

No. SDFS2405002996FF **Test Report** Date: Jun.05, 2024 Page 1 of 10

FLEXINDUSTRIAL RESOURCES

78, PEKELILING DATARAN KLEDANG KAW. PERINDUSTRIAN CHANDAN RAYA 31450 MENGLEMBUPERAK **MALAYSIA**

Sample Description : SPRING MATTRESS

Other Info : MH31-12T,MH31-12TXL,MH31-12F,MH31-12Q,MH31-12K,MH31-12CK

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Sample Receiving Date : May 06, 2024

Test Performing Date : May 06, 2024 to Jun.05, 2024

Test Result Summary

No.	Test(s) Requested	Result(s)	Comments	
1	16 CFR Part 1633-Standard for the flammability (open flame) of Mattress sets.	PASS	Prototype Test	
2	16 CFR Part 1632—Standard for the Flammability of Mattresses and Mattress Pads to Combustion Which May Result from A Smoldering Cigarette	PASS	/	
For fu	For further details, please refer to the following page(s)			

Signed for and on behalf of Shunde Branch SGS-CSTC Co., Ltd.

Ada Liu Approved signatory



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Sample Information

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Model Name : MH31

Prototype Identification : MH31-12T Insulation : Polyester

Construction Type : Spring mattresses Foam Padding : 1.Pop 2. Ppg 3.Tdi

Barrier / Interliner : Flame retardant viscose

: (99*190*30)cm Overall Size

Mattress Ticking : Polyester

Foundation : Without Foundation

Test 1

Test Conducted:

16 CFR Part 1633 Standard for the flammability (open flame) of mattress set.

Conditioning

Prior to testing, the sample was conditioned at 65°F ~77°F and a relative humidity less 55% for at least 48 hours.

At time of testing: Temperature greater than 59 °F and less than 80.6 °F, and a relative humidity

Test Procedure and Results

PROCEDURE:

The mattress was placed on a metal test frame and catch surface under the center of an open hood. The open hood and open calorimeter test room were configured in accordance with open calorimeter layout Option A as specified in 16 CFR Part 1633.

The ignition source was the NIST Dual Burner System constructed of stainless steel tubing. The fuel used was commercial propane delivered at a rate of 12.9 l/min to the top burner for a total time of 70 seconds and a rate of 6.6 I/min to the side burner for a total time of 50 seconds.

After ignition of the burner, we monitored recorded certain properties of the test procedure. These properties are Heat Release Rate and Total heat release.

Photos and video were taken of the specimen during the procedure. Please reference PHOTOS 1 through 2 for photos of representative samples before and after testing to this standard. Sampling was monitored throughout the test at a rate of 1 second. Heat Release equipment meets and exceeds requirements by ASTM E1590 for accuracy.

The test was conducted by Donnie Huang at the following address: SGS-CSTC Standards Technical Services Co., Ltd Shunde Branch

1st Floor, Building 1 of European Industrial Park, No.1 Shunhenan Road, Wusha Section, Daliang Town, Shunde of Foshan, Guangdong Province, China (CPSC Identification Number:1621)



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RESULTS: Specimen 1:

Test Date: May 31, 2024

Data:

Measurement Type	Maximum Value	Time Occurred	Allowed Value	Pass / Fail
Heat Release Rate (kW)	37.9	00:00:53	200	PASS
Total Heat Release – First 10 Min (MJ)	2.5		15.0	PASS
Total heat release (Entire Test, MJ)	2.5			
Test duration	[√] 30 minutes			
Please reference Figure 1 and 2 for graphical representation of Heat Release Rate and Total Heat Release.			at Release.	

OBSERVATIONS:

- 09:00 Specimen was removed from conditioning room.
- 09:05 Test was started.
- 09:07 After the ignition source extinguished, the specimen was ignited and flame was small and spread on the side and upper surface.
- 09:08 Flame was self-extinguished.
- 09:35 Test was stopped.

GRAPHICAL RESULTS:

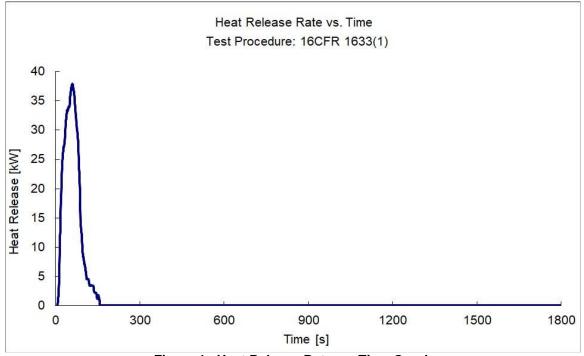


Figure 1. Heat Release Rate vs. Time Graph



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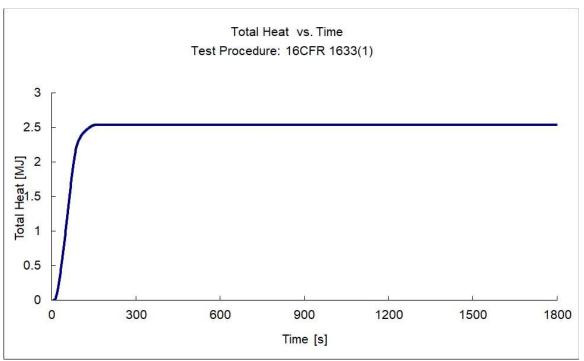


Figure 2. Total Heat Release vs. Time Graph

Specimen 2:

Test Date: May 31, 2024

Data:

Measurement Type	Maximum Value	Time Occurred	Allowed Value	Pass / Fail
Heat Release Rate (kW)	35.5	00:00:49	200	PASS
Total Heat Release – First 10 Min (MJ)	2.5		15.0	PASS
Total heat release (Entire Test, MJ)				
Test duration	[√] 30 minutes			
Please reference Figure 3 and 4 for graphical representation of Heat Release Rate and Total Heat Release			eat Release.	

OBSERVATIONS:

- 10:00 Specimen was removed from conditioning room.
- 10:05 Test was started.
- 10:07 After the ignition source extinguished, the specimen was ignited and flame was small and spread on the side and upper surface.
- 10:09 Flame was self-extinguished.
- 10:35 Test was stopped.



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GRAPHICAL RESULTS:

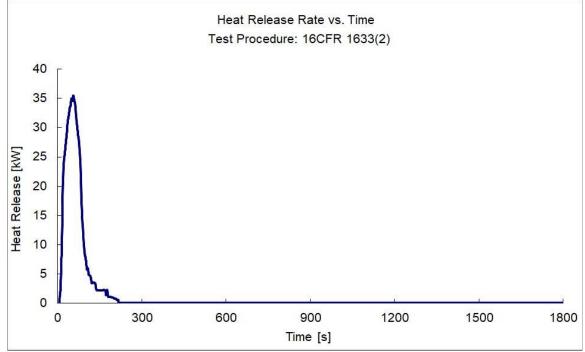


Figure 3. Heat Release Rate vs. Time Graph

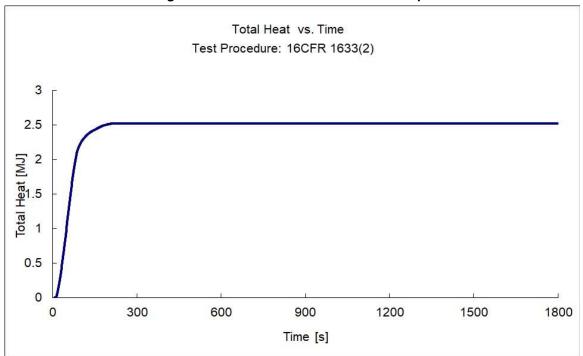


Figure 4. Total Heat Release vs. Time Graph



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Specimen 3:

Test Date: May 31, 2024

Data:

Measurement Type	Maximum Value	Time Occurred	Allowed Value	Pass / Fail
Heat Release Rate (kW)	36.2	00:00:51	200	PASS
Total Heat Release – First 10 Min (MJ)	2.5		15.0	PASS
Total heat release (Entire Test, MJ)	2.5			
Test duration [[√] 30 mini	utes	

Please reference Figure 5 and 6 for graphical representation of Heat Release Rate and Total Heat Release.

OBSERVATIONS:

- 11:00 Specimen was removed from conditioning room.
- 11:05 Test was started.
- 11:07 After the ignition source extinguished, the specimen was ignited and flame was small and spread on the side and upper surface.
- 11:10 Flame was self-extinguished.
- 11:35 Test was stopped.

GRAPHICAL RESULTS:

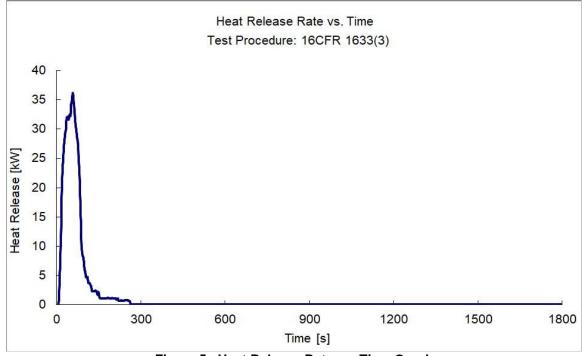


Figure 5. Heat Release Rate vs. Time Graph



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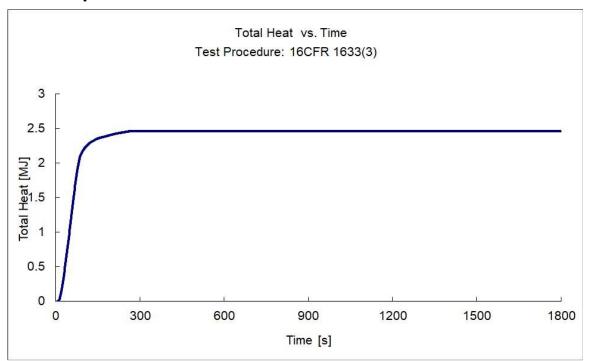


Figure 6. Total Heat Release vs. Time Graph



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PHOTOS:



PHOTO 1. **Mattress Before Testing**



PHOTO 2. Mattress After Testing

Remark: For testing details, please refer to the enclosed video.



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No. of Relights

Test 2

Test Conducted:

16 CFR Part 1632—Standard for the Flammability of Mattresses and Mattress Pads to Combustion Which May Result from A Smoldering Cigarette

I. Test Condition

Condition		Requirement	Actual
	Temperature	≥65°F(18°C)	(74±3)°F (23±2)°C
Precondition	Relative humidity	≤55%	(50±5)%
	Duration	≥48h	48h
Test condition	Temperature	≥65°F(18°C)	(74±3)°F (23±2)°C
	Relative humidity	≤55%	(50±5)%

II. Requirements:

- 1. Individual cigarette requirement:
- a) No obvious flaming combustion occurs.
- b) The char length shall not exceed 2 inches in any direction from the nearest point of the cigarette.
- 2. If one or more of the cigarette location fail to meet the requirement, the mattress or mattress pad fail the test.

Number of Cigarettes

III. Test Results:

Surface 1

Flammability of Mattresses 16 CFR Part 1632.4 (FF4-72, Amended)

Р

Ρ

Р

Ρ

Bare 5 Р Ρ Ρ Smooth 0 Р Р Tape Edge Ρ 0 Р Р Р Quilted _ -0 **Tufted Area** _ -Sheeted Smooth Ρ Р Р 0 Ρ Ρ Ρ Tape Edge 0 Quilted Ρ Ρ Ρ 0 **Tufted Area** Surface 2 **Number of Cigarettes** No. of Relights **Bare** 2 3 4 <u>5</u> Р Smooth Ρ Ρ 0 Р Р Р Tape Edge _ 0 Р Р Р 0 Quilted **Tufted Area Sheeted** Ρ Р Р 0 Smooth

Ρ

Ρ



Tape Edge

Tufted Area

Quilted

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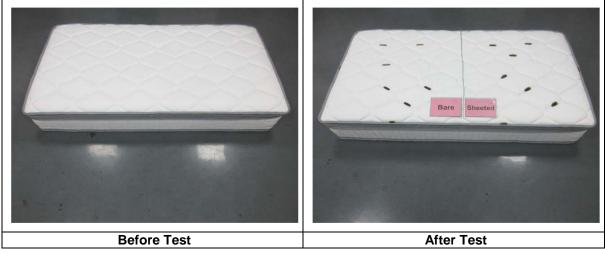
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Code Description:		
P:	Pass, Cigarette burned to full length	
R:	Pass, Cigarette self-extinguished, replaced with a fresh cigarette which burned to full length or self-	
	extinguished.	
F:	Failure	

Conclusion: PASS

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Photo Appendix:



End of Report



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