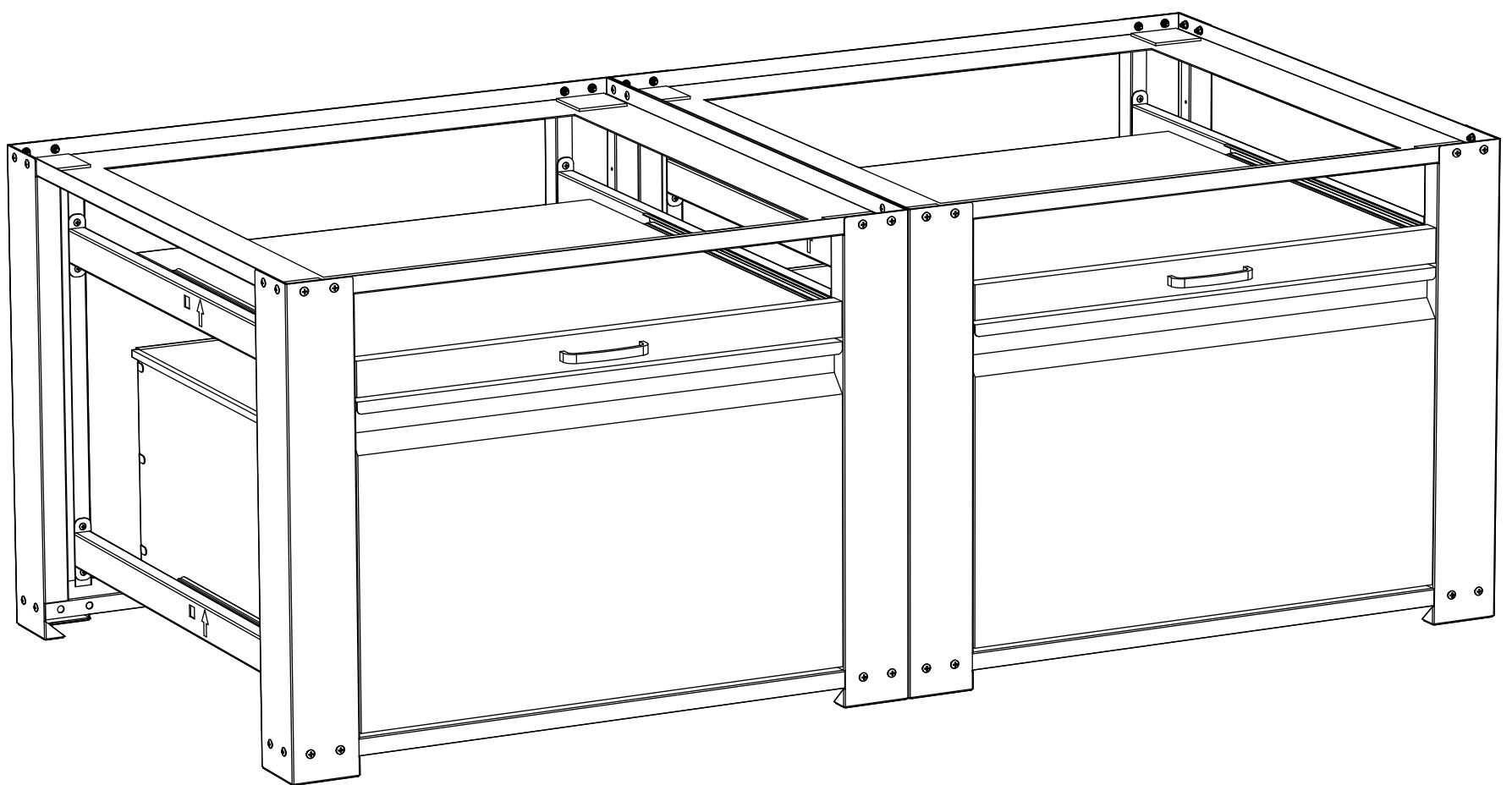
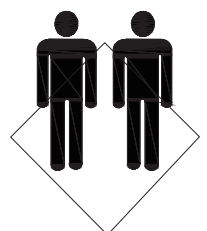


Assembly Instructions

HOU824/HOU828

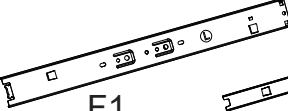
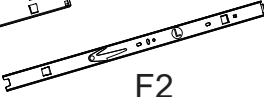
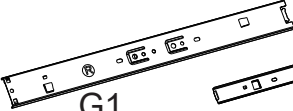
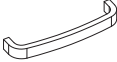


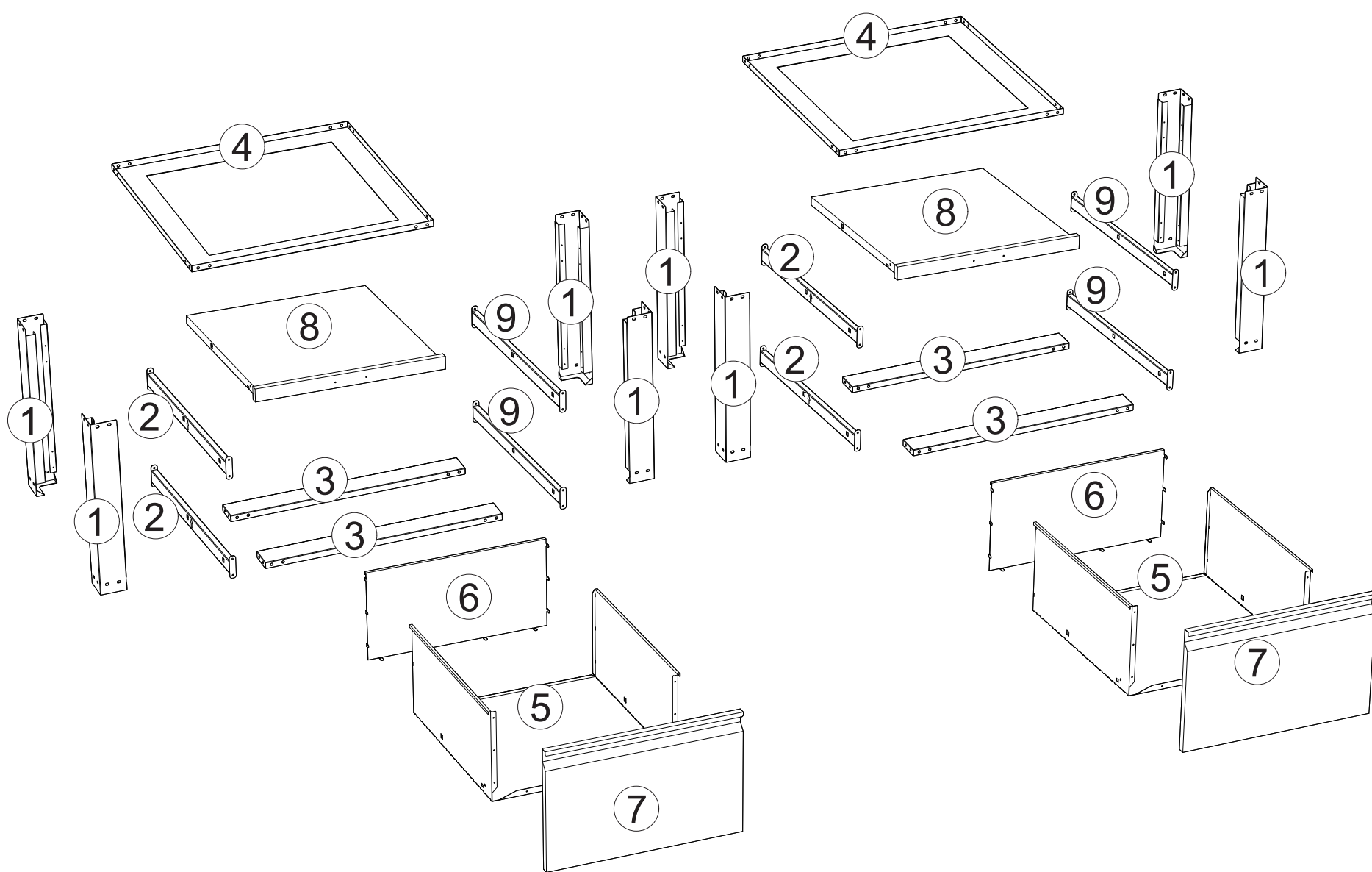
For faster assembly, an electric screwdriver can be used



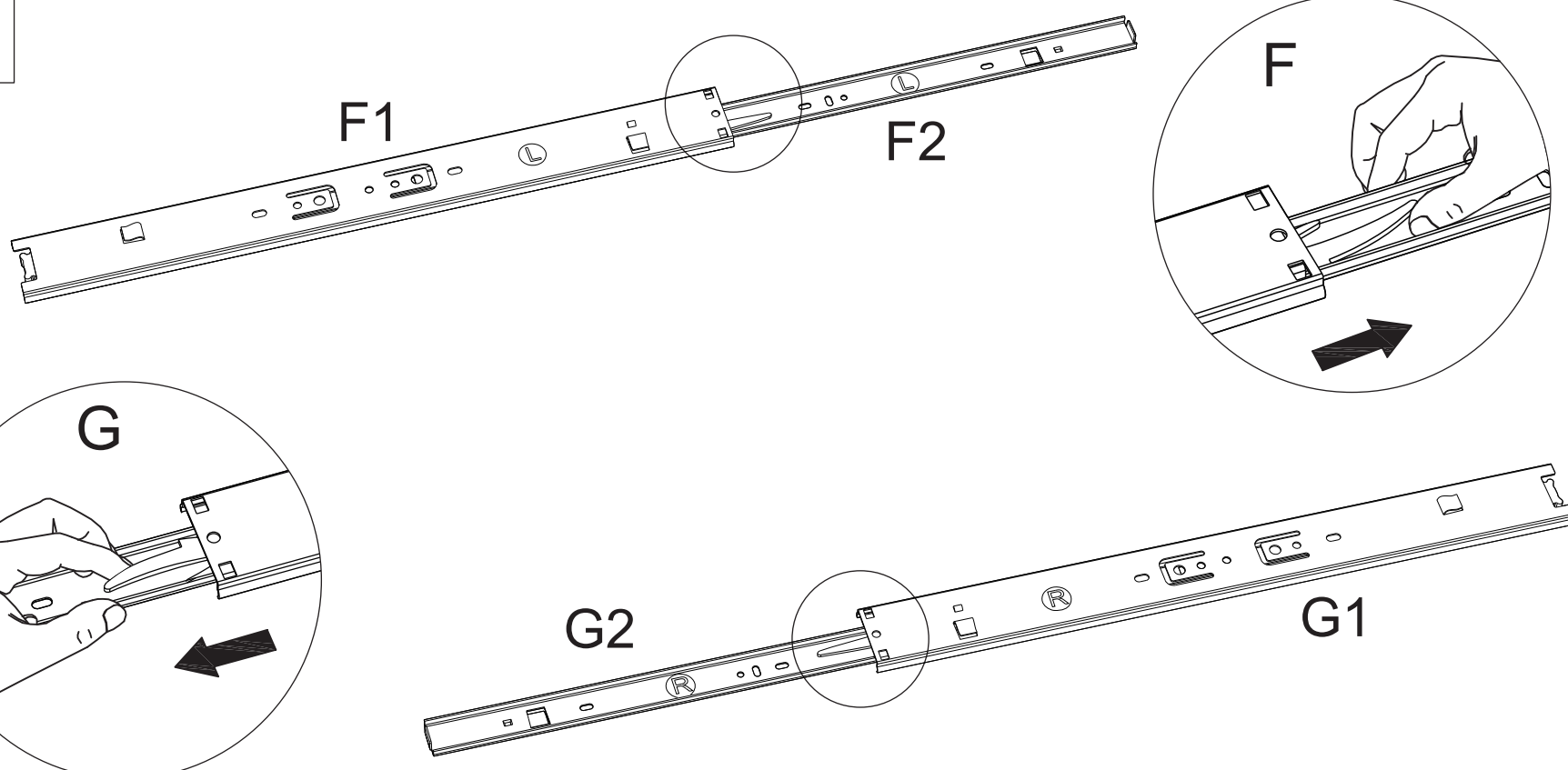
ASSEMBLED BY 2ADULTS

Hardware List

ITEM	PART	QTY		ITEM	PART	QTY
A	 M5x10	32+2PCS		B	 M4x6	22+2PCS
C	 M5x10	48+2PCS		D	 M5x12	8+1PCS
E		56+2PCS		F	 F1  F2	4PCS
G	 G1  G2	4PCS		H		2PCS
I		1PCS		J		8+2PCS
K		8+1PCS				



F/G

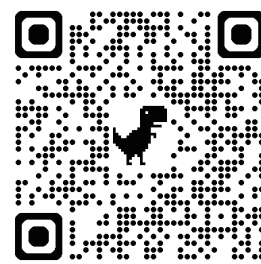


Press the button on the slide rail and pull the inner rail out from the outer rail of Part F and Part G (separate into F1 and F2, G1 and G2). Totally 4 sets Part F and 4 sets Part G.

1

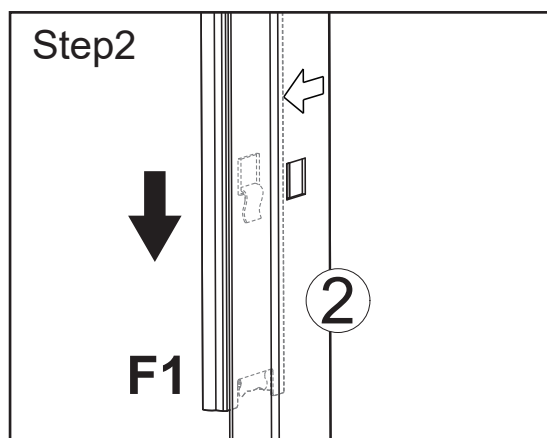
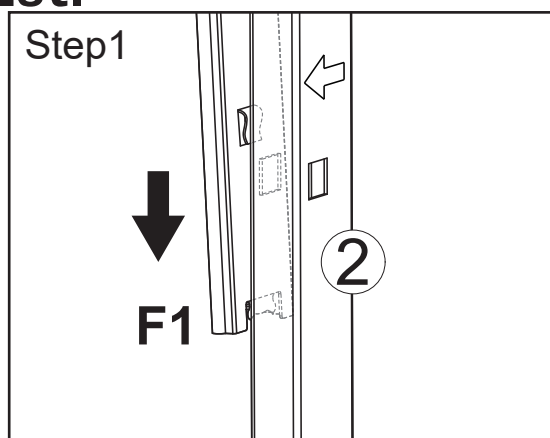
You may refer to the right side Assembly Video if you cannot understand this step for attaching the rail to the steel tube.

Assembly Video



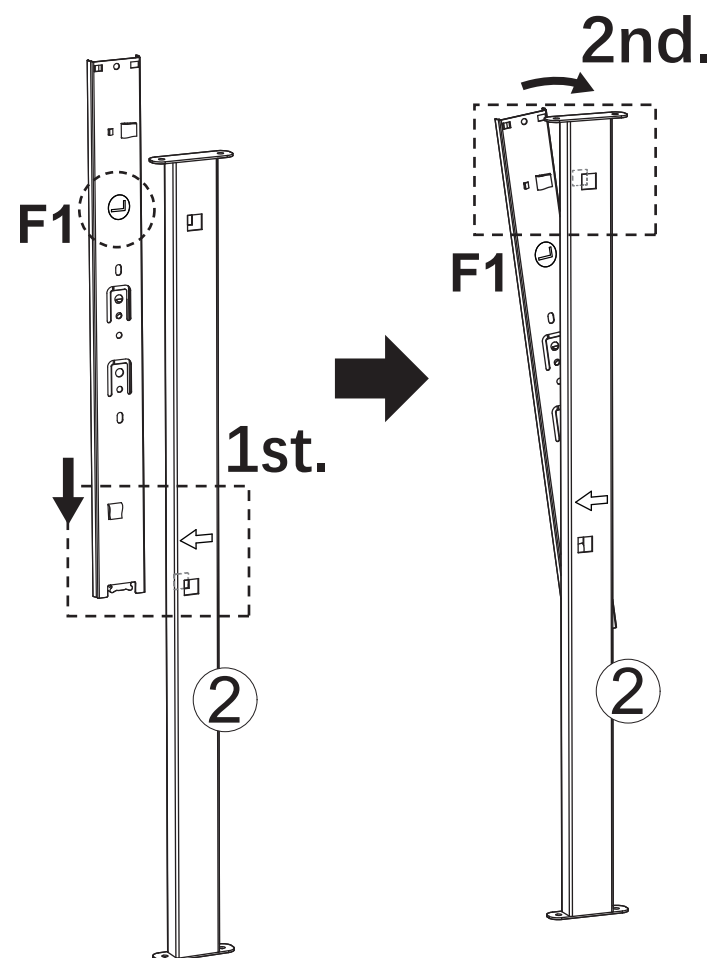
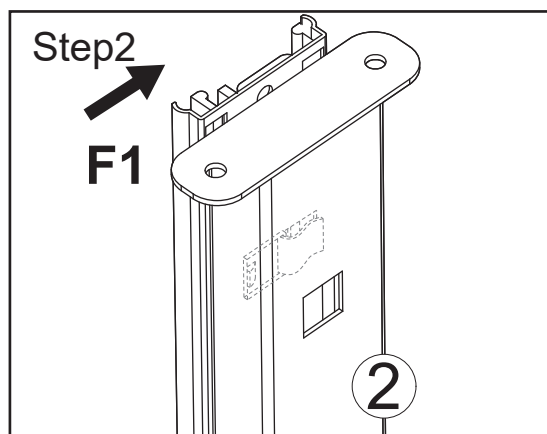
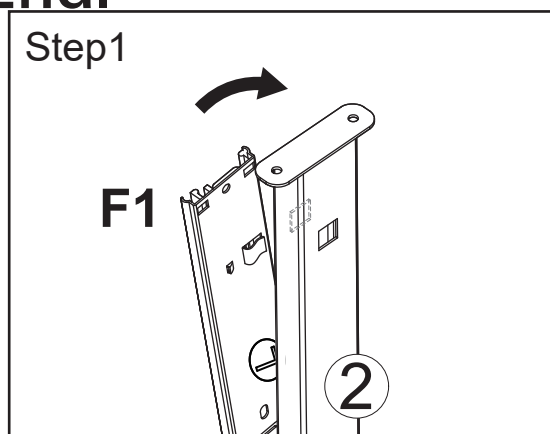
1st.

x4



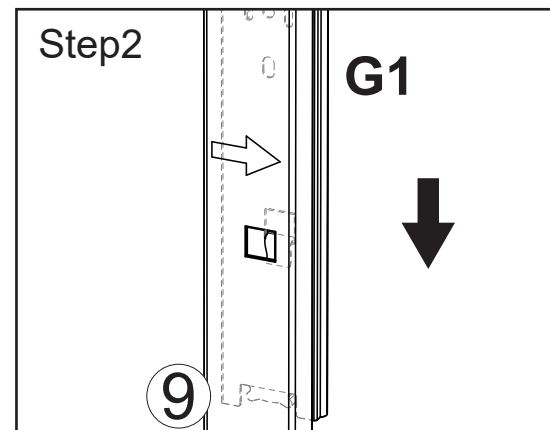
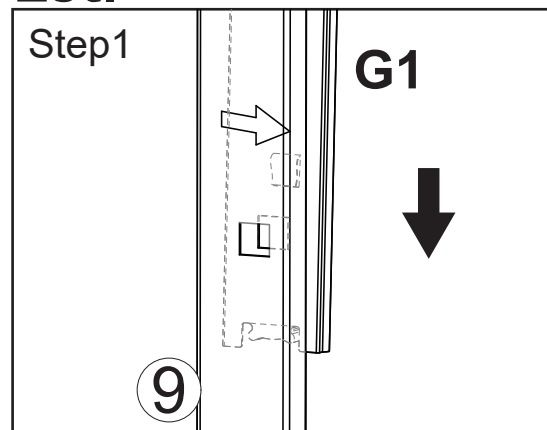
2nd.

2nd.

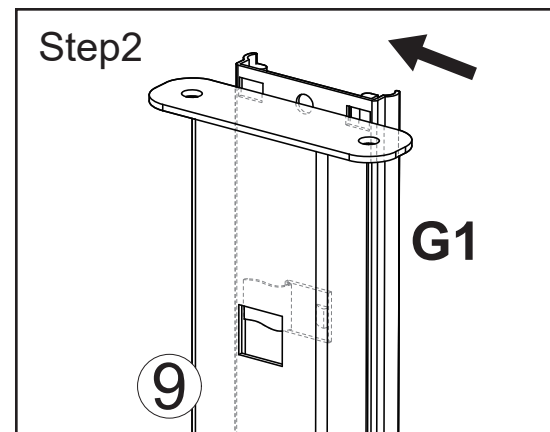
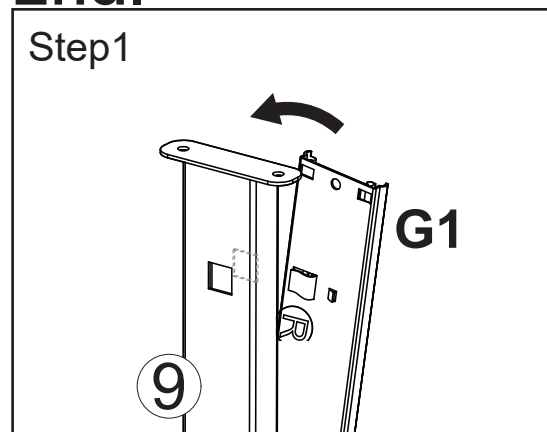


x4

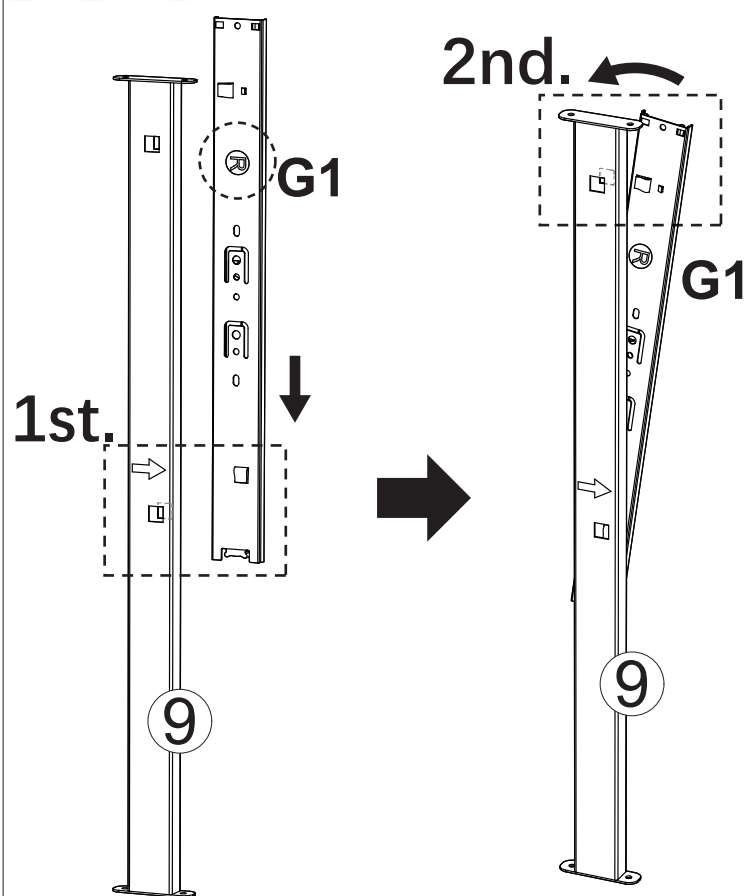
1st.



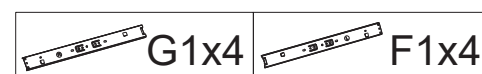
2nd.



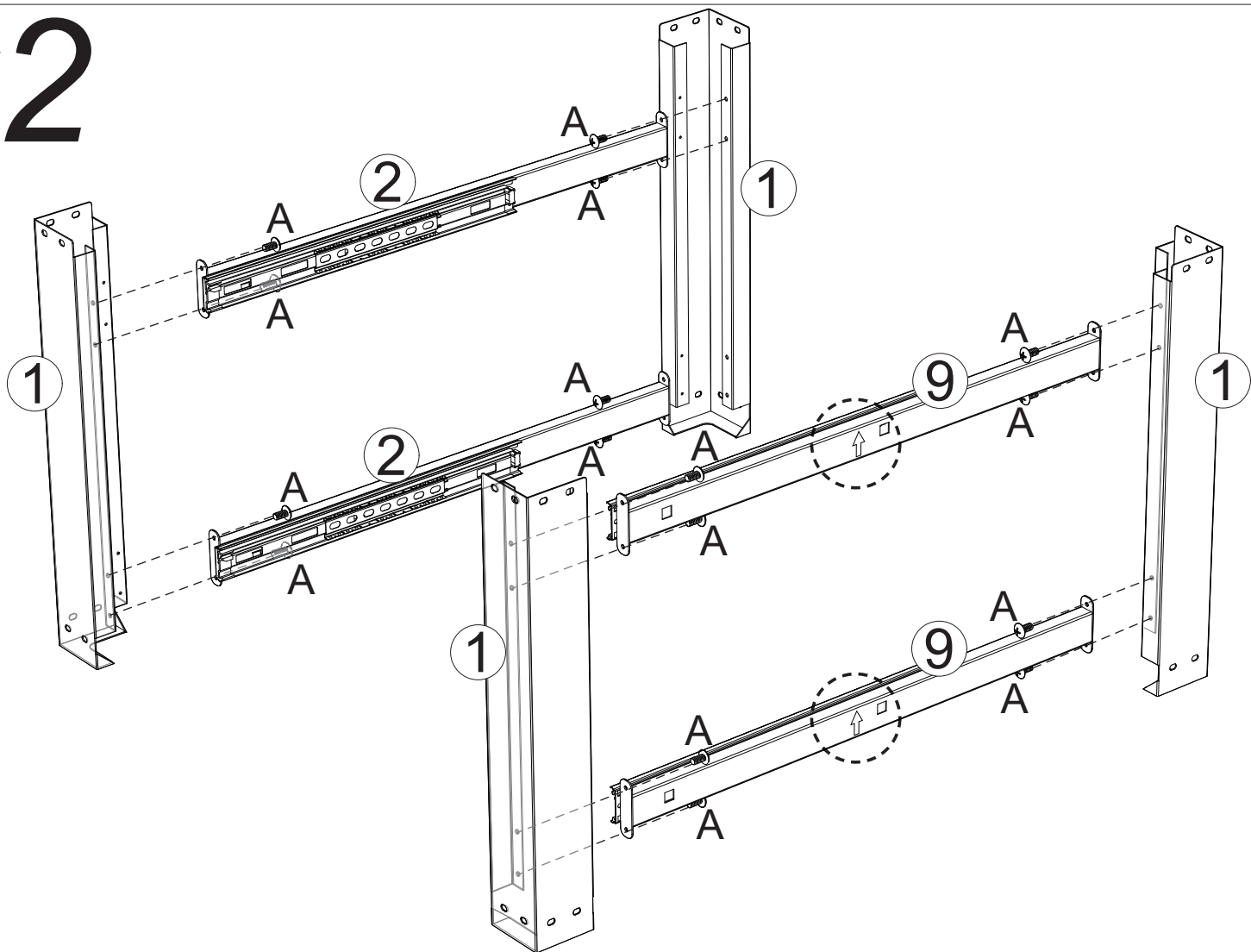
1st.



Attach Part F1x4 and G1x4 to part #2x4 and part #9x4 as shown.
Pay attention to the direction of the rail.



2 x2



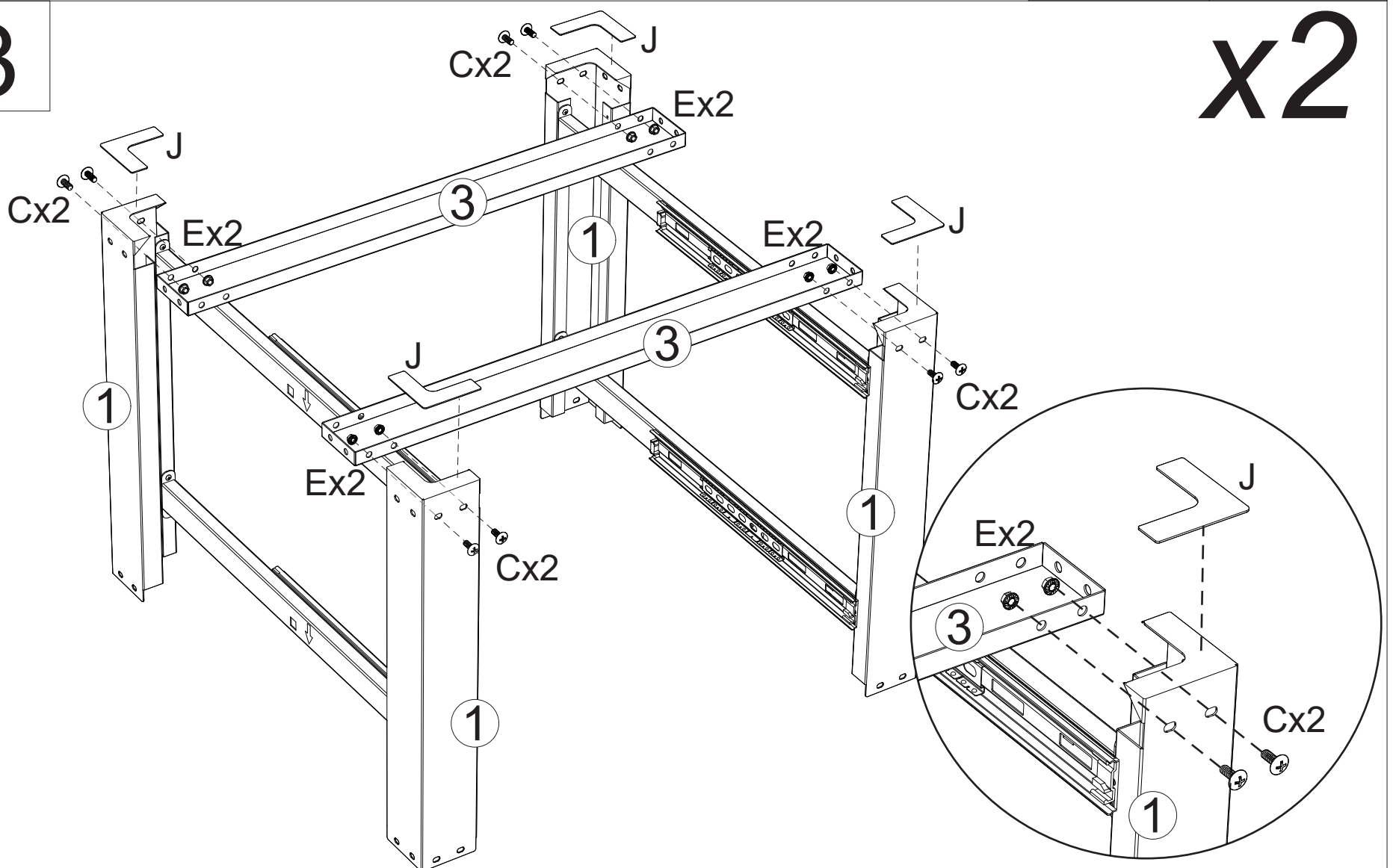
Install Part #2x2 and Part #9x2 onto Part #1x4 using Ax16 screws as shown, paying attention to the direction of the arrows in the circle. All arrow marks on Part #2 and Part #9 are facing upwards. Note that the track directions on both sides should be on the same side.

Repeat twice.



3

x2

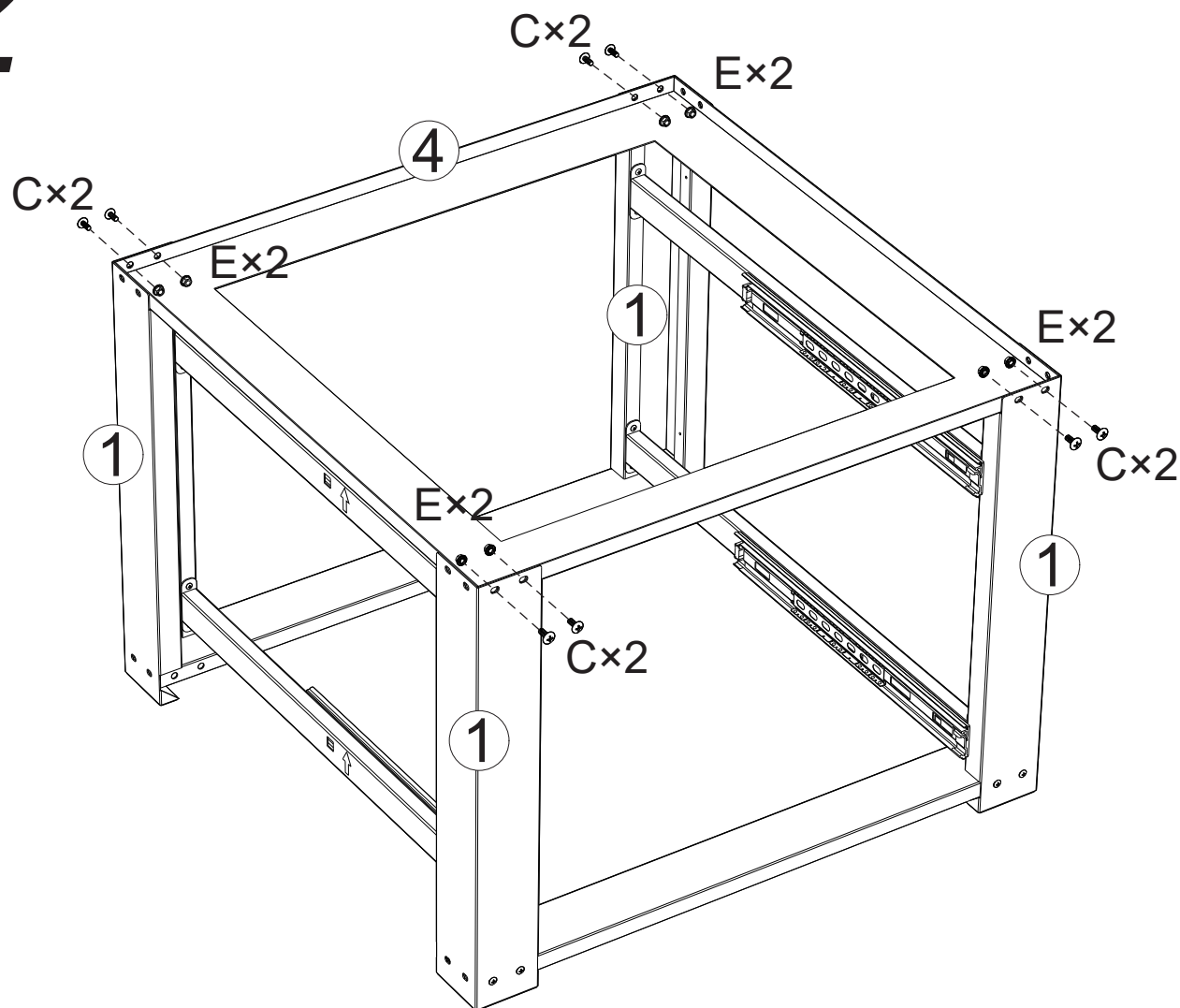


Attach Part #3x2 to the bottom of leg frames from Step 2 with screws Ex8 and Cx8 as shown. Pay attention that the rail direction should be at the same side for both side's frame. Attach the foot pad Jx4 to the leg bottoms as shown.

Repeat twice.



4 x2

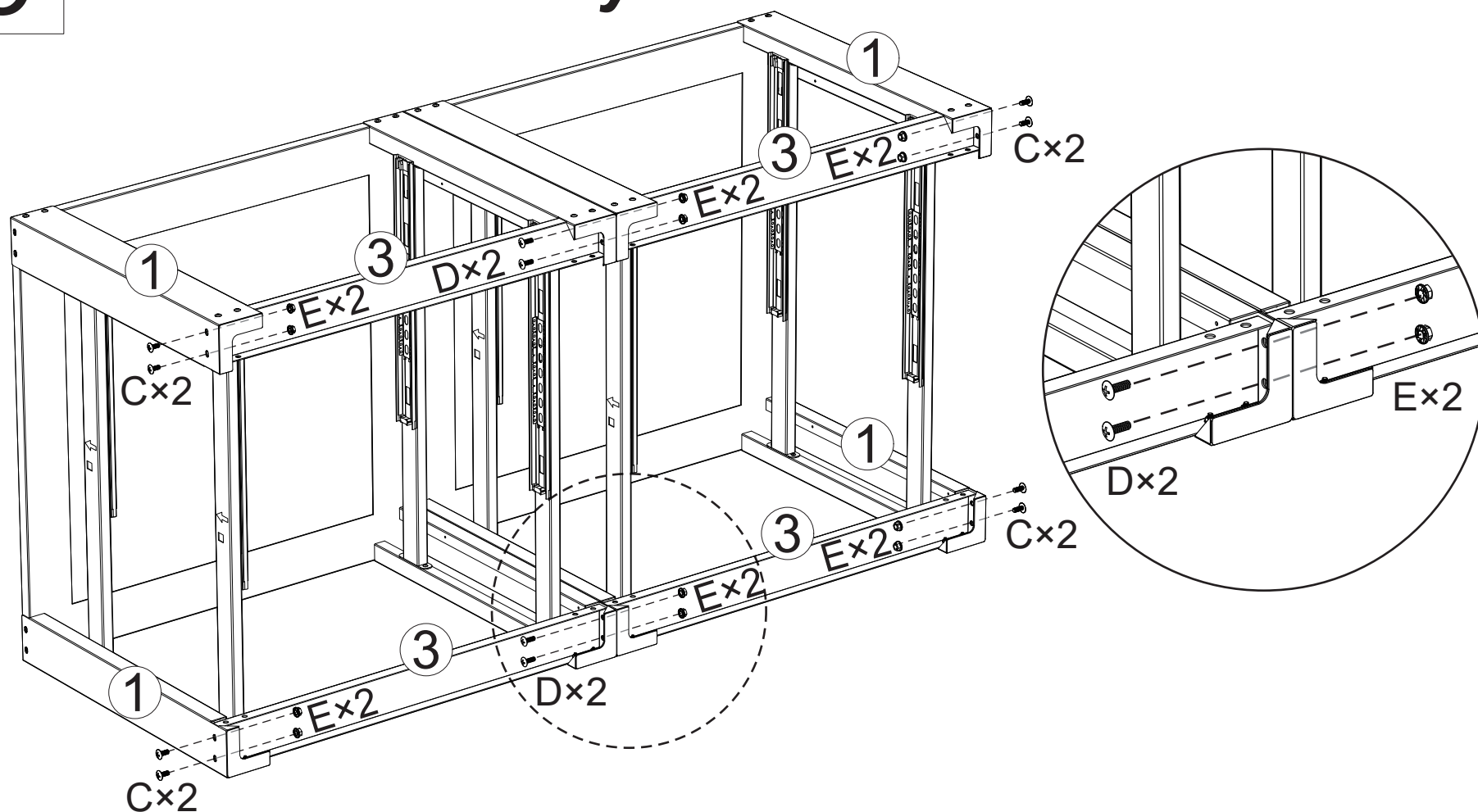


Attach Top Part #4 to the assembled unit from step 3 with screws Cx8 and nuts Ex8 as shown.

Repeat twice.

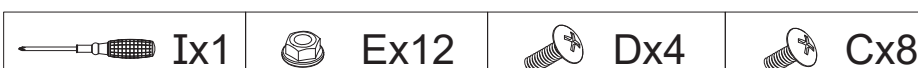


5 Bottom Assembly

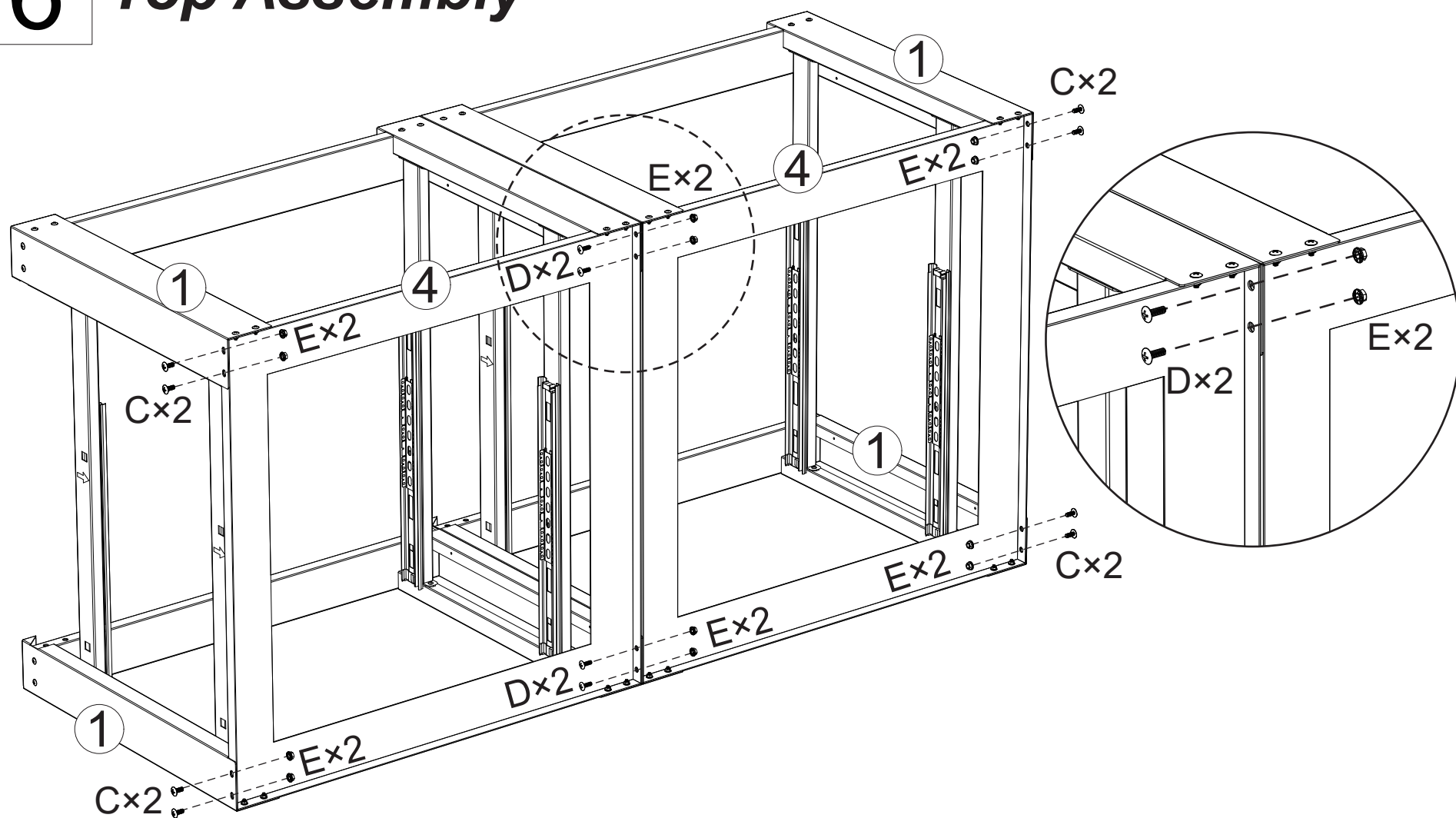


Connect the two frames from step 4 with screws Dx4 and nuts Ex4, and use screws Cx8 and nuts Ex8 on both sides.

Pay attention to the direction of the slide rails.



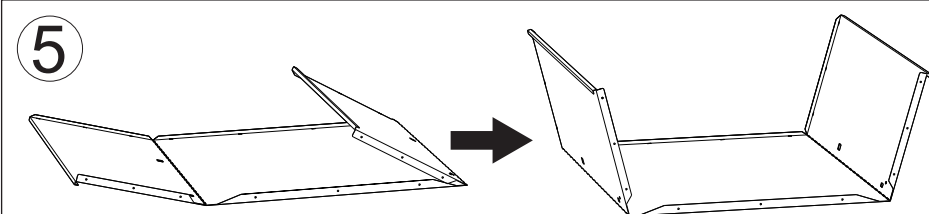
6 Top Assembly



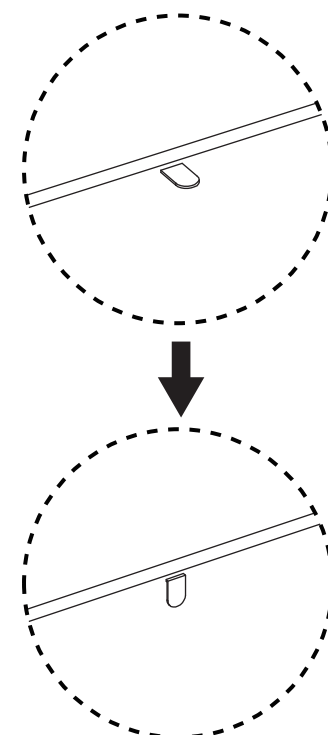
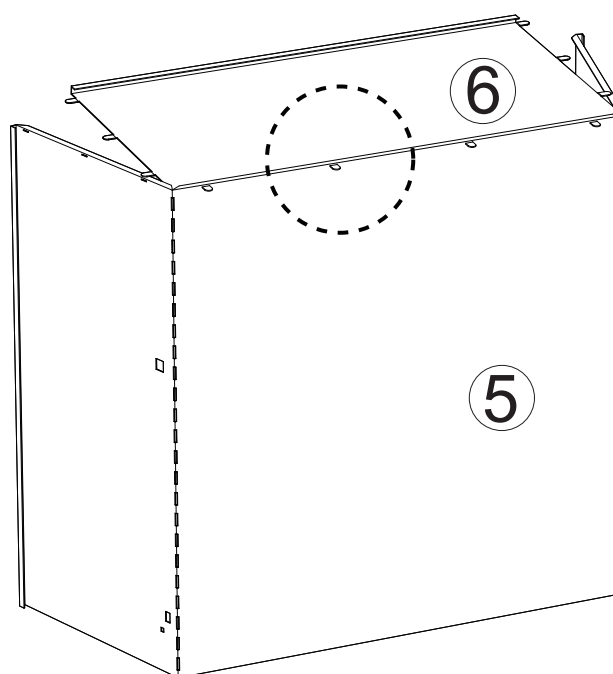
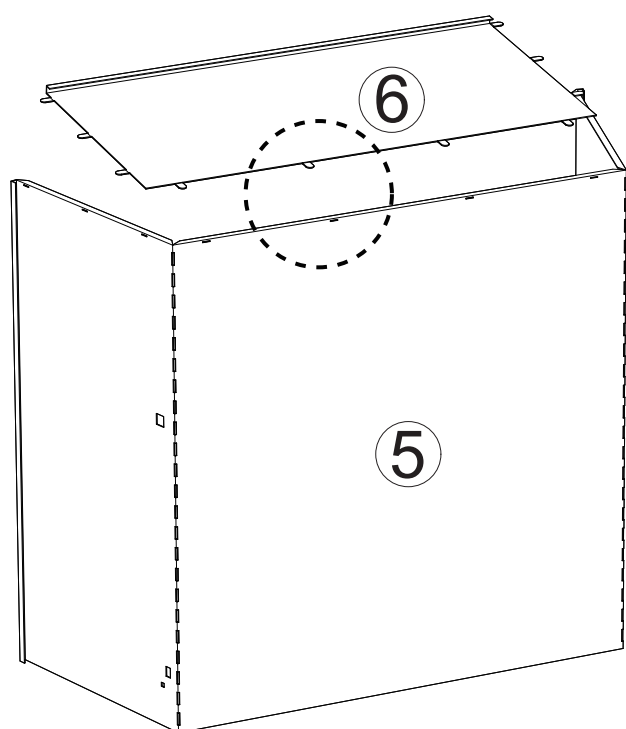
Connect the two top frames with screws Dx4 and nuts Ex4, and use screws Cx8 and nuts Ex8 on both sides.

Ix1	Ex12	Dx4	Cx8
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7 x2



Expand part #5 as shown.

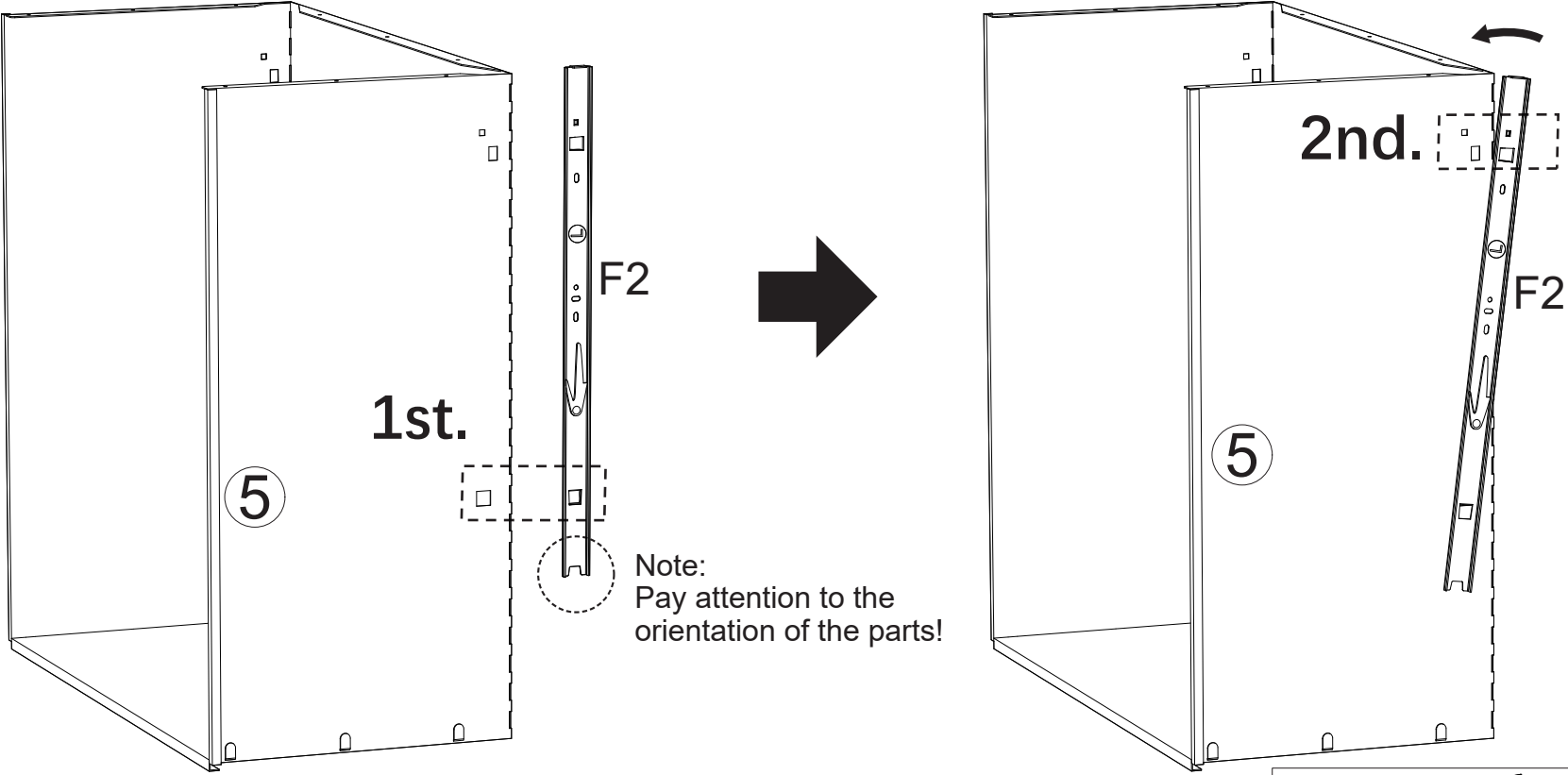
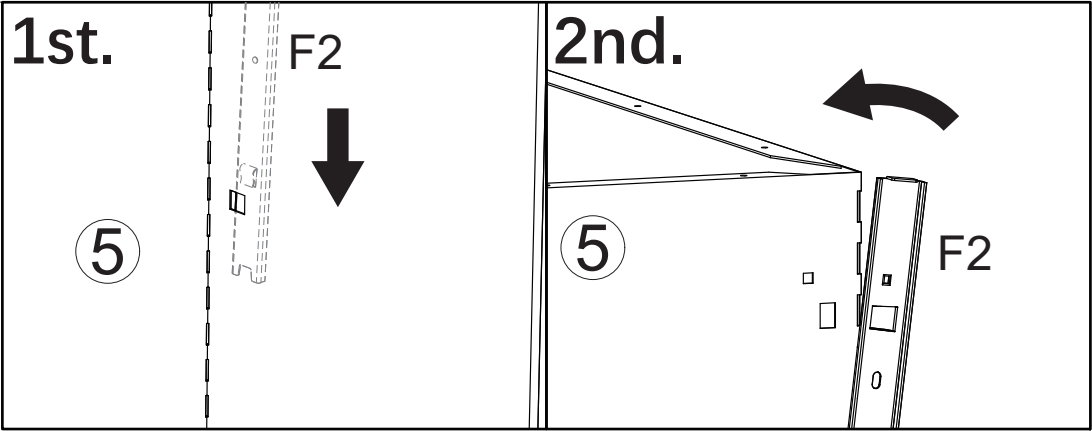


As shown in the figure, insert Part #6 into the hole of Part #5 and bend the iron sheet. The method for the iron sheets on the left and right sides is the same.

Do not repeatedly bend the protruding iron sheet, as this may cause damage. Repeat twice.

8 x2

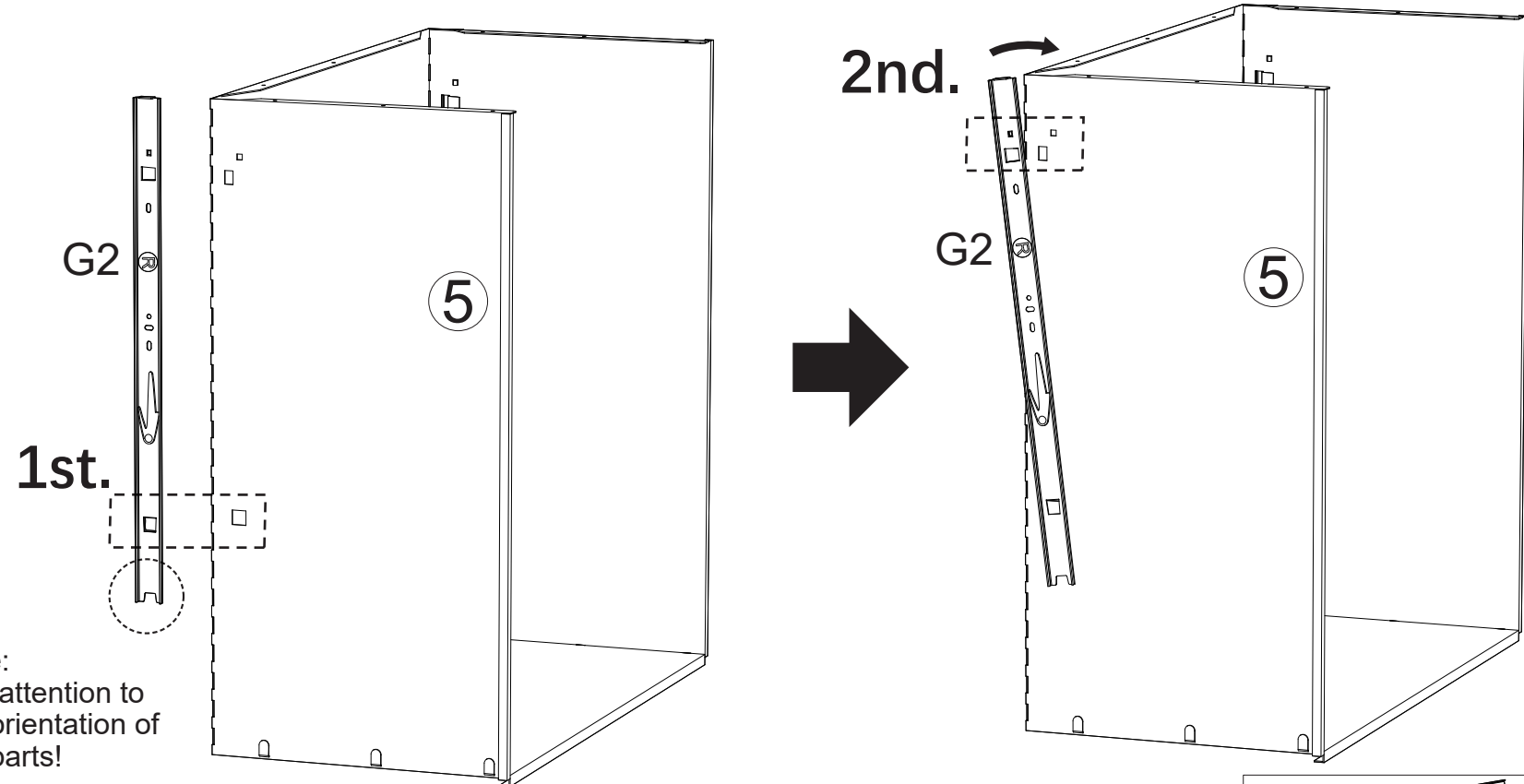
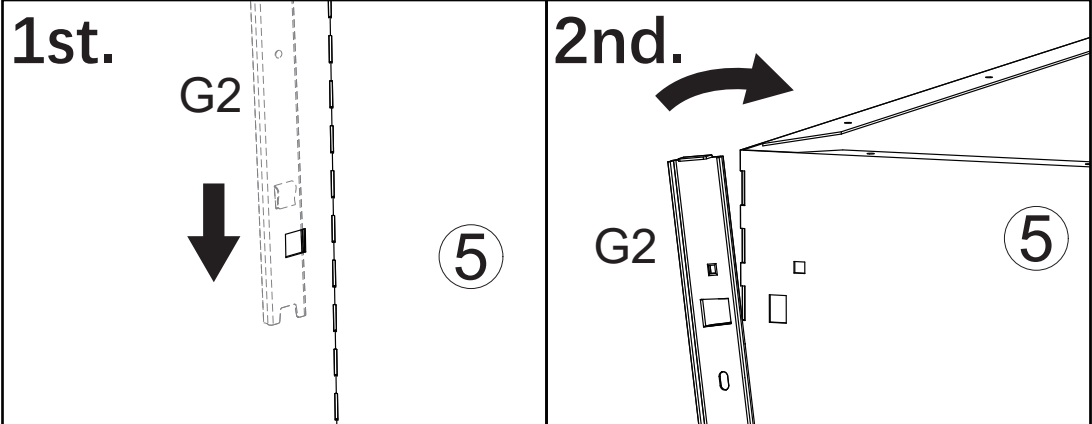
Attach Part F2 to **Left** side of Part #5 as shown. Pay attention to the direction of the rail. **Repeat twice.**



F2x2

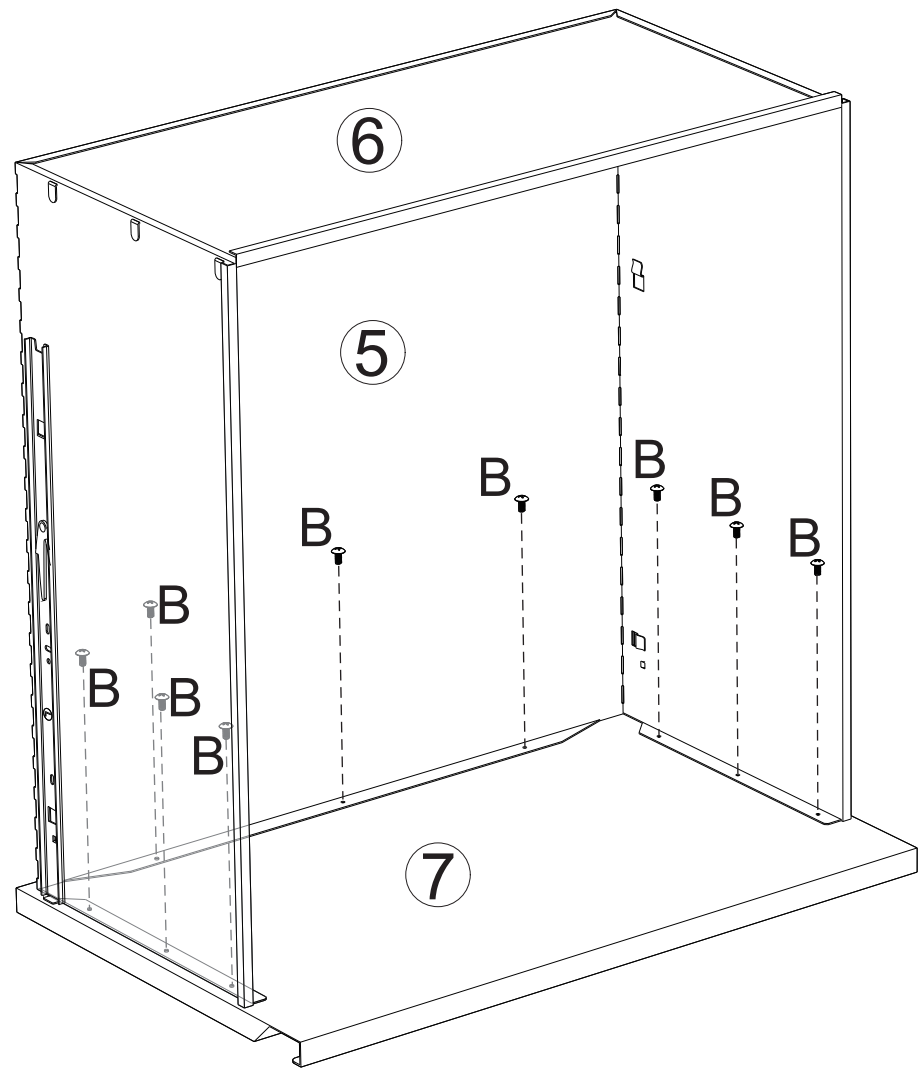
9 x2

Attach Part G2 to **Right** side of Part #5 as shown. Pay attention to the direction of the rail. **Repeat twice.**



G2x2

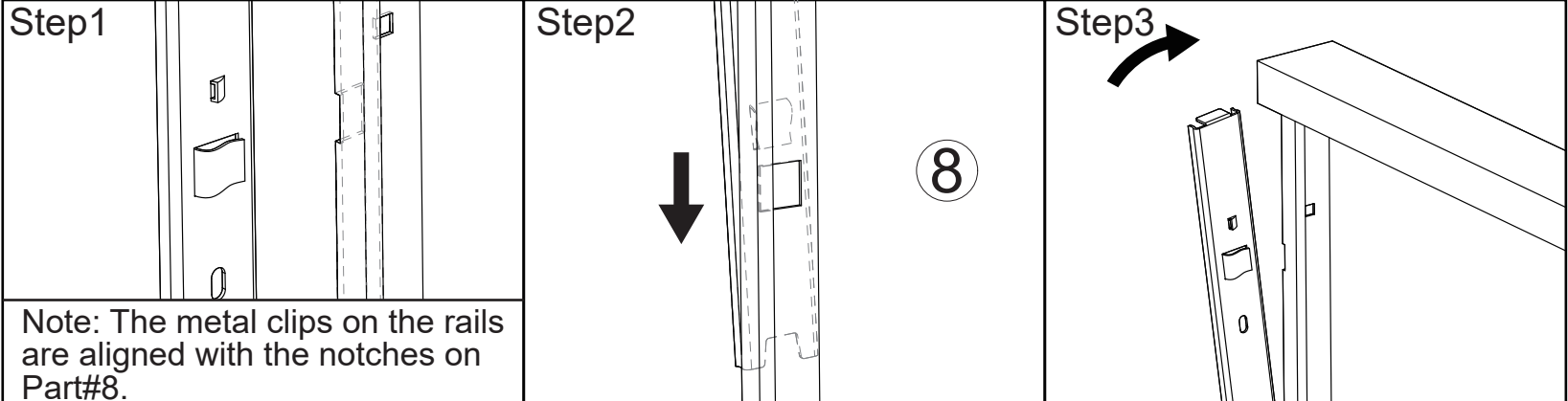
10x2



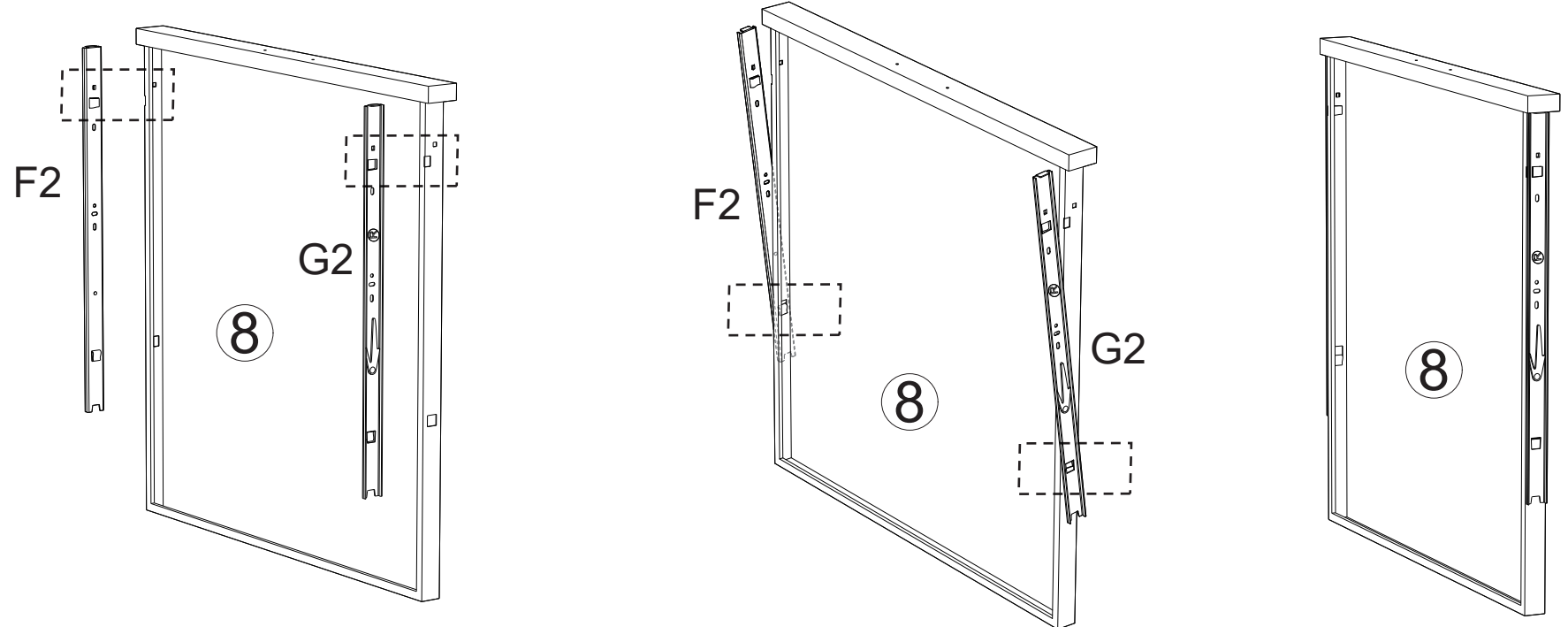
Attach Part #7 to the assembled unit from step 9 with screws Bx9.
Repeat twice.

Ix1 Bx18

11x2



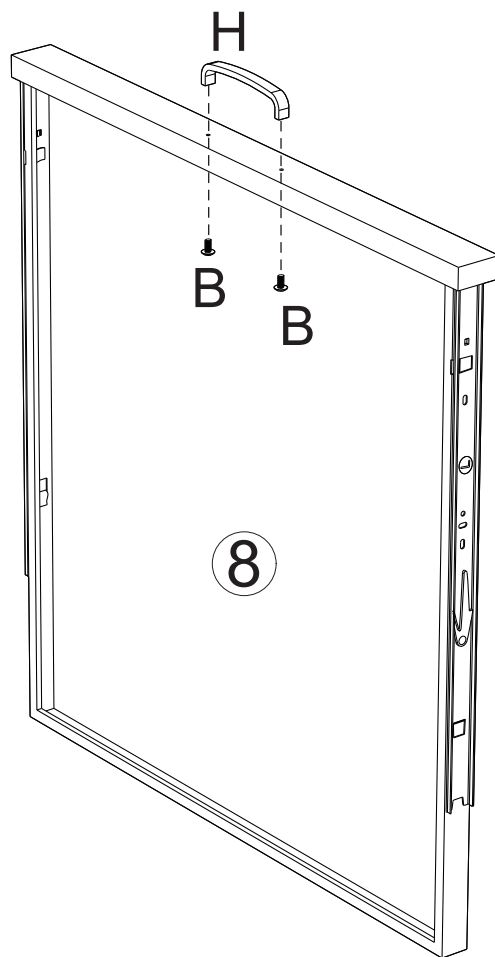
Note: The metal clips on the rails are aligned with the notches on Part#8.



Attach parts F2 to left side and G2 to right side of part #8 as shown.
Pay attention to the direction of the rail.
Repeat twice.

F2x2 G2x2

12 x2



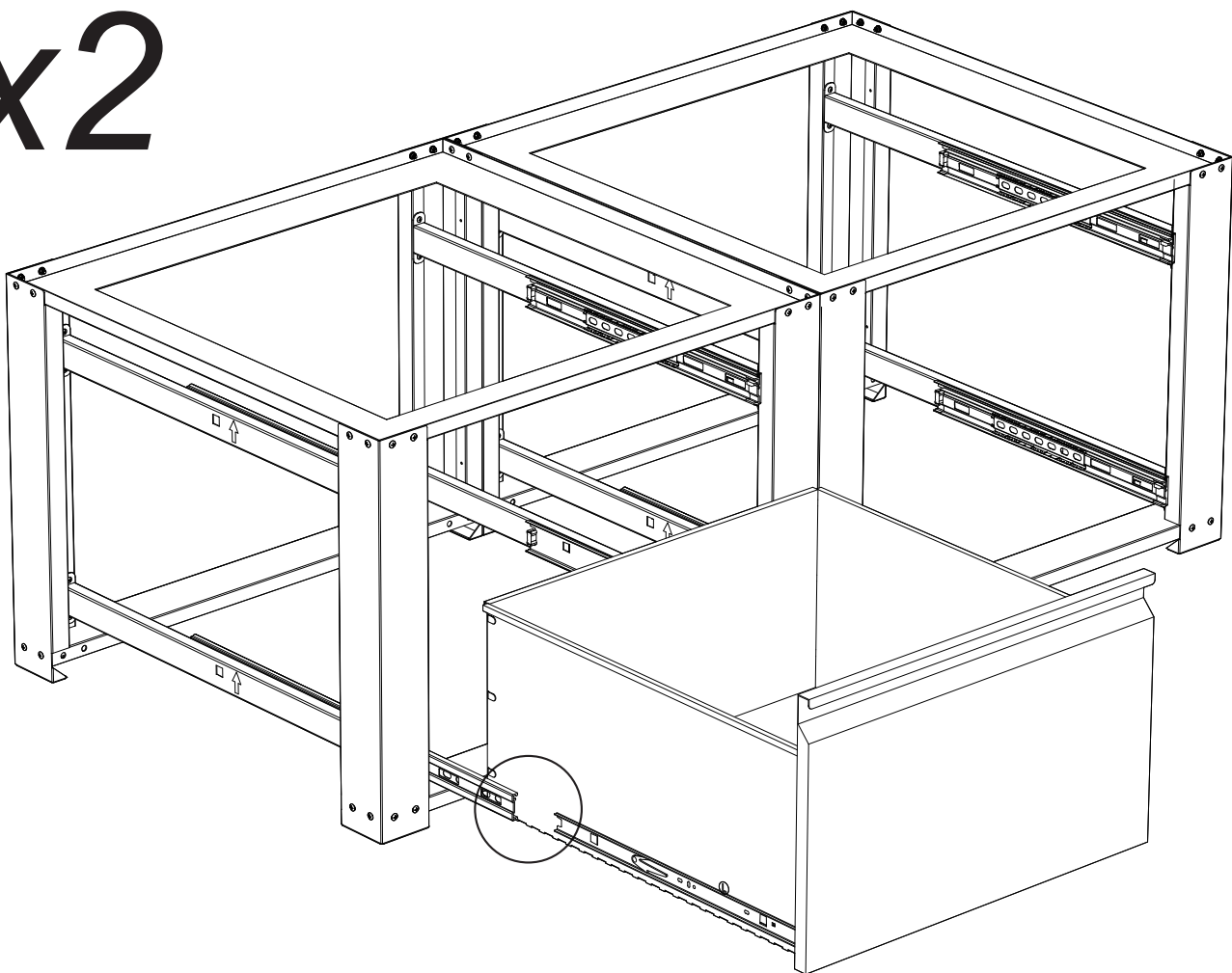
Attach Handle Part #H to Part #8 with screws Bx2 as shown
Repeat twice.



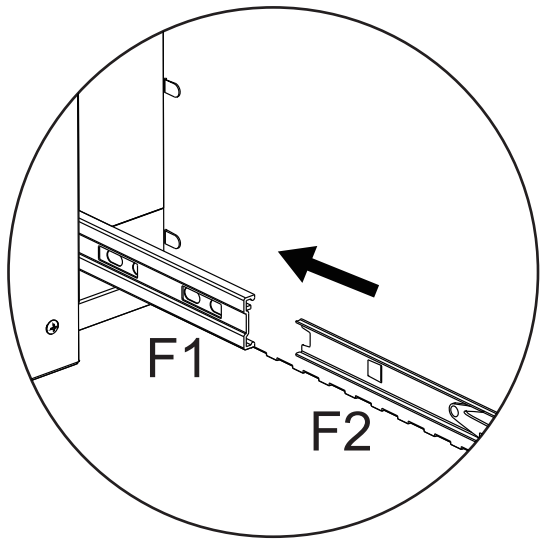
13

You may refer to the right side Assembly Video if you cannot understand this step for attaching the rail to the steel tube.

x2



Assembly Video

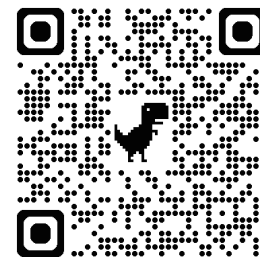


We Suggest 2 people doing this step as the assembled drawers are heavy.
Align the track and put the drawer in as shown.
Repeat twice.

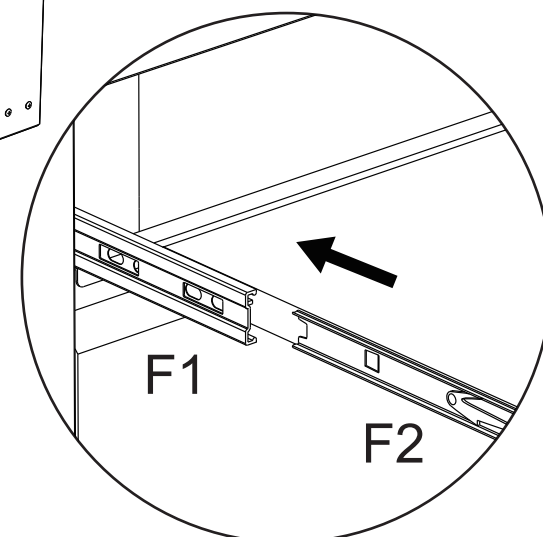
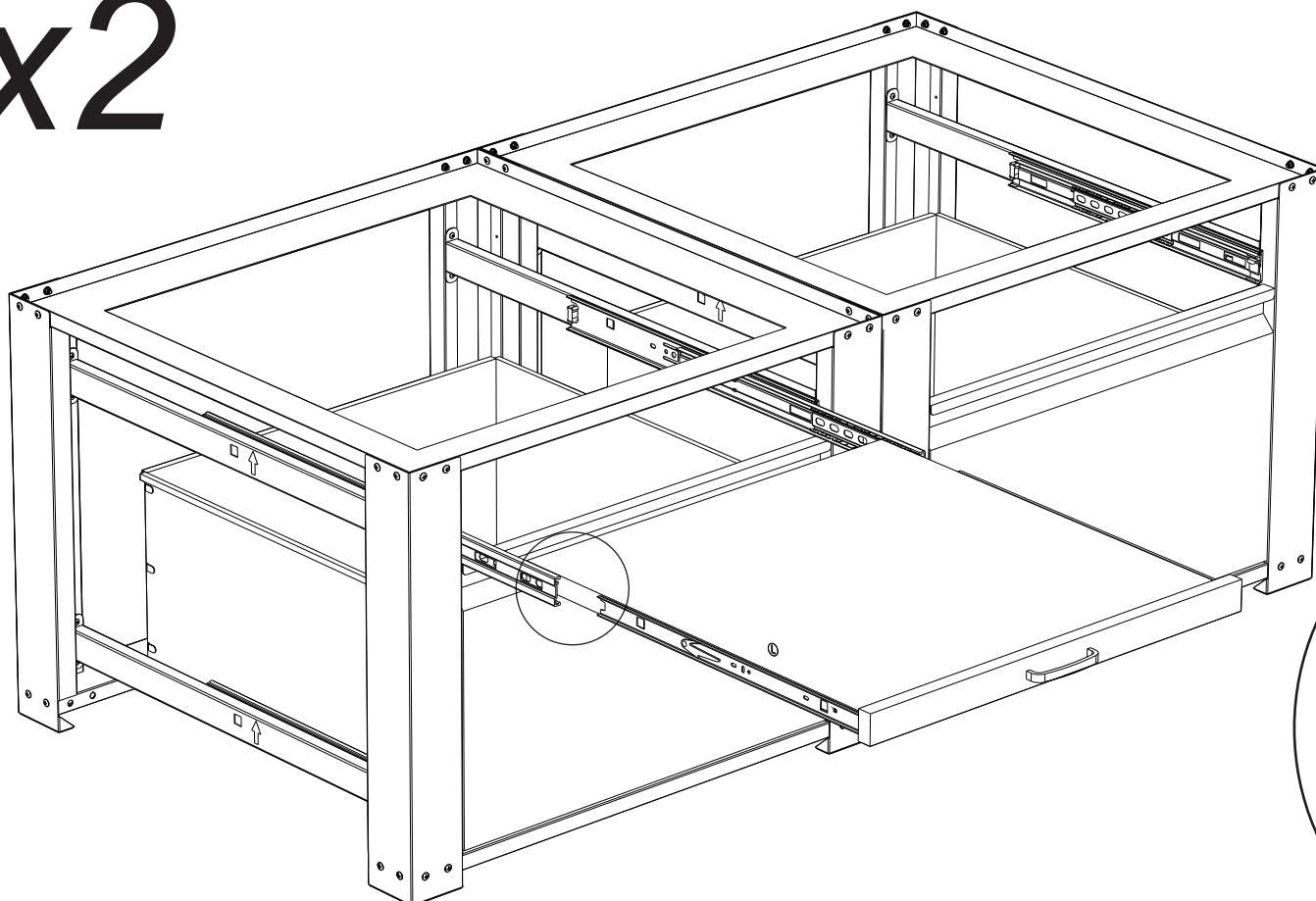
14

You may refer to the right side Assembly Video if you cannot understand this step for attaching the rail to the steel tube.

Assembly Video



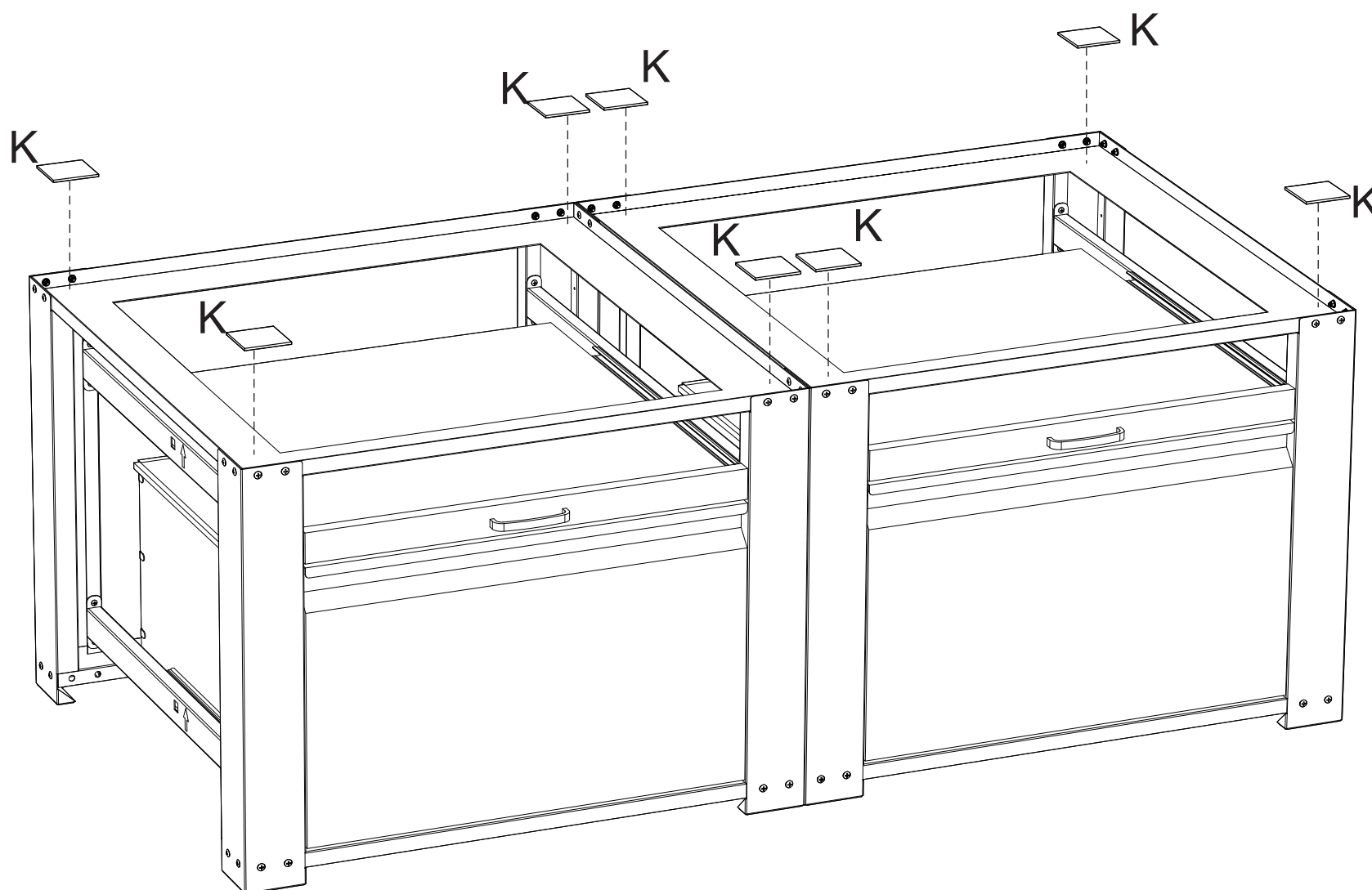
x2



Align the track and put slide shelf in as shown.

Repeat twice.

15



We are equipped with anti-vibration pads Part Kx8.
Can be used together if necessary

 Kx8