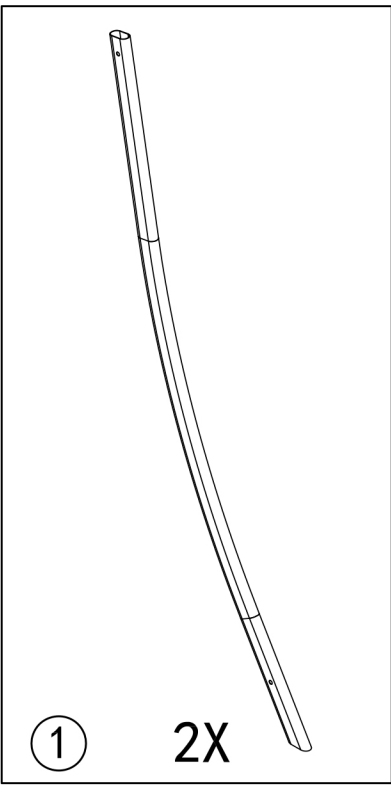
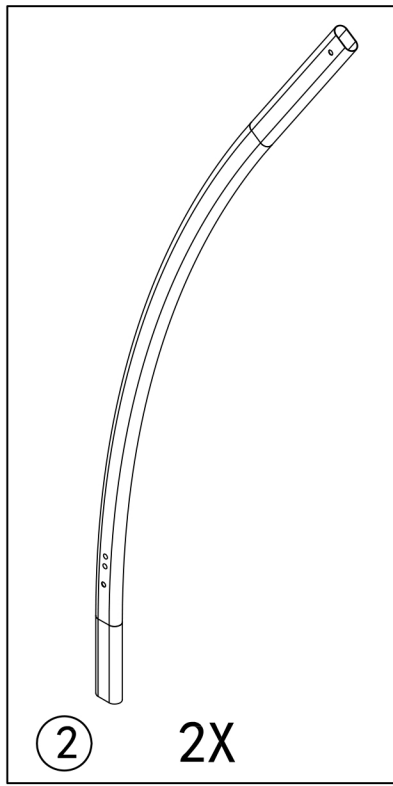
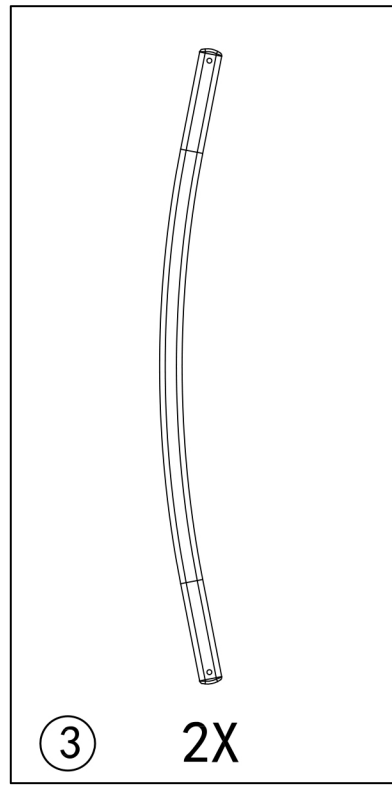
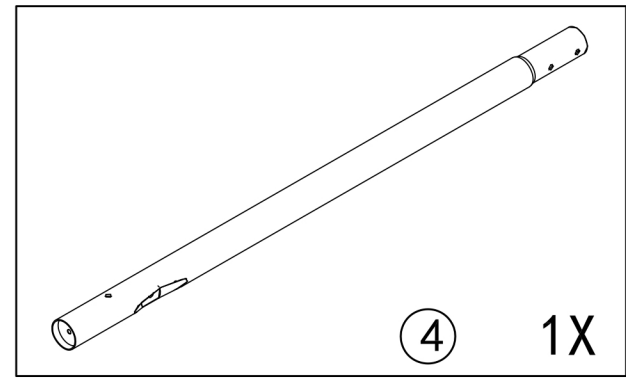
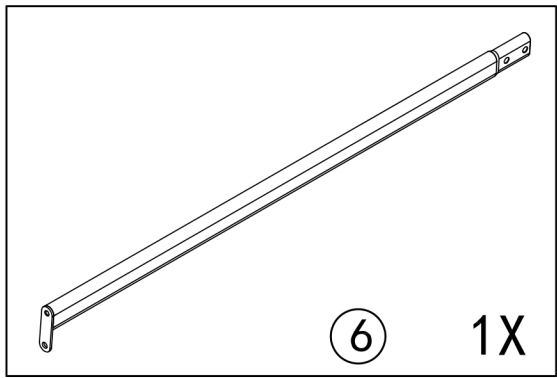
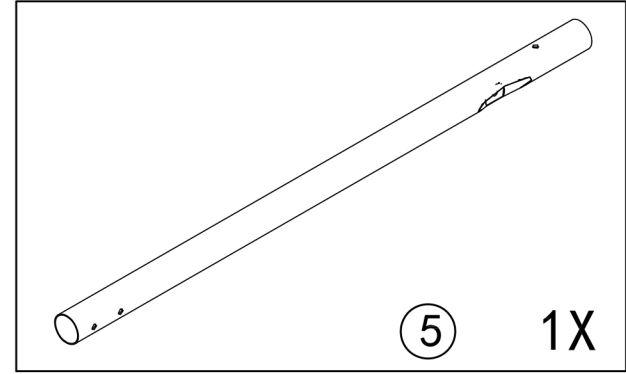
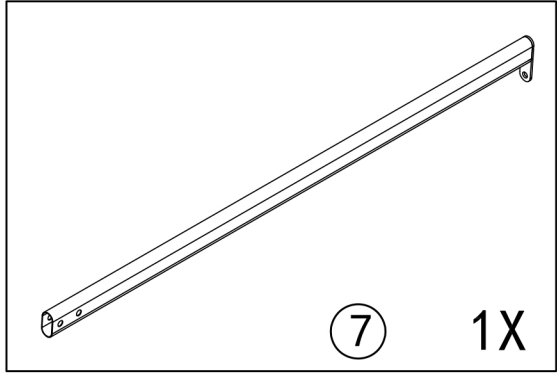
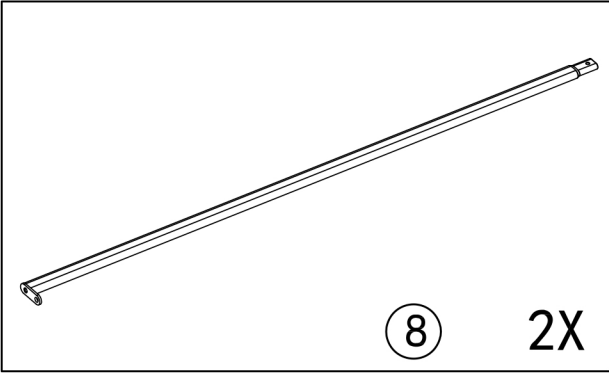
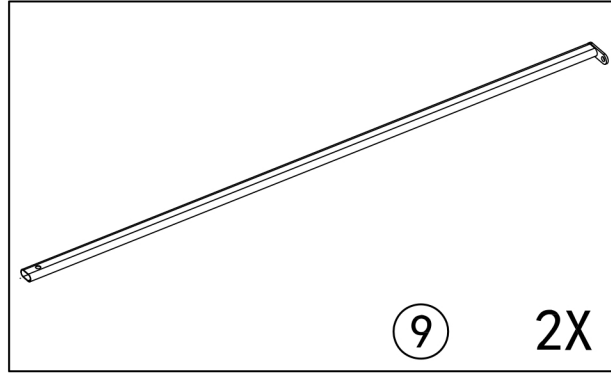
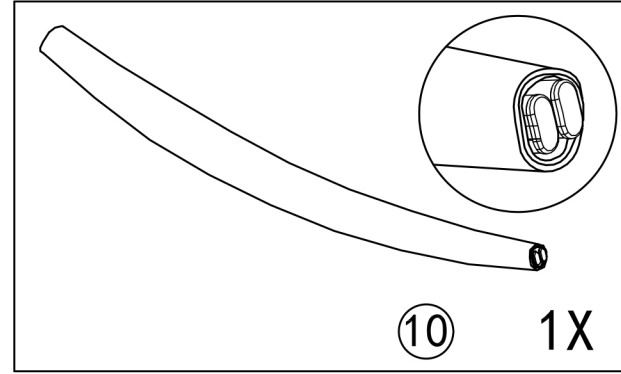
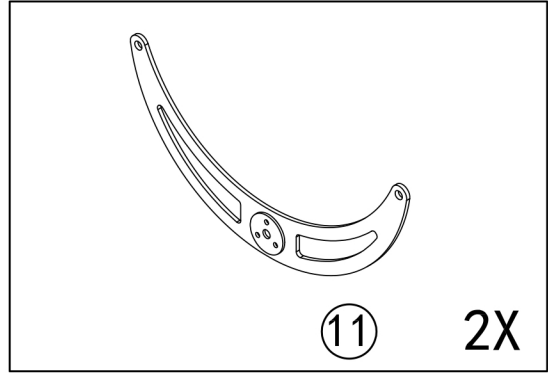
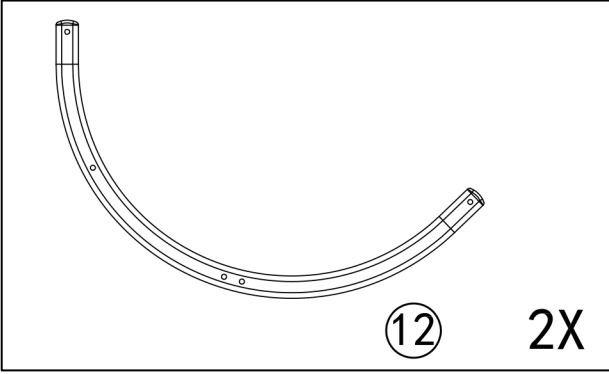
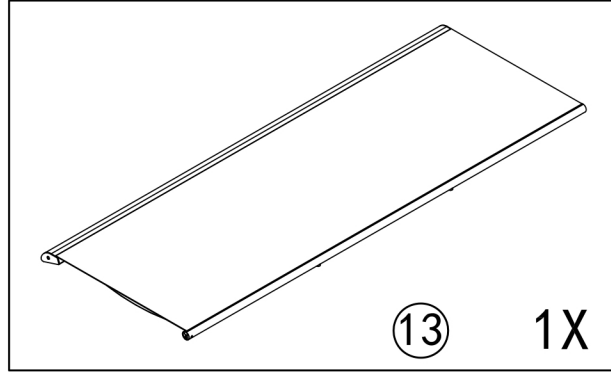
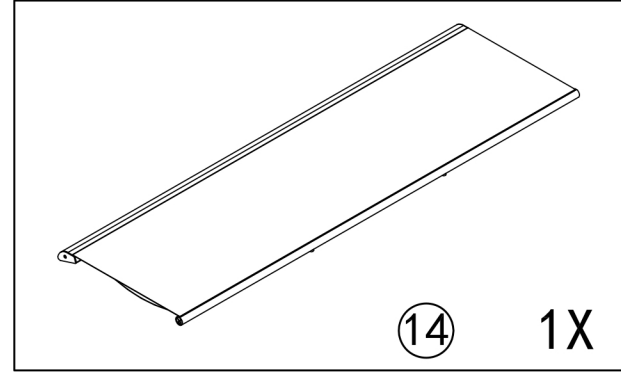
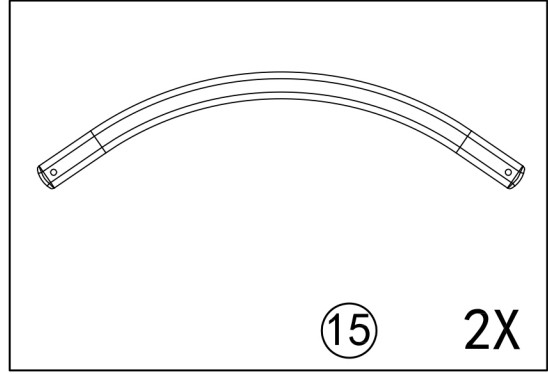
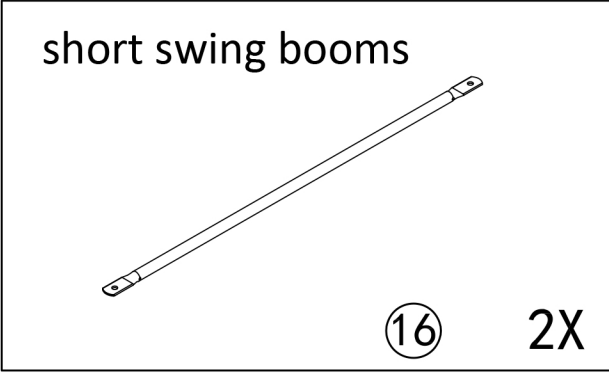
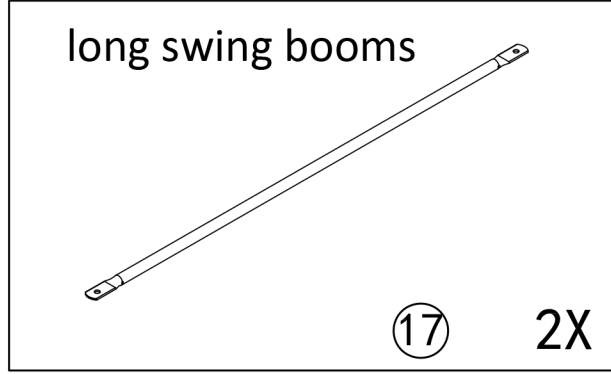
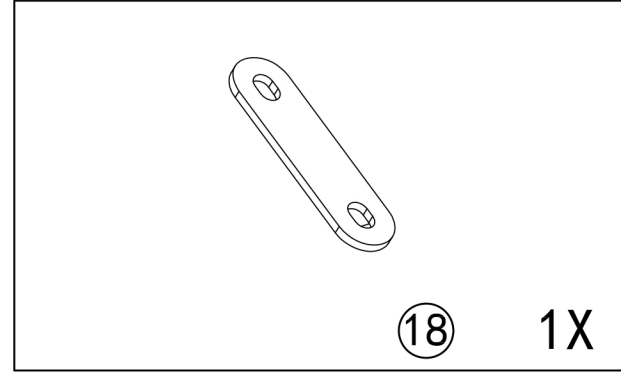
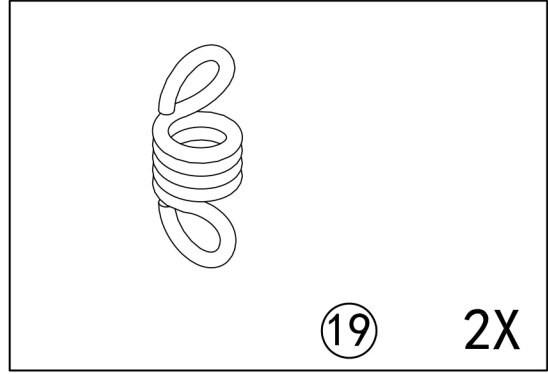
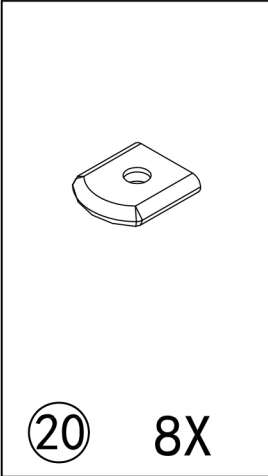
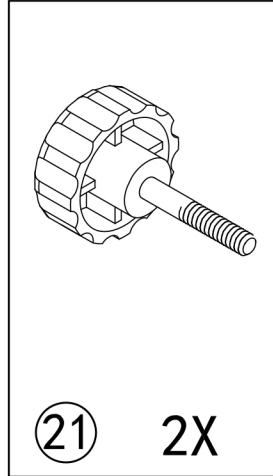
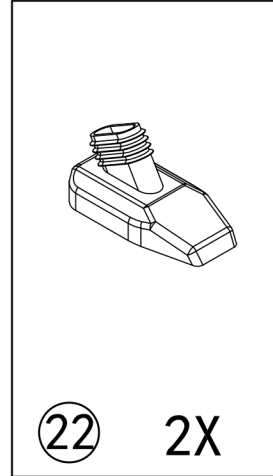
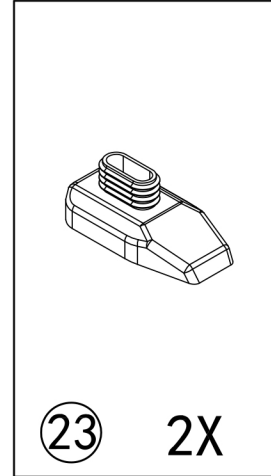
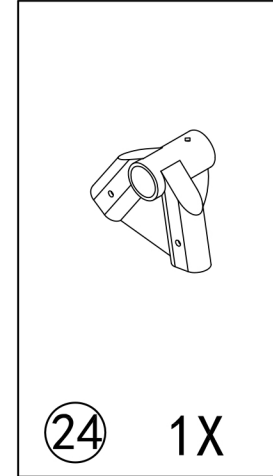
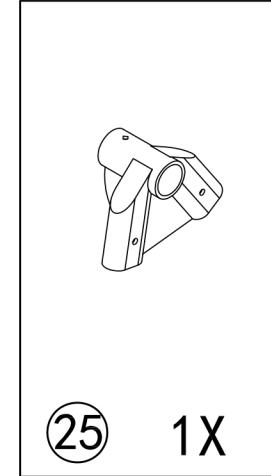
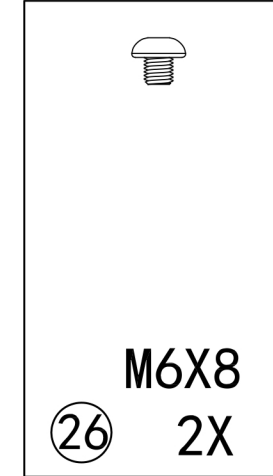
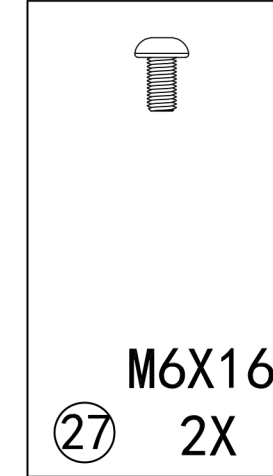
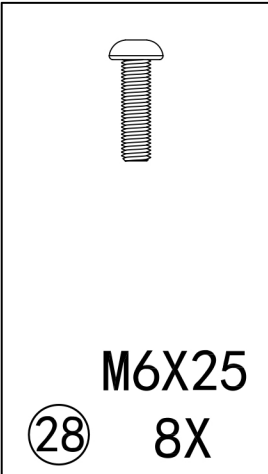
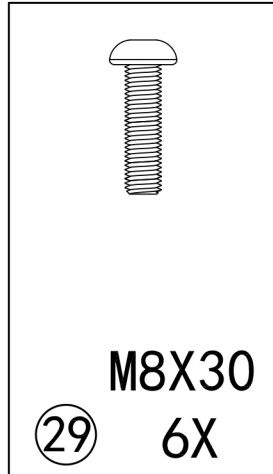
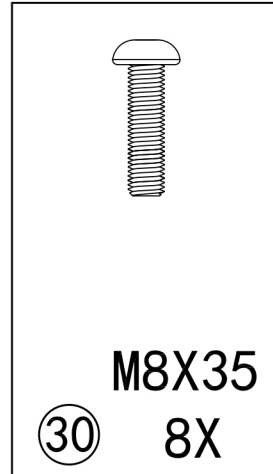
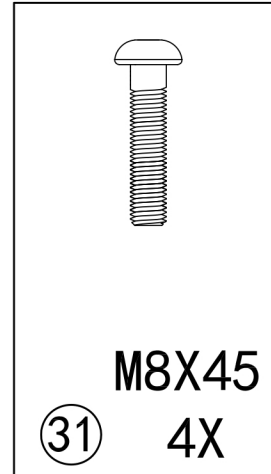
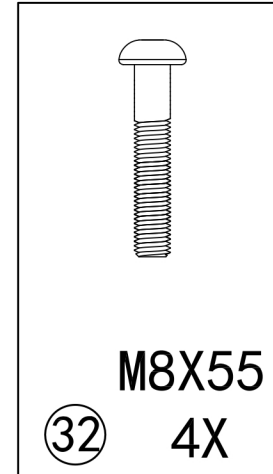
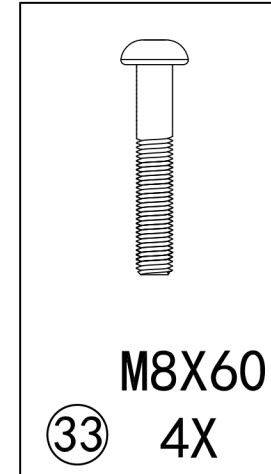
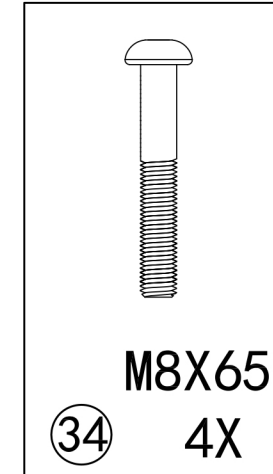
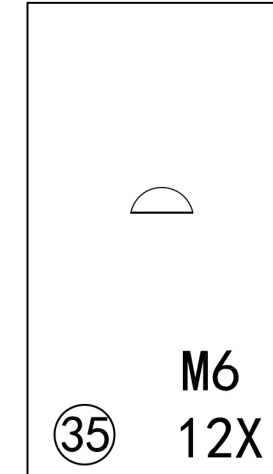
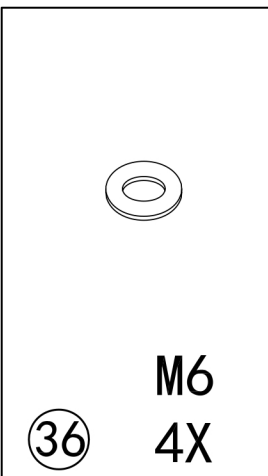
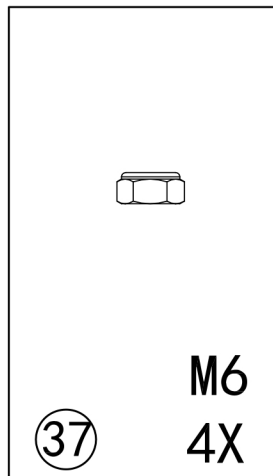
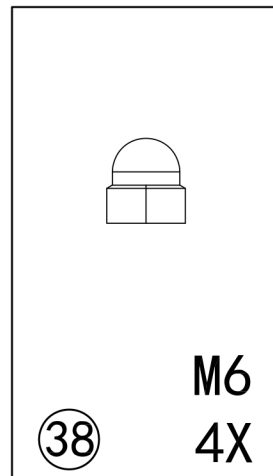
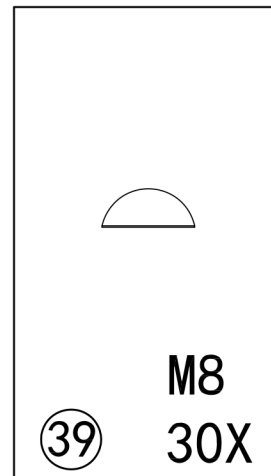
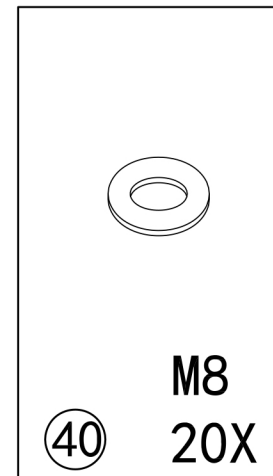
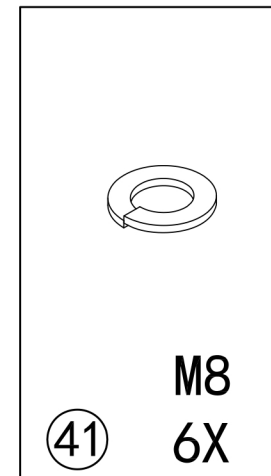
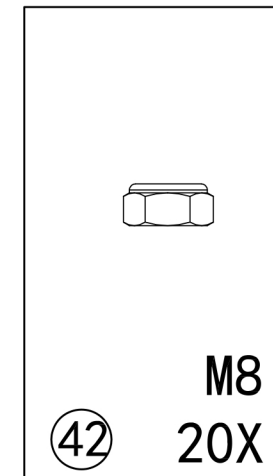
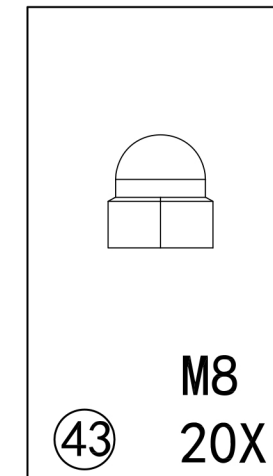
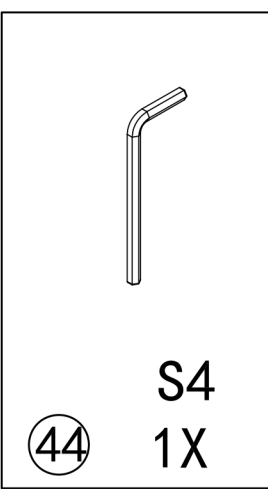
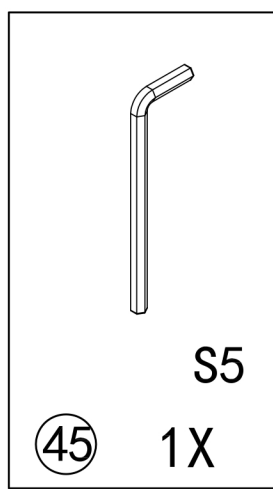
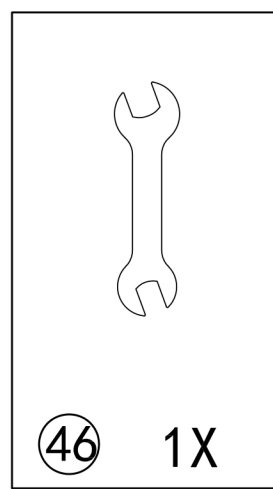
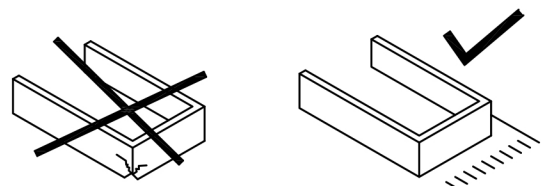


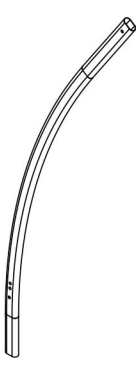
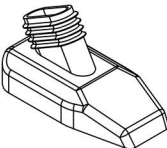
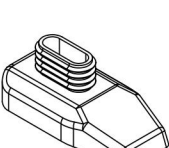
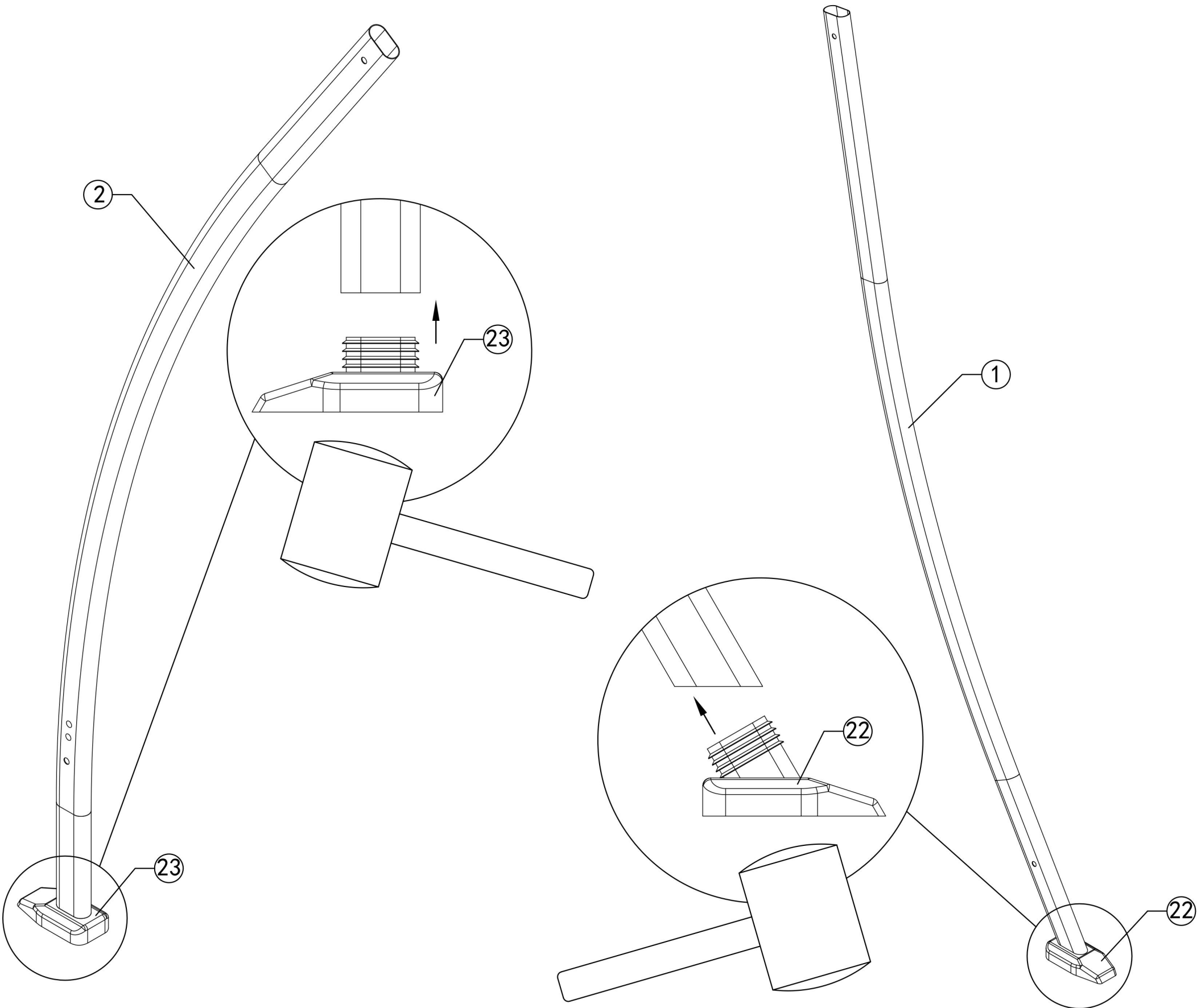
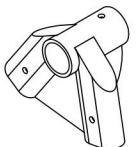
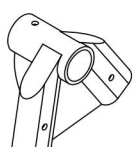
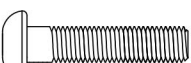
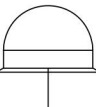
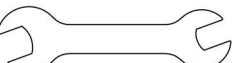
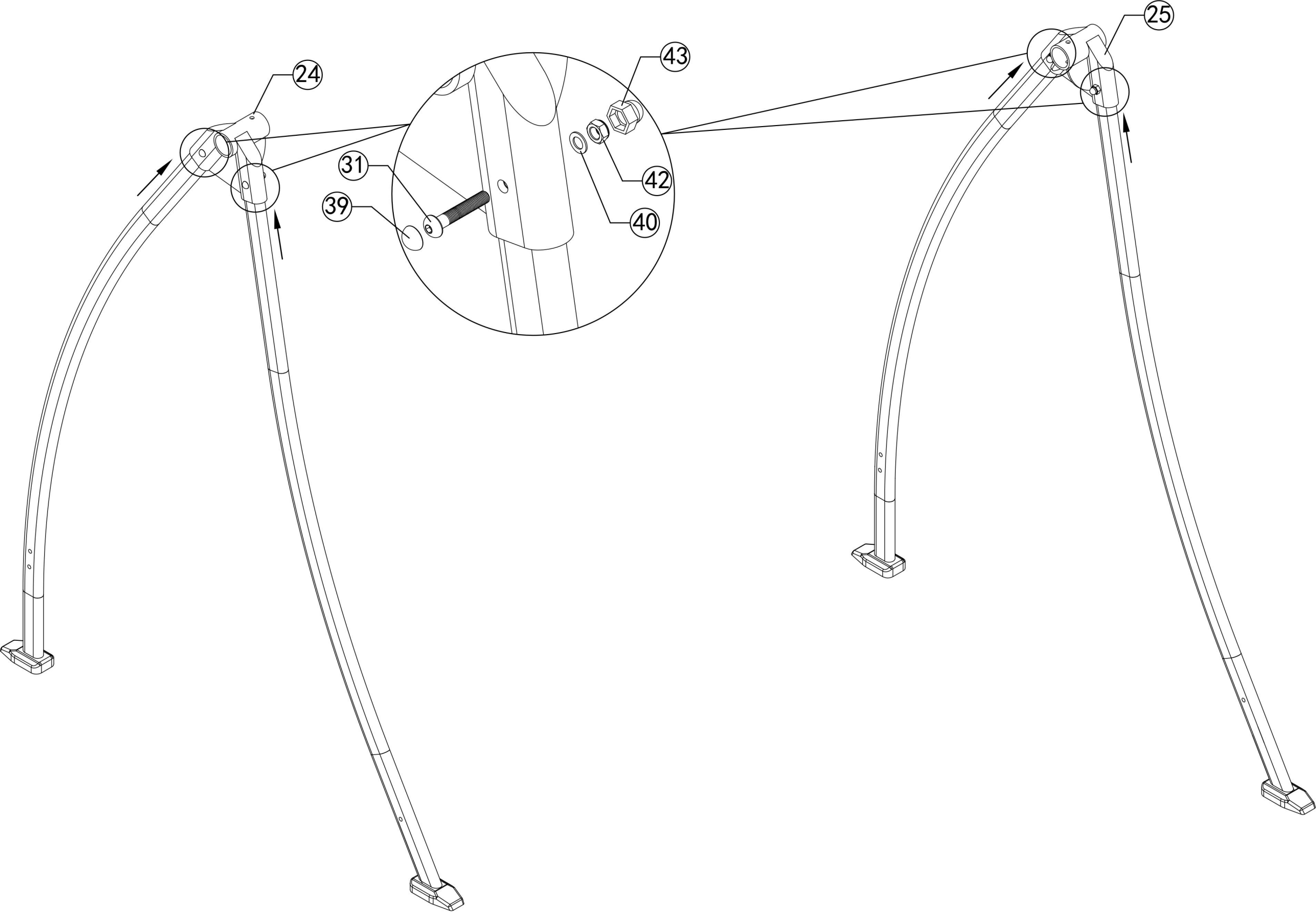
3-Person Patio Porch Swing **Assembly Instructions**

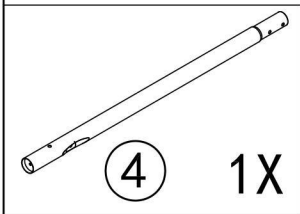
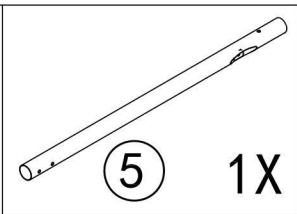
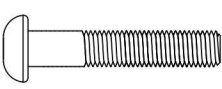
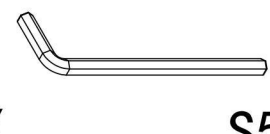
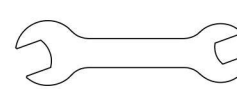
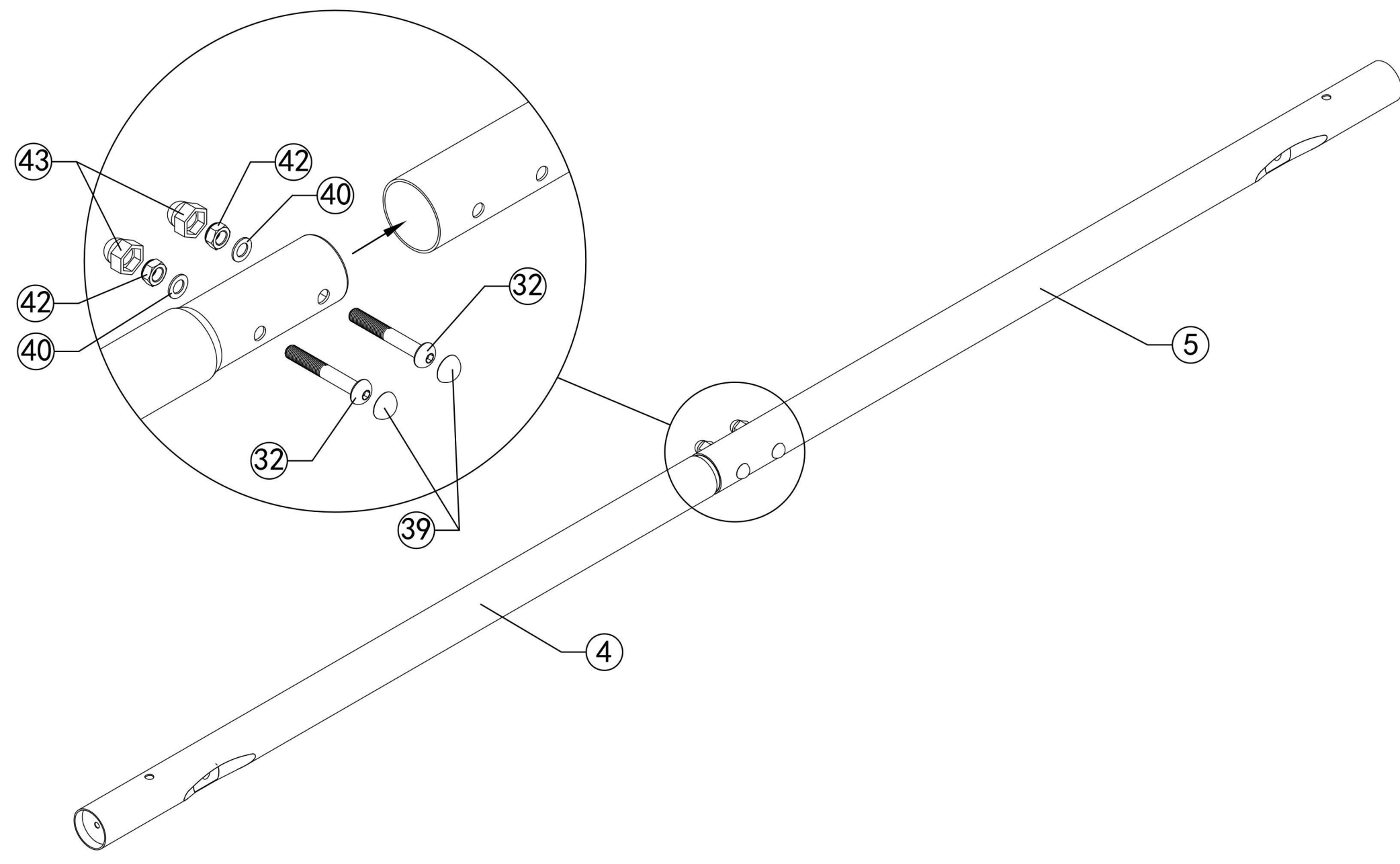
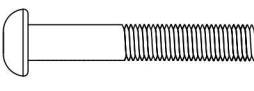
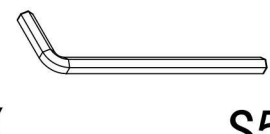
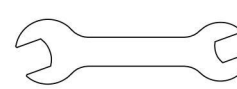
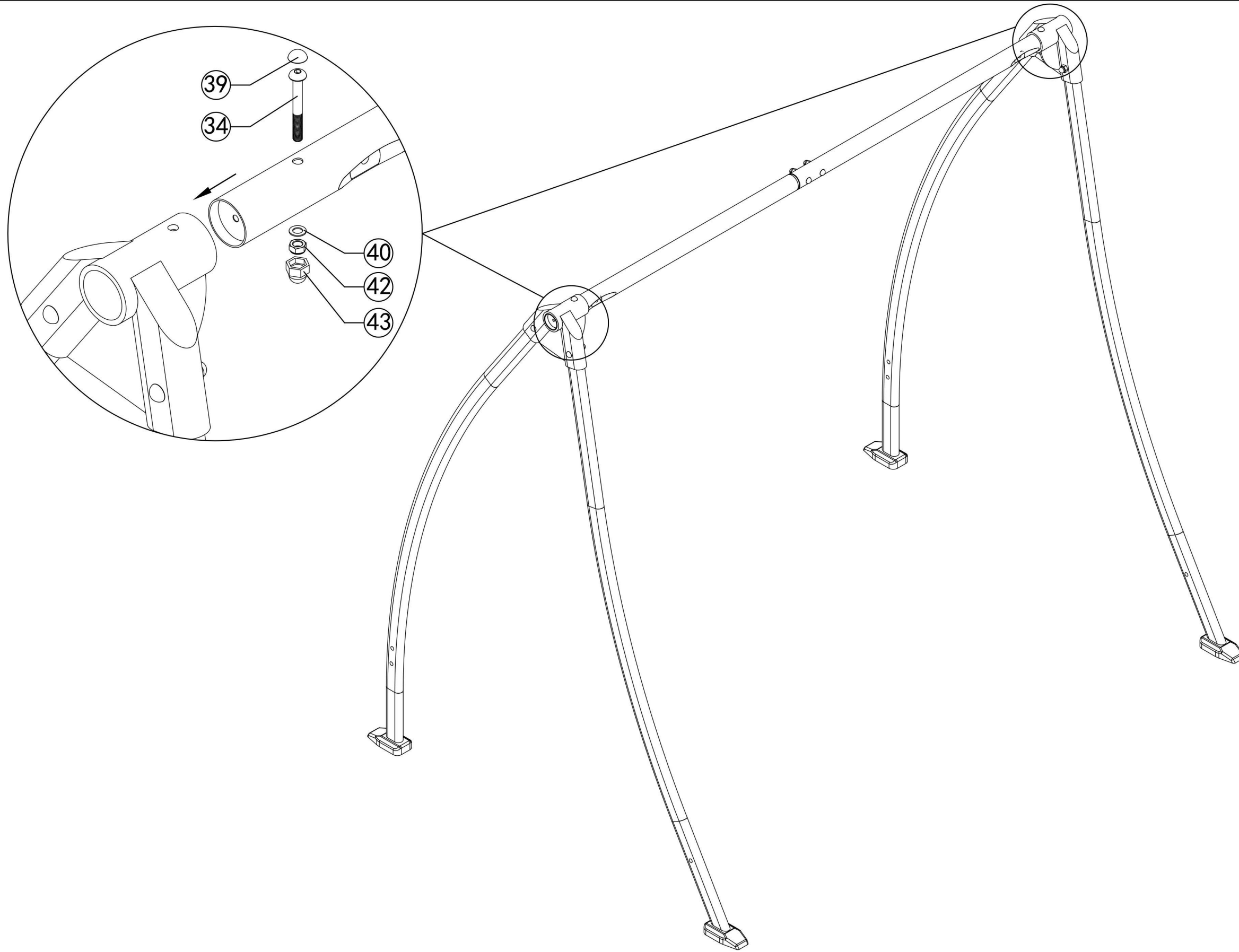


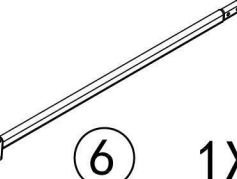
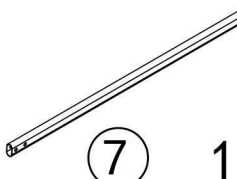
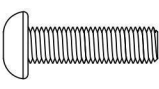
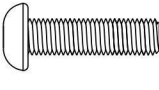
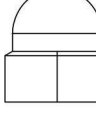
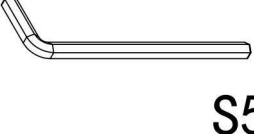
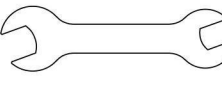
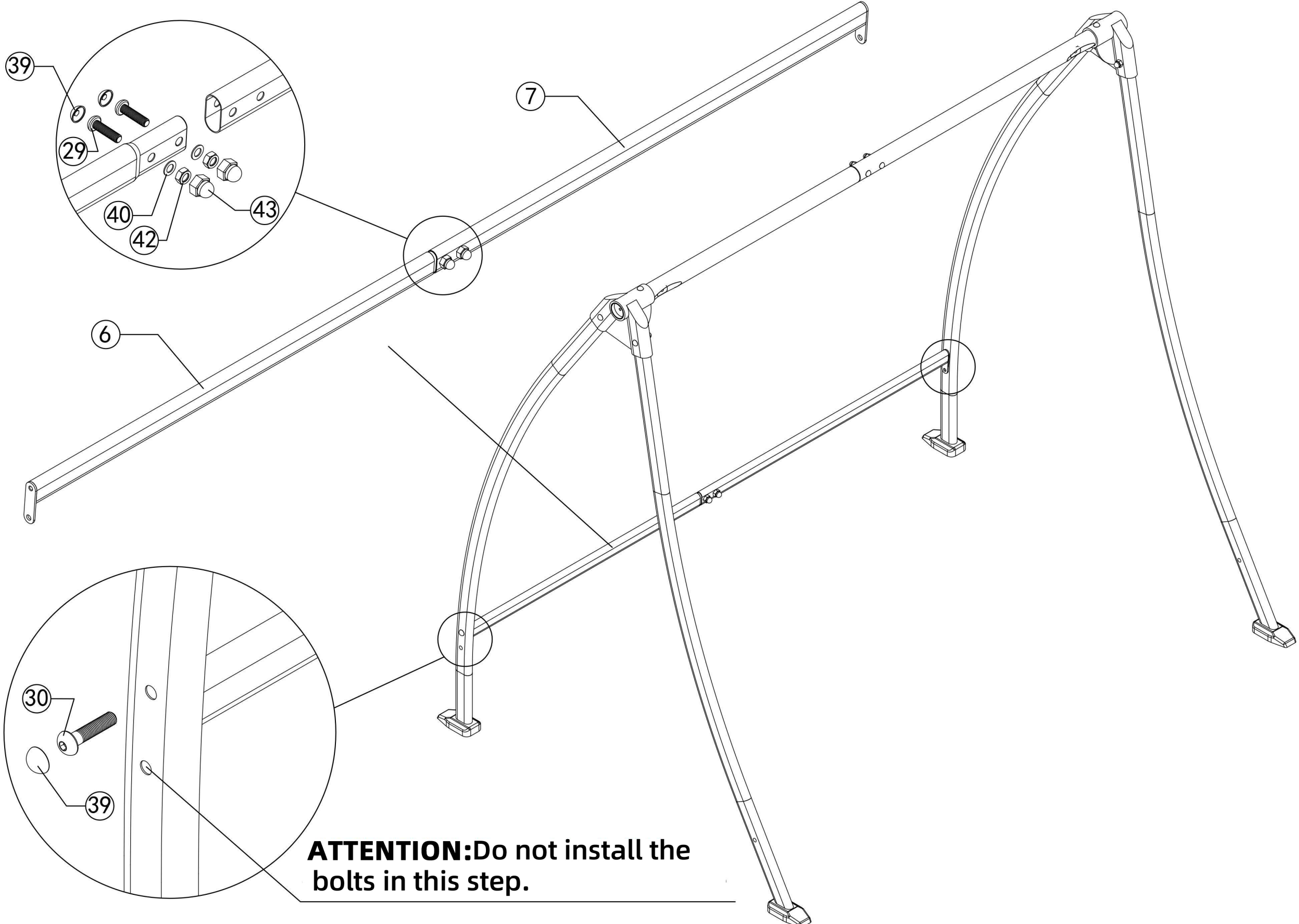
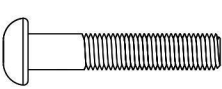
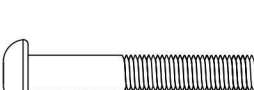
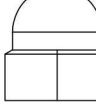
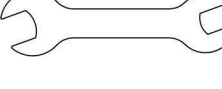
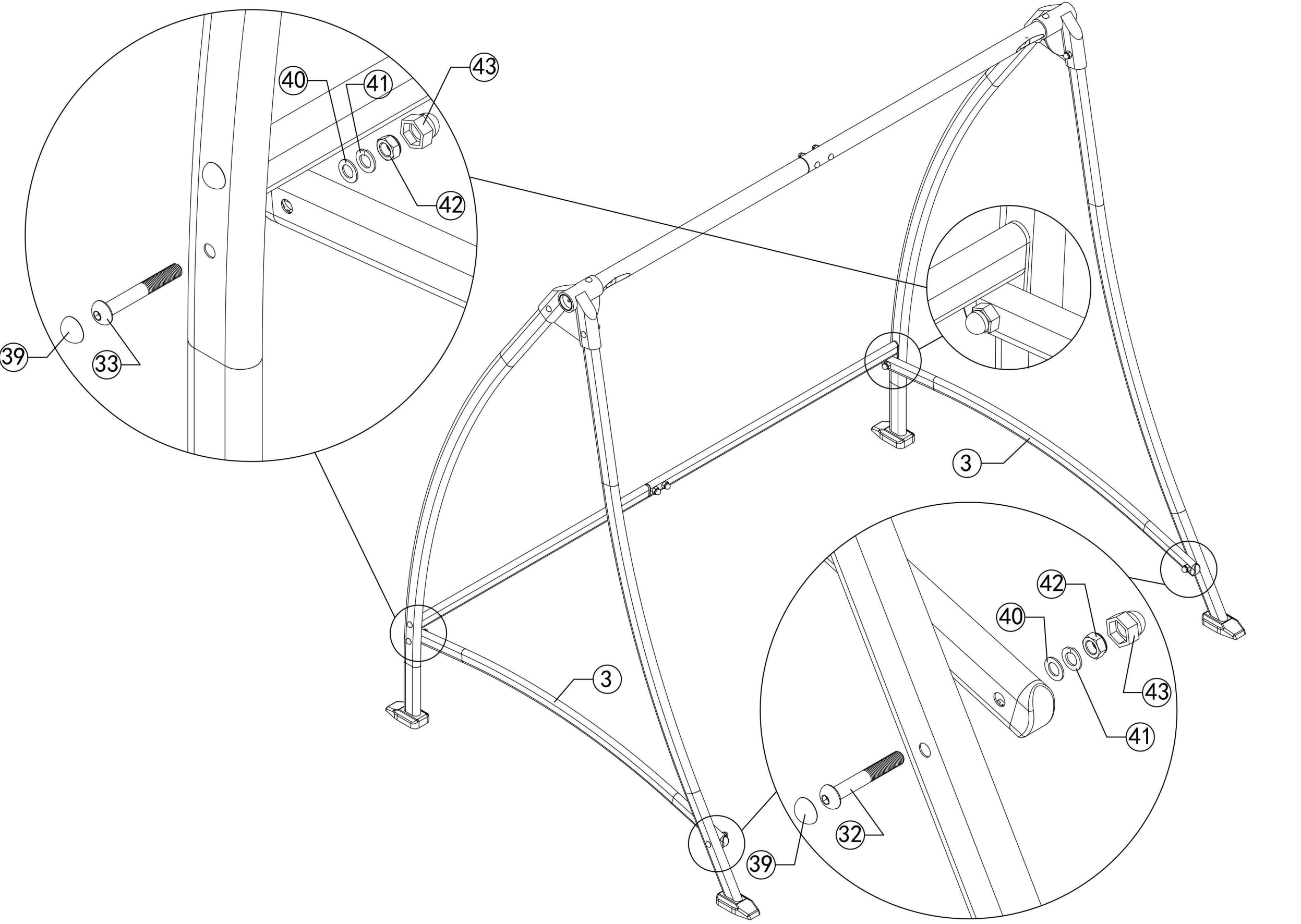
Please ensure all parts listed included before assembly and feel free to contact us if there are any problems.

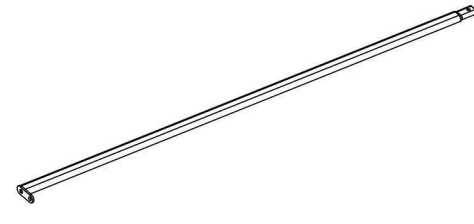
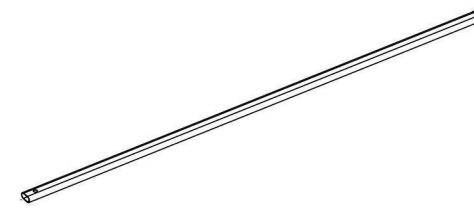
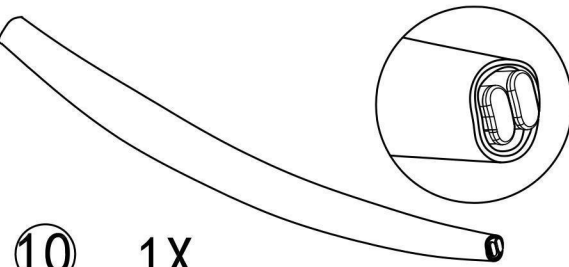
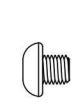
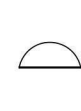
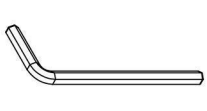
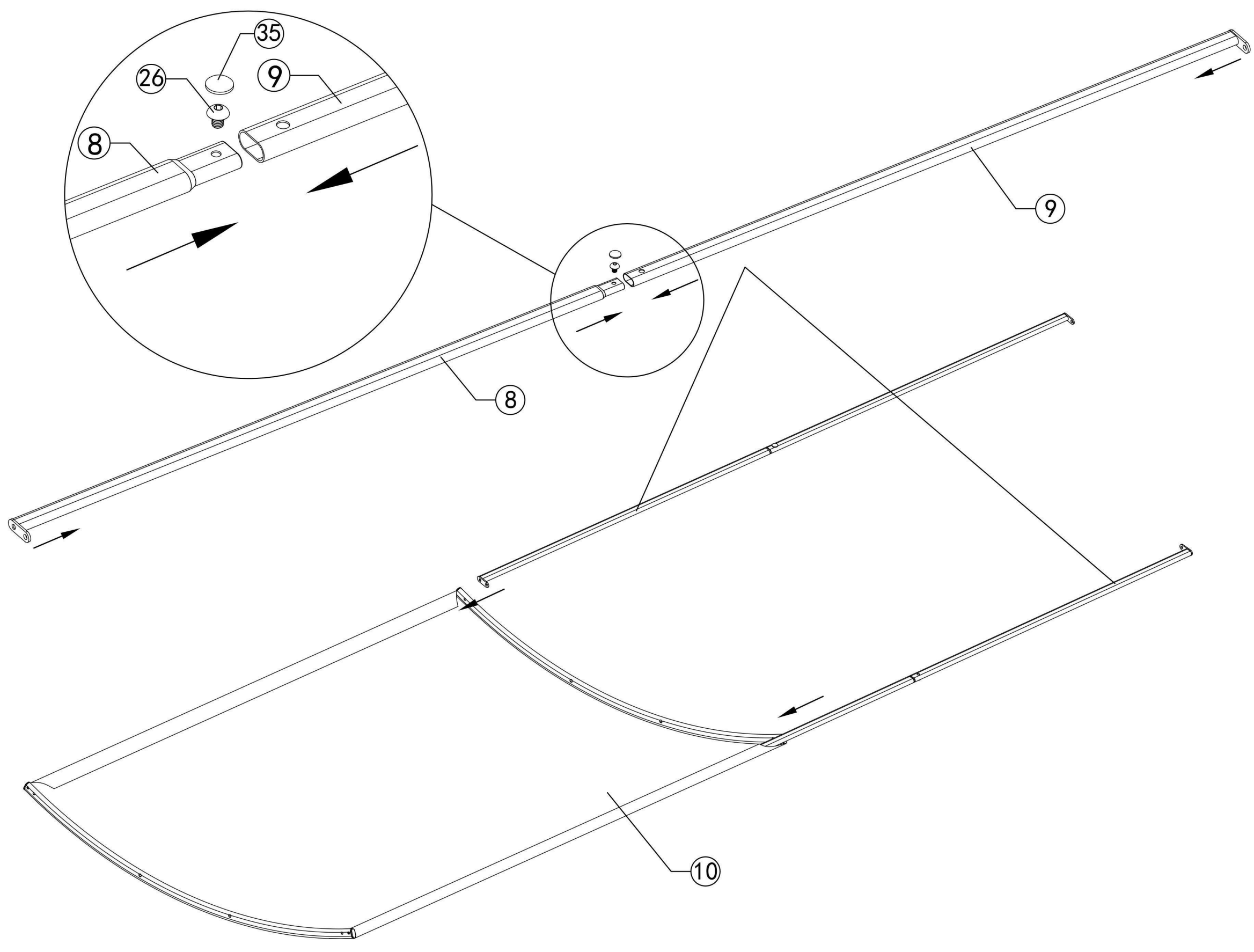
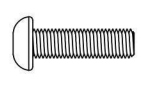
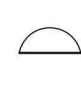
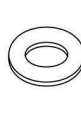
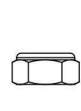
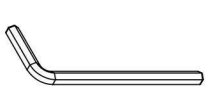
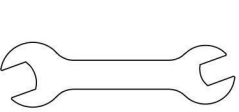
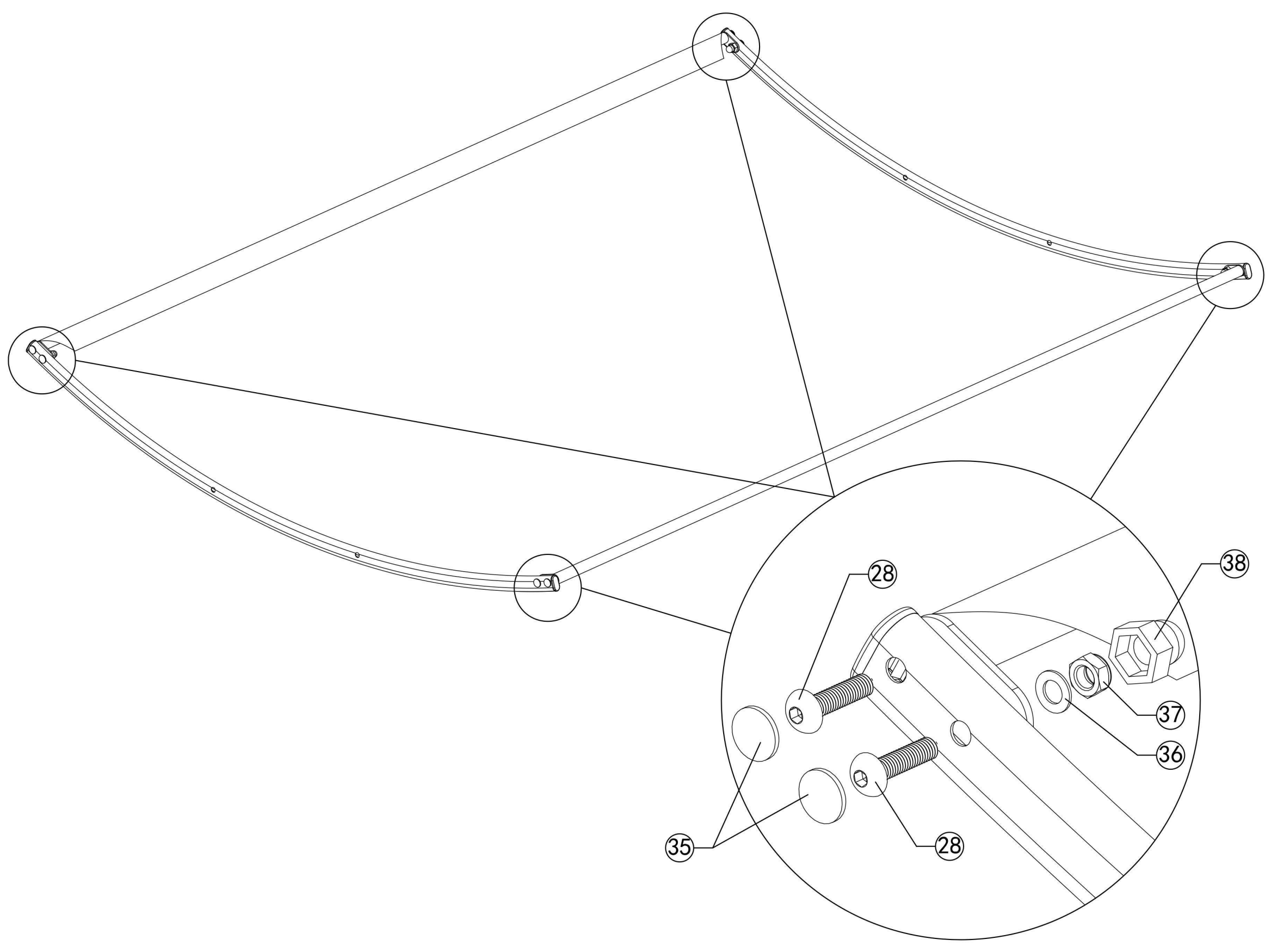
 ① 2X	 ② 2X	 ③ 2X	 ④ 1X	 ⑥ 1X
			 ⑤ 1X	 ⑦ 1X
 ⑧ 2X	 ⑨ 2X	 ⑩ 1X	 ⑪ 2X	
 ⑫ 2X	 ⑬ 1X	 ⑭ 1X	 ⑮ 2X	
 ⑯ short swing booms ⑰ 2X	 ⑱ long swing booms ⑰ 2X	 ⑱ 1X	 ⑲ 2X	
 ⑳ 8X	 ㉑ 2X	 ㉒ 2X	 ㉓ 2X	 ㉔ 1X
			 ㉕ 1X	 ㉖ M6X8 2X
				 ㉗ M6X16 2X
 ㉘ M6X25 8X	 ㉙ M8X30 6X	 ㉚ M8X35 8X	 ㉛ M8X45 4X	 ㉜ M8X55 4X
			 ㉝ M8X60 4X	 ㉞ M8X65 4X
				 ㉟ M6 12X
 ㊱ M6 4X	 ㊲ M6 4X	 ㊳ M6 4X	 ㊴ M8 30X	 ㊵ M8 20X
			 ㊶ M8 6X	 ㊷ M8 20X
				 ㊸ M8 20X
 ㊹ S4 1X	 ㊺ S5 1X	 ㊻ 1X		

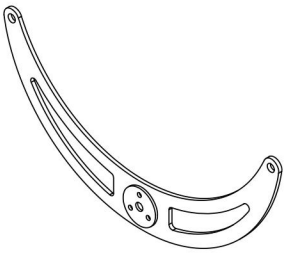
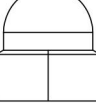
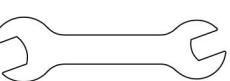
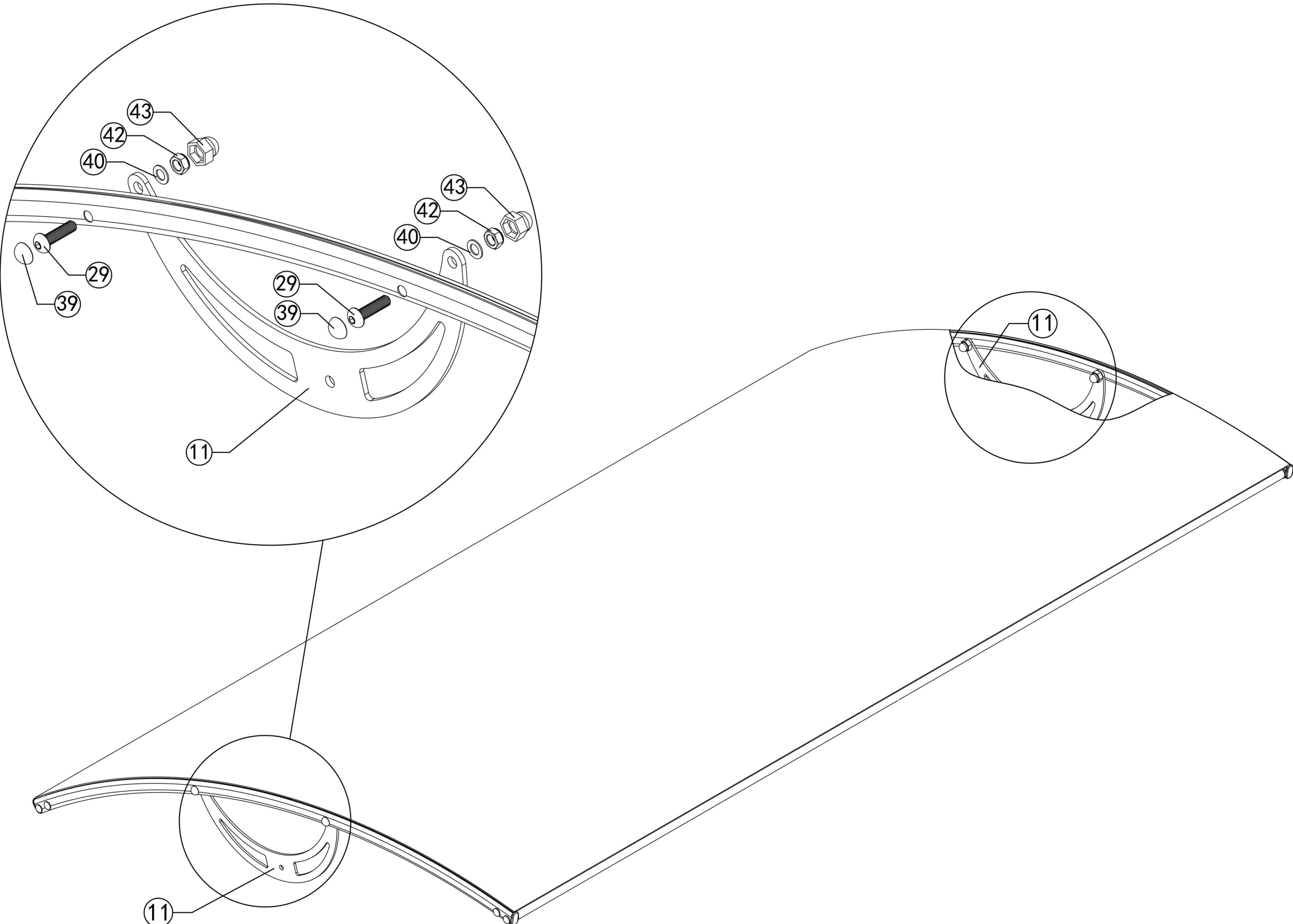
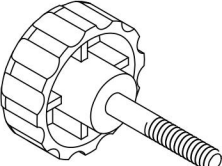
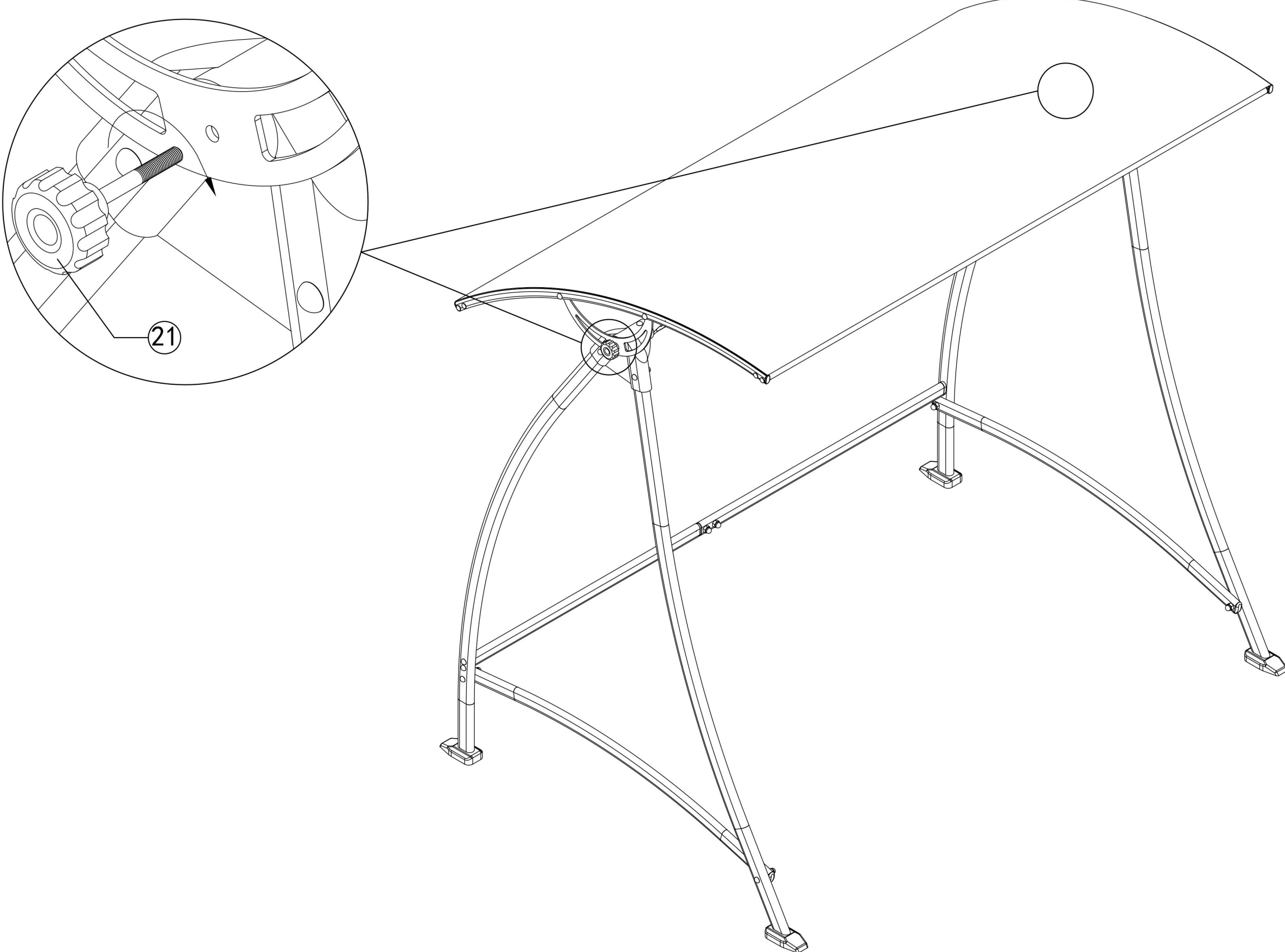


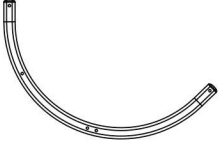
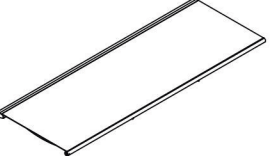
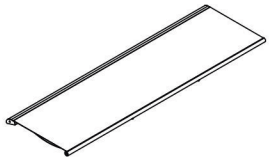
 ① 2X  ② 2X  ②② 2X  ②③ 2X			
		Step 1: Please find the required parts according to the instructions in the left frame, prepare a wooden hammer, and knock the plastic foot pad (Part 22) into the leg tube(Part 1) , knock Part 23 into the Part 2 as shown.	
 ②④ 4X  ②⑤ 4X  ③① 4X M8X45  ③⑨ 4X M8  ④① 4X M8  ④② 4X M8  ④③ 4X M8  ④⑤ 1X S5  ④⑥ 1X			
		Step 2: Put the front and rear leg tubes (Part 1 is front leg tube, Part 2 is rear leg tube) into the fixator (Part 24 and Part 25) as shown, and secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).	
2			

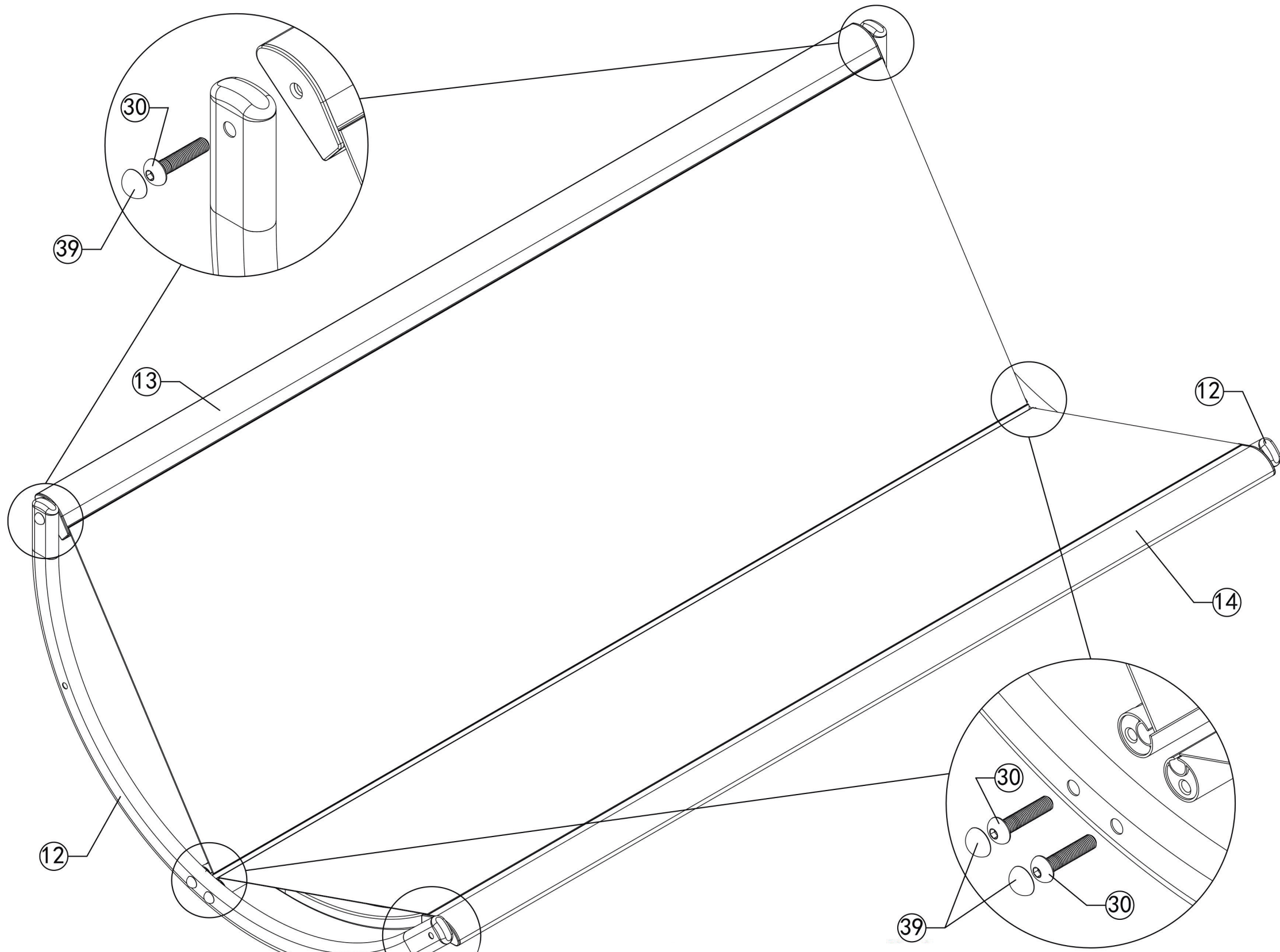
 4 1X  5 1X  32 2X M8X55  39 2X M8  40 2X M8  42 2X M8  43 2X M8  45 1X S5  46 1X	
Step 3: Insert the left and right beams(Part 4 and Part 5) as show, and secure with bolts and nuts as required(Afterall the bolts are assembled in place, tighten them together, finally cover the caps).	
 34 2X M8X65  39 2X M8  40 2X M8  42 2X M8  43 2X M8  45 1X S5  46 1X	
Step 4: Put the beam(Part 4 & Part 5) assembly into the fixator according as shown, and secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).	
3	

 6 1X  7 1X  29 2X M8X30  30 2X M8X35  39 4X M8  40 2X M8  42 2X M8  43 2X M8  45 1X S5  46 1X	 39 29 40 42 43 6 7 30 39 ATTENTION:Do not install the bolts in this step.
 3 2X  32 2X M8X55  33 2X M8X60  39 4X M8  40 4X M8  41 4X M8  42 4X M8  43 4X M8  45 1X S5  46 1X	Step 5: Insert the left and right bars (Part 6 & Part 7) as shown, and secure with bolts and nuts. Then connect the bar (part 6 and Part 7) to the rear leg tubes (Align the first holes and secure the bolts). After all the bolts are assembled in place, tighten them together, finally cover the caps.  40 41 42 43 39 33 3 32 39 Step 6: Assemble the Part 3 to the front and rear leg tubes (Align the second holes and secure the bolts). Secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).
4	

 8 2X  9 2X  10 1X  26 2X M6X8  35 2X M6  44 1X S4	
Step 7: Connect the roof tubes (Part 8 & Part 9) as shown, and secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps). Then gently Insert the assembled roof tubes(Part 8 & Part 9) into the canopy (Part 10).	
 28 8X M6X25  35 8X M6  36 4X M6  37 4X M6  38 4X M6  44 1X S4  46 1X	
Step 8: Secure the four corners of the canopy with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).	
5	

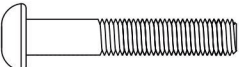
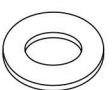
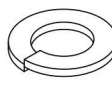
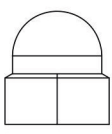
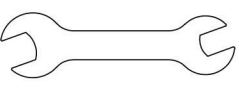
 11 2X  29 4X M8X30  39 4X M8  40 4X M8  42 4X M8  43 4X M8  45 1X S5  46 1X	
Step 9: Install Part 11 to top canopy. Align the holes and secure with bolts and nuts as required as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).	
 21 2X	 Step 10: Fix the canopy on the assembled leg frame with the adjusting knob (Part 21) as shown. Attention: According to your own requirements to adjust canopy roof, then tighten the knob.
6	

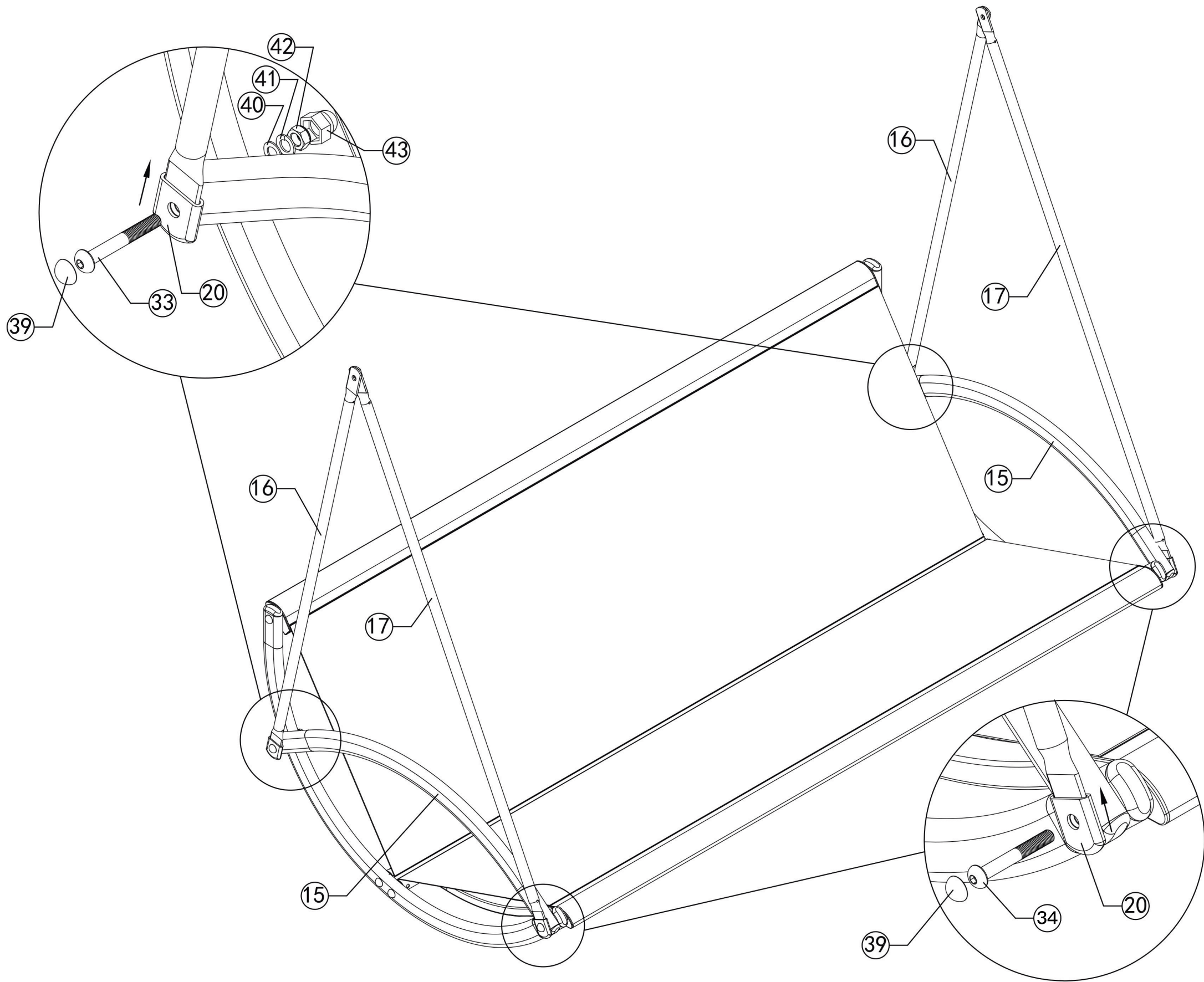
12	2X	
13	1X	
14	1X	
39	6X	M8 
30	6X	M8X35 
45	1X	S5 



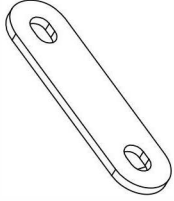
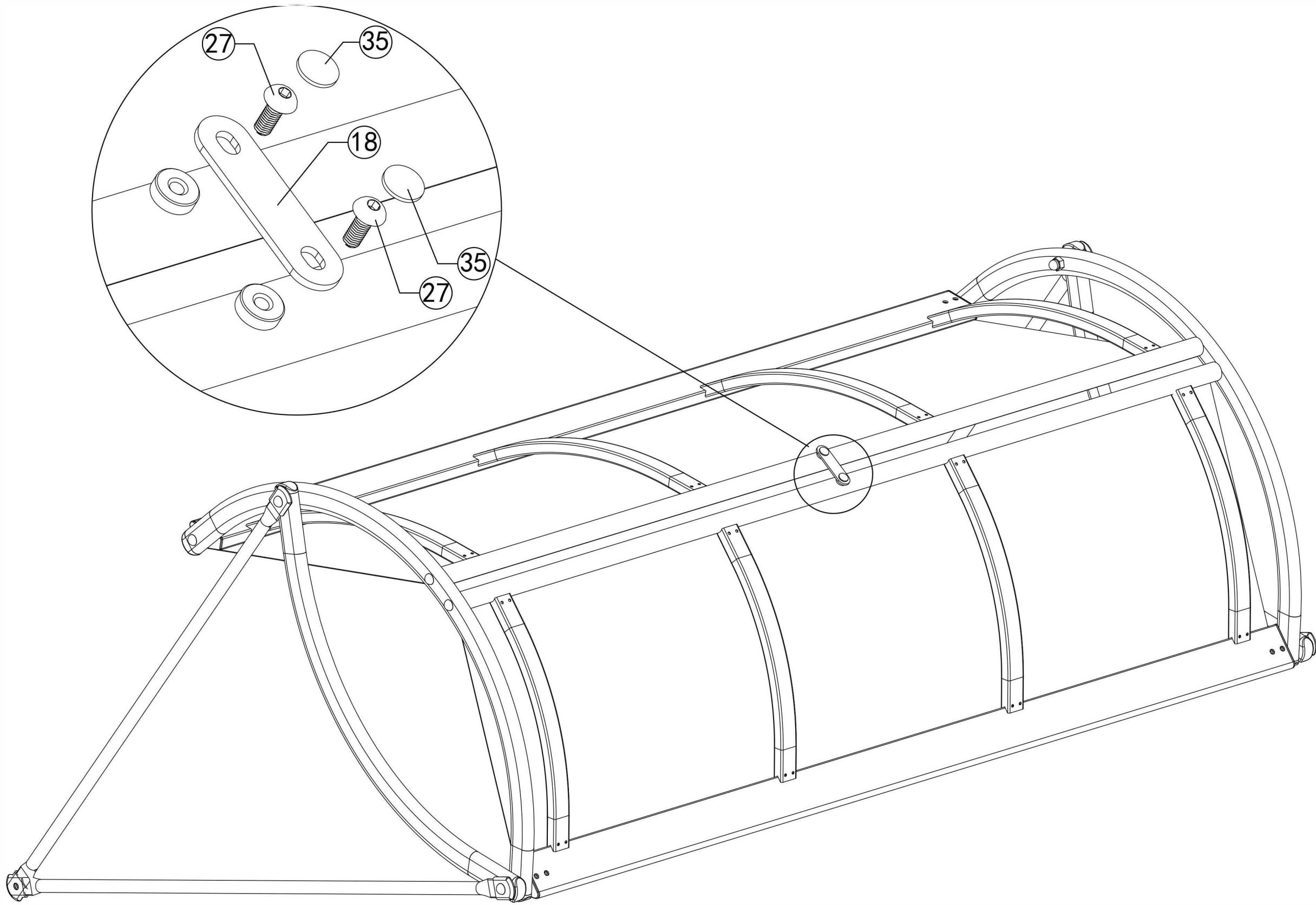
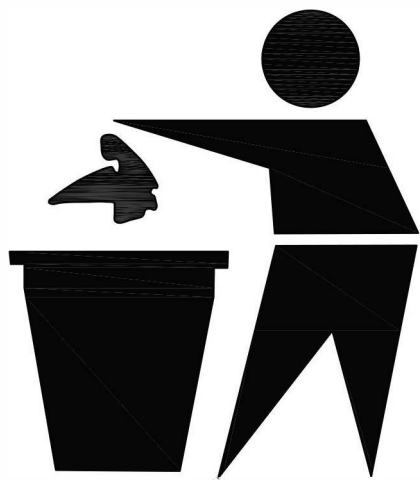
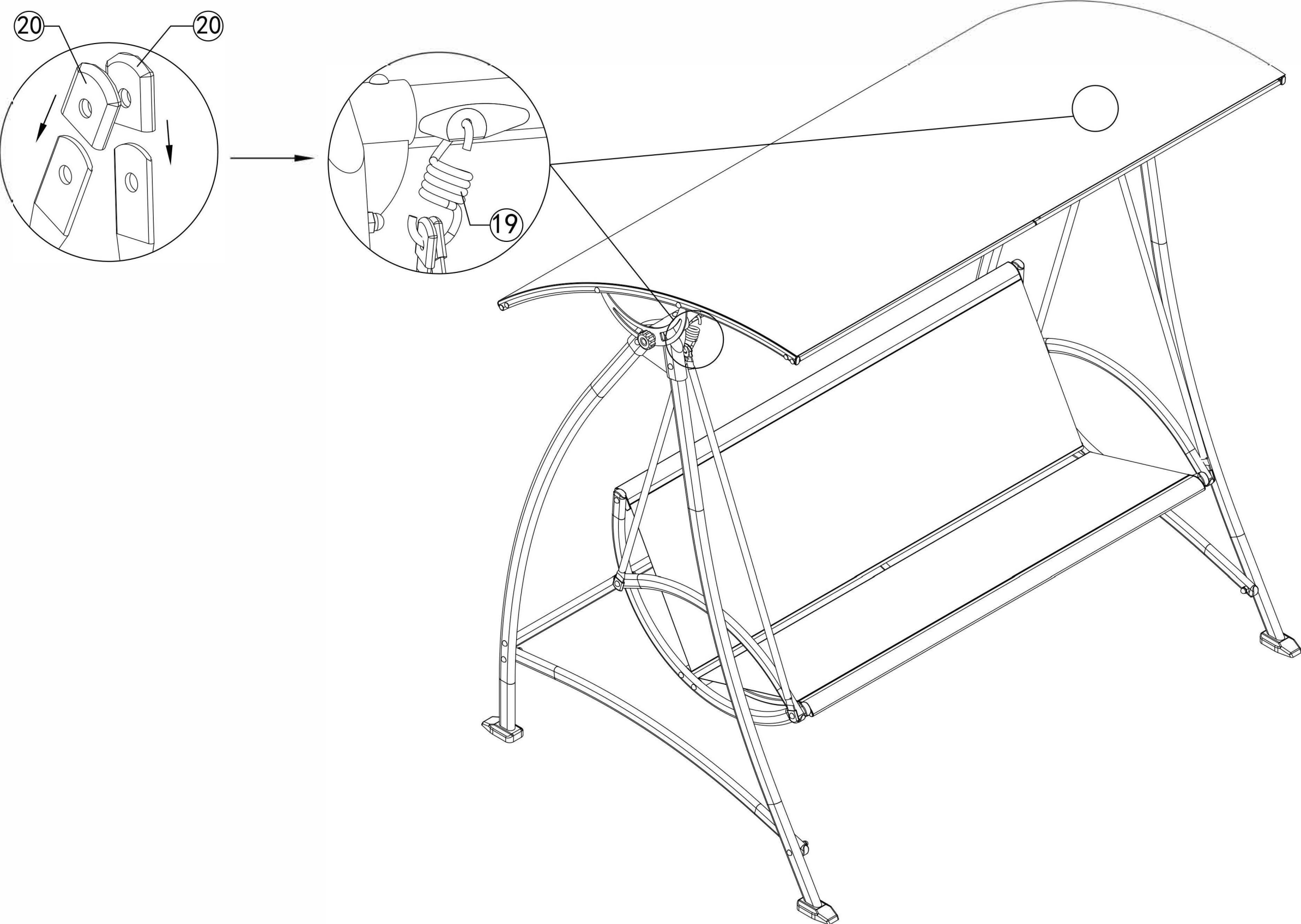
ATTENTION:
Do not install the bolts in this step.

Step 11: Use bolt #30 to secure fixing tube (Part 12) on back (part 13) and seat (Part 14)as shown, secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).

15	2X	
16	2X	
17	2X	
20	4X	
33	2X	M8X60 
34	2X	M8x65 
39	4X	M8 
40	2X	M8 
41	2X	M8 
42	2X	M8 
43	2X	M8 
45	1X	S5 
46	1X	



Step 12: Install swing booms and armrests. First fit part 20 on short swing booms (Part 16) and long swing booms(Part 17). Then align the holes and secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).

18 1X  27 2X M6X16  35 2X M6  44 1X S4 	
Step 13: Use Bolt #27 to secure fixing connector (Part 18) on back and seat. Align the holes and secure with bolts and nuts as required (After all the bolts are assembled in place, tighten them together, finally cover the caps).	
20 4X  19 2X  	 Step 14: :Insert Part 20 into the swing booms as shown, and hang it on the swing beam with hanging spring (Part 19).
8	