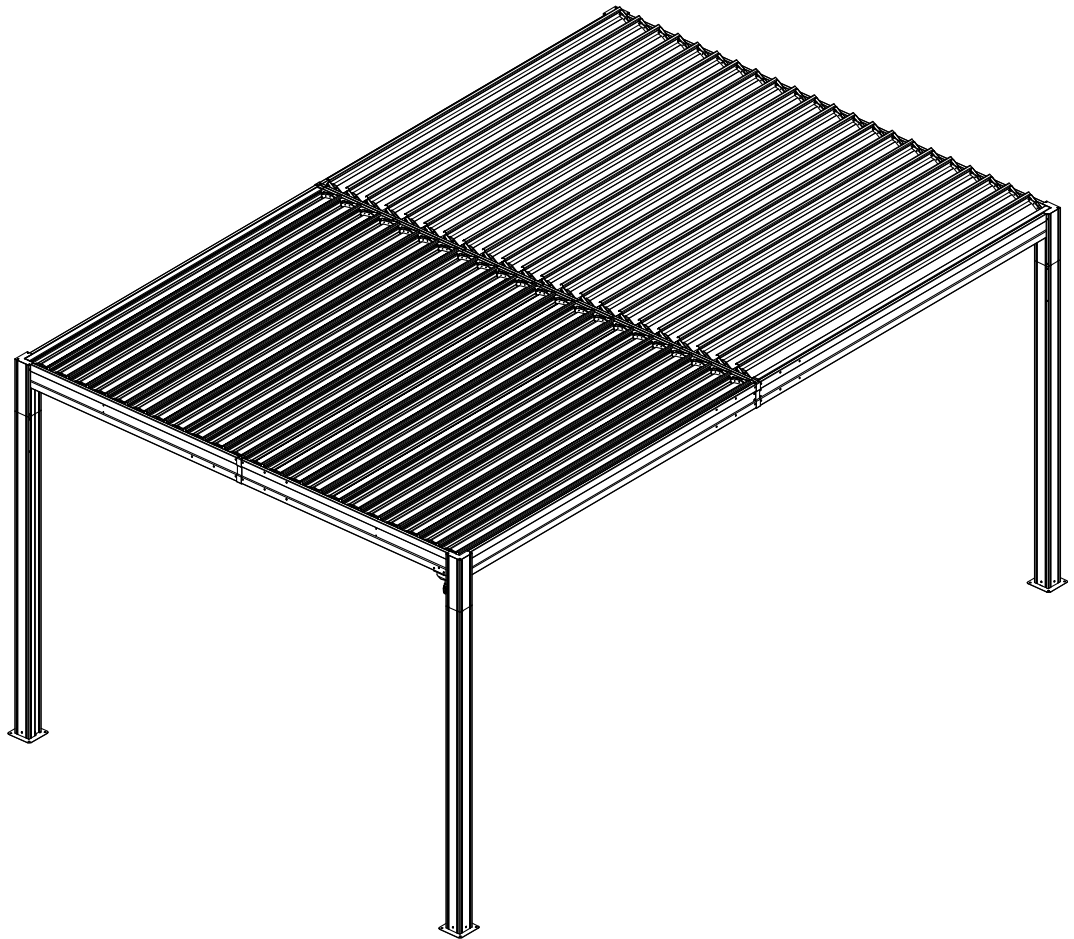




10' × 16' ALUMINUM LOUVERED PERGOLA

ASSEMBLY MANUAL



MODEL#: LGCF1763

Missing part? Damaged? Contact us via email at

service@domioutdoorliving.com

www.domioutdoorliving.com

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READ ALL INSTRUCTIONS BEFORE USE

Warning & Attention

-This gazebo is not a toy. Children are not allowed to assemble or disassemble. Please take care of children, do not let them play around when assemble or disassemble.

-Adults only for assemble or disassemble this product.

-This product is constructed with heavy duty frame, please do not lean or climb before it finish assembling.

-Even though our hardtop gazebo is sturdy, please do not stand under the gazebo during a lightning storm.

-DO NOT use this gazebo if any parts show signs of instability or damage.

-Maximum weight capacity is 1000 pounds.

-If moderate to heavy snow is forecast, open the lovers to avoid snow accumulating.



Four or more people are needed for assembly.



Find out and use the hex keys in the box.



One or more ladders are necessary.



A phillips screwdriver is required.



Please wear protective glove before assembly.



Please don't fully tighten the screws prior to complete assembly.

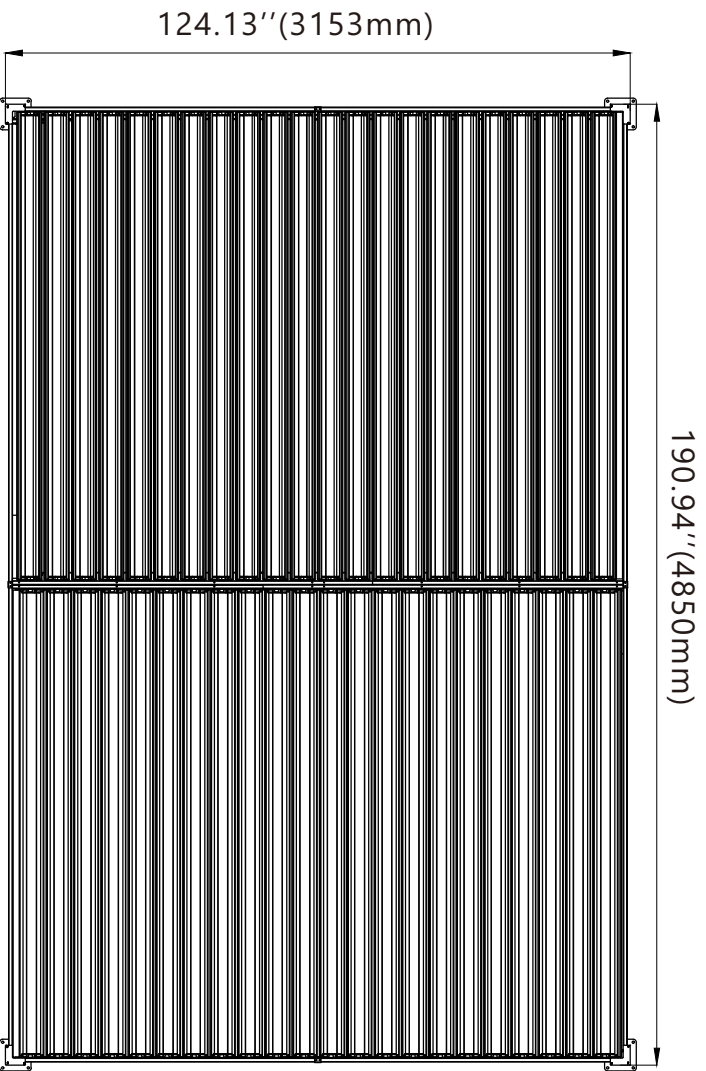
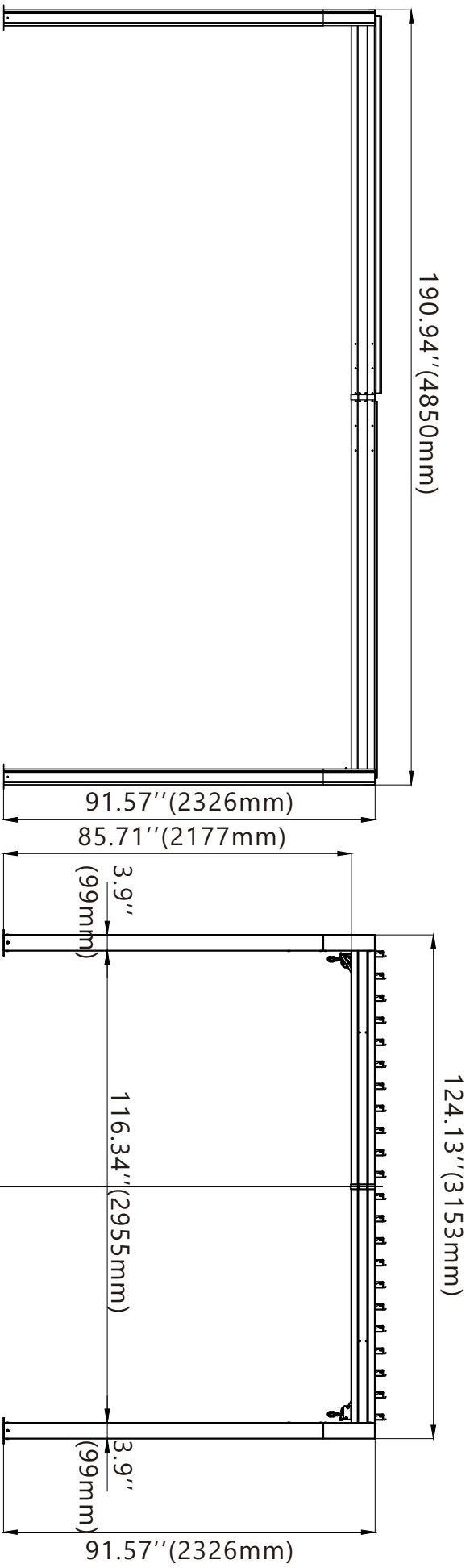


Please wear a safety hat.

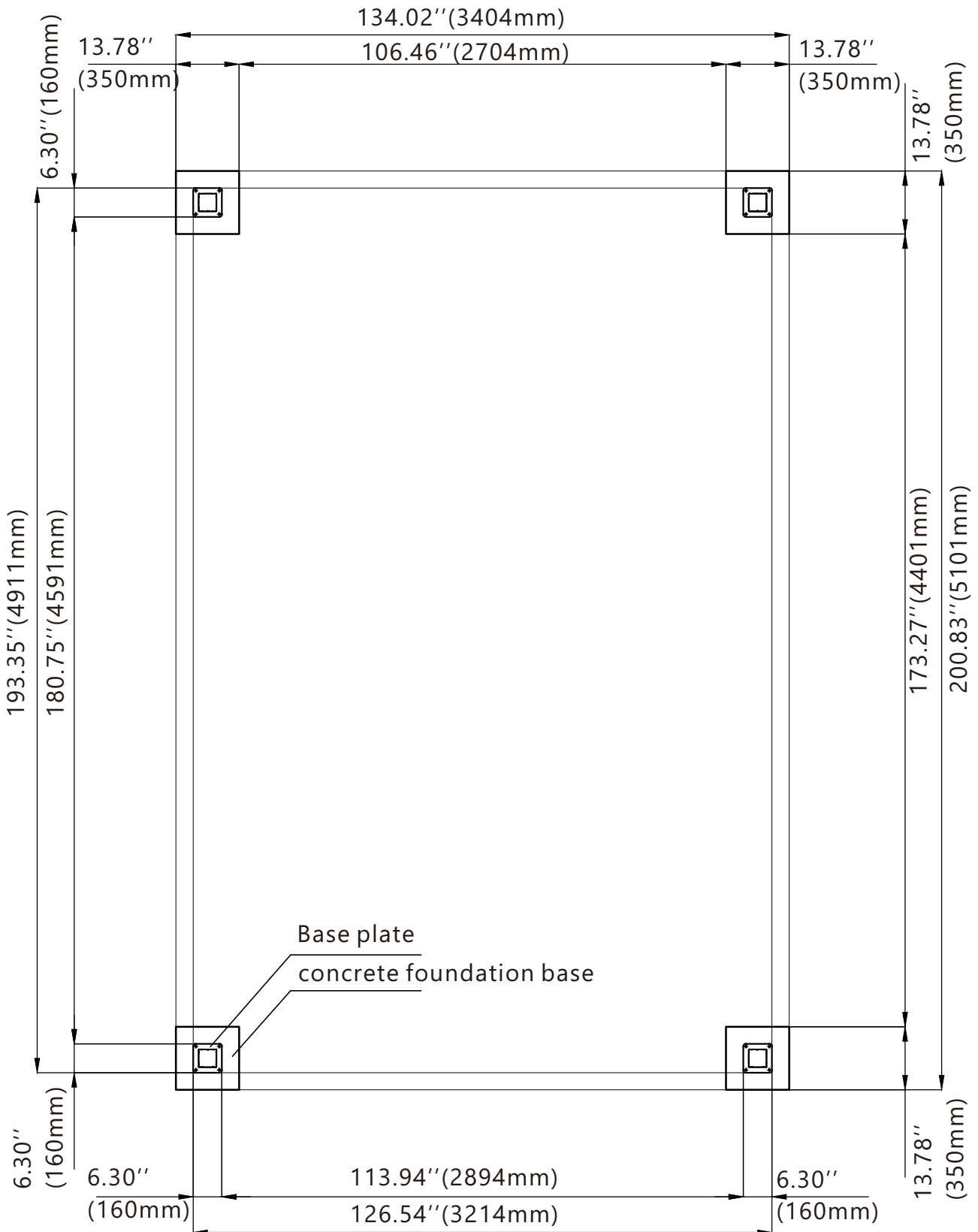


You may need prepare a drill.

10'x16' Louvered Pergola Dimension



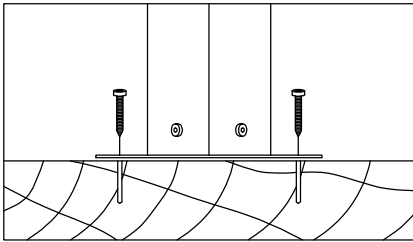
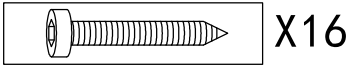
LGCF1763
10'x16'



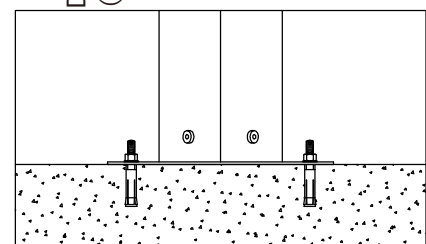
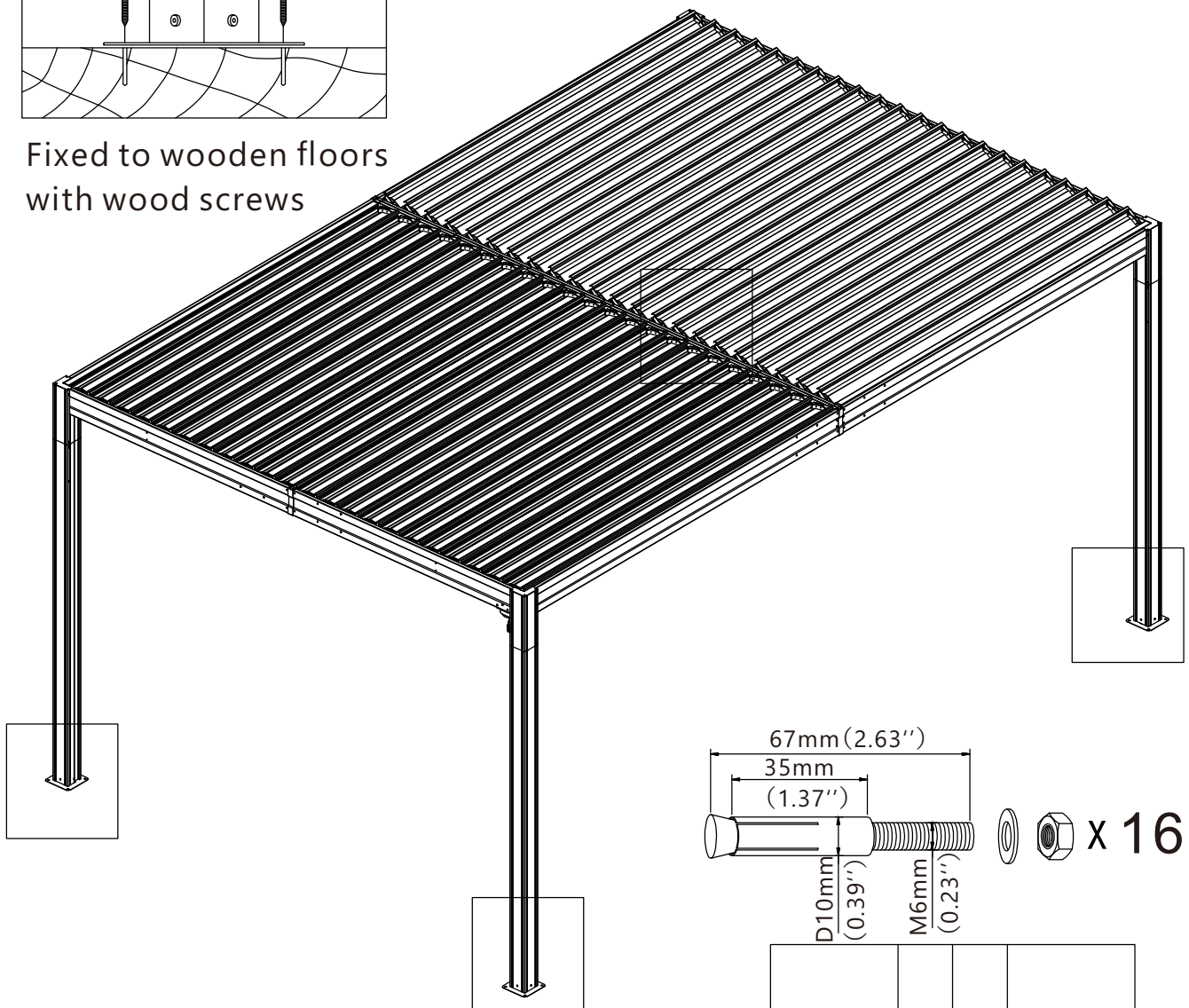
Base plate
concrete foundation base

Foundation Mounting Drawing

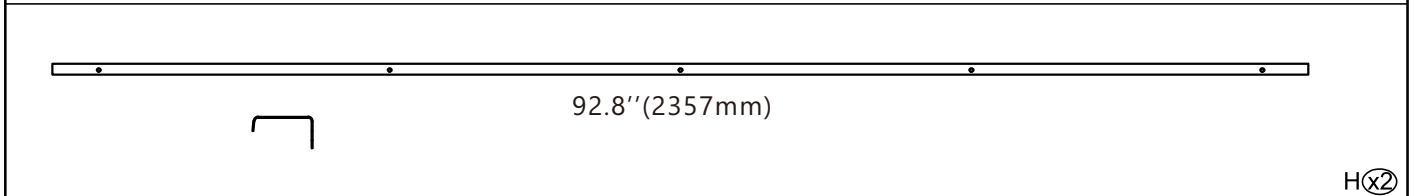
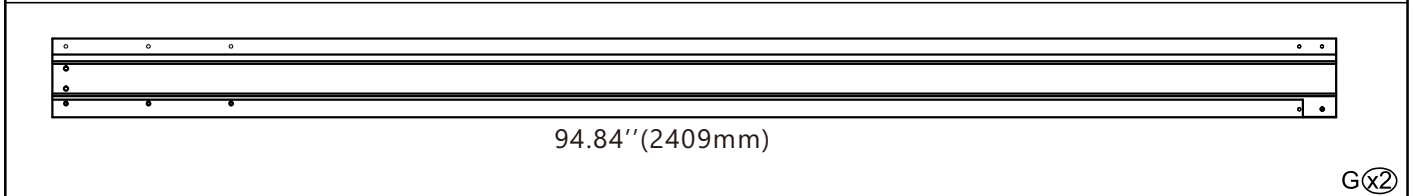
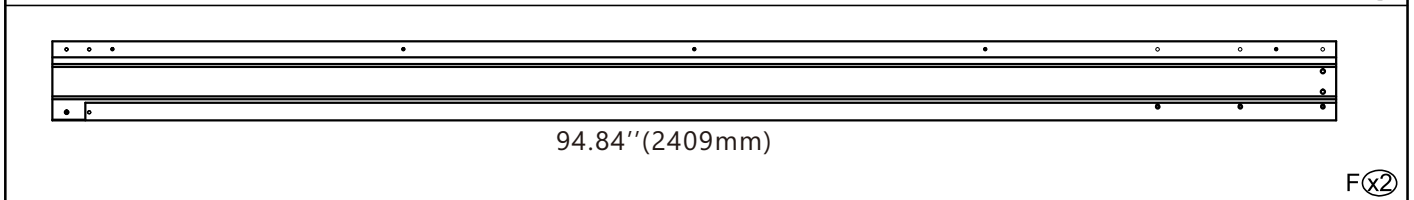
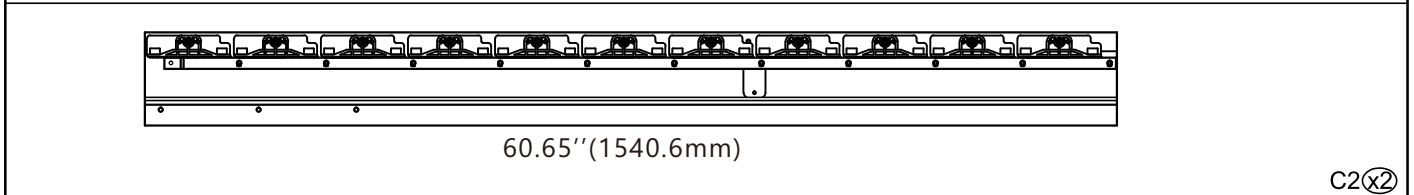
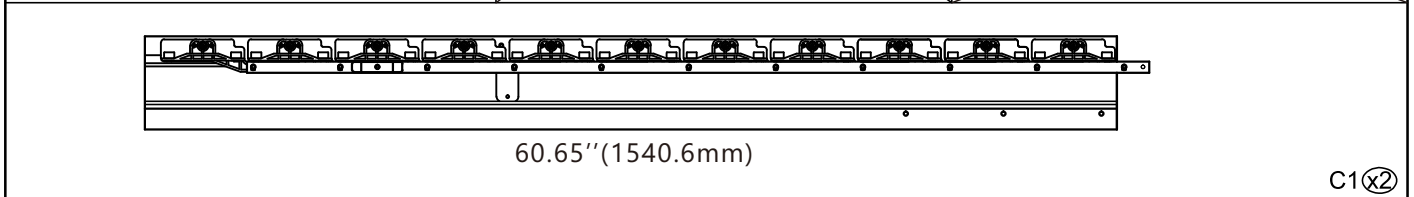
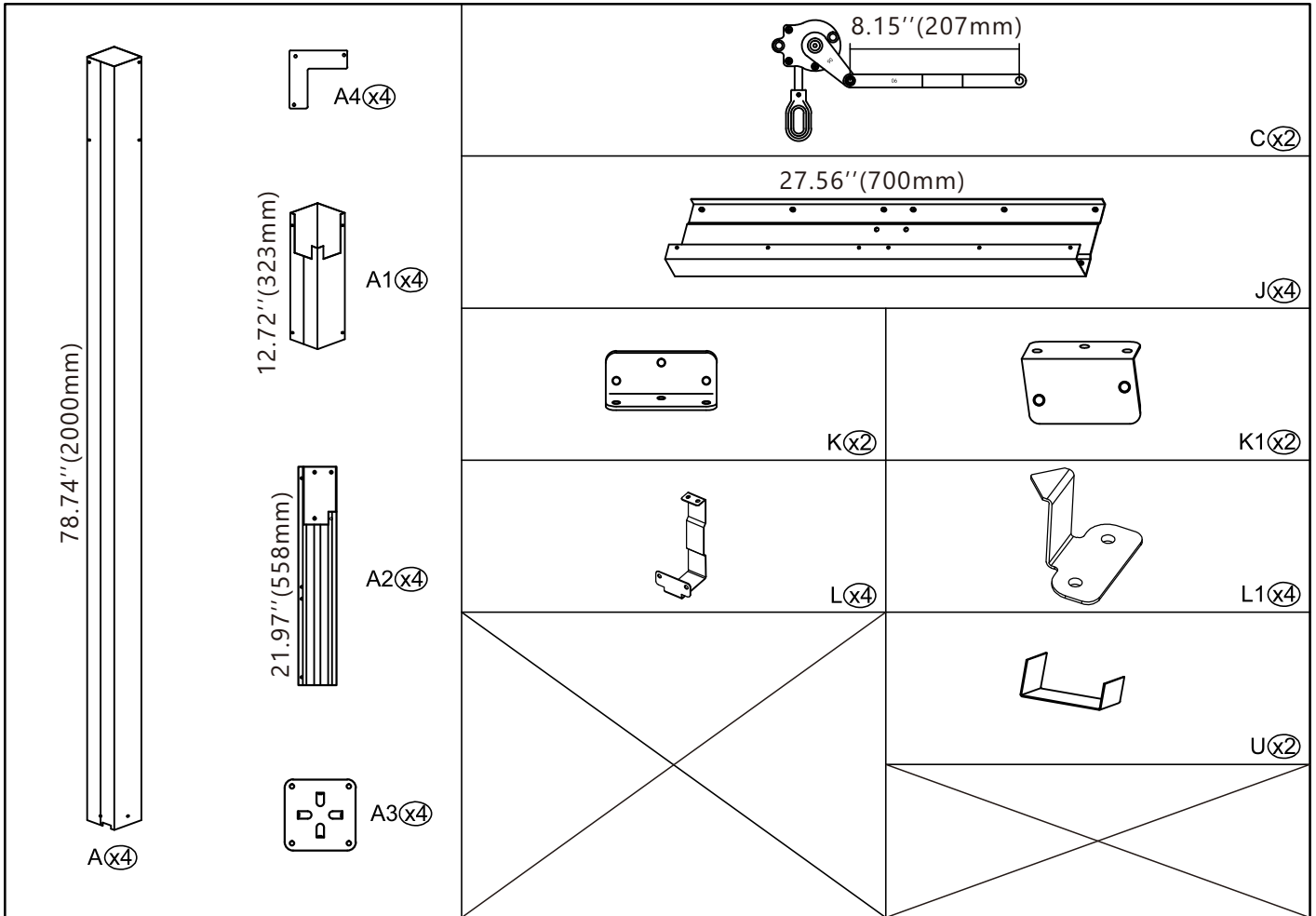
This warranty does not cover products subject to inappropriate installation. Caution: The base plate of the pergola must be mounted on a concrete foundation with a thickness of over 3 inches using expansion bolts. DO NOT substitute expansion bolts with ordinary screws.

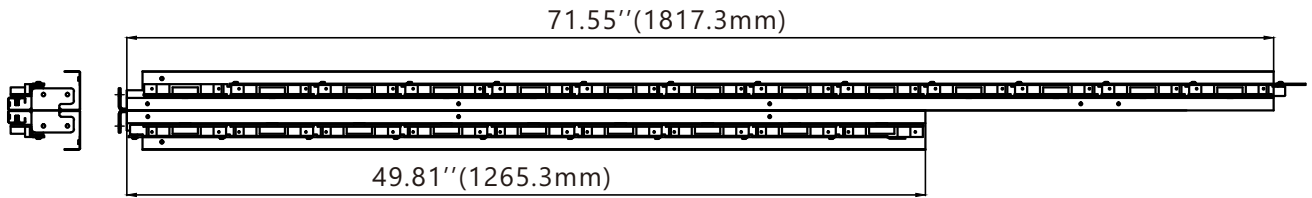


Fixed to wooden floors with wood screws

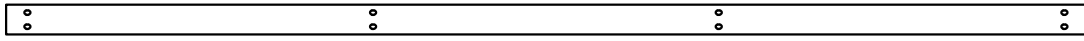


Fixed to concrete foundations with expansion tube screws



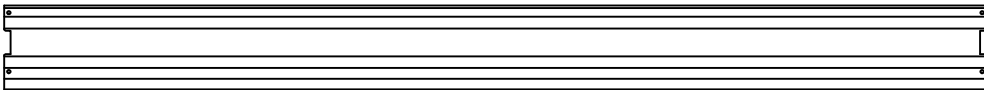


M1(x2)



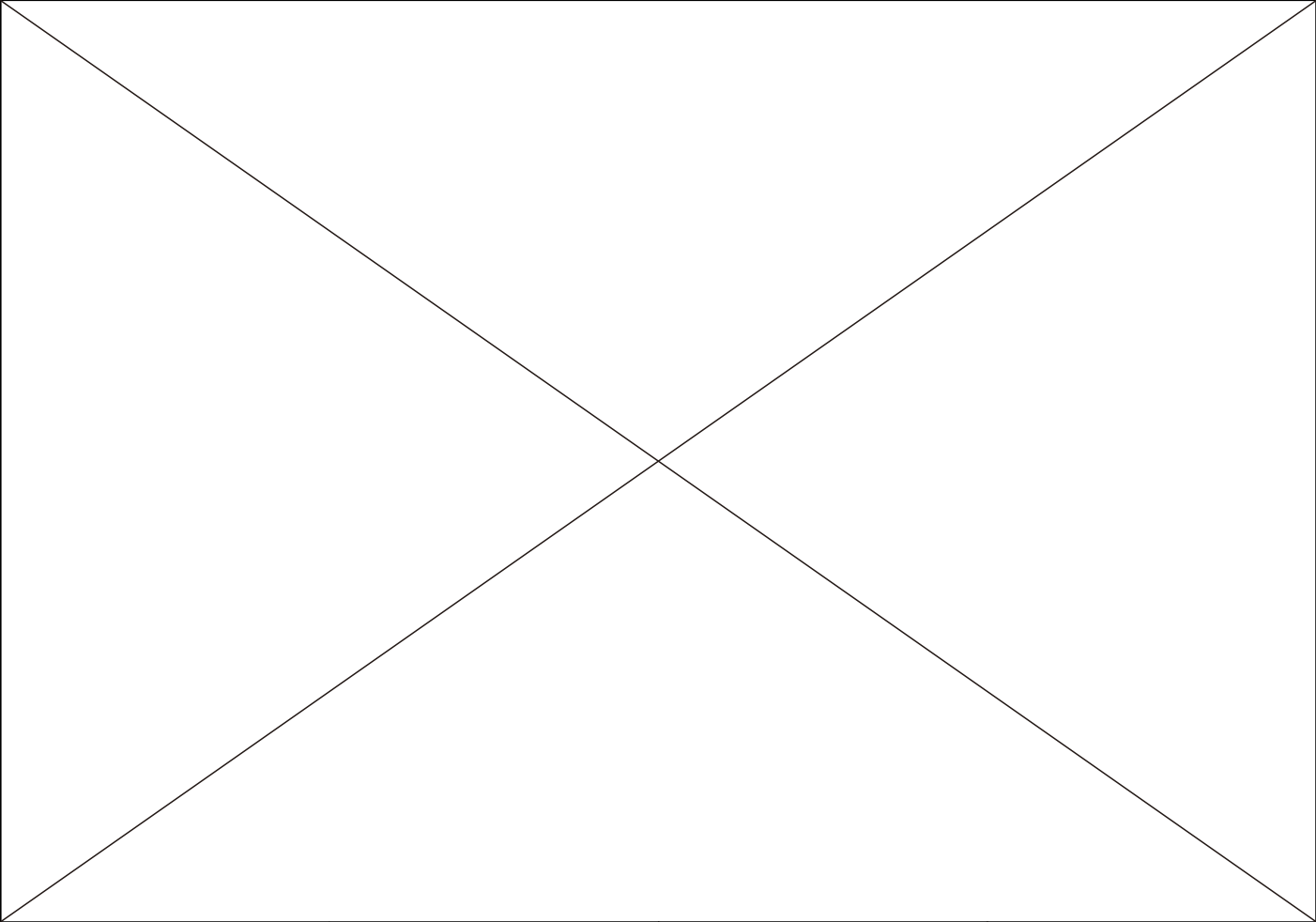
60.6''(1539mm)

N(x2)

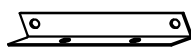


92.81''(2357.4mm)

P(x44)



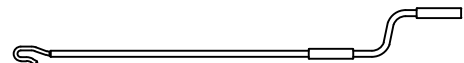
M(x2)





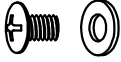

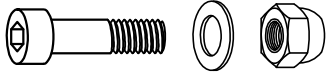


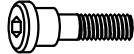


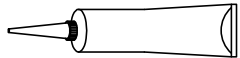
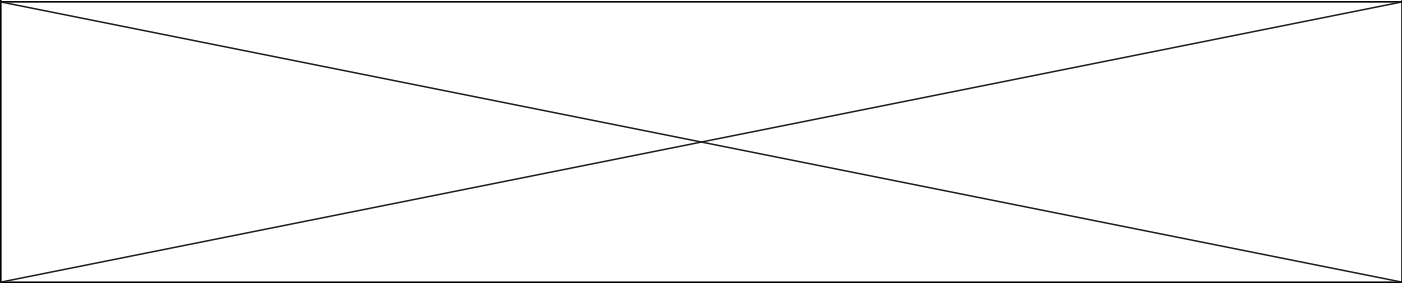



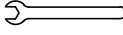
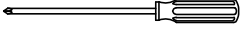
Q(x2)



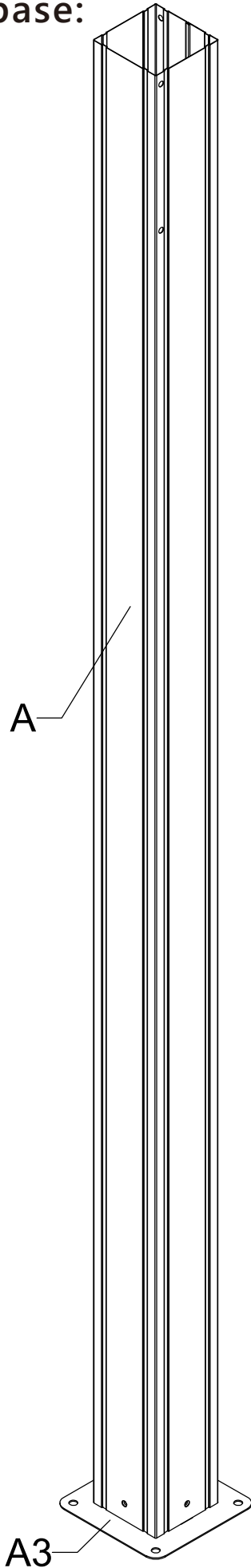
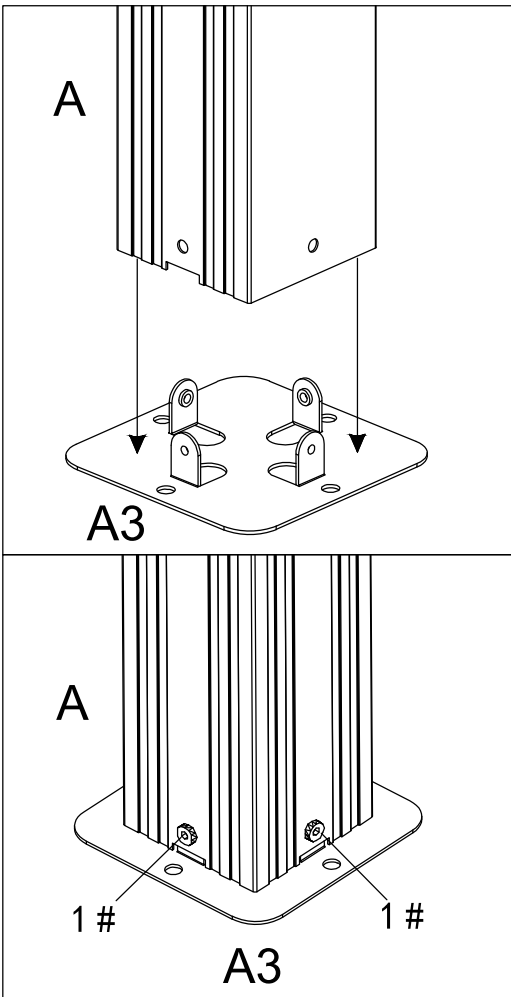
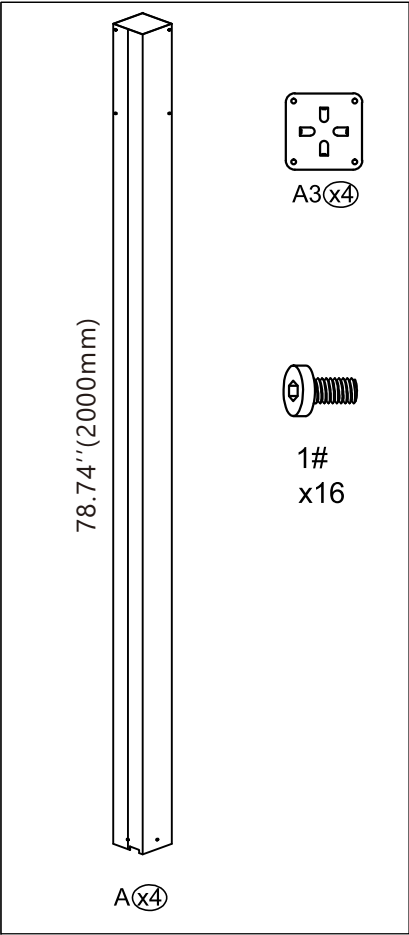
R(x88)



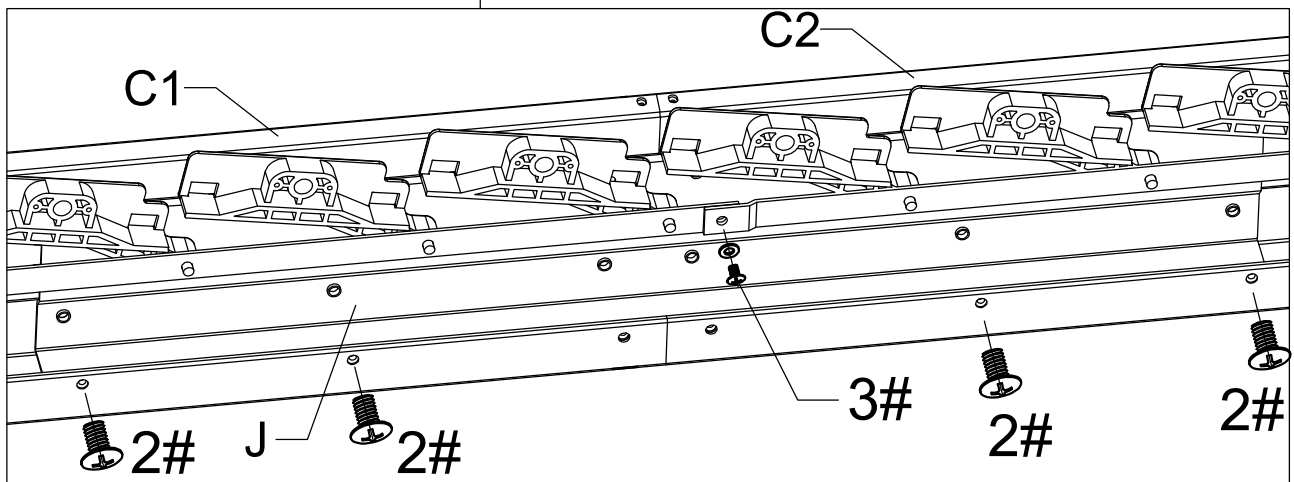
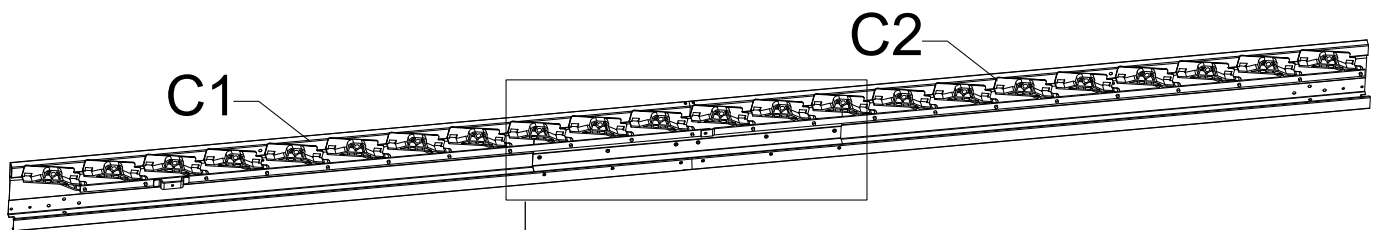
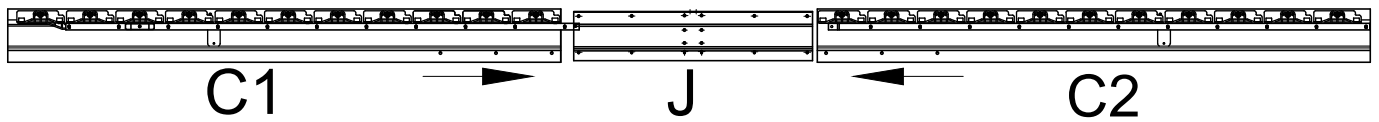
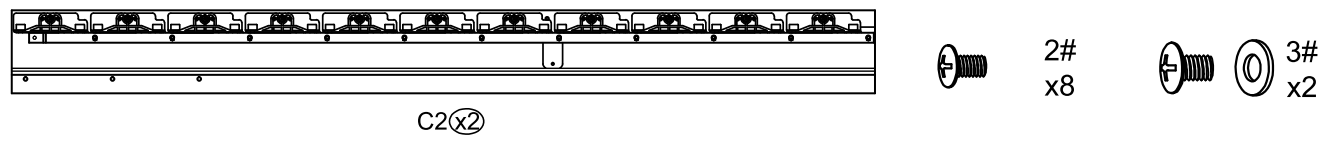
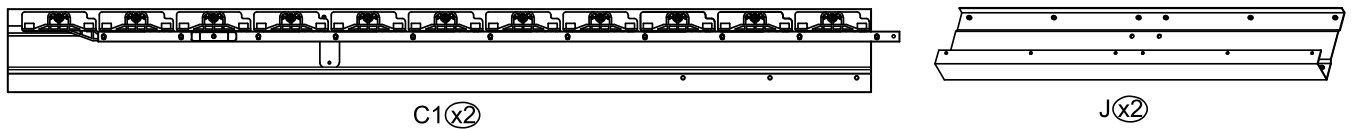
Z(x1)

	M6x12	1# x164		
	M5x8	2# x54		
	M6x8	3# x4		
	ST4.2x16	4# x12		
	M8x32	5# x4		
	M6	6# x2		
	Plastic gaskets	7# x2		
		8# x2		
	4x6	9# x184		
	ST3.5x16	10# x176		
	Silicone sealant	11# x3		
				
 S6 x1	 S4 x1	 S10 x1	 S13 x1	 x1

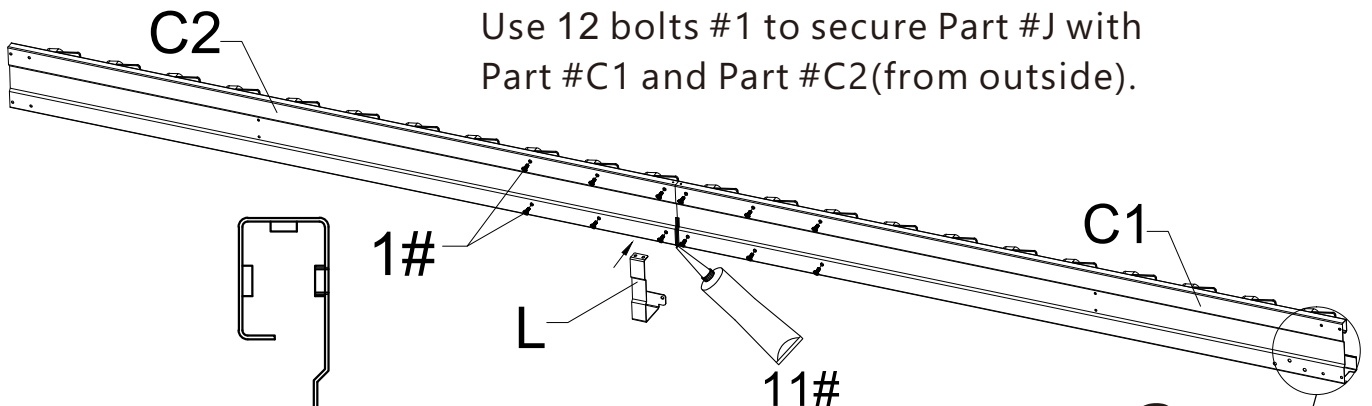
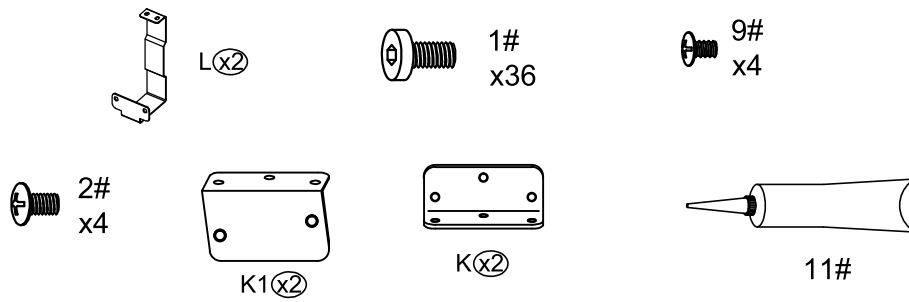
Assemble the base:



x4



Insert Part #J into Part #C1 and Part #C2.
 Align the holes, use 8 bolts #2 to secure Part #J with Part #C1 and Part #C2,
 use bolts and washer #3 to secure the linkage rod.
 Repeat above procedures to assemble another one.



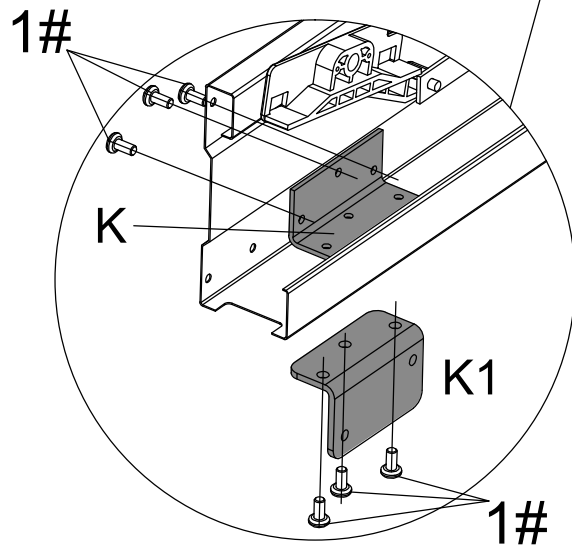
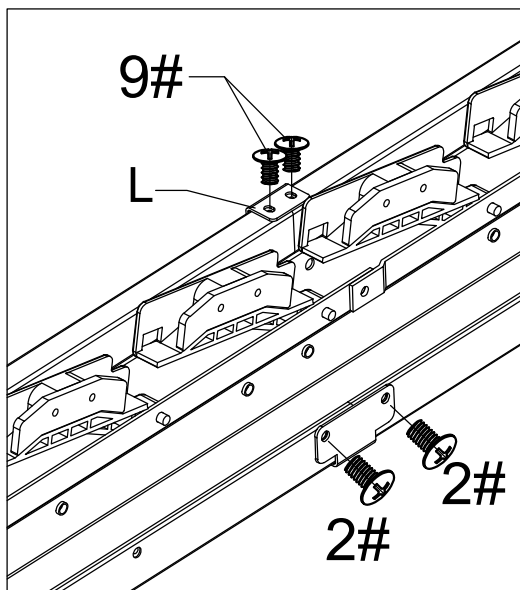
Use 12 bolts #1 to secure Part #J with Part #C1 and Part #C2 (from outside).

Use Silicone sealant to affix the gap between the two beams.

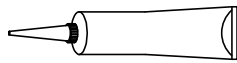
x2

Repeat above procedures to assemble another side.

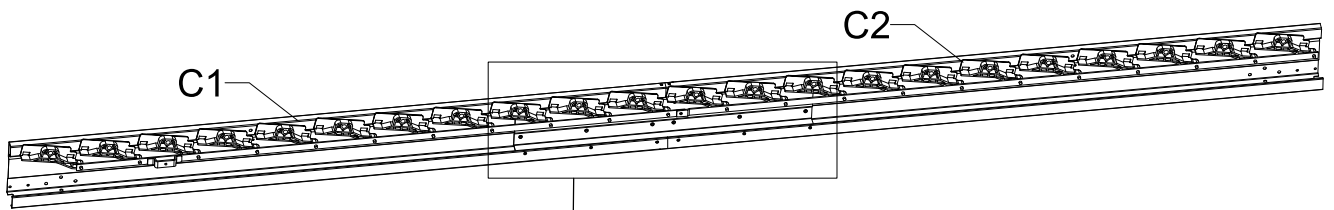
Cover the gap with Gap Cover #L, secure with 2 bolts #9 and 2 bolts #2 as shown.



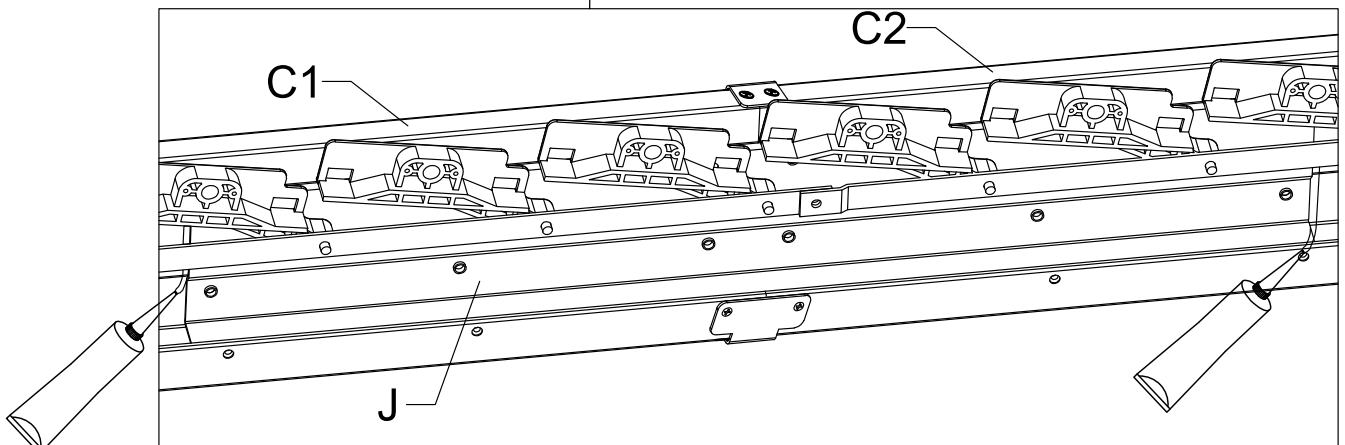
Use 3 bolts #1 to secure part #K, align the holes, use 3 bolts #1 to secure part #K1 to the beam with part #K.



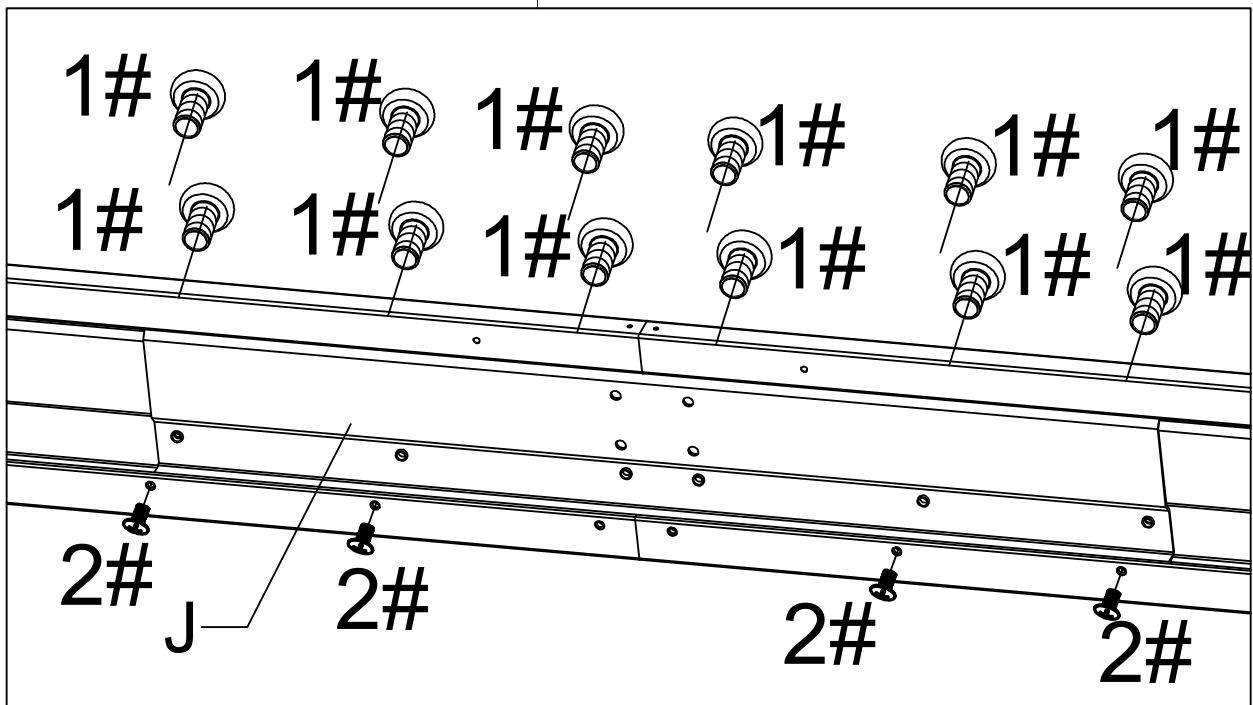
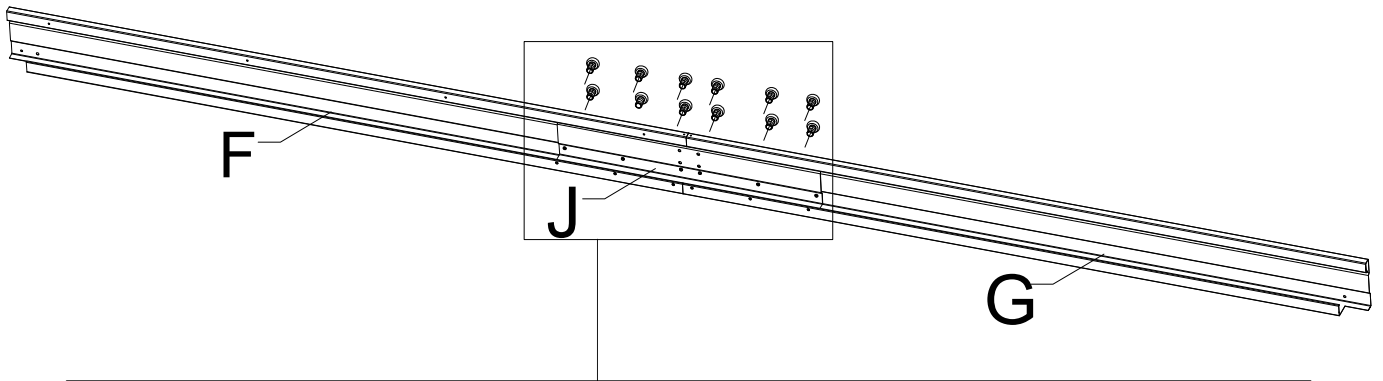
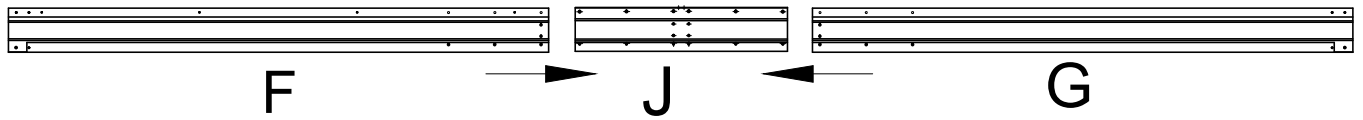
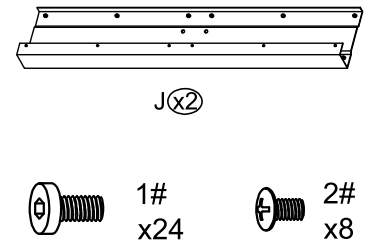
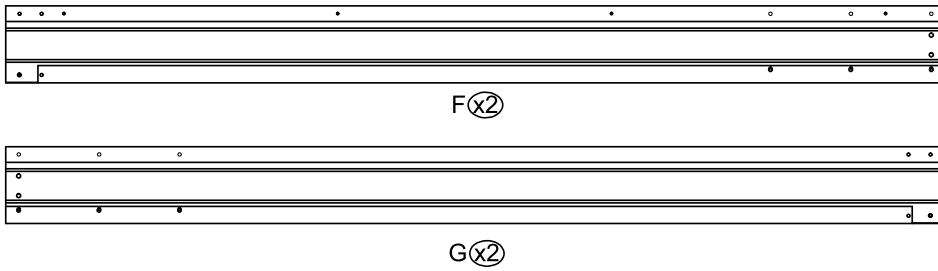
11#



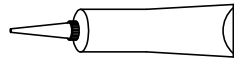
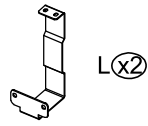
Inside View



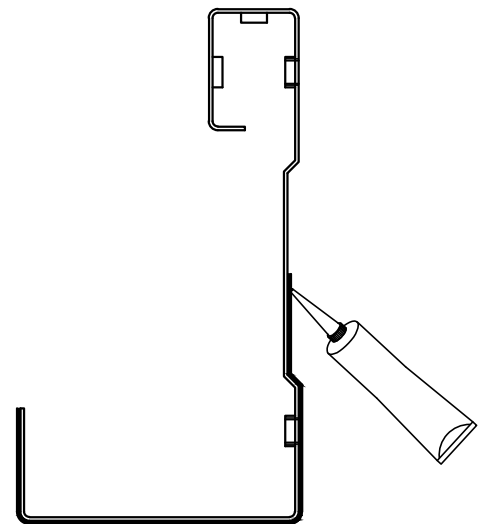
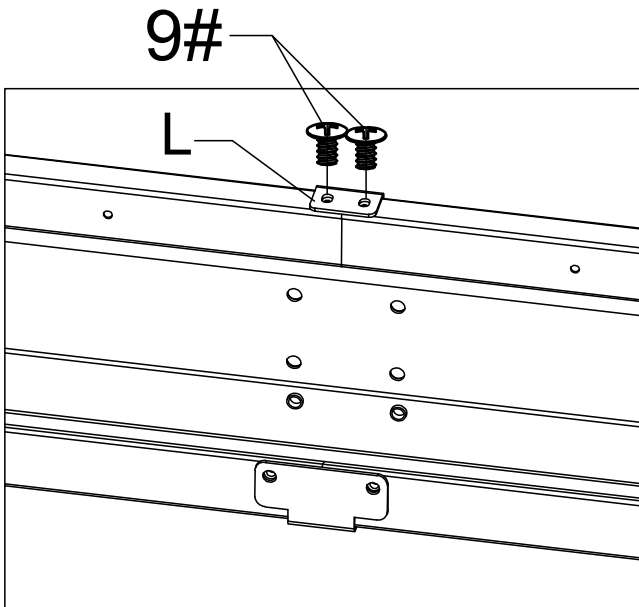
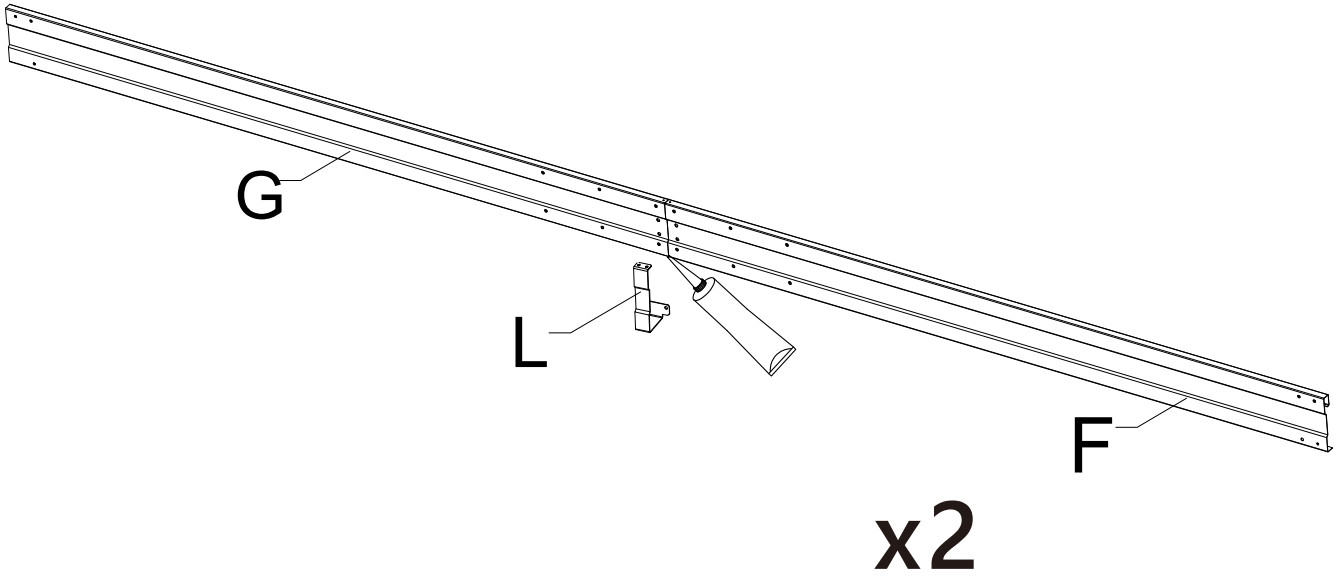
Seal both ends of the beam connector #J with sealant.



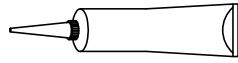
Insert Part #J into Part #F and #G.
 Align the holes, use 4 bolts #2 to secure Part #J with Part #F and Part #G (from inside).
 Use 12 bolts #1 to secure Part #J with Part #F and Part #G (from outside).
 Repeat above procedures to assemble another part.



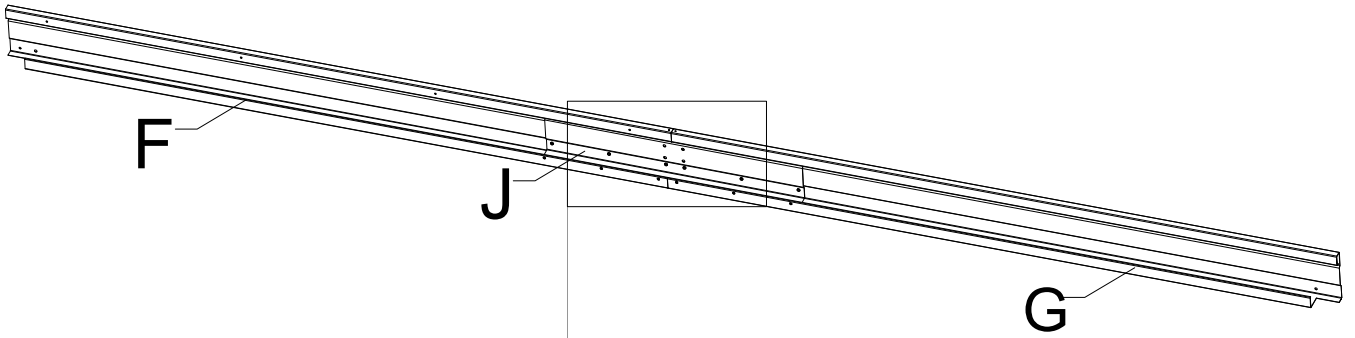
11#



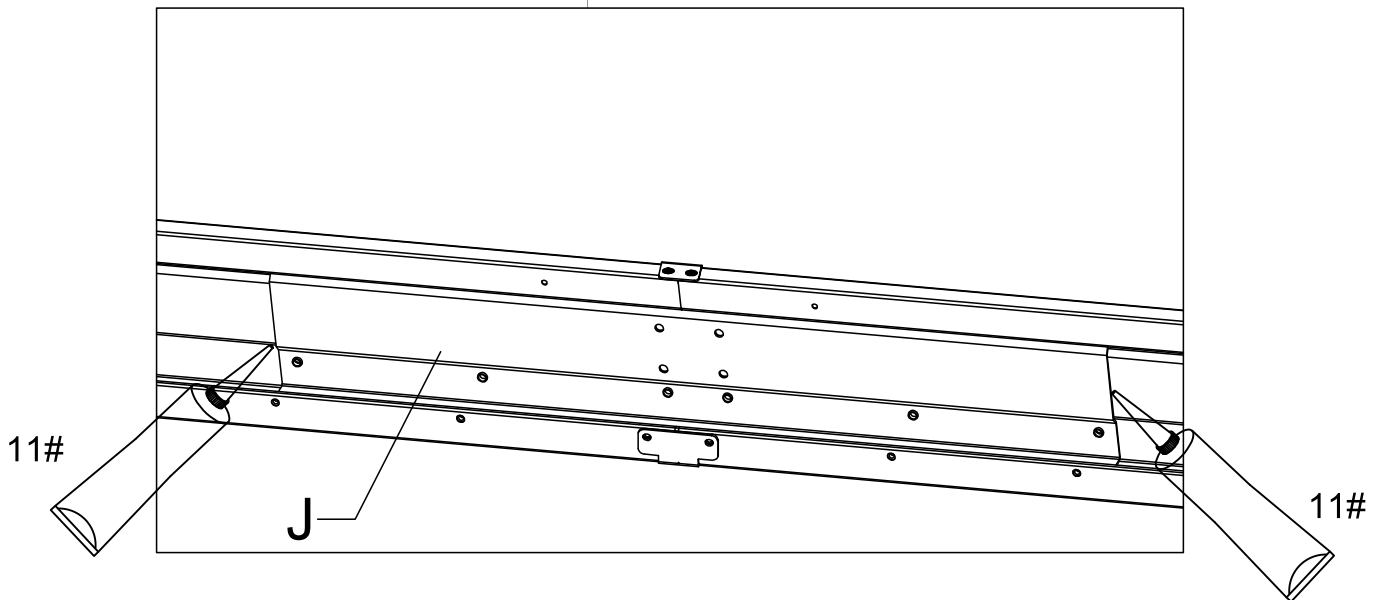
Use Silicone sealant to affix the gap between the beams.
Cover the gap with Gap Cover #L, secure with bolts #9.



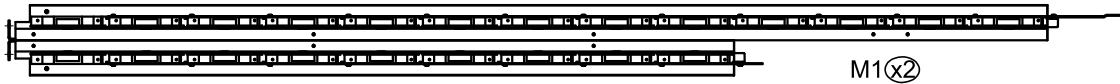
11#



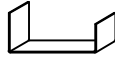
Inside View



Seal both ends of the beam connector #J with sealant.



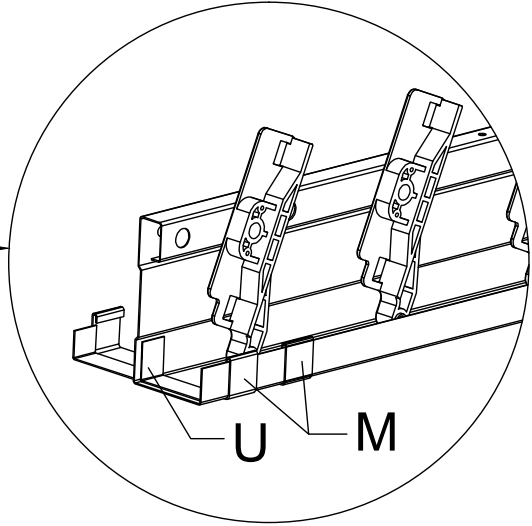
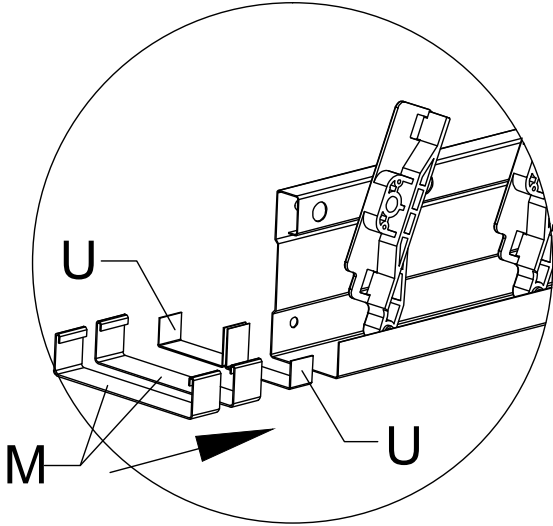
1#
x4



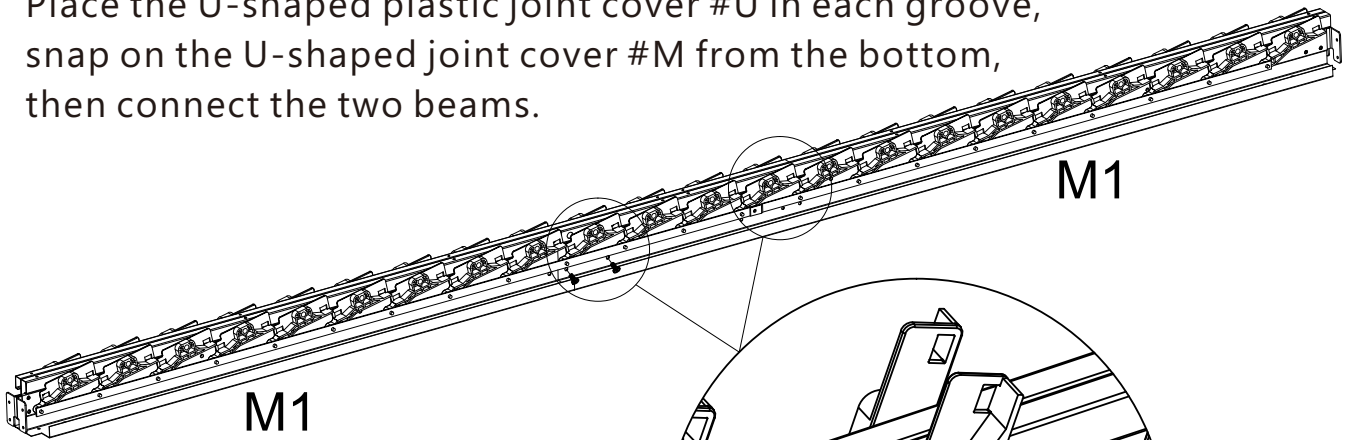
U(x2)



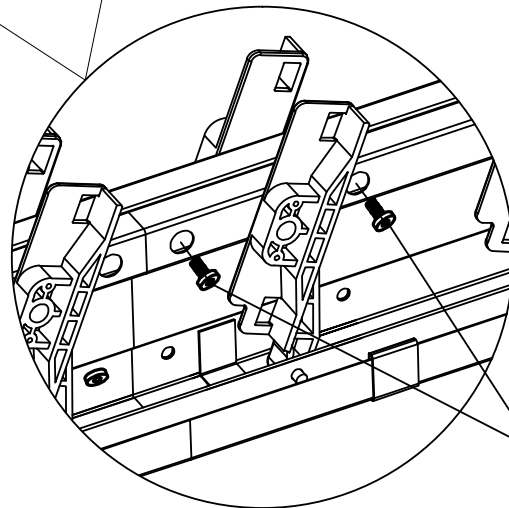
M(x2)



Place the U-shaped plastic joint cover #U in each groove, snap on the U-shaped joint cover #M from the bottom, then connect the two beams.

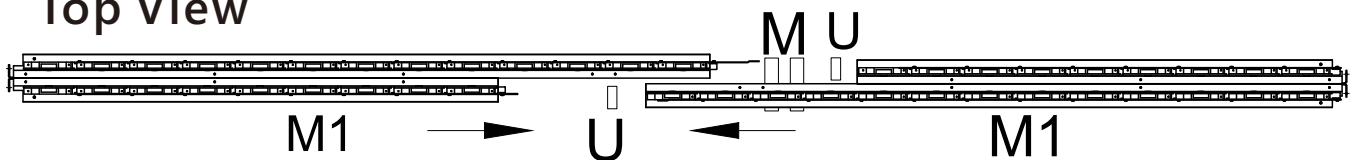


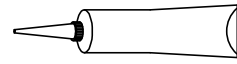
Use 4 bolts #1 to secure the 2 beams (the upper).



1#

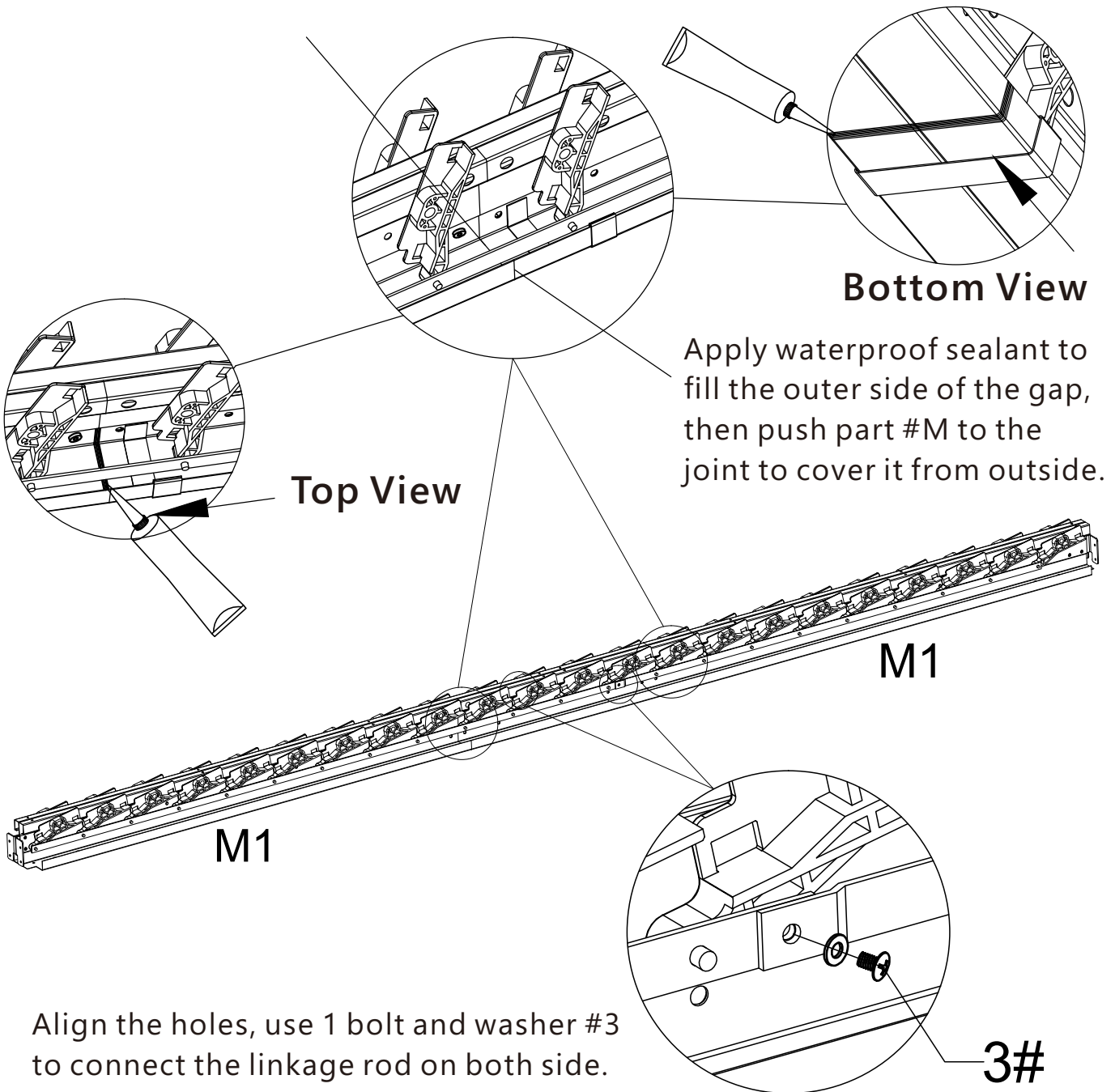
Top View





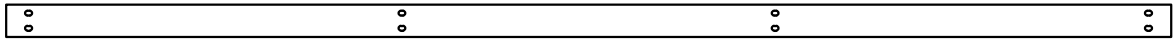
11#

Apply waterproof sealant to fill the inner side of the gap, then push part #U onto the joint to seal it.



Apply waterproof sealant to fill the outer side of the gap, then push part #M to the joint to cover it from outside.

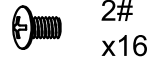
Align the holes, use 1 bolt and washer #3 to connect the linkage rod on both side.



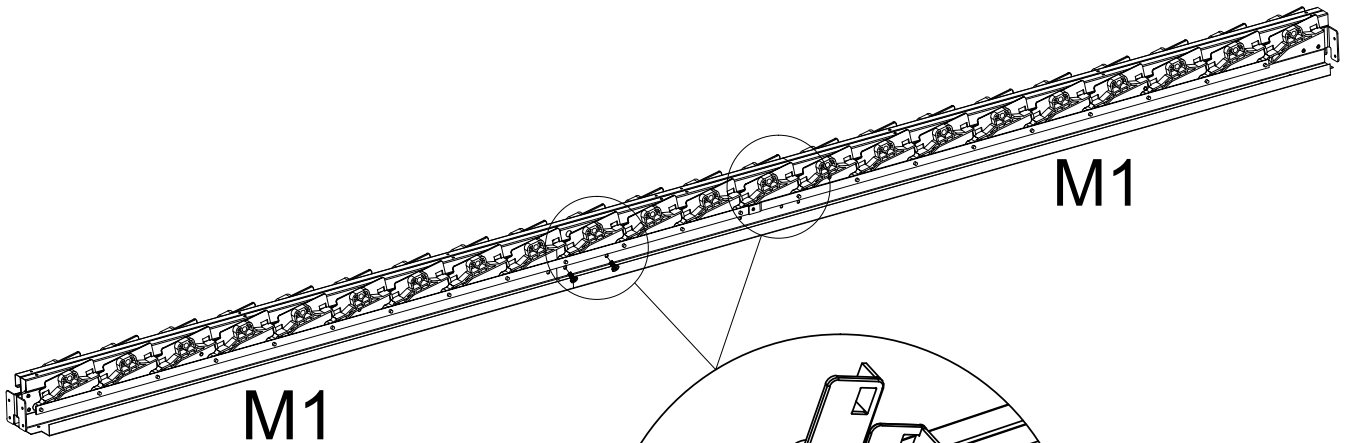
N(x2)



1#
x4



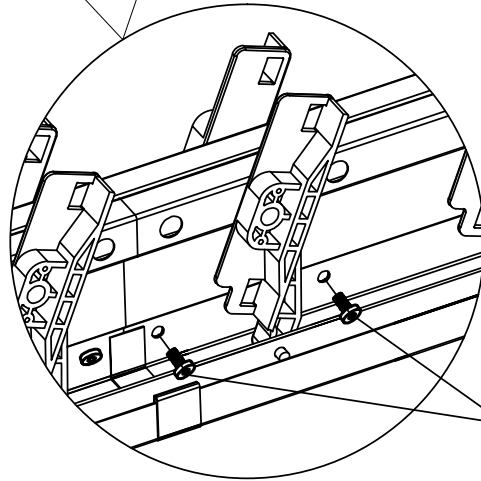
2#
x16



M1

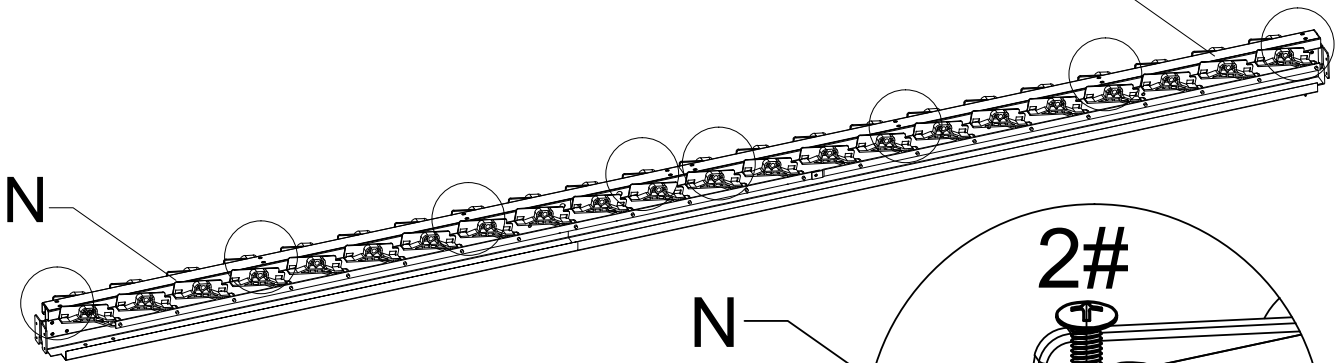
M1

Use 4 bolts #1 to secure the 2 beams (the under).



1#

N



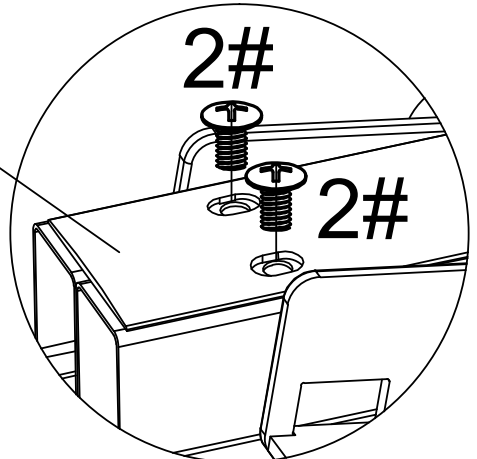
N

N

2#

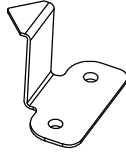
2#

Place Gap Cover #N on the beam, align the holes and fix with 16 bolts #2.



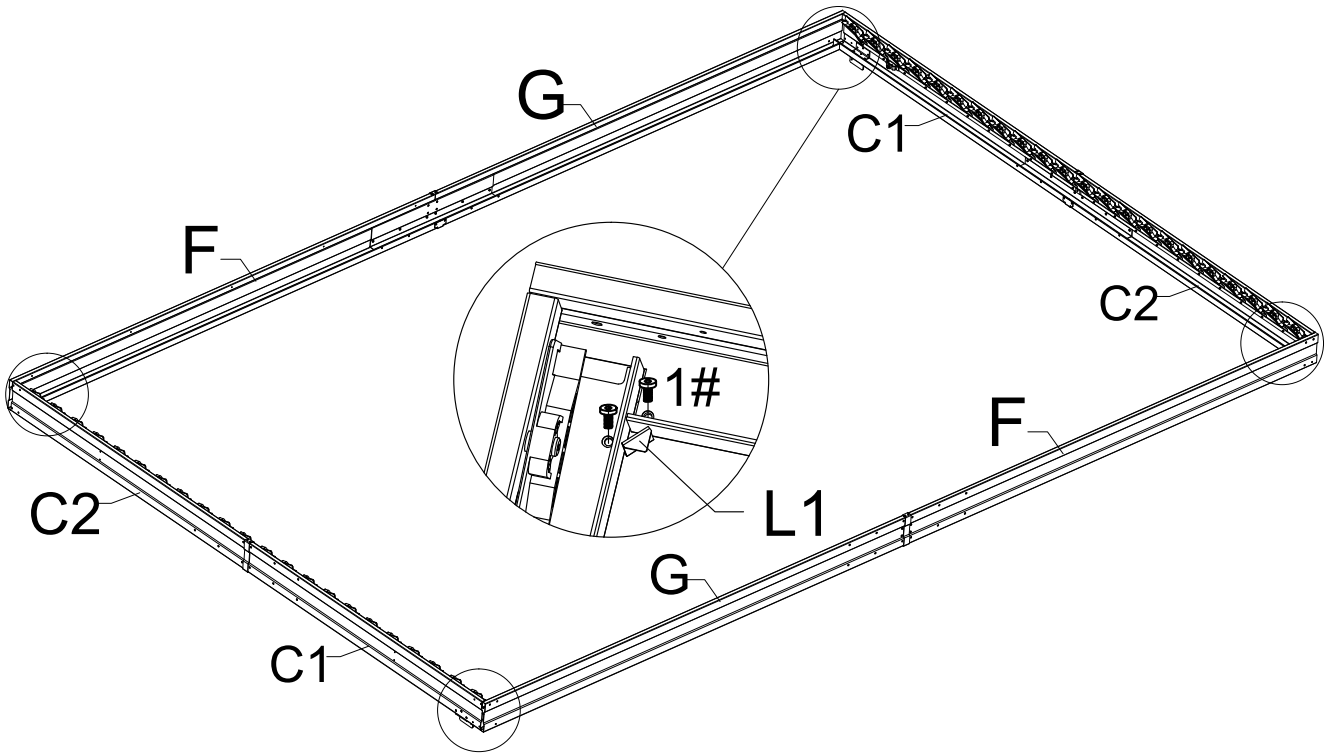


1#
x8

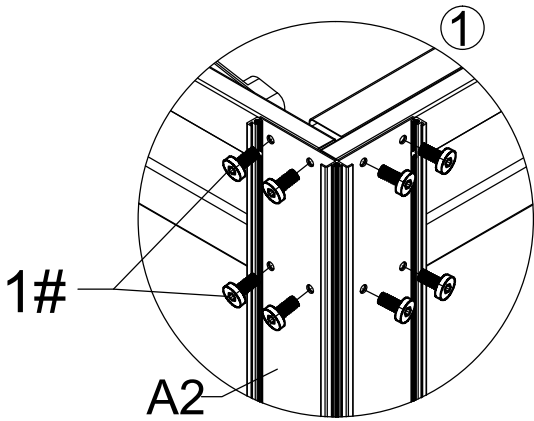
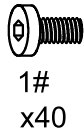


L1(x4)

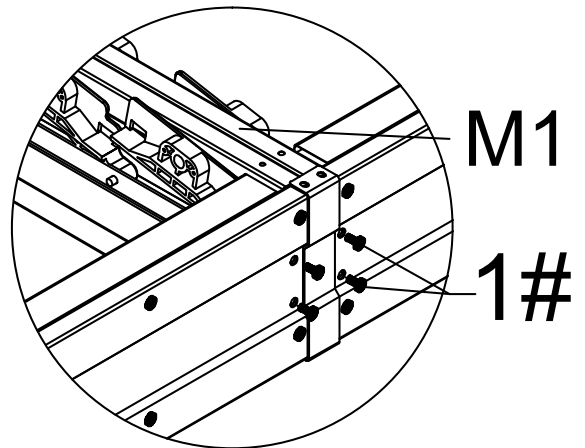
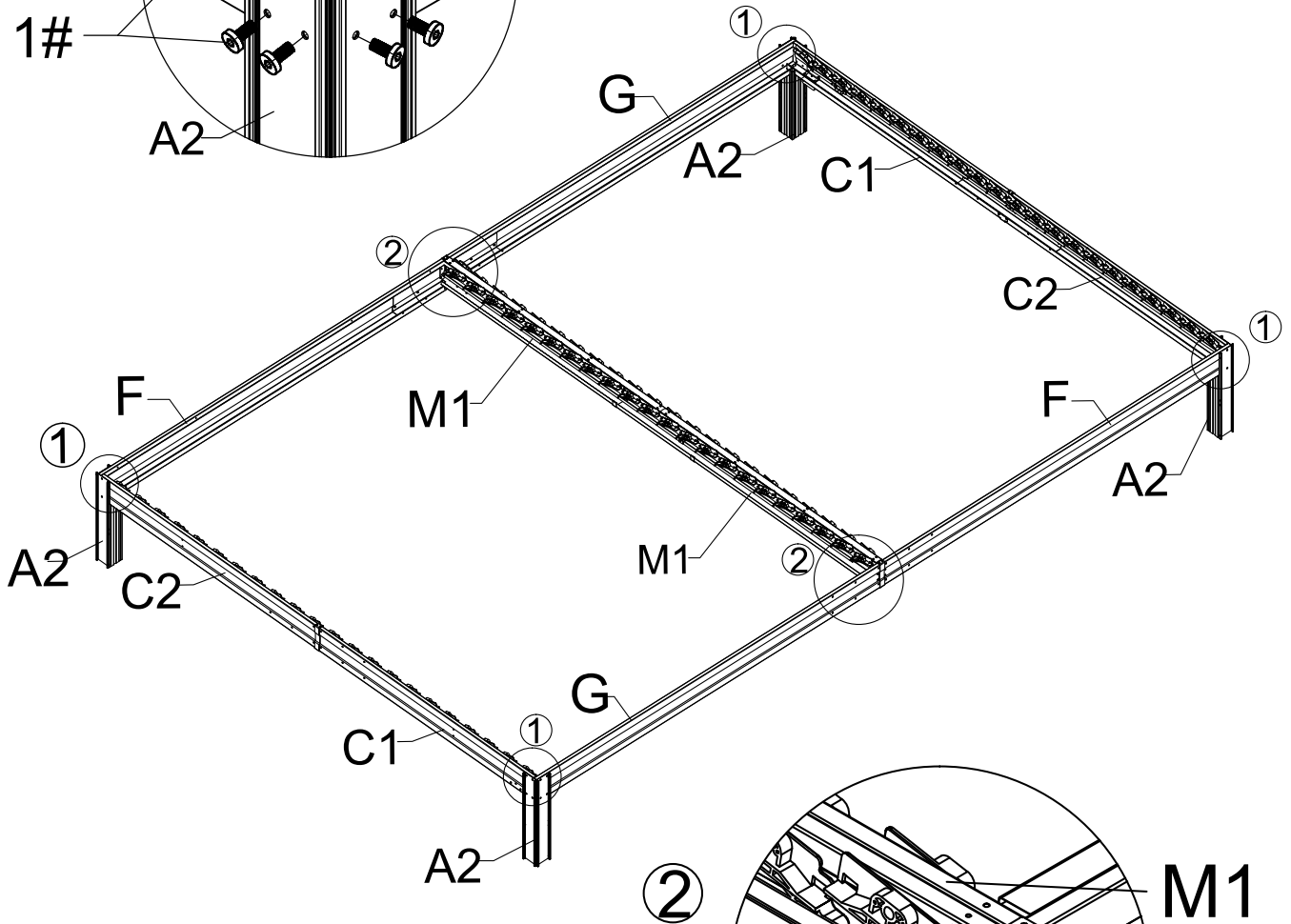
Attention: Before assembling the beams, ensure that all the Linkage Rods are facing down and the plastic pieces are facing up.



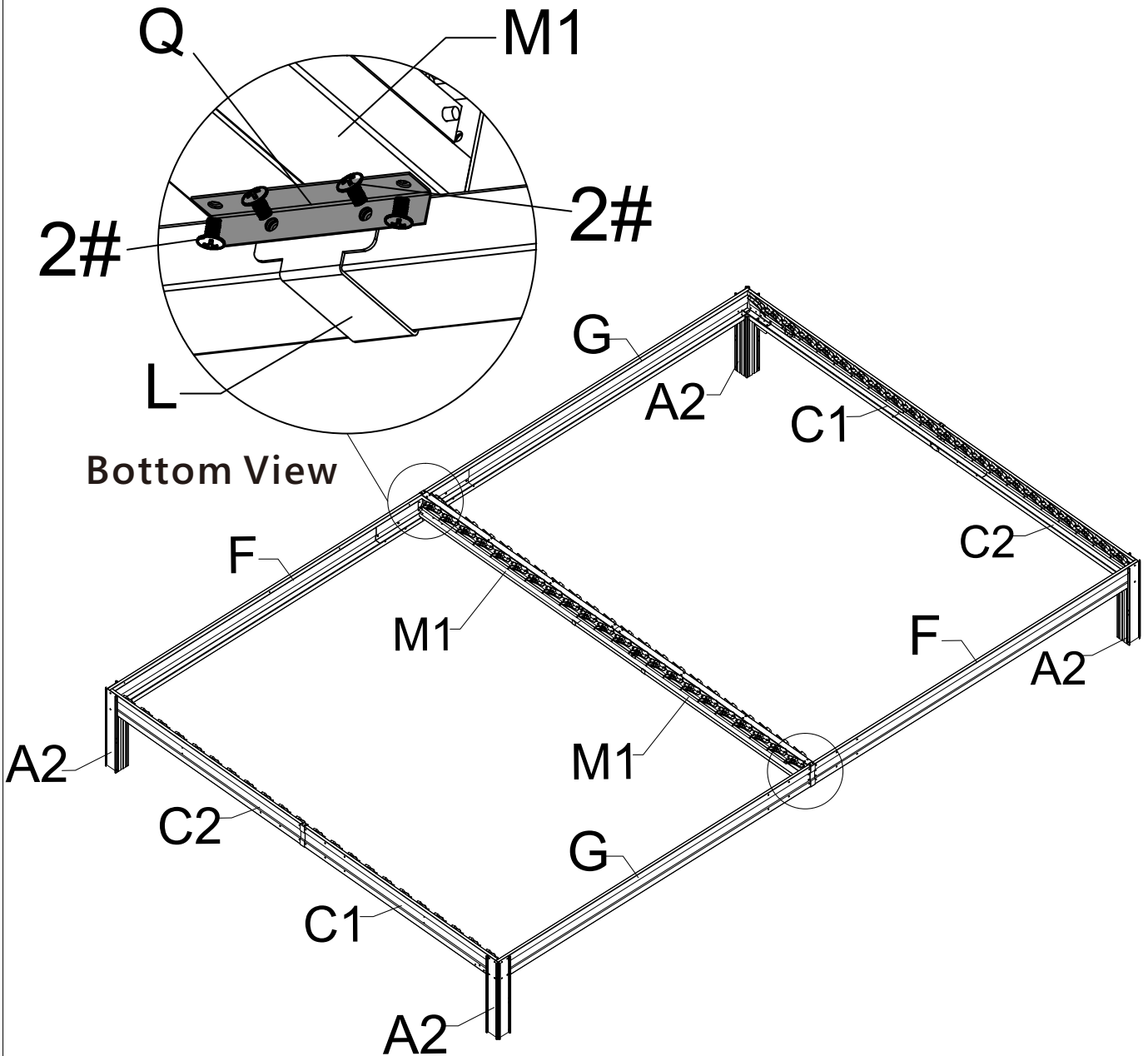
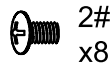
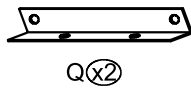
Connect the beams as shown, align the holes and use bolts #8 and brackets #L1 to secure each corner.



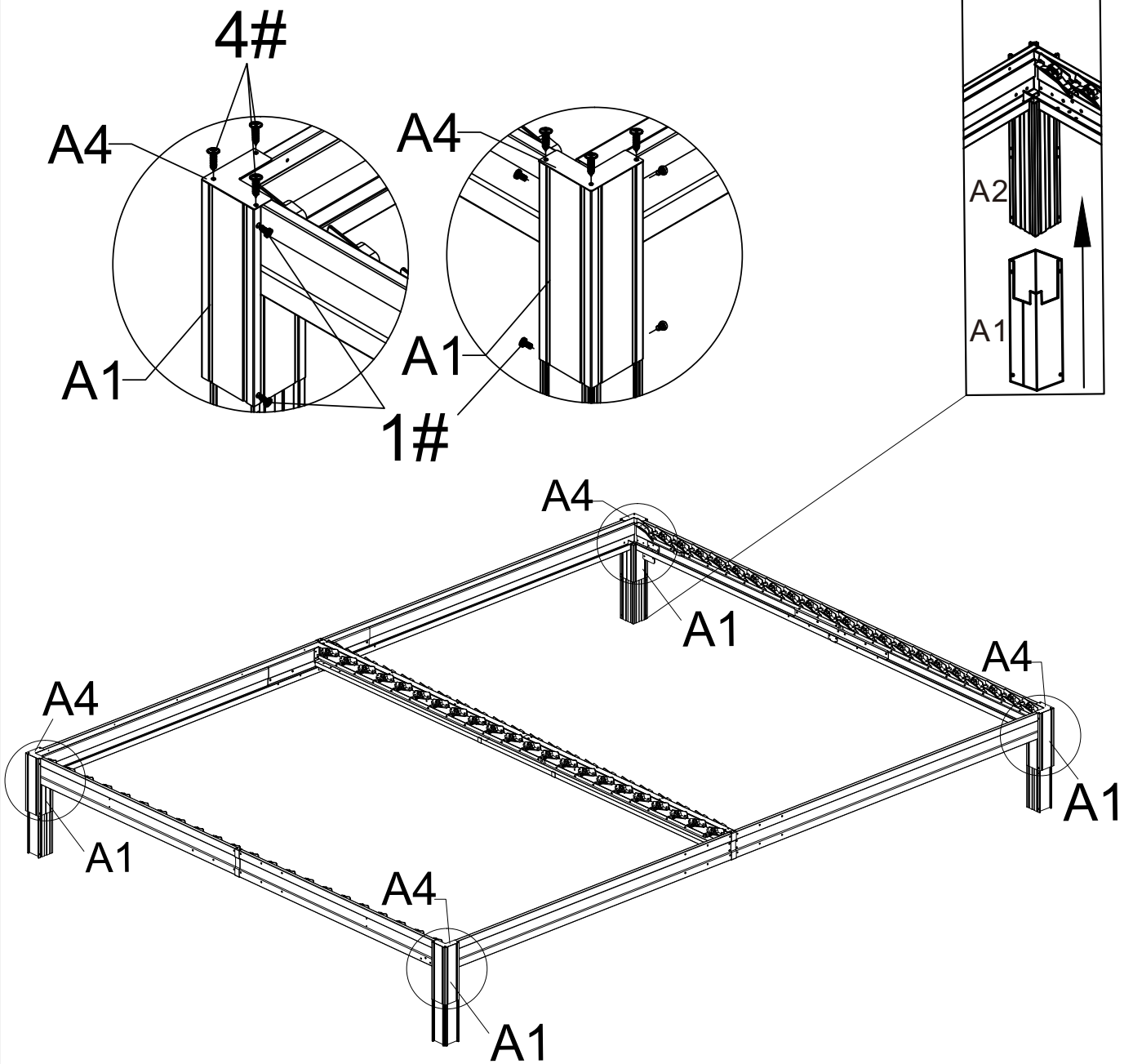
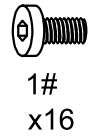
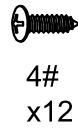
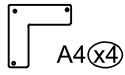
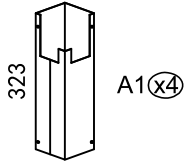
Use 8 bolts #1 to secure the connector #A2 to each corner of the beam. Repeat above procedures to assemble the other 3 sides.



Place the beam #M1 as shown, and use 4 bolts #1 to fix the beam #M1 . Repeat above procedures to assemble the other side.



Use 2 bolts #2 to secure the connector #Q to the beam as shown. Repeat above procedures to assemble the other side. Place the beam #M1 onto the connector #Q, align the holes and secure with 2 bolts #2.



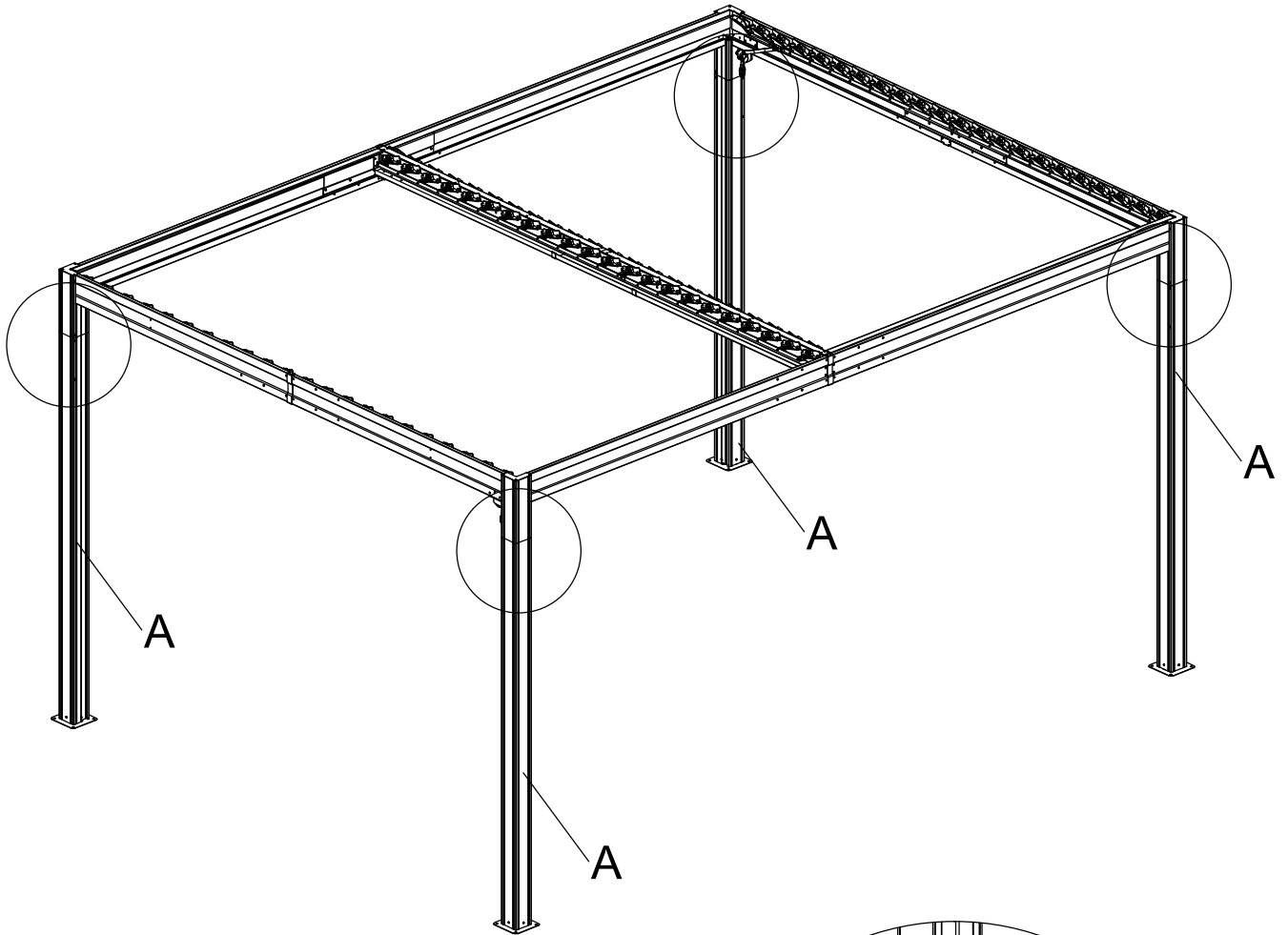
Slip over #A1 to the connector #A2 as shown.
Use 3 screws #4 to secure cover #A4.
Use 4 bolts #1 to secure #A1 to the connector #A2.
Repeat above procedures to assemble the other 3 sides.

Installation Tip:

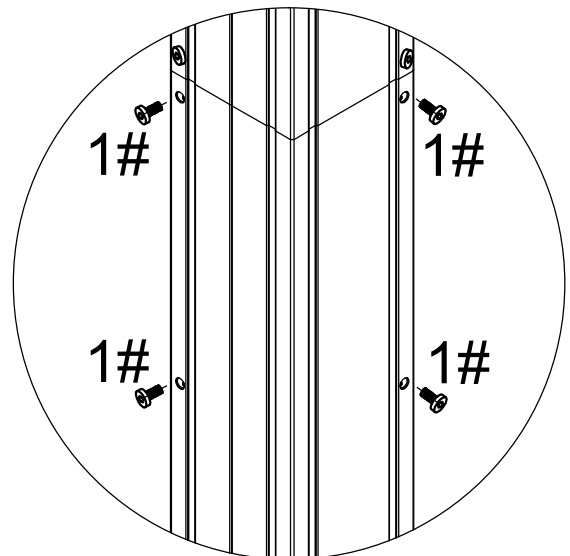


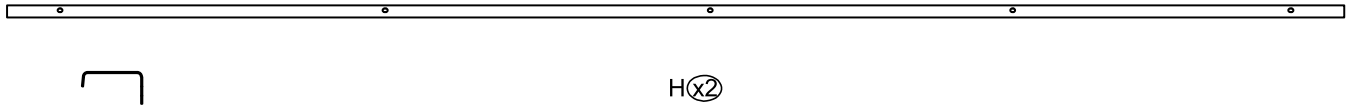
1#
x16

To install parts #A, first lay the crossbeam frame on its side (rotate 90° toward the side of beam #F, #G). Attach poles to the other side of beam #F, #G, then flip the frame over to attach poles to the opposite side. Finally, rotate the frame upright.

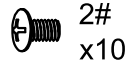


Use 4 bolts #1 to assemble pole A.
Repeat above procedures to
assemble the other 3 sides.



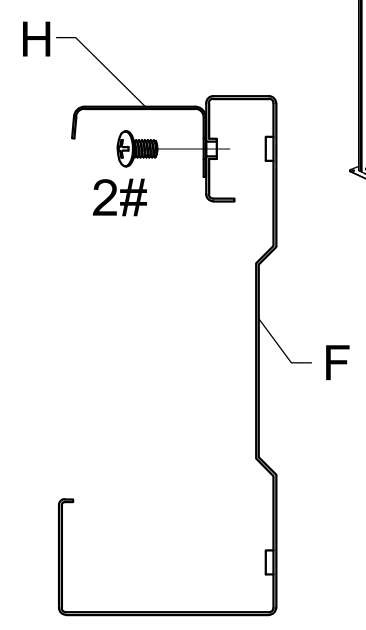
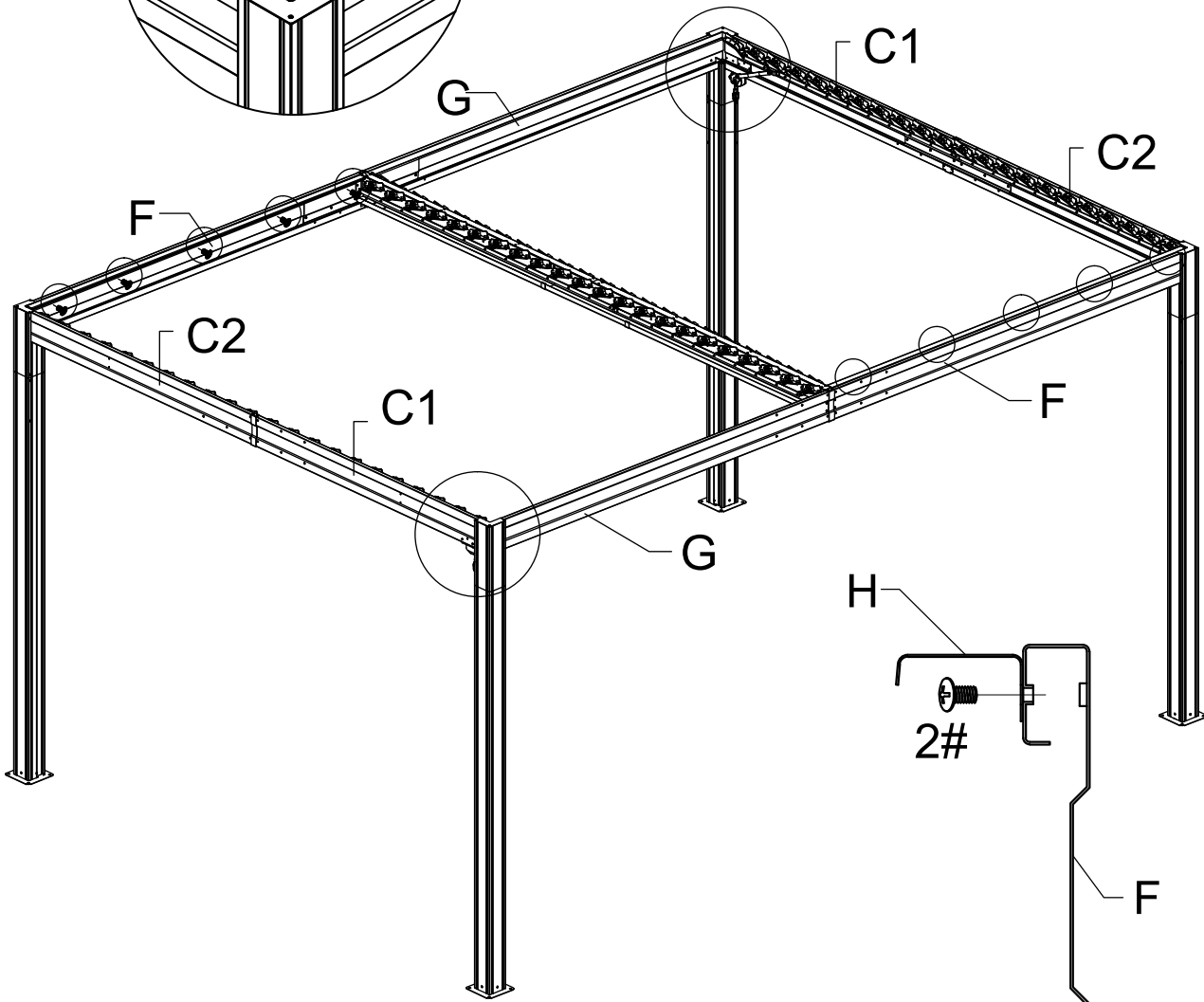
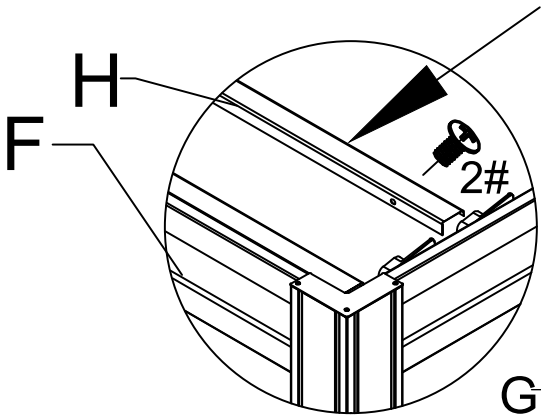


H(x2)

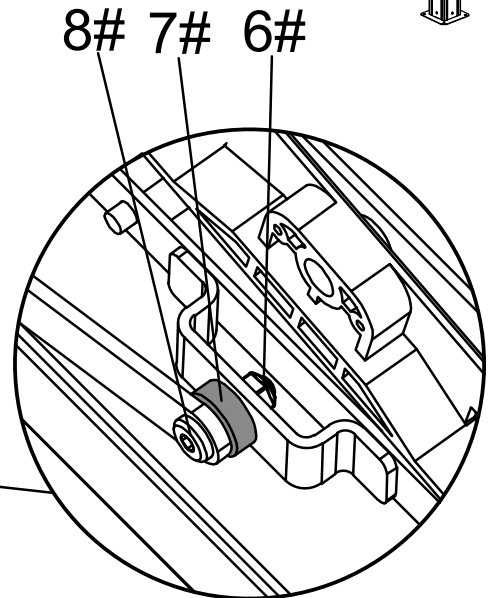
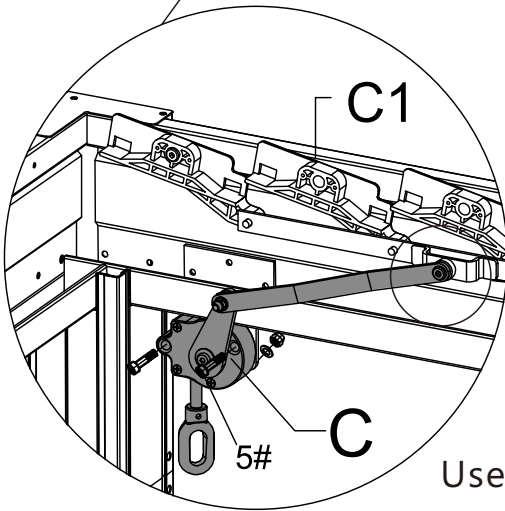
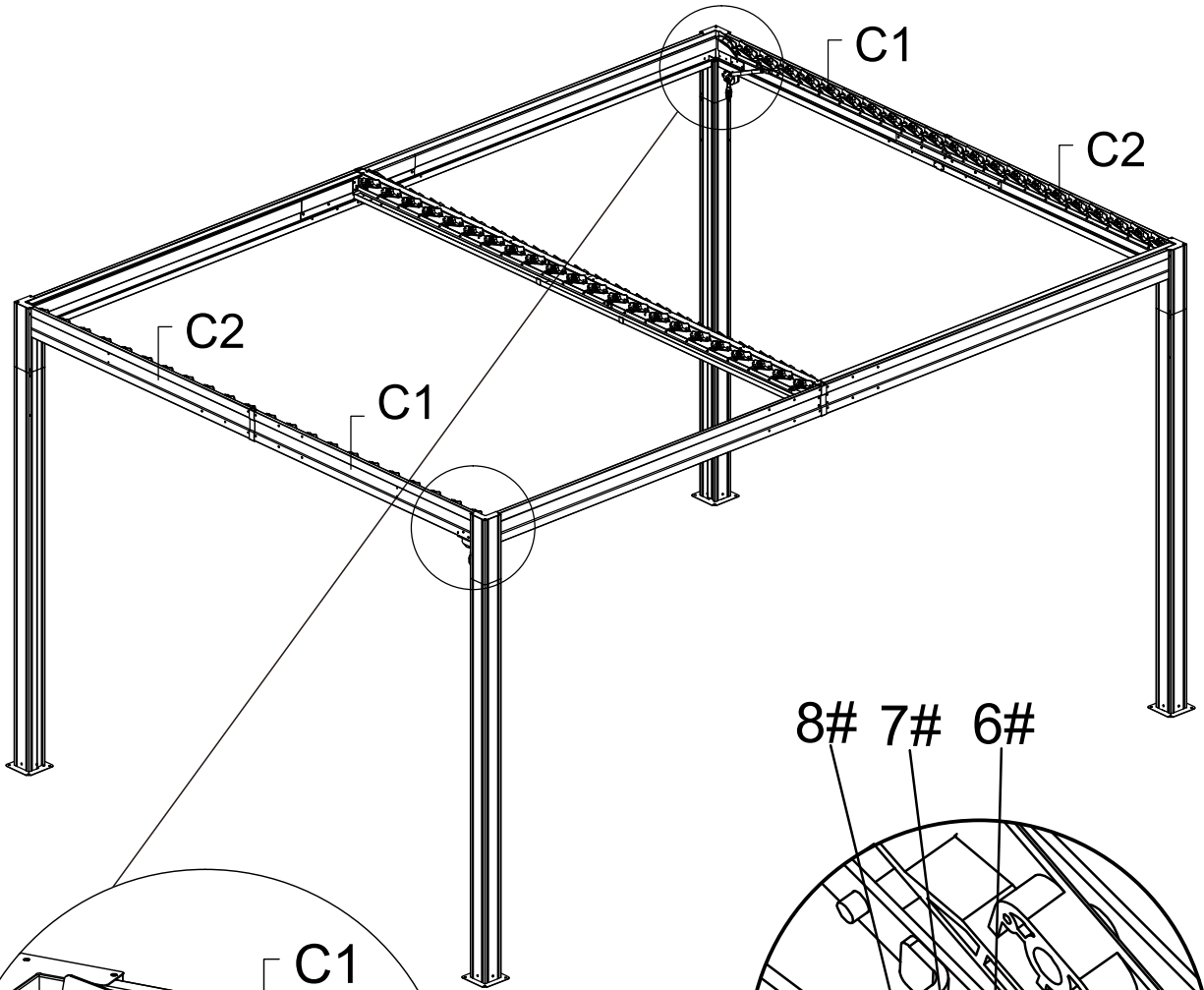
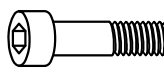
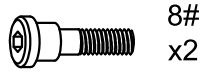
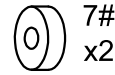
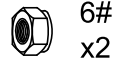
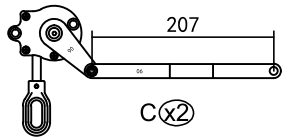


2#
x10

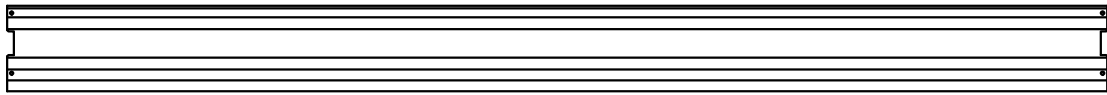
Use 10 bolts #2 to assemble
Rain Guard #H to the beam #F.



Section View



Use 2 bolts, washers and nuts #5 to secure part #C to #K1(already assembled on beam #C1). Use 1 Bolt #8 ,plastic gasket #7 and nuts #6 to secure the rod(on #C) with linkage rod. Repeat above procedures to assemble another part.



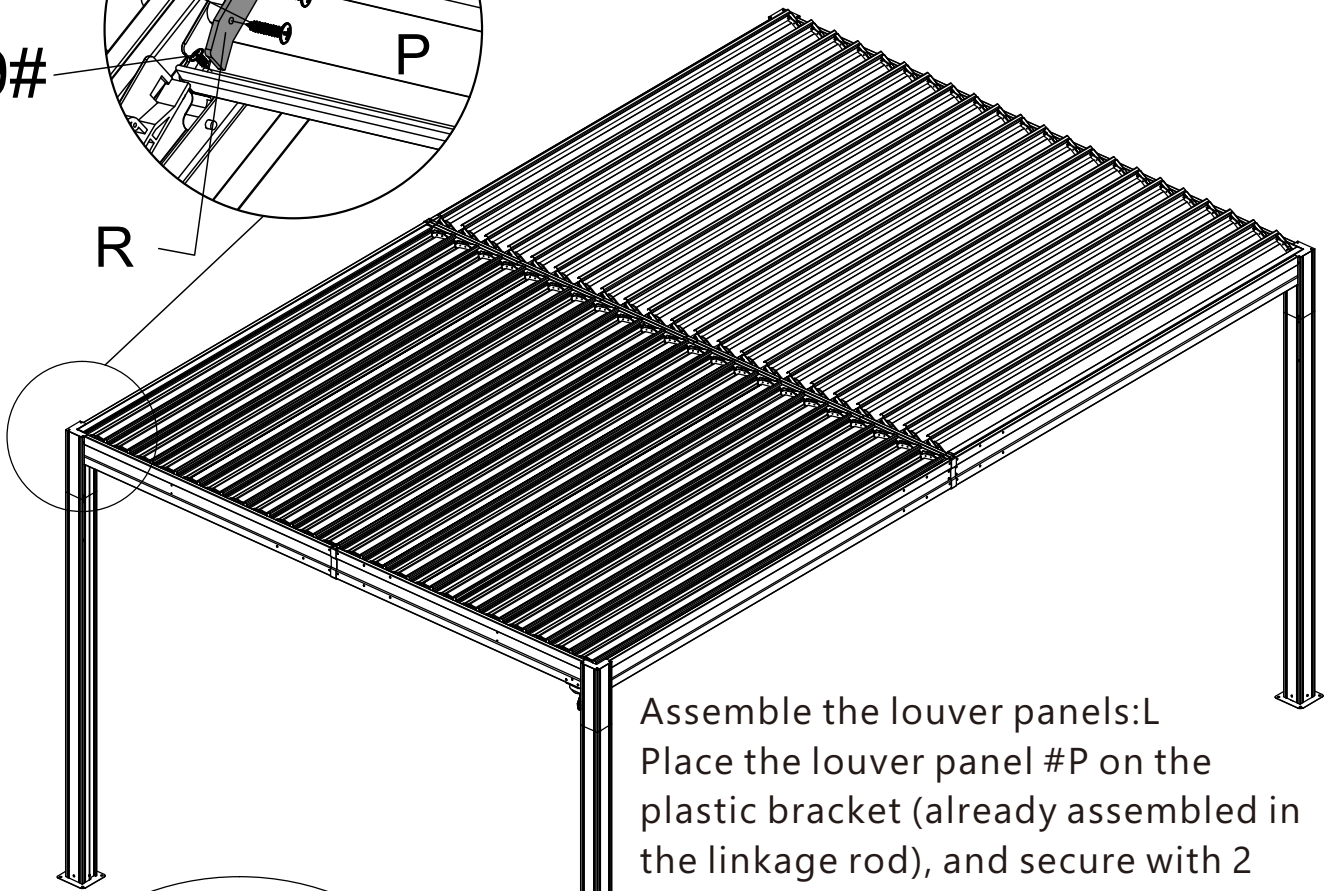
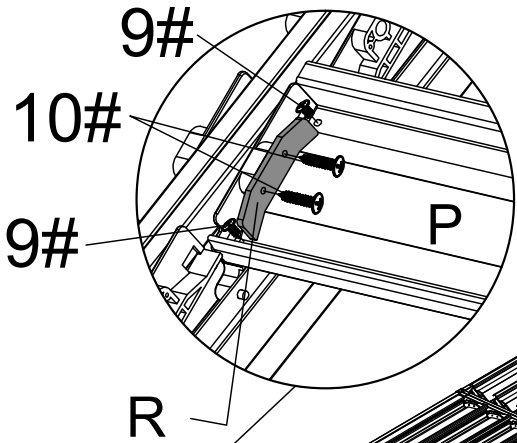
P(x44)

9#
x176

10#
x176



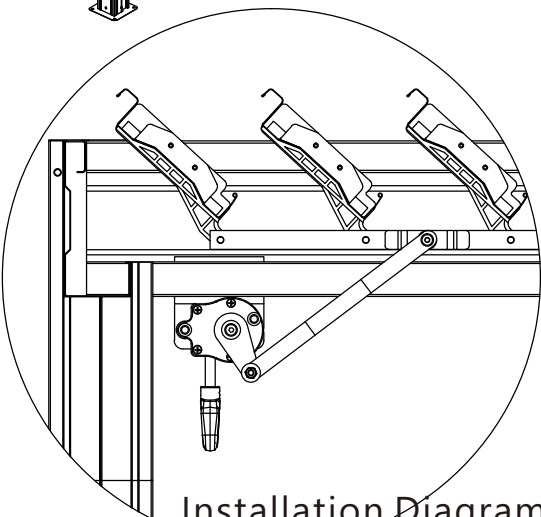
R(x88)



Assemble the louver panels:L
Place the louver panel #P on the plastic bracket (already assembled in the linkage rod), and secure with 2 screws #9 on each side.

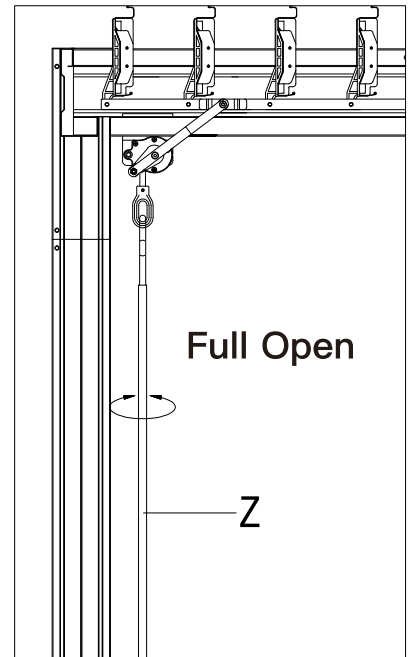
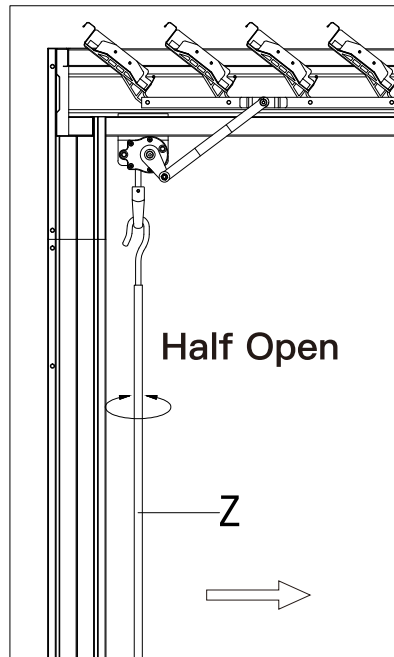
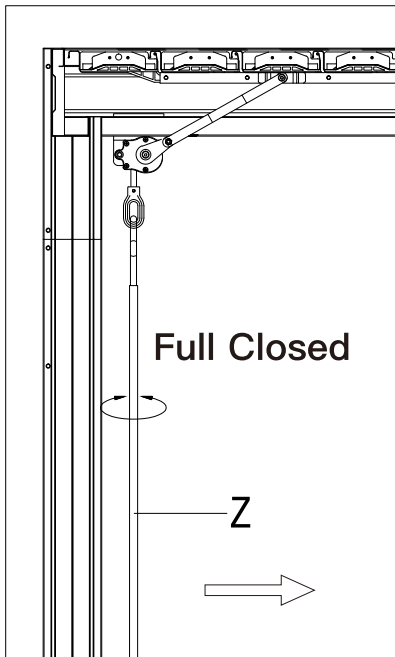
Use 2 screws #10 to secure plastic clips #R to the plastic bracket (already assembled in the linkage rod) on each side.

Repeat above procedures to assemble the remaind louver panels.



Installation Diagram of louver panels.

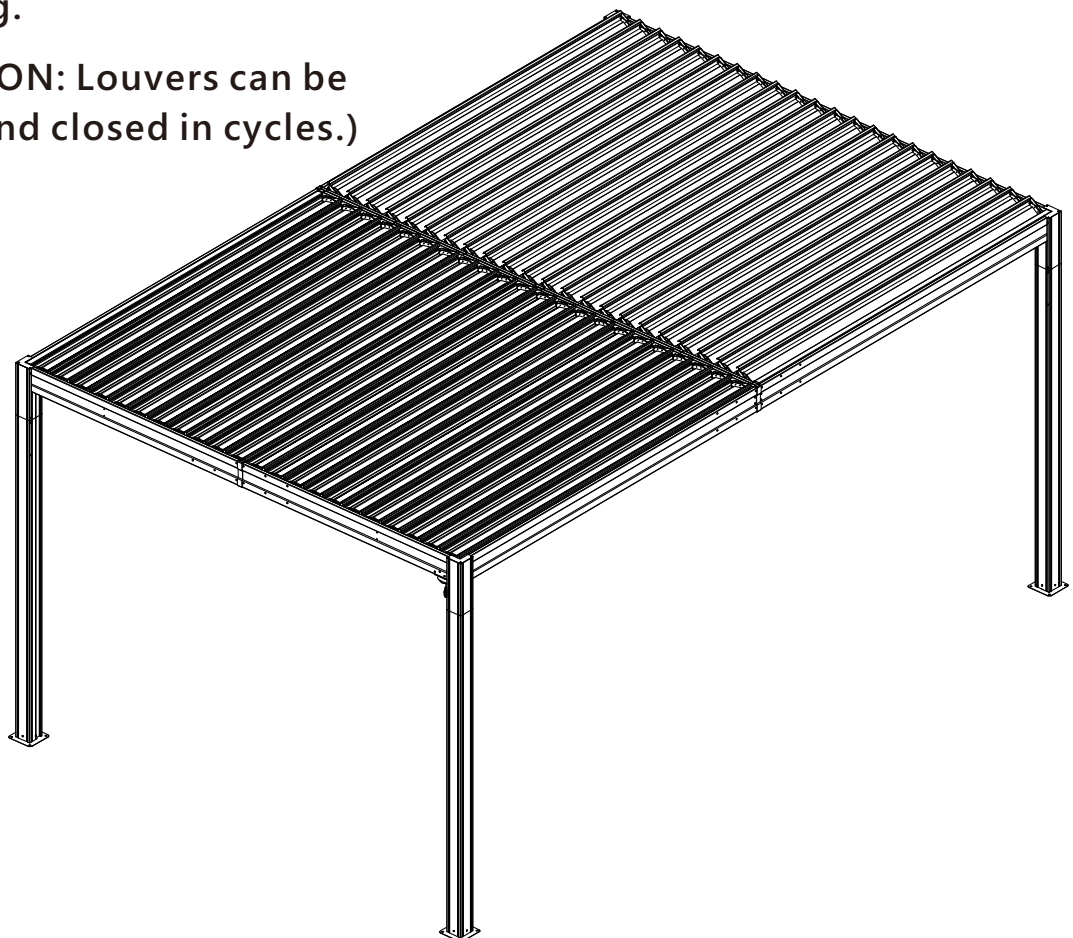
Notice: Open the louvers to prevent snow accumulation when moderate to heavy snow is forecast.



Just shake the roller rod anytime you want let the sun in or block the sunray. If moderate to heavy snow is forecast, pls open the louvers to avoid snow accumulating.



(ATTENTION: Louvers can be opened and closed in cycles.)



Please confirm the louvers can be fully closed for waterproofness.



Thanks for your purchase.

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marketing@domioutdoorliving.com

Please have your order ID available if you reach out for support.

If you have damaged parts or product, please send us photos for an immediate response.