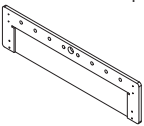
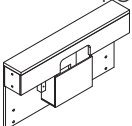
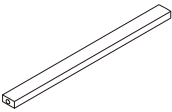
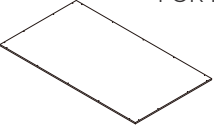



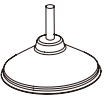


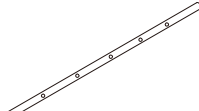
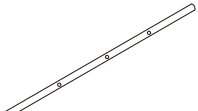
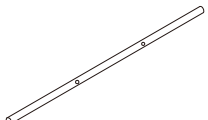

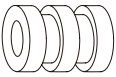


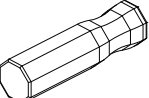


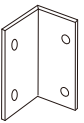





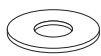



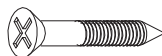
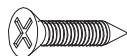


PARTS IDENTIFIER

1	FOR FIG. 1	2	FOR FIG. 1, 4	3	FOR FIG. 3	4	FOR FIG. 2
	x2		x2		x2		x1
Side Apron		End Apron		Support Brace		Playfield	
5	FOR FIG. 5	6	FOR FIG. 6	7	FOR FIG. 9	8	FOR FIG. 7
	x2		x2		x2		x4
Left Leg		Right Leg		Inside Ball Cup		Leg Leveler	
9	FOR FIG. 6	10	FOR FIG. 9	11	FOR FIG. 8	12	FOR FIG. 8
	x2		x2		x2		x4
Cross Bar		Outside Ball Cup		5 - Hole Rod		3 - Hole Rod	
13	FOR FIG. 8	14	FOR FIG. 8	15	FOR FIG. 8	16	FOR FIG. 8
	x2		x16		x16		x13
2 - Hole Rod		Rod Washer		Foam Bumper		Player - Black	
17	FOR FIG. 8	18	FOR FIG. 9	19	FOR FIG. 9	20	FOR FIG. 9
	x13		x8		x8		x2
Player - Ivory		Handle		Rod End Cap		Slide Scorer	
21	FOR FIG. 3						
	x4						
"L" Bracket							

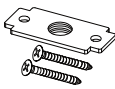



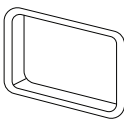
ACCESSORIES

22		x2
Soccer Ball		

HARDWARE

A1  x8 1/4"x1-1/8" Bolt	A2  x16 1/4"x1-1/2" Bolt	A3  x24 1/4" Washer	A4  x16 4x12mm Screw
A5  x26 8 x 1-1/8" BoltBolt	A6  x26 4mm Nut	A7  x4 4x45mm Screw	A8  x2 3.5x12mm Screw
A9  x1 Allen Key	A10  x18 3x20mm Screw		

PRE-INSTALLED PARTS

P1  x4 Square Nut with Screws	P2  x24 1/4" T - Nut	P3  x2 Goal Cover	P4  x16 Rod Bushing
P5  x2 Ball Return Cover			

BEFORE ASSEMBLY

1. Find a clean, level place to begin the assembly of your product.
2. Verify that you have all listed parts as shown on the part list pages.

ASSEMBLY

ASSEMBLY

FIG. 1

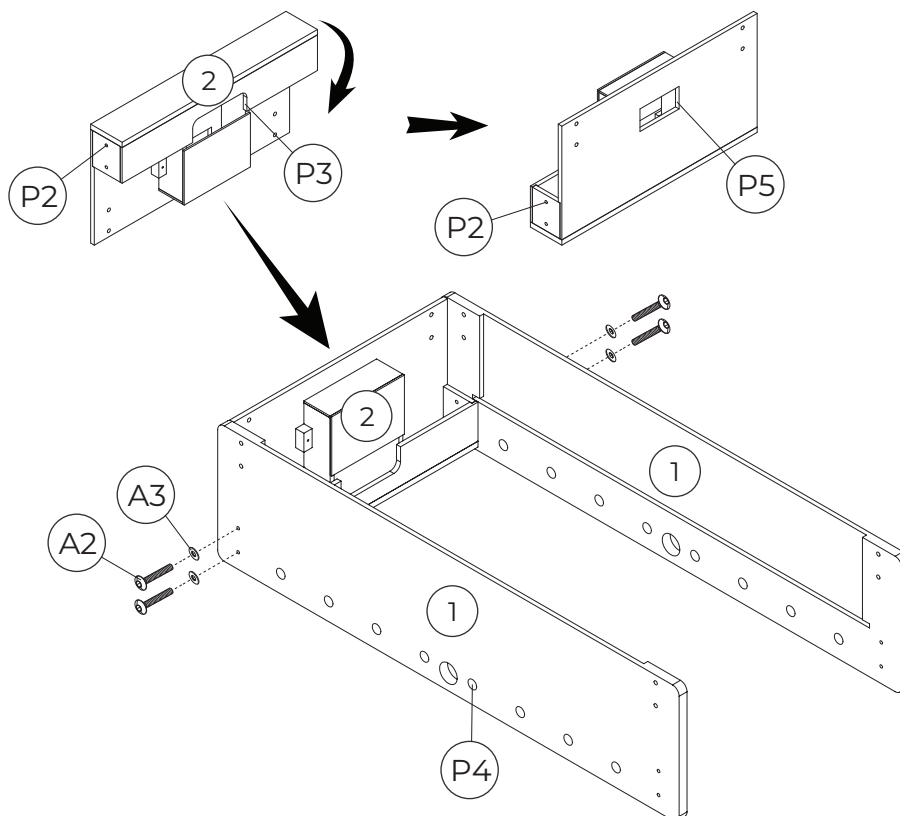
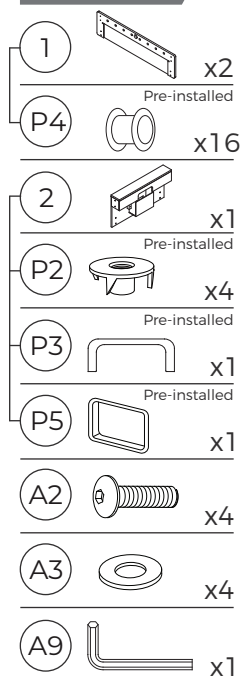


FIG. 2

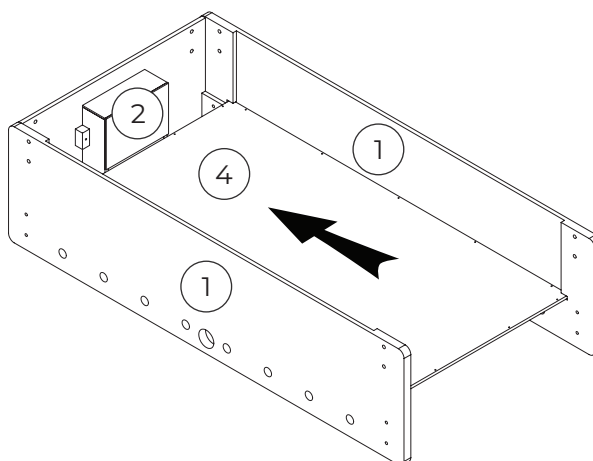
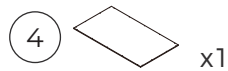
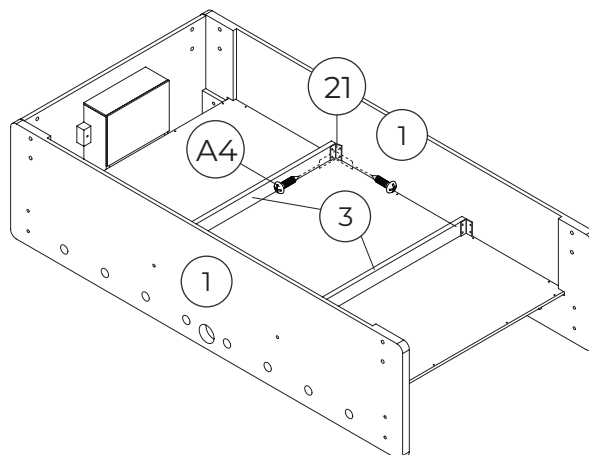
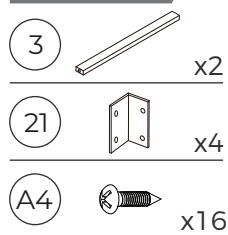










FIG. 3



ASSEMBLY

FIG. 4

2		x1
P2		x4
P3		x1
P5		x1
A2		x4
A3		x4
A9		x1
A10		x18

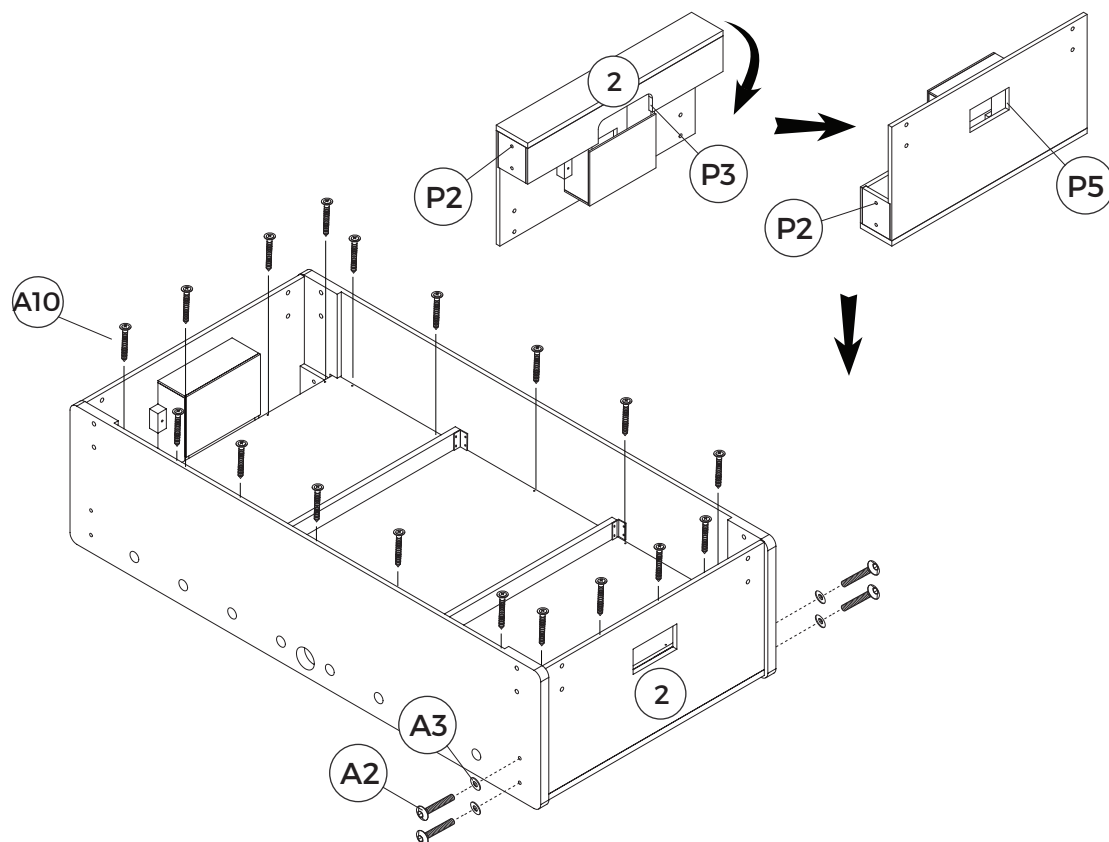







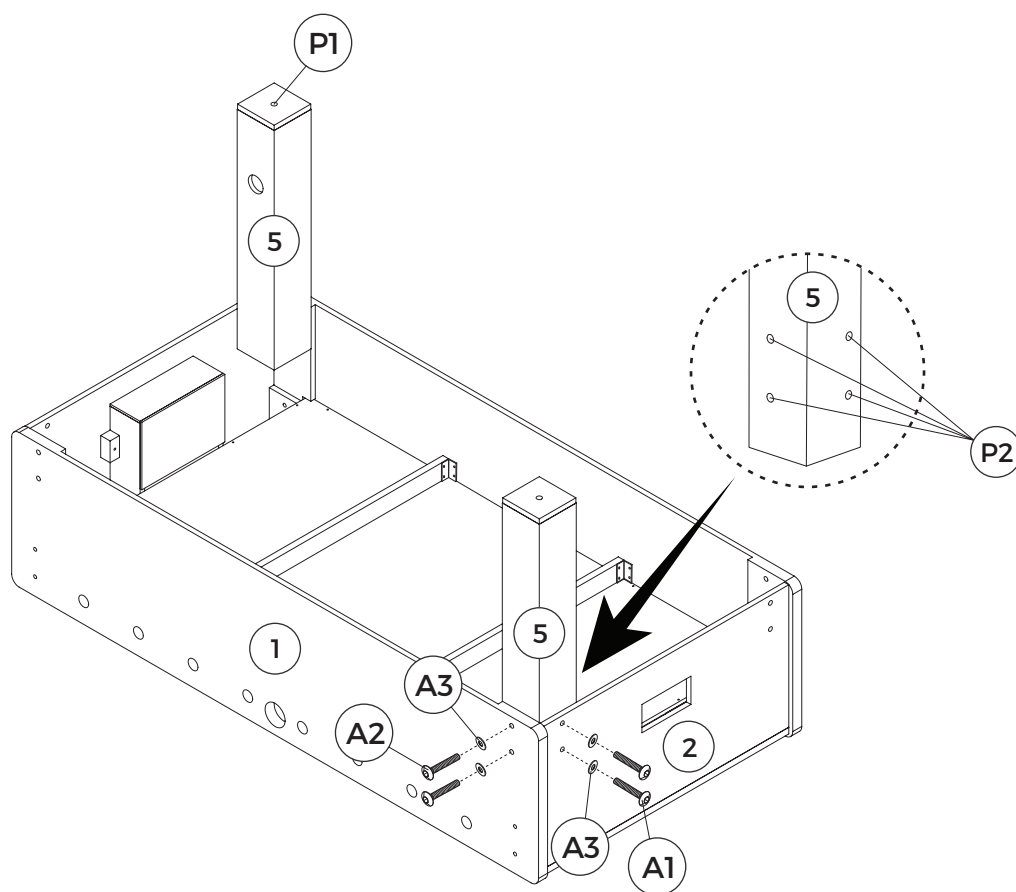
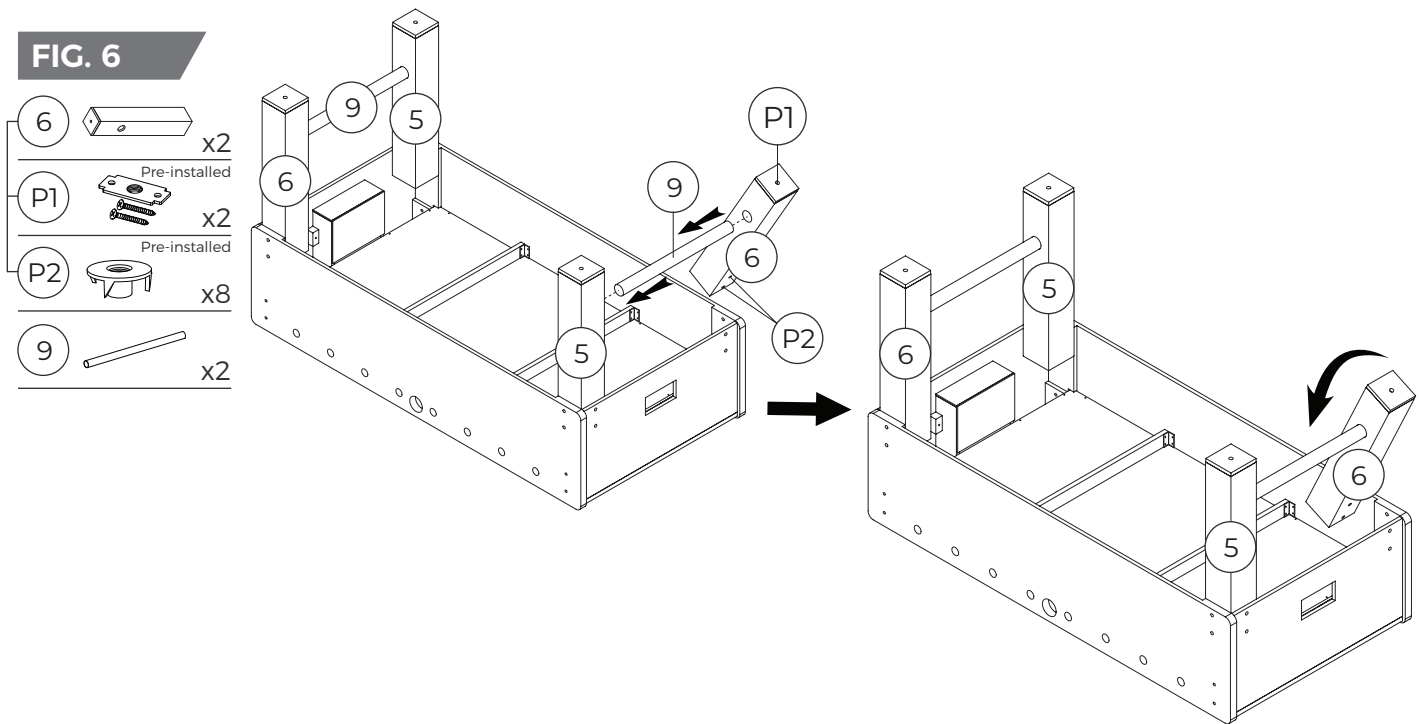
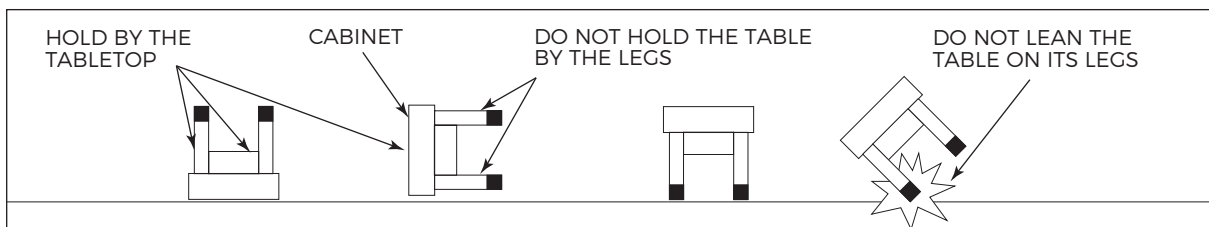
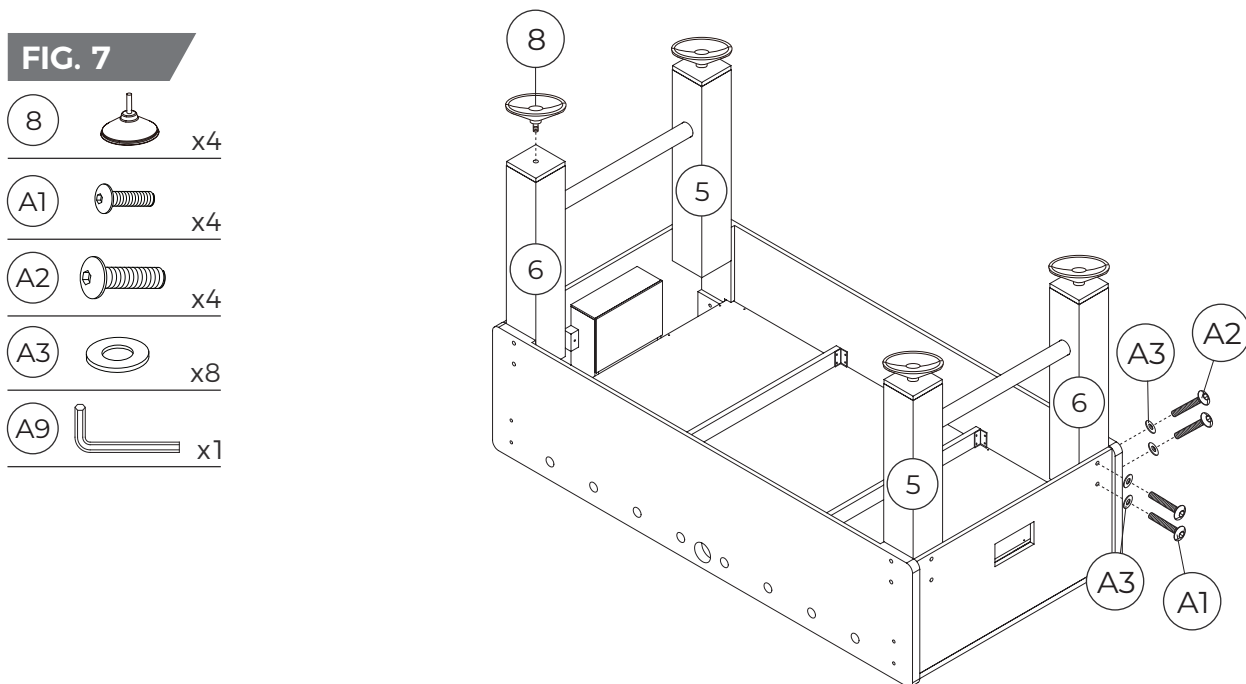


FIG. 5

5		x2
P1		x2
P2		x8
A1		x4
A2		x4
A3		x8
A9		x1



ASSEMBLY

FIG. 6

FIG. 7











⚠ CAUTION

Two strong adults are recommended to turn over the table as shown.

1. Lift the table off the ground.
2. Turn the table over.
3. Place it on all feet at the same time on the ground.

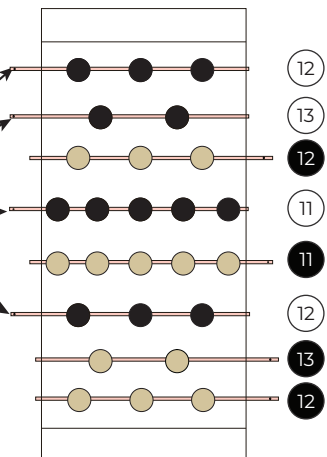
ASSEMBLY

FIG. 8

- 11  x2
- 12  x4
- 13  x2
- 14  x16
- 15  x16
- 16  x13
- 17  x13
- A5  x26
- A6  x26

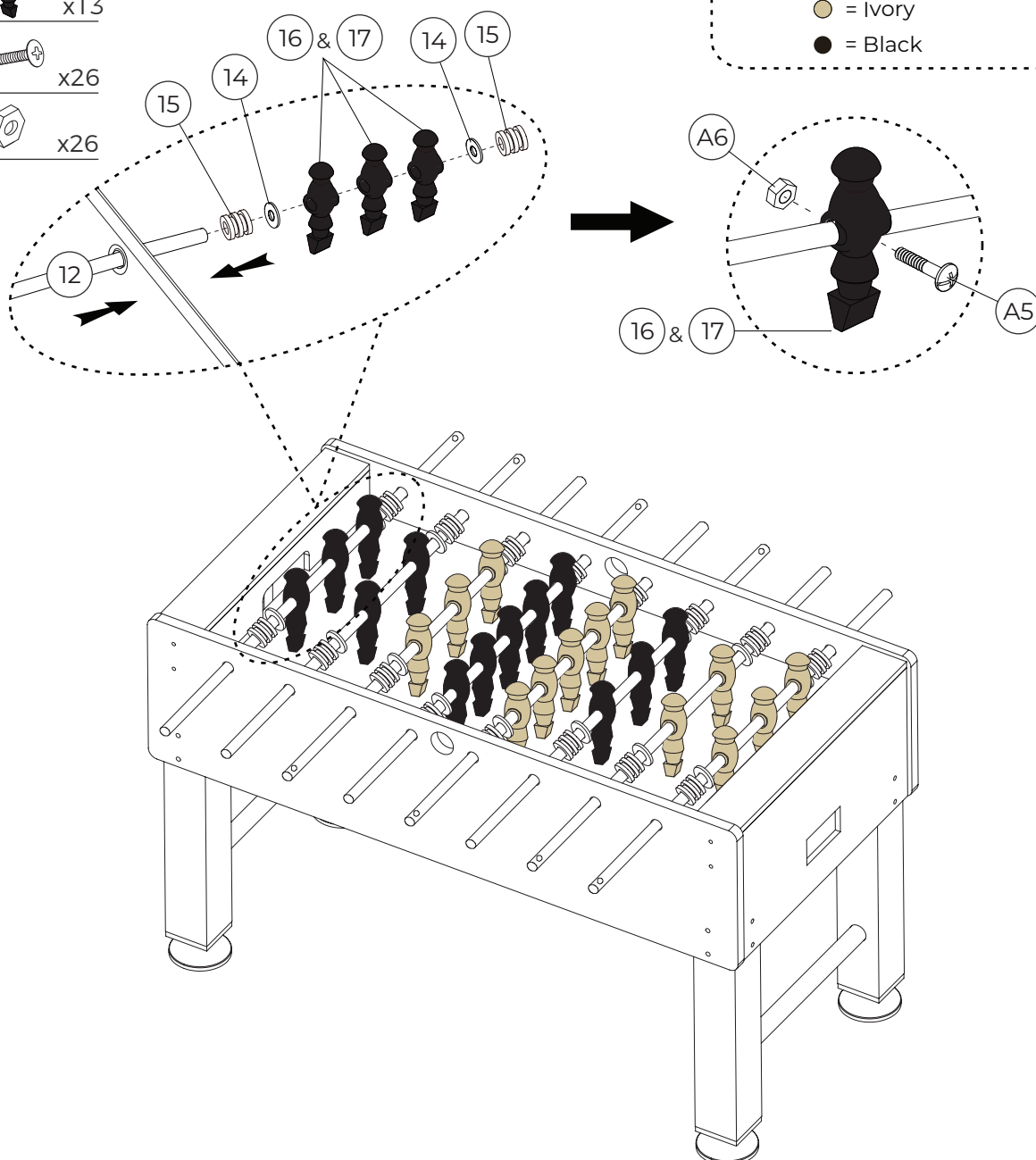
Note: The Rods have a hole at the end where their Handles will go.

Order of players (Overhead View)










● = Ivory

● = Black



ASSEMBLY

FIG. 9

7		x2
10		x2
18		x8
19		x8
20		x2
A7		x4
A8		x2

