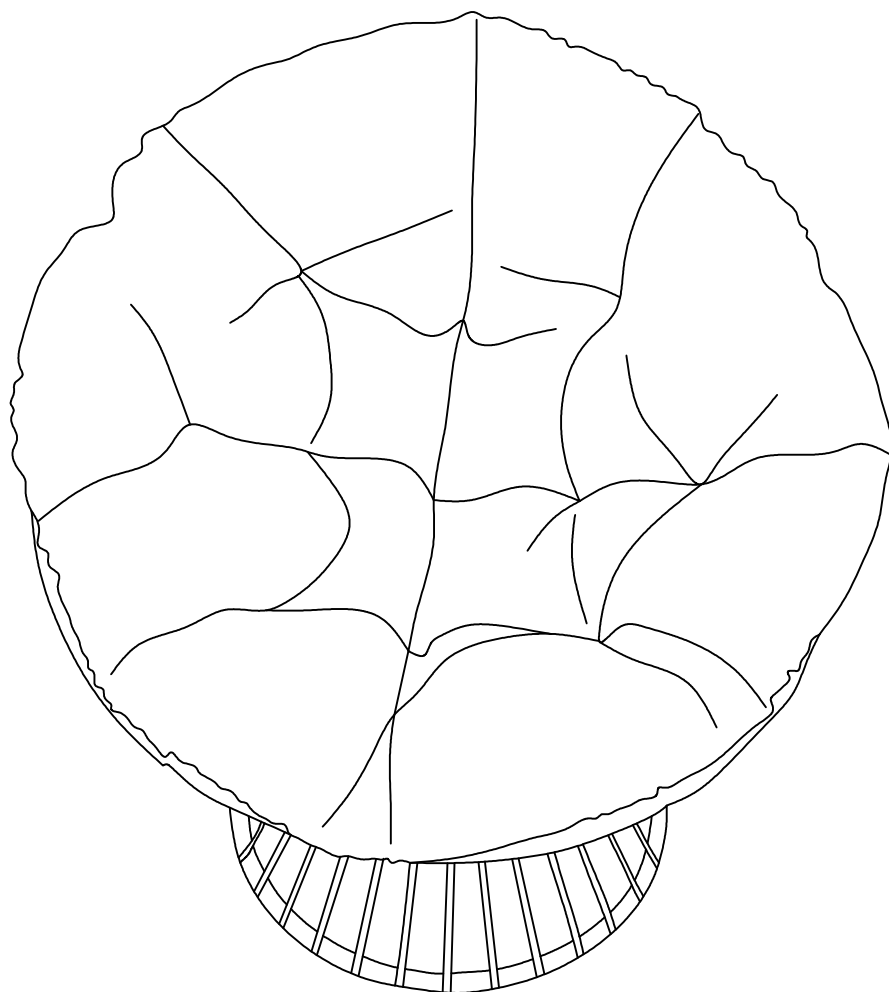
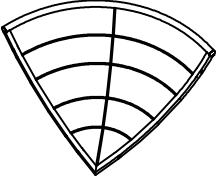
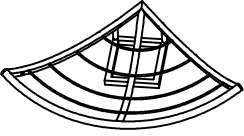
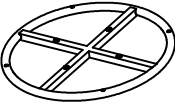
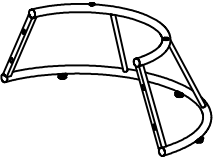
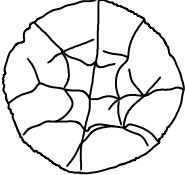
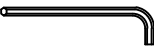
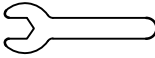
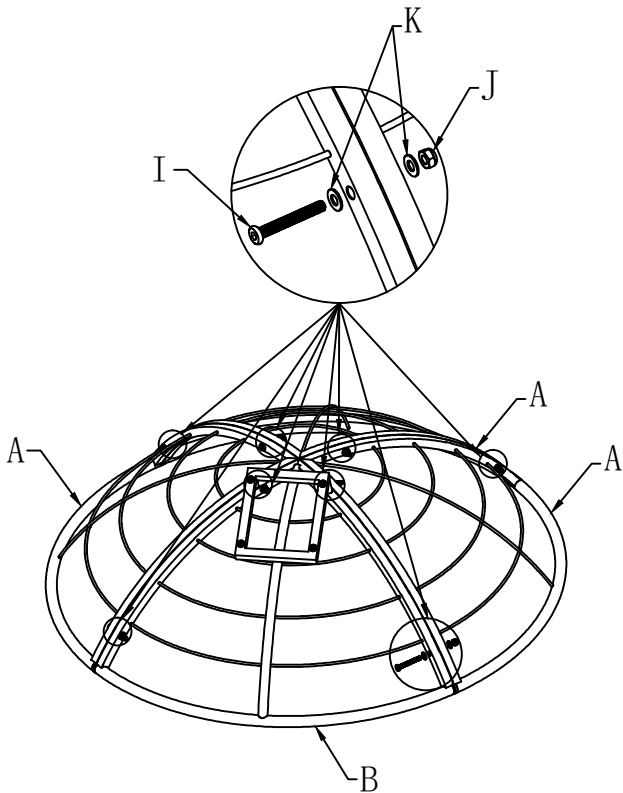


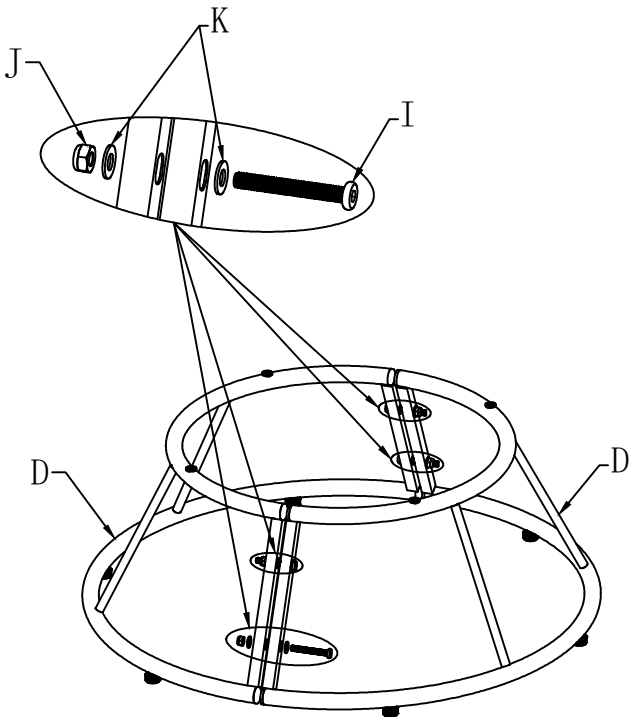


A		3
B		1
C		1
D		2
E		1
F		1
G	 M6*15	8
H	 M6*32	4
I	 M6*45	12
J	 M6	12
K	 M6	36
P		1
Q		1

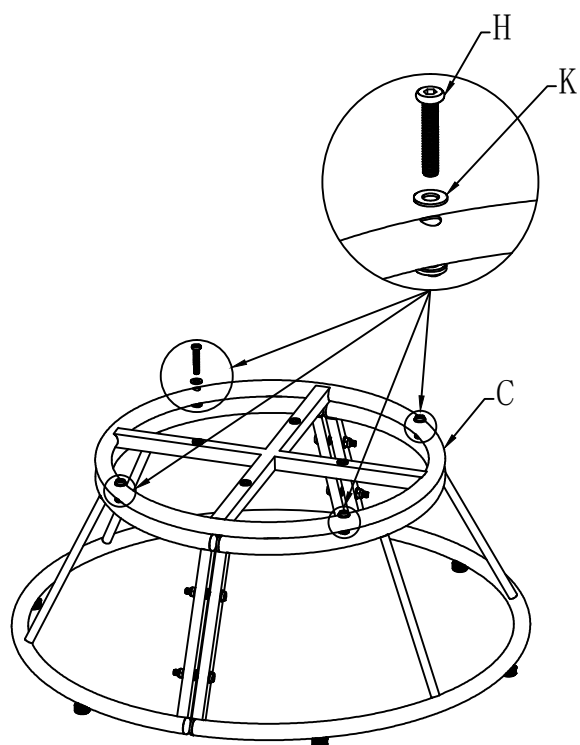
Step 1



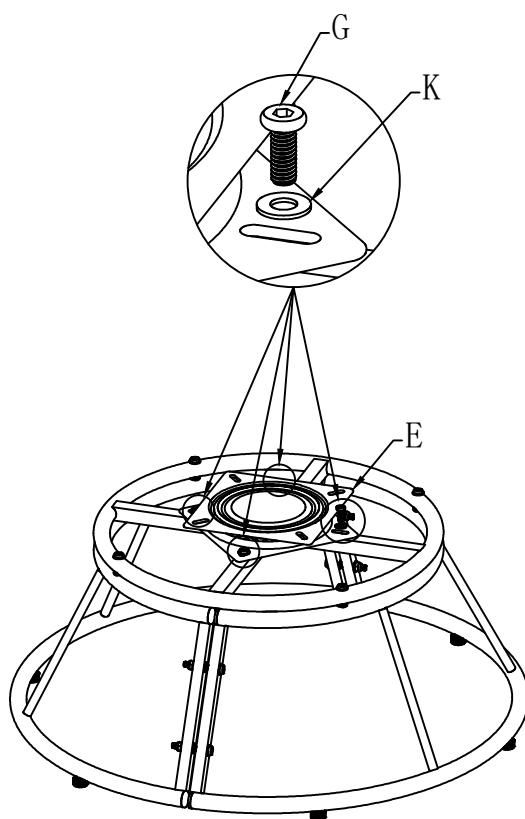
Step 2



Step 3



Step 4



Step 5

