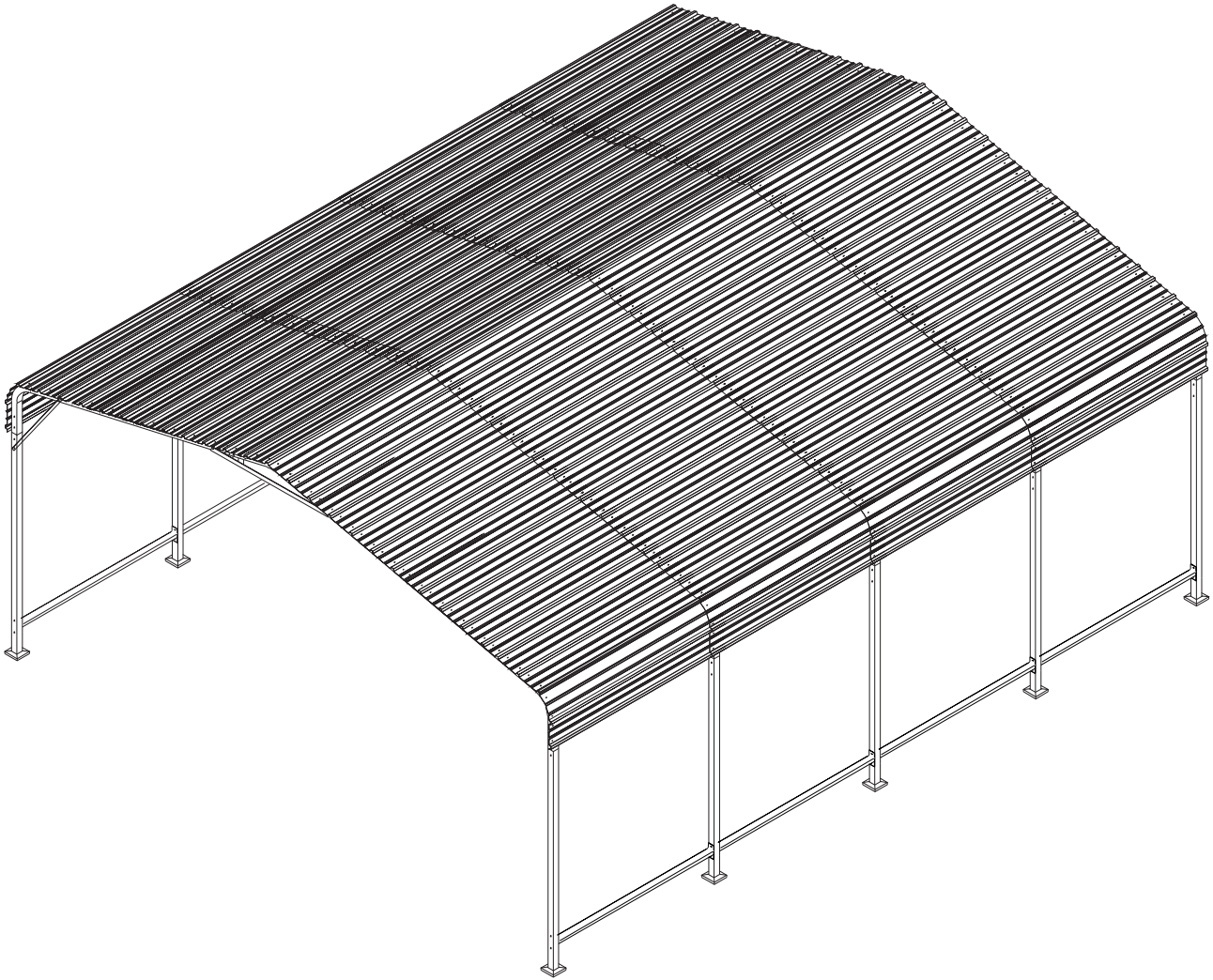


20X20 Carport

Instructions for Assembly



Minimum of 5-6 People is required for a safe assembly of the product

You will receive five separate boxes for this product to be fully assembled. Please make sure all boxes arrived in good condition before assembling. It happens sometimes when boxes arrive separately due to postponed carrier's shipping, and your patience is really appreciated! You can also reach out to us at any time at **VIWATCustomerService@gmail.com** for any questions!

 **VIWATCustomerService@gmail.com**

STOP

Missing Parts, Questions on Assembly?

Email me: VIWATCustomerService@gmail.com

Do not return to dealer they are not
equipped to handle your requests.

We will reply to you within 1 business day.

Get Ready: Think Ahead!

Prep Work: Before you dive into setting up your new metal carport, make sure to check out your local building codes. These codes might have specific guidelines on footings, placement, and other key details. Don't skip this step!

Understand the Guide: We've put together detailed instructions for you. Take some time to go through them. They're packed with crucial info and handy tips that'll make your installation smoother and even more satisfying.

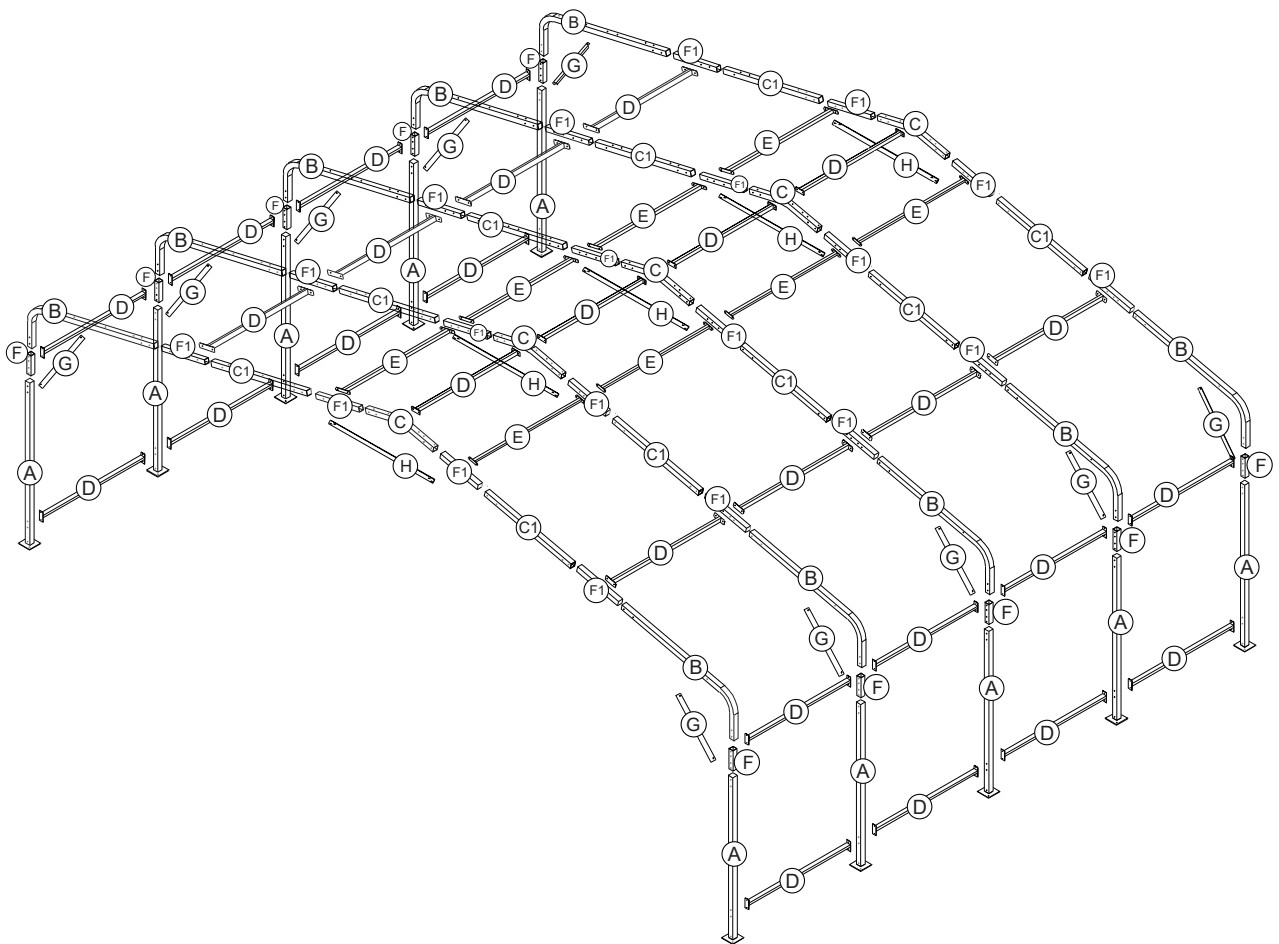
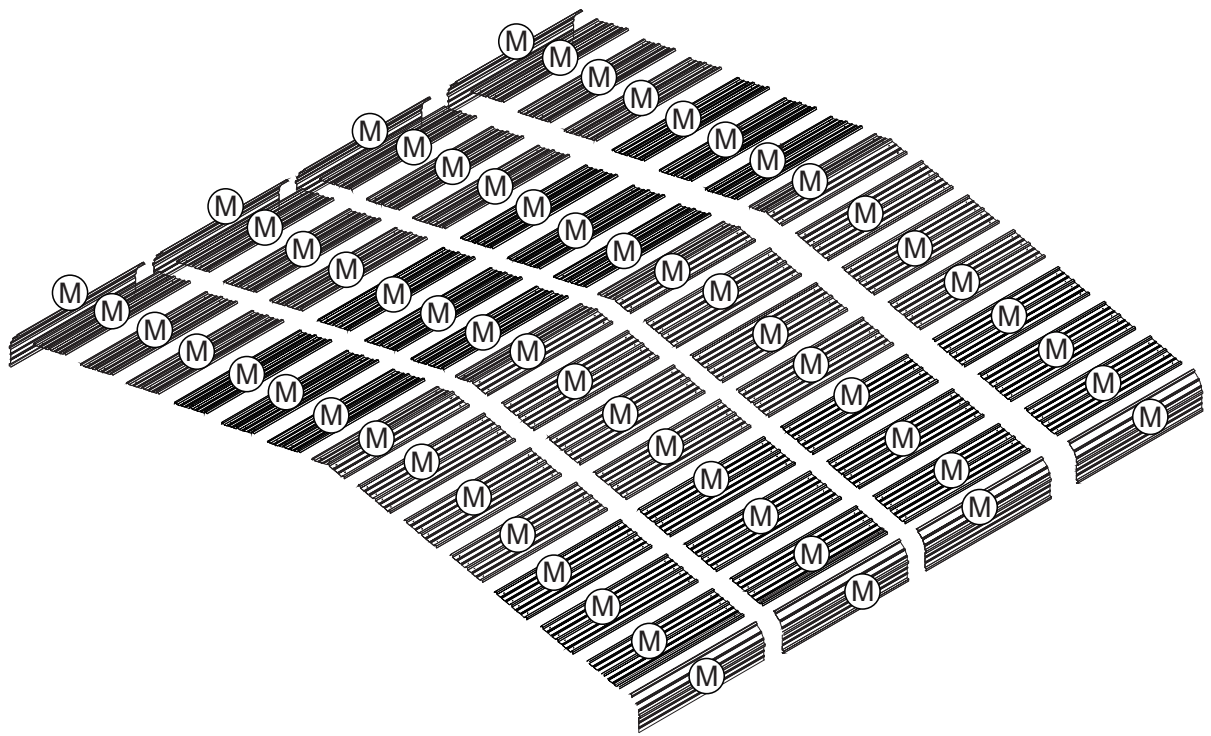
Tools & Supplies: You're going to need some basic tools and materials. The anchoring method and foundation type you choose will determine what exactly you'll need. So, make a comprehensive list based on your plan to stay organized.

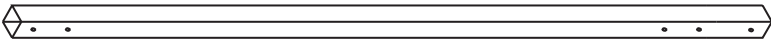
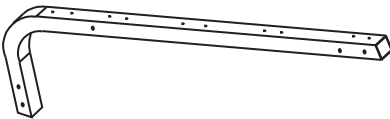
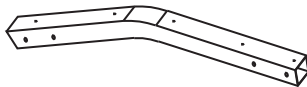

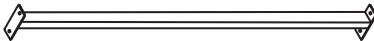

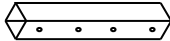


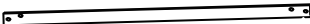
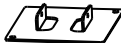



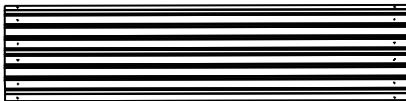

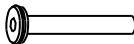



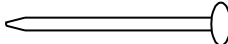
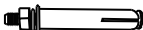


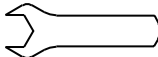

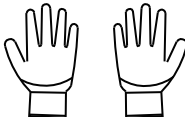
Before You Start Assembling

Instruction Manual: This manual's got everything you need for setting up your carport. Go through all the instructions before starting. As you assemble, following the steps in order is key to getting it right.

Check Your Parts: Make sure you've got all the necessary parts and the right quantities as listed. They should all be in your package, neatly packed within the carton. We've thrown in some extra fasteners too, just to make things easier for you.

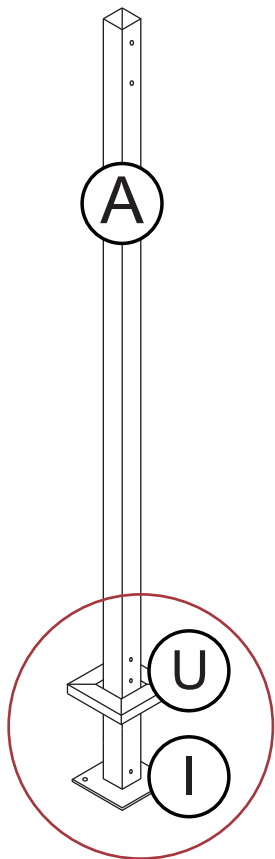
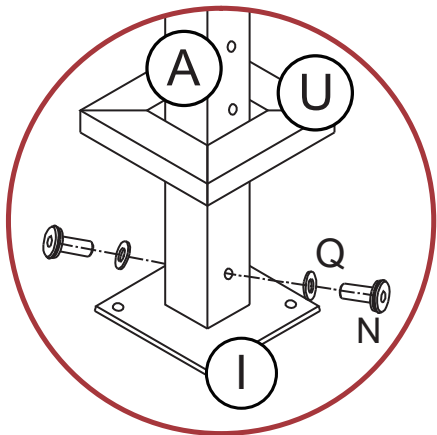
Exploded View Diagram: This diagram shows all the parts (except screws and bolts). Look over everything before you start. Getting familiar with the hardware and fasteners now will save you time and hassle during installation.





		A (x10)	
	B (x10)		C (x5)
	C1 (x10)		D (x28)
	E (x8)		F (x10)
	F1 (x20)		G (x10)
	H (x5)		I (x10)
	J (x310) +10		K (x3)
	L (x1)		M (x60)
 M6*15	N (x20)	 M6*62	O (x160)+5
 Ø 3.5	P (x1)	 M6	Q (x180)+5
 M6	R (x160)+5		S (x20)
 M6x62	T (x20)		U (x10)
	V (x1)		W (x1)
	X (x2)		Y (x4)

Step 1

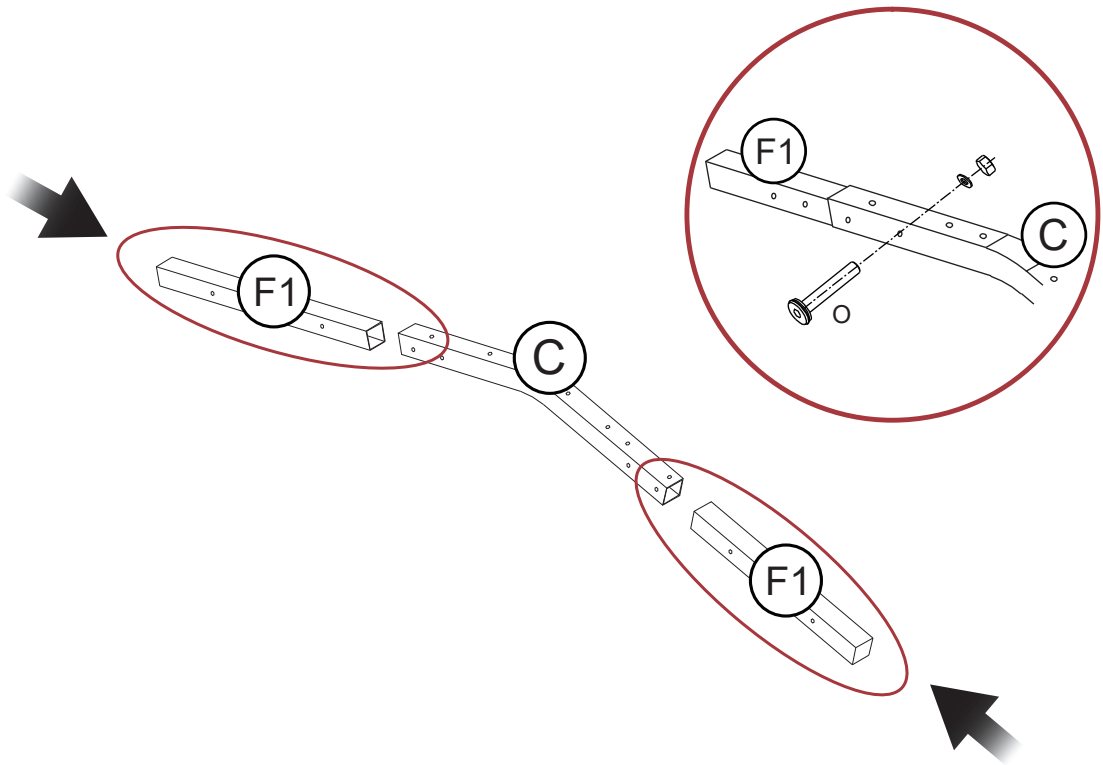
X10






 M6 x15	N	20
	Q	20

Step 2

X5

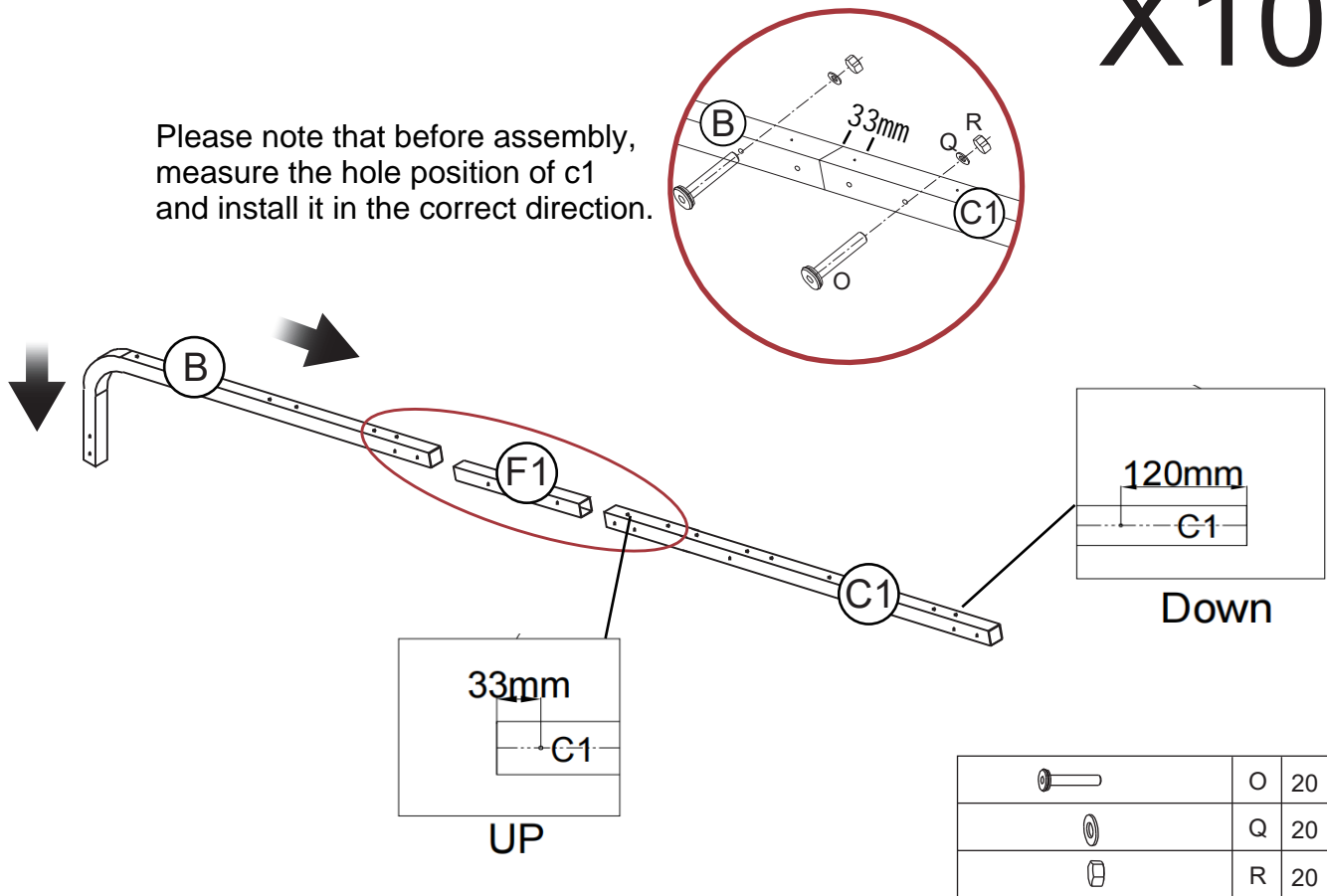


	O	10
	Q	10
	R	10

Step 3

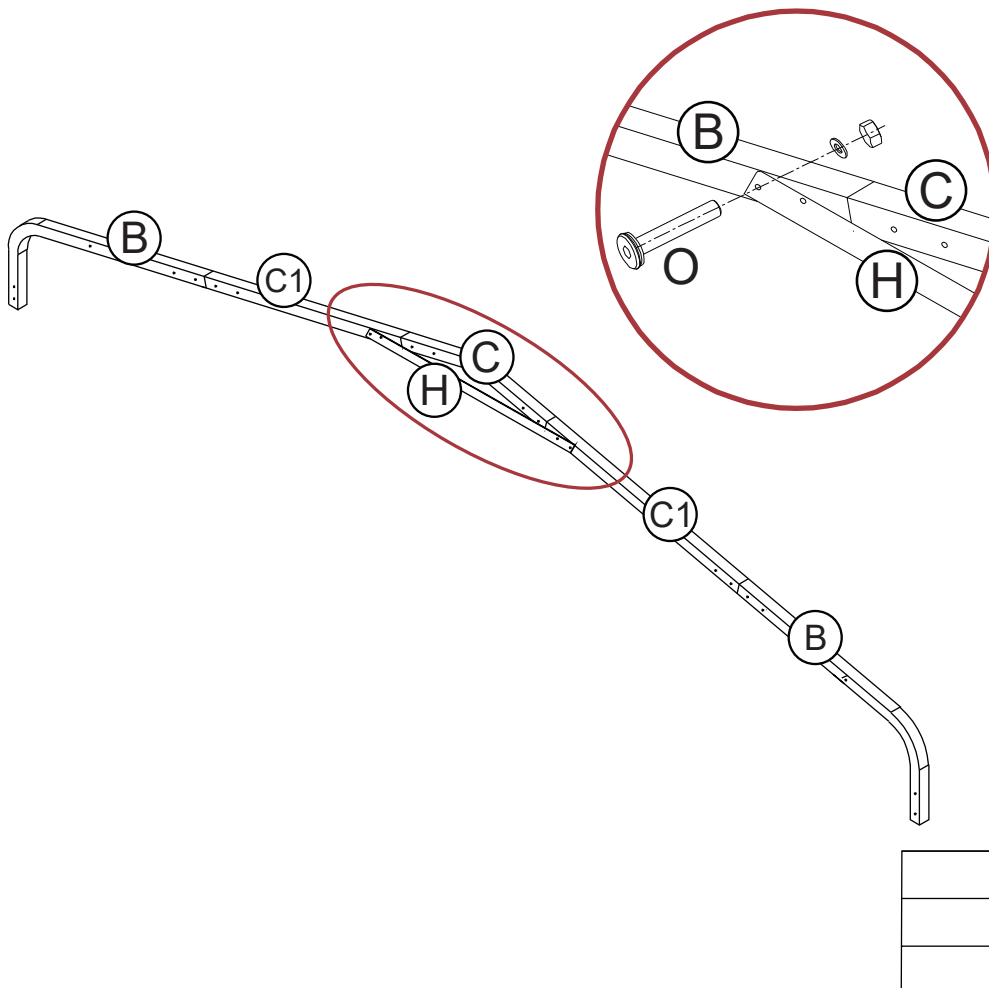
X10

Please note that before assembly, measure the hole position of c1 and install it in the correct direction.

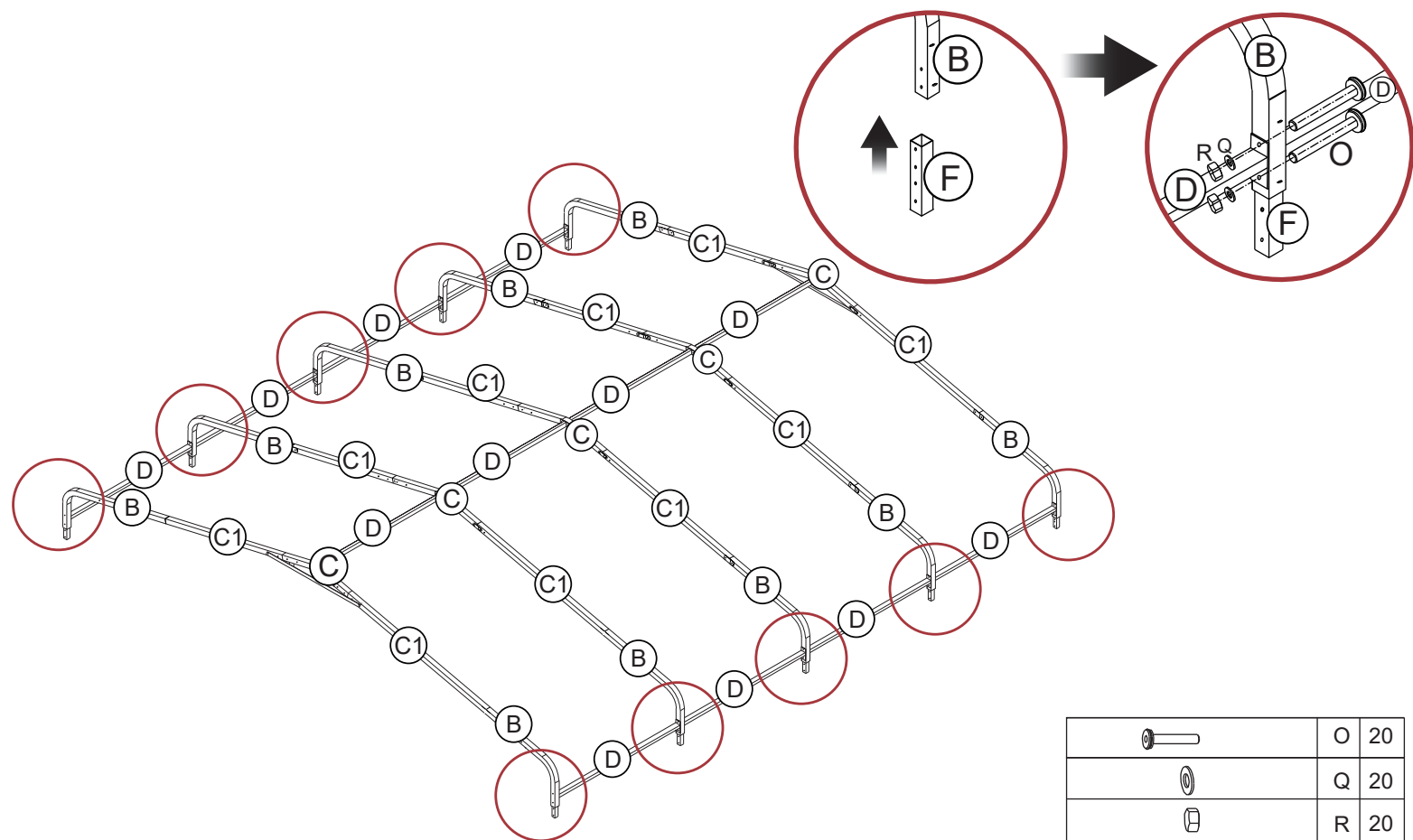


Step 4

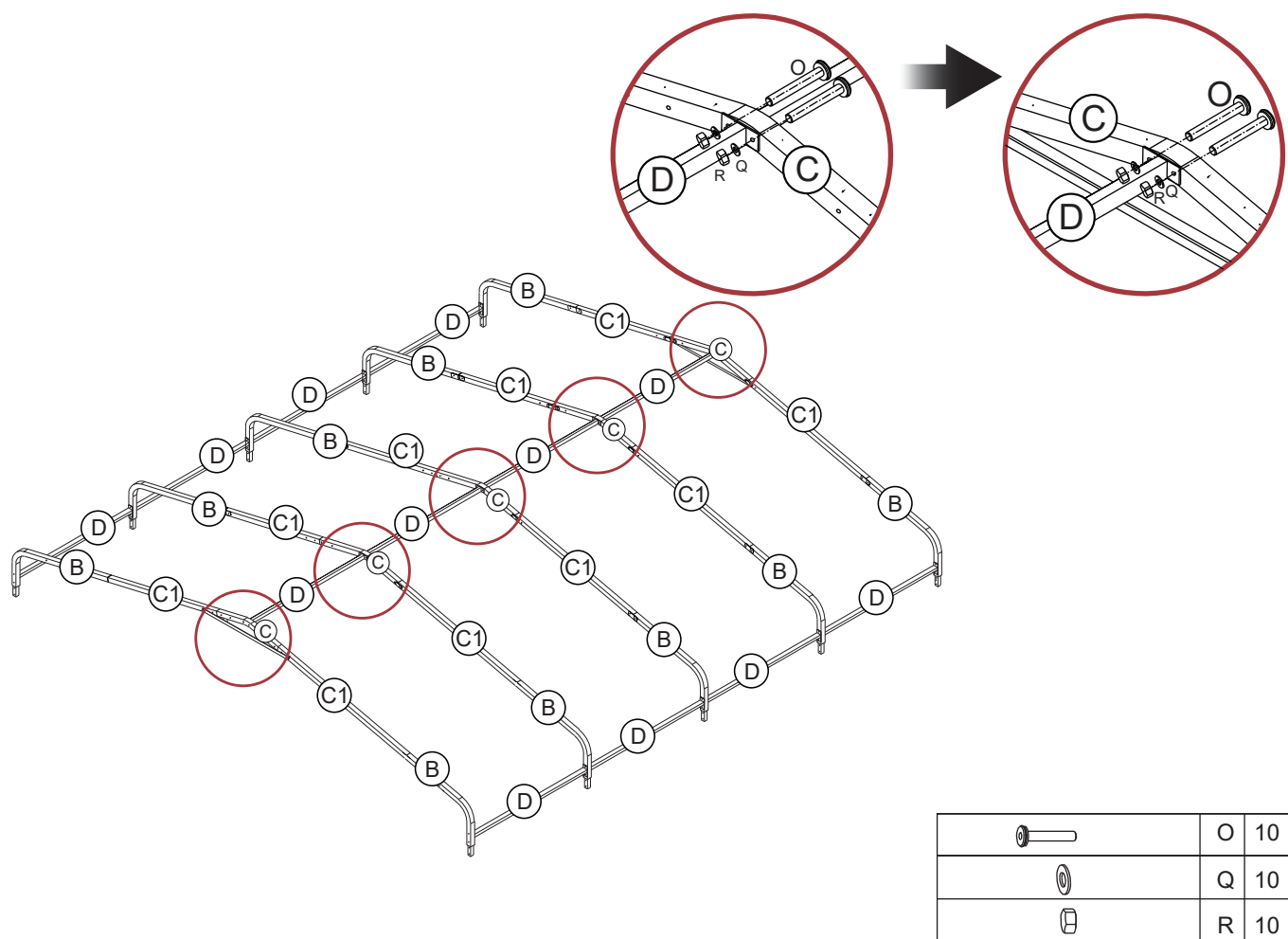
X5



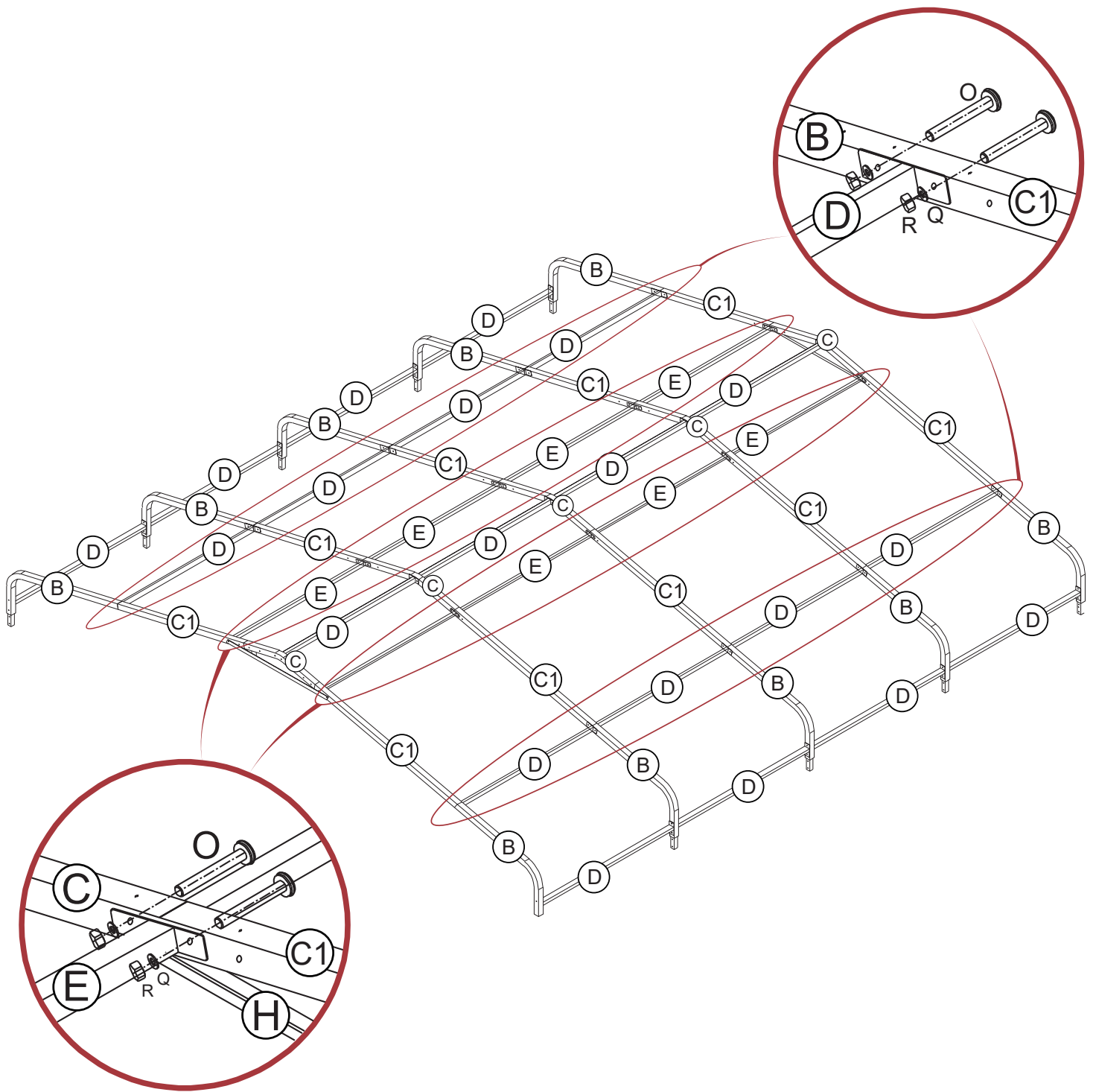
Step 5






Step 6



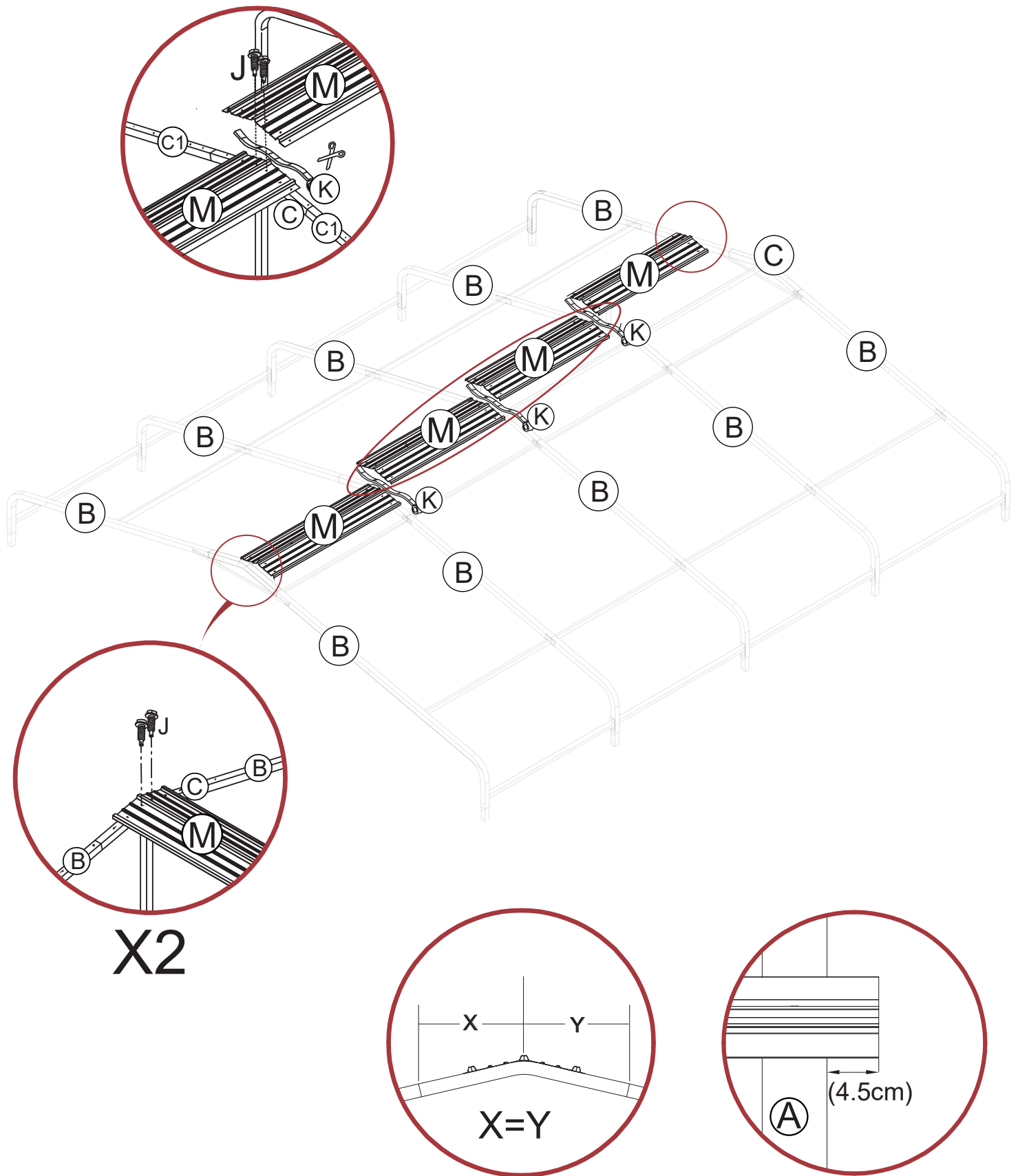
Step 7



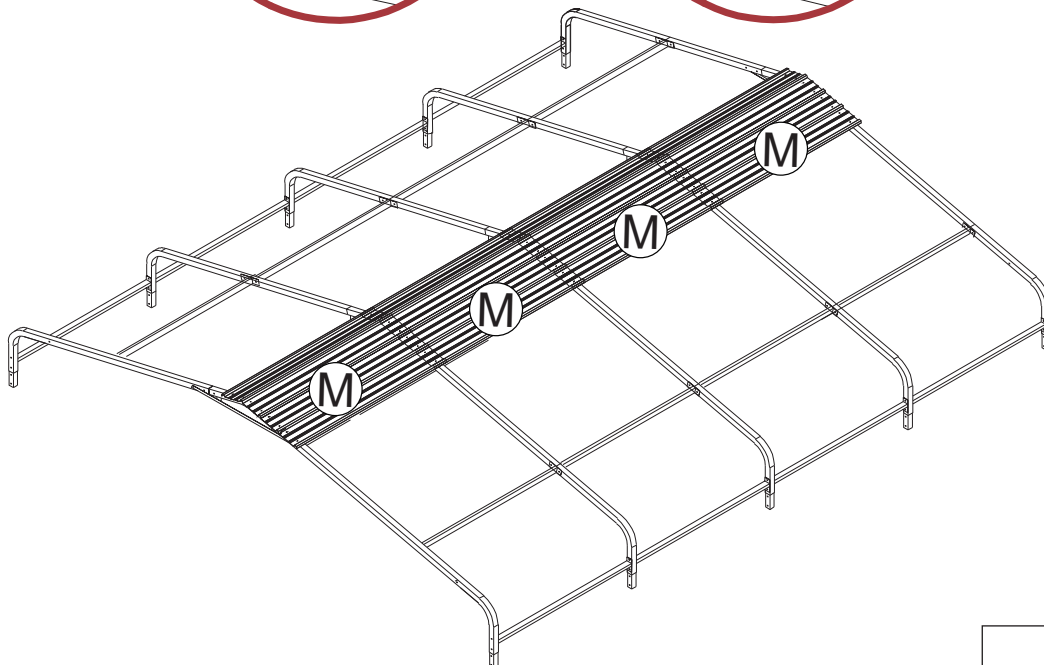
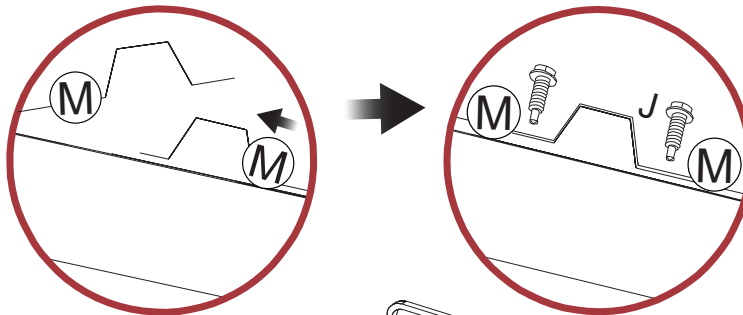
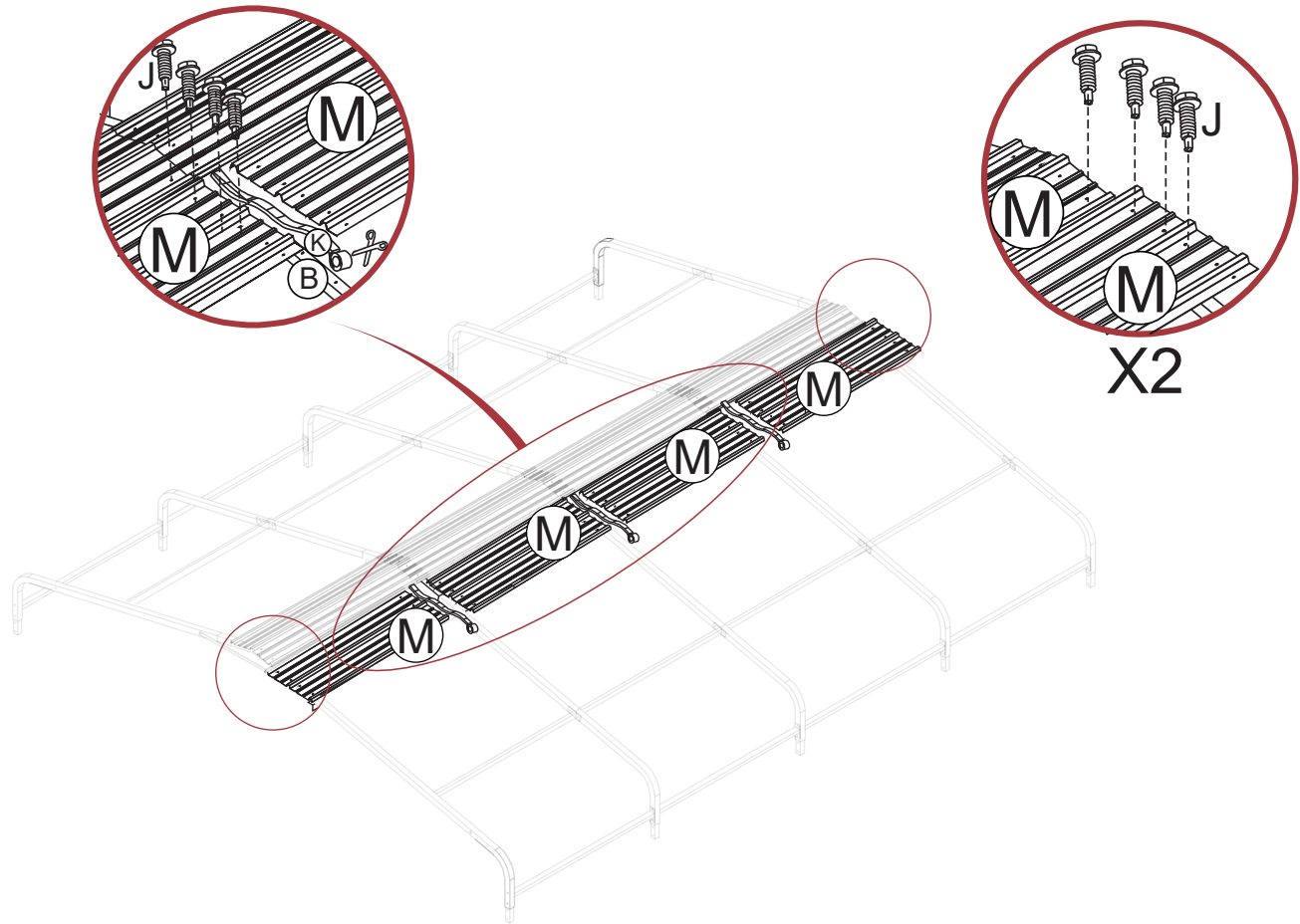
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	O	40
	Q	40
	R	40

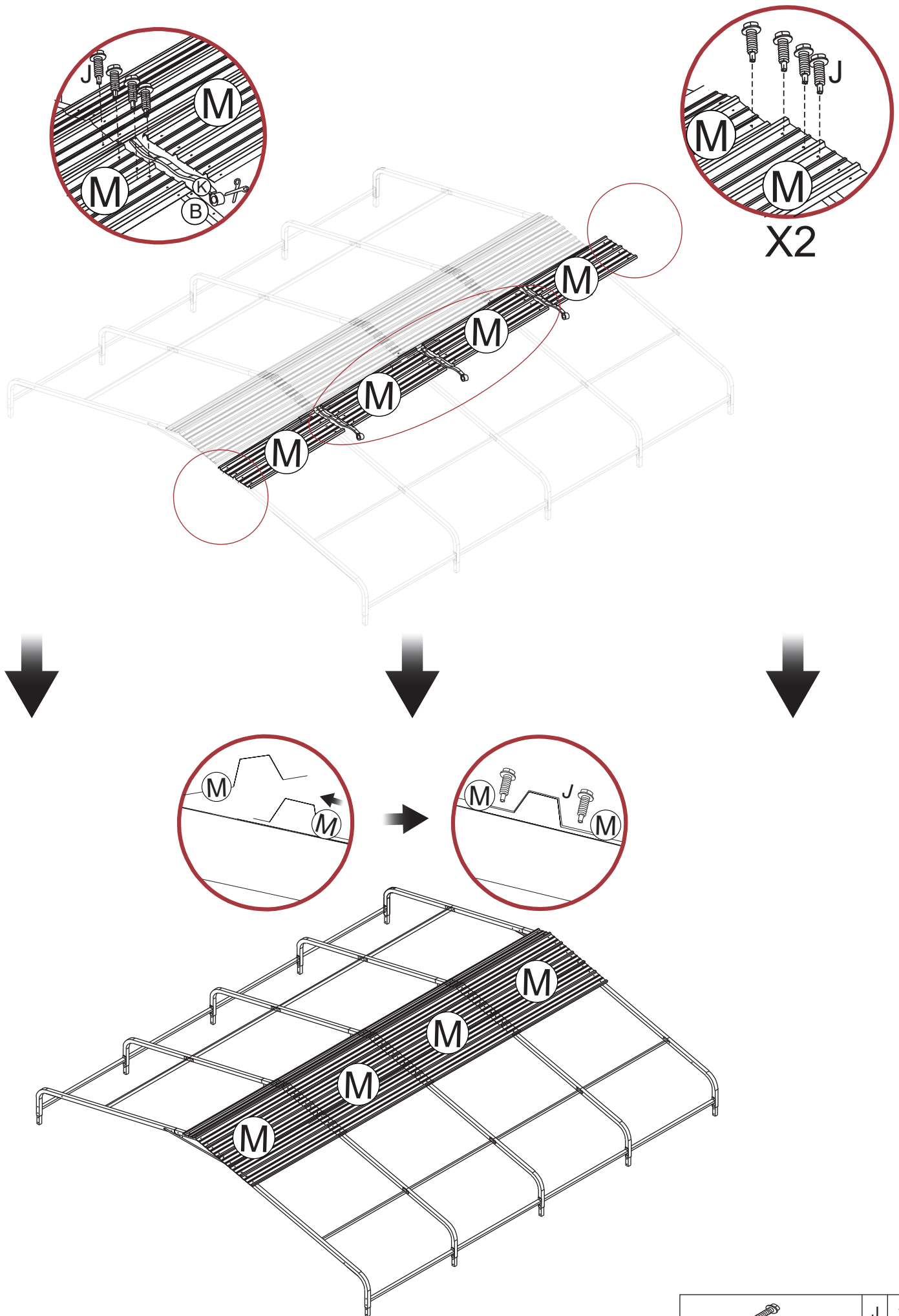
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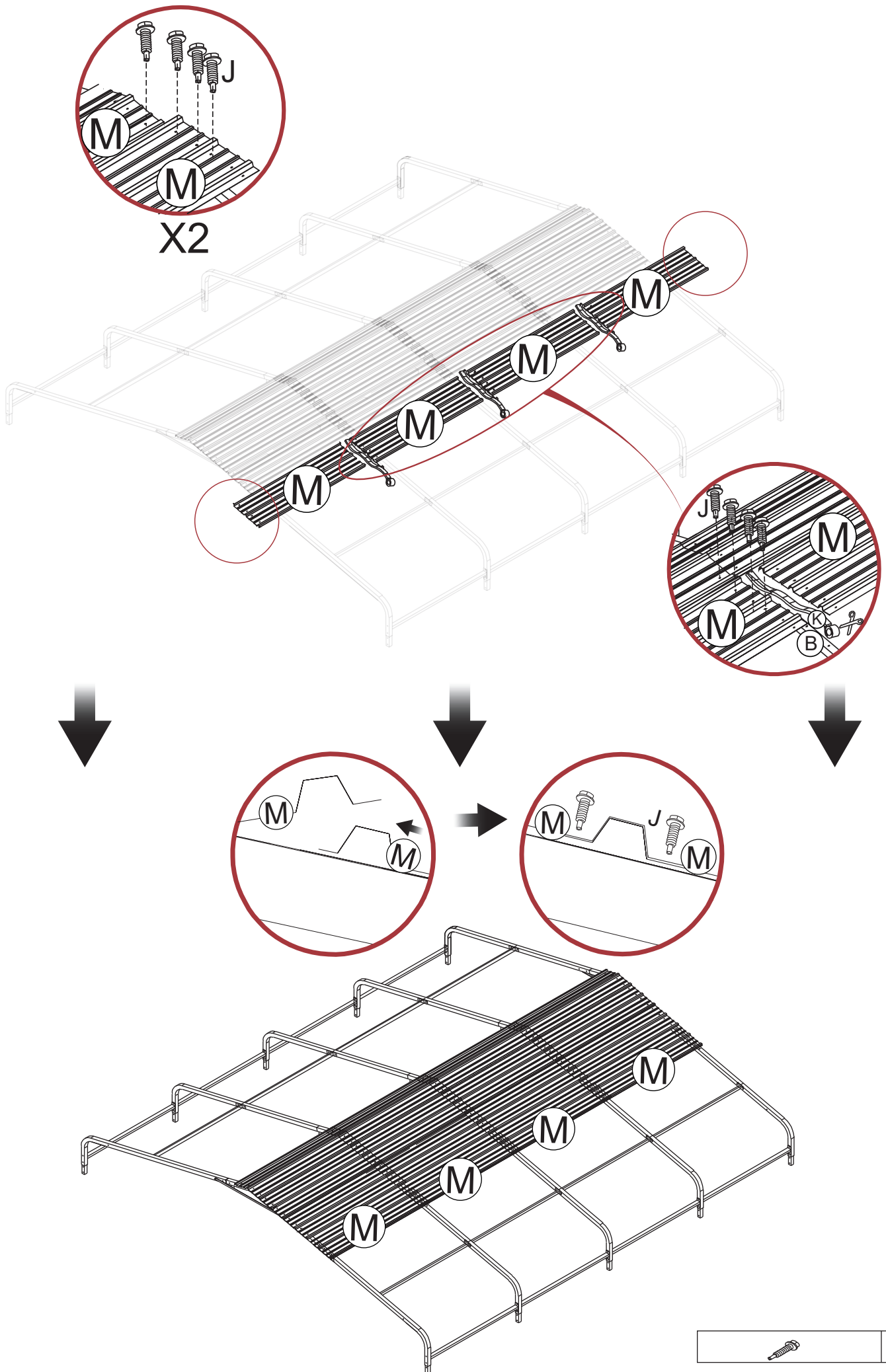
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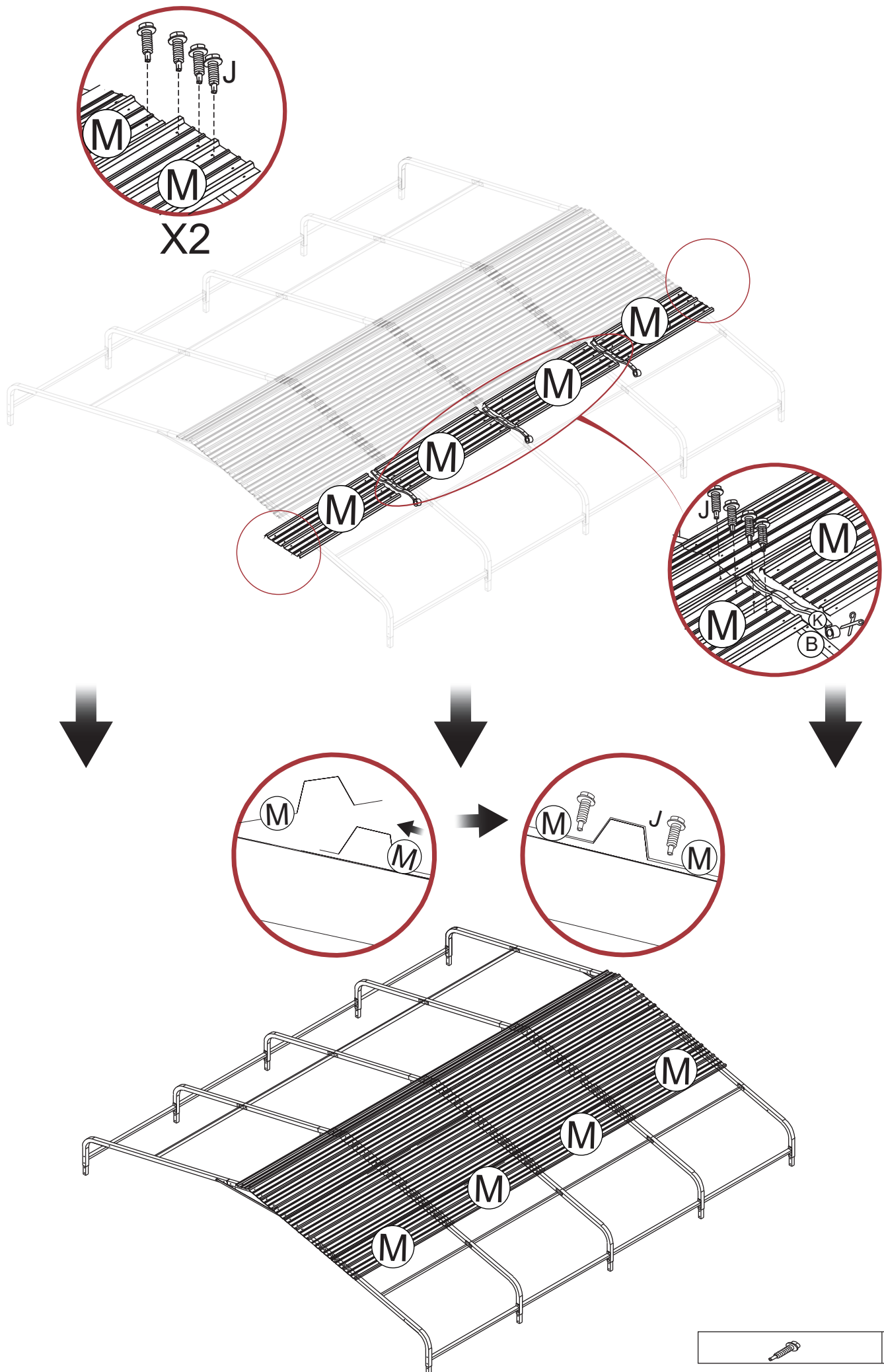
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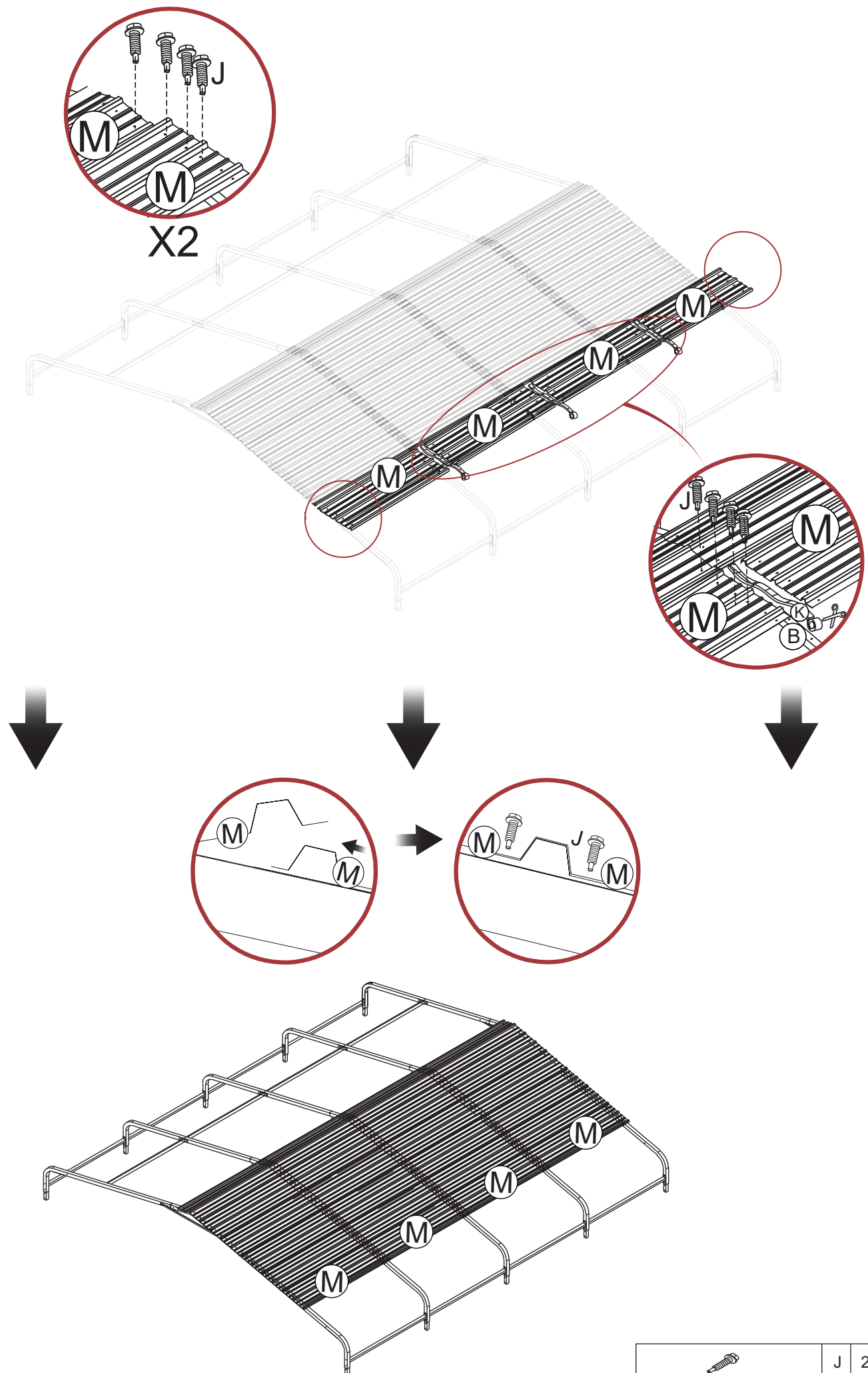
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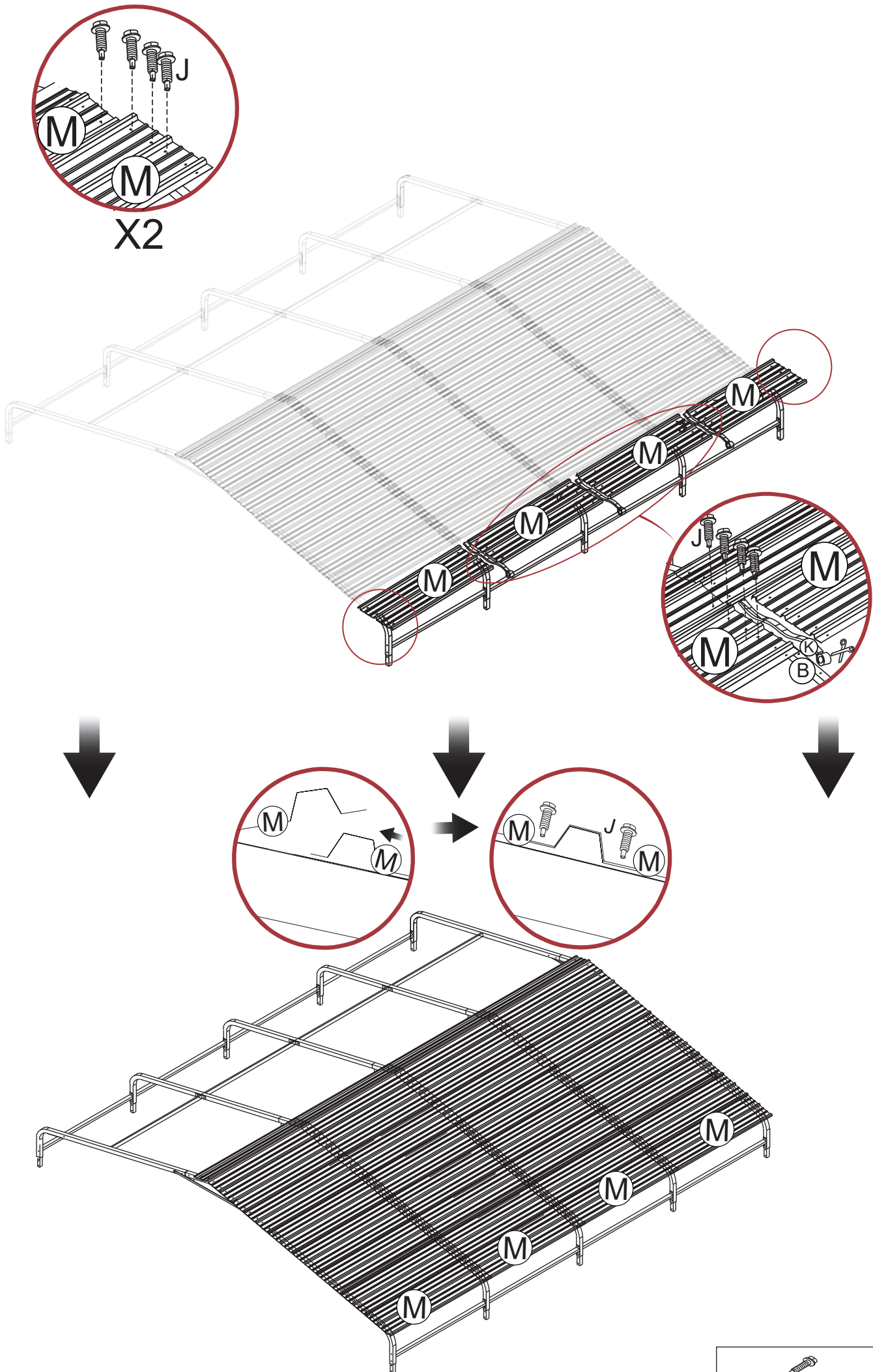
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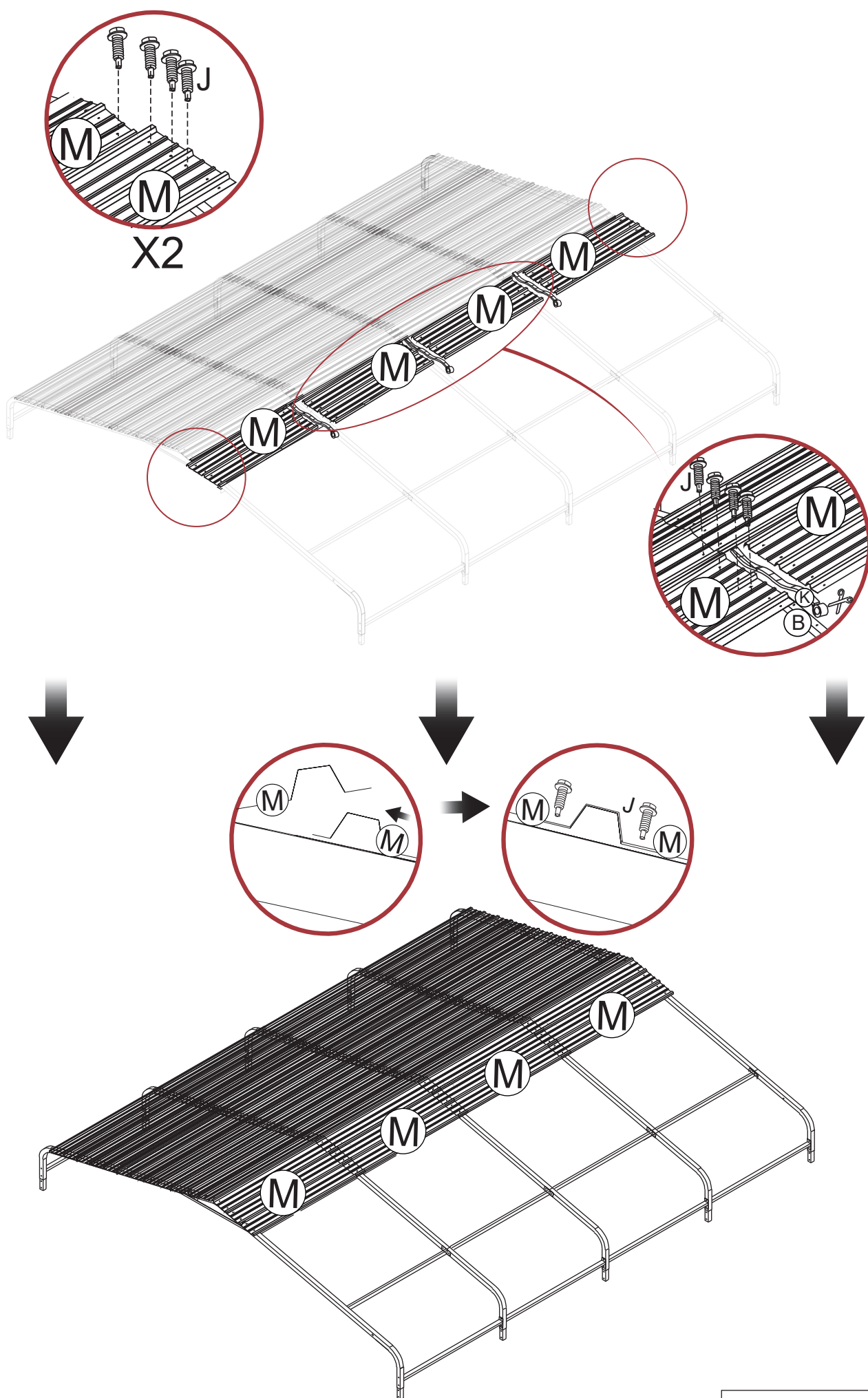
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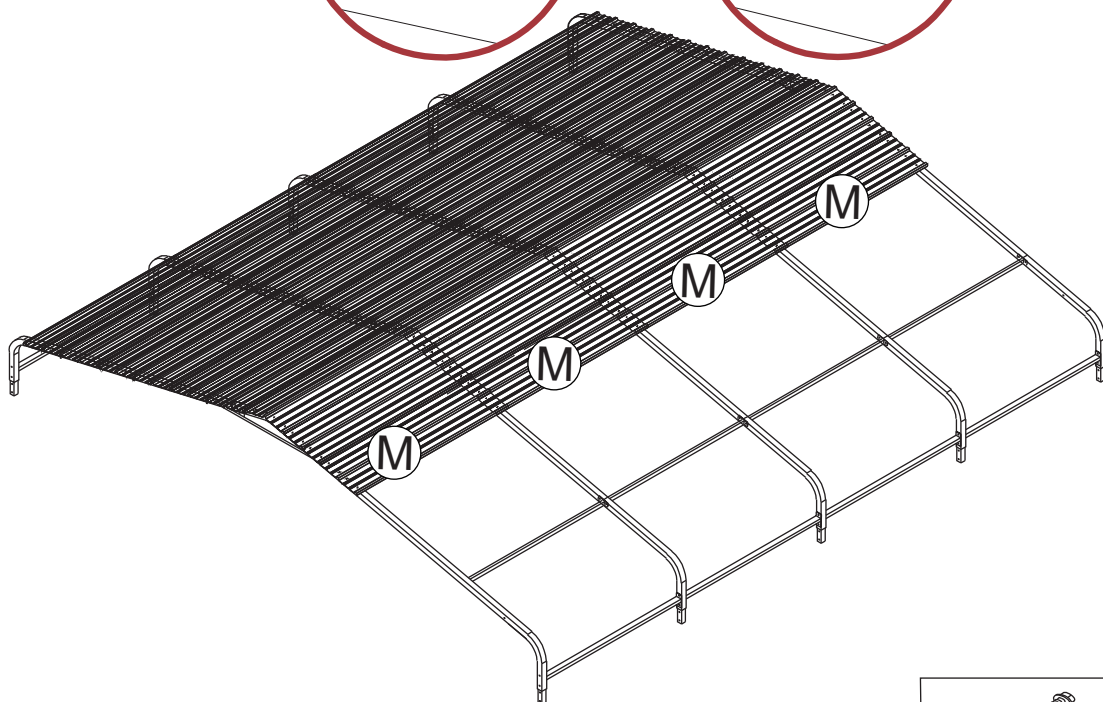
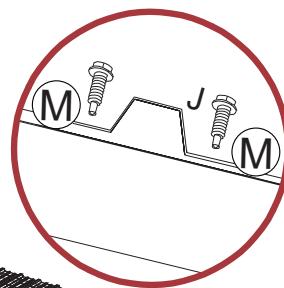
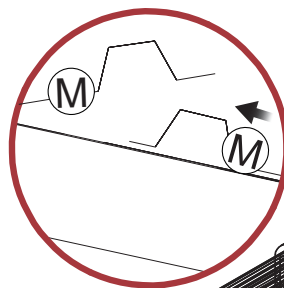
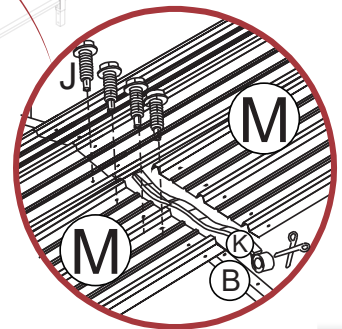
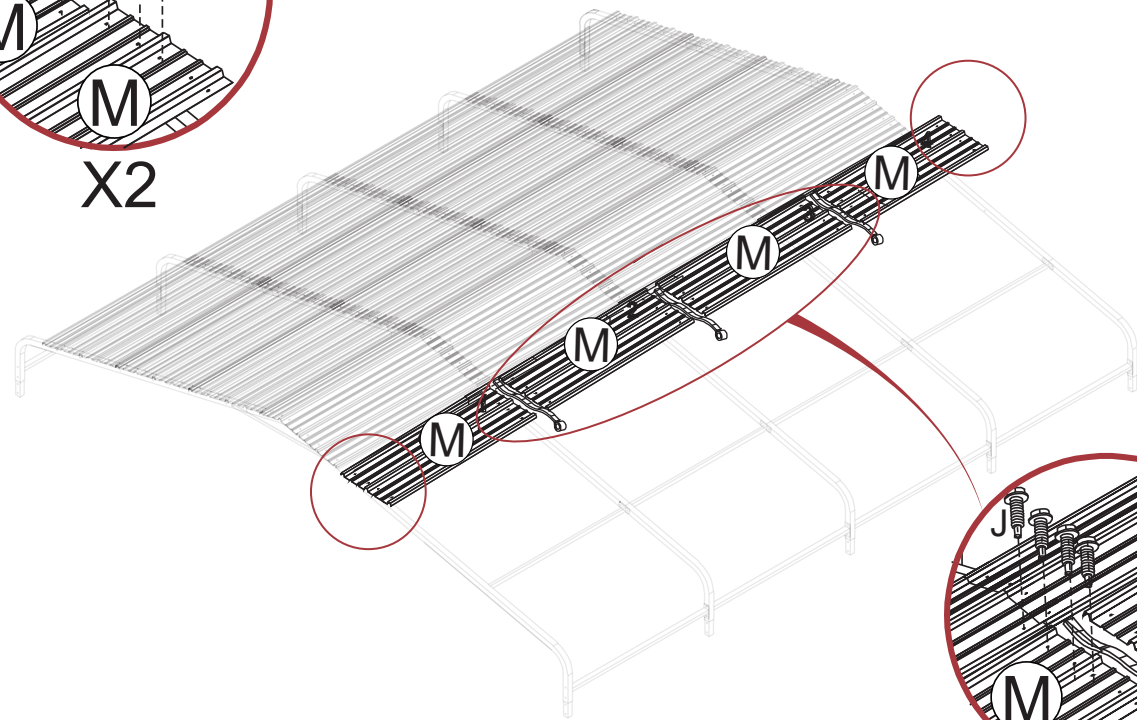
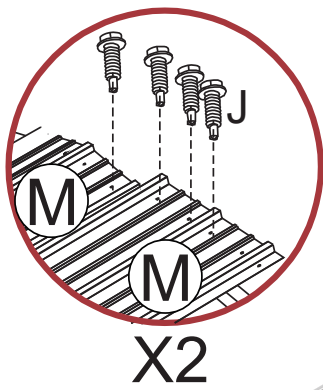
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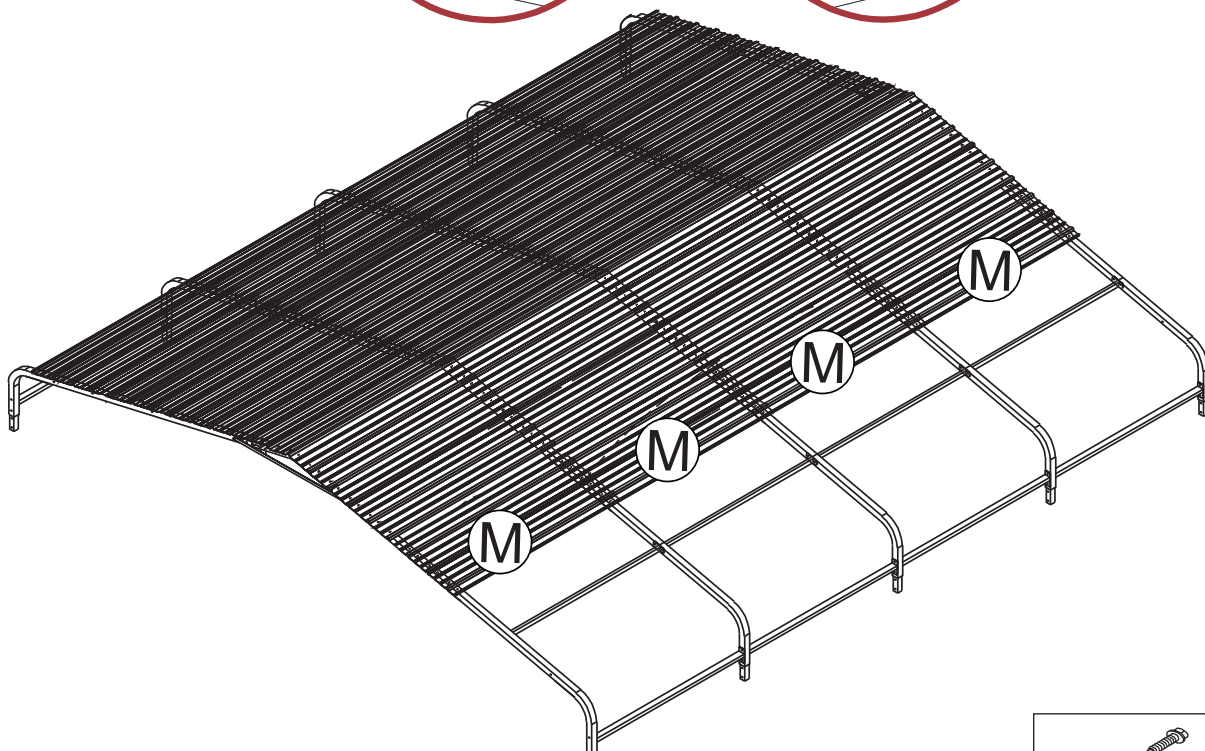
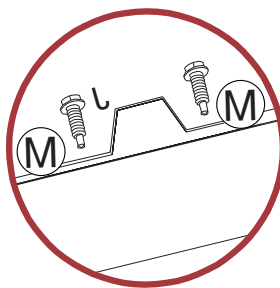
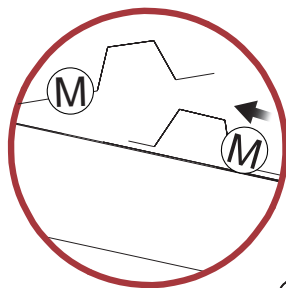
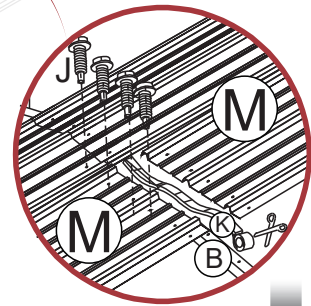
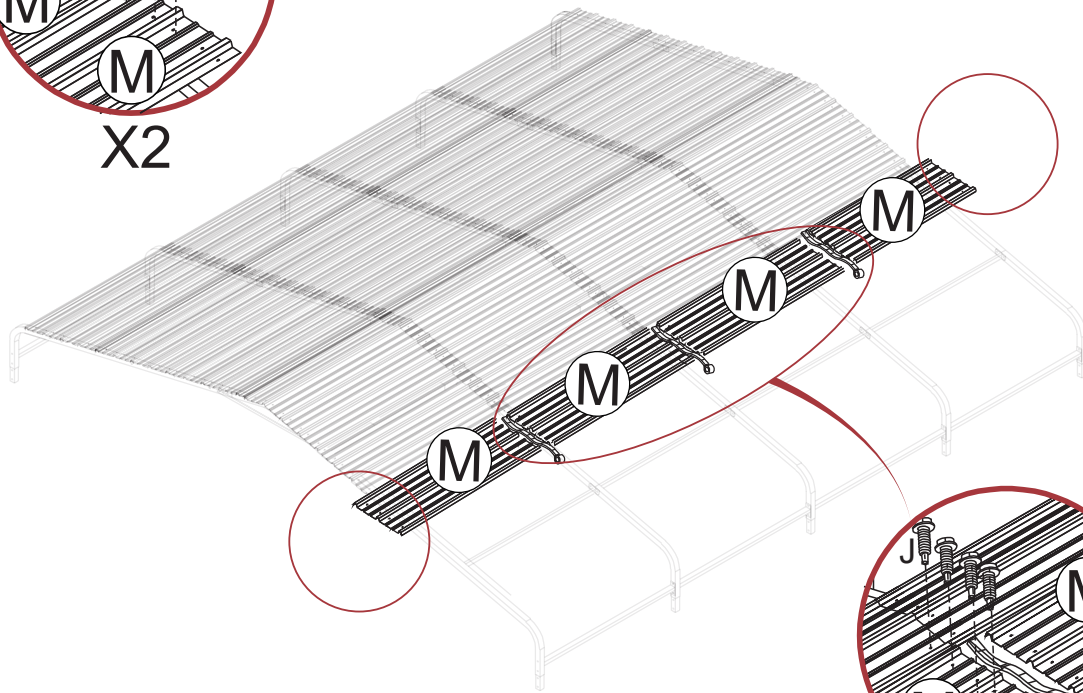
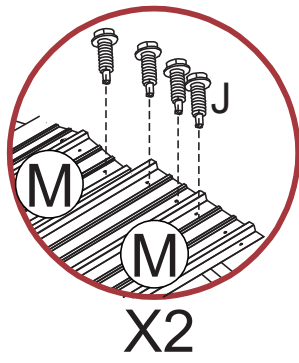
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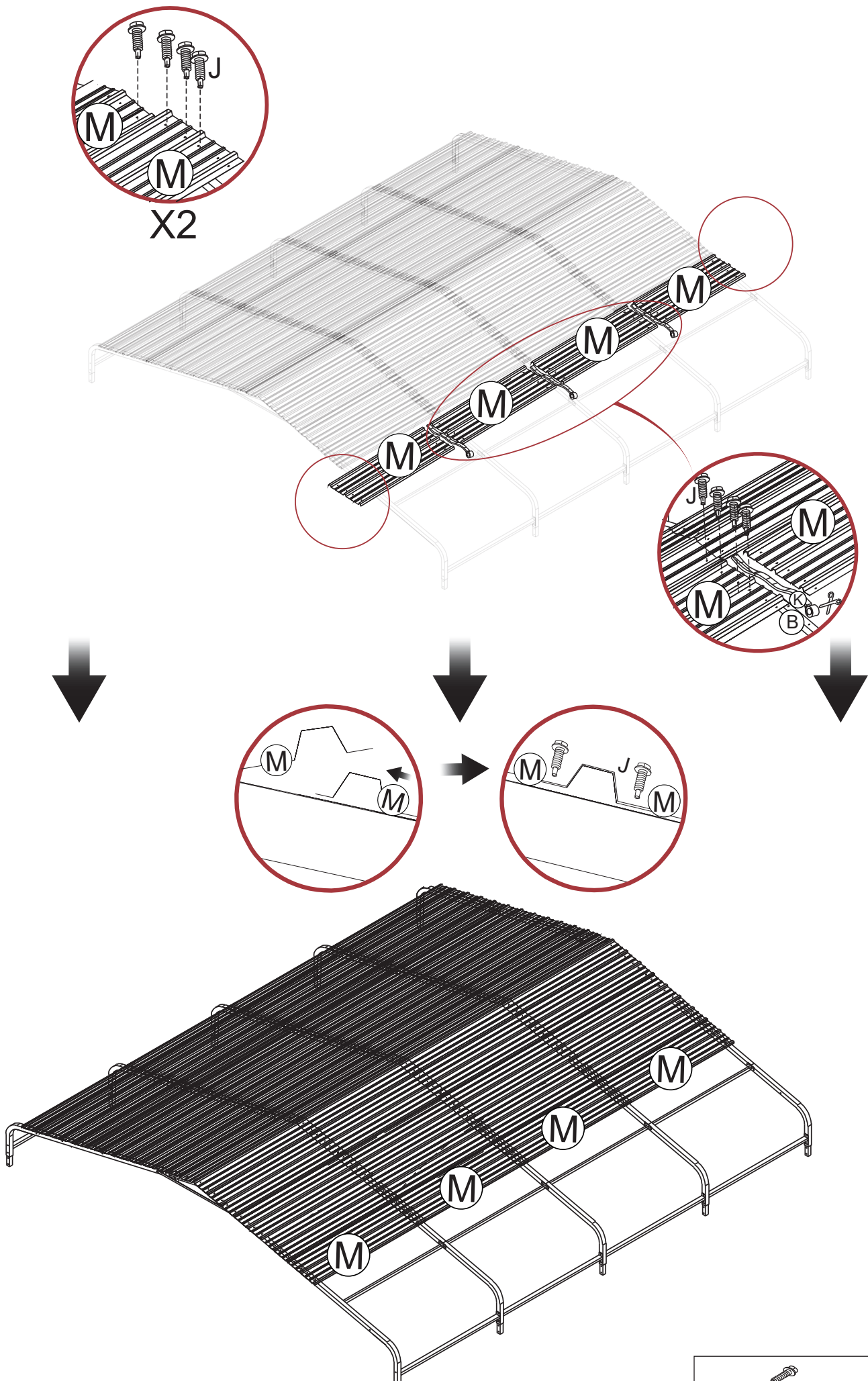
Step 16



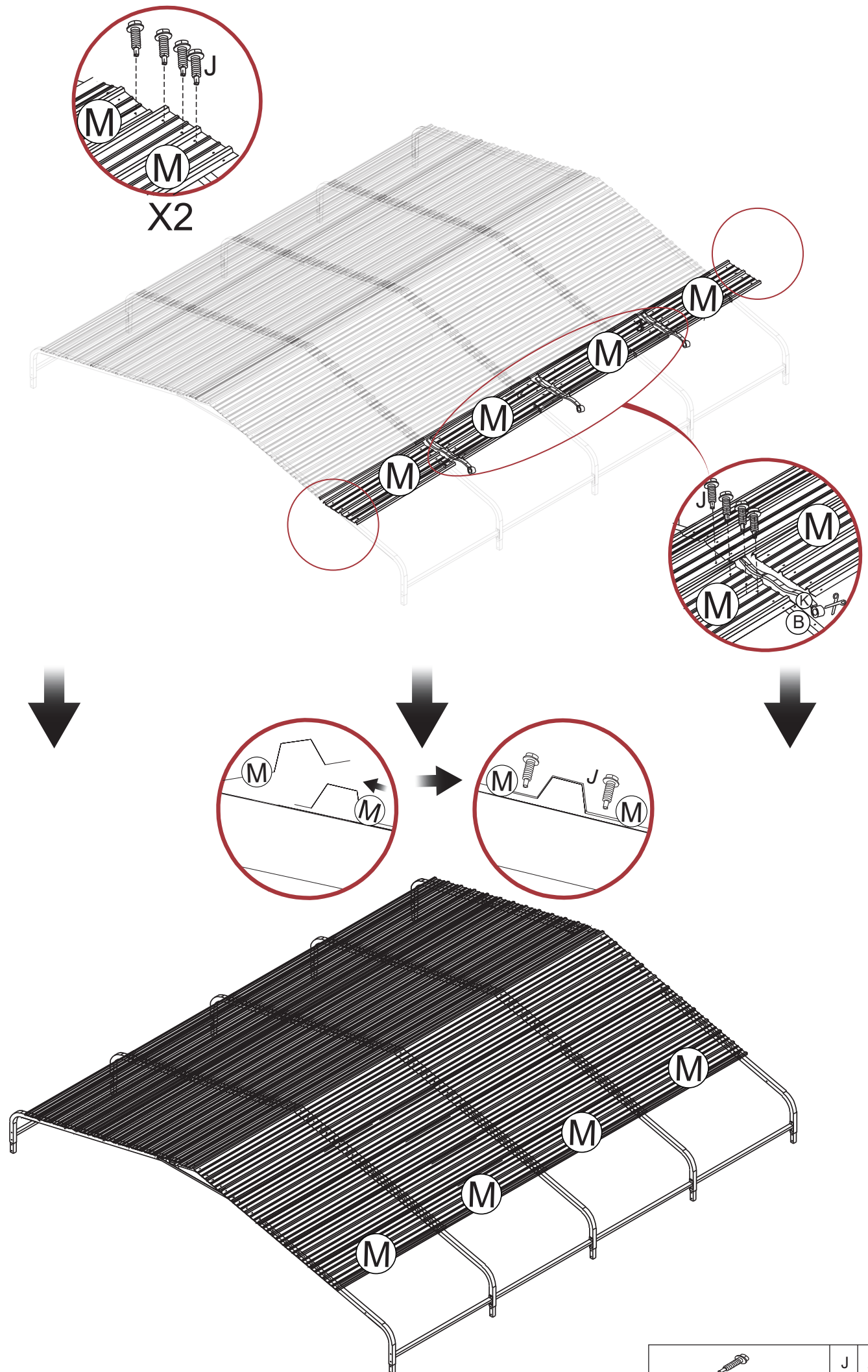
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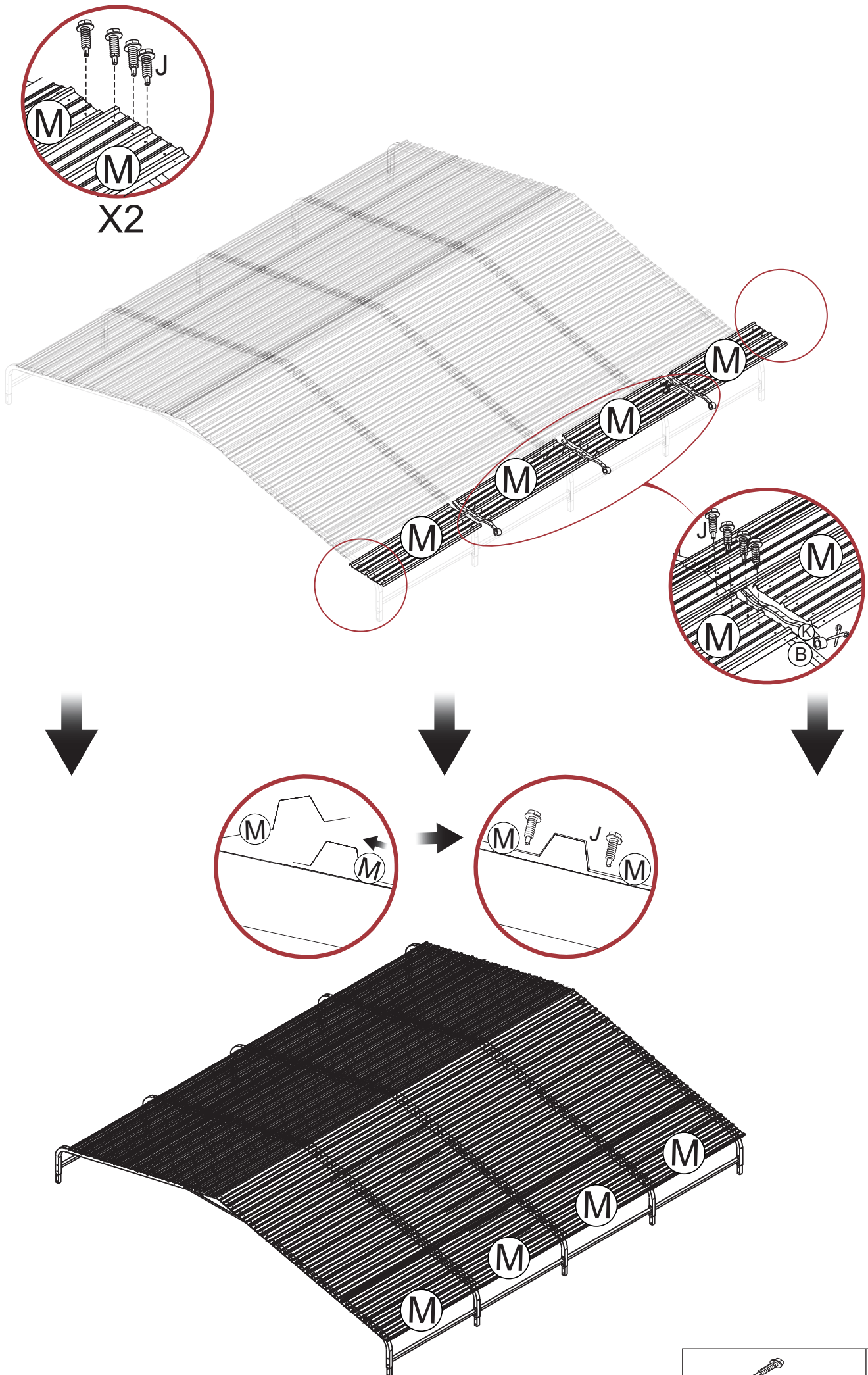
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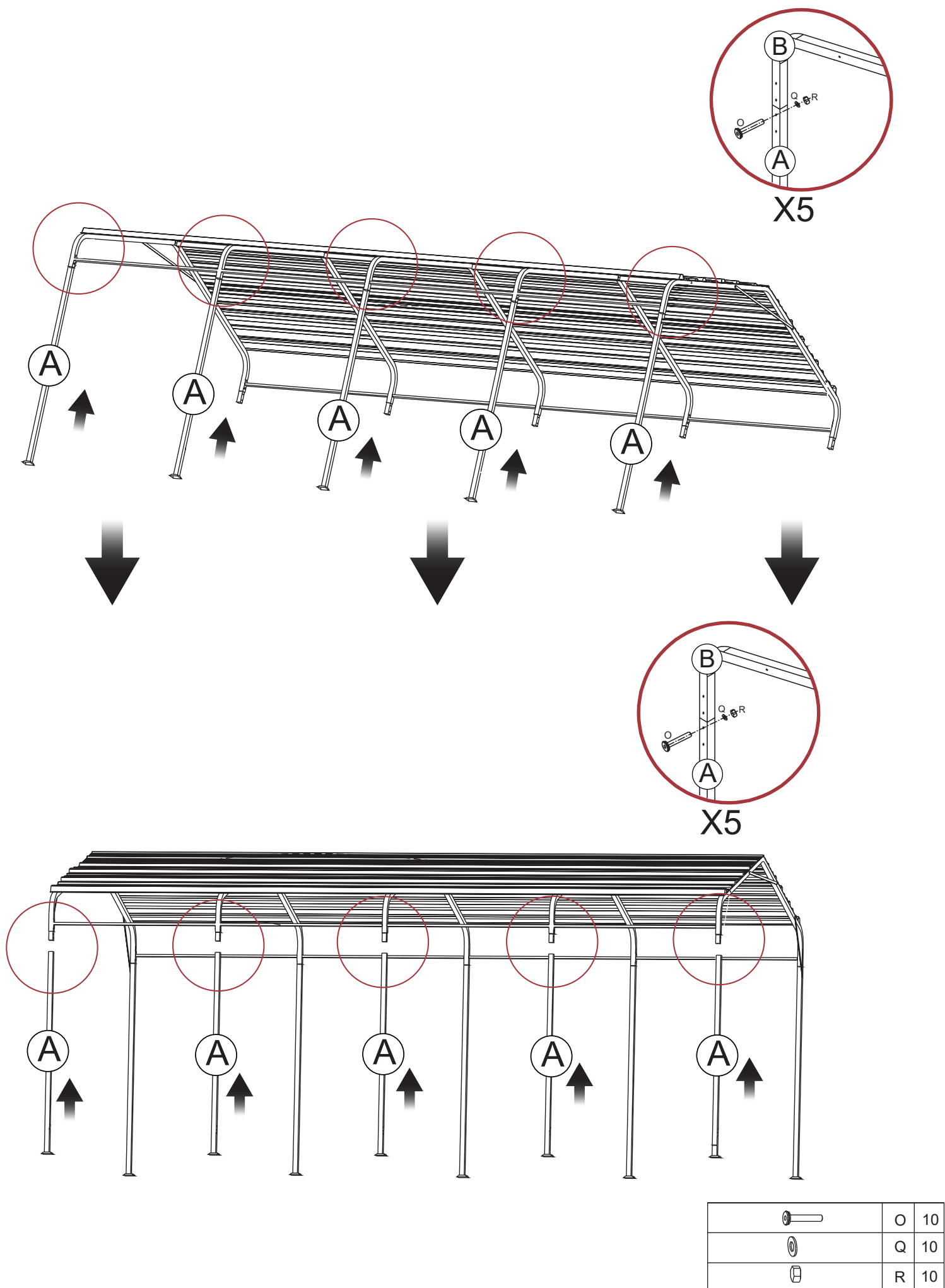
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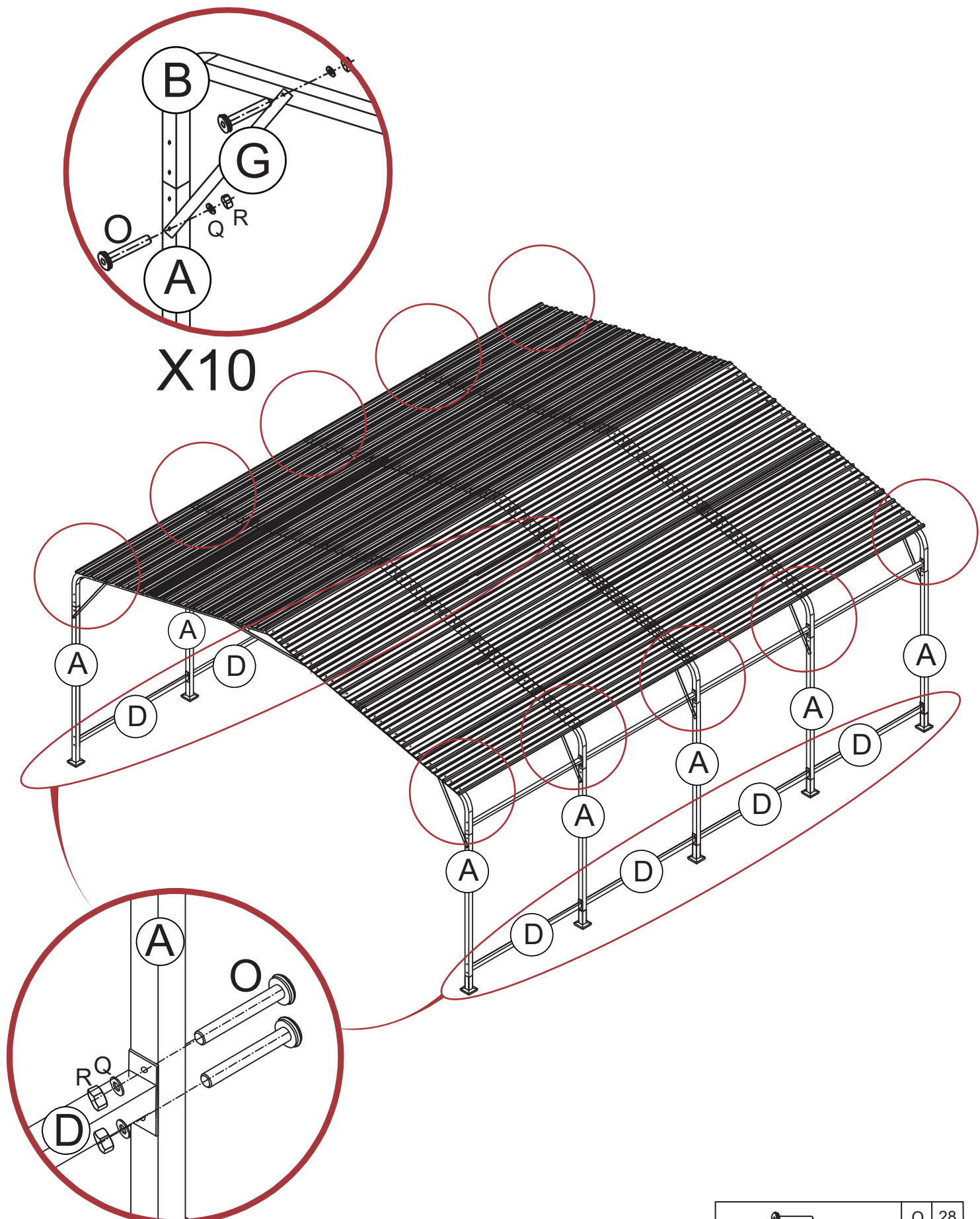
Step 20



Step 21

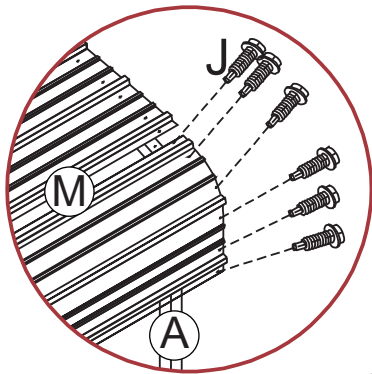


Step 22

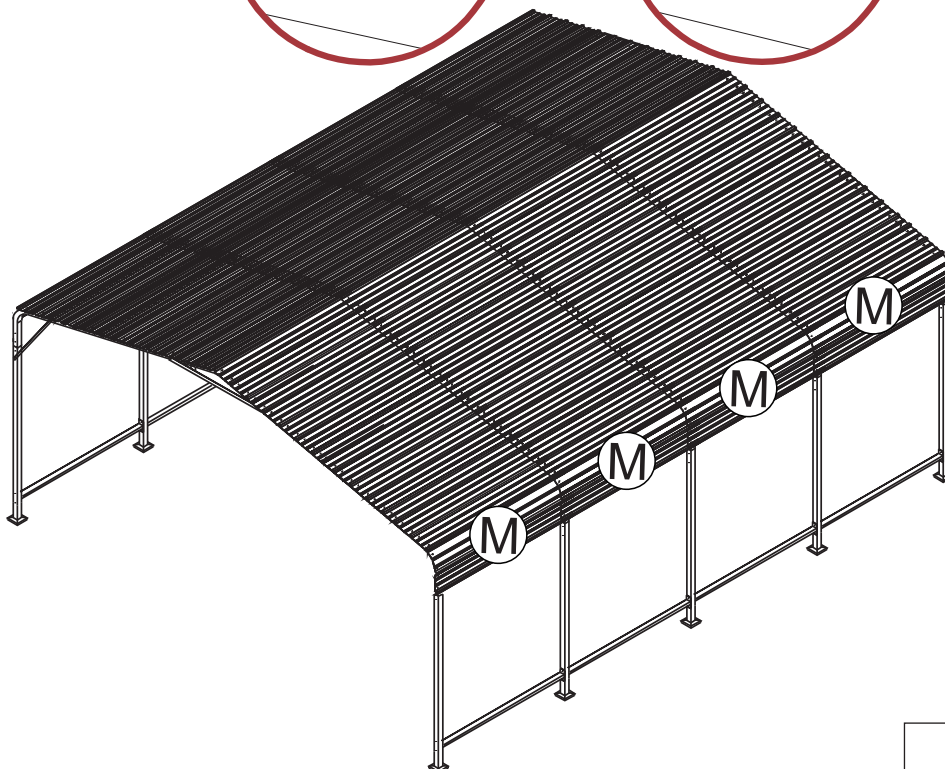
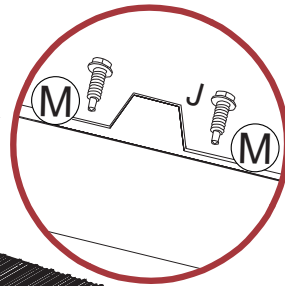
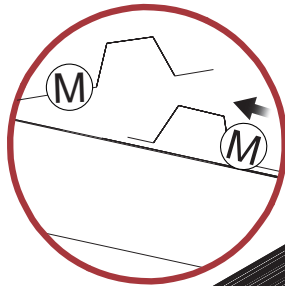
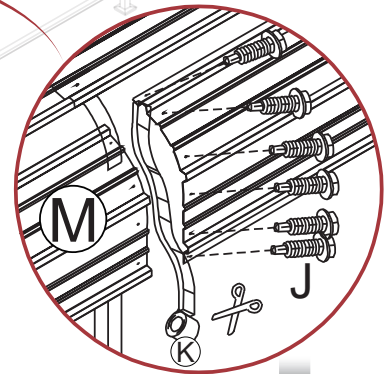
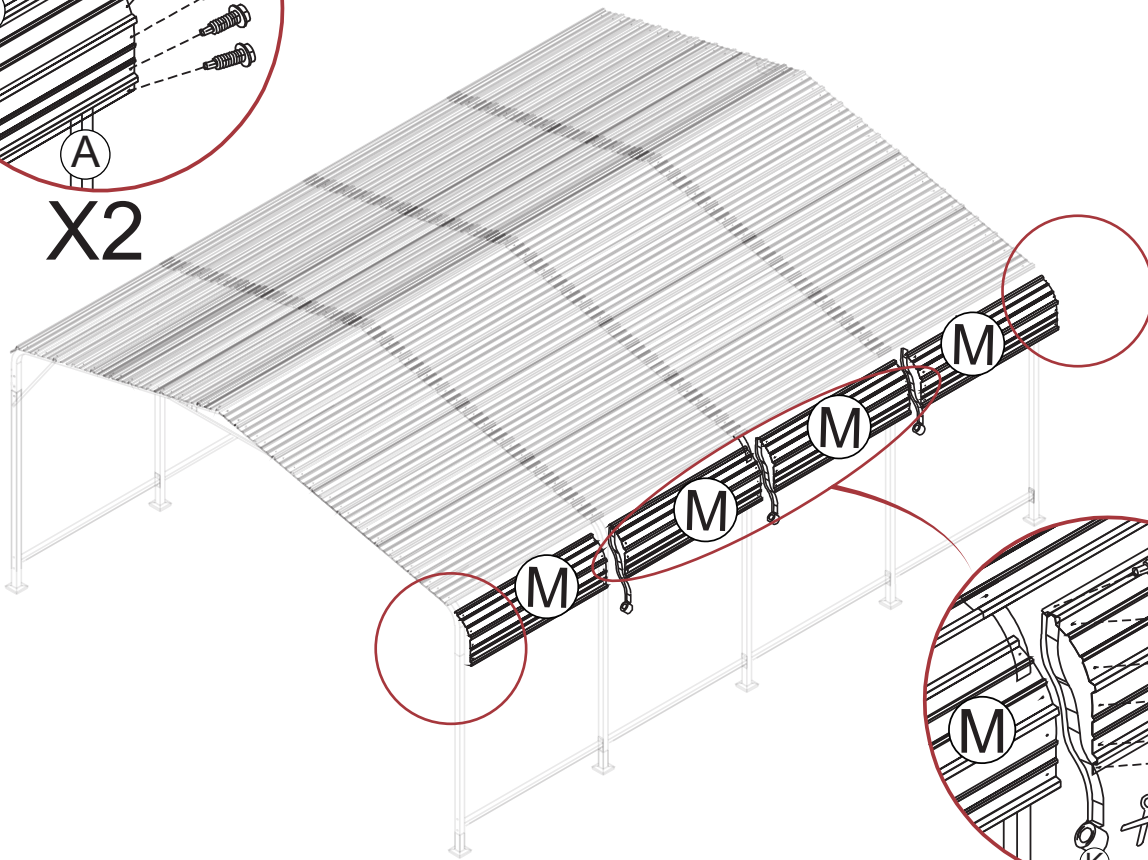


	O	28
	Q	28
	R	28

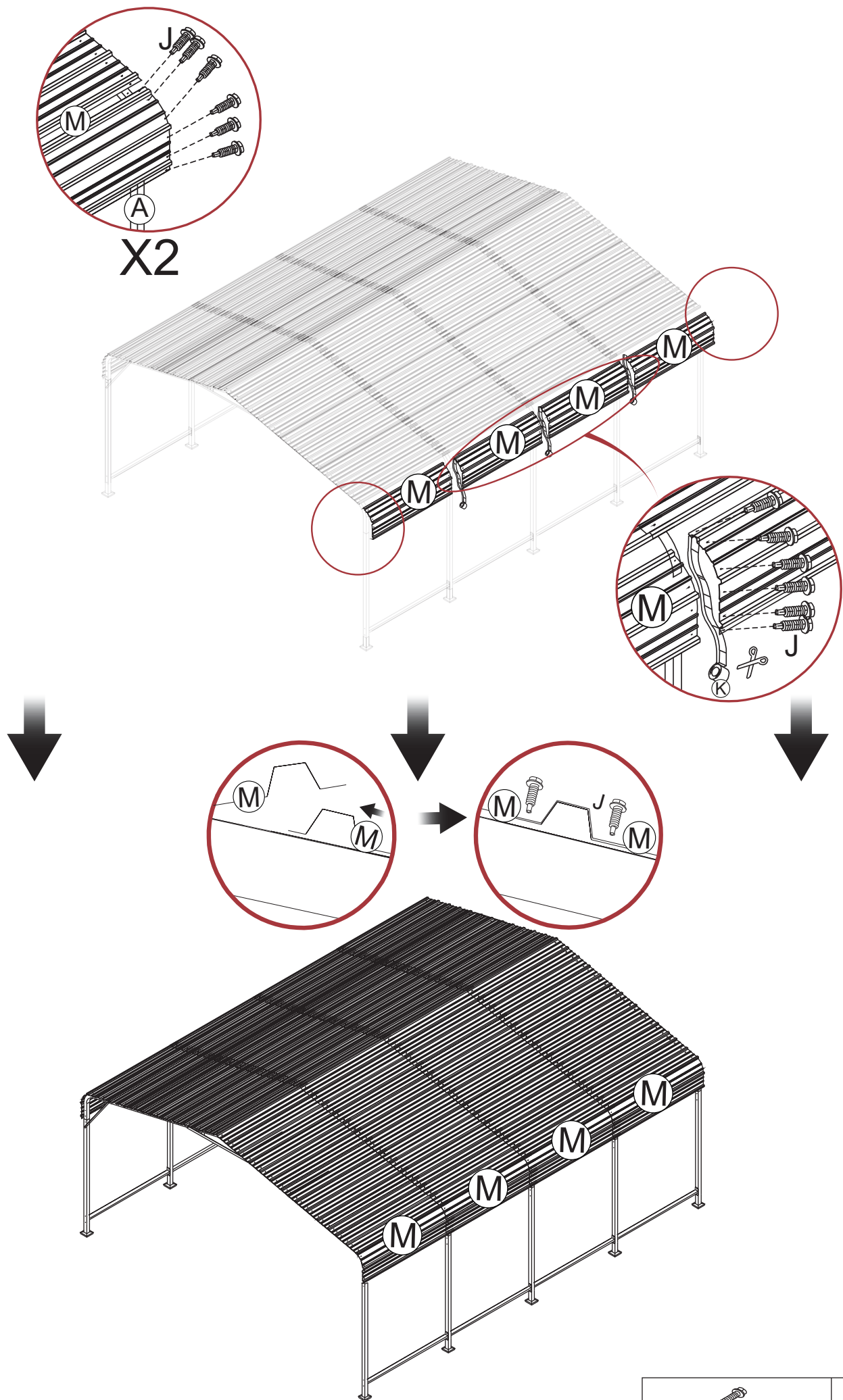
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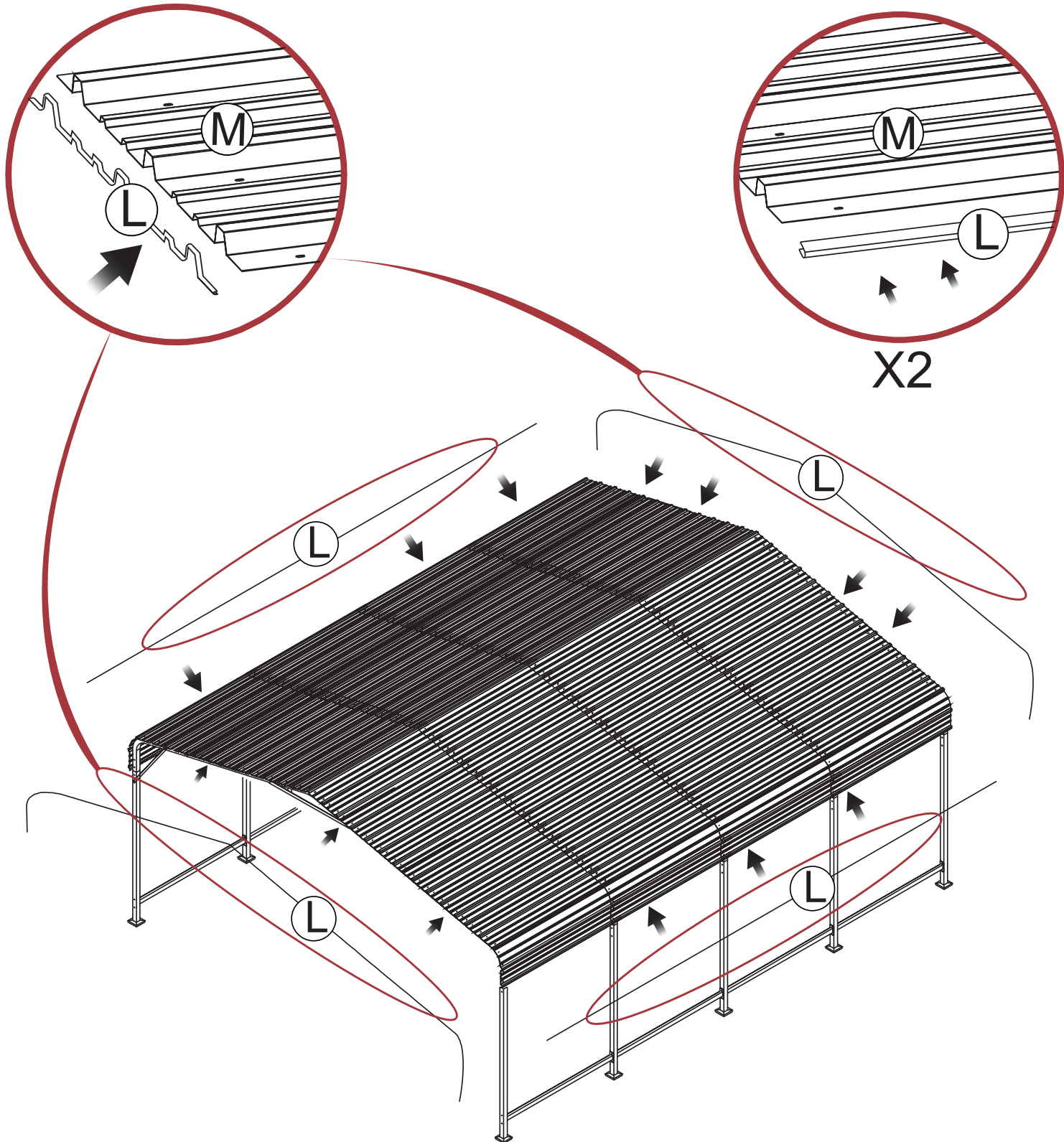
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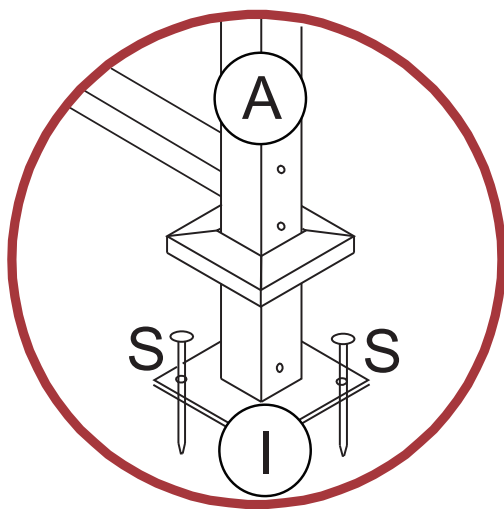
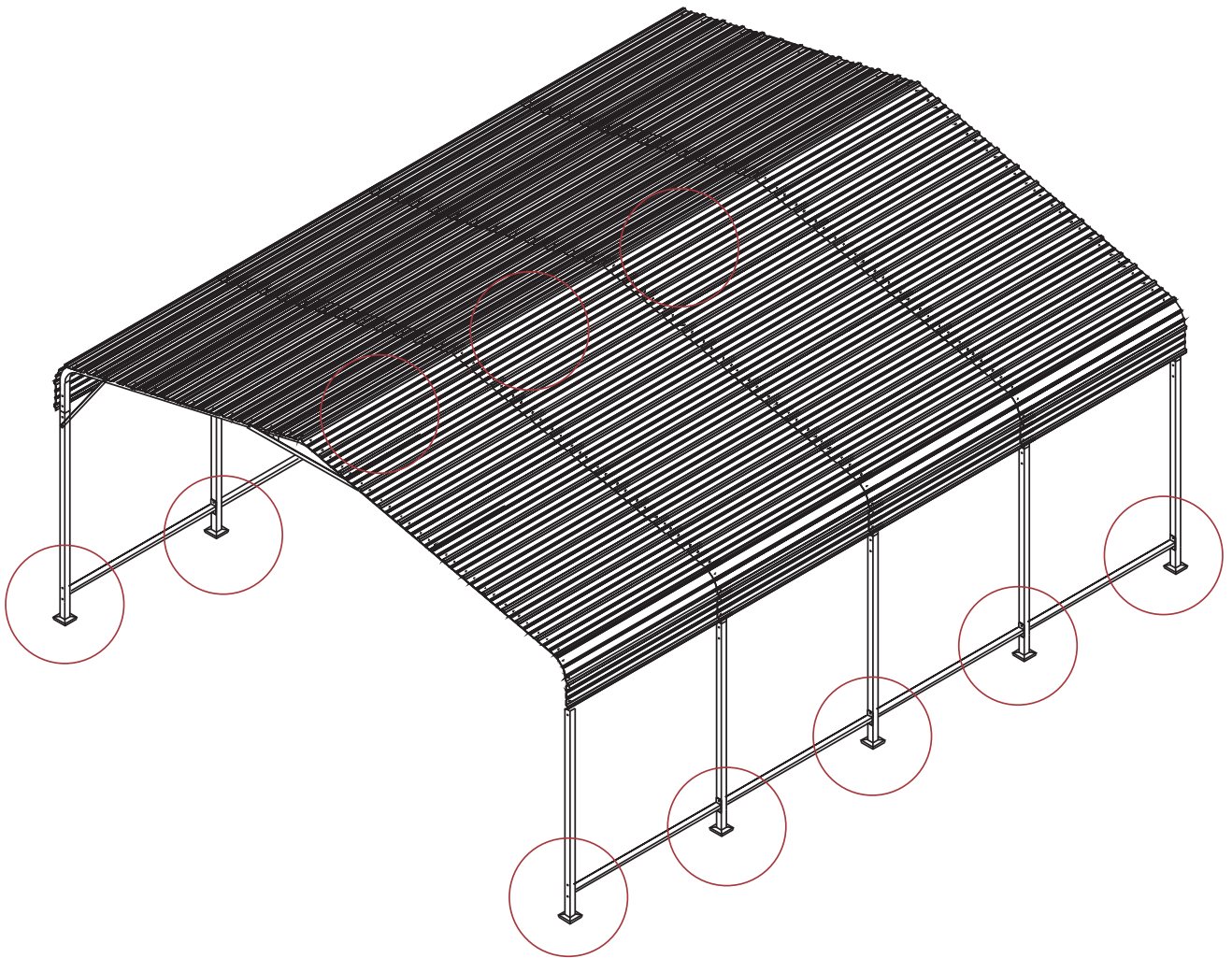
Step 24



Step 25



Step 26



➔
X10

