

IMPORTANT SAFETY INFORMATION

READ AND SAVE THESE INSTRUCTIONS BEFORE ASSEMBLY AND USE.

- Keep small children and pets away during assembly.
 - Assemble on a soft, clean surface to avoid scratches.
 - Use only the provided hardware and tools. Do not overtighten screws.
 - For electric height-adjustable models: Ensure the power cord is not pinched and is connected to a properly grounded outlet. Do not place heavy objects on the control box or mechanism.
 - **Maximum Load Capacity: 175 lbs (80 kg) evenly distributed.** Do not exceed this limit.
 - For stability, ensure all feet are firmly on a level floor. Do not climb or stand on the desk.
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PACKAGE CONTENTS

Check that you have all parts before starting.

Part	Description	Qty
A	Tabletop	1
B	Left/Right Desk Leg (Motorized/Manual)	2
C	Cross Support Bar	1
D	Control Box (Electric models only)	1
E	Cable Management Tray	1
F	Mounting Brackets	As per manual
--	Hardware Bag (Screws, Bolts, Cable Ties)	1

Part	Description	Qty
--	Hex Key / Allen Wrench	1
--	User Manual & Warranty Card	1

Note: A power adapter is included for electric models.

TOOLS REQUIRED (NOT INCLUDED)

- Phillips-head screwdriver
 - A second person is **strongly recommended** for safe and easy assembly.
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ASSEMBLY INSTRUCTIONS

STEP 1: PREPARATION

1. Unpack all components in a spacious, carpeted area.
2. Identify and organize all parts using the **PACKAGE CONTENTS** list.

STEP 2: ATTACH THE CROSSBAR (C)

1. Lay the tabletop (**A**) upside-down on a protected surface.
2. Align the cross support bar (**C**) with the pre-drilled holes on the underside of the tabletop, centered between the front and back edges.
3. Secure it using the provided screws (**M6 x 12mm**) and hex key. Do not fully tighten until Step 3.

STEP 3: ATTACH THE LEG ASSEMBLIES (B)

1. With the help of an assistant, carefully place the left and right leg assemblies (**B**) onto the mounting brackets on the crossbar and tabletop.
2. Insert the main mounting bolts (**M8 x 25mm**) through the leg frames into the brackets. Hand-tighten initially.
3. Once both legs are attached and aligned, firmly tighten **all bolts** – first on the legs, then on the crossbar.

STEP 4 (Electric Models Only): CONNECT ELECTRICAL COMPONENTS

1. Mount the control box **(D)** to the underside of the tabletop using the provided straps or bracket, away from moving parts.
2. Connect the motor cables from each leg to the corresponding ports on the control box (usually labeled L/R or 1/2).
3. Plug the power adapter into the control box, but **do not** plug into the wall outlet yet.

STEP 5: FINAL SETUP

1. Carefully flip the desk upright with your assistant. Lift, do not drag.
2. Place the desk in its desired location on a level floor. Adjust the leveling gliders on the feet if necessary.
3. Attach the cable management tray **(E)** under the desk near the back edge.
4. **For Electric Models:** Now plug the power adapter into a wall outlet. The control panel should light up.
5. Use cable ties to organize power cords and cables through the tray and leg channels.

OPERATION GUIDE

For Electric Height-Adjustable Models:

- **Control Panel:** Use the **UP** and **DOWN** arrows to adjust the desk to your preferred height. Most models feature 3-4 memory presets. To set a preset, adjust to your desired height, then press and hold the numbered button (e.g., M1) for 3 seconds until it beeps.
- **Height Range:** This model adjusts from **28" to 48" (71 cm to 122 cm)**.
- **Anti-Collision Safety:** The desk will automatically stop and reverse direction if it encounters an obstruction while lowering.

For Manual Crank Models:

- Insert the hand crank into the socket on the side of the desk.
- Turn the crank clockwise to raise, counter-clockwise to lower. Use steady, even motions.

MAINTENANCE & CARE

- **Cleaning:** Wipe the surface with a soft, damp cloth. Use mild soap if needed. Dry immediately. Do not use abrasive cleaners or solvents.
 - **Mechanics:** Periodically check and tighten bolts and screws (every 3-6 months).
 - **Motors:** Do not lubricate the lifting columns. Keep the mechanism free of dust and debris.
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TROUBLESHOOTING

Problem	Possible Solution
Desk won't move (Electric).	Check if the power adapter is plugged in. Ensure cables to the control box are secure.
Desk moves unevenly.	Ensure the desk is on a level floor. Reset the desk by lowering it fully, then raising it fully.
Wobbling.	Verify all screws and bolts are fully tightened. Check that the floor is level. The desk may require stabilization accessories (e.g., under-desk brace) if very tall.
Control panel is unresponsive.	Unplug the desk for 2 minutes, then plug it back in.
Strange noise from motors.	Check for any visible obstructions in the lifting columns.

WARRANTY

This product is covered by a **5-year limited warranty** on the frame and motors, and a **2-year warranty** on electronic components. The warranty covers defects in materials and workmanship under normal use.

For warranty service or technical support, please contact:

Customer Support: support@yourbrand.com

Phone: 1-800-XXX-XXXX

Website: www.yourbrand.com/support

Please have your model number (AURA-GLIDE PRO) and purchase receipt ready.

Thank you for choosing our ergonomic desk. We hope it enhances your workspace for years to come.