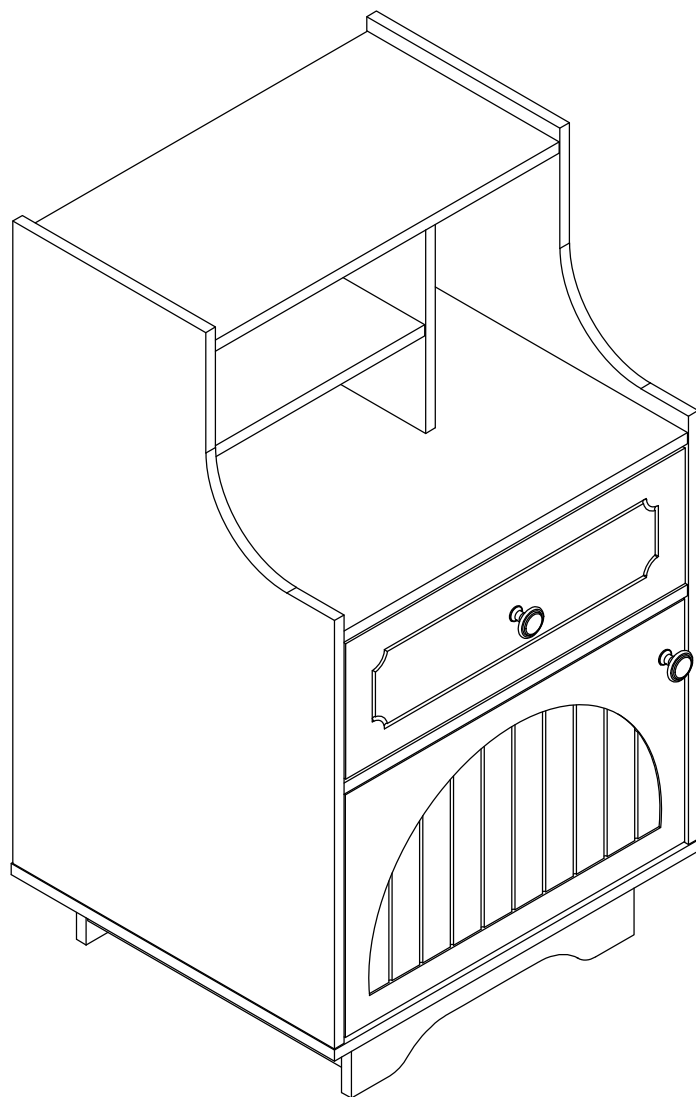
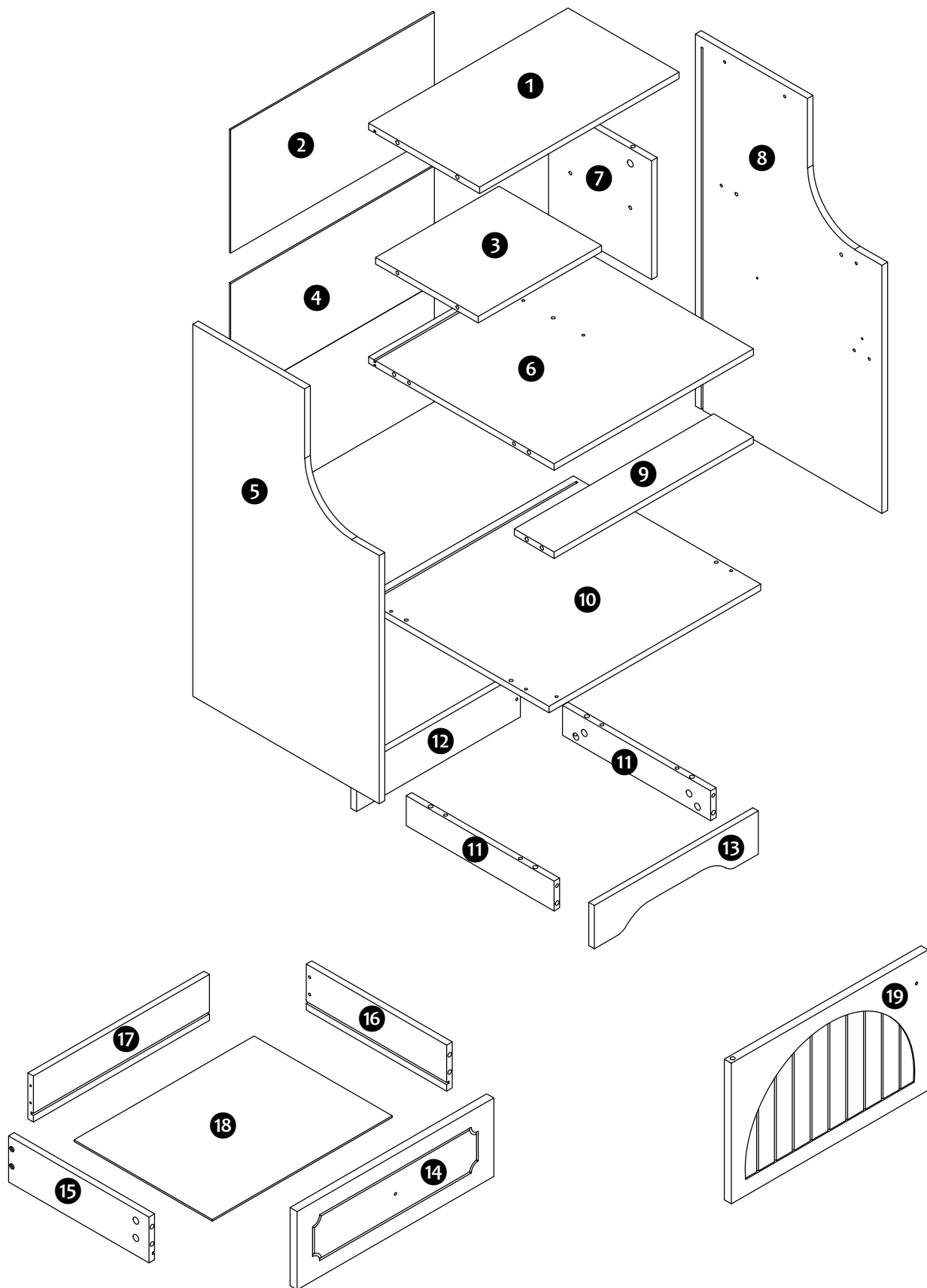


Installation & Assembly



ASSEMBLY INSTRUCTIONS

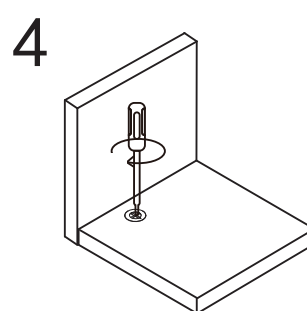
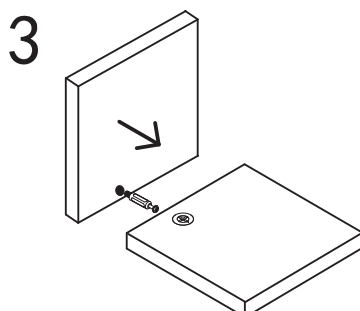
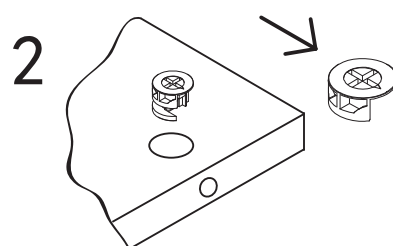
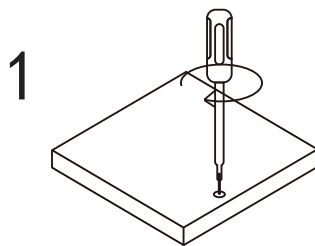


Before You Start

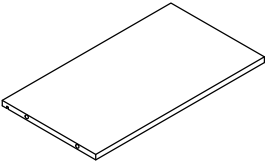
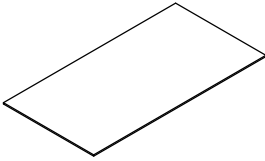
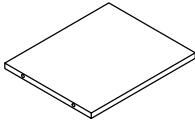
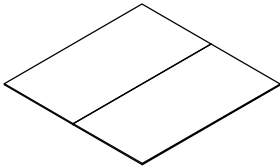
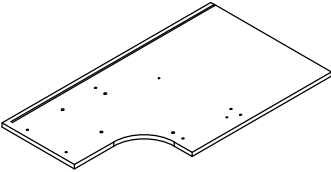
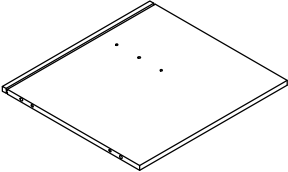
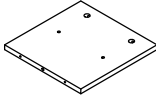
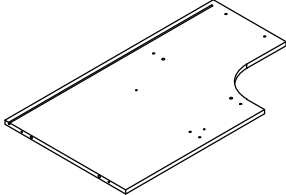
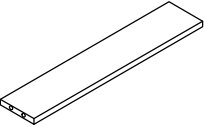
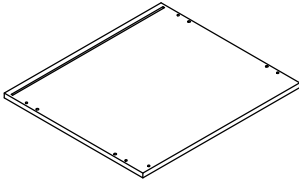
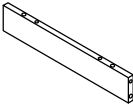
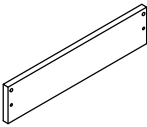
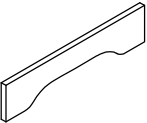
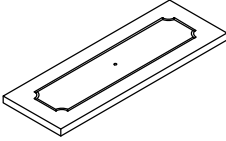
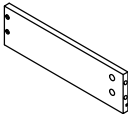
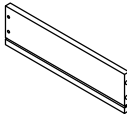
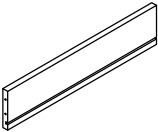
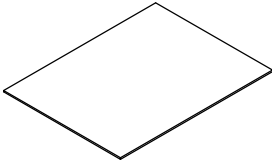
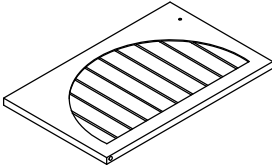
1. Read through each step carefully and follow the proper order
2. Separate and count all your parts and hardware
3. Give yourself enough room for the assembly process
4. Caution: If using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw

Cam Lock Fastening System

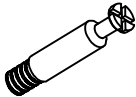
This Cam Lock Fastening System will be used throughout the assembly process



Parts List

			
11PC	21PC	31PC	41PC
			
51PC	61PC	71PC	81PC
			
91PC	101PC	112PCS	121PC
			
131PC	141PC	151PC	161PC
			
171PC	181PC	191PC	

Hardware List



A

26PCS


φ12*9mm

B

26PCS


M6*30mm

C

21PCS


Ø4*40mm

D

10PCS



E

2PCS


M3*12mm

F

10PCS


M4*19mm

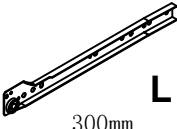
G

2PCS



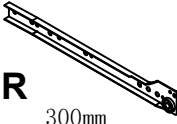
H

2PCS


L
300mm

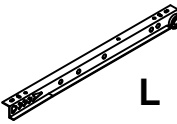
I

1PC


R
300mm

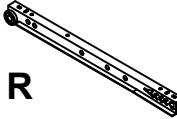
J

1PC


L

K

1PC


R

L

1PC


M1


M2

M

1PC



N

8PCS


M3*14mm

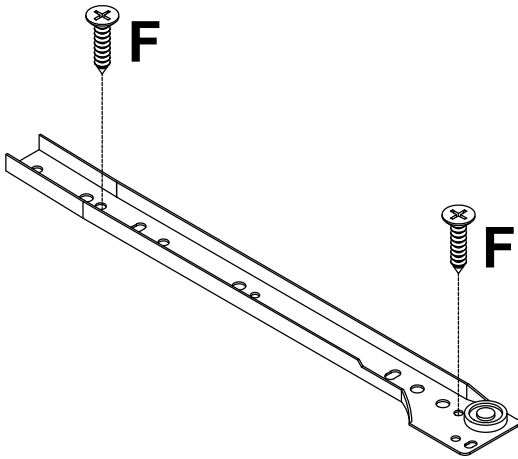
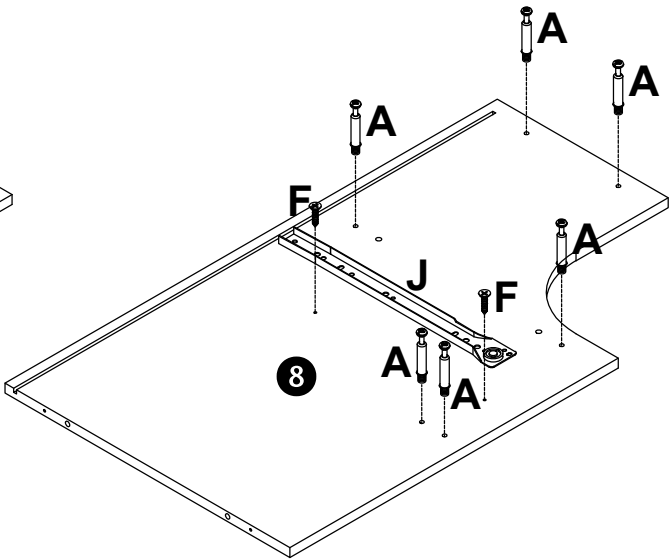
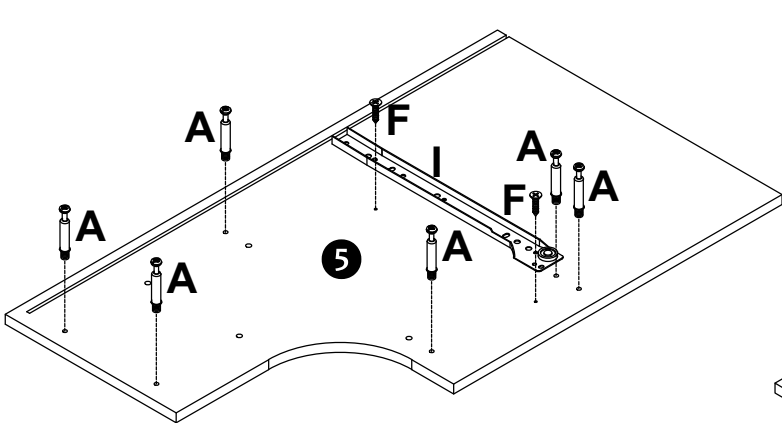
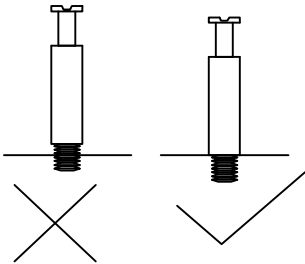
O

10PCS

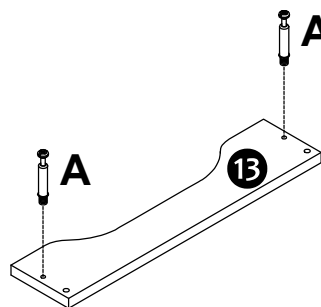
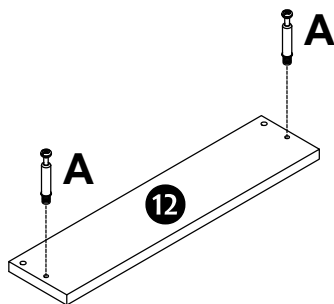
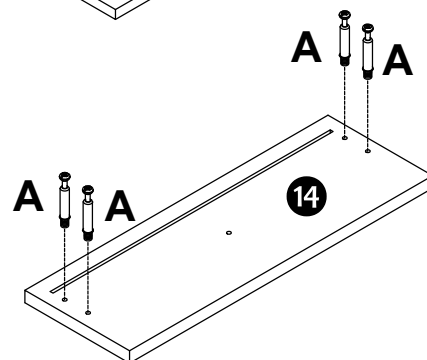
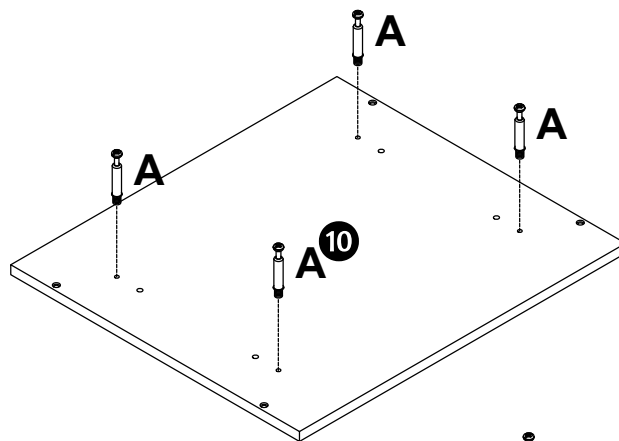
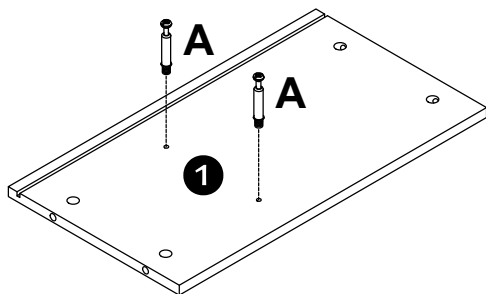
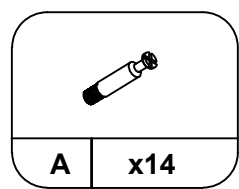
STEP 1

							
A		I		J		F	
x12		x1		x1		x4	

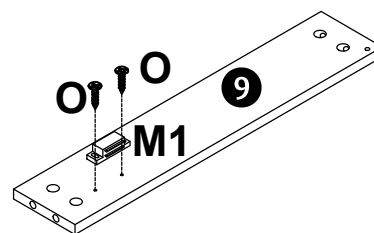
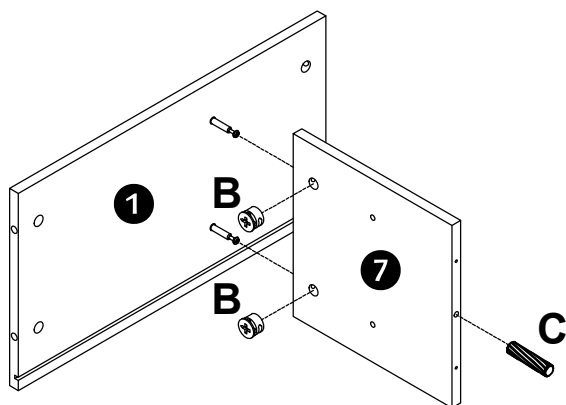
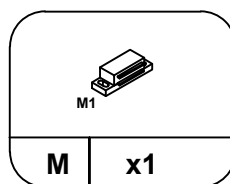
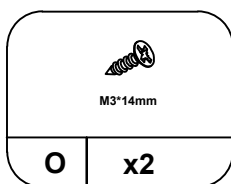
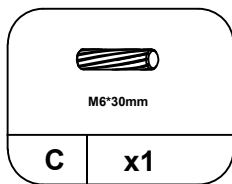
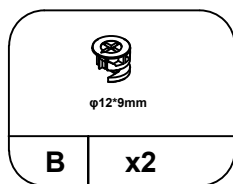
M3*12mm



STEP 2



STEP 3



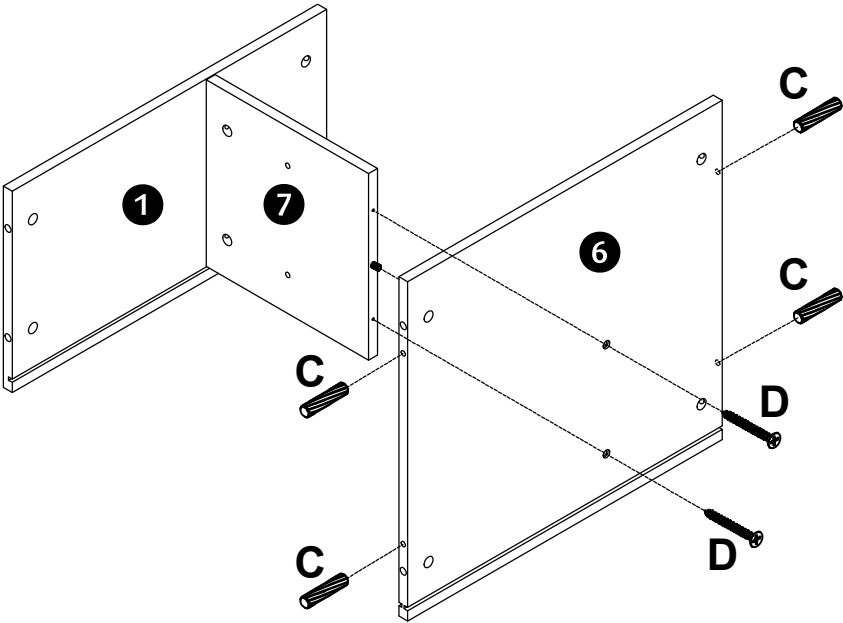
STEP 4


Ø4*40mm

D	x2
---	----


M6*30mm

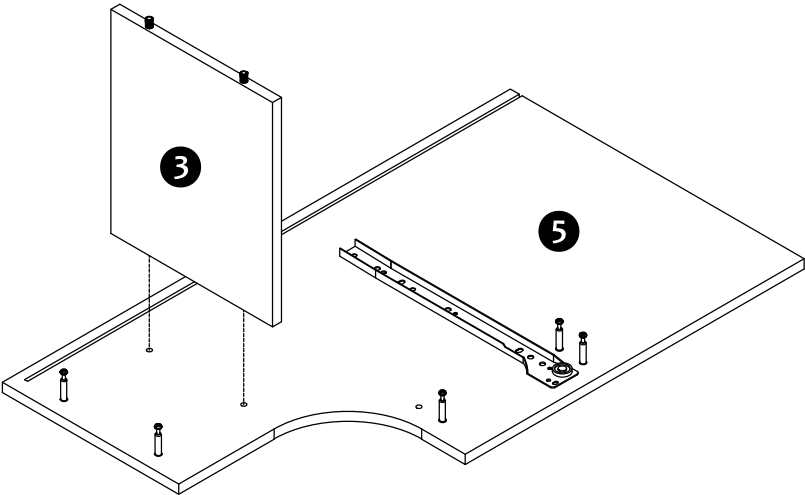
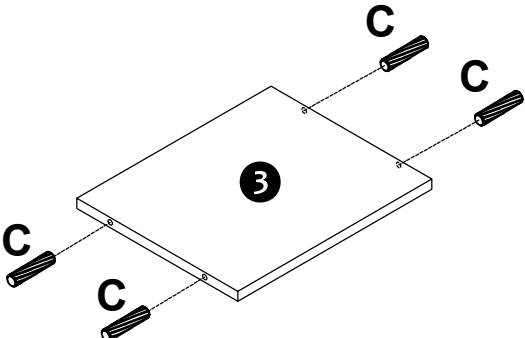
C	x4
---	----



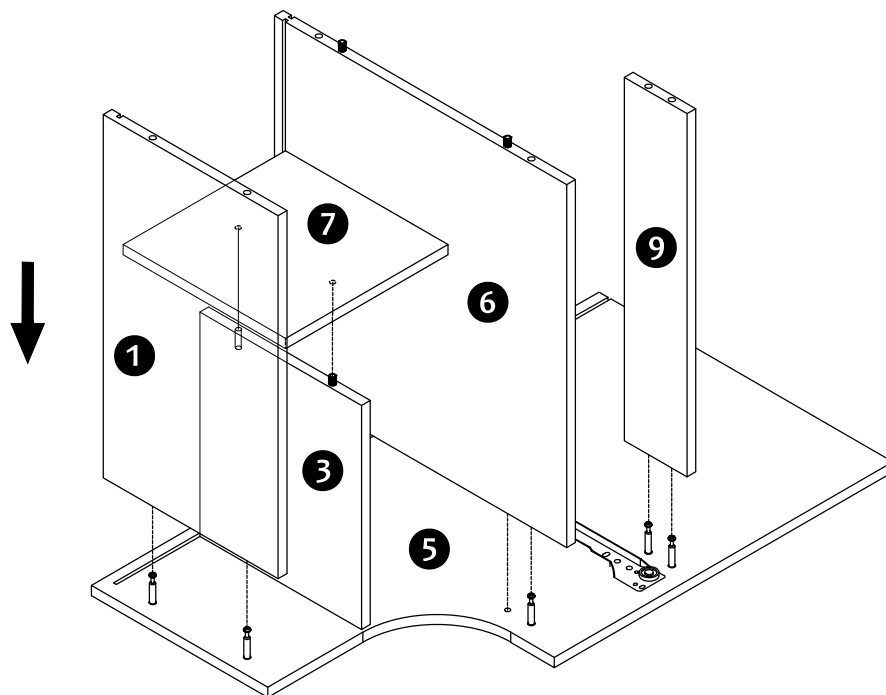
STEP 5


M6*30mm

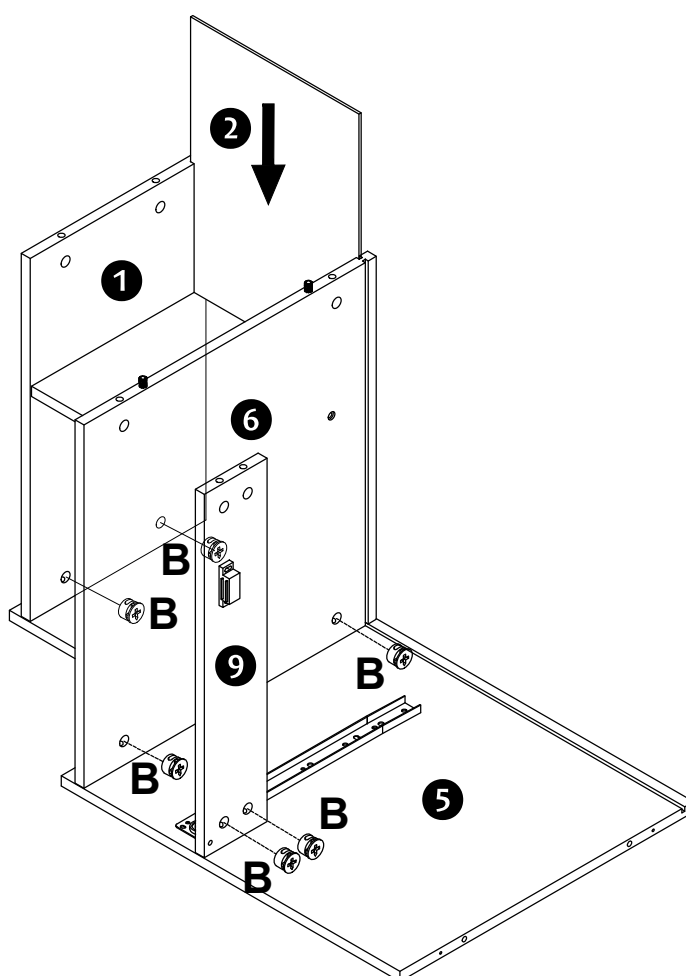
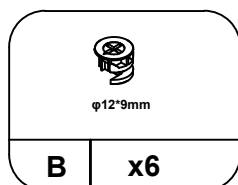
C	x4
---	----



STEP 6



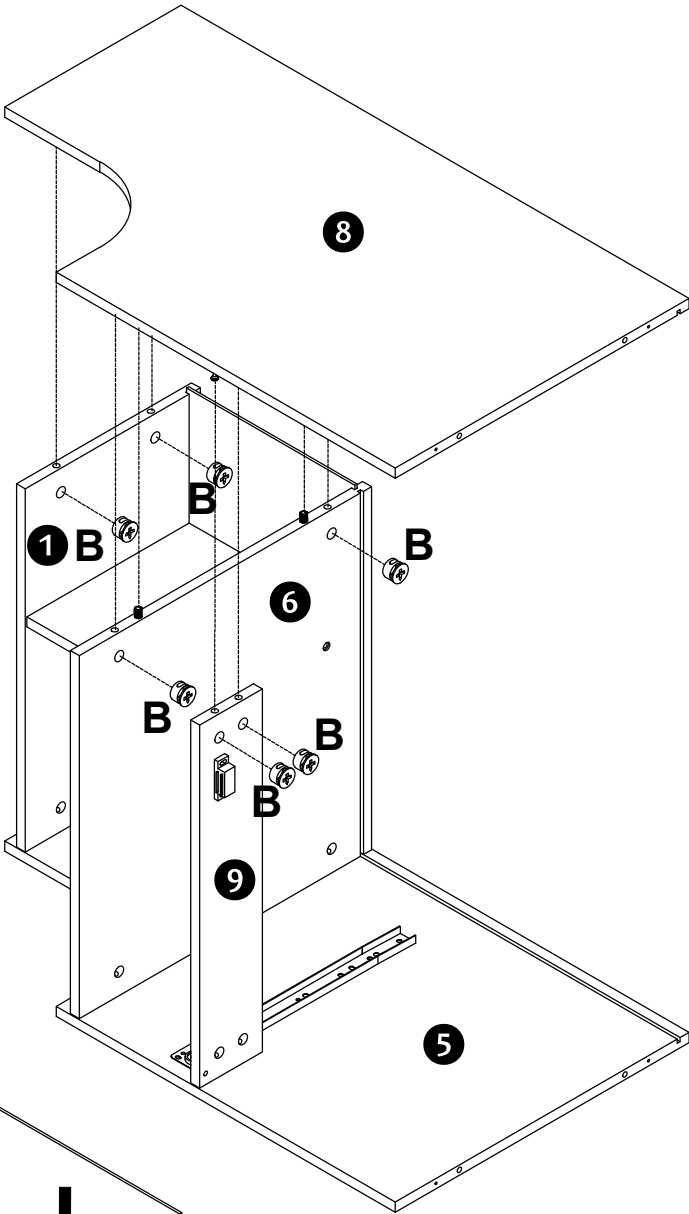
STEP 7



STEP 8


φ12*9mm

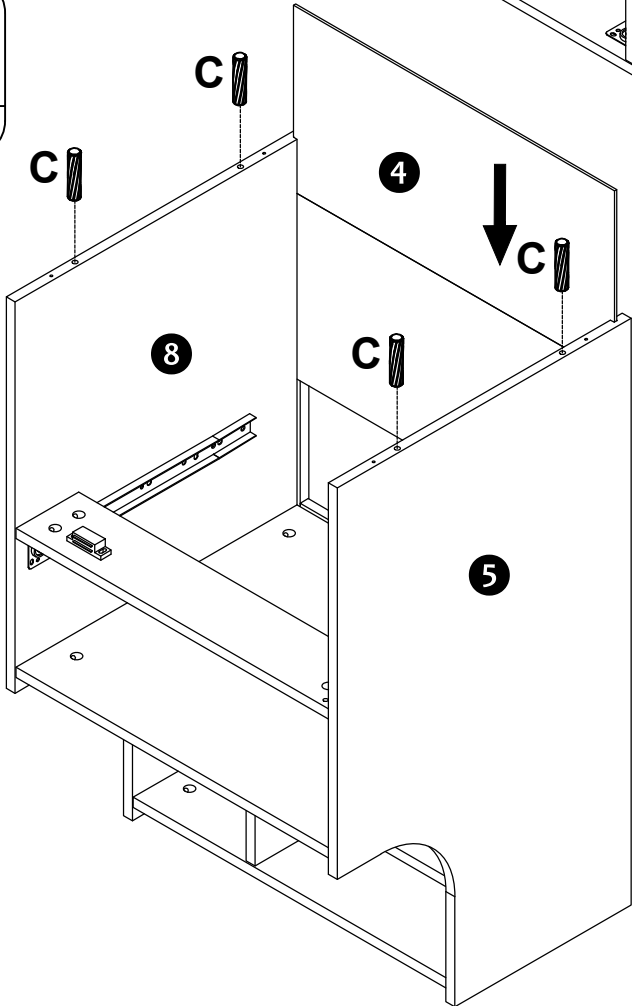
B	x6
---	----



STEP 9


M6*30mm

C	x4
---	----

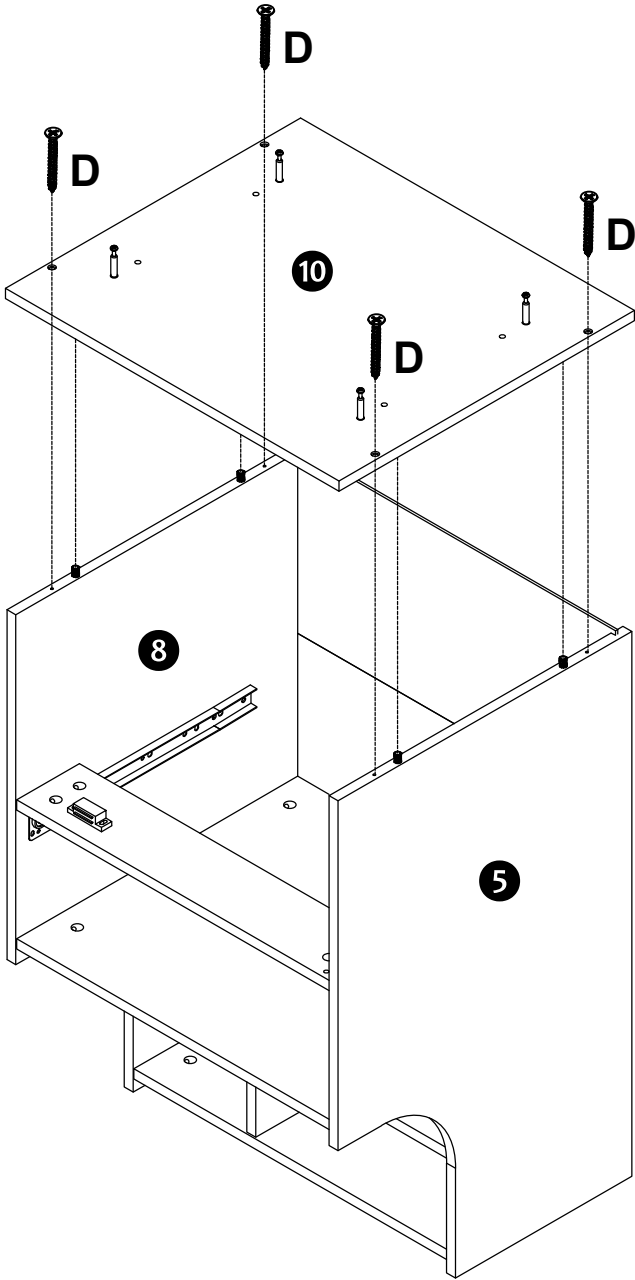


STEP 10



Ø4*40mm

D	x4
---	----



STEP 11



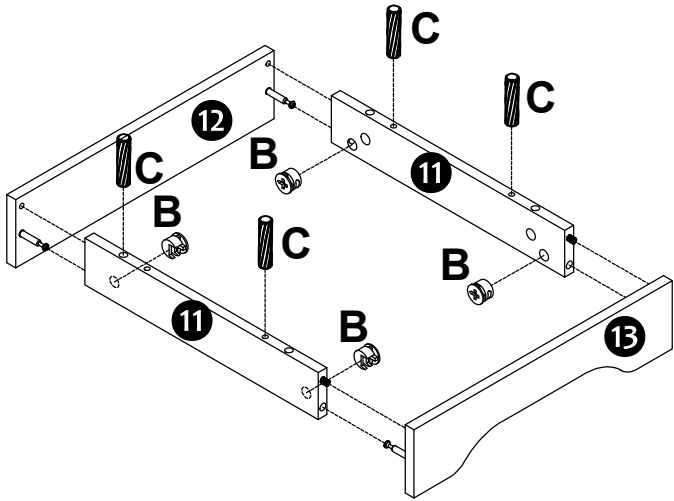
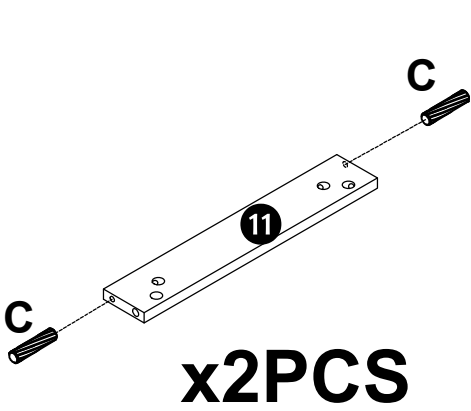
φ12*9mm

B	x4
---	----

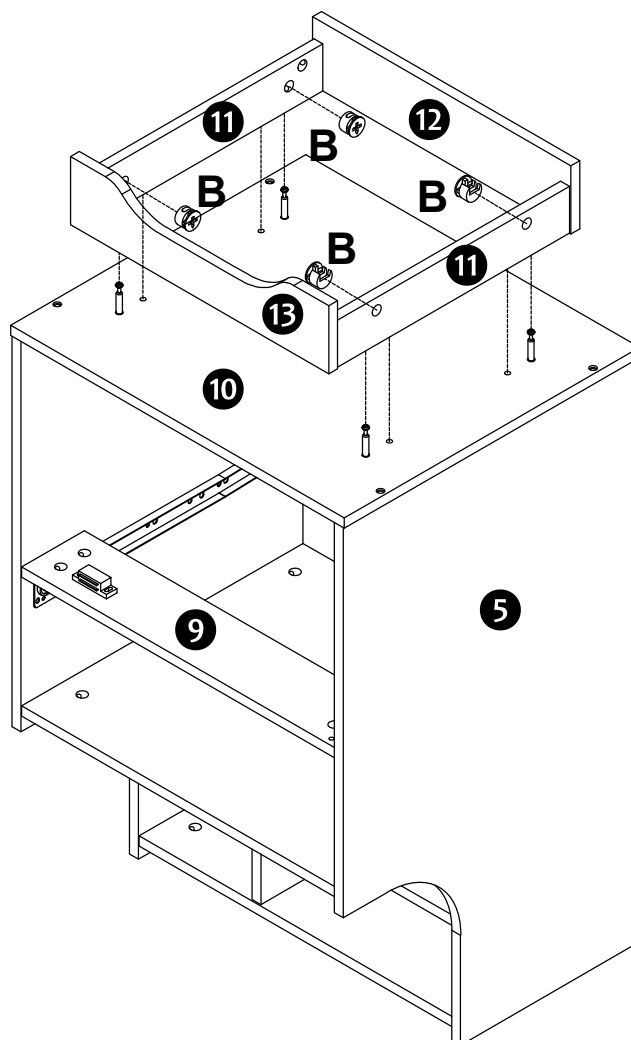
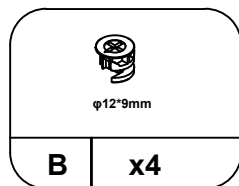


M6*30mm

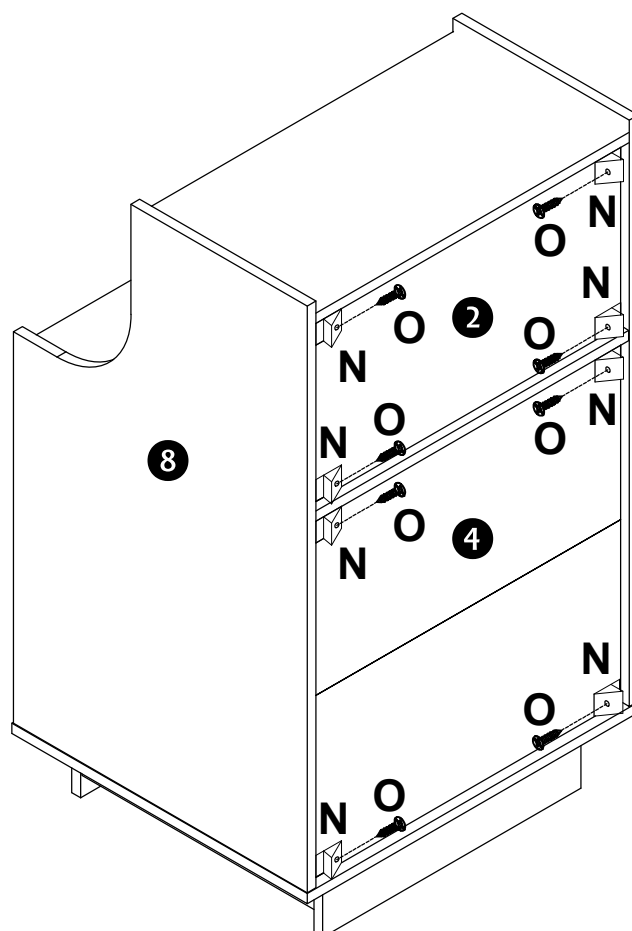
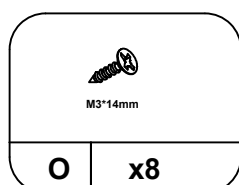
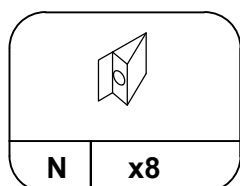
C	x8
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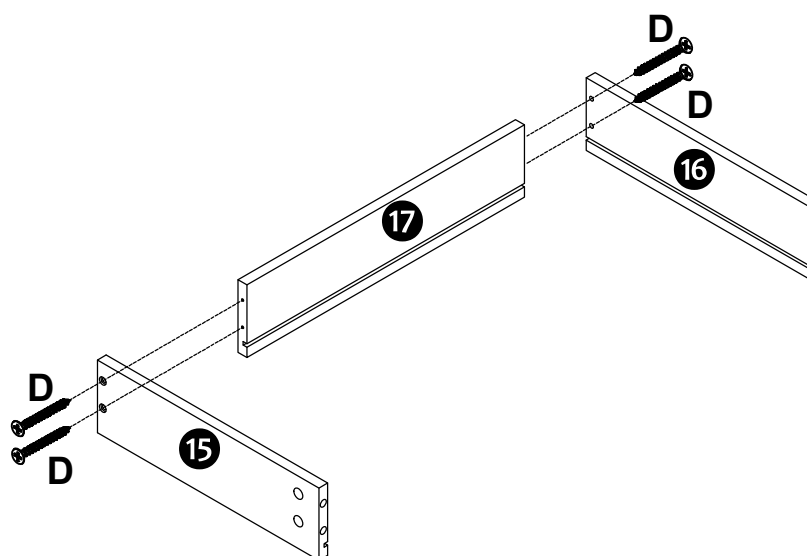
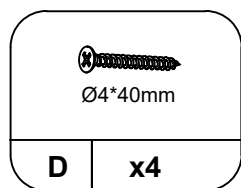
STEP 12



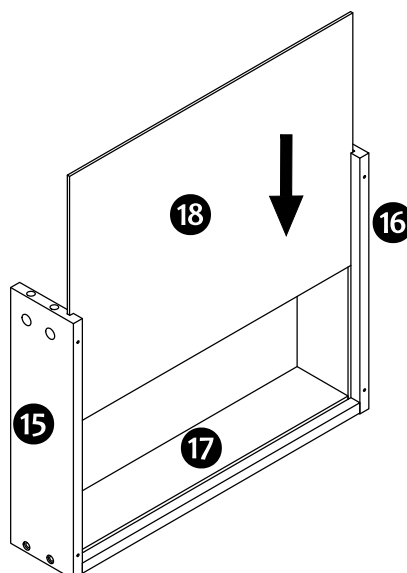
STEP 13



STEP 14



STEP 15



STEP 16



φ12*9mm

B

x4



E

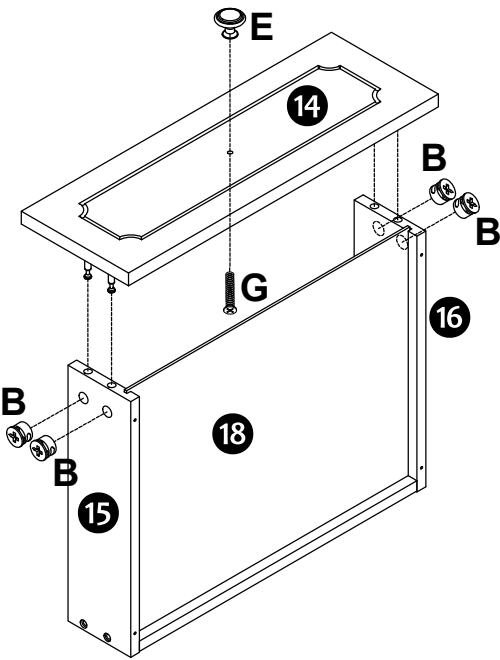
x1



M4*19mm

G

x1



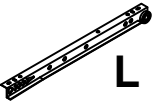
STEP 17



M3*12mm

F

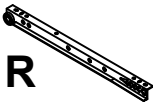
x4



L

K

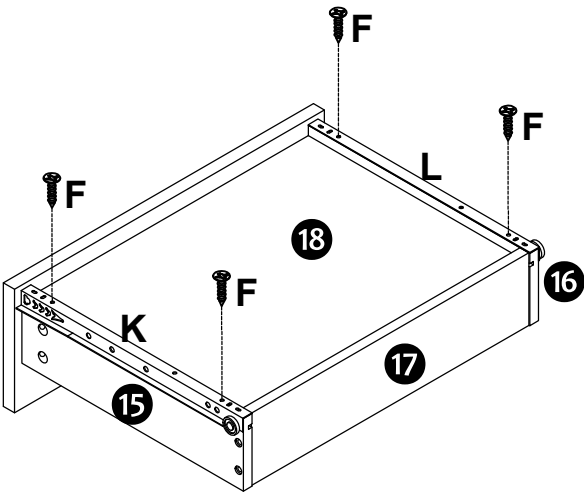
x1



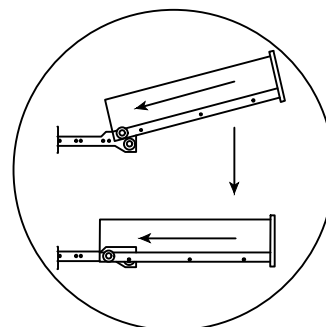
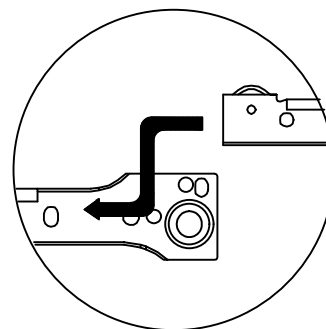
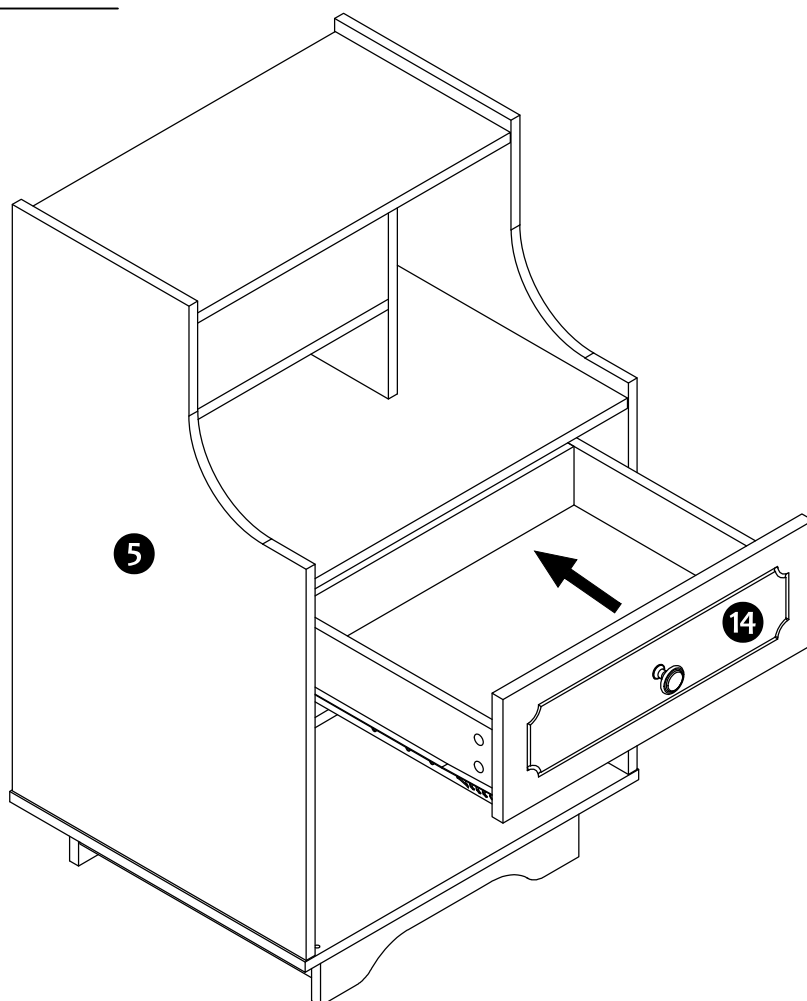
R

L

x1

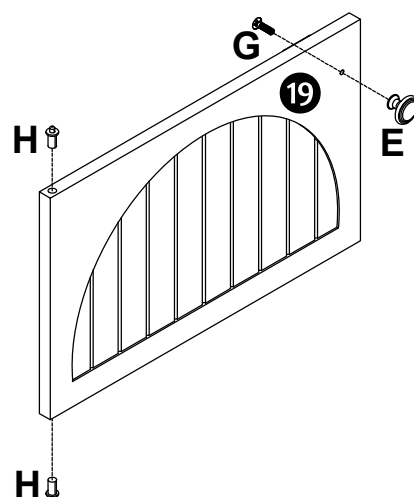
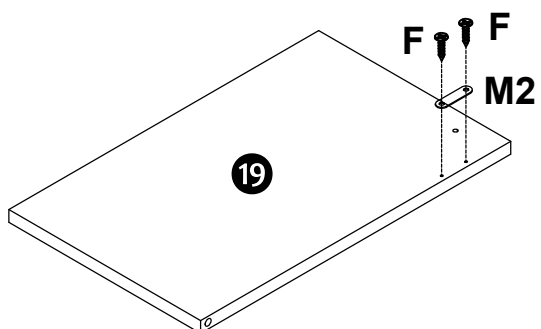


STEP 18



STEP 19

									
E		F		G		H		M	
x1		x2		x1		x2		x1	



STEP 20

