

installation instructions:

PVC DOOR/WINDOW

SAFETY INSTRUCTIONS

- Make sure to use the recommended tools.
- Wear proper protective gear.
- Follow fixture, power tools, manufacturers' instructions, and user manuals.
- Use common sense and follow good construction practices.

TOOL & MATERIAL CHECKLIST

- ☐ miter saw
- ☐ cordless drill
- ☐ table saw
- ☐ screws
- ☐ PVC cement
- ☐ carbide-tipped blade
- ☐ pocket hole jig
- ☐ paint brush
- ☐ 100% acrylic paint
- ☐ acrylic caulk & gun
- ☐ tape measure
- ☐ utility knife
- ☐ safety glasses

SPECIAL INSTRUCTIONS & NOTES

- You can use standard woodworking tools, but use carbide-tipped cutting tools and blades.
- Preassemble trim pieces together, installing as one unit rather than one piece at a time.
- Hot-dipped galvanized or stainless steel nails/screws are best for PVC trim.
- PVC expands and contracts with temperature. If you are installing above 80 degrees F, cut pieces to fit tightly. 60-80 degrees, leave a 1/16-in gap for 18 ft of length. Below 60 degrees, leave a 1/8-in gap. After installation cover gap with acrylic caulk.
- Fill fastener holes in PVC with acrylic caulk.
- Glue joints and miters together with PVC cement.
- Use 100% acrylic paint before installing, finish with final coat to cover chalked holes.

STEP BY STEP INSTRUCTIONS

- Mitering Corners
- Miter your mouldings to join pieces at corners. An end miter is a 45° cut in the ends of two adjoining pieces of moulding so they fit tightly together.
- Moulding Installation
- Use a pocket hole jig to pre-drill holes at joints.
 - Cement edges, clamp pieces together, then draw together tightly with pocket screws.
 - Apply a continuous 1/2" bead of construction adhesive along the back of moulding lengths.
 - Press moulding around window or door frame.
 - Secure moulding into place with screws.
 - Apply chalk/filler in remaining gaps and smooth with finger.
 - Touch-up moulding as needed with 100% acrylic paint.

EXAMPLE INSTALLATION DIAGRAMS

