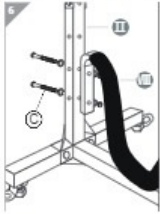


STEP#5
 Attach the cross section to the two assembled towers using part ⑤ the cross bar plate with two bolts part ③ hex bolts with a washer and a lock nut on each. This assembled represents the light at the end of the tunnel. You're almost finished!



STEP#6
 In this step you will attach the rack arms to the towers. Attach the first arm to the lowest two holes possible. The second arm in the highest two holes. Use two bolts part ③ hex bolts with a washer and a lock nut on each to attach to the frame.
 We recommend that you use the anchors to secure the rack to the ground. Many things can happen to cause a turnover. Alternatively, you can use straps to secure the rack. If the nylon arm covers become ripped, Please replace them before using the rack again.

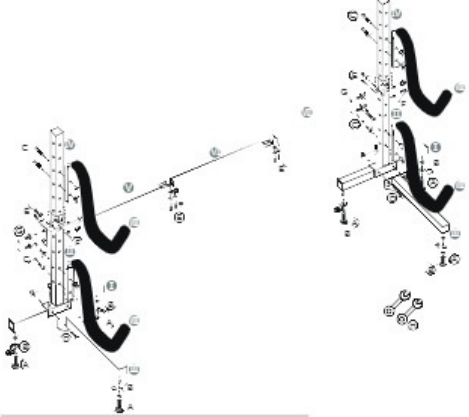
GENERAL INFORMATION & TIPS

1. Maximum weight capacity is 175 lbs. Please do not overloaded.
 2. Please read all instructions and warnings before using this product.
 3. To avoid damage, assemble the rack on a non-abrasive surface such as carpet.
 4. Make sure all bolts are tightly fastened before the rack is used.
 5. Children risk suffocation if they play with or swallow the packaging film and/or small parts. Please keep children away while constructing this rack!
 6. Children risk injury if they play on this rack. Please keep children away.
- IF THERE IS ANY QUESTION ABOUT A CONDITION BEING SAFE OR UNSAFE, DO NOT USE THIS PRODUCT!

**A GREAT STORAGE RACK FOR KAYAKS & PADDLE BOARDS
 ASSEMBLY INSTRUCTIONS**



PRODUCT STRUCTURE



PARTS LIST

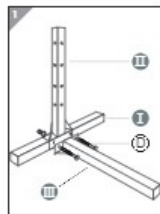
Qty	Part Name
②	24" Base
②	24" Base Post
②	20" Base Leg
②	Post
①	Cross Bar End (New)
①	Cross Bar Center
①	Cross Bar End (Pallet)
④	Rack Arm

HARDWARE LIST

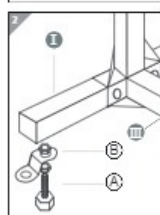
A. Leveling Foot	B. Anchor bracket	C. 3-1/2" Hex Bolts	D. 3" Carriage Bolts
QTY: 6 pcs	QTY: 6 pcs	QTY: 8 pcs	QTY: 4 pcs
E. 3/4" Hex Bolts	F. Cross Bar Plate	G. 2-3/4" Hex Bolts	H. Wrenches
QTY: 8 pcs	QTY: 2 pcs	QTY: 4 pcs	QTY: 2 pcs

Note Please make sure you have all parts before beginning assembly. Please wait until all steps are completed before tightening bolts.

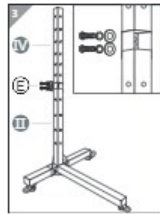
ASSEMBLY INSTRUCTIONS



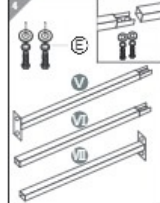
STEP#1
 The first step to assemble the Rack will be to locate part ② the 24" base, part ① the 24" base post and part ③ the 20" base leg. The part ② base will have two welded nuts on the bottom, they will face down. Fit the part ① post over the top of the base. Now align part ③ the base leg to the two holes on the front. Use the part ④ carriage bolts with washer and lock nuts to assemble the three pieces.



STEP#2
 Next assemble the leveling/anchor feet. Use part ⑤ leveling foot with two hex nuts and part ⑥ anchor bracket a nut and add the anchor bracket. The anchor will sandwich between the two nuts. Lean the tower on its side. The leveling/anchor feet attach the three welded nuts on bottom of the base tower. Repeat this step on second tower.



STEP#3
 Add part ① post to the post on the base. The welded nuts will face to the rear and align with the holes. Use part ③ hex bolts with a lock washer and thick washer to assemble. Repeat on second tower.



STEP#4
 Next assemble the cross bar parts ⑤ ⑥ ⑦. Slide the two ends and into the center section, Use part ③ hex bolts with a lock washer and a thick washer.