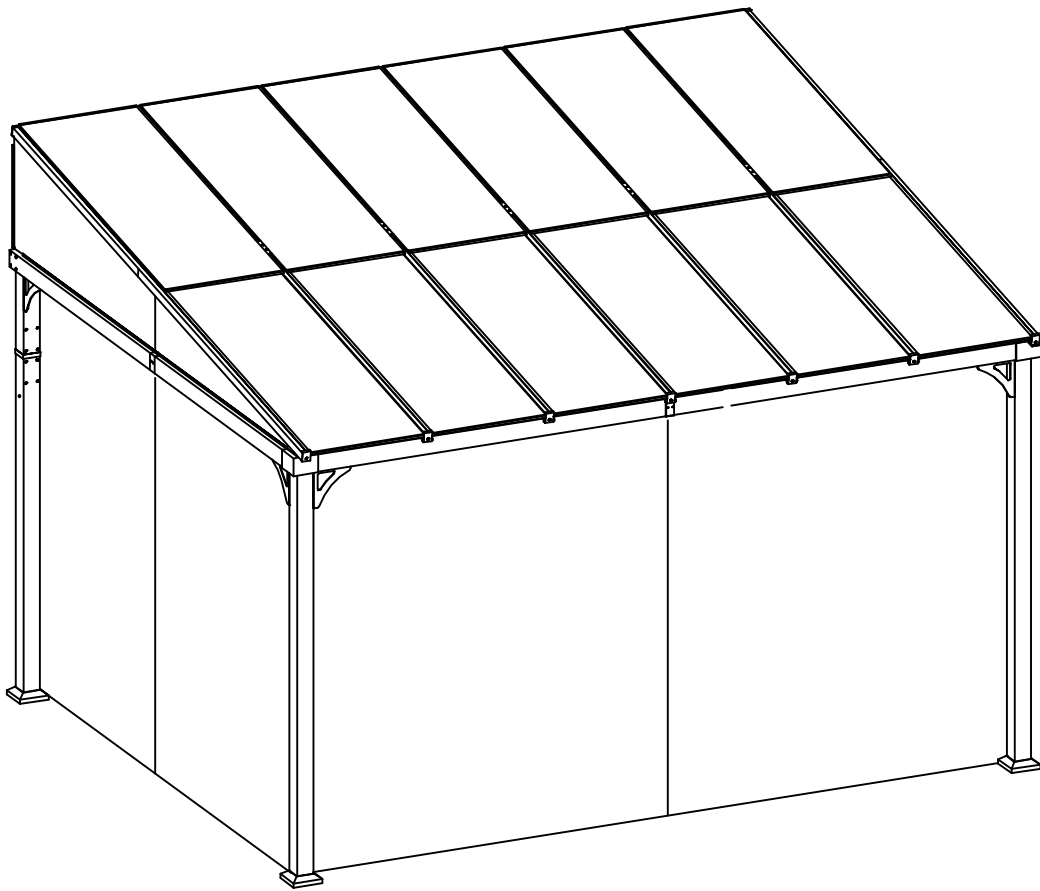


INSTRUCTION

CORNER GAZEBO WITH SUN VISOR 1012

If you have any questions about the outdoor gazebo, please feel free to contact us.
Customer Service Email: Service@alaulm.com

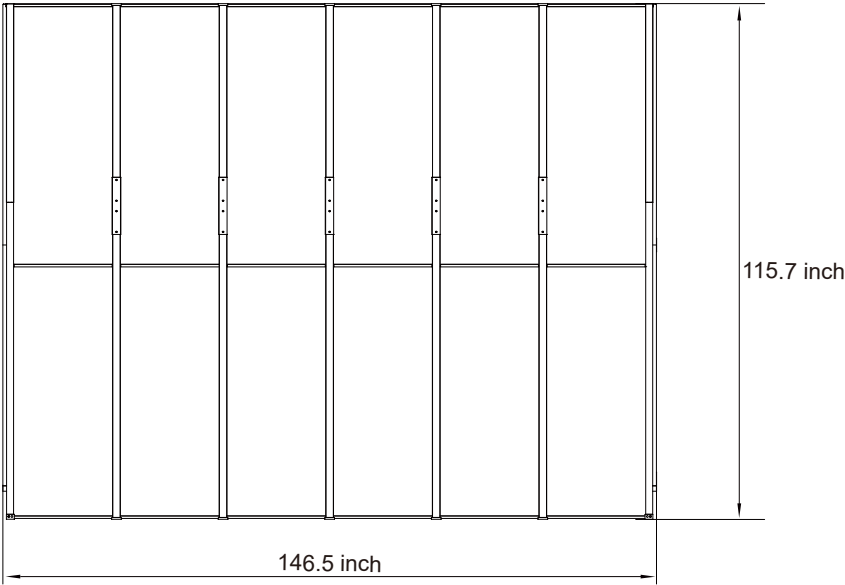
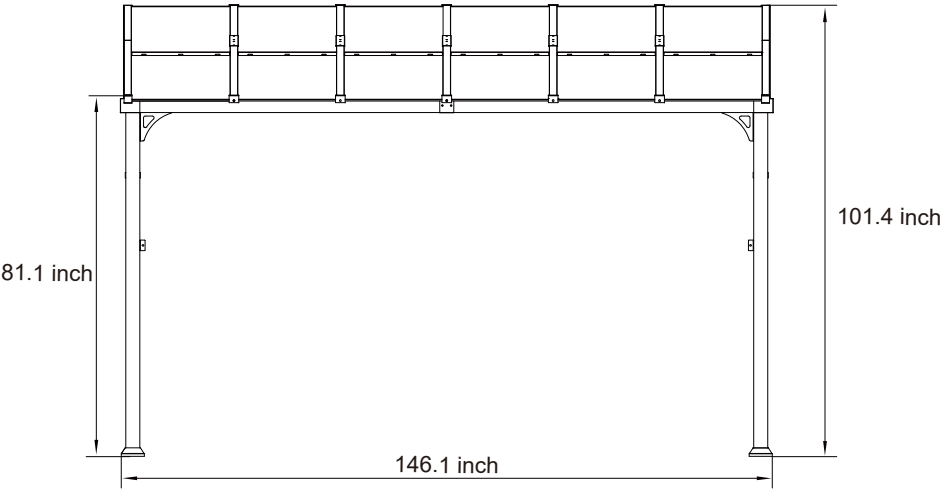
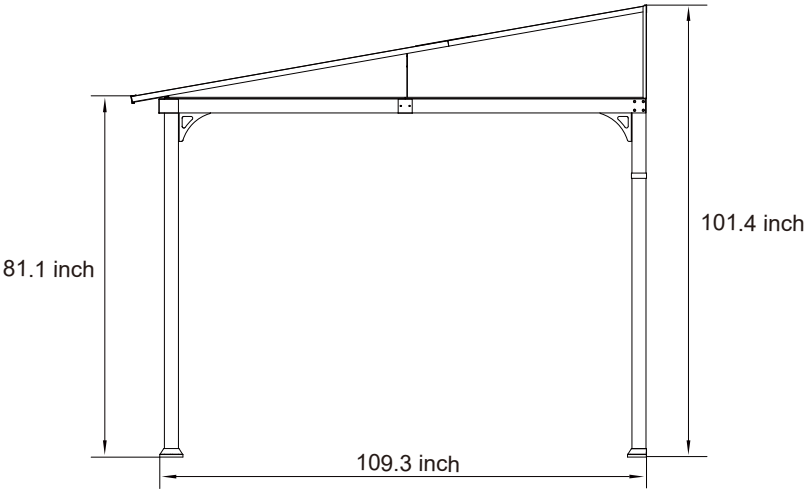


P25108-D1

IMPORTANT

PLEASE READ BEFORE YOU COMMENCE ASSEMBLY
Follow the guidelines in this user guide to ensure correct
assembly and care for this product.

SPECIFICATIONS



Specifications.....	01
Notice And Warning	03
Parts List	05
Hardware List	07
How to Assemble Corner Gazbo.....	08

NOTICE



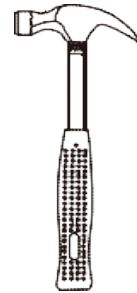
Note: The gazebo needs to be installed in cooperation with five people. The following tools are not included and needed for assembly:



Pistol Drill



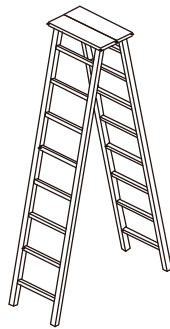
Tape Measure



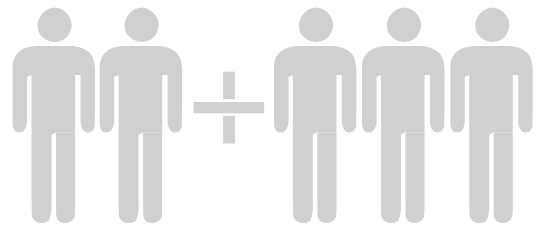
Hammer



Screw Driver



2 m Adjustable Ladder



5 people

Warning

1. A 5 personal assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please disassemble and store it for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.82 inches on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 38.49 km/h, please take measures to avoid the wind.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.

Dear Customer,

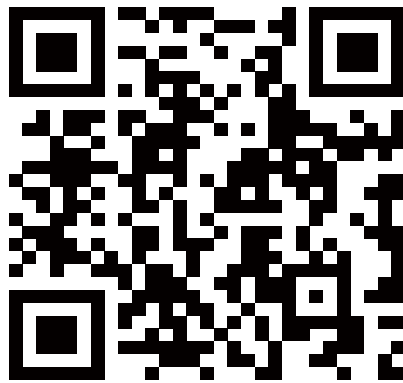
Thank you for shopping with us!

When you receive the product, please make sure that all the parts are intact. Then please browse the entire installation manual before assembling.

If any problem occurs unsatisfactorily as follows:

- A.The outer box is damaged
- B.The product is damaged / bent / cracked while you open the box
- C.The parts / accessories / assembly tools are missing
- D.The product is hard to assemble
- E. The instructions are not clear and can not be referred
- F.The product has functional problems
- G.Other aspects that you are not satisfied with

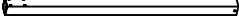
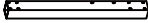
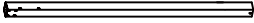
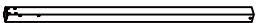
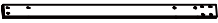
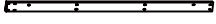
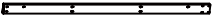
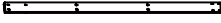
Please feel free to contact us for help. Our after-sales team service (**Service@alaulm.com**) will reply within 24 hours and will do our best to resolve the problem for you.



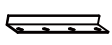
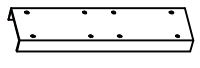
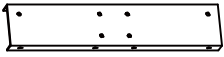
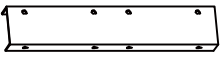
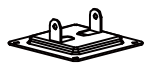
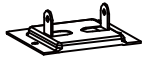
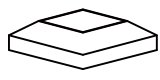
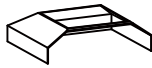
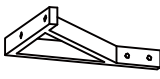
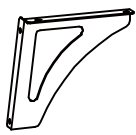
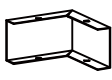
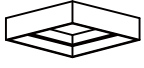
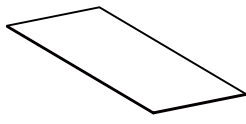
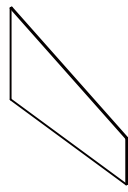
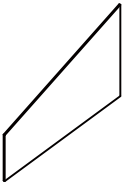
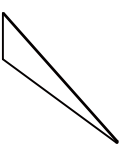
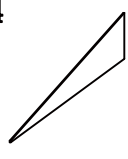
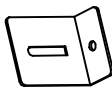
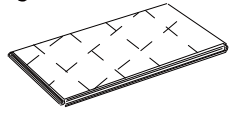
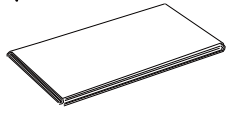
Attention:

- 1.Please fix all the screws first,do not lock them off,after assembling is fully completed, lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,and we will check and offer you best solution soon.

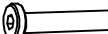
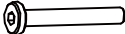
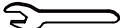
PARTS LIST

PARTS LIST				
A1 	A2 	A3 	A4 	A5 
1PC	2PCS	1PC	1PC	1PC
B1 	B2 	B3 	B4 	B5 
1PC	1PC	1PC	1PC	1PC
B6 	B7 	B8 	B9 	B10 
1PC	1PC	1PC	1PC	1PC
C1 	C2 	C3 	C4 	D1 
1PC	1PC	1PC	1PC	2PCS
D2 	D3 	D4 	E1 	E2 
2PCS	1PC	1PC	1PC	1PC
E3 	E4 	F1 	F2 	G 
1PC	1PC	5PCS	5PCS	6PCS

PARTS LIST

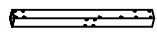
PARTS LIST				
G1 	H 	I 	I1 	K 
12PCS	2PCS	10PCS	2PCS	4PCS
K1 	K2 	L 	L1 	L2 
4PCS	1PC	2PCS	2PCS	2PCS
L3 	M 	M1 	M2 	N 
2PCS	2PCS	3PCS	3PCS	4PCS
N1 	N2 	O 	O1 	O2 
15PCS	2PCS	2PCS	3PCS	10PCS
O3 	P 	R 	R1 	R2 
4PCS	2PCS	12PCS	1PC	1PC
R3 	R4 	S 	U 	V 
1PC	1PC	2PCS	4PCS	4PCS

PARTS LIST

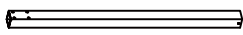
HARDWARE LIST				
Q	Q1	Q2	Q3	Q4
				
12PCS	64PCS	8PCS	223PCS	20PCS
①  M6*15	②  M6*15	③  M6*28	④  M6*45	⑤  M6*50
8PCS	187PCS	8PCS	8PCS	20PCS
⑥ 	⑦ 	⑧ 	⑨ 	⑩ 
20PCS	1PC	24PCS	8PCS	10PCS
⑪ 	⑫ 	⑬ 	⑭ 	
14PCS	10PCS	1PC	1PC	

1. Please ensure that all accessories are complete before starting the installation.
 2. Due to the variety of accessories, many accessories may be glued together, please check carefully
 3. If any accessories are missing or damaged, please contact the seller immediately.
- E-Mail: Service@alaulm.com

STEP 1



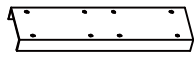
A1 X1



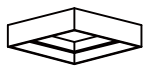
A2 X2



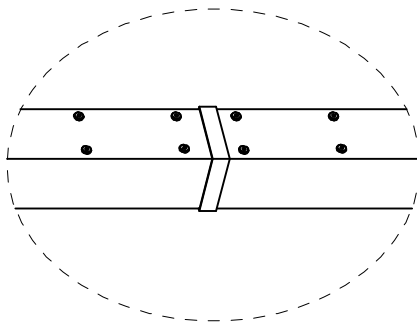
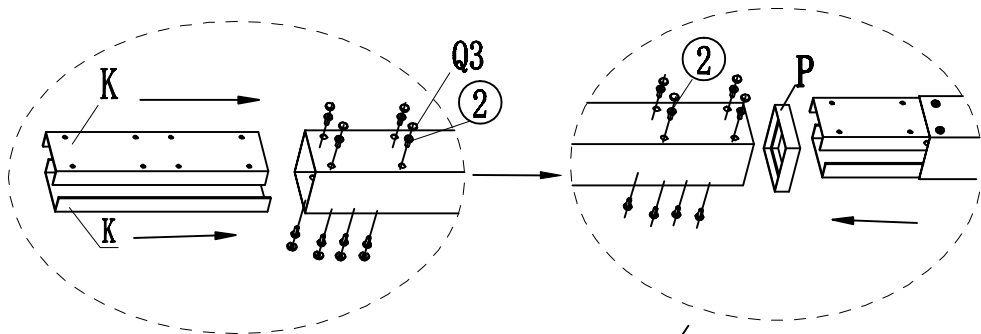
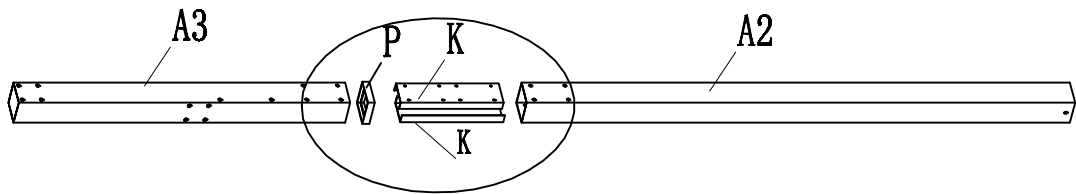
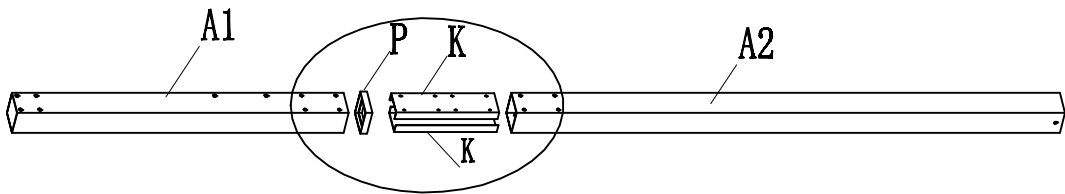
A3 X1



K X4



P X2



Q3 X32

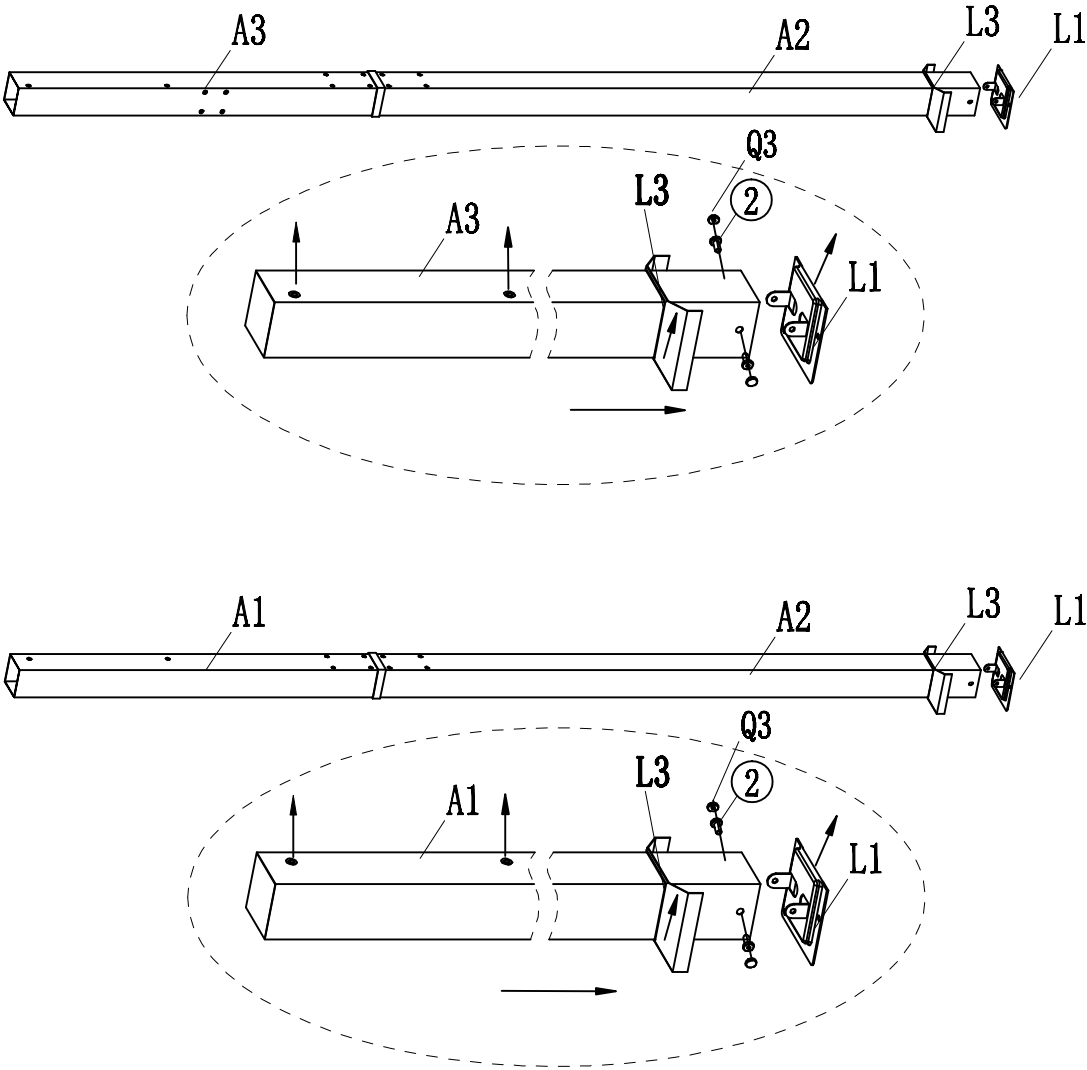
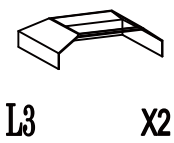
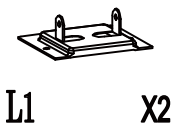


2 X32



M6*15

STEP 2



Q3 X4

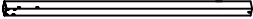
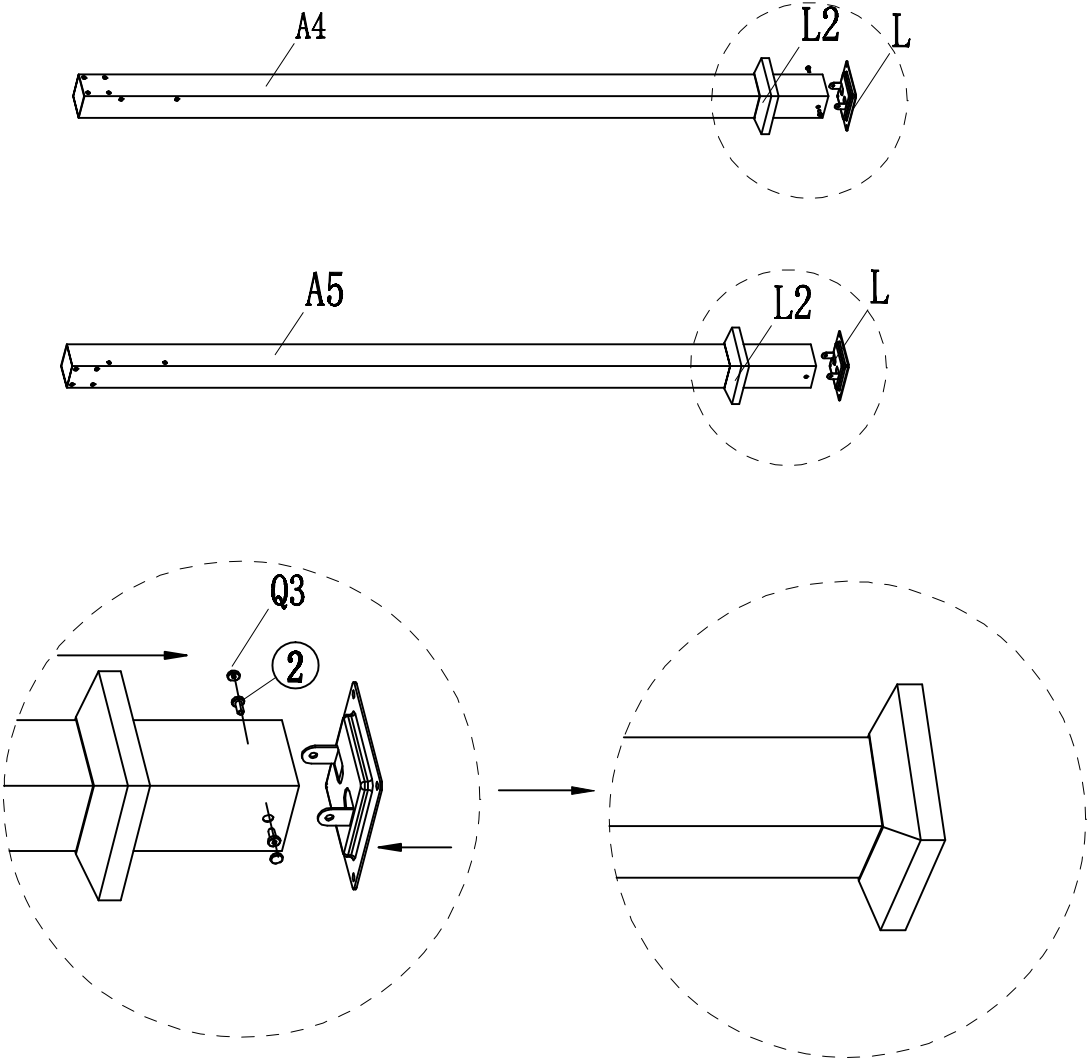


2 X4



M6*15

INSTRUCTION

STEP 3			
			
A4	X1		
			
A5	X1		
			
L	X2		
			
L2	X2		
			
			
		Q3 X4	2 X4
			M6*15

INSTRUCTION

STEP 4

D1X1

D2X1

D3X1

D4X1

D1

Q

Q1x 5PCS

Q

D2

Q

Q1x 6PCS

D3

Q

Q1x 6PCS

D4

D1and D2 each have two rows of hooks, with five hooks in each row.

D3and D4 each have two rows of hooks, with six hooks in each row.

QX12

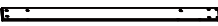
Q1X64

11

STEP 5



B1 X1



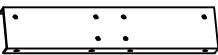
B2 X1



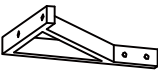
C1 X1



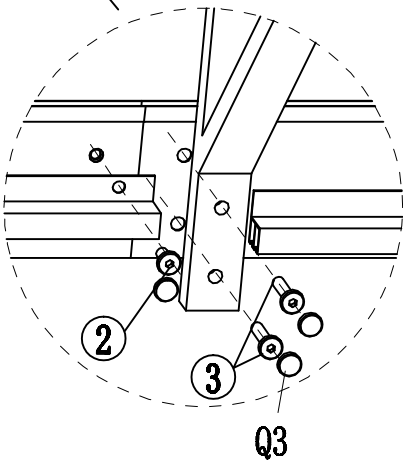
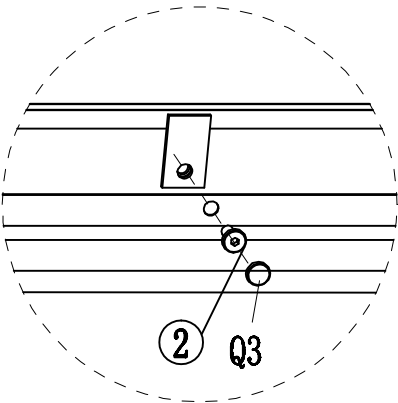
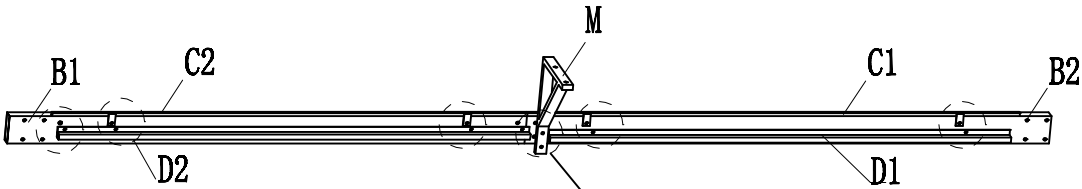
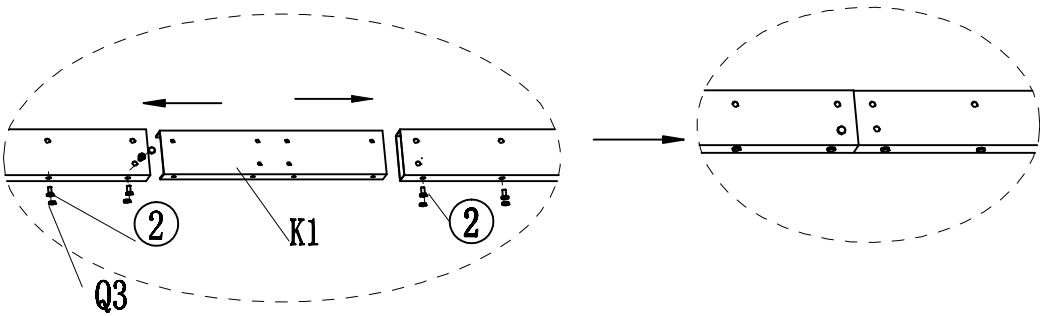
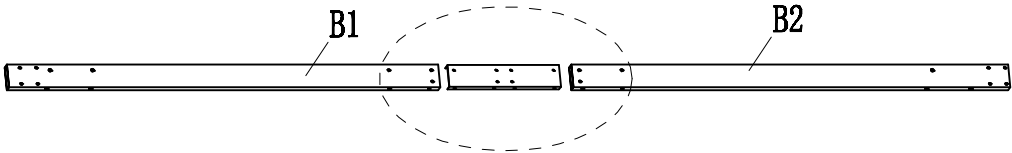
C2 X1



K1 X1



M X1



Q3 X13



2 X11



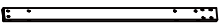
M6*15

3 X2

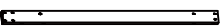


M6*28

STEP 6



B3 X1



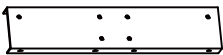
B4 X1



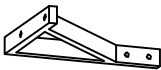
C3 X1



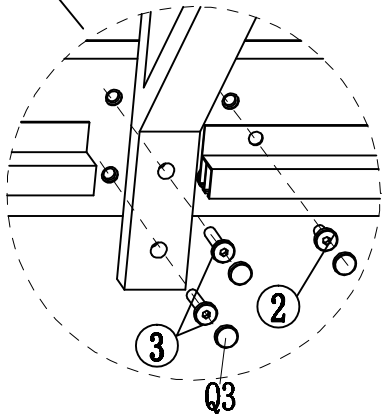
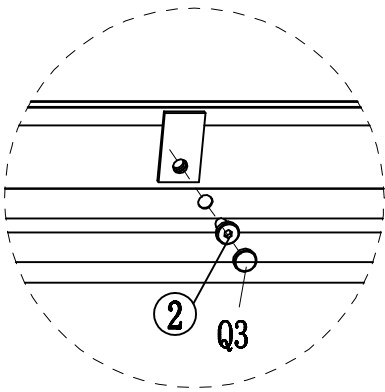
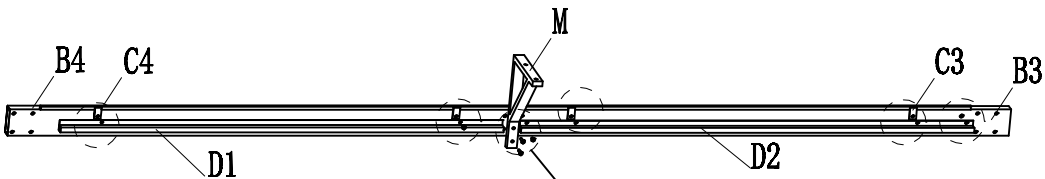
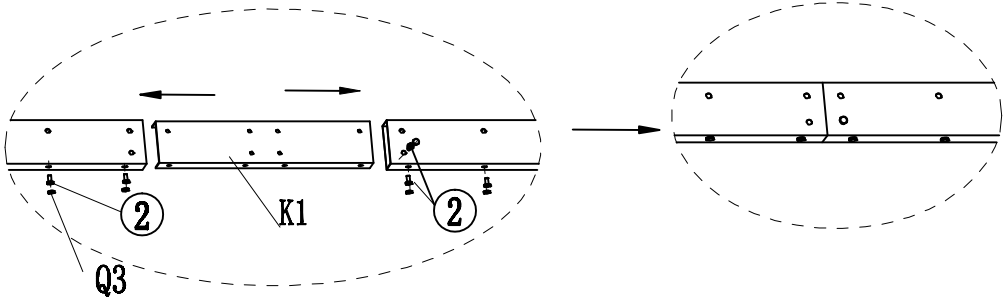
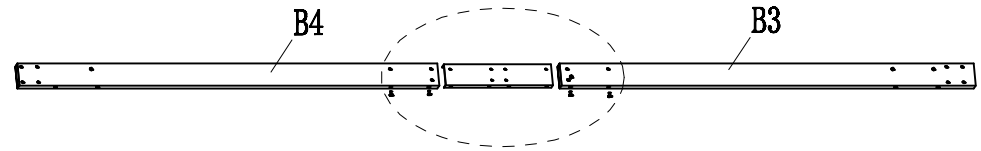
C4 X1



K1 X1

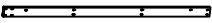


M X1

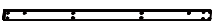


Q3 X13	② X11	③ X2
	M6*15	M6*28

STEP 7



B5 X1



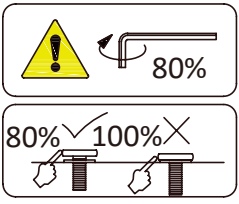
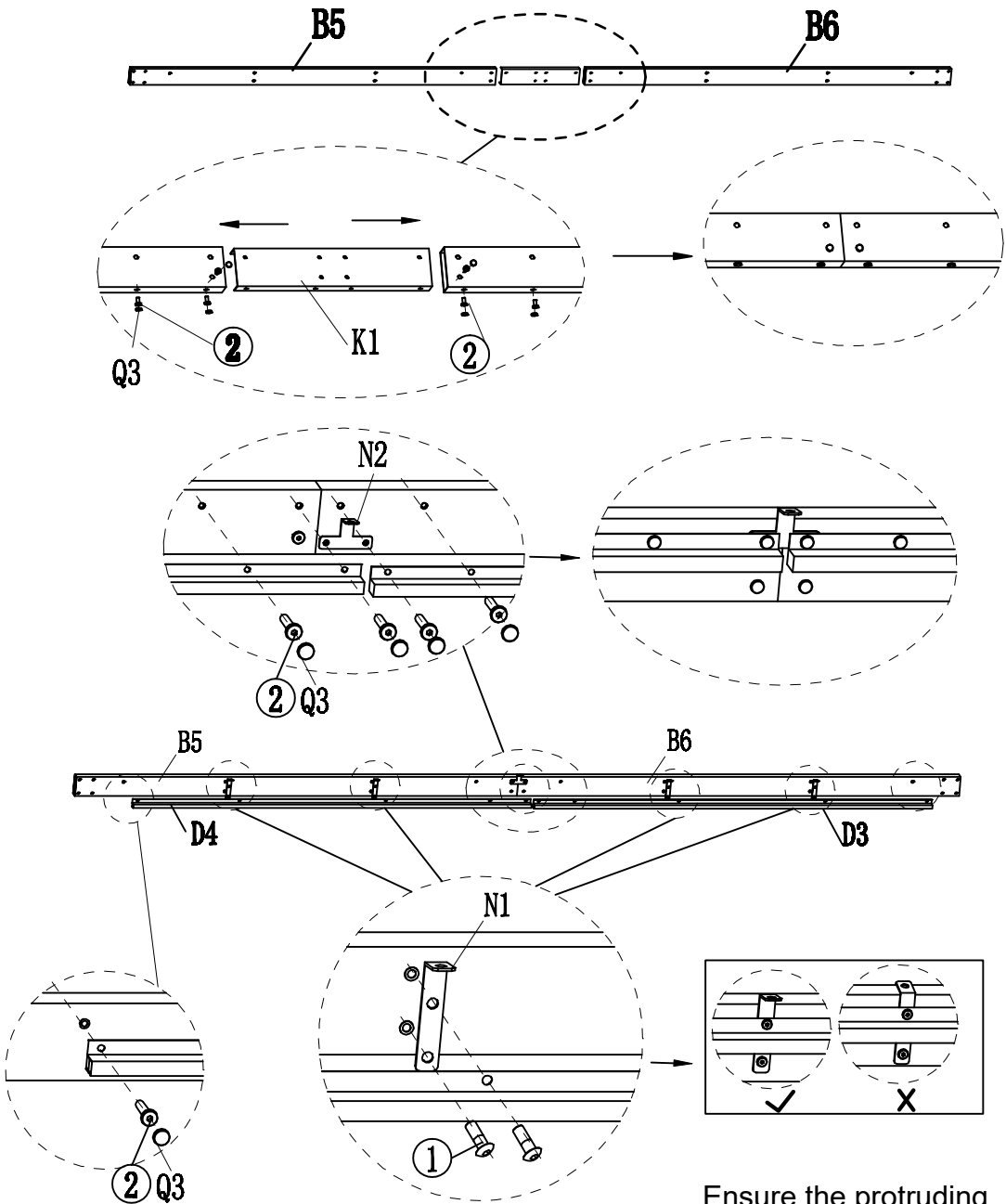
B6 X1



N1 X4



N2 X1



Ensure the protruding section faces outward.

Q3 X12	① X8	② X12
	M6*15	M6*15

STEP 8



B7X1



B8X1



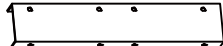
B9X1



B10X1



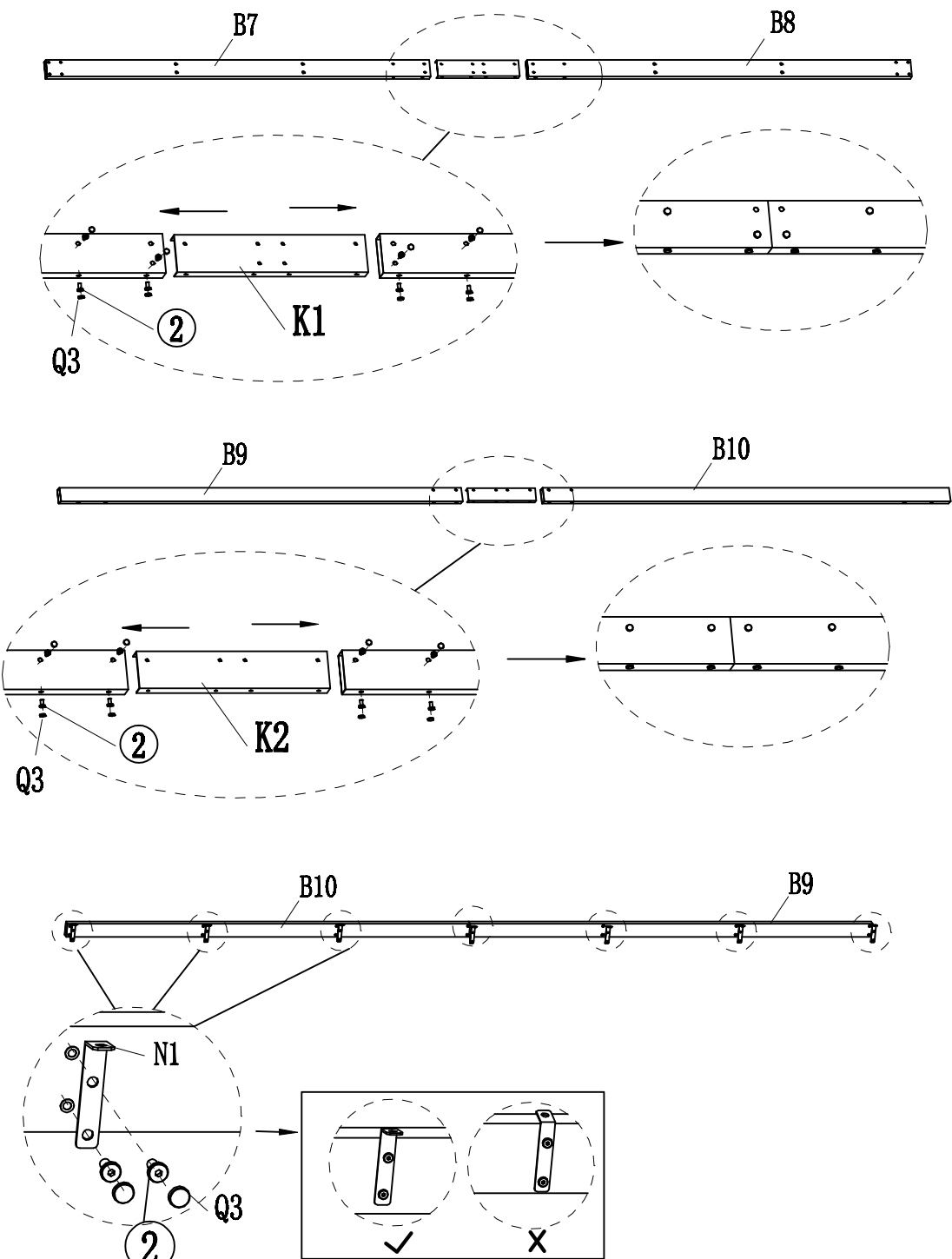
K1X1



K2X1



N1X7



Assembly diagram for Step 8 showing the installation of parts B7, B8, B9, B10, K1, K2, and N1 onto a rail. The diagram includes callouts for parts B7, B8, B9, B10, K1, K2, Q3, N1, and a warning icon. It also shows a detail view of the N1 installation with a checkmark and an X mark.





Q3X30



2X30



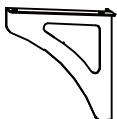
M6*15

15

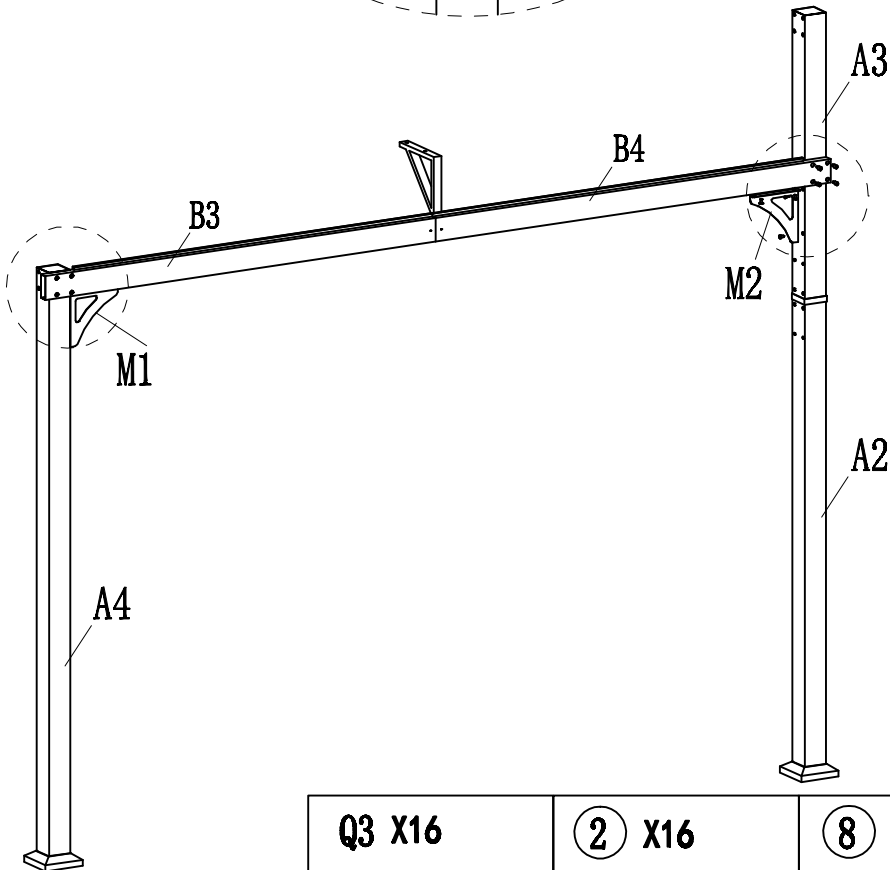
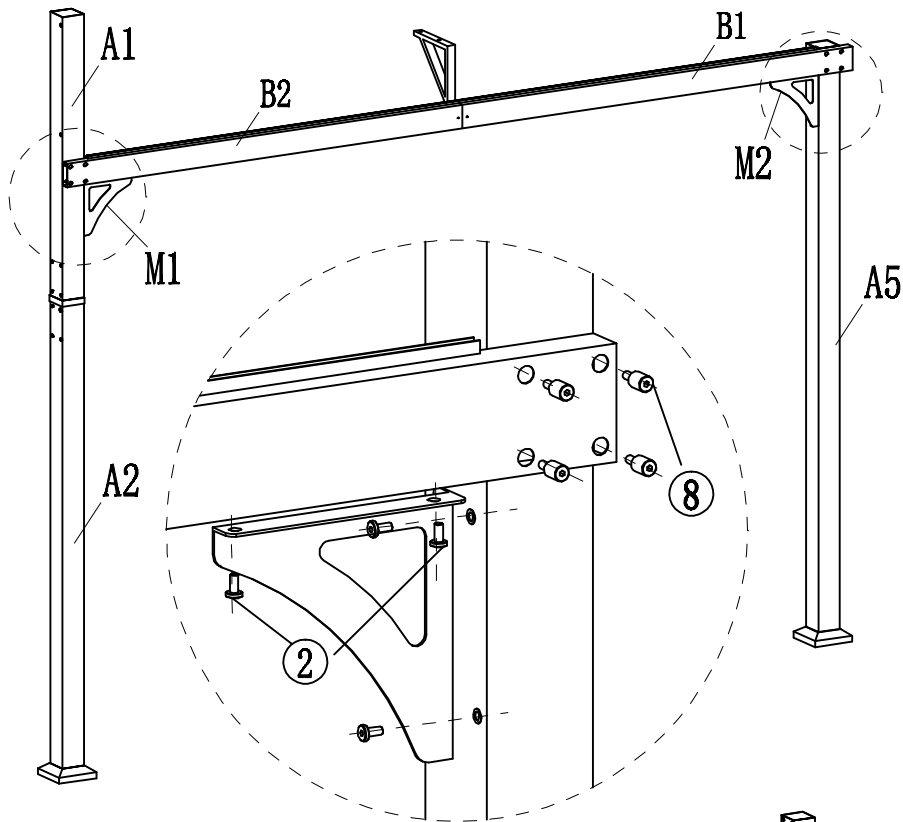
STEP 9



M1 X2

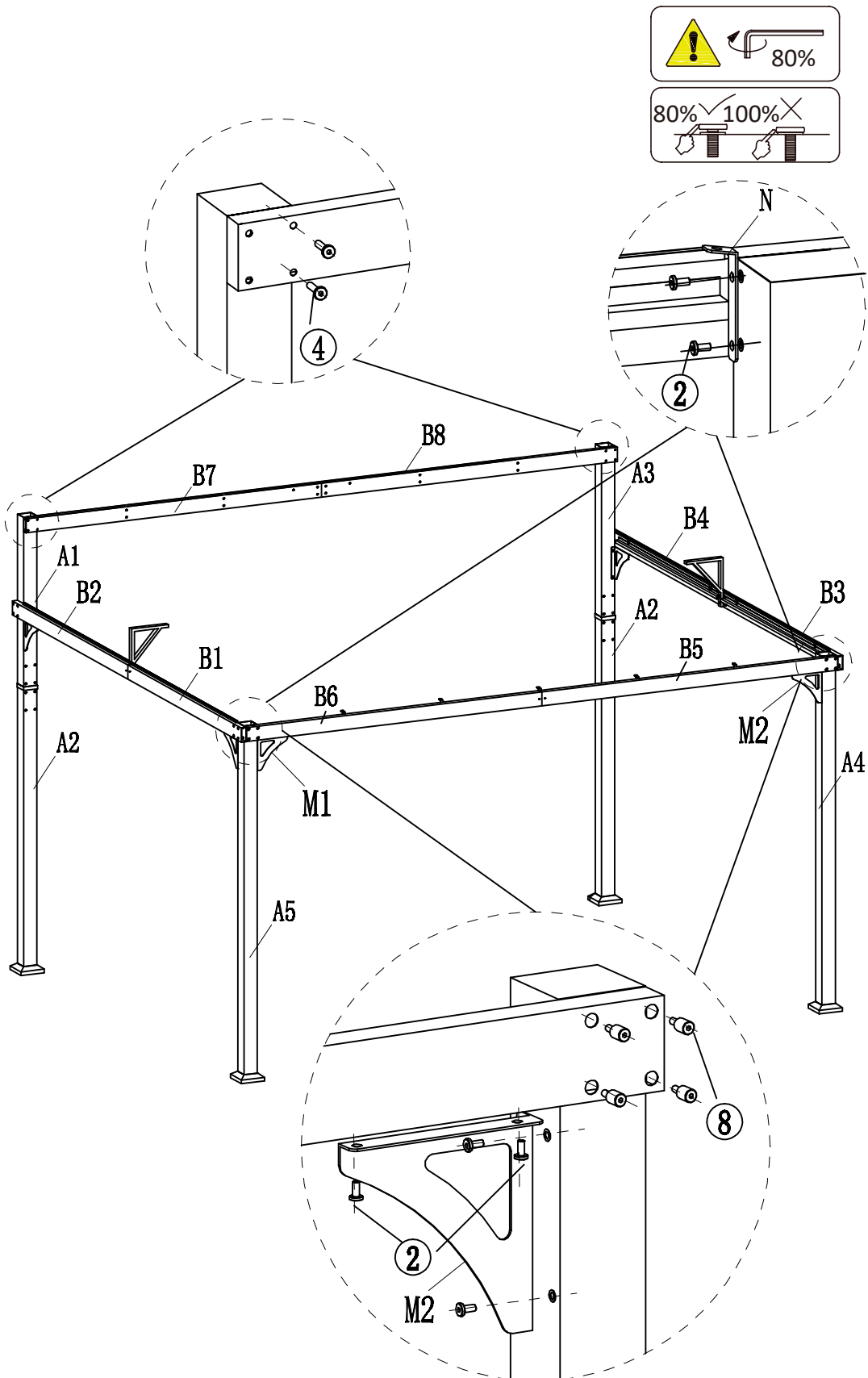
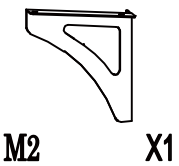
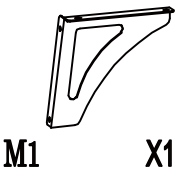
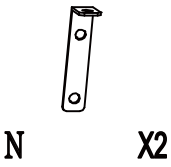


M2 X2



Q3 X16 	2 X16 M6*15	8 X16
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STEP 10



2 X12	4 X4	8 X8
 M6*15	 M6*45	

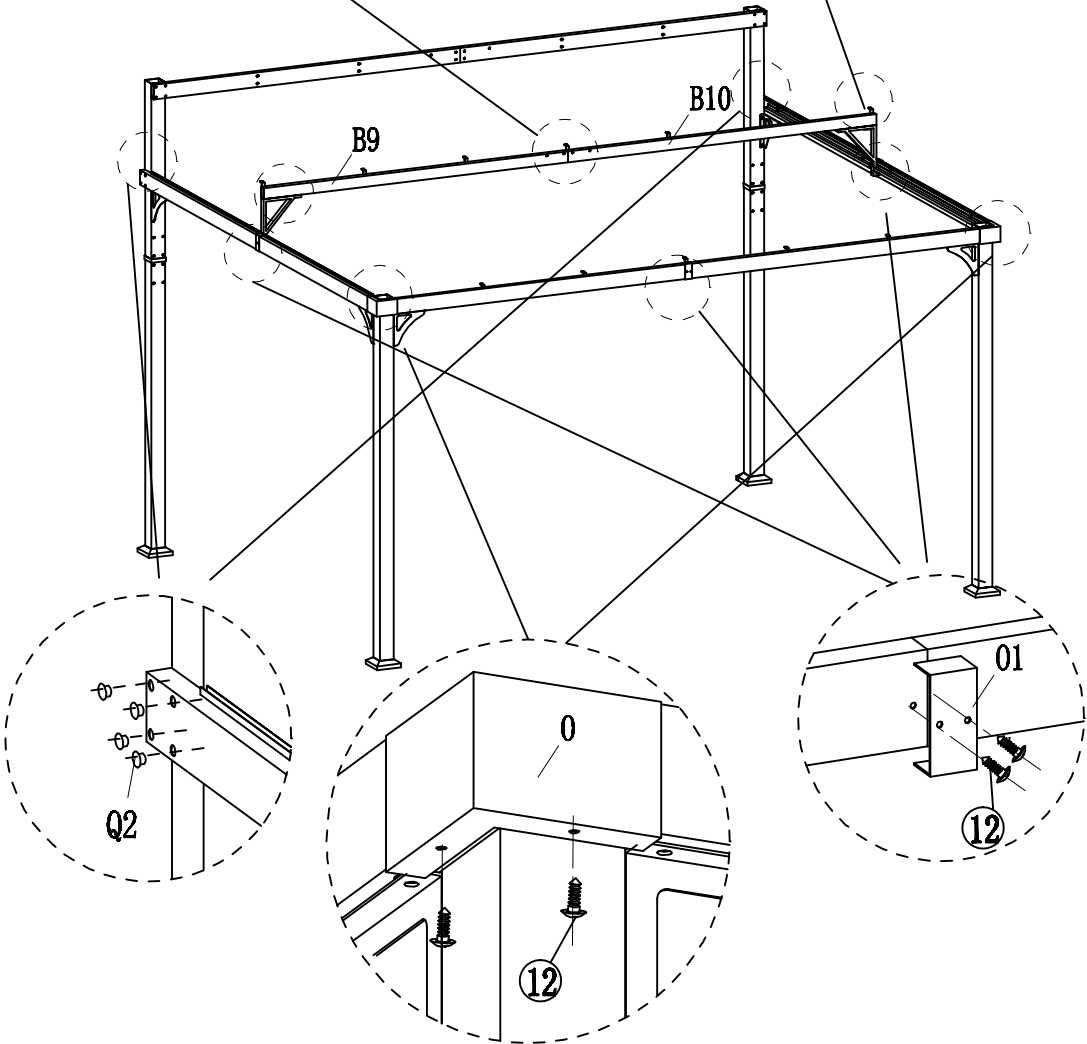
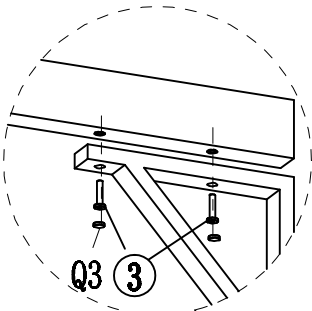
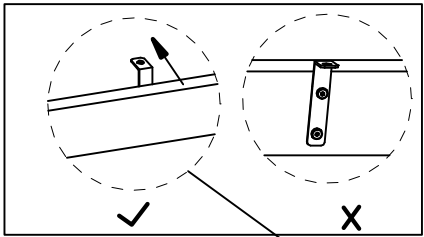
STEP 11



0 X2



01 X3



Q2 X8 	Q3 X4 	3 X4  M6*28	12 X10 
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INSTRUCTION

STEP 12

E1	X1
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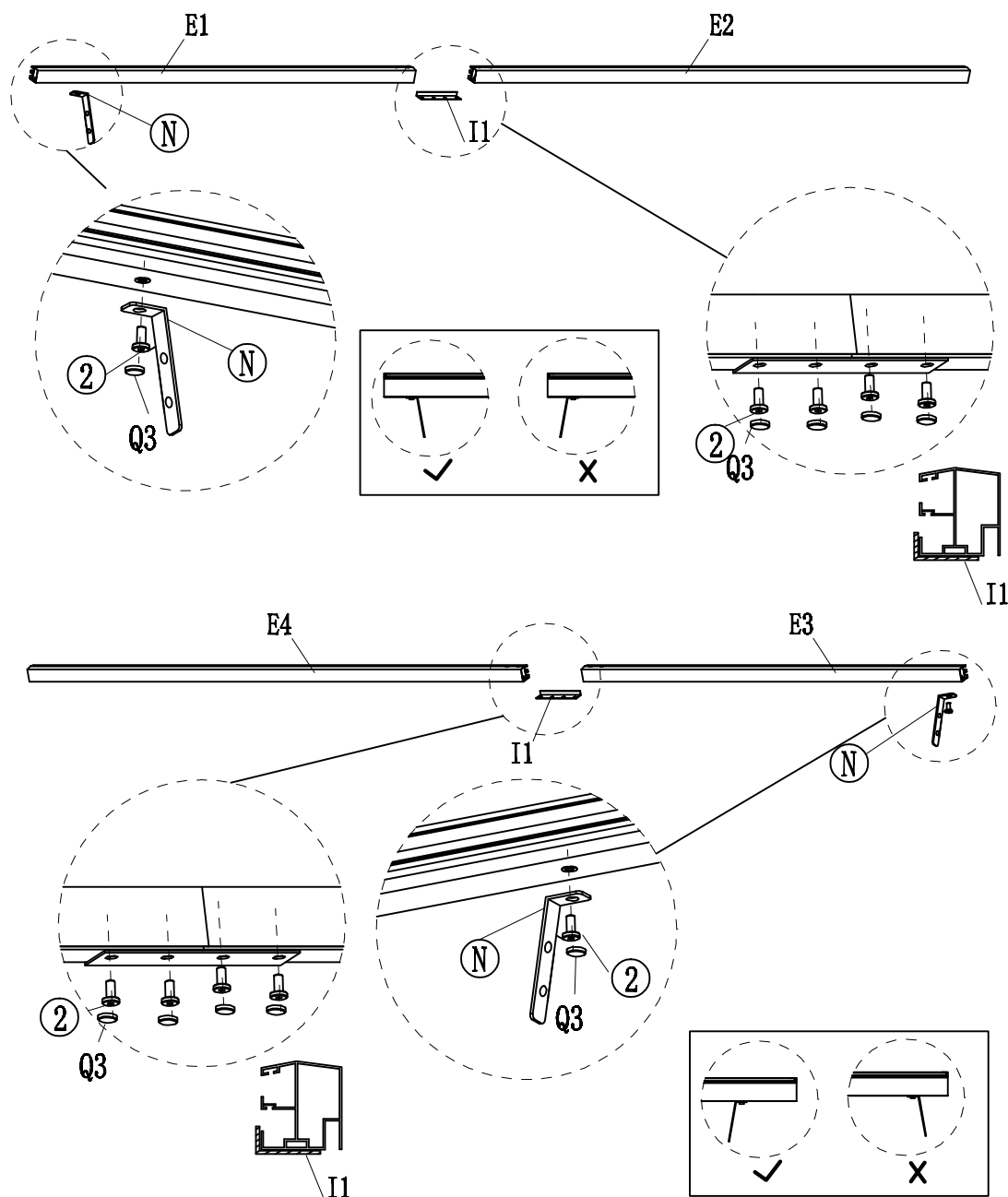
E2 **X1**

E3 **X1**

E4 **X1**

I1 X2

N X2



Q3 X10



② X10



M6*15

STEP 13

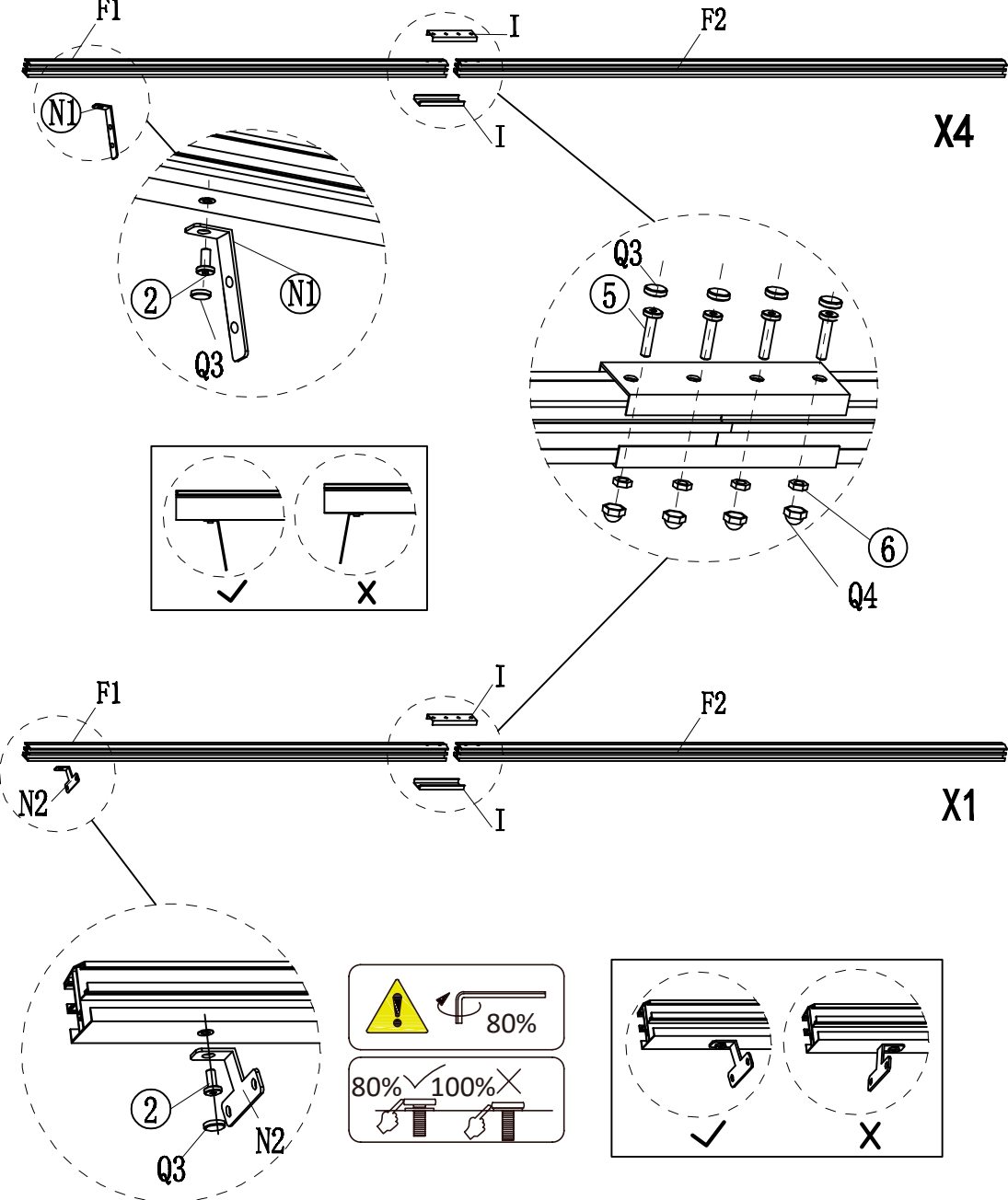
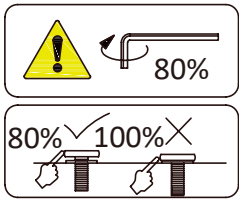
F1 X5

F2 X5

I X10

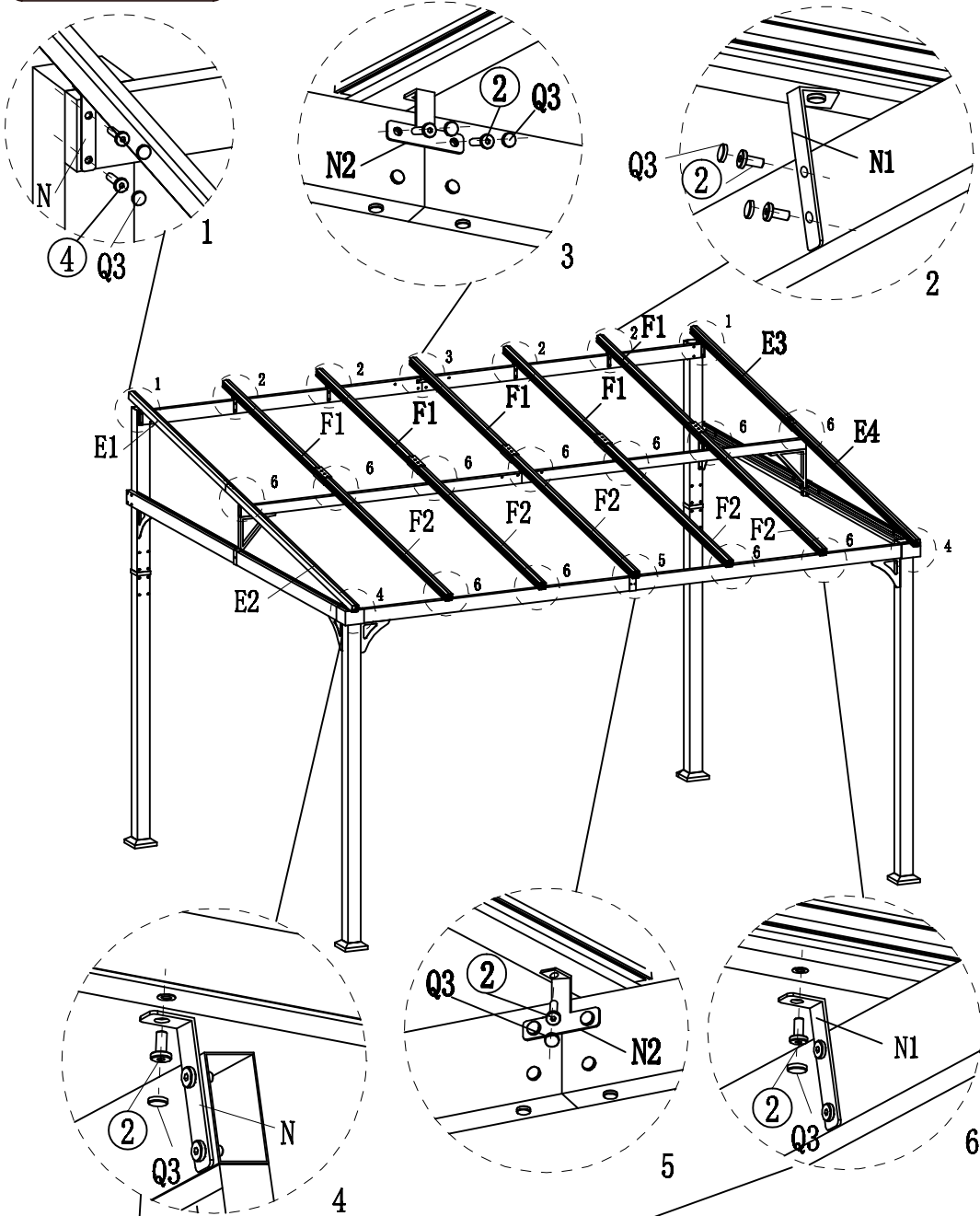
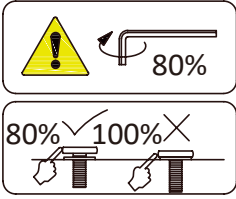
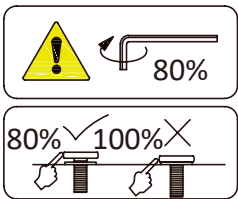
N1 X4

N2 X2

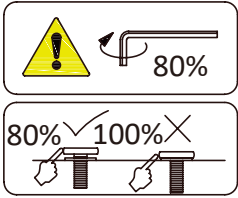


Q3 X25	Q4 X20	(2) X5	(5) X20	(6) X20
		M6*15	M6*50	

STEP 14

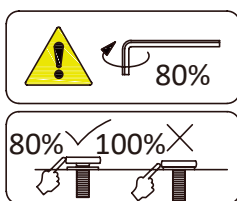
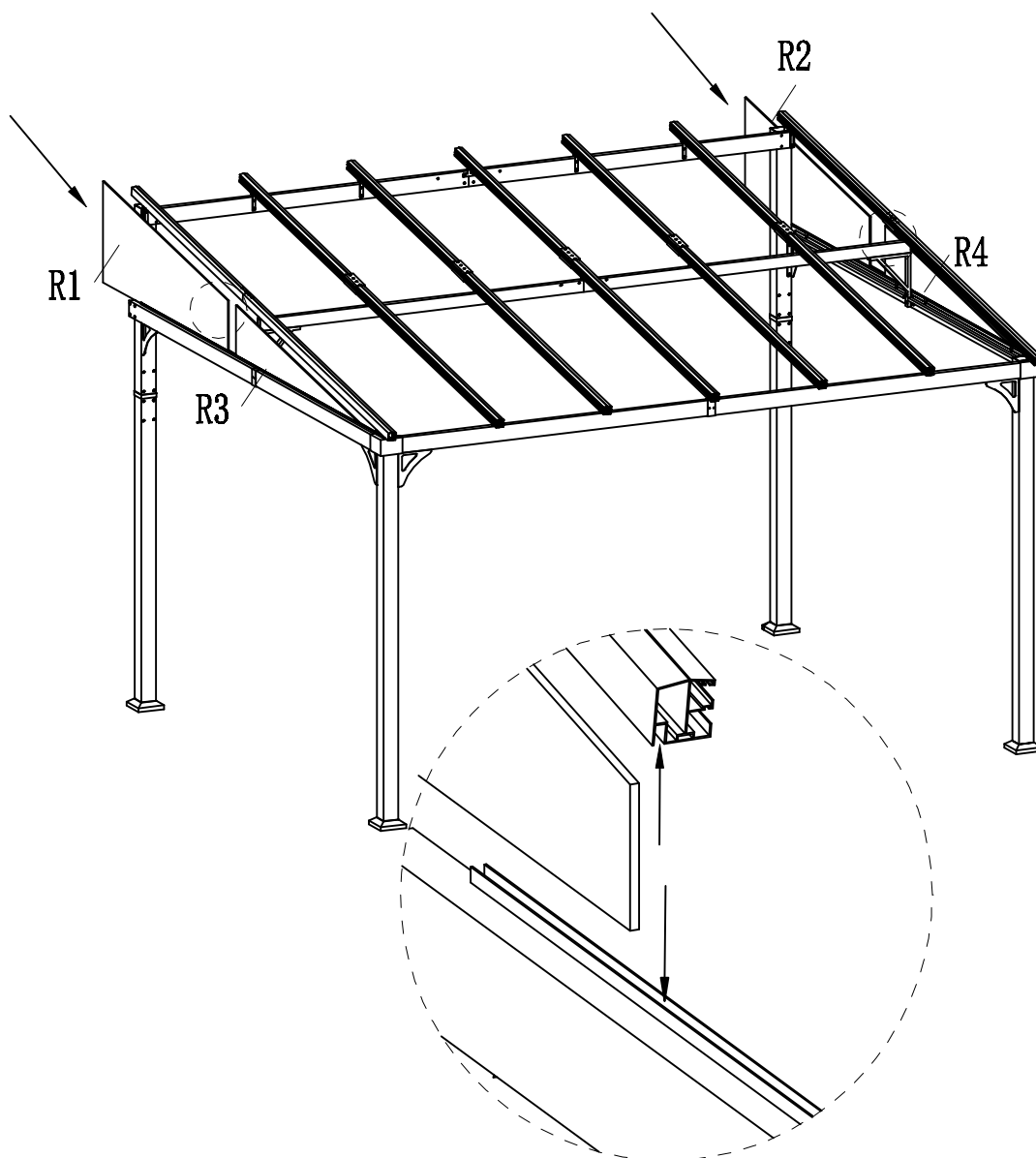
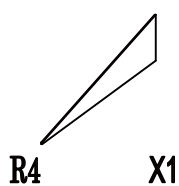
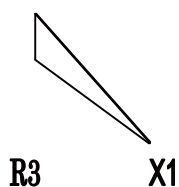
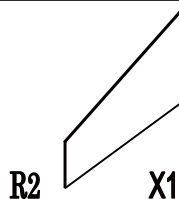
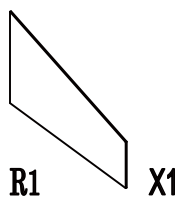


Do not tighten the screws at E2 and E4 to facilitate the next installation step.



Q3 X28	2 X24	4 X4
	M6*15	M6*45

STEP 15



Due to the presence of assembly tolerances, should the gap between PCB board R and the pipe fitting prove excessively large or small during assembly, loosen the outermost fixing screw securing N. After appropriately adjusting the tilt angle of N, tighten the screw to ensure the PCB board is assembled correctly.

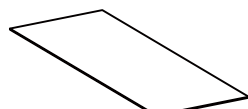
STEP 16



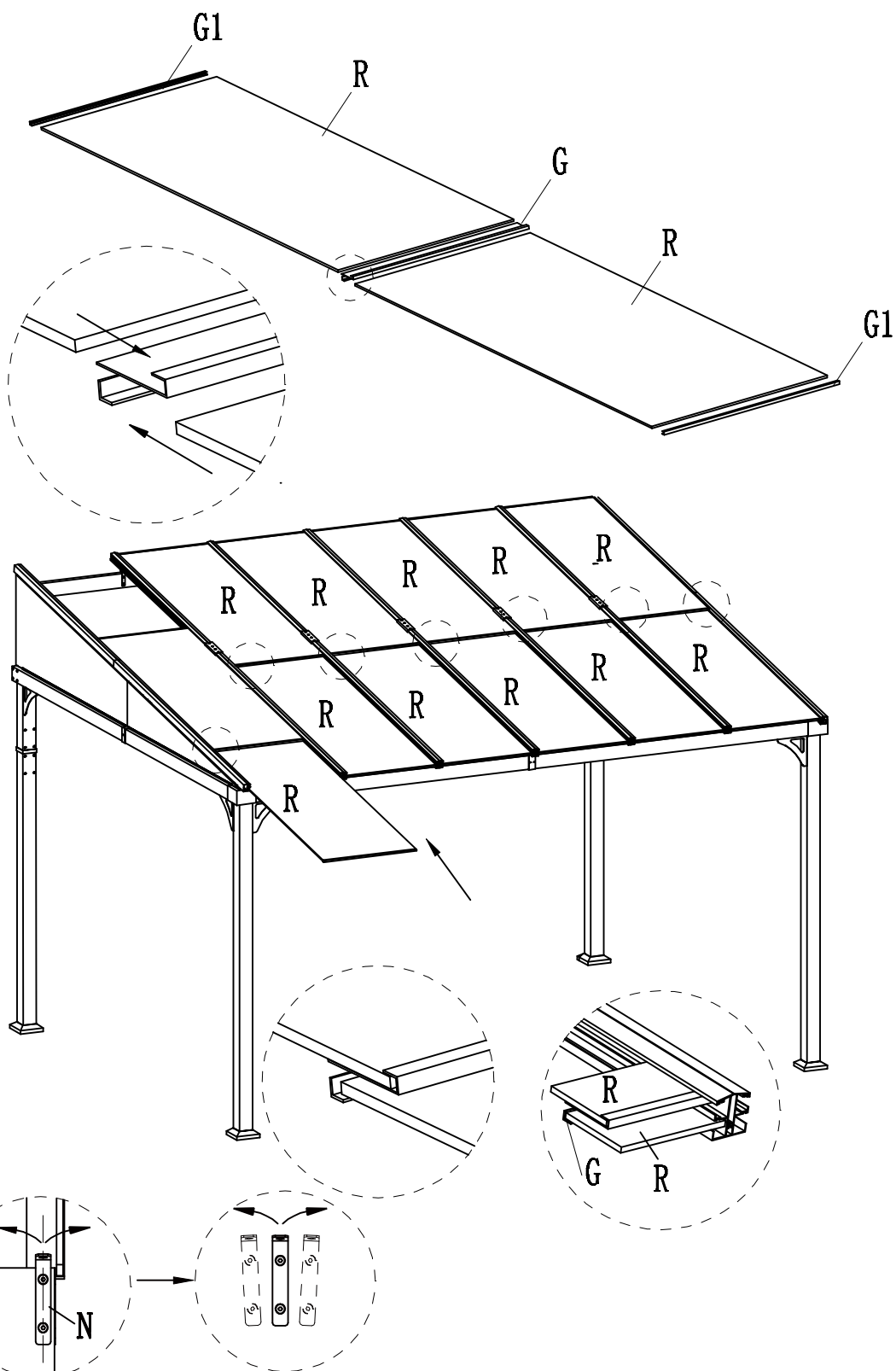
G X6



G1 X12



R X12



Adjust the loose N to move R into the recessed slot for installation, then secure it in the next step.

STEP 17



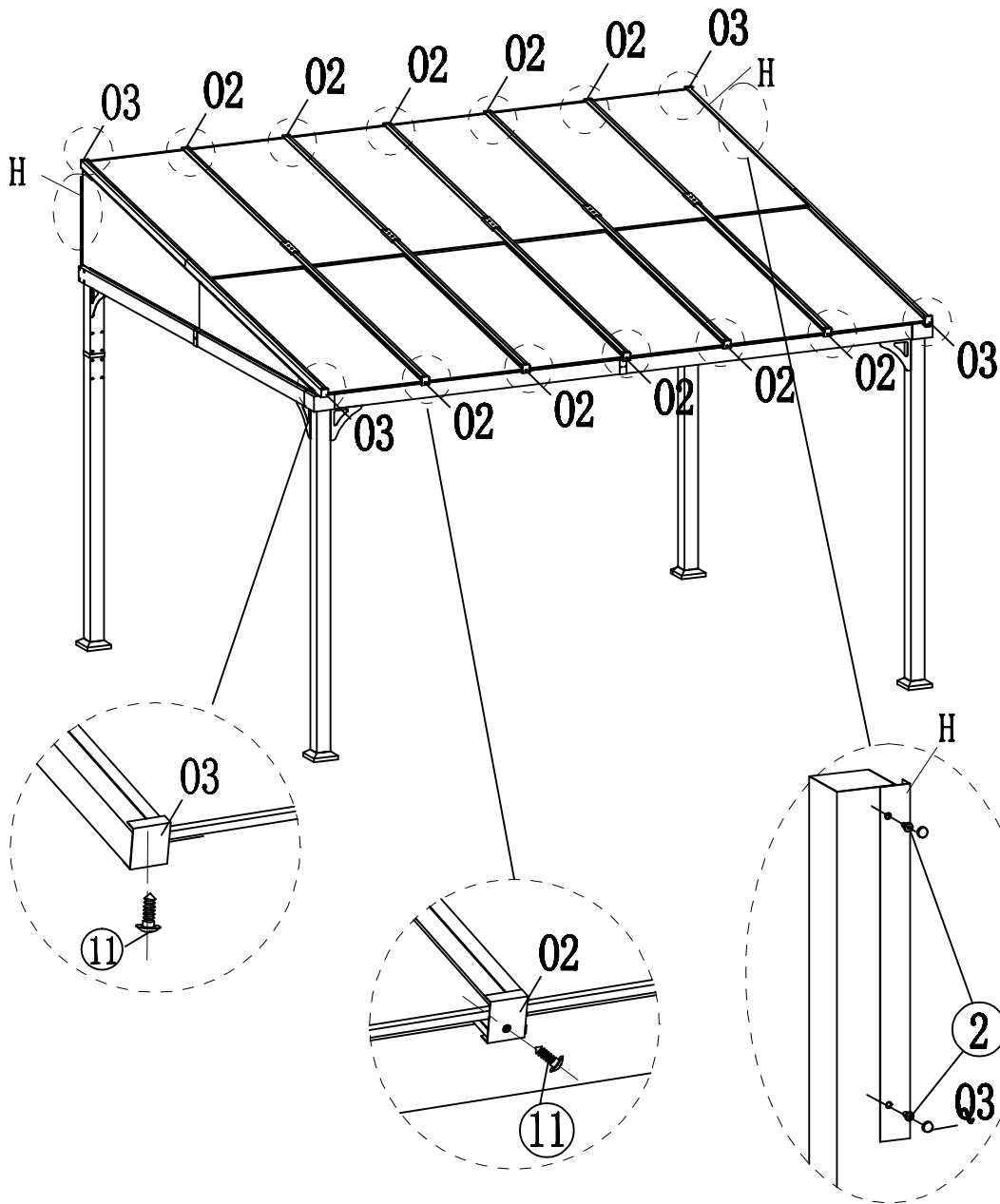
H X2



02 X10



03 X4



Q3 X4



2 X4

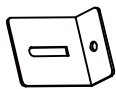


M6*15

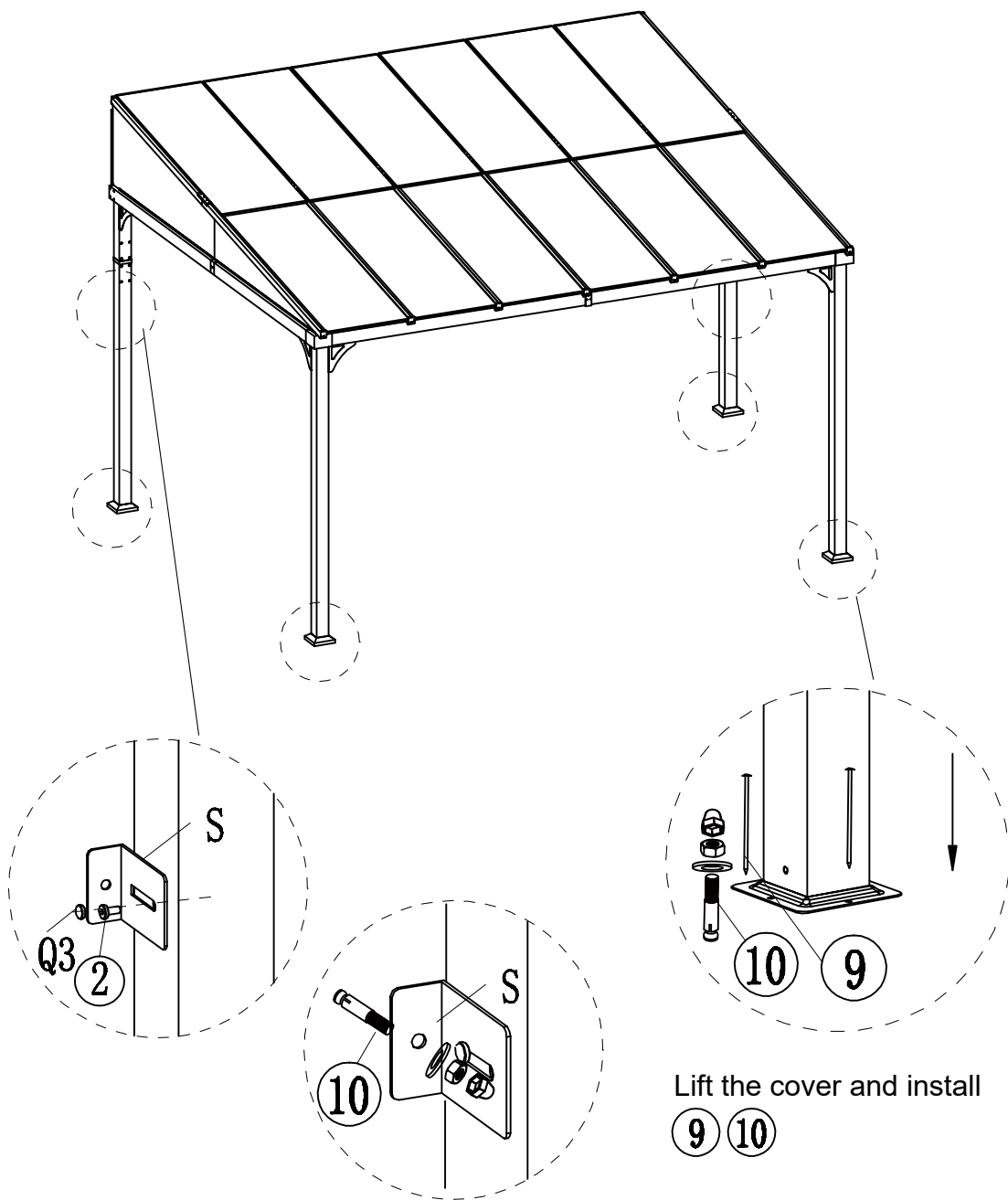
11 X14



STEP 18



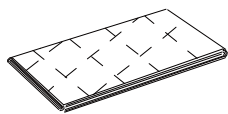
S X2



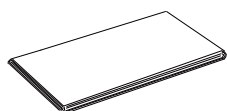
Lift the cover and install
9 10

Q3 X2 	2 X2 	9 X8 	10 X10
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STEP 19

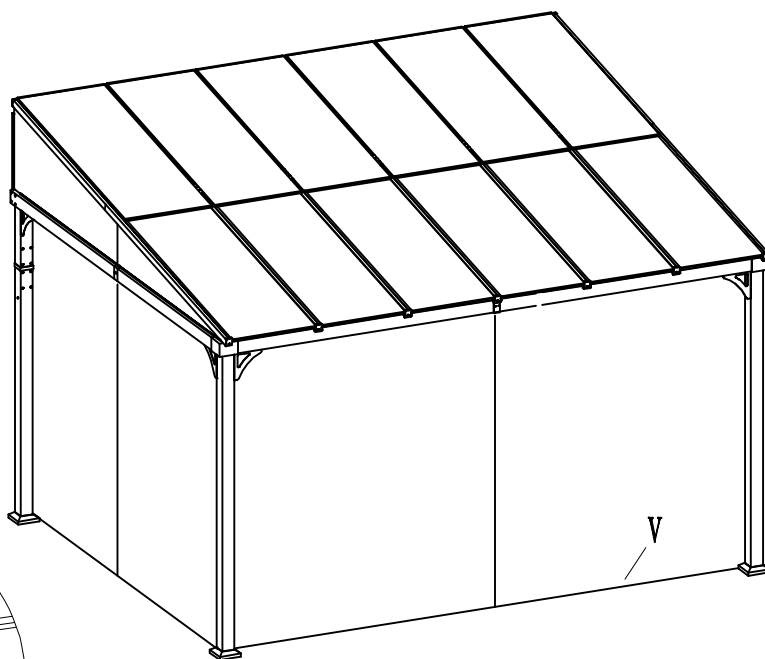
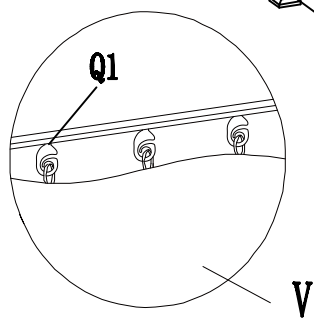
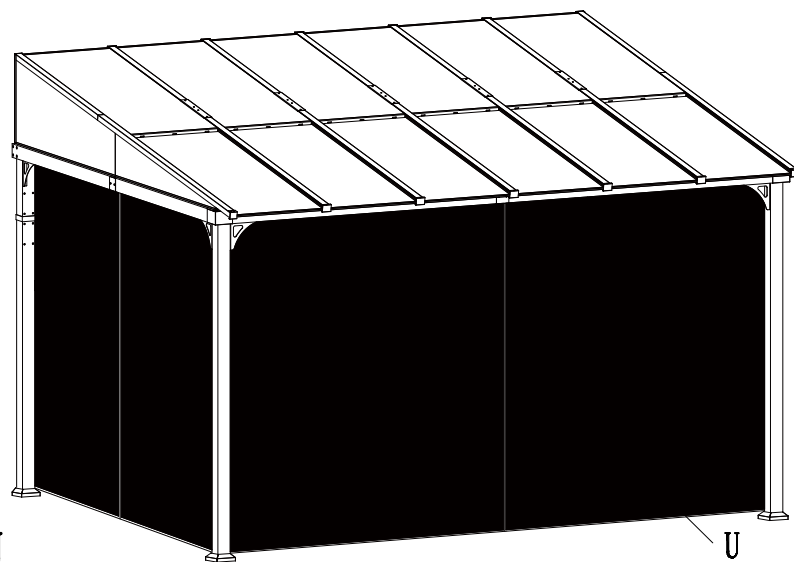
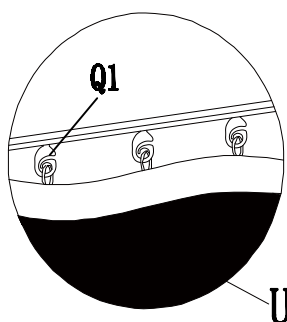


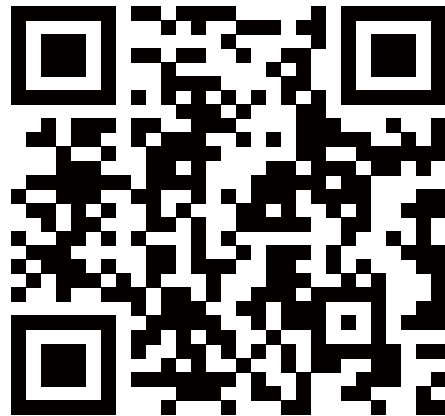
U X4



V X4

The mosquito net is installed on the inside, while the sunshade is installed on the outside.





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