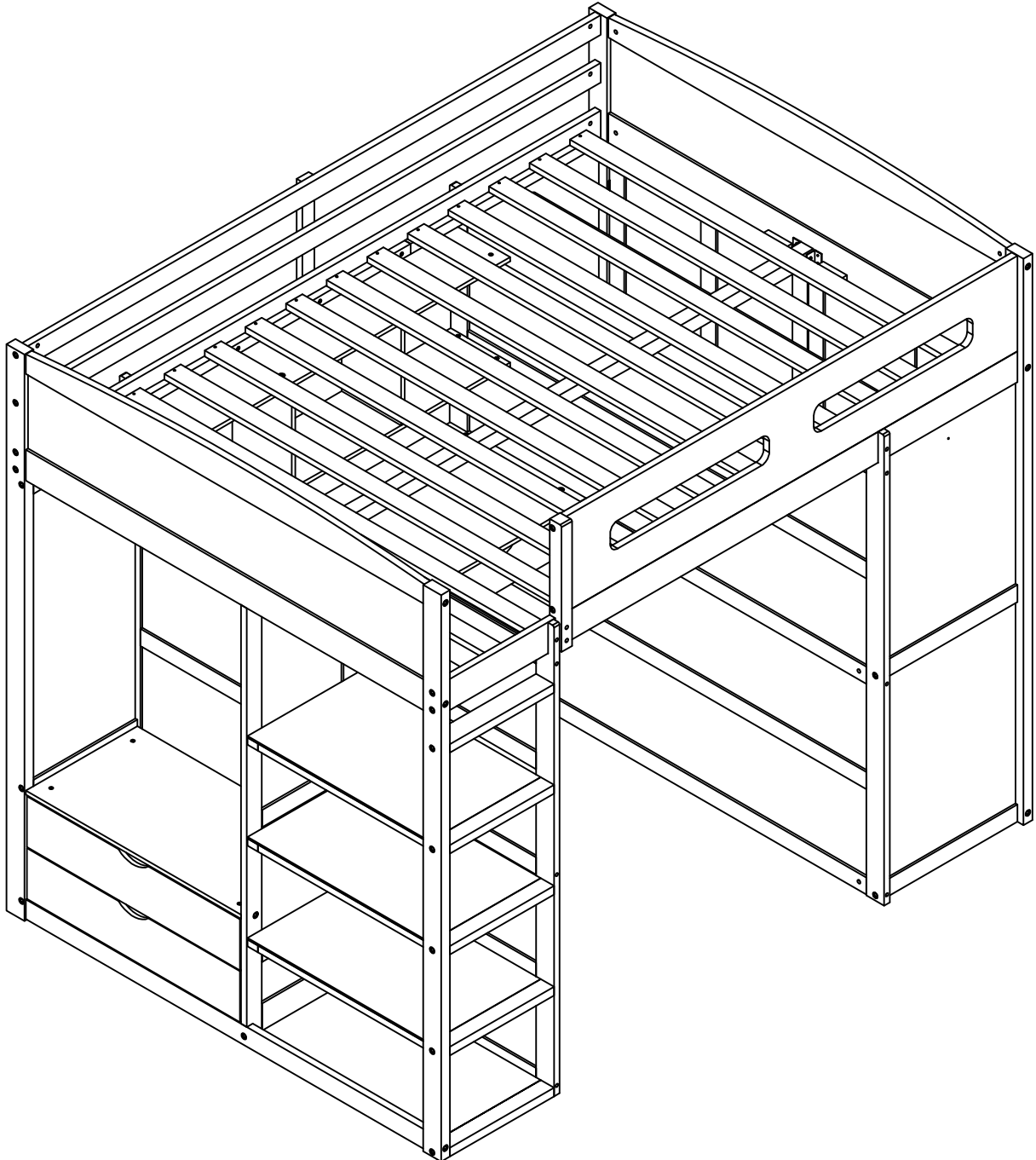


# ASSEMBLY INSTRUCTION

SKU CODE: (WF530549 - WF530550 - WF530551)



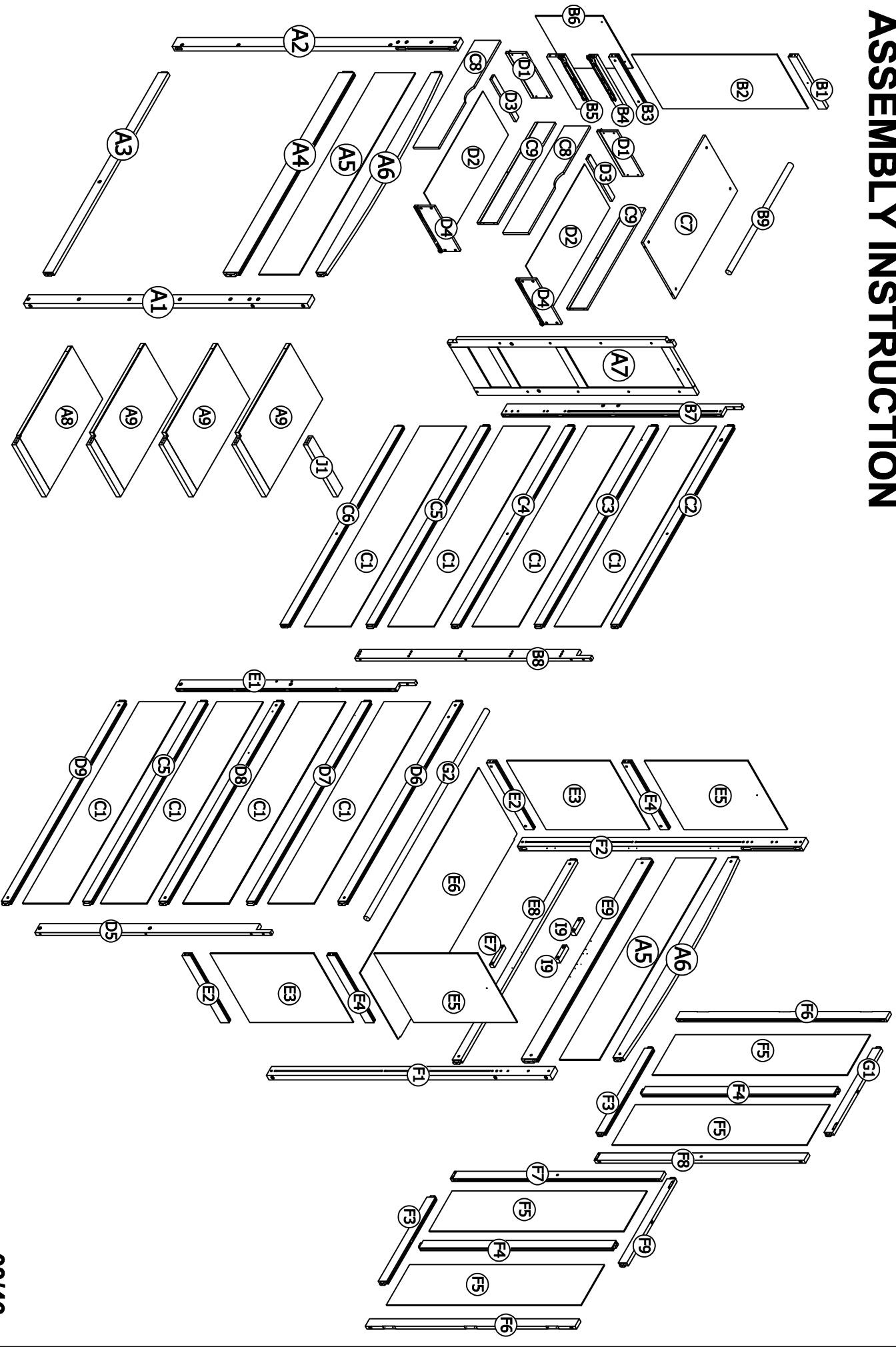
# **! SAFETY WARNINGS !**

1. This bed is designed for use only mattress (es) meeting the following specifications on the upper bunk.

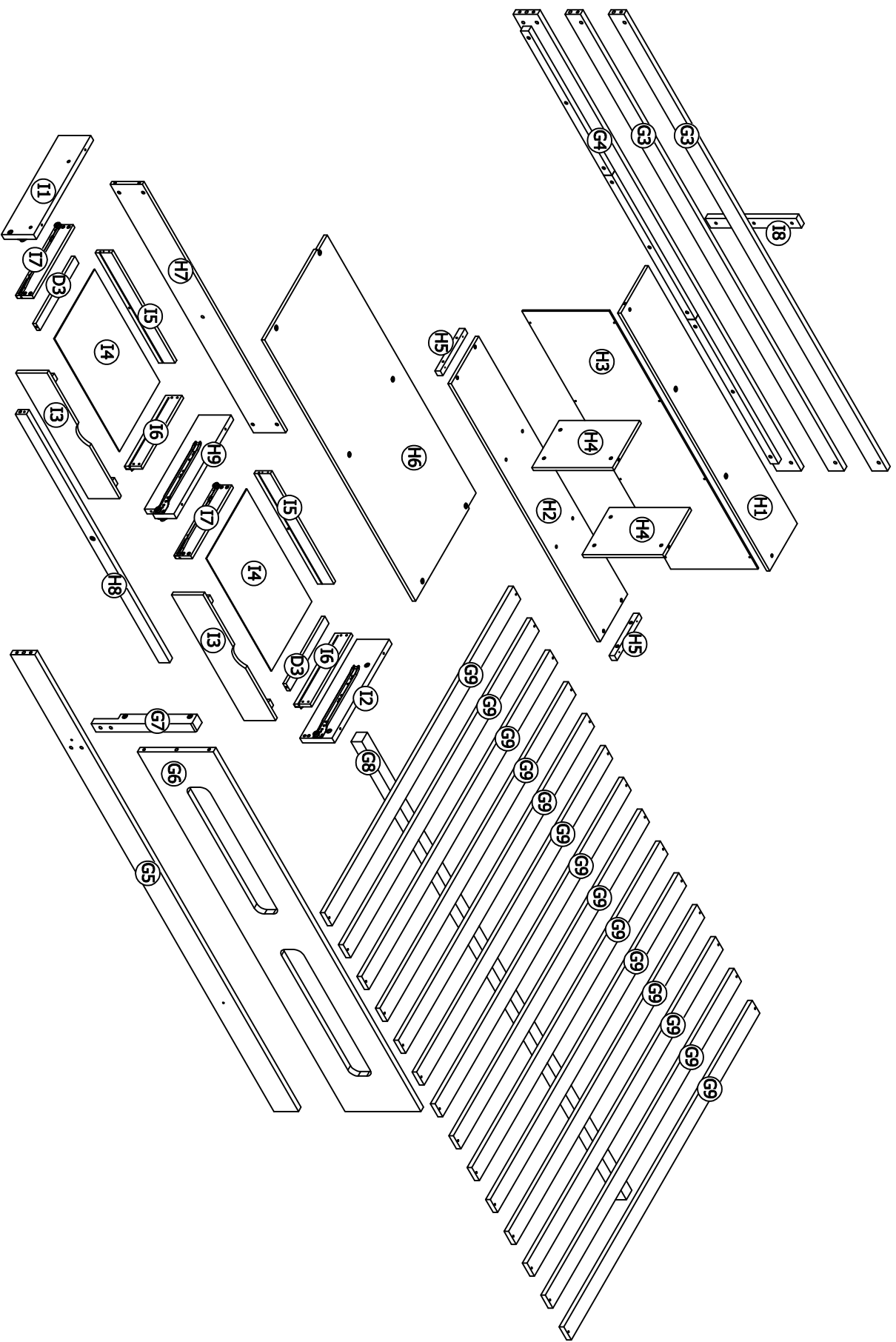
<b>Upper bed Bed Type</b>	<b>Length</b>	<b>Width</b>	<b>Thickness</b>
<i>Full Standard</i>	<i>74" - 75"</i>	<i>53 1/2"</i>	<i>6" max</i>

2. Replacement parts, including additional guardrails, maybe obtained from any of our (GIGACLOUD TECHNOLOGY (USA) INC. 18961 ARENTH AVENUE CITY OF INDUSTRY, CA, 91748) dealers
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute part. Contact the manufacture or dealer for replacement part
11. Use of a night light may provide added safety precaution for a child using the upper bunk..
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited
14. STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes
15. Keep these instruction for future reference
16. Prohibit more than one person on upper bunk
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

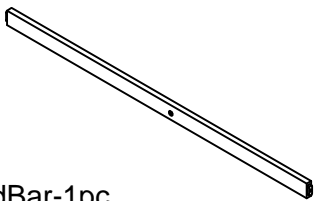
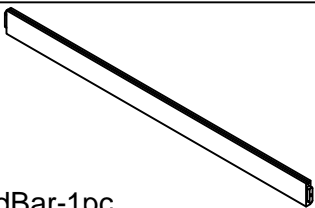
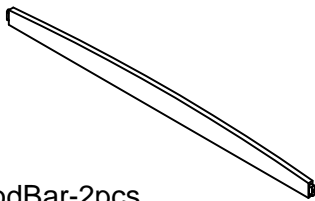
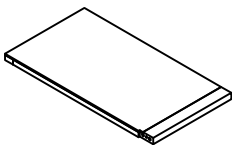
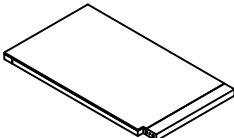
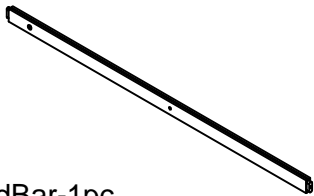
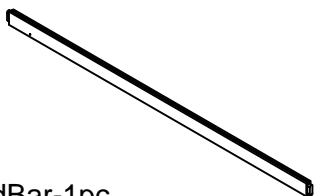

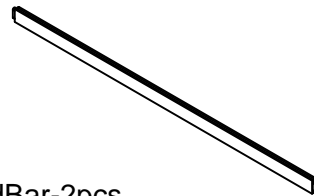
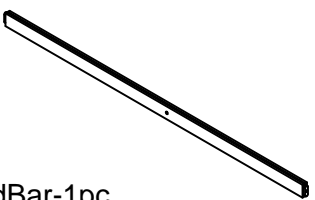
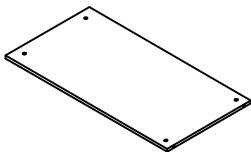
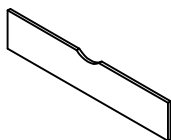
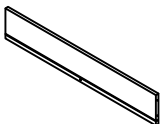
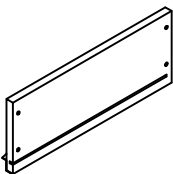
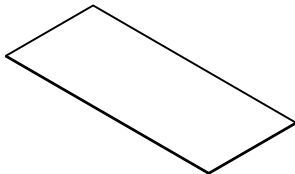
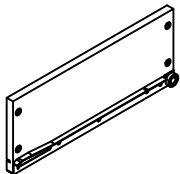
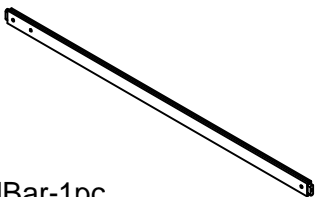
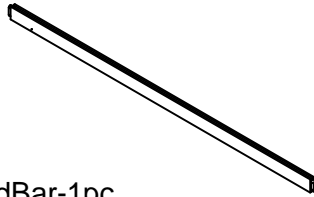
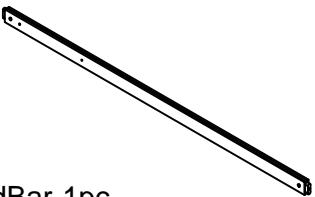
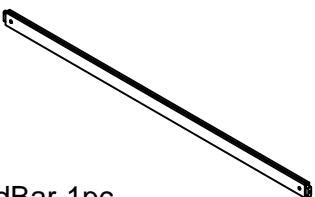
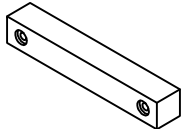
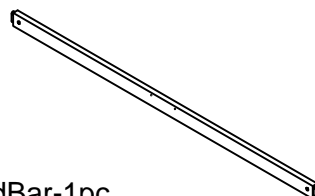
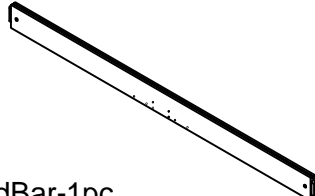
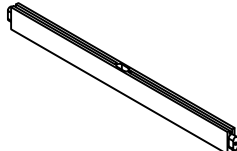
# ASSEMBLY INSTRUCTION




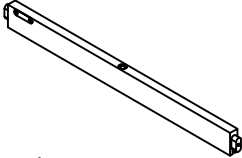
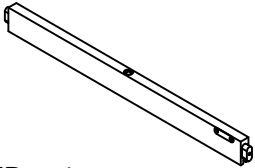
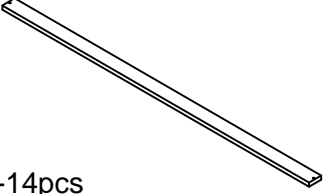
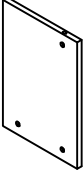
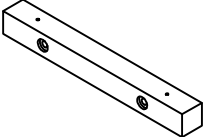
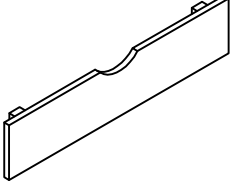
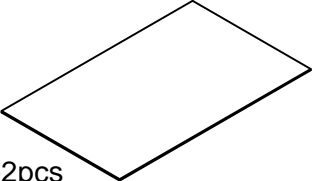
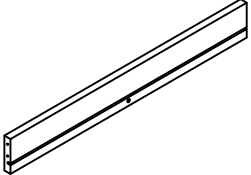
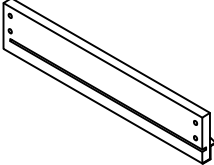
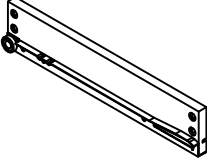
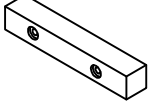
# ASSEMBLY INSTRUCTION





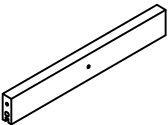
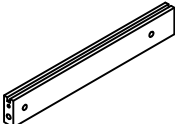



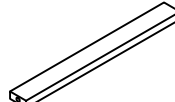
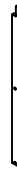

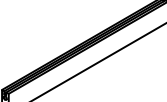
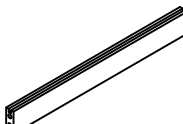






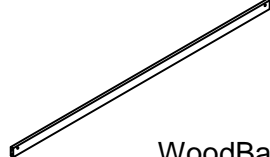
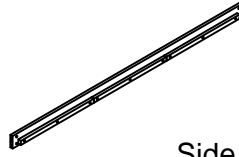
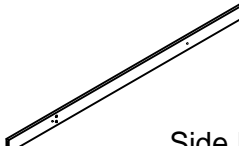
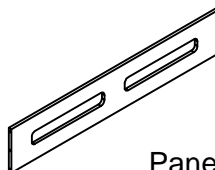

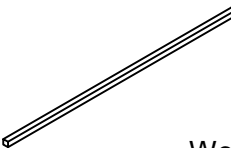
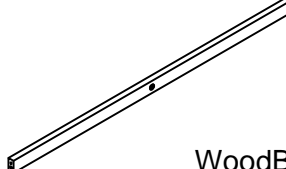

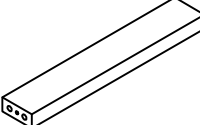
# Part List (Box 1- WF530549)

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<b>A8</b>  <p>Panel-1pc</p>	<b>A9</b>  <p>Panel-3pcs</p>	<b>C2</b>  <p>WoodBar-1pc</p>
<b>C3</b>  <p>WoodBar-1pc</p>	<b>C4</b>  <p>WoodBar-1pc</p>	<b>C5</b>  <p>WoodBar-2pcs</p>
<b>C6</b>  <p>WoodBar-1pc</p>	<b>C7</b>  <p>Panel-1pc</p>	<b>C8</b>  <p>Panel-2pcs</p>
<b>C9</b>  <p>Panel-2pcs</p>	<b>D1</b>  <p>Panel-2pcs</p>	<b>D2</b>  <p>Panel-2pcs</p>
<b>D4</b>  <p>Panel-2pcs</p>	<b>D6</b>  <p>WoodBar-1pc</p>	<b>D7</b>  <p>WoodBar-1pc</p>
<b>D8</b>  <p>WoodBar-1pc</p>	<b>D9</b>  <p>WoodBar-1pc</p>	<b>E7</b>  <p>WoodBar-1pc</p>
<b>E8</b>  <p>WoodBar-1pc</p>	<b>E9</b>  <p>WoodBar-1pc</p>	<b>F3</b>  <p>WoodBar-2pcs</p>

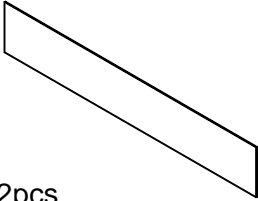


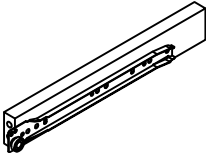
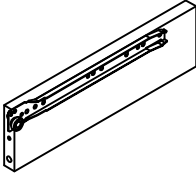
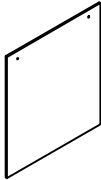

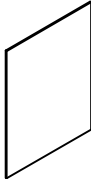
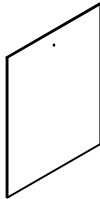
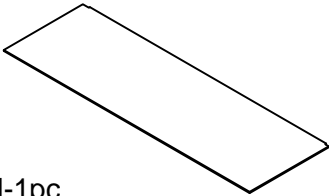

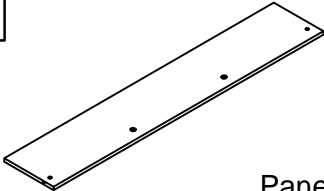
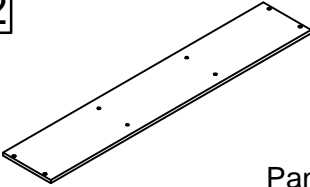
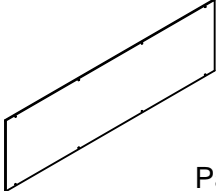
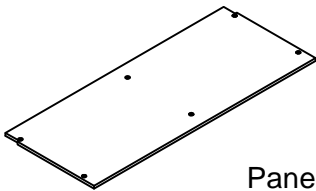
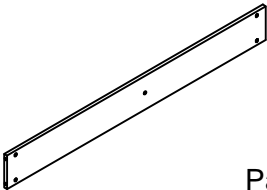
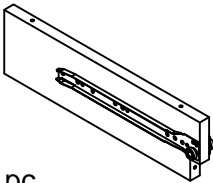
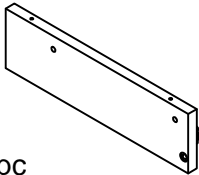
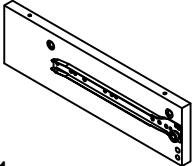
Part List (Box 1- WF530549)

<div>F4</div> <div></div> <div>WoodBar-2pcs</div>	<div>F9</div> <div></div> <div>WoodBar-1pc</div>	<div>G1</div> <div></div> <div>WoodBar-1pc</div>
<div>G9</div> <div></div> <div>Slat-14pcs</div>	<div>H4</div> <div></div> <div>Panel-2pcs</div>	<div>H5</div> <div></div> <div>WoodBar-2pcs</div>
<div>I3</div> <div></div> <div>Panel-2pcs</div>	<div>I4</div> <div></div> <div>Panel-2pcs</div>	<div>I5</div> <div></div> <div>Panel-2pcs</div>
<div>I6</div> <div></div> <div>Panel-2pcs</div>	<div>I7</div> <div></div> <div>Panel-2pcs</div>	<div>I9</div> <div></div> <div>WoodBar-2pcs</div>

# Part List & Hardware List (Box 2- WF530550)


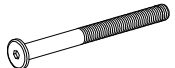
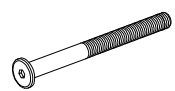
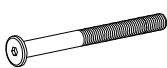
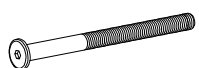
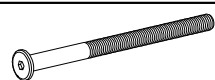

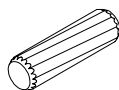
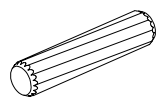
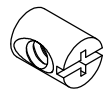

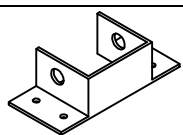
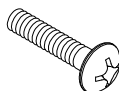
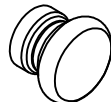
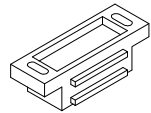
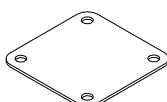
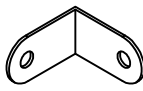
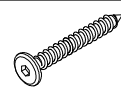
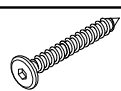
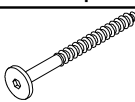
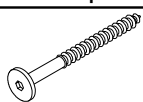
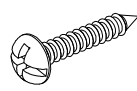

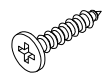
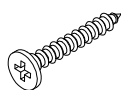
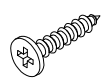


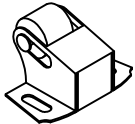
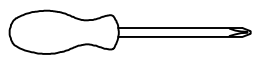
<b>A1</b>  WoodBar-1pc	<b>A2</b>  WoodBar-1pc	<b>B1</b>  WoodBar-1pc
<b>B3</b>  WoodBar-1pc	<b>B7</b>  WoodBar-1pc	<b>B8</b>  WoodBar-1pc
<b>B9</b>  WoodBar-1pc	<b>D3</b>  WoodBar-4pcs	<b>D5</b>  WoodBar-1pc
<b>E1</b>  WoodBar-1pc	<b>E2</b>  WoodBar-2pcs	<b>E4</b>  WoodBar-2pcs
<b>F1</b>  WoodBar-1pc	<b>F2</b>  WoodBar-1pc	<b>F6</b>  WoodBar-2pcs
<b>F7</b>  WoodBar-1pc	<b>F8</b>  WoodBar-1pc	<b>G2</b>  WoodBar-1pc
<b>G3</b>  WoodBar-2pcs	<b>G4</b>  Side Rail-1pc	<b>G5</b>  Side Rail-1pc
<b>G6</b>  Panel-1pc	<b>G7</b>  WoodBar-1pc	<b>G8</b>  WoodBar-1pc
<b>H8</b>  WoodBar-1pc	<b>I8</b>  WoodBar-1pc	<b>J1</b>  WoodBar-1pc

Part List (Box 3- WF530551)

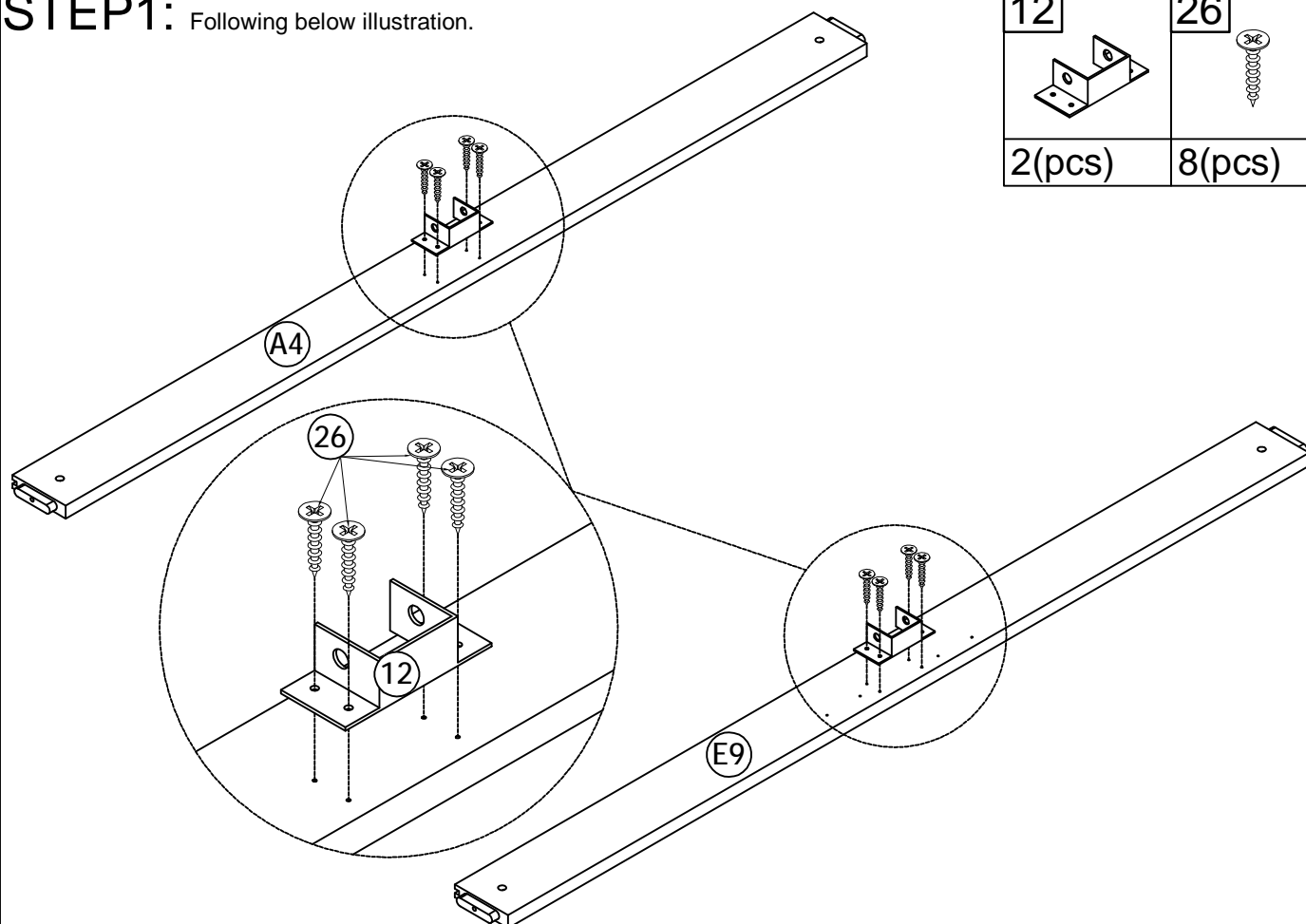
<div>A5</div> <div></div> <div>Panel-2pcs</div>	<div>A7</div> <div></div> <div>Panel-1pc</div>	<div>B2</div> <div></div> <div>Panel-1pc</div>
<div>B4</div> <div></div> <div>WoodBar-1pc</div>	<div>B5</div> <div></div> <div>WoodBar-1pc</div>	<div>B6</div> <div></div> <div>Panel-1pc</div>
<div>C1</div> <div></div> <div>Panel-8pcs</div>	<div>E3</div> <div></div> <div>Panel-2pcs</div>	<div>E5</div> <div></div> <div>Panel-2pcs</div>
<div>E6</div> <div></div> <div>Panel-1pc</div>	<div>F5</div> <div></div> <div>Panel-4pcs</div>	<div>H1</div> <div></div> <div>Panel-1pc</div>
<div>H2</div> <div></div> <div>Panel-1pc</div>	<div>H3</div> <div></div> <div>Panel-1pc</div>	<div>H6</div> <div></div> <div>Panel-1pc</div>
<div>H7</div> <div></div> <div>Panel-1pc</div>	<div>H9</div> <div></div> <div>Panel-1pc</div>	<div>I1</div> <div></div> <div>Panel-1pc</div>
<div>I2</div> <div></div> <div>Panel-1pc</div>		

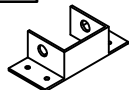



# Hardware List (Box 2-WF530550)

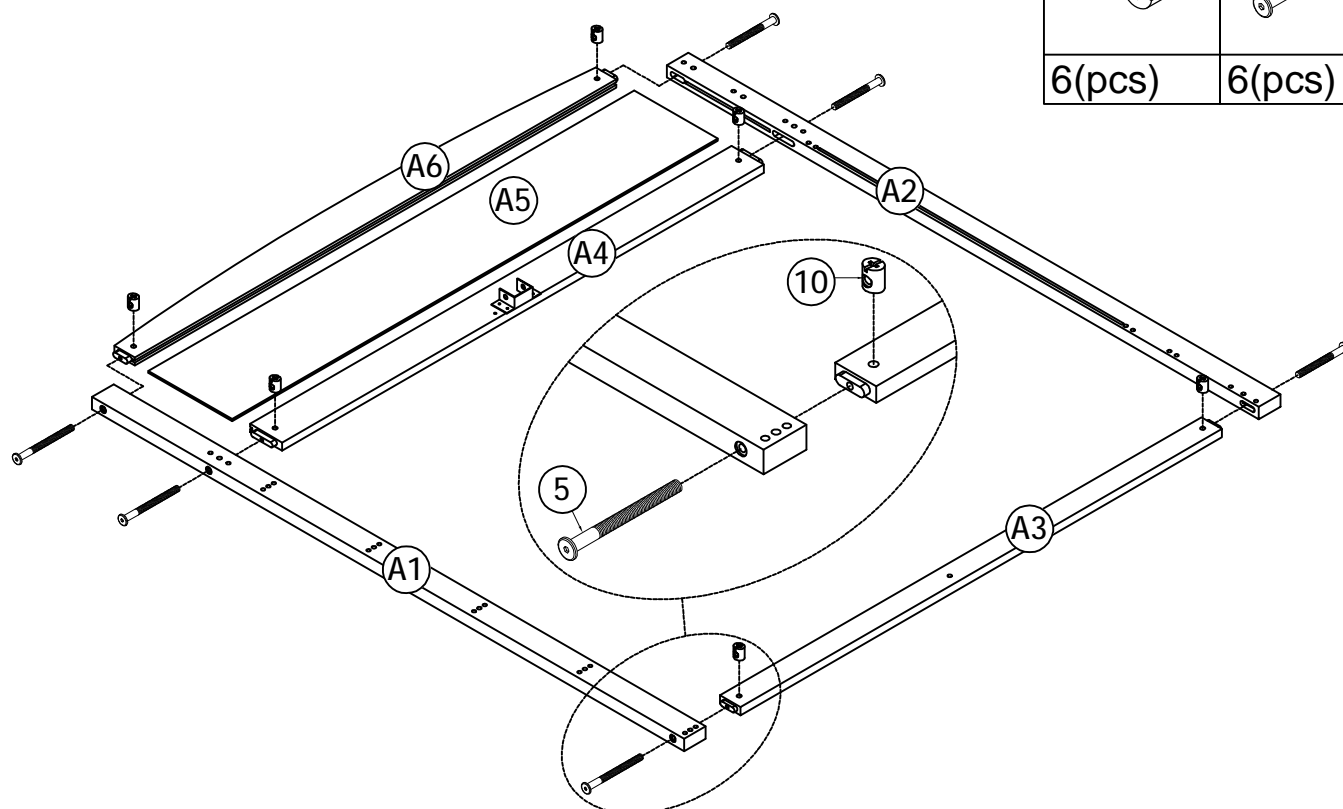
1	 Ø1/4" x 30 mm Hex-Head bolts 2pcs	2	 Ø1/4" x 60mm Hex-Head bolts 20pcs	3	 Ø1/4" x 70mm Hex-Head bolts 4pcs
4	 Ø1/4" x 80mm Hex-Head bolts 16pcs	5	 Ø1/4" x 100 mm Hex-Head bolts 18pcs	6	 Ø1/4" x 110 mm Hex-Head bolts 6pcs
7	 Ø6 x 30 mm Wood dowel 4pcs	8	 Ø8 x 30 mm Wood dowel 42pcs	9	 Ø10 x 40 mm Wood dowel 10pcs
10	 Ø1/4" x 13 mm Horizontal-Hole bolts 64pcs	11	 Ø1/4" x 15mm Hex-Head bolts 2pcs	12	 U Pat 2pcs
13	 M4 x 25mm Wood Screws 2pcs	14	 Handle Wood 2pcs	15	 Magnet Door Catcher 2pcs
16	 Metal Bracket 1pc	17	 L-Bracket 1*12*25 4pcs	18	 Screws 1/4" x30 17pcs
19	 Screws 1/4" x40 12pcs	20	 Screws 1/4" x 50 21pcs	21	 Screws 1/4" x 70 12pcs
22	 M4 x 15 mm Wood Screws 24pcs	23	 M3.5 x 12 mm Wood Screws 8pcs	24	 M3 x 15 mm Wood Screws 22pcs
25	 M4 x 30mm Wood Screws 82pcs	26	 M4 x 20mm Wood Screws 8pcs	27	 Allen Key 1pc
28	 Door Latch 2pcs	29	 Door Latch 2pcs	 <b>Assembly Tools Required (Not Included)</b>	


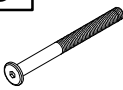
## STEP1: Following below illustration.



12	26
	
2(pcs)	8(pcs)

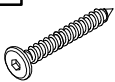
## STEP2: Following below illustration.



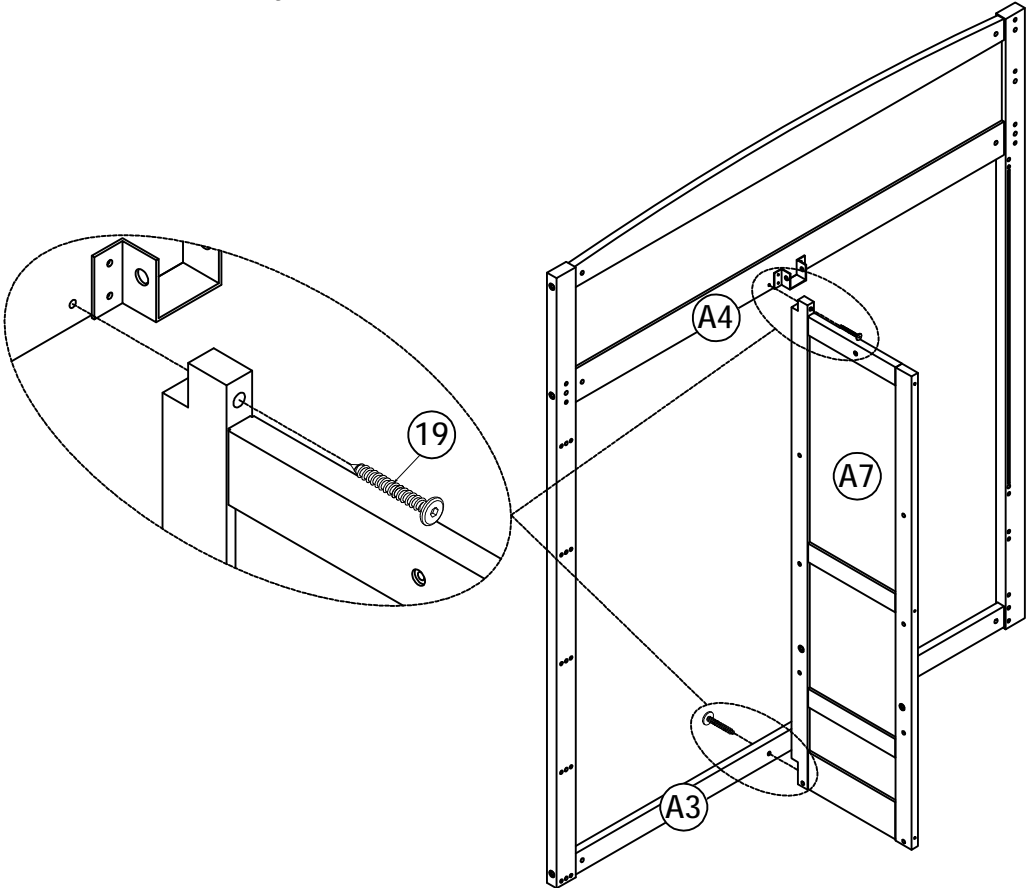
10	5
	
6(pcs)	6(pcs)

STEP3: Following below illustration.

19



2(pcs)



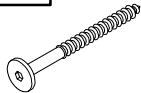
STEP4: Following below illustration.

8

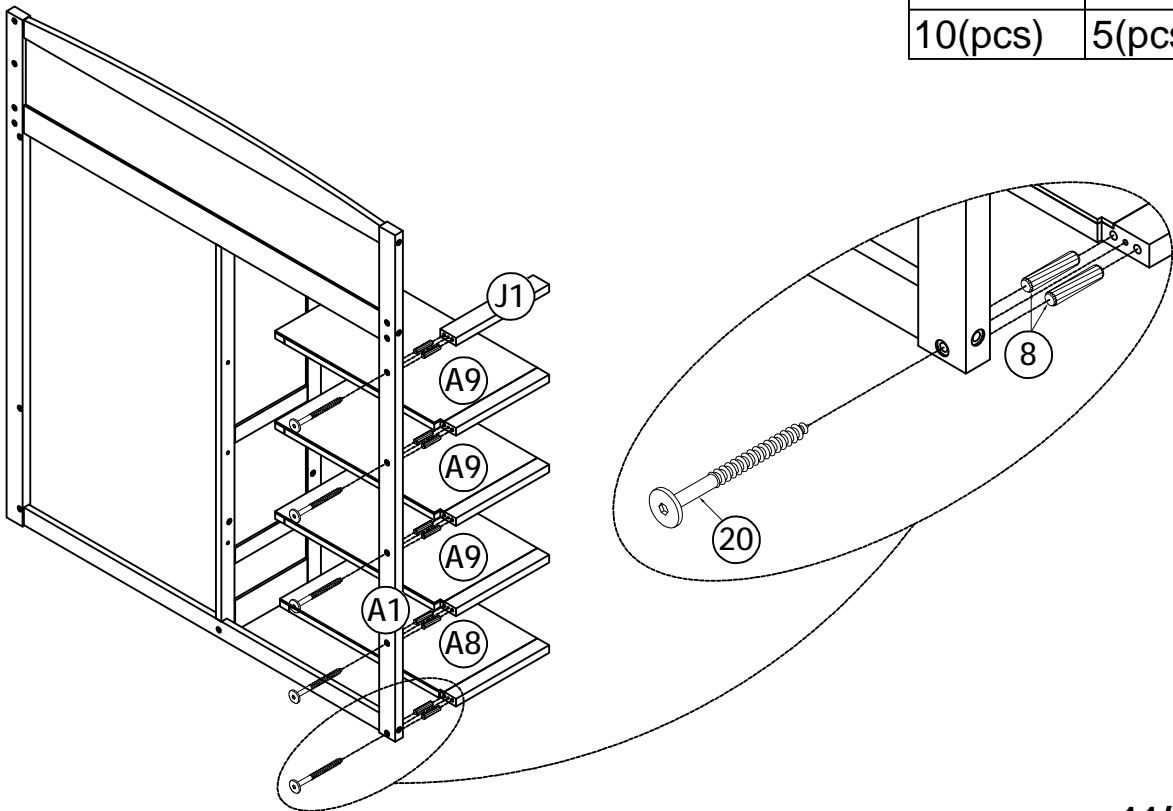


10(pcs)

20

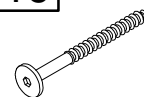


5(pcs)

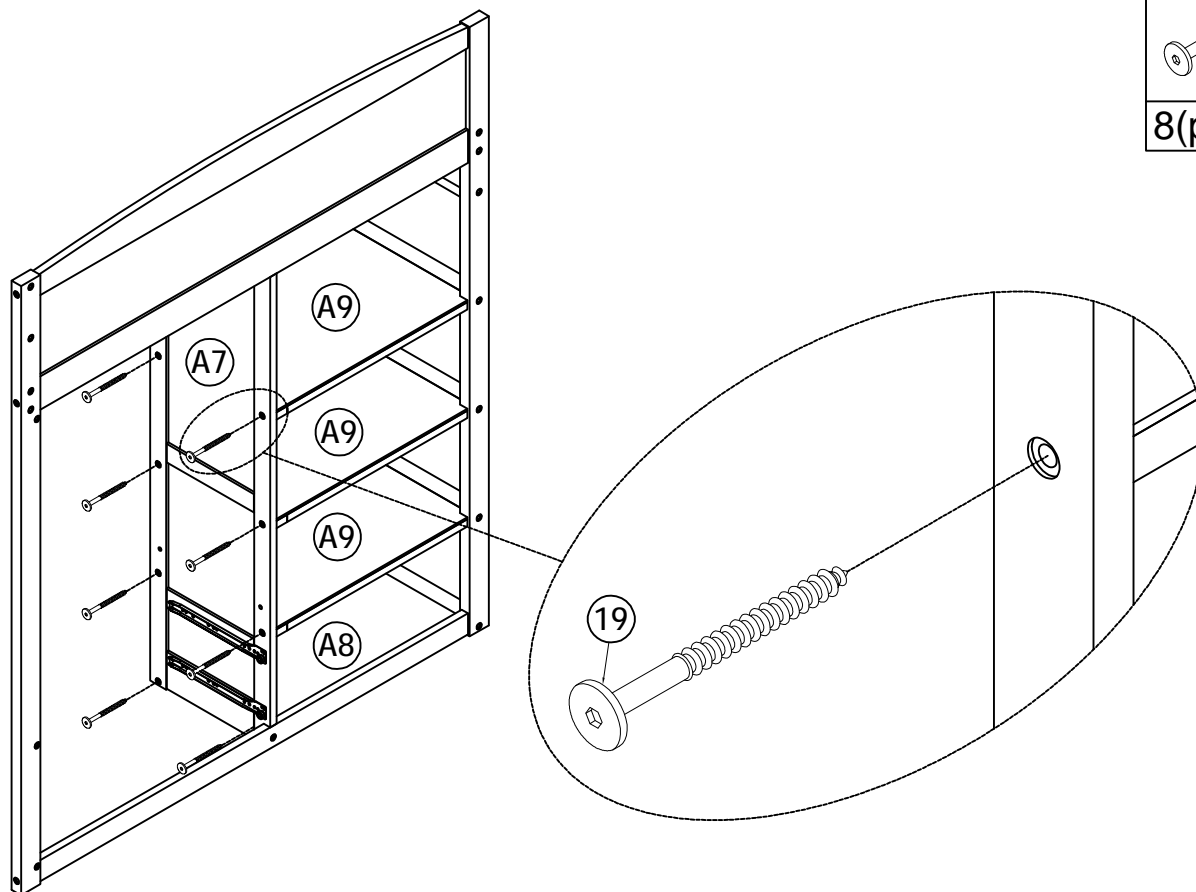


## STEP5: Following below illustration.

19



8(pcs)



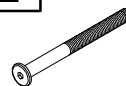
## STEP6: Following below illustration.

10

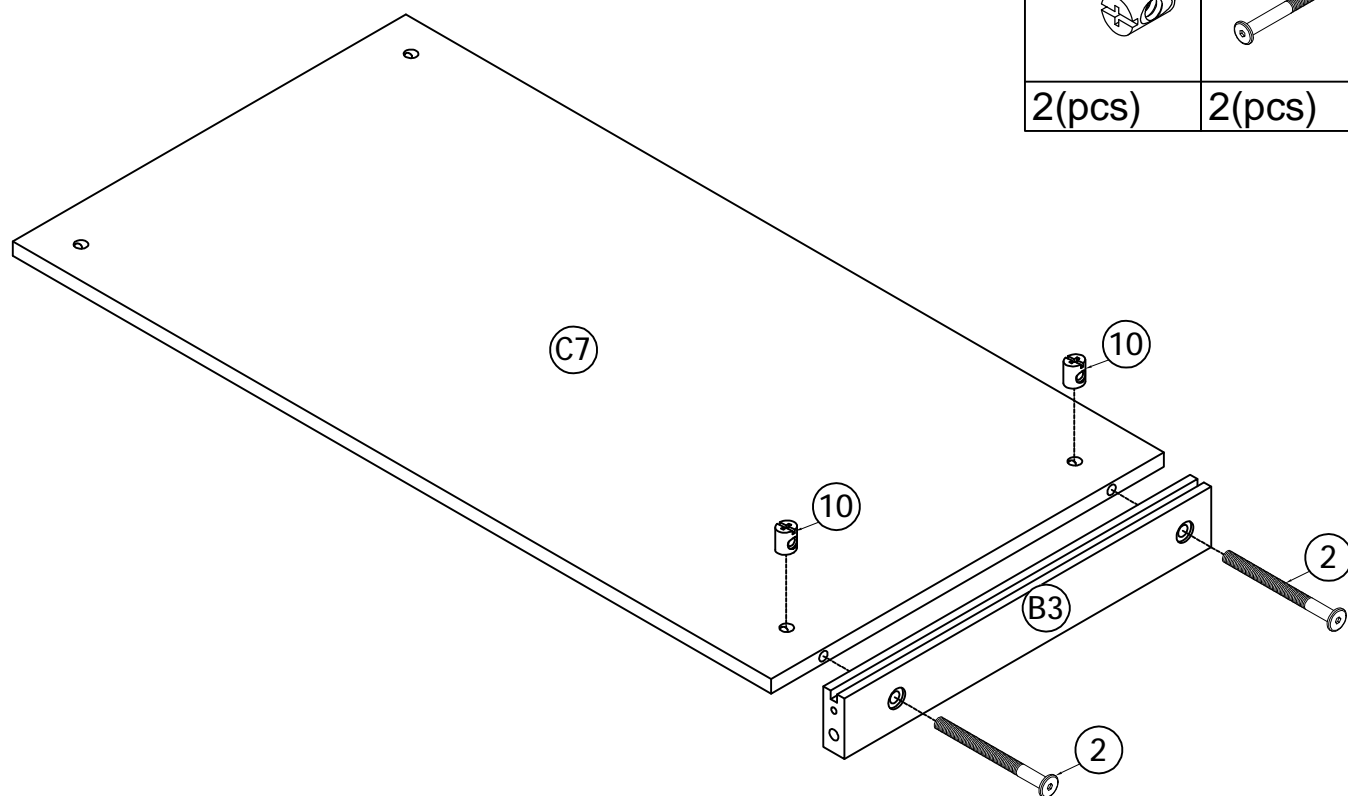


2(pcs)

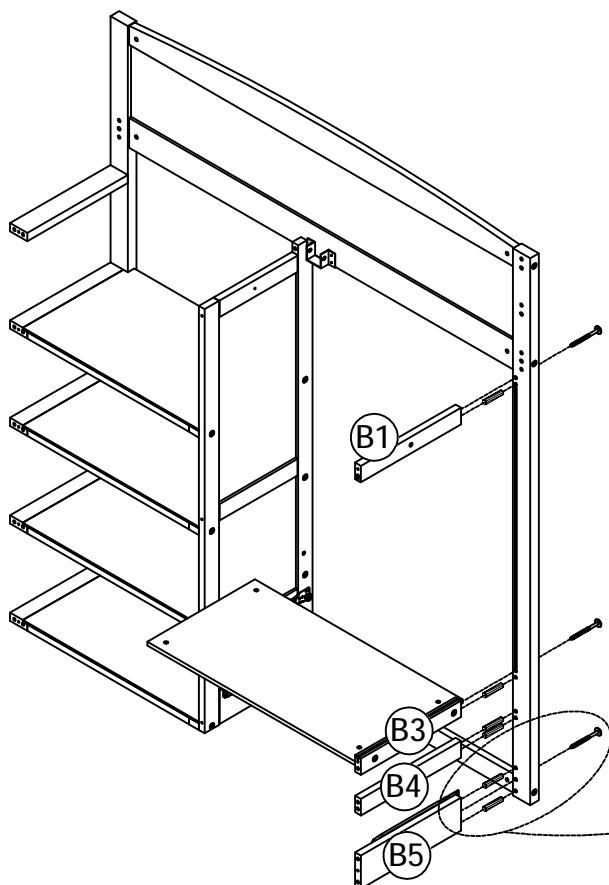
2


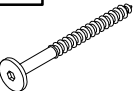


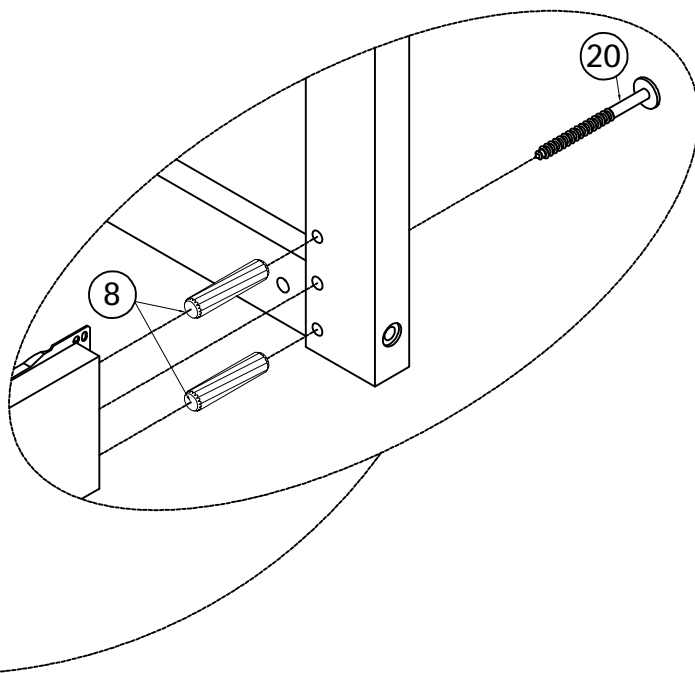
2(pcs)



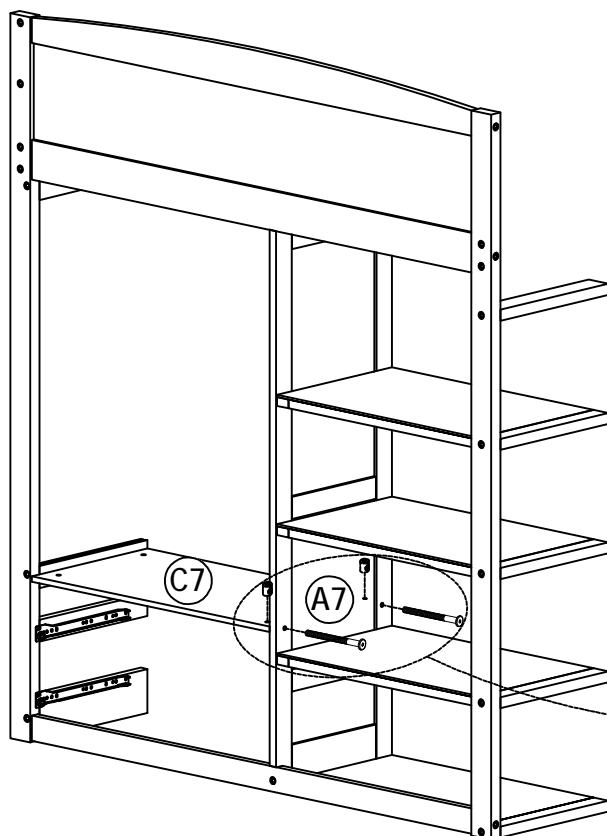
## STEP7: Following below illustration.


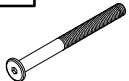


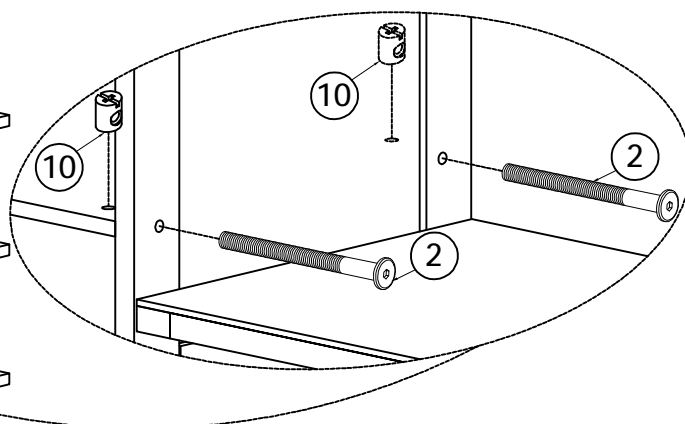
8	20
	
6(pcs)	3(pcs)



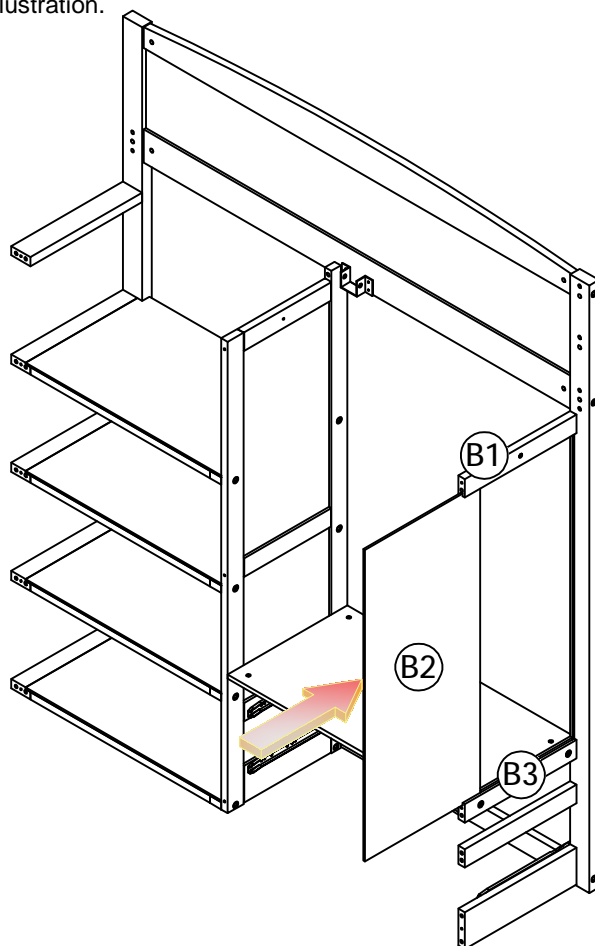
## STEP8: Following below illustration.



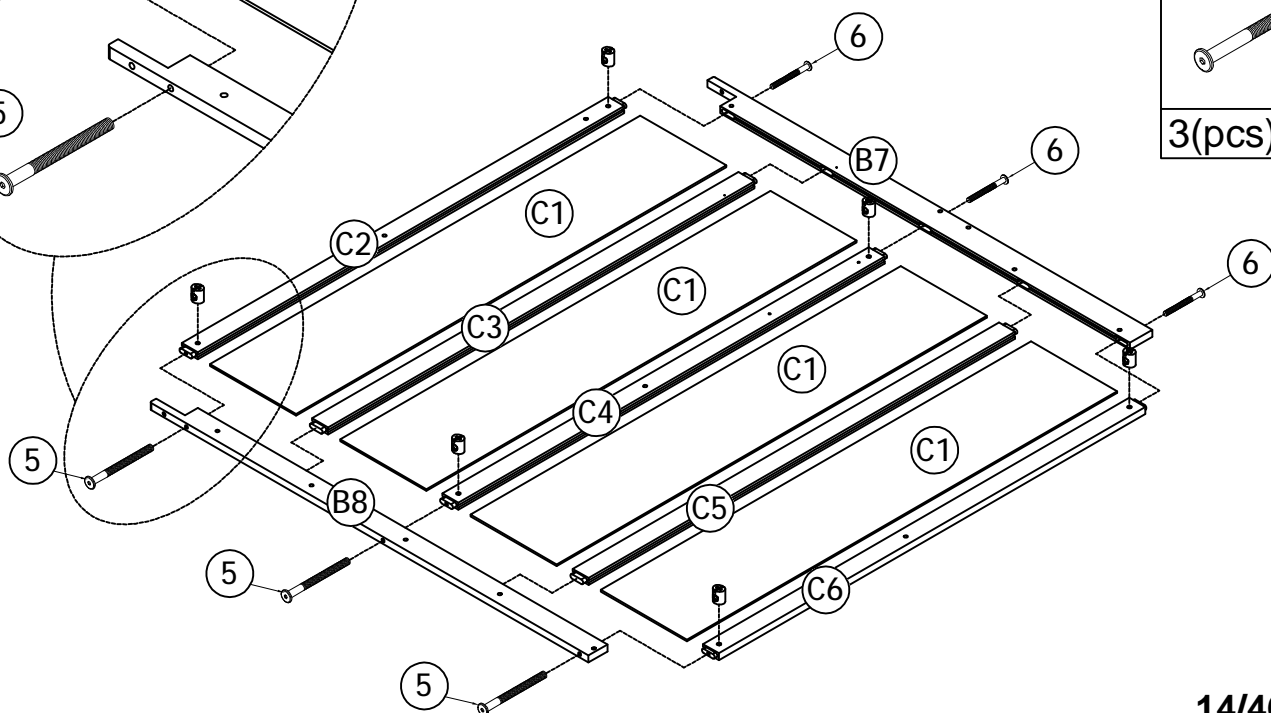
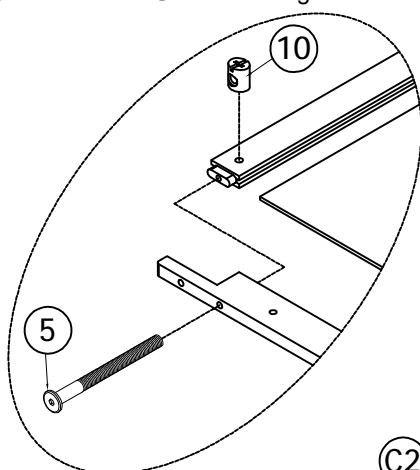
10	2
	
2(pcs)	2(pcs)


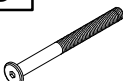
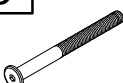


## STEP9: Following below illustration.



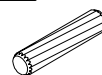
## STEP10: Following below illustration.



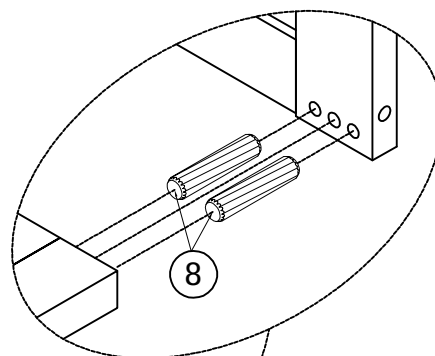
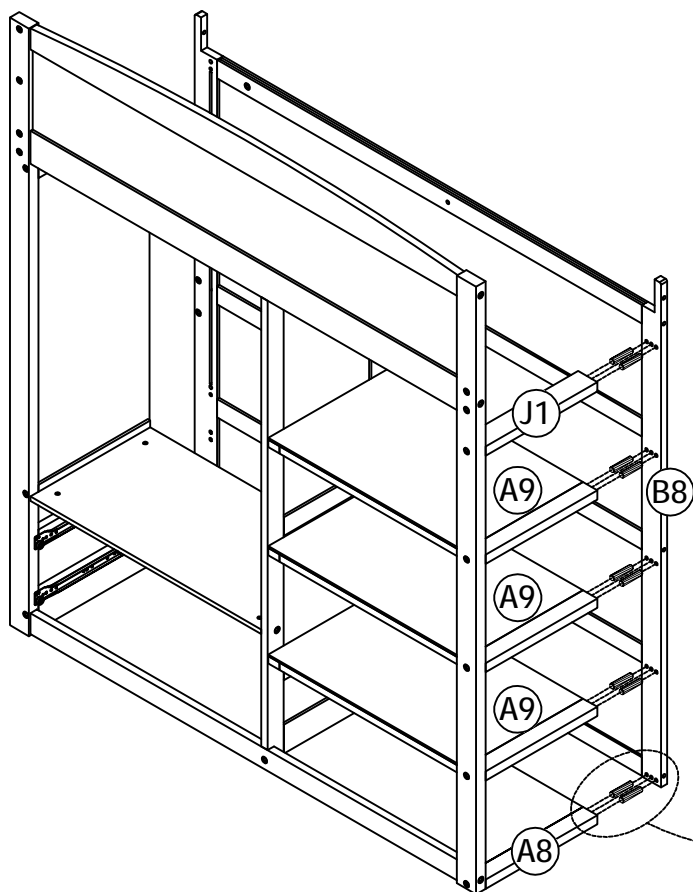
10	6
	
6(pcs)	3(pcs)
	5
	
	3(pcs)

# STEP11: Following below illustration.

8

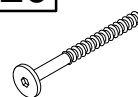


10(pcs)



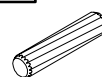
# STEP12: Following below illustration.

20

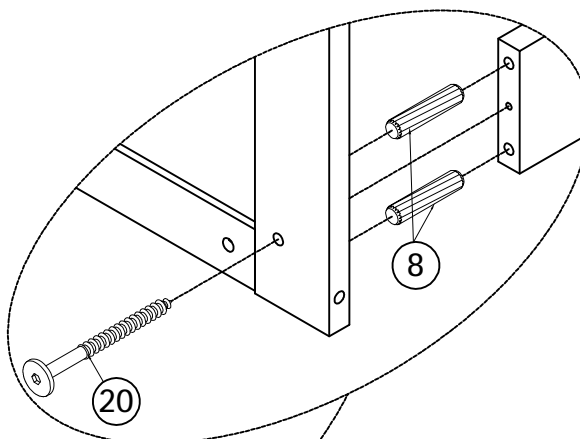
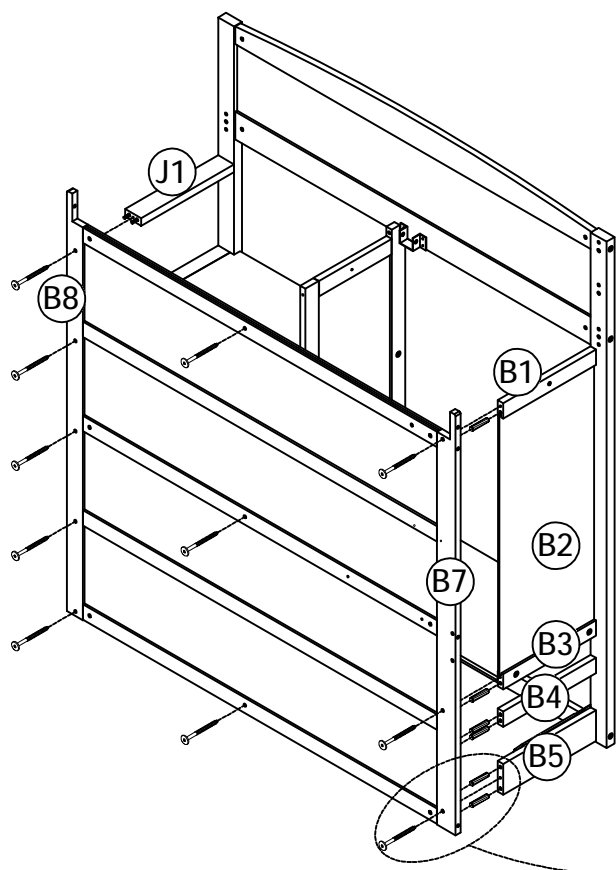


11(pcs)

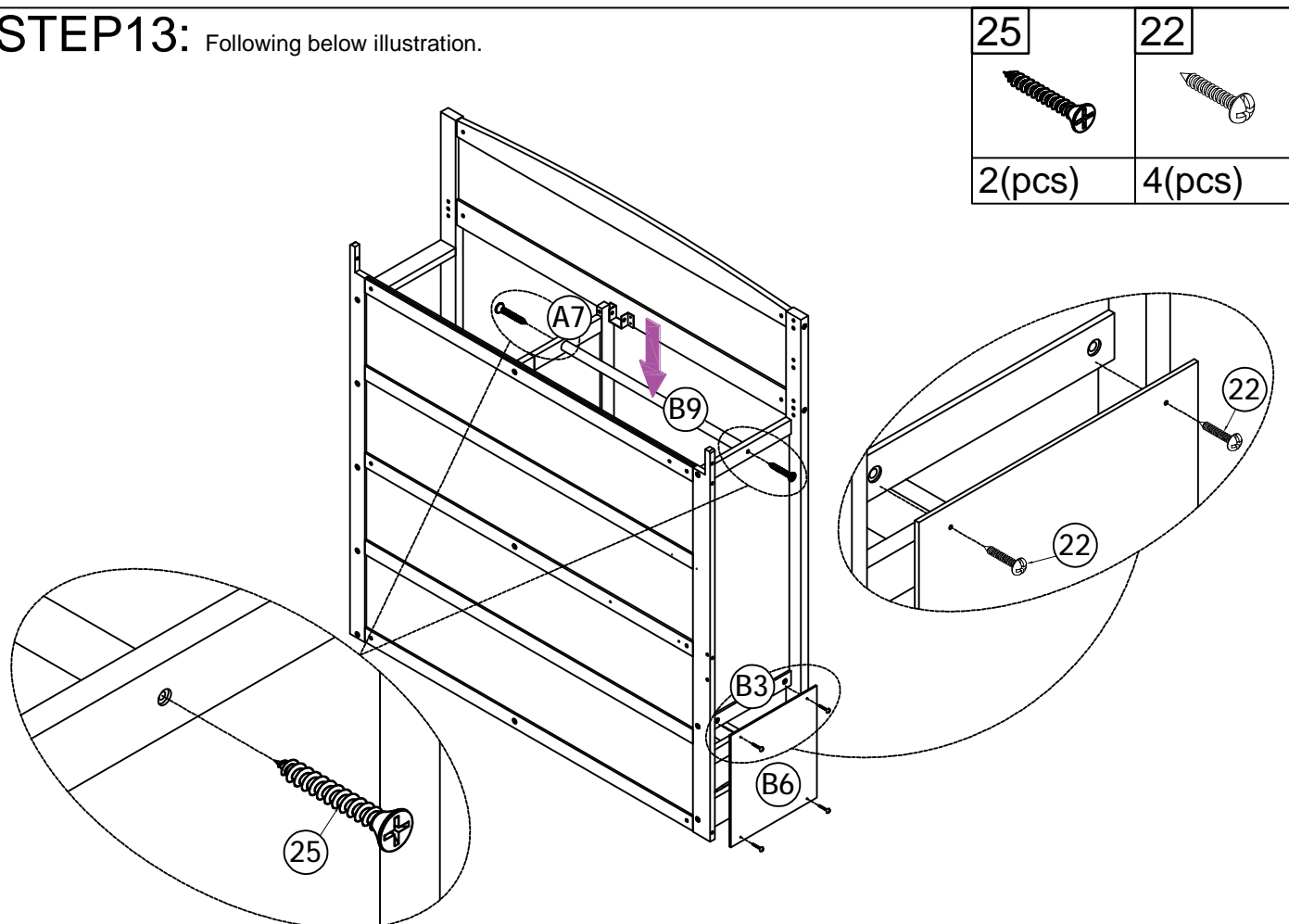
8



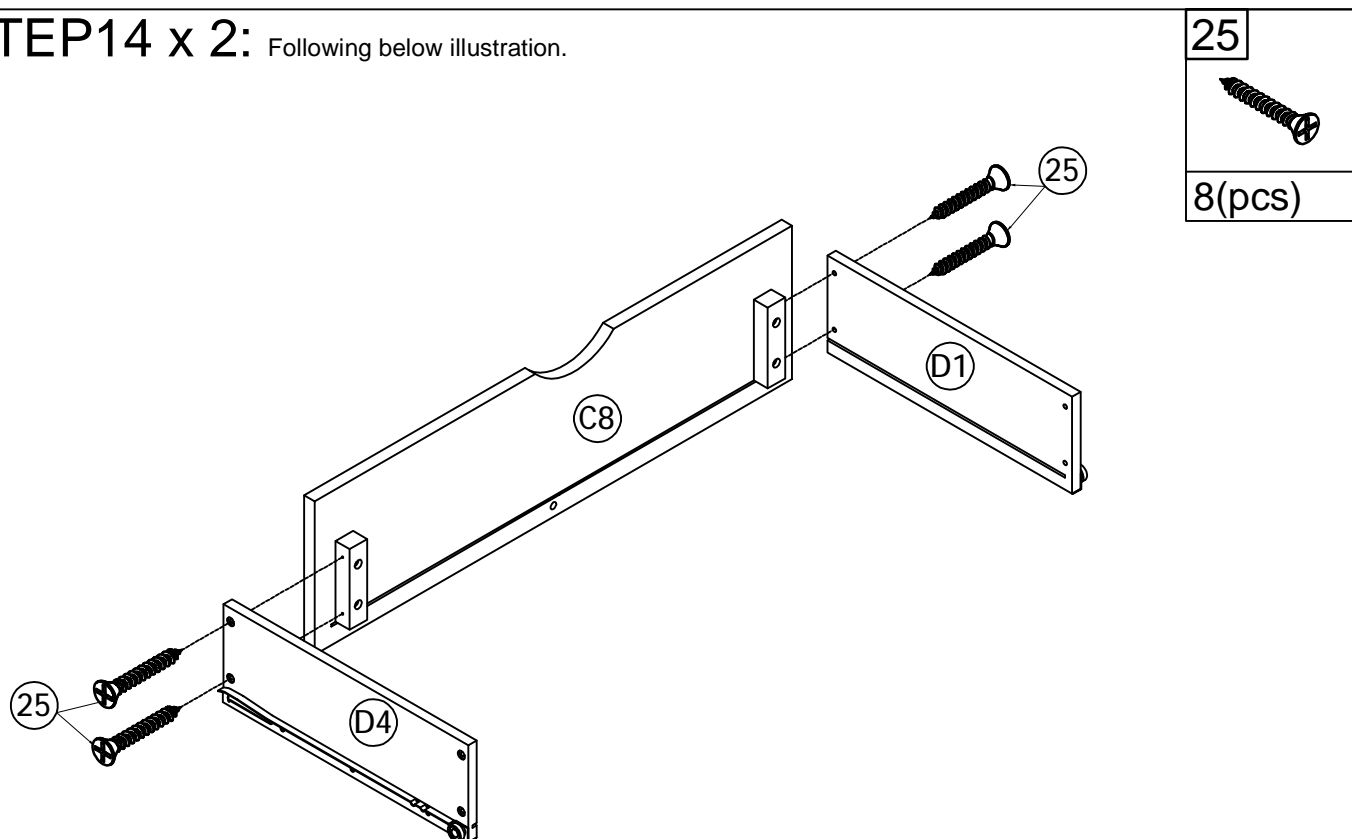
6(pcs)



# STEP13: Following below illustration.

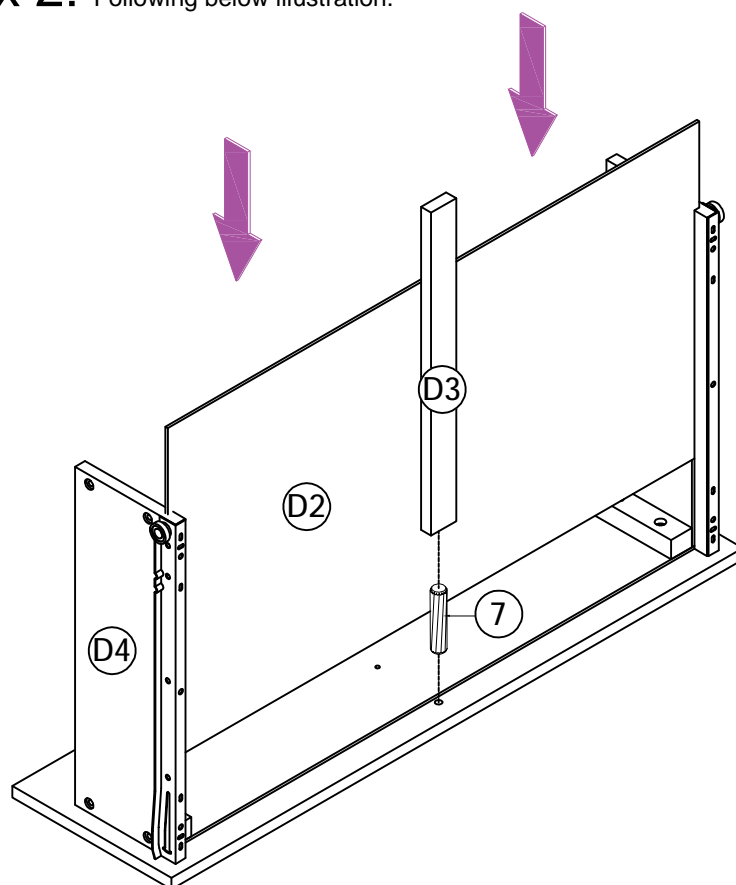


# STEP14 x 2: Following below illustration.





## STEP15 x 2: Following below illustration.

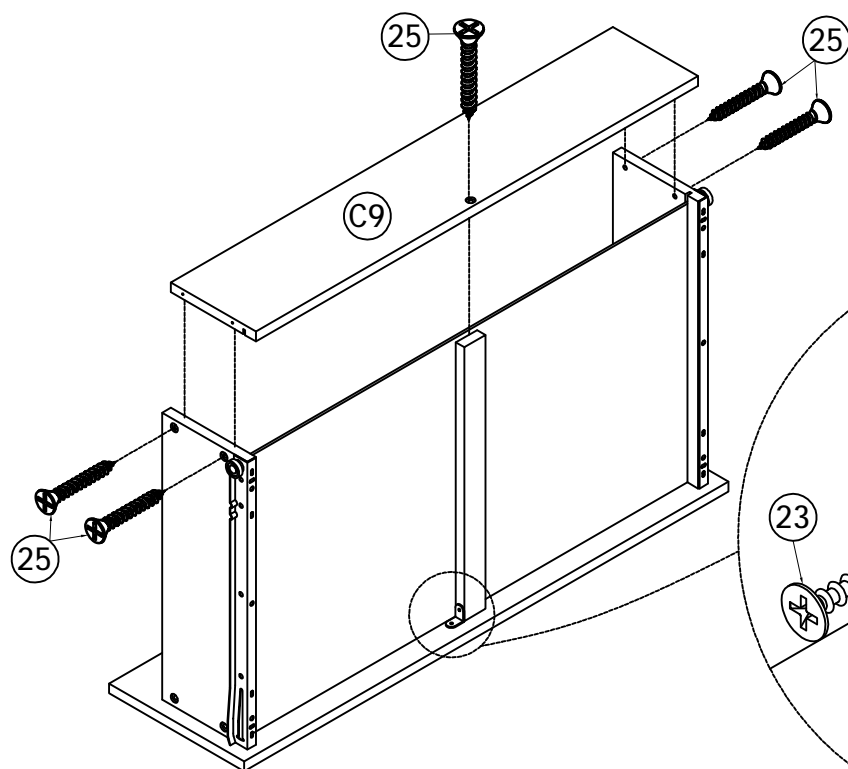


7



2(pcs)

## STEP16 x 2: Following below illustration.



23



4(pcs)

17



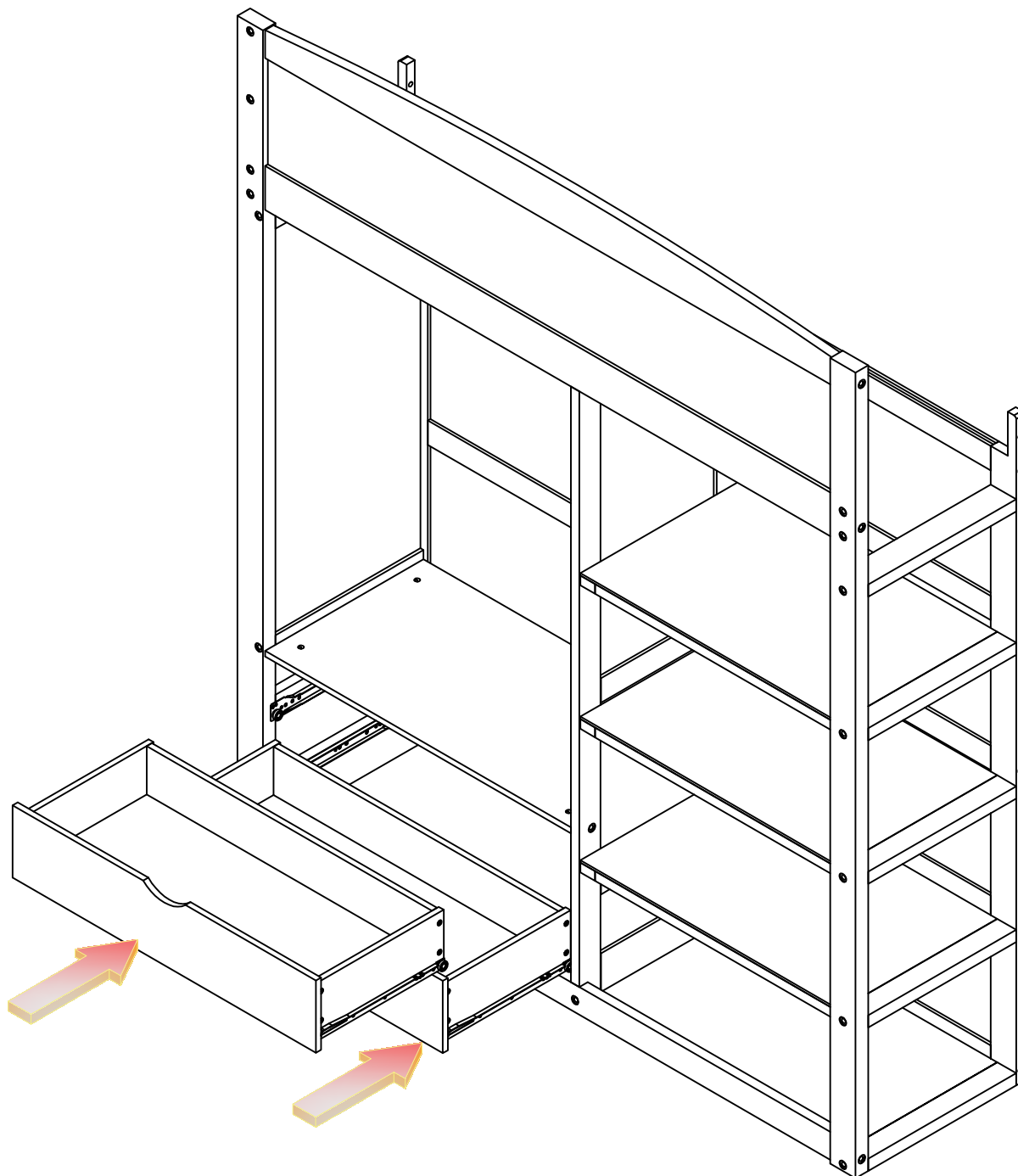
2(pcs)

25





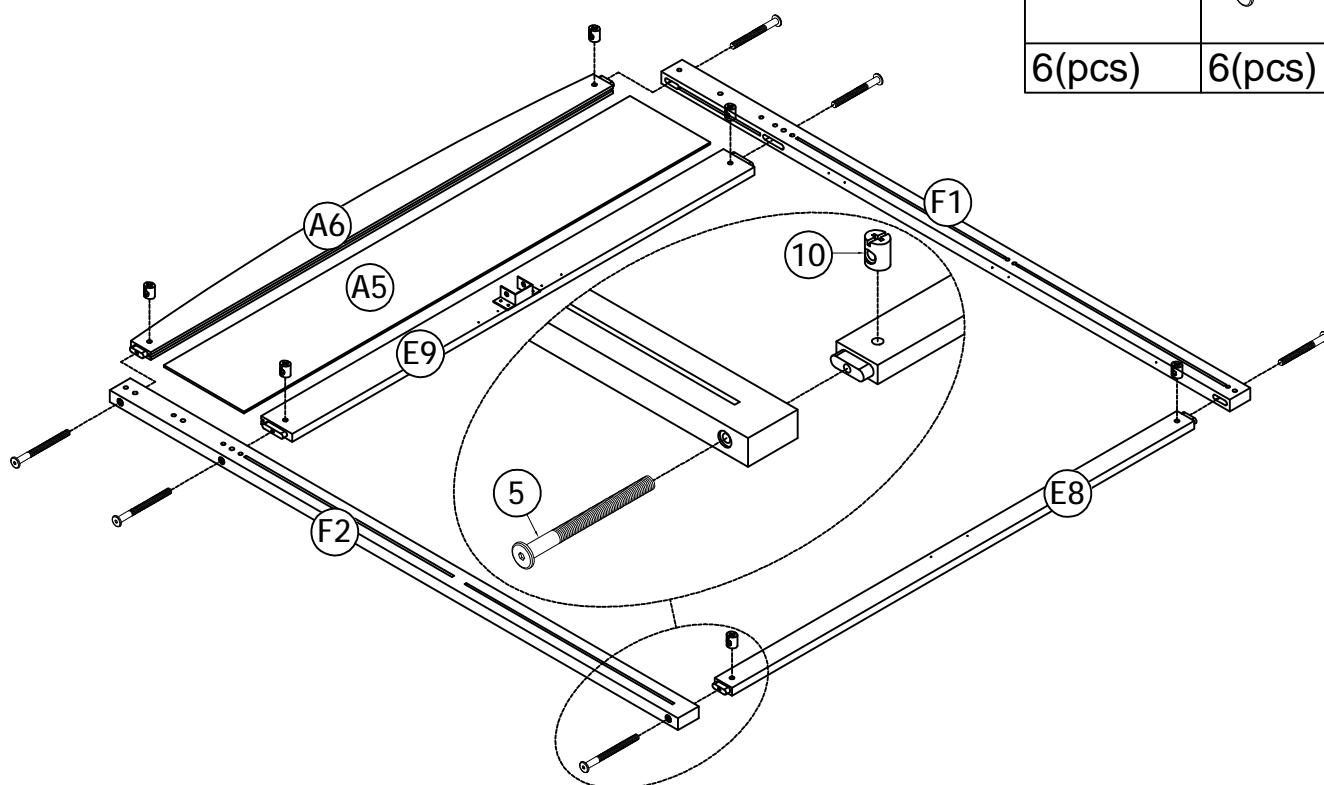
10(pcs)

## STEP17: Following below illustration.




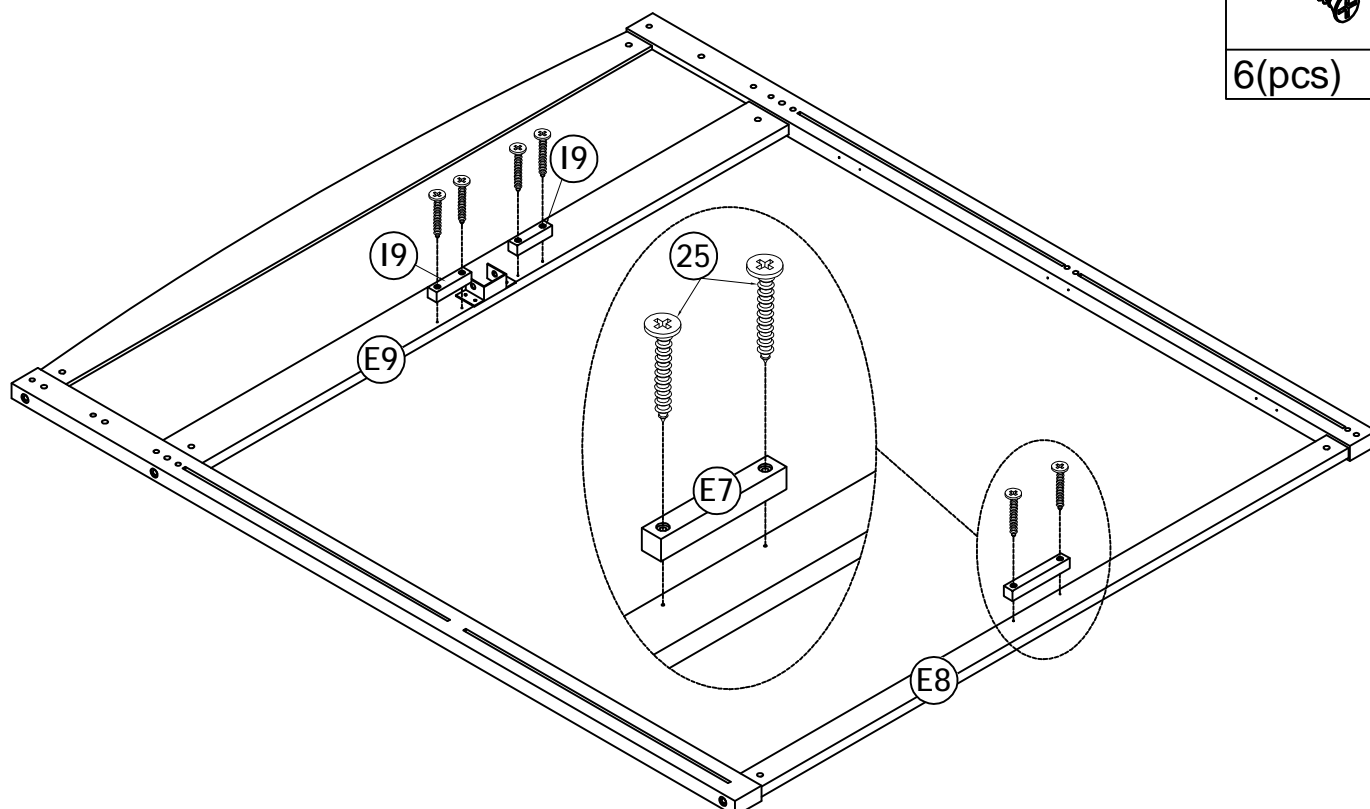
## STEP18: Following below illustration.

10	5
	
6(pcs)	6(pcs)

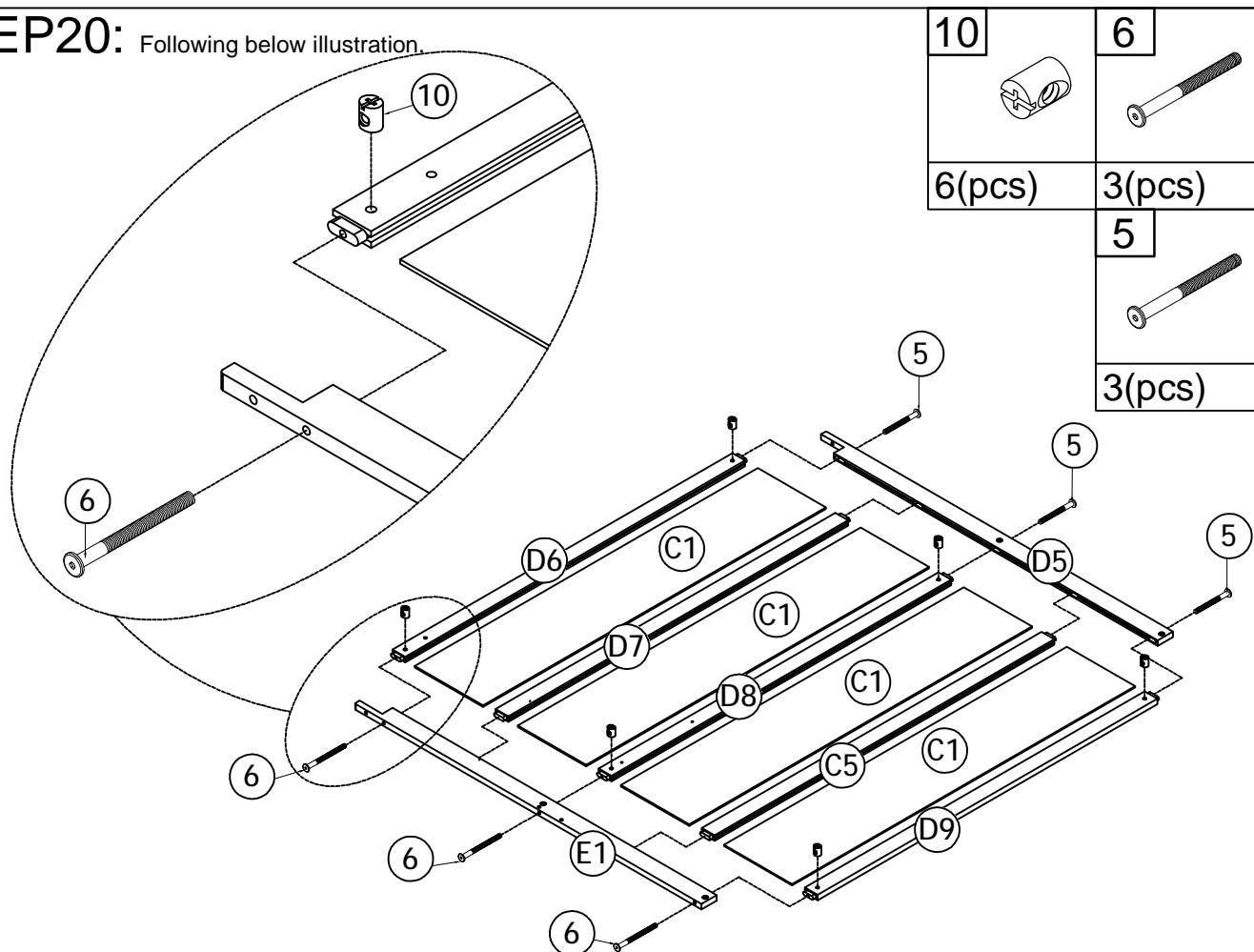


## STEP19: Following below illustration.

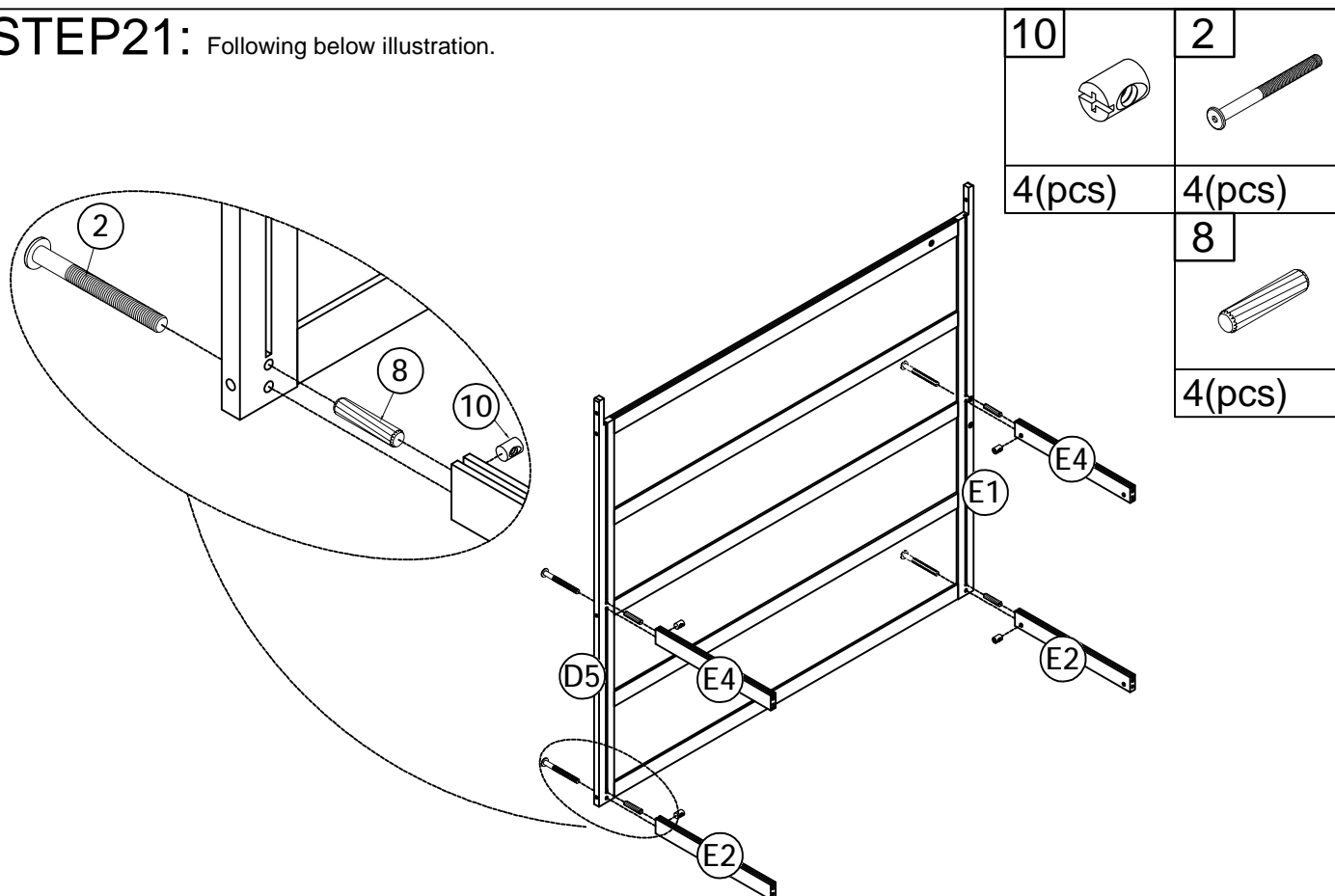
25

6(pcs)



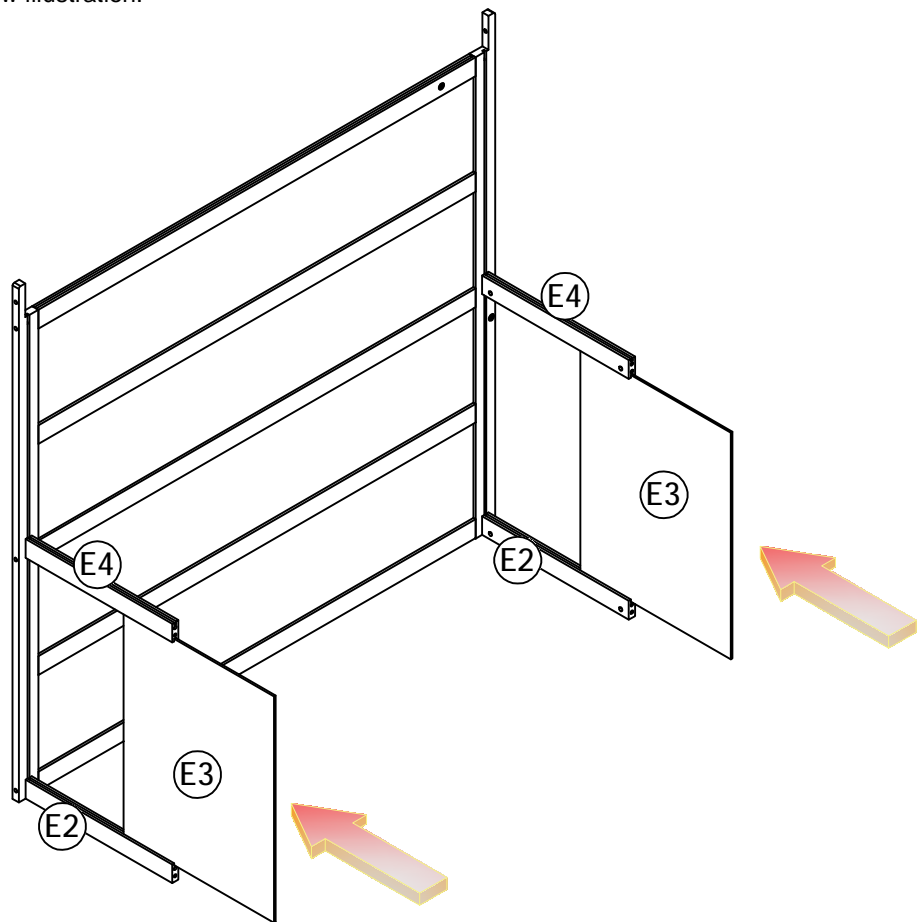
## STEP20: Following below illustration.



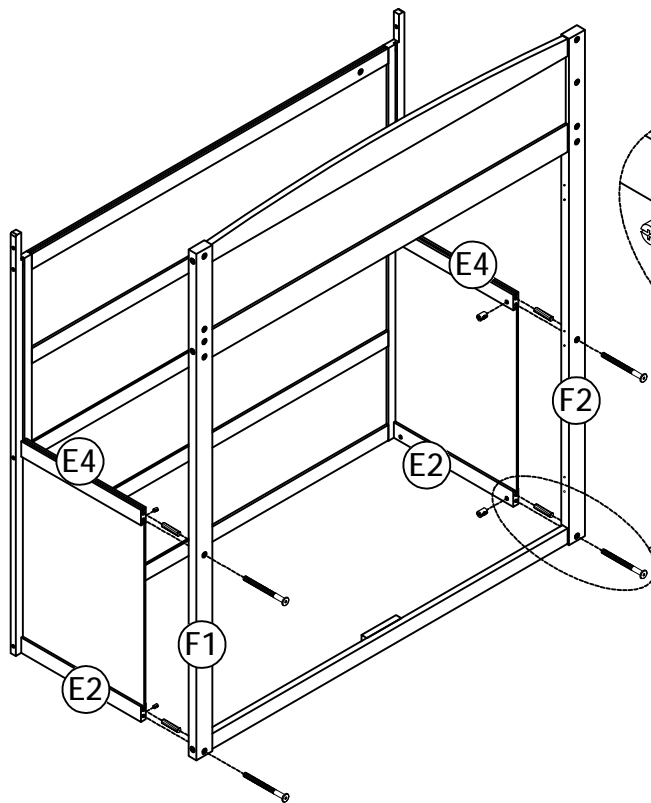
## STEP21: Following below illustration.


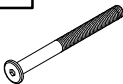
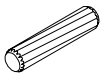


STEP22: Following below illustration.

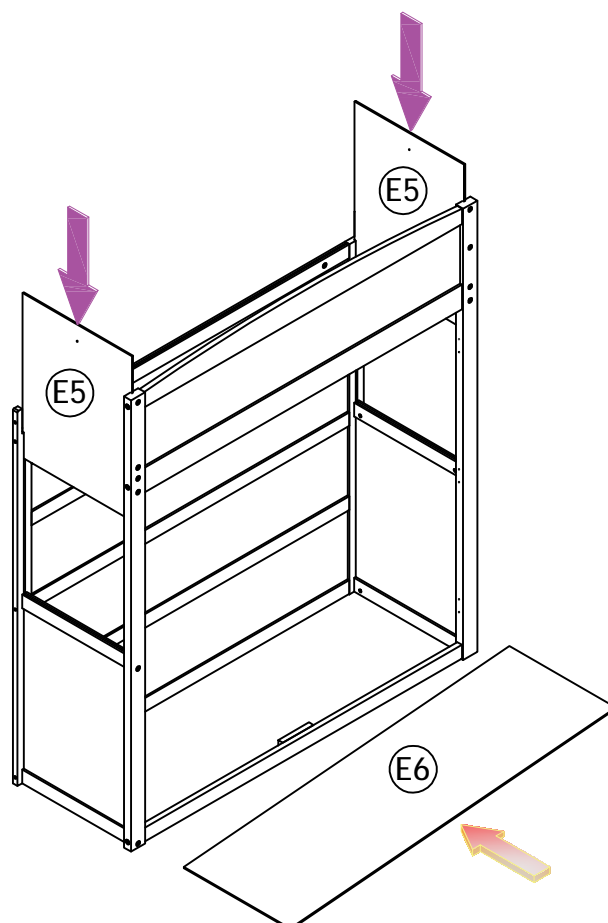


STEP23: Following below illustration.

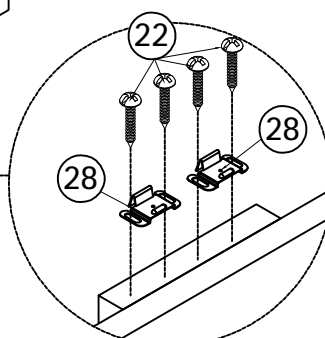
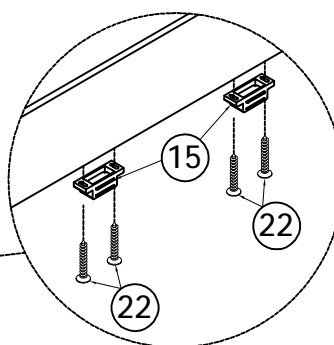
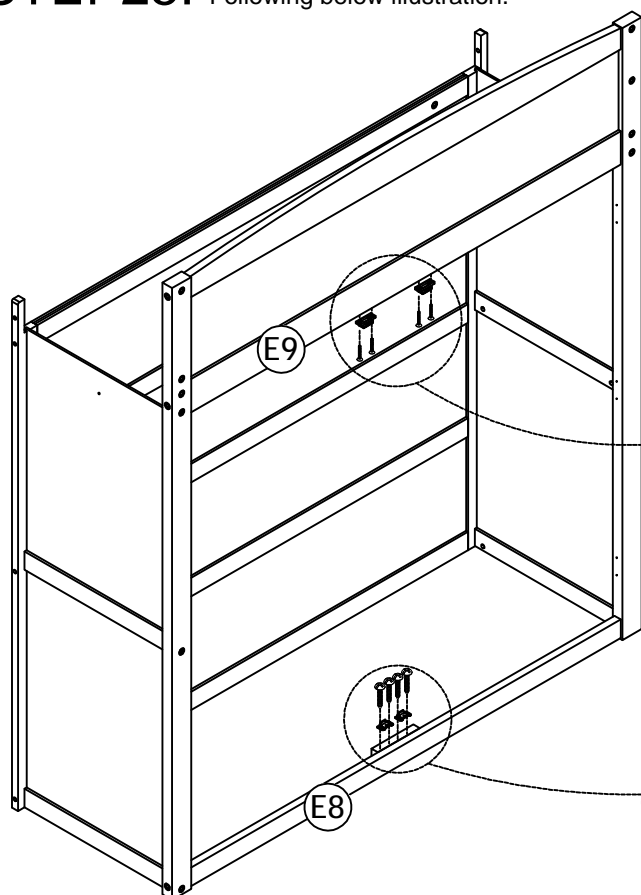


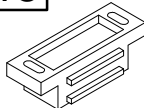


10	3
	
4(pcs)	4(pcs)
	8
	
	4(pcs)

## STEP24: Following below illustration.



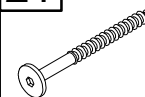
## STEP25: Following below illustration.



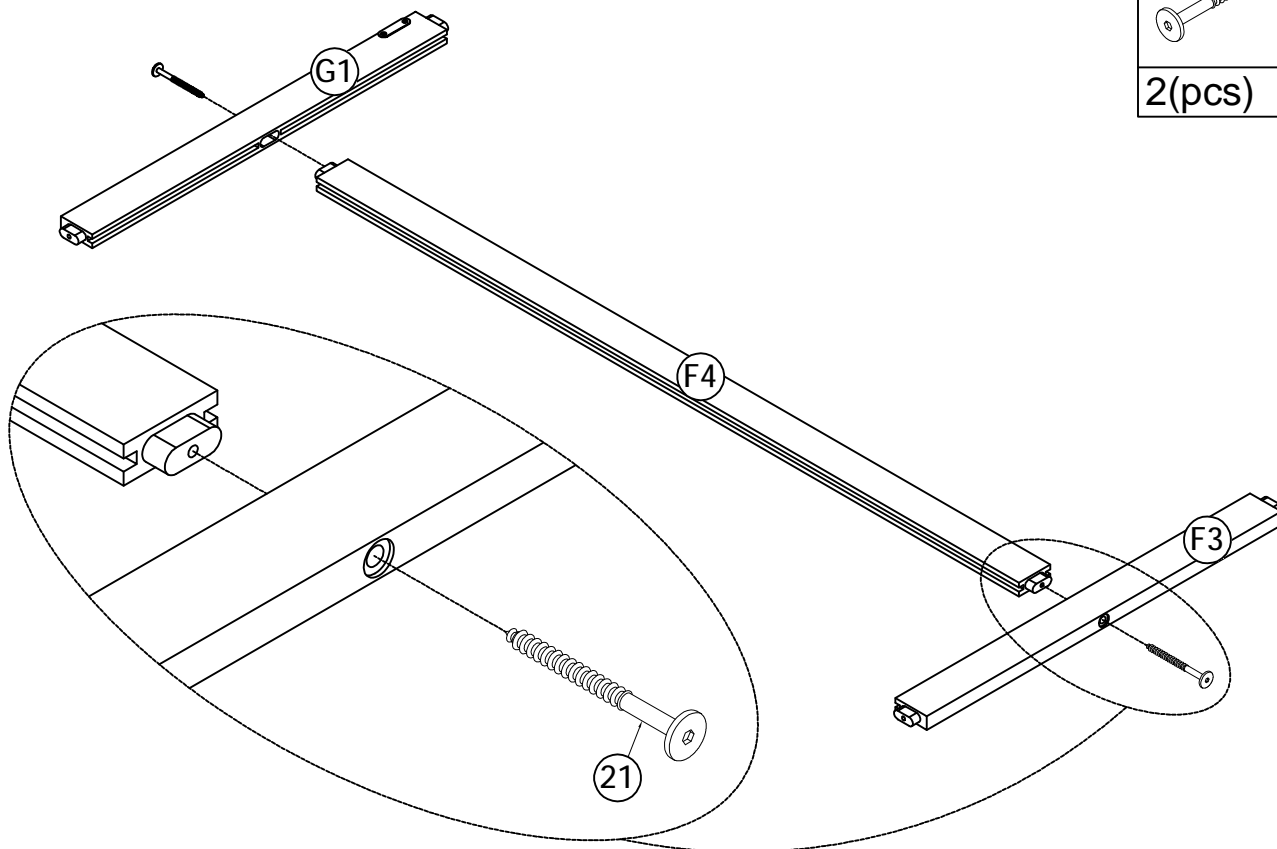
15	22
	
2(pcs)	8(pcs)
	28
	
	2(pcs)

**STEP26:** Following below illustration.

21

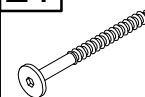


2(pcs)

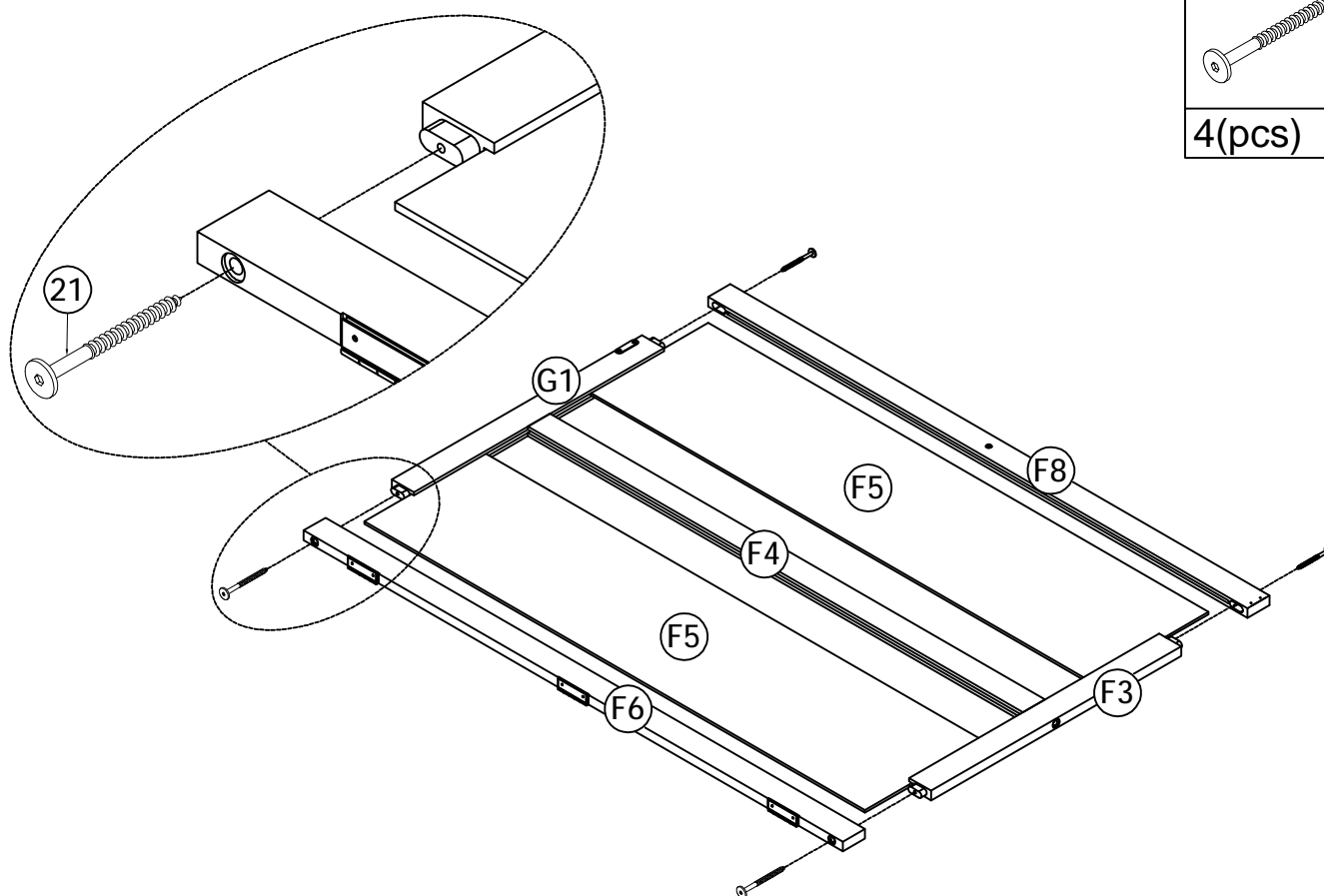


**STEP27:** Following below illustration.

21

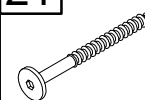


4(pcs)

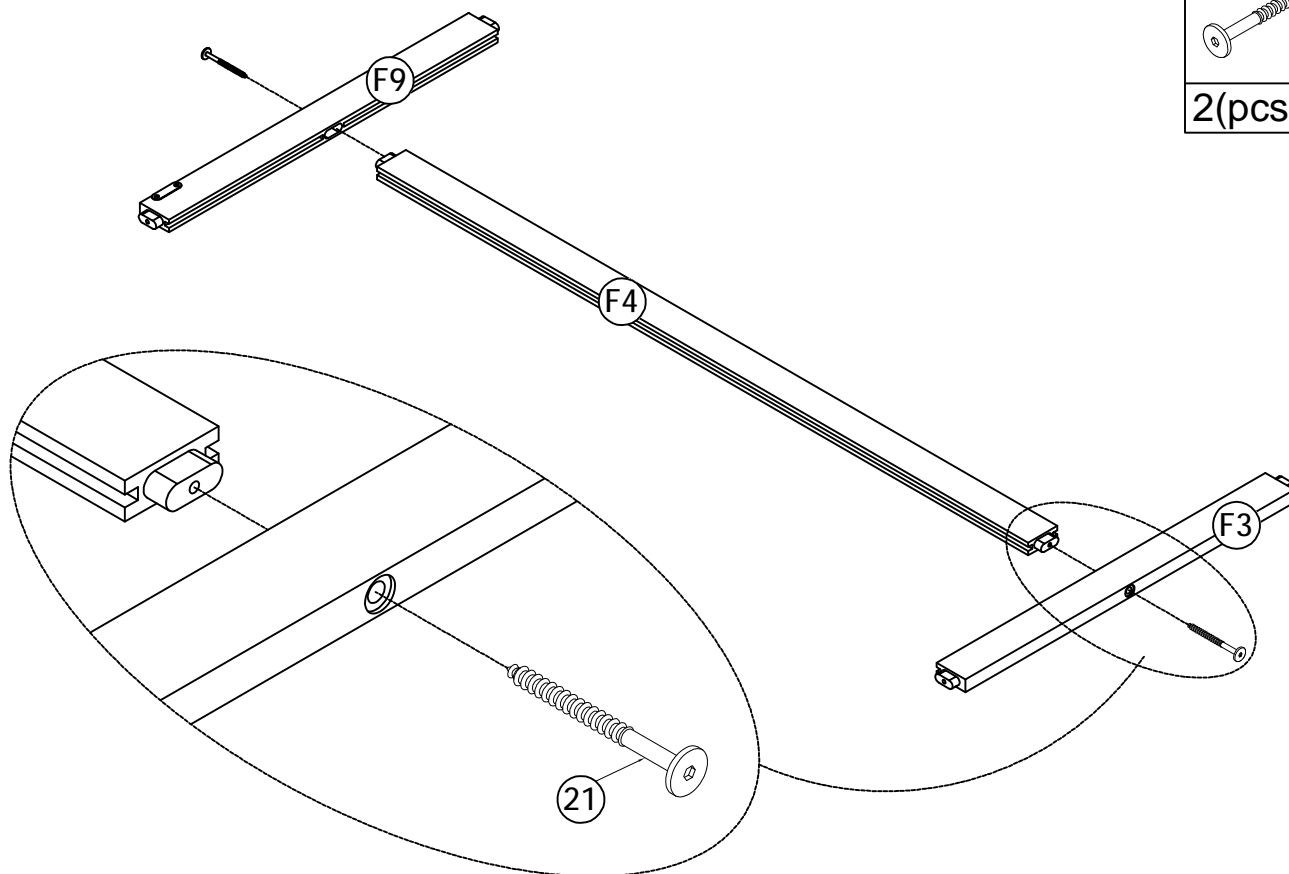


## STEP28: Following below illustration.

21

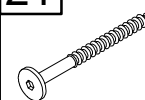


2(pcs)

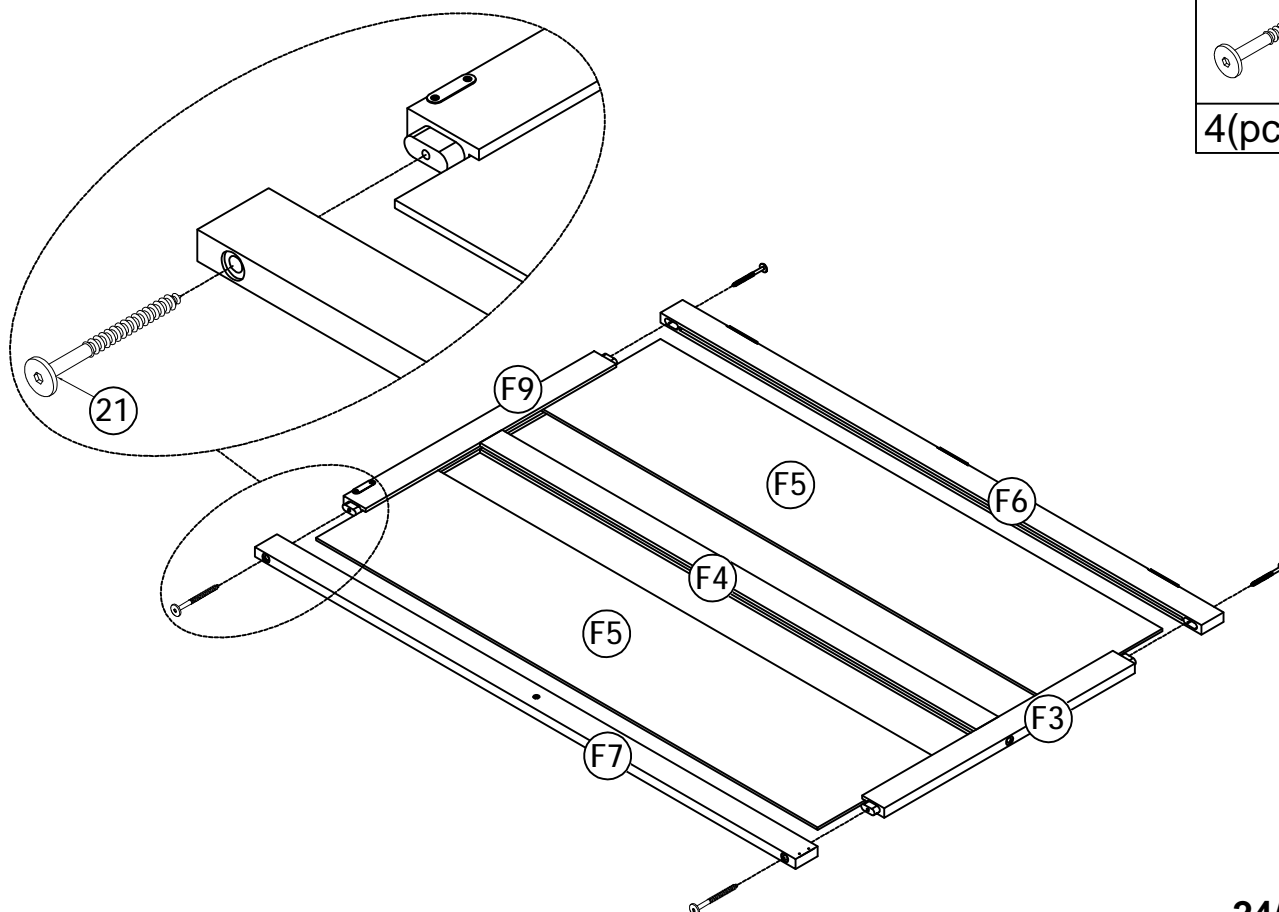


## STEP29: Following below illustration.

21



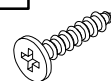
4(pcs)



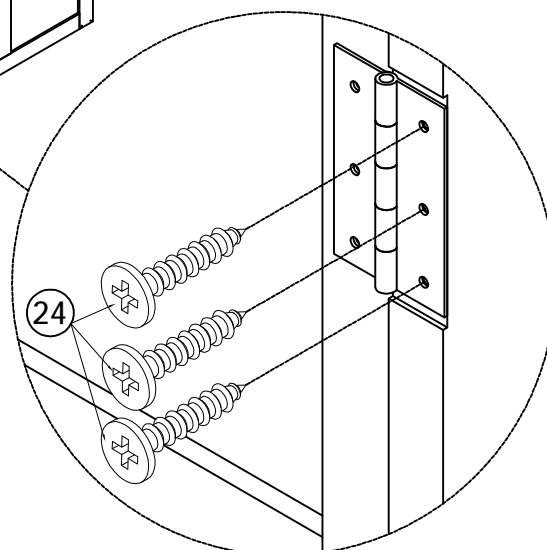
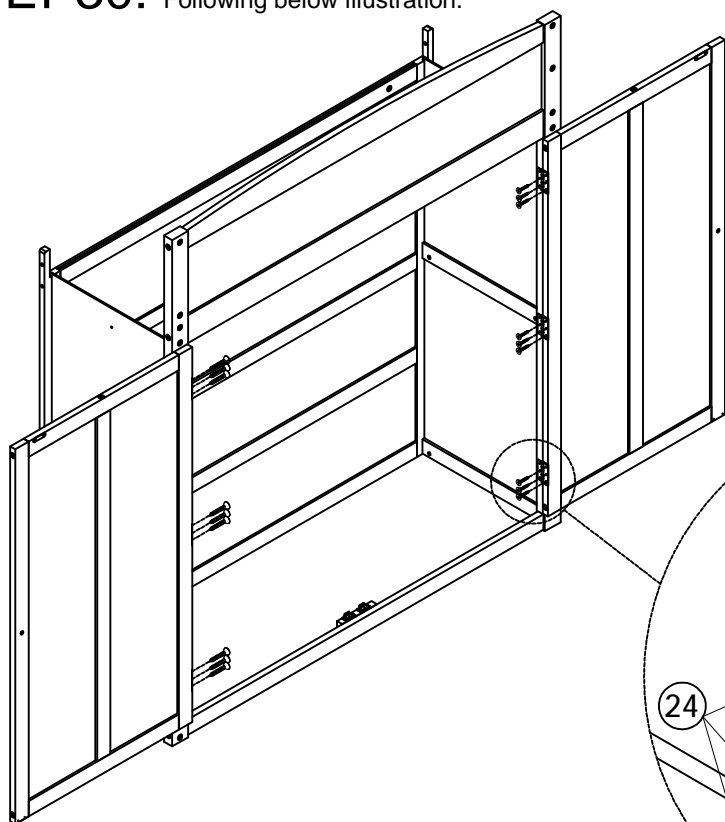


## STEP30: Following below illustration.

24



18(pcs)



## STEP31: Following below illustration.

29



2(pcs)

22



4(pcs)

13

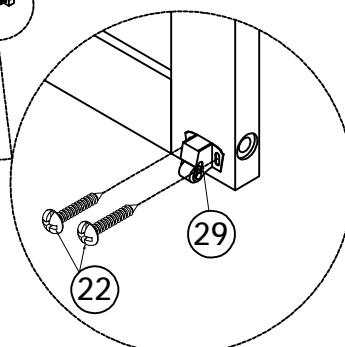
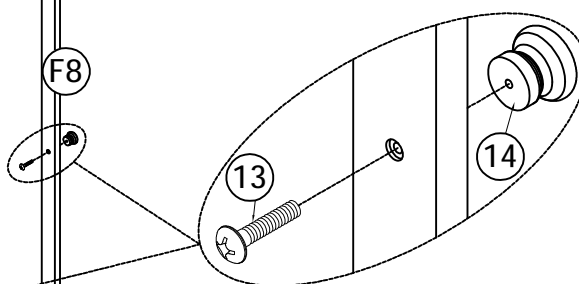
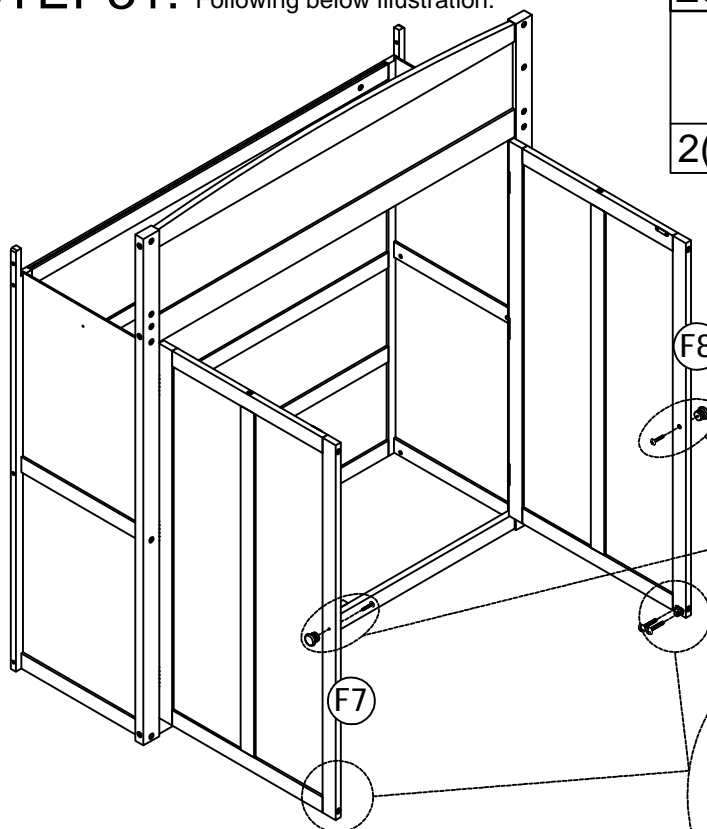


2(pcs)

14



2(pcs)

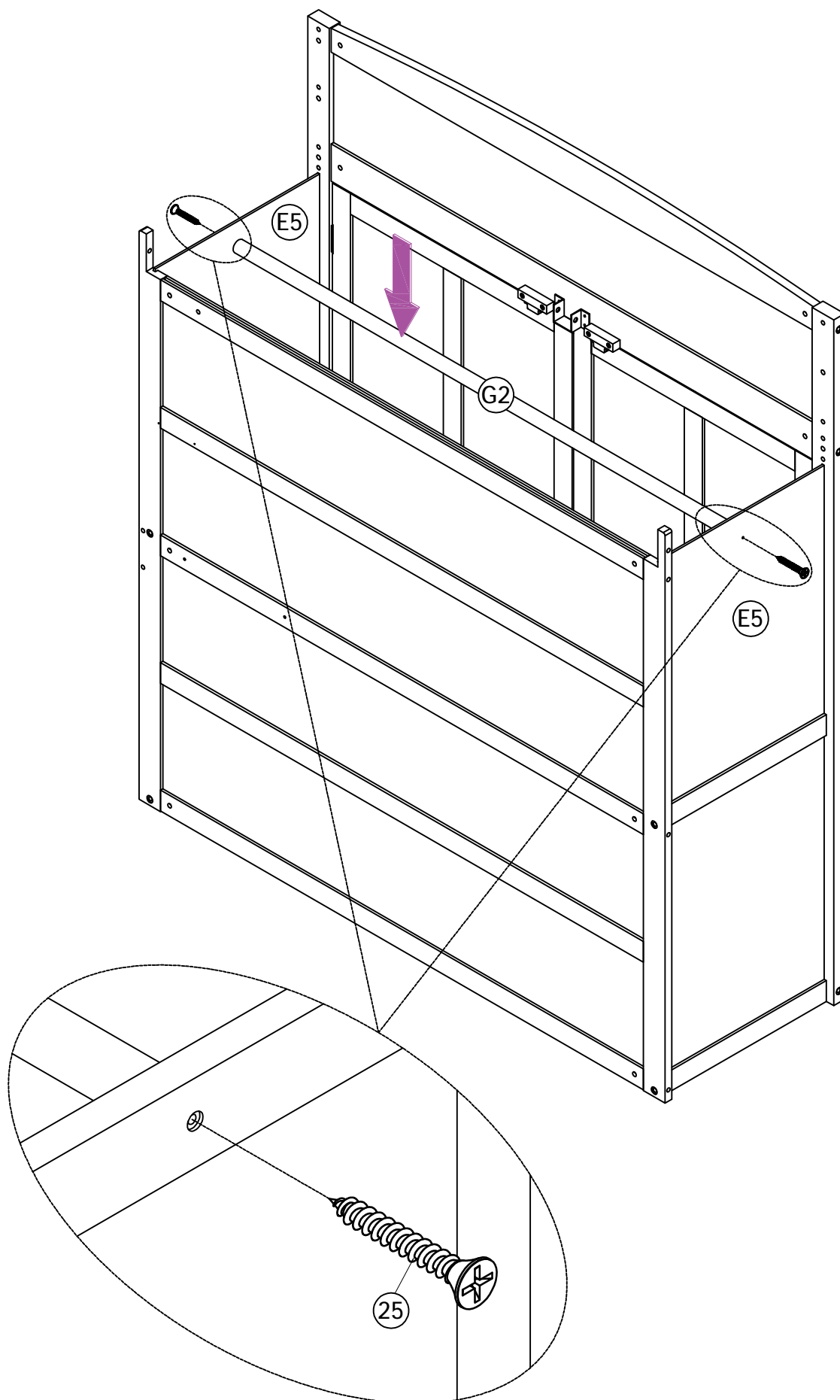


## STEP32: Following below illustration.

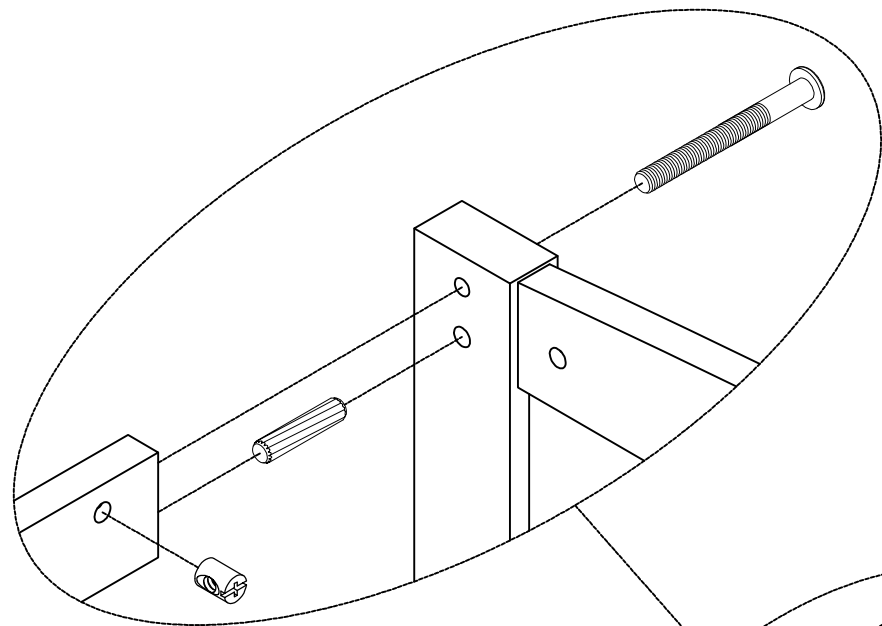
25


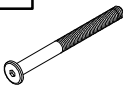
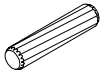


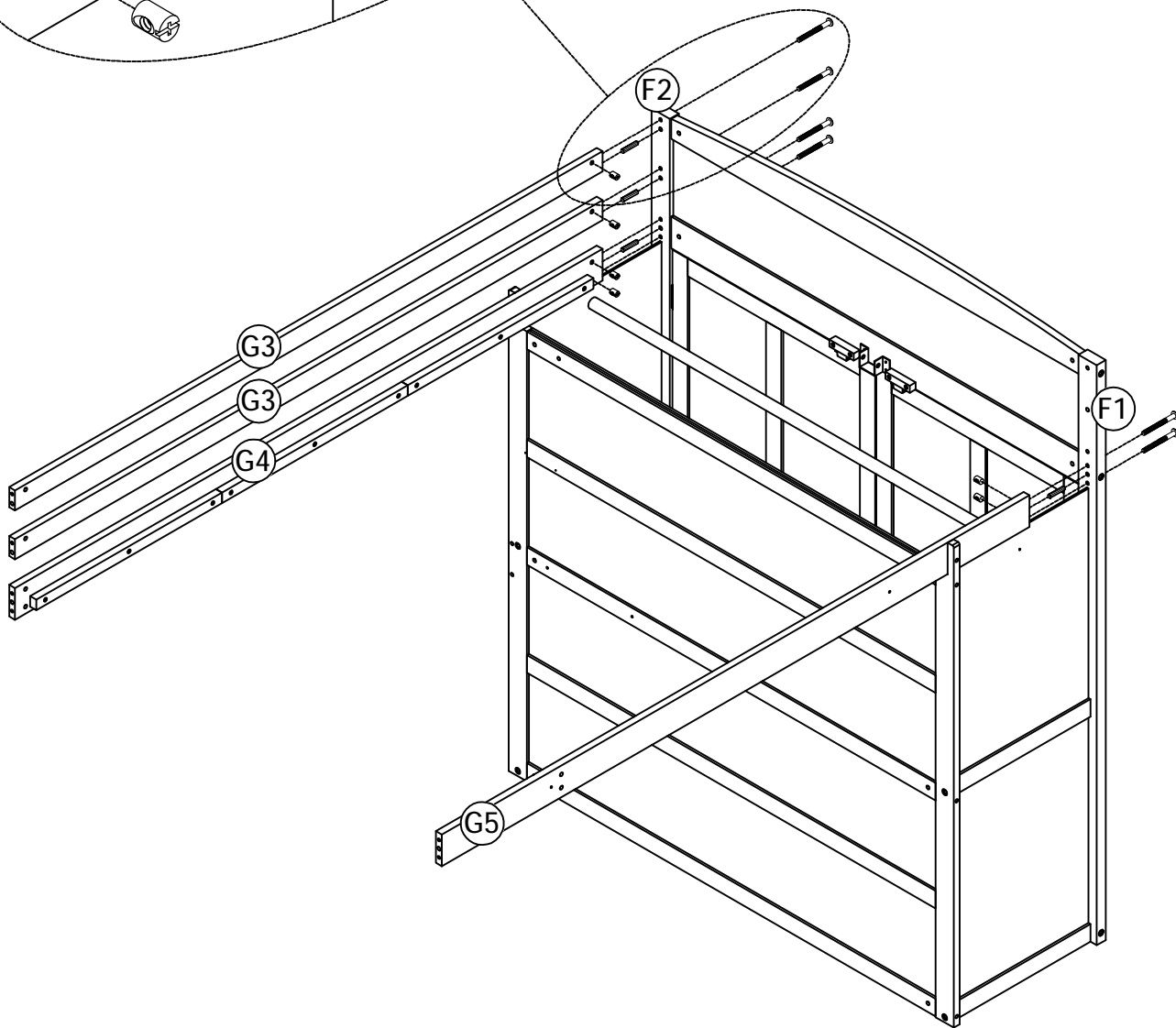
2(pcs)




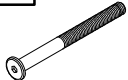
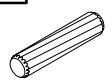
**STEP33:** Following below illustration.

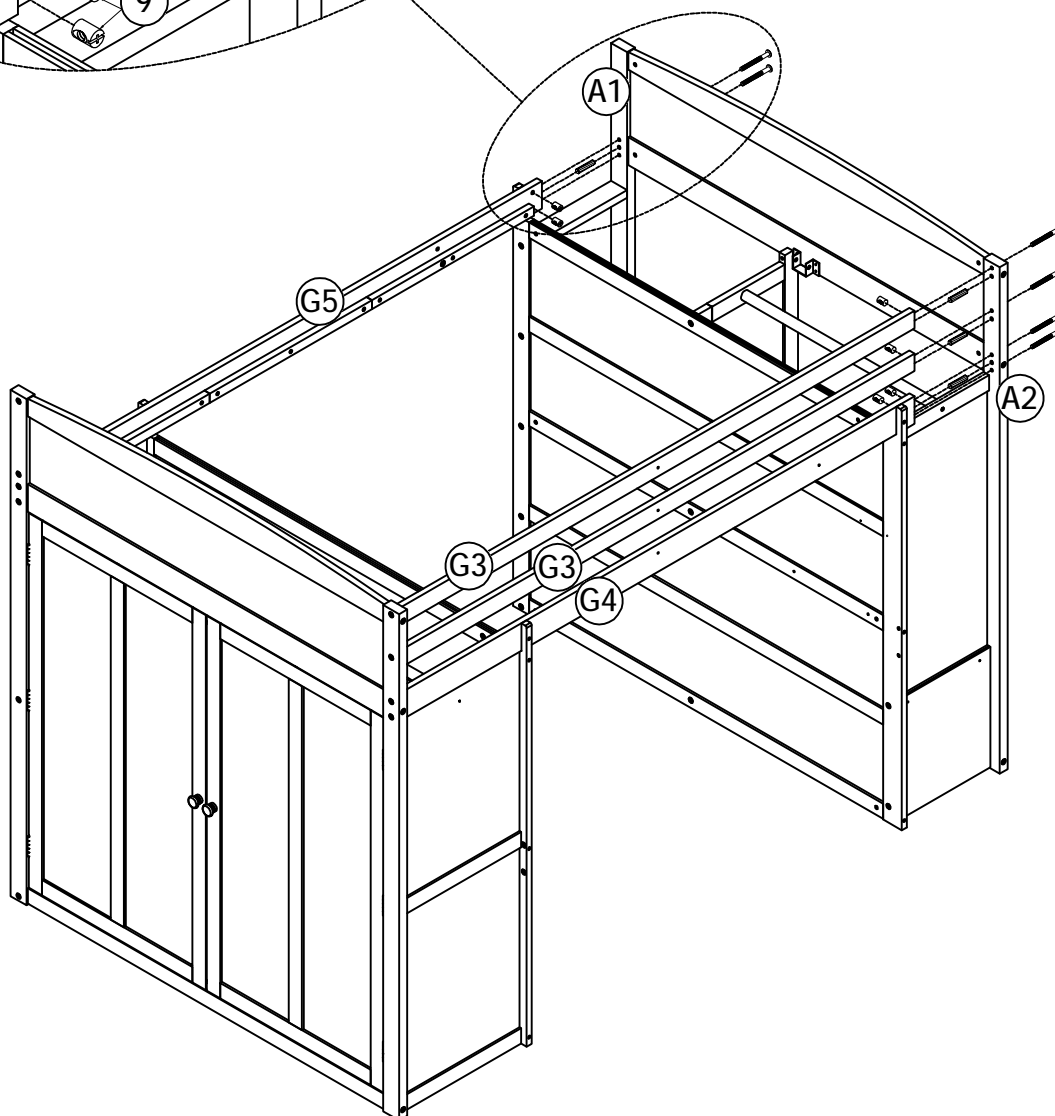
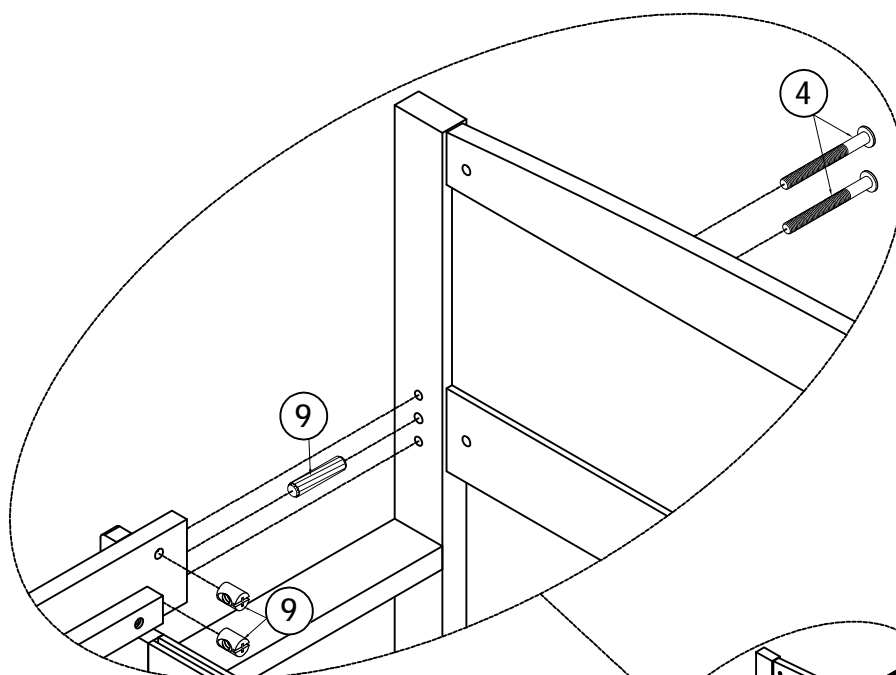


10		4	
6(pcs)		6(pcs)	
		9	
		4(pcs)	



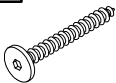
# STEP34: Following below illustration.

10		4	
6(pcs)		6(pcs)	
		9	
		4(pcs)	



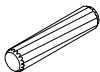
**STEP35:** Following below illustration.

20

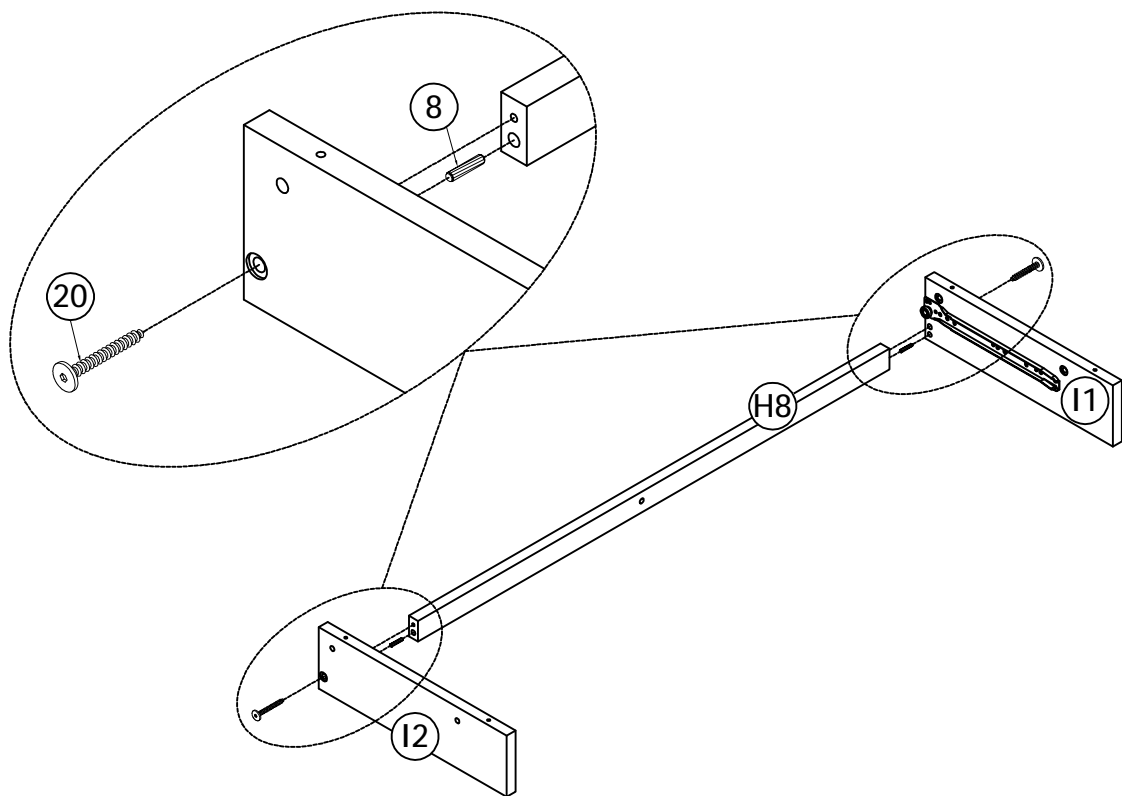


2(pcs)

8

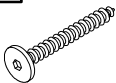


2(pcs)

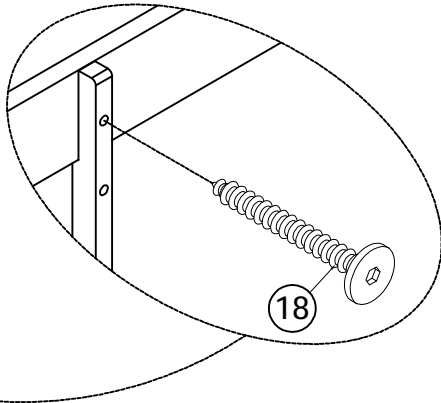
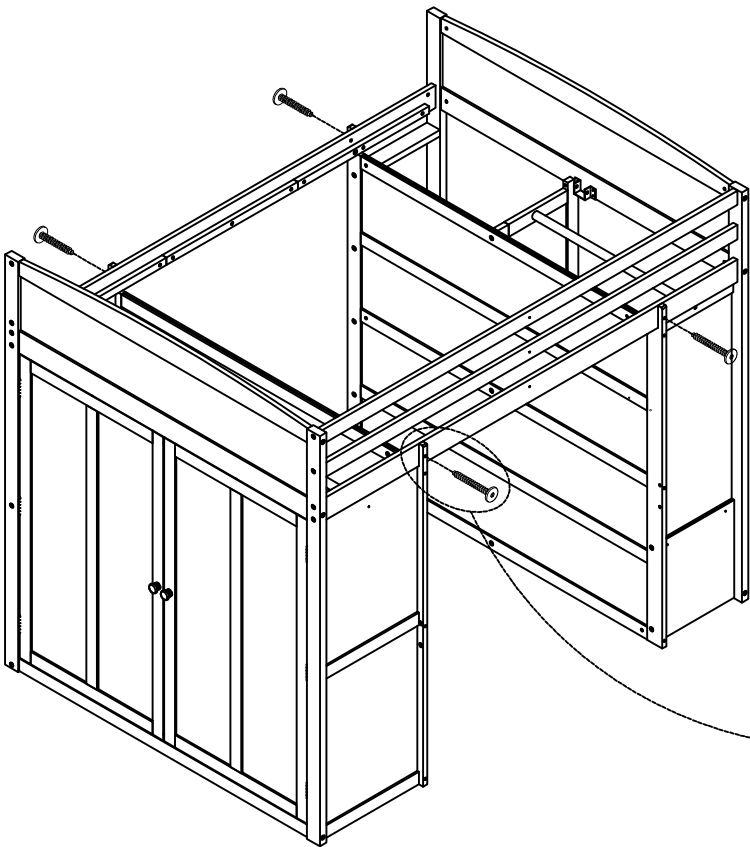


**STEP36:** Following below illustration.

18

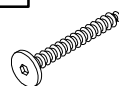


4(pcs)

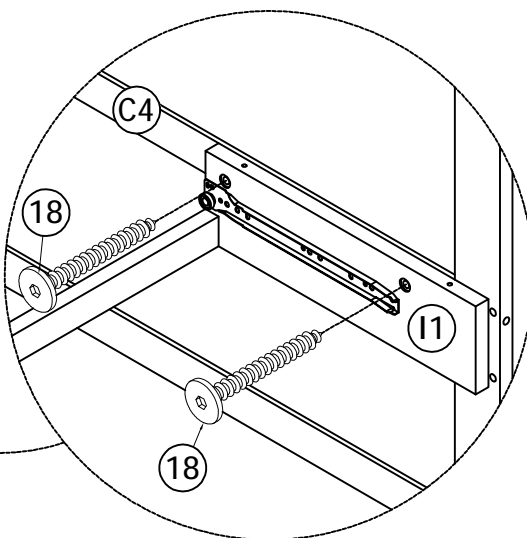
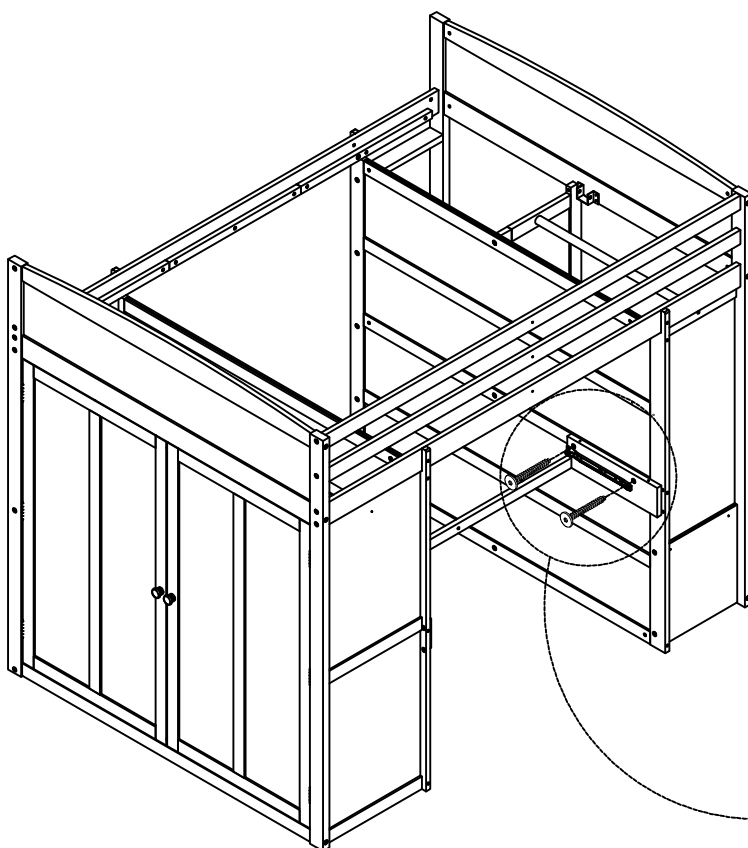


## STEP37: Following below illustration.

18

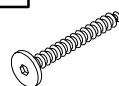


2(pcs)

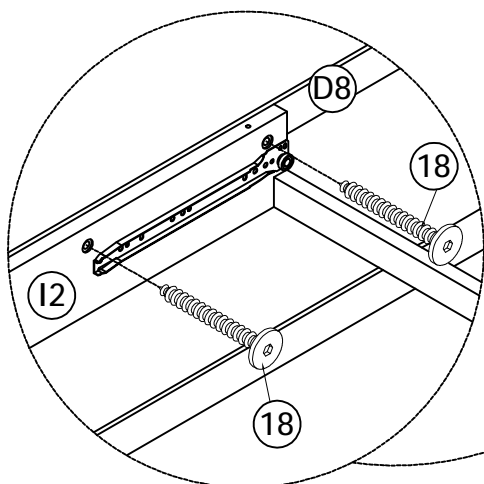
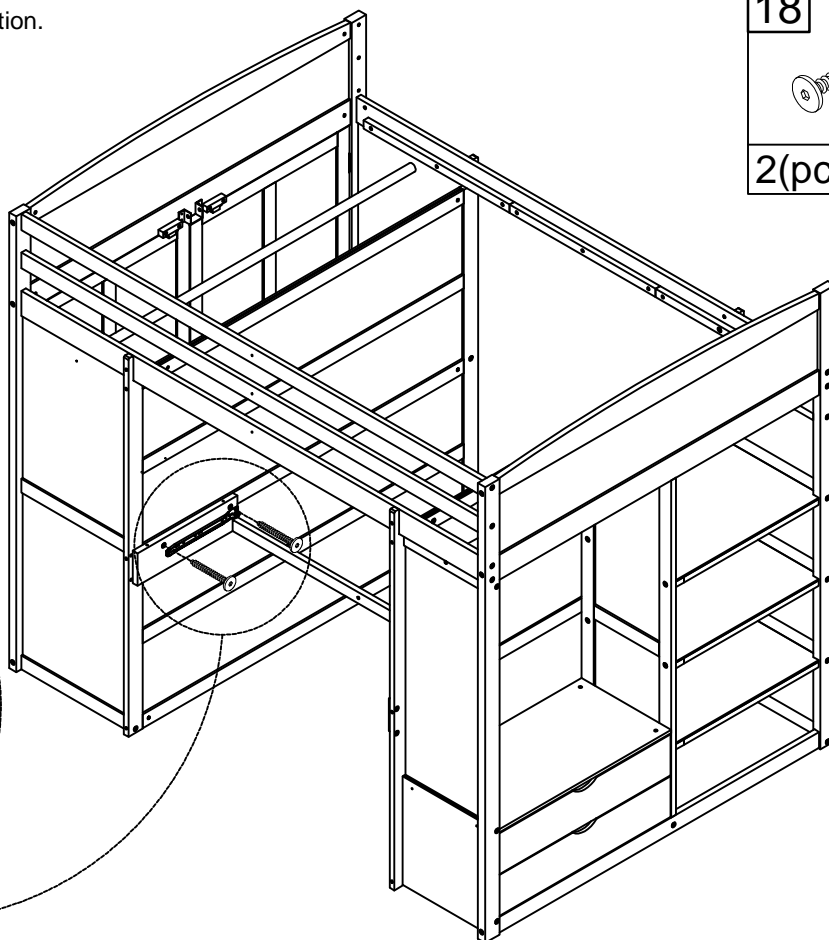


## STEP38: Following below illustration.


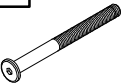
18

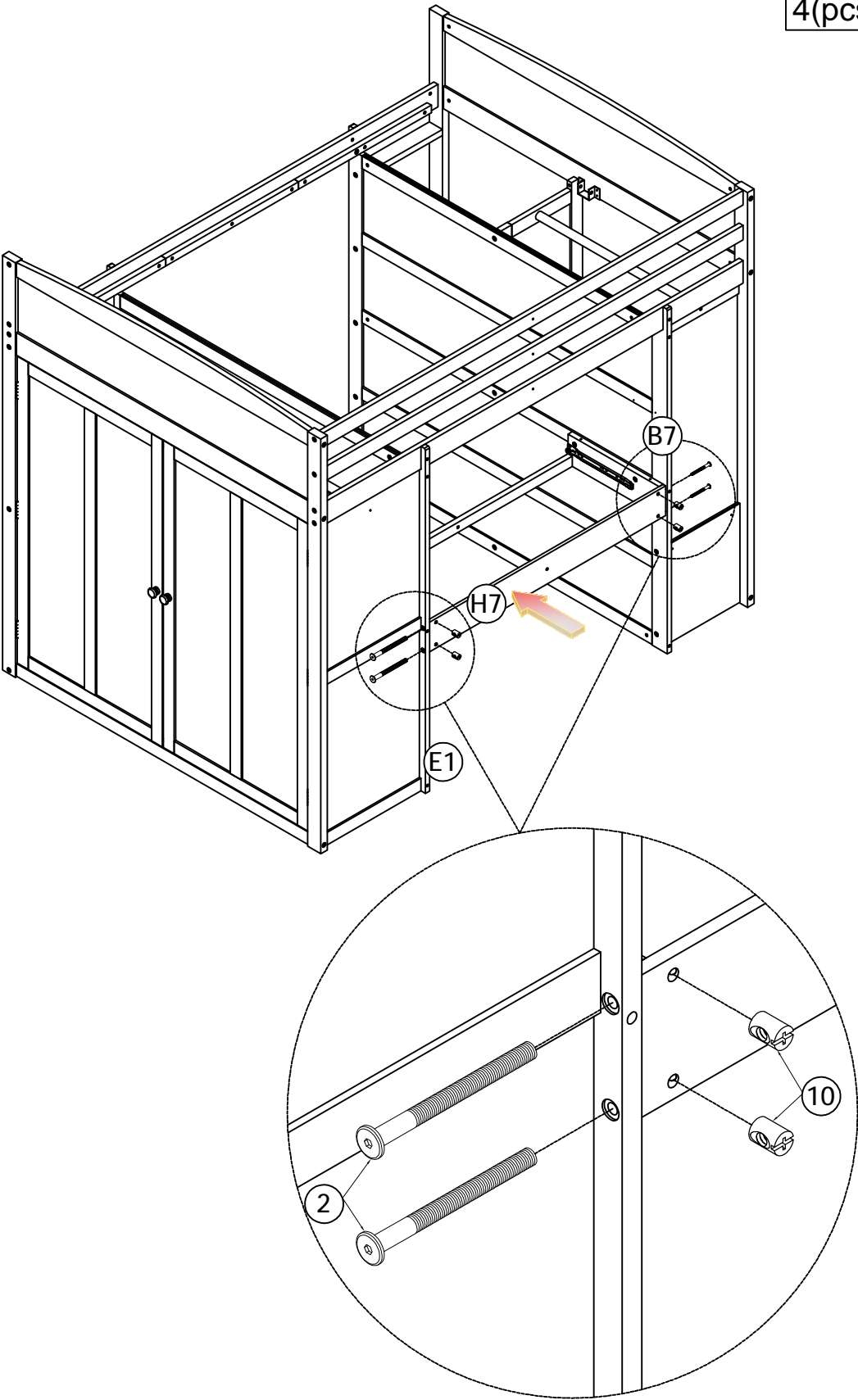


2(pcs)



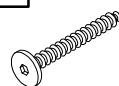
STEP39: Following below illustration.

10		2	
4(pcs)		4(pcs)	

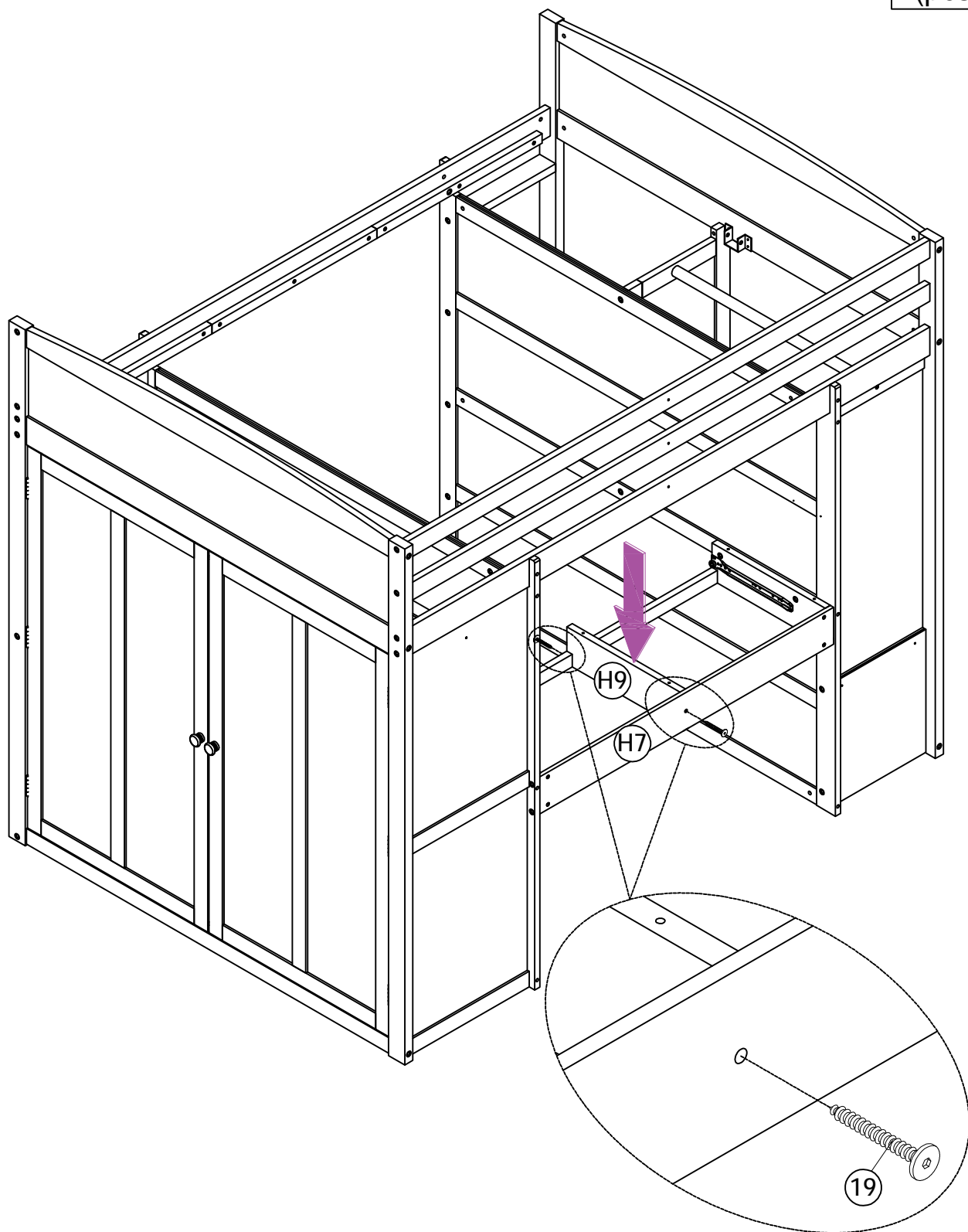


**STEP40:** Following below illustration.

19



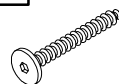
2(pcs)



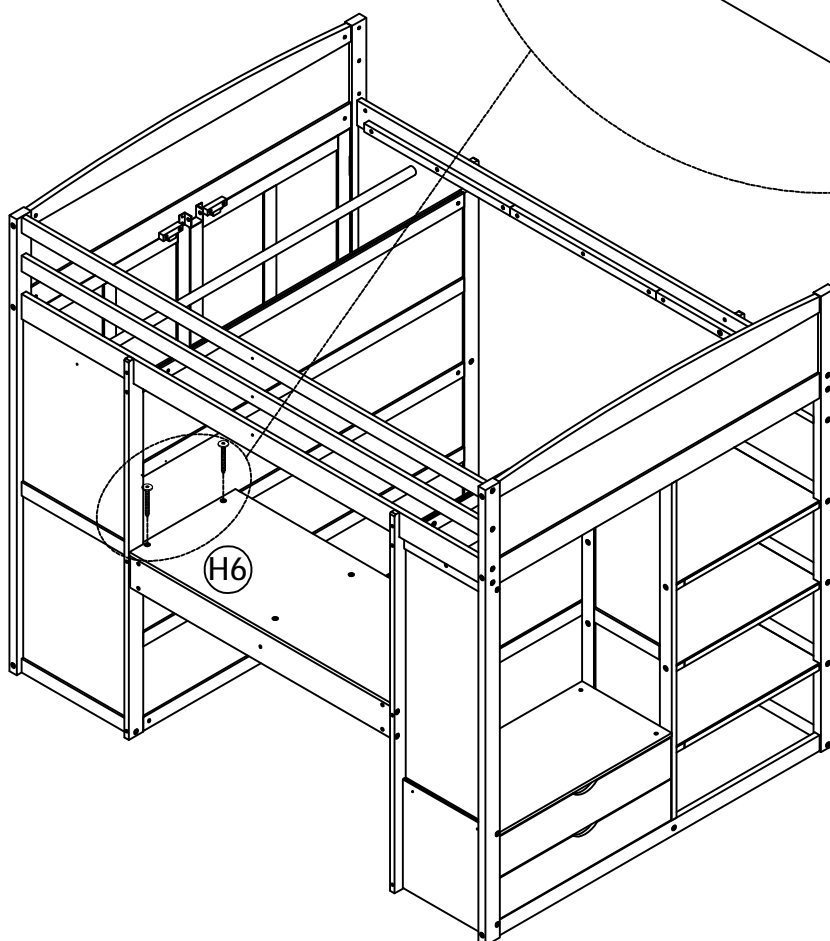
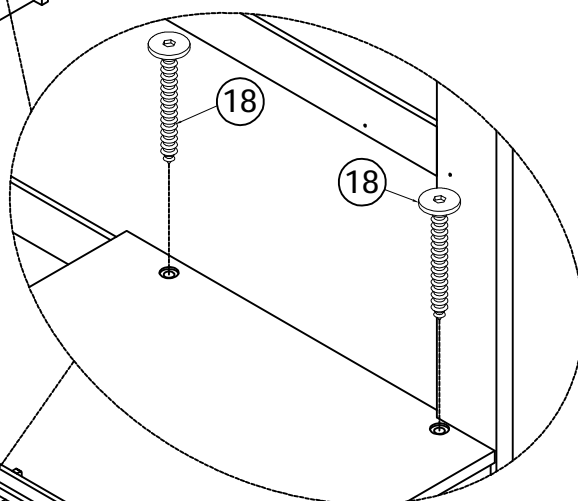
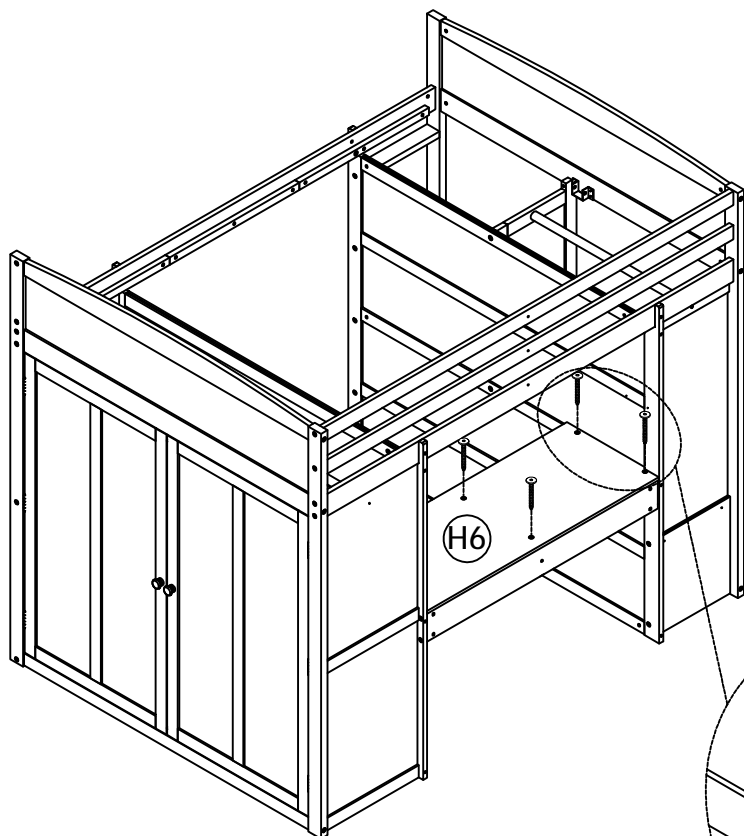


**STEP41:** Following below illustration.

18



6(pcs)

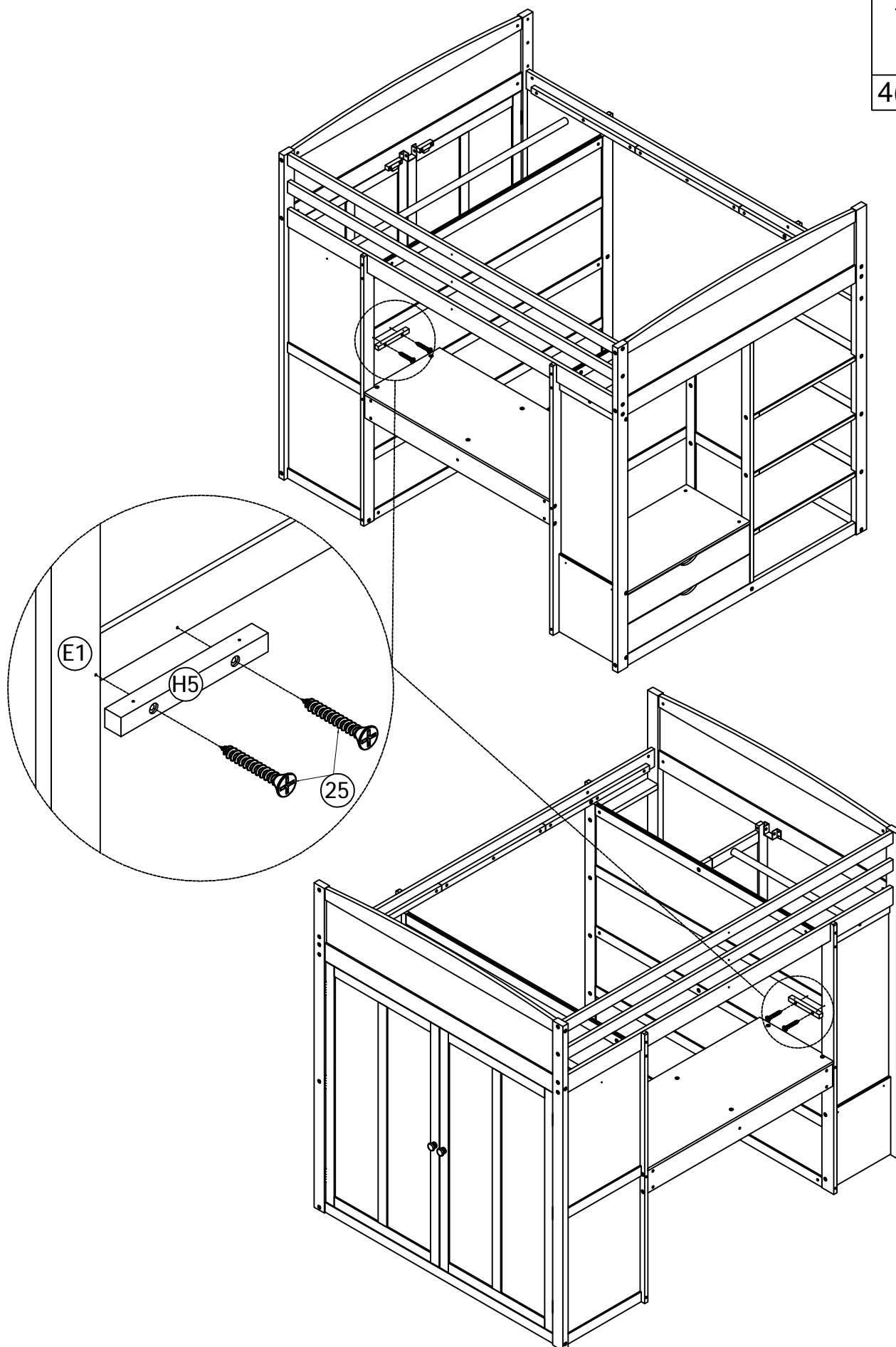


**STEP42:** Following below illustration.

25



4(pcs)

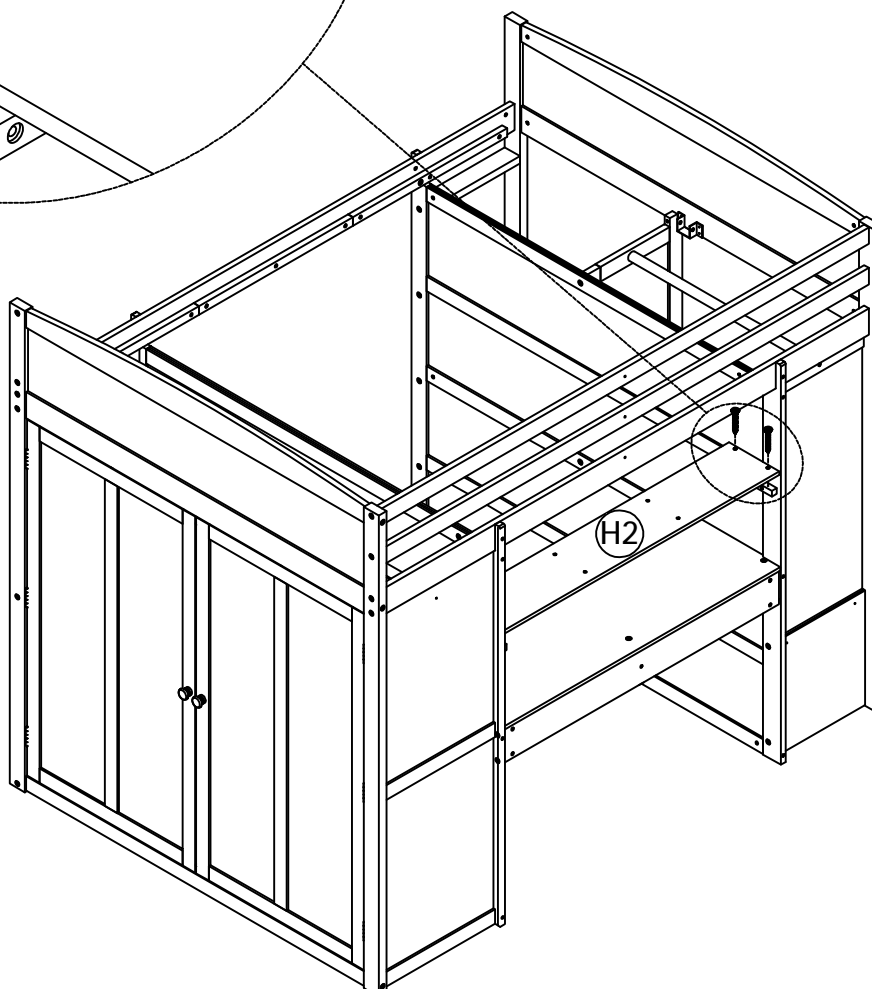
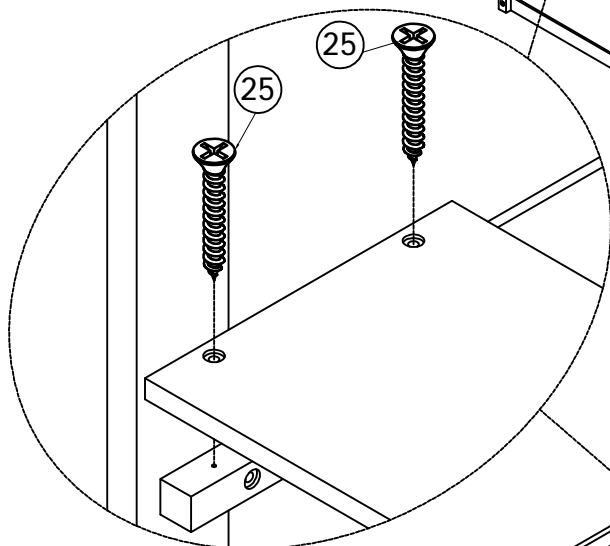
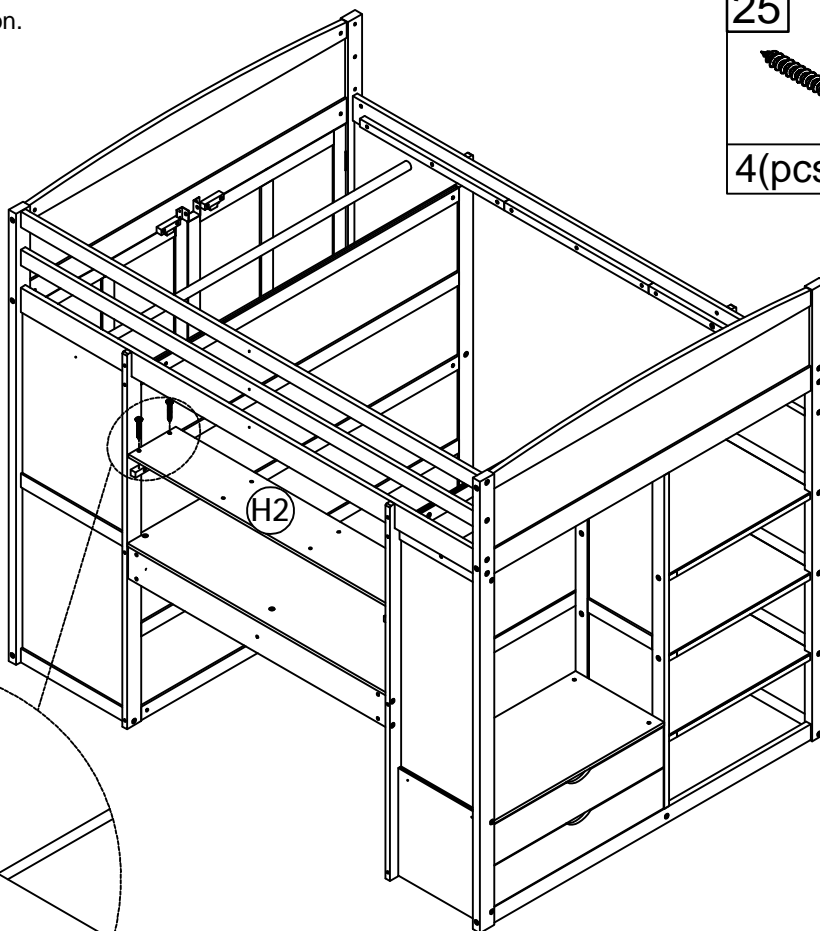


# STEP43: Following below illustration.


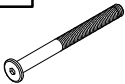
25

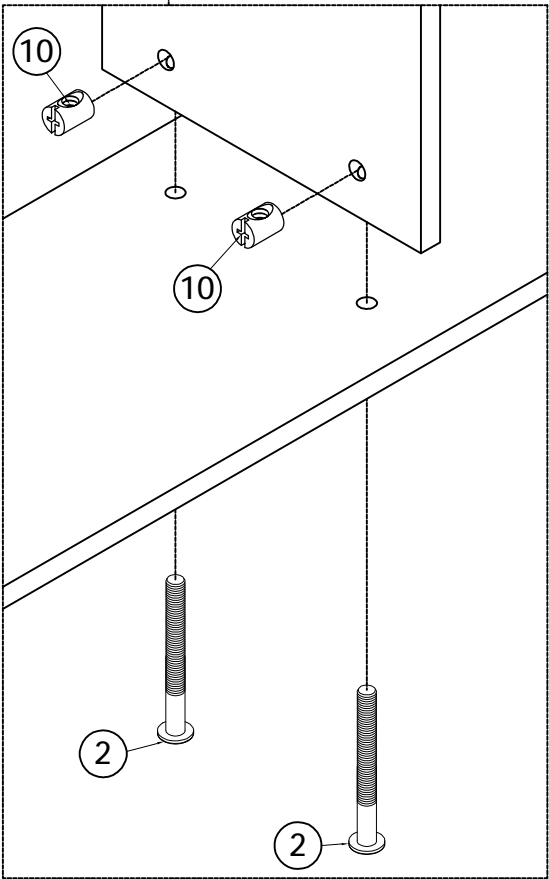
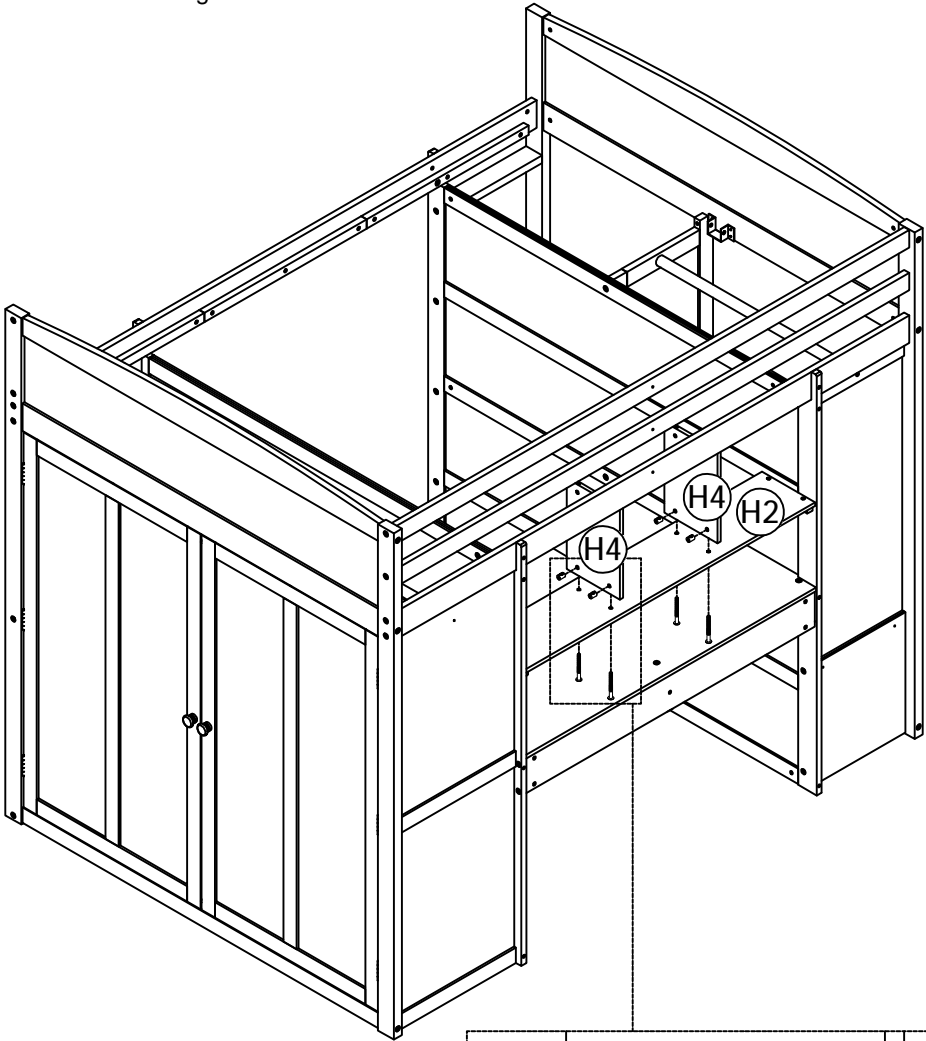


4(pcs)





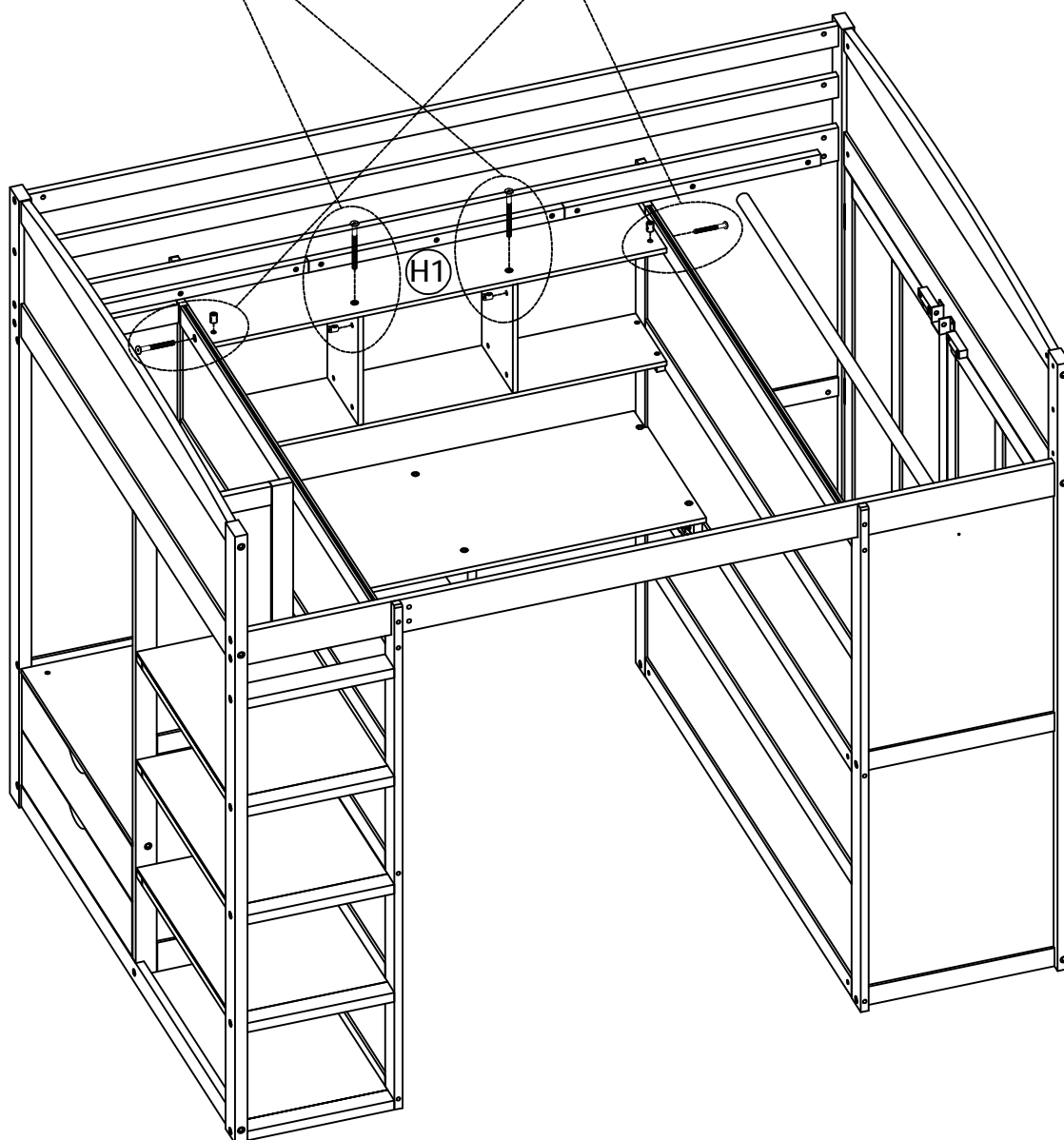
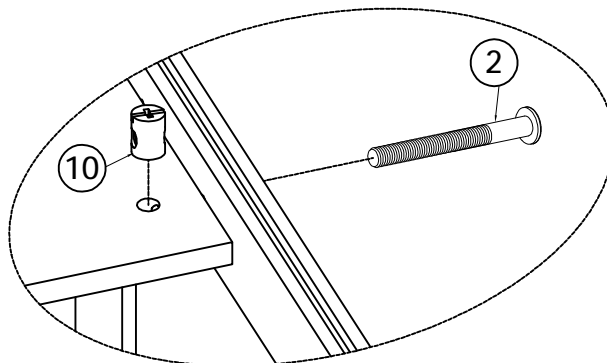
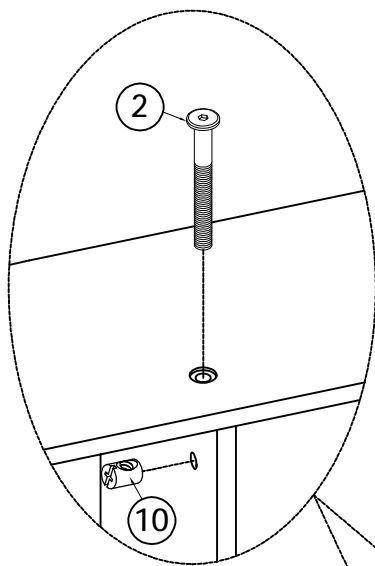
STEP44: Following below illustration.

10	2
	
4(pcs)	4(pcs)



# STEP45: Following below illustration.

10		2	
4(pcs)		4(pcs)	

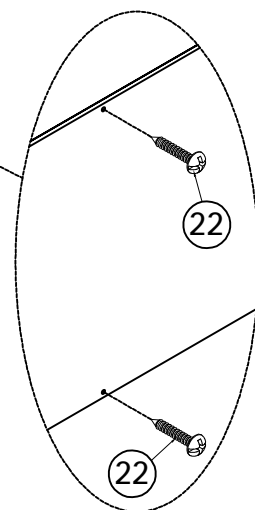
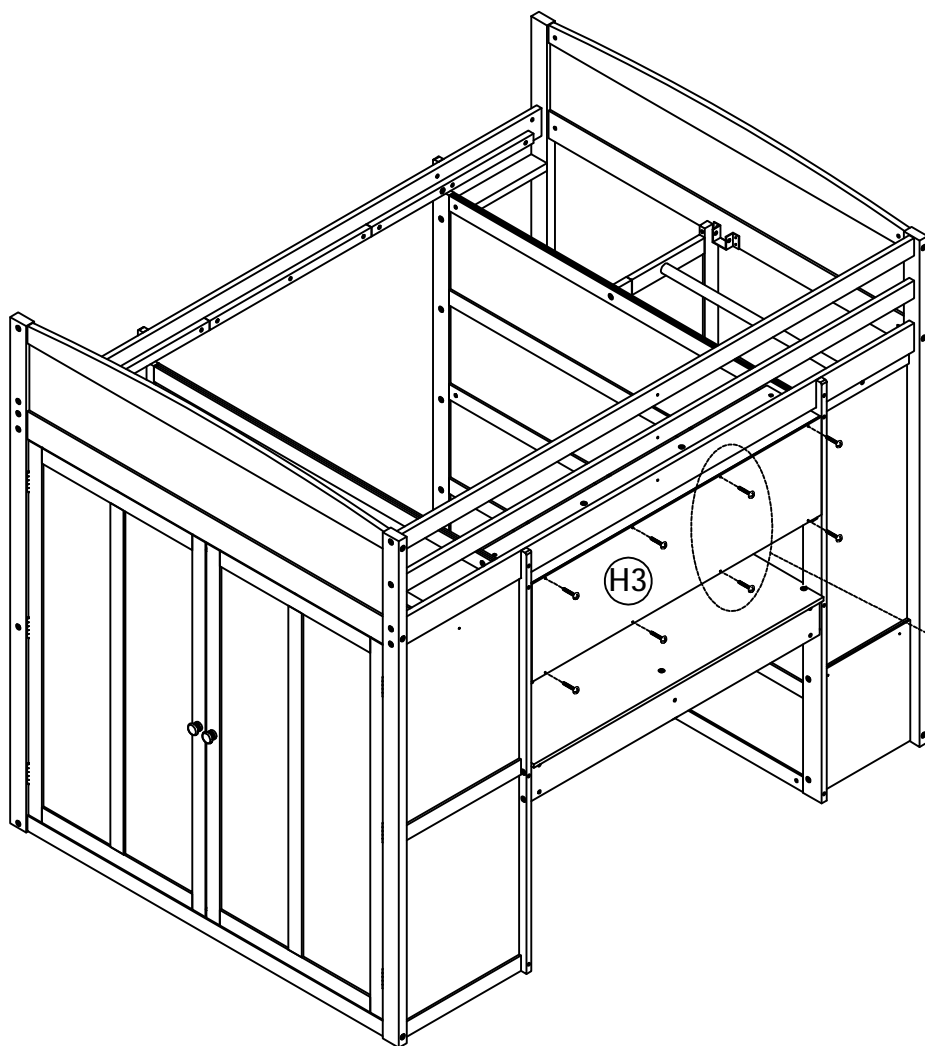


**STEP46:** Following below illustration.

22



8(pcs)

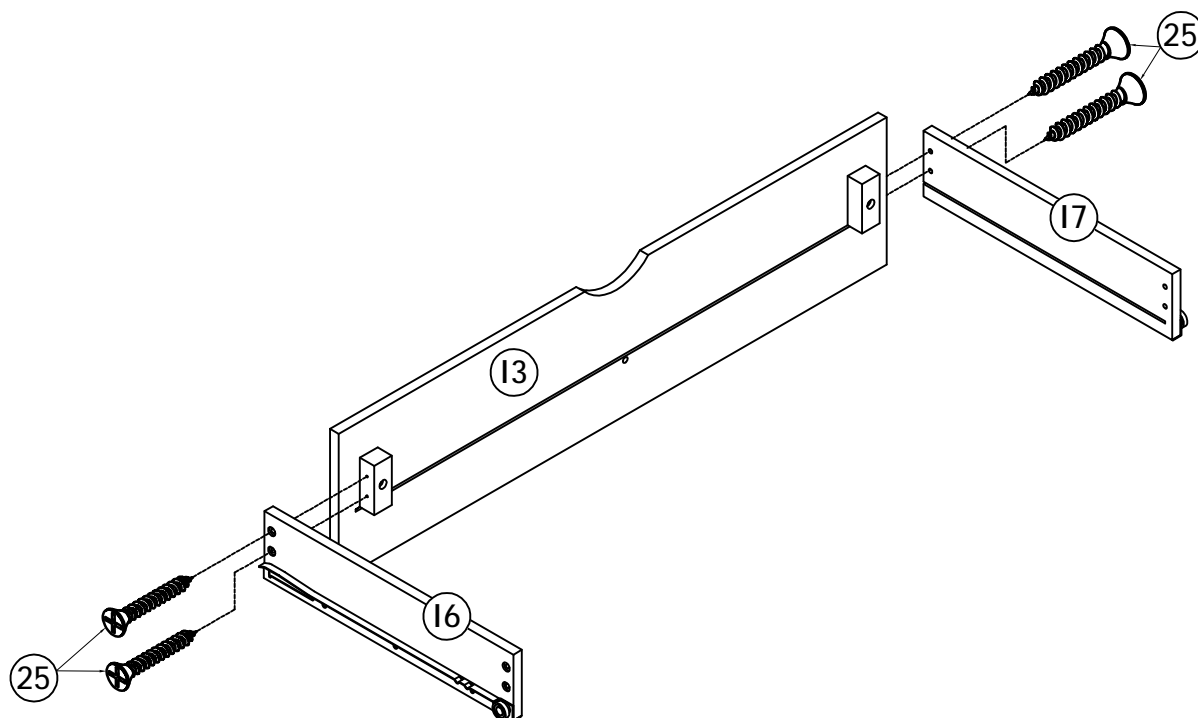


**STEP47 x 2:** Following below illustration.

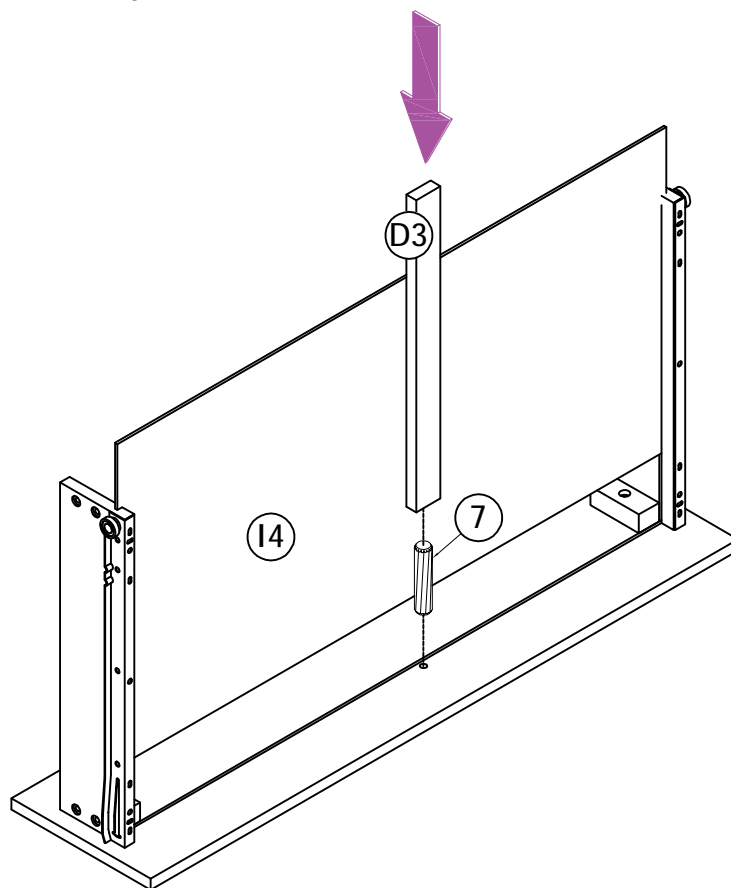
25



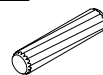
8(pcs)



## STEP48 x 2: Following below illustration.

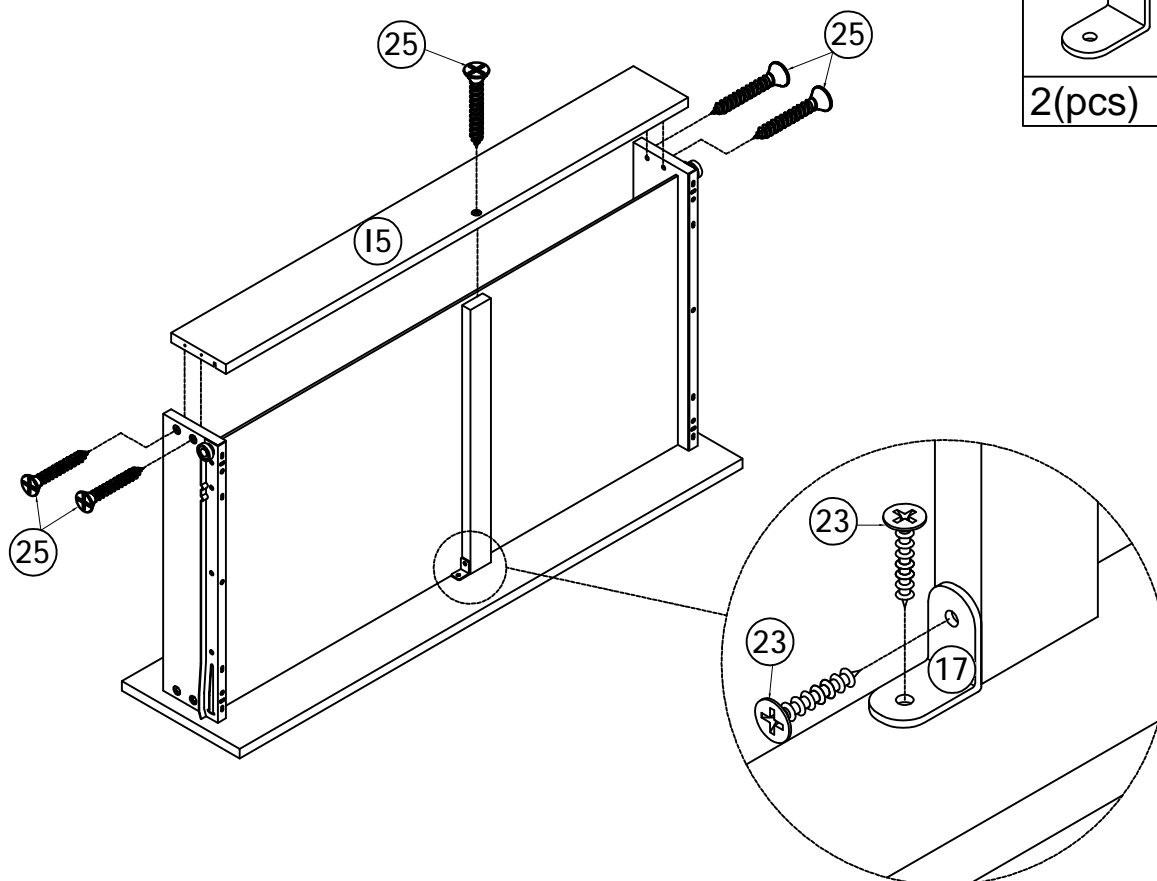


7



2(pcs)

## STEP49 x 2: Following below illustration.



17



2(pcs)

25



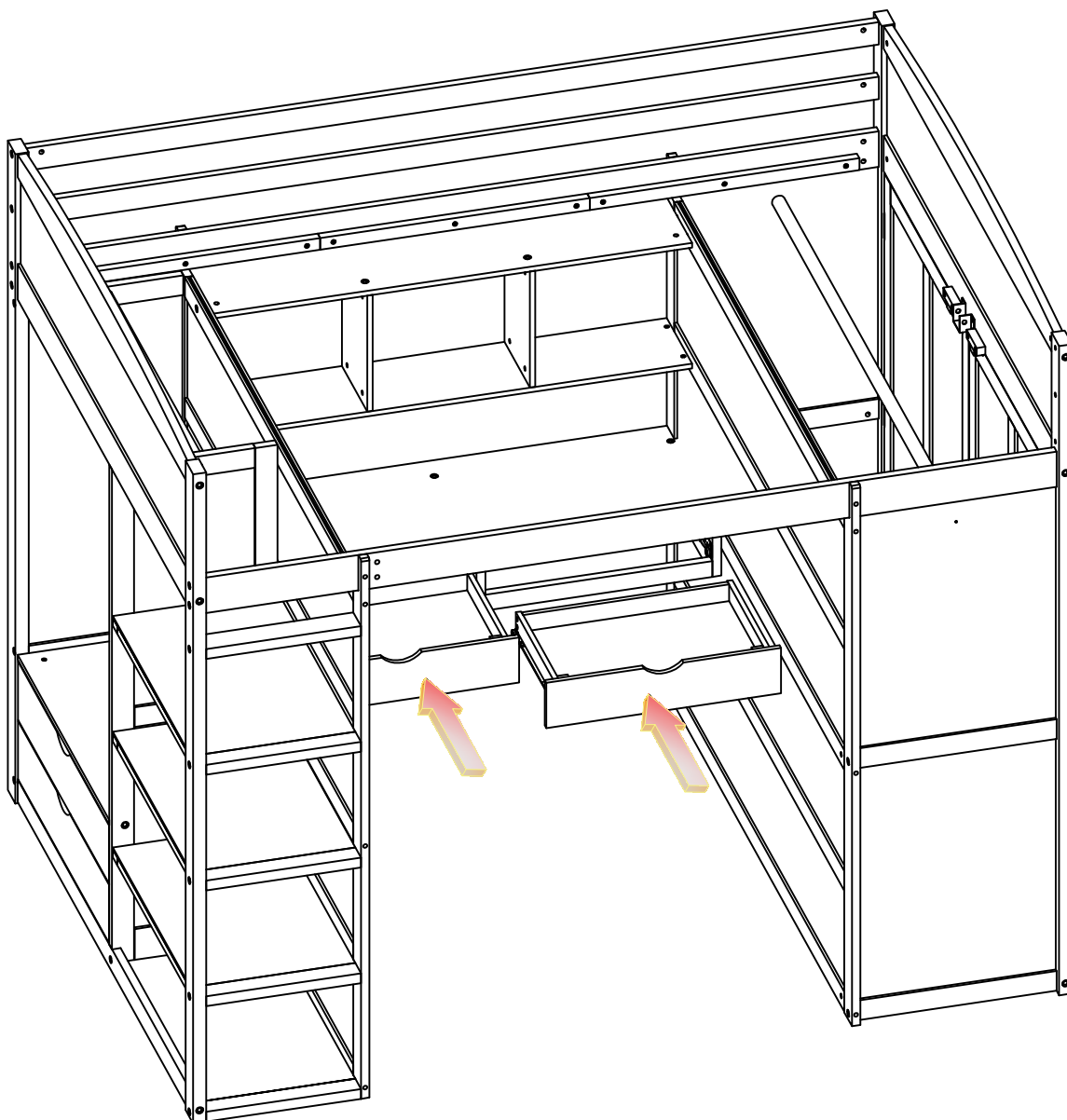
10(pcs)

23



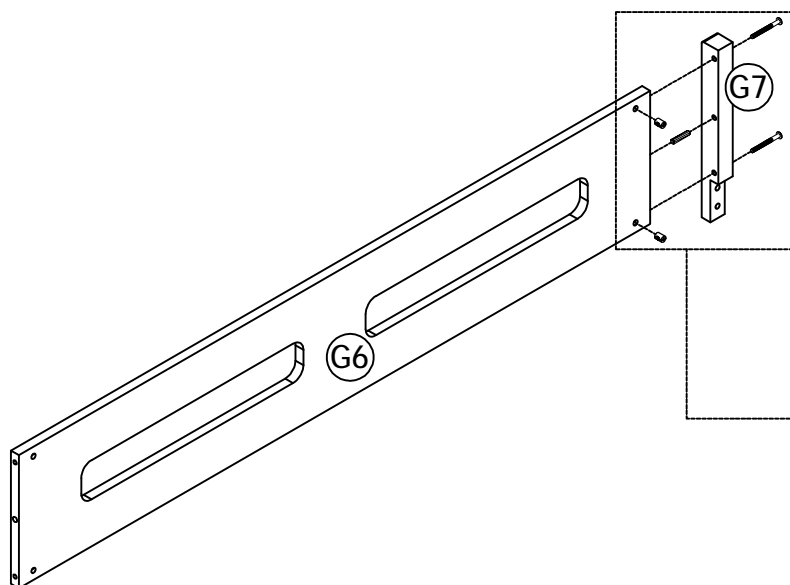
4(pcs)


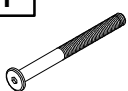
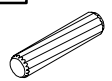
**STEP50:** Following below illustration.



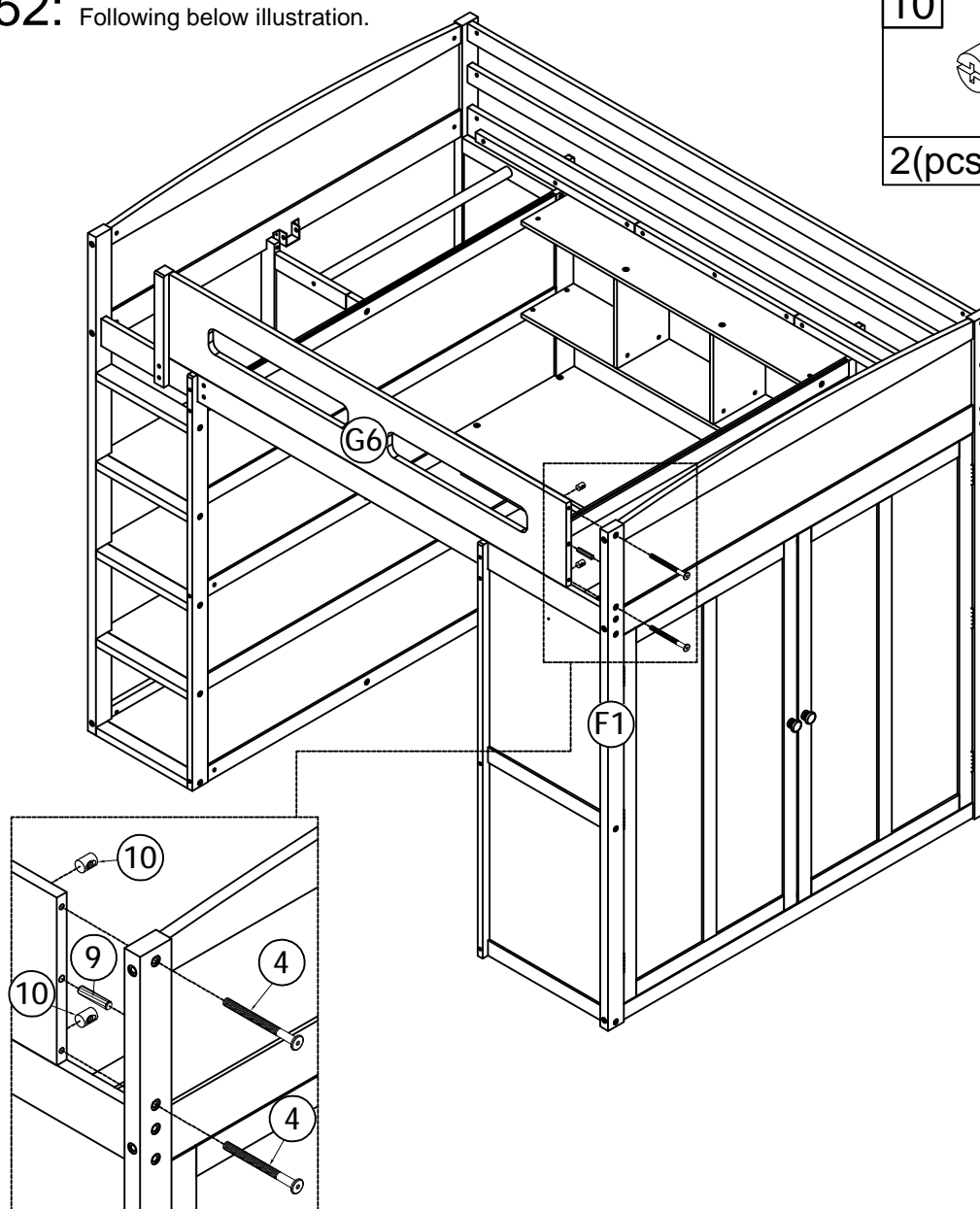



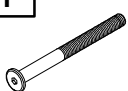
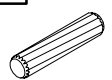
## STEP51: Following below illustration.



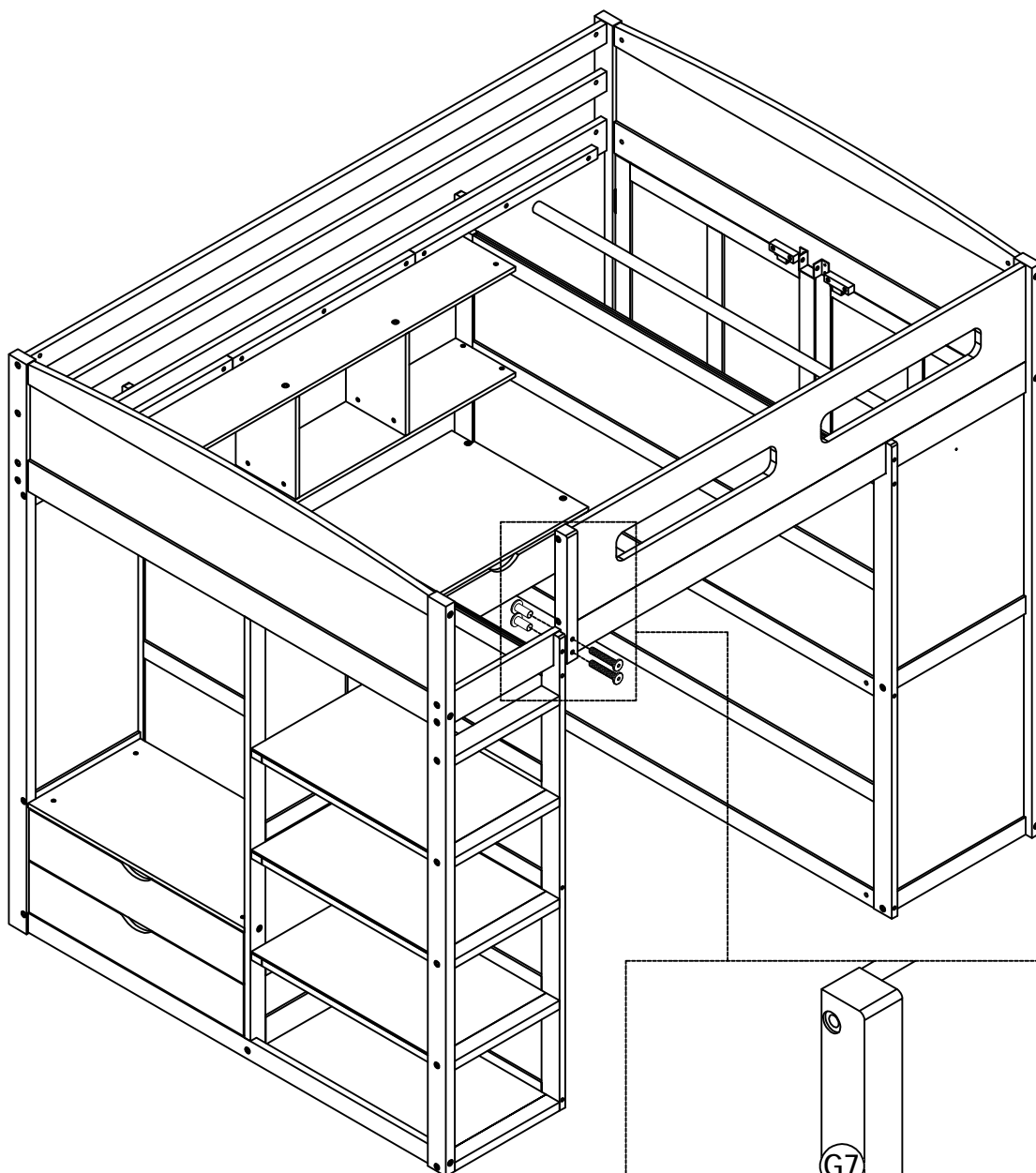
10	4
	
2(pcs)	2(pcs)
	9
	
	1(pc)

## STEP52: Following below illustration.



10	4
	
2(pcs)	2(pcs)
	9
	
	1(pc)

# STEP53: Following below illustration.



1

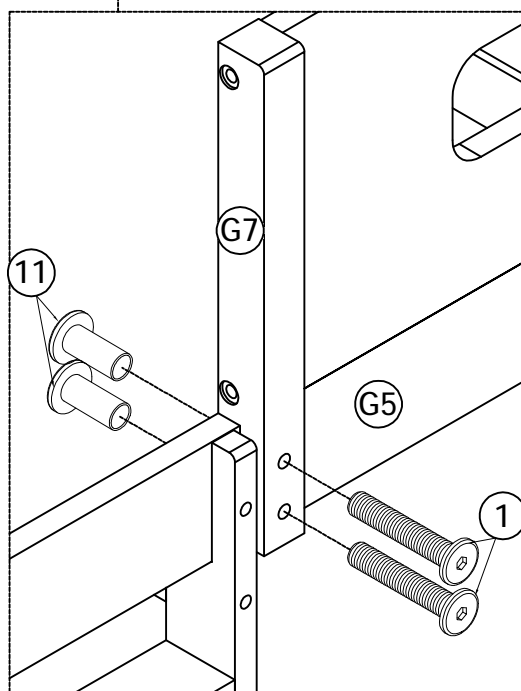


2(pcs)

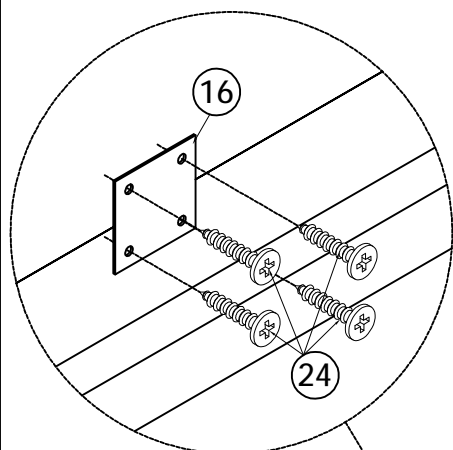
11

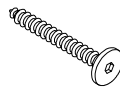
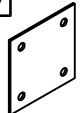



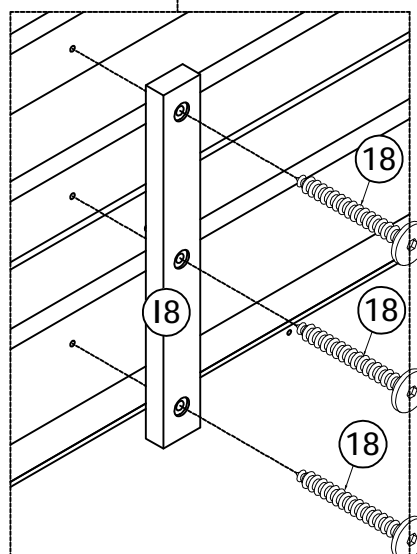
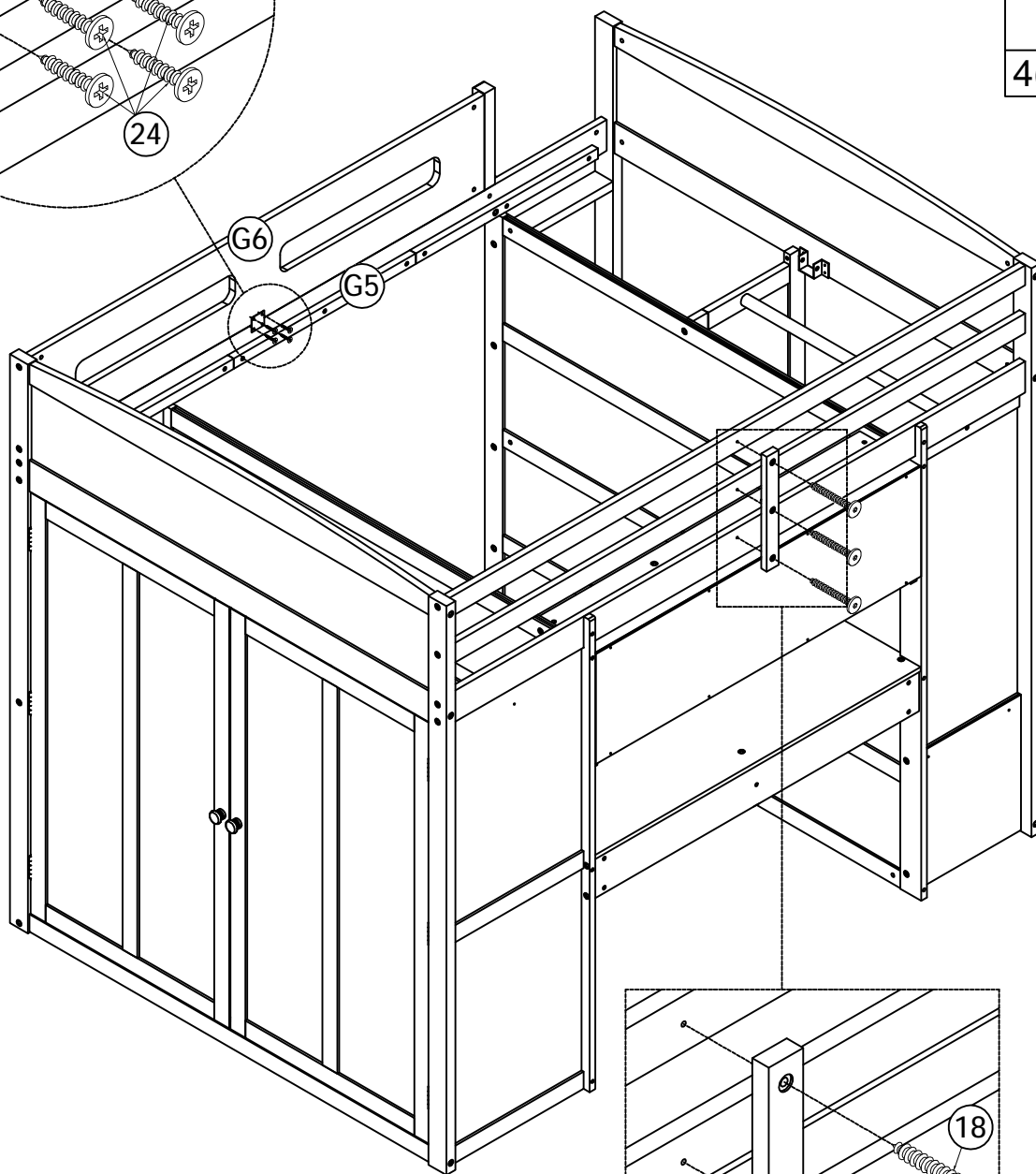
2(pcs)



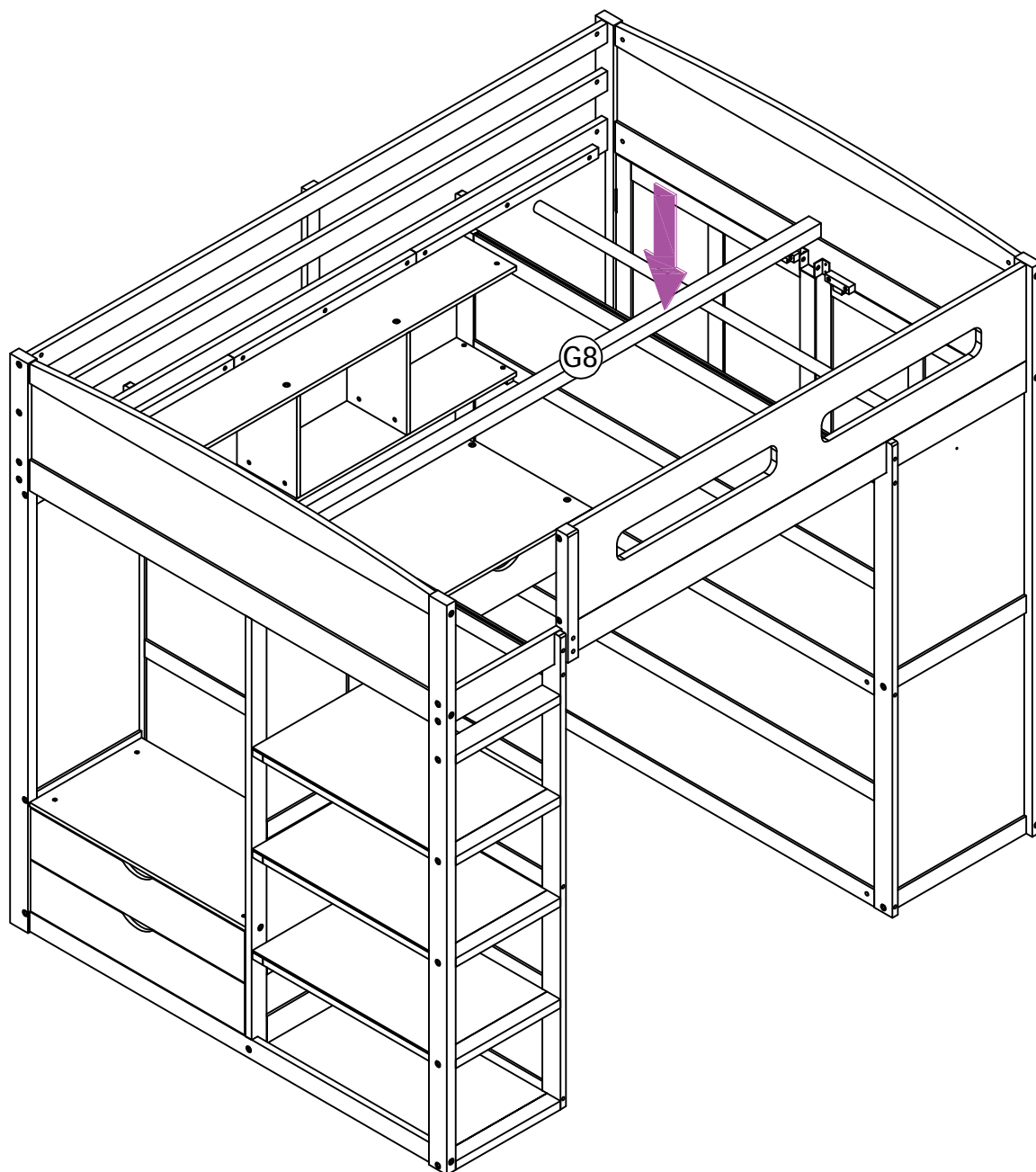
# STEP54: Following below illustration.



18	16
	
3(pcs)	1(pc)
	24
	
	4(pcs)



**STEP55:** Following below illustration.

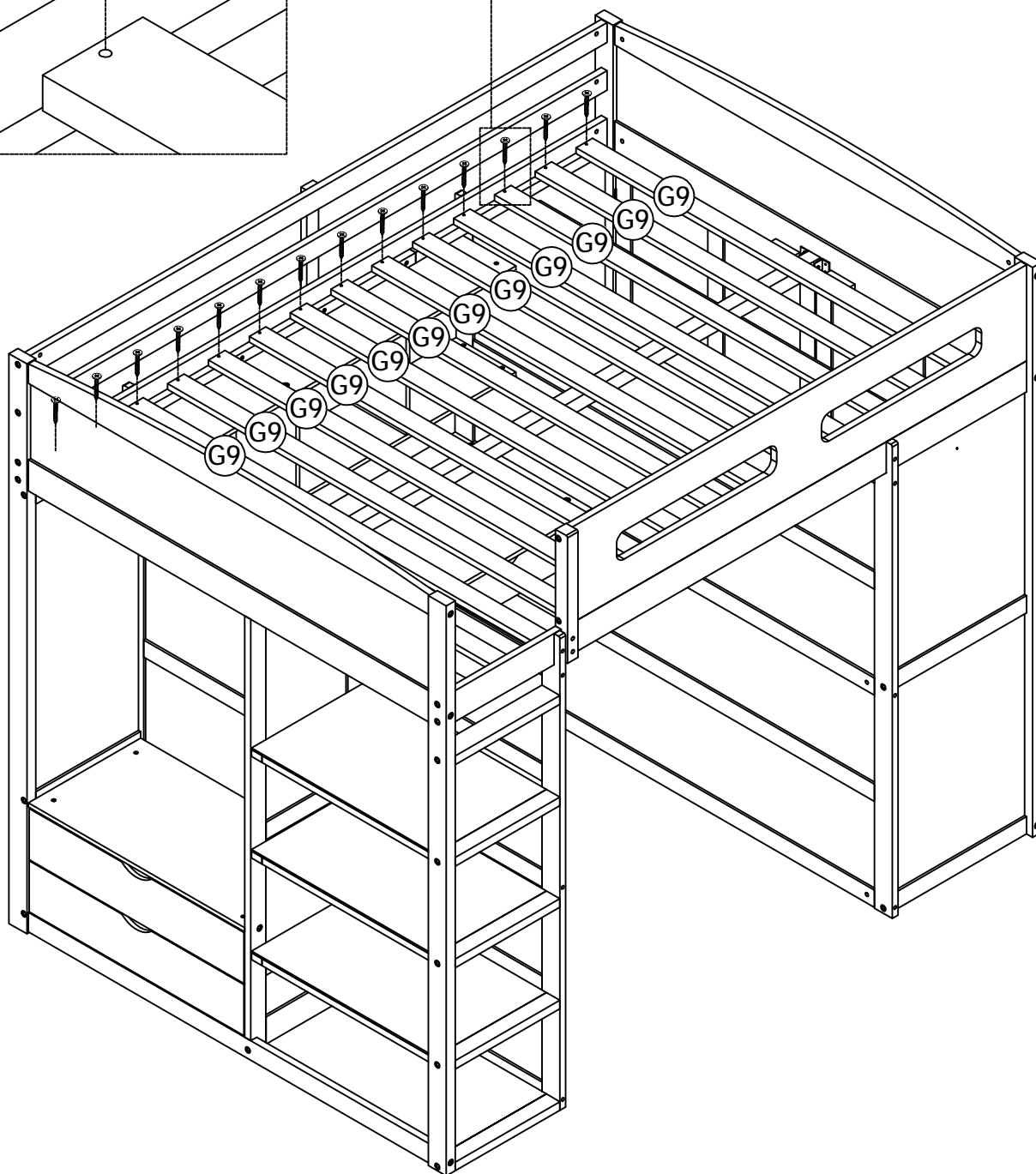
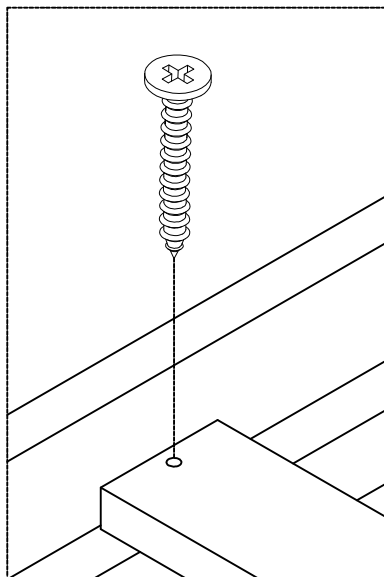


## STEP56: Following below illustration.

25



14(pcs)



# STEP57: Following below illustration.

25



14(pcs)

