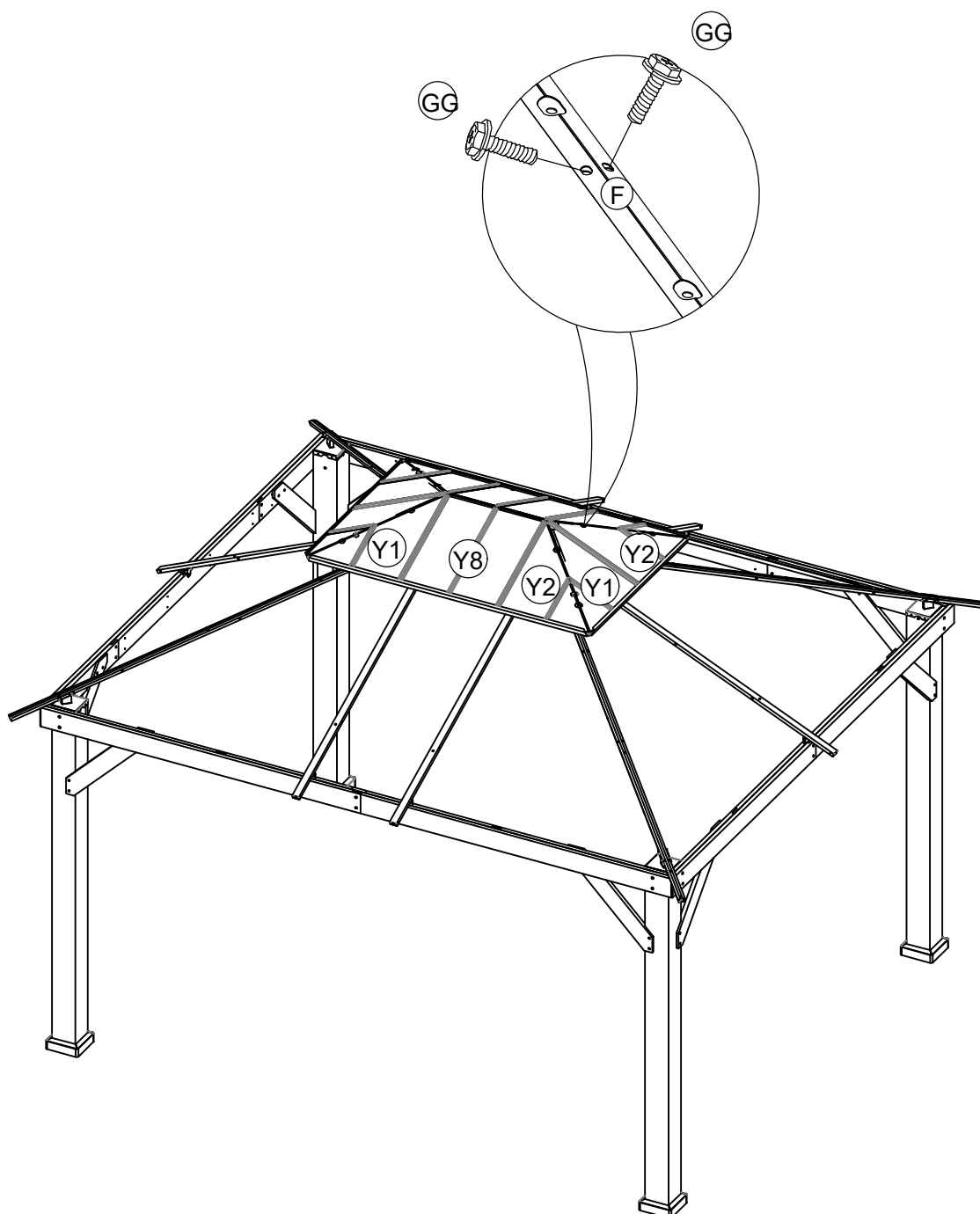


Y2 x4



Y8 x2

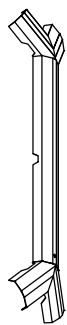
<16>



M6x15

GG x8

<17>

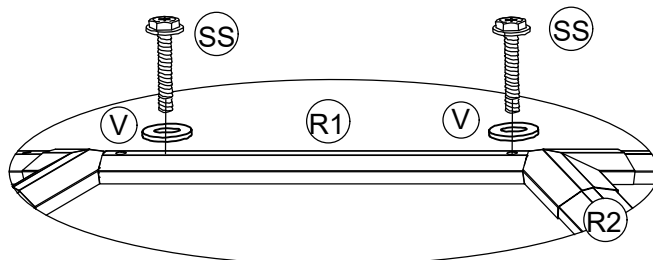


R1 x1

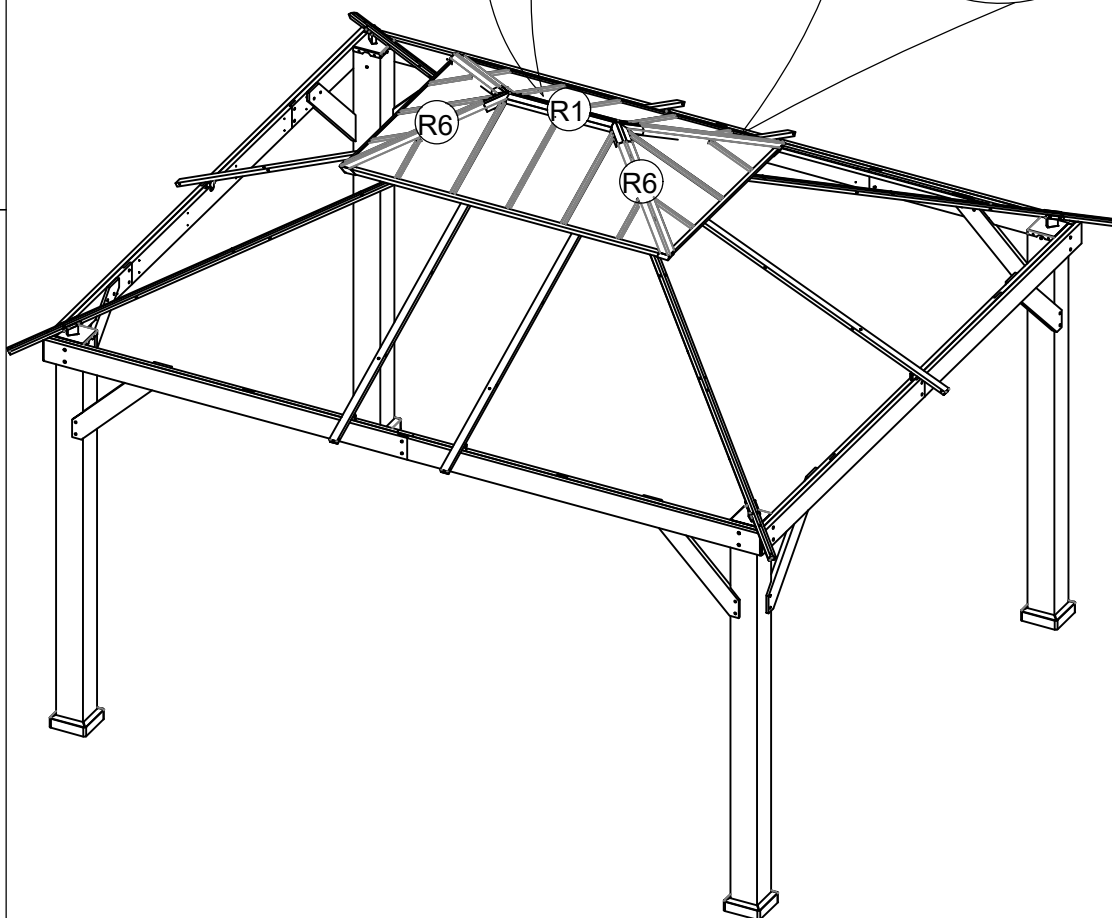
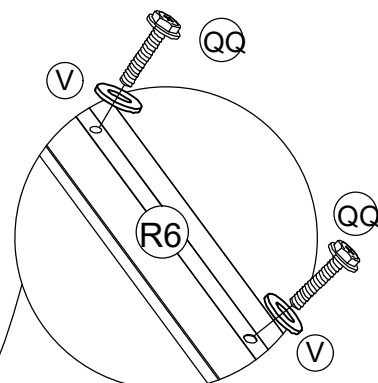


R6 x4

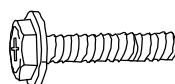
step 17b



step 17a

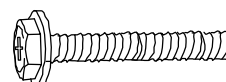


V x10



M6 x 40

QQ x8



M6x60

SS x2

<18>

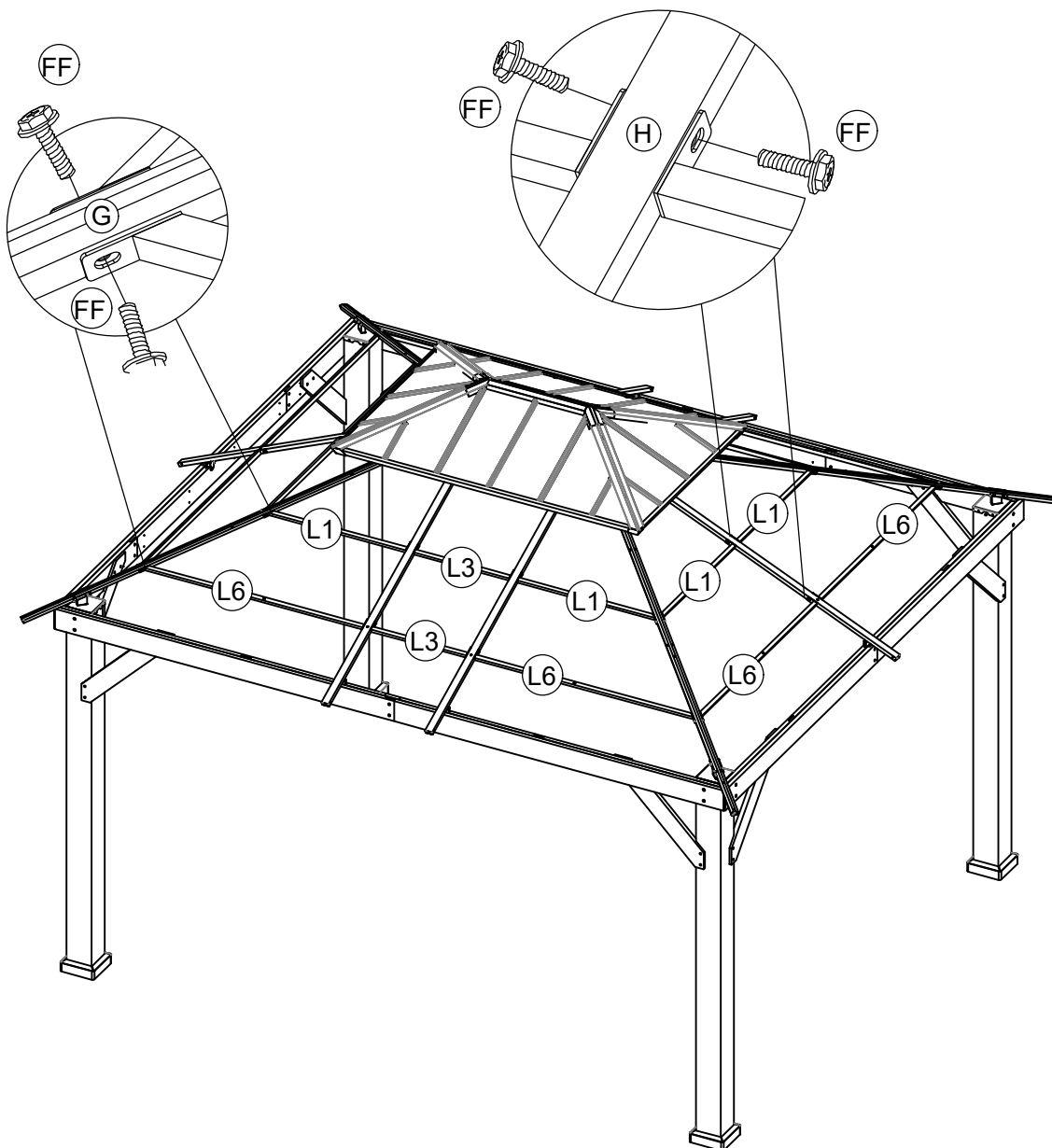
L1 x8



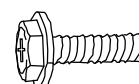
L6 x8



L3 x4



Attention: If the #L1, #L6, #L3, can not be matched perfectly, you could rap the #H2 slight to adjust.



M6 x20

FF x 40

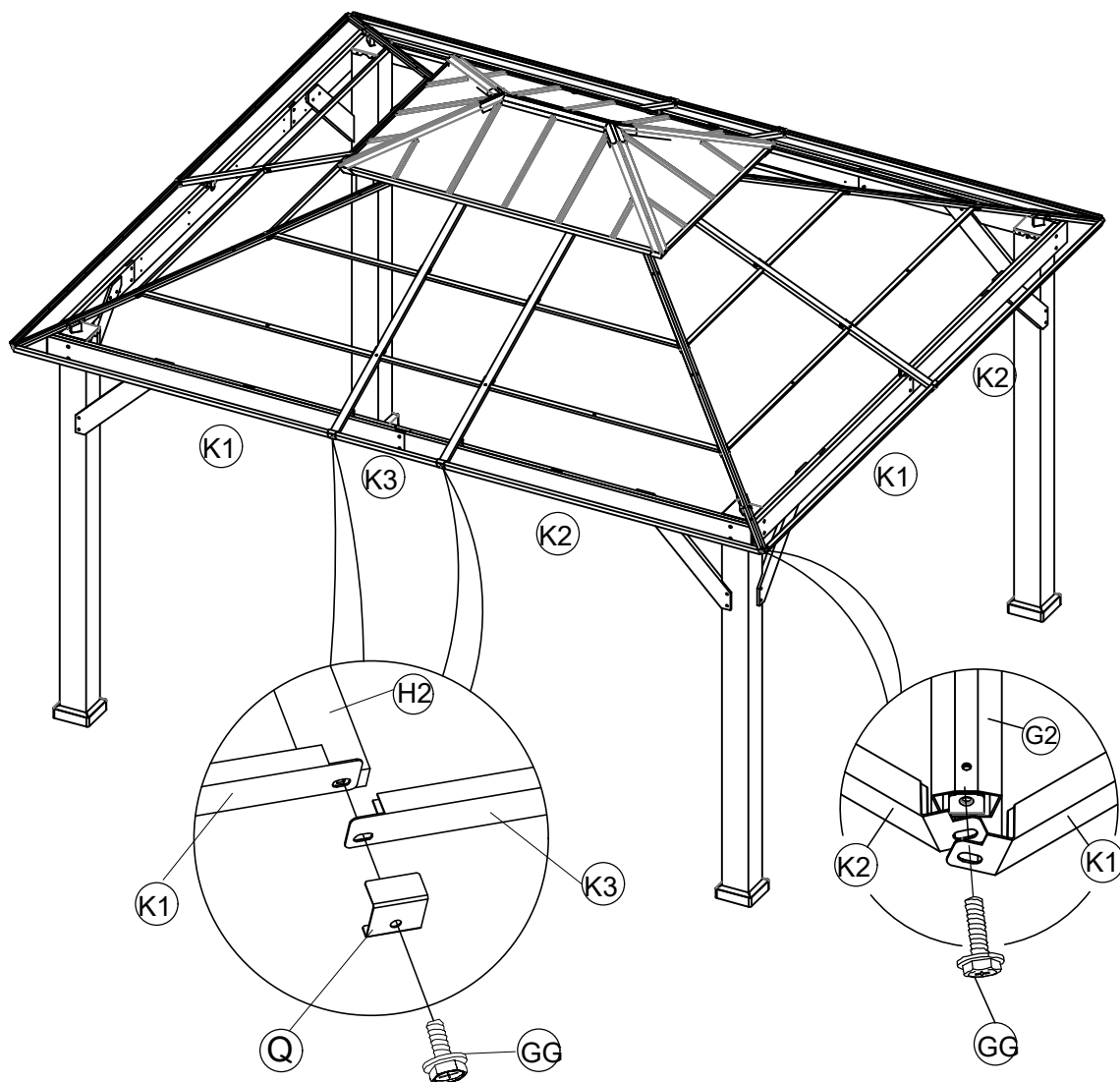
<19>

(K1) x4

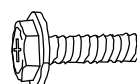
(K2) x4

(K3) x2

(Q) x6



Attention: If the #K1, #K2, #K3, can not be matched perfectly, you could rap the #H2 slight to adjust.



M6 x15

(GG) x 10

<20>

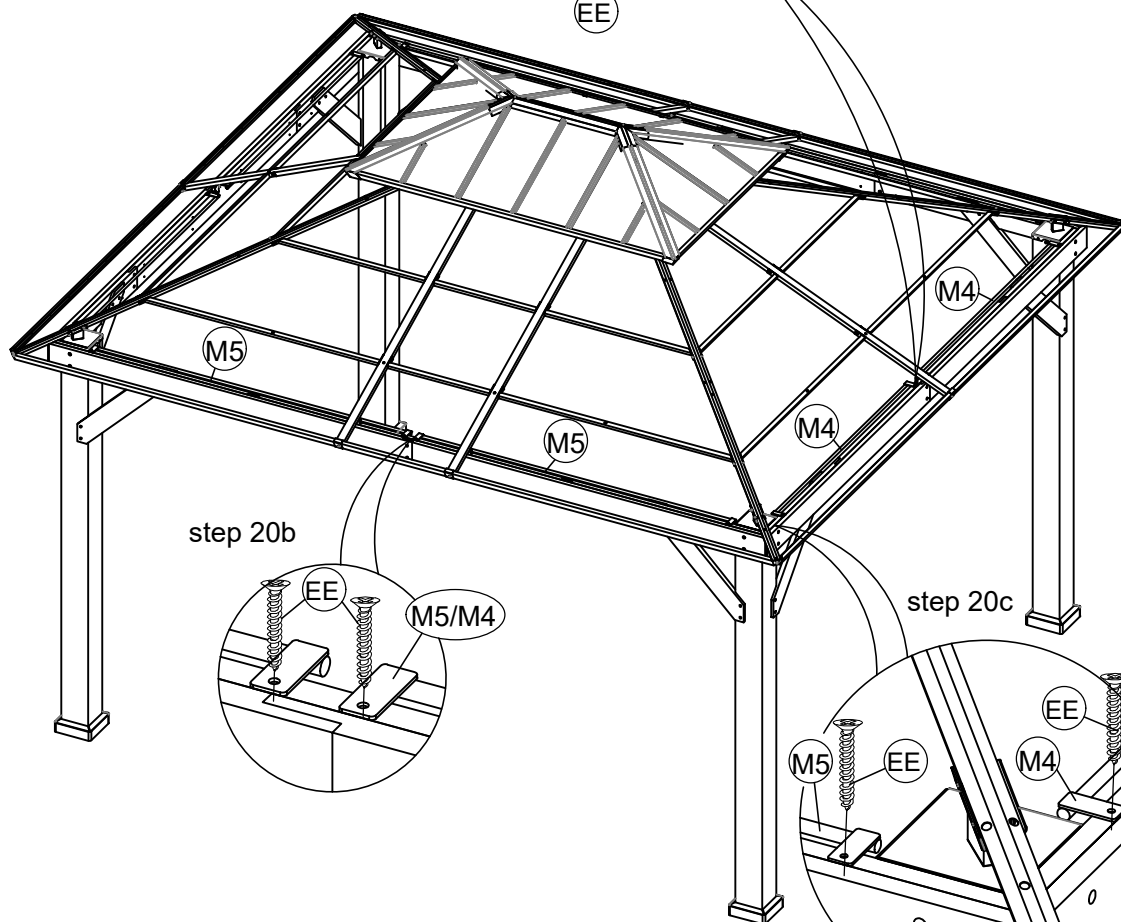
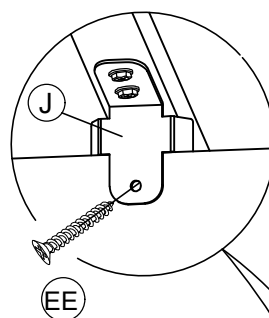


M4 x4

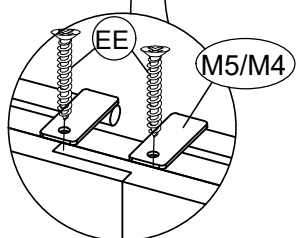


M5 x4

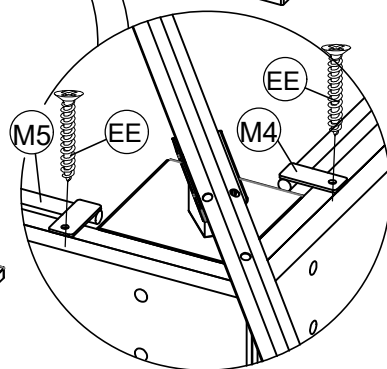
step 20a



step 20b



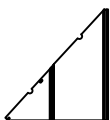
step 20c



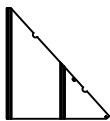
M5x30

EE x22

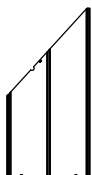
<21>



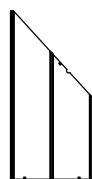
Y1 x4



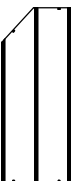
Y2 x4



Y3 x4



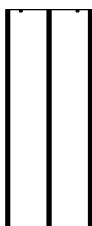
Y4 x4



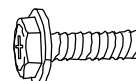
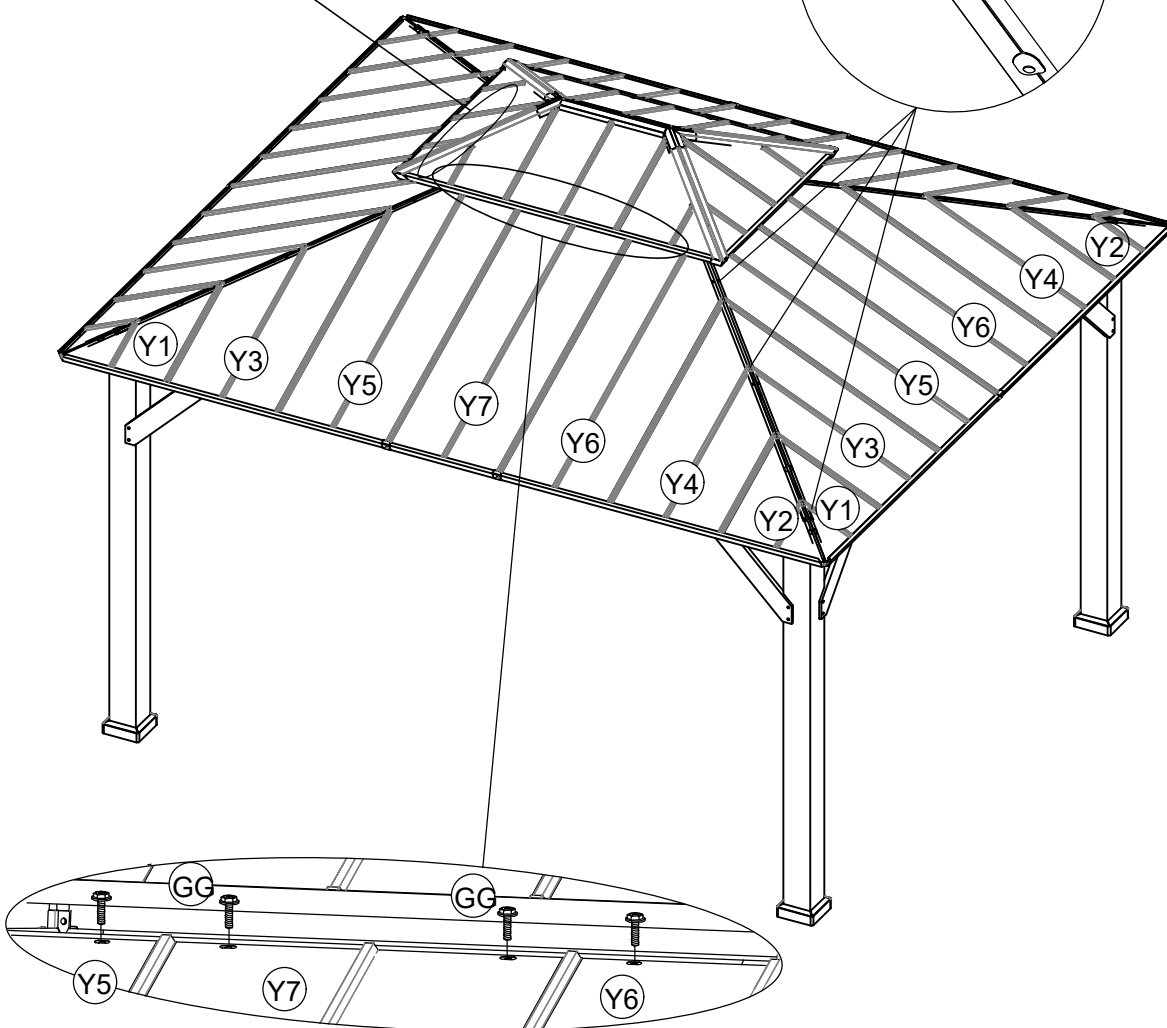
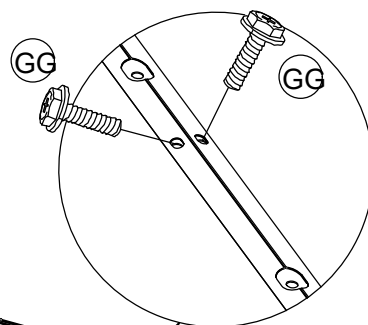
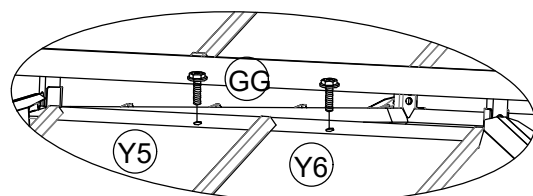
Y5 x4



Y6 x4



Y7 x2



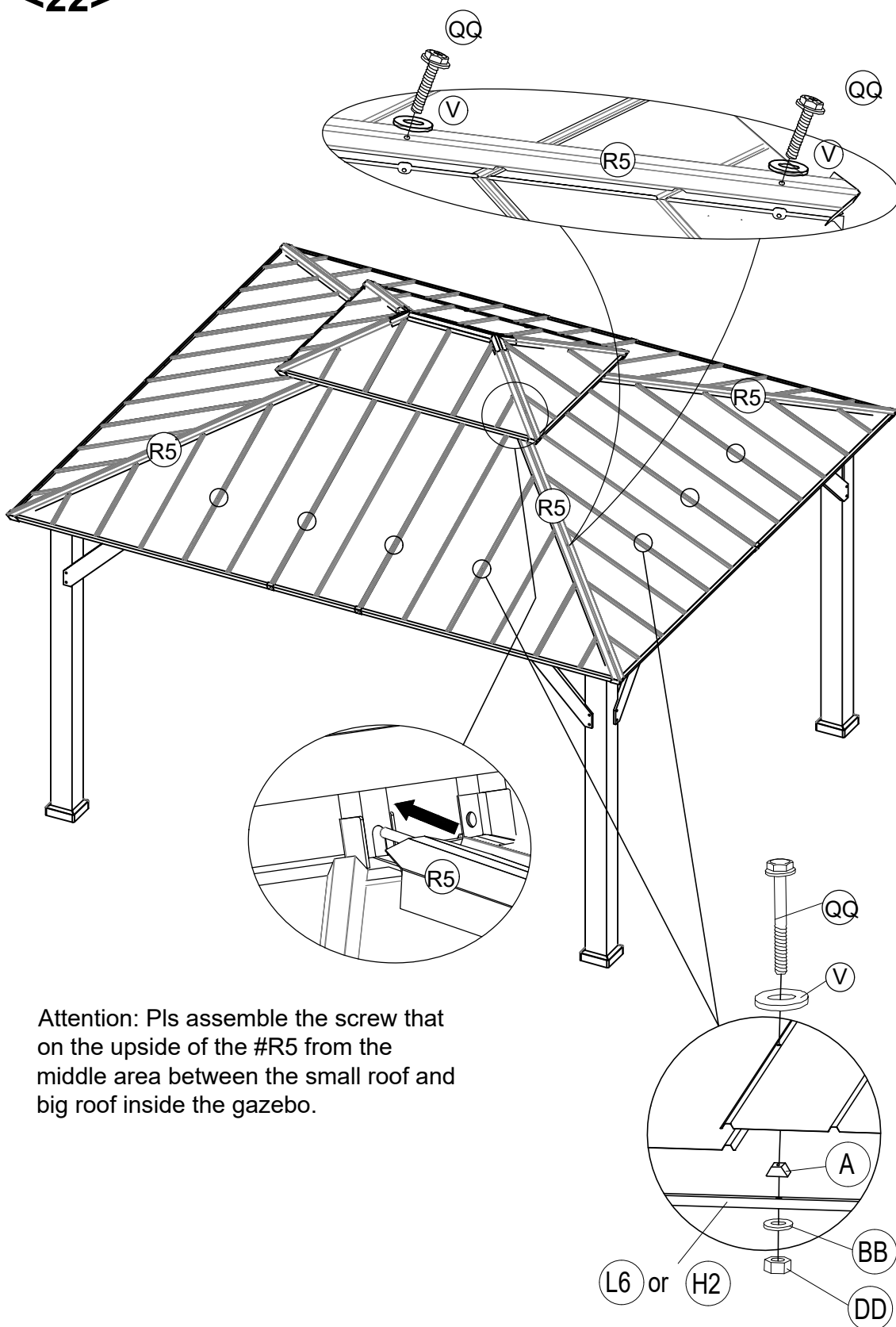
M6 x15

GG x36

<22>



R5 x4



Attention: Pls assemble the screw that on the upside of the #R5 from the middle area between the small roof and big roof inside the gazebo.



A x14



V x22



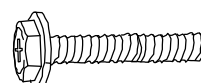
M6

DD x14



M6

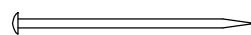
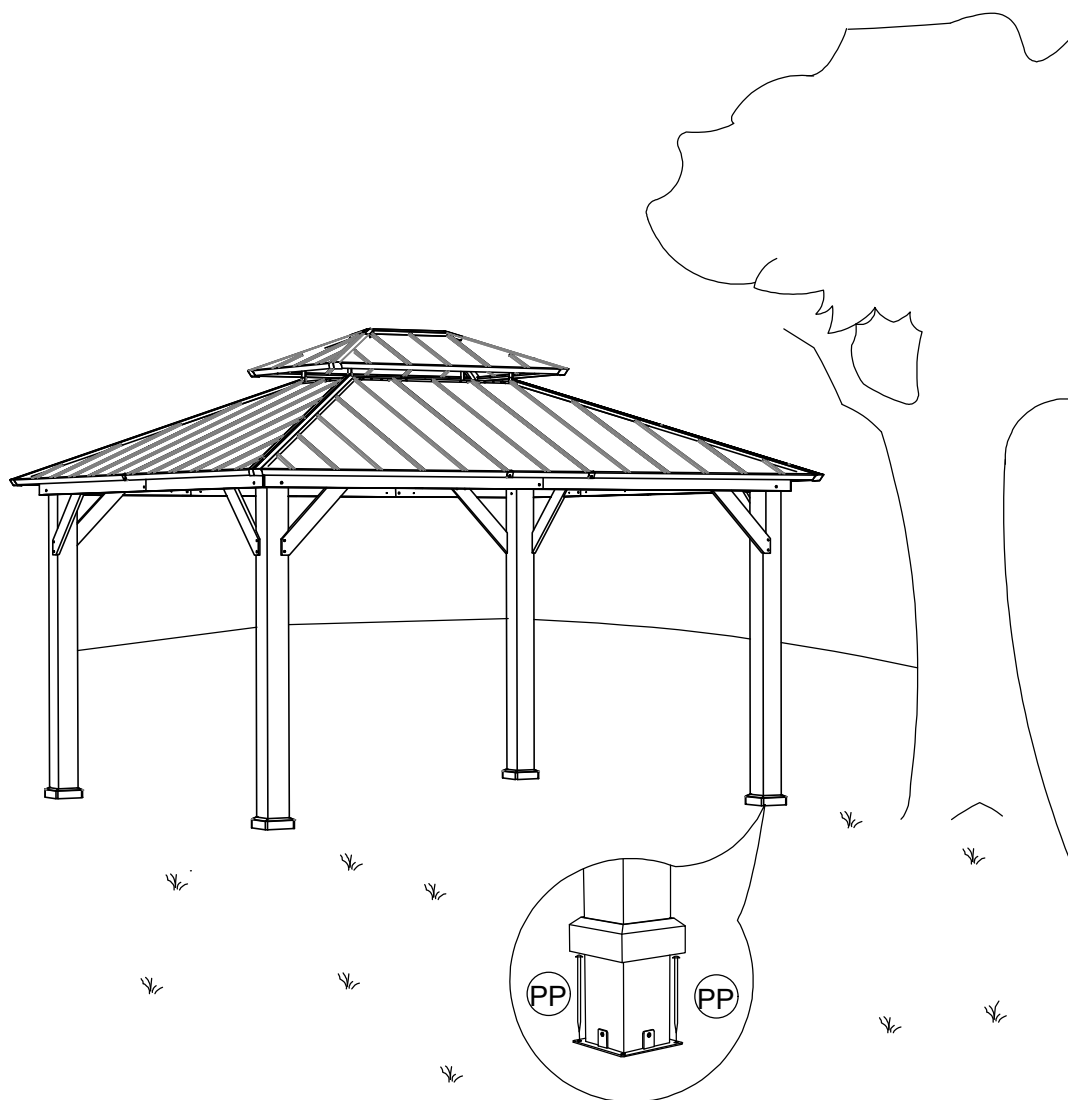
BB x14



M6 x40

QQ x22

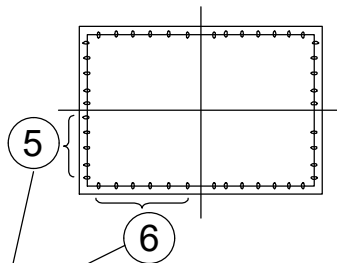
<23>



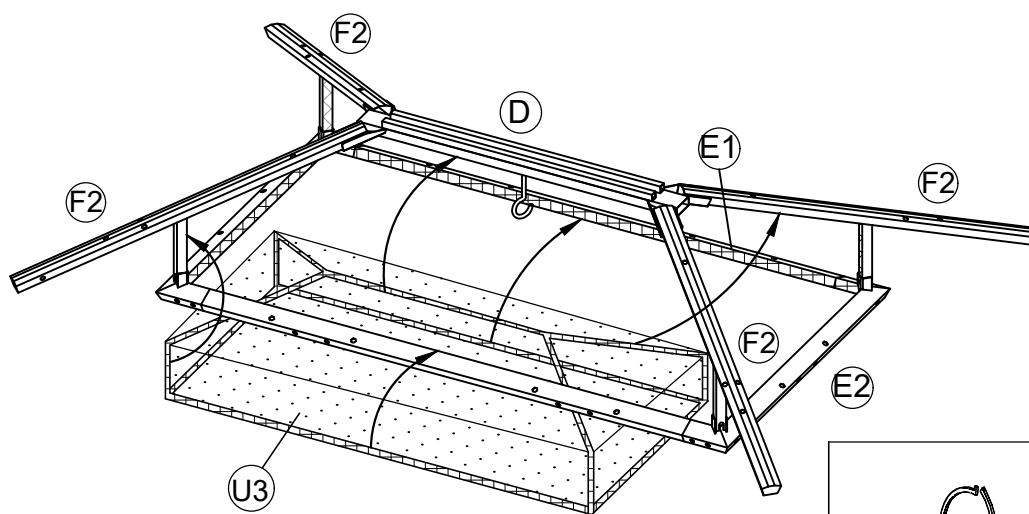
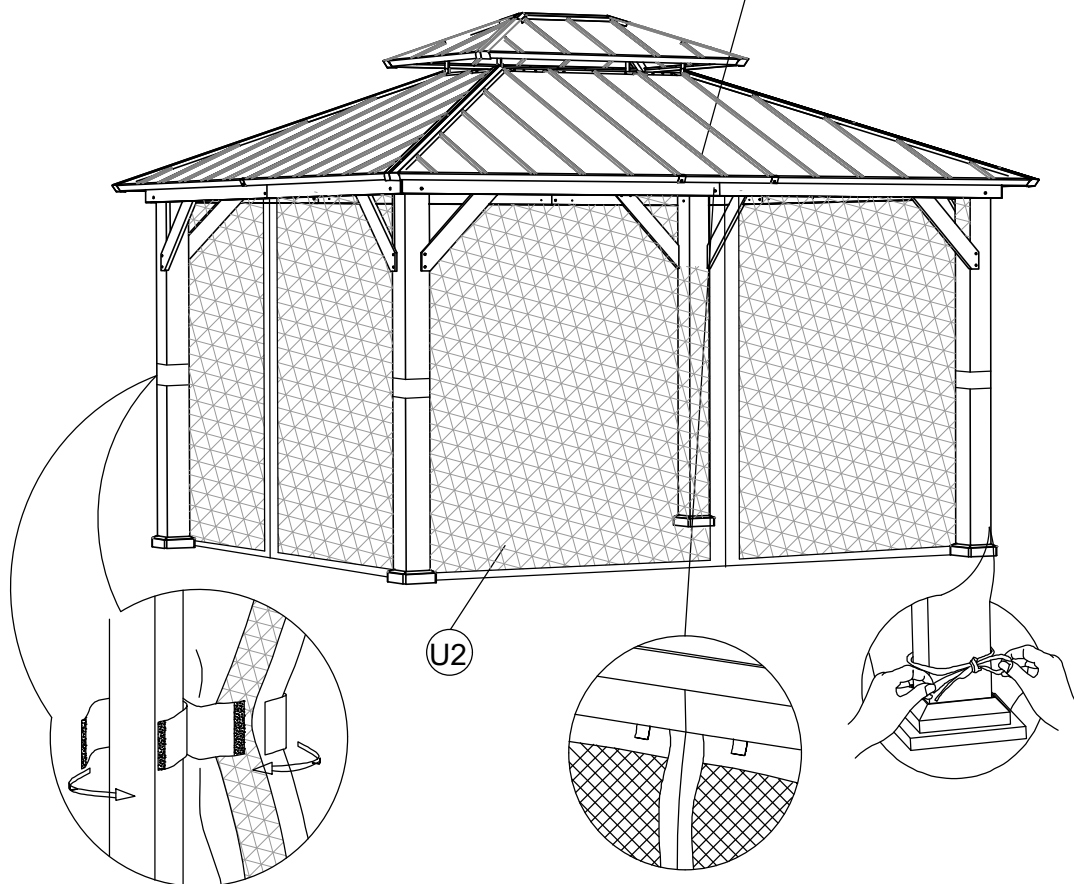
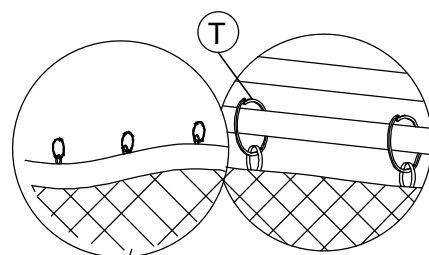
Ø8x180

PP x8

<24>



RING QUANTITY



T x44